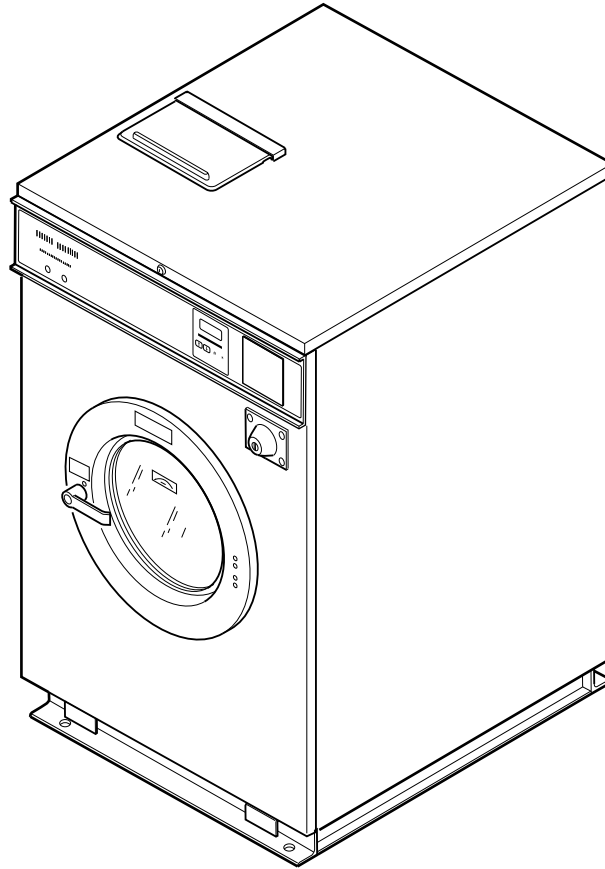


Washer-Extractor

Cabinet Hardmount

Variable Speed

Refer to Page 5 for Model Numbers



CHM1758C_F232153

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

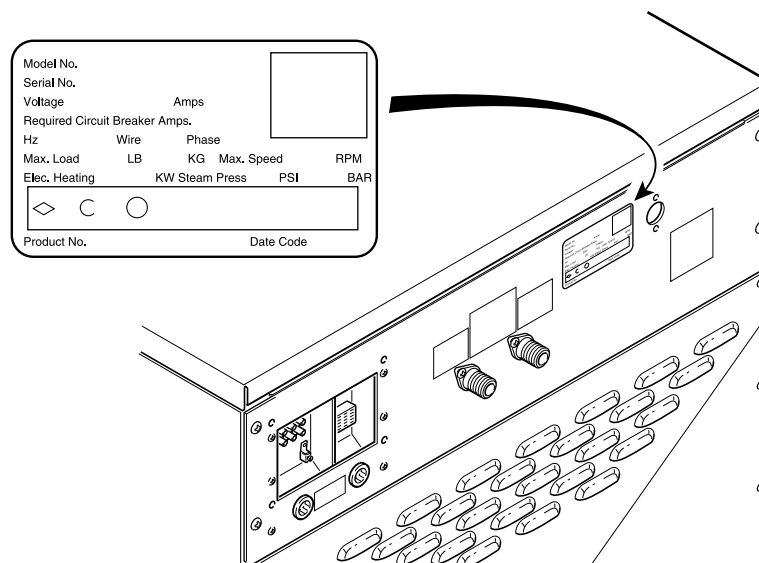
For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s) as shown.



CHM2454P_F232153

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Model Identification

Information in this manual is applicable to these washer-extractor models:

HC80NCV	NC80NPV	SC80NCV	SC80VNV
HC80VCV	SC80ECV	SC80NPV	UC80VNV
HC80VNV	SC80EPV	SC80NRV	
HC80VXV	SC80EXV	SC80NXV	

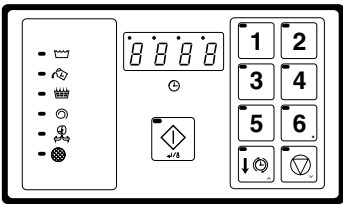
NOTE: This manual applies to models of design 1-4 only.

Product Overview for A and B-Control

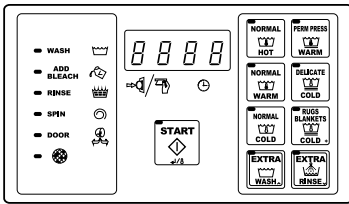
1 2 3 4 5 6 7 8

Model No. *C40AC20U60001
Serial No. 00000000000
Voltage 208 – 240 Amps 7
Required Circuit Breaker Amps 15
Hz 60 Wire 3 Phase 3
Max. Load 40 LB 18.2 KG Max. Speed 470 RPM
Elec. Heating N/A KW Steam Press. N/A PSI 0 BAR
Drawing:

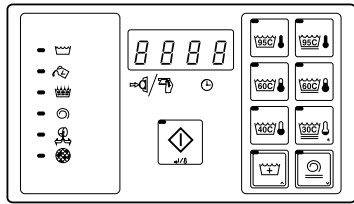
ETL LISTED
CONFORMS TO
ANSI/UL STD. 1555
ANSI/UL STD. 1206
ETL TESTING LABORATORIES, INC.
CORTLAND, NEW YORK 13045



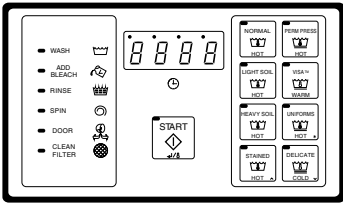
A-Control OPL



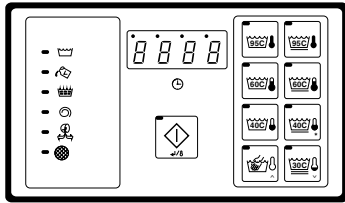
A-Control Coin (Domestic)



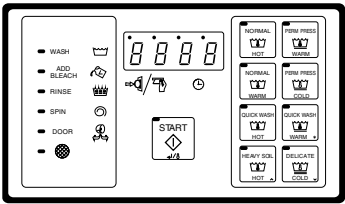
A-Control Coin (International)



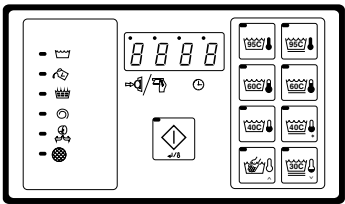
B-Control OPL (Domestic)



B-Control OPL (International)



B-Control Coin (Domestic)



B-Control Coin (International)

CHM2976P_F232153

Product Overview for A and B-Control

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Product Family	DC HC NC SC UC
2	-	Capacity (Pounds)	18 20 25 27 30 35 40 50 60 80 100 125
3	-	Control	A (A-Control) B (B-Control)
4	-	Actuation	C (Drop Coin Meter) D (Digital Coin Meter) L (Prep for Remote/Central Pay) N (Non-Coin - OPL) R (Cardmate Plus II) X (Prep for Coin Meter) Y (Prep for Card Reader)
5	-	Speed	2 (2-Speed) 3 (3-Speed) F (F-Speed) V (Variable Speed)
6	-	Voltage	B (120/60/1/2) C (380-415/50/3/4) D (220-240/50/3/3) E (220-240/50/1/2) F (440-480/60/3/3) J (220/50/3/3) N (440-480/50-60/3/3) O (200-240/60/3/3) P (380-415/50-60/3/3) Q (200-240/50-60/3/3) X (200-240/50-60/1/3) Y (208-240/60/1/2)
7	-	Side Panel	N (Network Board Installed) P (Network Adaptable) U (Standard Specs) 1 (Stainless Steel) 2 (Network Board Installed with Stainless Sides) 3 (Network Adaptable with Stainless Sides)
8	-	Design	1-4 and 6

