

Washer-Extractor

Refer to Page 3 for Model Numbers

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate.

Model Identification

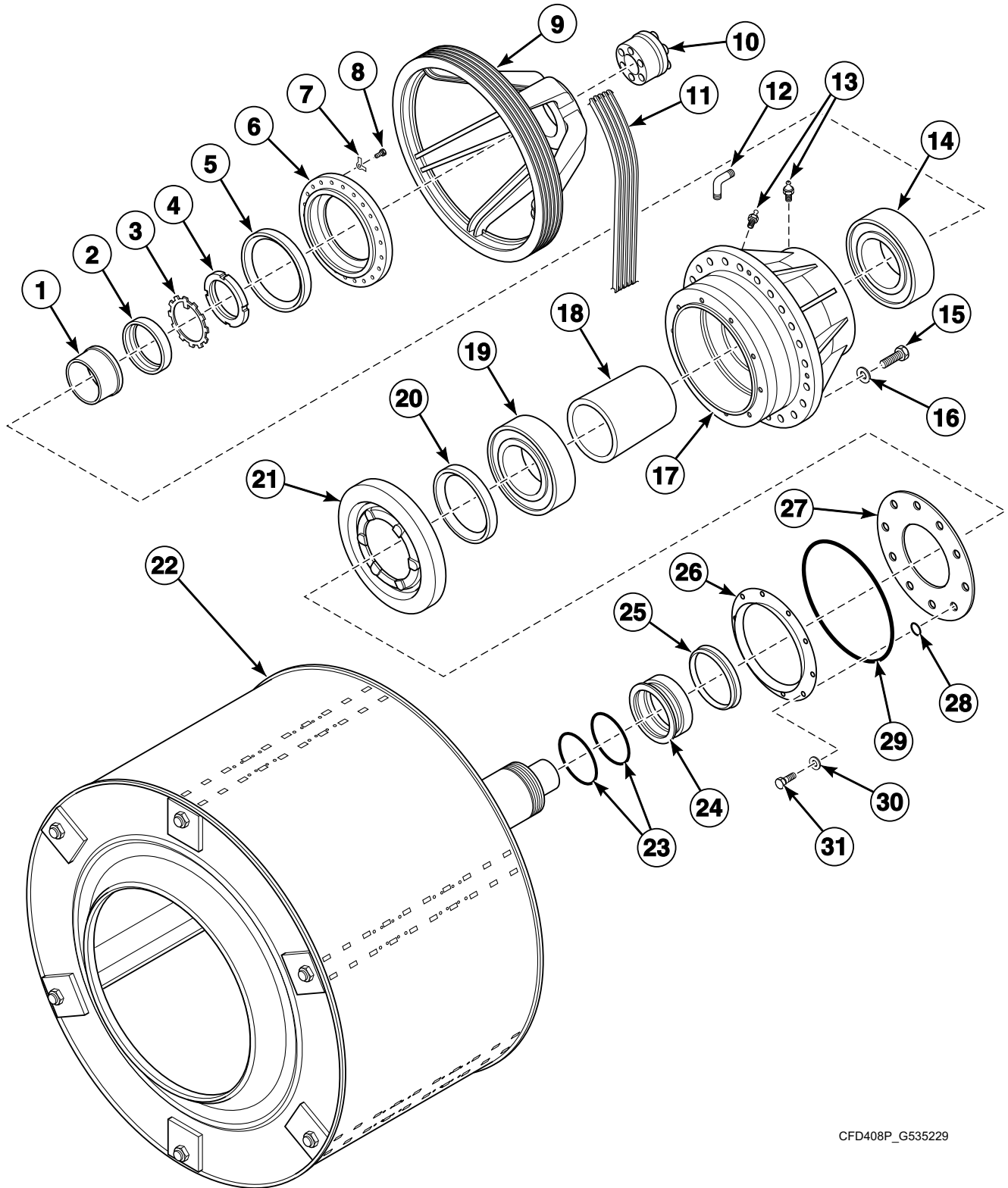
Information in this manual is applicable to these washer-extractor models:

HVN255
HVV255

SVN255
SVU255

UVN255
UVU255

Basket, Bearing Housing and Pulley

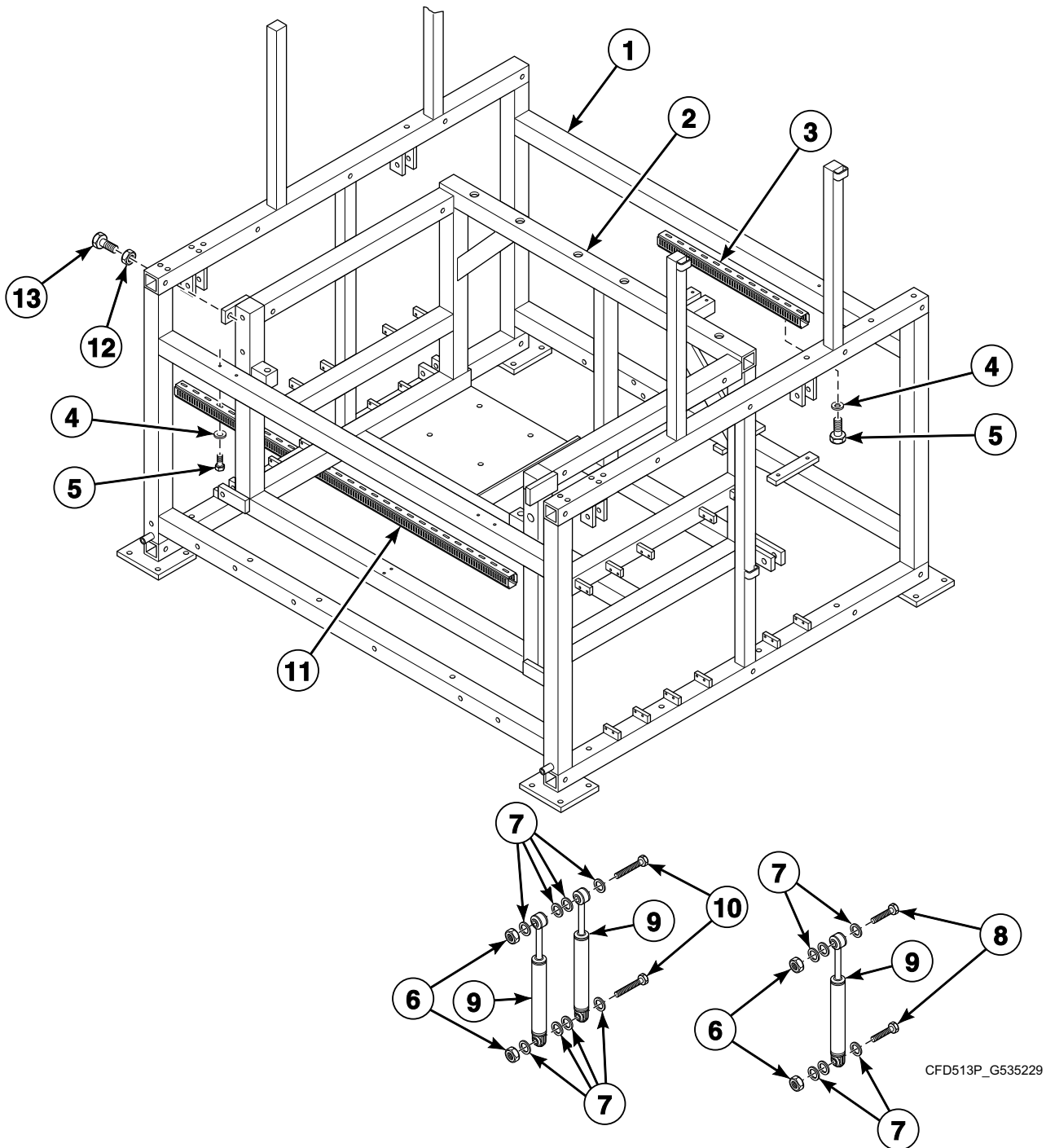


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Basket, Bearing Housing and Pulley

REF	PART NO.	DESCRIPTION	COMMENTS
1	G185520	Bearing Sleeve	
2	G185256	Seal Ring	
3	G185397	Washer	
4	G185546	Nut	
5	G185595	Rear Bearing Seal	
6	G263541	Rear Seal Cover	
7	G195735	Washer	
8	G195743	Screw	
9	G255588	Basket Pulley	
10	G185538	Pulley Hub	
11	G327254	Belt	
12	G122531	Hose Elbow	
13	G177378	Grease Fitting	
14	G185512	Rear Bearing	23036CCK/W33
15	G147082	Screw	
16	G149385	Washer	
17	G266981	Bearing Housing	
18	G255604	Bearing End Piece	
19	G185504	Front Bearing	NU-2238E
20	G185587	Front Bearing Seal	
21	G255646	Front Seal Cover	
22	G452599	Basket	
23	G185579	O-Ring	
24	G420869	Seal Ring	
25	G317651	Ring	
26	G255703	Ring Protector	
27	G420877	Seal Lid	
28	G147991	O-Ring	
29	G185561	Gasket	
30	G254144	Washer	
31	G185629	Screw	

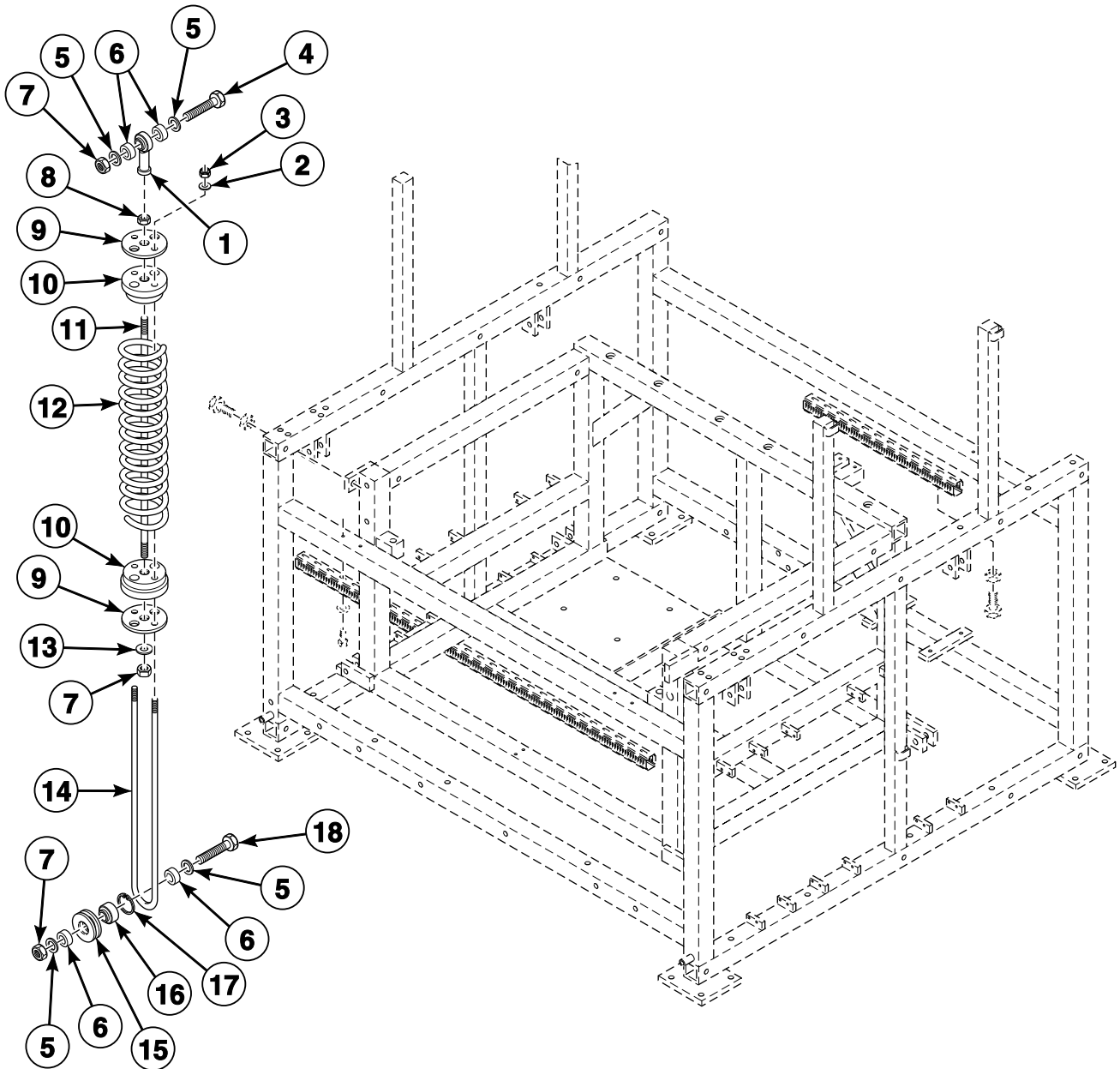
Shock Absorbers and Frame



Shock Absorbers and Frame

REF	PART NO.	DESCRIPTION	COMMENTS
1	G454082	Fixed Chassis	
2	G454165	Suspended Chassis	
3	G505487	Wire Stop Duct	
4	G149534	Washer	
5	G146274	Screw	
6	G164285	Nut	
7	G149518	Washer	
8	G501965	Screw	
9	G333476	Shock Absorber	
10	G191684	Screw	
11	G505495	Wire Stop Duct	
12	G150276	Nut	
13	G147082	Screw	

