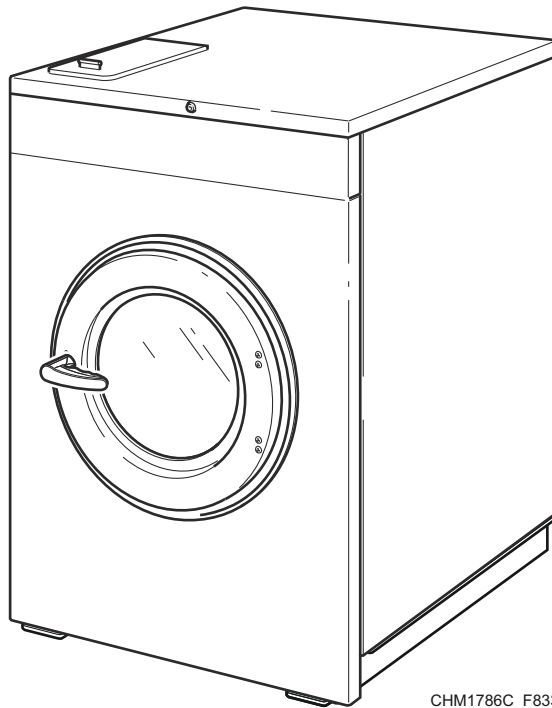


Washer-Extractor

Cabinet Hardmount

Design 2 and 3 Models

Refer to Page 3 for Model Numbers



CHM1786C_F8339401

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

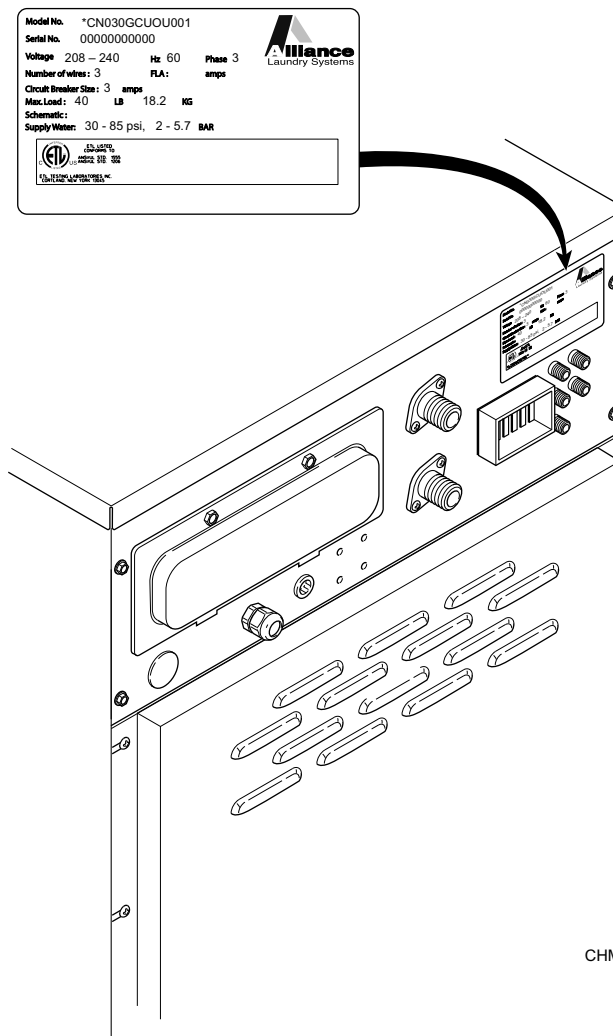
For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s) as shown.



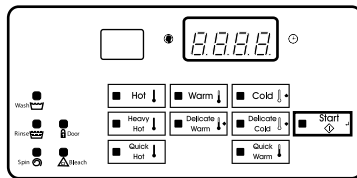
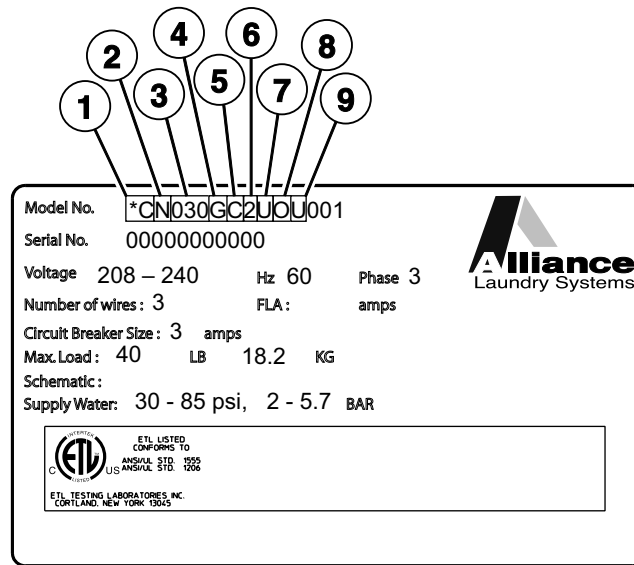
CHM3025P_F8339401

Model Identification

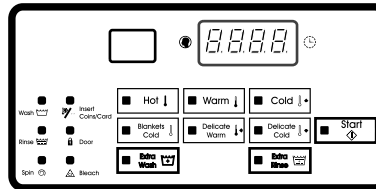
Information in this manual is applicable to these washer-extractor models:

HCB040LDF	SCL030LCF	SCN020LCF	SCN040LXF	SCU030LEV
HCD020LDF	SCL030LCV	SCN020LCV	SCN040LXV	SCU030LLV
HCD020LDV	SCL030LEF	SCN020LDF	SCN040LYF	SCU030LXV
HCD030LDF	SCL030LEV	SCN020LDV	SCN040LYV	SCU030LYV
HCD030LDV	SCL030LXF	SCN020LEF	SCN040WCF	SCU030WCV
HCD040LDF	SCL030LXV	SCN020LEV	SCN040WCV	SCU030WDV
HCD040LDV	SCL030LYV	SCN020LXF	SCN040WDF	SCU030WEV
HCD060LDF	SCL030WCF	SCN020LYF	SCN040WDV	SCU030WXV
HCD060LDV	SCL030WCV	SCN020LYV	SCN040WEF	SCU030WYV
SCB040LCF	SCL030WEF	SCN020WCF	SCN040WEV	SCU040LCV
SCB040LCV	SCL030WEV	SCN020WCV	SCN040WYF	SCU040LDV
SCB040LDV	SCL030WLV	SCN020WDF	SCN040WYV	SCU040LEF
SCB040LEF	SCL030WXF	SCN020WDV	SCN060LCF	SCU040LEV
SCB040LEV	SCL030WYF	SCN020WEF	SCN060LCV	SCU040LLF
SCB040LLF	SCL030WYV	SCN020WEV	SCN060LDF	SCU040LLV
SCB040LXV	SCL040LCF	SCN020WYF	SCN060LDV	SCU040LXV
SCB040LYV	SCL040LCV	SCN020WYV	SCN060LEF	SCU040LYV
SCB040WCF	SCL040LEF	SCN030LCF	SCN060LEV	SCU040WCF
SCB040WCV	SCL040LEV	SCN030LCV	SCN060LXF	SCU040WCV
SCB040WDV	SCL040LLF	SCN030LDF	SCN060LXV	SCU040WDV
SCB040WEV	SCL040LXF	SCN030LEF	SCN060LYF	SCU040WEV
SCB040WXV	SCL040LXV	SCN030LDV	SCN060LYV	SCU040WXV
SCB040WYV	SCL040LYF	SCN030LEV	SCN060WCF	SCU040WYV
SCD020LDF	SCL040WCF	SCN030LXF	SCN060WCV	SCU060LCV
SCD020LDV	SCL040WCV	SCN030LXV	SCN060WDF	SCU060LDV
SCD030LDF	SCL040WEF	SCN030LYF	SCN060WDV	SCU060LEV
SCD030LDV	SCL040WEV	SCN030LYV	SCN060WEF	SCU060LLV
SCD040LDF	SCL040WLV	SCN030WCF	SCN060WEV	SCU060LXV
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SCD060LDV	SCL040WYF	SCN030WDV	SCU020LCV	SCU060WDV
SCL020LCF	SCL040WYV	SCN030WEF	SCU020LDV	SCU060WEV
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SCL020LXF	SCL060LXF	SCN040LCV	SCU020WDV	SCY030WEV
SCL020LXV	SCL060LXV	SCN040LDF	SCU020WEV	SCY040LEV
SCL020LYF	SCL060WCV	SCN040LDV	SCU020WXV	SCY040WEV
SCL020LYV	SCL060WEF	SCN040LEF	SCU020WYV	SCY060LEV
SCL020WCV	SCL060WEV	SCN040LEV	SCU030LCV	SCY060WEV
SCL020WEF	SCL060WLV	SCN040LLF	SCU030LDV	
SCL020WEV	SCL060WXF		SCU030LEF	
SCL020WLV	SCL060WYF			
SCL020WXF	SCL060WYV			
SCL020WYF				
SCL020WYV				

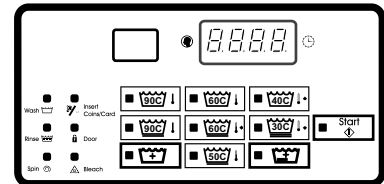
Product Overview for M9, M30, Galaxy 400, Galaxy 600, Quantum Silver and Quantum Gold



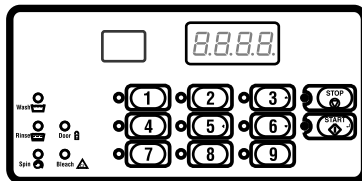
Galaxy 400 Coin



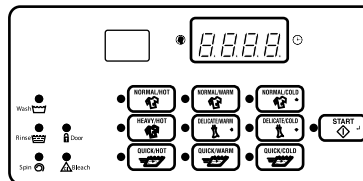
Galaxy 600 Coin (Domestic)



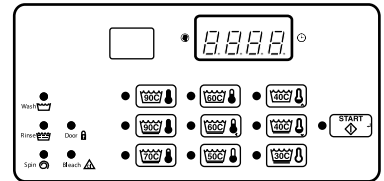
Galaxy 600 Coin (International)



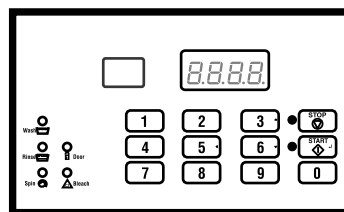
M9/Galaxy 400 OPL/Quantum Silver OPL



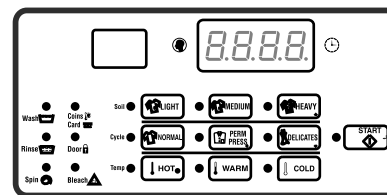
Quantum Silver Coin (Domestic)



Quantum Silver Coin (International)



M30/Quantum Gold OPL



Quantum Gold

CHM3217P_F8339401

Product Overview for M9, M30, Galaxy 400, Galaxy 600, Quantum Silver and Quantum Gold

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Product Family	CC HC IC NC SC UC YC
2	-	Market	B (Brazil CE) D (Daiwa) L (International ETL(c)) N (Domestic ETL(c)) U (International CE) W (WRAS CE) Y (Australia) Z (No Agency International)
3	-	Capacity (Pounds)	020 030 040 060 080 100 125
4	-	Control	G H J K L W
5	-	Actuation	C (Drop Coin Meter) D (Digital Coin Meter) E (Electronic World Drop) L (Prep for Remote/Central Pay) N (Non-Coin OPL) X (Prep for Coin Meter) Y (Prep for Card Reader)
6	-	Speed	2 (2 Speed) F (F-Speed) V (V-Speed)
7	-	Voltage	B (120/60/1/2) C (380-415/50/3/4) F (440-480/60/3/3) J (200/50/3/3) N (440-480/50/60/3) O (208/220-240/60/3/3) P (380-415/50/60/3) Q (200-208/220-240/50/60/3) R (380-415/440-480/50/60/3) X (200-208/220-240/50/60/1/3) Y (208/220-240/60/1/2)
8	-	Side Panel	U (Standard) 1 (Stainless Steel)
9	-	Design	1 2 3

Product Overview for M4, Galaxy 200 and Quantum Standard

1

2

3

4

5

6

7

8

9

Model No.

*CN030GC2UOU001

Serial No.

0000000000

Voltage

208 – 240

Hz

60

Phase

3

Number of wires :

3

FLA :

amps

Circuit Breaker Size :

3

amps

Max. Load :

40

LB

18.2

KG

Schematic :

Supply Water:

30 - 85 psi,

2 - 5.7

BAR

ETL

UNIVERSITY

TESTING

ETL LISTED

CONFORMS TO

ANSI/UL STD. 1555

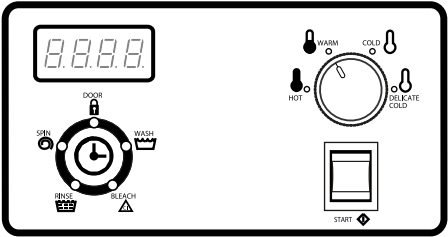
US ANSI/UL STD. 1206

ETL TESTING LABORATORIES, INC.

CORTLAND, NEW YORK 13045

Alliance

Laundry Systems



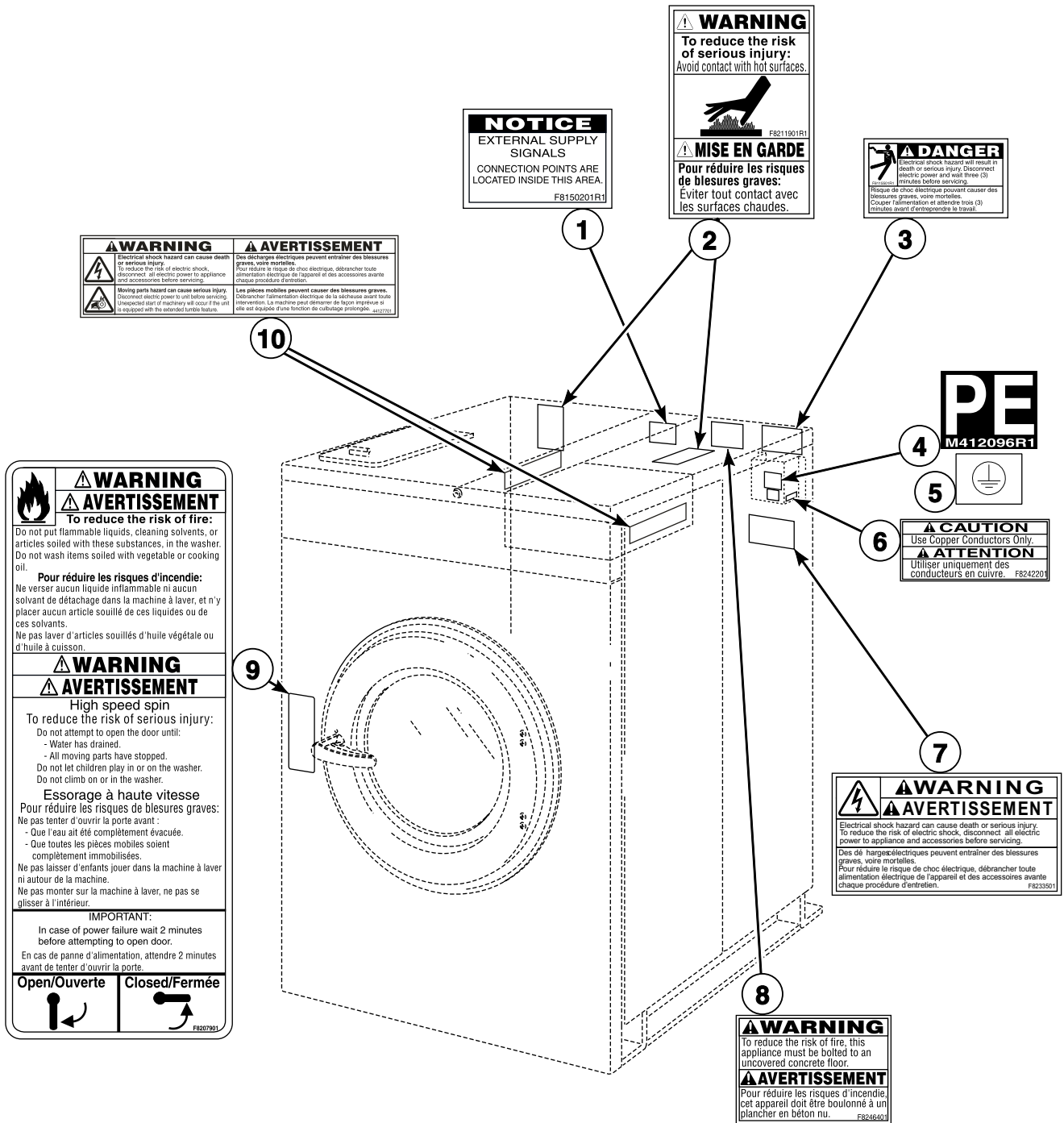
M4/Galaxy 200/Quantum Standard

CHM3218P_F8339401

Product Overview for M4, Galaxy 200 and Quantum Standard

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Product Family	CC HC IC NC SC UC YC
2	-	Market	B (Brazil CE) D (Daiwa) L (International ETL(c)) N (Domestic ETL(c)) U (International CE) W (WRAS CE) Y (Australia) Z (No Agency International)
3	-	Capacity (Pounds)	020 030 040 060 080 100 125
4	-	Control	G H J K L W
5	-	Actuation	C (Drop Coin Meter) D (Digital Coin Meter) E (Electronic World Drop) L (Prep for Remote/Central Pay) N (Non-Coin OPL) X (Prep for Coin Meter) Y (Prep for Card Reader)
6	-	Speed	2 (2 Speed) F (F-Speed) V (V-Speed)
7	-	Voltage	B (120/60/1/2) C (380-415/50/3/4) F (440-480/60/3/3) J (200/50/3/3) N (440-480/50/60/3) O (208/220-240/60/3/3) P (380-415/50/60/3) Q (200-208/220-240/50/60/3) R (380-415/440-480/50/60/3) X (200-208/220-240/50/60/1/3) Y (208/220-240/60/1/2)
8	-	Side Panel	U (Standard) 1 (Stainless Steel)
9	-	Design	1 2 3

Decals

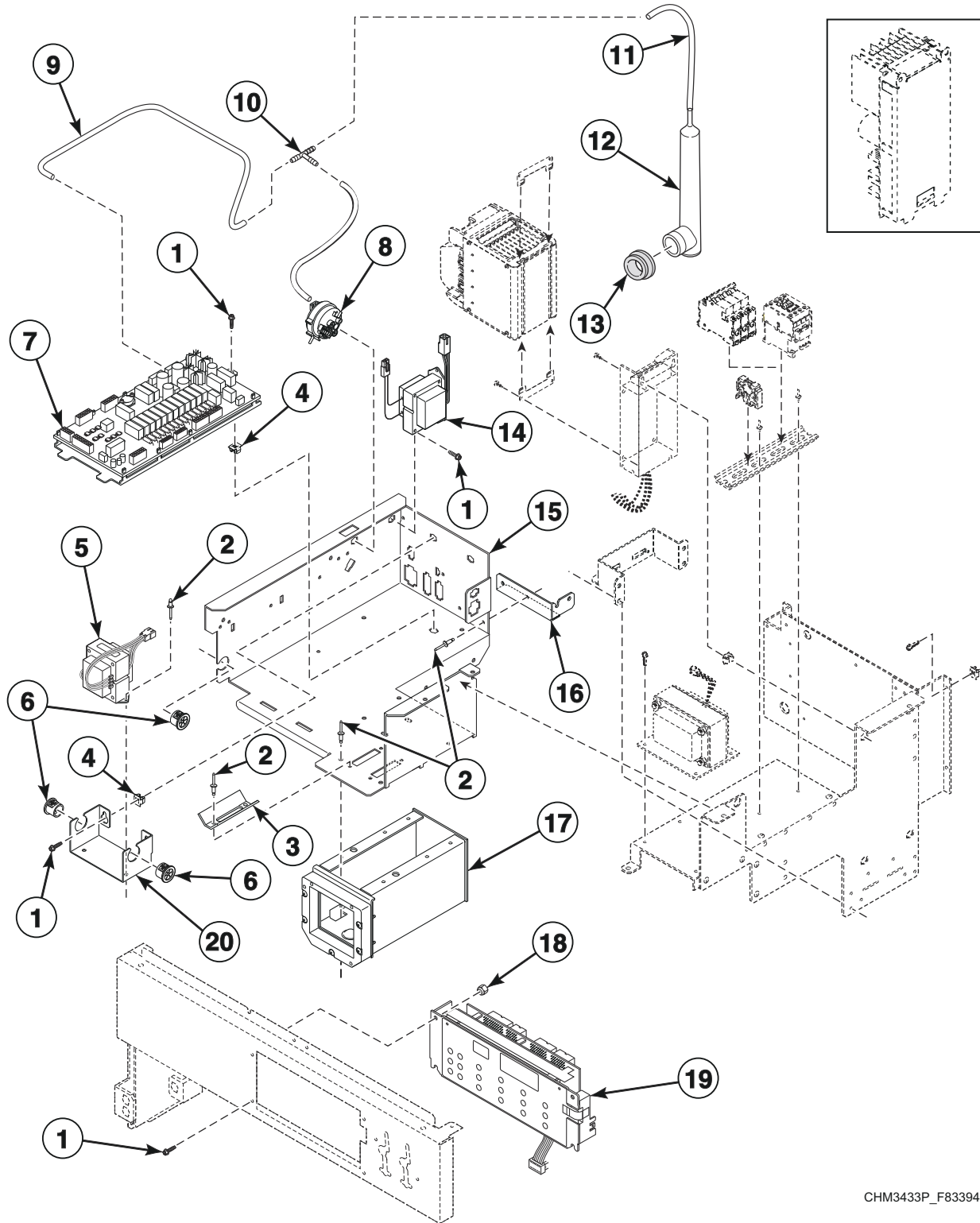


CHM3027P_F8339401

Decals

REF	PART NO.	DESCRIPTION	COMMENTS
1	F8150201	External Supply Connection Decal	
2	F8211901	Hot Surface Warning Plate	
3	F8115501	Electric Shock Danger Label	
4	M412096	Earth Terminal Sticker	
5	F230739	Ground Decal	
6	F8242201	Use Copper Conductors Only Caution Label	
7	F8233501	Warning Label	
8	F8246401	Mount On Concrete Warning Label	
9	F8207901	Warning Label	
10	44127701	Warning Label	

