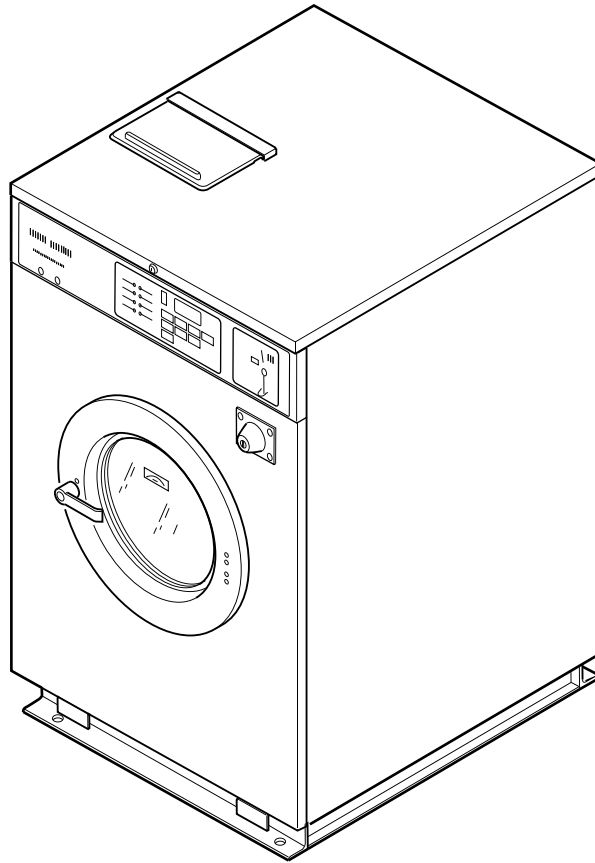


Washer-Extractor

Cabinet Hardmount
NetMaster

Refer to Page 3 for Model Numbers



CHM1171C_F232191

Table of Contents

Title	Page
Parts Ordering Information.....	2
Nameplate Location	2
Model Identification	3
Control Module - 2 Speed Models (Drawing 1 of 2)	4
Control Module - 2 Speed Models (Drawing 2 of 2)	6
Control Module - F Speed Models	8
Network Controls	10
Flush Mount Coin Meter Assembly - NC and NX Models (Drawing 1 of 2).....	12
Flush Mount Coin Meter Assembly - NC and NX Models (Drawing 2 of 2).....	14
Electronic Coin Meter Assembly - NC and NX Models	16
Card Reader - NR and NY Models	18
Front Panels and Control Panel	20
Control Panel Decals	22
Panels (Drawing 1 of 2)	24
Panels (Drawing 2 of 2)	26
Door (Drawing 1 of 2).....	28
Door (Drawing 2 of 2).....	30
Door Lock.....	32
Basket, Shell, Frame and Trunnion (Drawing 1 of 3)	34
Basket, Shell, Frame and Trunnion (Drawing 2 of 3)	36
Basket, Shell, Frame and Trunnion (Drawing 3 of 3)	38
Drain Plumbing	40
Drain Valve Assembly - DC20, DC25, DC30, HC20, HC25, HC30, SC20, SC25 and SC30 Models	42
Drain Valve Assembly - DC40, DC60, HC40, HC50, HC60, SC40, SC50 and SC60 Models	44
Pump Drain Option - HC30 and SC30 E-Voltage Models.....	46
Pump Drain Option - All Models Except DC30, HC30 and SC30 E-Voltage Models	48
Filter (Optional) and Supply Hose	50
Fill Plumbing Assembly (Drawing 1 of 2)	52
Fill Plumbing Assembly (Drawing 2 of 2)	54
Pulley and Belt (Drawing 1 of 3)	56
Pulley and Belt (Drawing 2 of 3)	58
Pulley and Belt (Drawing 3 of 3)	60
Motor and Capacitors.....	62
Special Tools	64
Parts Index.....	67

© Copyright 2008, Alliance Laundry Systems LLC

All rights reserved. No part of the contents of this book may be reproduced or transmitted in any form or by any means without the expressed written consent of the publisher.

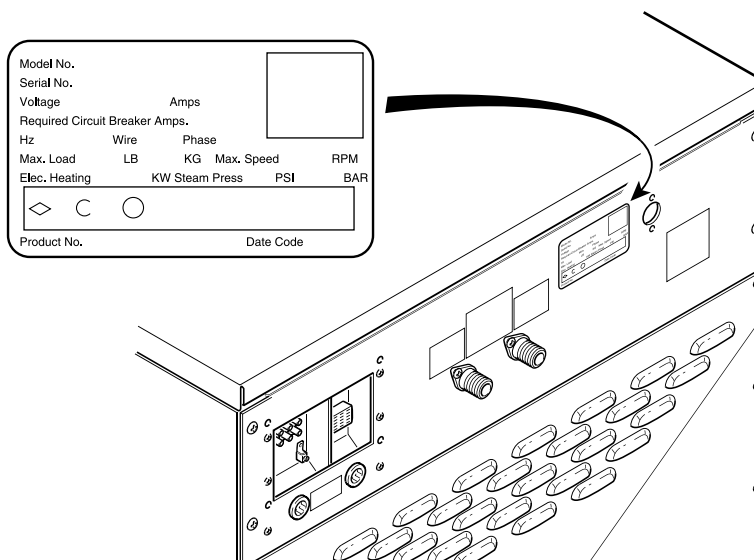
Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call (920) 748-3121.

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



CHM2454P_F232191

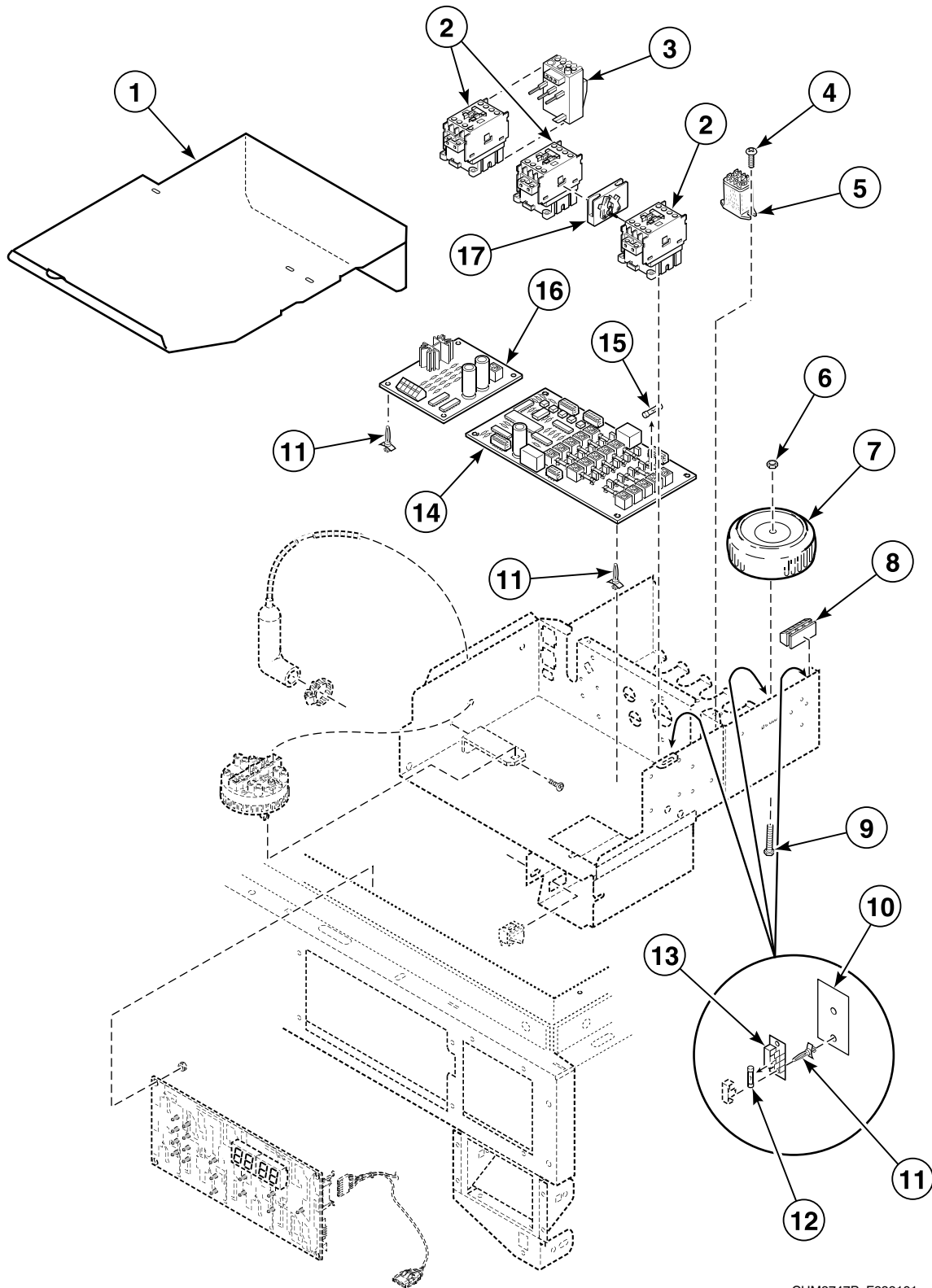
Model Identification

Information in this manual is applicable to these washer-extractor models:

DC20NC2	HC30NC2	SC20NX2	SC30NY2	SC60NC2
DC25NC2	HC40NC2	SC25NC2	SC40NC2	SC60NCF
DC30NC2	HC50NC2	SC25NR2	SC40NR2	SC60NR2
DC40NC2	HC60NC2	SC25NX2	SC40NX2	SC60NRF
DC60NC2	HC60NCF	SC30NC2	SC50NC2	SC60NX2
HC20NC2	SC20NC2	SC30NR2	SC50NR2	SC60NXF
HC25NC2	SC20NR2	SC30NX2	SC50NX2	SC60NYF

NOTE: This manual applies to all 40-pound capacity models and to Design 6 models only of every other capacity.

Control Module - 2 Speed Models (Drawing 1 of 2)

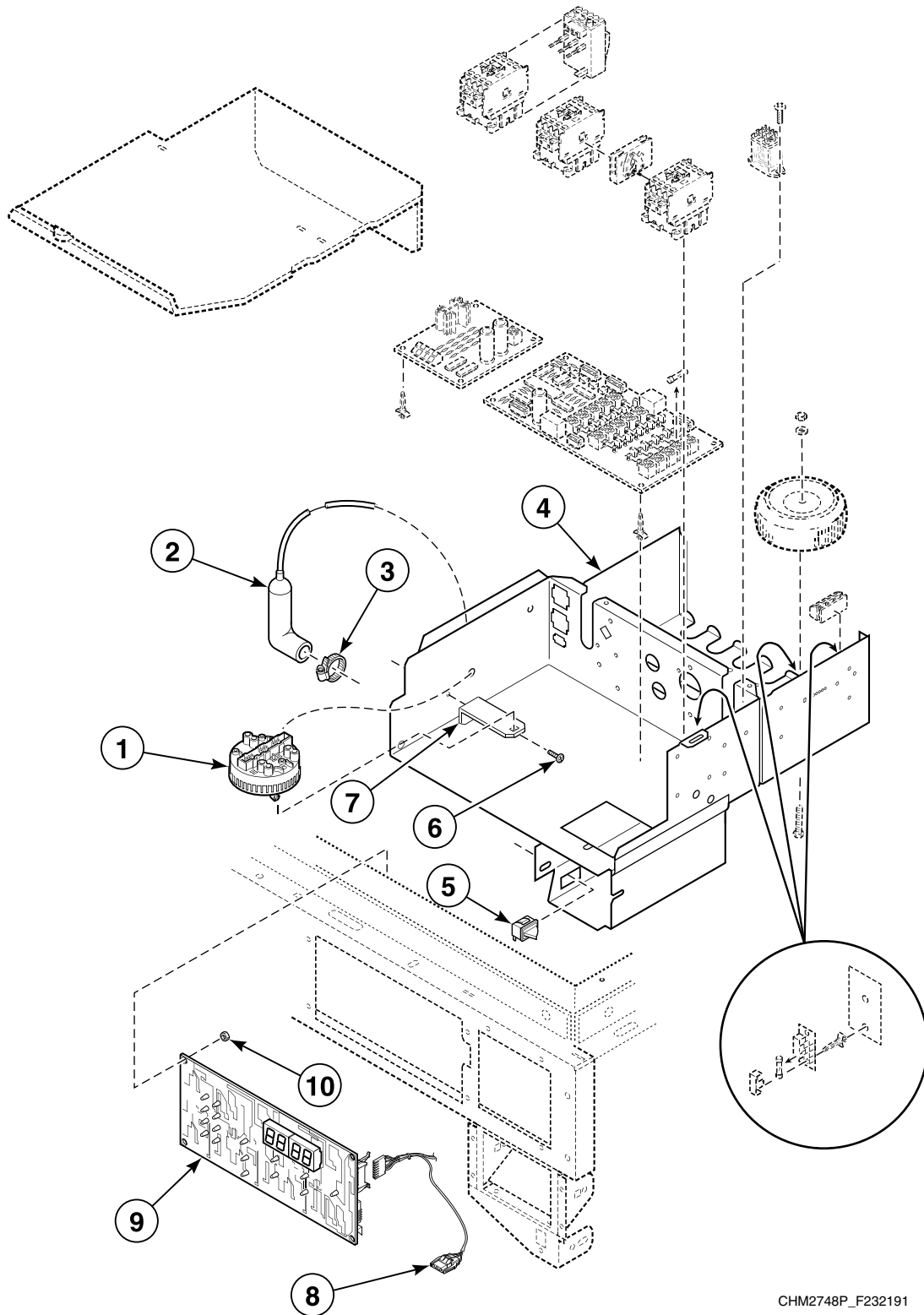


CHM2747P_F232191

Control Module - 2 Speed Models (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F0637177-00	Module Box Cover	
2	F330176P	Contactors	
3	F0330192-00P	Overload Contactor	DC20, DC25, DC30, HC20, HC25, HC30, SC20, SC25 and SC30 models
	F330403P	Overload Contactor	DC40, HC40 and SC40 models
	F0330191-00P	Overload Contactor	HC50 and SC50 models
4	F430917	Screw	
5	M412534	Relay	
6	F430215	Nut	
7	F0360170-00P	Transformer	
8	F140768	Terminal	
9	F430996	Screw	
10	F231356	Fuse Decal	1 Amp
	F231351	Fuse Decal	1.6 Amp
	F231355	Fuse Decal	2 Amp
	F231350	Fuse Decal	3 Amp
	F231352	Fuse Decal	3.15 Amp
	F231354	Fuse Decal	3.15 Amp; Pump drain option models
11	F180506	Standoff	
12	F350110	Fuse	1 Amp
	F350145	Fuse	1.6 Amp
	F350142	Fuse	2 Amp
	F350115	Fuse	3 Amp
	F350141	Fuse	3.15 Amp
	F350146	Fuse	5 Amp
13	F0350312-10	Fuse Holder	
14	F370434P	Output Relay CCA	Basic
	F370433P	Output Relay CCA	Full variable; Heat
15	F350142	Fuse	2 Amp
16	F370432P	Door Lock Control CCA	
17	F330186P	Interlock Contactor	

Control Module - 2 Speed Models (Drawing 2 of 2)

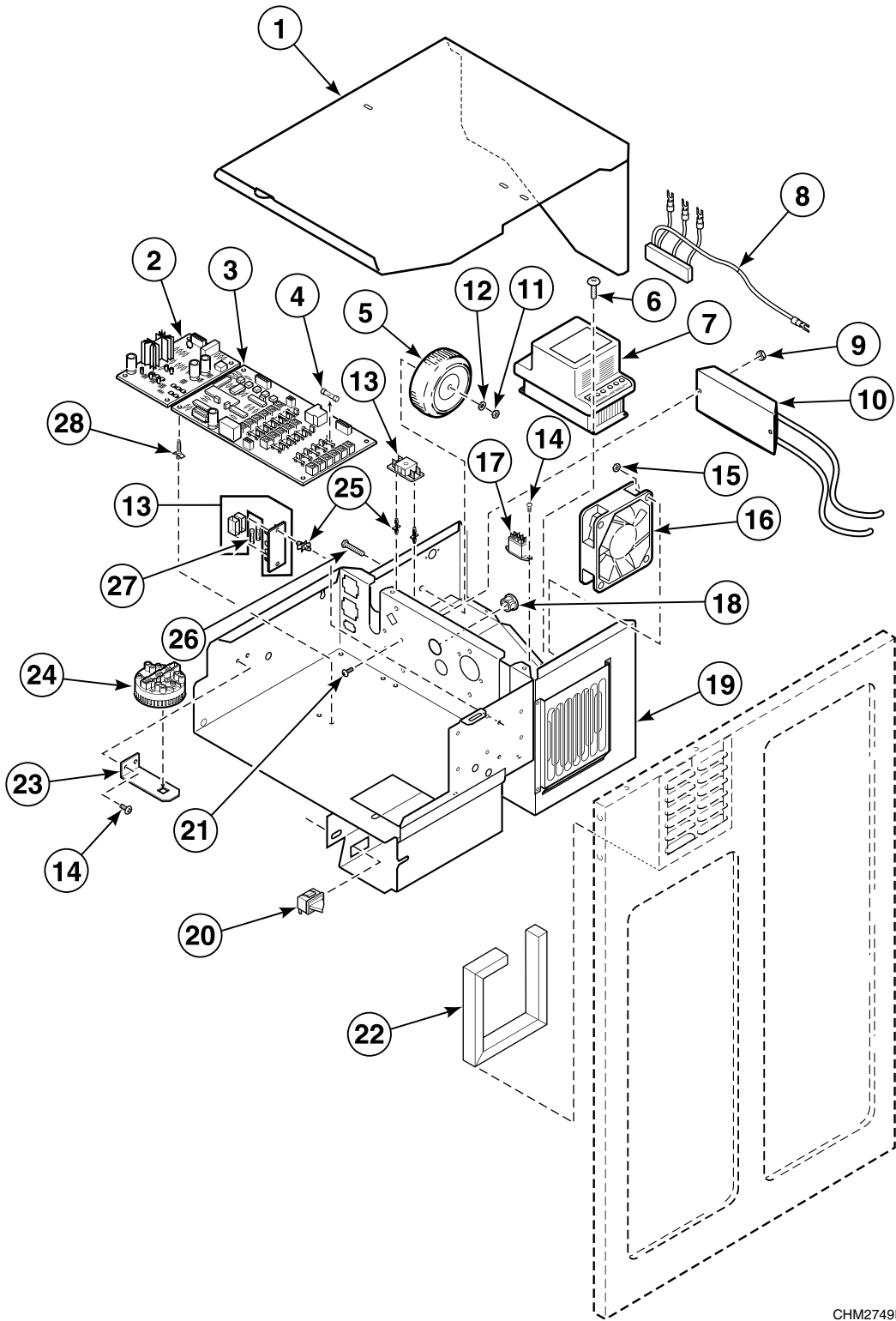


CHM2748P_F232191

Control Module - 2 Speed Models (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F0340343-10P	Water Level Switch	DC20, DC25, DC30, HC20, HC25, HC30, SC20, SC25 and SC30 models
	F8134602P	Pressure Switch	DC40, HC40 and SC40 models
	F0340345-10P	Water Level Switch	DC60, HC50, HC60, SC50 and SC60 models
2	F200142	Air Trap Hose	
3	36801	Hose Clamp	No. 8
4	F0636969-00	Control Box Assembly	
5	F340435	Momentary Switch	
6	F430482	Screw	
7	F631920	Water Level Switch Bracket	
8	F141893	Harness Assembly	Connects the control assembly to the coin meter
9	F160203P	Logic Control Assembly	
10	685846	Nut	

Control Module - F Speed Models

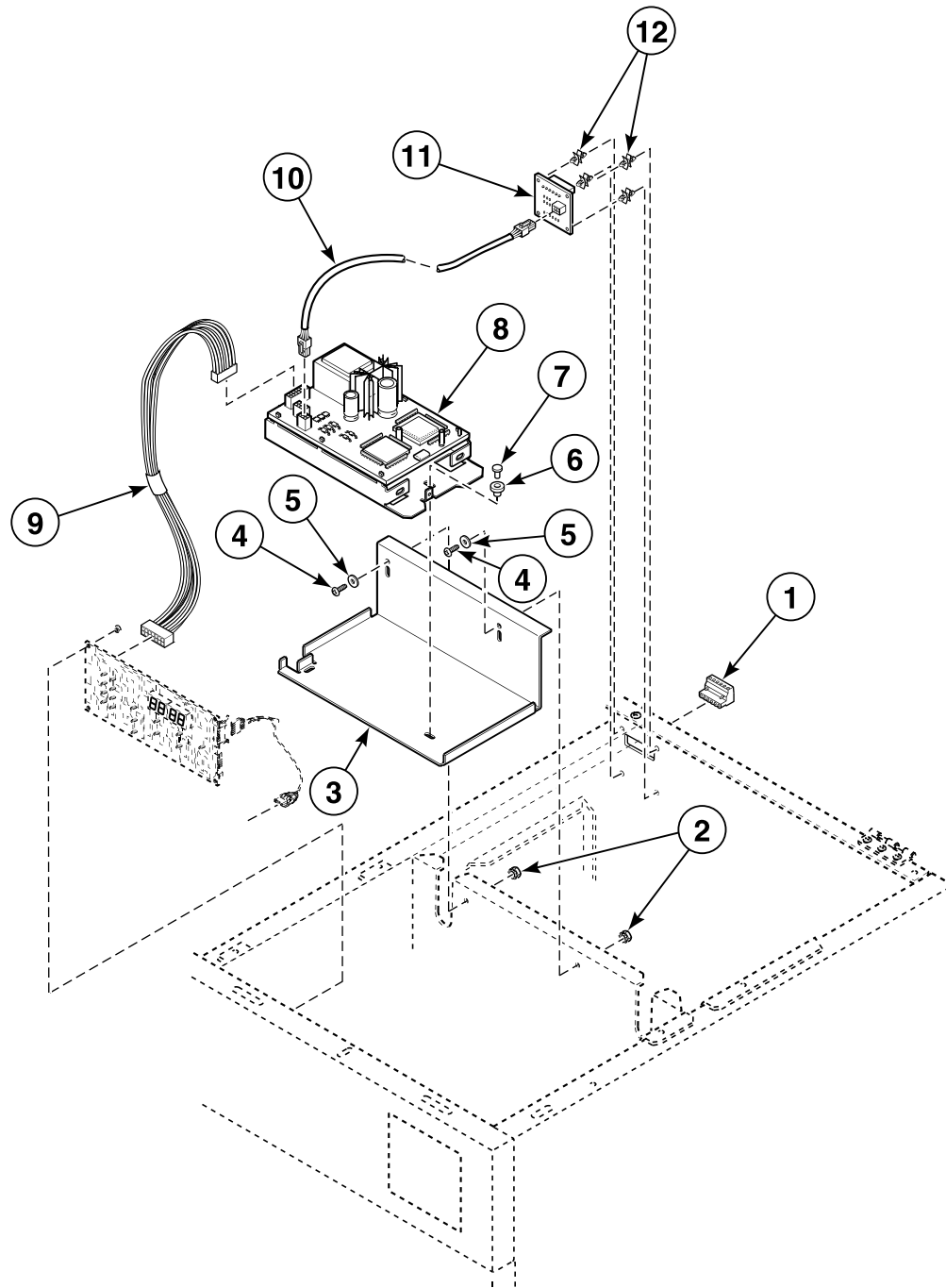


CHM2749P_F232191

Control Module - F Speed Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	F0637178-00	Module Box Cover	
2	F370432P	Door Lock Control CCA	
3	F370433P	Output Relay CCA	
4	F350142	Fuse	
5	F0360170-00P	Transformer	24 Volt
6	F430916	Screw	
7	F370843	Inverter Drive	160 series
8	F200320900	AC Drive Radio Filter Assembly	
9	F431016	Nut	
10	F8080001	AC Drive Resistor Assembly	200 Volt
	F8079901P	AC Drive Resistor Assembly	400 Volt
11	F430215	Nut	
12	F431137	Washer	
13	F0350312-10	Fuse Holder	
14	F430482	Screw	
15	F430231	Nut	
16	F110110	Muffin Fan	
17	M412534	Relay	
18	F140909	Insulator Bushing	
19	F0637033-00	Control Box Assembly	
20	F340435	Momentary Switch	
21	F430909	Screw	
22	F0100316-00P	Ventilation Seal	
24	F631920	Water Level Switch Bracket	
24	F0340345-10P	Water Level Switch	
25	F180506	Standoff	
26	F430996	Screw	
27	F350110	Fuse	1 Amp
	F350145	Fuse	1.6 Amp
	F350115	Fuse	3 Amp
	F350146	Fuse	5 Amp
28	F180501	Standoff	