Product Overview for NetMaster, Mechanical Timer and P, S and V-Computer

Model No. *C40AC20U600001

Serial No. 00000000000

Voltage 208 – 240 Amps 7

Required Circuit Breaker Amps 15

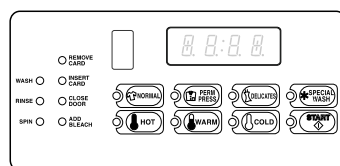
Hz 60 Wire 3 Phase 3

Max. Load 40 LB 18.2 KG Max. Speed 470 RPM

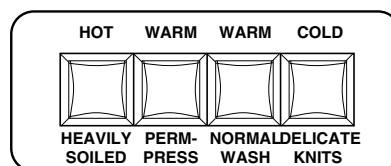
Elec. Heating N/A KW Steam Press. N/A PSI 0 BAR

Drawing:

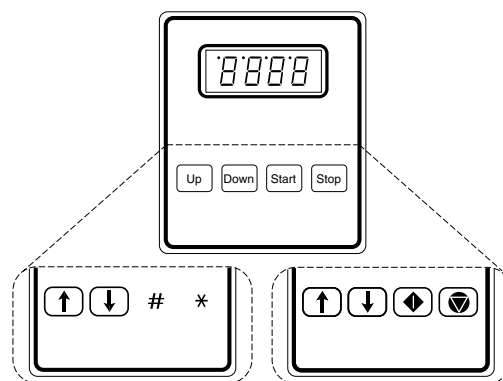
ETL LISTED
CONFORMS TO
ANSI/UL STD. 1555
ANSI/UL STD. 1206
ETL TESTING LABORATORIES, INC.
CORTLAND, NEW YORK 13045



NetMaster



Mechanical Timer



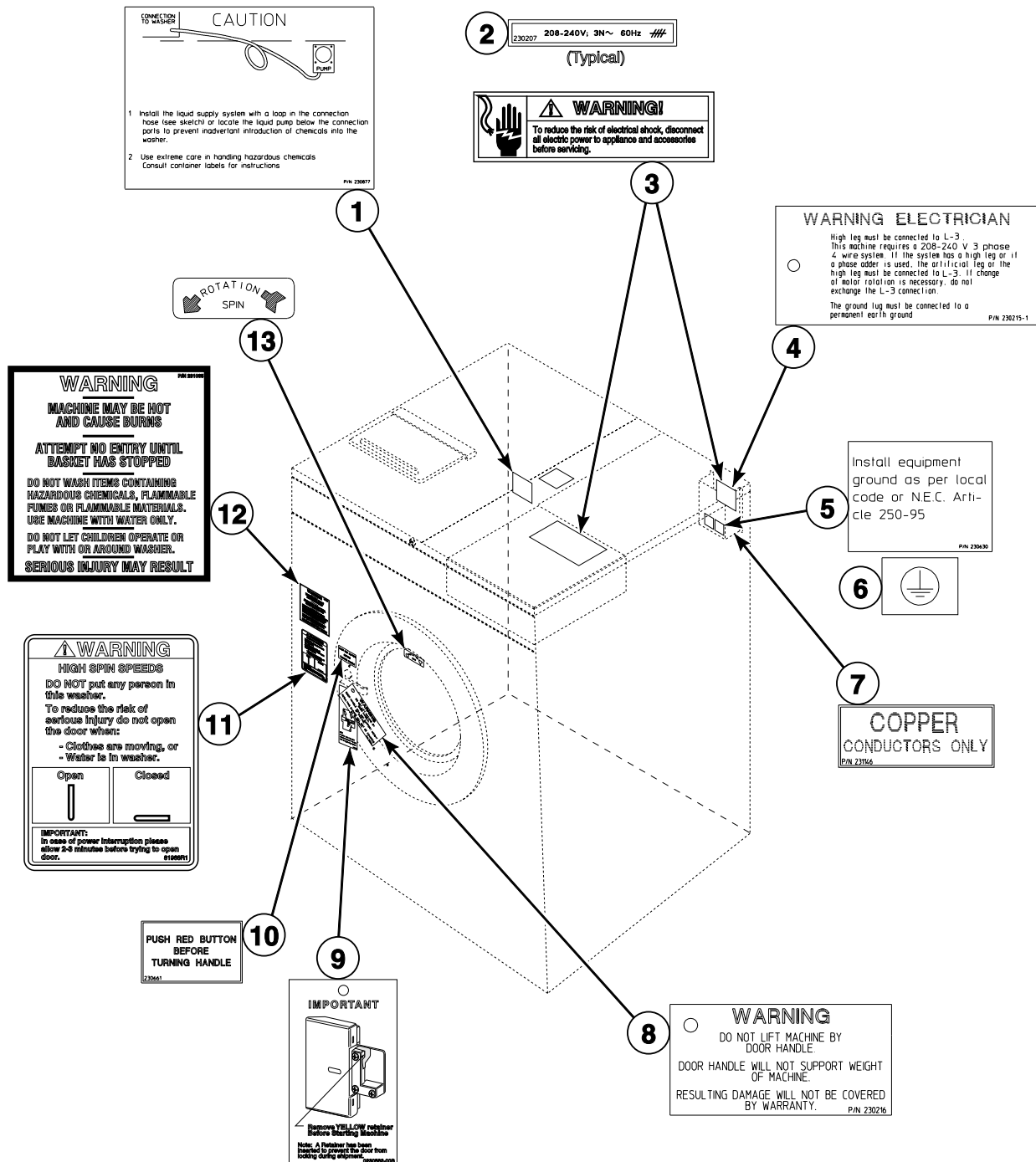
P, S and V-Computer

CHM2977P_F232153

Product Overview for NetMaster, Mechanical Timer and P, S and V-Computer

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Product Family	DC HC NC SC UC
2	-	Capacity (Pounds)	18 20 25 27 30 35 40 50 60 80 100 125
3	-	Control	M (Mechanical Timer) N (NetMaster) P (P-Computer) S (S-Computer) V (V-Computer)
4	-	Actuation	C (Drop Coin Meter) D (Digital Coin Meter) L (Prep for Remote/Central Pay) N (Non-Coin - OPL) R (Cardmate Plus II) X (Prep for Coin Meter) Y (Prep for Card Reader)
5	-	Speed	2 (2-Speed) 3 (3-Speed) F (F-Speed) V (Variable Speed)
6	-	Voltage	B (120/60/1/2) C (380-415/50/3/4) D (220-240/50/3/3) E (220-240/50/1/2) F (440-480/60/3/3) J (220/50/3/3) N (440-480/50-60/3/3) O (200-240/60/3/3) P (380-415/50-60/3/3) Q (200-240/50-60/3/3) X (200-240/50-60/1/3) Y (208-240/60/1/2)
7	-	Side Panel	N (Network Board Installed) P (Network Adaptable) U (Standard Specs) 1 (Stainless Steel) 2 (Network Board Installed with Stainless Sides) 3 (Network Adaptable with Stainless Sides)
8	-	Design	1-4 and 6

