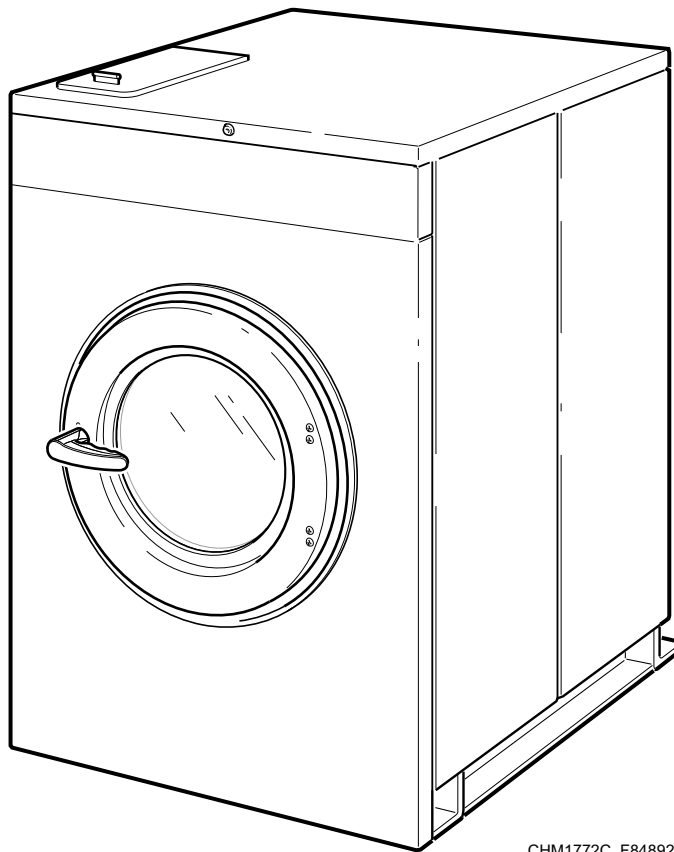


Washer-Extractor

Cabinet Hardmount

Design 2 and 3

Refer to Page 3 for Model Numbers



CHM1772C_F8489201

Table of Contents

Title	Page
Parts Ordering Information.....	2
Serial Plate Location	2
Model Identification	3
Product Overview - M9, M30, Galaxy 400, Galaxy 600, Quantum Silver and Quantum Gold OPL.....	4
Product Overview for M4, Galaxy 200 and Quantum Standard.....	6
Decals	8
Control Module - OPL Models (Drawing 1 of 2)	10
Control Module - OPL Models (Drawing 2 of 2)	12
Control Module - Vended Models (Drawing 1 of 2)	14
Control Module - Vended Models (Drawing 2 of 2)	16
Flush Mount Coin Meter Assembly - Single Drop	18
Flush Mount Coin Meter Assembly - Dual Drop.....	20
Electronic Coin Meter Assembly	22
Card Reader	24
Optional Coin Box	26
Front Panels and Control Panel - Coin Models.....	28
Front Panel and Control Panel - Card Ready and OPL Models.....	30
Control Panel Overlays - Coin Models	32
Control Panel Overlays - Card Ready and OPL Models	34
Panels	36
Door - 20 Pound Models	38
Door - 30 Pound Models	40
Door - 40 and 60 Pound Models	42
Door Lock.....	44
Basket	46
Bearing Housing	48
Shell and Frame.....	50
Drain Plumbing	52
Drain Valve Assembly - 20 and 30 Pound Models.....	54
Drain Valve Assembly - 40 and 60 Pound Models.....	56
Steam Filter (Optional) and Water Supply Hose	58
Fill Plumbing Assembly	60
Motor, Pulley and Belt (Drawing 1 of 2)	62
Motor, Pulley and Belt (Drawing 2 of 2)	64
Electric Heat Option	66
Steam Heat Option	68
Parts Index	71

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

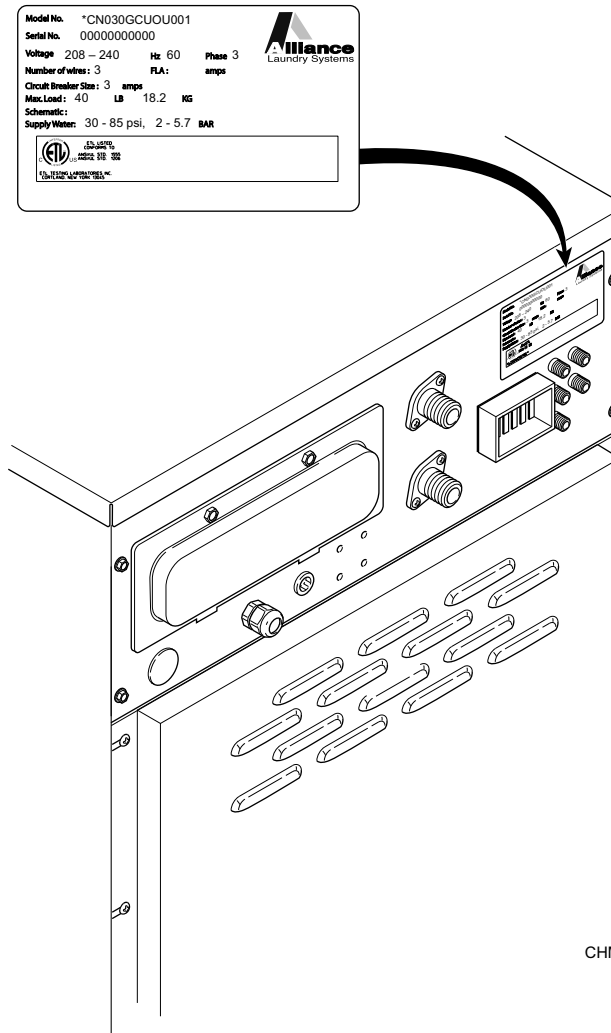
For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s) as shown.



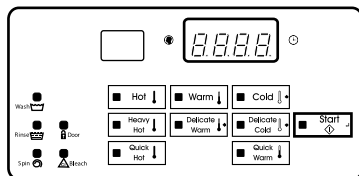
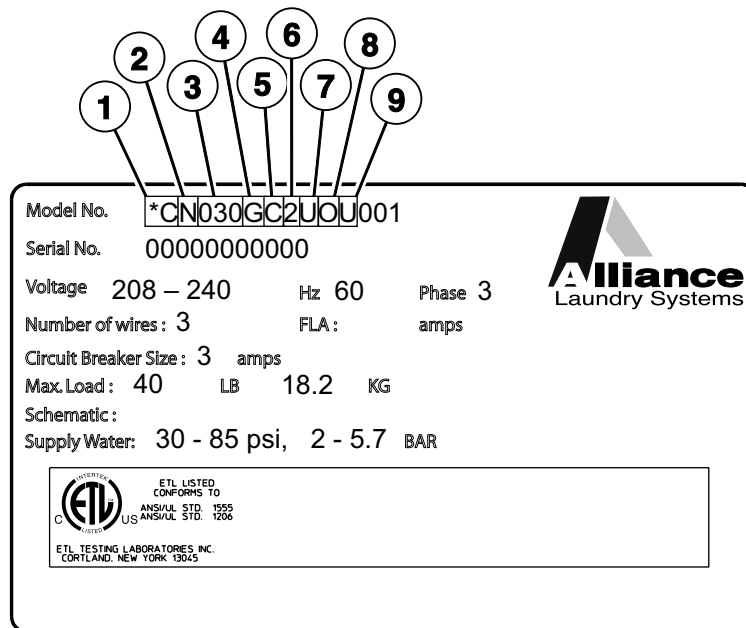
CHM3025P_F8489201

Model Identification

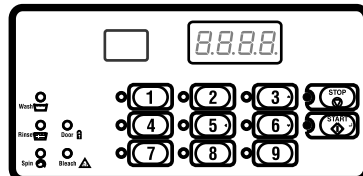
Information in this manual is applicable to these washer-extractor models:

CCN020KNF	HCN030KCF	HCU040KCF	ICN060KCF	UCB040KNF
CCN020KNV	HCN030KCV	HCU040KCV	ICN060KCV	UCB040KNV
CCN030KNF	HCN030KDF	HCU040KEV	ICN060KDF	UCL020KNF
CCN030KNV	HCN030KDV	HCU040KLV	ICN060KDV	UCL020KNV
CCN040KNF	HCN030KEF	HCU040KXF	ICN060KEF	UCL030KNF
CCN040KNV	HCN030KEV	HCU040KXV	ICN060KEV	UCL030KNV
CCN060KNF	HCN030KXF	HCU040KYF	ICN060KNF	UCL040KNF
CCN060KNV	HCN030KYF	HCU040KYV	ICN060KNV	UCL040KNV
HCB040KCF	HCN030KYV	HCU060KCF	ICN060KXF	UCL060KNF
HCB040KCV	HCN040KCF	HCU060KCV	ICN060KYF	UCL060KNV
HCB040KEV	HCN040KCV	HCU060KEV	ICN060KYV	UCN020KNF
HCB040KLV	HCN040KDF	HCU060KLV	SCB040KNF	UCN020KNV
HCB040KXF	HCN040KDV	HCU060KYF	SCB040KNV	UCN030KNF
HCB040KYF	HCN040KEF	HCU060KYV	SCL020KNV	UCN030KNV
HCB040KYV	HCN040KEV	ICN020KCF	SCL030KNF	UCN040KNF
HCL020KDF	HCN040KXF	ICN020KCV	SCL030KNV	UCN040KNV
HCL020KDV	HCN040KYF	ICN020KDF	SCL040KNF	UCN060KNF
HCL020KEV	HCN040KYV	ICN020KDV	SCL040KNV	UCN060KNV
HCL030KCV	HCN060KCF	ICN020KEF	SCL060KNF	UCU020KNF
HCL030KDF	HCN060KCV	ICN020KEV	SCL060KNV	UCU020KNV
HCL030KDV	HCN060KDF	ICN020KNF	SCN020KNF	UCU030KNF
HCL030KEF	HCN060KDV	ICN020KNV	SCN020KNV	UCU030KNV
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HCN020KEV	HCU030KCF	ICN030KYV	SCY020KNF	
HCN020KXF	HCU030KCV	ICN040KCF	SCY020KNV	
HCN020KYF	HCU030KEV	ICN040KCV	SCY030KNF	
HCN020KYV	HCU030KLV	ICN040KDF	SCY030KNV	
	HCU030KXV	ICN040KDV	SCY040KNF	
	HCU030KYF	ICN040KEF	SCY040KNV	
	HCU030KYV	ICN040KEV	SCY060KNF	
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		ICN040KXF		
		ICN040KYF		
		ICN040KYV		

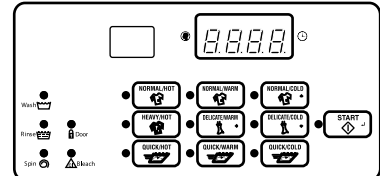
Product Overview - M9, M30, Galaxy 400, Galaxy 600, Quantum Silver and Quantum Gold OPL



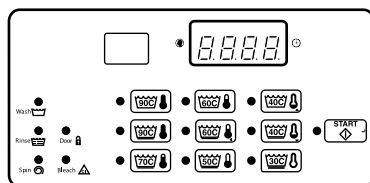
Galaxy 400 Coin



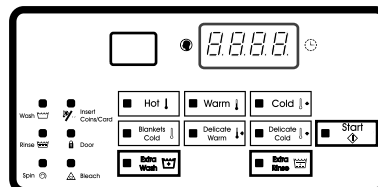
M9/Galaxy 400 OPL/Quantum Silver OPL



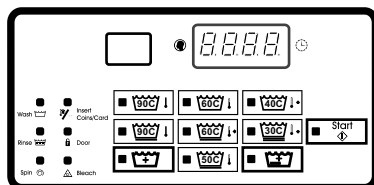
Quantum Silver Coin (Domestic)



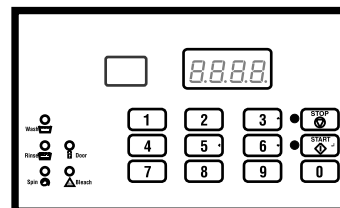
Quantum Silver Coin (International)



Galaxy 600 Coin (Domestic)



Galaxy 600 Coin (International)



M30/Quantum Gold OPL

CHM3026P_F8489201

Product Overview - M9, M30, Galaxy 400, Galaxy 600, Quantum Silver and Quantum Gold OPL

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Product Family	CC HC IC NC SC UC
2	-	Market	B (Brazil CE) D (Daiwa) L (International ETL(c)) N (Domestic ETL(c)) U (International CE) Y (Australia) Z (No Agency International)
3	-	Capacity (Pounds)	020 030 040 060 080 100 125
4	-	Control	G J L H K W
5	-	Actuation	C (Drop Coin Meter) D (Digital Coin Meter) E (Electronic World Drop) L (Prep for Remote/Central Pay) N (Non-Coin OPL) X (Prep for Coin Meter) Y (Prep for Card Reader)
6	-	Speed	2 (2 Speed) F (F-Speed) V (V-Speed)
7	-	Voltage	B (120/60/1/2) C (380-415/50/3/4) F (440-480/60/3/3) J (200/50/3/3) N (440-480/50/60/3) O (208/220-240/60/3/3) P (380-415/50/60/3) Q (200-208/220-240/50/60/3) R (380-415/440-480/50/60/3) X (200-208/220-240/50/60/1/3) Y (208/220-240/60/1/2)
8	-	Side Panel	U (Standard) 1 (Stainless Steel)
9	-	Design	1 2 3

Product Overview for M4, Galaxy 200 and Quantum Standard

1

2

3

4

5

6

7

8

9

Model No.

*CN030GC2UOU001

Serial No.

0000000000

Voltage

208 – 240

Hz

60

Phase

3

Number of wires :

3

FLA :

amps

Circuit Breaker Size :

3

amps

Max. Load :

40

LB

18.2

KG

Schematic :

Supply Water:

30 - 85 psi,

2 - 5.7

BAR

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TESTING

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CONFORMS TO

ANSI/UL STD. 1555

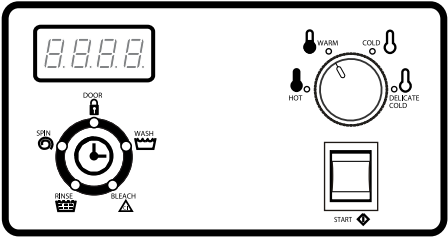
US ANSI/UL STD. 1206

ETL TESTING LABORATORIES, INC.

CORTLAND, NEW YORK 13045

Alliance

Laundry Systems



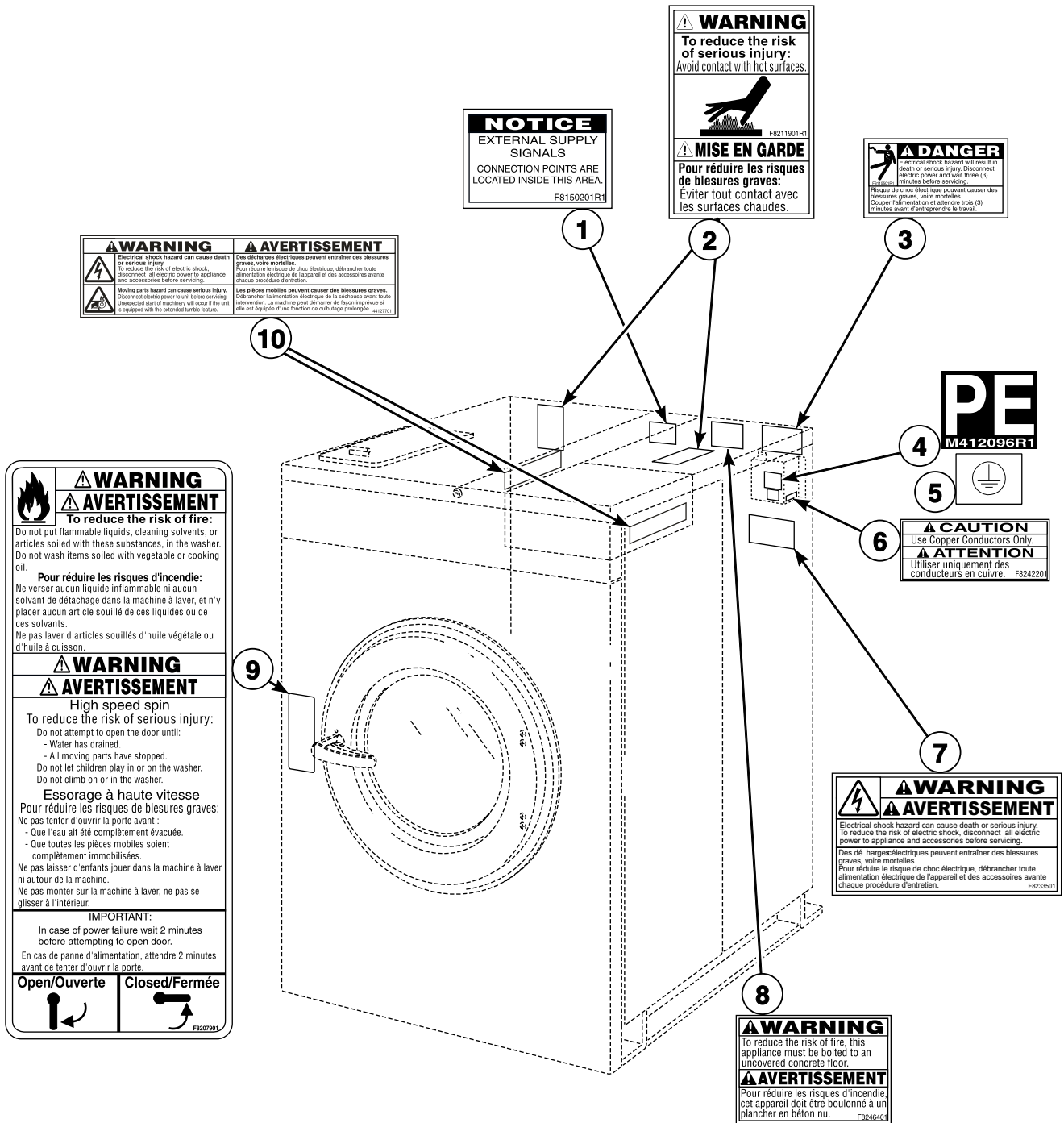
M4/Galaxy 200/Quantum Standard

CHM3218P_F8489201

Product Overview for M4, Galaxy 200 and Quantum Standard

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Product Family	CC HC IC NC SC UC
2	-	Market	B (Brazil CE) D (Daiwa) L (International ETL(c)) N (Domestic ETL(c)) U (International CE) Y (Australia) Z (No Agency International)
3	-	Capacity (Pounds)	020 030 040 060 080 100 125
4	-	Control	G J L H K W
5	-	Actuation	C (Drop Coin Meter) D (Digital Coin Meter) E (Electronic World Drop) L (Prep for Remote/Central Pay) N (Non-Coin OPL) X (Prep for Coin Meter) Y (Prep for Card Reader)
6	-	Speed	2 (2 Speed) F (F-Speed) V (V-Speed)
7	-	Voltage	B (120/60/1/2) C (380-415/50/3/4) F (440-480/60/3/3) J (200/50/3/3) N (440-480/50/60/3) O (208/220-240/60/3/3) P (380-415/50/60/3) Q (200-208/220-240/50/60/3) R (380-415/440-480/50/60/3) X (200-208/220-240/50/60/1/3) Y (208/220-240/60/1/2)
8	-	Side Panel	U (Standard) 1 (Stainless Steel)
9	-	Design	1 2 3

Decals

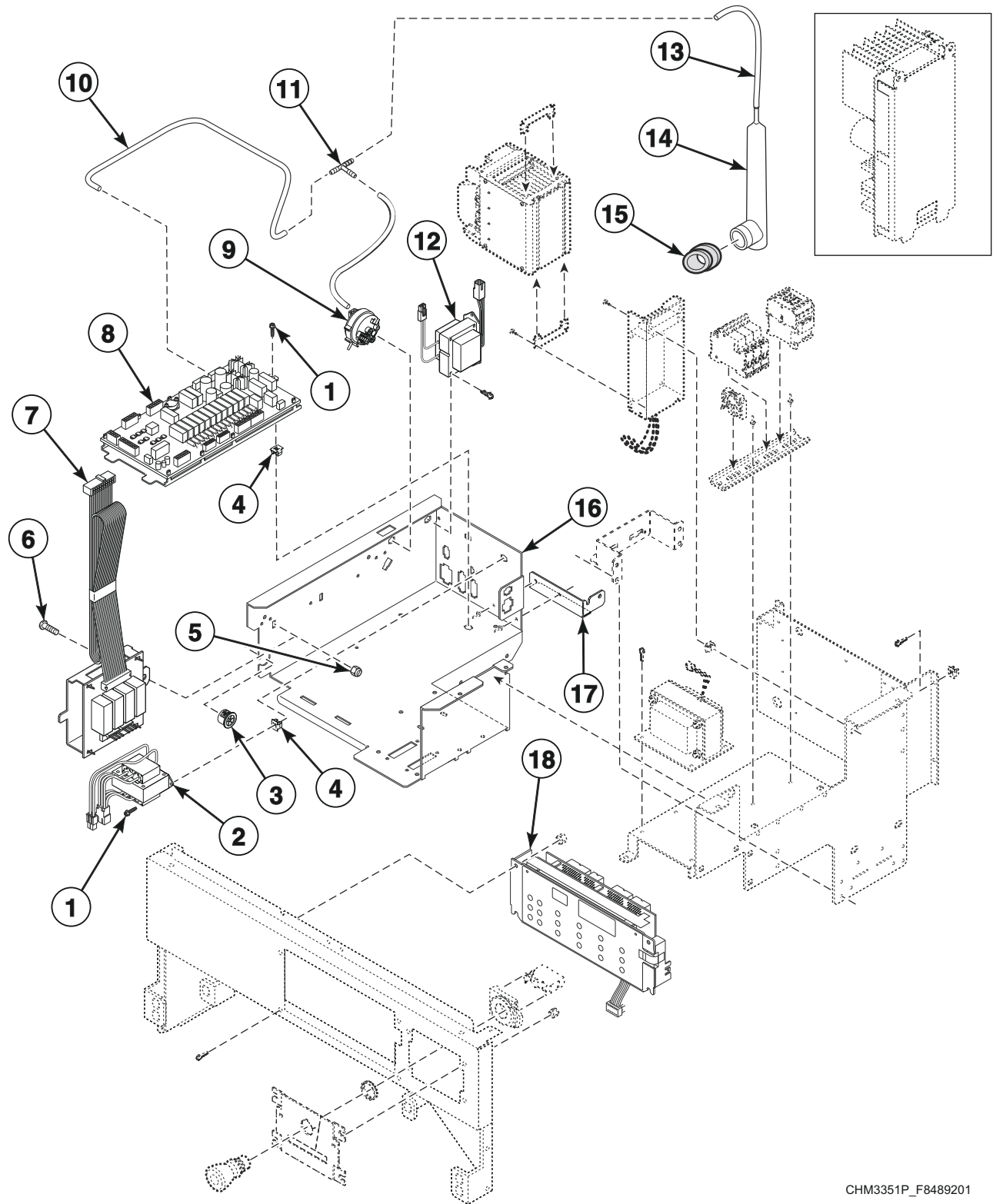


CHM3027P_F8489201

Decals

REF	PART NO.	DESCRIPTION	COMMENTS
1	F8150201	External Supply Connection Decal	
2	F8211901	Hot Surface Warning Plate	
3	F8115501	Electric Shock Danger Label	
4	M412096	Earth Terminal Sticker	
5	F230739	Ground Decal	
6	F8242201	Use Copper Conductors Only Caution Label	
7	F8233501	Warning Label	
8	F8246401	Mount on Concrete Warning Label	
9	F8207901	Warning Label	
10	44127701	Warning Label	

Control Module - OPL Models (Drawing 1 of 2)