Network Controls

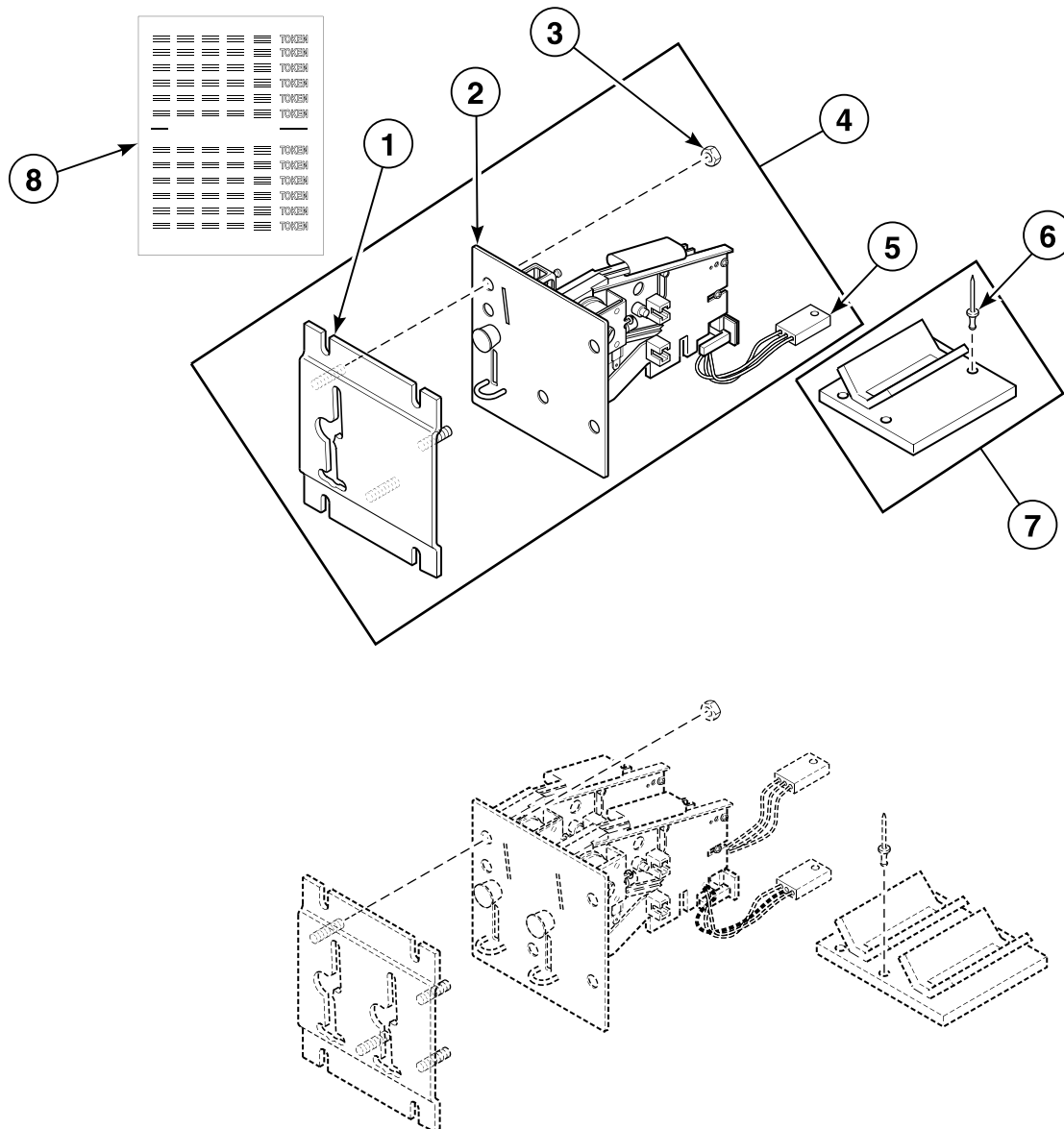


CHM2292P_F232191

Network Controls

REF	PART NO.	DESCRIPTION	COMMENTS
1	210099	Communication Connector	
2	F430232	Nut	
3	F634769	Network Interface Control Mounting Bracket	
4	F430903	Screw	
5	F430311	Washer	
6	F170607	Grommet	
7	F432005	Rivet	
8	210016P	Network Board Assembly	
9	F141886	Network Board Harness	
10	F141888-1	Network Interface Harness	DC60, HC50, HC60, SC50 and SC60 models
	F141888	Network Interface Harness	All other models
11	210095P	Communication Board	
12	F180506	Standoff	

Flush Mount Coin Meter Assembly - NC and NX Models (Drawing 1 of 2)



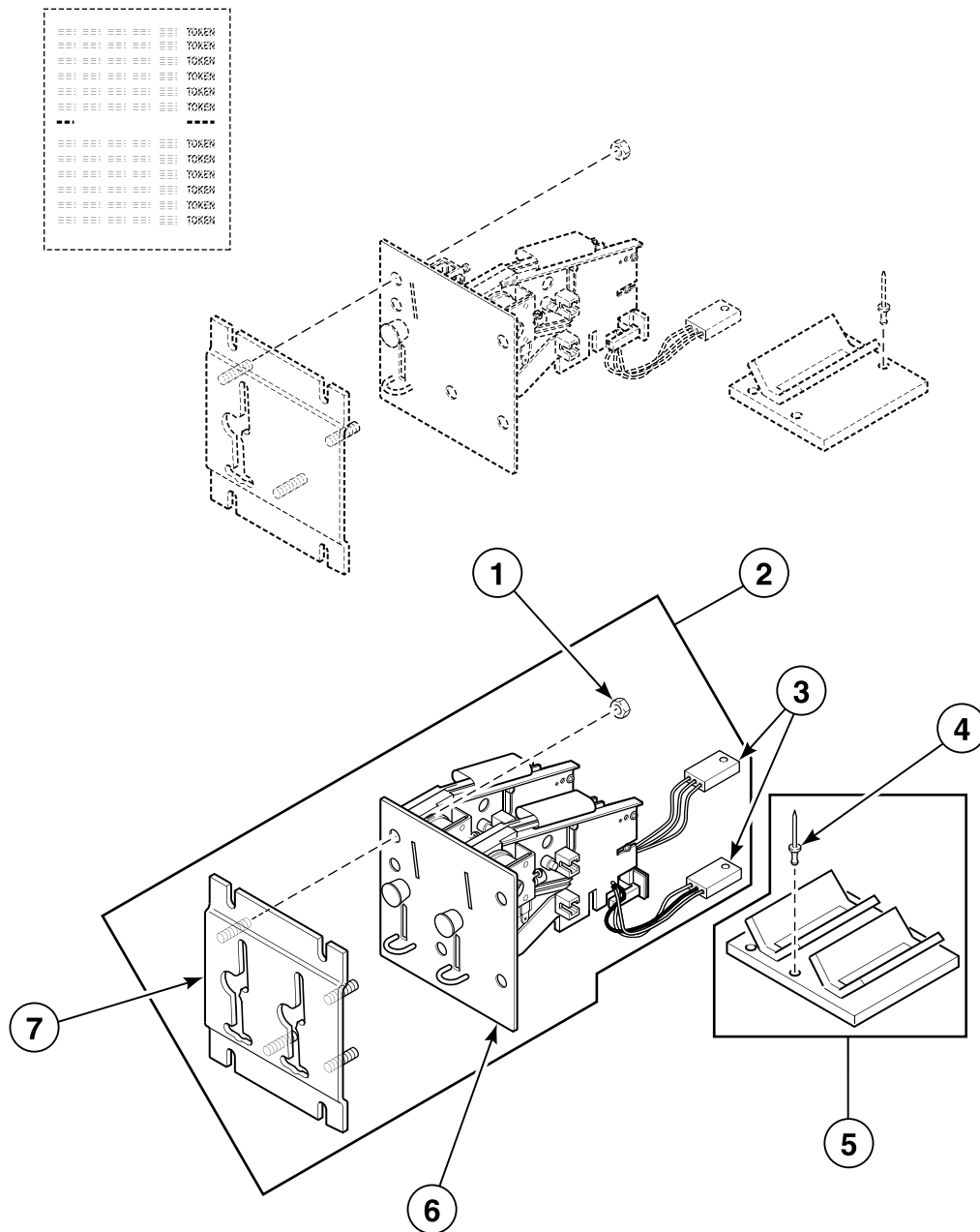
CHM2366P_F232191

Flush Mount Coin Meter Assembly - NC and NX Models (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F0636707-00	Mounting Bracket Assembly	Single drop
2	38464P	Coin Drop Assembly	Single drop; Canada .25
	N/A	Coin Drop Assembly	Single drop; Australia .20
	N/A	Coin Drop Assembly	Single drop; Belgium 5 franc
	N/A	Coin Drop Assembly	Single drop; Denmark 2 krone
	N/A	Coin Drop Assembly	Single drop; United Kingdom 20 pence
	N/A	Coin Drop Assembly	Single drop; France 2 franc
	N/A	Coin Drop Assembly	Single drop; Hong Kong 5 dollar
	N/A	Coin Drop Assembly	Single drop; Italy 500 lirraiget
	N/A	Coin Drop Assembly	Single drop; Japan 100 yen
	N/A	Coin Drop Assembly	Single drop; Korea 500 won
	N/A	Coin Drop Assembly	Single drop; South Africa 2 rand
	N/A	Coin Drop Assembly	Single drop; Spain 100 peseta
	N/A	Coin Drop Assembly	Single drop; Thailand 10 baht
	N/A	Coin Drop Assembly	Single drop; .886 token
	N/A	Coin Drop Assembly	Single drop; 1.000 token
	N/A	Coin Drop Assembly	Single drop; Jeton 08 token
	N/A	Coin Drop Assembly	Single drop; U.S. \$.25
	N/A	Coin Drop Assembly	Single drop; .800 token
	38462P	Coin Drop Assembly	Single drop; .880 token
	38463	Coin Drop Assembly	Single drop; .990 token
	N/A	Coin Drop Assembly	Single drop; Jeton WH121 token
	N/A	Coin Meter	Single drop; Jeton .08 token
3	685846	Nut	Single drop
4	F200010000P	Coin Meter Assembly	Single drop; U.S. quarter; Includes items 1-3
	F200010006	Coin Meter Assembly	Single drop; .800 token; Includes items 1-3
	F200010007	Coin Meter Assembly	Single drop; .880 token; Includes items 1-3
	F200010009	Coin Meter Assembly	Single drop; .990 token; Includes items 1-3
	F200010011	Coin Meter Assembly	Single drop; Jeton WH121 token; Includes items 1-3
	F200010012	Coin Meter Assembly	Single drop; Jeton .08 token; Includes items 1-3
5	200674P	Opto Coupler	
6	F431215	Pop Rivet	Single drop
7	F200002504P	Coin Guide Assembly	Single drop; Includes item 5
8	38725	Coin Identification Paper	

N/A = Part no longer available

Flush Mount Coin Meter Assembly - NC and NX Models (Drawing 2 of 2)



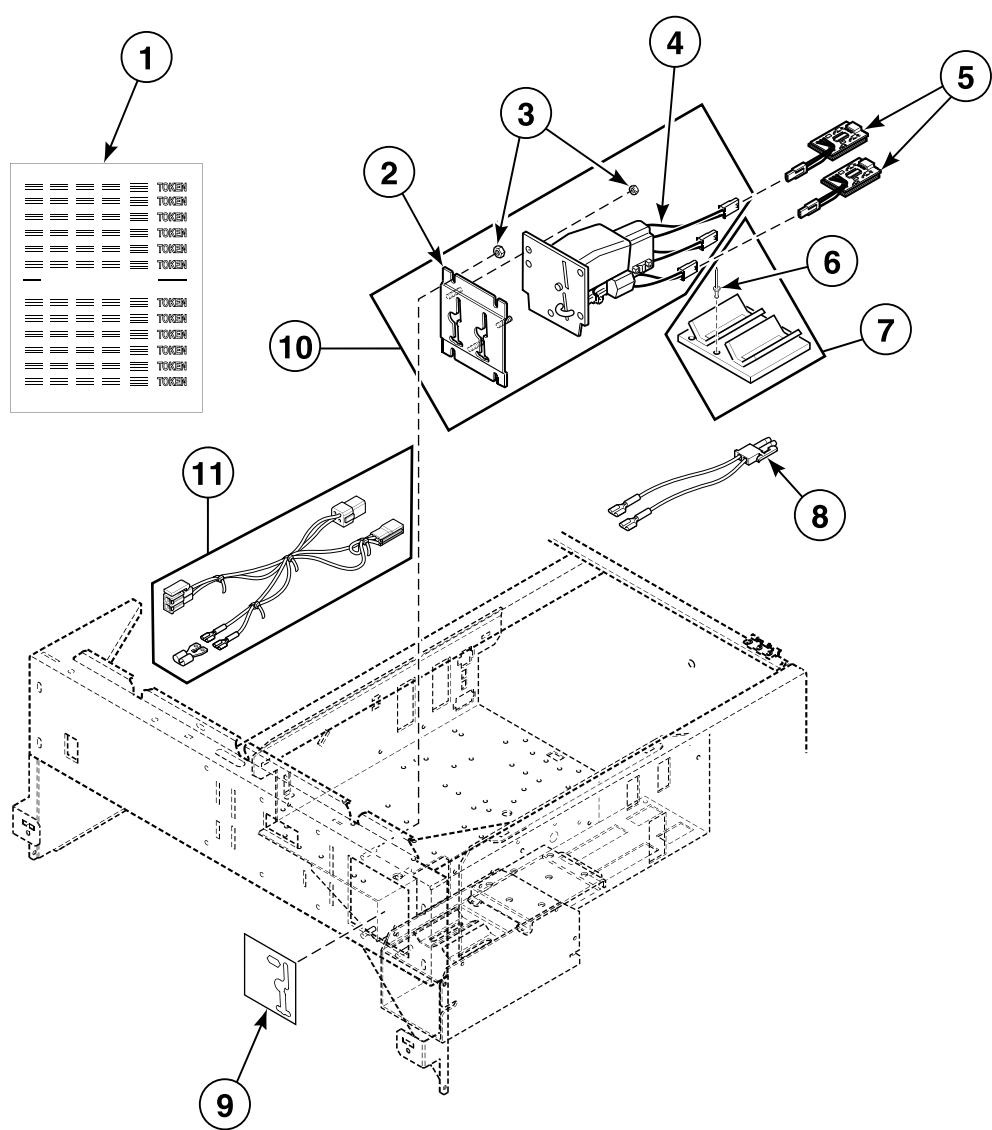
CHM2937P_F232191

Flush Mount Coin Meter Assembly - NC and NX Models (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	685846	Nut	Single drop
2	F200010001	Coin Meter Assembly	Dual drop; Australia .20 and 1; Includes items 1, 5 and 6
	F200010002	Coin Meter Assembly	Dual drop; 100 and 500 yen; Includes items 1, 5 and 6
	F200010003	Coin Meter Assembly	Dual drop; Canada \$1 and .25; Includes items 1, 5 and 6
	F200010004	Coin Meter Assembly	Dual drop; New Zealand .20 and 1; Includes items 1, 5 and 6
	F200010005	Coin Meter Assembly	Dual drop; U.S. \$1 and .25; Includes items 1, 5 and 6
	F200010008	Coin Meter Assembly	Dual drop; .50 and 2.00 euro; Includes items 1, 5 and 6
	F200010010	Coin Meter Assembly	Dual drop; 10 and 50 Taiwan; Includes items 1, 5 and 6
3	200674P	Opto Coupler	
4	F431215	Pop Rivet	Single drop
5	F200002505	Coin Guide Assembly	Dual drop; Includes item 3
6	N/A	Coin Meter	Dual drop; 10 and 50 Taiwan
	N/A	Coin Meter	Dual drop; Belgium 5 and 20 franc
	N/A	Coin Meter	Dual drop; Denmark 1 and 5 krone
	N/A	Coin Meter	Dual drop; Denmark 5 and 10 krone
	38472	Coin Drop Assembly	Dual drop; United Kingdom 20 pence and 1 pound
	N/A	Coin Meter	Dual drop; .20 and .50 euro
	210195	Coin Drop Assembly	Dual drop; .20 and 1.00 euro
	210196	Coin Drop Assembly	Dual drop; .50 and 1.00 euro
	N/A	Coin Meter	Dual drop; 2 and 5 franc
	N/A	Coin Meter	Dual drop; 2 and 10 franc
	39157	Coin Drop Assembly	Dual drop; Israel 1 and 5 shekel
	38521	Coin Drop Assembly	Dual drop; Korea 100 and 500 won
	N/A	Coin Meter	Dual drop; Spain 100 and 500 peseta
	N/A	Coin Drop Assembly	Dual drop; Australia .20 and 1
	N/A	Coin Drop Assembly	Dual drop; Japan 100 and 500 yen
	N/A	Coin Drop Assembly	Dual drop; Canada \$1 and .25
	N/A	Coin Drop Assembly	Dual drop; New Zealand .20 and 1
	70256402P	Coin Drop	Dual drop; U.S. \$1 and .25
	F0160737-00	Coin Meter	Dual drop; .50 and 2.00 euro
	70281102	Coin Drop Assembly	Dual drop; 10 and 50 Taiwan dollar
	N/A	Coin Meter	Dual drop; Taiwan 5 and 10 dollar
7	F635319	Mounting Bracket Assembly	Dual drop

N/A = Part no longer available

Electronic Coin Meter Assembly - NC and NX Models

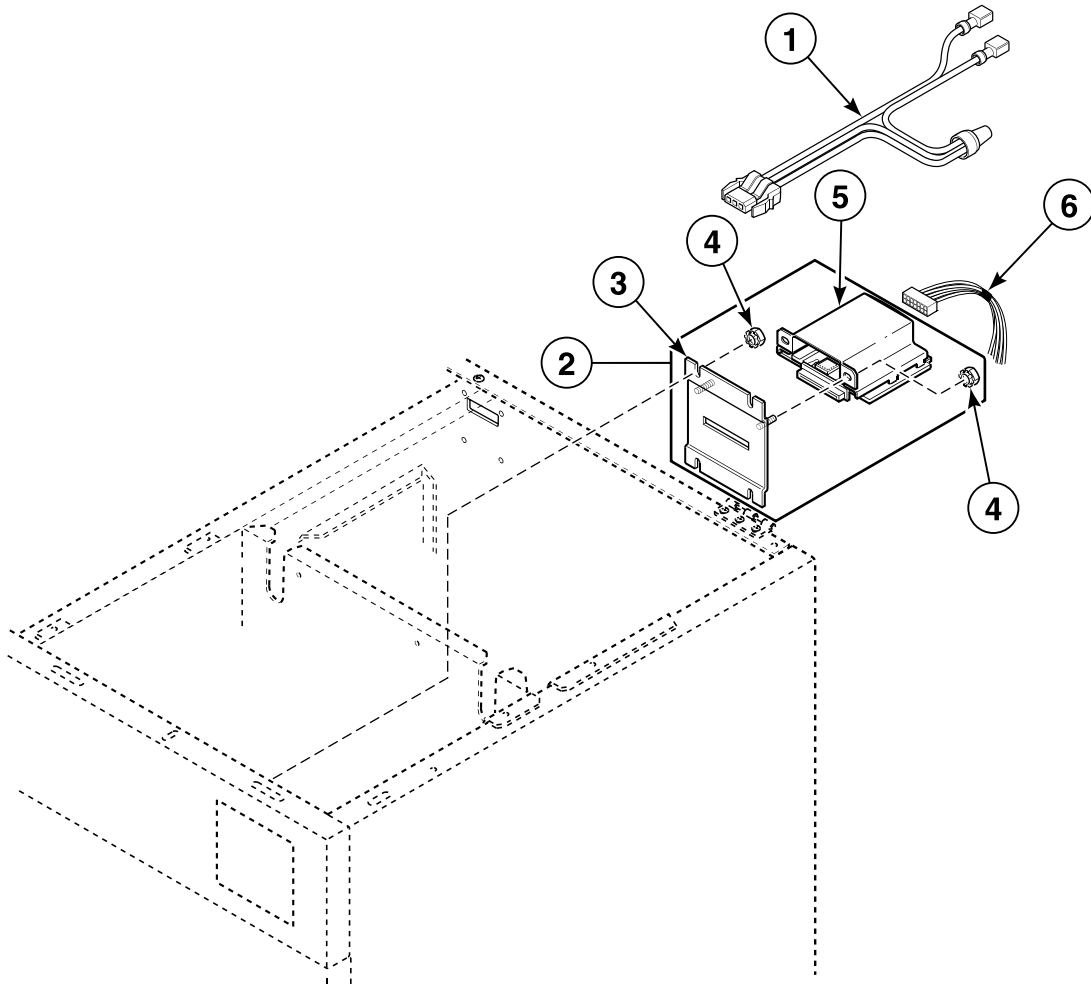


CHM2952P_F232191

Electronic Coin Meter Assembly - NC and NX Models

REF	PART NO.	DESCRIPTION	COMMENTS
	CK500	Electronic Coin Drop Kit	Includes items 2, 3, 8, 10 and 11
1	38725	Coin Identification Paper	
2	F635319	Mounting Bracket Assembly	
3	685846	Nut	
4	70294101P	Electronic Coin Drop Assembly	U.S., Canada, Japan and Taiwan
	CK095	Electronic Coin Drop Kit	U.S., Canada, Japan and Taiwan; Includes item 1; Requires CK500 Electronic Coin Drop Kit for installation
	70294105P	Electronic Coin Drop Assembly	Australia, New Zealand, Hong Kong, South Korea and Malaysia
	CK099	Electronic Coin Drop Kit	Australia, New Zealand, Hong Kong, South Korea and Malaysia; Includes item 1; Requires CK500 Electronic Coin Drop Kit for installation
	70294103P	Electronic Coin Drop Assembly	United Kingdom and euro
	CK100	Electronic Coin Drop Kit	United Kingdom and euro; Includes item 1; Requires CK500 Electronic Coin Drop Kit for installation
	70294104	Electronic Coin Drop Assembly	Denmark, Norway and euro
	CK101	Electronic Coin Drop Kit	Denmark, Norway and euro; Includes item 1; Requires CK500 Electronic Coin Drop Kit for installation
	CK110	Electronic Coin Drop Kit	U.S., Mexico and Ecuador; Includes item 1; Requires CK500 Electronic Coin Drop Kit for installation
	70294106	Electronic Coin Drop Assembly	U.S., Mexico and Ecuador
	70294107	Electronic Coin Drop Assembly	Euro, Latvia and Lithuania
	CK103	Electronic Coin Drop Kit	Euro, Latvia and Lithuania; Includes item 1; Requires CK500 Electronic Coin Drop Kit for installation
	70294109	Electronic Coin Drop Assembly	Singapore, China, Russia and Malaysia
	CK106	Electronic Coin Drop Kit	Singapore, China, Russia and Malaysia; Includes item 1; Requires CK500 Electronic Coin Drop Kit for installation
	CK109	Electronic Coin Drop Kit	Euro; Includes item 1; Requires CK500 Electronic Coin Drop Kit for installation
	70294111	Electronic Coin Drop Assembly	Euro
5	F8034701P	Pulse Expander Assembly	
6	F431215	Pop Rivet	
7	F200002505	Coin Guide Assembly	Includes item 5
8	F0637798-00	Harness	
9	70295101	Overlay	SC models; Black
	70295301	Overlay	DC and HC models; Gray
10	F200021600	Coin Meter Assembly	U.S., Canada, Japan and Taiwan; Includes items 2-4; Requires CK500 Electronic Coin Drop Kit for installation
	F200021601	Coin Meter Assembly	Australia, New Zealand, Hong Kong, South Korea and Malaysia; Includes items 2-4; Requires CK500 Electronic Coin Drop Kit for installation
	F200021602	Coin Meter Assembly	United Kingdom and euro; Includes items 2-4; Requires CK500 Electronic Coin Drop Kit for installation
	F200021603	Coin Meter Assembly	Denmark, Norway and euro; Includes items 2-4; Requires CK500 Electronic Coin Drop Kit for installation
	F200021604	Coin Meter Assembly	U.S., Mexico and Ecuador; Includes items 2-4; Requires CK500 Electronic Coin Drop Kit for installation
	F200021605	Coin Meter Assembly	Euro, Latvia and Lithuania; Includes items 2-4; Requires CK500 Electronic Coin Drop Kit for installation
11	F0637798-00	Harness	