Decals



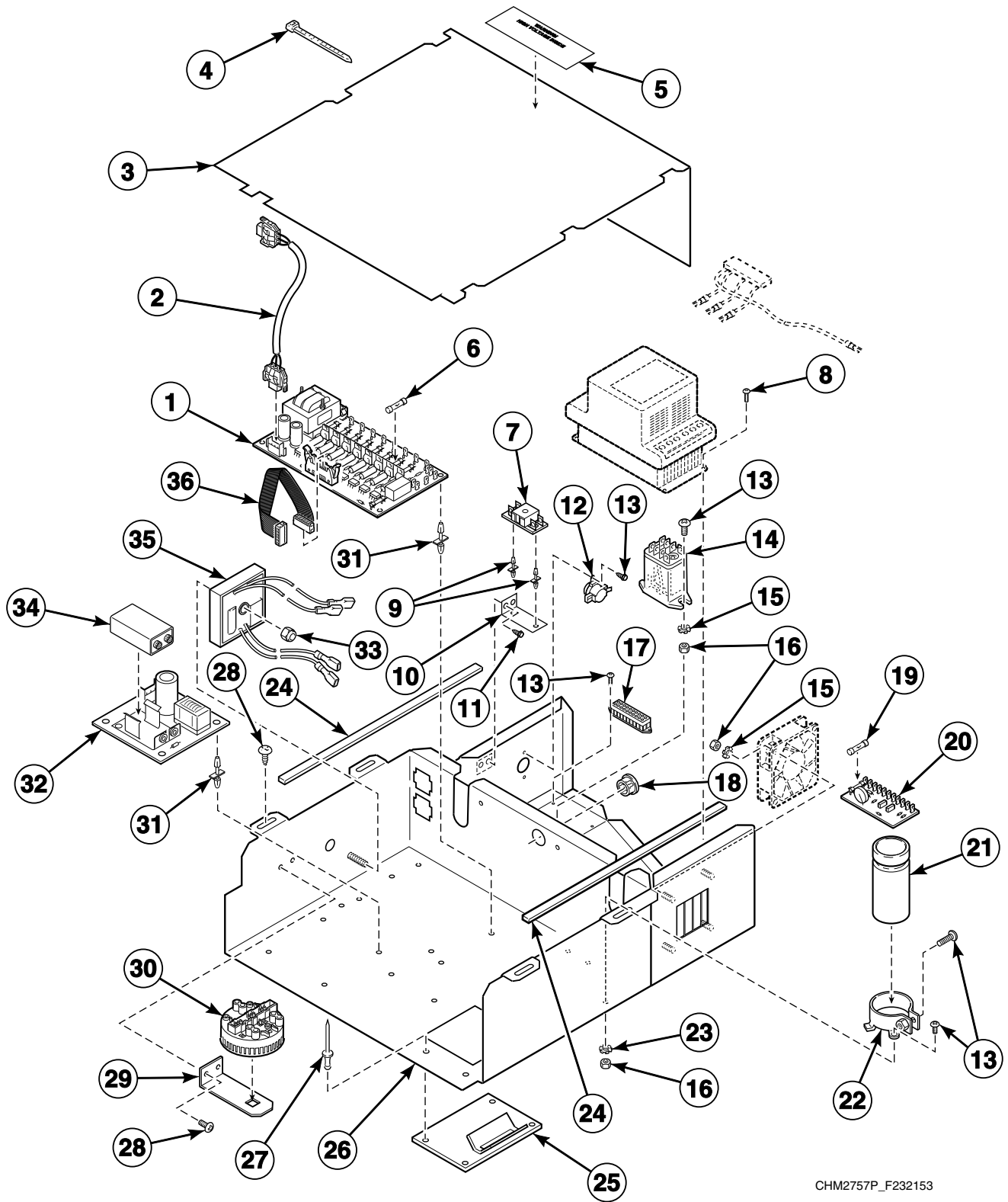
CHM2540P_F232153

Decals

REF	PART NO.	DESCRIPTION	COMMENTS
1	F230877	Liquid Supply Decal	OPL models
2	N/A	Decal	Q-voltage
	N/A	Decal	N-voltage
	N/A	Decal	P-voltage
3	505281	Disconnect Power Warning Label	
4	N/A	Voltage Warning Decal	
5	F230630	Ground Decal	
6	F230739	Ground Decal	
7	F231146	Conductor Decal	
8	F230216	Do Not Lift Decal	
9	F230528	Remove Door Lock Tag	OPL models
10	F230661	Push Red Button Decal	
11	81968	Door Warning Label	
12	F231065	Personal Injury Warning Decal	
13	F230693	Counterclockwise Spin Rotation Decal	

N/A = Part no longer available

Control Module - VC and VX Models (Drawing 1 of 2)



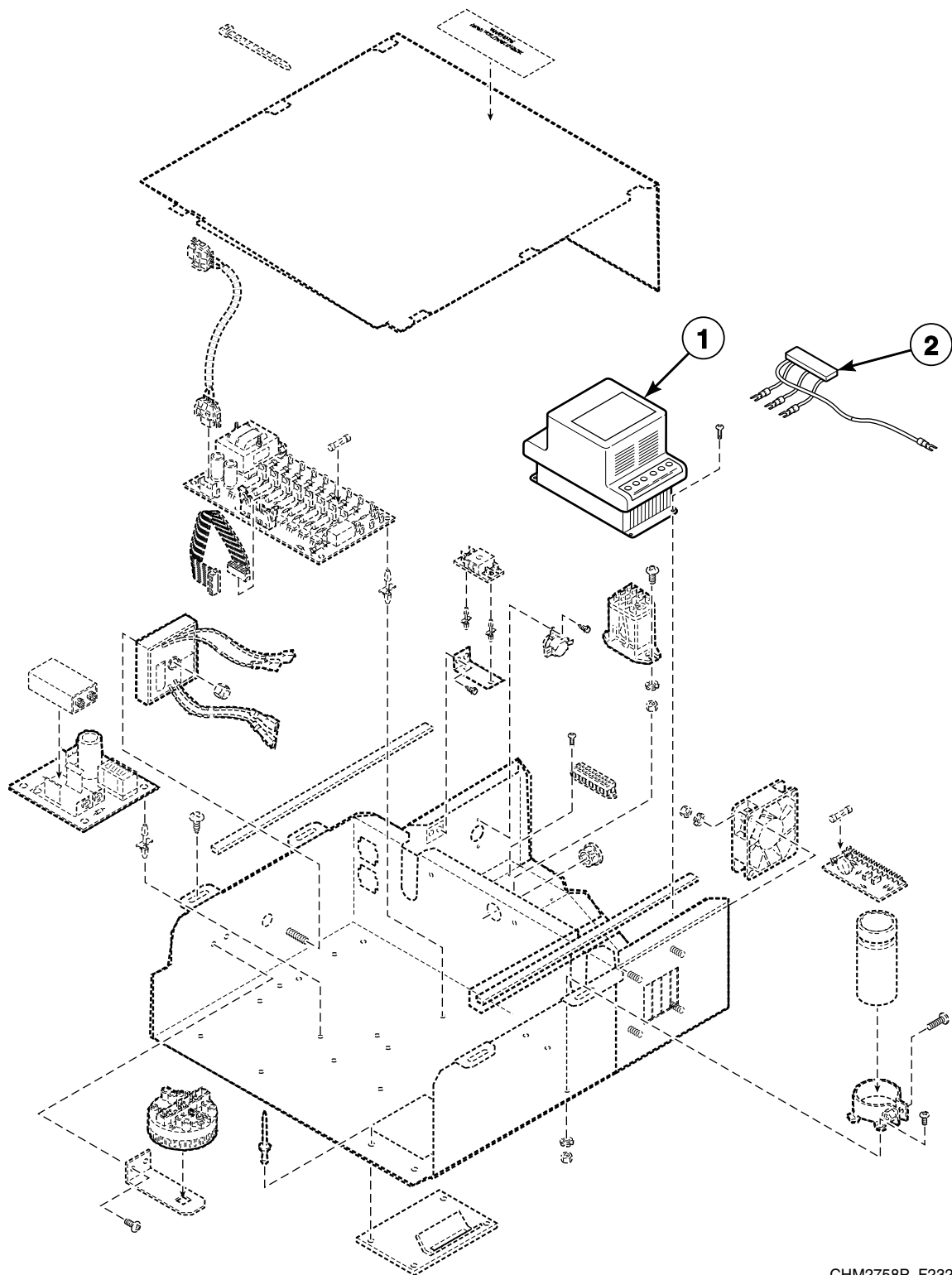
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Control Module - VC and VX Models (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F8206501P	Output Board VCMP Assembly	
2	F140249	Battery Backup Wire Harness	Connects the output board cca to the battery adapter board; Models through 5/14/00
3	F634175	Control Module Cover	
4	F140605	Cable Tie	
5	505281	Disconnect Power Warning Label	Warning: High Voltage
6	F350109	Fuse	1/2 Amp; Fast
	F350110	Fuse	1 Amp; Slo
	F350108	Fuse	1/8 Amp; Slo
7	F0350312-10	Fuse Holder	Uses F350110 Fuse (1 Amp) and F350117 Fuse (2 Amp)
8	F430916	Screw	
9	F180506	Standoff	
10	F633322	Fuse Terminal Mounting Bracket	
11	F430982	Screw	
12	F290115	Thermostat	
13	F430928	Screw	
14	F330227	Flange Relay	120 Volt
15	F431113	Washer	
16	F431022	Nut	
17	F140768	Terminal	
18	F140909	Insulator Bushing	
19	F350110	Fuse	1 Amp
20	F0632387-01P	Door Lock CCA	
21	F370225P	Capacitor	
22	F140612P	Capacitor Mounting Clamp	
23	F430910	Screw	
24	F170128	Sponge Rubber	Order 2 feet
25	F632084	Coin Guide Assembly	Single drop
	F200002503	Coin Guide Assembly	Dual drop
26	N/A	Control Box Assembly	Models through 10/31/99
	F633380-1	Control Box Assembly	Models starting 11/1/99 through 4/22/01
	F0635628-01	Control Box Assembly	Models starting 4/23/01
	N/A	Control Box Assembly	CE models starting 10/31/99
27	F431210	Pop Rivet	
28	F430174	Screw	
29	F631920	Water Level Switch Bracket	
30	F0340351-10P	Water Level Switch	
31	F180501	Standoff	
32	F370529P	Battery Adapter Board	Models through 5/14/00
33	F430231	Nut	
34	F191101	Battery	Models through 5/14/00
35	F200025200P	Door Lock Time Delay	
36	F140247	Ribbon Cable	Connects the output board to the microprocessor

