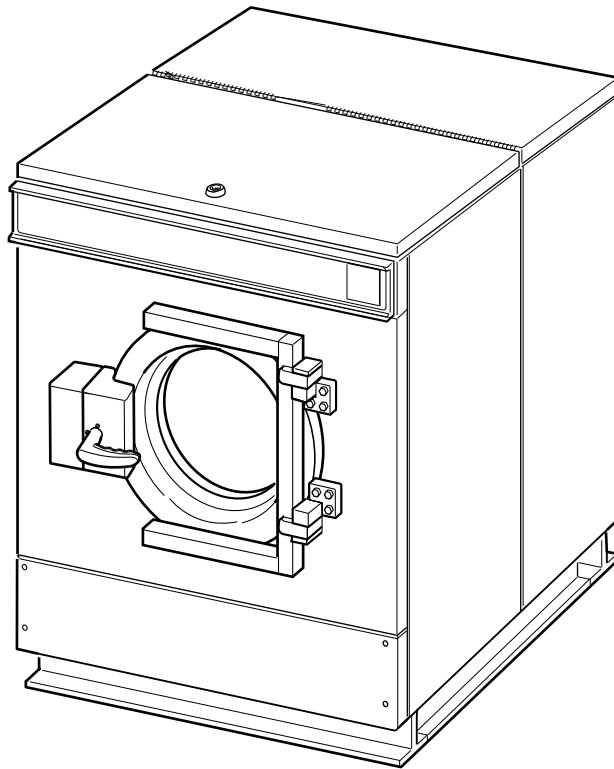


Washer-Extractor

Cabinet Hardmount

Refer to Page 3 for Model Numbers



CHM1781C_F8339201

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

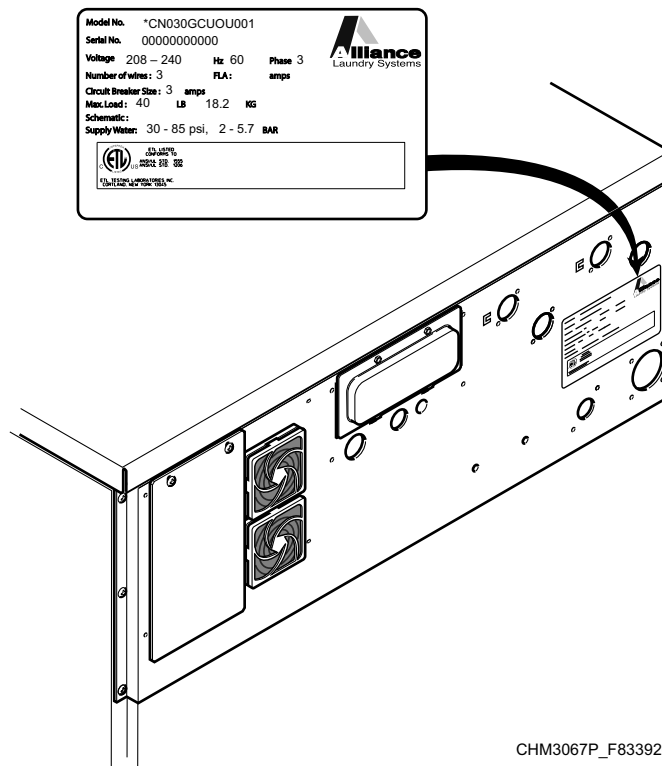
For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s) as shown.



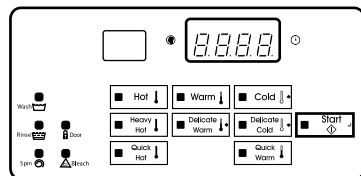
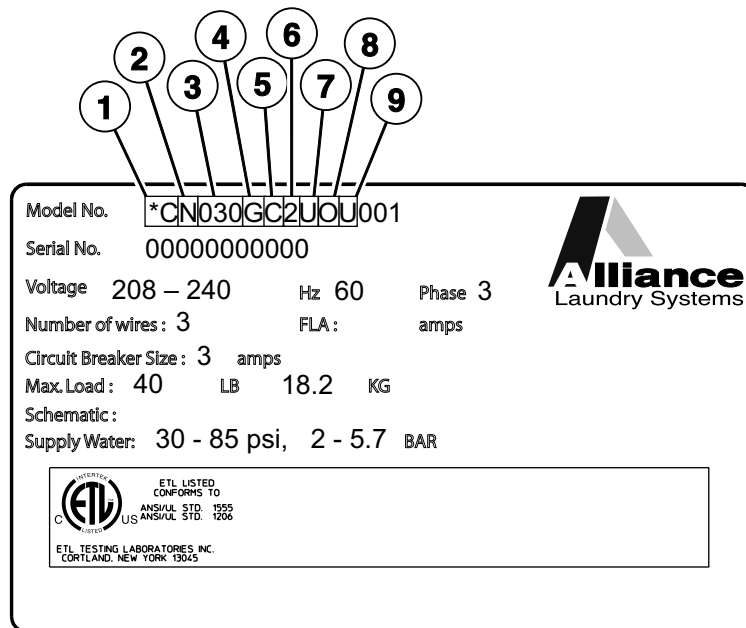
Model Identification

Information in this manual is applicable to these washer-extractor models:

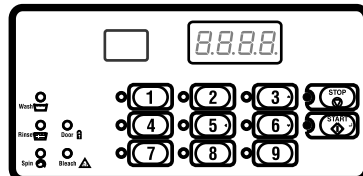
HCN125KYV
SCL125KNV
SCN125KNV
SCN125LYV
SCN125WYV
SCU125KNV

UCL125HNV
UCL125KNV
UCN125KNV
UCU125HNV
UCU125KNV

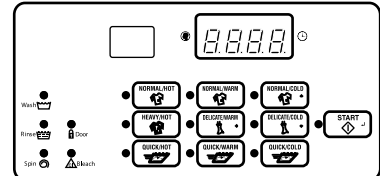
Product Overview for M4, M30, Galaxy 400, Galaxy 600, Quantum Standard and Quantum Silver



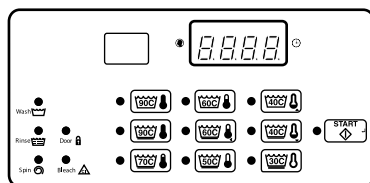
Galaxy 400 Coin



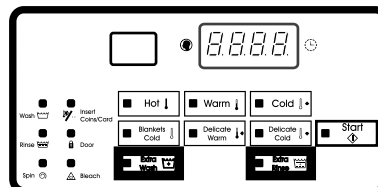
M9/Galaxy 400 OPL/Quantum Silver OPL



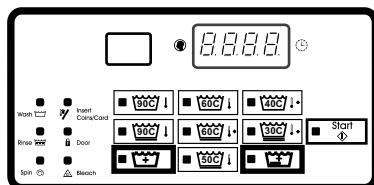
Quantum Silver Coin (Domestic)



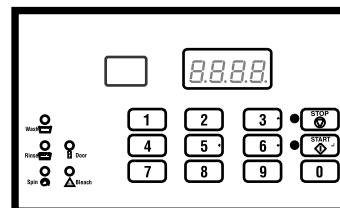
Quantum Silver Coin (International)



Galaxy 600 Coin (Domestic)



Galaxy 600 Coin (International)



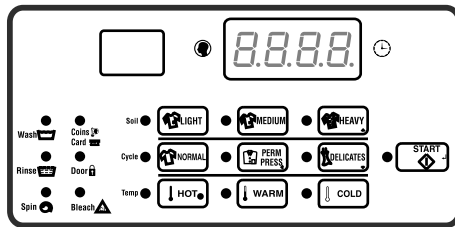
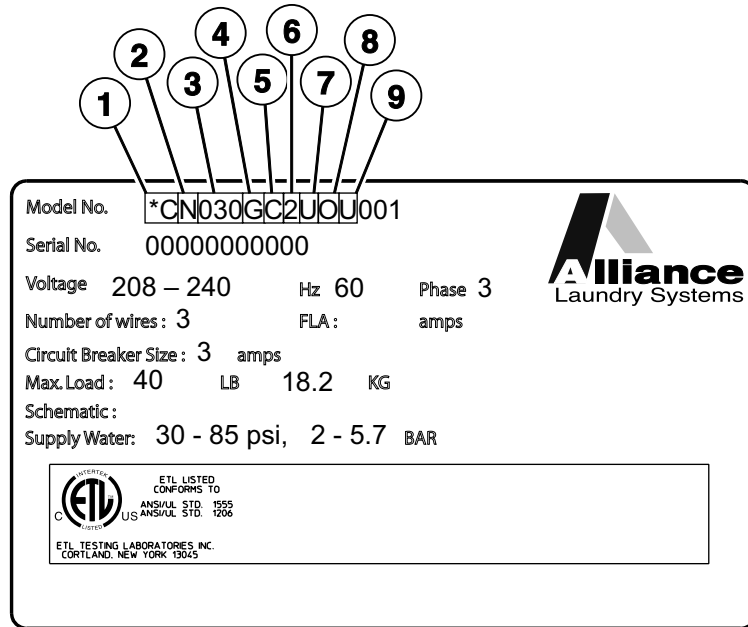
M30/Quantum Gold OPL

CHM3026P_F8332901

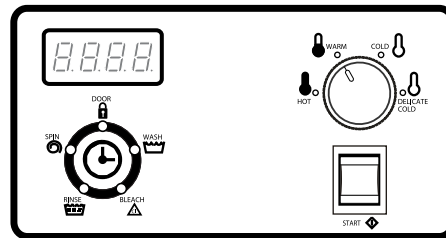
Product Overview for M4, M30, Galaxy 400, Galaxy 600, Quantum Standard and Quantum Silver

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Product Family	HC NC SC UC
2	-	Market	D (Daiwa) L (International ETL(c)) N (Domestic ETL(c)) U (International CE) Z (No Agency International)
3	-	Capacity (Pounds)	020 030 040 060 080 125
4	-	Control	G H J K L W
5	-	Actuation	C (Drop Coin Meter) D (Digital Coin Meter) E (Electronic World Drop) L (Prep for Remote/Central Pay) N (Non-Coin OPL) X (Prep for Coin Meter) Y (Prep for Card Reader)
6	-	Speed	2 (2 Speed) F (F-Speed) V (V-Speed)
7	-	Voltage	B (120/60/1/2) C (380-415/50/3/4) F (440-480/60/3/3) J (200/50/3/3) O (208/220-240/60/3/3) Q (200-208/220-240/50/60/3) R (380-415/440-480/50/60/3) X (200-208/220-240/50/60/1/3) Y (208/220-240/60/1/2)
8	-	Side Panel	U (Standard) 1 (Stainless Steel)
9	-	Design	1

Product Overview for M9, Galaxy 200 and Quantum Gold



Quantum Gold



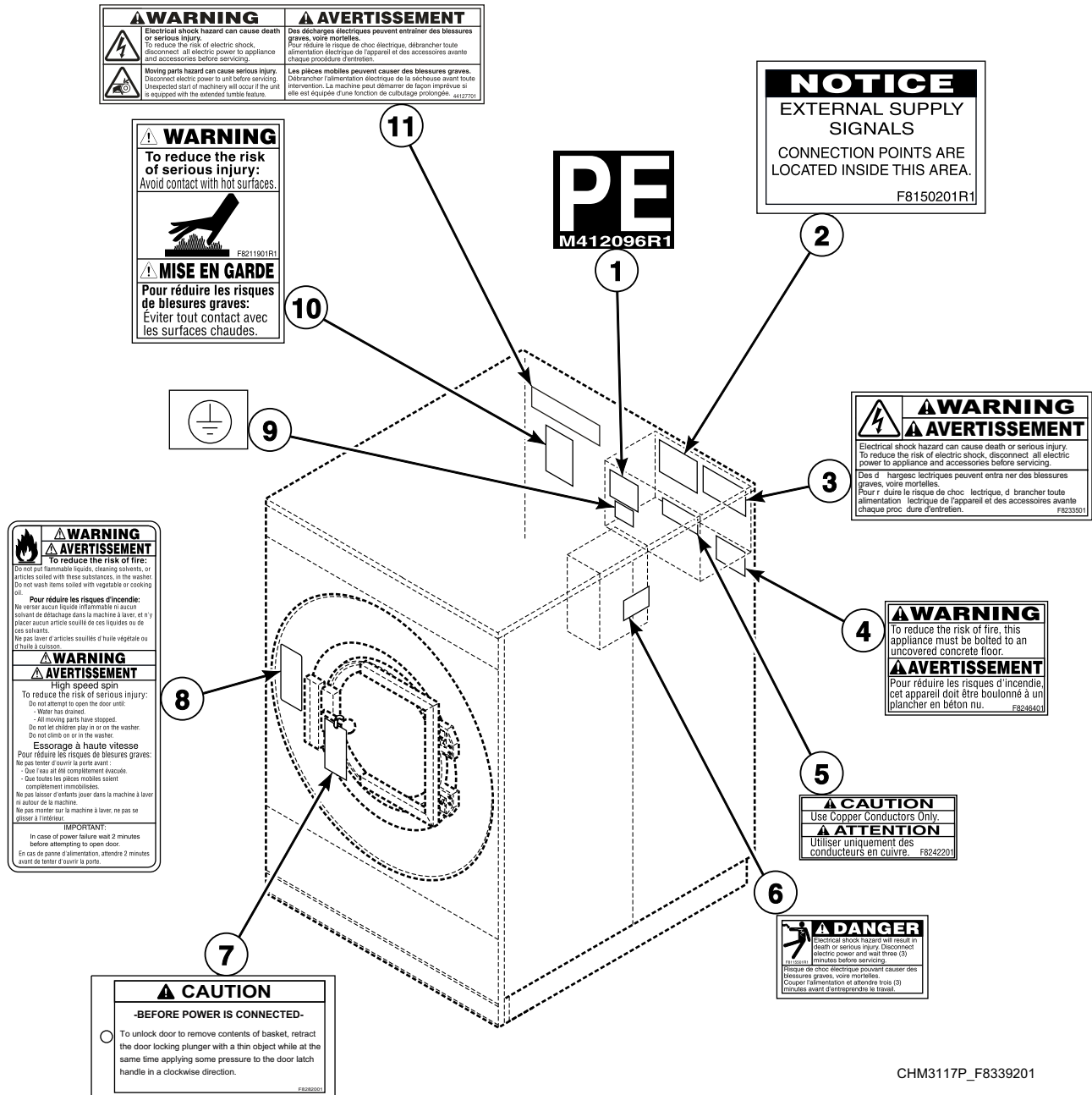
M4/Galaxy 200/Quantum Standard

CHM3034P_F8339201

Product Overview for M9, Galaxy 200 and Quantum Gold

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Product Family	HC NC SC UC
2	-	Market	D (Daiwa) L (International ETL(c)) N (Domestic ETL(c)) U (International CE) Z (No Agency International)
3	-	Capacity (Pounds)	020 030 040 060 080 125
4	-	Control	G H J K L W
5	-	Actuation	C (Drop Coin Meter) D (Digital Coin Meter) E (Electronic World Drop) L (Prep for Remote/Central Pay) N (Non-Coin OPL) X (Prep for Coin Meter) Y (Prep for Card Reader)
6	-	Speed	2 (2 Speed) F (F-Speed) V (V-Speed)
7	-	Voltage	B (120/60/1/2) C (380-415/50/3/4) F (440-480/60/3/3) J (200/50/3/3) O (208/220-240/60/3/3) Q (200-208/220-240/50/60/3) R (380-415/440-480/50/60/3) X (200-208/220-240/50/60/1/3) Y (208/220-240/60/1/2)
8	-	Side Panel	U (Standard) 1 (Stainless Steel)
9	-	Design	1