Control Module (Drawing 1 of 2)

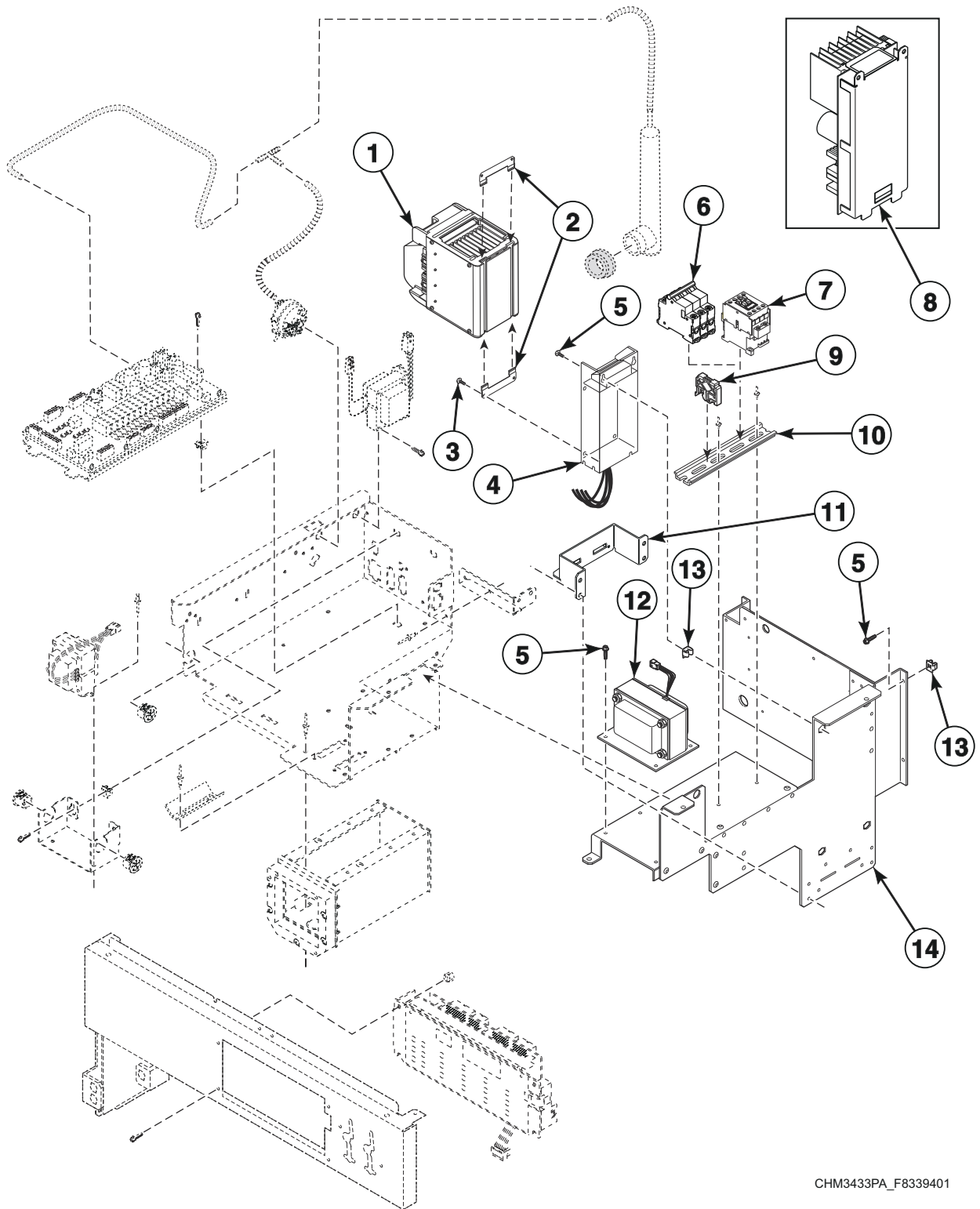


CHM3433P_F8339401

Control Module (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	F8028701	Output/Logic Harness	
	F8028101P	Machine Size Configuration Harness	20 pound models
	F8028103P	Machine Size Configuration Harness	30 pound models
	F8028104P	Machine Size Configuration Harness	40 pound models
	F8028105P	Machine Size Configuration Harness	60 pound models
	F8261501P	Control Tray Harness	40 and 60 pound models
	M413506	Jumper Harness Assembly	208 Volt
	M413507	Jumper Configuration Assembly	240 Volt
	F8191201P	External Supply Harness	
	F937P3	External Supply Kit	Includes items 1, 14, 430497 Screw, F8136601 Screw, F8161701 Label, F8189401 Control Assembly and F8191201P External Supply Harness
	203346	USB IR Interface Kit	
1	F8206901	Screw	
2	70058501	Pop Rivet	
3	F8170801	Coin Chute	
4	70030501	Expansion Clip	
5	803527P	Transformer	
6	44071501	Snap Bushing	
7	F980P3	Control Assembly Kit	Includes item 10 and F8108001 Output Assembly
	802493	Fuse	2.5 Amp
	802492	Fuse	5 Amp
8	F8404401	Water Pressure Switch	Electric and steam heat
9	F8153901	Tubing	
10	F8246601	Tee	Electric and steam heat
	F8431001	Hose Barb Connector	Standard
11	F8405301	Hose	
12	30907	Pressure Bulb	
13	F8433001	Grommet	
14	201616P	Transformer	External supply
15	F8359702	Control Tray Assembly	20 and 30 pound models; Design 2; Includes items 3 and 17
	F8359707	Control Tray Assembly	20 and 30 pound models; Design 3; Includes items 3 and 17
	F8359704	Control Tray Assembly	All other models; Includes items 3, 15 and 17
16	F8375201	Tray Support Bracket	
17	F8182501	Coin Vault Assembly	20 and 30 pound models; Design 2
	F8182601	Coin Vault Assembly	All other models
18	F430232	Nut	
19	F103P3	Front End Control Kit	F-speed models; Includes F8028701 Output/Logic Harness
	F102P3	Front End Control Kit	V-speed models; Includes F8028701 Output/Logic Harness
20	F8599801	Bracket	

Control Module (Drawing 2 of 2)



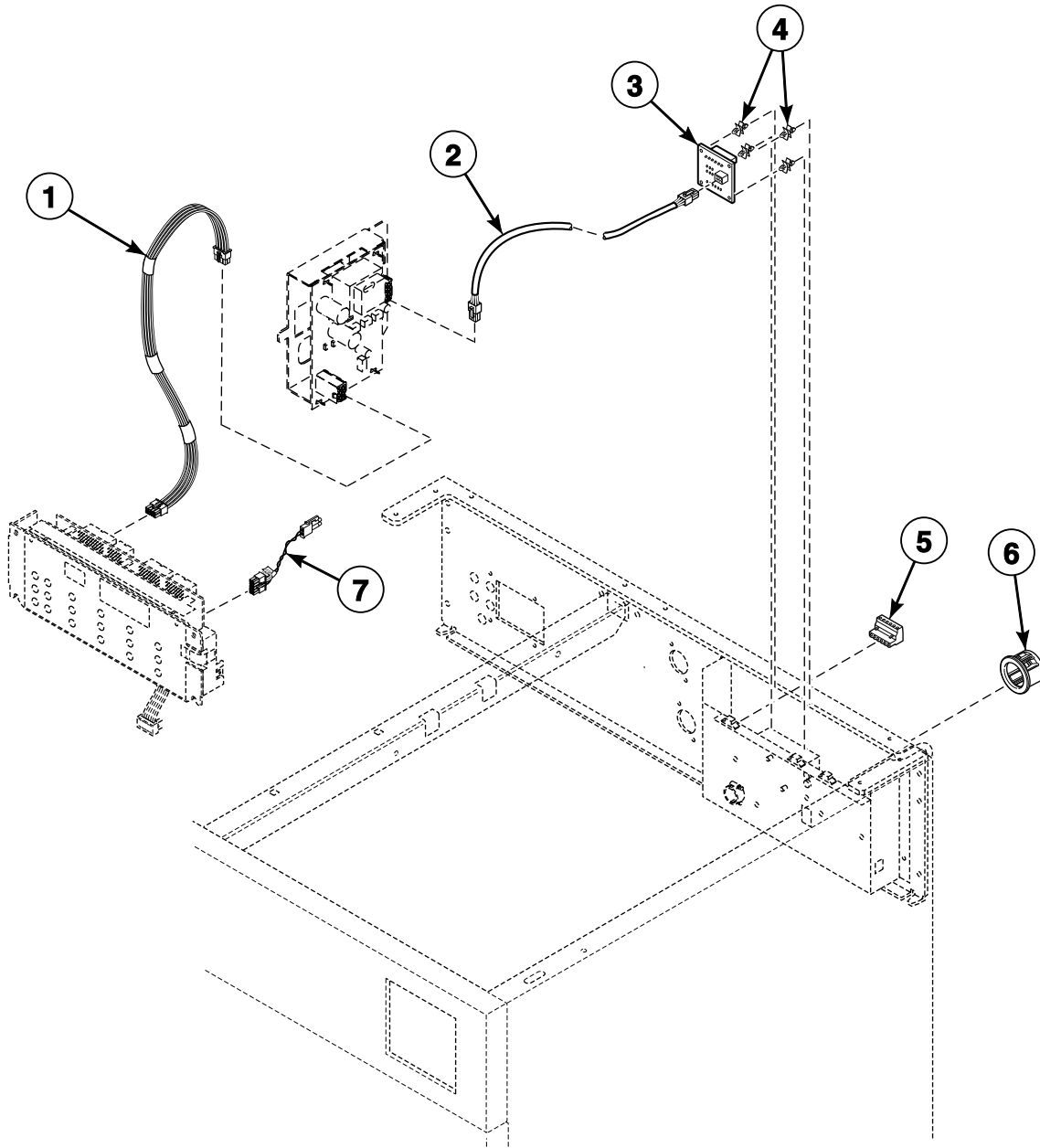
CHM3433PA_F8339401

Control Module (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	F8028701	Output/Logic Harness	
	F8028101P	Machine Size Configuration Harness	20 pound models
	F8028103P	Machine Size Configuration Harness	30 pound models
	F8028104P	Machine Size Configuration Harness	40 pound models
	F8028105P	Machine Size Configuration Harness	60 pound models
	F8261501P	Control Tray Harness	40 and 60 pound models
	M413506	Jumper Harness Assembly	208 Volt
	M413507	Jumper Configuration Assembly	240 Volt
	F8191201P	External Supply Harness	
	203346	USB IR Interface Kit	
1	F8303601P	Drive Assembly	N and P-voltage; 5 hp
	F8204701P	Drive Assembly	60 pound models; Q and X-voltage; 3 hp
2	F8322401	Drive Mounting Bracket	Use with item 1
3	503688	Screw	
4	F8053901P	EMI Filter	240 Volt; International models only
	F8053902	EMI Filter	480 Volt; International models only
5	F8206901	Screw	
6	70256901P	Circuit Breaker	Electric and steam heat
7	F8449801	End Stop	
8	F330177P	Contacto	
9	F8327301P	Drive Assembly	20, 30 and 40 pound models; B, Q and X-voltage; 2 hp
10	F8385301	DIN Rail	
11	F8310101	Lower Drive Mounting Bracket	Use with item 8
12	F8401301	Transformer	
13	70030501	Expansion Clip	
14	F8359801	Drive Tray Assembly	20 pound models
	F8359802	Drive Tray Assembly	30 pound models
	F8359803	Drive Tray Assembly	40 and 60 pound models

Network Controls

WC, WD, WE, WL and WY Models

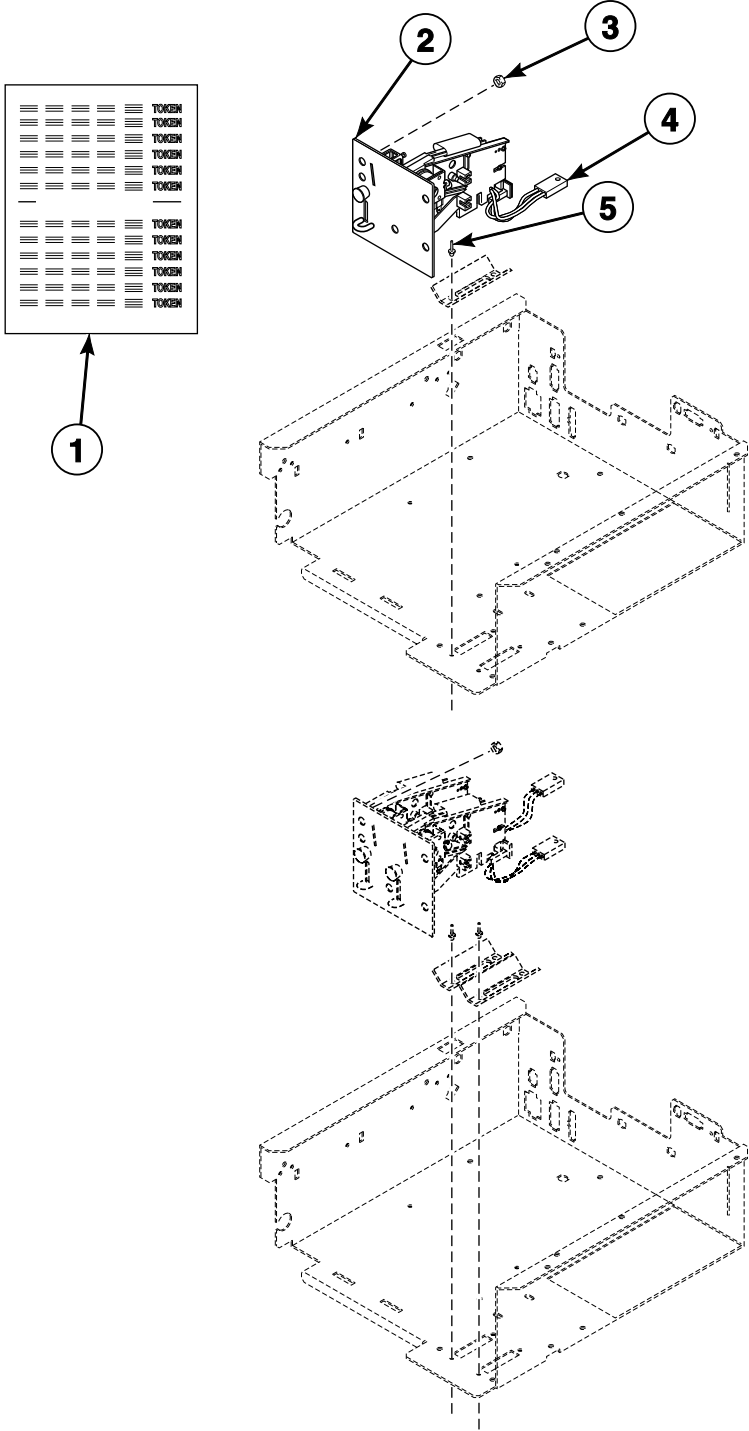


CHM3214P_F8339401

Network Controls

REF	PART NO.	DESCRIPTION	COMMENTS
	NK204	Network Retrofit Kit	Wired; Includes items 1, 3, 4, 7, 201341 Network Board Assembly, 430497 Screw and 51780 Screw
	NK220	Network Controller Kit	Wired; Includes 210162 Terminating Resistor, 511949 Network Controller Assembly, 512161 Network Controller Power Supply and 513375 Ethernet Cable
	NK301	Wireless Network Kit	
	NK320	Ethernet Gateway Kit	Wireless
	NK330	USB Gateway Kit	Wireless
1	44088501P	Network Wire Harness Assembly	
2	44141801P	Network Harness	
3	210095P	Communication Board	
4	210098	PC Board Standoff	
5	210099	Communication Connector	
6	M400770	Snap Bushing	
7	70338301P	Communication Harness	

Flush Mount Coin Meter Assembly - Single Drop



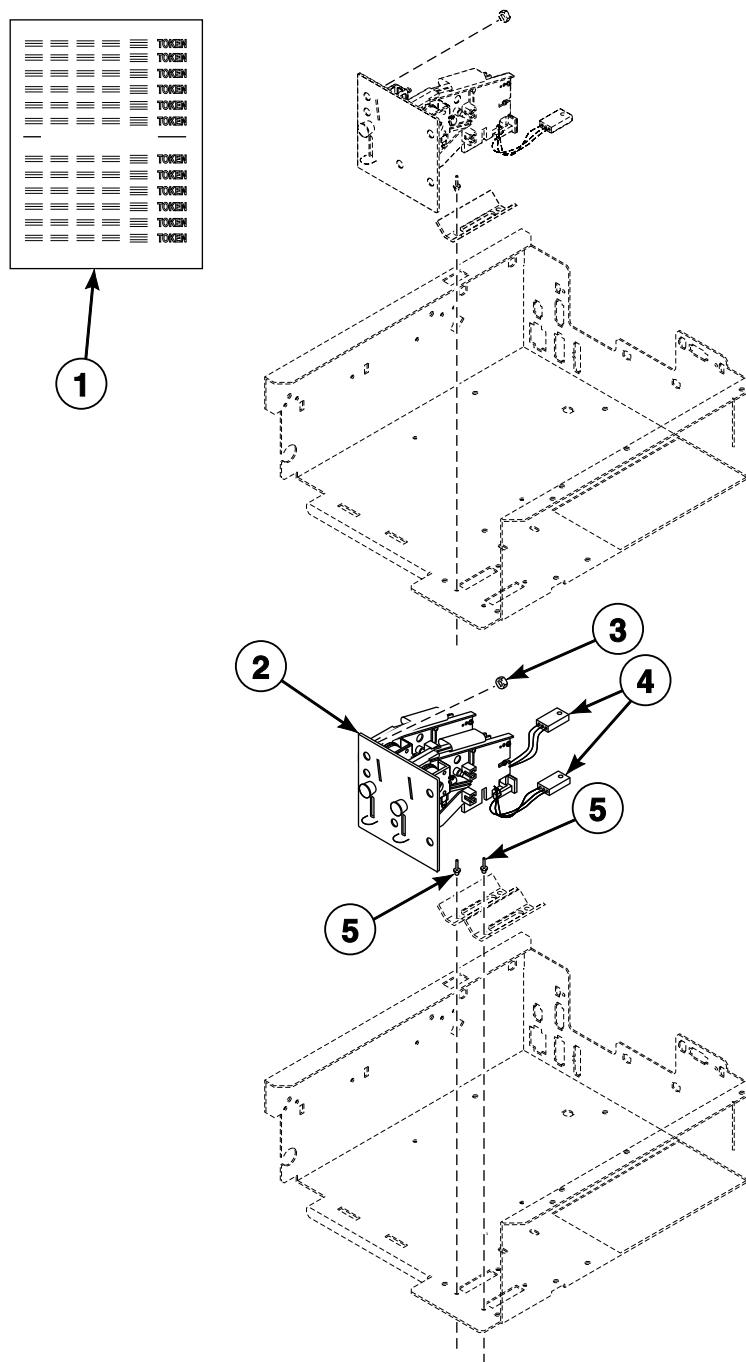
CHM3088P_F8339401

Flush Mount Coin Meter Assembly - Single Drop

REF	PART NO.	DESCRIPTION	COMMENTS
	F200010000P	Coin Meter Assembly	U.S. \$.25; Includes items 2 and 3
	F200010006	Coin Meter Assembly	.800 token; Includes items 2 and 3
	F200010007	Coin Meter Assembly	.880 token; Includes items 2 and 3
	F200010009	Coin Meter Assembly	.990 token; Includes items 2 and 3
	F200010011	Coin Meter Assembly	Jeton WH121 token; Includes items 2 and 3
	F200010012	Coin Meter Assembly	Jeton .08 token; Includes items 2 and 3
1	38725	Coin Identification Paper	
2	38464P	Coin Drop Assembly	Canada .25
	N/A	Coin Drop Assembly	Australia .20
	N/A	Coin Drop Assembly	Belgium 5 franc
	N/A	Coin Drop Assembly	Denmark 2 krone
	N/A	Coin Drop Assembly	United Kingdom 20 pence
	N/A	Coin Drop Assembly	France 2 franc
	N/A	Coin Drop Assembly	Hong Kong 5 dollar
	N/A	Coin Drop Assembly	Italy 500 lira
	N/A	Coin Drop Assembly	Japan 100 yen
	N/A	Coin Drop Assembly	Korea 500 won
	N/A	Coin Drop Assembly	South Africa 2 rand
	N/A	Coin Drop Assembly	Spain 100 peseta
	N/A	Coin Drop Assembly	Thailand 10 baht
	N/A	Coin Drop Assembly	.886 token
	N/A	Coin Drop Assembly	1.000 token
	N/A	Coin Drop Assembly	Jeton 08 token
	70441601P	Coin Drop	U.S. \$.25
	N/A	Coin Drop Assembly	.800 token
	38462P	Coin Drop Assembly	Token; 118-1; .880 diameter x .079 thick; Brass
	38463	Coin Drop Assembly	Token; 118-5; .990 diameter x .081 thick; Silver
	N/A	Coin Drop Assembly	Jeton WH121 token
	N/A	Coin Meter	Jeton .08 token
3	685846	Nut	
4	200674P	Opto Coupler	
5	70058501	Pop Rivet	