Card Reader - NR and NY Models

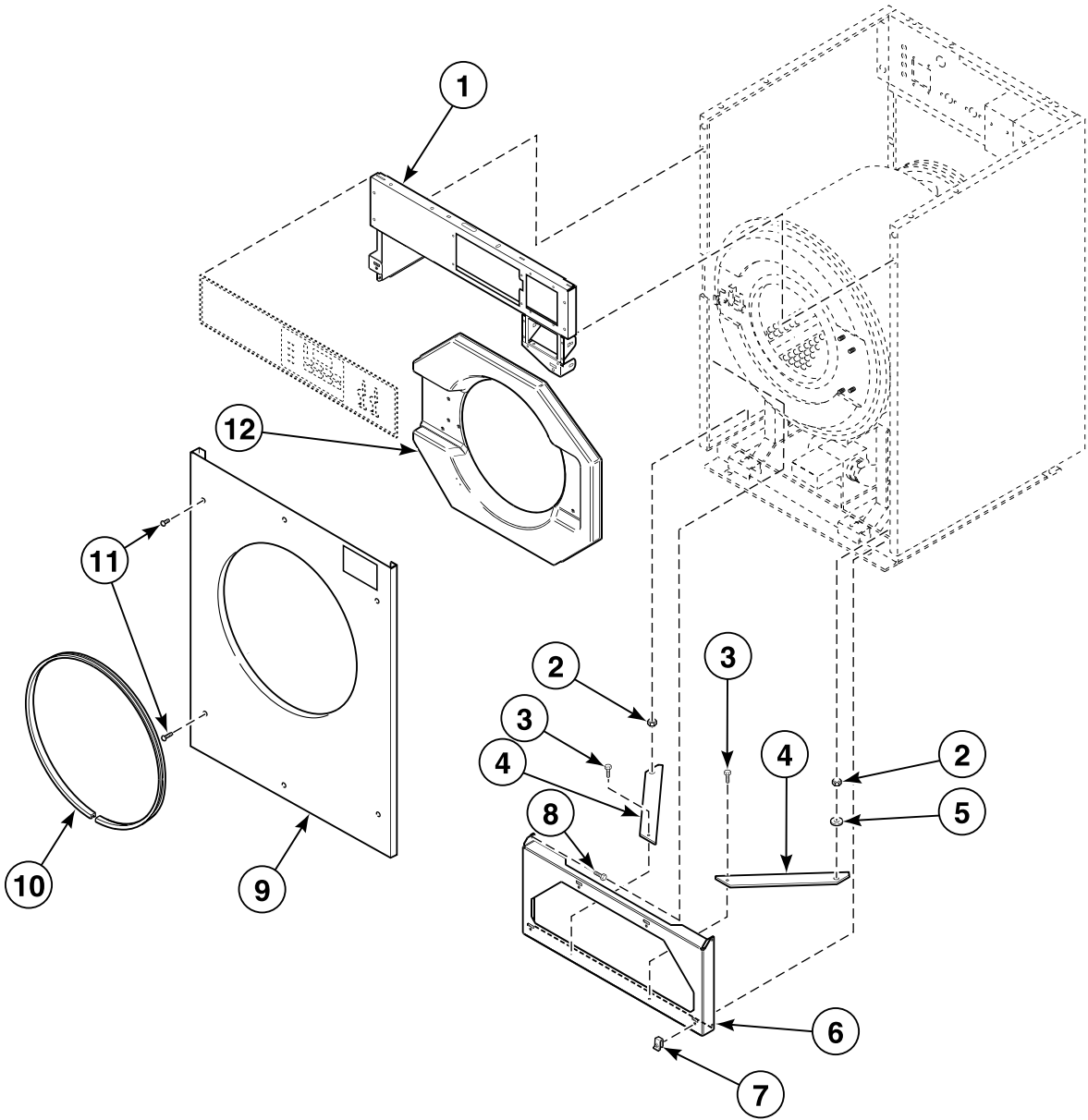


CHM2388P_F232191

Card Reader - NR and NY Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	F631973-2	Harness	Access
2	F200019900	Card Reader Assembly	Non-network models; Includes items 1 and 3-6
	F200019901	Card Reader Assembly	Network models; Includes items 1 and 3-6
3	F635320	Mounting Bracket Assembly	
4	F431017	Nut	
5	510068P	Card Reader and Bracket Assembly	
6	F141887	Card Reader Harness	Non-network models
	F141889	Card Reader Harness	Network models

Front Panels and Control Panel



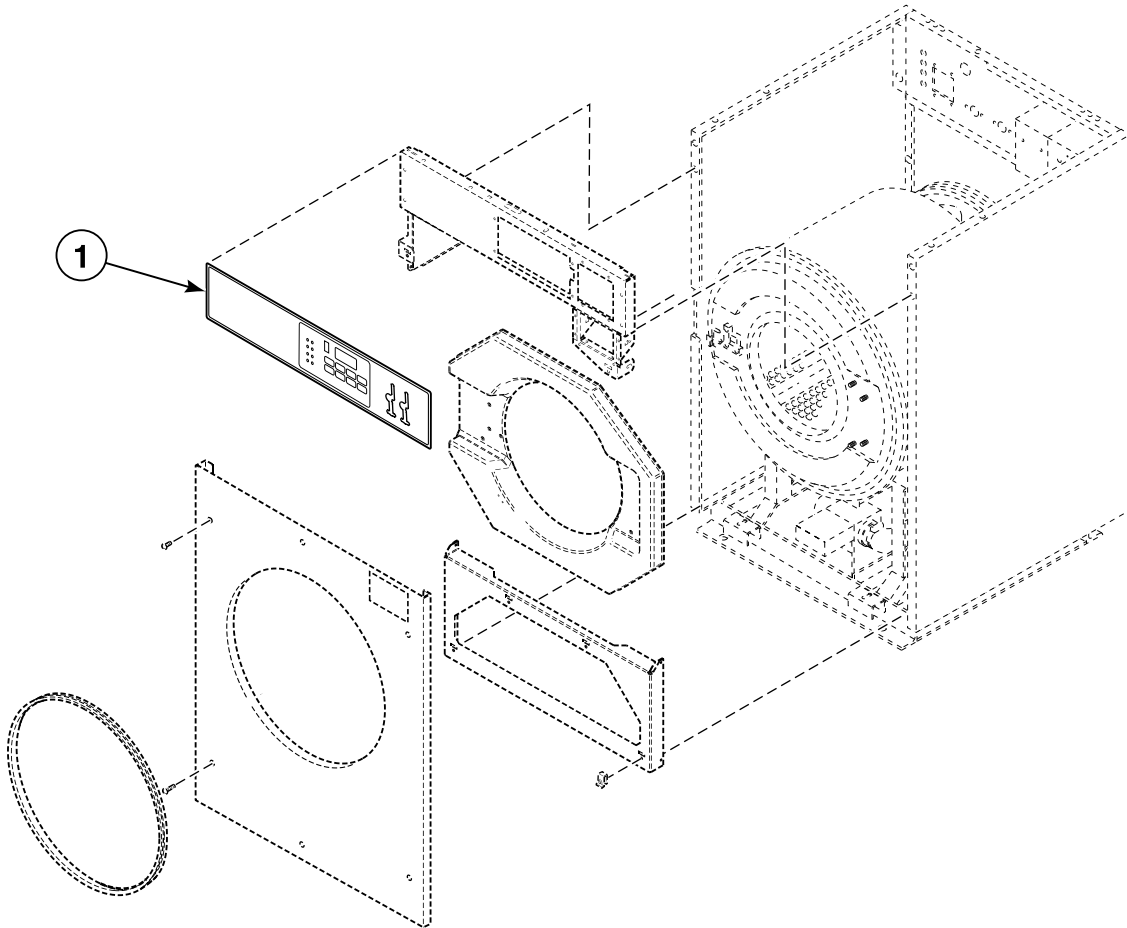
CHM2931P_F232191

Front Panels and Control Panel

REF	PART NO.	DESCRIPTION	COMMENTS
1	F0636955-00	Control Panel Assembly	DC20, DC25, HC20, HC25, SC20 and SC25 models
	F0636964-00	Control Panel Assembly	DC30, HC30 and SC30 models
	F0636582-02	Control Panel Assembly	DC40, HC40 and SC40 models
	F0636966-00	Control Panel Assembly	DC60, HC50, HC60, SC50 and SC60 models
2	F430233	Nut	DC40, HC40 and SC40 models
3	F430174	Screw	DC40, HC40 and SC40 models
4	F200168900	Cabinet Corner Stiffener	DC40, HC40 and SC40 models
5	M405535	Washer	DC40, HC40 and SC40 models
6	F634800	Cabinet Brace	DC20, DC25, HC20, HC25, SC20 and SC25 models
	F634801	Cabinet Brace	DC30, HC30 and SC30 models
	F0636217-00	Cabinet Brace	DC40, HC40 and SC40 models
	F634803P	Cabinet Brace	DC60, HC50, HC60, SC50 and SC60 models
7	F430264	Nut	
8	F430174	Screw	
9	F8200301P	Front Panel	Stainless steel; Models DC20NC2, HC20NC2, SC20NC2 and SC20NX2
	F634682-2	Front Panel	Almond; Models DC20NC2, HC20NC2, SC20NC2 and SC20NX2
	F634682-5	Front Panel	White; Models DC20NC2, HC20NC2, SC20NC2 and SC20NX2
	F634683-1P	Front Panel	Stainless steel; Model SC20NR2
	N/A	Front Panel	Almond; Model SC20NR2
	N/A	Front Panel	White; Model SC20NR2
	F8200302P	Front Panel	Stainless steel; Models DC25NC2, HC25NC2, SC25NC2 and SC25NX2
	F634836-2	Front Panel	Almond; Models DC25NC2, HC25NC2, SC25NC2 and SC25NX2
	N/A	Front Panel	White; Models DC25NC2, HC25NC2, SC25NC2 and SC25NX2
	F634837-1	Front Panel	Stainless steel; Model SC25NR2
	F634837-2	Front Panel	Almond; Model SC25NR2
	F634837-5	Front Panel	White; Model SC25NR2
	F8200401P	Front Panel	Stainless steel; Models DC30NC2, HC30NC2, SC30NC2 and SC30NX2
	F634665-2	Front Panel	Almond; Models DC30NC2, HC30NC2, SC30NC2 and SC30NX2
	F634665-5	Front Panel	White; Models DC30NC2, HC30NC2, SC30NC2 and SC30NX2
	F8200402P	Front Panel	Stainless steel; Models SC30NR2 and SC30NY2
	F634666-2	Front Panel	Almond; Model SC30NR2
	F634666-5	Front Panel	White; Model SC30NR2
	F8200501P	Front Panel	Models DC30NC2, HC40NC2, SC40NC2 and SC40NX2
	F8200502P	Front Panel	Stainless steel; Model SC40NR2
	N/A	Front Panel	White; Model SC40NR2
	F8200601P	Front Panel	Stainless steel; DC60, HC50, HC60, SC50 and SC60 NC and NX models
	F634764-2	Front Panel	Almond; DC60, HC50, HC60, SC50 and SC60 NC and NX models
	F634764-5	Front Panel	White; DC60, HC50, HC60, SC50 and SC60 NC and NX models
	F8200602P	Front Panel	Stainless steel; SC50 and SC60 NR and NY models
	N/A	Front Panel	White; SC50 and SC60 NR and NY models
10	F015050100P	Trim	Requires F8142701 Adhesive for installation
11	F430956	Screw	
12	F634668-1	Door Bezel	SC20 and SC25 models
	F634668-2	Door Bezel	Models DC20NC2, DC25NC2, HC20NC2 and HC25NC2
	F170417-1	Door Bezel	SC30 models
	F170417-2	Door Bezel	Models DC30NC2 and HC30NC2
	F0170426-10	Door Bezel	Models DC40NC2, DC60NC2, HC40NC2, HC50NC2, HC60NC2 and HC60NCF; SC40, SC50 and SC60 models

N/A = Part no longer available

Control Panel Decals

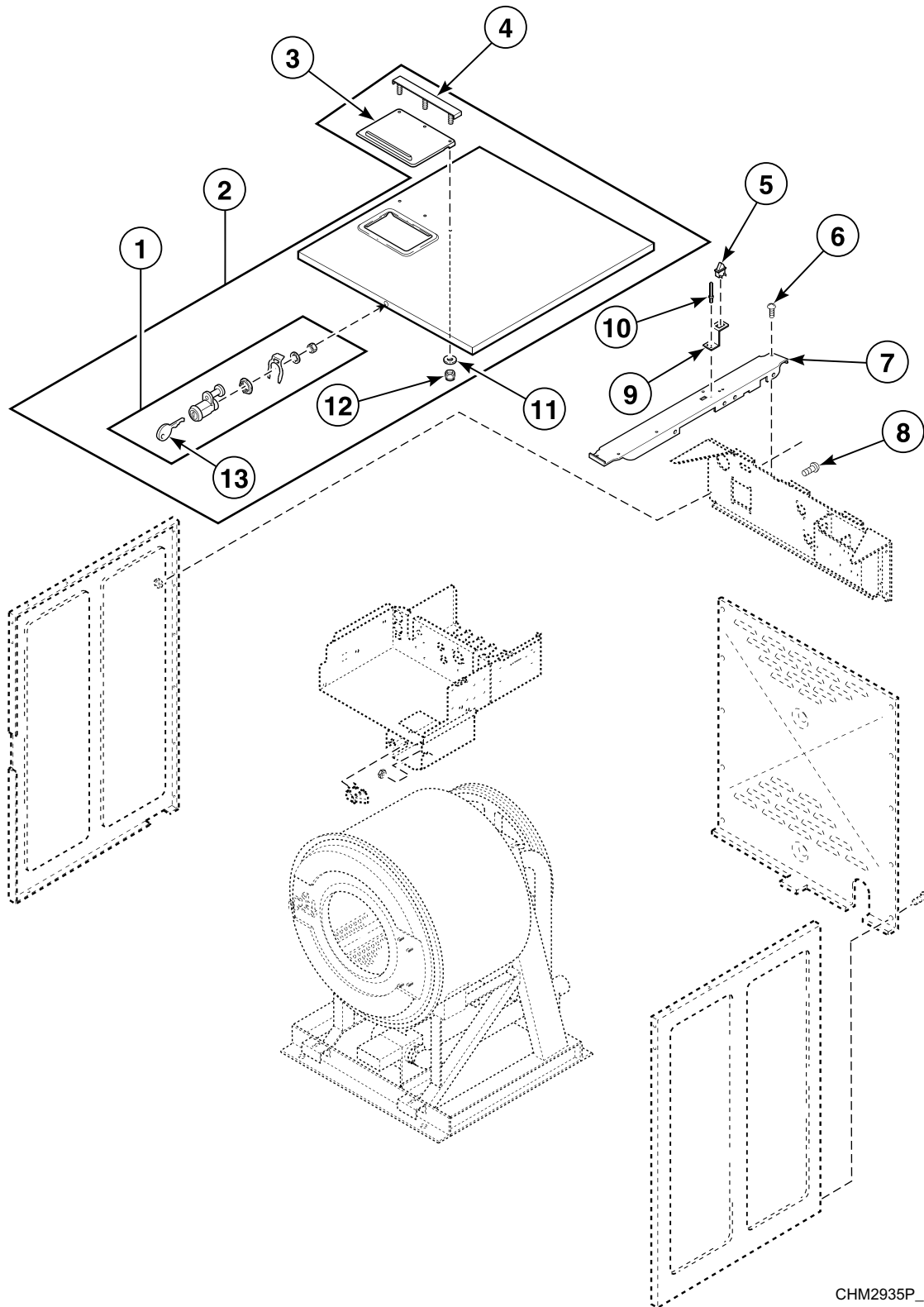


CHM2164P_F232191

Control Panel Decals

REF	PART NO.	DESCRIPTION	COMMENTS
1	F231528-1	Control Decal	Models SC20NC2 and SC25NC2; Single coin drop
	F231528-2	Control Decal	Models SC20NC2 and SC25NC2; Dual coin drop
	F0231566-12	Control Panel Decal	Models DC20NC2, HC20NC2 and HC25NC2; Dual coin drop; Japanese
	F0231441-00	Control Panel Decal	Models SC20NR2, SC25NR2, SC20NX2 and SC25NX2
	F231527-1	Control Decal	Model SC30NC2; Single coin drop
	F0231527-02	Control Decal	Model SC30NC2; Dual coin drop
	F0231579-22	Control Panel Decal	Models DC30NC2 and HC30NC2; Dual coin drop; Japanese
	F0231464-00	Control Panel Decal	Models SC30NR2 and SC30NX2
	F0231611-31	Control Panel Decal	Model SC40NC2; Single coin drop
	F0231611-32	Control Panel Decal	Model SC40NC2; Dual coin drop
	F0231586-32	Control Panel Decal	Models DC40NC2 and HC40NC2; Dual coin drop; Japanese
	F0231611-34	Control Panel Decal	Model SC40NR2
	F0231611-33	Control Panel Decal	Model SC40NX2
	F231525-1	Control Decal	Model SC50NC2; Single coin drop
	F231525-2	Control Decal	Model SC50NC2; Dual coin drop
	F0231568-42	Control Panel Decal	Models DC60NC2, HC50NC2, HC60NC2 and HC60NCF; Dual coin drop; Japanese
	F200018041	Control Panel Decal	Models SC60NC2 and SC60NCF; Single coin drop
	F200018042	Control Panel Decal	Models SC60NC2 and SC60NCF; Dual coin drop
	F200015000	Control Panel Decal	Models SC50NR2, SC50NX2, SC60NR2, SC60NRF, SC60NX2, SC60NXF and SC60NYF

Panels (Drawing 1 of 2)

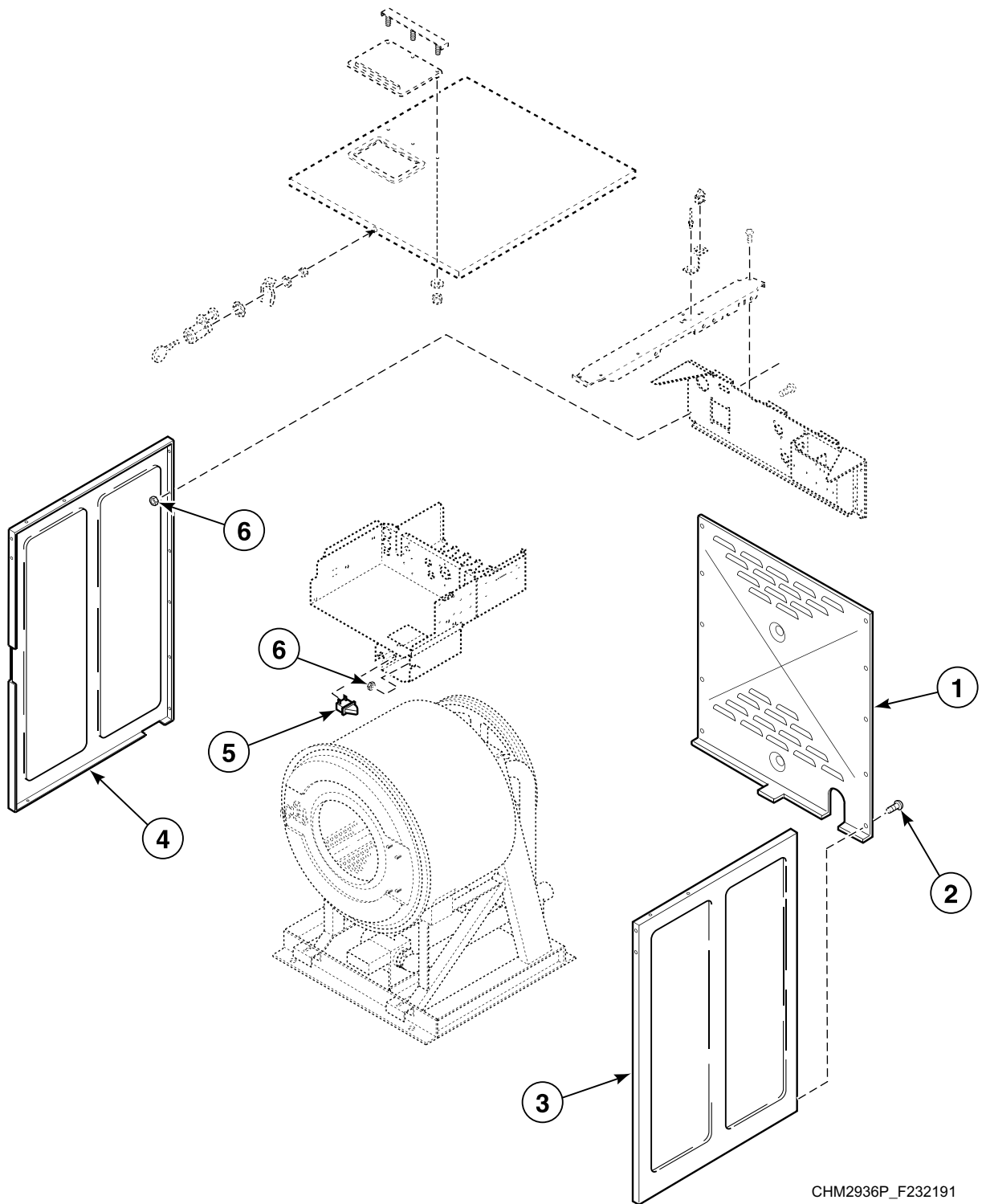


CHM2935P_F232191

Panels (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F0190808-00P	Lid Lock Pin	
2	F063618900P	Top Cover Assembly	DC20, HC20 and SC20 models; Includes items 1, 3, 4 and 16-18
	F063659800P	Top Cover Assembly	DC25, HC25 and SC25 models; Includes items 1, 3, 4 and 16-18
	F063652000P	Top Cover Assembly	DC30, HC30 and SC30 models; Includes items 1, 3, 4 and 16-18
	F063664000P	Top Cover Assembly	DC40, HC40 and SC40 models; Includes items 1, 3, 4 and 16-18
	F063632700	Top Cover Assembly	HC50 and SC50 models; Includes items 1, 3, 4 and 16-18
	F063771200P	Top Cover Assembly	DC60, HC60 and SC60 models; Includes items 1, 3, 4 and 16-18
3	F200270500	Supply Dispenser Lid	Gray
4	F630430	Lid Clamp Assembly	
5	F340435	Momentary Switch	
6	F430174	Screw	
7	F0636131-00	Cabinet Brace	DC20, HC20 and SC20 models
	F0636596-00	Cabinet Brace	DC25, HC25 and SC25 models
	F0636518-00	Cabinet Brace	DC30, HC30 and SC30 models
	F0636218-00	Cabinet Brace	DC40, HC40 and SC40 models
	F0636320-00	Cabinet Brace	HC50 and SC50 models
	F0637632-00	Cabinet Brace	DC60, HC60 and SC60 models
8	F430925	Screw	
9	F631949	Switch Mounting Bracket	
10	J1111905	Blind Rivet	
11	F431147	Washer	
12	F431024	Nut	
13	70155603	Key	

Panels (Drawing 2 of 2)