Decals

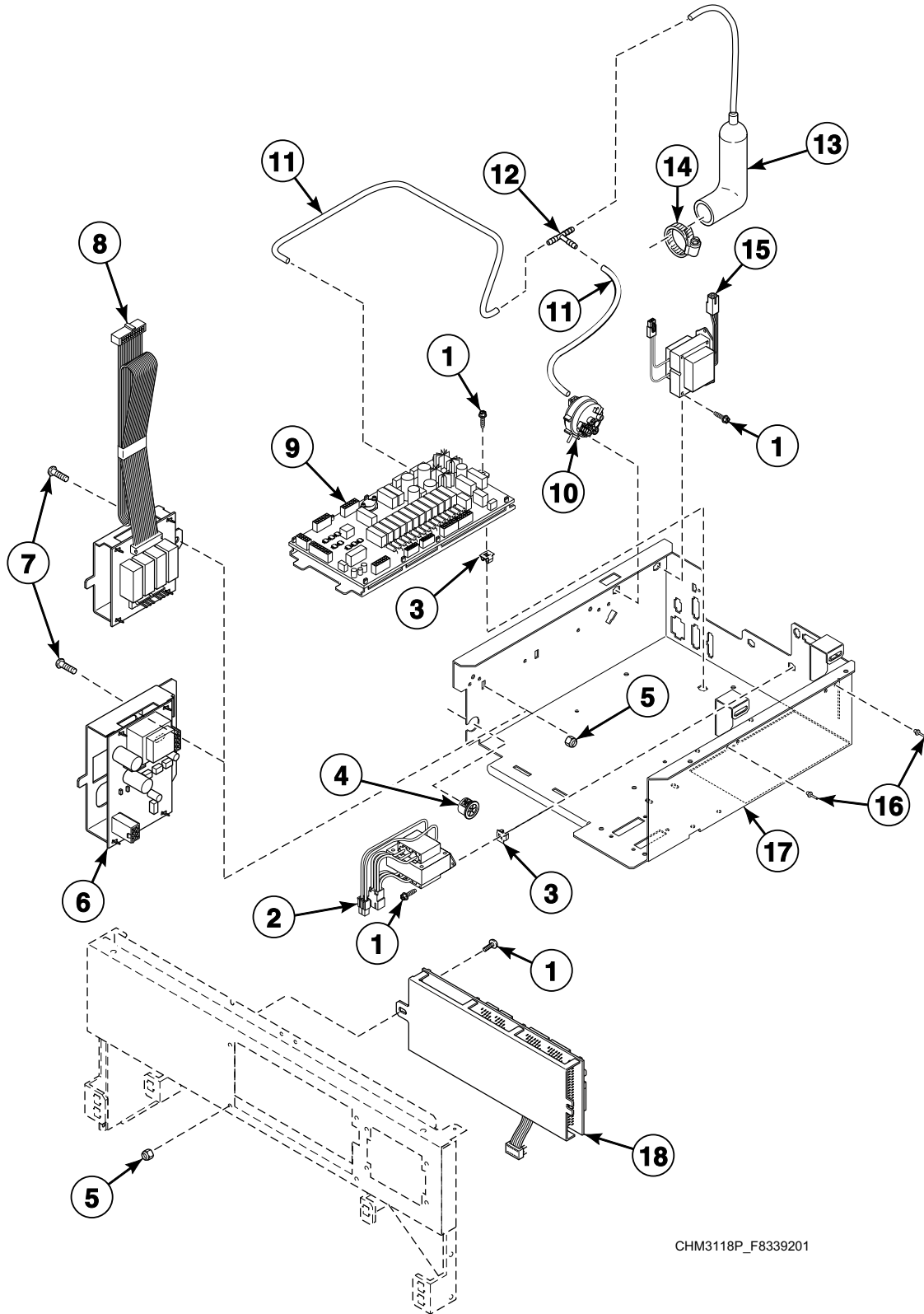


CHM3117P_F8339201

Decals

REF	PART NO.	DESCRIPTION	COMMENTS
1	M412096	Earth Terminal Sticker	
2	F8150201	External Supply Connection Decal	
3	F8233501	Warning Label	
4	F8246401	Mount on Concrete Warning Label	
5	F8242201	Use Copper Conductors Only Caution Label	
6	F8115501	Electric Shock Danger Label	
7	F8282001	Caution Tag	
8	F8204901	Warning Label	Models through 1/31/11
	F8207901	Warning Label	Models starting 2/1/11
9	F230739	Ground Decal	
10	F8211901	Hot Surface Warning Plate	
11	44127701	Warning Label	

Control Module

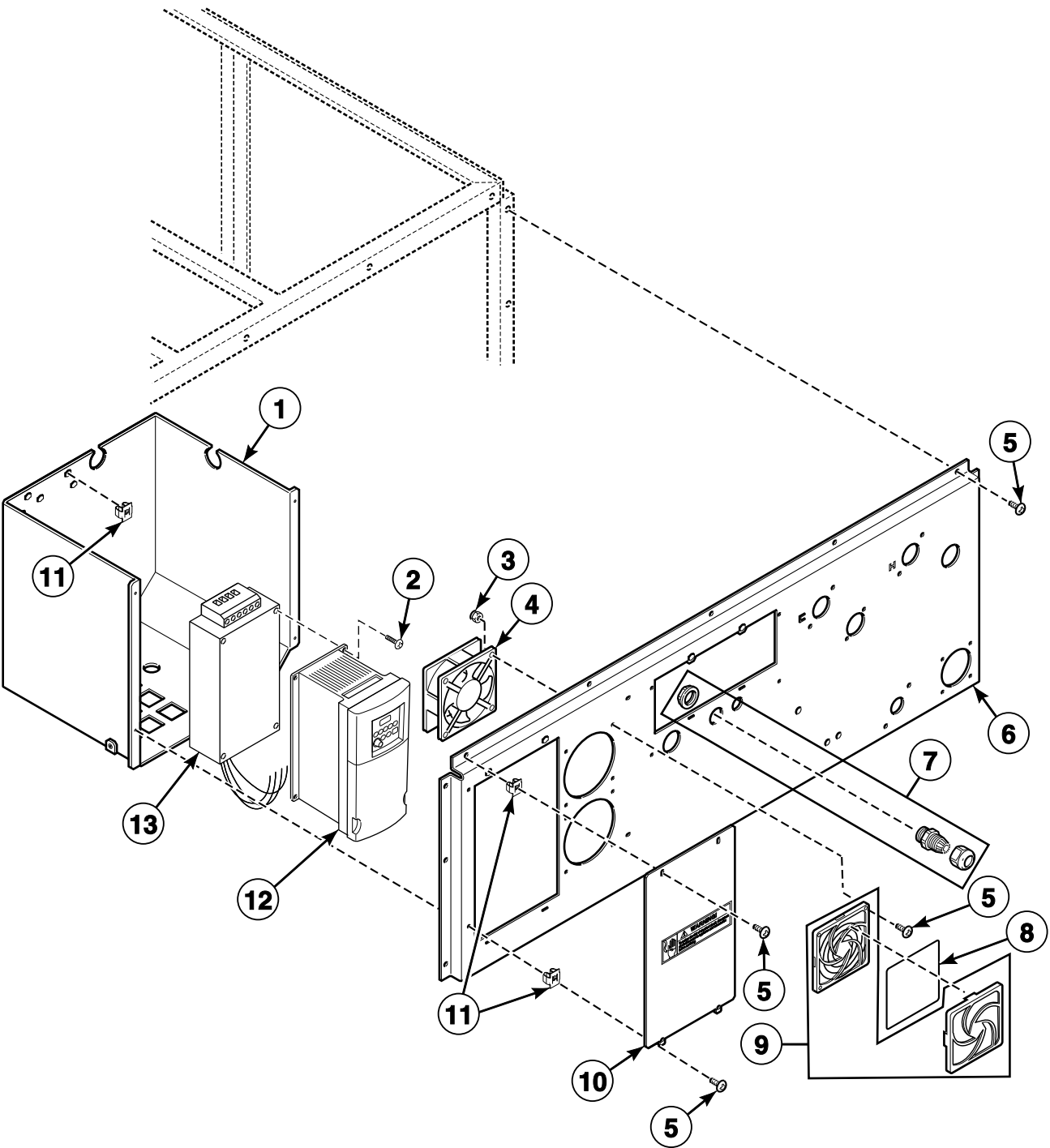


CHM3118P_F8339201

Control Module

REF	PART NO.	DESCRIPTION	COMMENTS
	F8028701	Output/Logic Harness	
	203346	USB IR Interface Kit	
	F8191201P	External Supply Harness	
	F937P3	External Supply Kit	Includes items 1, 8, 15, F8191201P External Supply Harness and screws
	F8181801P	Power Bypass Harness	
	M413507	Jumper Configuration Assembly	
	F8028107P	Machine Size Configuration Harness	
	F8261501P	Control Tray Harness	
1	F8206901	Screw	
2	803527P	Transformer	
3	70030501	Expansion Clip	
4	44071501	Snap Bushing	
5	F430232	Nut	
6	201341	Network Board Assembly	Network models
7	F430903	Screw	
8	F8189401P	Auxiliary Control Assembly	
9	F980P3	Control Assembly Kit	Includes item 12 and F8108001 Output Assembly
	802493	Fuse	2.5 Amp
10	F8223001P	Water Pressure Switch	
11	F8153901	Tubing	
12	F8246601	Tee	
13	F200163	Air Trap Hose	
14	F200215	Hose Clamp	No. 12
15	201616P	Transformer	External supply
16	70058501	Pop Rivet	
17	F8205904	Control Tray Assembly	
18	F8099101P	Control Assembly	Models SCN125LYV and SCN125WYV
	F986P3	Front End Control Kit	Model HCN125KYV; Includes F8028701 Output/Logic Harness
	F116P3	Front End Control Kit	Models UCL125HNV and UCU125HNV; Includes F8028701 Output/Logic Harness
	F988P3	Front End Control Kit	All other models; Includes F8028701 Output/Logic Harness

Valve Panel and PowerFlex 40 AC Drive

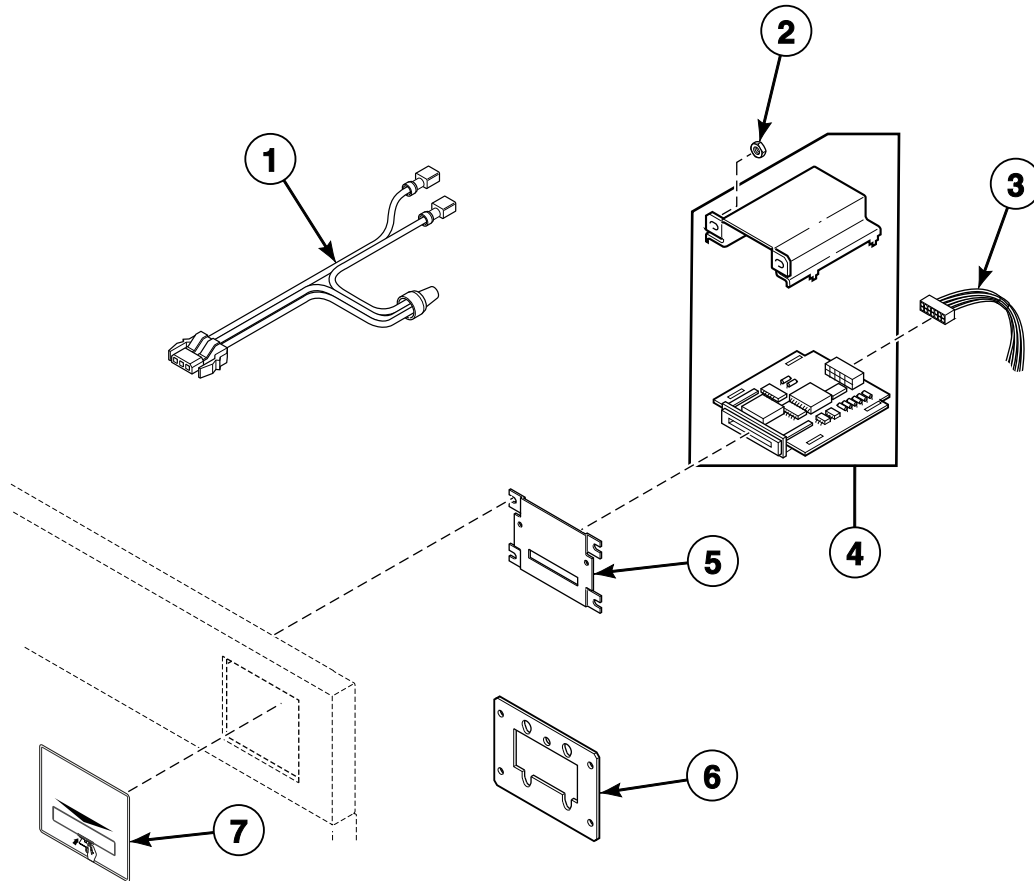


CHM3119P_F8339201

Valve Panel and PowerFlex 40 AC Drive

REF	PART NO.	DESCRIPTION	COMMENTS
	F8037301P	Drive Signal Harness	
	F8049204P	Motor Harness	
	F8206802P	Power Drive Harness	
1	F8212701	VFD Bracket Assembly	
2	F8206901	Screw	
3	F430231	Nut	
4	F110110	Muffin Fan	
5	F430929	Screw	
6	F8183801	Valve Panel	
7	F140329	Strain Relief Connector	
8	F200318900P	Filter	
9	F220900	Filter Retainer Guard	
10	F8210801	VFD Cover	
11	70030501	Expansion Clip	
12	F8169442	PowerFlex 40 Drive	Q and X-voltage
	F8169443	PowerFlex 40 Drive	N, P and R-voltage
13	F8054001	EMI Filter	200 Volt
	F8054002	EMI Filter	400 Volt