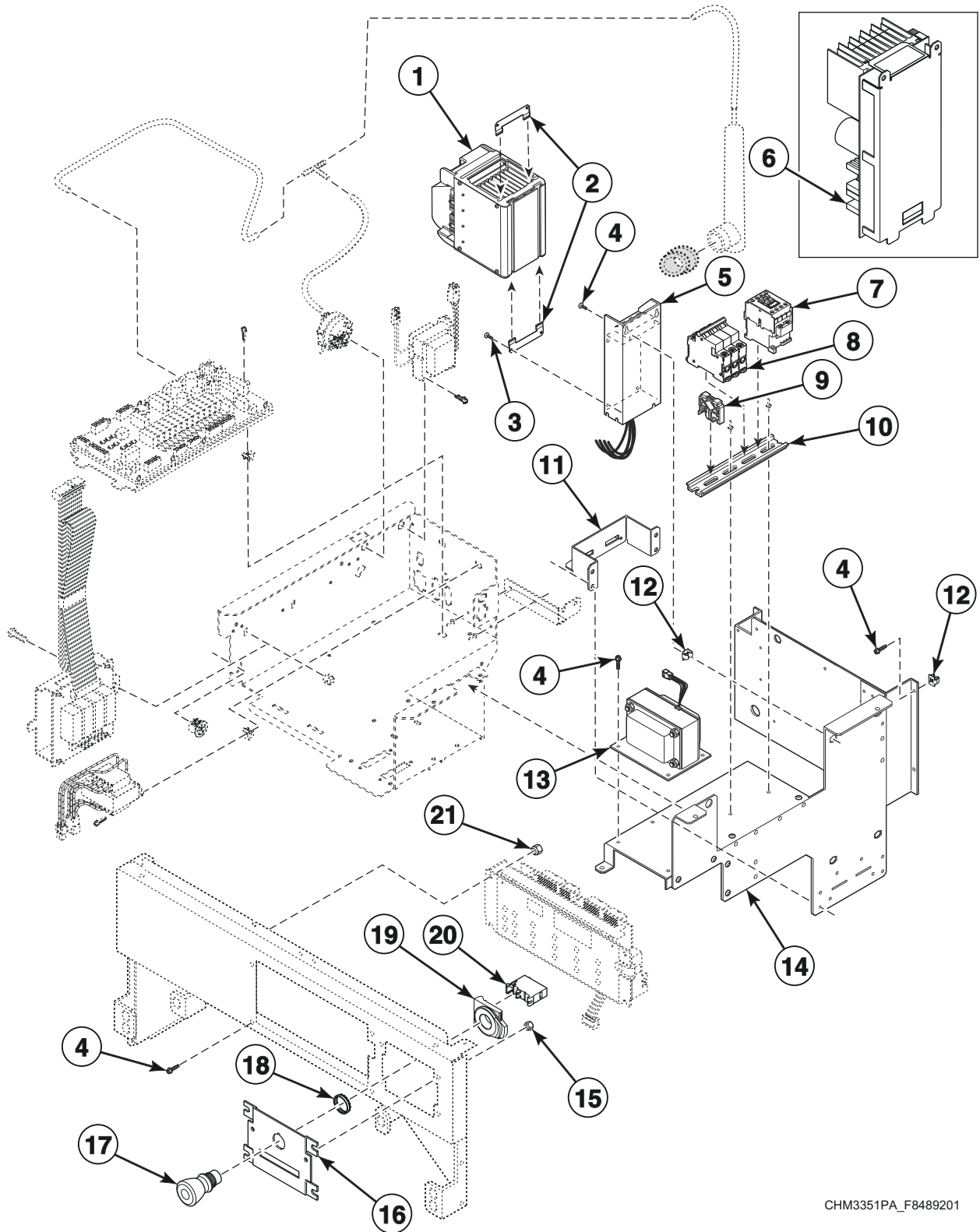


CHM3351P_F8489201

Control Module - OPL Models (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	F8028701	Output/Logic Harness	
	F8060501	Emergency Stop Harness	
	F8261501P	Control Tray Harness	
	F8028101P	Machine Size Configuration Harness	20 pound models
	F8028103P	Machine Size Configuration Harness	30 pound models
	F8028104P	Machine Size Configuration Harness	40 pound models
	F8028105P	Machine Size Configuration Harness	60 pound models
	203346	USB IR Interface Kit	
	F8191203	External Supply Harness	20 and 30 pound models
	F8191201P	External Supply Harness	40 and 60 pound models
	F937P3	External Supply Kit	Includes items 1, 8, 15, F8191201P External Supply Harness and screws
	M413506	Jumper Harness Assembly	208 Volt
	M413507	Jumper Configuration Assembly	240 Volt
1	F8206901	Screw	
2	803527P	Transformer	
3	44071501	Snap Bushing	
4	70030501	Expansion Clip	
5	F430232	Nut	
6	F430903	Screw	
7	F8189401P	Auxiliary Control Assembly	
8	F980P3	Control Assembly Kit	Includes item 11 and F8108001 Output Assembly
	802493	Fuse	2.5 Amp
9	F8404401	Water Pressure Switch	Electric heat
10	F8153901	Tubing	
11	F8246601	Tee	Electric heat
	F8431001	Hose Barb Connector	All other models
12	201616P	Transformer	External supply
13	F8405301	Hose	
14	30907	Pressure Bulb	
15	F8433001	Grommet	
16	F8359601	Control Tray Assembly	20 and 30 pound models
	F8359603	Control Tray Assembly	40 and 60 pound models
17	F8375201	Tray Support Bracket	
18	F8549010	Front End Control	CC and IC F-speed models
	F8549012	Front End Control	CC and IC V-speed models
	F107P3	Front End Control Kit	SC and UC F-speed models; Includes F8028701 Output/Logic Harness
	F106P3	Front End Control Kit	SC and UC V-speed models; Includes F8028701 Output/Logic Harness

Control Module - OPL Models (Drawing 2 of 2)

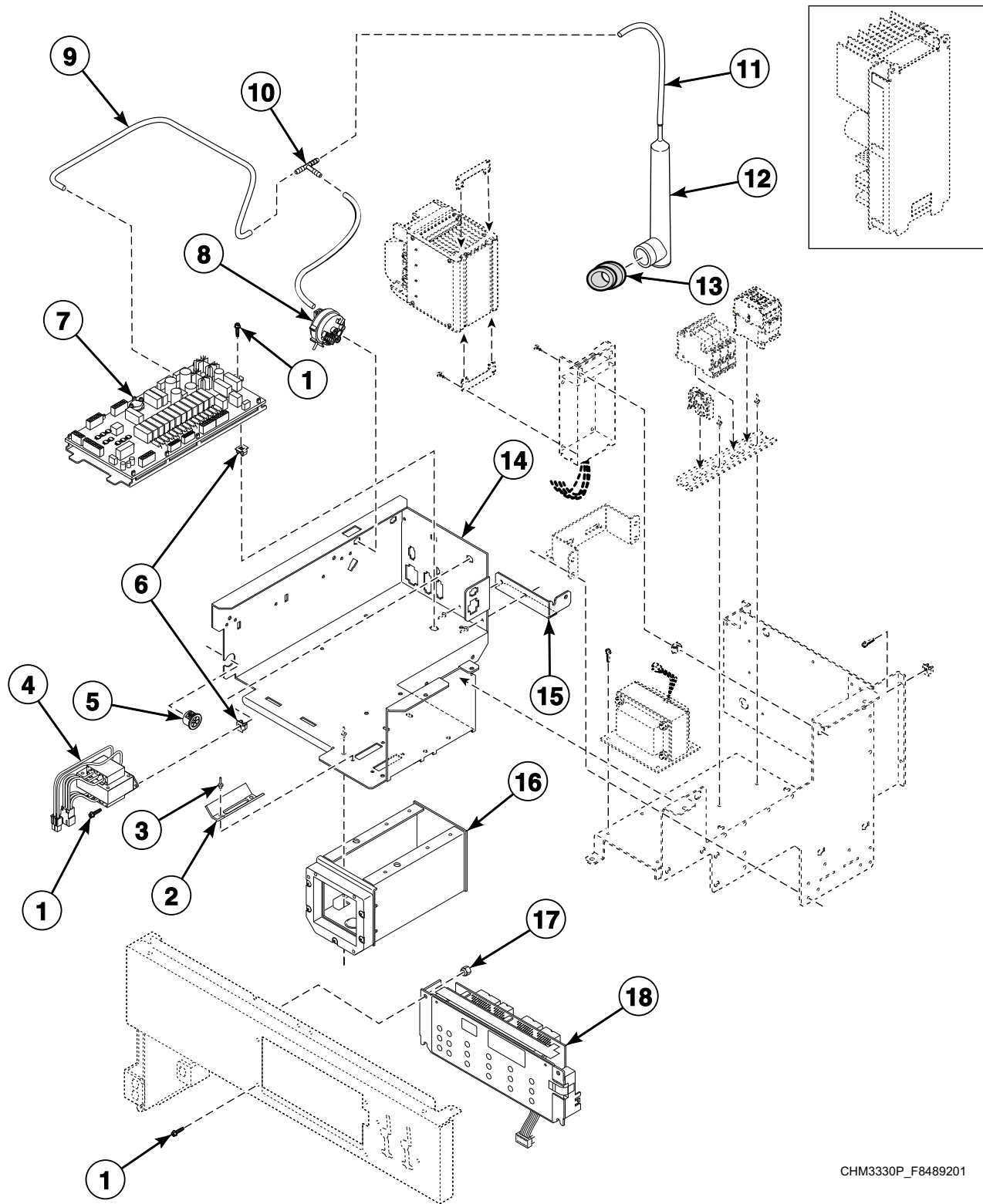


CHM3351PA_F8489201

Control Module - OPL Models (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F8303601P	Drive Assembly	N and P-voltage; 5 hp
	F8204701P	Drive Assembly	60 pound models; Q and X-voltage; 3 hp
2	F8322401	Drive Mounting Bracket	Use with item 1
3	503688	Screw	
4	F8206901	Screw	
5	F8053901P	EMI Filter	240 Volt; International models only
	F8053902	EMI Filter	480 Volt; International models only
6	F8327301P	Drive Assembly	20 , 30 and 40 pound models; B, Q and X-voltage; 2 hp
7	F330177P	Contactor	
8	70256901P	Circuit Breaker	Electric heat
9	F8449801	End Stop	
10	F8385301	DIN Rail	
11	F8310101	Lower Drive Mounting Bracket	Use with item 6
12	70030501	Expansion Clip	
13	F8401301	Transformer	
14	F8359801	Drive Tray Assembly	20 pound models
	F8359802	Drive Tray Assembly	30 pound models
	F8359803	Drive Tray Assembly	40 and 60 pound models
15	F431017	Nut	
16	F8201301	Emergency Stop Plate	
17	F200233500	Emergency Stop Pushbutton	
18	24205	Nut	
19	F8538101	Contact Base	
20	F8069501	Contact Switch	
21	F430232	Nut	

Control Module - Vended Models (Drawing 1 of 2)



CHM3330P_F8489201

Control Module - Vended Models (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	F8028701	Output/Logic Harness	
	F8261501P	Control Tray Harness	40 and 60 pound models
	F8028101P	Machine Size Configuration Harness	20 pound models
	F8028103P	Machine Size Configuration Harness	30 pound models
	F8028104P	Machine Size Configuration Harness	40 pound models
	F8028105P	Machine Size Configuration Harness	60 pound models
	203346	USB IR Interface Kit	
	M413506	Jumper Harness Assembly	208 Volt
	M413507	Jumper Configuration Assembly	240 Volt
	F8191203	External Supply Harness	20 and 30 pound models
	F8191201P	External Supply Harness	40 and 60 pound models
	F937P3	External Supply Kit	Includes items 1, 7, 14, F8191201P External Supply Harness and screws
1	F8206901	Screw	
2	F8170801	Coin Chute	
3	70058501	Pop Rivet	
4	803527P	Transformer	
5	44071501	Snap Bushing	
6	70030501	Expansion Clip	
7	F980P3	Control Assembly Kit	Includes item 10 and F8108001 Output Assembly
8	F8404401	Water Pressure Switch	
9	F8153901	Tubing	
10	F8246601	Tee	Electric and steam heat
	F8431001	Hose Barb Connector	All other models
11	F8405301	Hose	
12	30907	Pressure Bulb	
13	F8433001	Grommet	
14	F8359602	Control Tray Assembly	Design 2; 20 and 30 pound models; Includes items 4 and 16
	F8359707	Control Tray Assembly	Design 3; 20 and 30 pound models; Includes items 4 and 16
	F8359604	Control Tray Assembly	40 and 60 pound models; Includes items 4 and 16
15	F8375201	Tray Support Bracket	
16	F8182501	Coin Vault Assembly	Design 2; 20 and 30 pound models
	F8182601	Coin Vault Assembly	Design 3 20 and 30 pound models; 40 and 60 pound models
17	F430232	Nut	
18	F8549007	Front End Control	IC F-speed models
	F8549002	Front End Control	IC V-speed models
	F108P3	Front End Control Kit	HCN F-speed models; Includes F8028701 Output/Logic Harness
	F104P3	Front End Control Kit	HCN V-speed models; Includes F8028701 Output/Logic Harness
	F109P3	Front End Control Kit	HCB, HCL and HCU F-speed models; Includes F8028701 Output/Logic Harness
	F105P3	Front End Control Kit	HCB, HCL and HCU V-speed models; Includes F8028701 Output/Logic Harness

This exploded view diagram illustrates the assembly of the CHM3330PA_F8489201. The components are numbered as follows:

- 1**: Main assembly unit.
- 2**: Top cover or plate.
- 3**: Small circular component, possibly a filter or cap.
- 4**: Mounting bracket or plate.
- 5**: Cable or connector assembly.
- 6**: Small rectangular component.
- 7**: Detail view of a connector or plug.
- 8**: Terminal block or connector.
- 9**: Another terminal block or connector.
- 10**: Small electronic component.
- 11**: Long, thin mounting rail.
- 12**: Screws or fasteners.
- 13**: Internal component or module.
- 14**: Base plate or chassis.

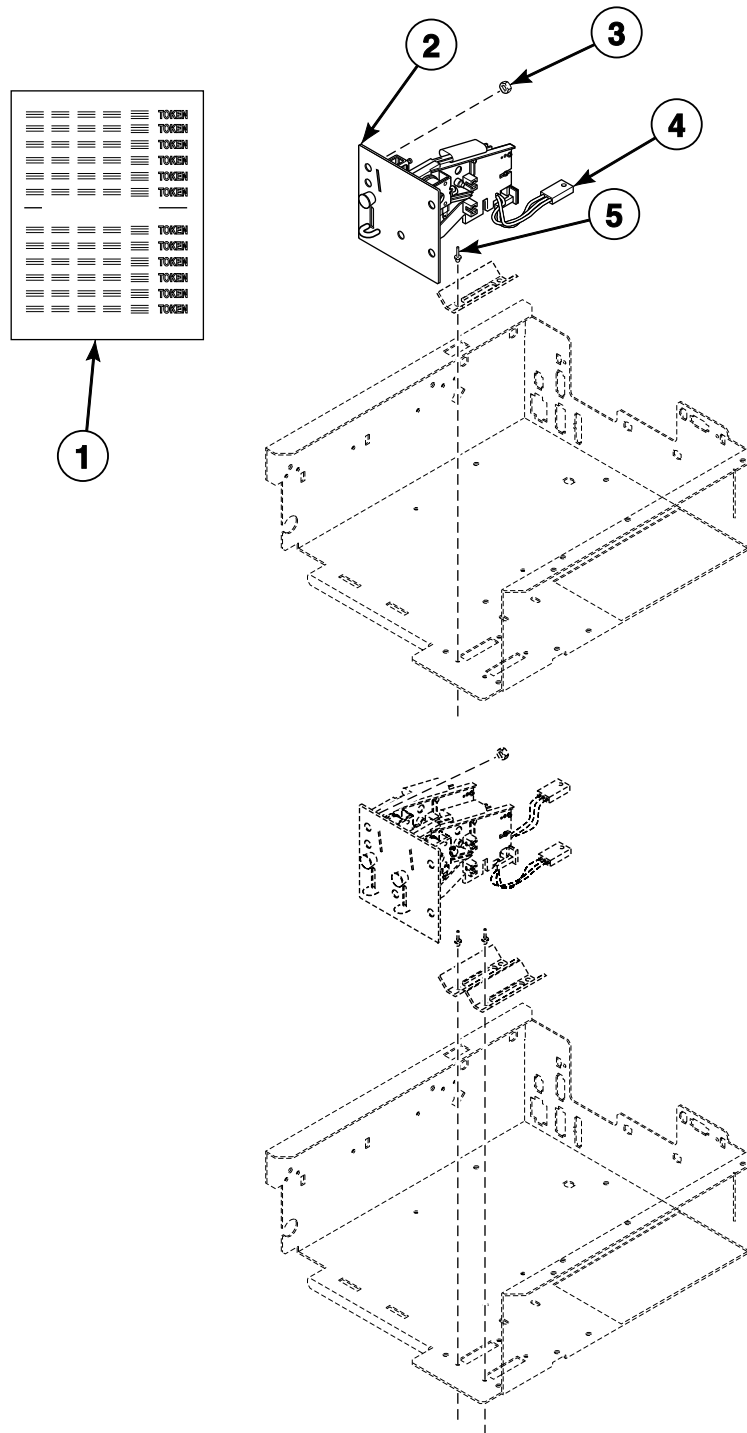
The diagram shows the spatial relationship between these parts, with dashed lines indicating the assembly path and alignment. A detailed inset for part 7 is provided in the top right corner.

F8489201

Control Module - Vended Models (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F8303601P	Drive Assembly	N and P-voltage; 5 hp
	F8204701P	Drive Assembly	60 pound models; Q and X-voltage; 3 hp
2	F8322401	Drive Mounting Bracket	Use with item 1
3	503688	Screw	
4	F8206901	Screw	
5	F8053901P	EMI Filter	240 Volt; International models only
	F8053902	EMI Filter	480 Volt; International models only
6	F8310101	Lower Drive Mounting Bracket	Use with item 7
7	F8327301P	Drive Assembly	20 , 30 and 40 pound models; B, Q and X-voltage; 2 hp
8	F330177P	Contactor	
9	70256901P	Circuit Breaker	Electric and steam heat
10	F8449801	End Stop	
11	F8385301	DIN Rail	
12	70030501	Expansion Clip	
13	F8401301	Transformer	
14	F8359801	Drive Tray Assembly	20 pound models
	F8359802	Drive Tray Assembly	30 pound models
	F8359803	Drive Tray Assembly	40 and 60 pound models

Flush Mount Coin Meter Assembly - Single Drop



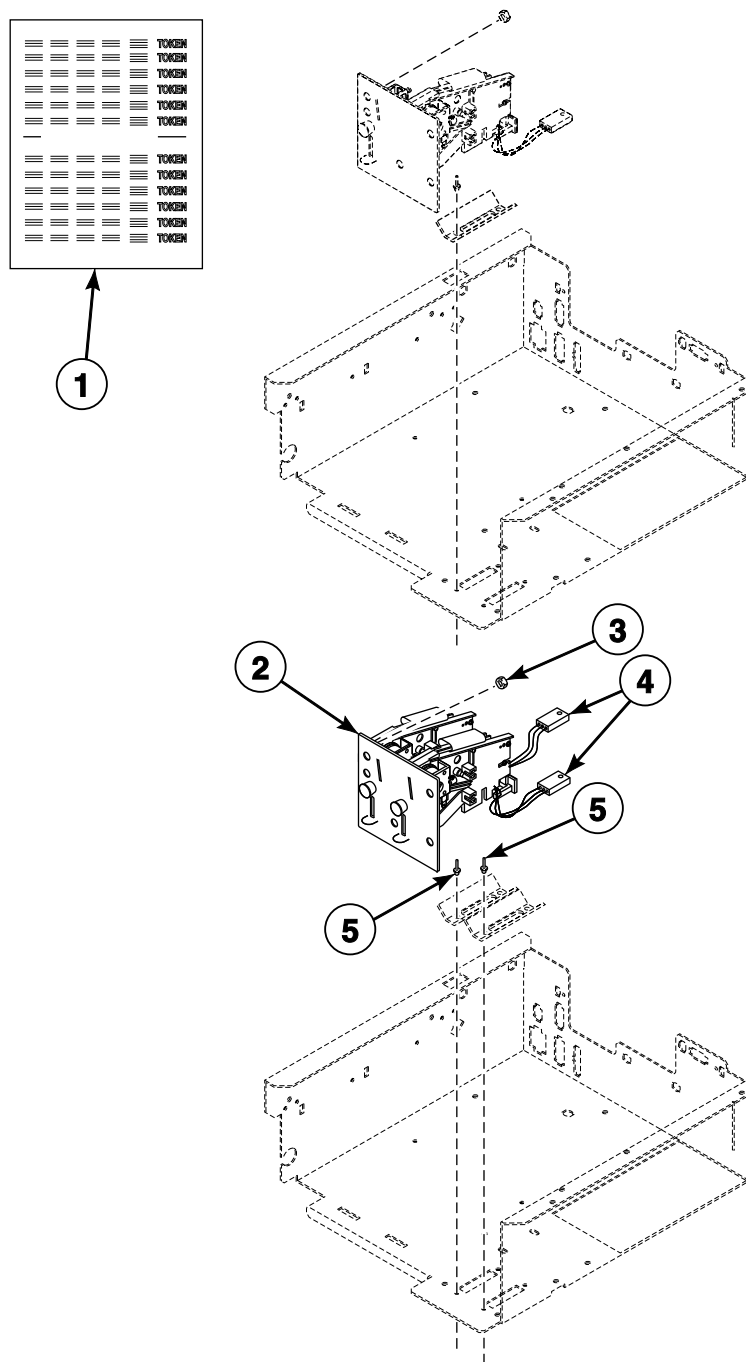
CHM3088P_F8489201

Flush Mount Coin Meter Assembly - Single Drop

REF	PART NO.	DESCRIPTION	COMMENTS
	F200010000P	Coin Meter Assembly	U.S. \$.25; Includes items 2 and 3
	F200010006	Coin Meter Assembly	.800 token; Includes items 2 and 3
	F200010007	Coin Meter Assembly	.880 token; Includes items 2 and 3
	F200010009	Coin Meter Assembly	.990 token; Includes items 2 and 3
	F200010011	Coin Meter Assembly	Jeton WH121 token; Includes items 2 and 3
	F200010012	Coin Meter Assembly	Jeton .08 token; Includes items 2 and 3
1	38725	Coin Identification Paper	
2	38464P	Coin Drop Assembly	Canada .25
	N/A	Coin Drop Assembly	Australia .20
	N/A	Coin Drop Assembly	Belgium 5 franc
	N/A	Coin Drop Assembly	Denmark 2 krone
	N/A	Coin Drop Assembly	United Kingdom 20 pence
	N/A	Coin Drop Assembly	France 2 franc
	N/A	Coin Drop Assembly	Hong Kong 5 dollar
	N/A	Coin Drop Assembly	Italy 500 lirraiget
	N/A	Coin Drop Assembly	Japan 100 yen
	N/A	Coin Drop Assembly	Korea 500 won
	N/A	Coin Drop Assembly	South Africa 2 rand
	N/A	Coin Drop Assembly	Spain 100 peseta
	N/A	Coin Drop Assembly	Thailand 10 baht
	N/A	Coin Drop Assembly	.886 token
	N/A	Coin Drop Assembly	1.000 token
	N/A	Coin Drop Assembly	Jeton 08 token
	70441601P	Coin Drop	U.S. \$.25
	N/A	Coin Drop Assembly	.800 token
	38462P	Coin Drop Assembly	Token; 118-1; .880 diameter x .079 thick; Brass
	38463	Coin Drop Assembly	Token; 118-5; .990 diameter x .081 thick; Silver
	N/A	Coin Drop Assembly	Jeton WH121 token
	N/A	Coin Meter	Jeton .08 token
3	685846	Nut	
4	200674P	Opto Coupler	
5	70058501	Pop Rivet	