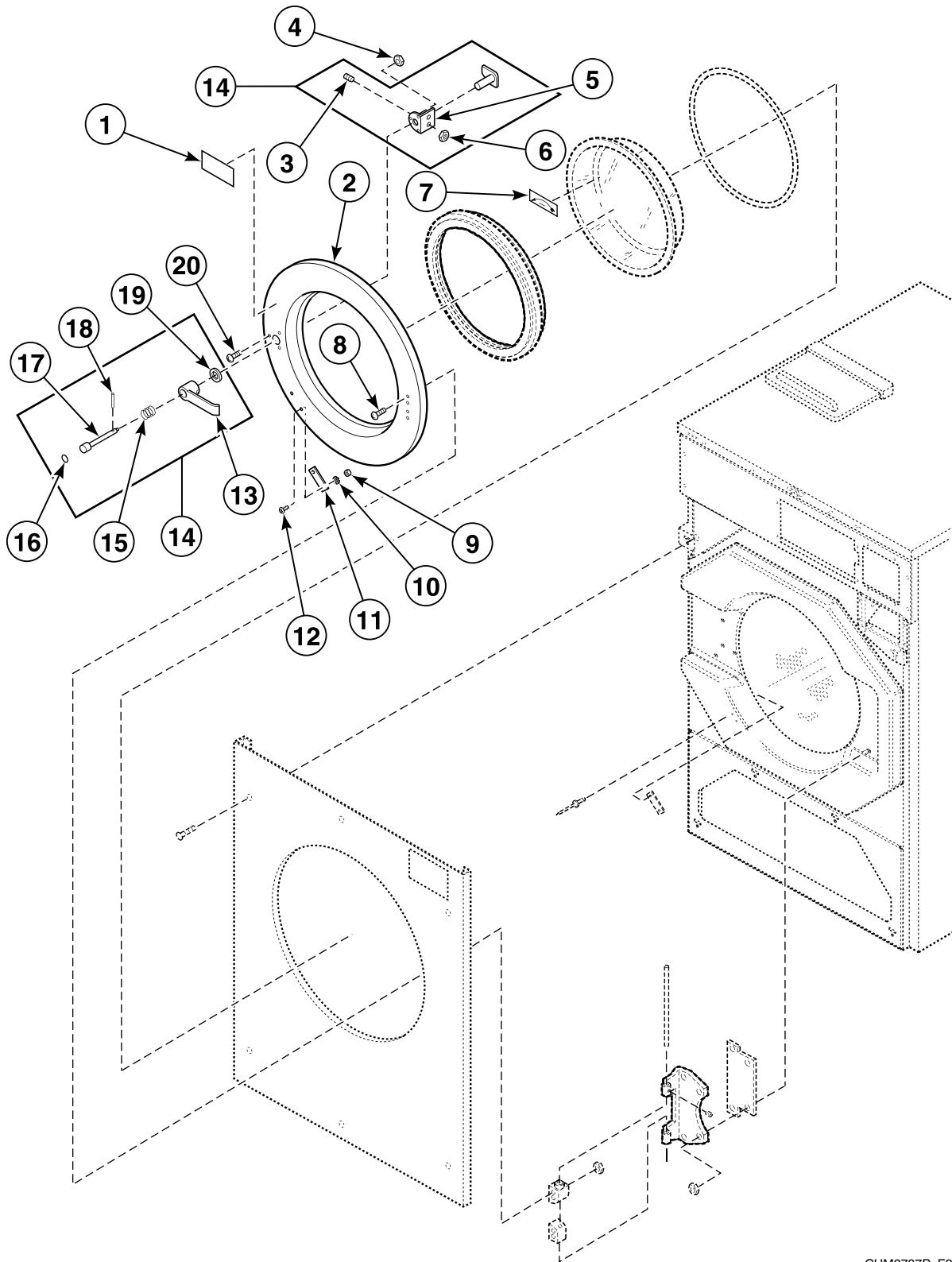
CHM2936P_F232191

Panels (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F757000	Rear Panel Kit	DC20, HC20 and SC20 models; Includes item 5
	F757001	Rear Panel Kit	DC25, HC25 and SC25 models; Includes item 5
	F0636321-00P	Rear Panel	DC30, HC30 and SC30 models
	F0636220-00P	Rear Panel	DC40, HC40 and SC40 models
	F757002	Rear Panel Kit	HC50 and SC50 models; Includes item 5
	F200022900P	Rear Panel	DC60, HC60 and SC60 models
2	F430174	Screw	
3	F0636135-00P	Right Side Panel	DC20, HC20 and SC20 models; Stainless steel
	F0636594-00P	Right Side Panel	DC25, HC25 and SC25 models; Stainless steel
	F0636515-00P	Side Panel	Right; DC30, HC30 and SC30 models; Stainless steel
	F0635981-00P	Side Panel	Right; DC40, HC40 and SC40 models; Stainless steel
	F0636300-00P	Side Panel	Right; HC50 and SC50 models; Stainless steel
	F0637630-00P	Side Panel	Right; DC60, HC60 and SC60 2 speed models; Stainless steel
	F200200900P	Side Panel Assembly	Right; HC60 and SC60 F speed models; Stainless steel
	F8157301P	Right Side Panel	DC20, HC20 and SC20 models; Vinyl
	F8156601	Right Side Panel	DC25, HC25 and SC25 models; Vinyl
	F8155501	Right Side Panel	DC30, HC30 and SC30 models; Vinyl
	F8155701P	Right Side Panel	DC40, HC40 and SC40 models; Vinyl
	F8160001	Right Side Panel	HC50 and SC50 models; Vinyl
	F8160301P	Right Side Panel	DC60, HC60 and SC60 models; Vinyl
4	F0636136-00P	Left Side Panel	DC20, HC20 and SC20 models; Stainless steel
	F0636595-00P	Left Side Panel	DC25, HC25 and SC25 models; Stainless steel
	F0636516-00P	Side Panel	Left; DC30, HC30 and SC30 models; Stainless steel
	F0635982-00P	Side Panel	Left; DC40, HC40 and SC40 models; Stainless steel
	F0636299-00	Side Panel	Left; HC50 and SC50 models; Stainless steel
	F0637628-00P	Side Panel	Left; DC60, HC60 and SC60 models; Stainless steel
	F8157401P	Left Side Panel	DC20, HC20 and SC20 models; Vinyl
	F8156701	Left Side Panel	DC25, HC25 and SC25 models; Vinyl
	F8155601	Left Side Panel	DC30, HC30 and SC30 models; Vinyl
	F8155901P	Left Side Panel	DC40, HC40 and SC40 models; Vinyl
	F8159901	Left Side Panel	HC50 and SC50 models; Vinyl
	F8160101P	Left Side Panel	DC60, HC60 and SC60 models; Vinyl
5	N/A	Switch	
6	F430215	Nut	

N/A = Part no longer available

Door (Drawing 1 of 2)



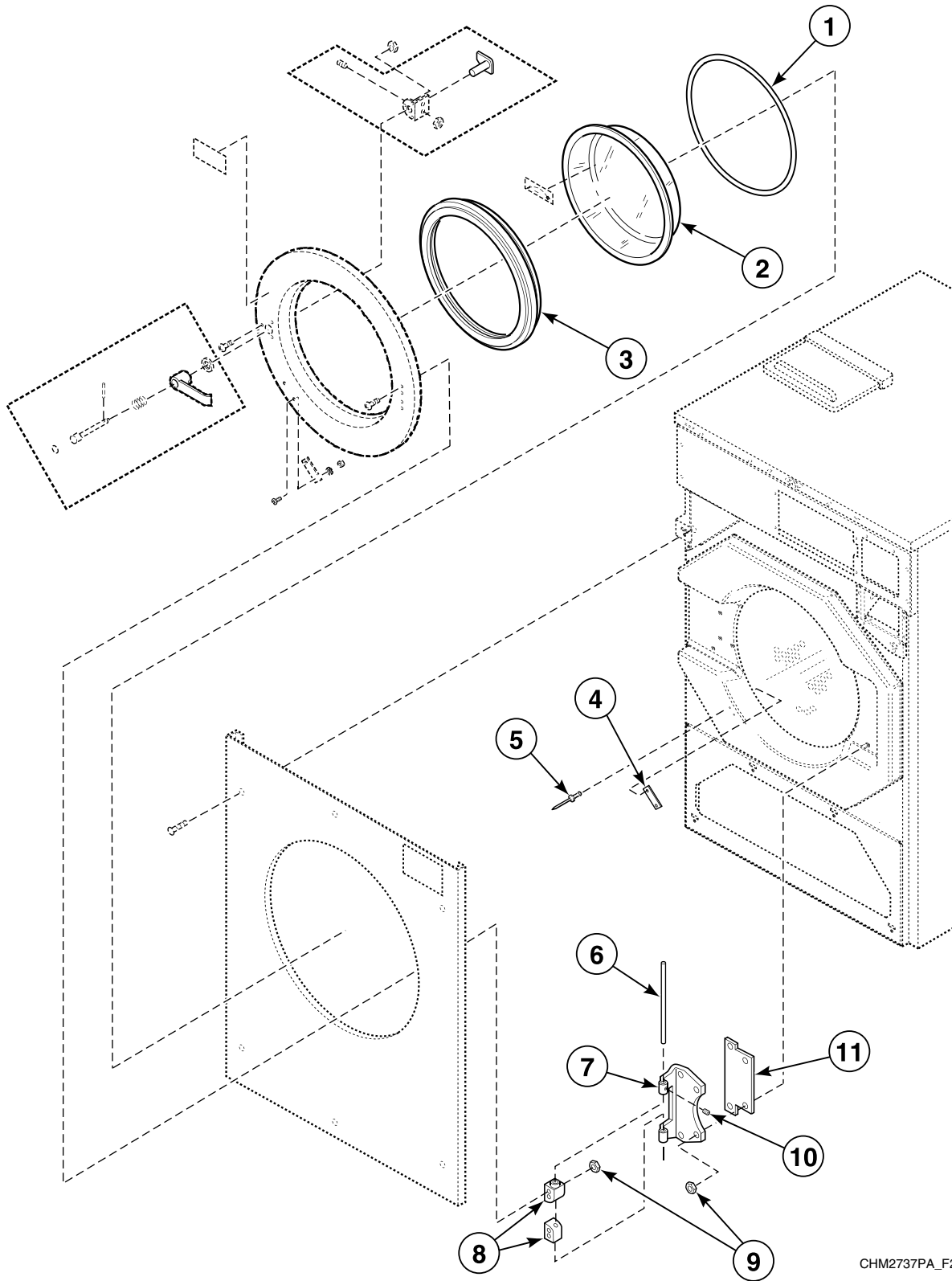
CHM2737P_F232191

Door (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	F604079-2	Door Assembly	DC20, DC25, HC20, HC25, SC20 and SC25 models; Includes items 2-6, 8-13, 15-20 and items 1-3 and 6-10 on <i>Door (Drawing 2 of 2)</i> ; Gray door gasket
	F8150301	Door Assembly	DC20, DC25, HC20, HC25, SC20 and SC25 models; Includes items 2-6, 9-14, 18-20 and items 2, 3 and 6-10 on <i>Door (Drawing 2 of 2)</i> ; Black door gasket
	F603239-3	Door Assembly	DC30, HC30 and SC30 models; Includes items 2-6, 8-13, 15-20 and items 1-3 and 6-10 on <i>Door (Drawing 2 of 2)</i> ; Gray door gasket
	F8150401	Door Assembly	DC30, HC30 and SC30 models; Includes items 2-6, 9-14, 16, 18-20 and items 2, 3 and 6-10 on <i>Door (Drawing 2 of 2)</i> ; Black door gasket
	F603901-6	Door Assembly	DC40, HC40, HC50, HC60, SC40, SC50 and SC60 models; Includes items 2-6, 8-13, 15-20 and items 1-3 and 6-10 on <i>Door (Drawing 2 of 2)</i> ; Gray door gasket
	F8150501	Door Assembly	DC60, HC40, HC50, HC60, SC40, SC50 and SC60 models; Includes items 2-6, 9-14, 16, 18-20 and items 2, 3 and 6-10 on <i>Door (Drawing 2 of 2)</i> ; Black door gasket
1	F230661	Push Red Button Decal	
2	N/A	Door	DC20, DC25, HC20, HC25, SC20 and SC25 models
	F602837-1	Door	DC30, HC30 and SC30 models
	F602842-2	Door	DC40, DC60, HC40, HC50, HC60, SC40, SC50 and SC60 models
3	F430532	Screw	DC20, DC25, HC20, HC25, SC20 and SC25 models
	F430533	Screw	DC30, DC40, DC60, HC30, HC40, HC50, HC60, SC30, SC40, SC50 and SC60 models
4	F430232	Nut	
5	F0150273-00	Door Spacer	
6	F431041	Nut	
7	F230693	Counterclockwise Spin Rotation Decal	
8	F430906	Screw	
9	F431022	Nut	
10	F431113	Washer	
11	F340703	Magnet	
12	F430916	Screw	
13	F150225	Door Handle	
14	F730155	Door Handle Kit	Includes items 3, 5, 6, 13 and 15-19
15	F310125	Door Lock Spring	
16	F230662	Red Dot Decal	
17	F320300	Pushbutton Rod	
18	F431222	Spring Pin	
19	F431907	Washer	
20	F430976	Screw	

N/A = Part no longer available

Door (Drawing 2 of 2)

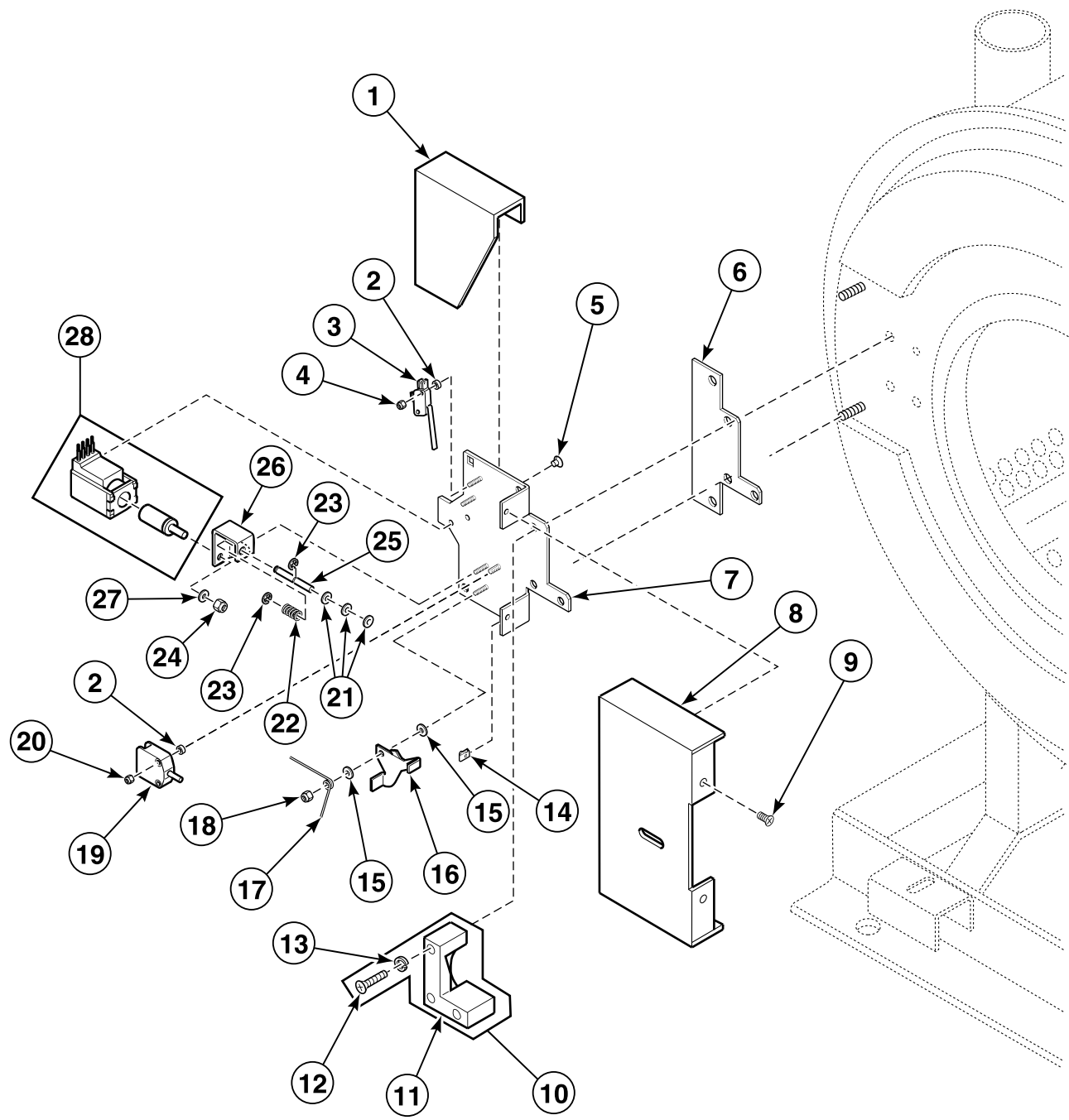


CHM2737PA_F232191

Door (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F170209	O-Ring	Optional; DC20, DC25, HC20, HC25, SC20 and SC25 models
2	F290205P	Door Glass Kit	DC20, DC25, HC20, HC25, SC20 and SC25 models
	F290207P	Door Glass Kit	DC30, HC30 and SC30 models
	F290208P	Door Glass	DC40, DC60, HC40, HC50, HC60, SC40, SC50 and SC60 models
3	F200000200	Door Gasket	DC20, DC25, HC20, HC25, SC20 and SC25 models; Gray
	F200000202	Door Gasket	DC20, DC25, HC20, HC25, SC20 and SC25 models; Black
	F170123	Door Gasket	DC30, HC30 and SC30 models; Gray
	F017012302	Door Gasket	DC30, HC30 and SC30 models; Black
	F170124	Door Gasket	DC40, DC60, HC40, HC50, HC60, SC40, SC50 and SC60 models; Gray
	F017012402	Door Gasket	DC40, DC60, HC40, HC50, HC60, SC40, SC50 and SC60 models; Black
4	F200321200	Magnetic Switch Assembly	2 speed models
	F200321300	Magnetic Switch Assembly	F speed models
5	J1111905	Blind Rivet	
6	F602813-2	Rod	DC20, DC25, DC30, HC20, HC25, HC30, SC20, SC25 and SC30 models
	F602813-3	Rod	DC40, DC60, HC40, HC50, HC60, SC40, SC50 and SC60 models
7	F190216P	Door Hinge	
8	F150271	Door Mount	
9	F430215	Nut	
10	F430536	Screw	
11	F200131000P	Door Hinge Shim Kit	Use as needed

Door Lock



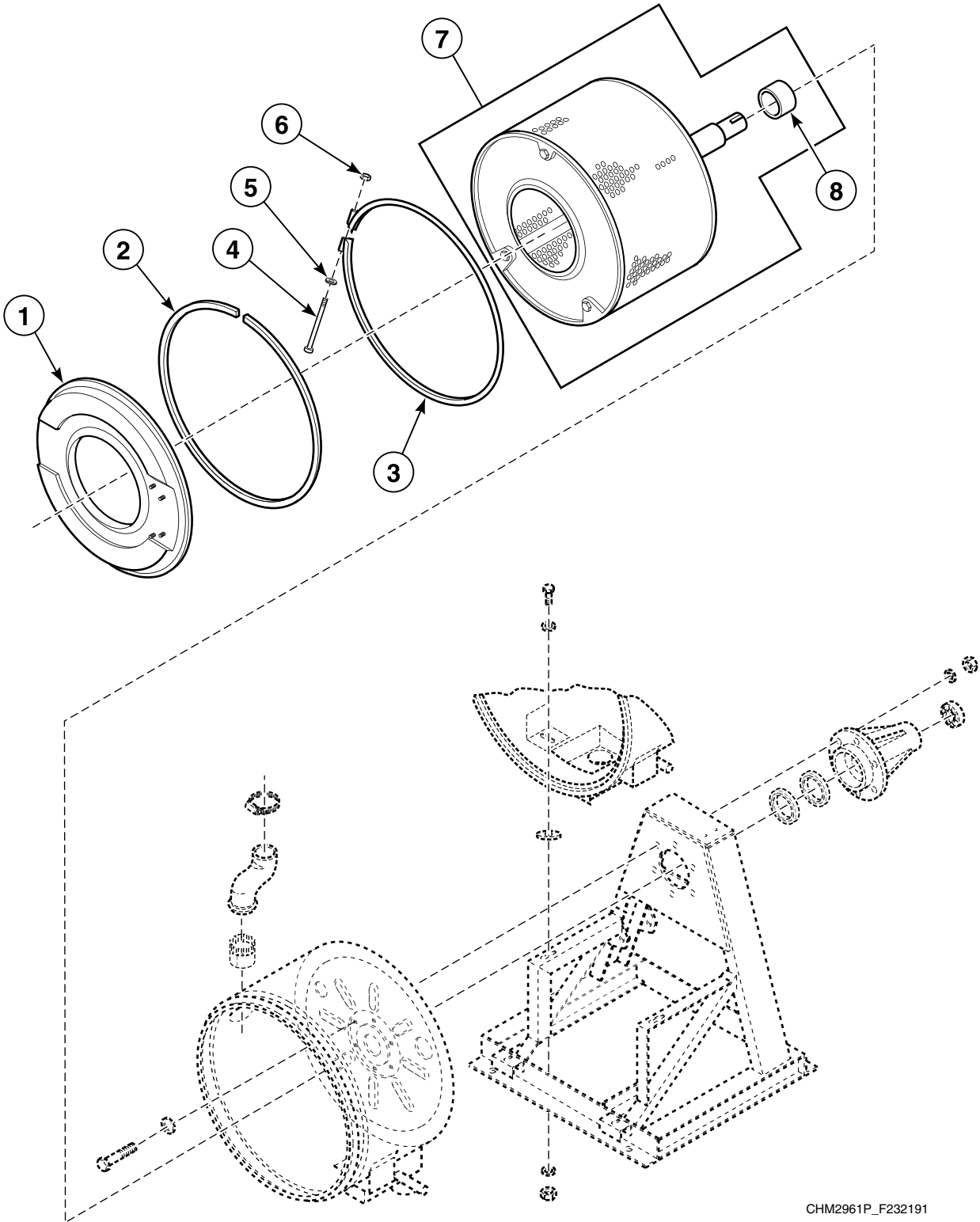
CHM2885P_F232191

Door Lock

REF	PART NO.	DESCRIPTION	COMMENTS
	F0636698-01P	Door Lock Assembly	DC60, HC50, HC60, SC50 and SC60 models; Standard models; Includes items 2-4, 7, 14-28 and the harness
	F0636698-00P	Door Lock Assembly	All other models; Standard models; Includes items 2-4, 7, 14-28 and the harness
	F0636698-03	Door Lock Assembly	DC60, HC50, HC60, SC50 and SC60 models; Models with heat; Includes items 2-4, 7, 14-28 and the harness
	N/A	Door Lock Assembly	All other models; Models with heat; Includes items 2-4, 7, 14-28 and the harness
	F0631986-02	Door Lock Wire Harness	All standard models
	N/A	Door Lock Wire Harness	DC60, HC50, HC60, SC50 and SC60 models; Models with heat
	N/A	Door Lock Wire Harness	All other models; Models with heat
1	F320200	Door Lock Splash Shield	
2	F431901	Spacer	
3	F200203200	Door Lock Microswitch	
4	F430225	Nut	
5	F430977	Screw	
6	F8059701	Door Lock Plate Shim	
7	F8066701	Door Lock Plate Assembly	
8	F603003	Door Lock Assembly Cover	
9	F430956	Screw	
10	F746808	L-Catch Kit	Includes items 11-13
11	F150261	Door Lock Catch Casting	
12	F430982	Screw	
13	F431100	Washer	
14	F430264	Nut	
15	F431902	Washer	
16	F0636636-00	Door Lock Switch Lever	
17	F310110	Door Lock Torsion Spring	
18	F430232	Nut	
19	F340200	Door Switch	
20	F430231	Nut	
21	F431147	Washer	
22	F310137	Door Lock Pin Release Spring	
23	F310205	E-Ring Retainer	
24	F431017	Nut	
25	F431231	Door Locking Linkage Pin	
26	F150455	Door Lock Pin Linkage	
27	F431123	Washer	
28	F300125P	Solenoid	

N/A = Part no longer available

Basket, Shell, Frame and Trunnion (Drawing 1 of 3)

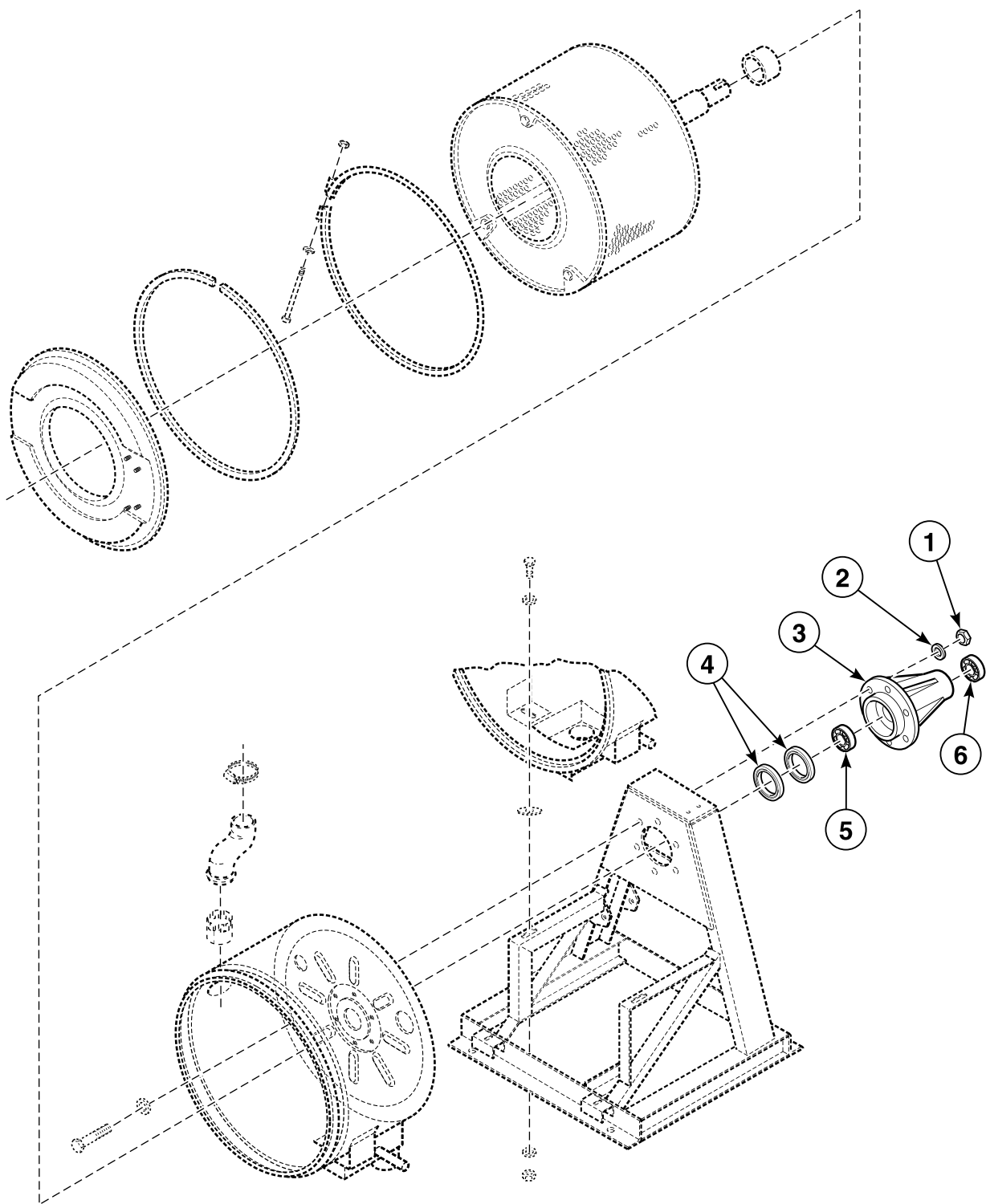


CHM2961P_F232191

Basket, Shell, Frame and Trunnion (Drawing 1 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F609270-1	Shell Front Assembly	DC20, DC25, HC20, HC25, SC20 and SC25 models
	F632006	Shell Front Assembly	DC30, HC30 and SC30 models
	F0636283-00P	Shell Front Assembly	DC40, HC40 and SC40 models
	F609272-1	Shell Front Assembly	DC60, HC50, HC60, SC50 and SC60 models
2	F792000	Shell Front Gasket Kit	Includes items 4-6
3	F741700	Shell Band Kit	DC20, DC25, HC20, HC25, SC20 and SC25 models; Includes items 4-6
	F631977	Shell Band Assembly	DC30, HC30 and SC30 models
	F741701	Shell Band Kit	DC40, HC40 and SC40 models; Includes items 4-6
	F741702	Shell Band Kit	DC60, HC50, HC60, SC50 and SC60 models; Includes items 4-6
4	F430518	Screw	
5	F430317	Washer	
6	F430215	Nut	
7	F934P3	Upgrade Kit	DC20, HC20 and SC20 models through 11/6/06; Includes item 8, F8123501 Basket Assembly and F747001 Trunnion Kit
	F941P3	Upgrade Kit	DC40, HC40 and SC40 models starting 10/15/07 through 3/31/08; Includes item 8, F8231601 Basket Assembly and F747003 Trunnion Kit
	F8123501	Basket Assembly	DC20, HC20 and SC20 models through 11/6/06 that have been retrofitted with F934P3 Upgrade Kit or models starting 11/7/06; Includes item 8
	F8123601	Basket Assembly	DC25, HC25 and SC25 models; Includes item 8
	F8114201	Basket Assembly	DC30, HC30 and SC30 models; Includes item 8
	F0635965-00	Basket Assembly	DC40, HC40 and SC40 models through 10/14/07; Includes item 8
	F8231601	Basket Assembly	DC40, HC40 and SC40 models starting 4/1/08; Includes item 8
	F603900-1	Basket Assembly	HC50 and SC50 models; Includes item 8
	F8116201	Basket Assembly	DC60, HC60 and SC60 models; Includes item 8
	F200215100	Shaft Seal Sleeve	DC20, HC20 and SC20 models through 11/6/06
	F8114302	Shaft Seal Sleeve	DC20, HC20 and SC20 models through 11/6/06 that have been retrofitted with F934P3 Upgrade Kit or models starting 11/7/06; DC25, HC25 and SC25 models
8	F8114303	Shaft Seal Sleeve	DC30, HC30 and SC30 models
	F200215300	Shaft Seal Sleeve	DC40, HC40 and SC40 models through 10/14/07
	F8114304	Shaft Seal Sleeve	DC40, HC40 and SC40 models through 10/14/07 that have been retrofitted with F941P3 Upgrade Kit or models starting 10/15/07
	F200215400	Shaft Seal Sleeve	HC50 and SC50 models
	F8114305	Shaft Seal Sleeve	DC60, HC60 and SC60 models