Card Reader - KY, LY and WY Models

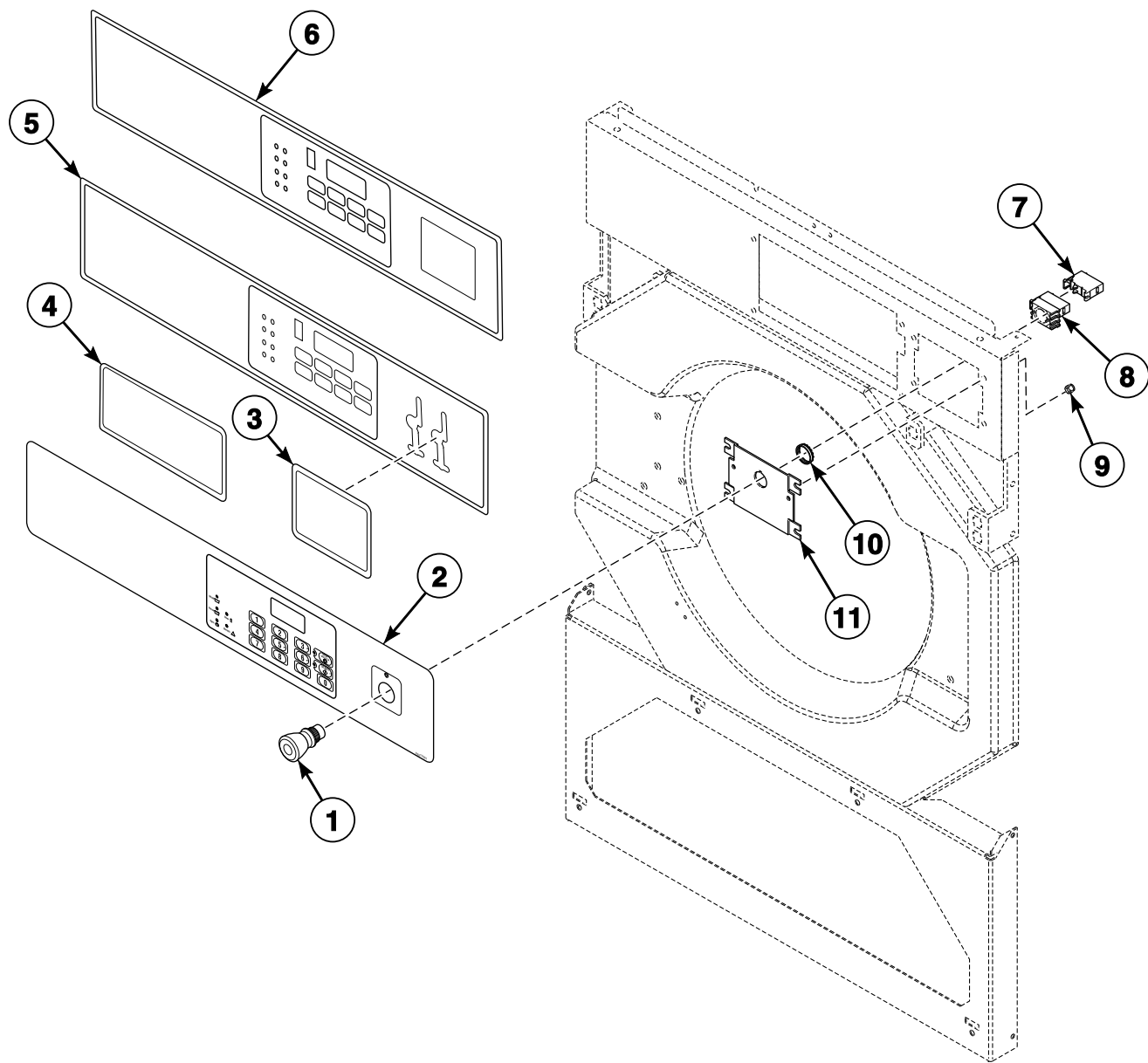


CHM3168P_F8339201

Card Reader - KY, LY and WY Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	F631973-2	Harness	Access
2	F430174	Screw	
3	F141887	Card Reader Harness	Models HCN125KYV and SCN125LYV
	F141889	Card Reader Harness	Model SCN125WYV
4	510068P	Card Reader and Bracket Assembly	
5	F8201501	Card Plate Assembly	
6	70208801	Mounting Plate	
7	70334201	Card Reader Overlay	Black
	70438201	Card Reader Overlay	Gray

Emergency Stop Button and Overlays

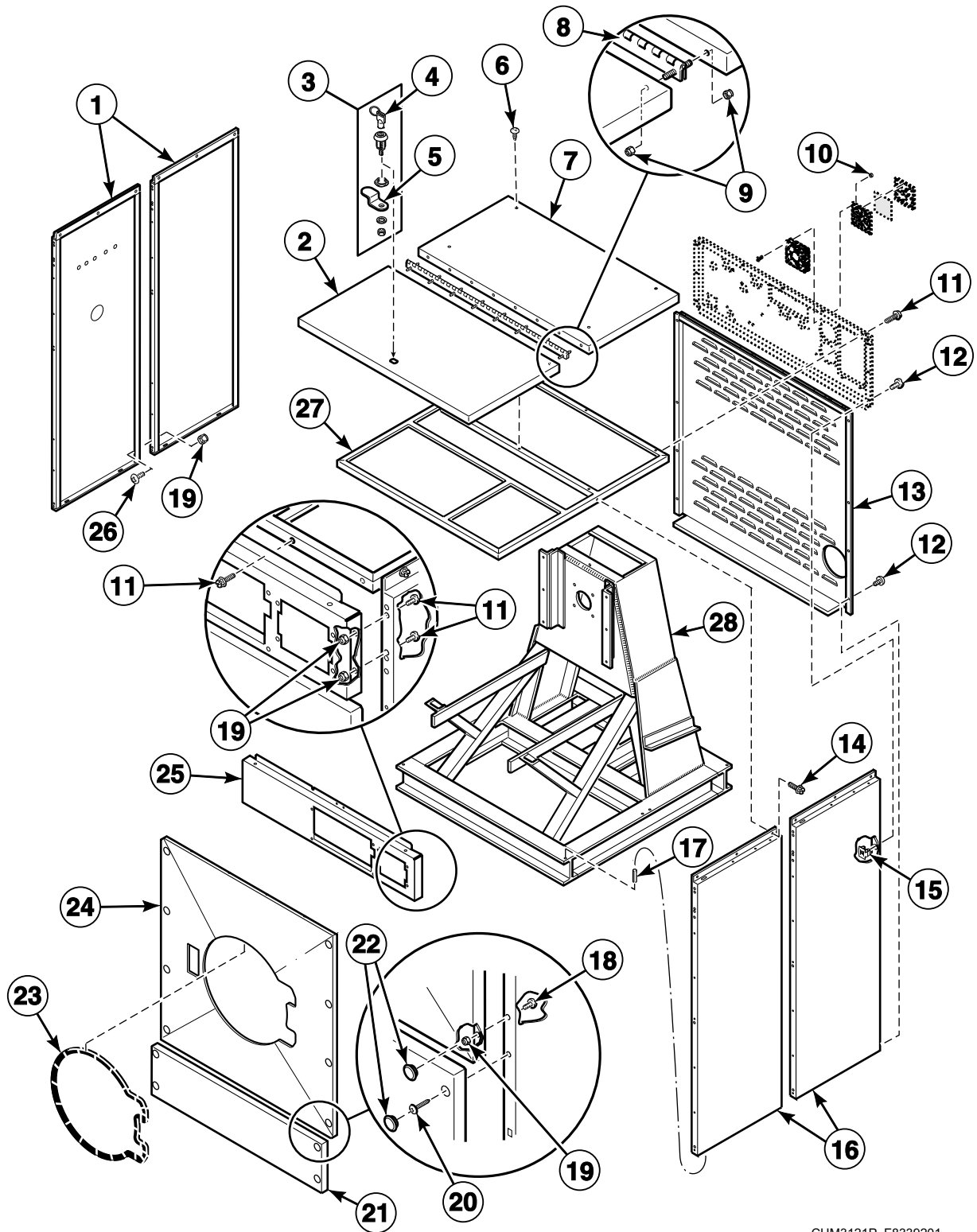


CHM3177P_F8339201

Emergency Stop Button and Overlays

REF	PART NO.	DESCRIPTION	COMMENTS
	F8161801P	Emergency Stop Bypass Harness	Models SCL125KNV, SCN125KNV, SCU125KNV, UCL125HNV, UCL125KNV, UCU125HNV and UCU125KNV
1	F200233500	Emergency Stop Pushbutton	Models SCL125KNV, SCN125KNV, SCU125KNV, UCL125HNV, UCL125KNV, UCU125HNV and UCU125KNV
2	F8296501	Overlay	Models SCL125KNV and SCN125KNV
	F8226801	Overlay	Models UCL125KNV, UCN125KNV and UCU125KNV
	F8446701	Overlay	Models UCL125HNV and UCU125HNV
	F8296501	Overlay	Model SCU125KNV
3	210131	Overlay	Gray
4	70115601	Nameplate Overlay	Black; Models SCN125LYV and SCN125WYV
5	F8295505	Overlay	
	F8296605	Overlay	
6	F8295504	Overlay	Gray; Model HCN125KYV
	F8296604	Overlay	Black; Models SCN125LYV and SCN125WYV
7	F8069501	Contact Switch	Models SCL125KNV, SCN125KNV, SCU125KNV, UCL125HNV, UCL125KNV, UCU125HNV and UCU125KNV
8	F200233401	Contact Block Switch	Models SCL125KNV, SCN125KNV, SCU125KNV, UCL125HNV, UCL125KNV, UCU125HNV and UCU125KNV; Includes F8069501 Contact Switch and F8538101 Contact Base
	F8069501	Contact Switch	
	F8538101	Contact Base	
9	F431017	Nut	Models SCL125KNV, SCN125KNV, SCU125KNV, UCL125HNV, UCL125KNV, UCU125HNV and UCU125KNV
10	24205	Nut	Models SCL125KNV, SCN125KNV, SCU125KNV, UCL125HNV, UCL125KNV, UCU125HNV and UCU125KNV
11	F8201301	Emergency Stop Plate	Models SCL125KNV, SCN125KNV, SCU125KNV, UCL125HNV, UCL125KNV, UCU125HNV and UCU125KNV

Covers, Panels and Frame

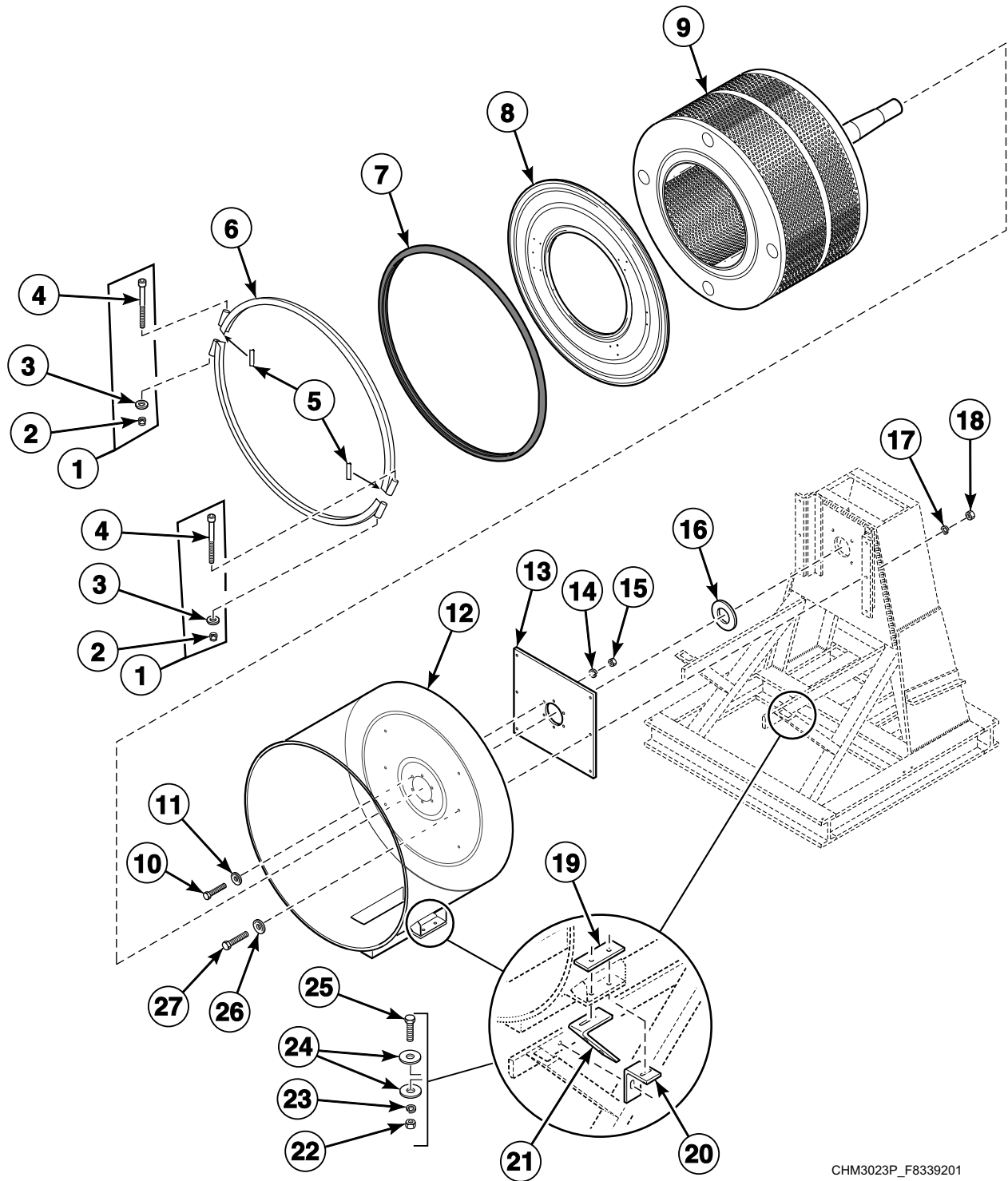


CHM3121P_F8339201

Covers, Panels and Frame

REF	PART NO.	DESCRIPTION	COMMENTS
1	F8183702	Left Side Panel	
2	F633602	Top Front Panel	
3	F190802P	Lid Lock	GR3800; Includes items 4 and 5
4	F160562	Key	GR3800
5	F633713	Latch	
6	F430995	Screw	
7	F633592	Top Rear Cover	
8	F633958	Top Cover Hinge Weldment	
9	F431000	Nut	
10	F430231	Nut	
11	F8206901	Screw	
12	F8206901	Screw	
13	F8177801	Rear Panel	
14	F430179	Screw	
15	70030501	Expansion Clip	
16	F8183701	Right Side Panel	
17	F8231001	Stud	
18	F430929	Screw	
19	F430215	Nut	
20	F430174	Screw	
21	F8181501	Lower Front Panel	
22	F140563	Plug	
23	F170400RP	Trim	
24	F8181401	Front Panel	Models through 1/31/11
	F8181402	Front Panel	Models starting 2/1/11
25	F8039001	Control Panel Assembly	
26	F430935	Screw	
27	F063356201	Top Frame Weldment	
28	F8208201	Frame Weldment	