N/A = Part no longer available

Flush Mount Coin Meter Assembly - Dual Drop



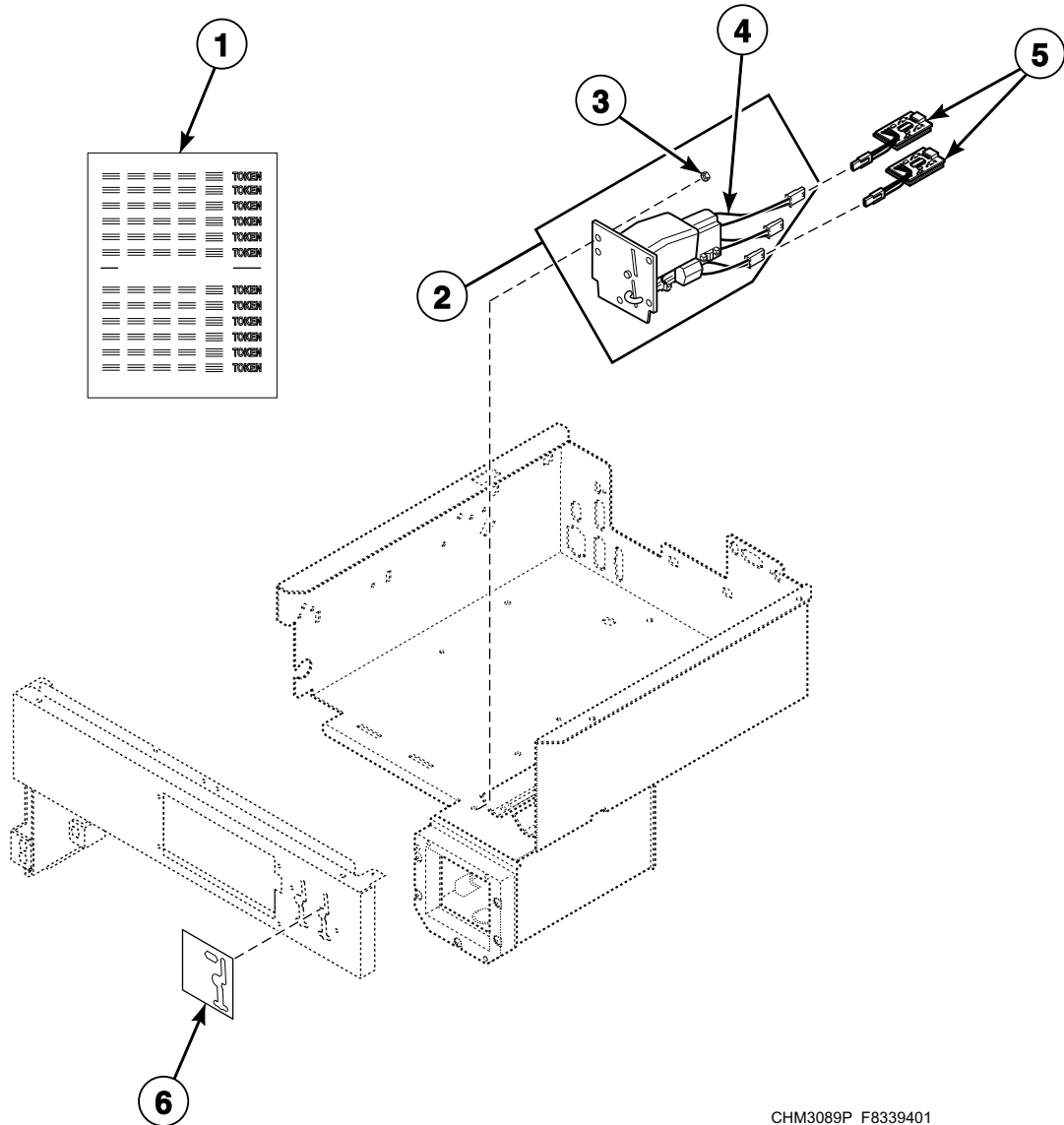
CHM3088PA_F8339401

Flush Mount Coin Meter Assembly - Dual Drop

REF	PART NO.	DESCRIPTION	COMMENTS
	F200010001	Coin Meter Assembly	Australia .20 and 1.00; Includes items 2 and 3
	F200010002	Coin Meter Assembly	100 and 500 yen; Includes items 2 and 3
	F200010003	Coin Meter Assembly	Canada .25 and 1.00; Includes items 2 and 3
	F200010004	Coin Meter Assembly	New Zealand .20 and 1.00; Includes items 2 and 3
	F200010005	Coin Meter Assembly	U.S. \$.25 and \$1.00; Includes items 2 and 3
	F200010008	Coin Meter Assembly	.50 and 2.00 euro; Includes items 2 and 3
	F200010010	Coin Meter Assembly	10 and 50 Taiwan; Includes items 2 and 3
1	38725	Coin Identification Paper	
2	N/A	Coin Meter	10 and 50 Taiwan
	N/A	Coin Meter	Belgium 5 and 20 franc
	N/A	Coin Meter	Denmark 1 and 5 krone
	N/A	Coin Meter	Denmark 5 and 10 krone
	38472	Coin Drop Assembly	United Kingdom 20 pence and 1 pound
	N/A	Coin Meter	.20 and .50 euro
	210195	Coin Drop Assembly	.20 and 1.00 euro
	210196	Coin Drop Assembly	.50 and 1.00 euro
	N/A	Coin Meter	2 and 5 franc
	N/A	Coin Meter	2 and 10 franc
	39157	Coin Drop Assembly	Israel 1 and 5 shekel
	38521	Coin Drop Assembly	Korea 100 and 500 won
	N/A	Coin Meter	Spain 100 and 500 peseta
	N/A	Coin Drop Assembly	Australia .20 and 1.00
	N/A	Coin Drop Assembly	Japan 100 and 500 yen
	N/A	Coin Drop Assembly	Canada .25 and 1.00
	N/A	Coin Drop Assembly	New Zealand .20 and 1.00
	70256402P	Coin Drop	U.S. \$.25 and \$1.00
	F0160737-00	Coin Meter	.50 and 2.00 euro
	70281102	Coin Drop Assembly	10 and 50 Taiwan dollar
	N/A	Coin Meter	Taiwan 5 and 10 dollar
3	685846	Nut	
4	200674P	Opto Coupler	
5	70058501	Pop Rivet	

N/A = Part no longer available

Electronic Coin Meter Assembly



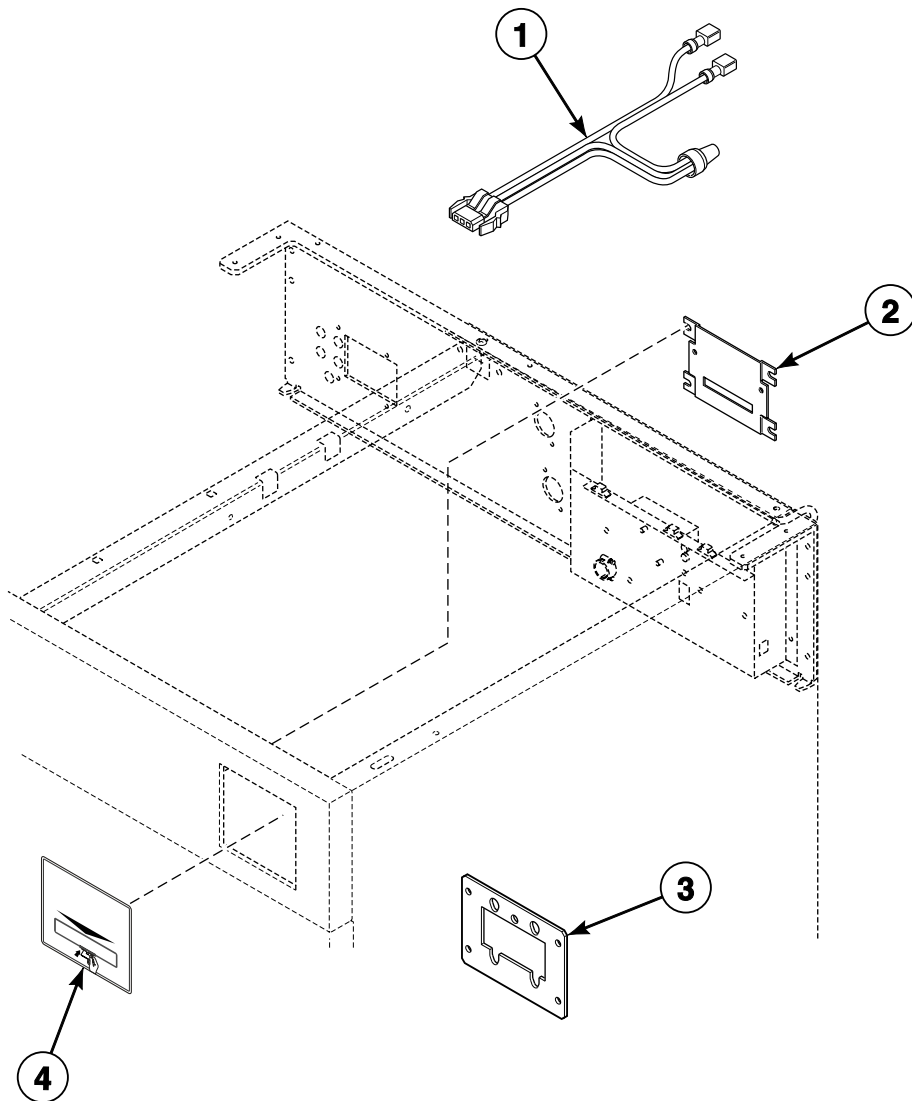
CHM3089P_F8339401

Electronic Coin Meter Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	CK500	Electronic Coin Drop Kit	Includes item 2
1	38725	Coin Identification Paper	
2	F200021600P	Coin Meter Assembly	U.S., Canada, Japan and Taiwan; Includes items 3 and 4; Requires CK500 Electronic Coin Drop Kit for installation
	F200021601	Coin Meter Assembly	Australia, New Zealand, Hong Kong, South Korea and Malaysia; Includes items 3 and 4; Requires CK500 Electronic Coin Drop Kit for installation
	F200021602	Coin Meter Assembly	United Kingdom and euro; Includes items 3 and 4; Requires CK500 Electronic Coin Drop Kit for installation
	F200021603	Coin Meter Assembly	Denmark, Norway and euro; Includes items 3 and 4; Requires CK500 Electronic Coin Drop Kit for installation
	F200021604	Coin Meter Assembly	U.S., Mexico and Ecuador; Includes items 3 and 4; Requires CK500 Electronic Coin Drop Kit for installation
	F200021605	Coin Meter Assembly	Euro, Latvia and Lithuania; Includes items 3 and 4; Requires CK500 Electronic Coin Drop Kit for installation
	F8238601	Coin Meter Assembly	China, Russia and Malaysia; Includes items 3 and 4; Requires CK500 Electronic Coin Drop Kit for installation
3	685846	Nut	
4	CK115	Electronic Coin Drop Kit	U.S. and Canada; Includes item 1; Requires CK500 Electronic Coin Drop Kit for installation
	CK113	Electronic Coin Drop Kit	Japan and Taiwan; Includes item 1; Requires CK500 Electronic Coin Drop Kit for installation
	70294105P	Electronic Coin Drop Assembly	Australia, New Zealand, Hong Kong, South Korea and Malaysia
	CK099	Electronic Coin Drop Kit	Australia, New Zealand, Hong Kong, South Korea and Malaysia; Includes item 1; Requires CK500 Electronic Coin Drop Kit for installation
	70294103P	Electronic Coin Drop Assembly	United Kingdom and euro
	CK100	Electronic Coin Drop Kit	United Kingdom and euro; Includes item 1; Requires CK500 Electronic Coin Drop Kit for installation
	70294104	Electronic Coin Drop Assembly	Denmark, Norway and euro
	CK101	Electronic Coin Drop Kit	Denmark, Norway and euro; Includes item 1; Requires CK500 Electronic Coin Drop Kit for installation
	70294106	Electronic Coin Drop Assembly	U.S., Mexico and Ecuador
	CK110	Electronic Coin Drop Kit	U.S., Mexico and Ecuador; Includes item 1; Requires CK500 Electronic Coin Drop Kit for installation
	70294107	Electronic Coin Drop Assembly	Euro, Latvia and Lithuania
	CK103	Electronic Coin Drop Kit	Euro, Latvia and Lithuania; Includes item 1; Requires CK500 Electronic Coin Drop Kit for installation
	70294109	Electronic Coin Drop Assembly	Singapore, China, Russia and Malaysia
	CK106	Electronic Coin Drop Kit	Singapore, China, Russia and Malaysia; Includes item 1; Requires CK500 Electronic Coin Drop Kit for installation
	70294111	Electronic Coin Drop Assembly	Euro
	CK109	Electronic Coin Drop Kit	Euro; Includes item 1; Requires CK500 Electronic Coin Drop Kit for installation
	70294119	Electronic Coin Drop Assembly	Thailand
	CK119	Electronic Coin Drop Kit	Thailand; Includes item 1; Requires CK500 Electronic Coin Drop Kit for installation
5	F8034701P	Pulse Expander Assembly	Design 1 models
6	70295101	Overlay	Black
	70295301	Overlay	Gray

Card Reader

LY and WY Models

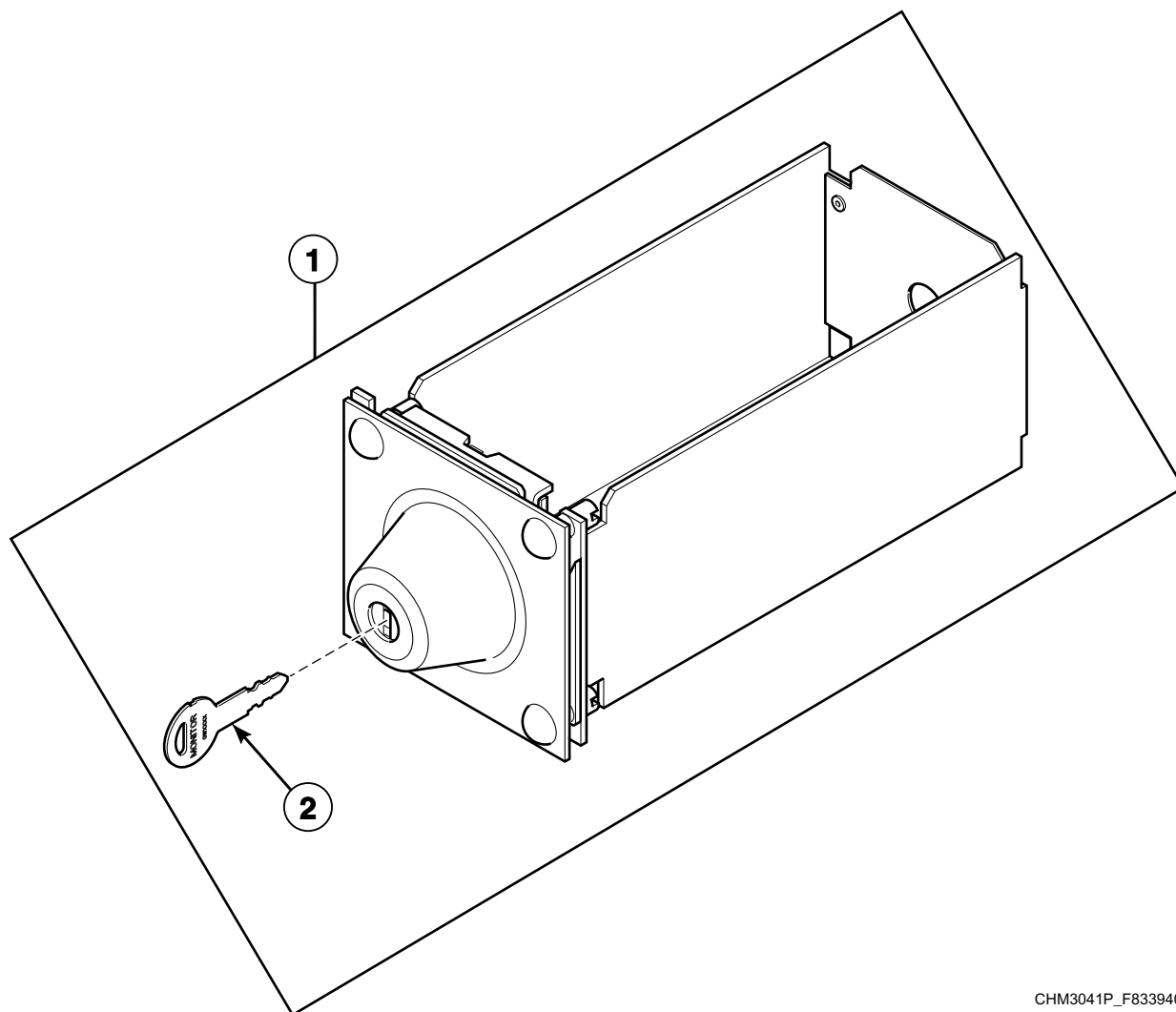


CHM3216P_F8339401

Card Reader

REF	PART NO.	DESCRIPTION	COMMENTS
1	F8191402	Vault/FBS Jumper Harness	
2	F8201501	Card Plate Assembly	
3	70208801	Mounting Plate	
4	70334201	Card Reader Overlay	Black
	70523601	Card Reader Overlay	Chinese