N/A = Part no longer available

Control Module - VC and VX Models (Drawing 2 of 2)



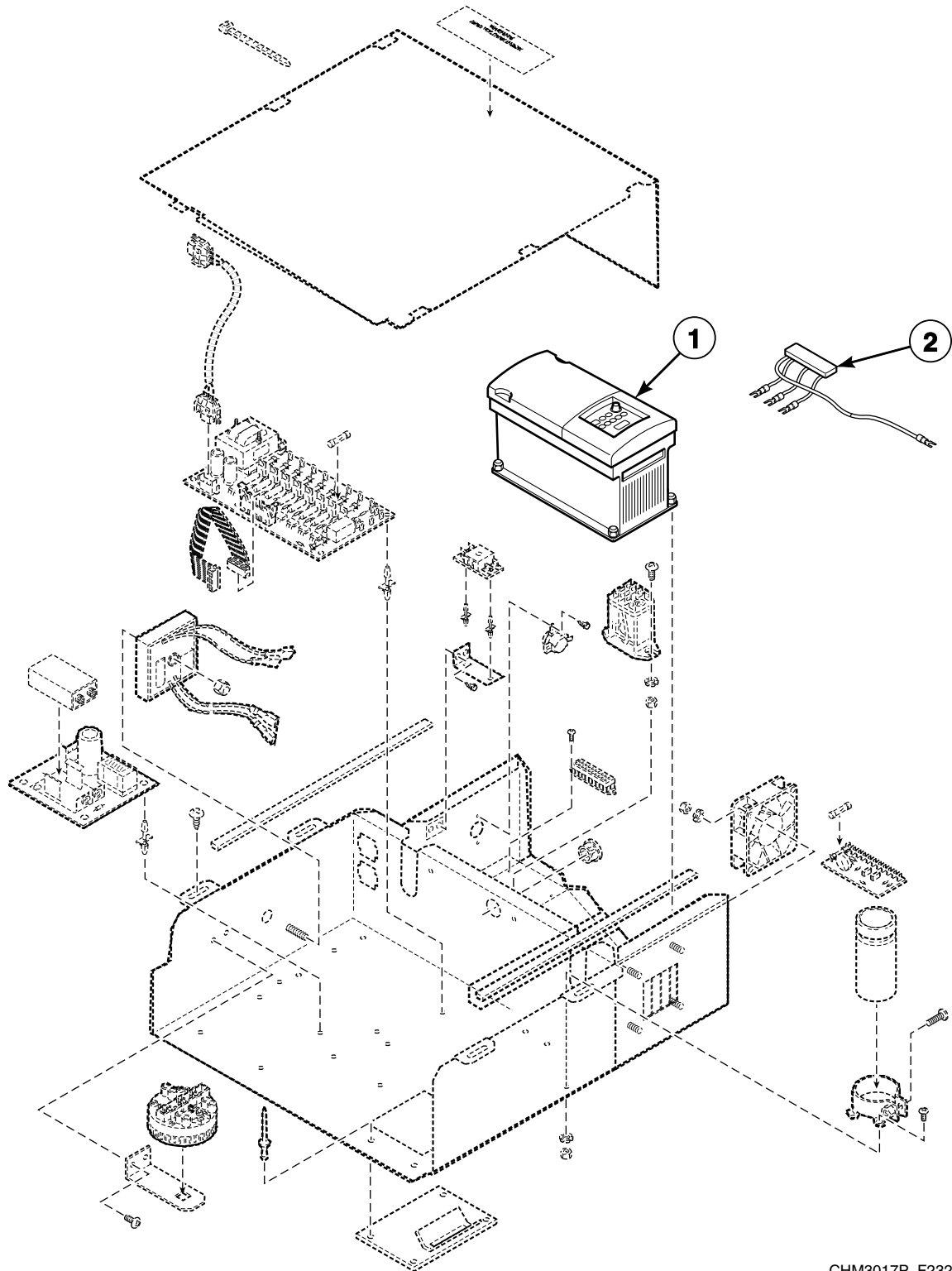
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Control Module - VC and VX Models (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	F0360160-00P	Line Reactor Kit	Use with F370843 Inverter Drive
1	N/A	Inverter Drive	1305 series; 200 Volt; Models through 10/31/99; Models with F220214M Motor order F8255002 1305-Series to PowerFlex 40 Drive Kit; Models with F220236 Motor order F855007 1305-Series to PowerFlex 40 Drive Kit
	F370843	Inverter Drive	160 series; 200 Volt; Models starting 11/1/99 through 7/1/04
	N/A	1305 to 160-Series AC Drive Retrofit Kit	200-240 Volt; Used with F220214U Motor
	N/A	1305 to 160-Series AC Drive Retrofit Kit	200-240 Volt; Used with F220214M Motor; Order F8255002 1305-Series to PowerFlex 40 Drive Kit
	N/A	1305 to 160-Series AC Drive Retrofit Kit	200-240 Volt; Used with F220236 Motor; Order F855007 1305-Series to PowerFlex 40 Drive Kit
	N/A	1305 to 160-Series AC Drive Retrofit Kit	380-480 Volt; Used with F220214U Motor
	N/A	1305 to 160-Series AC Drive Retrofit Kit	380-480 Volt; Used with F220214M Motor
	N/A	1305 to 160-Series AC Drive Retrofit Kit	380-480 Volt; Used with F220236 Motor
	F200320900	AC Drive Radio Filter Assembly	