Basket and Shell

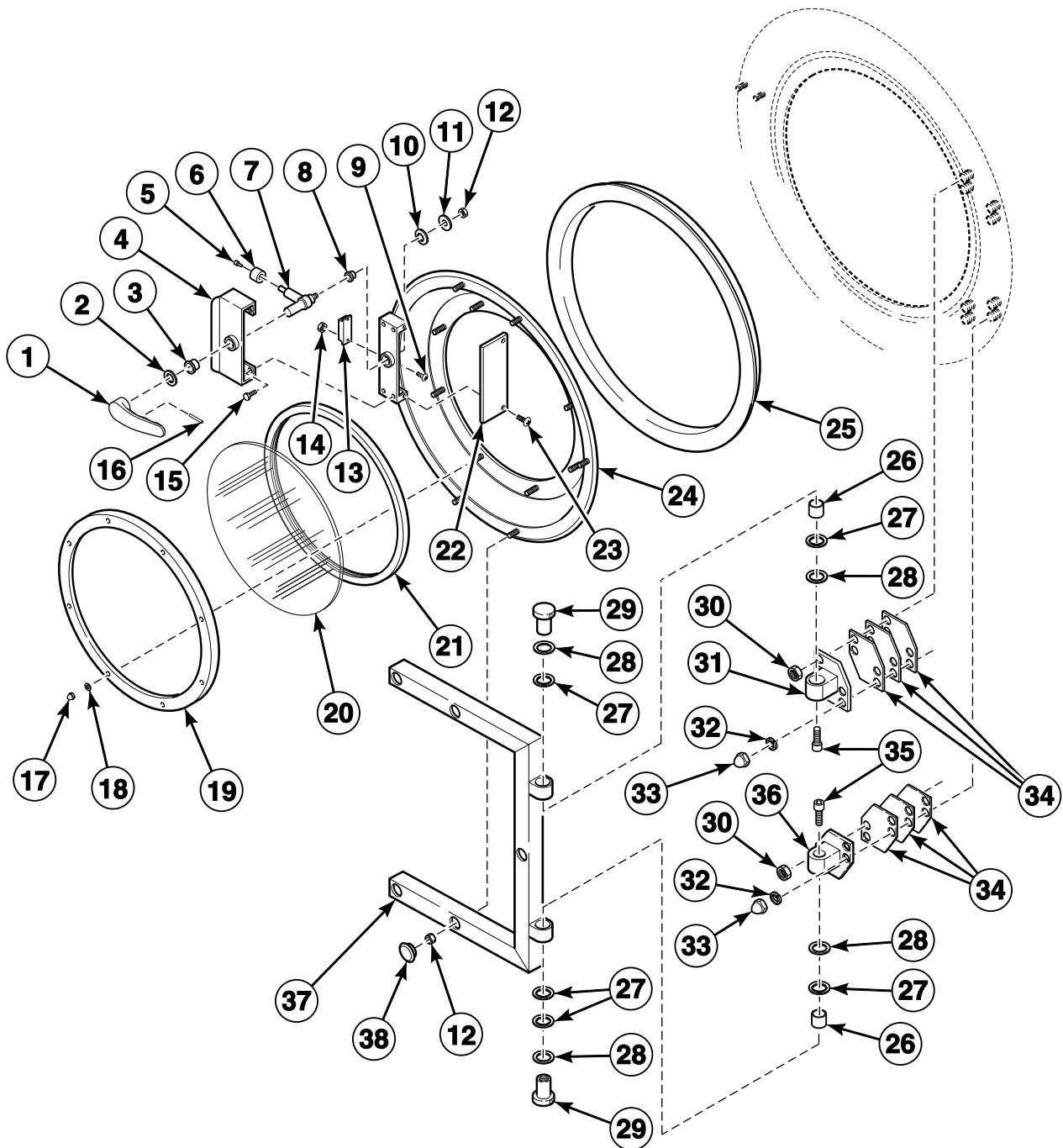


CHM3023P_F8339201

Basket and Shell

REF	PART NO.	DESCRIPTION	COMMENTS
	F798833-00	Seal Kit	Includes items 7, 16, the seal and sealant
1	F791001	Shell Band Fastener Kit	Includes items 2-4; 2 required per shell band assembly
2	F430215	Nut	
3	F430317	Washer	
4	F430500	Screw	
5	F601216	Shell Gasket Shield	
6	F603630	Shell Band Assembly	2 required
7	F170120RP	Shell Band Gasket	
8	F8220901	Shell Front Weldment	
9	F633619	Basket Assembly	42 inch diameter and 24 inch depth
10	F430913	Screw	
11	F431112	Washer	
12	F634647	Shell Weldment	Standard
	F8399801	Shell Weldment	Electric heat
13	F8083901	Shell Reinforcement Plate	
14	F431100	Washer	
15	F431005	Nut	
16	F100205	Slinger	
17	M400013	Washer	
18	70142	Nut	
19	F601950	Washer	
20	F601951	Shell Bracket Support	
21	F603592	Shell Adjusting Bracket Assembly	Left
	F603615	Shell Adjusting Bracket Assembly	Right
22	20274	Nut	
23	M400014	Washer	
24	M400081	Washer	
25	800461	Screw	
26	F431116	Washer	
27	F430924	Screw	

Door - Models Through 1/31/11



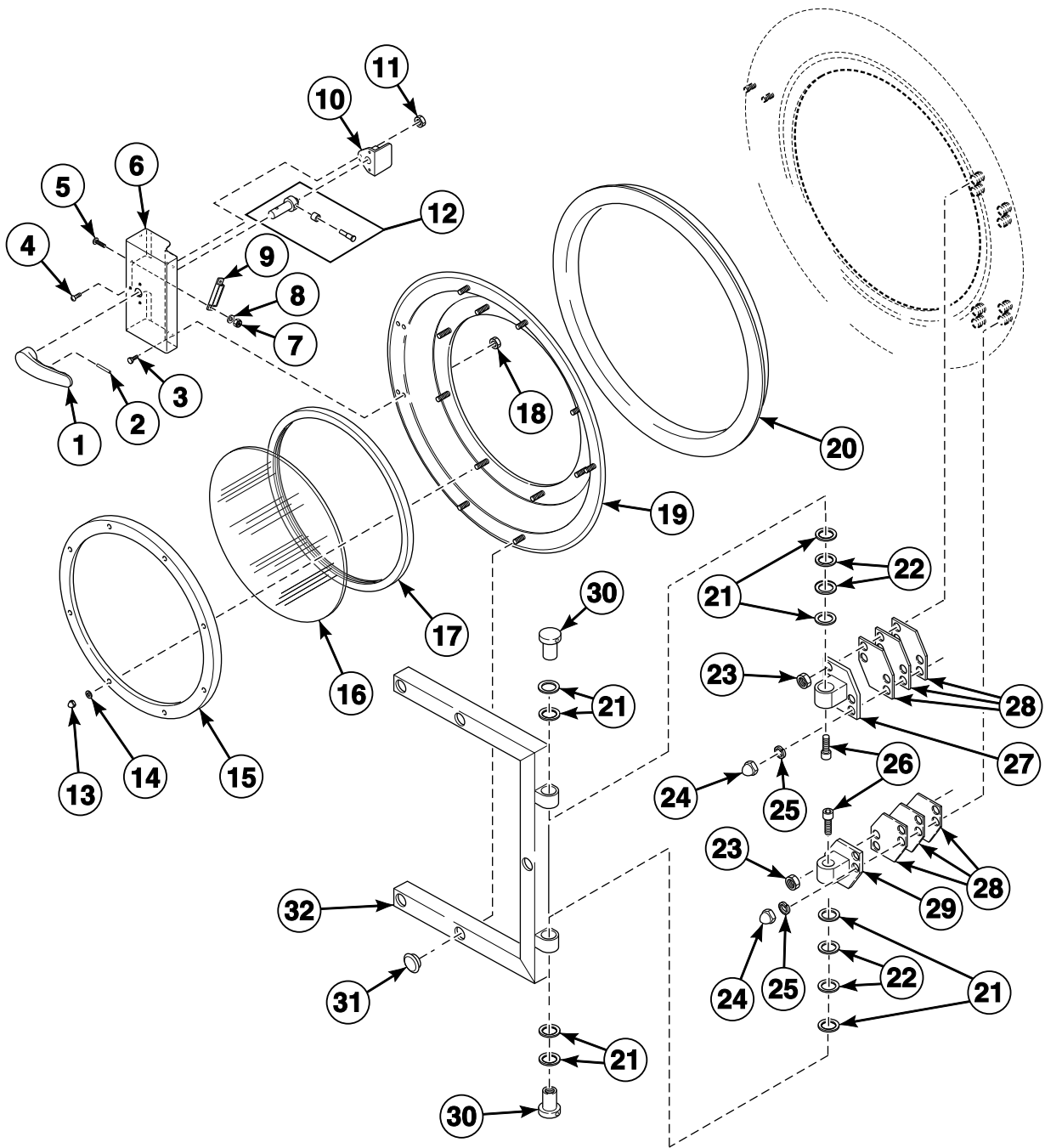
CHM3122P_F8339201

Door - Models Through 1/31/11

REF	PART NO.	DESCRIPTION	COMMENTS
1	F8199401P	Door Handle	Black
2	F431907	Washer	
3	F280253	Bushing	
4	F8210001	Pivot Lock Cover Weldment	Includes item 23
5	F340502P	Switch Magnet	
6	F100145	Follower Cam	
7	F608536	Pivot Lock Weldment	
8	F280252	Bushing	
9	F430928	Screw	
10	F431143	Washer	
11	F431142	Washer	
12	F431024	Nut	
13	F8390801	Magnet	
14	F430231	Nut	
15	F430923	Screw	
16	F431222	Spring Pin	
17	F8549401	Nut	
18	F431100	Washer	
19	F8504901	Door Glass Retainer	
20	F290210P	Glass	
21	F170115	Door Glass Gasket	
22	F8209701	Door Lock Side Cover	
23	F430986	Screw	
24	F8203901	Door Weldment	
25	F8434801	Door Gasket	
26	F280293	Bearing Sleeve	
27	F431933	Washer	Neoprene
28	F431934	Washer	Nylon
29	F432306	Hinge Pin	
30	F431036	Nut	
31	F633751	Base Weldment	
32	F431139	Washer	
33	F431047	Nut	
34	N/A	Shim Base Plate	
35	F432285	Screw	
36	F633751	Base Weldment	
37	F190309	Cap Plug	
38	F633663	Hinge Weldment	

N/A = Part no longer available

Door - Models Starting 2/1/11

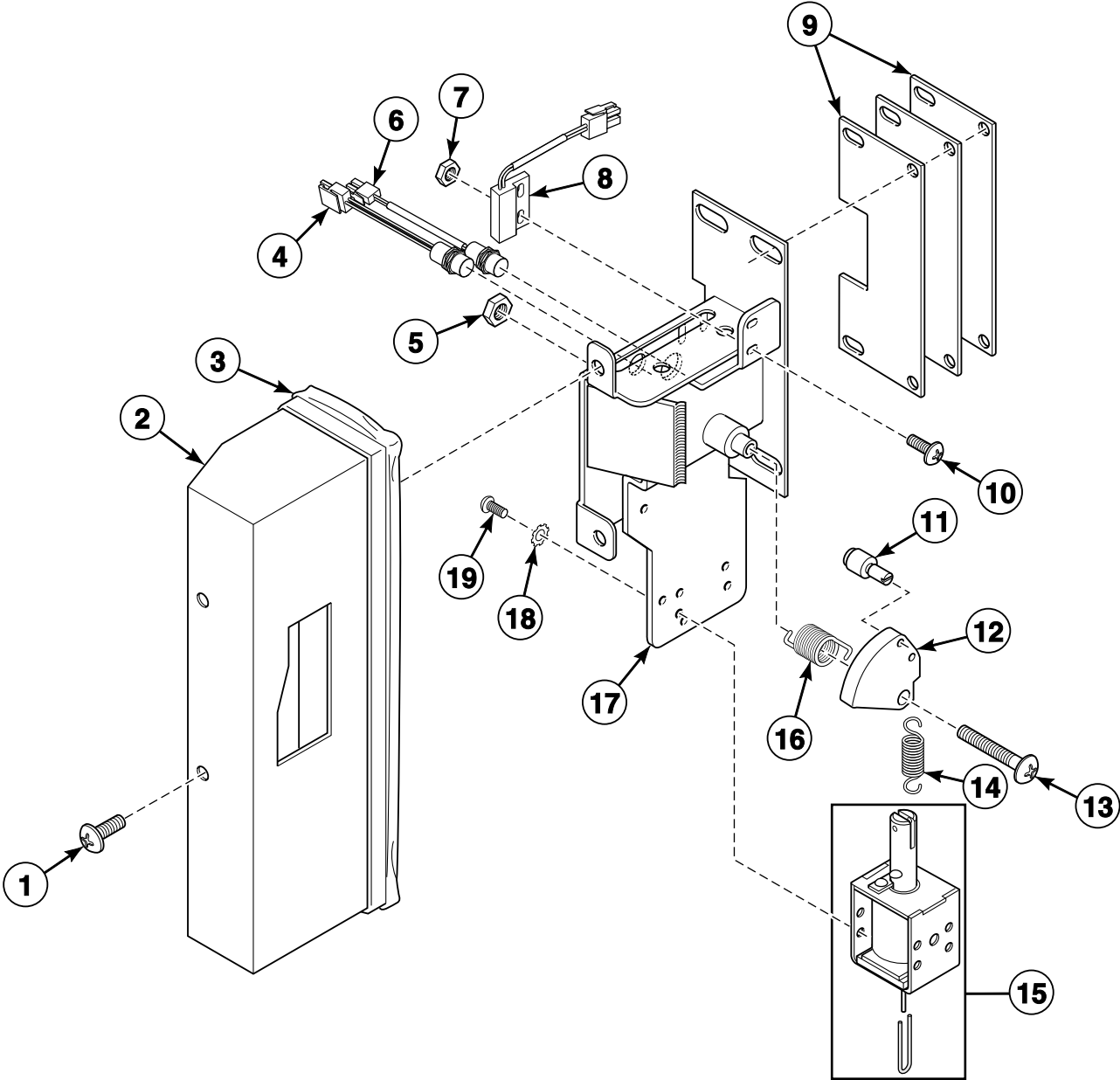


CHM3167P_F8339201

Door - Models Starting 2/1/11

REF	PART NO.	DESCRIPTION	COMMENTS
1	F8199401P	Door Handle	Black; SC and UC models
	F8199501	Door Handle	Gray; HC models
2	F431222	Spring Pin	
3	J0220908-02	Screw	
4	F8535601	Screw	
5	F430916	Screw	
6	F8394901	Handle Mount	
7	F430231	Nut	
8	F431125	Washer	
9	F8390801	Magnet	
10	F8567501	Door Handle Spacer Kit	
11	F430232	Nut	
12	F8221401	Door Latch Arm Assembly	
13	F8549401	Nut	
14	F431100	Washer	
15	F8504901	Door Glass Retainer	
16	F290210P	Glass	SC and UC models
	F8342001	Door Glass	HC models
17	F170115	Door Glass Gasket	
18	F431024	Nut	
19	F8397101	Door Weldment	
20	F8434801	Door Gasket	
21	F431934	Washer	Nylon
22	F431933	Washer	Neoprene
23	F431036	Nut	
24	F431047	Nut	
25	F431139	Washer	
26	F432285	Screw	
27	F633751	Base Weldment	
28	F633666	Shim Base Plate	
29	F633753	Base Weldment	
30	F432306	Hinge Pin	
31	F190309	Cap Plug	
32	F633663	Hinge Weldment	