Optional Coin Box

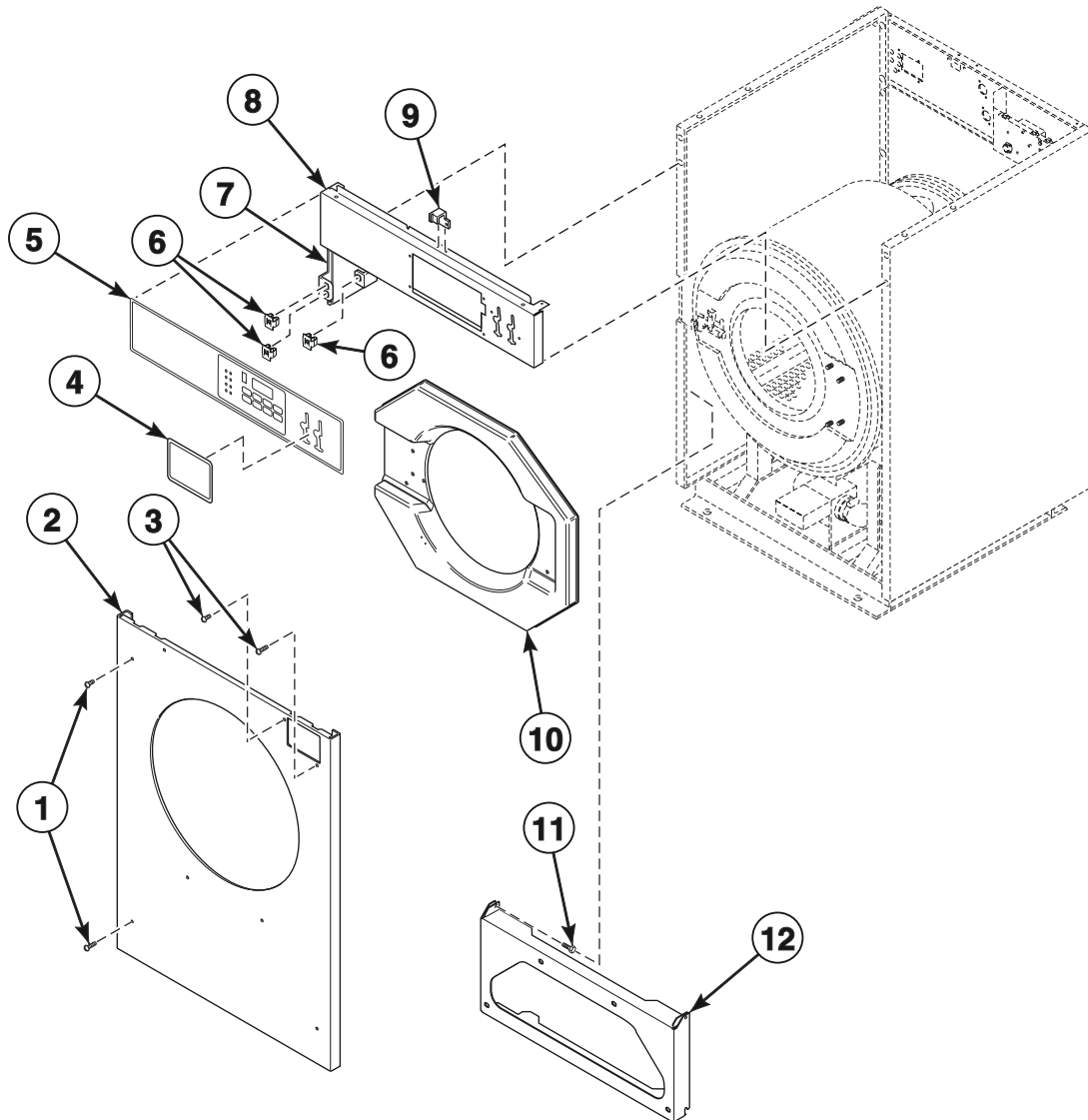


CHM3041P_F8339401

Optional Coin Box

REF	PART NO.	DESCRIPTION	COMMENTS
1	F160672	Coin Box	20 and 30 pound models; Design 2; GW0023
	F8182001	Coin Drawer Assembly	20 and 30 pound Design 3 models; 40 and 60 pound models
2	F160420	Key	GW0023

Front Panel, Control Panel and Control Panel Overlays - Coin and Remote Central Pay Models

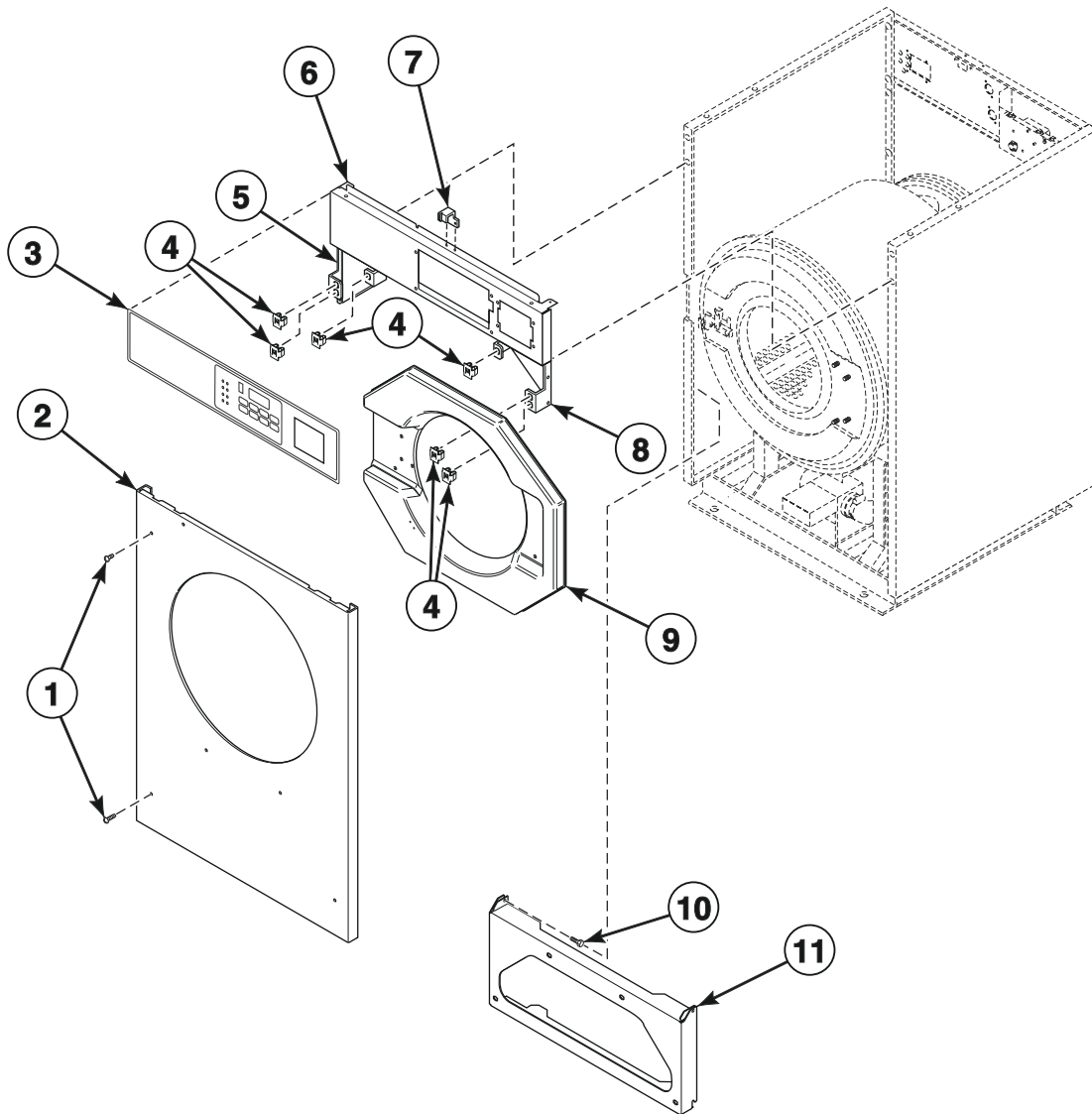


CHM3442P_F8339401

Front Panel, Control Panel and Control Panel Overlays - Coin and Remote Central Pay Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	F8117601	Screw	
2	F8171301	Front Panel	20 pound models; Design 2; Stainless steel; Vertical brush
	F8492301	Front Panel	20 pound models; Design 3; Stainless steel; Vertical brush
	F8492307	Front Panel	20 pound models; Design 3; Stainless steel; Horizontal brush
	F8173001	Front Panel	30 pound models; Design 2; Stainless steel; Vertical brush
	F8173003	Front Panel	30 pound models; Design 3; Stainless steel; Vertical brush
	F8173009	Front Panel	30 pound models; Stainless steel; Horizontal brush
	F8173101P	Front Panel	40 pound models; Stainless steel; Vertical brush
	F8173107	Front Panel	40 pound models; Stainless steel; Horizontal brush
	F8173201P	Front Panel	60 pound models; Stainless steel; Vertical brush
	F8173207	Front Panel	60 pound models; Stainless steel; Horizontal brush
3	801019	Screw	
4	39564	Coin Drop Overlay	LF and LV models; Black
5	F8226902	Control Panel Overlay	HCD020 models; Dual coin drop
	F8227002	Overlay	HCD030 and SCD030 models; Dual coin drop
	F8227102	Overlay	HCB040, HCD040 and SCD040 models; Dual coin drop
	F8227202	Overlay	HCD060 and SCD060 models; Dual coin drop
	F8445801	Overlay	SCL020, SCN020, SCU020 and SCY020 models; Single coin drop
	F8577101	Control Panel Overlay	SCD020 models; Dual coin drop
	F8445802	Overlay	SCL020, SCN020, SCU020 and SCY020 models; Dual coin drop
	F8445901	Overlay	SCL030, SCN030, SCU030 and SCY030 models; Single coin drop
	F8445902	Overlay	SCL030, SCN030, SCU030 and SCY030 models; Dual coin drop
	F8446001	Overlay	SCB040, SCL040, SCN040, SCU040 and SCY040 models; Single coin drop
	F8446002	Overlay	SCB040, SCL040, SCN040, SCU040 and SCY040 models; Dual coin drop
	F8446101	Overlay	SCL060, SCN060, SCU060 and SCY060 models; Single coin drop
	F8446102	Overlay	SCL060, SCN060, SCU060 and SCY060 models; Dual coin drop
	F8590201	Overlay	SCL020, SCN020 and SCU020 models; Single coin drop; Chinese
	F8587801	Overlay	SCL030, SCN030 and SCU030 models; Single coin drop; Chinese
	F8587901	Overlay	SCL040, SCN040 and SCU040 models; Single coin drop; Chinese
	F8590202	Overlay	SCL020, SCN020 and SCU020 models; Dual coin drop; Chinese
	F8587802	Overlay	SCL030, SCN030 and SCU030 models; Dual coin drop; Chinese
	F8587902	Overlay	SCL040, SCN040 and SCU040 models; Dual coin drop; Chinese
6	70030501	Expansion Clip	
7	F8186702	Gusset Plate	
8	F8038502	Control Panel Assembly	20 pound models
	F8038602	Control Panel Assembly	30 pound models
	F8038702	Control Panel Assembly	40 pound models
	F8038802	Control Panel Assembly	60 pound models
9	F8201001	Top Cover Latch	
10	F170416-1	Door Bezel	20 pound SC models; Black
	F170416-3	Door Bezel	20 pound HC models; Pantone 424
	F170417-1	Door Bezel	30 pound SC models; Black
	F170417-3	Door Bezel	30 pound HC models; Pantone 424
	F0170426-00	Door Bezel	40 and 60 pound SC models; Black
	F0170426-30	Door Bezel	40 and 60 pound HC models; Pantone 424
11	F430174	Screw	
12	F8173801	Front Cabinet Brace	20 pound models
	F8173901	Front Cabinet Brace	30 pound models
	F8174001	Front Cabinet Brace	40 pound models
	F8174101	Lower Cabinet Brace	60 pound models

Front Panel, Control Panel and Control Panel Overlays - Card Ready Models

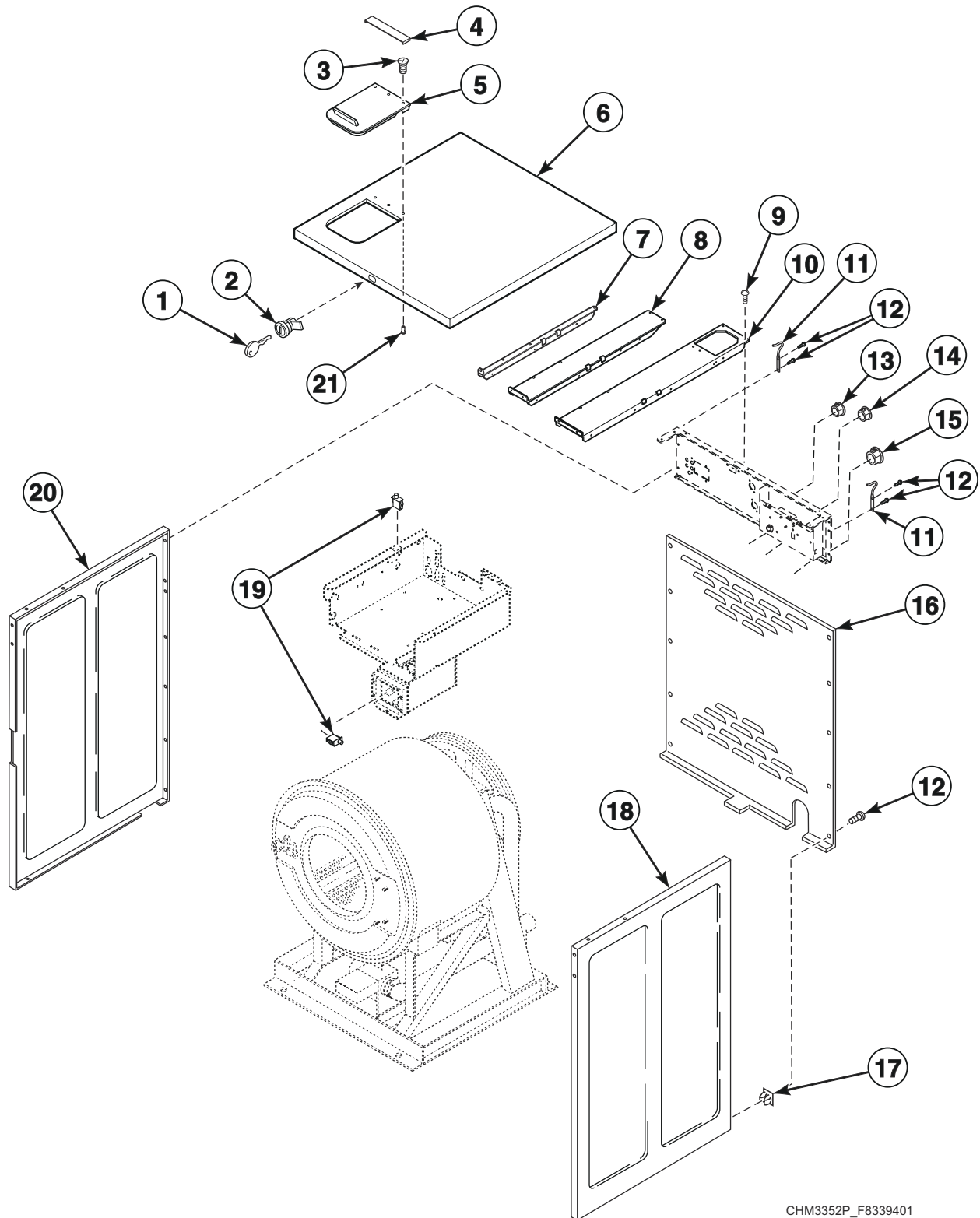


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Front Panel, Control Panel and Control Panel Overlays - Card Ready Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	F8117601	Screw	
2	F8492302	Front Panel	20 pound models; Design 2; Stainless steel; Vertical brush
	F8492308	Front Panel	20 pound models; Design 3; Stainless steel; Horizontal brush
	F8173002P	Front Panel	30 pound models; Stainless steel; Vertical brush
	F8173008	Front Panel	30 pound models; Stainless steel; Horizontal brush
	F8173102P	Front Panel	40 pound models; Stainless steel; Vertical brush
	F8173108	Front Panel	40 pound models; Stainless steel; Horizontal brush
	F8173202P	Front Panel	60 pound models; Stainless steel; Vertical brush
	F8173208	Front Panel	60 pound models; Stainless steel; Horizontal brush
3	F8445803	Overlay	SCL020, SCN020 and SCU020 models
	F8445903	Overlay	SCL030, SCN030 and SCU030 models
	F8446003	Overlay	SCB040, SCL040, SCN040 and SCU040 models
	F8446103	Overlay	SCL060, SCN060 and SCU060 models
	F8590203	Overlay	SCL020, SCN020 and SCU020 models; Chinese
	F8587803	Overlay	SCL030, SCN030 and SCU030 models; Chinese
	F8587903	Overlay	SCL040, SCN040 and SCU040 models; Chinese
4	70030501	Expansion Clip	
5	F8186702	Gusset Plate	Left
6	F8038504	Control Panel Assembly	20 pound models
	F8038604	Control Panel Assembly	30 pound models
	F8038704	Control Panel Assembly	40 pound models
	F8038804	Control Panel Assembly	60 pound models
7	F8201001	Top Cover Latch	
8	F8186701	Gusset Plate	Right
9	F170416-1	Door Bezel	20 pound models; Black
	F170417-1	Door Bezel	30 pound models; Black
	F0170426-00	Door Bezel	40 and 60 pound models; Black
10	F430174	Screw	
11	F8173801	Front Cabinet Brace	20 pound models
	F8173901	Front Cabinet Brace	30 pound models
	F8174001	Front Cabinet Brace	40 pound models
	F8174101	Lower Cabinet Brace	60 pound models

Panels

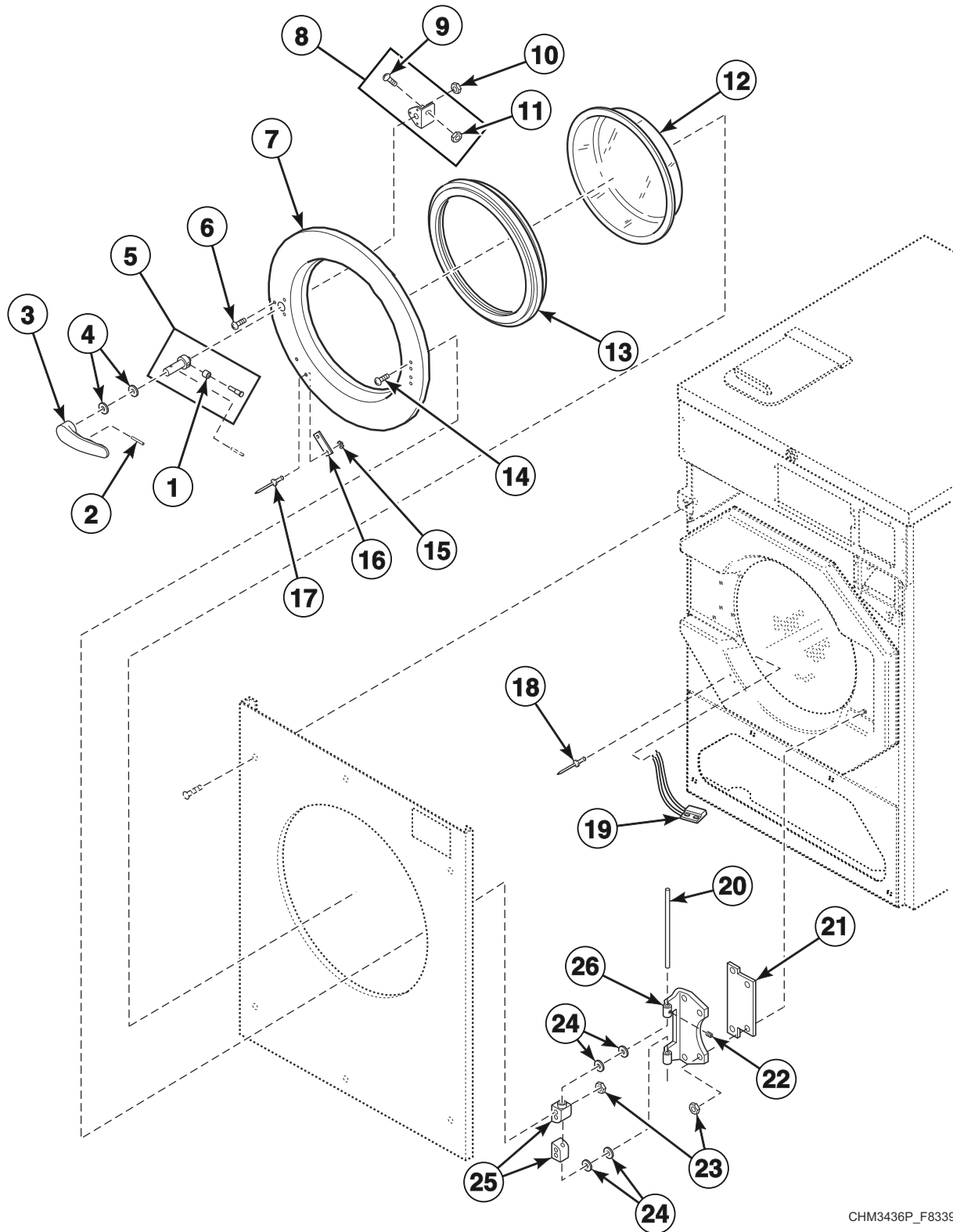


CHM3352P_F8339401

Panels

REF	PART NO.	DESCRIPTION	COMMENTS
1	70155603	Key	RL003
2	44089303P	Panel Lock	
3	F8230601	Screw	
4	F8091701	Lid Clamp	
5	F8048101	Dispenser Lid	Gray
6	F8040201	Top Cover	20 pound models
	F8017401	Top Cover	30 pound models
	F8040301	Top Cover	40 pound models
	F8040401P	Top Cover	60 pound models
7	F8043501	Top Cabinet Brace	20 pound models
8	F8043701	Top Cabinet Brace	30 pound models
9	430497	Screw	
10	F8043801	Top Cabinet Brace	40 pound models
	F8043901	Top Cabinet Brace	60 pound models
11	F8258601	Top Cover Hinge	
12	F8206901	Screw	
13	M400985	Plug	
14	F8223901	Plug	
15	F8223801	Hole Plug	
16	F8362401	Rear Panel	20 pound models; Design 2
	F8492501	Rear Panel	20 pound models; Design 3
	F8352801	Rear Panel	30 pound models
	F8365201	Rear Panel	40 pound models
	F8367101	Rear Panel	60 pound models
17	70030501	Expansion Clip	
18	F8399201	Right Side Panel	20 pound models; Design 2; Stainless steel
	F8492401	Right Side Panel	20 pound models; Design 3; Vinyl
	F8399301	Right Side Panel	30 pound models; Design 2; Stainless steel
	F8492403	Right Side Panel	30 pound models; Design 3; Stainless steel
	F8399401	Right Side Panel	40 pound models; Stainless steel
	F8399501	Right Side Panel	60 pound models; Vinyl
	F8399503	Right Side Panel	60 pound models; Stainless steel
19	70413301	Pushbutton Switch	
20	F8399202	Left Side Panel	20 pound models; Design 2; Stainless steel
	F8492402	Left Side Panel	20 pound models; Design 3; Vinyl
	F8399302	Left Side Panel	30 pound models; Design 2; Stainless steel
	F8492404	Left Side Panel	30 pound models; Design 3; Stainless steel
	F8399402	Left Side Panel	40 pound models; Vinyl
	F8399502P	Left Side Panel	60 pound models; Vinyl
	F8399504	Left Side Panel	60 pound models; Design 2; Stainless steel
21	F8230501	Bolt	