Basket, Shell, Frame and Trunnion (Drawing 2 of 3)

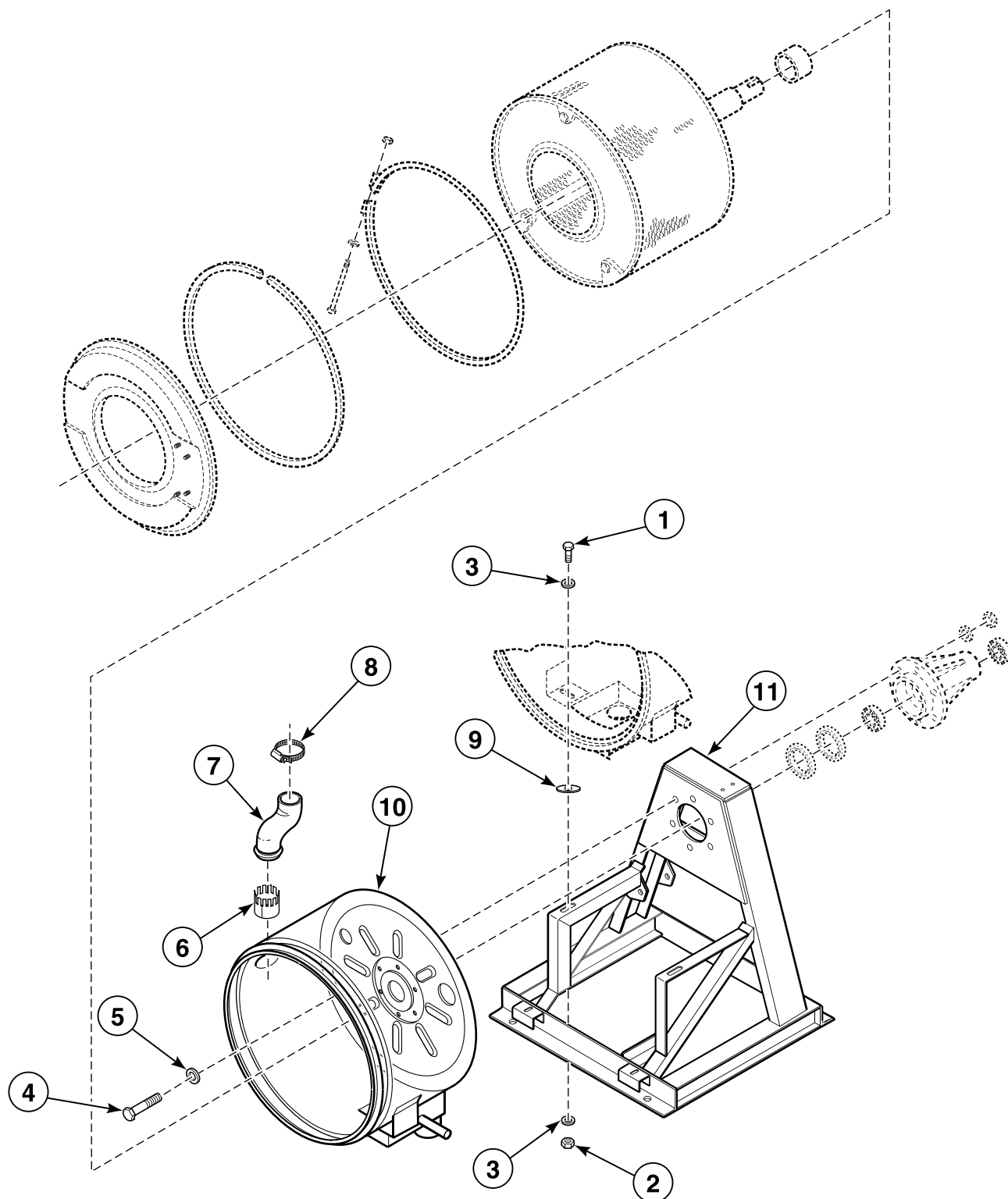


CHM2953P_F232191

Basket, Shell, Frame and Trunnion (Drawing 2 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430239	Nut	DC20, DC25, HC20, HC25, SC20 and SC25 models
	F430240	Nut	DC30, DC40, DC60, HC30, HC40, HC50, HC60, SC30, SC40, SC50 and SC60 models
2	F431128	Washer	DC20, DC25, HC20, HC25, SC20 and SC25 models
	F431131	Washer	DC30, DC40, DC60, HC30, HC40, HC50, HC60, SC30, SC40, SC50 and SC60 models
3	F747000	Trunnion Kit	DC20, HC20 and SC20 models through 11/6/06; Includes items 1, 2, 5, 6, F430949 Screw, F431128 Washer and F792000 Shell Front Gasket Kit
	F747001	Trunnion Kit	DC20, HC20 and SC20 models through 11/6/06 that have been retrofitted with F934P3 Upgrade Kit or models starting 11/7/06; HC25 and SC25 models; Includes items 1, 2, 5, 6, F430949 Screw, F431128 Washer and F792000 Shell Front Gasket Kit
	F747002	Trunnion Kit	DC30, HC30 and SC30 models; DC40, HC40 and SC40 models through 10/14/07; Includes items 1, 2, 5, 6, F430987 Screw, F431131 Washer and F792000 Shell Front Gasket Kit
	F747003	Trunnion Kit	DC40, HC40 and SC40 models through 10/14/07 that have been retrofitted with F941P3 Upgrade Kit or models starting 10/15/07; Includes items 1, 2, 5, 6, F430987 Screw, F431131 Washer and F792000 Shell Front Gasket Kit
	F747004	Trunnion Kit	HC50 and SC50 models; Includes items 1, 2, 5, 6, F430987 Screw, F431131 Washer and F792000 Shell Front Gasket Kit
	F747005	Trunnion Kit	DC60, HC60 and SC60 models; Includes items 1, 2, 5, 6, F430987 Screw, F431131 Washer and F792000 Shell Front Gasket Kit
4	F100208	Shaft Seal	DC20, HC20 and SC20 models through 11/6/06
	F100242	Shaft Seal	DC20, HC20 and SC20 models starting 11/7/06; DC25, HC25 and SC25 models
	F100228	Shaft Seal	DC30, DC40, HC30, HC40, SC30 and SC40 models
	F100229	Shaft Seal	HC50 and SC50 models
	F100241	Shaft Seal	DC60, HC60 and SC60 models
5	F100108	Bearing	6208 2RS C3; DC20, HC20 and SC20 models through 11/6/06; Front bearing
	F100137P	Bearing	6308 2RS C3; DC20, HC20 and SC20 models starting 11/7/06; DC25, HC25 and SC25 models; Front bearing
	F100123P	Bearing	6309 2RS C3; DC30, DC40, HC30, HC40, SC30 and SC40 models; Front bearing
	F100134	Bearing	6310 2RS C3; DC40, HC40 and SC40 models starting 10/15/07; Front bearing
	F100122	Bearing	6312 2RS C3; HC50 and SC50 models; Front bearing
	F100135	Bearing	6313 2RS C3; DC60, HC60 and SC60 models; Front bearing
6	F100108	Bearing	DC30, DC40, HC30, HC40, SC30 and SC40 models; Rear bearing
	F100109P	Motor Bearing	6207 2RS C3; DC20, HC20 and SC20 models through 11/6/06; Rear bearing
	F100136P	Bearing	6307 2RS C3; DC20, HC20 and SC20 models starting 11/7/06; DC25, HC25 and SC25 models; Rear bearing
	F100137	Bearing	6308 2RS C3; DC40, HC40 and SC40 models starting 10/15/07; Rear bearing
	F100123P	Bearing	6309 2RS C3; HC50 and SC50 models; Rear bearing
	F100134	Bearing	6310 2RS C3; DC60, HC60 and SC60 models; Rear bearing

Basket, Shell, Frame and Trunnion (Drawing 3 of 3)

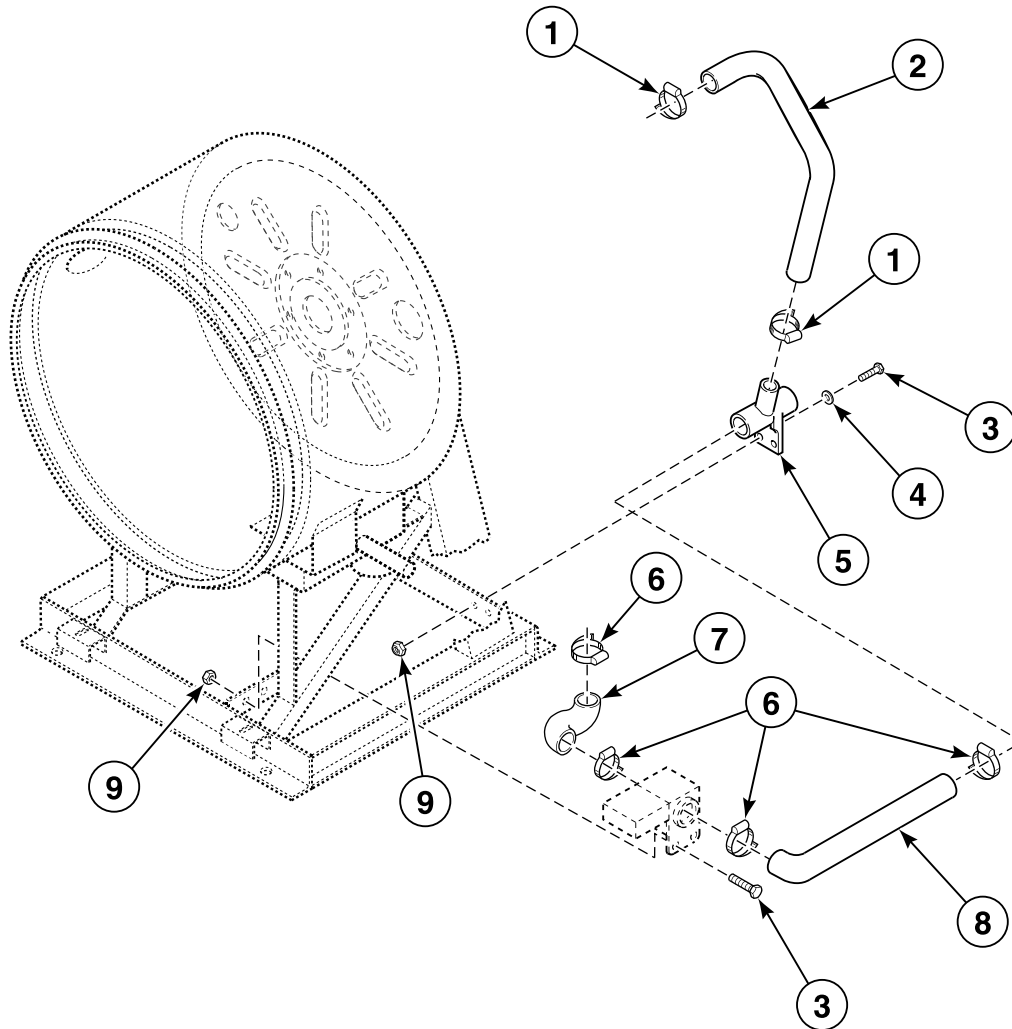


CHM2960P_F232191

Basket, Shell, Frame and Trunnion (Drawing 3 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430942	Screw	
2	F430218	Nut	
3	M400081	Washer	
4	F430949	Screw	DC20, DC25, HC20, HC25, SC20 and SC25 models
	F430987	Screw	DC30, DC40, DC60, HC30, HC40, HC50, HC60, SC30, SC40, SC50 and SC60 models
5	F431128	Washer	DC20, DC25, HC20, HC25, SC20 and SC25 models
	F431131	Washer	DC30, DC40, DC60, HC30, HC40, HC50, HC60, SC30, SC40, SC50 and SC60 models
6	F150419	Supply Dispenser Baffle	Optional; Used to prevent water entering the supply dispenser during an extraction step
7	F8061601	Supply Dispenser Hose	DC25, HC25 and SC25 models
	F0200236-01	Supply Dispenser Hose	DC20, DC30, HC20, HC30, SC20 and SC30 models
	F8071701	Supply Dispenser Hose	DC40, DC60, HC40, HC50, HC60, SC40, SC50 and SC60 models
8	F200213	Hose Clamp	No. 40
9	F430303	Washer	
10	F0636388-00	Shell Weldment	DC20, HC20 and SC20 models; Standard
	F063659201	Shell Weldment	DC25, HC25 and SC25 models; Standard
	F0636555-00	Shell Weldment	DC30, HC30 and SC30 models; Standard
	F063597402	Shell Weldment	DC40, HC40 and SC40 models; Standard; Models through 1/25/05
	F200195402	Shell Weldment	DC40, HC40 and SC40 models; Standard; Models starting 1/26/05
	F0636460-00	Shell Weldment	HC50 and SC50 models; Standard
	F0637659-00	Shell Weldment	DC60, HC60 and SC60 models; Standard
11	F607003	Frame Assembly	DC20, HC20 and SC20 models
	F606178	Frame Assembly	DC25, HC25 and SC25 models
	F630232	Frame Assembly	DC30, HC30 and SC30 models
	F0636108-00	Frame Weldment	DC40, HC40 and SC40 models; Models through 1/25/05
	F200195300	Frame Weldment	DC40, HC40 and SC40 models; Models starting 1/26/05
	F607005	Frame Assembly	HC50 and SC50 models
	F0637645-00	Frame Assembly	DC60, HC60 and SC60 2 speed models
	F0637645-01	Frame Assembly	HC60 and SC60 F speed models

Drain Plumbing



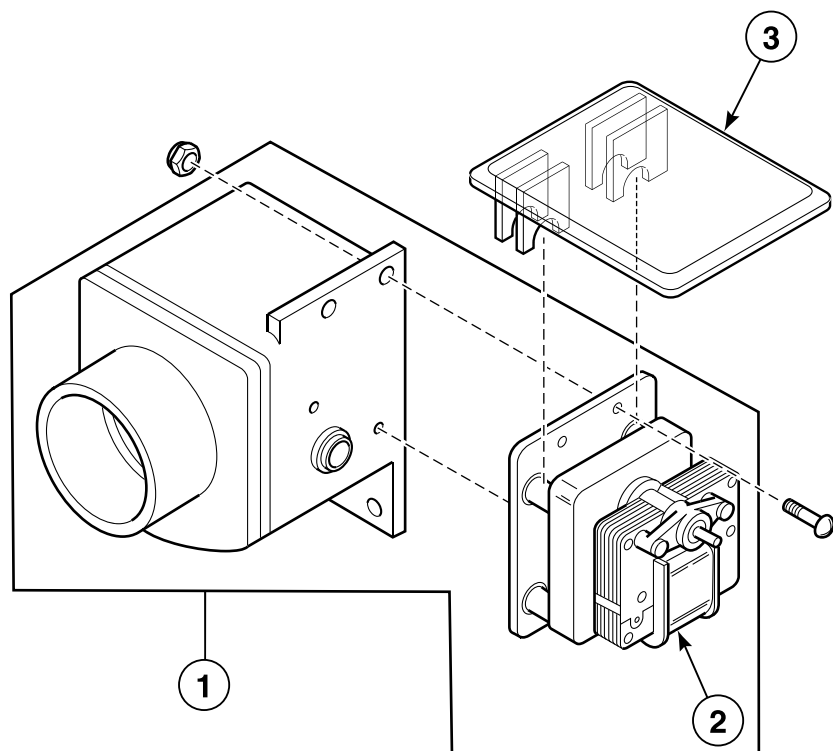
CHM2580P_F232191

Drain Plumbing

REF	PART NO.	DESCRIPTION	COMMENTS
1	F200215	Hose Clamp	No. 28; DC20, DC25, DC30, DC40, HC20, HC25, HC30, HC40, SC20, SC25, SC30 and SC40 models
	F200213	Hose Clamp	No. 40; DC60, HC50, HC60, SC50 and SC60 models
2	F200125800	Overflow Hose	DC20, DC25, HC20, HC25, SC20 and SC25 models
	F150332	Overflow Hose	DC30, HC30 and SC30 models
	F0200238-00	Overflow Hose	DC40, HC40 and SC40 models
	F150417	Overflow Hose	DC60, HC50, HC60, SC50 and SC60 models
3	F430103	Screw	
4	F430317	Washer	
5	F8017101	Drain Connector Tee	DC20, DC25, HC20, HC25, HC30, SC20, SC25 and SC30 models
	F150398	Drain Tee	DC40, DC60, HC40, HC50, HC60, SC40, SC50 and SC60 models
6	F200213	Hose Clamp	No. 40; DC20, DC25, DC30, DC40, HC20, HC25, HC30, HC40, SC20, SC25, SC30 and SC40 models
	N/A	Hose Clamp	No. 48; DC60, HC50, HC60, SC50 and SC60 models
7	F150312	Front Drain Hose	DC20, DC25, DC30, HC20, HC25, HC30, SC20, SC25 and SC30 models
	F0200240-00	Front Drain Hose	DC40, HC40 and SC40 models; Models through 1/25/05
	F200185200	Drain Hose	DC40, HC40 and SC40 models; Models starting 1/26/05
	F8035801	Front Drain Hose	DC60, HC50, HC60, SC50 and SC60 models
8	F150311	Rear Drain Hose	DC20, DC25, HC20, HC25, SC20 and SC25 models
	F0150331-00	Drain Hose	Rear; DC30, HC30 and SC30 models
	F200123400	Drain Hose	DC40, HC40 and SC40 models; Models through 1/25/05
	F200185300	Drain Hose	DC40, HC40 and SC40 models; Models starting 1/26/05
	F200123500	Drain Hose	DC60, HC50, HC60, SC50 and SC60 models
9	F430215	Nut	

N/A = Part no longer available

Drain Valve Assembly - DC20, DC25, DC30, HC20, HC25, HC30, SC20, SC25 and SC30 Models

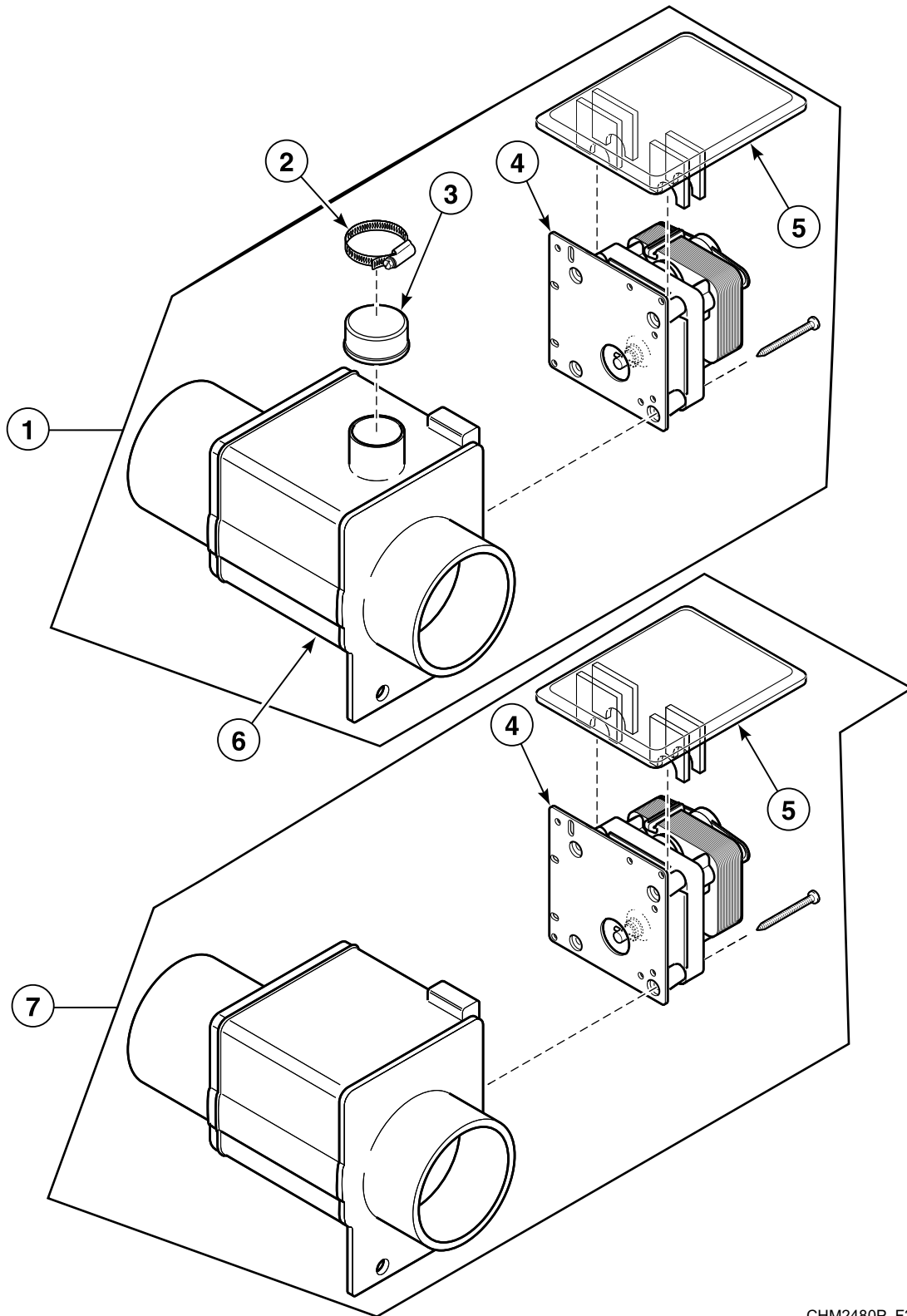


CHM2450P_F232191

Drain Valve Assembly - DC20, DC25, DC30, HC20, HC25, HC30, SC20, SC25 and SC30 Models