Suspension Spring

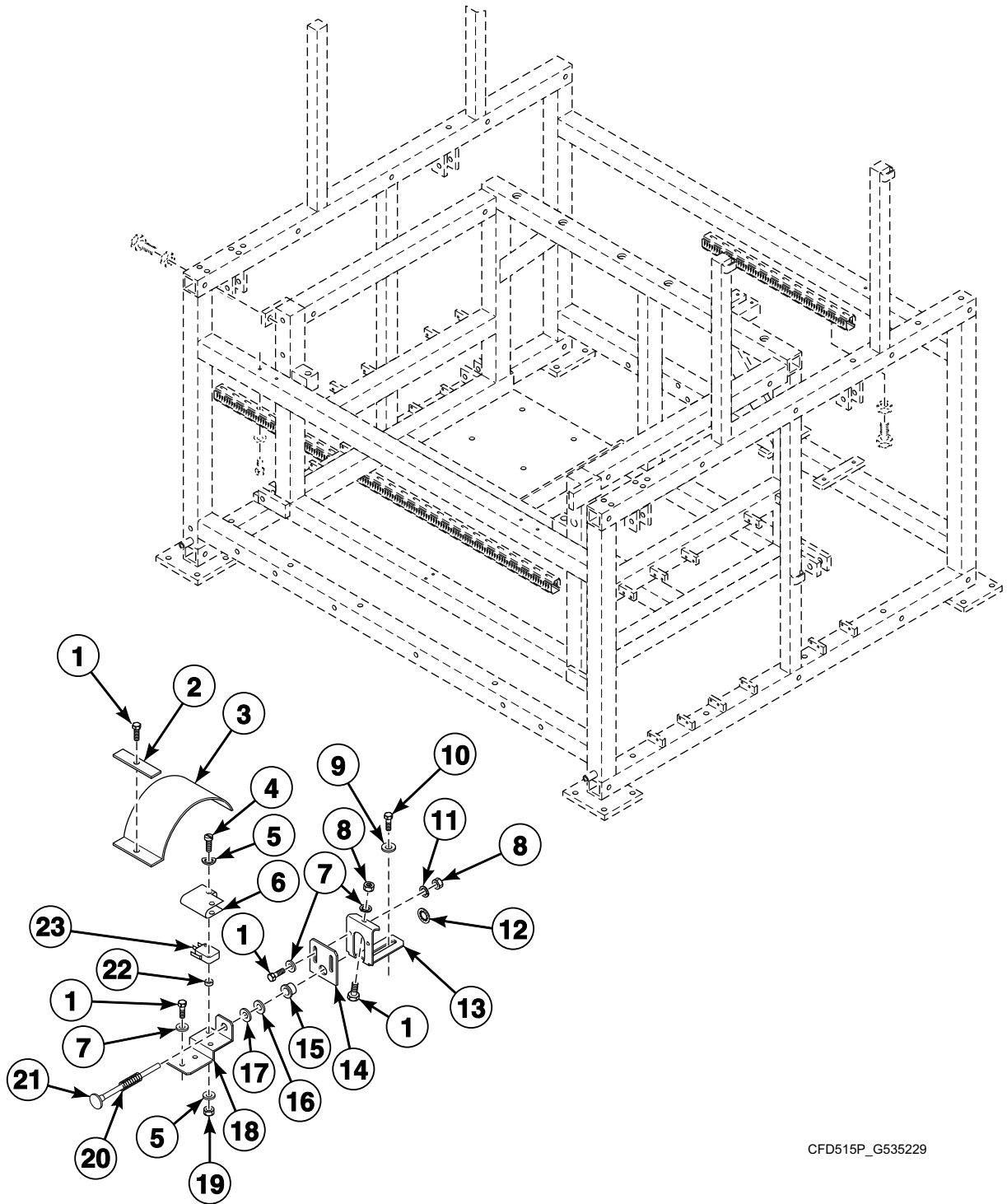


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Suspension Spring

REF	PART NO.	DESCRIPTION	COMMENTS
1	G174870	Hinge Joint Head	
2	G278861	Washer	
3	G150656	Nut	
4	G278069	Microswitch Activator End Piece	
5	G149385	Washer	
6	G238055	Bushing	
7	G173260	Nut	
8	G150276	Nut	
9	G278473	Clamp Supplement	
10	G278440	Suspension Clamp	
11	G278457	Suspension Bar	
12	G300350	Suspension Spring	
	G278432	Suspension Set	
13	G255992	Washer	
14	G278465	Suspension Piece	
15	G206565	Suspension Sleeve	
16	G185728	Hinge Joint	
17	G185736	O-Ring	
18	G175729	Screw	

Frame Microswitch

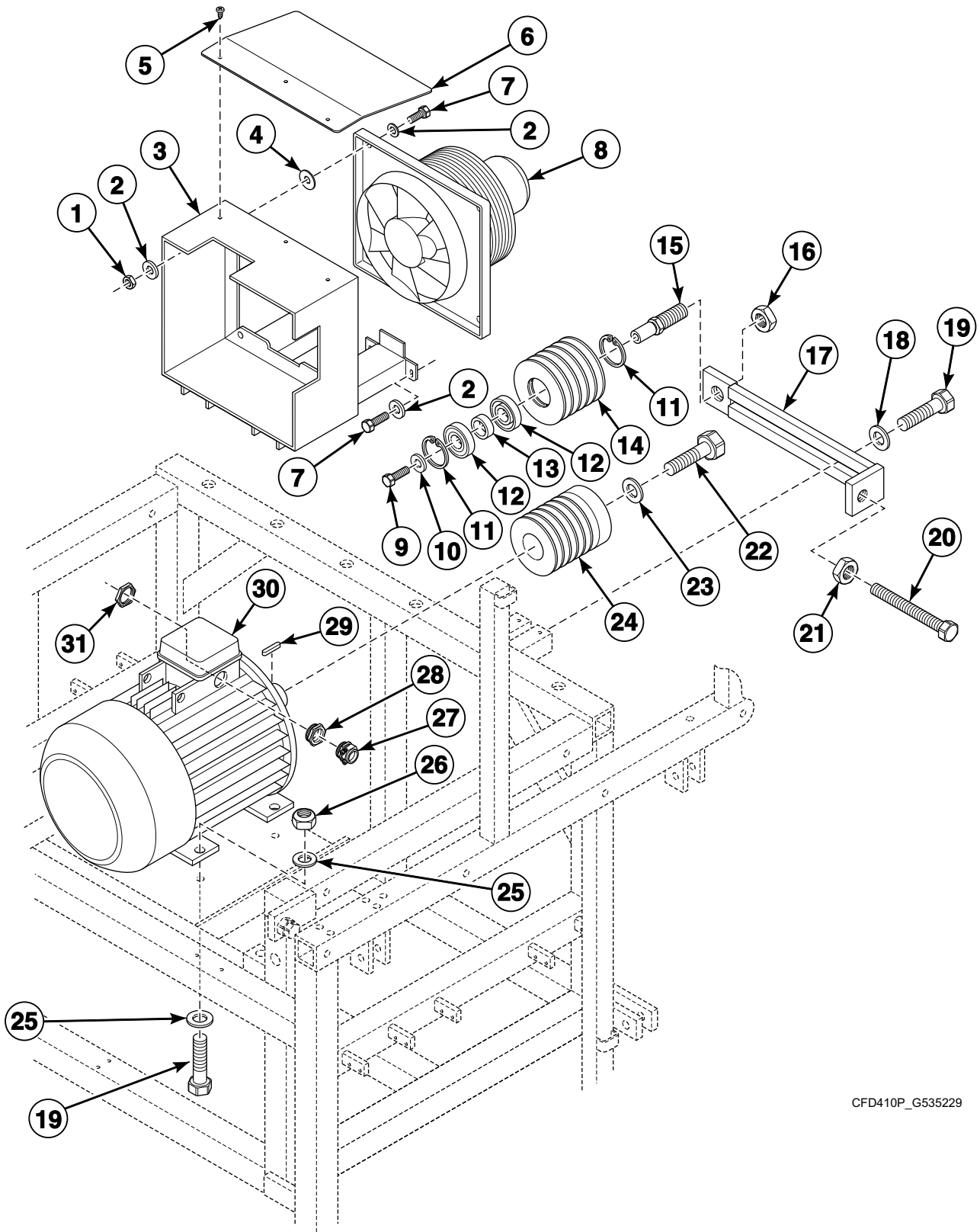


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Frame Microswitch

REF	PART NO.	DESCRIPTION	COMMENTS
1	G146266	Screw	
2	G283200	Microswitch Cover Bracket	
3	G283192	Microswitch Cover	
4	G302554	Screw	
5	G149484	Washer	
6	G281113	Microswitch Isolation	
7	G219758	Washer	
8	G132043	Nut	
9	G115733	Spacer	
10	G165621	Screw	
11	G149476	Washer	
12	G134924	Washer	
13	G278093	Microswitch Activator End Piece Bracket	
14	G278069	Microswitch Activator End Piece	
15	G278051	Microswitch Drive Sleeve	
16	G147918	Washer	
17	G149534	Washer	
18	G261784	Out-of-Balance Switch Bracket	
19	G149906	Nut	
20	G189399	Microswitch Drive Spring	
21	G189407	Microswitch Drive	
22	G175364	Separator	
23	G197046	Switch	

Motor

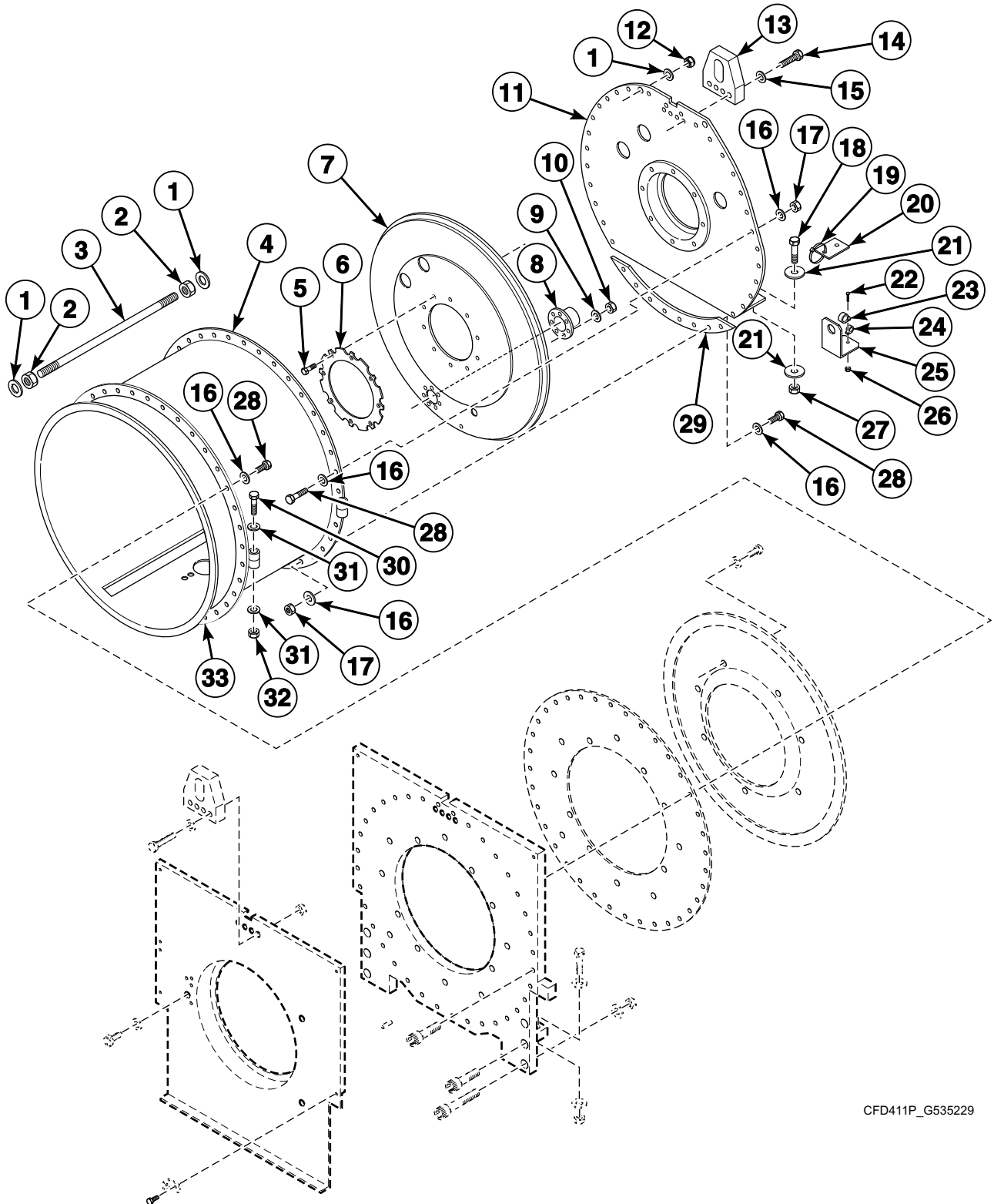


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Motor

REF	PART NO.	DESCRIPTION	COMMENTS
1	G150201	Nut	
2	G149518	Washer	
3	G411314	Fan Box	
4	G258822	Washer	
5	G183400	Screw	
6	G503839	Drain Protection	
7	G166652	Screw	
8	G508036	Fan	
9	G146480	Screw	
10	G115428	Washer	
11	G316687	Ring	
12	G186841	Bearing	
13	G409193	Bearing Separator	
14	G409177	Tightener Pulley	
15	G409185	Pulley Shaft	
16	G150326	Nut	
17	G409128	Tightener	
18	G219071	Washer	
19	G176172	Screw	
20	G409151	Screw	
21	G150250	Nut	
22	G147066	Screw	
23	G269126	Washer	
24	G409201	Motor Pulley	
25	G149393	Washer	
26	G164350	Nut	
27	G326462	Clamp	
28	G326876	Adapter	
29	G307637	Pin	
30	G323816	Motor	
	G516849	Bearing	NU-310 E
	G315556	Bearing	6209-2Z C3
31	G326884	Nut	

Shell (Drawing 1 of 2)