N/A = Part no longer available

AC Drive - VC and VX Models



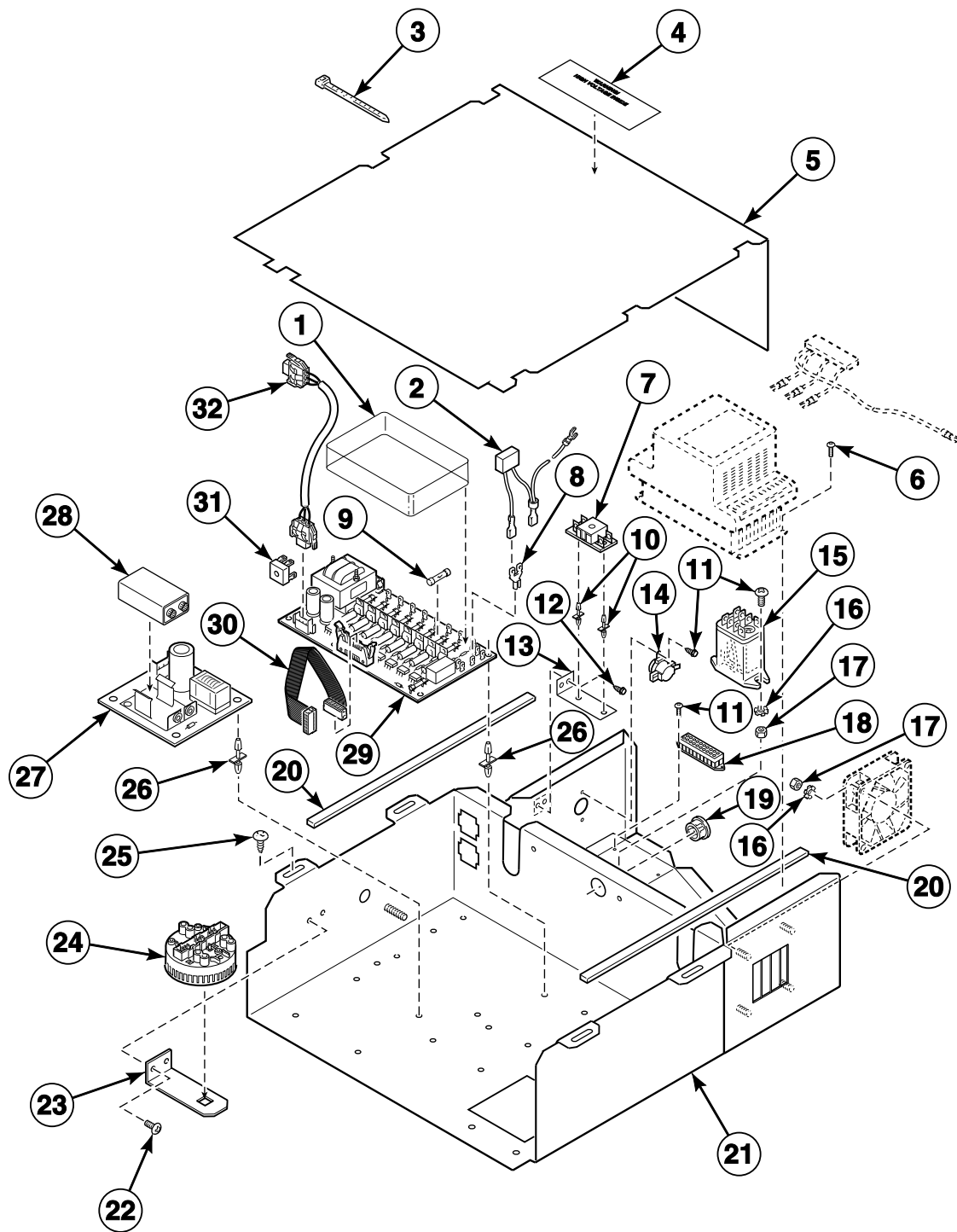
CHM3017P_F232153

AC Drive - VC and VX Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	F8255007	1305-Series to PowerFlex 40 Drive Kit	HC80VC models with 1305-series drive and F220236 Motor; Includes AC Drive F8103612; 200-240 Volt
	F8255002	1305-Series to PowerFlex 40 Drive Kit	HC80VC models with 1305-series drive and F220214M Motor; Includes AC Drive F8169415; 200-240 Volt
2	F200320900	AC Drive Radio Filter Assembly	

NOTE: Refer to the *Motor Manufacturer Part Number Location on the Motor's Serial Plate* section for motor manufacturer part number location information.

Control Module - VN Models (Drawing 1 of 2)



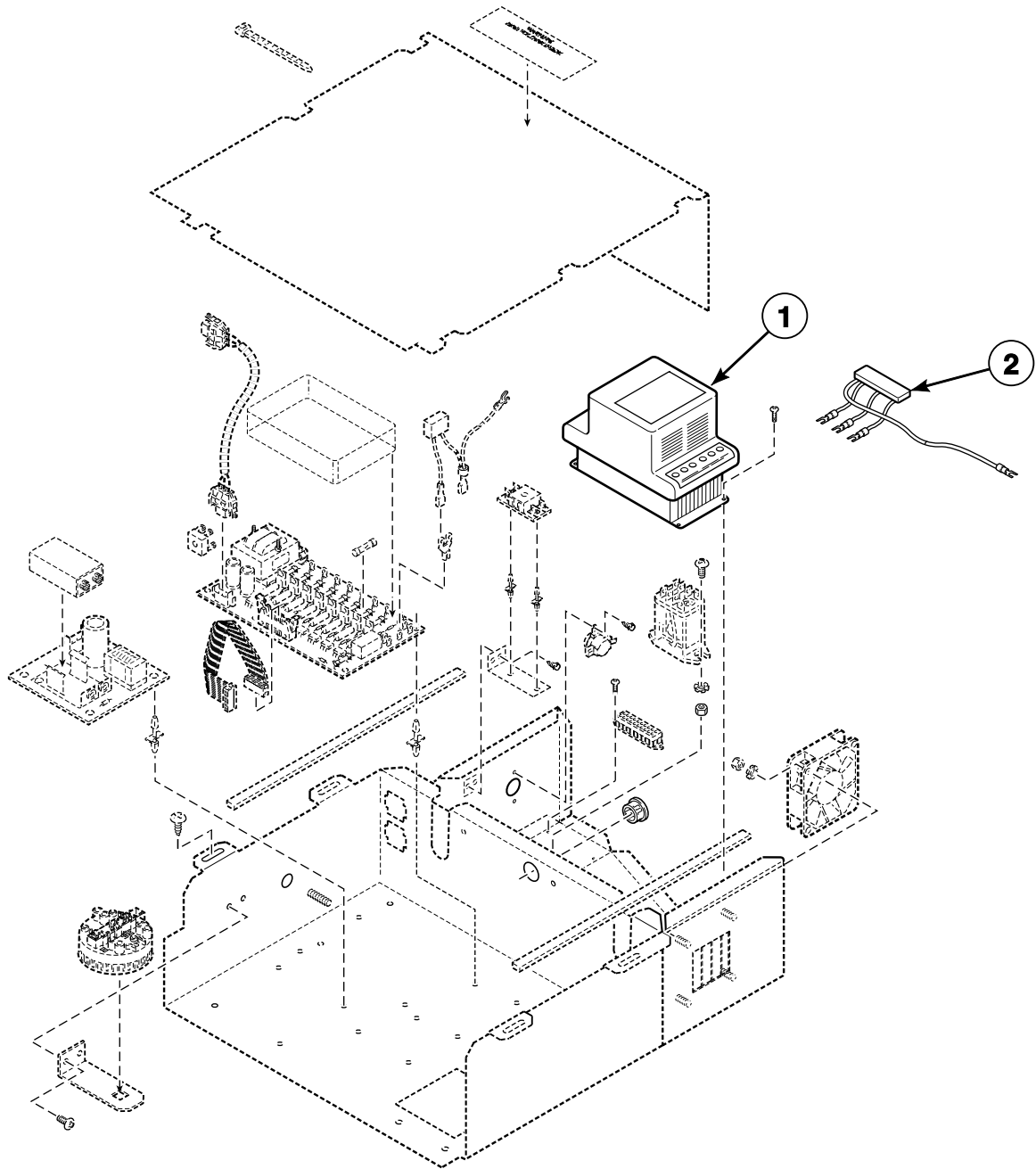
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Control Module - VN Models (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F140423	Cover	
2	F330217P	RC Network Filter	Includes F140627 Connector and F141022 Connector
3	F140605	Cable Tie	
4	505281	Disconnect Power Warning Label	
5	N/A	Cover	
6	F430916	Screw	
7	F0350312-10	Fuse Holder	
8	F140562	Connector	
9	F350109	Fuse	1/2 Amp; Fast
	F350110	Fuse	1 Amp; Slo
	F350133	Fuse	1 1/2 Amp; Fast
10	F180506	Standoff	
11	F430928	Screw	
12	N/A	Screw	
13	F633322	Fuse Terminal Mounting Bracket	
14	F290115	Thermostat	
15	F330227	Flange Relay	120 Volt
16	F431113	Washer	
17	F431022	Nut	
18	F140768	Terminal	
19	F140909	Insulator Bushing	
20	F170128	Sponge Rubber	Order 3 feet
21	N/A	Control Box Assembly	Models through 10/31/99
	F633380-3	Control Box Assembly	Models starting 11/1/99
	F633380-4	Control Box Assembly	CE models
22	N/A	Screw	
23	F631920	Water Level Switch Bracket	
24	F0340351-10P	Water Level Switch	
25	F430174	Screw	
26	F180501	Standoff	
27	F370529P	Battery Adapter Board	Models through 5/14/00
28	F191101	Battery	Models through 5/14/00
29	F8206501P	Output Board VCMP Assembly	
30	F140216P	Ribbon Cable	Connects the output board to the microprocessor
31	F370310	Bridge Rectifier	
32	F140249	Battery Backup Wire Harness	Connects the output board cca to the battery adapter board; Models through 5/14/00