Door Lock - Models Through 1/31/11

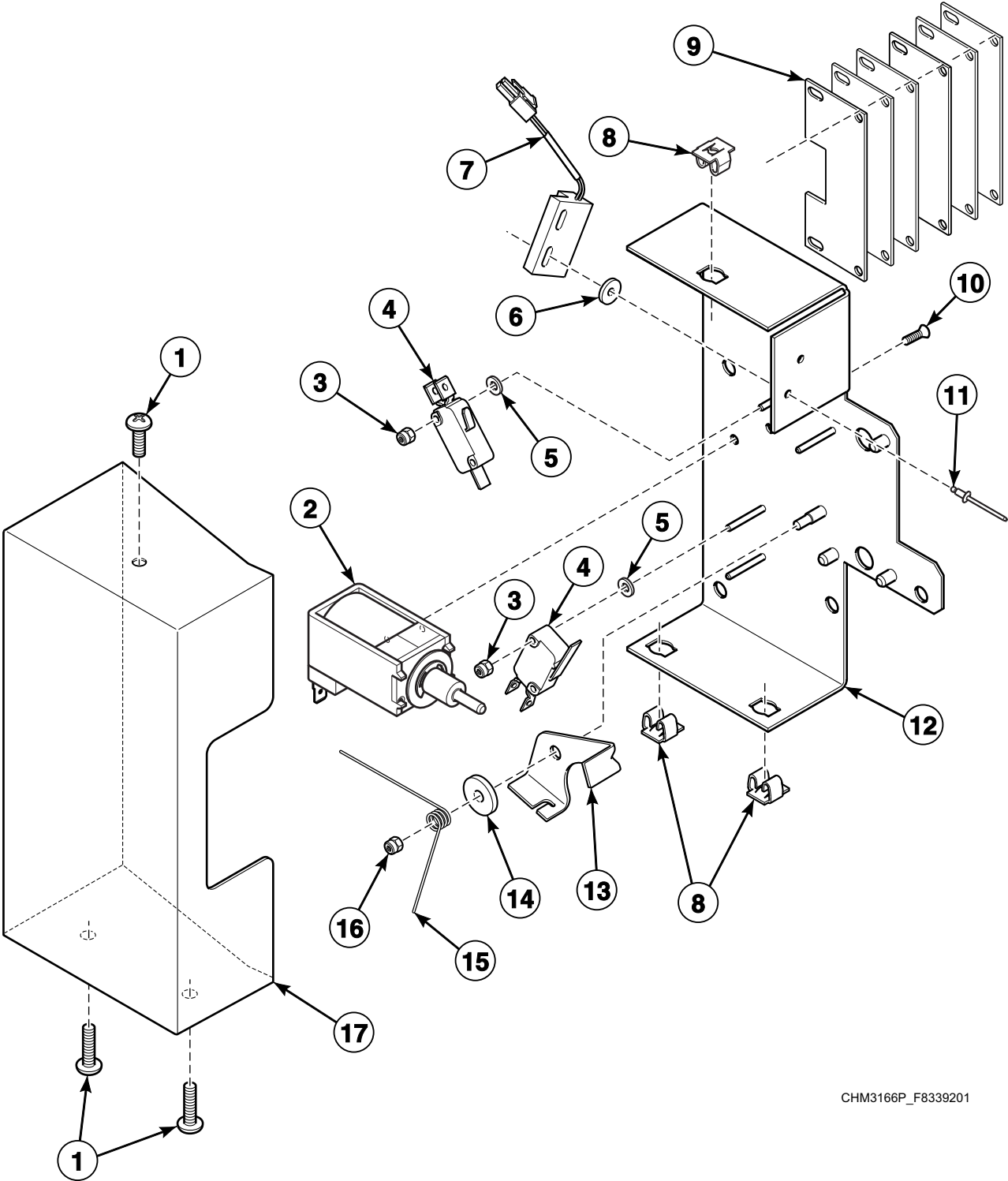


CHM3074P_F8339201

Door Lock - Models Through 1/31/11

REF	PART NO.	DESCRIPTION	COMMENTS
	F8210402	Door Lock Assembly	
1	F430985	Screw	
2	F8071202	Door Lock Cover	
3	F170404	Trim	Order 3 feet
4	F8080401P	Magnetic Proximity Sensor Harness	3 pole
5	F430215	Nut	
6	F8080402P	Magnetic Proximity Sensor Harness	2 pole
7	F430231	Nut	
8	F8066801P	Reed Switch Assembly	
9	F606563	Door Lock Shim	
10	F430928	Screw	
11	F340502P	Switch Magnet	
12	F0150518-00	Door Lock Cam	
13	F430995	Screw	
14	F310107	Spring	
15	F0300130-00P	Solenoid	
16	F310133	Door Cam Torsion Spring	
17	F8209801	Door Lock Bracket Weldment	
18	F431106	Washer	
19	F430921	Screw	

Door Lock - Models Starting 2/1/11

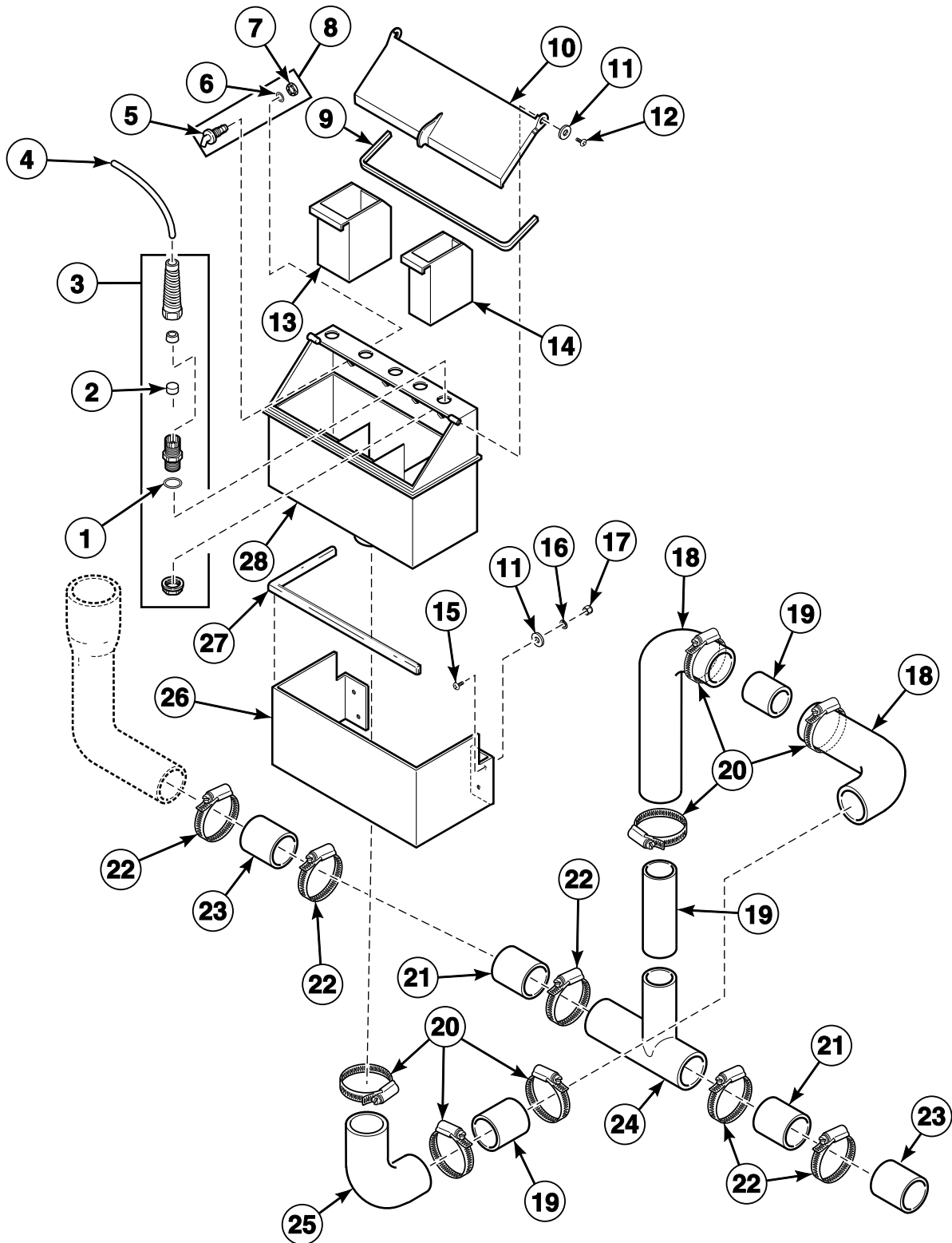


CHM3166P_F8339201

Door Lock - Models Starting 2/1/11

REF	PART NO.	DESCRIPTION	COMMENTS
	F8395601	Door Lock Assembly	
1	F8270701	Bolt	
2	F8340101	Solenoid	
3	F430225	Nut	
4	F200203200	Door Lock Microswitch	
5	F431901	Spacer	
6	F431125	Washer	
7	F8066801P	Reed Switch Assembly	
8	70030501	Expansion Clip	
9	F8343701	Door Lock Shim	
10	F430977	Screw	
11	F8245101	Blind Rivet	
12	F8397201	Door Lock Plate Assembly	
13	F8223401	Door Lock Switch Lever	
14	F8193101	Washer	
15	F8070301	Torsion/Door Lock Spring	
16	F430232	Nut	
17	F8395001	Door Lock Cover	

Supply Dispenser

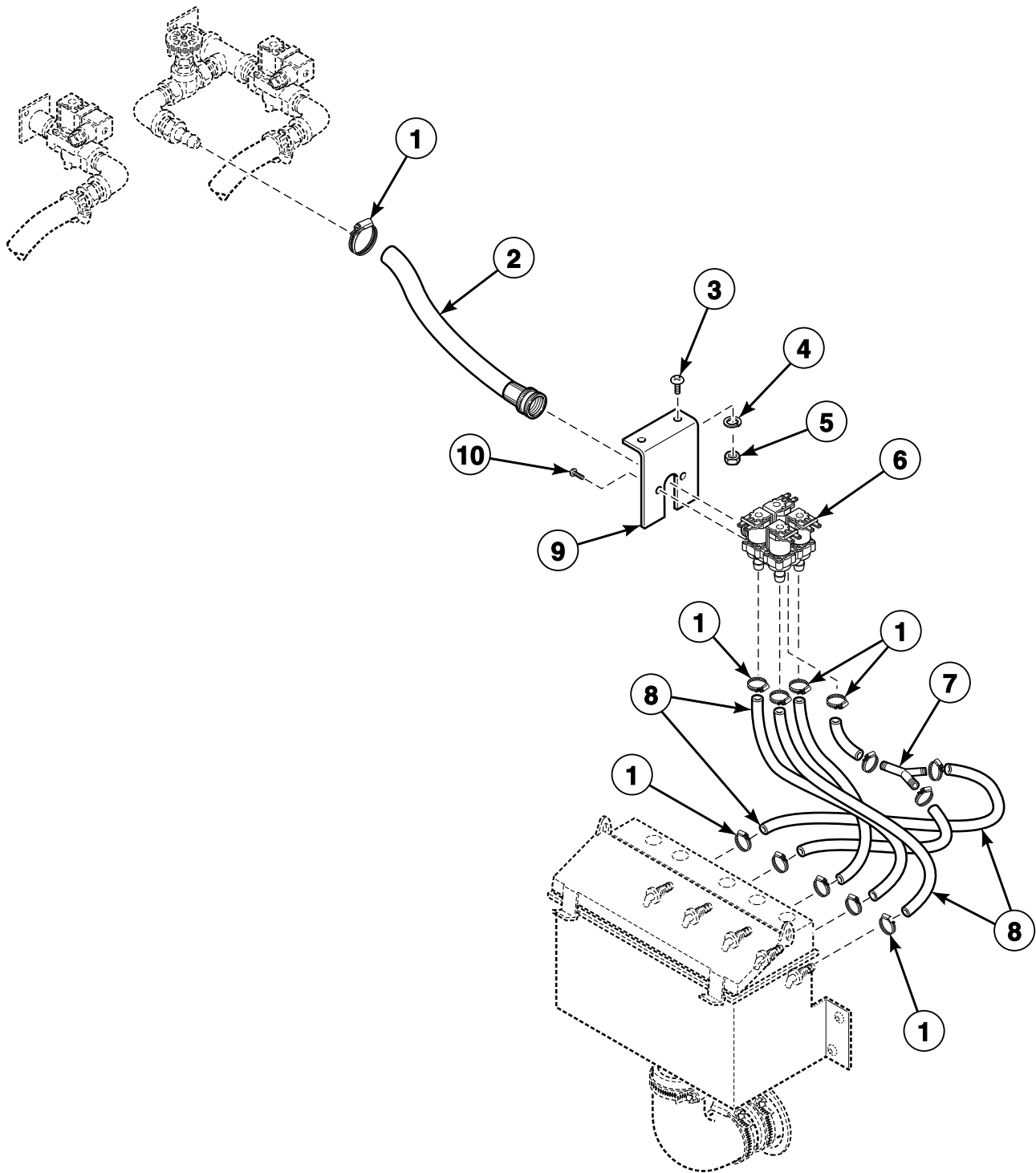


CHM3164P_F8339201

Supply Dispenser

REF	PART NO.	DESCRIPTION	COMMENTS
1	F170215	O-Ring	
2	F170165	Plug	
3	F749802	Strain Relief Adapter Kit	Includes items 1 and 2
4	F150390	Siphon Tube	
5	F8322001	Injection Nozzle	
6	F170208	O-Ring	
7	802292	Nut	
8	F730168	Injection Nozzle Kit	Includes items 5-7
9	F170158P	Gasket	
10	F0150514-00	Dispenser Lid	
11	F431147	Washer	
12	F430956	Screw	
13	F150386	Chemical Supply Cup	32 ounce
14	F150385	Chemical Supply Cup	20 ounce
15	F430925	Screw	
16	F431100	Washer	
17	F430215	Nut	
18	F150308	Overflow Hose	
19	F0602364-06	Pipe	
20	F200213	Hose Clamp	No. 40
21	F0602365-15	Pipe	
22	F200201	Hose Clamp	No. 56
23	F0150399-00	Rear Drain Hose	Use 6 inches
24	F422803	Tee	
25	F150391	Lower Hose	
26	F634189	Soap Dispenser Bracket	
27	F170401P	Gasket	
28	F0150512-00P	Dispenser Assembly	Includes items 10, 13 and 14