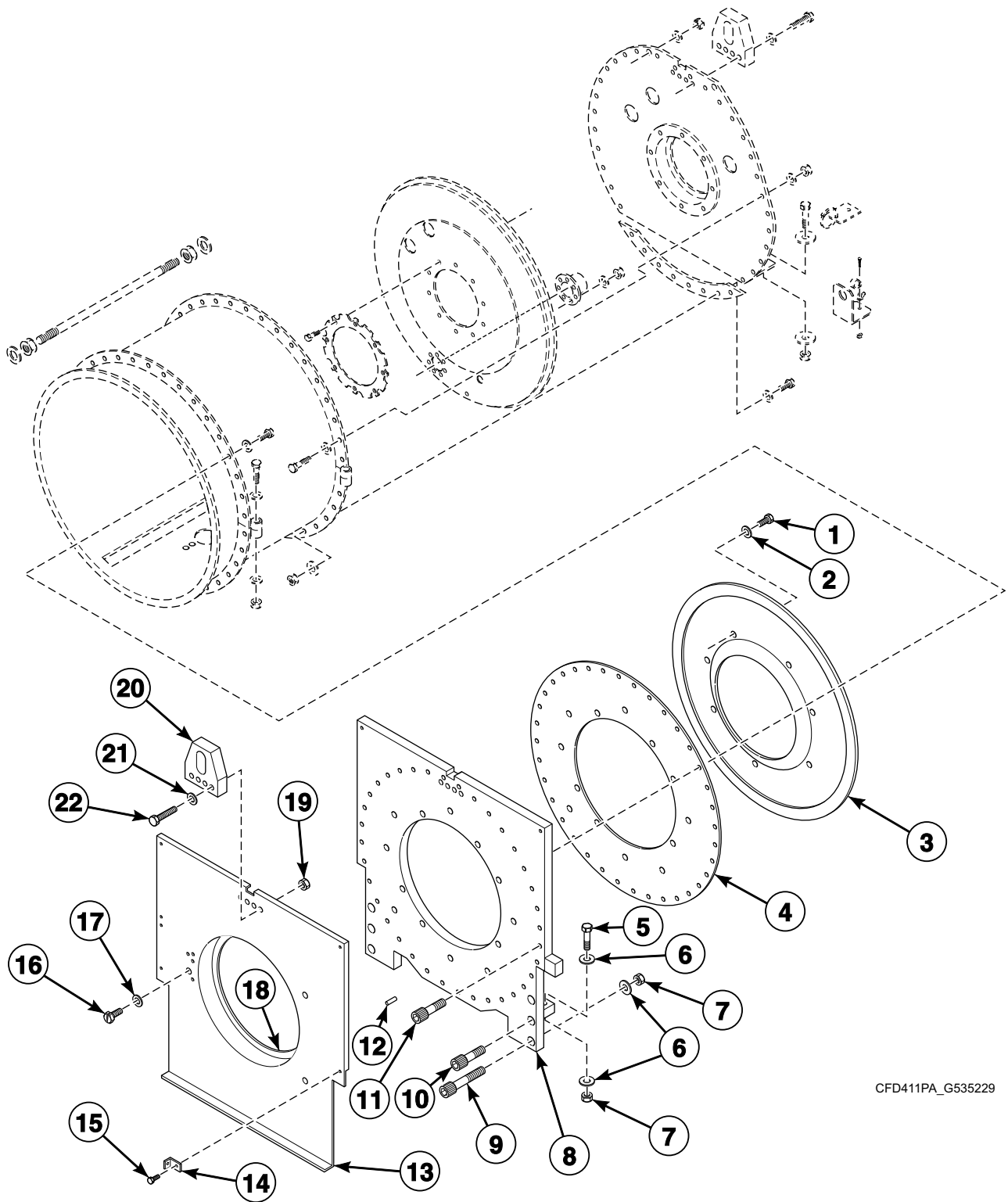


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Shell (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	G149559	Washer	
2	G150334	Nut	
3	G255695	Outer Tub Stretcher	
4	G200238	Outer Tub	
5	G144931	Screw	
6	G255737	Rear Tub Head Ring	
7	G411041	Outer Drum Bottom	
8	G433755	Steam Inlet Plate	
9	G149351	Washer	
10	G149963	Nut	
11	G454793	Rear Plate	
12	G185637	Nut	
13	G263400	Loading Hook	
14	G188292	Screw	
15	G149385	Washer	
16	G255992	Washer	
17	G173260	Nut	
18	G186890	Screw	
19	G140509	Wire Tie	
20	G258442	Hose Bracket	Pressostat
21	G216796	Washer	
22	G184184	Screw	
23	G510644	Washer	
24	G354761	Washer	
25	G511071	Hose Bracket	Pressostat
26	G132043	Nut	
27	G186866	Nut	
28	G186908	Screw	
29	G255679	Bottom Rear Tub Plate	
30	G175703	Screw	
31	G149393	Washer	
32	G164350	Nut	
33	G200394	Outer Tub Ring Clamp	

Shell (Drawing 2 of 2)

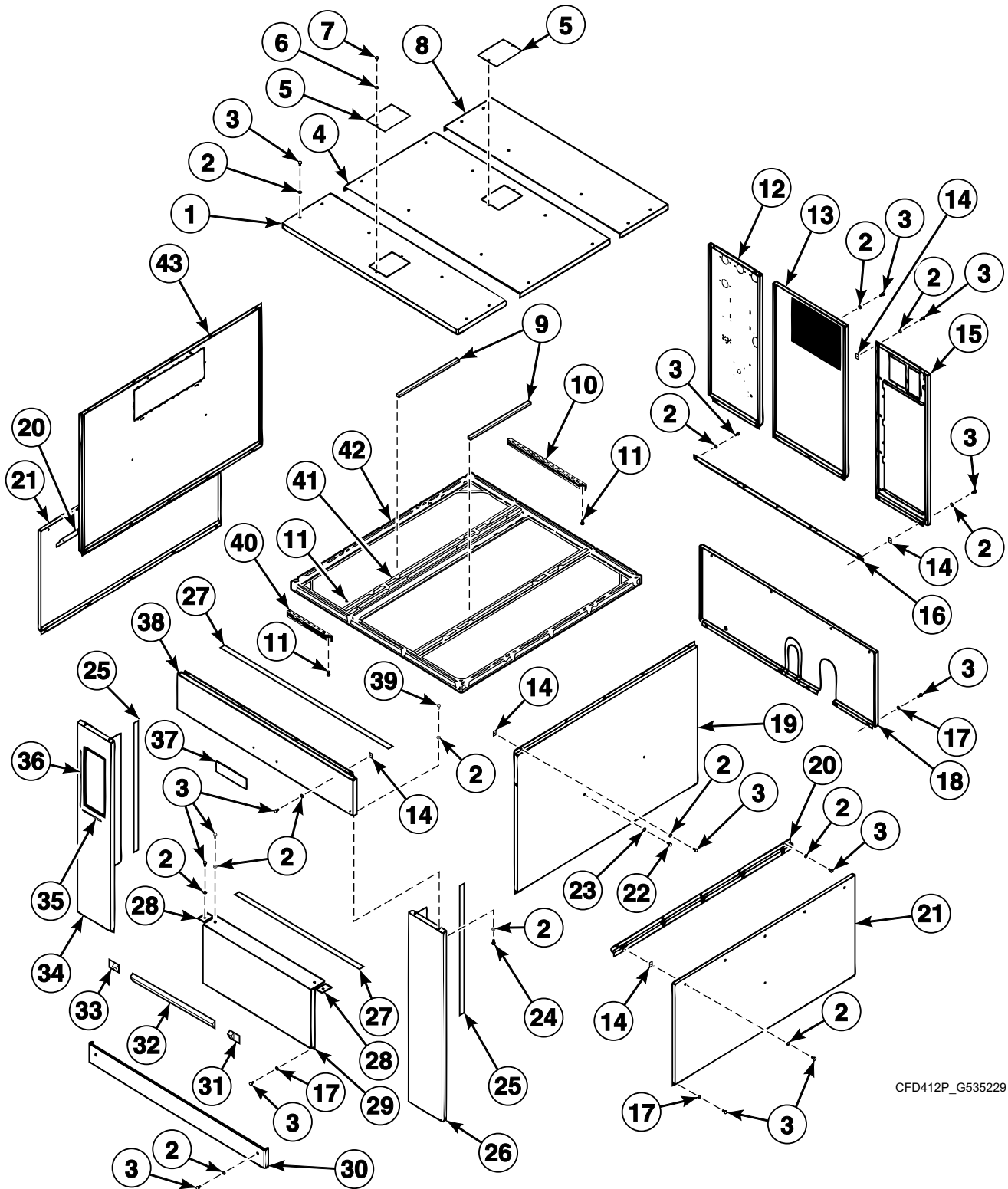


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Shell (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	G145003	Screw	
2	G175273	Gasket	
3	G255638	Outer Tub Front Panel	
4	G255711	Front Outer Tub Crown	
5	G147132	Screw	
6	G149427	Washer	
7	G186866	Nut	
8	G277301	Front Plate	
9	G186858	Screw	
10	G175752	Screw	
11	G134981	Screw	
12	G150763	Pin	
13	G277319	Front Cover	
14	G264689	Motor Tightener	
15	G144964	Screw	
16	G145342	Screw	
17	G149351	Washer	
18	G165472	Gasket	
19	G150649	Nut	
20	G255687	Loading Hook	
21	G149385	Washer	
22	G188292	Screw	

Panels

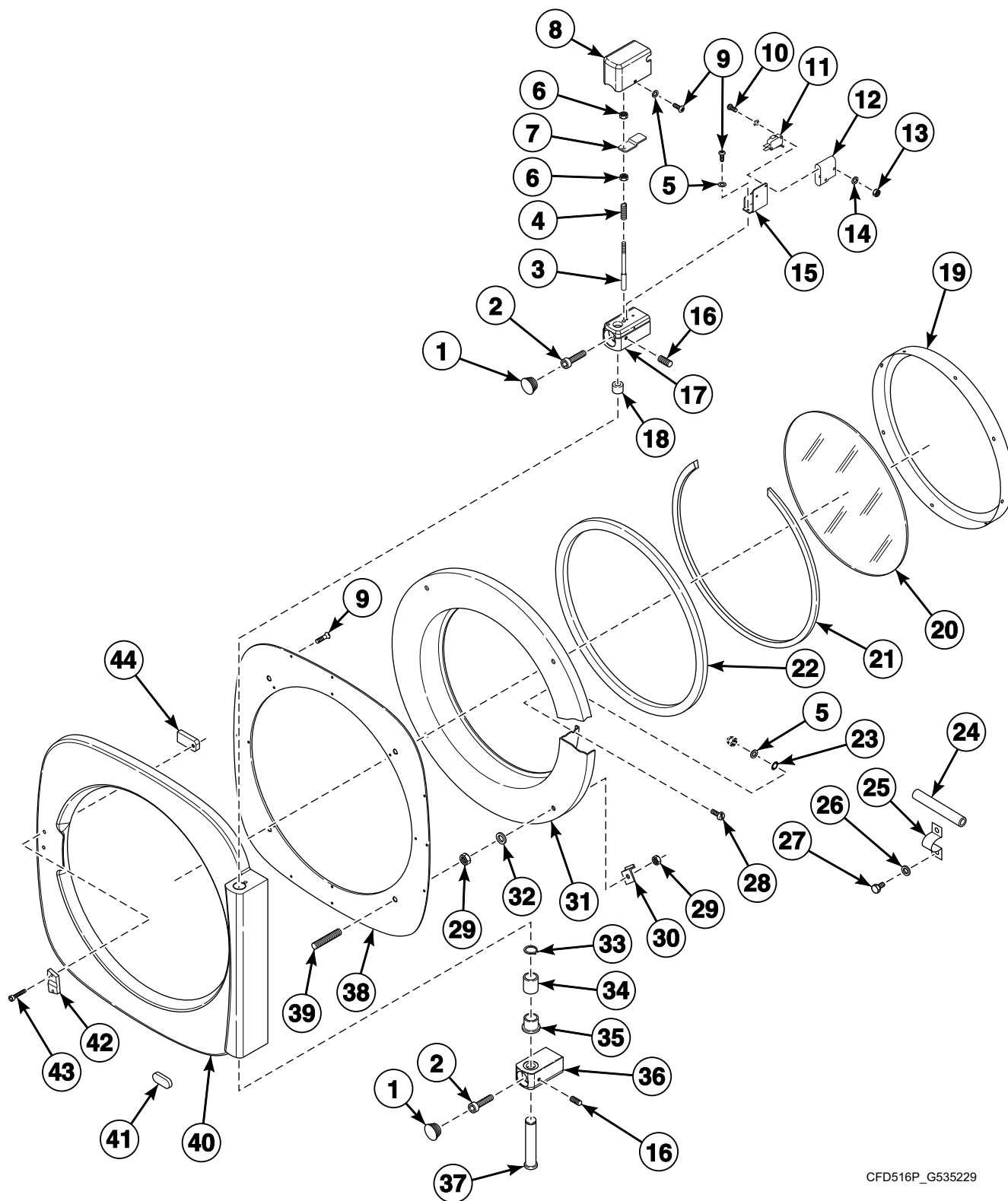


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Panels

REF	PART NO.	DESCRIPTION	COMMENTS
1	G454660	Front Upper Cover	
2	G149518	Washer	
3	G166652	Screw	
4	G456855	Central Upper Cover	
5	G446872	Loading Hook Cover	
6	G149476	Washer	
7	G146076	Screw	
8	G454611	Rear Upper Cover	
9	G454041	Cover Absorber Profile	
10	G453621	Wire Channel	
11	G183400	Screw	
12	G454066	Left Rear Cover	
13	G410878	Central Rear Cover	
14	G354597	Nut	
15	G455741	Right Rear Cover	
16	G357780	Lower Cover Profile	
17	G358101	Washer	
18	G455808	Lower Rear Cover	
19	G411058	Upper Side Cover	Inox
	G446021	Upper Side Cover	Pre-coated
20	G357772	Lower Cover Profile	
21	G454116	Lower Side Cover	Inox
	G456566	Lower Side Cover	Pre-coated
22	G165621	Screw	
23	G149526	Washer	
24	G164285	Nut	
25	G278697	Right and Left Front Profile	
26	G454348	Right Front Cover	Inox
	G456590	Right Front Cover	Pre-coated
27	G278747	Lower Front Profile	
28	G277970	Lower Plate Support	
29	G454322	Lower Front Cover	
30	G454561	Base	
31	G174581	End Cap	
32	G206128	Lower Front Bumper	
33	G174599	End Cap	
34	G454355	Left Front Cover	Inox
	G456574	Left Front Cover	Pre-coated
35	G505446	Anti-Vibration Trim	
36	G505511	Anti-Vibration Trim	
37	G516302	Plate	Models UVN255 and UVU255
	G516310	Plate	Models SVN255 and SVU255
	G535591	Plate	Models HVN255 and HVU255
38	G516245	Control Panel	
39	G146399	Screw	
40	G505479	Wire Stop Duct	
41	G505503	Wire Stop Duct	
42	G358614	Upper Frame	
43	G240333	Upper Left Side Panel	Inox
	G446039	Upper Side Cover	Pre-coated