N/A = Part no longer available

Flush Mount Coin Meter Assembly - Dual Drop



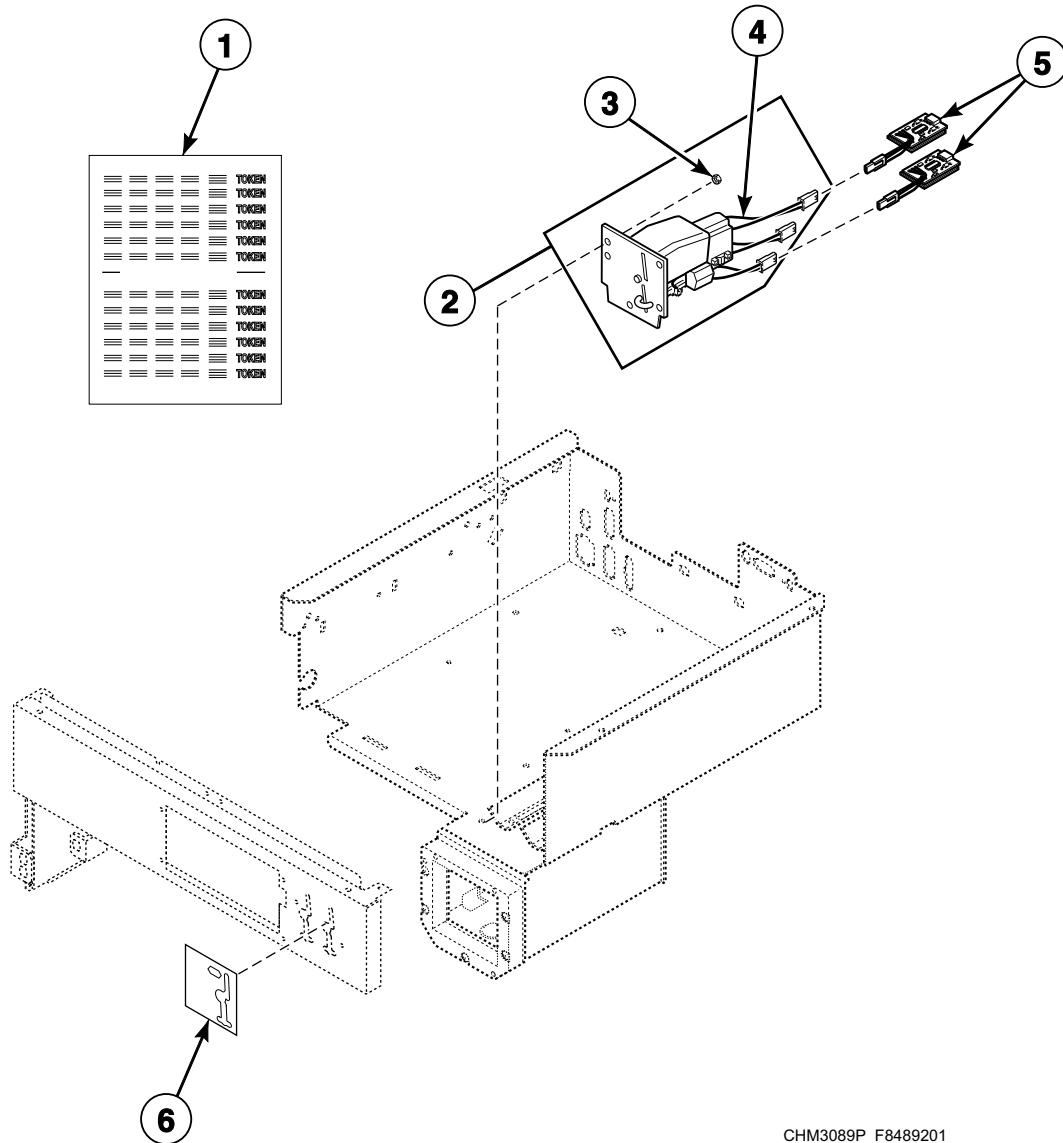
CHM3088PA_F8489201

Flush Mount Coin Meter Assembly - Dual Drop

REF	PART NO.	DESCRIPTION	COMMENTS
	F200010001	Coin Meter Assembly	Australia .20 and 1.00; Includes items 2 and 3
	F200010002	Coin Meter Assembly	100 and 500 yen; Includes items 2 and 3
	F200010003	Coin Meter Assembly	Canada .25 and 1.00; Includes items 2 and 3
	F200010004	Coin Meter Assembly	New Zealand .20 and 1.00; Includes items 2 and 3
	F200010005	Coin Meter Assembly	U.S. \$.25 and \$1.00; Includes items 2 and 3
	F200010008	Coin Meter Assembly	.50 and 2.00 euro; Includes items 2 and 3
	F200010010	Coin Meter Assembly	10 and 50 Taiwan; Includes items 2 and 3
1	38725	Coin Identification Paper	
2	N/A	Coin Meter	10 and 50 Taiwan
	N/A	Coin Meter	Belgium 5 and 20 franc
	N/A	Coin Meter	Denmark 1 and 5 krone
	N/A	Coin Meter	Denmark 5 and 10 krone
	38472	Coin Drop Assembly	United Kingdom 20 pence and 1 pound
	N/A	Coin Meter	.20 and .50 euro
	210195	Coin Drop Assembly	.20 and 1.00 euro
	210196	Coin Drop Assembly	.50 and 1.00 euro
	N/A	Coin Meter	2 and 5 franc
	N/A	Coin Meter	2 and 10 franc
	39157	Coin Drop Assembly	Israel 1 and 5 shekel
	38521	Coin Drop Assembly	Korea 100 and 500 won
	N/A	Coin Meter	Spain 100 and 500 peseta
	N/A	Coin Drop Assembly	Australia .20 and 1.00
	N/A	Coin Drop Assembly	Japan 100 and 500 yen
	N/A	Coin Drop Assembly	Canada .25 and 1.00
	N/A	Coin Drop Assembly	New Zealand .20 and 1.00
	70256402P	Coin Drop	U.S. \$.25 and \$1.00
	F0160737-00	Coin Meter	.50 and 2.00 euro
	70281102	Coin Drop Assembly	Taiwan 10 and 50 dollar
	N/A	Coin Meter	Taiwan 5 and 10 dollar
3	685846	Nut	
4	200674P	Opto Coupler	
5	70058501	Pop Rivet	

N/A = Part no longer available

Electronic Coin Meter Assembly



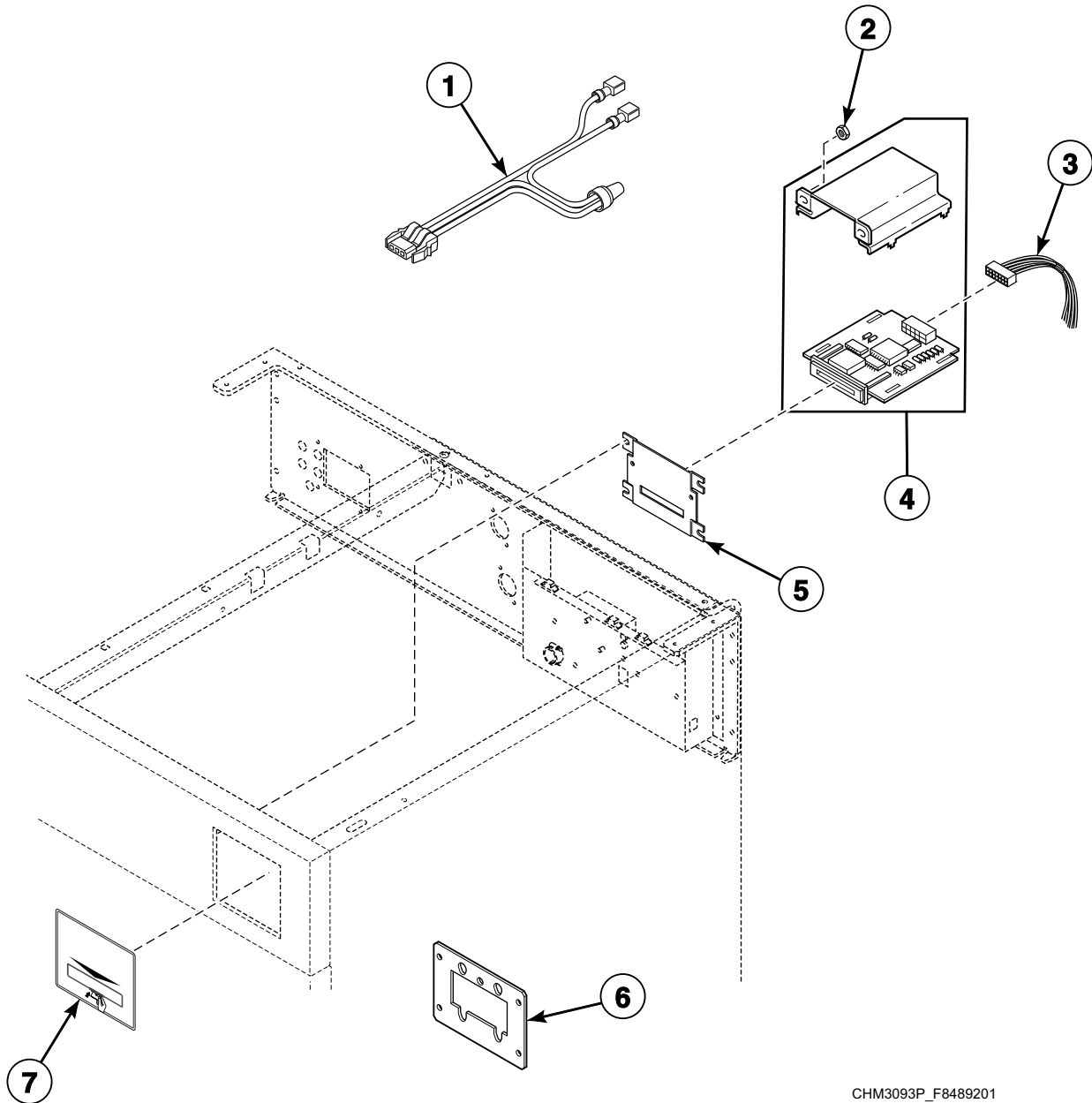
CHM3089P_F8489201

Electronic Coin Meter Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	CK500	Electronic Coin Drop Kit	Includes item 2
1	38725	Coin Identification Paper	
2	F200021600P	Coin Meter Assembly	U.S., Canada, Japan and Taiwan; Includes items 3 and 4; Requires CK500 Electronic Coin Drop Kit for installation
	F200021601	Coin Meter Assembly	Australia, New Zealand, Hong Kong, South Korea and Malaysia; Includes items 3 and 4; Requires CK500 Electronic Coin Drop Kit for installation
	F200021602	Coin Meter Assembly	United Kingdom and euro; Includes items 3 and 4; Requires CK500 Electronic Coin Drop Kit for installation
	F200021603	Coin Meter Assembly	Denmark, Norway and euro; Includes items 3 and 4; Requires CK500 Electronic Coin Drop Kit for installation
	F200021604	Coin Meter Assembly	U.S., Mexico and Ecuador; Includes items 3 and 4; Requires CK500 Electronic Coin Drop Kit for installation
	F200021605	Coin Meter Assembly	Euro, Latvia and Lithuania; Includes items 3 and 4; Requires CK500 Electronic Coin Drop Kit for installation
	F8238601	Coin Meter Assembly	China, Russia and Malaysia; Includes items 3 and 4; Requires CK500 Electronic Coin Drop Kit for installation
3	685846	Nut	
4	CK115	Electronic Coin Drop Kit	U.S. and Canada; Includes item 1; Requires CK500 Electronic Coin Drop Kit for installation
	CK113	Electronic Coin Drop Kit	Japan and Taiwan; Includes item 1; Requires CK500 Electronic Coin Drop Kit for installation
	70294105P	Electronic Coin Drop Assembly	Australia, Hong Kong, South Korea and Malaysia
	CK099	Electronic Coin Drop Kit	Australia, Hong Kong, South Korea and Malaysia; Includes item 1; Requires CK500 Electronic Coin Drop Kit for installation
	70294103P	Electronic Coin Drop Assembly	United Kingdom and euro
	CK100	Electronic Coin Drop Kit	United Kingdom and euro; Includes item 1; Requires CK500 Electronic Coin Drop Kit for installation
	70294104	Electronic Coin Drop Assembly	Denmark, Norway and euro
	CK101	Electronic Coin Drop Kit	Denmark, Norway and euro; Includes item 1; Requires CK500 Electronic Coin Drop Kit for installation
	70294106	Electronic Coin Drop Assembly	U.S., Mexico and Ecuador
	CK110	Electronic Coin Drop Kit	U.S., Mexico and Ecuador; Includes item 1; Requires CK500 Electronic Coin Drop Kit for installation
	70294107	Electronic Coin Drop Assembly	Euro, Latvia and Lithuania
	CK103	Electronic Coin Drop Kit	Euro, Latvia and Lithuania; Includes item 1; Requires CK500 Electronic Coin Drop Kit for installation
	70294109	Electronic Coin Drop Assembly	China, Russia and Malaysia
	CK106	Electronic Coin Drop Kit	China, Russia and Malaysia; Includes item 1; Requires CK500 Electronic Coin Drop Kit for installation
	70294111	Electronic Coin Drop Assembly	Euro
	CK109	Electronic Coin Drop Kit	Euro; Includes item 1; Requires CK500 Electronic Coin Drop Kit for installation
	70294119	Electronic Coin Drop Assembly	Thailand
	CK119	Electronic Coin Drop Kit	Thailand; Includes item 1; Requires CK500 Electronic Coin Drop Kit for installation
	70294120	Electronic Coin Drop Assembly	Chile
	CK120	Electronic Coin Drop Kit	Chile; Includes item 1; Requires CK500 Electronic Coin Drop Kit for installation
	70294121	Electronic Coin Drop Assembly	Singapore
	CK121	Electronic Coin Drop Kit	Singapore; Includes item 1; Requires CK500 Electronic Coin Drop Kit for installation
	70482401	Coin Drop Assembly	New Zealand
	CK122	Electronic Coin Drop Kit	New Zealand; Includes item 1; Requires CK500 Electronic Coin Drop Kit for installation
5	F8034701P	Pulse Expander Assembly	
6	70295301	Overlay	Gray

Card Reader

KY Models

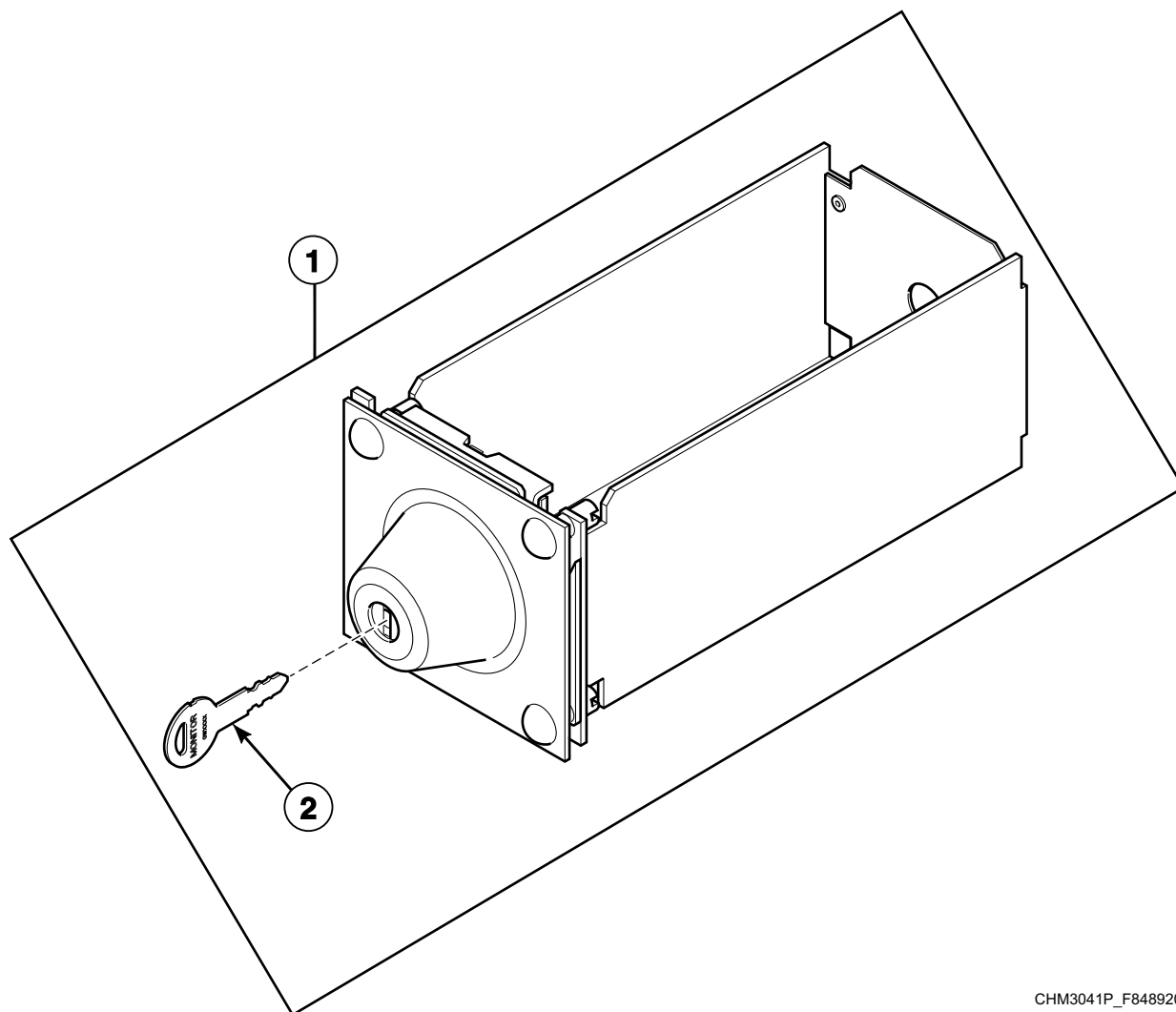


CHM3093P_F8489201

Card Reader

REF	PART NO.	DESCRIPTION	COMMENTS
1	F631973-2	Harness	Access
2	F430174	Screw	
3	F141887	Card Reader Harness	
4	510068P	Card Reader and Bracket Assembly	
5	F8201501	Card Plate Assembly	
6	70208801	Mounting Plate	
7	70334301	Card Reader Overlay	

Optional Coin Box

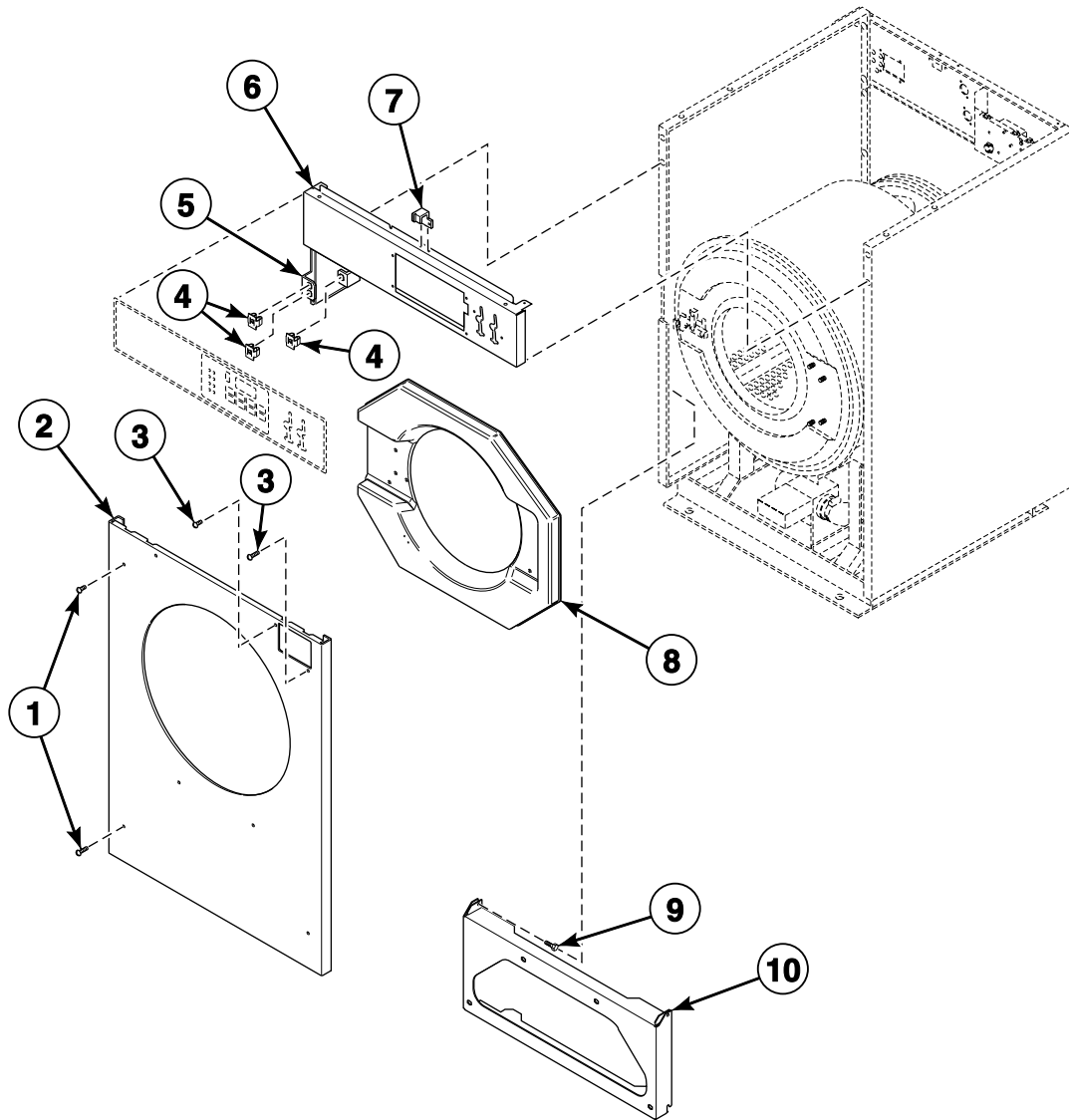


CHM3041P_F8489201

Optional Coin Box

REF	PART NO.	DESCRIPTION	COMMENTS
1	F160672	Coin Box	UG21; Design 2; 20 and 30 pound models
	F8182001	Coin Drawer Assembly	Design 3 20 and 30 pound models; 40 and 60 pound models
2	F160420	Key	GW0023

Front Panels and Control Panel - Coin Models

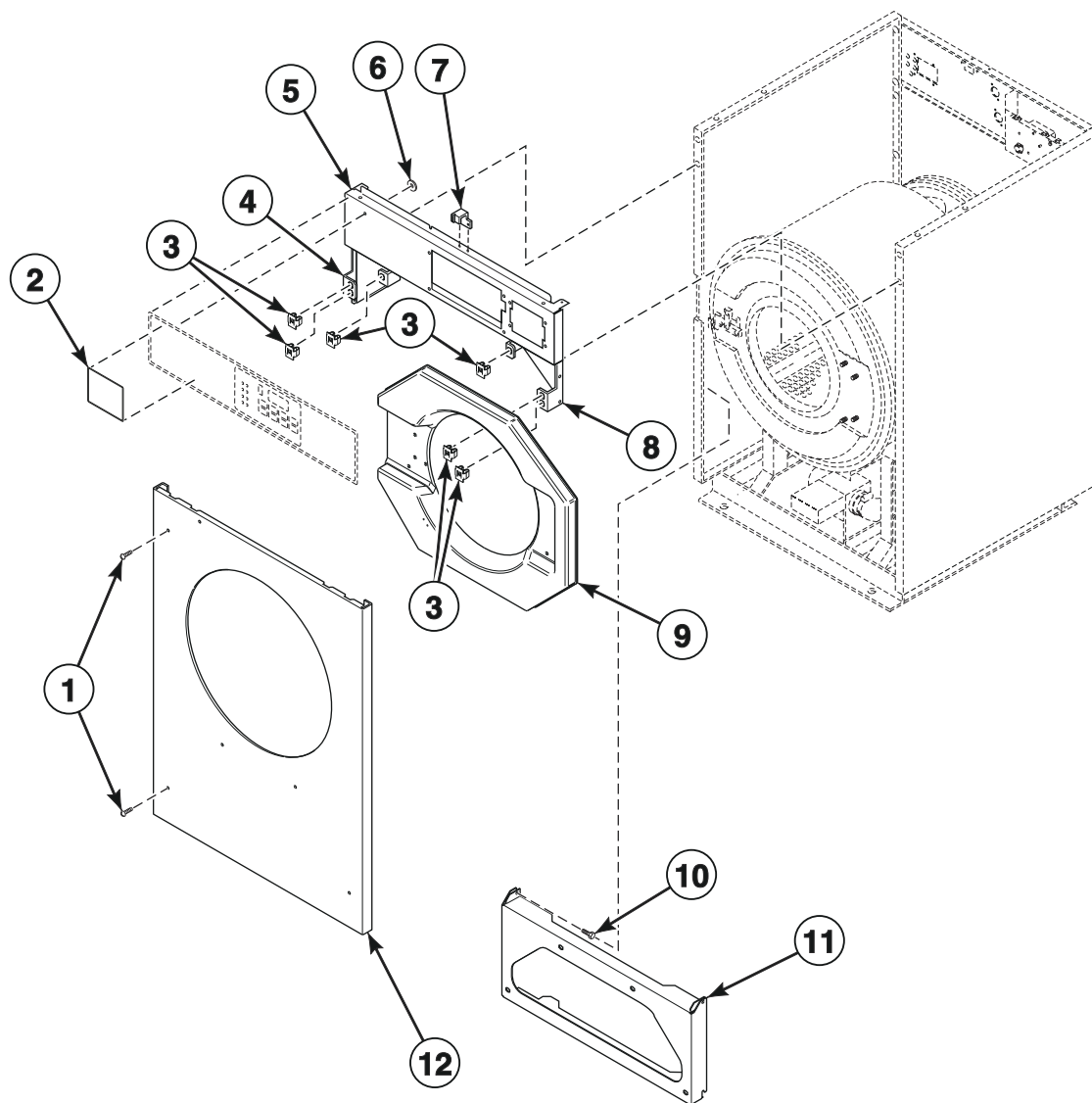


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Front Panels and Control Panel - Coin Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	F8117601	Screw	
2	F8171301	Front Panel	20 pound HC models; Design 2; Stainless steel
	F8492301	Front Panel	20 pound HC models; Design 3; Stainless steel
	F8492303	Front Panel	20 pound IC models; Stainless steel
	F8492305	Front Panel	20 pound IC models; Black
	F8173001	Front Panel	30 pound HC models; Design 2; Stainless steel
	F8173003	Front Panel	30 pound HC models; Design 3; Stainless steel
	F8173004	Front Panel	30 pound IC models; Stainless steel
	F8173006	Front Panel	30 pound IC models; Black
	F8173101P	Front Panel	40 pound HC models; Stainless steel
	F8173103	Front Panel	40 pound IC models; Stainless steel
	F8173105	Front Panel	40 pound IC models; Black
	F8173201P	Front Panel	60 pound HC models; Stainless steel
	F8173203	Front Panel	60 pound IC models; Stainless steel
	F8173205	Front Panel	60 pound IC models; Black
3	801019	Screw	
4	70030501	Expansion Clip	
5	F8186702	Gusset Plate	Left
6	F8038502	Control Panel Assembly	20 pound models
	F8038602	Control Panel Assembly	30 pound models
	F8038702	Control Panel Assembly	40 pound models
	F8038802	Control Panel Assembly	60 pound models
7	F8201001	Top Cover Latch	
8	F170416-1	Door Bezel	20 pound models; Black
	F170416-3	Door Bezel	20 pound models; Gray
	F170417-1	Door Bezel	30 pound models; Black
	F170417-3	Door Bezel	30 pound models; Gray
	F0170426-00	Door Bezel	40 and 60 pound models; Black
	F0170426-30	Door Bezel	40 and 60 pound models; Gray
9	F430174	Screw	
10	F8173801	Front Cabinet Brace	20 pound models
	F8173901	Front Cabinet Brace	30 pound models
	F8174001	Front Cabinet Brace	40 pound models
	F8174101	Lower Cabinet Brace	60 pound models