REF	PART NO.	DESCRIPTION	COMMENTS
	F602920	Drain Valve Assembly	120 Volt; Includes all items on the page, including the screw and nut
	F603175	Drain Valve Assembly	220 Volt; Includes F431147 Washer and all items on the page, including the screw and nut
1	F380618	Drain Valve	120 Volt; Includes item 2
	F380619	Drain Valve	220 Volt; Includes item 2
2	F380932P	Drain Valve Motor	Round shaft; 120 Volt
	F380933P	Drain Valve Motor	Round shaft; 220 Volt
	F380943P	Drain Motor	Keyed shaft; 120 Volt
	G159764P	Drain Valve Motor and Gear Box Assembly	Keyed shaft; 220 Volt
	F380972P	Drain Valve Motor	Keyed shaft; 240 Volt
3	F200133600	Drain Valve Cover	

Drain Valve Assembly - DC40, DC60, HC40, HC50, HC60, SC40, SC50 and SC60 Models



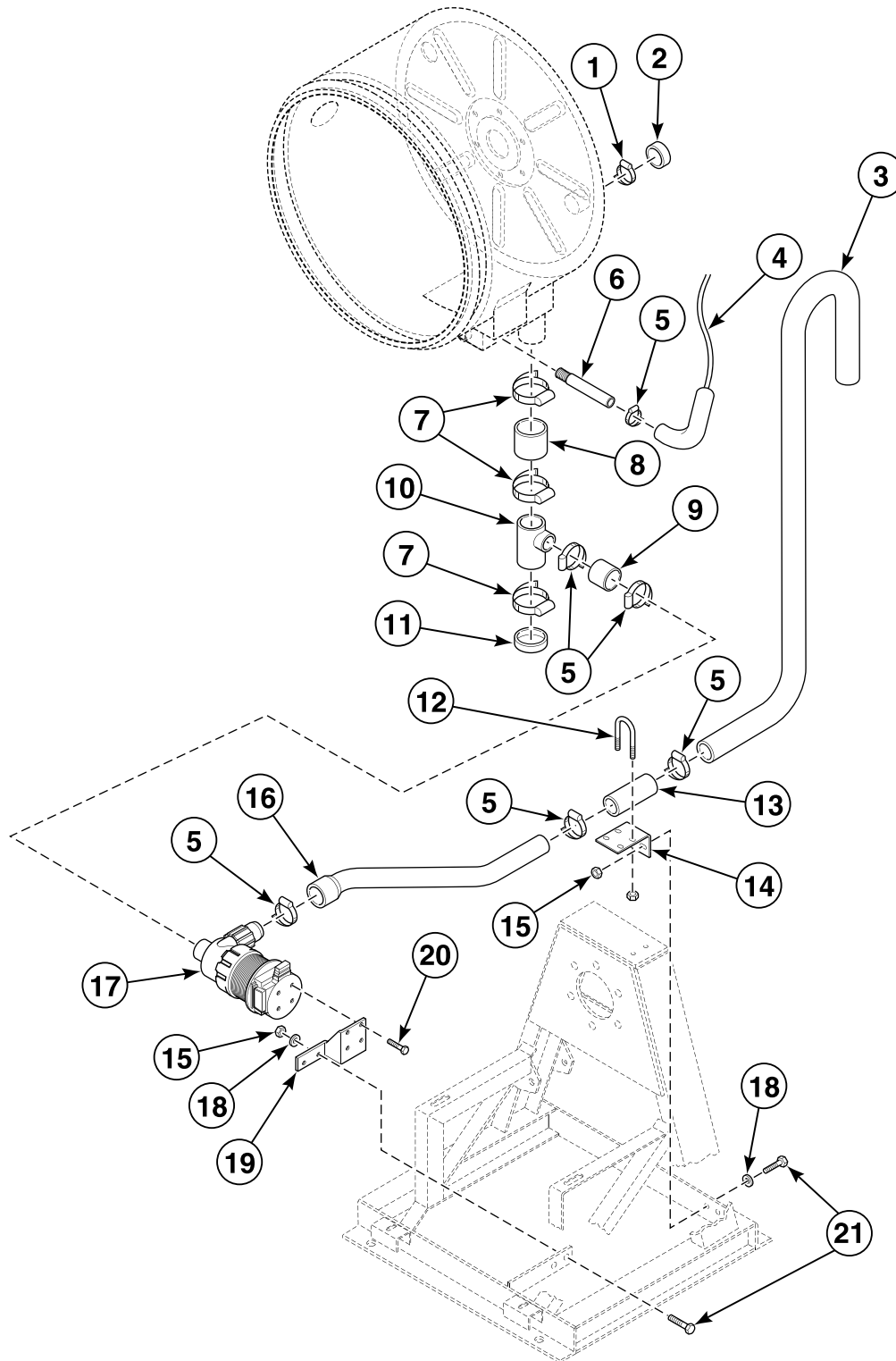
CHM2480P_F232191

Drain Valve Assembly - DC40, DC60, HC40, HC50, HC60, SC40, SC50 and SC60 Models

REF	PART NO.	DESCRIPTION	COMMENTS
	F200166300	Drain Valve Kit	120 Volt
	F200166400	Drain Valve Kit	220 Volt
2	F200215	Hose Clamp	No. 28
3	F150352	Overflow Plug	
4	F380932P	Drain Valve Motor	Round shaft; 120 Volt
	F380933P	Drain Valve Motor	Round shaft; 220 Volt
	F380943P	Drain Motor	Keyed shaft; 120 Volt
	G159764P	Drain Valve Motor and Gear Box Assembly	Keyed shaft; 220 Volt
	F380972P	Drain Valve Motor	Keyed shaft; 240 Volt
5	F200133600	Drain Valve Cover	
6	F038062800	Drain Valve	120 Volt; Includes screw
	F038062900	Drain Valve	220 Volt; Includes F431147 Washer and screw
7	F200166302	Drain Valve Kit	120 Volt; Includes F200185600 Drain Valve
	F200166402	Drain Valve Kit	220 Volt; Includes F200185700 Drain Valve

N/A = Part no longer available

Pump Drain Option - HC30 and SC30 E-Voltage Models



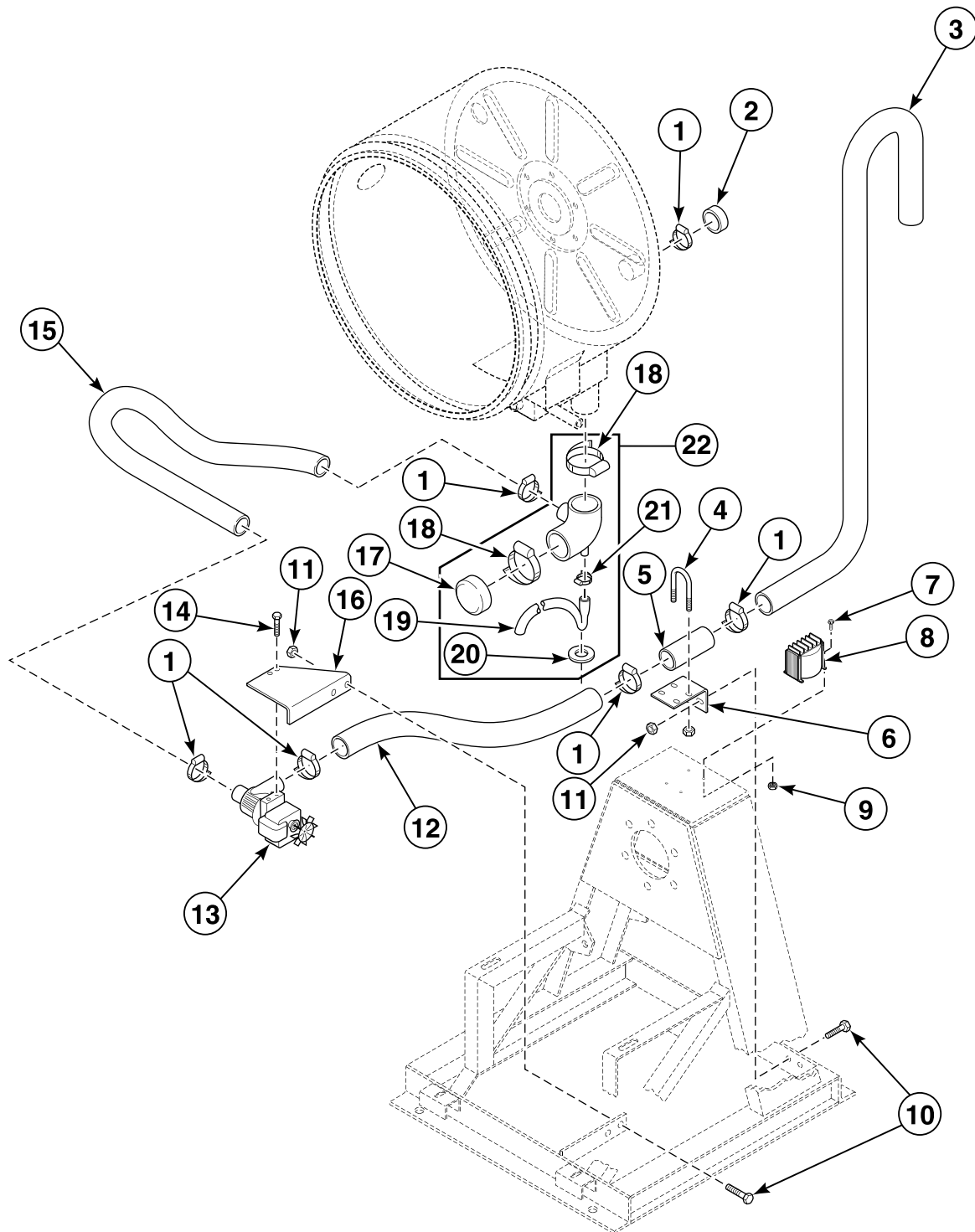
CHM2303P_F232191

Pump Drain Option - HC30 and SC30 E-Voltage Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	F200215	Hose Clamp	No. 28
2	F150352	Overflow Plug	
3	F150343	Rear Pump Drain Hose	
4	F200142	Air Trap Hose	
5	F200204	Hose Clamp	No. 20
6	F634178	Air Chamber Nipple	
7	F200213	Hose Clamp	No. 40
8	F150311	Rear Drain Hose	
9	F634177	Pump Inlet Hose	
10	F633819	Pump Drain Trap Weldment	
11	F150443	Plug	
12	F200401P	U-Bolt Clamp	Includes nuts
13	N/A	Pipe	
14	F604147	Pump Drain Rear Connecting Bracket	
15	F430215	Nut	
16	F150482	Pump Drain Outlet Hose	
17	F634463P	Pump	
18	F430317	Washer	
19	F634114	Pump Mounting Bracket	
20	F430179	Screw	
21	F430107	Screw	

N/A = Part no longer available

Pump Drain Option - All Models Except DC30, HC30 and SC30 E-Voltage Models

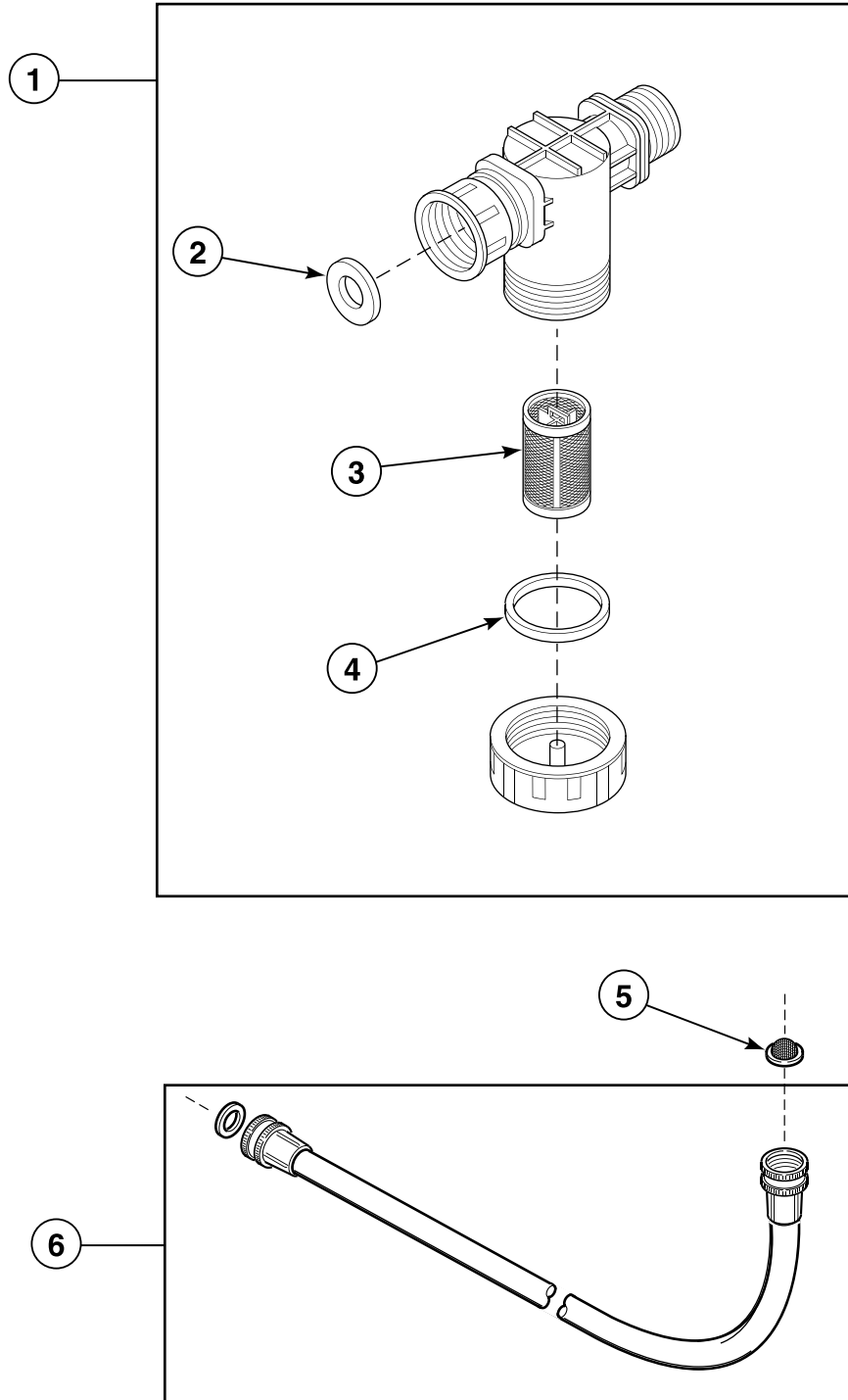


CHM2346P_F232191

Pump Drain Option - All Models Except DC30, HC30 and SC30 E-Voltage Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	F200204	Hose Clamp	No. 20
2	F150352	Overflow Plug	
3	F150343	Rear Pump Drain Hose	
4	F200401P	U-Bolt Clamp	Includes nuts
5	F603827-1	Pipe	
6	F604147	Pump Drain Rear Connecting Bracket	
7	F430910	Screw	
8	C000203	Transformer	
9	F430231	Nut	
10	F430107	Screw	
11	F430215	Nut	
12	F200115	Hose	
13	F270119P	Drain Pump	120 Volt
	F270104P	Pump	220 Volt/50 Hertz
	F200000900P	Pump	200-240 Volt/60 Hertz
14	F430519	Screw	
15	F200195	Hose	
16	F609694	Pump Drain Trap Mounting Bracket	
17	F150443	Plug	
18	F200213	Hose Clamp	No. 40
19	F606192-5	Tubing	
20	901690	Washer	
21	F200217	Hose Clamp	
22	F630326P	Pump Drain Trap Assembly	Includes items 17-21

Filter (Optional) and Supply Hose

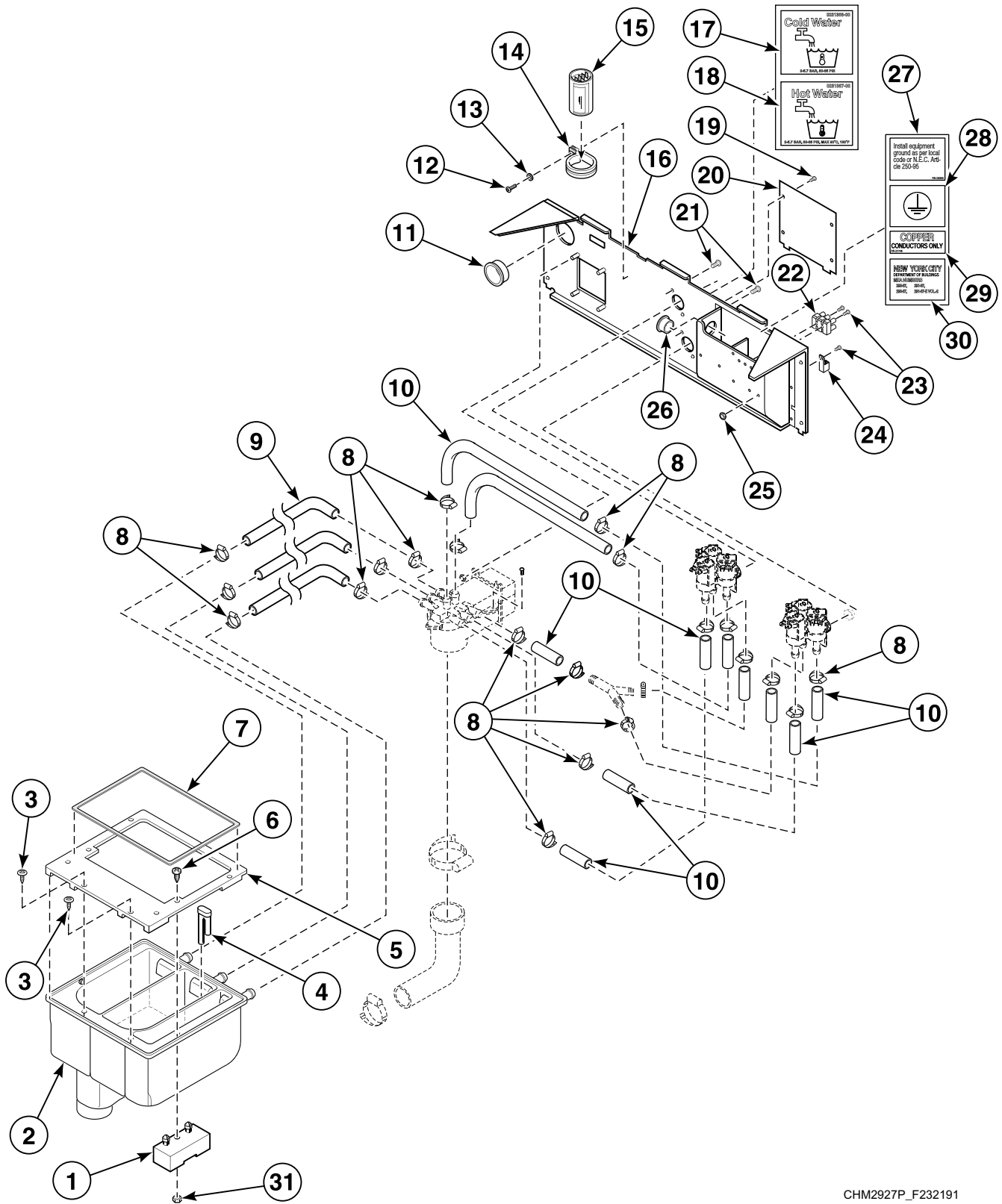


B091P_F232191

Filter (Optional) and Supply Hose

REF	PART NO.	DESCRIPTION	COMMENTS
1	F270306P	Filter	Standard thread
	F270305	Filter	Metric thread
2	20290	Washer	
3	F270406	Replacement Filter	.11 mm
	F270405	Replacement Filter	.25 mm
4	F270407	Filter Housing Cap Gasket	
5	F270300	Filter Screen	
6	F200116	Water Hose	3/8 inch; Standard thread
	F200164	Water Hose	3/4 inch; Standard thread
	F200165	Water Hose	1/2 inch; Metric thread
	F200166	Water Hose	3/4 inch; Metric thread

Fill Plumbing Assembly (Drawing 1 of 2)



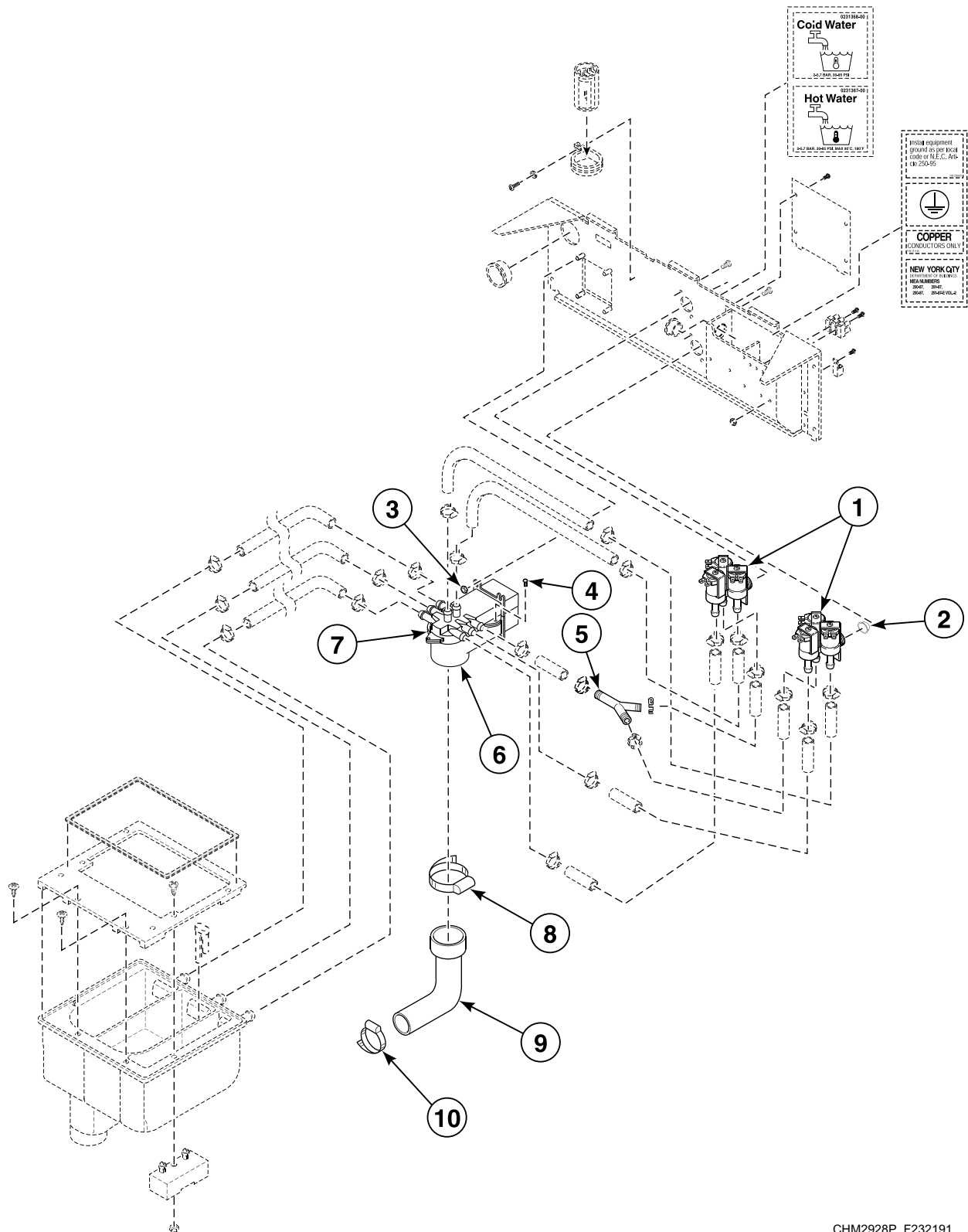
CHM2927P_F232191

Fill Plumbing Assembly (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F0150504-00	Supply Dispenser Standoff	
2	F200202210	Supply Dispenser Assembly	Includes items 1, 3-7 and 31
3	F430956	Screw	
4	F150390	Siphon Tube	
5	F0150503-00	Supply Dispenser Bezel	
6	F0430268-00	Screw	
7	F0170190-00P	Bezel Gasket	
8	36801	Hose Clamp	
9	F0200244-01	Vacuum Breaker Hose	DC20, DC25, DC30, HC20, HC25, HC30, SC20, SC25 and SC30 models
	F0200244-00	Vacuum Breaker Hose	DC40, DC60, HC40, HC50, HC60, SC40, SC50 and SC60 models
10	F200108P	Water Hose	Order 8 feet
11	F200139500	Grommet	
12	F430177	Screw	
13	F430311	Washer	
14	F0340722-00	Switch Clamp	
15	F340002	Motor Switch	
16	F0636138-00	Valve Panel Assembly	DC20, DC25, HC20, HC25, SC20 and SC25 models; Standard models
	F0636138-01	Valve Panel Assembly	DC20, DC25, HC20, HC25, SC20 and SC25 models; Models with heat
	F0636521-00	Valve Panel Assembly	DC30, HC30 and SC30 models; Standard models
	F0636521-01	Valve Panel Assembly	DC30, HC30 and SC30 models; Models with heat
	F0636524-01	Valve Panel Assembly	DC40, HC40 and SC40 models; Standard models
	F0636524-03	Valve Panel Sub-Assembly	DC40, HC40 and SC40 models; Models with heat
	F0636297-00	Valve Panel Assembly	DC60, HC50, HC60, SC50 and SC60 models; Standard models
	F0636297-01	Valve Panel Assembly	DC60, HC50, HC60, SC50 and SC60 models; Models with heat
17	F231368	Cold Water Valve Decal	
18	F231367	Hot Water Valve Decal	
19	F430174	Screw	
20	F633260	Power Supply Cover	
21	F430948	Screw	
22	F140748	Input Power Block	2 terminal; Includes screws
	F140747	Input Power Block	3 terminal; Includes screws
	F140746	Input Power Block	4 terminal; Includes screws
23	F430903	Screw	
24	F140734	Ground Terminal Lug	
25	F430232	Nut	
26	F170615	Grommet	Models through 6/29/05
	F140938	Snap Bushing	Models starting 6/30/05
27	F230630	Ground Decal	
28	F230739	Ground Decal	
29	F231146	Conductor Decal	Copper
30	N/A	Decal	New York MEA
31	F0431807-00	Nut	