N/A = Part no longer available

Control Module - VN Models (Drawing 2 of 2)



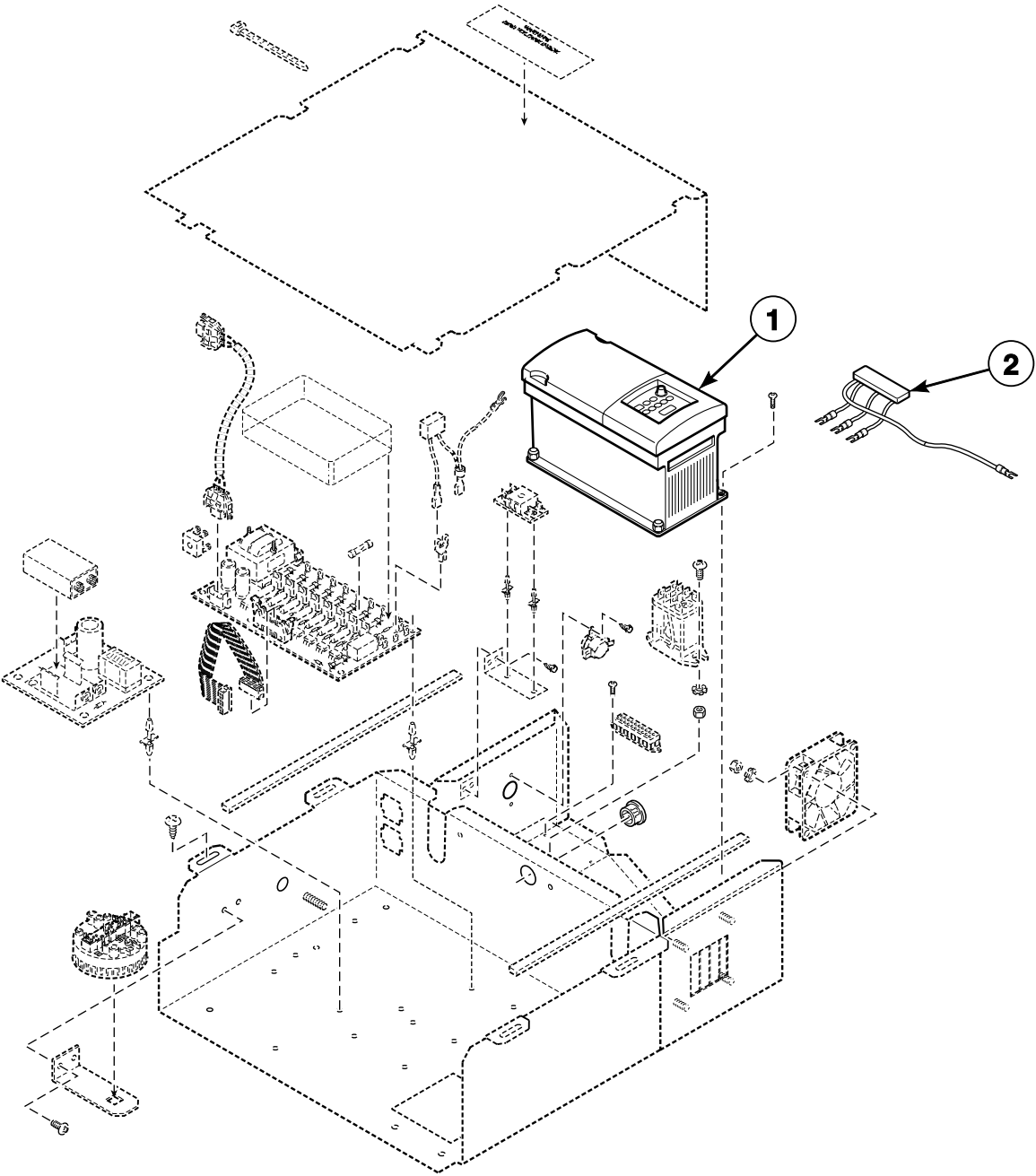
CHM2760P_F232153

Control Module - VN Models (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F0360160-00P	Line Reactor Kit	Use with F370843 Inverter Drive
	F0360167-00P	Line Reactor Kit	Use with F370844 Inverter Drive
	F370843	Inverter Drive	160 series; 200 Volt; Models starting 11/1/99 through 7/1/04
	F370844	Inverter Drive	160 series; 400 Volt; Models starting 11/1/99 through 7/1/04
	N/A	Inverter Drive	1305 series; 200 Volt; Models through 10/31/99; Models with F220236 Motor order F8255008 1305-Series to PowerFlex 40 Drive Kit; Models with F220214M Motor order F8255004 1305-Series to PowerFlex 40 Drive Kit
	F370818	Inverter Drive	1305 series; 400 Volt; Models through 10/31/99
	N/A	1305 to 160-Series AC Drive Retrofit Kit	200-240 Volt; Used with F220214U Motor
	N/A	1305 to 160-Series AC Drive Retrofit Kit	200-240 Volt; Used with F220214M Motor; Order F8255004 1305-Series to PowerFlex 40 Drive Kit
	N/A	1305 to 160-Series AC Drive Retrofit Kit	200-240 Volt; Used with F220236 Motor; Order F8255008 1305-Series to PowerFlex 40 Drive Kit
	N/A	1305 to 160-Series AC Drive Retrofit Kit	380-480 Volt; Used with F220214U Motor
	N/A	1305 to 160-Series AC Drive Retrofit Kit	380-480 Volt; Used with F220214M Motor; Order F8255102 1305-Series to PowerFlex 40 Drive Kit
	N/A	1305 to 160-Series AC Drive Retrofit Kit	380-480 Volt; Used with F220236 Motor; Order F8255103 1305-Series to PowerFlex 40 Drive Kit
2	F200320900	AC Drive Radio Filter Assembly	