Water Supply Valve and Hoses to Supply Dispenser

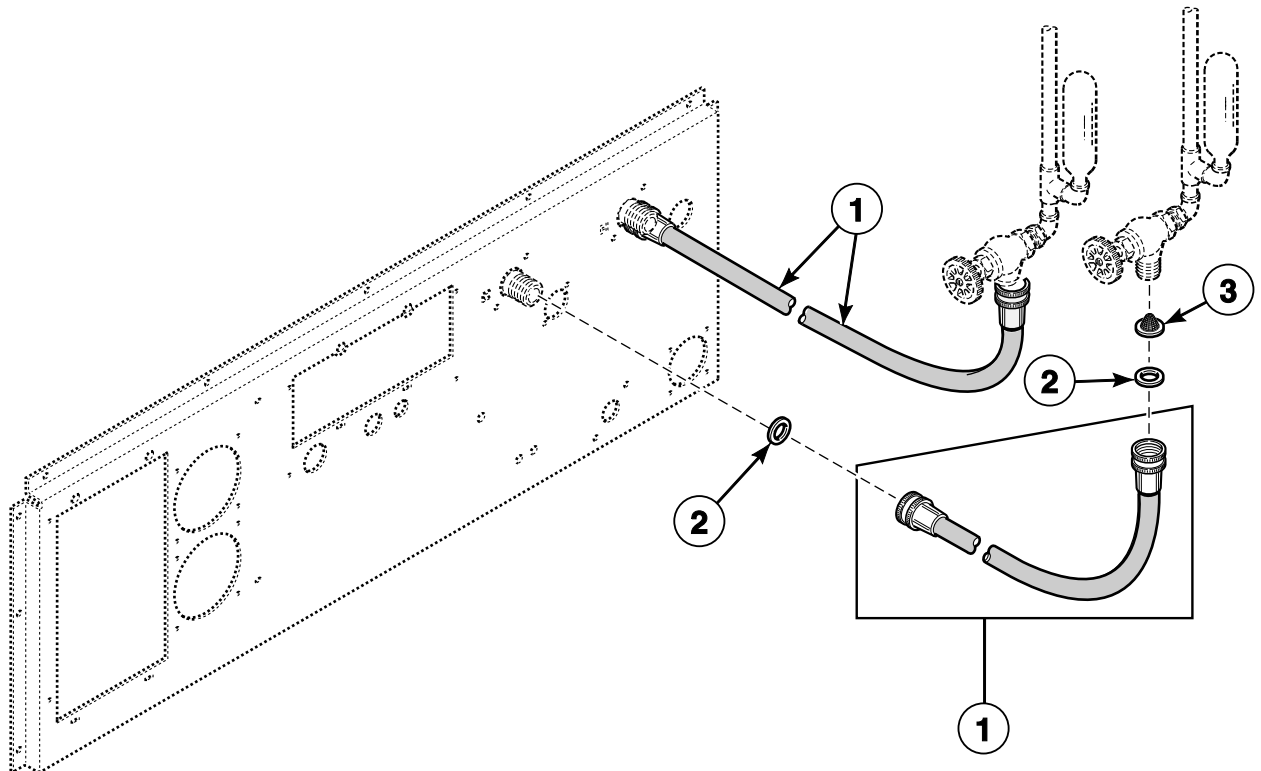


CHM2662P_F8339201

Water Supply Valve and Hoses to Supply Dispenser

REF	PART NO.	DESCRIPTION	COMMENTS
1	36801	Hose Clamp	No. 8
2	F150493	Supply Dispenser Hose	
3	F430939	Screw	
4	F431147	Washer	
5	F431024	Nut	
6	F381723P	4-Way Valve	220 Volt; Models through 1/31/11
	F8336601	4-Way Valve	Models starting 2/1/11
	G582P3	Diaphragm and Guide Kit	
7	F422816	Y Connector	
8	F200110P	Water Hose	
9	F634261	Valve Bracket	
10	F430948	Screw	

Water Supply Hoses

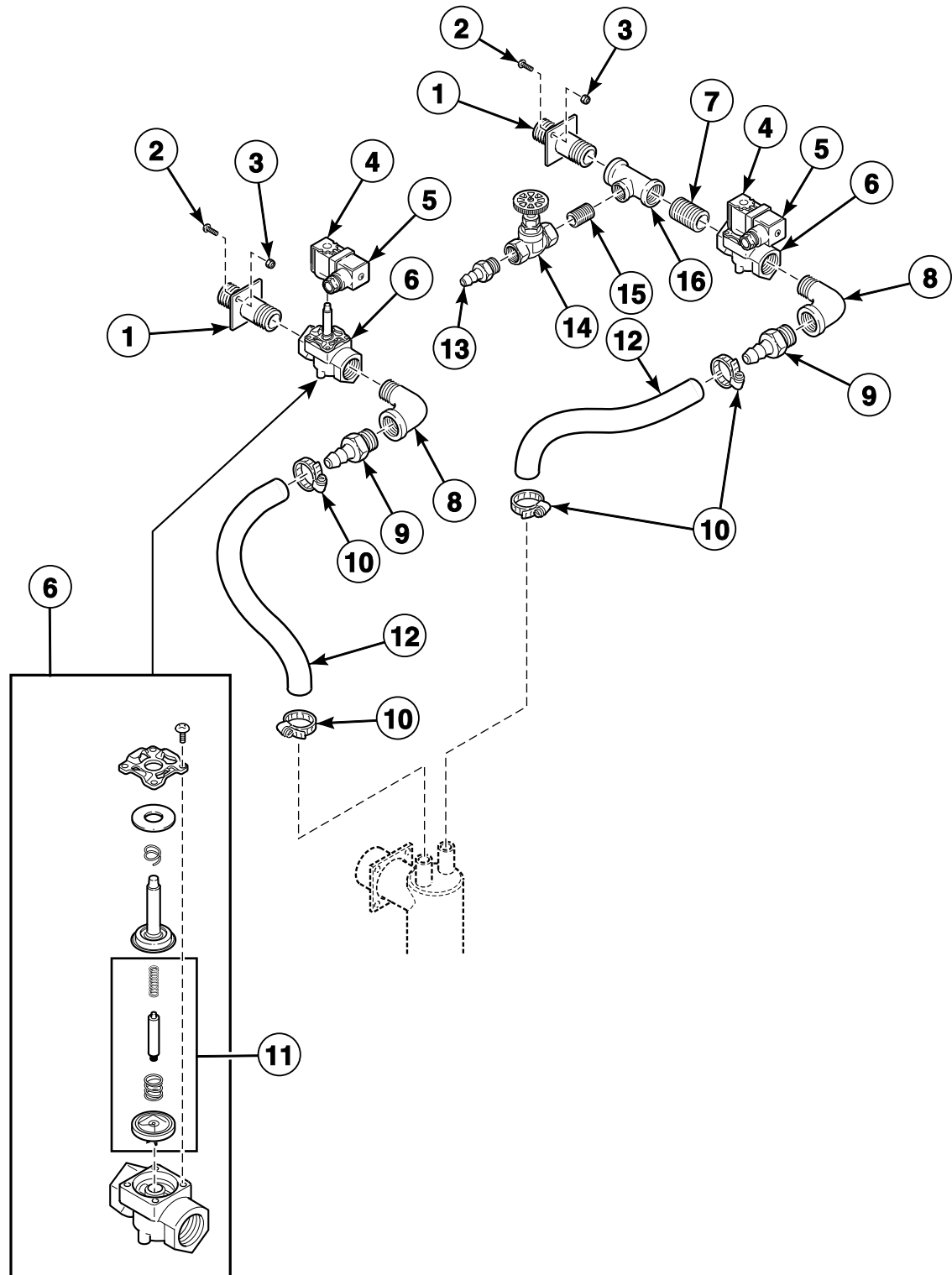


CHM3080P_F8339201

Water Supply Hoses

REF	PART NO.	DESCRIPTION	COMMENTS
1	F200185	Water Hose	1 inch, Models through 1/31/11
	F200164	Water Hose	3/4 inch, Models starting 2/1/11
2	F200503	Washer	
3	F8126601	Strainer	

Water Supply Valves and Hoses - Models Through 1/31/11

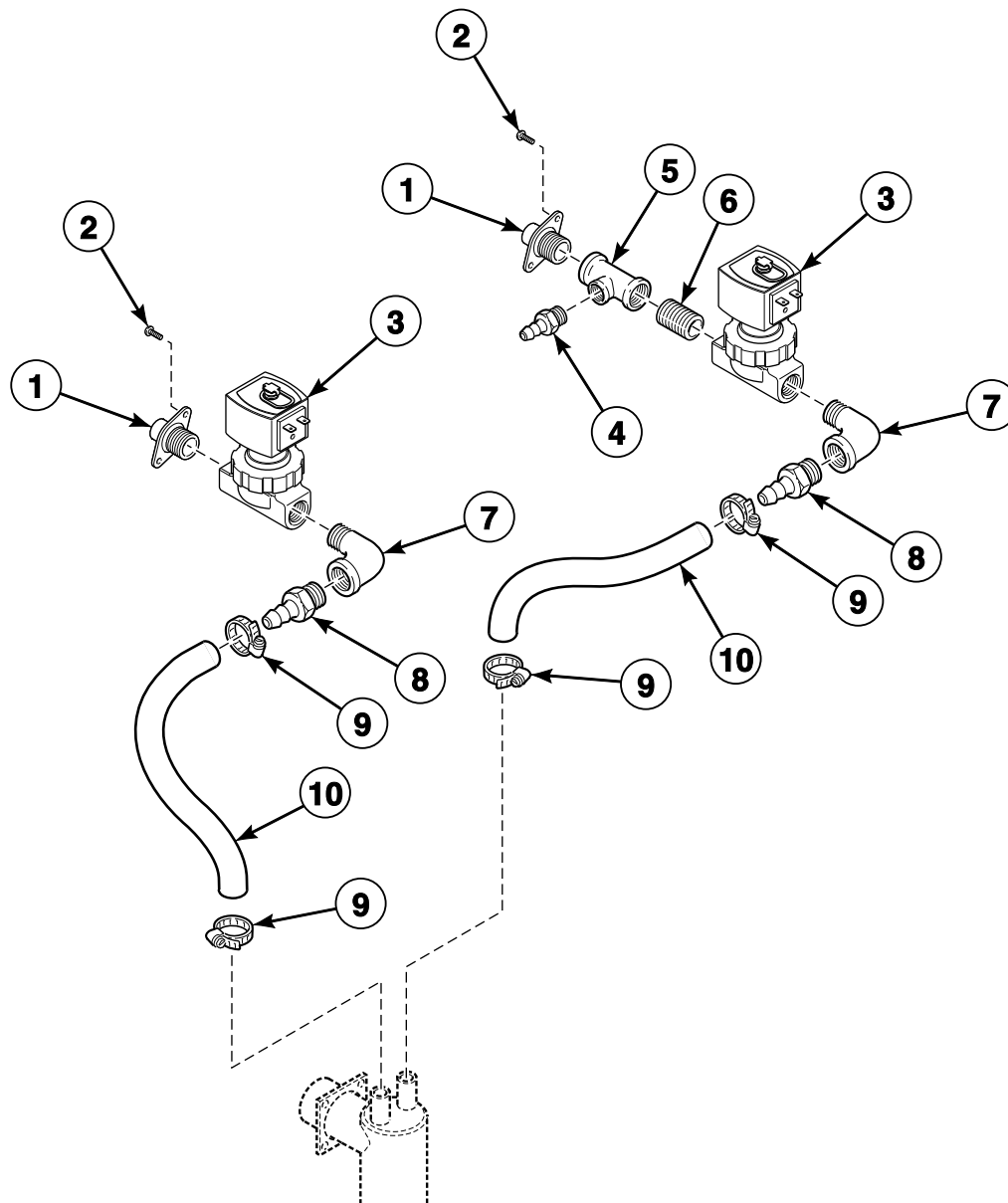


CHM3170P_F8339201

Water Supply Valves and Hoses - Models Through 1/31/11

REF	PART NO.	DESCRIPTION	COMMENTS
1	F607515	Nipple Weldment	4 inch; Standard
	F063721200	Nipple Weldment	Metric
2	F430928	Screw	
3	F430231	Nut	
4	F0300130-00P	Solenoid	220 Volt
5	F140609P	DIN Connector	
6	F381733P	Valve	220 Volt; Includes item 4 and F0381007P Water Valve Repair Kit
7	F420118	Nipple	
8	F421706	Street Elbow	
9	F421952	Hose Barb	
10	F200222	Hose Clamp	No. 12
11	F0381007P	Water Valve Repair Kit	
12	F200155P	Hose	
13	F421964	Hose Barb	
14	F380500	Gate Valve	
15	F420101	Nipple	
16	F420419	Tee	