Door

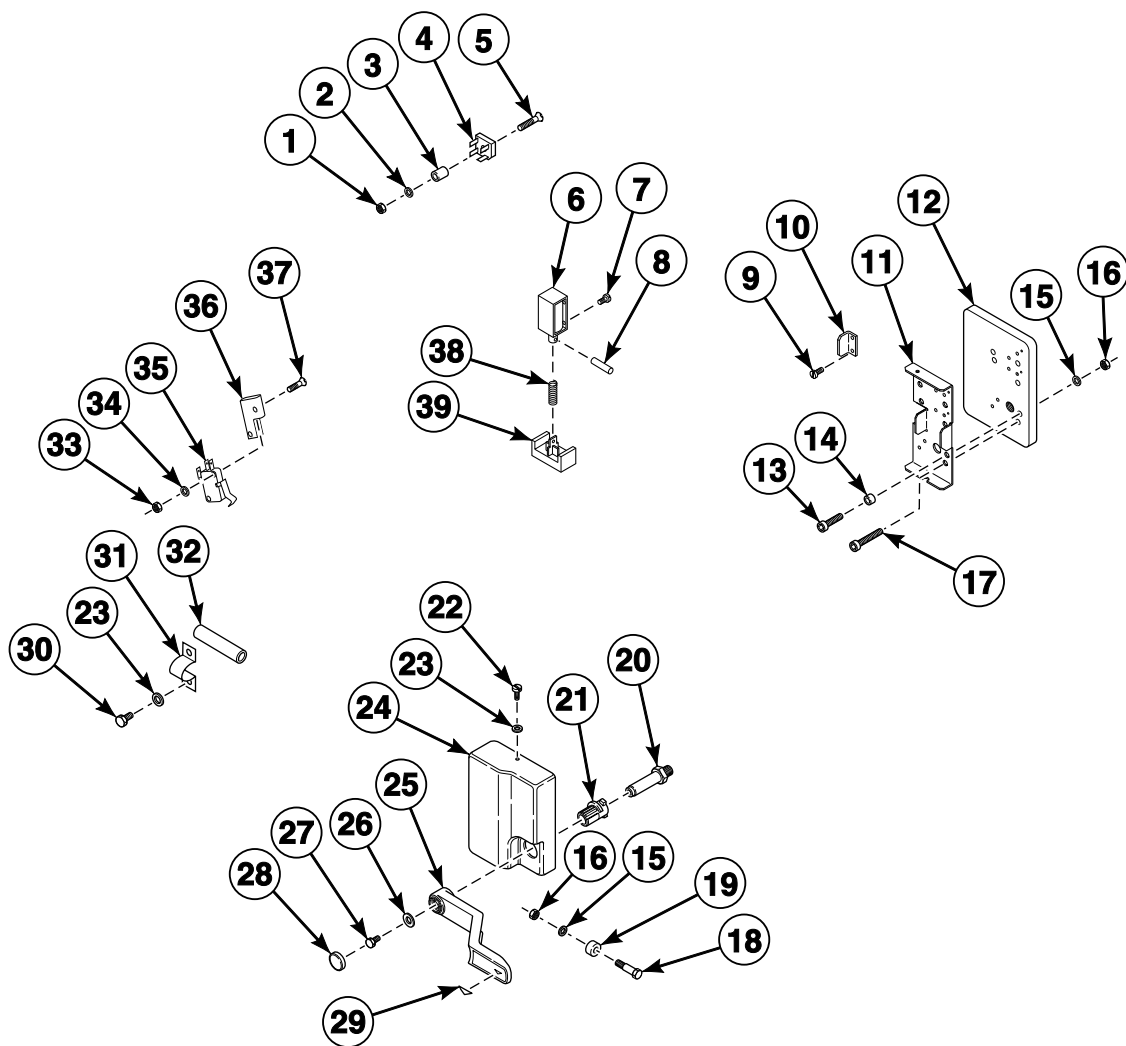


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Door

REF	PART NO.	DESCRIPTION	COMMENTS
1	G176776	Cap	
2	G175752	Screw	
3	G276907	Microswitch Activator Bolt	
4	G198069	Spring	
5	G149328	Washer	
6	G149922	Nut	
7	G276873	Microswitch Drive	
8	G439430	Protection Cover	
9	G326116	Screw	
10	G146043	Screw	
11	G279760	Microswitch	
12	G281113	Microswitch Isolation	
13	G149906	Nut	
14	G149484	Washer	
15	G276857	Microswitch Bracket	
16	G175778	Screw	
17	G438283	Hinge	
18	G276840	Guide Sleeve	
19	G206672	Door Glass Ring	
20	G185751	Door Glass	
21	G197889	Profile	
22	G183624	Door Gasket	
	G342634	Door Gasket Silicone	
23	G116129	Gasket	
24	G276931	Wire Protection Hose	
25	G276824	Wire Protection Clamp	
26	G149369	Washer	
27	G144774	Screw	
28	G145649	Screw	
29	G149948	Nut	
30	G216820	Door Gasket Clip	
31	G206664	Inner Door Ring	
	G206656	Door Assembly	
32	G149302	Washer	
33	G174524	Retainer Ring	
34	G350561	Sleeve	
35	G174482	Hinge Bearing	
36	G438291	Hinge	
37	G206995	Hinge Pin	
38	G453167	Spyhole Holder	
39	G290627	Door Bump	
40	G453076	Door Body	
41	G200212	Bumper	
42	G199323	Door Lock Piece	
43	G144295	Screw	
44	G506311	Plate	

Door Lock

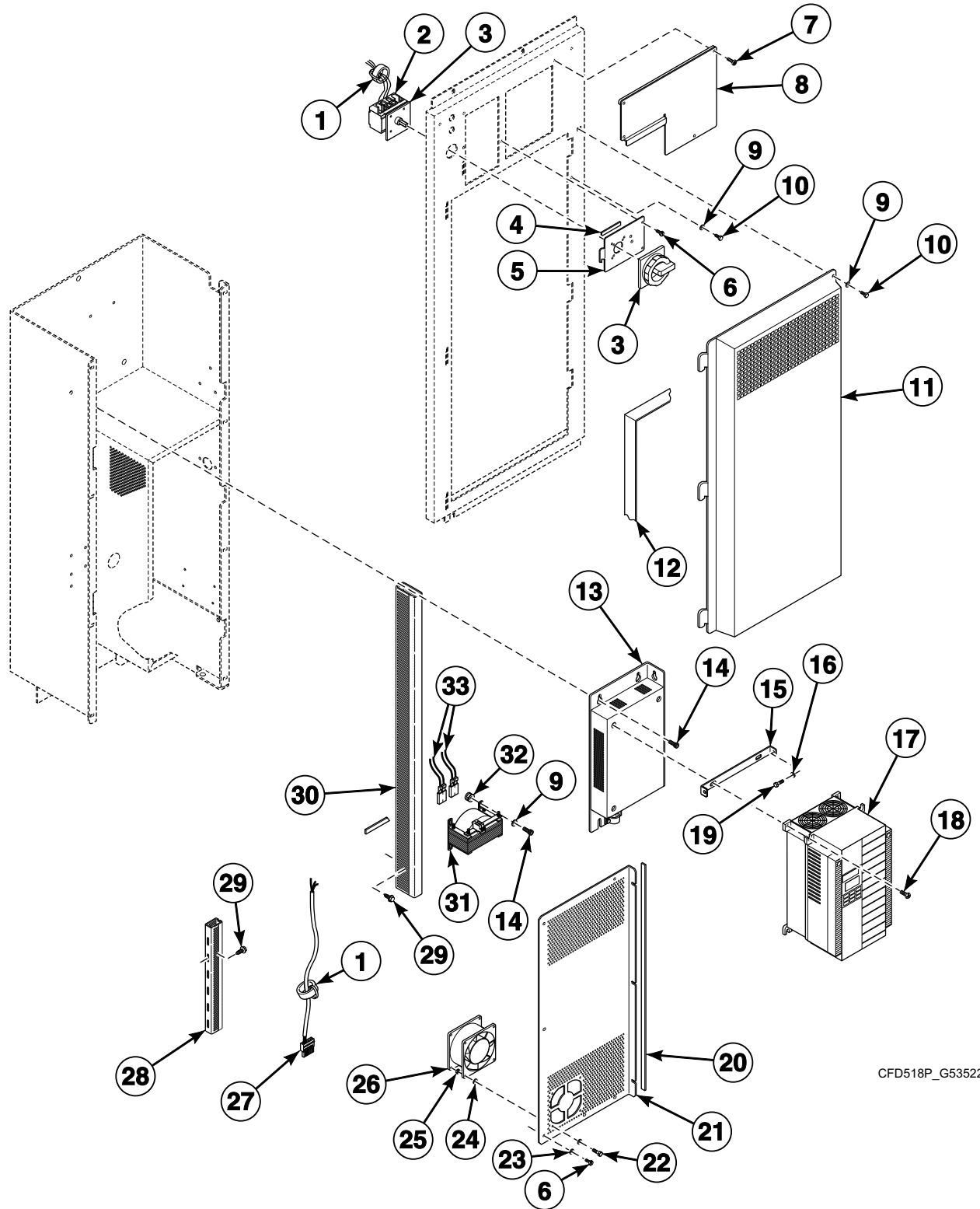


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Door Lock

REF	PART NO.	DESCRIPTION	COMMENTS
1	G150185	Nut	
2	G149476	Washer	
3	G300467	Cylinder Separator	
4	G175224	Bridge Rectifier	
5	G199240	Screw	
6	G283697	Safety Lock Coil	
7	G147561	Screw	
8	G150698	Pin	
9	G166595	Screw	
10	G279810	Locking Box Cover	
11	G512517	Safety Lock Bracket	
12	G276543	Locking Base	
13	G144352	Screw	
14	G276527	Lock End Piece	
15	G149526	Washer	
16	G176834	Nut	
17	G302331	Screw	
18	G276477	Knob Bolt	
19	G276519	Knob Roll	
20	G276485	Lock Shaft	
21	G283689	Lock Knob Joint	
22	G300632	Screw	
23	G149369	Washer	
24	G199307	Lock Box	
25	G199257	Handle	
26	G115733	Spacer	
27	G165621	Screw	
28	G189993	Door Handle Cap	
29	G193599	Label	
30	G144774	Screw	
31	G276824	Wire Protection Clamp	
32	G276899	Wire Protection Hose	
33	G149906	Nut	
34	G149484	Washer	
35	G279760	Microswitch	
36	G281113	Microswitch Isolation	
37	G303131	Screw	
38	G300665	Coil Spring	
39	G276402	Sliding Blocker	

Inverter Drive (Drawing 1 of 2)