Front Panel and Control Panel - Card Ready and OPL Models

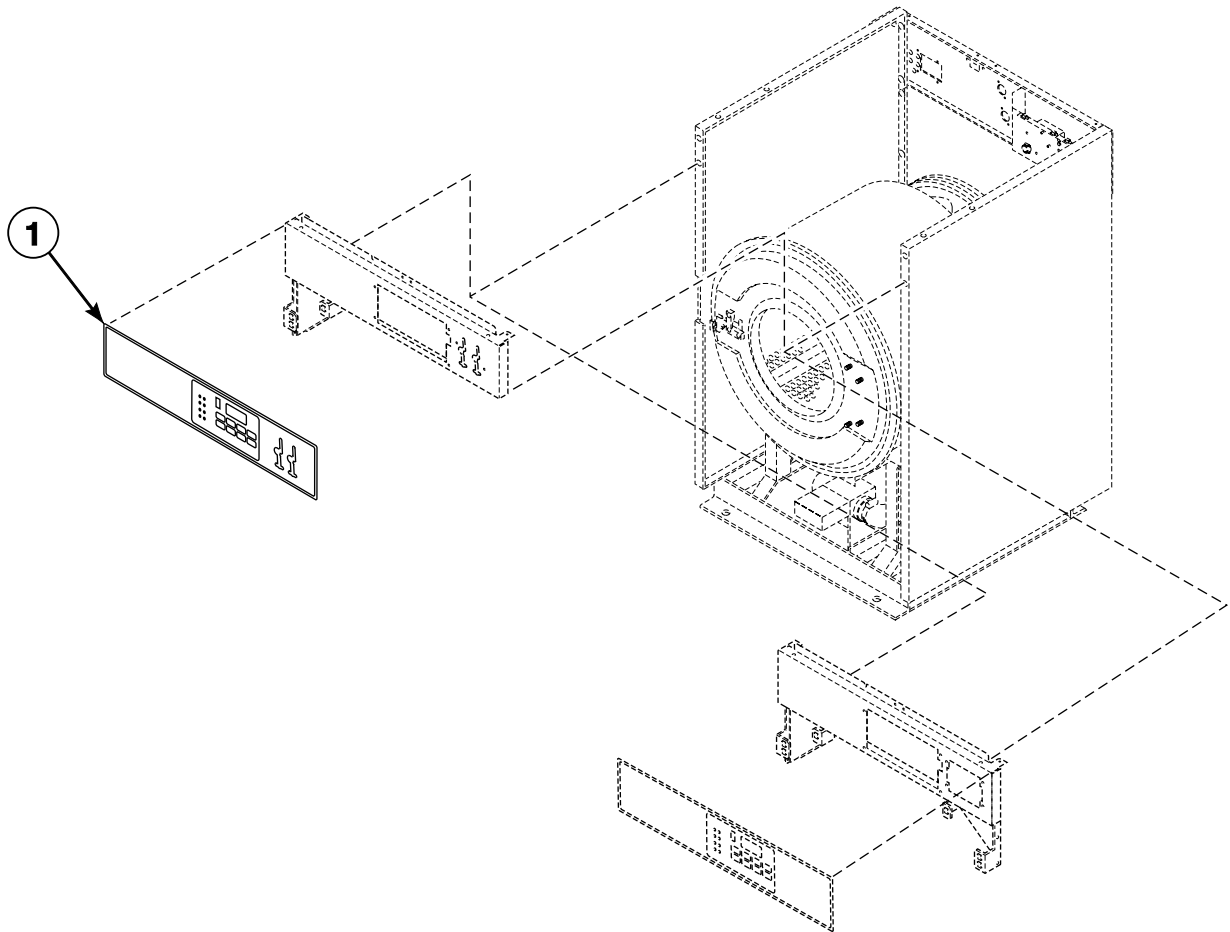


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Front Panel and Control Panel - Card Ready and OPL Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	F8117601	Screw	
2	F8443101	Logo	20 and 30 pound UC models; Models starting 8/14/14
	F8443102	Nameplate	40 and 60 pound UC models; Models starting 8/14/14
3	70030501	Expansion Clip	
4	F8186702	Gusset Plate	Left
5	F8038504	Control Panel Assembly	20 pound CC, HC, IC and SC models; 20 pound UC models through 8/13/14
	F8038506	Control Panel Assembly	20 pound UC models; Models starting 8/14/14
	F8038604	Control Panel Assembly	30 pound CC, HC, IC and SC models; 30 pound UC models through 8/13/14
	F8038606	Control Panel Assembly	30 pound UC models; Models starting 8/14/14
	F8038704	Control Panel Assembly	40 pound CC, HC, IC and SC models; 40 pound UC models through 8/13/14
	F8038706	Control Panel Assembly	40 pound UC models; Models starting 8/14/14
	F8038804	Control Panel Assembly	60 pound CC, HC, IC and SC models; 60 pound UC models through 8/13/14
	F8038806	Control Panel Assembly	60 pound UC models; Models starting 8/14/14
6	M400977	Nut	
7	F8201001	Top Cover Latch	
8	F8186701	Gusset Plate	Right
9	F170416-1	Door Bezel	20 pound CC, IC, SC and UC models; Black
	F170416-3	Door Bezel	20 pound HC models; Gray
	F170417-1	Door Bezel	30 pound CC, IC, SC and UC models; Black
	F170417-3	Door Bezel	30 pound HC models; Gray
	F0170426-00	Door Bezel	40 and 60 pound CC, IC, SC and UC models; Black
	F0170426-30	Door Bezel	40 and 60 pound HC models; Gray
10	F430174	Screw	
11	F8173801	Front Cabinet Brace	20 pound models
	F8173901	Front Cabinet Brace	30 pound models
	F8174001	Front Cabinet Brace	40 pound models
	F8174101	Lower Cabinet Brace	60 pound models
12	F8492306	Front Panel	20 pound CC and IC models; Stainless steel
	F8492304	Front Panel	20 pound CC and IC models; Black
	F8171301	Front Panel	20 pound HC, SC and UC models; Design 2; Stainless steel
	F8492302	Front Panel	20 pound HC, SC and UC models; Design 3; Stainless steel
	F8173005	Front Panel	30 pound CC and IC models; Stainless steel
	F8173007	Front Panel	30 pound CC and IC models; Black
	F8173002P	Front Panel	30 pound HC, SC and UC models; Stainless steel
	F8173104	Front Panel	40 pound CC and IC models; Stainless steel
	F8173106	Front Panel	40 pound CC and IC models; Black
	F8173102P	Front Panel	40 pound HC, SC and UC models; Stainless steel
	F8173204	Front Panel	60 pound CC and IC models; Stainless steel
	F8173206	Front Panel	60 pound CC and IC models; Black
	F8173202P	Front Panel	60 pound HC, SC and UC models; Stainless steel

Control Panel Overlays - Coin Models

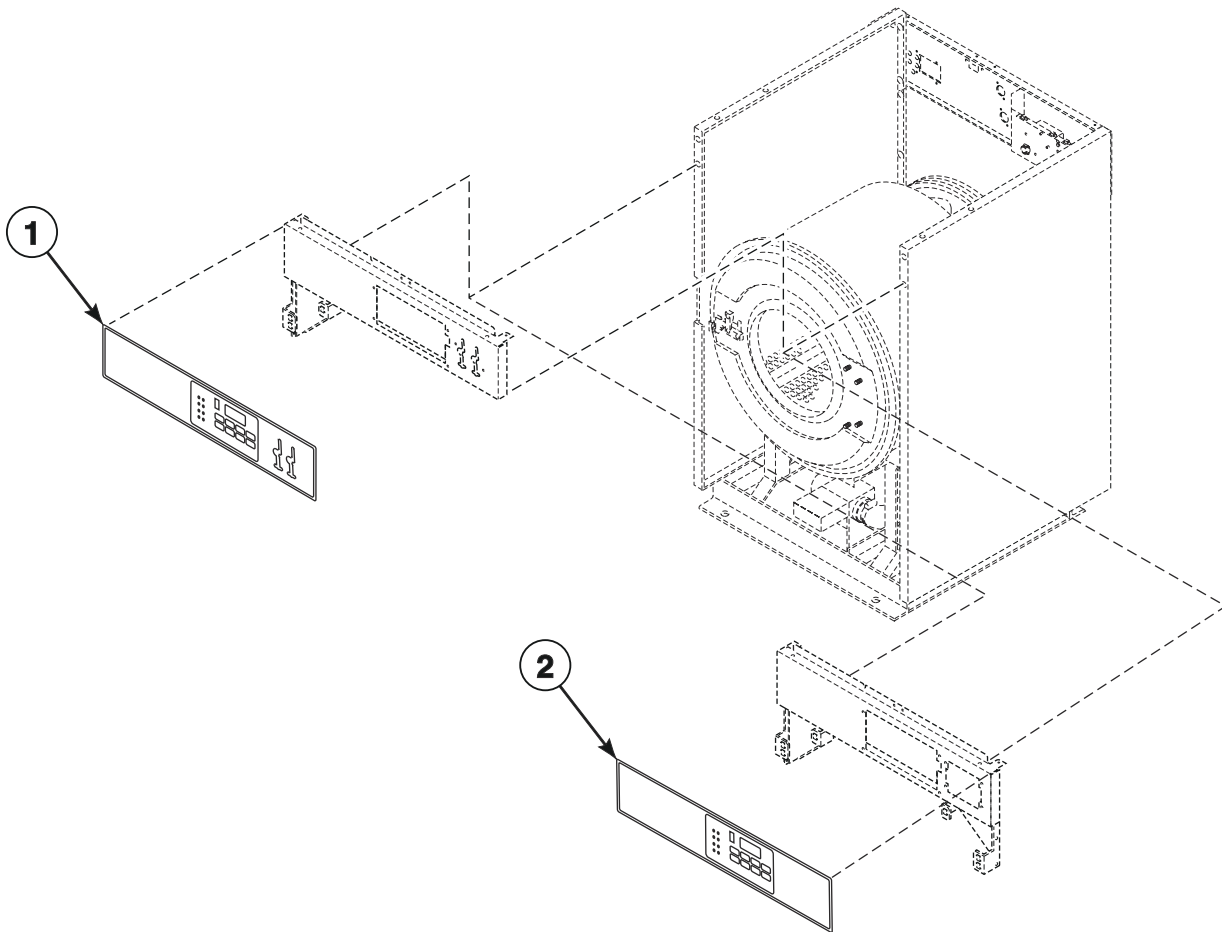


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Control Panel Overlays - Coin Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	F8559701	Control Panel Overlay	IC 20 pound models; Single coin drop
	F8559702	Control Panel Overlay	IC 20 pound models; Dual coin drop
	F8559801	Control Panel Overlay	IC 30 pound models; Single coin drop
	F8559802	Control Panel Overlay	IC 30 pound models; Dual coin drop
	F8559901	Control Panel Overlay	IC 40 pound models; Single coin drop
	F8559902	Control Panel Overlay	IC 40 pound models; Dual coin drop
	F8560001	Control Panel Overlay	IC 60 pound models; Single coin drop
	F8560002	Control Panel Overlay	IC 60 pound models; Dual coin drop
	F8443801	Control Panel Overlay	HCB, HCL and HCU models; Single coin drop
	F8226002	Control Panel Overlay	HCB, HCN and HCU 40 pound models; Icon; Dual coin drop
	F8443802	Control Panel Overlay	HCL models; Dual coin drop
	F8444401	Control Panel Overlay	HCN 20 pound models; Grey; Single coin drop
	F8557601	Control Panel Overlay	HCN 20 pound models; Grey/green; Single coin drop
	F8557501	Control Panel Overlay	HCN 20 pound models; Green; Single coin drop
	F8444402	Control Panel Overlay	HCN 20 pound models; Grey; Dual coin drop
	F8557602	Control Panel Overlay	HCN 20 pound models; Grey/green; Dual coin drop
	F8557502	Control Panel Overlay	HCN 20 pound models; Green; Dual coin drop
	F8444501	Control Panel Overlay	HCN 30 pound models; Grey; Single coin drop
	F8557801	Control Panel Overlay	HCN 30 pound models; Grey/green; Single coin drop
	F8557701	Control Panel Overlay	HCN 30 pound models; Green; Single coin drop
	F8444502	Control Panel Overlay	HCN 30 pound models; Grey; Dual coin drop
	F8557802	Control Panel Overlay	HCN 30 pound models; Grey/green; Dual coin drop
	F8557702	Control Panel Overlay	HCN 30 pound models; Green; Dual coin drop
	F8444601	Control Panel Overlay	HCN 40 pound models; Grey; Single coin drop
	F8558001	Control Panel Overlay	HCN 40 pound models; Grey/green; Single coin drop
	F8557901	Control Panel Overlay	HCN 40 pound models; Green; Single coin drop
	F8444602	Control Panel Overlay	HCN 40 pound models; Grey; Dual coin drop
	F8558002	Control Panel Overlay	HCN 40 pound models; Grey/green; Dual coin drop
	F8557902	Control Panel Overlay	HCN 40 pound models; Green; Dual coin drop
	F8444701	Control Panel Overlay	HCN 60 pound models; Grey; Single coin drop
	F8558201	Control Panel Overlay	HCN 60 pound models; Grey/green; Single coin drop
	F8558101	Control Panel Overlay	HCN 60 pound models; Green; Single coin drop
	F8444702	Control Panel Overlay	HCN 60 pound models; Grey; Dual coin drop
	F8558202	Control Panel Overlay	HCN 60 pound models; Grey/green; Dual coin drop
	F8558102	Control Panel Overlay	HCN 60 pound models; Green; Dual coin drop

Control Panel Overlays - Card Ready and OPL Models

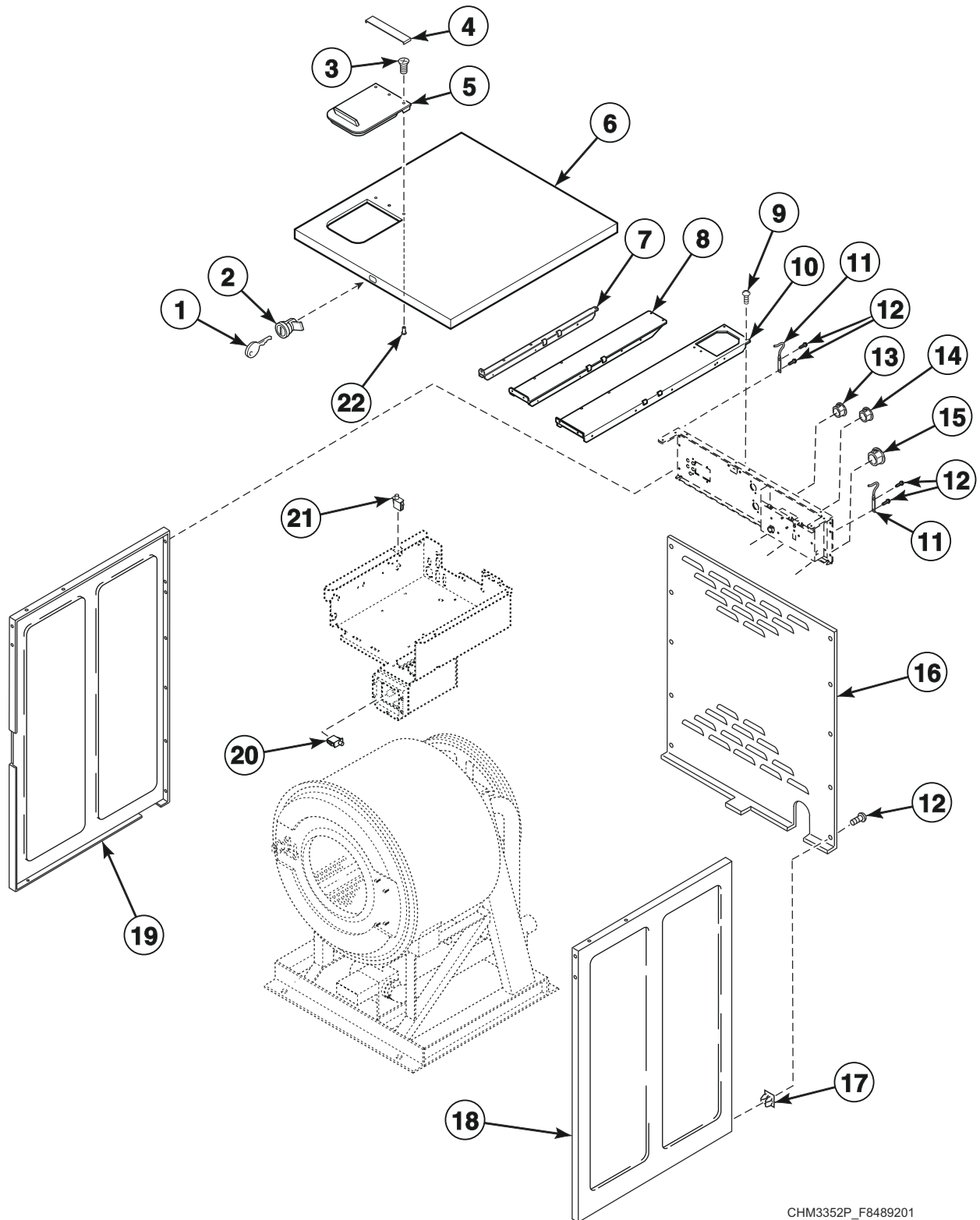


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Control Panel Overlays - Card Ready and OPL Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	F8559703	Overlay	Models ICN020KYF and ICN020KYV
	F8559803	Overlay	Models ICN030KYF and ICN030KYV
	F8559903	Overlay	Models ICN040KYF and ICN040KYV
	F8560003	Overlay	Models ICN060KYF and ICN060KYV
	F8443803	Overlay	Models HCB040KYF, HCB040KYV, HCU020KYF, HCU020KYV, HCU030KYF, HCU030KYV, HCU040KYF, HCU040KYV, HCU060KYF and HCU060KYV
	F8444403	Overlay	Models HCN020KYF and HCN020KYV; Grey
	F8557603	Overlay	Models HCN020KYF and HCN020KYV; Grey/green
	F8557503	Overlay	Models HCN020KYF and HCN020KYV; Green
	F8444503	Overlay	Models HCN030KYF and HCN030KYV; Grey
	F8557803	Overlay	Models HCN030KYF and HCN030KYV; Grey/green
	F8557703	Overlay	Models HCN030KYF and HCN030KYV; Green
	F8444603	Overlay	Models HCN040KYF and HCN040KYV; Grey
	F8558003	Overlay	Models HCN040KYF and HCN040KYV; Grey/green
	F8557903	Overlay	Models HCN040KYF and HCN040KYV; Green
	F8444703	Overlay	Models HCN060KYF and HCN060KYV; Grey
	F8558203	Overlay	Models HCN060KYF and HCN060KYV; Grey/green
	F8558103	Overlay	Models HCN060KYF and HCN060KYV; Green
2	F8551501	Control Panel Overlay	CC models
	F8551801	Control Panel Overlay	IC OPL models
	F8296001	Control Panel Overlay	20 pound SC models
	F8296101	Control Panel Overlay	30 pound SC models
	F8296201	Control Panel Overlay	40 pound SC models
	F8296301	Control Panel Overlay	60 pound SC models
	F8226301	Control Panel Overlay	20 pound UC models; Models through 8/13/14
	F8226401	Control Panel Overlay	30 pound UC models; Models through 8/13/14
	F8226501	Control Panel Overlay	40 pound UC models; Models through 8/13/14
	F8226601	Control Panel Overlay	60 pound UC models; Models through 8/13/14
	F8532301	Control Panel Overlay	60 pound UC models; Models starting 8/14/14

Panels

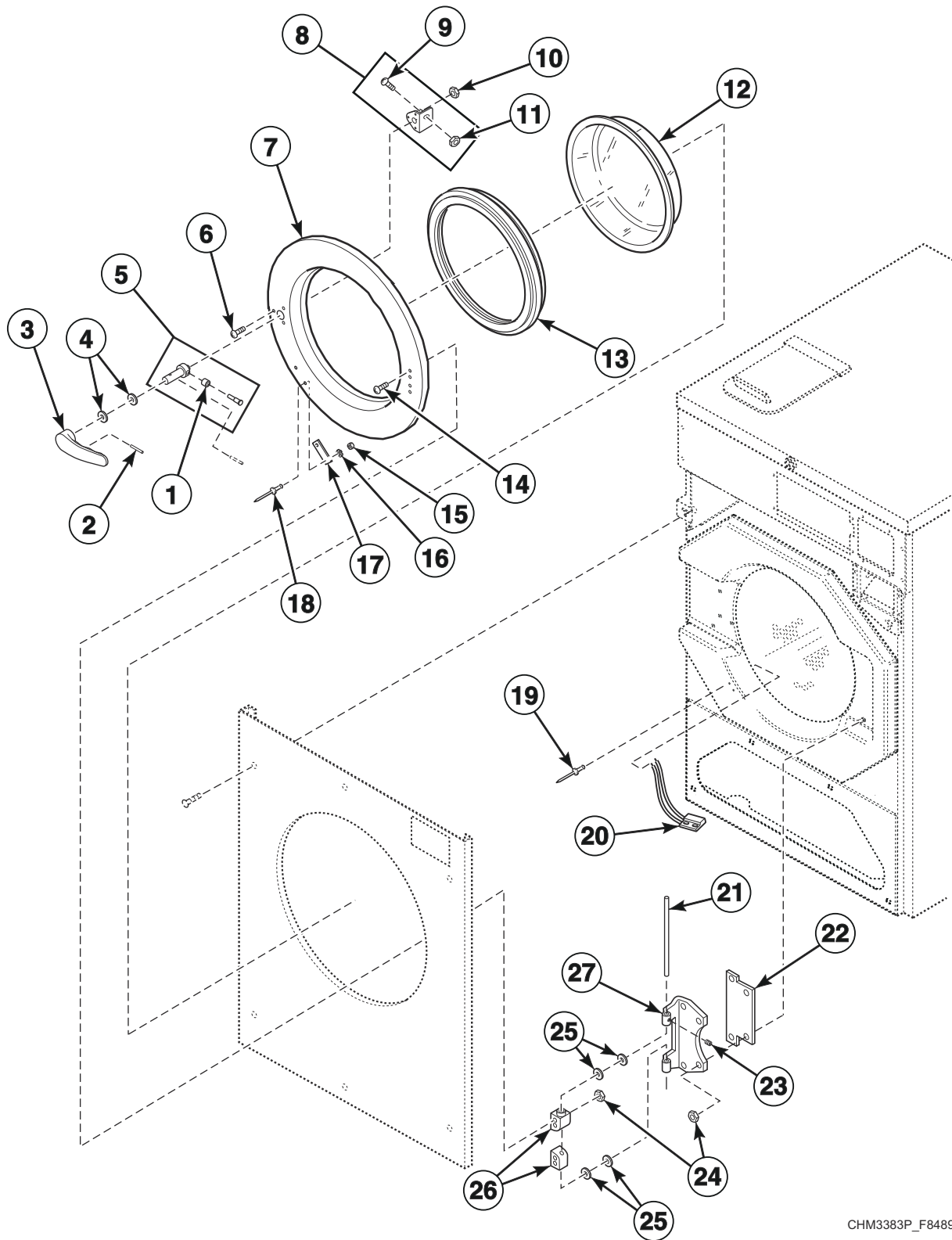


CHM3352P_F8489201

Panels

REF	PART NO.	DESCRIPTION	COMMENTS
1	70155603	Key	RL003
2	44089303P	Panel Lock	
3	F8230601	Screw	
4	F8091701	Lid Clamp	HC and SC models; UC models through 8/13/14
	F8091702	Lid Clamp	UC models; Models starting 8/18/14
5	F8048101	Dispenser Lid	Gray
6	F8040201	Top Cover	20 pound models
	F8017401	Top Cover	30 pound models
	F8040301	Top Cover	40 pound models
	F8040401P	Top Cover	60 pound models
7	F8043501	Top Cabinet Brace	20 pound models
8	F8043701	Top Cabinet Brace	30 pound models
9	F430174	Screw	
10	F8043801	Top Cabinet Brace	40 pound models
	F8043901	Top Cabinet Brace	60 pound models
11	F8258601	Top Cover Hinge	
12	F8206901	Screw	
13	M400985	Plug	
14	F8223901	Plug	
15	F8223801	Hole Plug	
16	F8362401	Rear Panel	Design 2; 20 pound models
	F8492501	Rear Panel	Design 3; 20 pound models
	F8352801	Rear Panel	30 pound models
	F8365201	Rear Panel	40 pound models
	F8367101	Rear Panel	60 pound models
17	70030501	Expansion Clip	
18	F8399201	Right Side Panel	Design 2; 20 pound models; Stainless steel
	F8492401	Right Side Panel	Design 3; 20 pound models; Vinyl
	F8492403	Right Side Panel	Design 3; 20 pound models; Stainless steel
	F8399301	Right Side Panel	30 pound models; Stainless steel
	F8399401	Right Side Panel	40 pound models; Stainless steel
	F8399501	Right Side Panel	60 pound models; Vinyl
	F8399503	Right Side Panel	60 pound models; Stainless steel
19	F8399202	Left Side Panel	Design 2; 20 pound models; Stainless steel
	F8492402	Left Side Panel	Design 3; 20 pound models; Vinyl
	F8492404	Left Side Panel	Design 3; 20 pound models; Stainless steel
	F8399302	Left Side Panel	30 pound models; Stainless steel
	F8399402	Left Side Panel	40 pound models; Stainless steel
	F8399502P	Left Side Panel	60 pound models; Vinyl
	F8399504	Left Side Panel	60 pound models; Stainless steel
20	70413301	Pushbutton Switch	Vended models
21	70413301	Pushbutton Switch	
22	F8230501	Bolt	