Water Supply Valves and Hoses - Models Starting 2/1/11

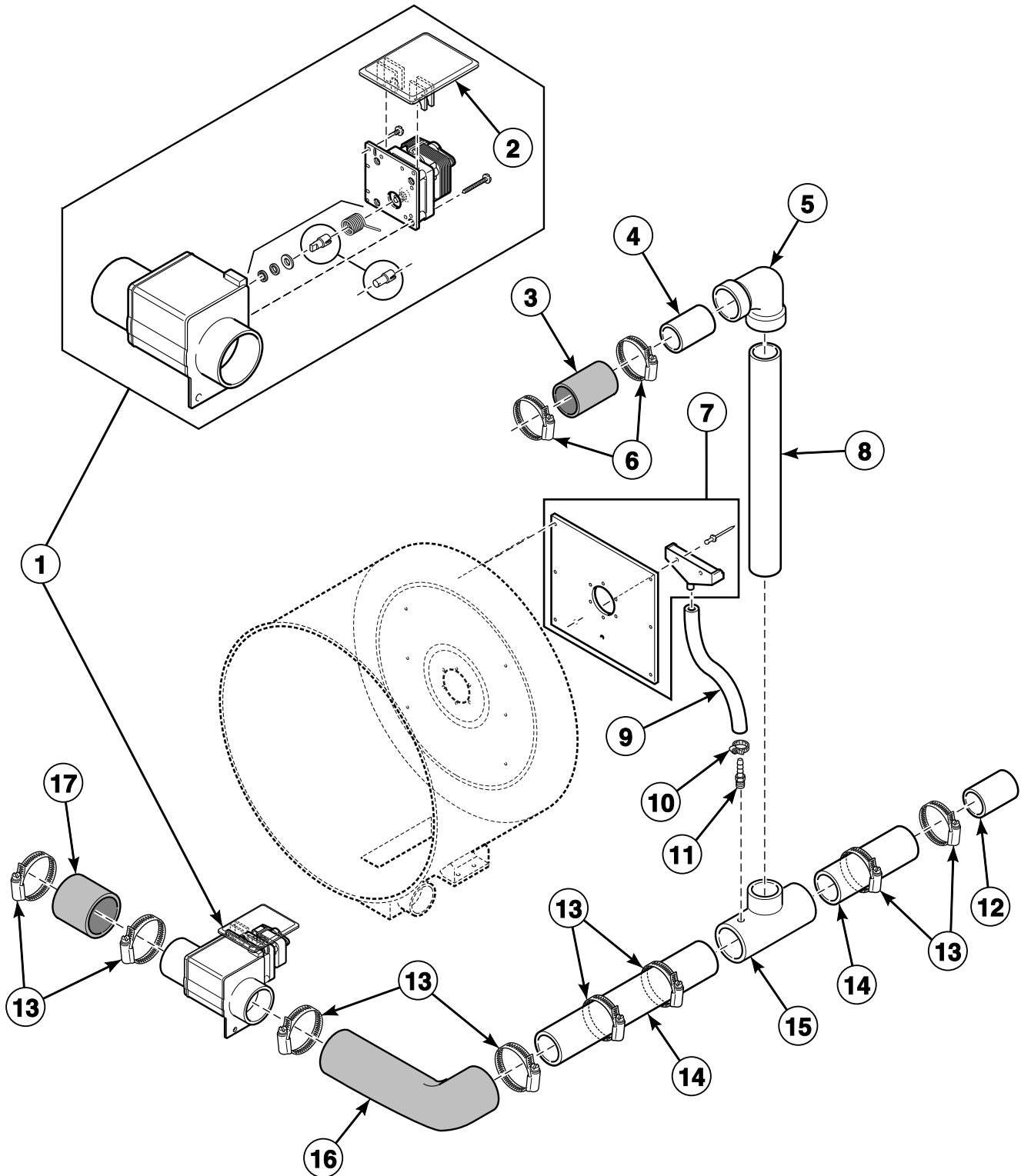


CHM3171P_F8339201

Water Supply Valves and Hoses - Models Starting 2/1/11

REF	PART NO.	DESCRIPTION	COMMENTS
	F8288306	Valve Assembly	3/4 inch; Includes items 1, 3, 7 and 8
	F8288307	Valve Assembly	3/4 inch; Includes items 1 and 3-8
1	F8362702	Coupling	
2	70321501	Screw	
3	F8322901P	Valve	3/4 inch; Brass
4	F421964	Hose Barb	
5	F422206	Tee	Brass
6	C000417	Nipple	Brass
7	F421707	Street Elbow	
8	F8374501	Hose Barb	
9	F200204	Hose Clamp	No. 20
10	F200155P	Hose	

Drain - Models Through 1/31/11

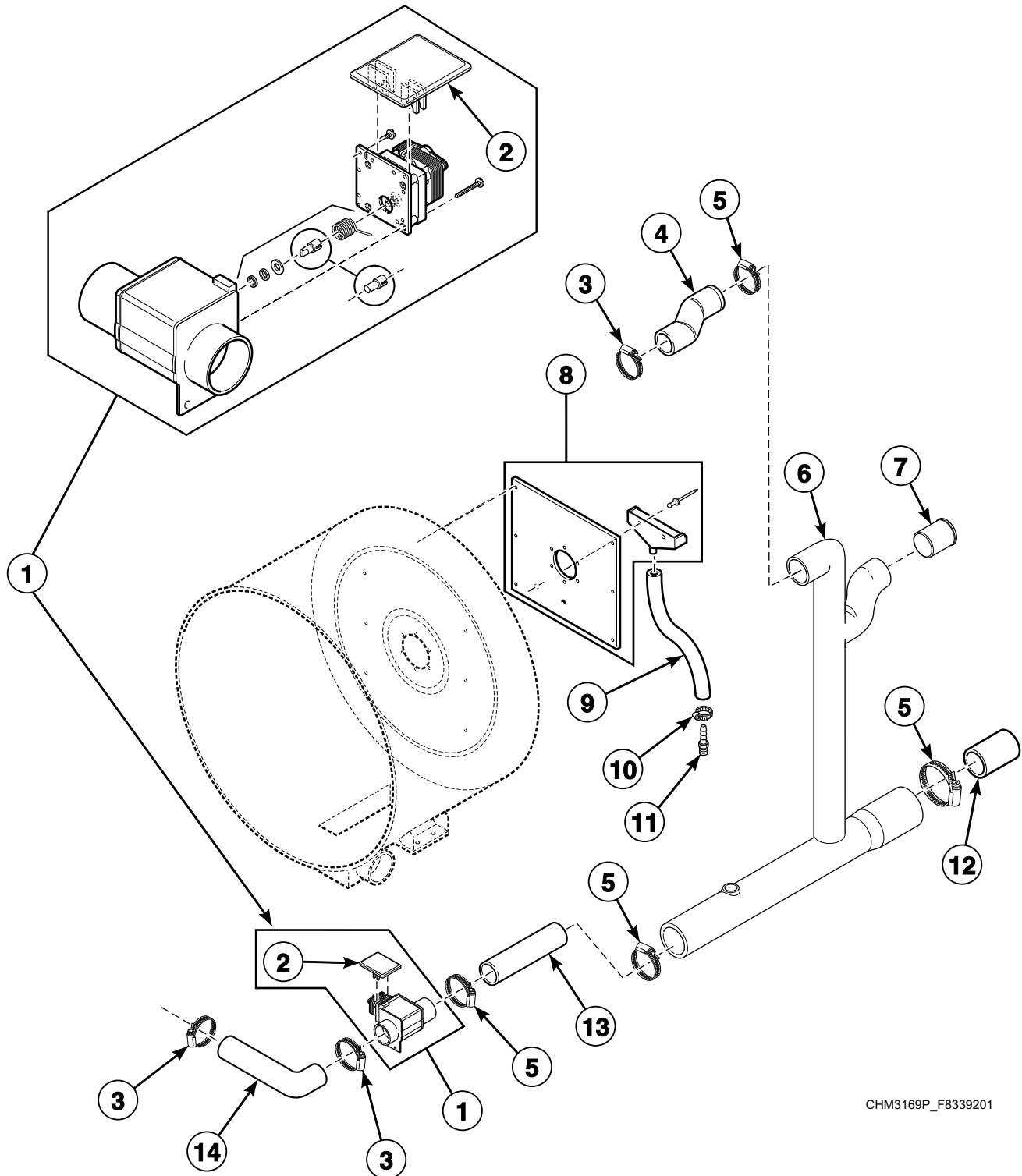


CHM2795P_F8339201

Drain - Models Through 1/31/11

REF	PART NO.	DESCRIPTION	COMMENTS
1	F200166402	Drain Valve Kit	3 inch; 200 Volt
2	F200133600	Drain Valve Cover	
3	F609401	Tubing	
4	F0602364-13	Pipe	
5	F422900	Elbow	
6	F200213	Hose Clamp	No. 40
7	F8084301	Shell Reinforcement Plate Assembly	
8	F0602364-13	Pipe	
9	F200107P	Water Hose	
10	36801	Hose Clamp	No. 8
11	F421929	Hose Barb	
12	F200165100	Drain Hose	No. 56
13	F200201	Hose Clamp	No. 56
14	F0602365-20	Pipe	
15	F422803	Tee	
16	F0150399-02	Drain Hose	
17	F0150399-01	Drain Hose	

Drain - Models Starting 2/1/11

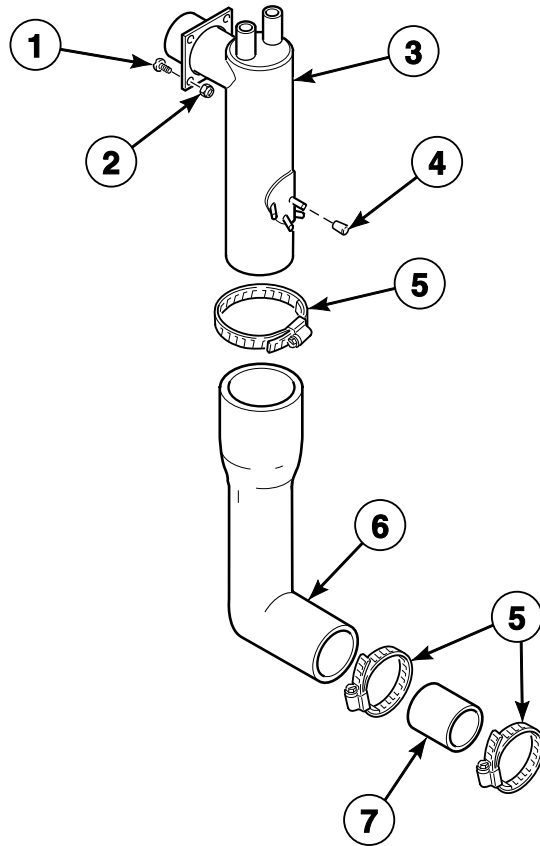


CHM3169P_F8339201

Drain - Models Starting 2/1/11

REF	PART NO.	DESCRIPTION	COMMENTS
1	F200166402	Drain Valve Kit	3 inch; 200 Volt
2	F200133600	Drain Valve Cover	
3	F200213	Hose Clamp	No. 40
4	F8403701	Overflow Hose	
5	F200201	Hose Clamp	No. 56
6	F8386803	Molded Drain	
7	F0150502-00	Plug	
8	F8084301	Shell Reinforcement Plate Assembly	
9	F200107P	Water Hose	
10	36801	Hose Clamp	No. 8
11	F421929	Hose Barb	
12	F200165100	Drain Hose	
13	F0150399-01	Drain Hose	
14	F0150399-02	Drain Hose	

Vacuum Breaker Weldment and Hoses

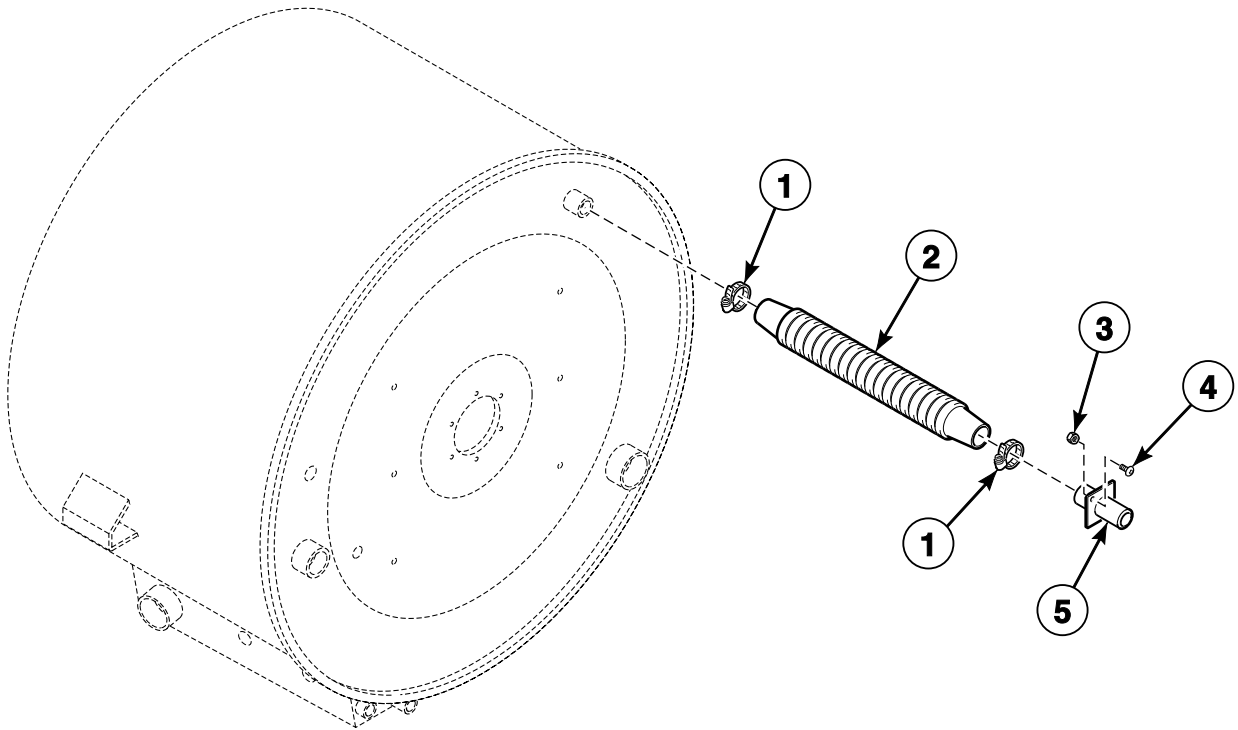


CHM3165P_F8339201

Vacuum Breaker Weldment and Hoses

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430909	Screw	
2	F430232	Nut	
3	F633606	Vacuum Breaker Weldment	
4	F190303	Cap	
5	F200201	Hose Clamp	No. 56
6	F0150399-00	Rear Drain Hose	
7	F0602365-15	Pipe	