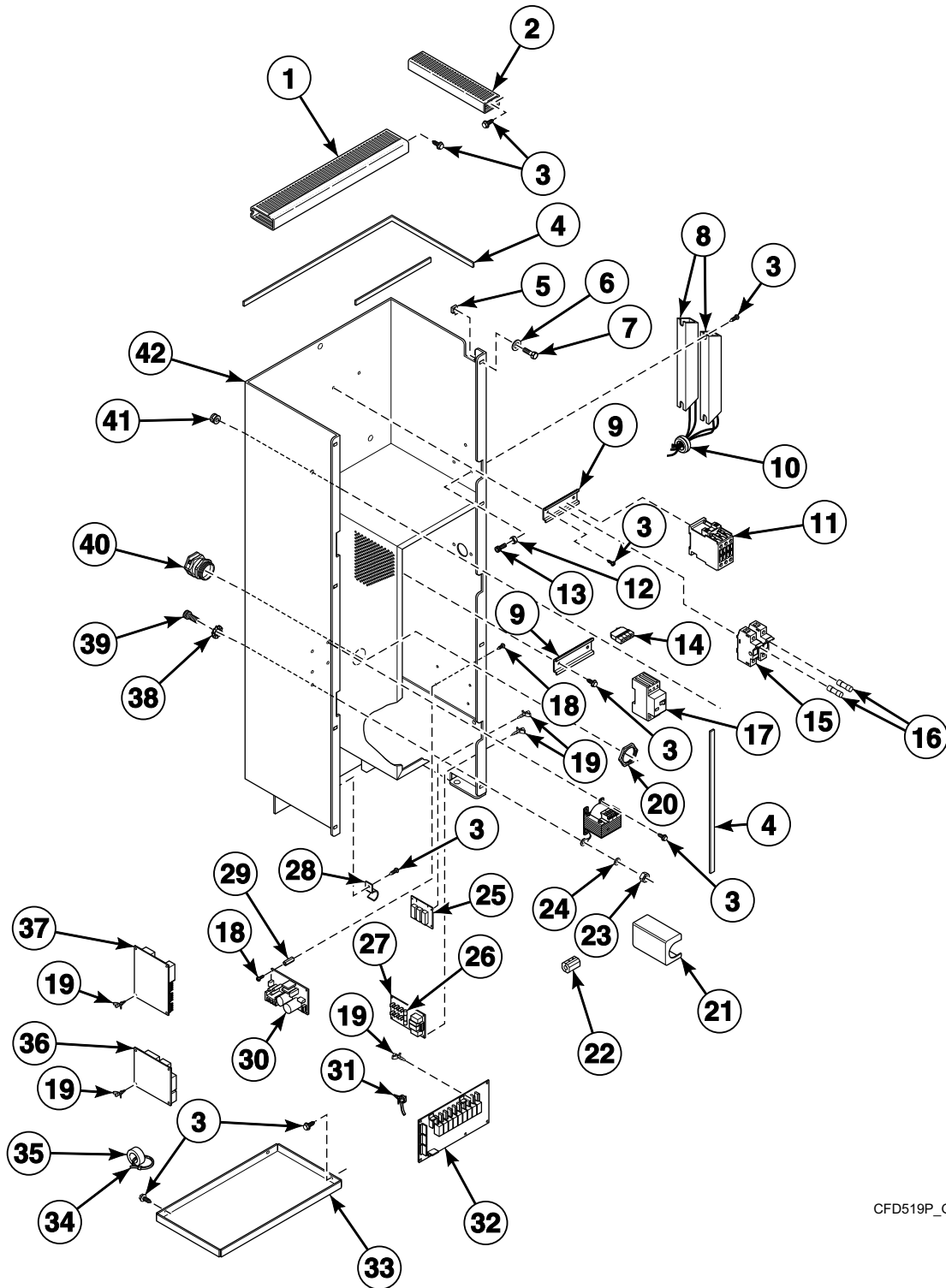


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Inverter Drive (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	G508317	Ferrite	
2	G344150	Terminal	
3	G344135	Switch	
4	G321265	Terminal Connection Plate	
5	G431114	Selector Cover	
6	G146084	Screw	
7	G328229	Screw	
8	G455659	Power Inlet Cover	
9	G149526	Washer	
10	G146233	Screw	
11	G455279	Air Conduction Cover	
12	G411108	Profile	
13	G318444	Filter	
14	G144337	Screw	
15	G506428	Inverter Filter Bracket	
16	G149534	Washer	
17	G365122	Inverter	380-480 Volt
	G365114	Inverter	200-240 Volt
18	G144394	Screw	
19	G146282	Screw	
20	G321273	Profile	1 meter
21	G455428	Cover	
22	G146266	Screw	
23	G149476	Washer	
24	G279901	Washer	
25	G132043	Nut	
26	G147884	Fan	
27	G506006	Electric Install Cable	
28	G506360	Wire Stop Duct	
29	G183400	Screw	
30	G506592	Wire Stop Duct	
31	G318451	Transformer	380-480 Volt
	G326090	Transformer	208-240 Volt
32	G128934	Nut	
33	G456715	Cable	

Inverter Drive (Drawing 2 of 2)

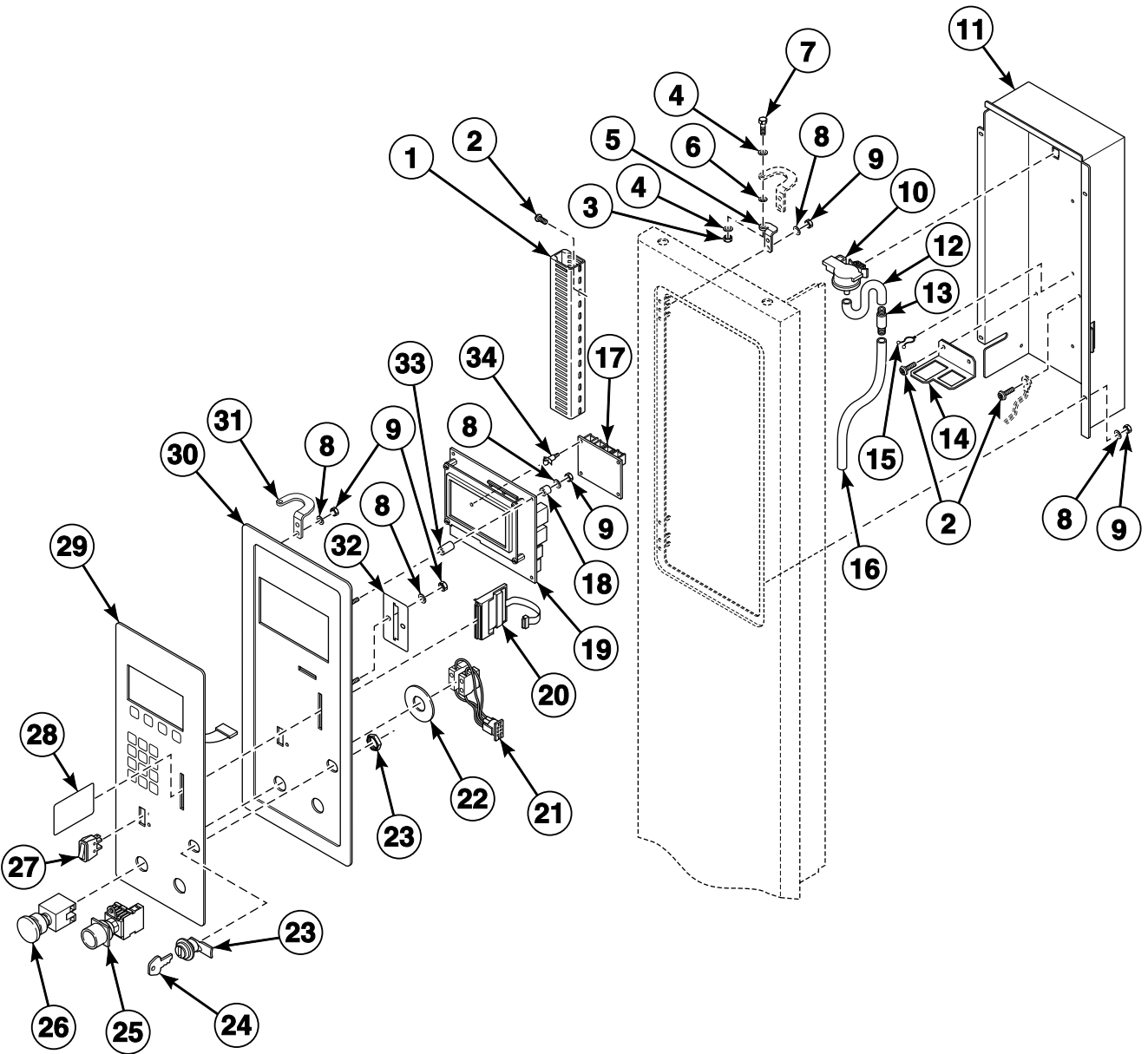


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Inverter Drive (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	G506584	Wire Stop Duct	
2	G506576	Wire Stop Duct	
3	G183400	Screw	
4	G321273	Profile	1 meter
5	G321117	Nut	
6	G149526	Washer	
7	G146233	Screw	
8	G456681	Brake Resistor	
9	G424697	Contactor Mounting Bracket	
10	G332601	Sheath	
11	G326348	Contactor	
12	G149922	Nut	
13	G191254	Screw	
14	G326306	Auxiliary Contact	
15	G306431	Fuse Holder	
16	G508366	Fuse	380-480 Volt
	G508325	Fuse	208-240 Volt
17	G326322	Switch	380-480 Volt
	G326330	Switch	208-240 Volt
18	G322693	Screw	
19	G332809	Circuit Bracket	
20	G140277	Nut	
21	G326843	Microprocessor Plate Cover	
22	G321182	Ferrite Split	
23	G150177	Nut	
24	G149534	Washer	
25	G504787	Adapter Plate	
26	G319152	Fuse	
27	G332395	Auxiliary Board	
28	G197319	Clamp	
29	G322685	Separator	
30	G332718	Feeding Source	
31	G326132	Clamp	
32	G353326	Board	
33	G455691	Lower Cover	
34	55881	Harness Strap	
35	G508317	Ferrite	
36	G332544	Inlet Board	
37	G456509	Board	Tilt models
38	G149724	Washer	
39	G144295	Screw	
40	G326462	Clamp	
41	G128934	Nut	
42	G455725	Inverter Installation Plate	

Control Panel

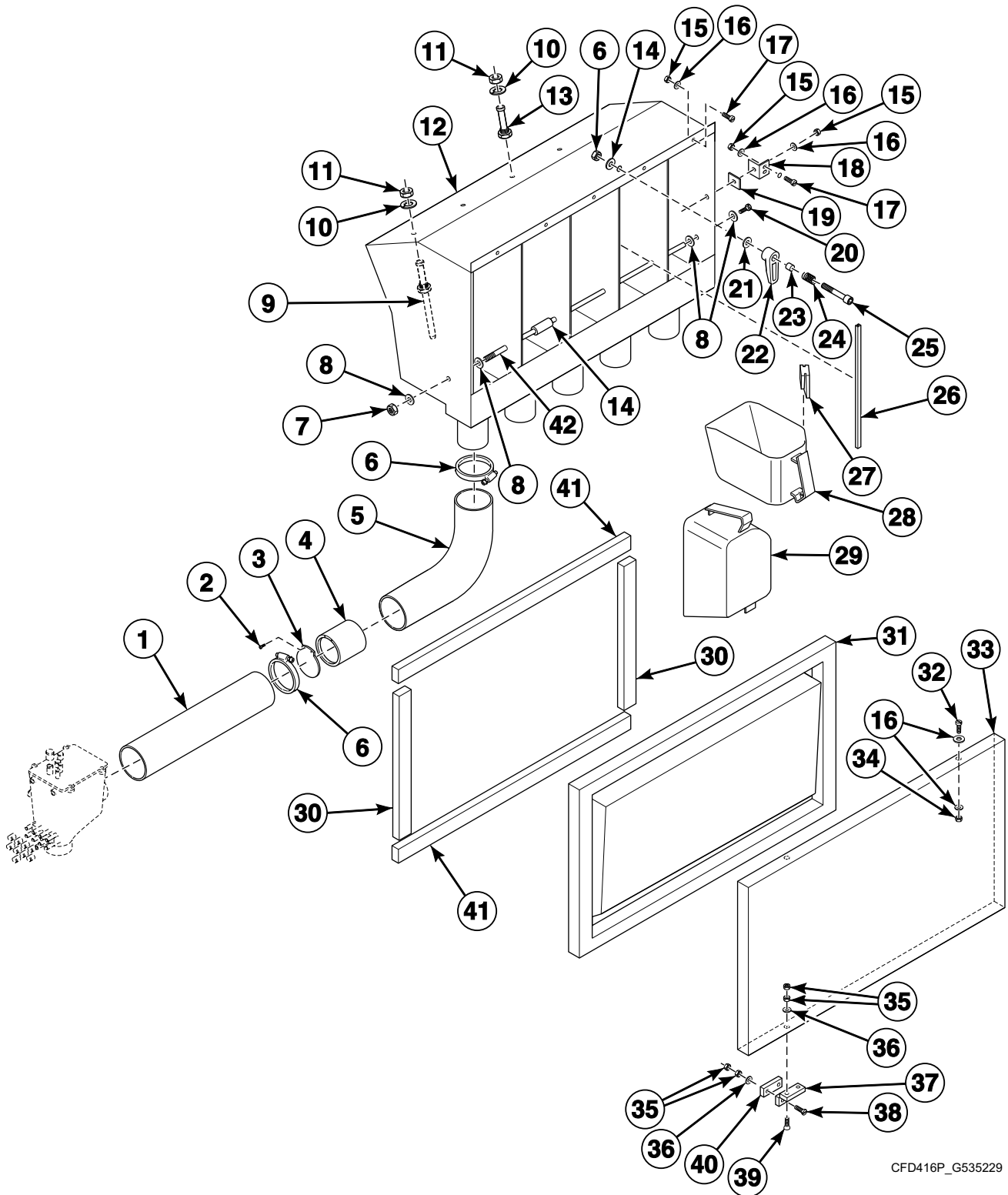


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Control Panel

REF	PART NO.	DESCRIPTION	COMMENTS
1	G453639	Wire Channel	
2	G183400	Screw	
3	G176826	Nut	
4	G149534	Washer	
5	G349993	Control Panel Hinge	
6	G279901	Washer	
7	G146290	Screw	
8	G149476	Washer	
9	G150185	Nut	
10	G322784	Pressure Transmitter	
11	G447136	Control Panel Box	
12	G279588	Air Hose	
13	G120956	Connector	
14	G286823	Connector Bracket	
15	G199893	Clamp	
16	G283523	Hose	Pressostat
17	G343616	Communications Board	
18	G322768	Micro Board Separator	
19	G506808	Screen Kit	
	G539981	Display	Includes G506808 Screen Kit
20	G332684	Smartcard Socket	
21	G447094	Emergency Stop Plug	
22	G192294	Yellow Ring	
23	G196915P	Cabinet Top Lock	
24	G196923	Key	
25	G510677	Tilt Pushbutton	
26	G341511	Emergency Stop	
27	G300780	Switch	
28	G340529	Smartcard	
29	G525485	Keyboard	Without tilt
	G525626	Keyboard	With tilt
30	G447177	Control Panel Side	
31	G353797	Control Panel Hinge	
32	G423020	Smartcard Piece	
33	G338038	Separator	
34	G332809	Circuit Bracket	