Door - 20 Pound Models

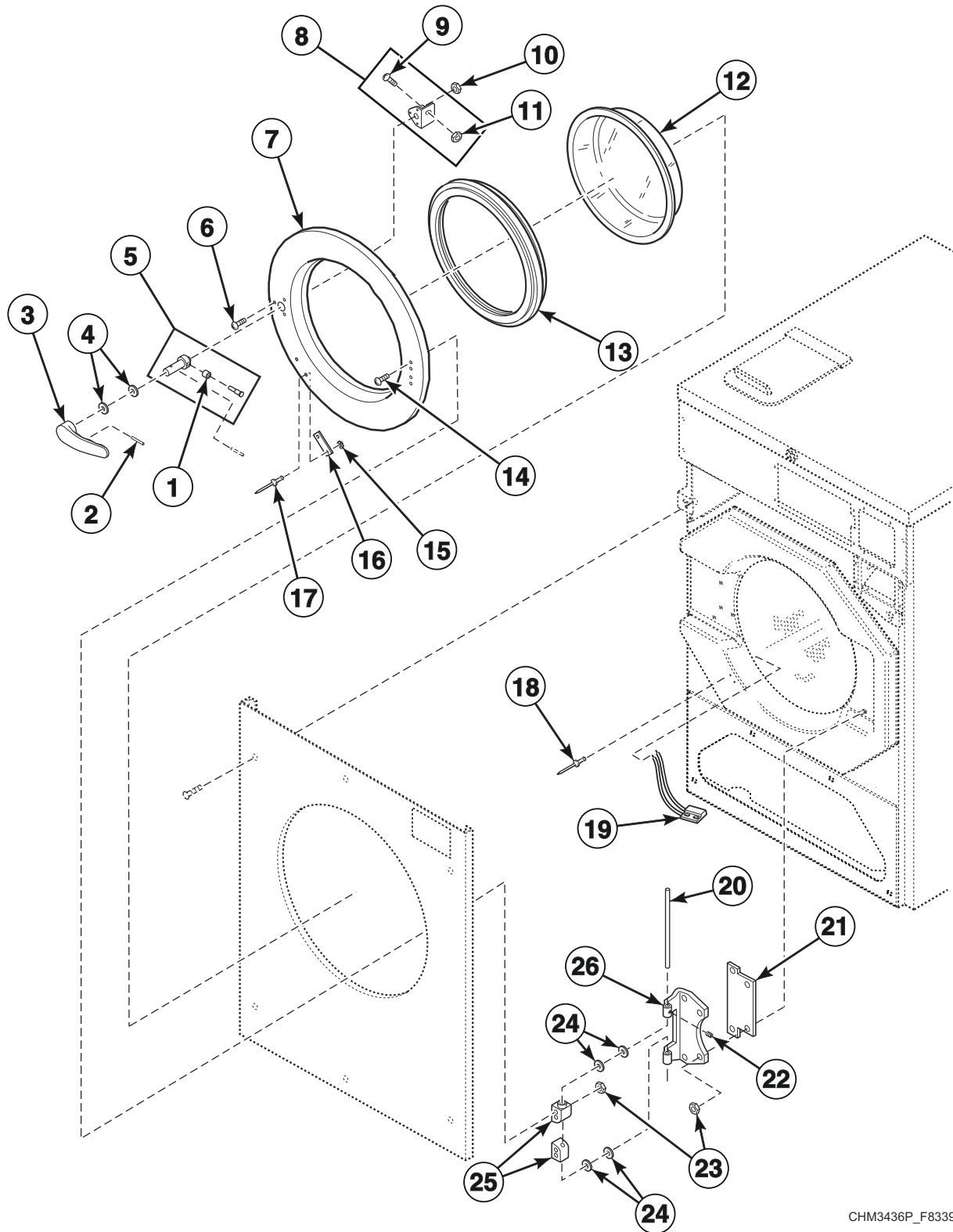


CHM3436P_F8339401

Door - 20 Pound Models

REF	PART NO.	DESCRIPTION	COMMENTS
	F8187204	Door Assembly	HC models; Includes items 1-17 and 20-26
	F8187202	Door Assembly	SC models; Includes items 1-17 and 20-26
	F8187205	Door Assembly	SC models; Chrome; Includes items 1-17 and 20-26
1	F8221701	Bearing Sleeve	
2	F431222	Spring Pin	
3	F8199401P	Door Handle	Black
4	F431916	Washer	
5	F8221401	Door Latch Arm Assembly	
6	F8535501	Screw	
7	F0602431-02	Door	
	F8507501	Door	Chrome
8	F8567501	Door Handle Spacer Kit	Includes items 9 and 11
9	F430532	Screw	
10	F430232	Nut	
11	F431041	Nut	
12	F8341701	Door Glass	HC models
	F290205P	Door Glass Kit	SC models
13	F200000202	Door Gasket	Black
14	F430974	Bolt	
	F8508101	Bolt	Polished
15	F431113	Washer	
16	F8390801	Magnet	
17	F431223	Pop Rivet	
18	F8245101	Blind Rivet	
19	F8066802	Reed Switch Assembly	
20	F602813-2	Rod	
21	F200131000	Door Hinge Shim	
22	F430536	Screw	
23	F430215	Nut	
24	F431929	Washer	
25	F150271	Door Mount	
26	F190216P	Door Hinge	

Door - 30 Pound Models

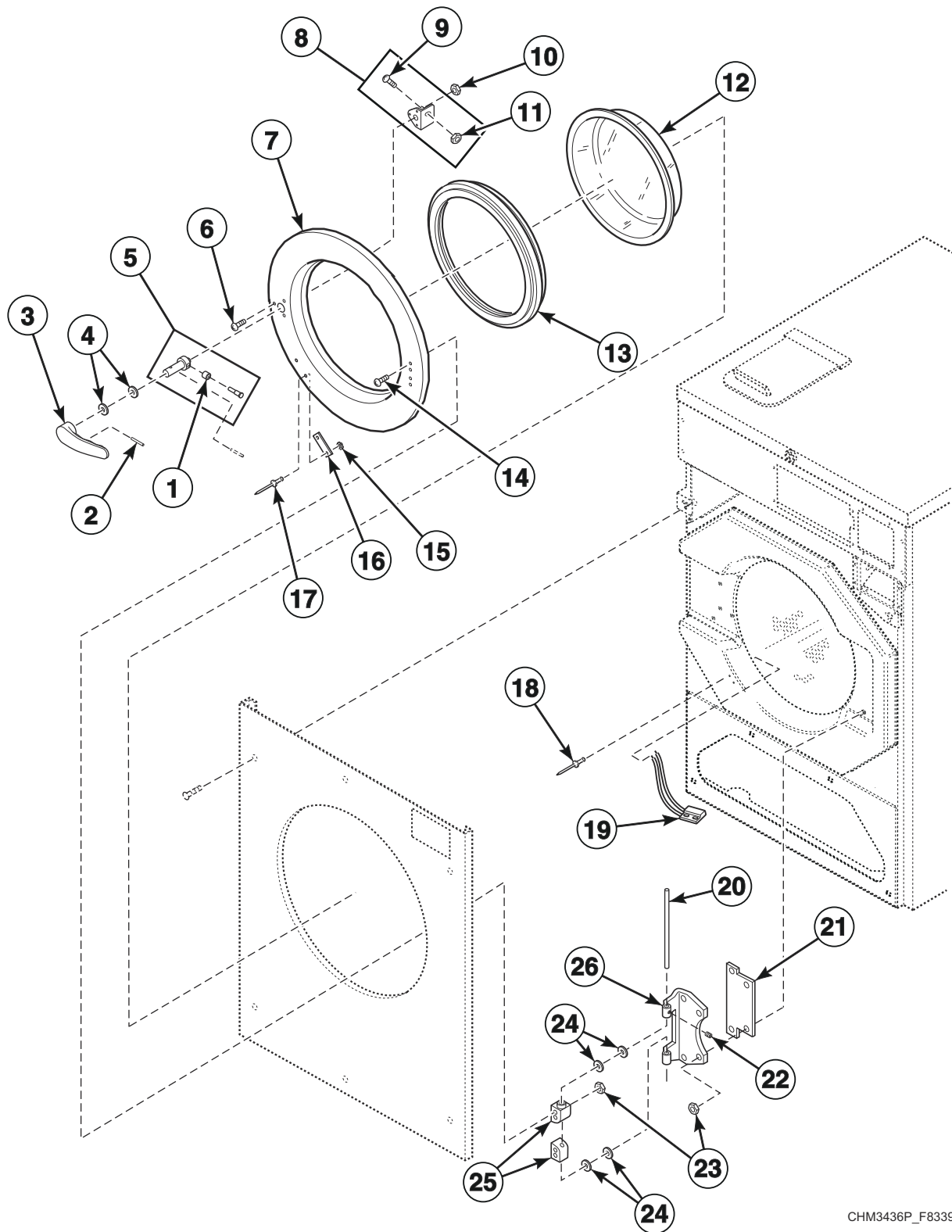


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Door - 30 Pound Models

REF	PART NO.	DESCRIPTION	COMMENTS
	F8187304	Door Assembly	HC models; Includes items 1-17 and 20-26
	F8187302	Door Assembly	SC models; Includes items 1-17 and 20-26
	F8187305	Door Assembly	SC models; Chrome; Includes items 1-17 and 20-26
1	F8221701	Bearing Sleeve	
2	F431222	Spring Pin	
3	F8199401P	Door Handle	Black
4	F431916	Washer	
5	F8221401	Door Latch Arm Assembly	
6	F8535501	Screw	
7	F0602837-02	Door	
	F8507601	Door	Chrome
8	F8567501	Door Handle Spacer Kit	Includes items 9 and 11
9	F430533	Screw	
10	F430232	Nut	
11	F431041	Nut	
12	F8485301P	Door Glass	
13	F8111602	Door Gasket	Black
14	F430974	Bolt	
	F8508101	Bolt	Polished
15	F431113	Washer	
16	F8390801	Magnet	
17	F431223	Pop Rivet	
18	F8245101	Blind Rivet	
19	F8066802	Reed Switch Assembly	
20	F602813-2	Rod	
21	F200131000	Door Hinge Shim	
22	F430536	Screw	
23	F430215	Nut	
24	F431929	Washer	
25	F150271	Door Mount	
26	F190216P	Door Hinge	

Door - 40 and 60 Pound Models

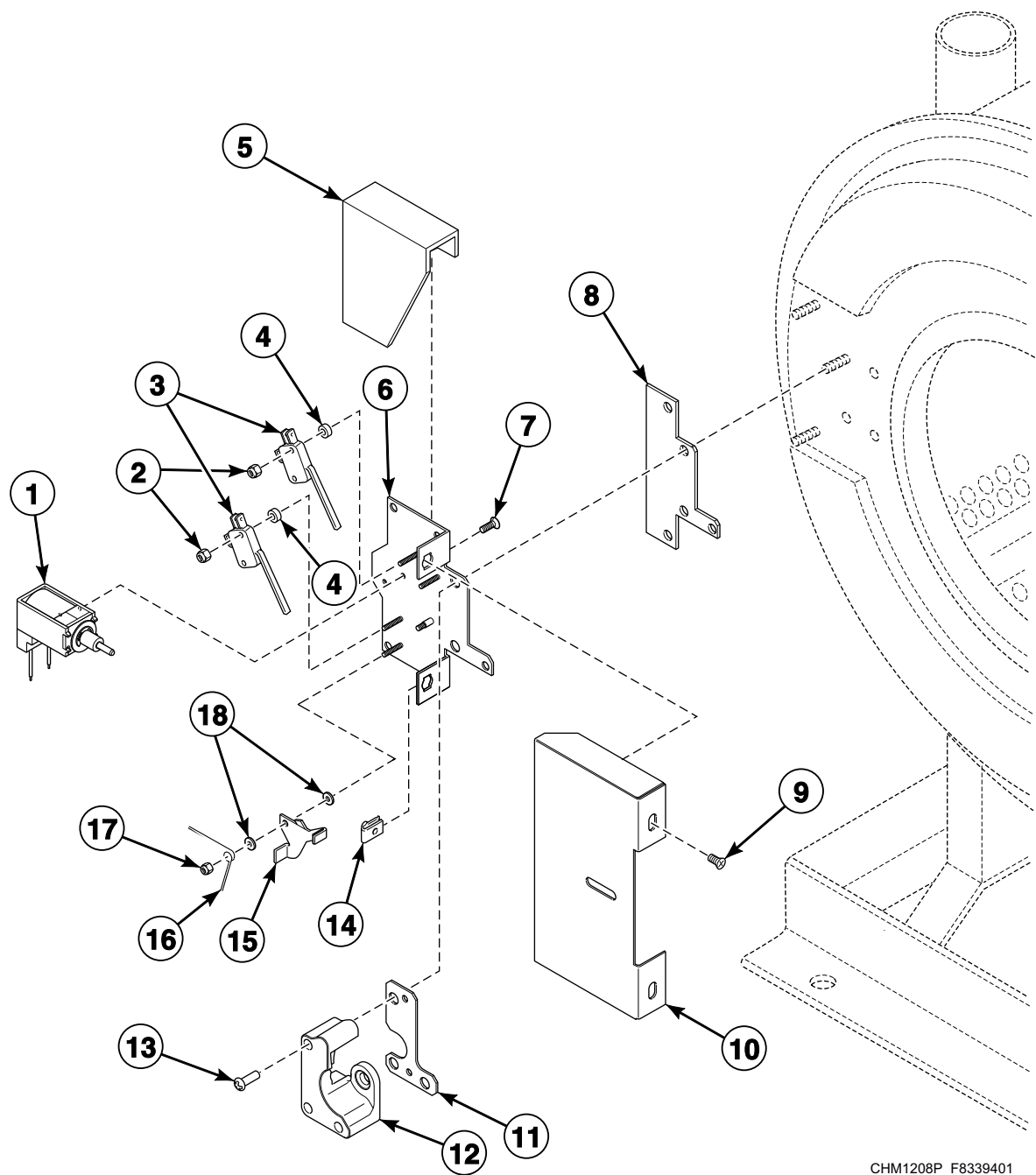


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Door - 40 and 60 Pound Models

REF	PART NO.	DESCRIPTION	COMMENTS
	F8187404	Door Assembly	HC models; Includes items 1-17 and 20-26
	F8187402	Door Assembly	SC models; Includes items 1-17 and 20-26
	F8187405	Door Assembly	SC models; Chrome; Includes items 1-17 and 20-26
1	F8221701	Bearing Sleeve	
2	F431222	Spring Pin	
3	F8199401P	Door Handle	Black
4	F431916	Washer	
5	F8221401	Door Latch Arm Assembly	
6	F8535501	Screw	
7	F602842-2	Door	
	F8507701	Door	Chrome
8	F8567501	Door Handle Spacer Kit	Includes items 9 and 11
9	F430533	Screw	
10	F430232	Nut	
11	F431041	Nut	
12	F8485401P	Door Glass	
13	F8111502	Door Gasket	Black
14	F430974	Bolt	
	F8508101	Bolt	Polished
15	F431113	Washer	
16	F8390801	Magnet	
17	F431223	Pop Rivet	
18	F8245101	Blind Rivet	
19	F8066802	Reed Switch Assembly	
20	F602813-3	Rod	
21	F200131000	Door Hinge Shim	
22	F430536	Screw	
23	F430215	Nut	
24	F431929	Washer	
25	F150271	Door Mount	
26	F190216P	Door Hinge	

Door Lock

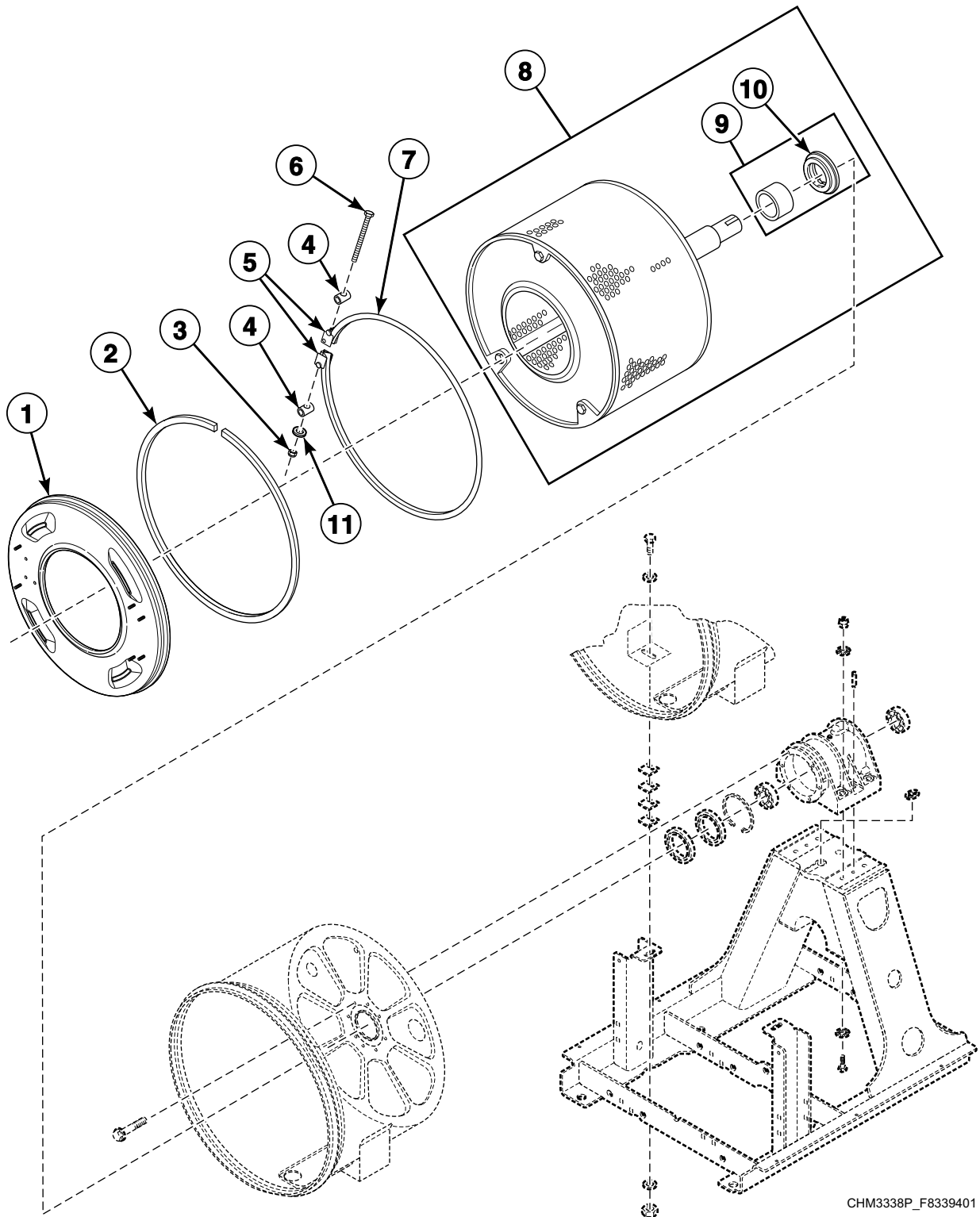


CHM1208P_F8339401

Door Lock

REF	PART NO.	DESCRIPTION	COMMENTS
	F8340501	Door Lock Assembly	Includes F8340001 External Door Lock Harness
	F977P3	Door Lock Solenoid Replacement Kit	Includes F8340101 Solenoid
	F8340001	External Door Lock Harness	
1	F8340101	Solenoid	
2	F430225	Nut	
3	F200203200	Door Lock Microswitch	
4	F431901	Spacer	
5	F320200	Door Lock Splash Shield	
6	F8223202	Door Lock Plate Assembly	
7	F430977	Screw	
8	F8344401	Door Lock Plate Shim	
9	F430956	Screw	
10	F8245001	Door Lock Cover	
11	F8484401	Shim	Models through 9/9/14 with F8567501 Door Handle Spacer
12	F8344501	Door Lock Catch	
13	F8270701	Bolt	
14	F430264	Nut	
15	F8223401	Door Lock Switch Lever	
16	F8070301	Torsion/Door Lock Spring	
17	F430232	Nut	
18	F431902	Washer	