Vent Assembly

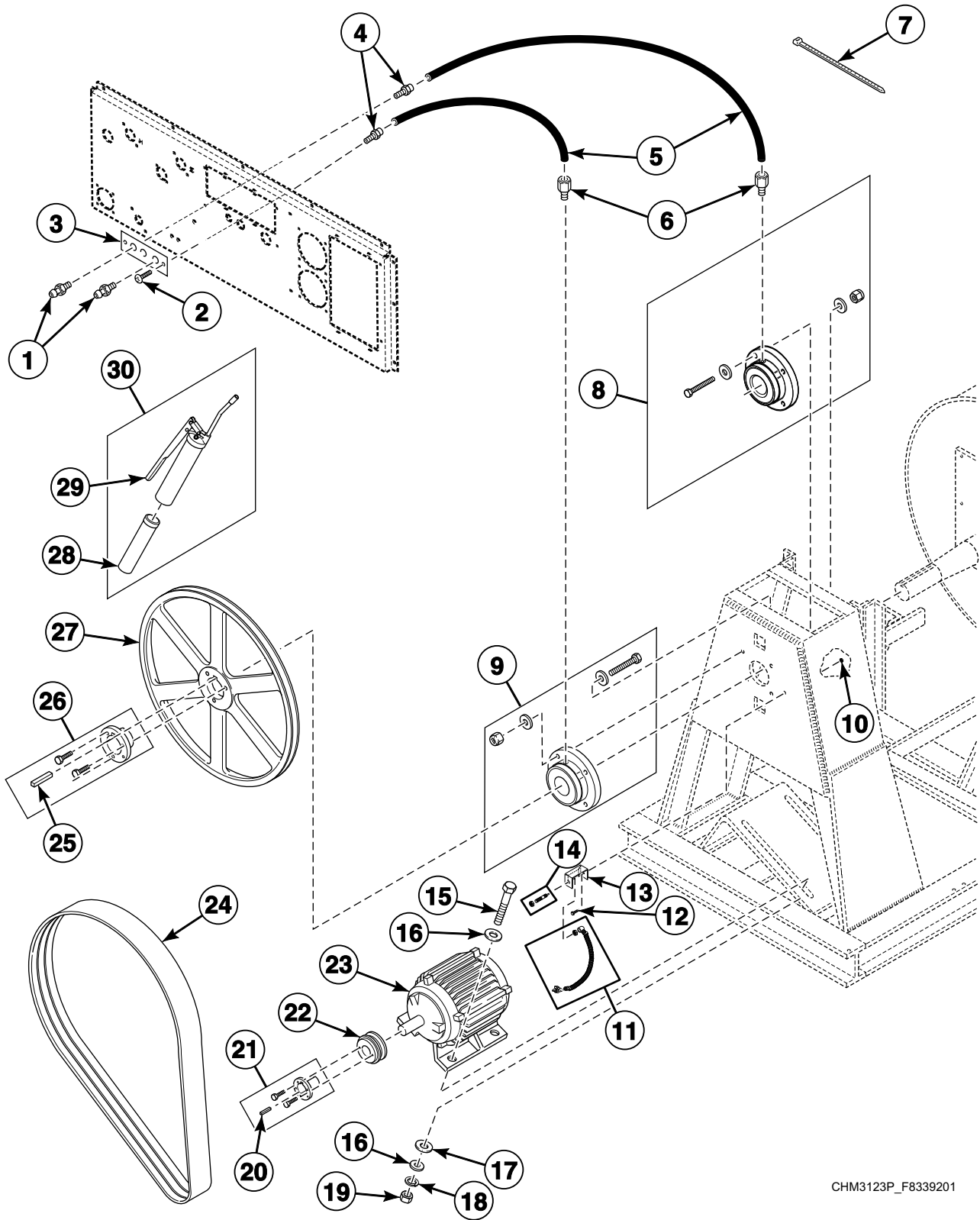


CHM2538P_F8339201

Vent Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	F634256	Vent Assembly	Includes items 1-5
1	F200204	Hose Clamp	No. 20
2	F200170	Vent Hose	
3	F430215	Nut	
4	F430929	Screw	
5	F422517	Vent Nipple	

Motor and Pulley

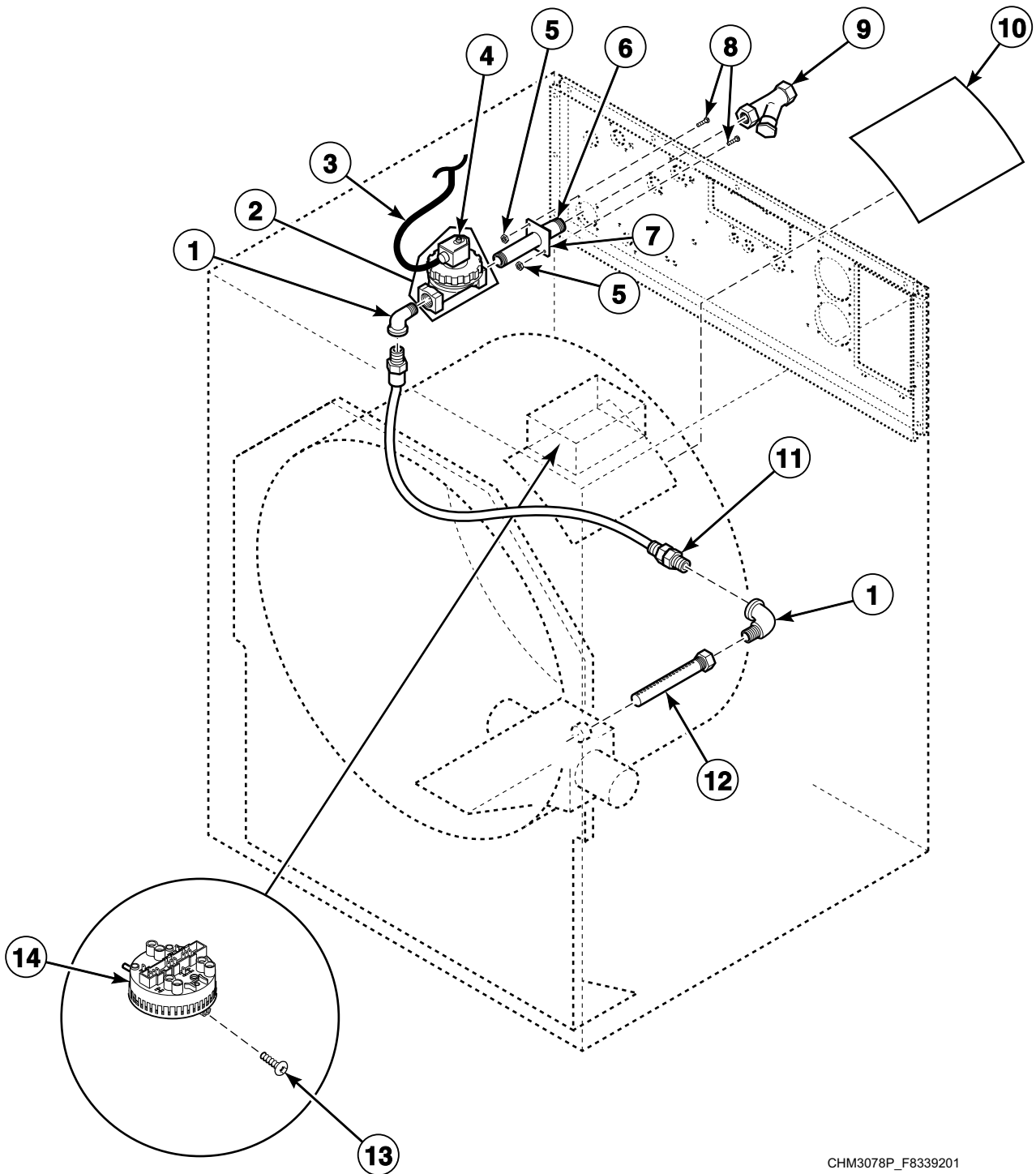


CHM3123P_F8339201

Motor and Pulley

REF	PART NO.	DESCRIPTION	COMMENTS
1	F190701	Grease Fitting	
2	F430916	Screw	
3	F8229901	Grease Instruction Label	
4	J1408004	Connector	
5	C000628P	Tubing	
6	F422114	Air Coupling	
7	F140605	Cable Tie	
8	F010030901P	Face Seal	
	F798835-00	Front Bearing Kit	Includes seal and attaching hardware
9	F745010	Rear Bearing Kit	Includes seal and attaching hardware
10	F430218	Nut	
11	F200290700	Rotation Sensor Assembly Harness	
12	F430927	Screw	
13	F200122500	Rotation Sensor Bracket	
14	F200126200P	Rotation Sensor Assembly	
15	F430993	Screw	
16	M400081	Washer	
17	F430300	Washer	
18	M400014	Washer	
19	20274	Nut	
20	F430802	Key	
21	F280242	Motor Bushing	Includes screws and item 20
22	F280289P	Drive Motor Pulley	3GRV-3V-3.15
23	F8054201P	Motor	Order F8356402 Motor Retrofit Kit; AC drive parameters must be compatible with the motor and motor pulley. Please request the AC drive parameter illustration for parameter verification when ordering a motor
	F8356402	Motor Retrofit Kit	Use with machines manufactured before June 2010 with F8054201P Reliance Electric or Allen-Bradley motor
	F8334701P	Motor	Models that have been retrofitted with F8356402 Motor Retrofit Kit or models starting June 2010
24	F200140400P	Belt	
25	44049001	Key	
26	F280294P	Basket Pulley Bushing	Includes screws and item 25
27	F150268	Basket Pulley	
28	F210206P	Bearing Grease	
29	F210207P	Grease Gun	
30	F798700	Grease Gun Kit	Includes items 28 and 29

Steam Heat Assembly (Optional)

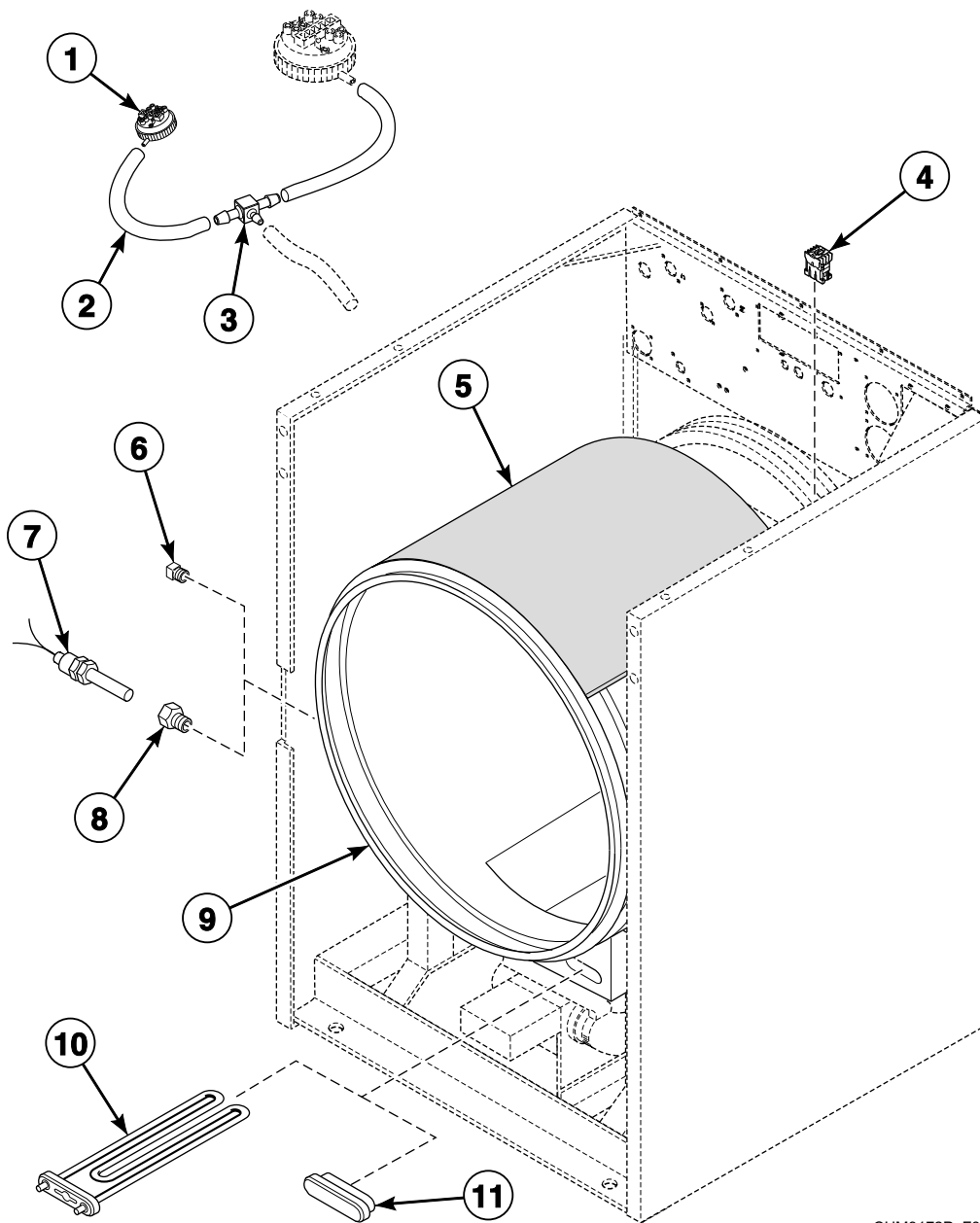


CHM3078P_F8339201

Steam Heat Assembly (Optional)

REF	PART NO.	DESCRIPTION	COMMENTS
	F8379501	Valve Kit	Use with F8322901P Valve
	F8382301	DIN Valve Adapter Kit	Use with F8322901P Valve
	F8514601	Coil	Use with F8322901P Valve
1	F421707	Street Elbow	
2	F8322901P	Valve	Replaces F380796P Steam Valve; Includes F8514601 Coil; For models that been upgraded with F8522001 DIN Valve Kit
	F8522001	DIN Valve Kit	Replaces F380796P Steam Valve; Includes F8322901P Valve, F8382301 DIN Valve Adapter Kit and F8514601 Coil
3	F8257002	Drain Valve Harness	
4	F8115601	Cord Din Set Assembly	
5	F430215	Nut	
6	F421323	Nipple	
7	F607659	Steam Inlet Pipe Flange	
8	F430925	Screw	
9	F270308	Steam Filter	
10	F410300	Pipe Insulation	
11	F200183	Steam Hose	
12	F603132	Steam Injector Tube Assembly	
13	F8206901	Screw	
14	F8223001P	Water Pressure Switch	

Electric Heat Option



CHM3172P_F8339201

Electric Heat Option

REF	PART NO.	DESCRIPTION	COMMENTS
	F8056703P	Electric Heat Harness	
	F8257001P	Drain Valve Harness	
1	F8223001P	Water Pressure Switch	Heat safety
2	F8153901	Tubing	
3	F8246601	Tee	
4	F330188P	Contactator	
5	F8209106	Insulation	
6	F421506	Plug	
7	F370609	Thermistor Sensor	
8	F421936	Reducer Bushing	
9	F8399801	Shell Weldment	
10	F360203P	Heating Element	230 Volt; 12 used
11	F360202	Heating Element Plug	

[illegible]

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