Door - 20 Pound Models

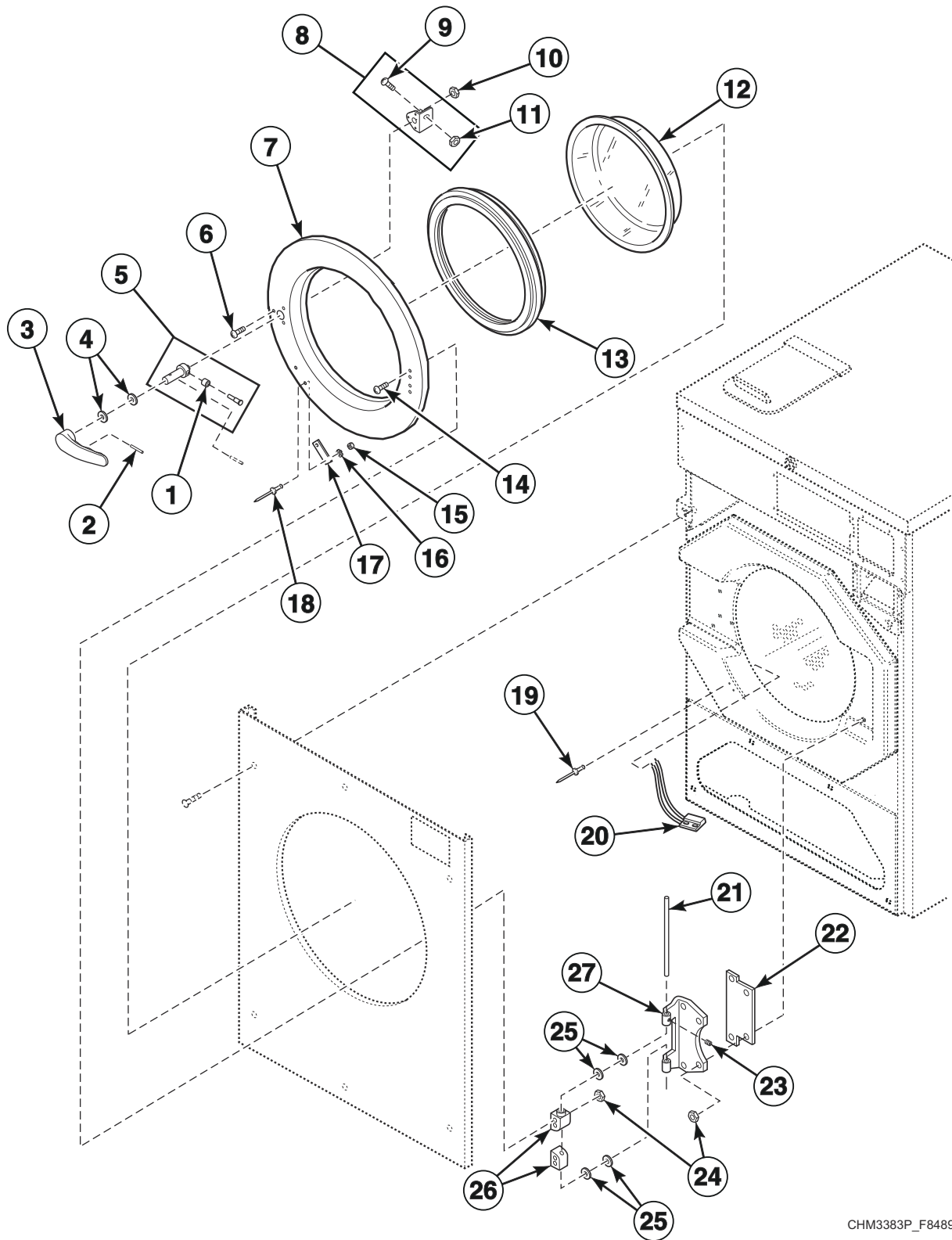


CHM3383P_F8489201

Door - 20 Pound Models

REF	PART NO.	DESCRIPTION	COMMENTS
	F8187210	Door Assembly	CC and IC models; Includes items 1-14, 16, 17 and 20-27
	F8187211	Door Assembly	CC and IC models; Includes items 1-14, 16, 17 and 20-27; Chrome
	F8187202	Door Assembly	SC models; UC models through 8/13/14; Includes items 1-14, 16, 17 and 20-27
	F8187208	Door Assembly	UC models; Models starting 8/14/14; Includes items 1-14, 16, 17 and 20-27
	F8187209	Door Assembly	UC models; Models starting 8/14/14; Includes items 1-14, 16, 17 and 20-27; Chrome
	F8187203	Door Assembly	HC models; Includes items 1-14, 16, 17 and 20-27
	F8187206	Door Assembly	HC models; Includes items 1-14, 16, 17 and 20-27; Chrome
1	F8221701	Bearing Sleeve	
2	F431222	Spring Pin	
3	F8199502	Door Handle	CC and IC models; Black
	F8199501	Door Handle	HC models; Grey
	F8544701	Door Handle	HC models; Chrome
	F8199401P	Door Handle	SC models; UC models through 8/13/14; Black
	F8435501	Door Handle	UC models; Models starting 8/14/14
4	F431916	Washer	
5	F8221401	Door Latch Arm Assembly	
6	F8535501	Screw	
	F8508101	Bolt	Chrome
7	F0602431-02	Door	
	F8507501	Door	Chrome
8	F8567501	Door Handle Spacer Kit	Includes items 9 and 11
9	F430532	Screw	
10	F430232	Nut	
11	F431041	Nut	
12	F290205P	Door Glass Kit	CC, IC, SC and UC models
	F8341701	Door Glass	HC models
13	F200000202	Door Gasket	CC, IC, SC and UC models; HC models starting 10/13/14; Black
	F200000200	Door Gasket	HC models; Models through 10/12/14; Grey
14	F430974	Bolt	
	F8508101	Bolt	Chrome
15	F431022	Nut	
16	F431113	Washer	
17	F8390801	Magnet	
18	F431223	Pop Rivet	
19	F8245101	Blind Rivet	
20	F8066802	Reed Switch Assembly	
21	F602813-2	Rod	
22	F200131000	Door Hinge Shim	
23	F430536	Screw	
24	F430215	Nut	
25	F431929	Washer	
26	F150271	Door Mount	
27	F190216P	Door Hinge	

Door - 30 Pound Models

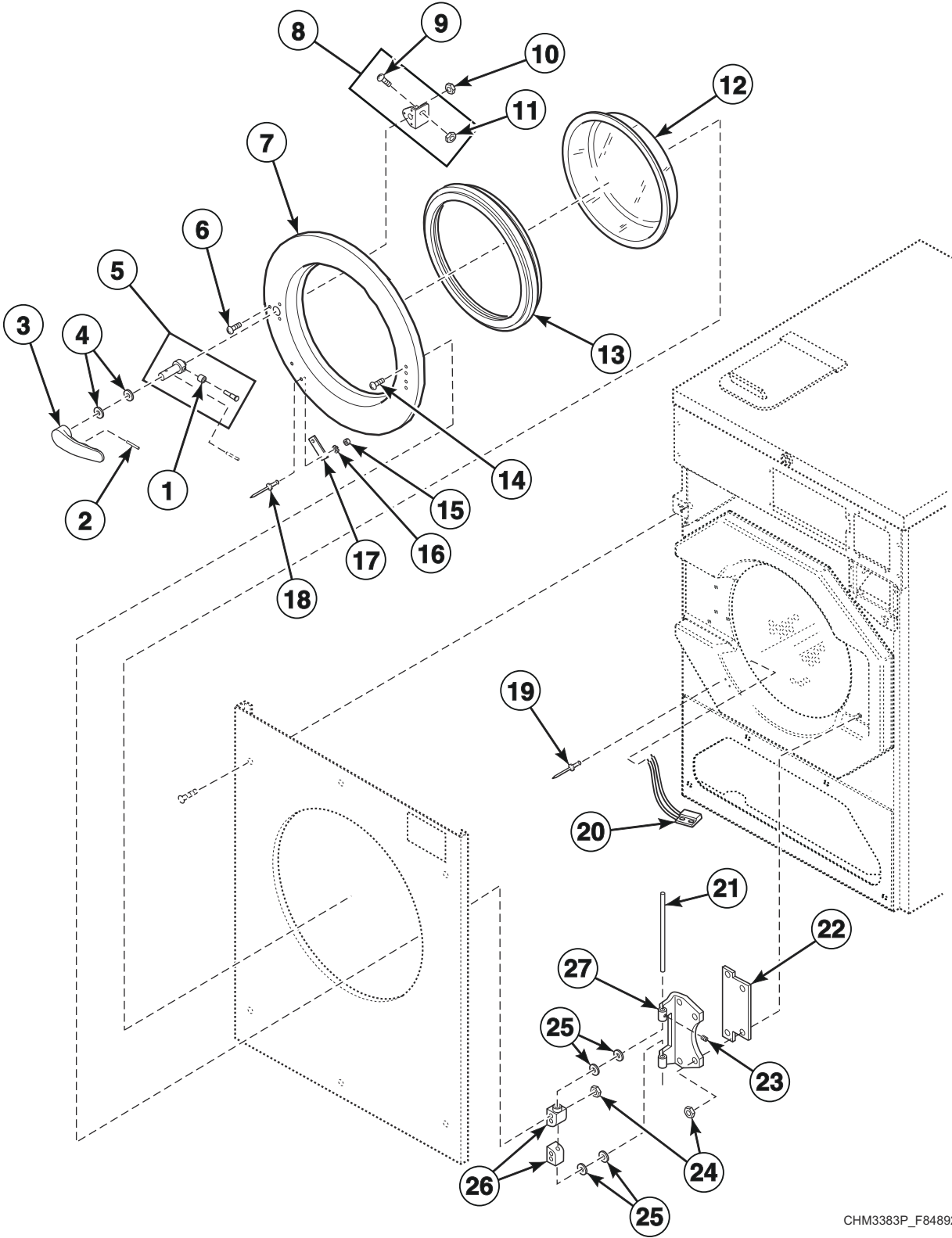


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Door - 30 Pound Models

REF	PART NO.	DESCRIPTION	COMMENTS
	F8187310	Door Assembly	CC and IC models; Includes items 1-14, 16, 17 and 20-27
	F8187311	Door Assembly	CC and IC models; Includes items 1-14, 16, 17 and 20-27; Chrome
	F8187302	Door Assembly	SC models; UC models through 8/13/14; Includes items 1-14, 16, 17 and 20-27; Black
	F8187305	Door Assembly	SC models; Includes items 1-14, 16, 17 and 20-27; Chrome
	F8187308	Door Assembly	UC models; Models starting 8/14/14; Includes items 1-14, 16, 17 and 20-27
	F8187309	Door Assembly	UC models; Models starting 8/14/14; Includes items 1-14, 16, 17 and 20-27; Chrome
	F8187303	Door Assembly	HC models; Includes items 1-14, 16, 17 and 20-27
	F8187306	Door Assembly	HC models; Includes items 1-14, 16, 17 and 20-27; Chrome
1	F8221701	Bearing Sleeve	
2	F431222	Spring Pin	
3	F8199502	Door Handle	CC and IC models; Black
	F8199501	Door Handle	HC models; Grey
	F8544701	Door Handle	HC models; Chrome
	F8199401P	Door Handle	SC models; UC models through 8/13/14; Black
	F8435501	Door Handle	UC models; Models starting 8/14/14
4	F431916	Washer	
5	F8221401	Door Latch Arm Assembly	
6	F8535501	Screw	
	F8508101	Bolt	Chrome
7	F0602837-02	Door	
	F8507601	Door	Chrome
8	F8567501	Door Handle Spacer Kit	Includes items 9 and 11
9	F430533	Screw	
10	F430232	Nut	
11	F431041	Nut	
12	F8485301	Door Glass Kit	CC, IC, SC and UC models
	F8485302	Door Glass	HC models
13	F8111601	Door Gasket	HC models; Models through 10/12/14; Grey
	F8111602	Door Gasket	CC, IC, SC and UC models; HC models starting 10/13/14; Black
14	F430974	Bolt	
	F8508101	Bolt	Chrome
15	F431022	Nut	
16	F431113	Washer	
17	F8390801	Magnet	
18	F431223	Pop Rivet	
19	F8245101	Blind Rivet	
20	F8066802	Reed Switch Assembly	
21	F602813-2	Rod	
22	F200131000	Door Hinge Shim	
23	F430536	Screw	
24	F430215	Nut	
25	F431929	Washer	
26	F150271	Door Mount	
27	F190216P	Door Hinge	

Door - 40 and 60 Pound Models

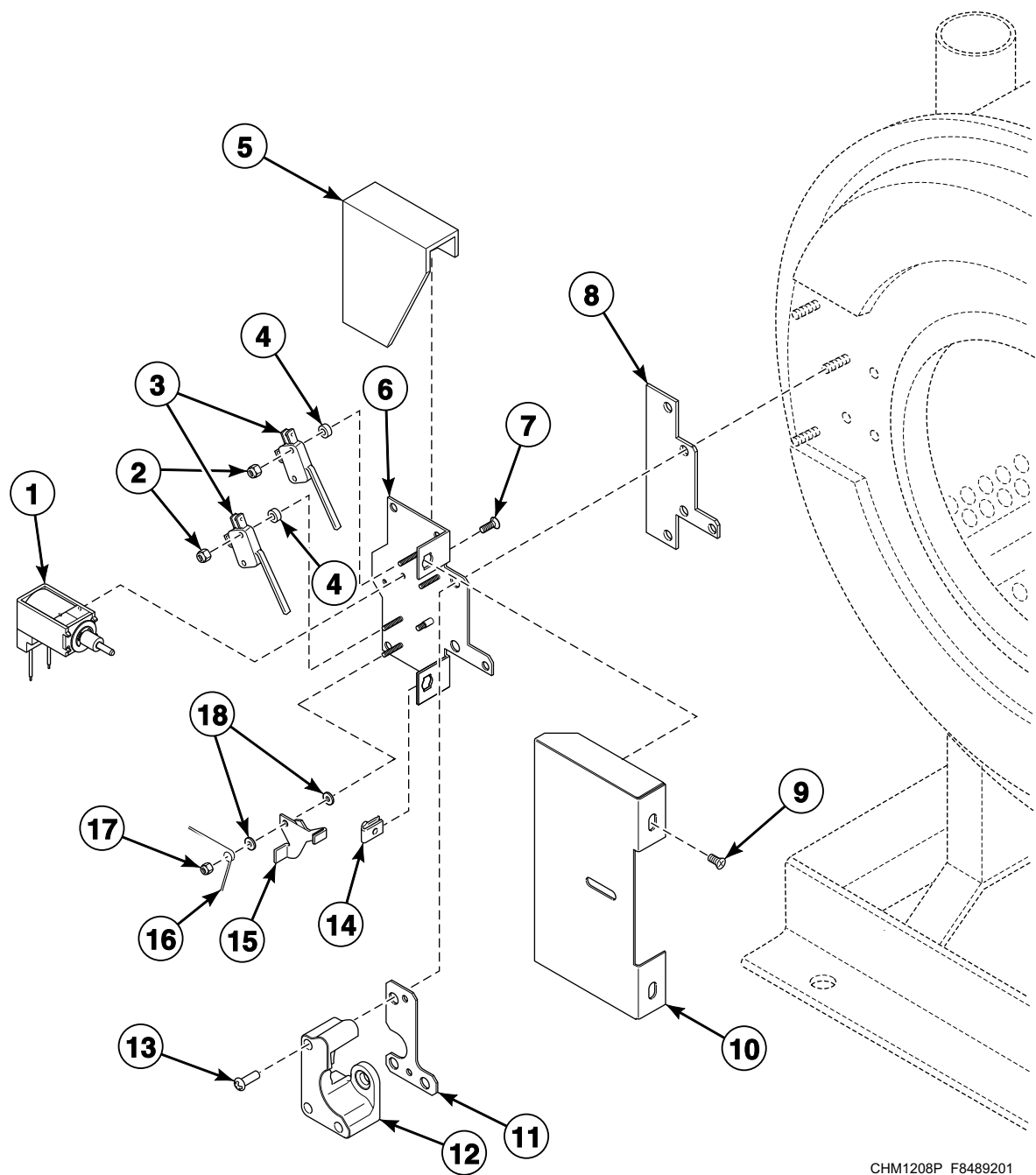


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Door - 40 and 60 Pound Models

REF	PART NO.	DESCRIPTION	COMMENTS
	F8187410	Door Assembly	CC and IC models; Includes items 1-14, 16, 17 and 20-27
	F8187411	Door Assembly	CC and IC models; Chrome; Includes items 1-14, 16, 17 and 20-27
	F8187402	Door Assembly	SC models; UC models through 8/13/14; Includes items 1-14, 16, 17 and 20-27; Black
	F8187408	Door Assembly	UC models; Models starting 8/14/14; Includes items 1-14, 16, 17 and 20-27
	F8187409	Door Assembly	UC models; Models starting 8/14/14; Includes items 1-14, 16, 17 and 20-27; Chrome
	F8187403	Door Assembly	HC models; Includes items 1-14, 16, 17 and 20-27
	F8187406	Door Assembly	HC models; Includes items 1-14, 16, 17 and 20-27; Chrome
1	F8221701	Bearing Sleeve	
2	F431222	Spring Pin	
3	F8199401P	Door Handle	SC models; UC models through 8/13/14; Black
	F8435501	Door Handle	UC models; Models starting 8/14/14
	F8199502	Door Handle	CC and IC models; Black
	F8199501	Door Handle	HC models; Grey
	F8544701	Door Handle	HC models; Chrome
4	F431916	Washer	
5	F8221401	Door Latch Arm Assembly	
6	F8535501	Screw	
	F8508101	Bolt	Chrome
7	F602842-2	Door	
	F8507701	Door	Chrome
8	F8567501	Door Handle Spacer Kit	Includes items 9 and 11
9	F430533	Screw	
10	F430232	Nut	
11	F431041	Nut	
12	F8485401P	Door Glass	CC, IC, SC and UC models
	F8485402	Door Glass	HC models
13	F170124	Door Gasket	HC models; Models through 10/12/14; Grey
	F8111502	Door Gasket	CC, IC, SC and UC models; HC models starting 10/13/14; Black
14	F430974	Bolt	
	F8508101	Bolt	Chrome
15	F431022	Nut	
16	F431113	Washer	
17	F8390801	Magnet	
18	F431223	Pop Rivet	
19	F8245101	Blind Rivet	
20	F8066802	Reed Switch Assembly	
21	F602813-3	Rod	40 pound models
22	F200131000	Door Hinge Shim	
23	F430536	Screw	
24	F430215	Nut	
25	F431929	Washer	
26	F150271	Door Mount	
27	F190216P	Door Hinge	

Door Lock

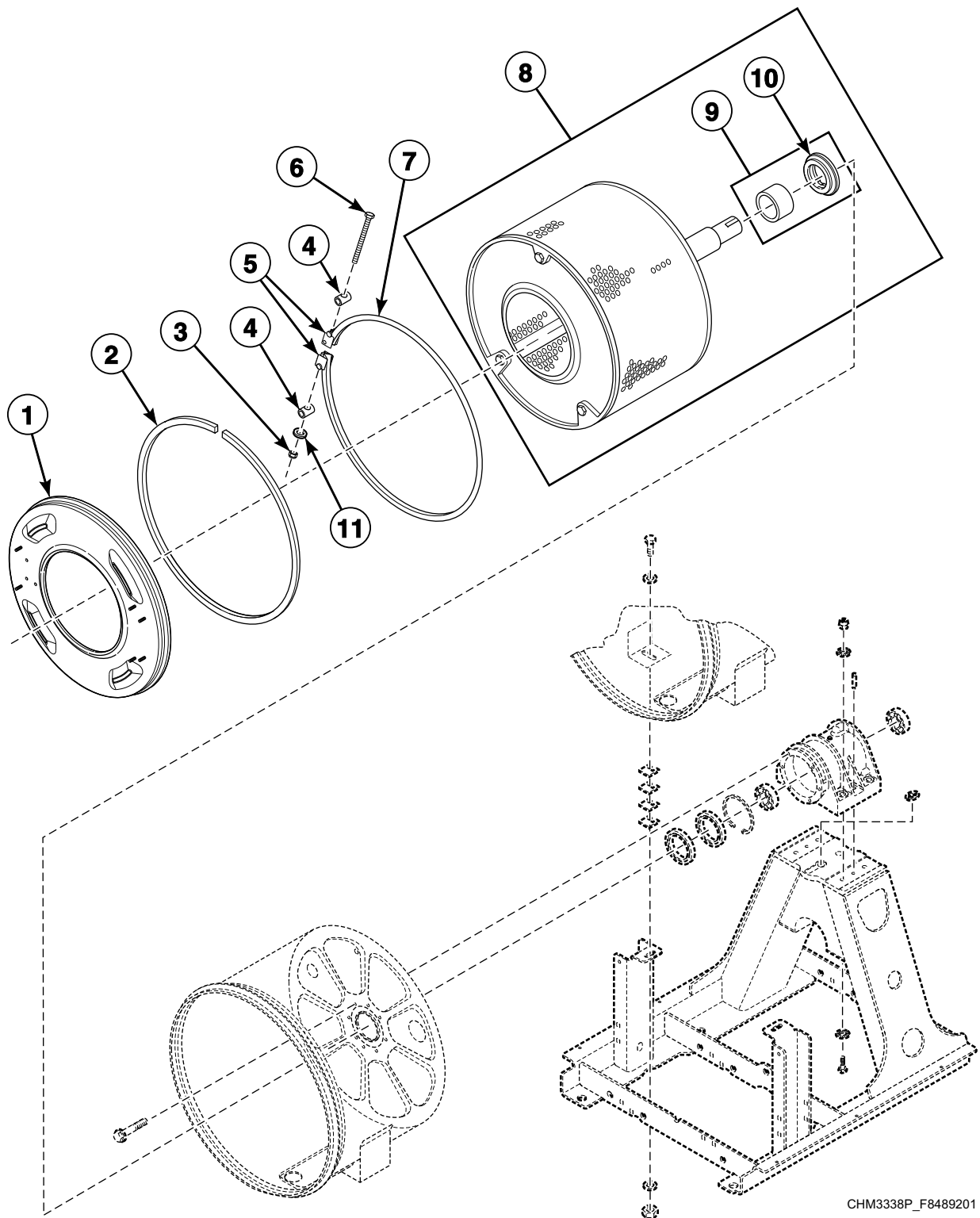


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Door Lock

REF	PART NO.	DESCRIPTION	COMMENTS
	F8197101	Door Lock Assembly	Includes F8339902 External Door Lock Harness
	F8340501	Door Lock Assembly	Includes F8340001 External Door Lock Harness
	F8340001	External Door Lock Harness	
1	F977P3	Door Lock Solenoid Replacement Kit	Includes F8340101 Solenoid
2	F430225	Nut	
3	F200203200	Door Lock Microswitch	
4	F320200	Door Lock Splash Shield	
5	F431901	Spacer	
6	F8223202	Door Lock Plate Assembly	
7	F430977	Screw	
8	F8344401	Door Lock Plate Shim	
9	F430956	Screw	
10	F8245001	Door Lock Cover	
11	F8484401	Shim	Models through 9/9/14 with F8567501 Door Handle Spacer
12	F8344501	Door Lock Catch	
13	F8270701	Bolt	
14	F430264	Nut	
15	F8223401	Door Lock Switch Lever	
16	F8070301	Torsion/Door Lock Spring	
17	F430232	Nut	
18	F431902	Washer	