Shell Front and Basket

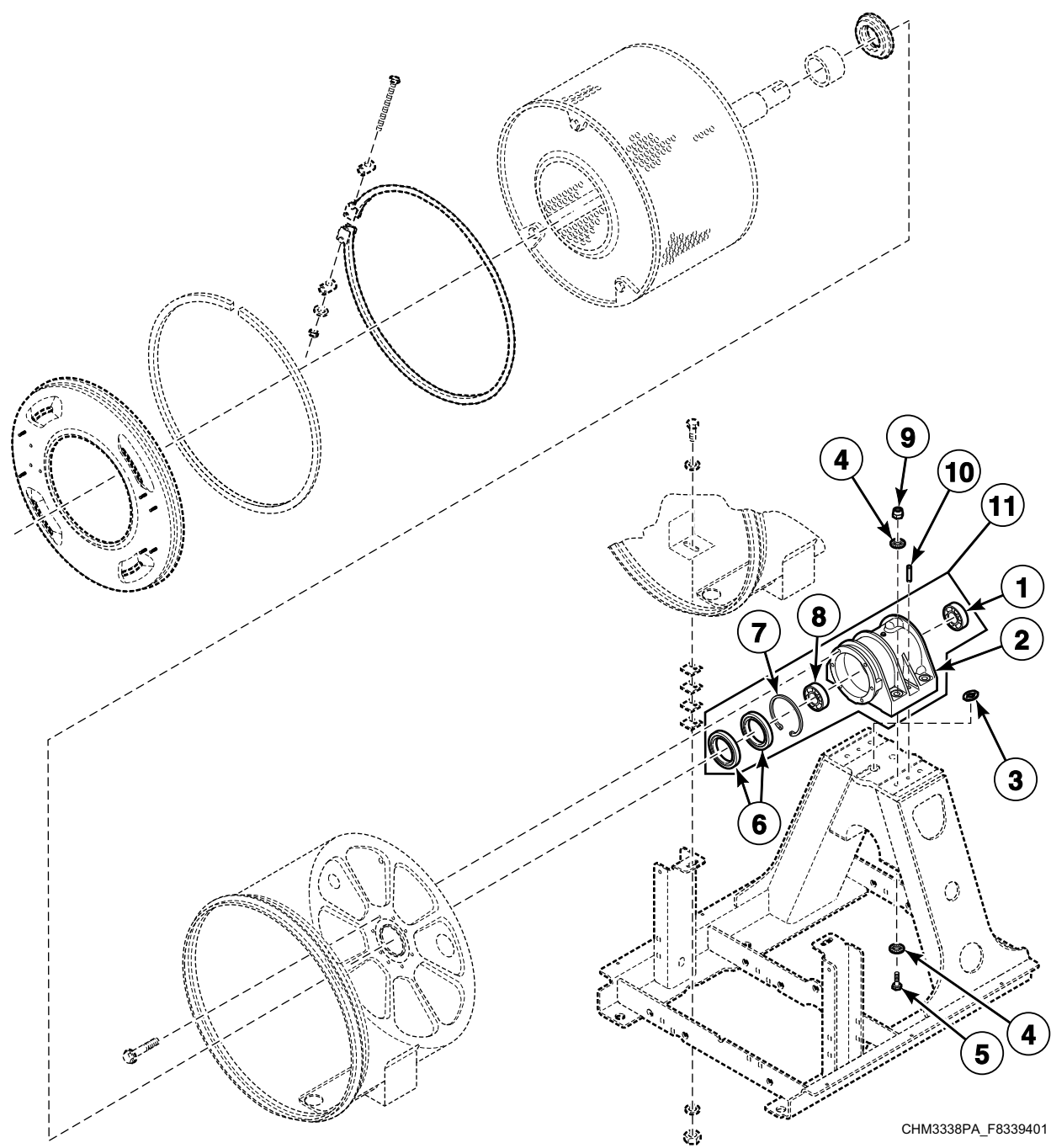


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Shell Front and Basket

REF	PART NO.	DESCRIPTION	COMMENTS
	F980204341	Basket and Bearing Assembly	20 pound models; Viton; Includes item 8 and F8271602 Bearing House Assembly
	F980204342	Basket and Bearing Assembly	30 pound models; Viton; Includes item 8 and F8271702 Bearing House Assembly
	F980204343	Basket and Bearing Assembly	40 pound models; Viton; Includes item 8 and F8271802 Bearing House Assembly
	F980204344	Basket and Bearing Assembly	60 pound models; Viton; Includes item 8 and F8271902 Bearing House Assembly
	F460129P	Bearing Puller Tool	
	F8388001	Clamp Ring Assembly	20 pound models; Includes items 5 and F602297 Outer Shell Band
	F8388002	Clamp Ring Assembly	30 pound models; Includes items 5 and F631838 Outer Shell Band
	F8388003	Clamp Ring Assembly	40 pound models; Includes items 5 and F603108 Outer Shell Band
	F8388004	Clamp Ring Assembly	60 pound models; Includes items 5 and F603207 Outer Shell Band
1	F8229401	Shell Front Assembly	20 pound models
	F8229501	Shell Front Assembly	30 pound models
	F8229601	Shell Front Assembly	40 pound models
	F8229701	Shell Front Assembly	60 pound models
2	F8513501	Shell Front Gasket Kit	
3	F430218	Nut	
4	F8302701	Pin	
5	F8302401	Clamp Ring Bracket	
6	800462	Screw	
7	F8537801	Shell Band Kit	20 pound models
	F8537802	Shell Band Kit	30 pound models
	F741701	Shell Band Kit	40 pound models
	F8537804	Shell Band Kit	60 pound models
8	F8391301P	Basket Assembly	20 pound models; Includes items 9 and 10; Standard
	F8391303	Basket Assembly	20 pound models; Viton
	F8391501P	Basket Assembly	30 pound models; Includes items 9 and 10; Standard
	F8391503	Basket Assembly	30 pound models; Viton
	F8391701P	Basket Assembly	40 pound models; Includes items 9 and 10; Standard
	F8391703	Basket Assembly	40 pound models; Viton
	F8502801	Basket Assembly	60 pound models; Replaces F8391901P Basket Assembly; Includes items 9 and 10; Standard
	F8502804	Basket Assembly	60 pound models; Viton
9	F8343901P	Shaft Seal Sleeve Kit	20 pound models; Includes item 10
	F8343904P	Shaft Seal Sleeve Kit	30 pound models; Includes item 10
	F8343906P	Shaft Seal Sleeve Kit	40 pound models; Includes item 10
	F8343909P	Shaft Seal Sleeve Kit	60 pound models; Includes item 10; Use with F8391901P Basket Assembly
	F8343914	Shaft Seal Sleeve	60 pound models; Use with F8502801 Basket Assembly
10	F8336801	Excluder Seal	20 pound models
	F8336802	Excluder Seal	20 pound models; Viton
	F8336901	Excluder Seal	30 pound models
	F8336902	Excluder Seal	30 pound models; Viton
	F8337001	Excluder Seal	40 pound models
	F8337002	Excluder Seal	40 pound models; Viton
	F8337101	Excluder Seal	60 pound models
	F8527701	Excluder Seal	60 pound models; Viton
11	M400081	Washer	

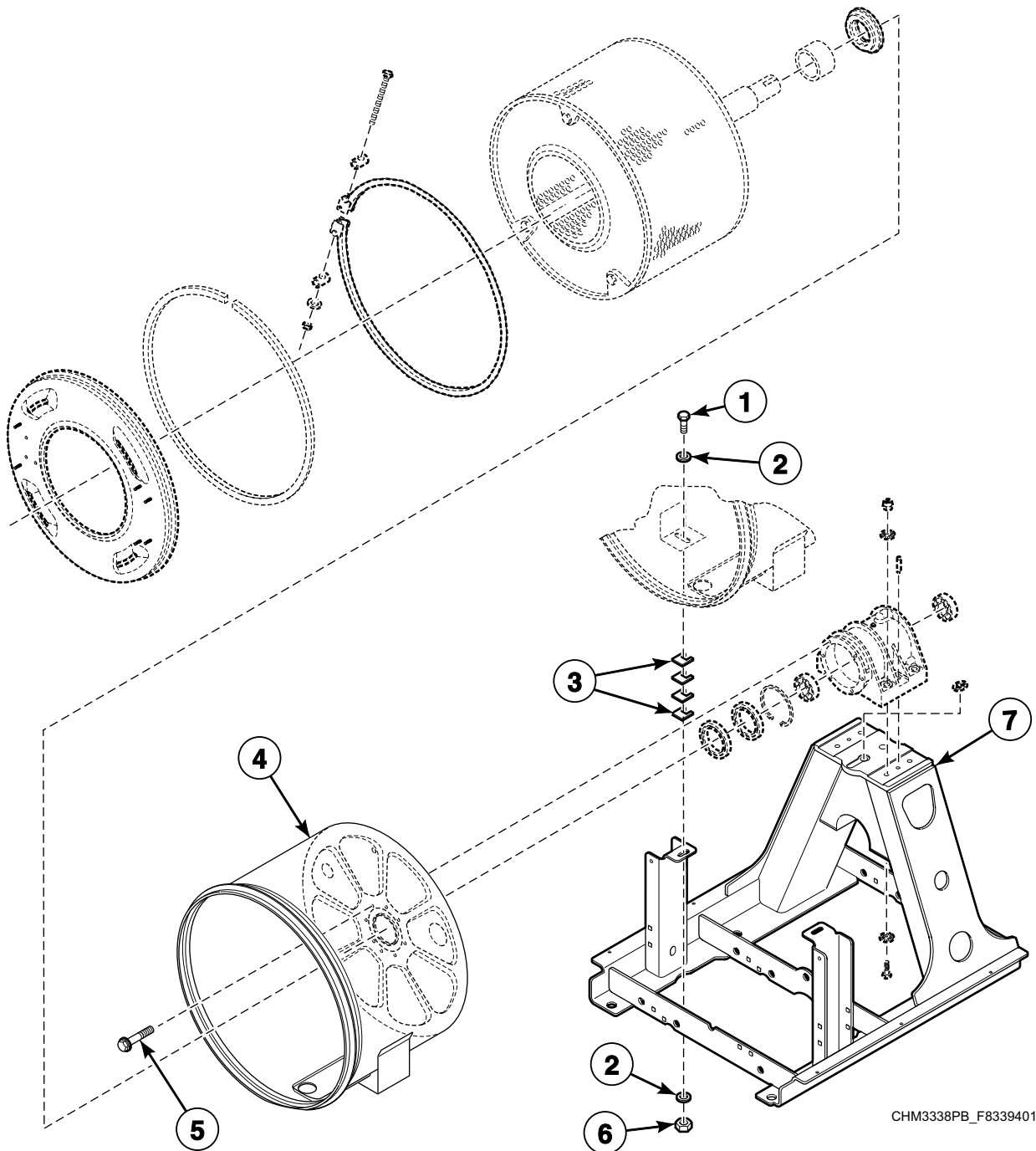
Bearing Housing



Bearing Housing

REF	PART NO.	DESCRIPTION	COMMENTS
	F980204341	Basket and Bearing Assembly	20 pound models; Viton; Includes iem 11 and F8391303 Basket Assembly
	F980204342	Basket and Bearing Assembly	30 pound models; Viton; Includes iem 11 and F8391503 Basket Assembly
	F980204343	Basket and Bearing Assembly	40 pound models; Viton; Includes iem 11 and F8391703 Basket Assembly
	F980204344	Basket and Bearing Assembly	60 pound models; Viton; Includes iem 11 and F8502804 Basket Assembly
1	F100137P	Bearing	20 and 40 pound models; 6308 2RS C3; Front
	F100123P	Bearing	30 pound models; 6309 2RS C3; Front
	F100135	Bearing	60 pound models; 6313 2RS C3; Front
2	F8247902	Bearing Housing	20 pound models
	F8246802	Bearing Housing	30 pound models
	F8249902	Bearing Housing	40 pound models
	F8250902	Bearing Housing	60 pound models
3	F8350301	Seal Scupper Pad	20 and 30 pound models
	F8350302	Seal Scupper Pad	40 pound models
	F8350303	Seal Scupper Pad	60 pound models
4	F8366601	Washer	20 pound models
	F430339	Washer	All other models
5	F8368701	Screw	20 pound models
	F8368801	Screw	All other models
6	F8203801	Triple Lip Seal	20 pound models; Standard
	F8203813	Triple Lip Seal	20 pound models; Viton
	F8203802	Triple Lip Seal	30 pound models; Standard
	F8203814	Triple Lip Seal	30 pound models; Viton
	F8203803	Triple Lip Seal	40 pound models; Standard
	F8203815	Triple Lip Seal	40 pound models; Viton
	F8203806	Triple Lip Seal	60 pound models; Standard
	F8203808	Radial Seal	60 pound models; Viton
7	F8344901	Retaining Ring	20 pound models
	F8345001	Retaining Ring	30 pound models
	F8337801	Retaining Ring	40 pound models
	F8337901	Retaining Ring	60 pound models
8	F100136P	Bearing	20 pound models; 6307 2RS C3; Rear
	F100108	Bearing	30 pound models; 6208 2RS C3; Rear
	F100134	Bearing	40 and 60 pound models; 6310 2RS C3; Rear
9	F8387601	Nut	20 pound models
	F8387701	Nut	All other models
10	F8388101	Dowel Pin	20 pound models
	F8388201	Dowel Pin	All other models
11	F8271601P	Bearing Housing Assembly	20 pound models; Standard
	F8271602	Bearing Housing Assembly	20 pound models; Viton
	F8271701P	Bearing Housing Assembly	30 pound models; Standard
	F8271702	Bearing Housing Assembly	30 pound models; Viton
	F8271801P	Bearing Housing Assembly	40 pound models; Standard
	F8271802	Bearing Housing Assembly	40 pound models; Viton
	F8271901P	Bearing Housing Assembly	60 pound models; Standard
	F8271902	Bearing Housing Assembly	60 pound models; Viton

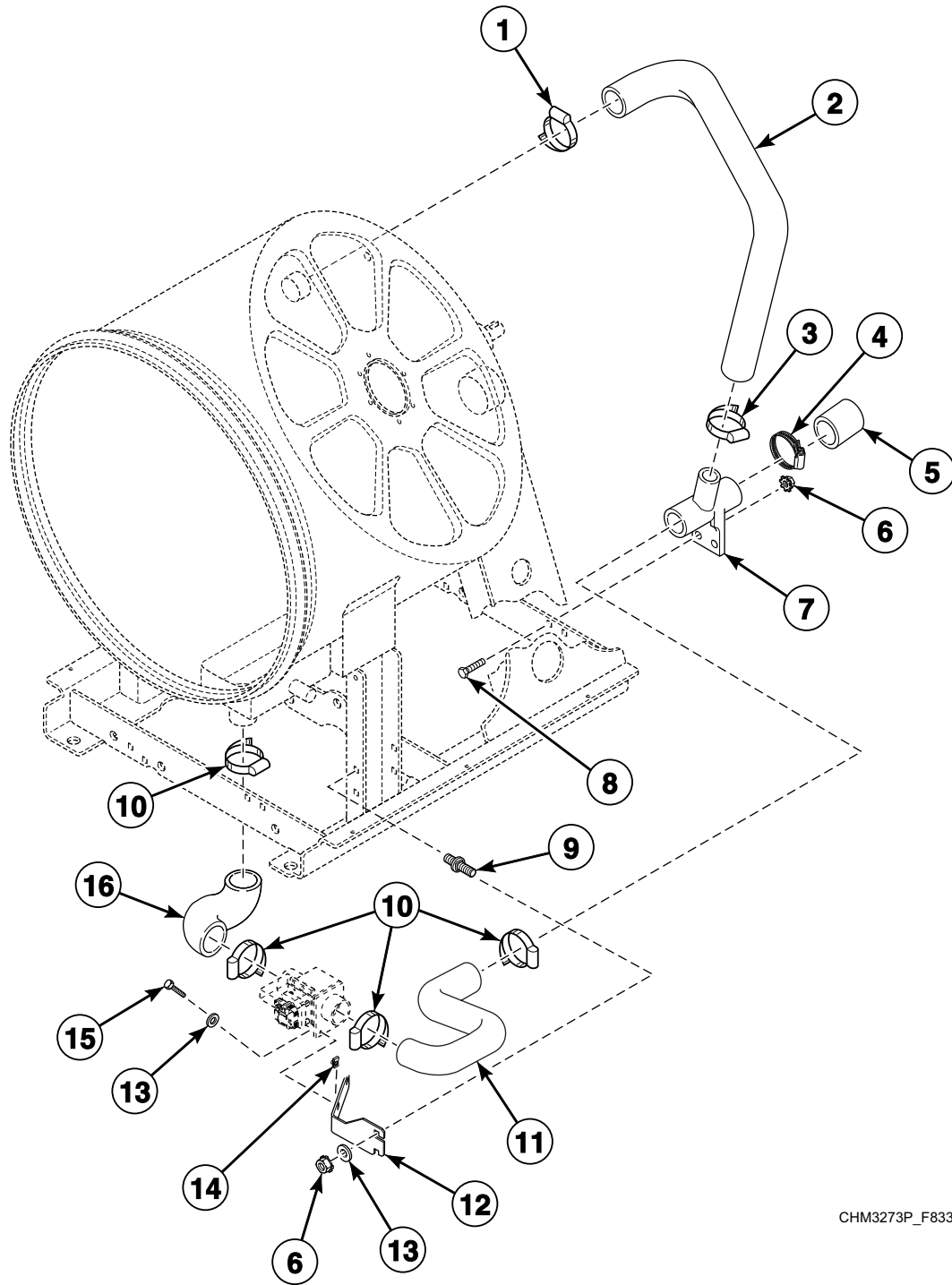
Shell and Frame



Shell and Frame

REF	PART NO.	DESCRIPTION	COMMENTS
	1111P	Concrete Kit	5/8 inch
	F8498101	Concrete Epoxy Kit	
	F8433301	Frame Template	20 pound models
	F8433401	Frame Template	30 pound models
	F8433501	Frame Template	40 pound models
	F8433601	Frame Template	60 pound models
1	H88213996	Screw	
2	M400081	Washer	
3	F8402701	Washer	
4	F8360601	Shell Weldment	20 pound models; Standard
	F8360602	Shell Weldment	20 pound models; Steam and electric heat
	F8360701	Shell Weldment	30 pound models; Standard
	F8360702	Shell Weldment	30 pound models; Steam and electric heat
	F8360801	Shell Weldment	40 pound models; Standard
	F8360802	Shell Weldment	40 pound models; Steam and electric heat
	F8360901	Shell Weldment	60 pound models; Standard
	F8360902	Shell Weldment	60 pound models; Steam and electric heat
5	F8442702	Screw	
6	44087301	Nut	
7	F8247002	Frame Weldment	20 pound models
	F8248002	Frame Weldment	30 pound models
	F8249001	Frame Weldment	40 pound models
	F8250002	Frame Weldment	60 pound models