N/A = Part no longer available

Fill Plumbing Assembly (Drawing 2 of 2)



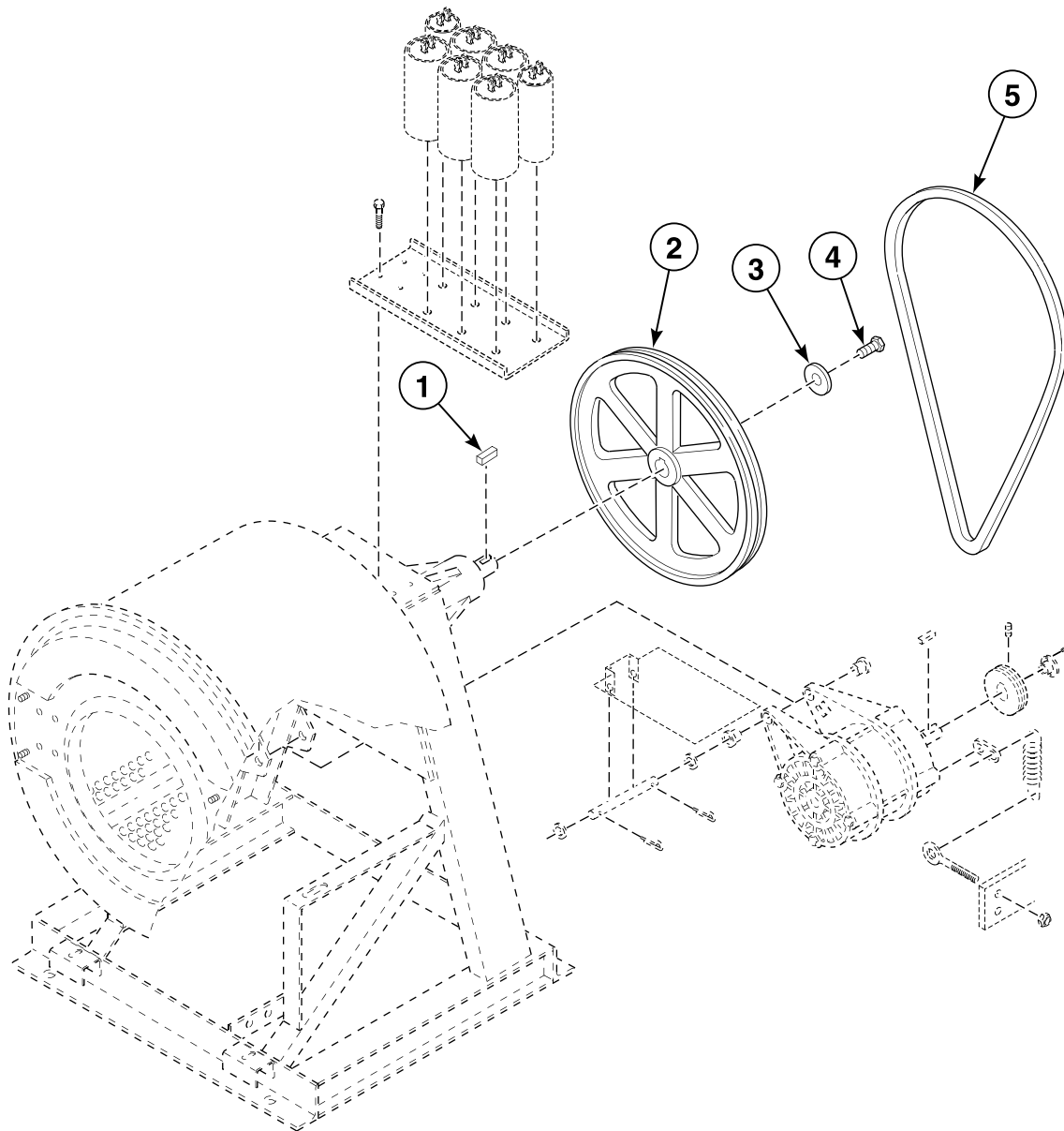
CHM2928P_F232191

Fill Plumbing Assembly (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F0381767-00P	3-Way Valve	Standard thread; 24 Volt; Cold
	F0381768-00P	3-Way Valve	Standard thread; 24 Volt; Hot
	F0381771-00P	3-Way Valve	Metric thread; 24 Volt; Cold
	F0381772-00P	3-Way Valve	Metric thread; 24 Volt; Hot
2	F270200	Strainer	
3	F430231	Nut	
4	F430177	Screw	
5	F422808	Y Connector	
6	F150330	Vacuum Breaker Bottom	
7	F0150329-00	Vacuum Breaker Top	
	F603031	Vacuum Breaker Assembly	Includes items 3 and 5
8	N/A	Hose Clamp	
9	F150340	Vacuum Breaker Hose	HC50 and SC50 models
	F0150340-01	Vacuum Breaker Fill Hose	DC60, HC60 and SC60 models
	F150321	Vacuum Breaker Hose	All other models
10	F200213	Hose Clamp	

N/A = Part no longer available

Pulley and Belt (Drawing 1 of 3)

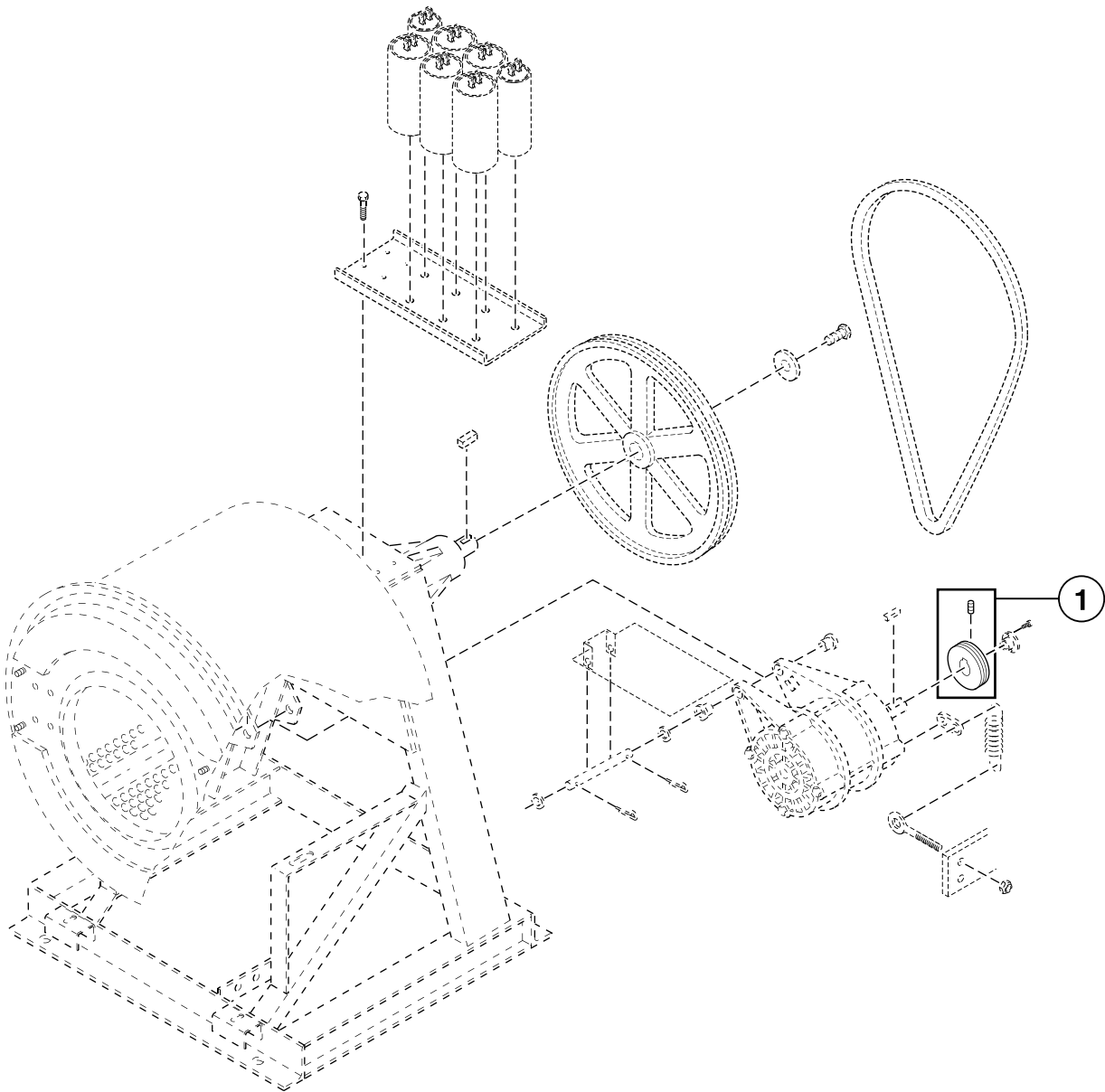


CHM2592P_F232191

Pulley and Belt (Drawing 1 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430801	Key	
2	F280168	Pulley	DC20, DC25, HC20, HC25, SC20 and SC25 models; 13V1800
	F280172	Sheave Pulley	DC30, HC30 and SC30 models; Drive; 13V2200
	F280197	Pulley	DC40, HC40 and SC40 models; 23V2200
	F280173	Pulley	DC60, HC50, HC60, SC50 and SC60 models, all voltages except for X-voltage; 23V2400
	F200299700	Basket Pulley	DC60, HC60 and SC60 X-voltage models
3	F0431159-00	Washer	DC20, DC25, HC20, HC25, SC20 and SC25 models
	F431115	Washer	DC30, DC40, DC60, HC30, HC40, HC50, HC60, SC30, SC40, SC50 and SC60 models
4	F430927	Screw	DC20, DC25, HC20, HC25, SC20 and SC25 models
	F430100	Screw	DC30, DC40, DC60, HC30, HC40, HC50, HC60, SC30, SC40, SC50 and SC60 models
5	F280343	Belt	3V730; DC20, HC20 and SC20 50 Hertz/3 Phase C, D and J-voltage models; DC20, HC20 and SC20 60 Hertz/3 Phase F and H-voltage models; DC20, HC20 and SC20 E and F-voltage models with heat
	F280337	Belt	3V710; DC20, HC20 and SC20 60 Hertz B, F, H, O and Y-voltage models; DC25, HC25 and SC25 50 Hertz/3 Phase C, D and J-voltage models; DC25, HC25 and SC25 60 Hertz F, H, O and Y-voltage models
	F0280380-00	Belt	3V720; DC20, HC20 and SC20 50 Hertz/1 Phase E-voltage models; DC25, HC25 and SC25 50 Hertz/1 Phase E-voltage models
	F280321	Belt	3V800; DC30, HC30 and SC30 C, D, E, F, H, J, O and Y-voltage models
	F280341	Belt	3V850; DC40, HC40 and SC40 C, D, E, F, H, J, O and Y-voltage models
	F280342	Belt	3V830; DC40, HC40 and SC40 O and Y-voltage models
	F280373	Belt	3V90.65; HC50 and SC50 50 Hertz C, D and J-voltage models
	F280304	Belt	3V900; DC60, HC50 and SC50 50 Hertz F, H, O and Y-voltage models; HC60 and SC60 models, all voltages except for X-voltage
	F280366P	Belt	DC60, HC60 and SC60 X-voltage models

Pulley and Belt (Drawing 2 of 3)

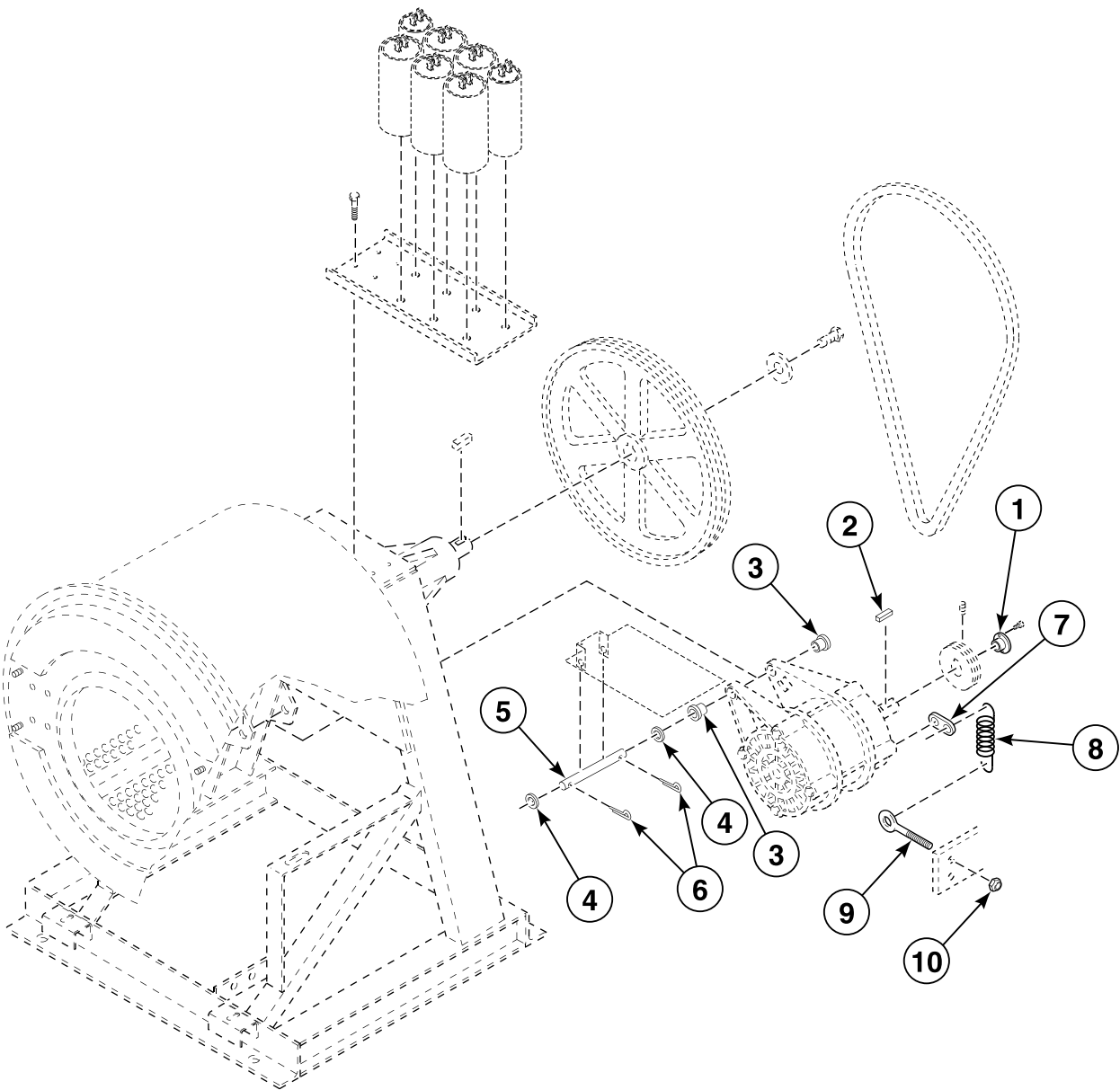


CHM2593P_F232191

Pulley and Belt (Drawing 2 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F280427	Pulley	1GR3V3.15JA; Requires JA bushing; DC20, HC20 and SC20 50 Hertz C, D, E and J-voltage models; DC25, HC25 and SC25 50 Hertz C, D, E and J-voltage models
	F280170	Pulley	1GR3V2.65; DC20, HC20 and SC20 60 Hertz B, F, H, O and Y-voltage models; DC25, HC25 and SC25 60 Hertz/3 Phase F, H and O-voltage models
	F280416	Pulley	1GR3V2.65JA; Requires JA bushing; DC25, HC25 and SC25 60 Hertz/1 Phase Y-voltage models
	F280418	Pulley	1GR3V3.35JA; Requires JA bushing; DC30, HC30 and SC30 50 Hertz/3 Phase C, D and J-voltage models
	F280423	Pulley	1GR3V3.60SH; Requires SH bushing; DC30, HC30 and SC30 50 Hertz/1 Phase E-voltage models
	F280284	Pulley	1GR3V2.9; DC30, HC30 and SC30 60 Hertz/3 Phase F, H and O-voltage models
	F280281	Motor Pulley	1GR3V3.0; DC30, HC30 and SC30 60 Hertz/1 Phase Y-voltage models
	F280105P	Pulley	2GR3V3.35SH; Requires SH bushing; DC40, HC40 and SC40 50 Hertz C, D and J-voltage models
	F0280385-00	Pulley	2GR3V3.00; DC40, HC40 and SC40 60 Hertz F, H, O and Y-voltage models
	F280422P	Pulley	2GR3V3.365SH; Requires SH bushing; HC50, SC50 and DC60 50 Hertz C, D and J-voltage models
	F280177P	Motor Pulley	2GR3V3.10; HC50 and SC50 60 Hertz F, H, O and Y-voltage models
	F280287	Drive Motor Pulley	DC60, HC60 and SC60 X-voltage models
	F280173	Pulley	DC60, HC60 and SC60 models, all voltages except for X-voltage

Pulley and Belt (Drawing 3 of 3)

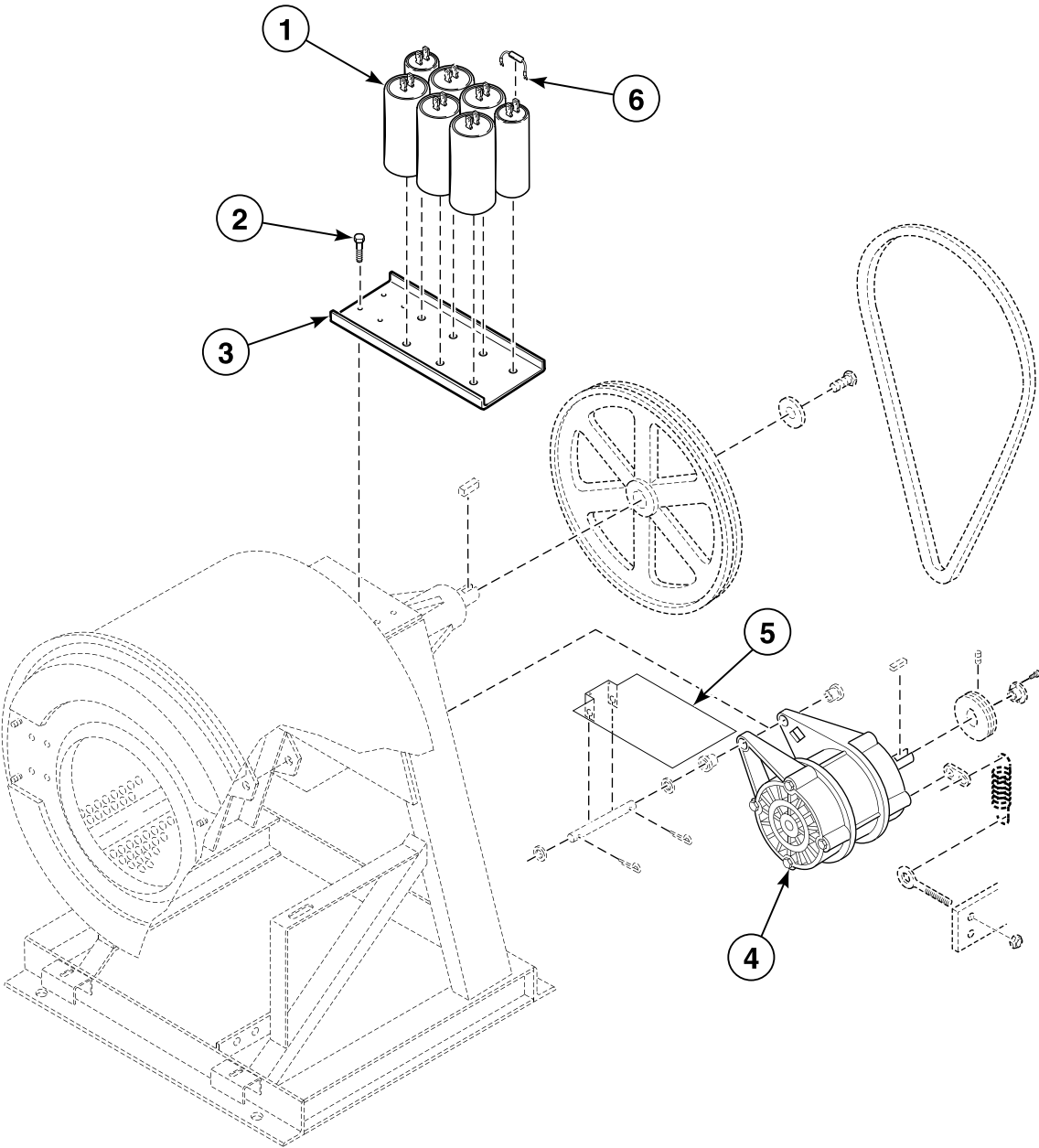


CHM2594P_F232191

Pulley and Belt (Drawing 3 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	H87529111P	Bushing	JA 5/8; DC20, HC20 and SC20 50 Hertz/3 Phase C, D and J-voltage models; DC25, HC25 and SC25 50 Hertz/3 Phase C, D and J-voltage models; DC30, HC30 and SC30 50 Hertz/3 Phase C, D and J-voltage models
	F280298P	Pulley Bushing	JA 7/8; DC20, HC20 and SC20 50 Hertz/1 Phase E-voltage models; DC25, HC25 and SC25 50 Hertz/1 Phase E-voltage models; DC25, HC25 and SC25 60 Hertz/1 Phase Y-voltage models; DC60, HC60 and SC60 models
	F280225P	Bushing	SH 7/8; DC30, HC30 and SC30 50 Hertz/1 Phase E-voltage models; DC40, HC40 and SC40 50 Hertz C, D and J-voltage models; HC50 and SC50 50 Hertz C, D and J-voltage models
2	F430802	Key	
3	F200186100	Motor Support Bushing	
4	901690	Washer	
5	F602844	Motor Support Rod	DC20, DC25, DC30, HC20, HC25, HC30, SC20, SC25 and SC30 models
	F603059	Motor Support Rod	DC40, HC40 and SC40 models
	F603897	Motor Support Rod	DC60, HC50, HC60, SC50 and SC60 models
6	F430401	Cotter Pin	
7	F601515	Clip	
8	F310124	Extension Spring	2 speed models
	F310148	Tension Spring	F speed models
9	F430537	Screw	F speed models
10	F430218	Nut	