Basket

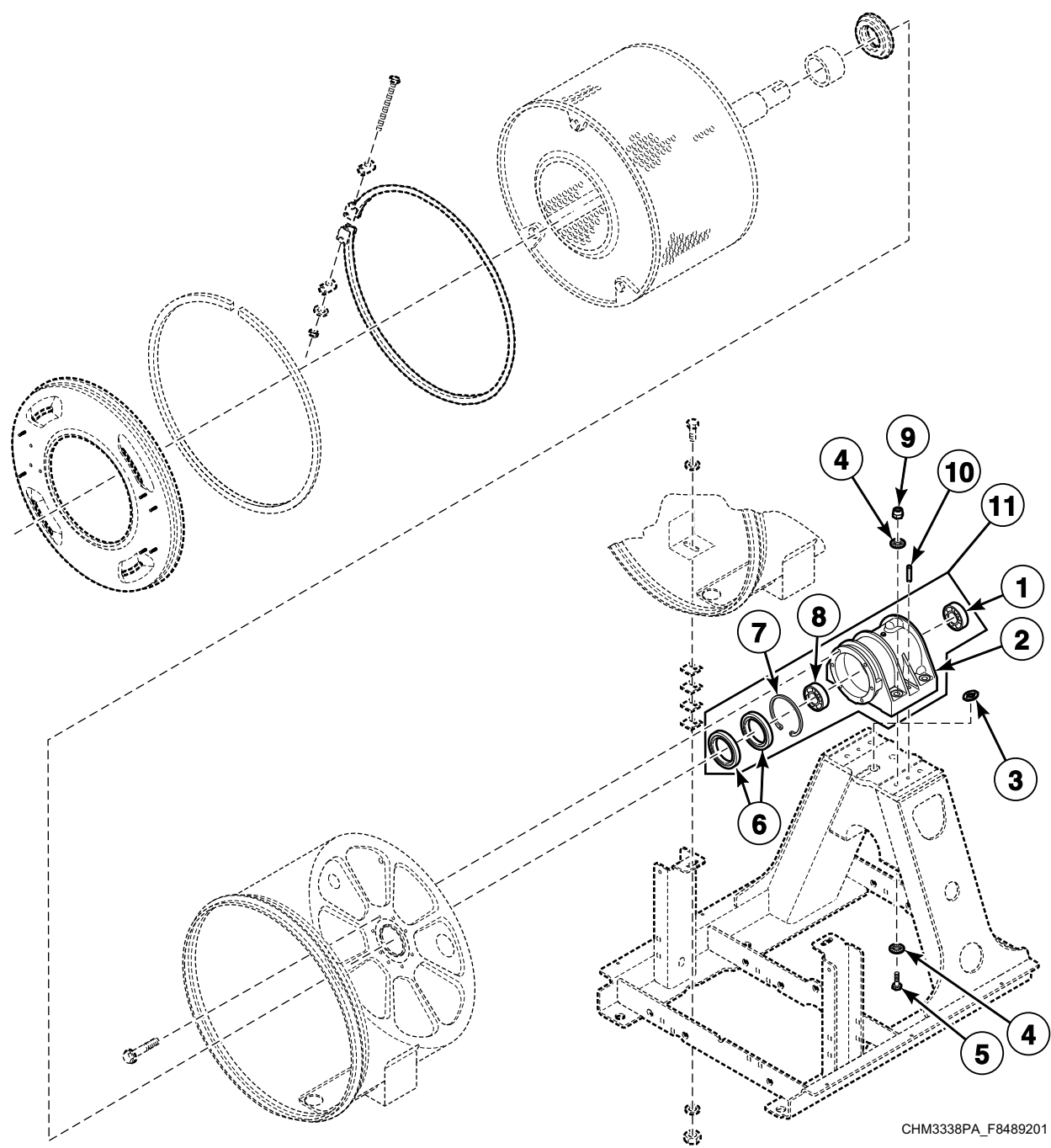


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Basket

REF	PART NO.	DESCRIPTION	COMMENTS
	F980204341	Basket and Bearing Assembly	20 pound models; Viton; Includes item 8 and F8271602 Bearing House Assembly
	F980204342	Basket and Bearing Assembly	30 pound models; Viton; Includes item 8 and F8271702 Bearing House Assembly
	F980204343	Basket and Bearing Assembly	40 pound models; Viton; Includes item 8 and F8271802 Bearing House Assembly
	F980204344	Basket and Bearing Assembly	60 pound models; Viton; Includes item 8 and F8271902 Bearing House Assembly
	F460129P	Bearing Puller Tool	
	F8388001	Clamp Ring Assembly	20 pound models; Includes items 5 and F602297 Outer Shell Band
	F8388002	Clamp Ring Assembly	30 pound models; Includes items 5 and F631838 Outer Shell Band
	F8388003	Clamp Ring Assembly	40 pound models; Includes items 5 and F603108 Outer Shell Band
	F8388004	Clamp Ring Assembly	60 pound models; Includes items 5 and F603207 Outer Shell Band
1	F8229401	Shell Front Assembly	20 pound models
	F8229501	Shell Front Assembly	30 pound models
	F8229601	Shell Front Assembly	40 pound models
	F8229701	Shell Front Assembly	60 pound models
2	F8513501	Shell Front Gasket Kit	
3	F430218	Nut	
4	F8302701	Pin	
5	F8302401	Clamp Ring Bracket	
6	800462	Screw	
7	F8537801	Shell Band Kit	20 pound models
	F8537802	Shell Band Kit	30 pound models
	F741701	Shell Band Kit	40 pound models
	F8537804	Shell Band Kit	60 pound models
8	F8391301P	Basket Assembly	20 pound models; Includes items 9 and 10; Standard
	F8391303	Basket Assembly	20 pound models; Viton
	F8391501P	Basket Assembly	30 pound models; Includes items 9 and 10; Standard
	F8391503	Basket Assembly	30 pound models; Viton
	F8391701P	Basket Assembly	40 pound models; Includes items 9 and 10; Standard
	F8391703	Basket Assembly	40 pound models; Viton
	F8391901P	Basket Assembly	60 pound models; Includes items 9 and 10; Standard
	F8502801	Basket Assembly	60 pound models; Replaces F8391901P Basket Assembly; Includes items 9 and 10; Standard
	F8502804	Basket Assembly	60 pound models; Viton
9	F8343901P	Shaft Seal Sleeve Kit	20 pound models; Includes item 10
	F8343904P	Shaft Seal Sleeve Kit	30 pound models; Includes item 10
	F8343906P	Shaft Seal Sleeve Kit	40 pound models; Includes item 10
	F8343909P	Shaft Seal Sleeve Kit	60 pound models; Includes item 10; Use with F8391901P Basket Assembly
	F8343914	Shaft Seal Sleeve	60 pound models; Use with F8502801 Basket Assembly
10	F8336801	Excluder Seal	20 pound models
	F8336802	Excluder Seal	20 pound models; Viton
	F8336901	Excluder Seal	30 pound models
	F8336902	Excluder Seal	30 pound models; Viton
	F8337001	Excluder Seal	40 pound models
	F8337002	Excluder Seal	40 pound models; Viton
	F8337101	Excluder Seal	60 pound models
	F8527701	Excluder Seal	60 pound models; Viton
11	M400081	Washer	

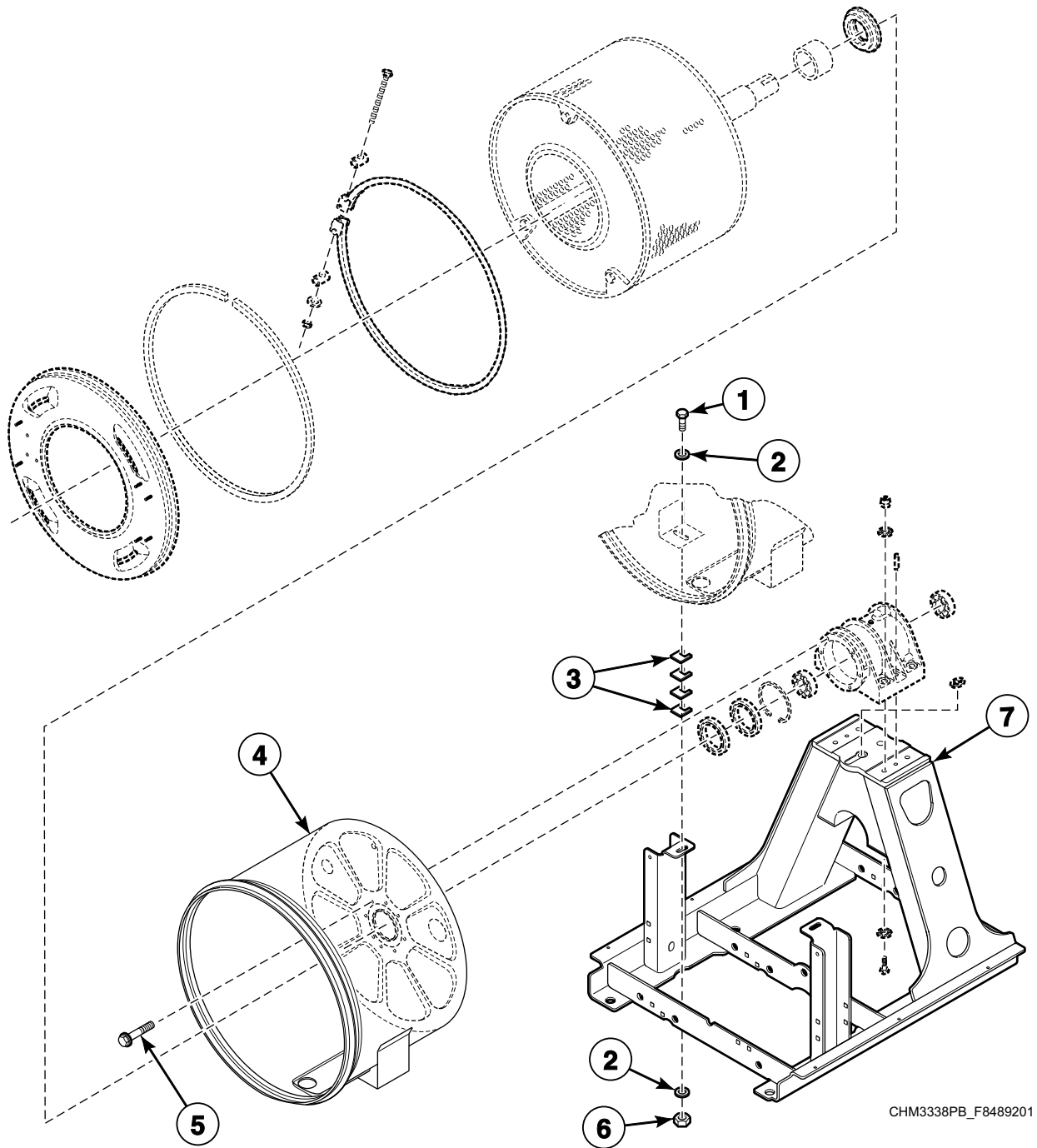
Bearing Housing



Bearing Housing

REF	PART NO.	DESCRIPTION	COMMENTS
	F980204341	Basket and Bearing Assembly	20 pound models; Viton; Includes item 11 and F8391303 Basket Assembly
	F980204342	Basket and Bearing Assembly	30 pound models; Viton; Includes item 11 and F8391503 Basket Assembly
	F980204343	Basket and Bearing Assembly	40 pound models; Viton; Includes item 11 and F8391703 Basket Assembly
	F980204344	Basket and Bearing Assembly	60 pound models; Viton; Includes item 11 and F8502804 Basket Assembly
1	F100137P	Bearing	20 and 40 pound models; 6308 2RS C3; Front
	F100123P	Bearing	30 pound models; 6309 2RS C3; Front
	F100135	Bearing	60 pound models; 6313 2RS C3; Front
2	F8247902	Bearing Housing	20 pound models
	F8246802	Bearing Housing	30 pound models
	F8249902	Bearing Housing	40 pound models
	F8250902	Bearing Housing	60 pound models
3	F8350301	Seal Scupper Pad	20 and 30 pound models
	F8350302	Seal Scupper Pad	40 pound models
	F8350303	Seal Scupper Pad	60 pound models
4	F8366601	Washer	20 pound models
	F430339	Washer	All other models
5	F8368701	Screw	20 pound models
	F8368801	Screw	All other models
6	F8203801	Triple Lip Seal	20 pound models
	F8203802	Triple Lip Seal	30 pound models
	F8203803	Triple Lip Seal	40 pound models
	F8203806	Triple Lip Seal	60 pound models
7	F8344901	Retaining Ring	20 pound models
	F8345001	Retaining Ring	30 pound models
	F8337801	Retaining Ring	40 pound models
	F8337901	Retaining Ring	60 pound models
8	F100136P	Bearing	20 pound models; 6307 2RS C3; Rear
	F100108	Bearing	30 pound models; 6208 2RS C3; Rear
	F100134	Bearing	40 and 60 pound models; 6310 2RS C3; Rear
9	F8387601	Nut	20 pound models
	F8387701	Nut	All other models
10	F8388101	Dowel Pin	20 pound models
	F8388201	Dowel Pin	All other models
11	F8271601P	Bearing Housing Assembly	20 pound models; Standard
	F8271602	Bearing Housing Assembly	20 pound models; Viton
	F8271701P	Bearing Housing Assembly	30 pound models; Standard
	F8271702	Bearing Housing Assembly	30 pound models; Viton
	F8271801P	Bearing Housing Assembly	40 pound models; Standard
	F8271802	Bearing Housing Assembly	40 pound models; Viton
	F8271901P	Bearing Housing Assembly	60 pound models; Standard
	F8271902	Bearing Housing Assembly	60 pound models; Viton

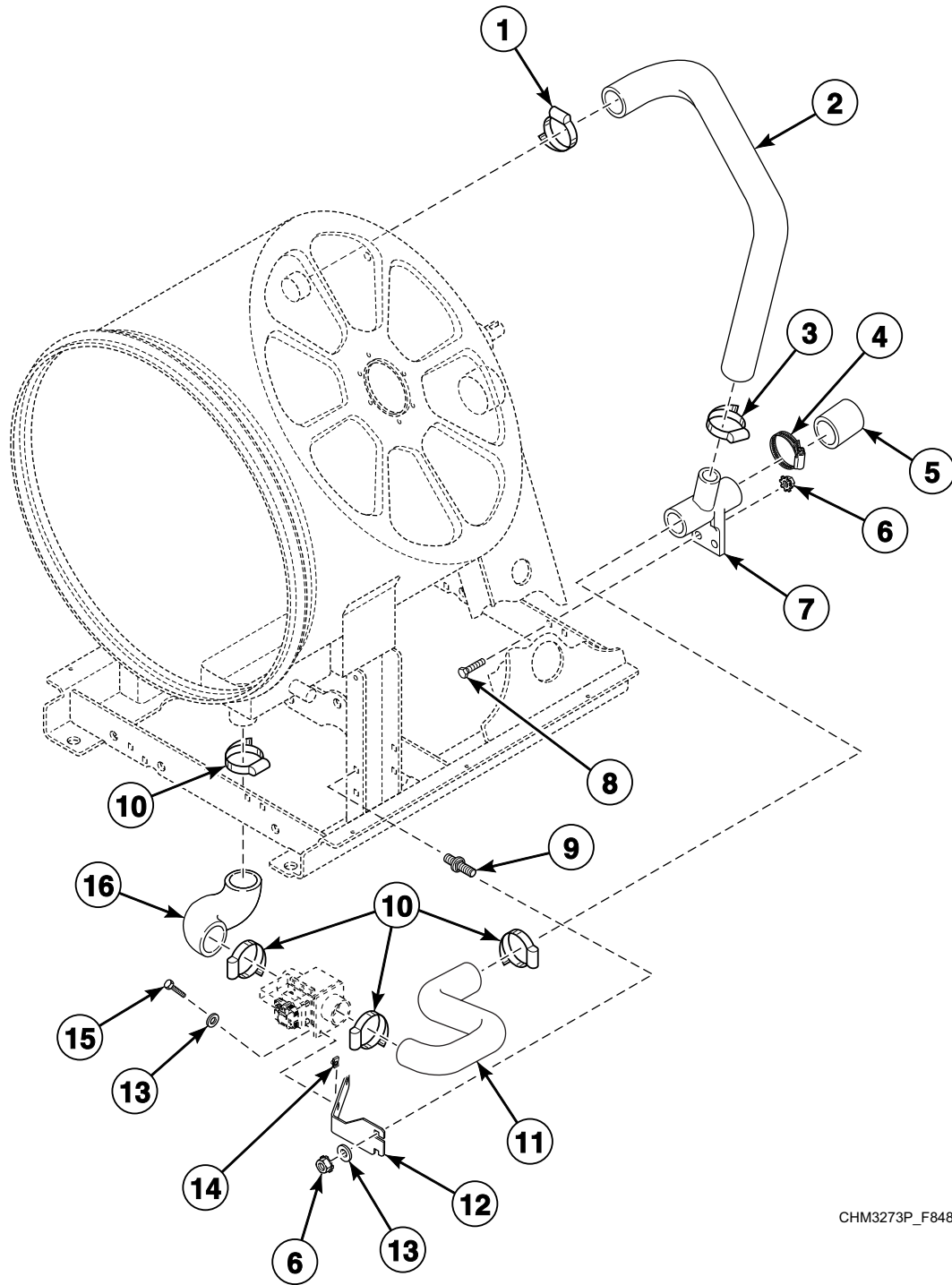
Shell and Frame



Shell and Frame

REF	PART NO.	DESCRIPTION	COMMENTS
	F8433301	Frame Template	20 pound models
	F8433401	Frame Template	30 pound models
	F8433501	Frame Template	40 pound models
	F8433601	Frame Template	60 pound models
	F8498101	Concrete Epoxy Kit	
	1111P	Concrete Kit	5/8 inch
1	H88213996	Screw	
2	M400081	Washer	
3	F8402701	Washer	
4	F8360601	Shell Weldment	20 pound vended models; Standard
	F8360602	Shell Weldment	20 pound OPL models; Steam and electric heat
	F8360603	Shell Weldment	20 pound OPL models; Standard
	F8360701	Shell Weldment	30 pound vended models; Standard
	F8360702	Shell Weldment	30 pound OPL models; Steam and electric heat
	F8360703	Shell Weldment	30 pound OPL models; Standard
	F8360801	Shell Weldment	40 pound vended models; Standard
	F8360802	Shell Weldment	40 pound OPL models; Steam and electric heat
	F8360803	Shell Weldment	40 pound OPL models; Standard
	F8360901	Shell Weldment	60 pound vended models; Standard
	F8360902	Shell Weldment	60 pound OPL models; Steam and electric heat
	F8360903	Shell Weldment	60 pound OPL models; Standard
5	F8442701	Screw	
6	44087301	Nut	
7	F8247002	Frame Weldment	20 pound models
	F8248002	Frame Weldment	30 pound models
	F8249001	Frame Weldment	40 pound models
	F8250002	Frame Weldment	60 pound models

Drain Plumbing

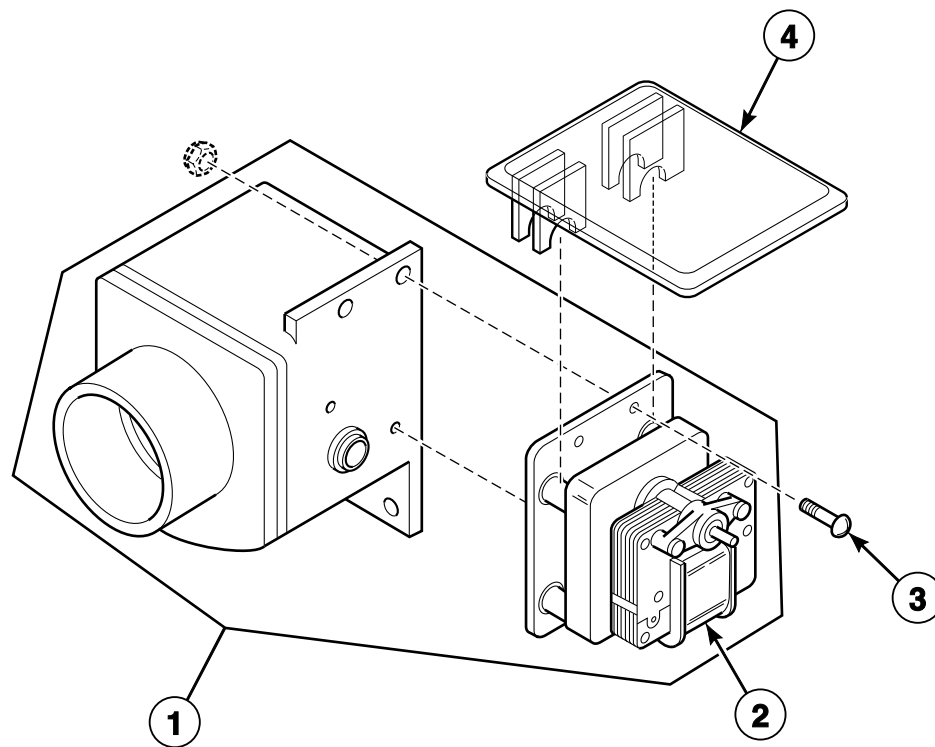


CHM3273P_F8489201

Drain Plumbing

REF	PART NO.	DESCRIPTION	COMMENTS
1	F200213	Hose Clamp	No. 40
2	F8367901	Overflow Hose	20 pound models
	F8368001	Overflow Hose	30 pound models
	F8367201	Overflow Hose	40 and 60 pound models
3	F200215	Hose Clamp	No. 28; 20 and 30 pound models
	F200213	Hose Clamp	No. 40; 40 and 60 pound models
4	F200201	Hose Clamp	No. 56; 40 and 60 pound models
5	F200165100	Drain Hose	40 and 60 pound models
6	44087201	Nut	
7	F150318	Drain Connect Tee	20 and 30 pound models
	F150398	Drain Tee	40 and 60 pound models
8	F430522	Bolt	20 and 30 pound models
	F8402801	Bolt	40 and 60 pound models
9	70334702	Stud	
10	F200213	Hose Clamp	No. 40; 20 and 30 pound models
	F200201	Hose Clamp	No. 56; 40 and 60 pound models
11	F8365601	Rear Drain Hose	20 pound models
	F8365602	Rear Drain Hose	30 pound models
	F8231904	Rear Drain Hose	40 pound models
	F8231905	Rear Drain Hose	60 pound models
12	F8365401	Bracket	20 pound models
	F8365402	Bracket	30 pound models
	F8434601	Bracket	40 pound models
	F8434701	Bracket	60 pound models
13	M405535	Washer	
14	70030401	Nut	
15	202175	Screw	
16	F8261302	Drain Hose	20 and 30 pound models
	F8261303	Drain Hose	20 and 30 pound models; Electric heat
	F8232901	Drain Hose	40 and 60 pound models
	F8464701	Drain Hose	40 and 60 pound models; Electric heat

Drain Valve Assembly - 20 and 30 Pound Models

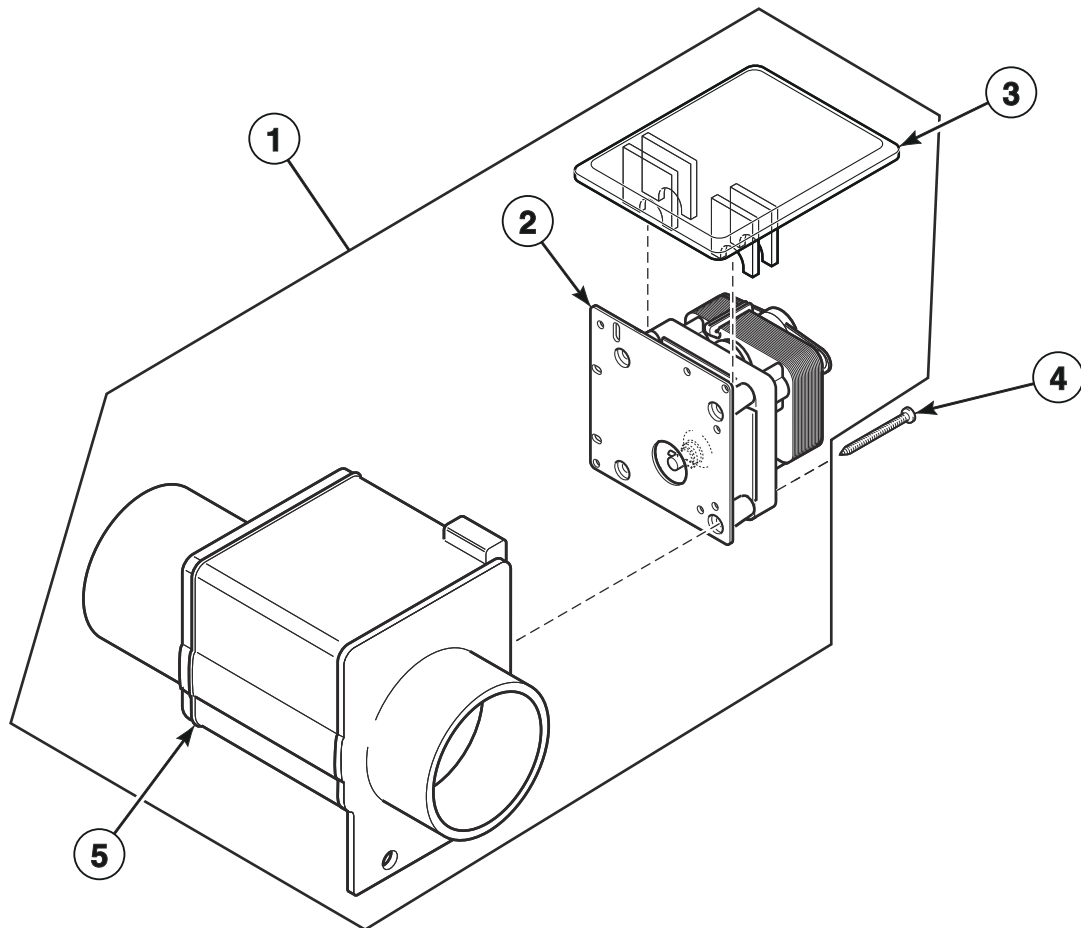


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Drain Valve Assembly - 20 and 30 Pound Models