N/A = Part no longer available

AC Drive - VN Models



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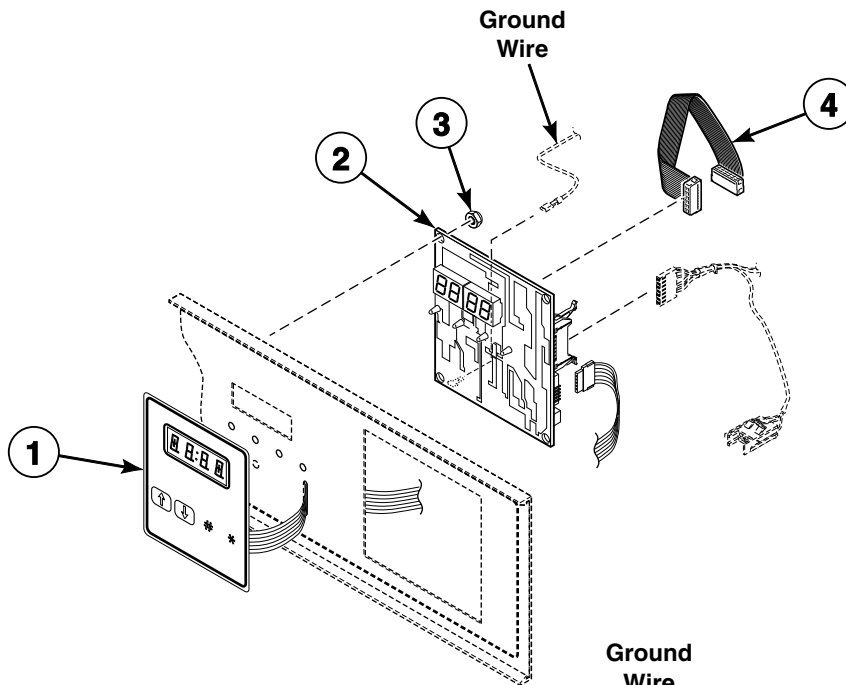
AC Drive - VN Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	F8255008	1305-Series to PowerFlex 40 Drive Kit	HC80VN, SC80VN and UC80VN models with 1305-series drive and F220236 Motor; Includes AC Drive F8103613; 220-240 Volt
	F8255004	1305-Series to PowerFlex 40 Drive Kit	HC80VN, SC80VN and UC80VN models with 1305-series drive and F220214M Motor; Includes AC Drive F8169413; 200-240 Volt
	F8255103	1305-Series to PowerFlex 40 Drive Kit	HC80VN, SC80VN and UC80VN models with 1305-series drive and F220236 Motor; Includes AC Drive F810709; 380-480 Volt
	F8255102	1305-Series to PowerFlex 40 Drive Kit	HC80VN, SC80VN and UC80VN models with 1305-series drive and F220214U Motor; Includes AC Drive F8169414; 380-480 Volt
2	F200320900	AC Drive Radio Filter Assembly	

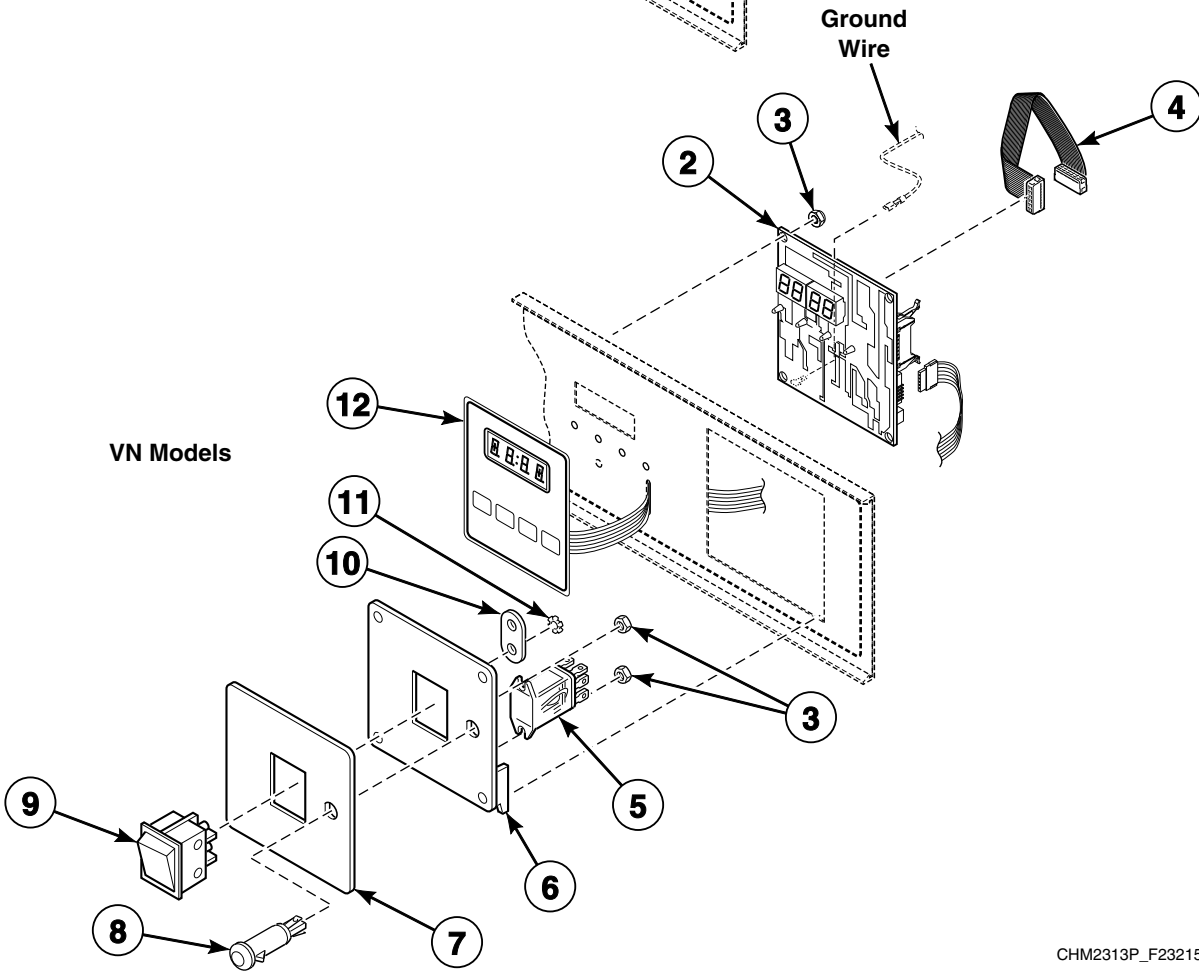
NOTE: Refer to the *Motor Manufacturer Part Number Location on the Motor's Serial Plate* section for motor manufacturer part number location information.