Drain Plumbing

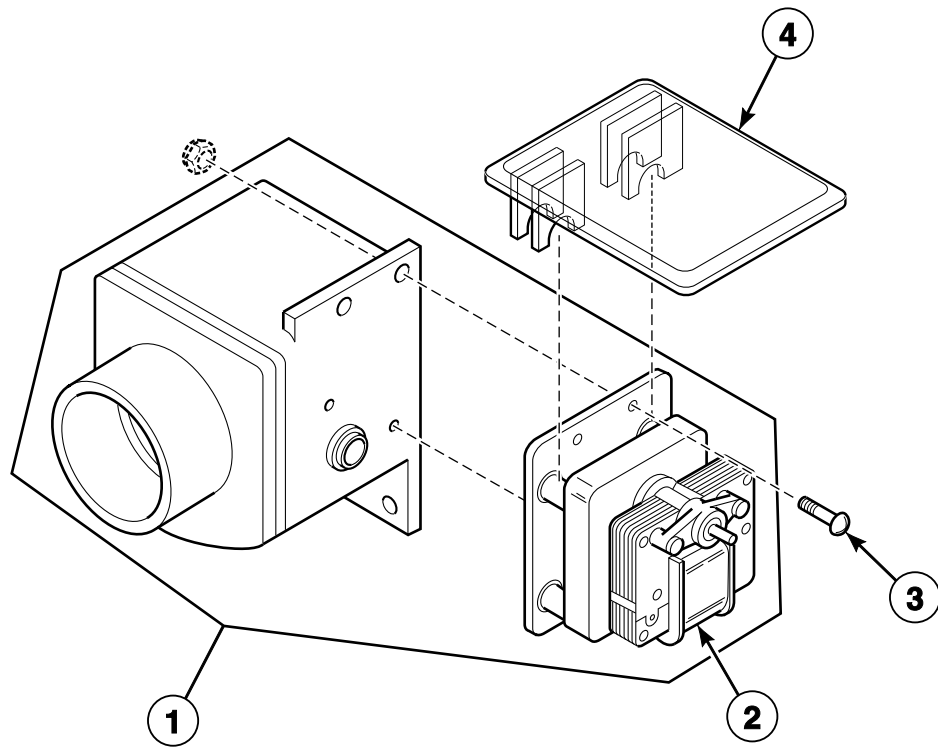


CHM3273P_F8339401

Drain Plumbing

REF	PART NO.	DESCRIPTION	COMMENTS
1	F200213	Hose Clamp	No. 40
2	F8367901	Overflow Hose	20 pound models
	F8368001	Overflow Hose	30 pound models
	F8367201	Overflow Hose	40 and 60 pound models
3	F200215	Hose Clamp	No. 28; 40 pound models
	F200213	Hose Clamp	No. 40; All other models
4	F200201	Hose Clamp	No. 56; 40 and 60 pound models
5	F200165100	Drain Hose	40 and 60 pound models
6	44087201	Nut	
7	F150318	Drain Connect Tee	20 and 30 pound models
	F150398	Drain Tee	40 and 60 pound models
8	F430522	Bolt	20 and 30 pound models
	F8402801	Bolt	40 and 60 pound models
9	70334702	Stud	
10	F200213	Hose Clamp	No. 40; 20 and 30 pound models
	F200201	Hose Clamp	No. 56; 40 and 60 pound models
11	F8365601	Rear Drain Hose	20 pound models
	F8365602	Rear Drain Hose	30 pound models
	F8231904	Rear Drain Hose	40 pound models
	F8231905	Rear Drain Hose	60 pound models
12	F8365401	Bracket	20 pound models
	F8365402	Bracket	30 pound models
	F8434601	Bracket	40 pound models
	F8434701	Bracket	60 pound models
13	M405535	Washer	
14	70030401	Nut	
15	202175	Screw	
16	F8261303	Drain Hose	20 and 30 pound models; Electric heat
	F8261302	Drain Hose	20 and 30 pound models
	F8232901	Drain Hose	40 and 60 pound models
	F8464701	Drain Hose	40 and 60 pound models; Electric heat

Drain Valve Assembly - 20 and 30 Pound Models

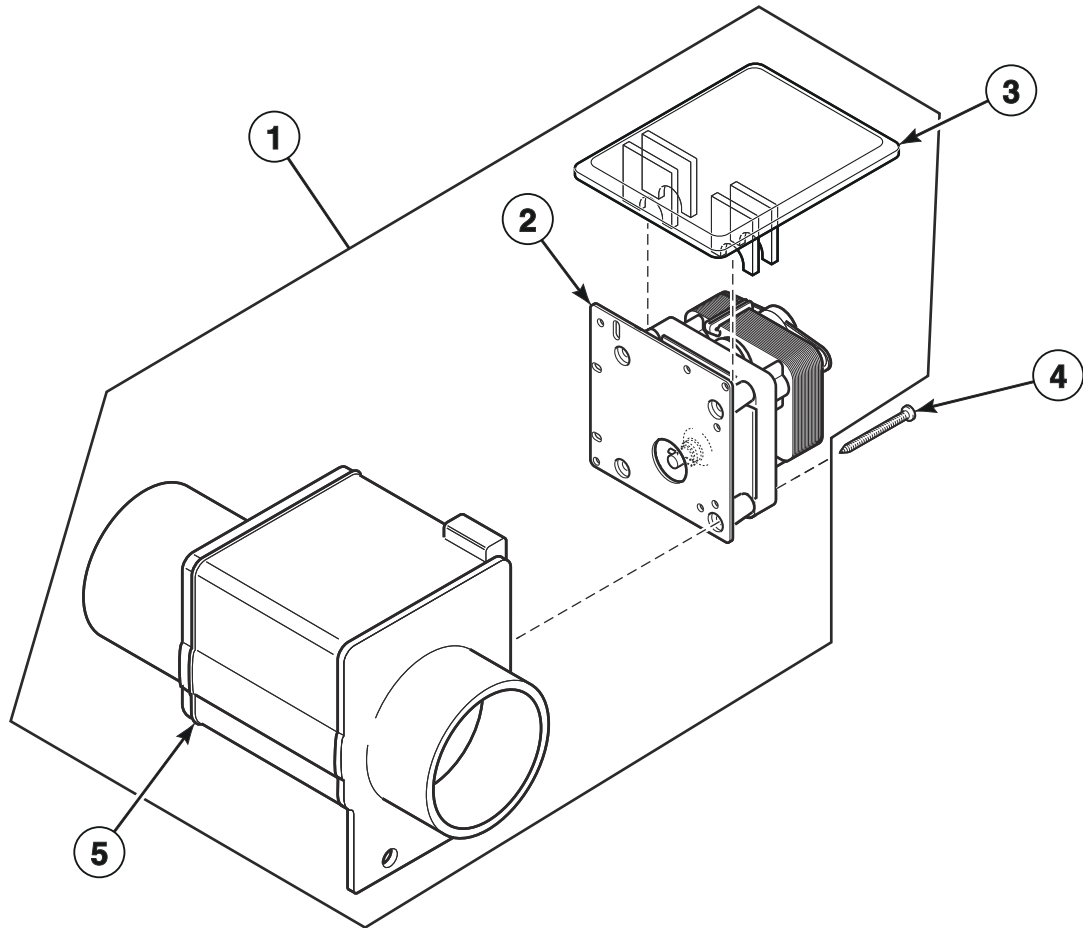


CHM2450P_F8339401

Drain Valve Assembly - 20 and 30 Pound Models

REF	PART NO.	DESCRIPTION	COMMENTS
	F8504601	Spring	
1	803292	Gravity Drain Valve	220 Volt
2	F380933P	Drain Valve Motor	Round shaft; 220 Volt
	G159764P	Drain Valve Motor and Gear Box Assembly	Keyed shaft; 220 Volt
3	F200182700	Bolt	
4	F200133600	Drain Valve Cover	

Drain Valve Assembly - 40 and 60 Pound Models

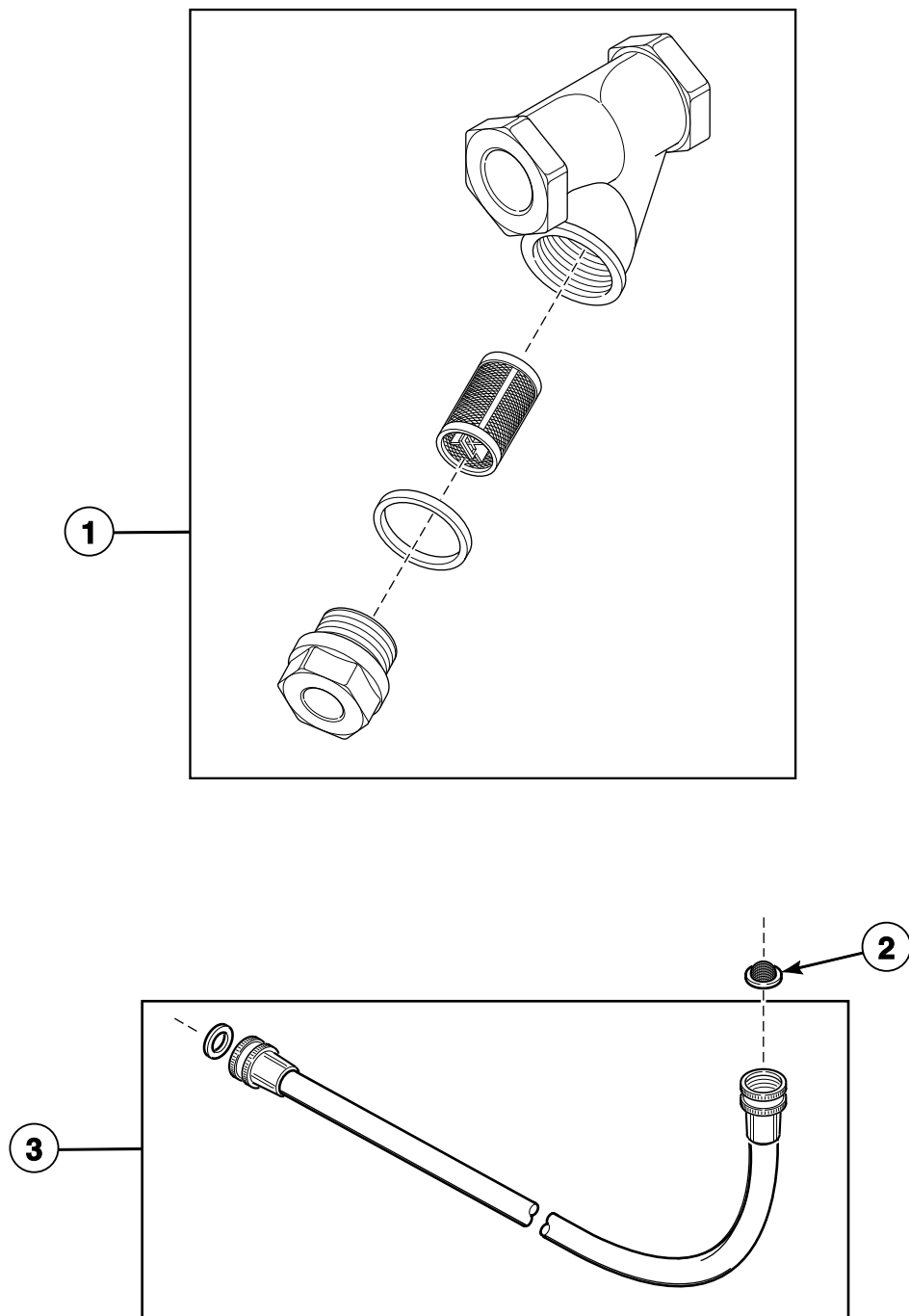


CHM3380P_F8339401

Drain Valve Assembly - 40 and 60 Pound Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	F8577201	Drain Valve Kit	240 Volt
2	F380933P	Drain Valve Motor	Round shaft; 220 Volt
	G159764P	Drain Valve Motor and Gear Box Assembly	Keyed shaft; 220 Volt
3	F200133600	Drain Valve Cover	
4	F200182700	Bolt	
5	F8406307	Drain Valve	240 Volt

Steam Filter (Optional) and Water Supply Hose

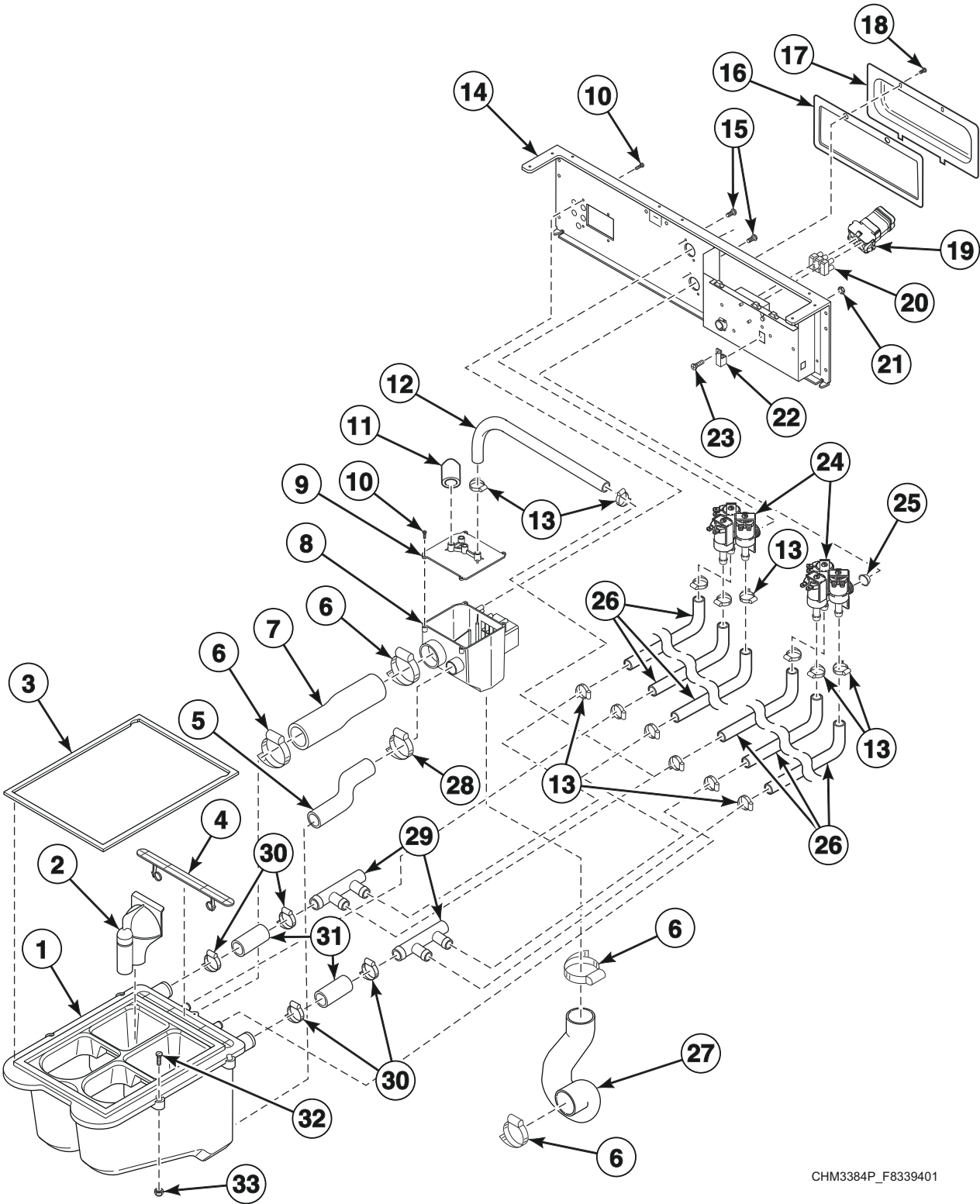


CHM3049P_F8339401

Steam Filter (Optional) and Water Supply Hose

REF	PART NO.	DESCRIPTION	COMMENTS
1	F270307	Steam Filter	1/2 inch
2	803615	Washer	Filter
3	F200116	Water Hose	3/8 inch; Standard thread
	F200165	Water Hose	Metric thread
	F8544601	Fill Hose Kit	Metric thread; CE

Fill Plumbing Assembly



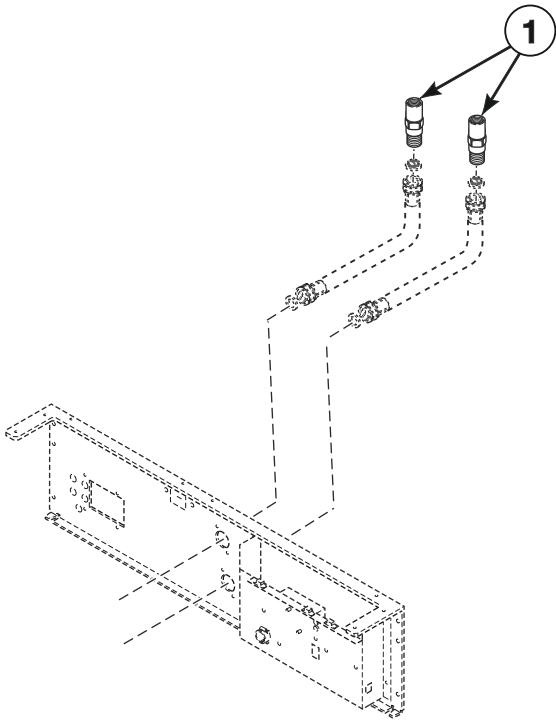
CHM3384P_F8339401

Fill Plumbing Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	G582P3	Diaphragm and Guide Kit	Use with F8286401P 3-Way Valve and F8286402P 3-Way Valve
1	F8047401	Dispenser Assembly	Models through 10/15/12
	F8047402	Dispenser Assembly	Models starting 10/16/12
2	F8047901	Siphon Cover	
3	F8308301	Dispenser Gasket	
4	F8047801	Access Cover	
5	F8043401	Dispenser Overflow Hose	20 pound models
	F8043403	Dispenser Overflow Hose	30 pound models
	F8043404	Dispenser Overflow Hose	40 pound models
	F8043405	Supply Overflow Hose	60 pound models
6	F200213	Hose Clamp	No. 40
7	F8042801	Vacuum Supply Hose	20 pound models
	F8042803	Vacuum Supply Hose	30 pound models
	F8042804	Vacuum Supply Hose	40 pound models
	F8042805	Vacuum Supply Hose	60 pound models
8	F8048601	Vacuum Breaker Assembly	Includes items 9 and 10
9	F8439301	Vacuum Breaker Cover	
10	800548	Screw	
11	F8197701	Cap	
12	F0200244-01	Vacuum Breaker Hose	60 pound models
	F0200244-02	Vacuum Breaker Hose	All other models
13	36801	Hose Clamp	No. 8
14	F8398701	Valve Panel	20 pound models
	F8398801	Valve Panel	30 pound models
	F8398901	Valve Panel	40 pound models
	F8399001	Valve Panel	60 pound models
15	F8230301	Screw	
16	F8230001	Terminal Tray Cover Gasket	
17	F8177001	Terminal Tray Cover	
18	F8206901	Screw	
19	F8454401	Filter	B, N and P-voltage
	F8454601	Harness	B, N and P-voltage
20	430642	Terminal Block	Includes screws
21	F430232	Nut	
22	M411283	Ground Lug Connector	
23	F430909	Screw	
24	F8286401P	3-Way Valve	240 Volt/50 or 60 Hertz; U.S.
	F8286402P	3-Way Valve	240 Volt/50 or 60 Hertz; Metric
25	803615	Washer	Filter
26	F8232004	Hose	20 pound models
	F8232001	Hose	30 pound models
	F8232002	Hose	40 and 60 pound models
27	F8042201	P-Trap Hose	20 pound models
	F8042202	P-Trap Hose	30 and 40 pound models
	F8042301	P-Trap Hose	40 and 60 pound models
28	20211	Hose Clamp	No. 17
29	F8333201	Manifold	
30	F200222	Hose Clamp	No. 12
31	F606816-1	Hose	
32	F8535601	Screw	
33	F0431807-00	Nut	