Supply Dispenser

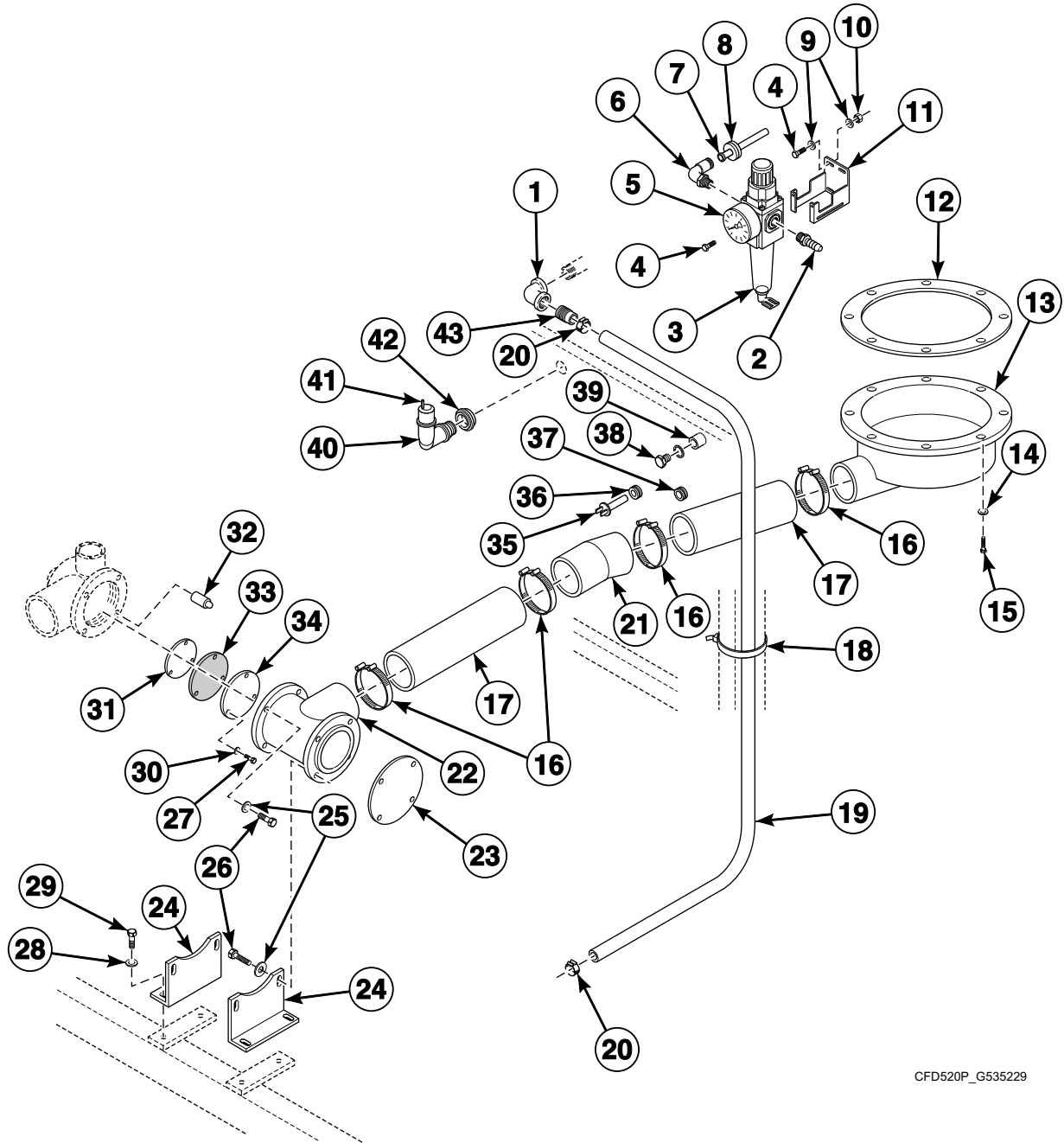


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Supply Dispenser

REF	PART NO.	DESCRIPTION	COMMENTS
1	G405357	Hose	
2	G192203	Screw	
3	G263954	Siphon Break Membrane	
4	G263962	Siphon Break	
5	G163253	Hose	
6	G132340	Clamp	
7	G176826	Nut	
8	G160838	Washer	
9	G244467	Dispenser Hose	
10	G149393	Washer	
11	G150250	Nut	
12	G255539	Soap Dispenser Assembly	
13	G242883	Dispenser Hose Coupling	
14	G271924	Soap Dispenser Rod Protector	
15	G176792	Nut	
16	G149328	Washer	
17	G145631	Screw	
18	G256370	Soap Dispenser Bracket	
19	G256446	Soap Dispenser Bracket Bumper	
20	G144782	Screw	
21	G149351	Washer	
22	G187393	Spring Loaded Handle	
23	G257469	Sleeve	
24	G187401	Door Handle Spring	
25	G144436	Screw	
26	G255547	Soap Dispenser Trim	
27	G234930	Intake Hose	
28	G244855	Soap Dispenser	Includes item 27
29	G244806	Soap Dispenser	
30	G357855	Soap Dispenser Cover Gasket	
31	G199992	Soap Dispenser	
32	G145649	Screw	
33	G240291	Contact Box Cover	Inox
	G446898	Soap Dispenser Cover	Pre-coated
34	G149922	Nut	
35	G149906	Nut	
36	G152132	Washer	
37	G176800	Lid Dispenser Hinge	
38	G144758	Screw	
39	G176784	Screw	
40	G244590	Hinge Supplement	
41	G359018	Soap Dispenser Cover Gasket	
42	G255554	Soap Dispenser Pin	

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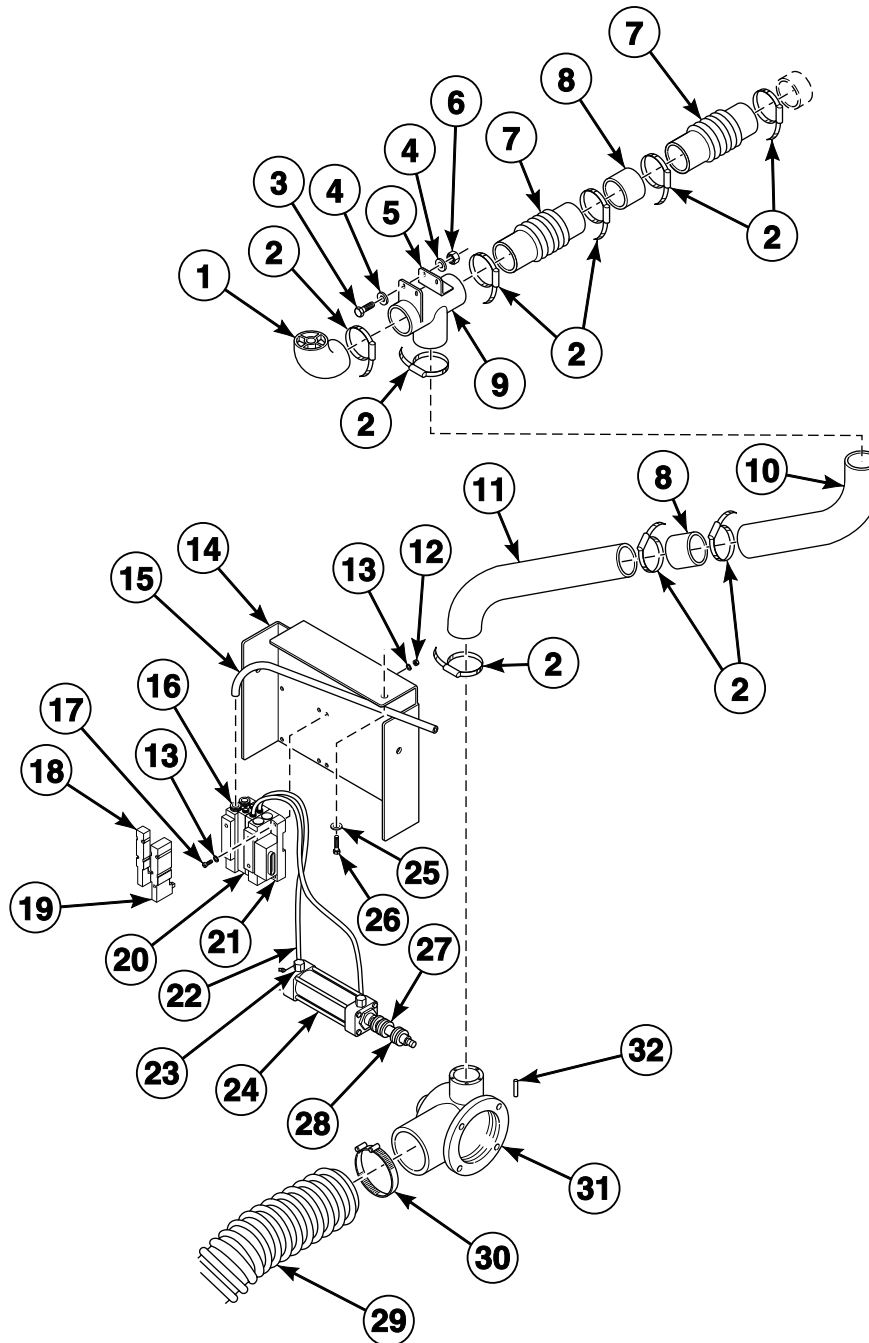


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REF	PART NO.	DESCRIPTION	COMMENTS
1	G129445	Elbow	
2	G186619	Sleeve	
3	G307371	Filter	
4	G146258	Screw	
5	G186593	Pressure Gauge	
6	G186627	Elbow	
7	G359760	Hose	
8	G157198	Grommet	
9	G149476	Washer	
10	G150185	Nut	
11	G307389	Bracket	
12	G255984	Gasket	
13	G255976	Drain Plate	
14	G142500	Washer	
15	G145037	Screw	
16	G196501	Clamp	
17	G185330	Drain Hose	
18	G140509	Wire Tie	
19	G283549	Bearing Box Drain Hose	
20	G156109	Hose Clamp	
21	G408534	Drain Hose Sleeve	
22	G255885	Drain Valve Body	
23	G255877	Drain Valve Body Cover	
24	G256255	Drain Valve Bracket	
25	G149419	Washer	
26	G147025	Screw	
27	G144964	Screw	
28	G149500	Washer	
29	G146480	Screw	
30	G149351	Washer	
31	G213512	Drain Lock	
32	G213520	Lock Head	
33	G213538	Drain Valve Diaphragm	
34	G216598	Drain Valve Disk Piston	
35	G193862	Temperature Potentiometer	
36	G256149	Sensor Sheath Grommet	
37	G185207	Plug	
38	G160101	Plug	
39	G185165	Gasket	
40	G320382	Pressure Transmit Intake Body	
41	G283556	Hose	Pressostat
	G128199	Hose	1 meter
42	G320036	Pressure Tee Body Sheath	
43	G200063	Fitting	

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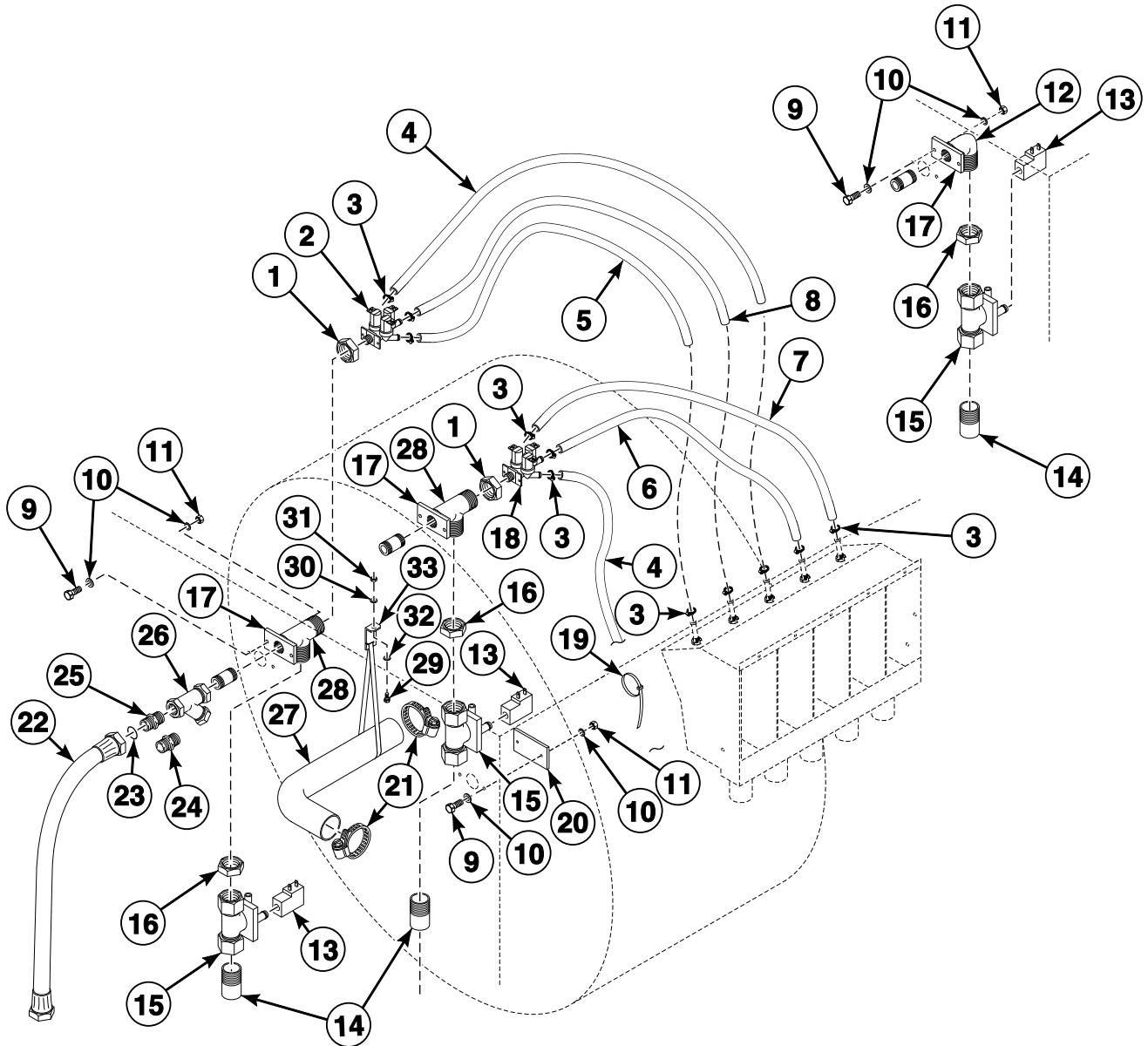