REF	PART NO.	DESCRIPTION	COMMENTS
	F8504601	Spring	Use with item 1
1	803292	Gravity Drain Valve	220 Volt
2	F380933P	Drain Valve Motor	Round shaft; 220 Volt
	G159764P	Drain Valve Motor and Gear Box Assembly	Keyed shaft; 220 Volt
3	F200182700	Bolt	
4	F200133600	Drain Valve Cover	

Drain Valve Assembly - 40 and 60 Pound Models

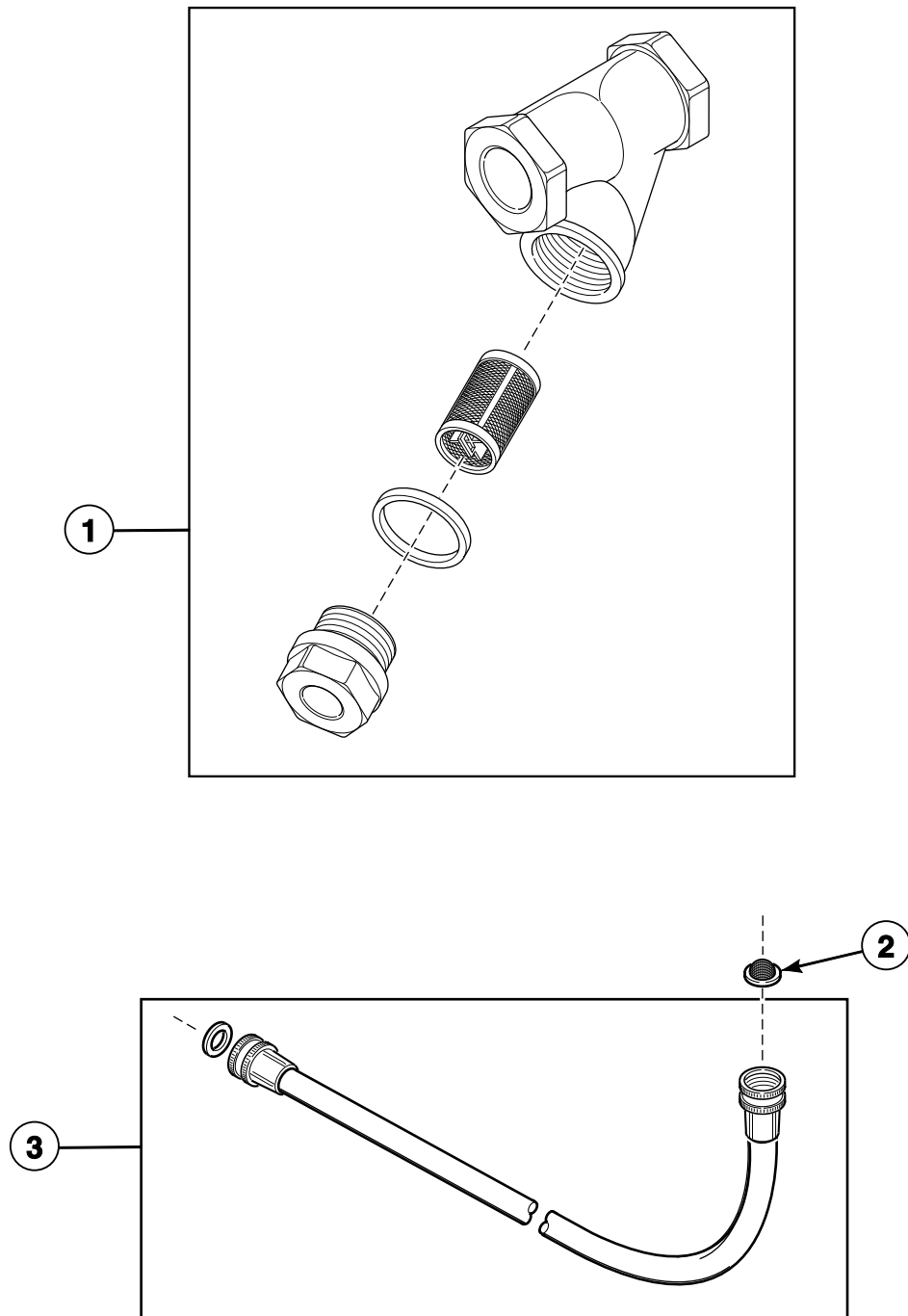


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Drain Valve Assembly - 40 and 60 Pound Models

REF	PART NO.	DESCRIPTION	COMMENTS
	F8562001	Drain Seal Kit	Use with F8406307 Drain Valve
1	F8577201	Drain Valve Kit	220 Volt
2	F380933P	Drain Valve Motor	Round shaft; 220 Volt
	G159764P	Drain Valve Motor and Gear Box Assembly	Keyed shaft; 220 Volt
3	F200133600	Drain Valve Cover	
4	F200182700	Bolt	
5	F8406307	Drain Valve	240 Volt

Steam Filter (Optional) and Water Supply Hose

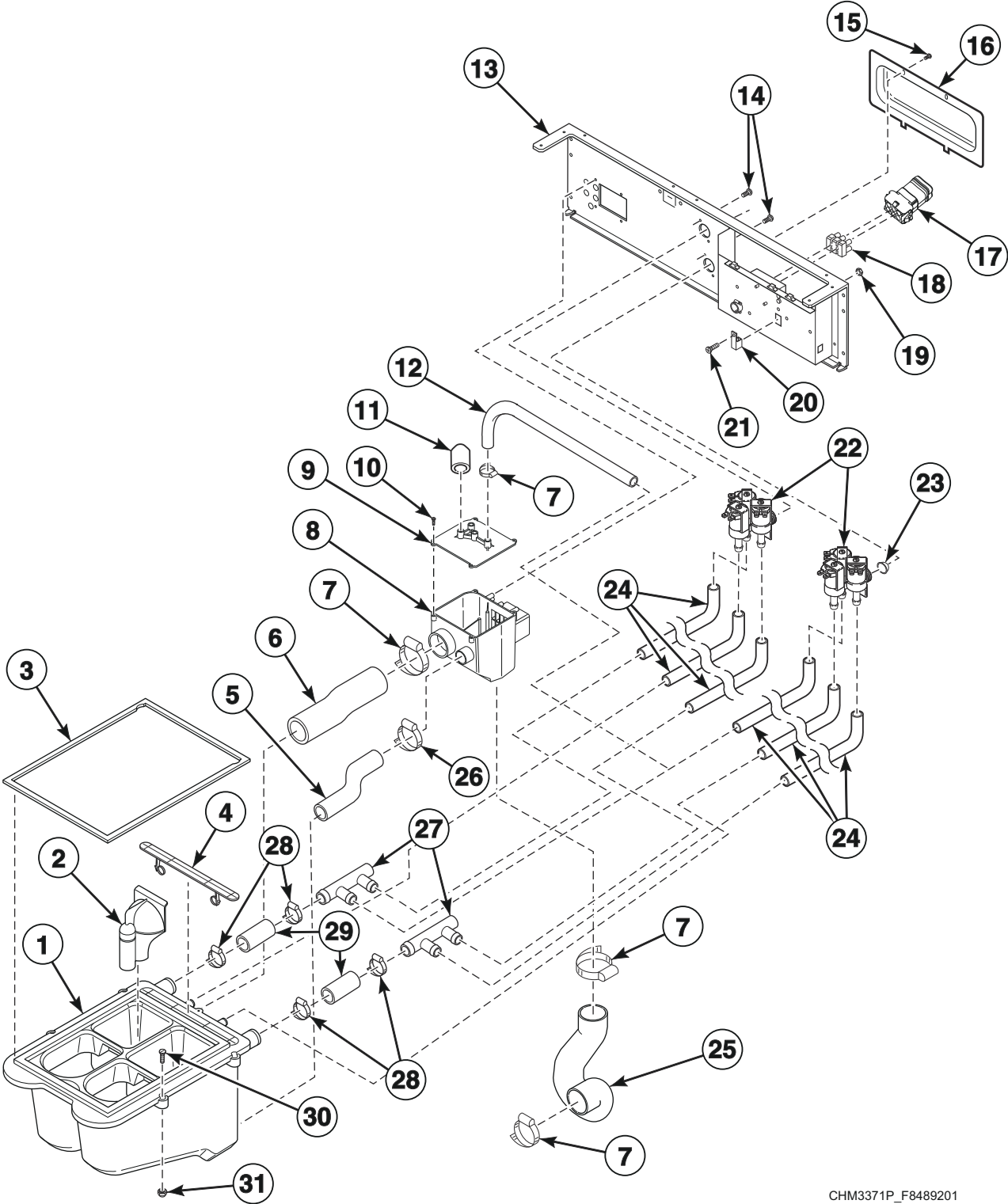


CHM3049P_F8489201

Steam Filter (Optional) and Water Supply Hose

REF	PART NO.	DESCRIPTION	COMMENTS
1	F270307	Steam Filter	1/2 inch
	F270308	Steam Filter	3/4 inch
2	803615	Washer	Filter
3	F200116	Water Hose	3/8 inch; Standard thread
	F200108P	Water Hose	1/2 inch; Standard or metric thread
	F8544601	Fill Hose Kit	Metric thread

Fill Plumbing Assembly



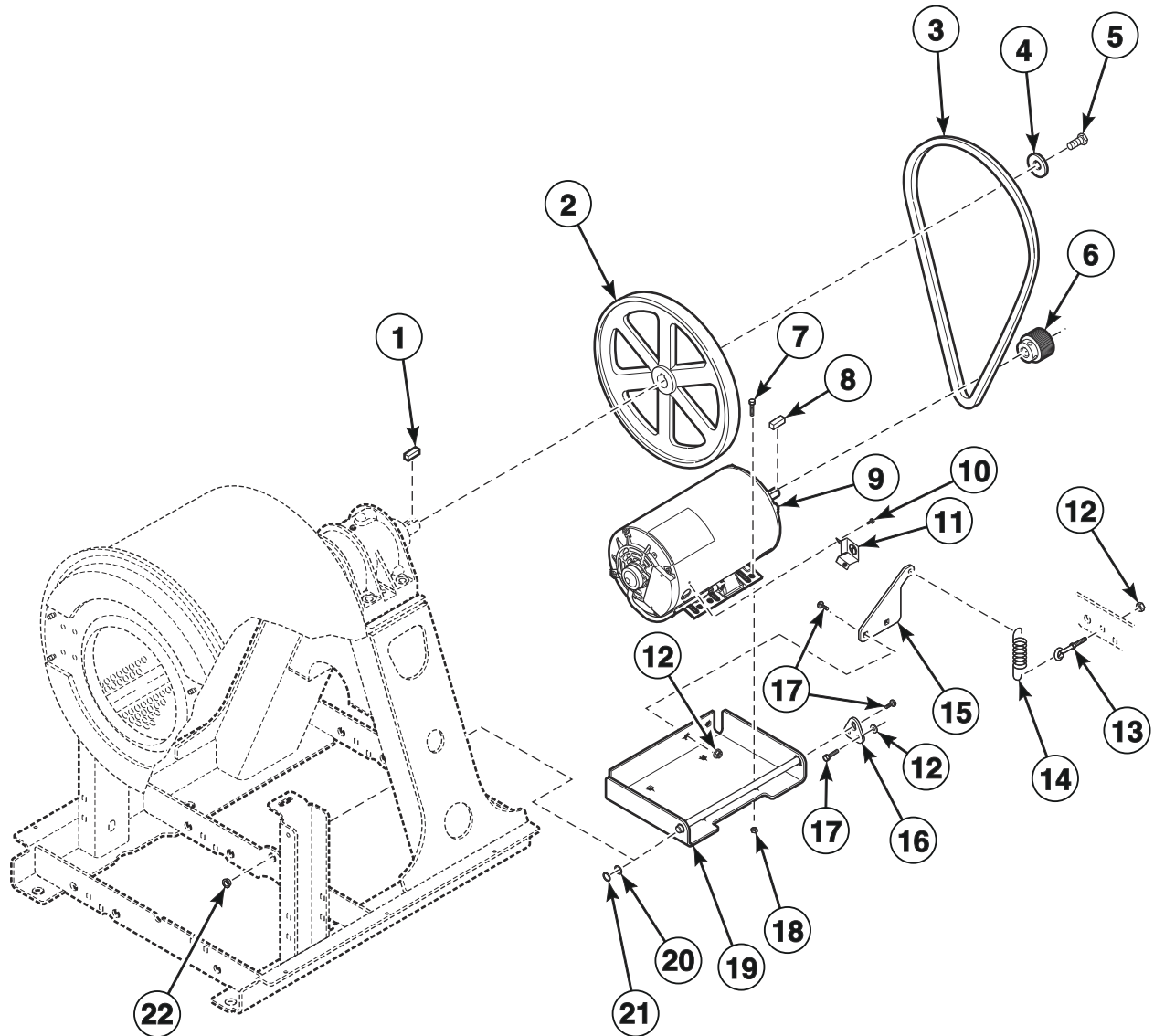
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Fill Plumbing Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	G582P3	Diaphragm and Guide Kit	Use with F8286401P 3-Way Valve and F8286402P 3-Way Valve
1	F8047402	Dispenser Assembly	Includes items 2 and 4
2	F8047901	Siphon Cover	
3	F8308301	Dispenser Gasket	
4	F8047801	Access Cover	
5	F8043401	Dispenser Overflow Hose	20 pound models
	F8043403	Dispenser Overflow Hose	30 pound models
	F8043404	Dispenser Overflow Hose	40 pound models
	F8043405	Supply Overflow Hose	60 pound models
6	F8042801	Vacuum Supply Hose	20 pound models
	F8042803	Vacuum Supply Hose	30 pound models
	F8042804	Vacuum Supply Hose	40 pound models
	F8042805	Vacuum Supply Hose	60 pound models
7	F200213	Hose Clamp	No. 40
8	F8048601	Vacuum Breaker Assembly	Includes items 9 and 10
9	F8439301	Vacuum Breaker Cover	
10	800548	Screw	
11	F8197701	Cap	
12	F0200244-01	Vacuum Breaker Hose	60 pound models
	F0200244-02	Vacuum Breaker Hose	All other models
13	F8398701	Valve Panel	20 pound models
	F8398801	Valve Panel	30 pound models
	F8398901	Valve Panel	40 pound models
	F8399001	Valve Panel	60 pound models
14	F8230301	Screw	
15	F8206901	Screw	
16	F8177001	Terminal Tray Cover	
17	F8454401	Filter	
	F8454601	Harness	
18	430642	Terminal Block	Includes screws
19	F430232	Nut	
20	M411283	Ground Lug Connector	
21	F430909	Screw	
22	F8286401P	3-Way Valve	240 Volt/50 or 60 Hertz; U.S.
	F8286402P	3-Way Valve	240 Volt/50 or 60 Hertz; Metric
23	803615	Washer	Filter
24	F8232004	Hose	20 pound models
	F8232001	Hose	30 pound models
	F8232002	Hose	40 and 60 pound models
25	F8042201	P-Trap Hose	20 pound models
	F8042202	P-Trap Hose	30 and 40 pound models
	F8042301	P-Trap Hose	60 pound models
26	20211	Hose Clamp	No. 17
27	F8333201	Manifold	
28	F200222	Hose Clamp	No. 12
29	F606816-1	Hose	
30	F8535601	Screw	
31	F0431807-00	Nut	

Motor, Pulley and Belt (Drawing 1 of 2)

20 Pound Models with N and P-Voltage
30, 40 and 60 Pound Models



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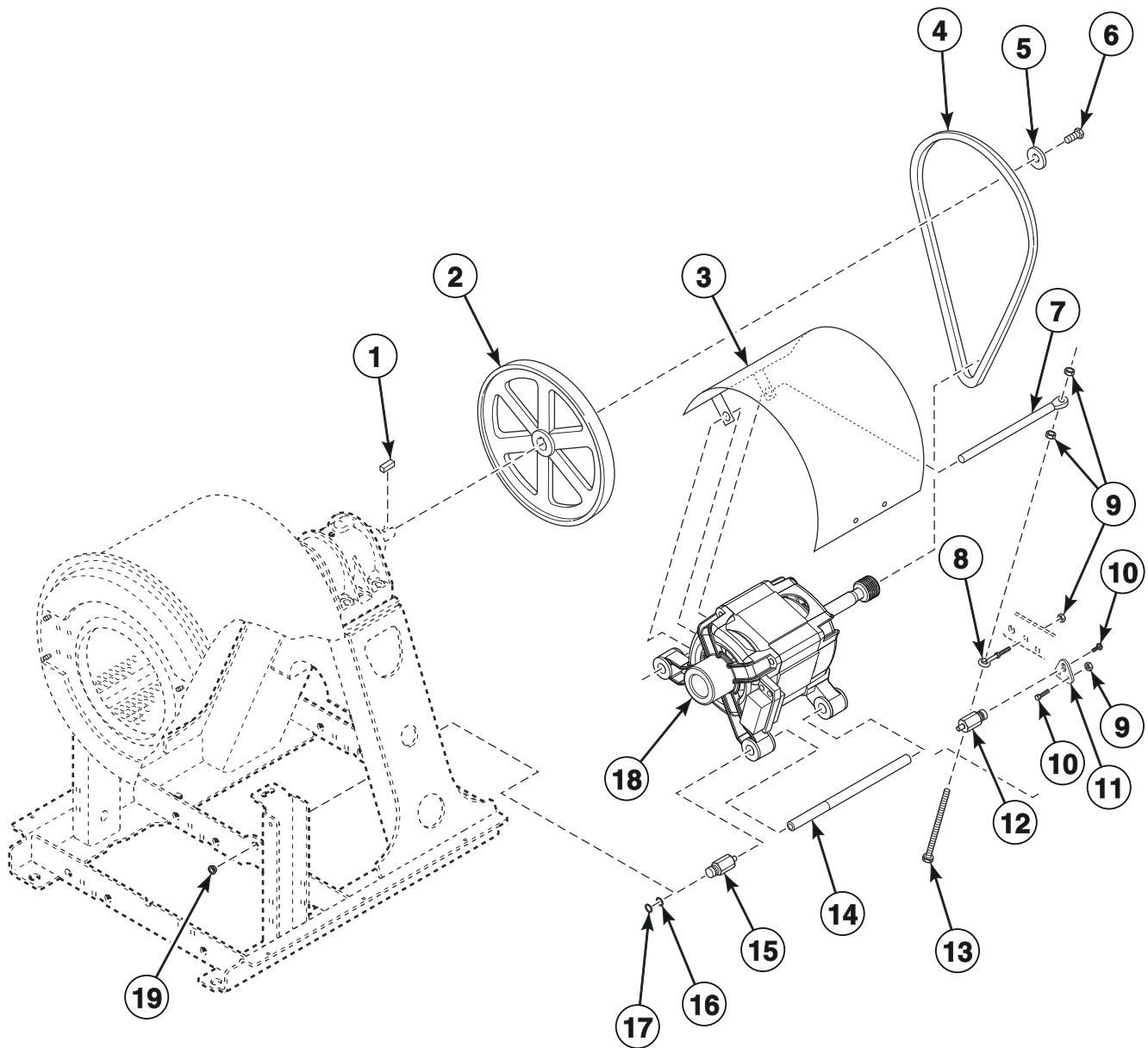
Motor, Pulley and Belt (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	F8396601	Motor Harness	30 and 40 pound models N and P-voltage; 20 and 60 pound models
	F8384901	Motor Harness	30 and 40 pound models; X and Q-voltage
	F8562501	Motor Isolation Kit	20 and 30 pound models; Includes F8535001 Motor Plate and F8535201 Isolator; Use with 2 hp motors
	F8562502	Motor Isolation Kit	40 and 60 pound models; Includes F8535002 Motor Plate and F8535201 Isolator; Use with 2 and 3 hp motors
1	F430801	Key	
2	F150270	Basket Pulley	20 pound models
	F150269	Basket Pulley	30 and 40 pound models
	F200299700	Basket Pulley	60 pound models
3	F200201700P	Belt	20 pound models
	F8382803	Belt	30 pound models
	F8382804	Belt	40 pound models
	F8382805	Belt	60 pound models
4	F431115	Washer	
5	F430100	Screw	
6	F8362501	Motor Pulley	
7	800461	Screw	
8	H8752006H	Key	
9	F8335001P	Motor	20, 30 and 40 pound models
	F8335101P	Motor	60 pound models
10	23222	Screw	
11	70321701	Motor Conduit Mounting Bracket	
12	44087201	Nut	
13	F8351901	Eye Bolt	
14	F310124	Extension Spring	
15	F8363901	Spring Plate	
16	F8441101	Motor Rod Plate	
17	F8402801	Bolt	
18	F8387601	Nut	
19	F8441601	Motor Bracket Weldment	20 and 30 pound models
	F8441602	Motor Bracket Weldment	40 and 60 pound models
20	F8441901	O-Ring	
21	F8333301	Flanged Bushing	
22	F8451601	Spacer	

**** NOTE: AC drive parameters must be compatible with the motor and motor pulley. Please request the AC drive parameter illustration for parameter verification when ordering a motor.**

Motor, Pulley and Belt (Drawing 2 of 2)

20 Pound Models with B, Q and X-Voltage



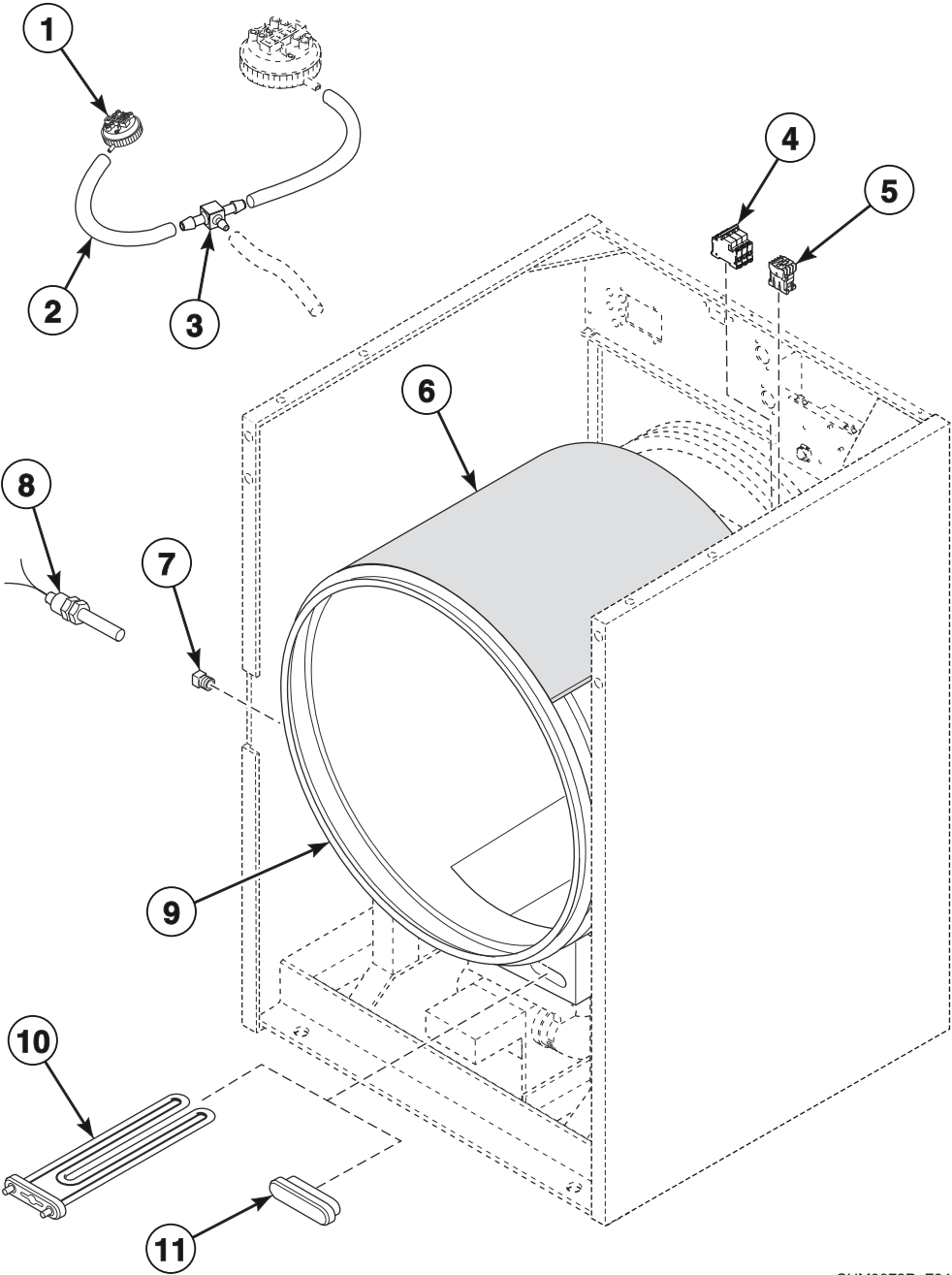
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Motor, Pulley and Belt (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	F8384801	Motor Harness	
1	F430801	Key	
2	F150270	Basket Pulley	
3	F200216900	Motor Drip Shield	
4	F8382801	Belt	
5	F431115	Washer	
6	F430100	Screw	
7	F8361301	Spring Mount Rod	
8	F8404501	Eye Bolt	
9	44087201	Nut	
10	F8402801	Bolt	
11	F8441101	Motor Rod Plate	
12	F8387101	Motor Rod Extension	
13	F8406601	Screw	
14	801062	Motor Mount Rod	
15	F8387102	Motor Rod Extension	
16	F8441901	O-Ring	
17	F8333301	Flanged Bushing	
18	801194P	Induction Motor	Includes pulley
19	F8451601	Spacer	