Motor and Capacitors

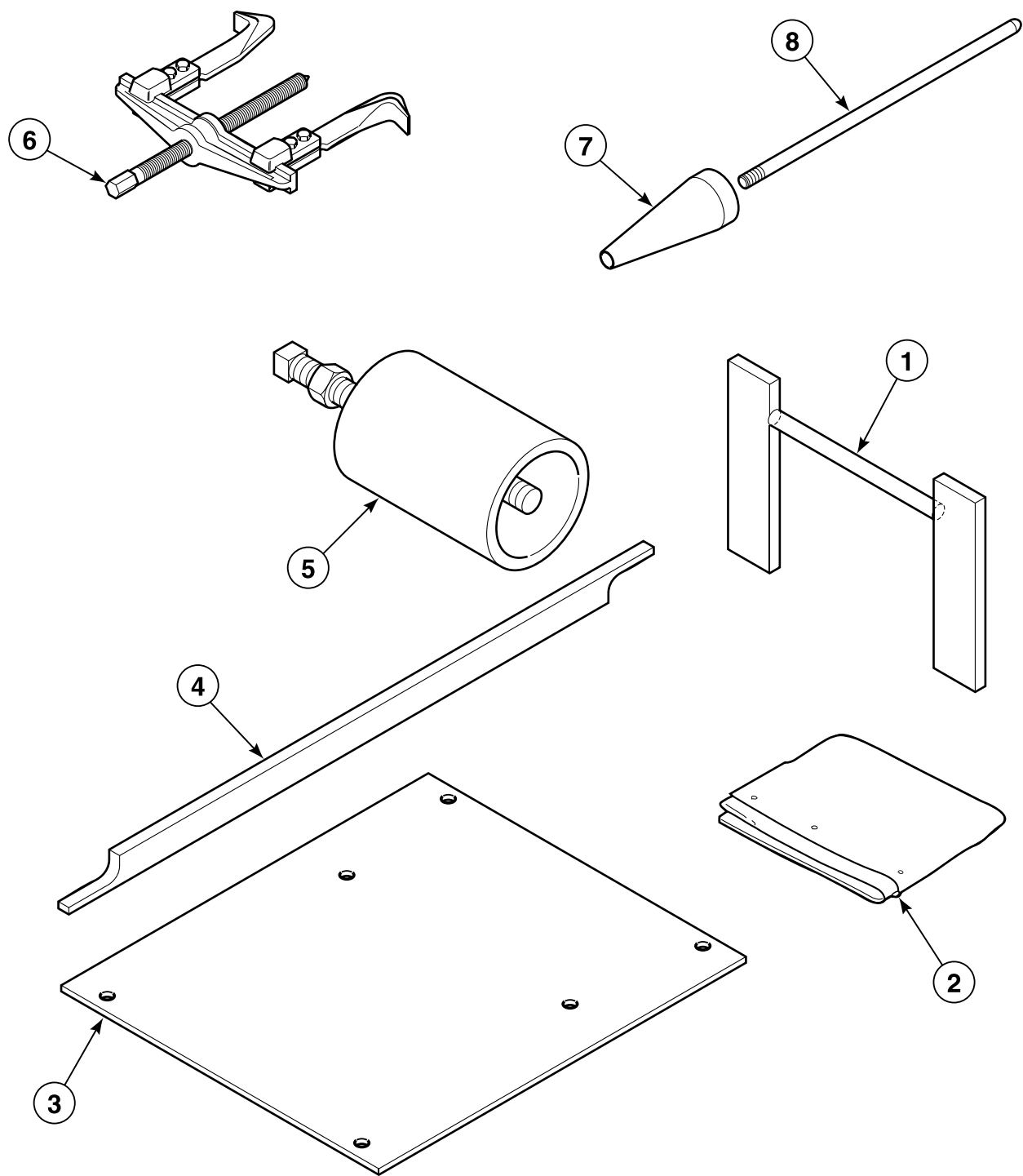


CHM2884P_F232191

Motor and Capacitors

REF	PART NO.	DESCRIPTION	COMMENTS
1	F370230	Capacitor	10 Microfarad; DC20, HC20 and SC20 L-voltage models with Elmo motors use 1; DC20, DC25, HC20, HC25, SC20 and SC25 E-voltage models with Elmo motors use 2; DC40, HC40 and SC40 L-voltage models with Century motors use 1
	F370224P	Capacitor	20 Microfarad; DC20, DC25, HC20, HC25, SC20 and SC25 E-voltage models with Elmo motors use 3; DC25, DC30, HC25, HC30, SC25 and SC30 L-voltage models with Elmo motors use 4; DC40, HC40 and SC40 L-voltage models with Elmo motors use 1; HC50 and SC50 L-voltage models with Elmo motors use 2
	F370223	Capacitor	25 Microfarad; DC20, HC20 and SC20 L-voltage models with Elmo motors use 1
	F370222	Capacitor	50 Microfarad; DC20, DC40, HC20, HC40, SC20 and SC40 L-voltage models with Elmo motors use 1; DC40, HC40 and SC40 L-voltage models with Century motors use 1; HC50 and SC50 L-voltage models with Elmo motors use 2
	F370221	Capacitor	100 Microfarad; DC20, HC20 and SC20 B-voltage models with Elmo motors use 2; DC20, DC25, HC20, HC25, SC20 and SC25 E-voltage models with Elmo motors use 2
	F370220	Capacitor	130 Microfarad; DC20, HC20 and SC20 B-voltage models with Elmo motors use 2; DC25, DC30, HC25, HC30, SC25 and SC30 L-voltage models with Elmo motors use 1; DC40, HC40 and SC40 L-voltage models with Century motors use 1; HC50 and SC50 L-voltage models with Elmo motors use 3
	F370218	Capacitor	160 Microfarad; DC40, HC40 and SC40 L-voltage models with Elmo motors use 2; DC40, HC40 and SC40 L-voltage models with Century motors use 1
2	F430108	Screw	
3	F200033500	Capacitor Mounting Bracket	
4	F220110P	Motor	DC20, HC20 and SC20 B-voltage models; Includes F200186100 Motor Support Bushing
	F022012800P	Motor	Use with F220128-H Motor; DC20, HC20 and SC20 Y-voltage models; Includes F200186100 Motor Support Bushing
	F022032500P	Motor	Use with F220325-H Motor; DC20, HC20 and SC20 C and F-voltage models; Includes F200186100 Motor Support Bushing
	F022039600P	Motor	Use with F220396-H Motor; DC20, HC20 and SC20 J, K and O-voltage models; Includes F200186100 Motor Support Bushing
	F022038800P	Motor	Use with F220388-H Motor; DC25, DC30, HC25, HC30, SC25 and SC30 C and F-voltage models; Includes F200186100 Motor Support Bushing
	F022038700P	Motor	Use with F220387-H Motor; DC25, DC30, HC25, HC30, SC25 and SC30 J, K and O-voltage models; Includes F200186100 Motor Support Bushing
	F022012400P	Motor	Use with F220124-H Motor; DC25, DC30, HC25, HC30, SC25 and SC30 Y-voltage models; Includes F200186100 Motor Support Bushing
	F0798912-03	Motor Retrofit Kit	DC40, HC40 and SC40 Y-voltage models; Non-network models
	F0798912-04	Motor Retrofit Kit	DC40, HC40 and SC40 Y-voltage models; Network models
	F0220321-00P	Motor	DC40, HC40 and SC40 O-voltage models; Includes F200186100 Motor Support Bushing
	F022032600P	Motor	Use with F220326-H Motor; DC40, HC40 and SC40 C and F-voltage models; Includes F200186100 Motor Support Bushing
	F022032200P	Motor	DC60, HC50, HC60, SC50 and SC60 O-voltage models; Includes F200186100 Motor Support Bushing
	F0220120-01P	Motor	DC60, HC50, HC60, SC50 and SC60 Y-voltage models; Includes F200186100 Motor Support Bushing
	F220234P	Motor	DC60, HC60 and SC60 X-voltage models
5	F200216900	Motor Drip Shield	DC20, DC25, DC30, HC20, HC25, HC30, SC20, SC25 and SC30 models; DC40, HC40 and SC40 all voltages except for Y-voltage models; DC60, HC60 and SC60 F speed models
	F200280700	Motor Drip Shield	DC40, HC40 and SC40 Y-voltage models; DC60, HC60 and SC60 2 speed models
6	F8011001	Resistor Assembly	12K/5W

Special Tools



CHM2970P_F232191

Special Tools

REF	PART NO.	DESCRIPTION	COMMENTS
1	F460131	Basket Pulley Puller Tool	
2	F450127	Template	HC50 and SC50 models
	F450246	Template	DC25, HC25 and SC25 models
3	F608707	Bolt Layout Mounting Template	DC20, HC20 and SC20 models
	F608708	Bolt Layout Mounting Template	DC25, HC25 and SC25 models
	F631796	Bolt Layout Mounting Template	DC30, HC30 and SC30 models
	F0637047-00	Bolt Layout Mounting Template	DC40, HC40 and SC40 models
	F608710	Bolt Layout Mounting Template	DC60, HC50, HC60, SC50 and SC60 models
4	N/A	Basket Pulley Alignment Bar	HC50 and SC50 models
5	F798001	Basket Pulley Kit	DC20, DC25, HC20, HC25, SC20 and SC25 models
	F798002	Basket Puller Kit	DC40, HC40 and SC40 models
	F798003	Basket Puller Kit	DC60, HC50, HC60, SC50 and SC60 models
6	F460129	Bearing Puller Tool	
7	396P4	Cone	DC20, HC20 and SC20 models
	397P4	Cone	DC30, HC30, SC30, DC40, HC40 and SC40 models
	398P4	Cone	DC60, HC60 and SC60 models
8	401P4	Basket Installation Tool Rod	

N/A = Part no longer available

[illegible]

Parts Index

A

AC Drive Radio Filter Assembly	
F200320900	9
AC Drive Resistor Assembly	
F8079901P	9
F8080001	9
Air Chamber Nipple	
F634178	47
Air Trap Hose	
F200142	7, 47

B

Basket Assembly	
F0635965-00	35
F603900-1	35
F8114201	35
F8116201	35
F8123501	35
F8123601	35
F8231601	35
Basket Installation Tool Rod	
401P4	65
Basket Puller Kit	
F798002	65
F798003	65
Basket Pulley	
F200299700	57
Basket Pulley Kit	
F798001	65
Basket Pulley Puller Tool	
F460131	65
Bearing	
F100108	37
F100122	37
F100123P	37
F100134	37
F100135	37
F100136P	37
F100137	37
F100137P	37
Bearing Puller Tool	
F460129	65
Belt	
F0280380-00	57
F280304	57
F280321	57
F280337	57
F280341	57
F280342	57
F280343	57
F280366P	57
F280373	57
Bezel Gasket	
F0170190-00P	53
Blind Rivet	
J1111905	25, 31
Bolt Layout Mounting Template	
F0637047-00	65

F608707	65
F608708	65
F608710	65
F631796	65

Bushing

F280225P	61
H87529111P	61

C

Cabinet Brace	
F063218-00	25
F0636131-00	25
F0636217-00	21
F0636320-00	25
F0636518-00	25
F0636596-00	25
F0637632-00	25
F634800	21
F634801	21
F634803P	21
Cabinet Corner Stiffener	
F200168900	21
Capacitor	
F370218	63
F370220	63
F370221	63
F370222	63
F370223	63
F370224P	63
F370230	63
Capacitor Mounting Bracket	
F200033500	63
Card Reader and Bracket Assembly	
510068P	19
Card Reader Assembly	
F200019900	19
F200019901	19
Card Reader Harness	
F141887	19
F141889	19
Clip	
F601515	61
Coin Drop	
70256402P	15
Coin Drop Assembly	
210195	15
210196	15
38462P	13
38463	13
38464P	13
38472	15
38521	15
39157	15
70281102	15
Coin Guide Assembly	
F200002504P	13
F200002505	15, 17
Coin Identification Paper	
38725	13, 17
Coin Meter	
F0160737-00	15

N/A items do not appear in index.

Coin Meter Assembly	
F200010000P	13
F200010001	15
F200010002	15
F200010003	15
F200010004	15
F200010005	15
F200010006	13
F200010007	13
F200010008	15
F200010009	13
F200010010	15
F200010011	13
F200010012	13
F200021600	17
F200021601	17
F200021602	17
F200021603	17
F200021604	17
F200021605	17
Cold Water Valve Decal	
F231368	53
Communication Board	
210095P	11
Communication Connector	
210099	11
Conductor Decal	
F231146	53
Cone	
396P4	65
397P4	65
398P4	65
Contacto	
F330176P	5
Control Box Assembly	
F0636969-00	7
F0637033-00	9
Control Decal	
F0231527-02	23
F231525-1	23
F231525-2	23
F231527-1	23
F231528-1	23
F231528-2	23
Control Panel Assembly	
F0636582-02	21
F0636955-00	21
F0636964-00	21
F0636966-00	21
Control Panel Decal	
F0231441-00	23
F0231464-00	23
F0231566-12	23
F0231568-42	23
F0231579-22	23
F0231586-32	23
F0231611-31	23
F0231611-32	23
F0231611-33	23
F0231611-34	23
F200015000	23
F200018041	23
F200018042	23
Cotter Pin	
F430401	61
Counterclockwise Spin Rotation Decal	
F230693	29

N/A items do not appear in index.

D

Door	
F602837-1	29
F602842-2	29
Door Assembly	
F603239-3	29
F603901-6	29
F604079-2	29
F8150301	29
F8150401	29
F8150501	29
Door Bezel	
F0170426-10	21
F170417-1	21
F170417-2	21
F634668-1	21
F634668-2	21
Door Gasket	
F017012302	31
F017012402	31
F170123	31
F170124	31
F200000200	31
F200000202	31
Door Glass	
F290208P	31
Door Glass Kit	
F290205P	31
F290207P	31
Door Handle	
F150225	29
Door Handle Kit	
F730155	29
Door Hinge	
F190216P	31
Door Hinge Shim Kit	
F200131000P	31
Door Lock Assembly	
F0636698-00P	33
F0636698-01P	33
F0636698-03	33
Door Lock Assembly Cover	
F603003	33
Door Lock Catch Casting	
F150261	33
Door Lock Control CCA	
F370432P	5, 9
Door Lock Microswitch	
F200203200	33
Door Lock Pin Linkage	
F150455	33
Door Lock Pin Release Spring	
F310137	33
Door Lock Plate Assembly	
F8066701	33
Door Lock Plate Shim	
F8059701	33
Door Lock Splash Shield	
F320200	33
Door Lock Spring	
F310125	29
Door Lock Switch Lever	
F0636636-00	33

Door Lock Torsion Spring F310110	33
Door Lock Wire Harness F0631986-02	33
Door Locking Linkage Pin F431231	33
Door Mount F150271	31
Door Spacer F0150273-00	29
Door Switch F340200	33
Drain Connector Tee F8017101	41
Drain Hose F0150331-00	41
F200123400	41
F200123500	41
F200185200	41
F200185300	41
Drain Motor F380943P	43, 45
Drain Pump F270119P	49
Drain Tee F150398	41
Drain Valve F038062800	45
F038062900	45
F380618	43
F380619	43
Drain Valve Assembly F602920	43
F603175	43
Drain Valve Cover F200133600	43, 45
Drain Valve Kit F200166300	45
F200166302	45
F200166400	45
F200166402	45
Drain Valve Motor F380932P	43, 45
F380933P	43, 45
F380972P	43, 45
Drain Valve Motor and Gear Box Assembly G159764P	43, 45
Drive Motor Pulley F280287	59

E

Electronic Coin Drop Assembly 70294101P	17
70294103P	17
70294104	17
70294105P	17
70294106	17
70294107	17
70294109	17
70294111	17
Electronic Coin Drop Kit CK095	17
CK099	17

CK100	17
CK101	17
CK103	17
CK106	17
CK109	17
CK110	17
CK500	17
E-Ring Retainer F310205	33
Extension Spring F310124	61

F

Filter F270305	51
F270306P	51
Filter Housing Cap Gasket F270407	51
Filter Screen F270300	51
Frame Assembly F0637645-00	39
F0637645-01	39
F606178	39
F607003	39
F607005	39
F630232	39
Frame Weldment F0636108-00	39
F200195300	39
Front Drain Hose F0200240-00	41
F150312	41
F8035801	41
Front Panel F634665-2	21
F634665-5	21
F634666-2	21
F634666-5	21
F634682-2	21
F634682-5	21
F634683-1P	21
F634764-2	21
F634764-5	21
F634836-2	21
F634837-1	21
F634837-2	21
F634837-5	21
F8200301P	21
F8200302P	21
F8200401P	21
F8200402P	21
F8200501P	21
F8200502P	21
F8200601P	21
F8200602P	21
Fuse F350110	5, 9
F350115	5, 9
F350141	5
F350142	5, 9
F350145	5, 9
F350146	5, 9

N/A items do not appear in index.

Fuse Decal	
F231350.....	5
F231351.....	5
F231352.....	5
F231354.....	5
F231355.....	5
F231356.....	5
Fuse Holder	
F0350312-10.....	5, 9

G

Grommet	
F170607.....	11
F170615.....	53
F200139500.....	53
Ground Decal	
F230630.....	53
F230739.....	53
Ground Terminal Lug	
F140734.....	53

H

Harness	
F0637798-00.....	17
F631973-2.....	19
Harness Assembly	
F141893.....	7
Hose	
F200115.....	49
F200195.....	49
Hose Clamp	
F200204.....	47, 49
F200213.....	39, 41, 47, 49, 55
F200215.....	41, 45, 47
F200217.....	49
36801.....	7, 53
Hot Water Valve Decal	
F231367.....	53

I

Input Power Block	
F140746.....	53
F140747.....	53
F140748.....	53
Insulator Bushing	
F140909.....	9
Interlock Contactor	
F330186P.....	5
Inverter Drive	
F370843.....	9

K

Key	
F430801.....	57
F430802.....	61
70155603.....	25

L

L-Catch Kit	
F746808.....	33
Left Side Panel	
F0636136-00P.....	27
F0636595-00P.....	27
F8155601.....	27
F8155901P.....	27
F8156701.....	27
F8157401P.....	27
F8159901.....	27
F8160101P.....	27
Lid Clamp Assembly	
F630430.....	25
Lid Lock Pin	
F0190808-00P.....	25
Logic Control Assembly	
F160203P.....	7

M

Magnet	
F340703.....	29
Magnetic Switch Assembly	
F200321200.....	31
F200321300.....	31
Module Box Cover	
F0637177-00.....	5
F0637178-00.....	9
Momentary Switch	
F340435.....	7, 9, 25
Motor	
F0220120-01P.....	63
F022012400P.....	63
F022012800P.....	63
F0220321-00P.....	63
F022032200P.....	63
F022032500P.....	63
F022032600P.....	63
F022038700P.....	63
F022038800P.....	63
F022039600P.....	63
F220110P.....	63
F220234P.....	63
Motor Bearing	
F100109P.....	37
Motor Drip Shield	
F200216900.....	63
F200280700.....	63
Motor Pulley	
F280177P.....	59
F280281.....	59
Motor Retrofit Kit	
F0798912-03.....	63
F0798912-04.....	63
Motor Support Bushing	
F200186100.....	61
Motor Support Rod	
F602844.....	61
F603059.....	61
F603897.....	61

N/A items do not appear in index.

Motor Switch	
F340002	53
Mounting Bracket Assembly	
F0636707-00	13
F635319	15, 17
F635320	19
Muffin Fan	
F110110	9

N

Network Board Assembly	
210016P	11
Network Board Harness	
F141886	11
Network Interface Control Mounting Bracket	
F634769	11
Network Interface Harness	
F141888	11
F141888-1	11
Nut	
F0431807-00	53
F430215	5, 9, 27, 31, 35, 41, 47, 49
F430218	39, 61
F430225	33
F430231	9, 33, 49, 55
F430232	11, 29, 33, 53
F430233	21
F430239	37
F430240	37
F430264	21, 33
F431016	9
F431017	19, 33
F431022	29
F431024	25
F431041	29
685846	7, 13, 15, 17

O

Opto Coupler	
200674P	13, 15
O-Ring	
F170209	31
Output Relay CCA	
F370433P	5, 9
F370434P	5
Overflow Hose	
F0200238-00	41
F150332	41
F150417	41
F200125800	41
Overflow Plug	
F150352	45, 47, 49
Overlay	
70295101	17
70295301	17
Overload Contactor	
F0330191-00P	5
F0330192-00P	5
F330403P	5

P

Pipe	
F603827-1	49
Plug	
F150443	47, 49
Pop Rivet	
F431215	13, 15, 17
Power Supply Cover	
F633260	53
Pressure Switch	
F8134602P	7
Pulley	
F0280385-00	59
F280105P	59
F280168	57
F280170	59
F280173	57, 59
F280197	57
F280284	59
F280416	59
F280418	59
F280422P	59
F280423	59
F280427	59
Pulley Bushing	
F280298P	61
Pulse Expander Assembly	
F8034701P	17
Pump	
F200000900P	49
F270104P	49
F634463P	47
Pump Drain Outlet Hose	
F150482	47
Pump Drain Rear Connecting Bracket	
F604147	47, 49
Pump Drain Trap Assembly	
F630326P	49
Pump Drain Trap Mounting Bracket	
F609694	49
Pump Drain Trap Weldment	
F633819	47
Pump Inlet Hose	
F634177	47
Pump Mounting Bracket	
F634114	47
Push Red Button Decal	
F230661	29
Pushbutton Rod	
F320300	29

R

Rear Drain Hose	
F150311	41, 47
Rear Panel	
F0636220-00P	27
F0636321-00P	27
F200022900P	27
Rear Panel Kit	
F757000	27

N/A items do not appear in index.

F757001	27
F757002	27
Rear Pump Drain Hose	
F150343	47, 49
Red Dot Decal	
F230662	29
Relay	
M412534	5, 9
Replacement Filter	
F270405	51
F270406	51
Resistor Assembly	
F8011001	63
Right Side Panel	
F0636135-00P	27
F0636594-00P	27
F8155501	27
F8155701P	27
F8156601	27
F8157301P	27
F8160001	27
F8160301P	27
Rivet	
F432005	11
Rod	
F602813-2	31
F602813-3	31

S

Screw	
F0430268-00	53
F430100	57
F430103	41
F430107	47, 49
F430108	63
F430174	21, 25, 27, 53
F430177	53, 55
F430179	47
F430482	7, 9
F430518	35
F430519	49
F430532	29
F430533	29
F430536	31
F430537	61
F430903	11, 53
F430906	29
F430909	9
F430910	49
F430916	9, 29
F430917	5
F430925	25
F430927	57
F430942	39
F430948	53
F430949	39
F430956	21, 33, 53
F430976	29
F430977	33
F430982	33
F430987	39
F430996	5, 9
Shaft Seal	
F100208	37
F100228	37

F100229	37
F100241	37
F100242	37
Shaft Seal Sleeve	
F200215100	35
F200215300	35
F200215400	35
F8114302	35
F8114303	35
F8114304	35
F8114305	35
Sheave Pulley	
F280172	57
Shell Band Assembly	
F631977	35
Shell Band Kit	
F741700	35
F741701	35
F741702	35
Shell Front Assembly	
F0636283-00P	35
F609270-1	35
F609272-1	35
F632006	35
Shell Front Gasket Kit	
F792000	35
Shell Weldment	
F063597402	39
F0636388-00	39
F0636460-00	39
F0636555-00	39
F063659201	39
F0637659-00	39
F200195402	39
Side Panel	
F0635981-00P	27
F0635982-00P	27
F0636299-00	27
F0636300-00P	27
F0636515-00P	27
F0636516-00P	27
F0637628-00P	27
F0637630-00P	27
Side Panel Assembly	
F200200900P	27
Siphon Tube	
F150390	53
Snap Bushing	
F140938	53
Solenoid	
F300125P	33
Spacer	
F431901	33
Spring Pin	
F431222	29
Standoff	
F180501	9
F180506	5, 9, 11
Strainer	
F270200	55
Supply Dispenser Assembly	
F200202210	53
Supply Dispenser Baffle	
F150419	39

N/A items do not appear in index.

Supply Dispenser Bezel	
F0150503-00.....	53
Supply Dispenser Hose	
F0200236-01.....	39
F8061601.....	39
F8071701.....	39
Supply Dispenser Lid	
F200270500.....	25
Supply Dispenser Standoff	
F0150504-00.....	53
Switch Clamp	
F0340722-00.....	53
Switch Mounting Bracket	
F631949.....	25

T

Template	
F450127.....	65
F450246.....	65
Tension Spring	
F310148.....	61
Terminal	
F140768.....	5
Top Cover Assembly	
F063618900P.....	25
F063632700.....	25
F063652000P.....	25
F063659800P.....	25
F063664000P.....	25
F063771200P.....	25
Transformer	
C000203.....	49
F0360170-00P.....	5, 9
Trim	
F015050100P.....	21
Trunnion Kit	
F747000.....	37
F747001.....	37
F747002.....	37
F747003.....	37
F747004.....	37
F747005.....	37
Tubing	
F606192-5.....	49

U

U-Bolt Clamp	
F200401P.....	47, 49
Upgrade Kit	
F934P3.....	35
F941P3.....	35

V

Vacuum Breaker Assembly	
F603031.....	55
Vacuum Breaker Bottom	
F150330.....	55

Vacuum Breaker Fill Hose	
F0150340-01.....	55
Vacuum Breaker Hose	
F0200244-00.....	53
F0200244-01.....	53
F150321.....	55
F150340.....	55
Vacuum Breaker Top	
F0150329-00.....	55
Valve Panel Assembly	
F0636138-00.....	53
F0636138-01.....	53
F0636297-00.....	53
F0636297-01.....	53
F0636521-00.....	53
F0636521-01.....	53
F0636524-01.....	53
Valve Panel Sub-Assembly	
F0636524-03.....	53
Valve, 3-Way	
F0381767-00P.....	55
F0381768-00P.....	55
F0381771-00P.....	55
F0381772-00P.....	55
Ventilation Seal	
F0100316-00P.....	9

W

Washer	
F0431159-00.....	57
F430303.....	39
F430311.....	11, 53
F430317.....	35, 41, 47
F431100.....	33
F431113.....	29
F431115.....	57
F431123.....	33
F431128.....	37, 39
F431131.....	37, 39
F431137.....	9
F431147.....	25, 33
F431902.....	33
F431907.....	29
M400081.....	39
M405535.....	21
20290.....	51
901690.....	49, 61
Water Hose	
F200108P.....	53
F200116.....	51
F200164.....	51
F200165.....	51
F200166.....	51
Water Level Switch	
F0340343-10P.....	7
F0340345-10P.....	7, 9
Water Level Switch Bracket	
F631920.....	7, 9

Y

Y Connector	
F422808.....	55

N/A items do not appear in index.

Notes