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Drain Plumbing (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	G300442	Exhaust Elbow	
2	G132340	Clamp	
3	G146233	Screw	
4	G149526	Washer	
5	G290106	Joint	
6	G150227	Nut	
7	G278218	Outlet Jointing	
8	G194217	Hose	
9	G178152	Tee	
10	G255745	Hose	
11	G405027	Hose	
12	G150185	Nut	
13	G149476	Washer	
14	G455709	Pneumatic Installation Plate	
15	G359760	Hose	
16	F364430	Final Plate	
17	G146183	Screw	
18	G364455	Blind Plate	
19	G364448	Coil	
20	G507715	Base Plate	
21	G364414	Connection Plate	
22	G359752	Hose	
23	G186569	Connection	
24	G186551	Pneumatic Cylinder	
	G193532	Valve Cylinder Repair Kit	
25	G149518	Washer	
26	G166652	Screw	
27	G259606	Washer	
28	G185165	Gasket	
29	G257170	Drain Outlet Hose	
30	G166660	Hose Clamp	
31	G213496	Drain Valve Cover	
32	G216762	Locking Bolt	

Supply Plumbing (Drawing 1 of 2)

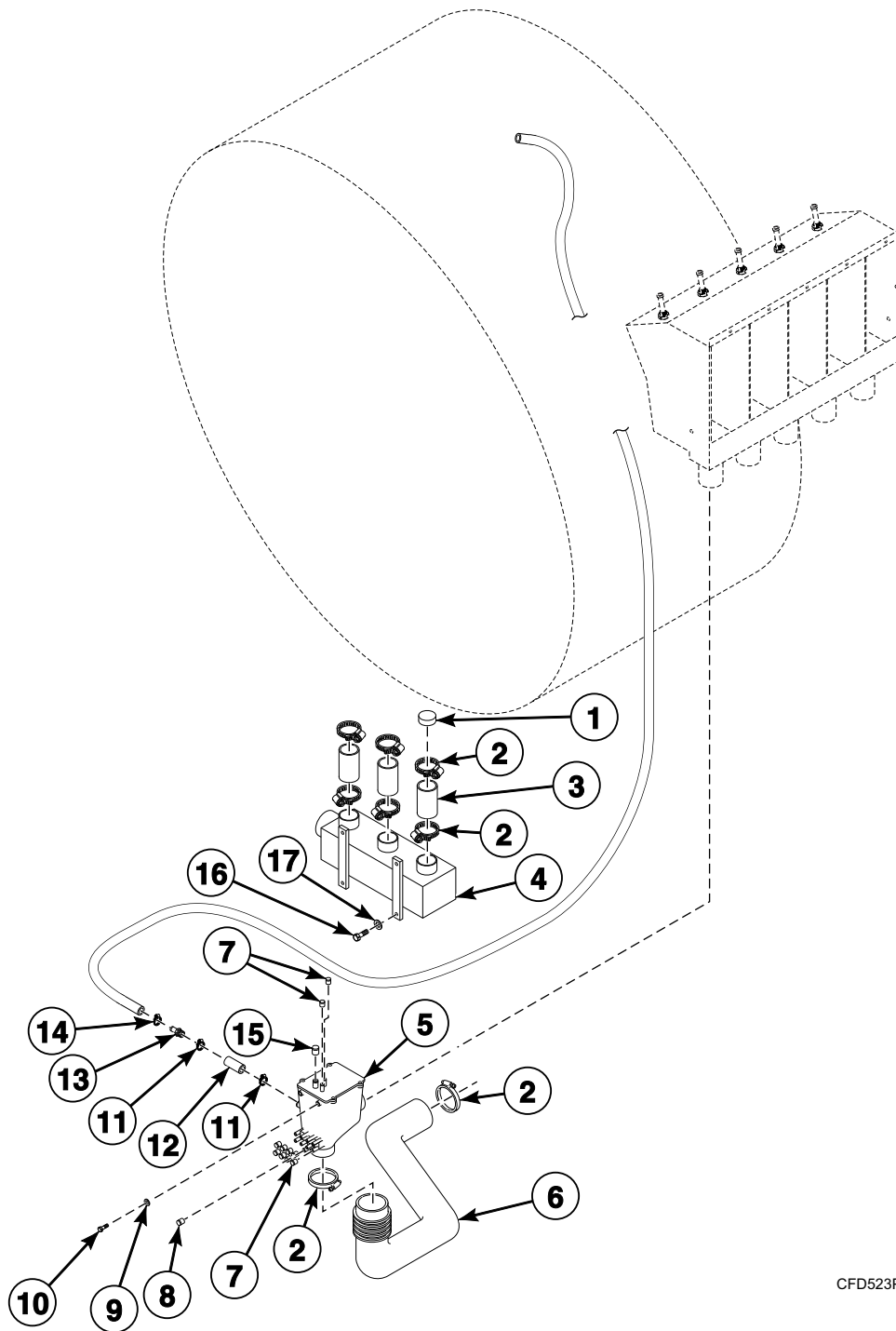


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REF	PART NO.	DESCRIPTION	COMMENTS
1	G185660	Fitting	
2	G333674	Triple Electrovalve	
	G582P3	Diaphragm and Guide Kit	
	G300202	Diaphragm	
	G332296	Coil	
3	G155150	Hose Clamp	
4	G124395	Hose	
	G323469	Hose	1 meter
5	G430934	Water Inlet Hose	
	G323469	Hose	1 meter
6	G453469	Hose	
	G323469	Hose	1 meter
7	G455287	Water Inlet Hose	
	G323469	Hose	1 meter
8	G432187	Water Inlet Hose	
	G323469	Hose	1 meter
9	G146399	Screw	
10	G149518	Washer	
11	G150201	Nut	
12	G185686	Elbow	
13	G333716	Coil	
14	G205914	Water Valve Sleeve	
15	G354027	Valve Body	
	G513598	Repair Kit	
16	G185652	Plug	
17	G206037	Water Valve Bracket	
18	G447045	Electrovalve	3 track
	G156257	Regulator	
	G582P3	Diaphragm and Guide Kit	
	G300202	Diaphragm	
	G332296	Coil	
19	G140525	Wire Tie	
20	G206490	Water Inlet Cover	
21	G132340	Clamp	
22	G186833	Hose	
23	G240382	Gasket	
24	G271163	Water Inlet Sleeve	
	G793620	Water Inlet Kit	
25	G237404	Adapter	
26	G185173	Filter	
27	G255745	Hose	
28	G185578	Tee	
29	G146233	Screw	
30	G149526	Washer	
31	G454694	Clamp Piece	
32	G150227	Nut	

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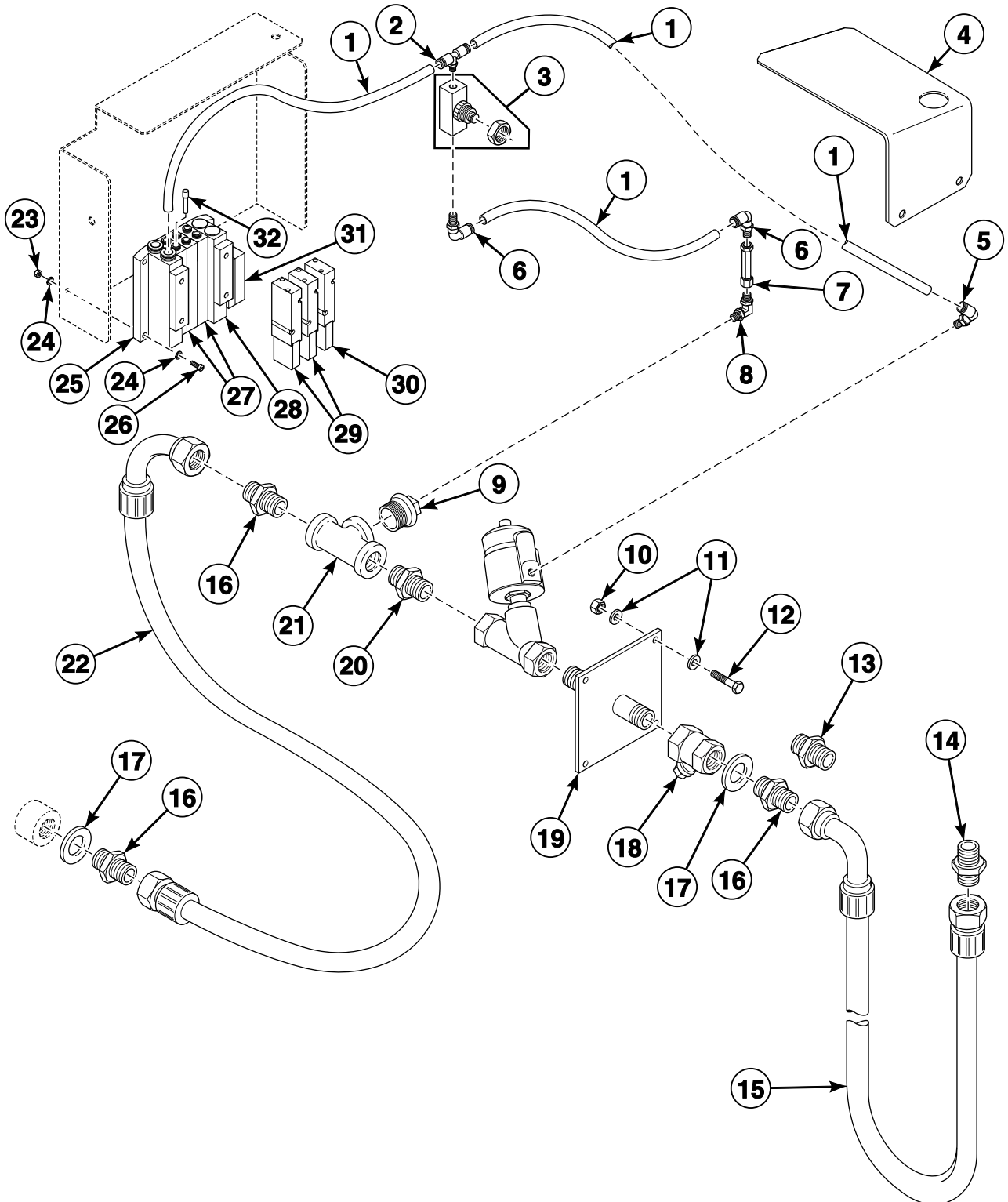


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REF	PART NO.	DESCRIPTION	COMMENTS
1	G255927	Water Inlet Cap	
2	G132340	Clamp	
3	G253252	Dispenser Outlet Hose	
4	G278184	Water Inlet Collector	
5	G350371	Distributor	
6	G357707	Drain Hose	
7	G156679	Cap	
8	G357624	End Piece	
9	G149534	Washer	
10	G146274	Screw	
11	G156109	Hose Clamp	
12	G502161	Water Inlet Hose	
13	G327825	Water Inlet	
14	G155150	Hose Clamp	
15	G156687	Cap	
16	G166652	Screw	
17	G149518	Washer	