Double Check Valve

WRAS Compliant Models



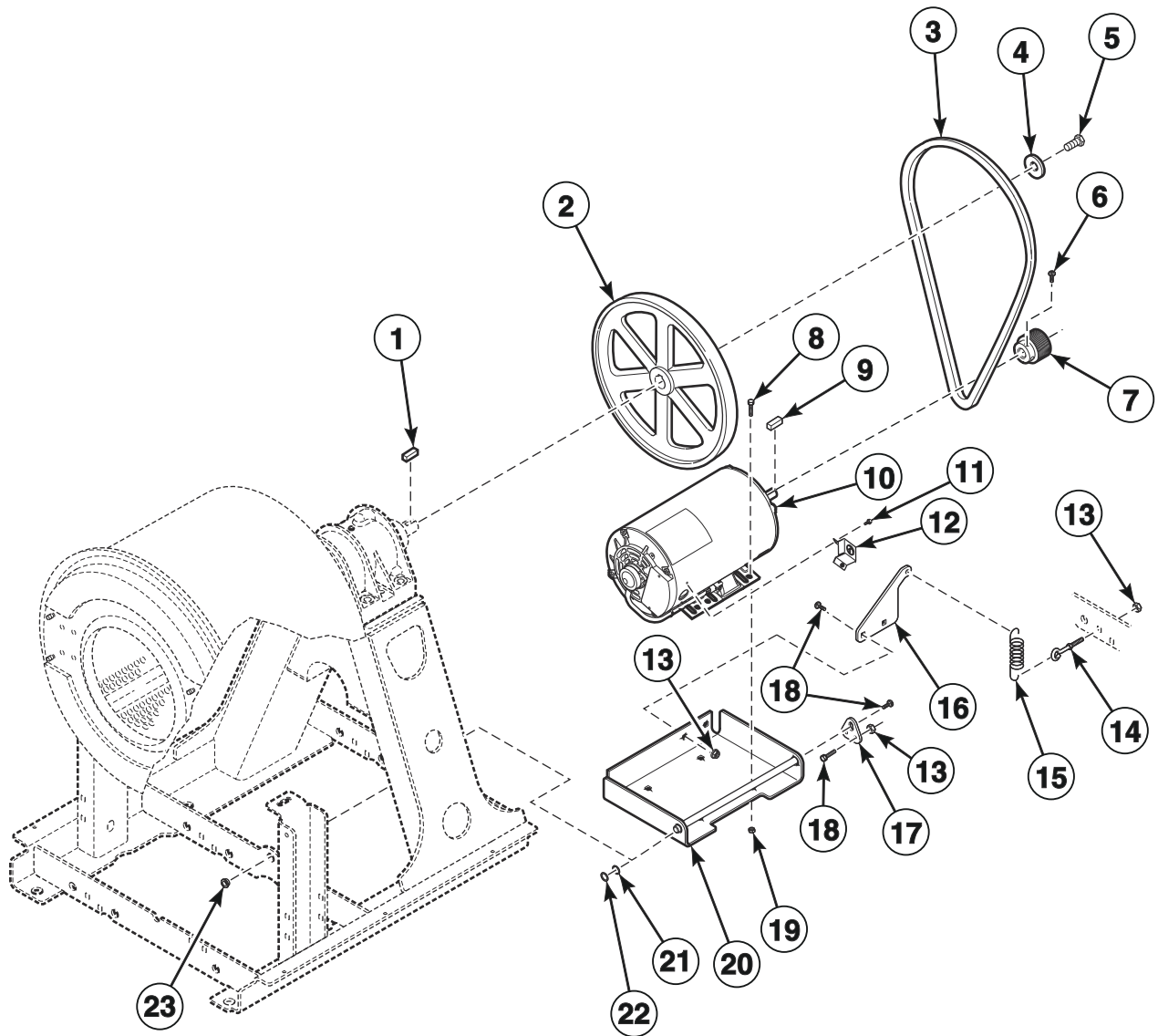
CHM3393P_F8339401

Double Check Valve

REF	PART NO.	DESCRIPTION	COMMENTS
1	F8301201	Double Check Valve	

Motor, Pulley and Belt (Drawing 1 of 2)

20 Pound Models with N and P-Voltage, 30, 40 and 60 Pound Models



CHM3385P_F8339401

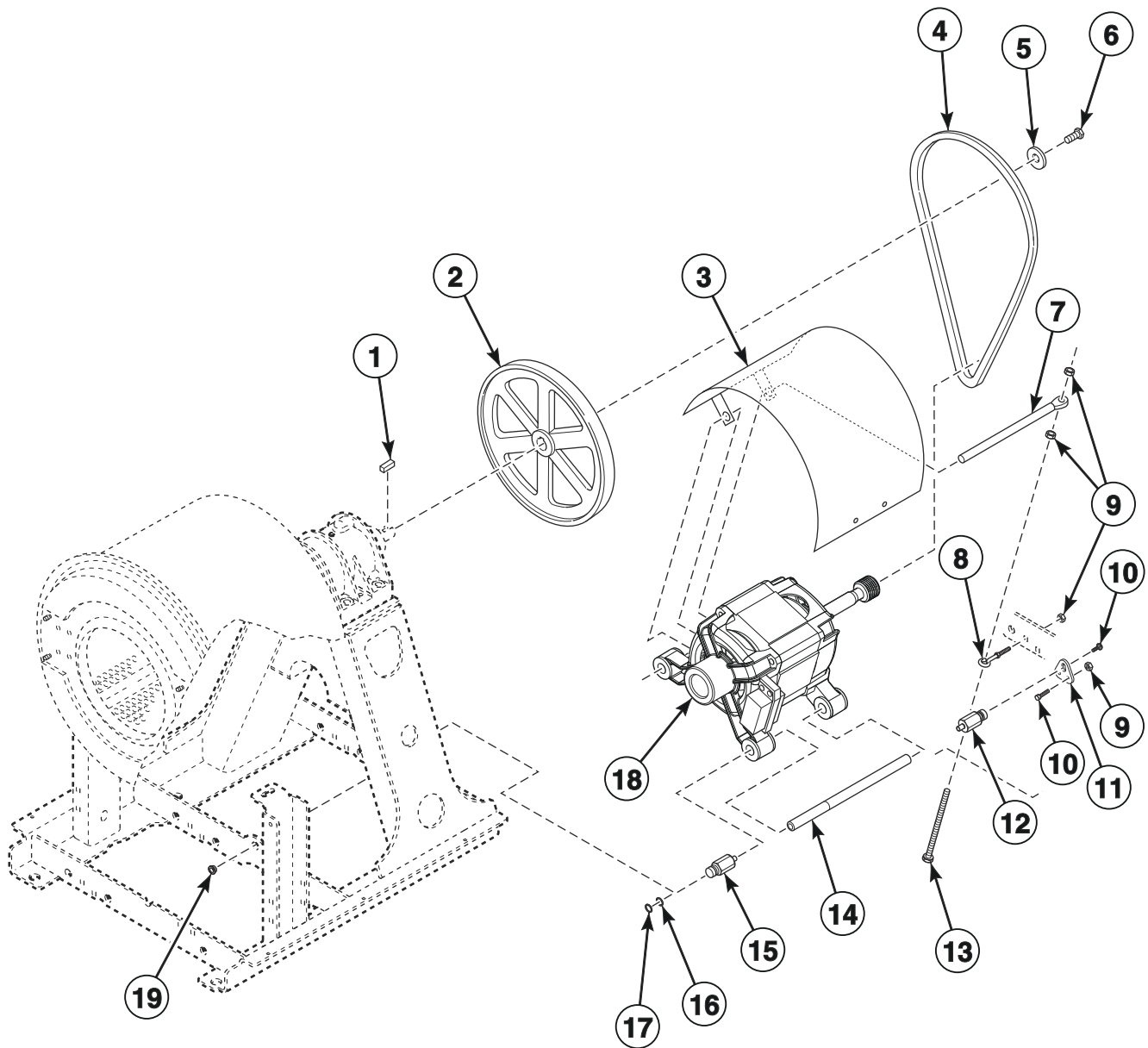
Motor, Pulley and Belt (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	F8396601	Motor Harness	30 and 40 pound models N and P-voltage; 20 and 60 pound models
	F8384901	Motor Harness	30 and 40 pound models; B, X and Q-voltage
	F8562501	Motor Isolation Kit	20 and 30 pound models; Includes F8535001 Motor Plate and F8535201 Isolator; Use with 2 hp motors
	F8562502	Motor Isolation Kit	40 and 60 pound models; Includes F8535002 Motor Plate and F8535201 Isolator; Use with 2 and 3 hp motors
1	F430801	Key	
2	F150270	Basket Pulley	20 pound models
	F150269	Basket Pulley	30 and 40 pound models
	F200299700	Basket Pulley	60 pound models
3	F200201700P	Belt	20 pound models
	F8382803	Belt	30 pound models
	F8382804	Belt	40 pound models
	F8382805	Belt	60 pound models
4	F431115	Washer	
5	F8574001	Screw	
6	M400077	Screw	
7	F8362501	Motor Pulley	
8	800461	Screw	
9	H8752006H	Key	20, 30 and 40 pound models
	H8752006H	Key	60 pound models
10	F8335001P	Motor	20, 30 and 40 pound models
	F8335101P	Motor	60 pound models
11	23222	Screw	
12	70321701	Motor Conduit Mounting Bracket	
13	44087201	Nut	
14	F8351902	Eye Bolt	
15	F310124	Extension Spring	
16	F8363901	Spring Plate	
17	F8441101	Motor Rod Plate	
18	F8402801	Bolt	
19	F8387601	Nut	
20	F8441601	Motor Bracket Weldment	20 and 30 pound models
	F8562502	Motor Isolation Kit	40 and 60 pound models
21	F8441901	O-Ring	
22	F8333301	Flanged Bushing	
23	F8451601	Spacer	

**** NOTE: AC drive parameters must be compatible with the motor and motor pulley. Please request the AC drive parameter illustration for parameter verification when ordering a motor.**

Motor, Pulley and Belt (Drawing 2 of 2)

20 Pound Models with B, Q and X-Voltage



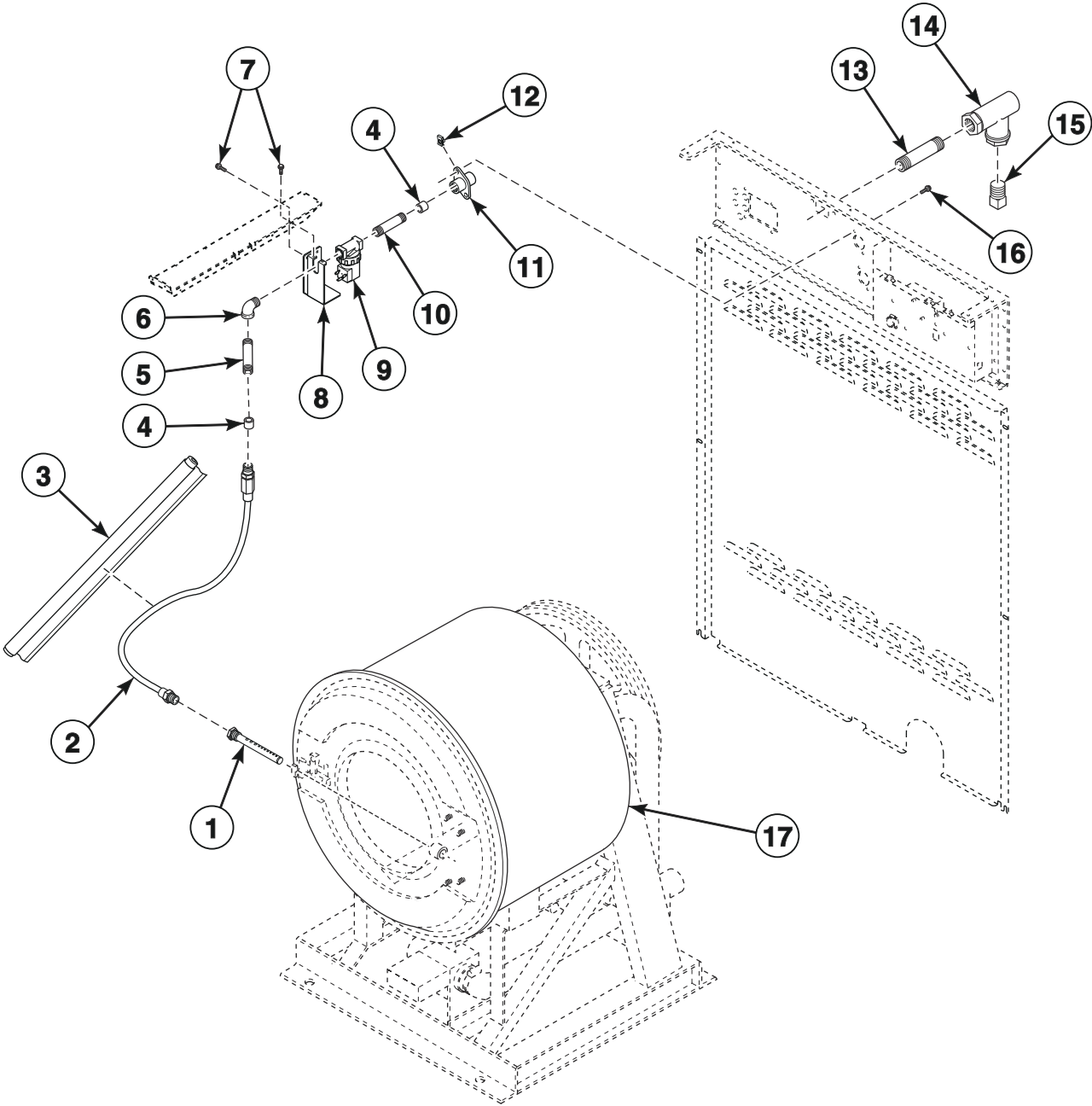
CHM3377P_F8339401

Motor, Pulley and Belt (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	F8384801	Motor Harness	
	F8562504	Motor Isolation Kit	Includes F8387104 Motor Rod Adapter and F8535201 Isolator
1	F430801	Key	
2	F150270	Basket Pulley	
3	F200216900	Motor Drip Shield	
4	F8382801	Belt	
5	F431115	Washer	
6	F8574001	Screw	
7	F8361301	Spring Mount Rod	
8	F8404501	Eye Bolt	
9	44087201	Nut	
10	F8402801	Bolt	
11	F8441101	Motor Rod Plate	
12	F8387101	Motor Rod Extension	
13	F8406601	Screw	
14	801062	Motor Mount Rod	
15	F8387102	Motor Rod Extension	
16	F8441901	O-Ring	
17	F8333301	Flanged Bushing	
18	801194P	Induction Motor	Includes pulley
19	F8451601	Spacer	

**** NOTE: AC drive parameters must be compatible with the motor and motor pulley. Please request the AC drive parameter illustration for parameter verification when ordering a motor.**

Steam Heat Option

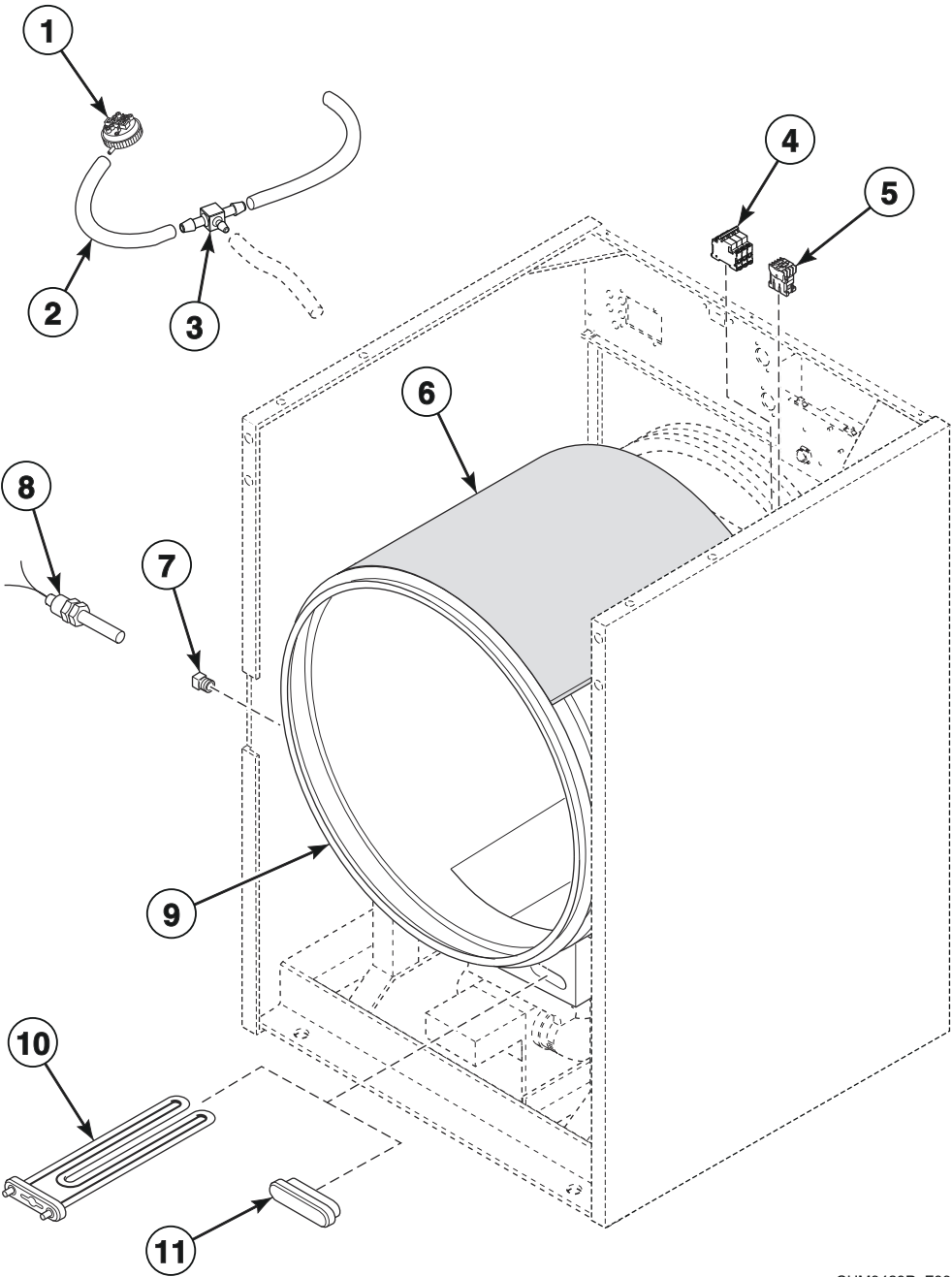


CHM3404P_F8339401

Steam Heat Option

REF	PART NO.	DESCRIPTION	COMMENTS
	F953P3	Steam Heat Kit	Includes items 1-4, 6, 8-11, 13, 15-17, 70139601 Nipple, F421703 Elbow, 430997 Screw, F8025201 Washer, F8211503 Steam Assembly, labels and harness
	F380984P	Steam Valve Repair Kit	Use with item 9
	F8514601	Coil	Use with F8322801 Valve
	F8382301	DIN Valve Adapter Kit	Use with F8322801 Valve
	F8379501P	Valve Kit	Use with F8322801 Valve
1	F8368201	Steam Injector Tube Assembly	
2	F200197	Steam Hose	60 pound models
3	F8233700	Pipe Insulation	
4	F8116301	Coupling	60 pound models
5	F8110601	Nipple	60 pound models
6	H86070034	Street Elbow	
7	430497	Screw	
8	F8490301	Steam Bracket	
9	F8322801P	Valve	Includes F8514601 Coil; For models that have been upgraded with F8521601 DIN Valve Kit
	F8521801	DIN Valve Kit	Includes F8322801 Steam Valve, F8382301 DIN Valve Adapter Kit and F8514601 Coil
10	70263801	Pipe Nipple	
11	F8362701	Coupling	
12	70030401	Nut	
13	431486	Pipe Nipple	
14	F270307	Steam Filter	
15	F420409	Plug	
16	20253	Screw	
17	F8360602	Shell Weldment	20 pound models
	F8360702	Shell Weldment	30 pound models
	F8360802	Shell Weldment	40 pound models
	F8360902	Shell Weldment	60 pound models

Electric Heat Option



CHM3429P_F8339401

Electric Heat Option

REF	PART NO.	DESCRIPTION	COMMENTS
	F8056001	Jumper Wire	P-voltage models require 5; N-voltage models require 3
1	F8404401	Water Pressure Switch	
2	F8153901	Tubing	
3	F8246601	Tee	
4	70256901P	Circuit Breaker	
5	F330188P	Contactor	
6	F410300	Pipe Insulation	
7	F200202600	Plug	
8	F370609	Thermistor Sensor	
9	F8360602	Shell Weldment	20 pound models
	F8360702	Shell Weldment	30 pound models
	F8360802	Shell Weldment	40 pound models
	F8360902	Shell Weldment	60 pound models
10	F360205P	Element	2.6 kW; 3 used in 20 and 30 pound models; 6 used in 40 and 60 pound models
11	F360202	Heating Element Plug	

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