**** NOTE: AC drive parameters must be compatible with the motor and motor pulley. Please request the AC drive parameter illustration for parameter verification when ordering a motor.**

Electric Heat Option

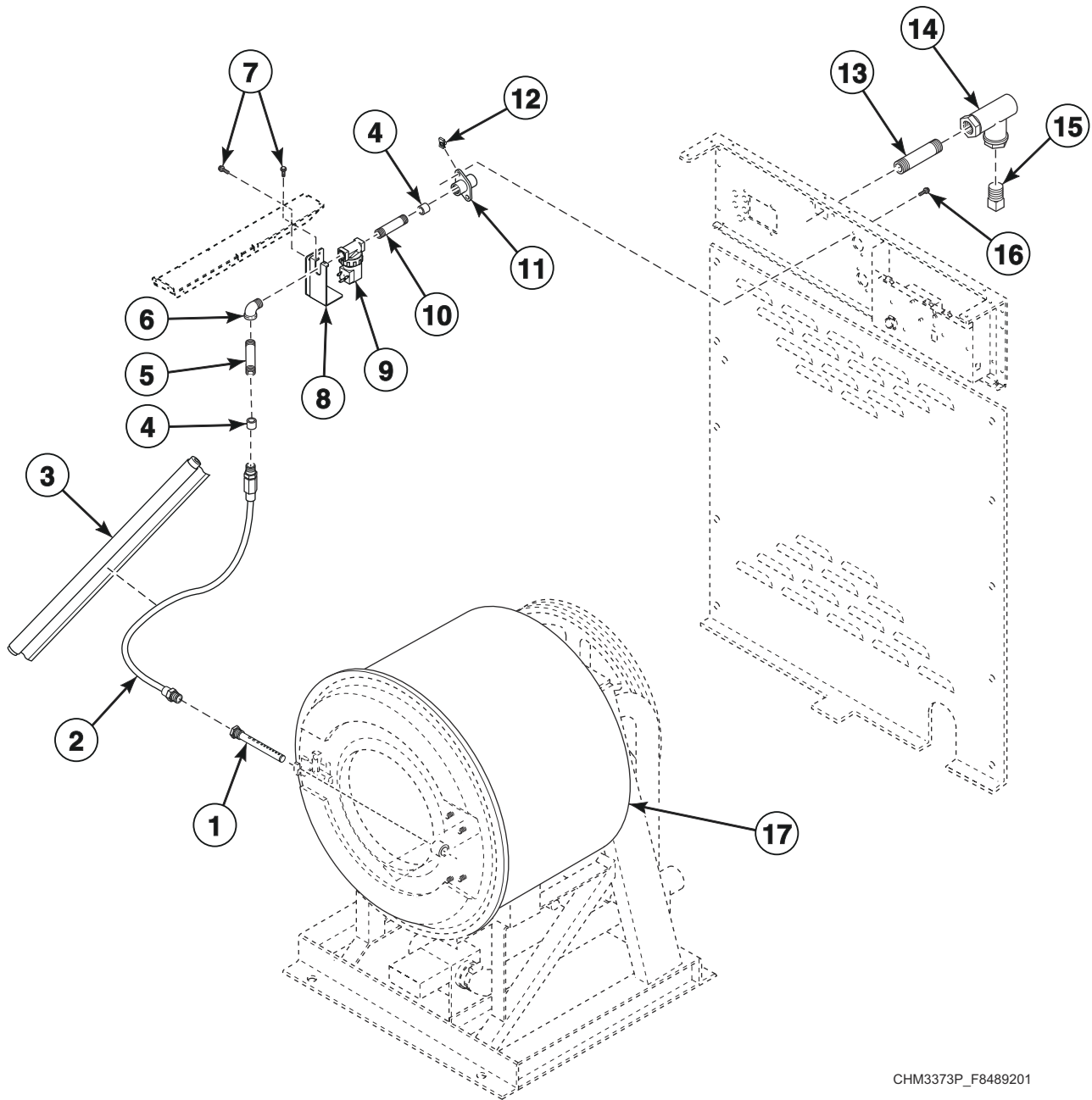


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Electric Heat Option

REF	PART NO.	DESCRIPTION	COMMENTS
	F8056001	Jumper Wire	P-voltage models require 5; N-voltage models require 3
1	F8404401	Water Pressure Switch	
2	F8153901	Tubing	
3	F8246601	Tee	
4	70256901P	Circuit Breaker	
5	F330188P	Contactor	
6	F410300	Pipe Insulation	
7	F200202600	Plug	
8	F370609	Thermistor Sensor	
9	F8360602	Shell Weldment	20 pound models
	F8360702	Shell Weldment	30 pound models
	F8360802	Shell Weldment	40 pound models
	F8360902	Shell Weldment	60 pound models
10	F360205P	Element	2.6 kW; 3 used in 20 and 30 pound models; 6 used in 40 and 60 pound models
11	F360202	Heating Element Plug	

Steam Heat Option



CHM3373P_F8489201

Steam Heat Option

REF	PART NO.	DESCRIPTION	COMMENTS
	F953P3	Steam Heat Kit	Includes items 1-10, 12, 13-14 and harness
	F380984P	Steam Valve Repair Kit	Use with item 7
	F8514601	Coil	Use with F8322801 Valve
	F8382301	DIN Valve Adapter Kit	Use with F8322802 Valve
	F8379501	Valve Kit	Use with F8322801 Valve
1	F8368201	Steam Injector Tube Assembly	
2	F200197	Steam Hose	
3	F8233700	Pipe Insulation	
4	F8116301	Coupling	60 pound models; 2 required
5	F8110601	Nipple	60 pound models
6	H86070034	Street Elbow	
7	430497	Screw	
8	F8490301	Steam Bracket	
9	F8322801P	Valve	Includes F8514601 Coil; For models that have been upgraded with F8521601 Din Valve Kit
	F8521801	DIN Valve Kit	Includes F8322801 Valve, F8382301 DIN Valve Adapter Kit and F8514601 Coil
10	70263801	Pipe Nipple	
11	F8362701	Coupling	
12	70030401	Nut	
13	431486	Pipe Nipple	
14	F270307	Steam Filter	
15	F420409	Plug	
16	20253	Screw	
17	F8360602	Shell Weldment	20 pound models
	F8360702	Shell Weldment	30 pound models
	F8360802	Shell Weldment	40 pound models
	F8360902	Shell Weldment	60 pound models

[illegible]

Parts Index

A

Access Cover	
F8047801	61
Auxiliary Control Assembly	
F8189401P	11

B

Basket and Bearing Assembly	
F980204341	47, 49
F980204342	47, 49
F980204343	47, 49
F980204344	47, 49
Basket Assembly	
F8391301P	47
F8391303	47
F8391501P	47
F8391503	47
F8391701P	47
F8391703	47
F8391901P	47
F8502801	47
F8502804	47
Basket Pulley	
F150269	63
F150270	63, 65
F200299700	63
Bearing	
F100108	49
F100123P	49
F100134	49
F100135	49
F100136P	49
F100137P	49
Bearing Housing	
F8246802	49
F8247902	49
F8249902	49
F8250902	49
Bearing Housing Assembly	
F8271601P	49
F8271602	49
F8271701P	49
F8271702	49
F8271801P	49
F8271802	49
F8271901P	49
F8271902	49
Bearing Puller Tool	
F460129P	47
Bearing Sleeve	
F8221701	39, 41, 43
Belt	
F200201700P	63
F8382801	65
F8382803	63
F8382804	63
F8382805	63
Blind Rivet	
F8245101	39, 41, 43

Bolt

F200182700	55, 57
F430522	53
F430974	39, 41, 43
F8230501	37
F8270701	45
F8402801	53, 63, 65
F8508101	39, 41, 43

Bracket

F8365401	53
F8365402	53
F8434601	53
F8434701	53

C

Cap

F8197701	61
----------------	----

Card Plate Assembly

F8201501	25
----------------	----

Card Reader and Bracket Assembly

510068P	25
---------------	----

Card Reader Harness

F141887	25
---------------	----

Card Reader Overlay

70334301	25
----------------	----

Circuit Breaker

70256901P	13, 17, 67
-----------------	------------

Clamp Ring Assembly

F8388001	47
F8388002	47
F8388003	47
F8388004	47

Clamp Ring Bracket

F8302401	47
----------------	----

Coil

F8514601	69
----------------	----

Coin Box

F160672	27
---------------	----

Coin Chute

F8170801	15
----------------	----

Coin Drawer Assembly

F8182001	27
----------------	----

Coin Drop

70256402P	21
70441601P	19

Coin Drop Assembly

210195	21
210196	21
38462P	19
38463	19
38464P	19
38472	21
38521	21
39157	21
70281102	21
70482401	23

Coin Identification Paper

38725	19, 21, 23
-------------	------------

Coin Meter

F0160737-00	21
-------------------	----

N/A items do not appear in index.

Coin Meter Assembly		F8444502	33
F20001000P	19	F8444601	33
F200010001	21	F8444602	33
F200010002	21	F8444701	33
F200010003	21	F8444702	33
F200010004	21	F8532301	35
F200010005	21	F8551501	35
F200010006	19	F8551801	35
F200010007	19	F8557501	33
F200010008	21	F8557502	33
F200010009	19	F8557601	33
F200010010	21	F8557602	33
F200010011	19	F8557701	33
F200010012	19	F8557702	33
F200021600P	23	F8557801	33
F200021601	23	F8557802	33
F200021602	23	F8557901	33
F200021603	23	F8557902	33
F200021604	23	F8558001	33
F200021605	23	F8558002	33
F8238601	23	F8558101	33
Coin Vault Assembly		F8558102	33
F8182501	15	F8558201	33
F8182601	15	F8558202	33
Concrete Epoxy Kit		F8559701	33
F8498101	51	F8559702	33
Concrete Kit		F8559801	33
1111P	51	F8559901	33
Conrol Tray Harness		F8559902	33
F8261501P	11, 15	F8560001	33
Contact Base		F8560002	33
F8538101	13	Control Tray Assembly	
Contact Switch		F8359601	11
F8069501	13	F8359602	15
Contactoer		F8359603	11
F330177P	13, 17	F8359604	15
F330188P	67	F8359707	15
Control Assembly Kit		Coupling	
F980P3	11, 15	F8116301	69
Control Panel Assembly		F8362701	69
F8038502	29		
F8038504	31	D	
F8038506	31	Diaphragm and Guide Kit	
F8038602	29	G582P3	61
F8038604	31	DIN Rail	
F8038606	31	F8385301	13, 17
F8038702	29	DIN Valve Adapter Kit	
F8038704	31	F8382301	69
F8038706	31	DIN Valve Kit	
F8038802	29	F8521801	69
F8038804	31	Dispenser Assembly	
F8038806	31	F8047402	61
Control Panel Overlay		Dispenser Gasket	
F8226002	33	F8308301	61
F8226301	35	Dispenser Lid	
F8226401	35	F8048101	37
F8226501	35	Dispenser Overflow Hose	
F8226601	35	F8043401	61
F8296001	35	F8043403	61
F8296101	35	F8043404	61
F8296201	35	Door	
F8296301	35	F0602431-02	39
F8443801	33	F0602837-02	41
F8443802	33	F602842-2	43
F8444401	33	F8507501	39
F8444402	33		
F8444501	33		

N/A items do not appear in index.

F8507601	41	Door Lock Cover	
F8507701	43	F8245001	45
Door Assembly		Door Lock Microswitch	
F8187202	39	F200203200	45
F8187203	39	Door Lock Plate Assembly	
F8187206	39	F8223202	45
F8187208	39	Door Lock Plate Shim	
F8187209	39	F8344401	45
F8187210	39	Door Lock Solenoid Replacement Kit	
F8187211	39	F977P3	45
F8187302	41	Door Lock Splash Shield	
F8187303	41	F320200	45
F8187305	41	Door Lock Switch Lever	
F8187306	41	F8223401	45
F8187308	41	Door Mount	
F8187309	41	F150271	39, 41, 43
F8187310	41	Dowel Pin	
F8187311	41	F8388101	49
F8187402	43	F8388201	49
F8187403	43	Drain Connect Tee	
F8187406	43	F150318	53
F8187408	43	Drain Hose	
F8187409	43	F200165100	53
F8187410	43	F8232901	53
F8187411	43	F8261302	53
Door Bezel		F8261303	53
F0170426-00	29, 31	F8464701	53
F0170426-30	29, 31	Drain Seal Kit	
F170416-1	29, 31	F8562001	57
F170416-3	29, 31	Drain Tee	
F170417-1	29, 31	F150398	53
F170417-3	29, 31	Drain Valve	
Door Gasket		F8406307	57
F170124	43	Drain Valve Cover	
F200000200	39	F200133600	55, 57
F200000202	39	Drain Valve Kit	
F8111502	43	F8577201	57
F8111601	41	Drain Valve Motor	
F8111602	41	F380933P	55, 57
Door Glass		Drain Valve Motor and Gear Box Assembly	
F8341701	39	G159764P	55, 57
F8485302	41	Drive Assembly	
F8485401P	43	F8204701P	13, 17
F8485402	43	F8303601P	13, 17
Door Glass Kit		F8327301P	13, 17
F290205P	39	Drive Mounting Bracket	
F8485301	41	F8322401	13, 17
Door Handle		Drive Tray Assembly	
F8199401P	39, 41, 43	F8359801	13, 17
F8199501	39, 41, 43	F8359802	13, 17
F8199502	39, 41, 43	F8359803	13, 17
F8435501	39, 41, 43		
F8544701	39, 41, 43		
Door Handle Spacer Kit			
F8567501	39, 41, 43		
Door Hinge			
F190216P	39, 41, 43		
Door Hinge Shim			
F200131000	39, 41, 43		
Door Latch Arm Assembly			
F8221401	39, 41, 43		
Door Lock Assembly			
F8197101	45		
F8340501	45		
Door Lock Catch			
F8344501	45		

E

Earth Terminal Sticker	
M412096	9
Electric Shock Danger Label	
F8115501	9
Electronic Coin Drop Assembly	
70294103P	23
70294104	23
70294105P	23
70294106	23

N/A items do not appear in index.

70294107	23
70294109	23
70294111	23
70294119	23
70294120	23
70294121	23
Electronic Coin Drop Kit	
CK099	23
CK100	23
CK101	23
CK103	23
CK106	23
CK109	23
CK110	23
CK113	23
CK115	23
CK119	23
CK120	23
CK121	23
CK122	23
CK500	23
Element	
F360205P	67
Emergency Stop Harness	
F8060501	11
Emergency Stop Plate	
F8201301	13
Emergency Stop Pushbutton	
F200233500	13
EMI Filter	
F8053901P	13, 17
F8053902	13, 17
End Stop	
F8449801	13, 17
Excluder Seal	
F8336801	47
F8336802	47
F8336901	47
F8336902	47
F8337001	47
F8337002	47
F8337101	47
F8527701	47
Expansion Clip	
70030501	11, 13, 15, 17, 29, 31, 37
Extension Spring	
F310124	63
External Door Lock Harness	
F8340001	45
External Supply Connection Decal	
F8150201	9
External Supply Harness	
F8191201P	11, 15
F8191203	11, 15
External Supply Kit	
F937P3	11, 15
Eye Bolt	
F8351901	63
F8404501	65

F

Fill Hose Kit	
F8544601	59

Filter	
F8454401	61
Flanged Bushing	
F8333301	63, 65
Frame Template	
F8433301	51
F8433401	51
F8433501	51
F8433601	51
Frame Weldment	
F8247002	51
F8248002	51
F8249001	51
F8250002	51
Front Cabinet Brace	
F8173801	29, 31
F8173901	29, 31
F8174001	29, 31
Front End Control	
F8549002	15
F8549007	15
F8549010	11
F8549012	11
Front End Control Kit	
F104P3	15
F105P3	15
F106P3	11
F107P3	11
F108P3	15
F109P3	15
Front Panel	
F8171301	29, 31
F8173001	29
F8173002P	31
F8173003	29
F8173004	29
F8173005	31
F8173006	29
F8173007	31
F8173101P	29
F8173102P	31
F8173103	29
F8173104	31
F8173105	29
F8173106	31
F8173201P	29
F8173202P	31
F8173203	29
F8173204	31
F8173205	29
F8173206	31
F8492301	29
F8492302	31
F8492303	29
F8492304	31
F8492305	29
F8492306	31
Fuse	
802493	11

G

Gravity Drain Valve	
803292	55
Grommet	
F8433001	11, 15

N/A items do not appear in index.

Ground Decal	
F230739	9
Ground Lug Connector	
M411283	61
Gusset Plate	
F8186701	31
F8186702	29, 31

H

Harness	
F631973-2	25
F8454601	61
Heating Element Plug	
F360202	67
Hole Plug	
F8223801	37
Hose	
F606816-1	61
F8232001	61
F8232002	61
F8232004	61
F8405301	11, 15
Hose Barb Connector	
F8431001	11, 15
Hose Clamp	
F200201	53
F200213	53, 61
F200215	53
F200222	61
20211	61
Hot Surface Warning Plate	
F8211901	9

I

Induction Motor	
801194P	65

J

Jumper Configuration Assembly	
M413507	11, 15
Jumper Harness Assembly	
M413506	11, 15
Jumper Wire	
F8056001	67

K

Key	
F160420	27
F430801	63, 65
H8752006H	63
70155603	37

L

Left Side Panel	
F8399202	37
F8399302	37
F8399402	37
F8399502P	37
F8399504	37
F8492402	37
F8492404	37
Lid Clamp	
F8091701	37
F8091702	37
Logo	
F8443101	31
Lower Cabinet Brace	
F8174101	29, 31
Lower Drive Mounting Bracket	
F8310101	13, 17

M

Machine Size Configuration Harness	
F8028101P	11, 15
F8028103P	11, 15
F8028104P	11, 15
F8028105P	11, 15
Magnet	
F8390801	39, 41, 43
Manifold	
F8333201	61
Motor	
F8335001P	63
F8335101P	63
Motor Bracket Weldment	
F8441601	63
F8441602	63
Motor Conduit Mounting Bracket	
70321701	63
Motor Drip Shield	
F200216900	65
Motor Harness	
F8384801	65
F8384901	63
F8396601	63
Motor Isolation Kit	
F8562501	63
F8562502	63
Motor Mount Rod	
801062	65
Motor Pulley	
F8362501	63
Motor Rod Extension	
F8387101	65
F8387102	65
Motor Rod Plate	
F8441101	63, 65
Mount on Concrete Warning Label	
F8246401	9
Mounting Plate	
70208801	25

N/A items do not appear in index.

N

Nameplate	
F8443102	31
Nipple	
F8110601	69
Nut	
F0431807-00	61
F430215	39, 41, 43
F430218	47
F430225	45
F430232	11, 13, 15, 39, 41, 43, 45, 61
F430264	45
F431017	13
F431022	39, 41, 43
F431041	39, 41, 43
F8387601	49, 63
F8387701	49
M400977	31
24205	13
44087201	53, 63, 65
44087301	51
685846	19, 21, 23
70030401	53, 69

O

Opto Coupler	
200674P	19, 21
O-Ring	
F8441901	63, 65
Output/Logic Harness	
F8028701	11, 15
Overflow Hose	
F8367201	53
F8367901	53
F8368001	53
Overlay	
F8443803	35
F8444403	35
F8444503	35
F8444603	35
F8444703	35
F8557503	35
F8557603	35
F8557703	35
F8557803	35
F8557903	35
F8558003	35
F8558103	35
F8558203	35
F8559703	35
F8559803	35
F8559903	35
F8560003	35
70295301	23

P

Panel Lock	
44089303P	37
Pin	
F8302701	47

N/A items do not appear in index.

Pipe Insulation	
F410300	67
F8233700	69
Pipe Nipple	
431486	69
70263801	69
Plug	
F200202600	67
F420409	69
F8223901	37
M400985	37
Pop Rivet	
F431223	39, 41, 43
70058501	15, 19, 21
Pressure Bulb	
30907	11, 15
P-Trap Hose	
F8042201	61
F8042202	61
F8042301	61
Pulse Expander Assembly	
F8034701P	23
Pushbutton Switch	
70413301	37

R

Rear Drain Hose	
F8231904	53
F8231905	53
F8365601	53
F8365602	53
Rear Panel	
F8352801	37
F8362401	37
F8365201	37
F8367101	37
F8492501	37
Reed Switch Assembly	
F8066802	39, 41, 43
Retaining Ring	
F8337801	49
F8337901	49
F8344901	49
F8345001	49
Right Side Panel	
F8399201	37
F8399301	37
F8399401	37
F8399501	37
F8399503P	37
F8492401	37
F8492403	37
Rod	
F602813-2	39, 41
F602813-3	43

S

Screw	
F430100	63, 65
F430174	25, 29, 31, 37
F430532	39
F430533	41, 43

F430536	39, 41, 43
F430903	11
F430909	61
F430956	45
F430977	45
F8117601	29, 31
F8206901	11, 13, 15, 17, 37, 61
F8230301	61
F8230601	37
F8368701	49
F8368801	49
F8406601	65
F8442701	51
F8535501	39, 41, 43
F8535601	61
H88213996	51
202175	53
20253	69
23222	63
430497	69
503688	13, 17
800461	63
800462	47
800548	61
801019	29
Seal Scupper Pad	
F8350301	49
F8350302	49
F8350303	49
Shaft Seal Sleeve	
F8343914	47
Shaft Seal Sleeve Kit	
F8343901P	47
F8343904P	47
F8343906P	47
F8343909P	47
Shell Band Kit	
F741701	47
F8537801	47
F8537802	47
F8537804	47
Shell Front Assembly	
F8229401	47
F8229501	47
F8229601	47
F8229701	47
Shell Front Gasket Kit	
F8513501	47
Shell Weldment	
F8360601	51
F8360602	51, 67, 69
F8360603	51
F8360701	51
F8360702	51, 67, 69
F8360703	51
F8360801	51
F8360802	51, 67, 69
F8360803	51
F8360901	51
F8360902	51, 67, 69
F8360903	51
Shim	
F8484401	45
Siphon Cover	
F8047901	61
Snap Bushing	
44071501	11, 15

Spacer	
F431901	45
F8451601	63, 65
Spring	
F8504601	55
Spring Mount Rod	
F8361301	65
Spring Pin	
F431222	39, 41, 43
Spring Plate	
F8363901	63
Steam Bracket	
F8490301	69
Steam Filter	
F270307	59, 69
F270308	59
Steam Heat Kit	
F953P3	69
Steam Hose	
F200197	69
Steam Injector Tube Assembly	
F8368201	69
Steam Valve Repair Kit	
F380984P	69
Street Elbow	
H86070034	69
Stud	
70334702	53
Supply Overflow Hose	
F8043405	61

T

Tee	
F8246601	11, 15, 67
Terminal Block	
430642	61
Terminal Tray Cover	
F8177001	61
Thermistor Sensor	
F370609	67
Top Cabinet Brace	
F8043501	37
F8043701	37
F8043801	37
F8043901	37
Top Cover	
F8017401	37
F8040201	37
F8040301	37
F8040401P	37
Top Cover Hinge	
F8258601	37
Top Cover Latch	
F8201001	29, 31
Torsion/Door Lock Spring	
F8070301	45
Transformer	
F8401301	13, 17
201616P	11
803527P	11, 15
Tray Support Bracket	
F8375201	11, 15

N/A items do not appear in index.

Triple Lip Seal	
F8203801	49
F8203802	49
F8203803	49
F8203806	49
Tubing	
F8153901	11, 15, 67

F200116	59
Water Pressure Switch	
F8404401	11, 15, 67

U

USB IR Interface Kit	
203346	11, 15
Use Copper Conductors Only Caution Label	
F8242201	9

V

Vacuum Breaker Assembly	
F8048601	61
Vacuum Breaker Cover	
F8439301	61
Vacuum Breaker Hose	
F0200244-01	61
F0200244-02	61
Vacuum Supply Hose	
F8042801	61
F8042803	61
F8042804	61
F8042805	61
Valve	
F8322801P	69
Valve Kit	
F8379501	69
Valve Panel	
F8398701	61
F8398801	61
F8398901	61
F8399001	61
Valve, 3-Way	
F8286401P	61
F8286402P	61

W

Warning Label	
F8207901	9
F8233501	9
44127701	9
Washer	
F430339	49
F431113	39, 41, 43
F431115	63, 65
F431902	45
F431916	39, 41, 43
F431929	39, 41, 43
F8366601	49
F8402701	51
M400081	47, 51
M405535	53
803615	59, 61
Water Hose	
F200108P	59

N/A items do not appear in index.