Steam Plumbing

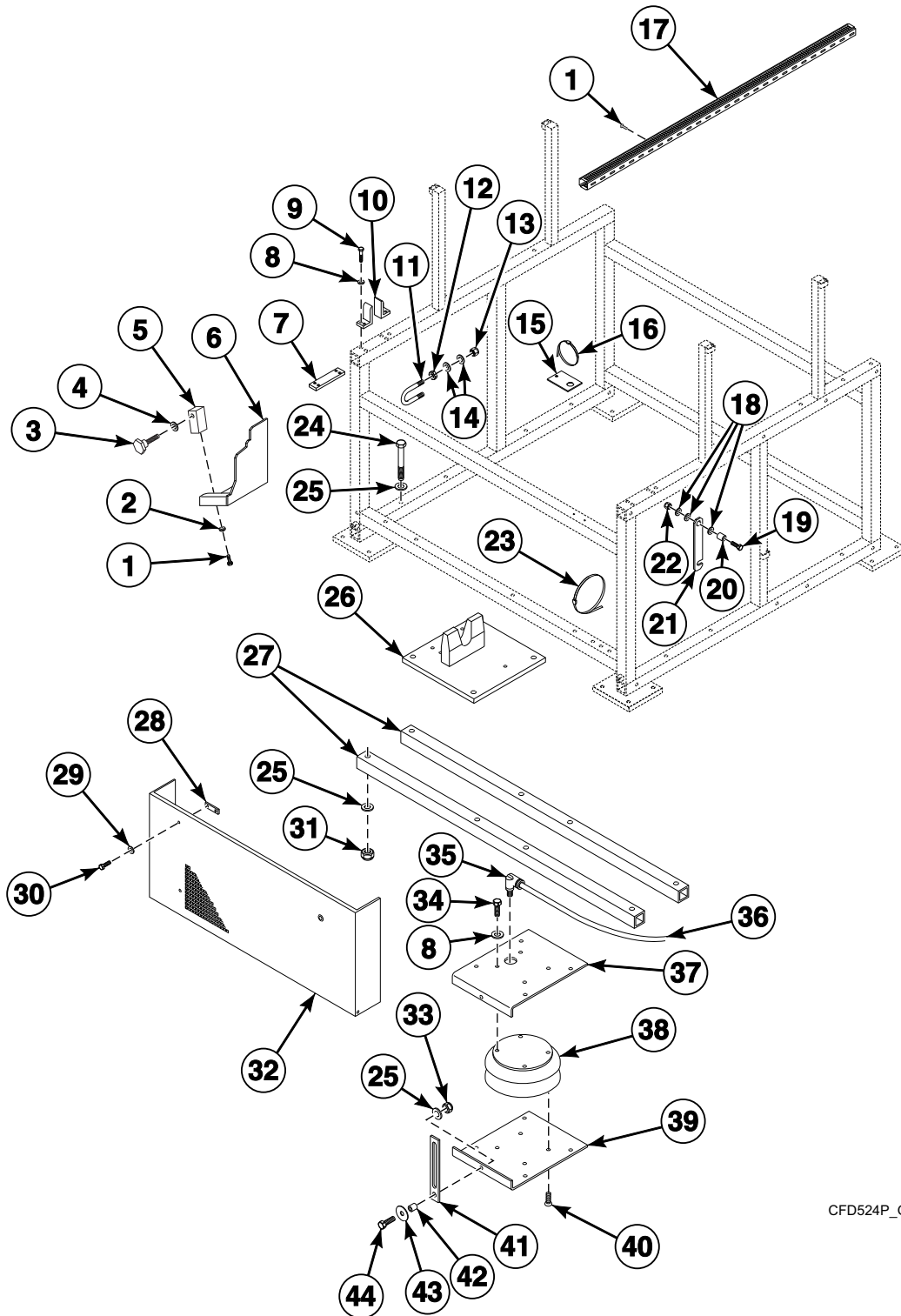


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Steam Plumbing

REF	PART NO.	DESCRIPTION	COMMENTS
	G793836	Steam Kit	Models without tilt
	G793844	Steam Kit	Models with tilt
1	G359752	Hose	1 meter
2	G505321	Tee	
3	G186734	Flow Regulator	
4	G408369	Steam Valve Cover	
5	G357640	Connector	
6	G186668	Elbow	
7	G186742	Check Valve	
8	G189829	Elbow	
9	G219147	Air Intake Adapter	
10	G150227	Nut	
11	G149526	Washer	
12	G146233	Screw	
13	G249516	Water Inlet Sleeve	Models without tilt; U.S. and Canada
14	G289413	Connector	Models with tilt; U.S. and Canada
	G185199	Adapter	Models with tilt; All other locations
15	G306134	Steam Inlet Hose	Models with tilt
16	G185199	Adapter	Models with tilt
17	G185165	Gasket	
18	G156950	Filter	
19	G221093	Steam Inlet Bracket	
20	G129791	Coupling	
21	G129577	Tee	
22	G344895	Steam Inlet Hose	
23	G150185	Nut	
24	G149476	Washer	
25	G364430	Plate	
26	G146183	Screw	
27	G507715	Base Plate	
28	G507715	Base Plate	Models with two drains
29	G364448	Coil	
30	G364448	Coil	Models with two drains
31	G364414	Connection Plate	
32	G364463	Plug	Models with two drains

Tilt Components (Drawing 1 of 2)

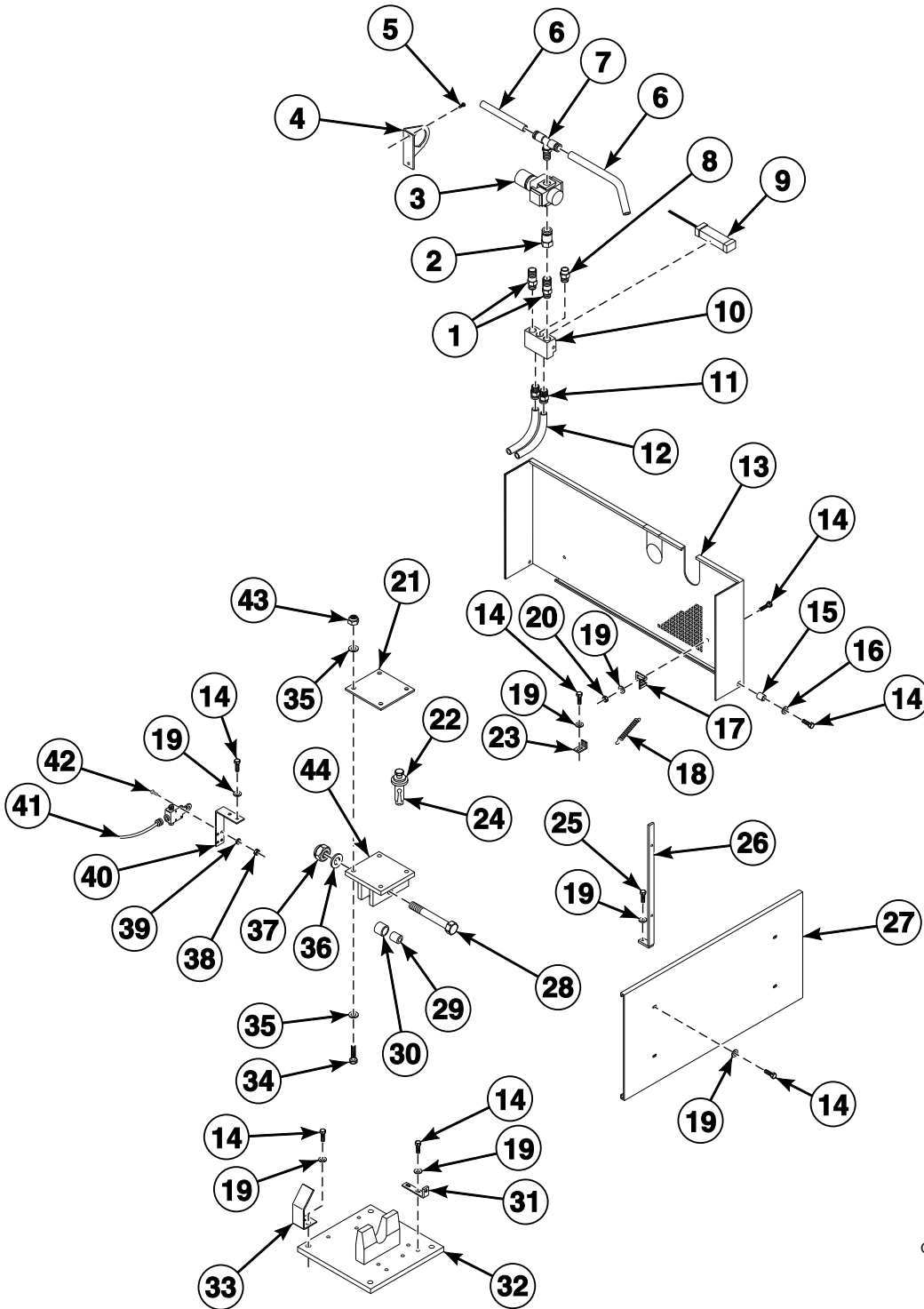


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Tilt Components (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	G144774	Screw	
2	G149369	Washer	
3	G304394	Knob	
4	G149351	Washer	
5	G284943	Knob Protection	
6	G284950	Knob Protection	
7	G257998	Shim	
8	G149500	Washer	
9	G146977	Screw	
10	G257840	Bracket	
11	G258210	Door Catch	
12	G149922	Nut	
13	G176792	Nut	
14	G149328	Washer	
15	G258442	Hose Bracket	
16	G140525	Wire Tie	
17	G505495	Wire Stop Duct	
18	G149526	Washer	
19	G146316	Screw	
20	G189696	Sleeve	
21	G258228	Door Hook	
22	G176834	Nut	
23	G140509	Wire Tie	
24	G147033	Screw	
25	G149393	Washer	
26	G283184	Holding Piece	
27	G257071	Tilt Support Beam	
28	G289397	Cover Separator	
29	G149476	Washer	
30	G146241	Screw	
31	G164350	Nut	
32	G456046	Front Protection Cover	
33	G150342	Nut	
34	G148106	Screw	
35	G359786	Elbow	
36	G359752	Hose	
37	G293019	Actuator Bracket	
38	G187237	Pneumatic Bladder	
39	G293027	Actuator Bracket	
40	G304071	Screw	
41	G293050	Actuator Course Limitor	
42	G293035	Separator	
43	G219071	Washer	
44	G146720	Screw	

Tilt Components (Drawing 2 of 2)

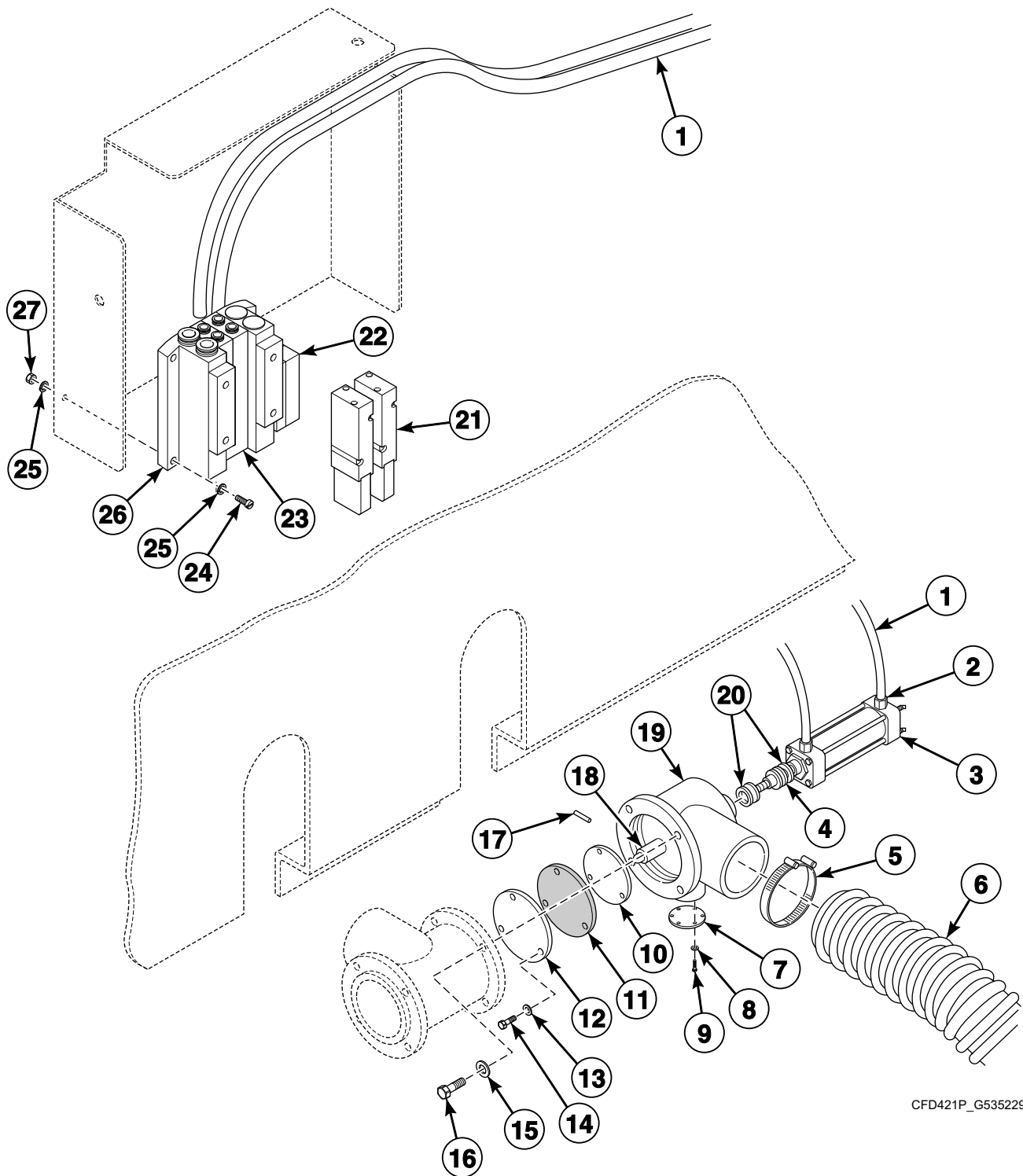


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1	G359687	Silencer	
2	G359695	Extension	
3	G359703	Pressure Regulator	
4	G454710	Pressure Adjusting Square	
5	G183400	Screw	
6	G359760	Hose	1 meter
7	G360115	Tee	
8	G359679	Union	
9	G359596	Valve	
10	G359661	Base Plate	
11	G359588	Quick Connect Fitting	
12	G359752	Hose	
13	G283168	Rear Protection Cover	
14	G146233	Screw	
15	G276527	Lock End Piece	
16	G115758	Washer	
17	G283085	Spring	
18	G177329	Spring	
19	G149526	Washer	
20	G150227	Nut	
21	G259614	Holding Piece Supplement	
22	G189746	Anchor	
23	G289116	Spring	
24	G110726	Washer	
25	G146316	Screw	
26	G283093	Side Panel Bracket	
27	G283176	Side Protection Sleeve	
28	G146993	Screw	
29	G257873	Bearing Sleeve	
30	G187245	Bearing	
31	G283127	Panel Hinge	
32	G283242	Holding Piece	
33	G283069	End of Course Drive	
34	G176172	Screw	
35	G149393	Washer	
36	G149427	Washer	
37	G186866	Nut	
38	G176826	Nut	
39	G149534	Washer	
40	G283044	End of Course Bracket	
41	G505891	Electric Tilt	
	G327304	End of Course	
	G456673	Distributor	
	G456665	Connector	
	G330324	Hose	
42	G145748	Screw	
43	G164350	Nut	
44	G257865	Tilt Hinge	

Drain



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Drain

REF	PART NO.	DESCRIPTION	COMMENTS
	GRT1000	Water Re-Use Kit	
	G793588	Drain Kit	
1	G359752	Hose	
2	G189569	Connector	
3	G186551	Pneumatic Cylinder	
4	G259606	Washer	
5	G166660	Hose Clamp	
6	G257170	Drain Outlet Hose	
7	G258624	Vapor Outlet Cover	
8	G149328	Washer	
9	G144832	Screw	
10	G213512	Drain Lock	
11	G213538	Drain Valve Diaphragm	
12	G216598	Drain Valve Disk Piston	
13	G149351	Washer	
14	G144964	Screw	
15	G149419	Washer	
16	G147025	Screw	
17	G216762	Locking Bolt	
18	G213520	Lock Head	
19	G258632	Drain Valve Body	
20	G185165	Gasket	
21	G364448	Coil	
22	G364414	Connection Plate	
23	G507715	Base Plate	
24	G146183	Screw	
25	G149476	Washer	
26	G364430	Plate	
27	G150185	Nut	

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