Control Panel - VC, VN and VX Models

VC and VX Models



VN Models

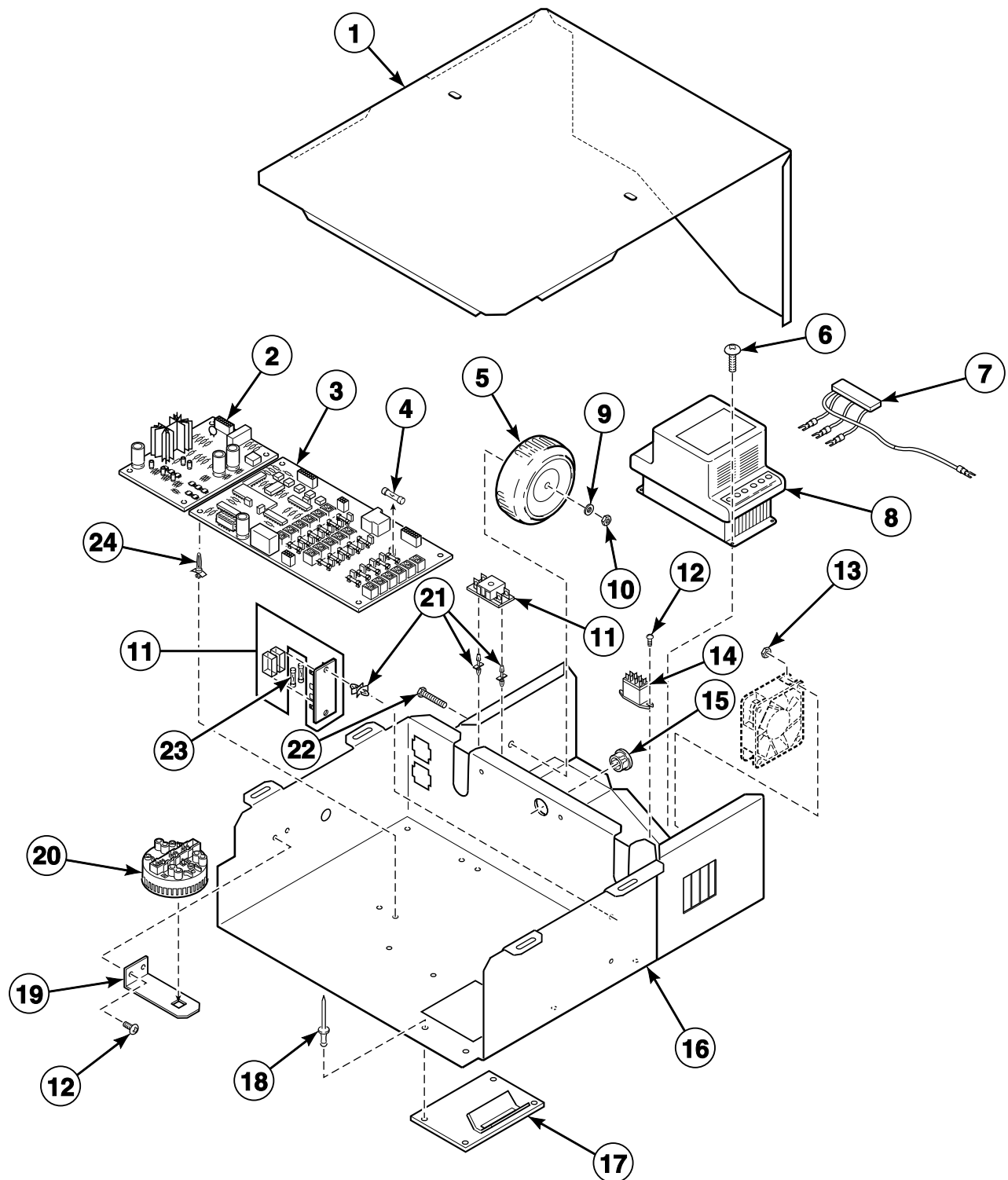


CHM2313P_F232153

Control Panel - VC, VN and VX Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	F340615P	Membrane Switch	Models HC80VCV, HC80VNV and HC80VXV
	F340605P	Membrane Switch	Models SC80VNV and UC80VNV
	F340616P	Membrane Switch	Clean Rite
2	F370313-13P	Microcomputer	Models HC80VNV, SC80VNV and UC80VNV; Models through 7/4/99
	F370313-60P	Microcomputer	Models HC80VNV, SC80VNV and UC80VNV; Models starting 7/5/99
	F370313-50P	Microcomputer	Models HC80VCV and HC80VXV
3	F430231	Nut	
4	F140219P	Ribbon Cable	Connects the microcomputer to the output board cca
5	F330227	Flange Relay	
6	F633540	Switch Mounting Plate Sub-Assembly	
7	F231449	Switch Panel Decal	Models HC80VCV, HC80VNV and HC80VXV
	F231381	Switch Panel Decal	Models SC80VNV and UC80VNV
8	F350411	Light	Clean filter
9	F340411	Rocker Switch	
10	F601515	Clip	
11	F430232	Nut	
12	F340614P	Membrane Switch	Models HC80VCV, HC80VNV and HC80VXV
	F340608P	Membrane Switch	Model SC80VNV
	F370576P	Keypad	Model UC80VNV

Control Module - EC, EP, EX, NC, NP, NR and NX Models



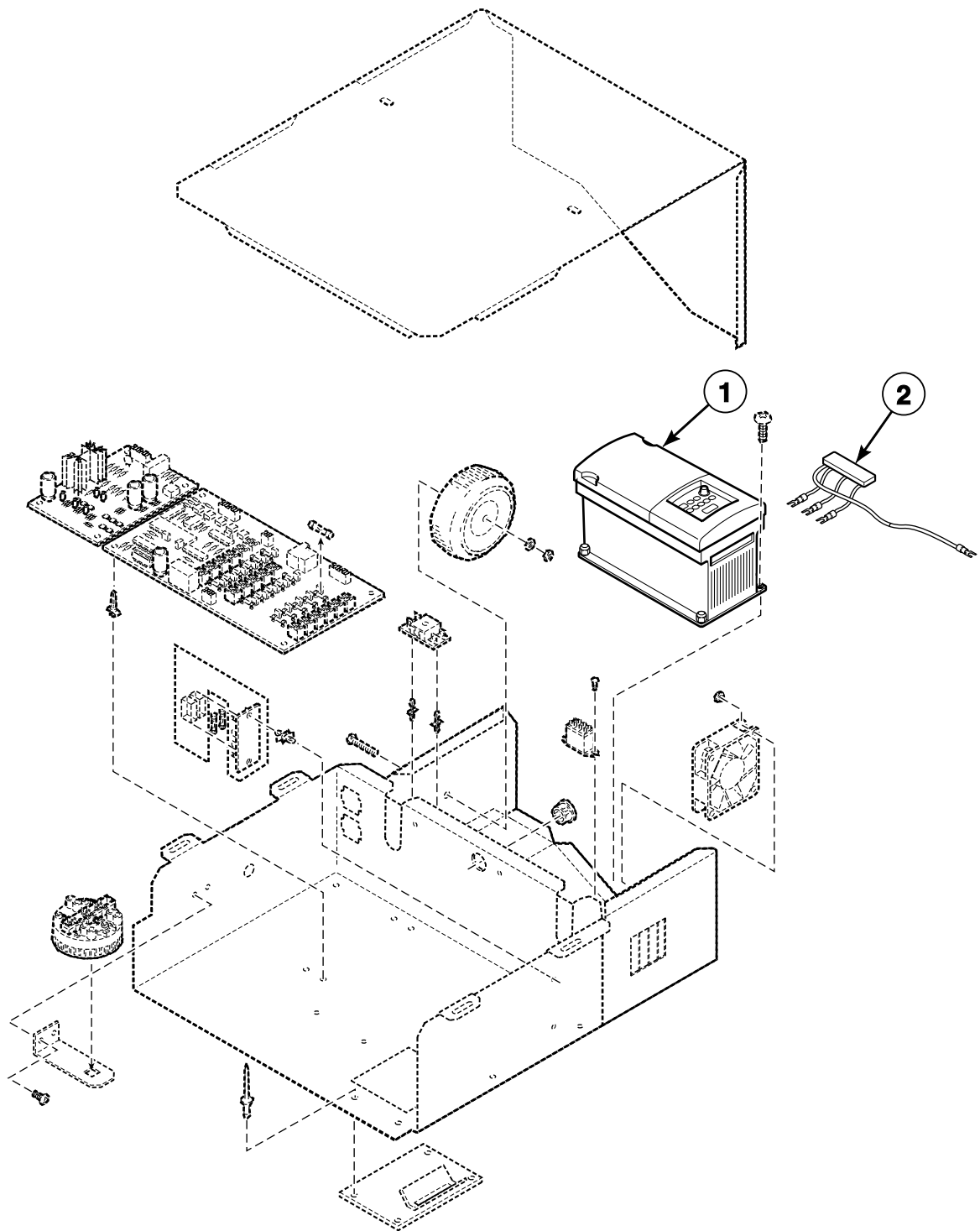
CHM2761P_F232153

Control Module - EC, EP, EX, NC, NP, NR and NX Models

REF	PART NO.	DESCRIPTION	COMMENTS
	F0360159-00P	Line Reactor Kit	Use with F370843 Inverter Drive
1	N/A	Cover	
2	F370432P	Door Lock Control CCA	
3	F370433P	Output Relay CCA	
4	F350142	Fuse	
5	F0360170-00P	Transformer	24 Volt
6	F430916	Screw	
7	F200320900	AC Drive Radio Filter Assembly	
8	N/A	Inverter Drive	1305 series; Models through 10/31/99; Models with F220236 Motor order F8255009 1305-Series to PowerFlex 40 Drive Kit; Models with F220214M Motor order F8255006 1305-Series to PowerFlex 40 Drive Kit
	F370843	Inverter Drive	160 series; Models starting 11/1/99 through 7/1/04
	N/A	1305 to 160-Series AC Drive Retrofit Kit	200-240 Volt; Used with F220214U Motor
	N/A	1305 to 160-Series AC Drive Retrofit Kit	200-240 Volt; Used with F220214M Motor; Order F8255006 1305-Series to PowerFlex 40 Drive Kit
	N/A	1305 to 160-Series AC Drive Retrofit Kit	200-240 Volt; Used with F220236 Motor; Order F8255009 1305-Series to PowerFlex 40 Drive Kit
	N/A	1305 to 160-Series AC Drive Retrofit Kit	380-480 Volt; Used with F220214U Motor
	N/A	1305 to 160-Series AC Drive Retrofit Kit	380-480 Volt; Used with F220214M Motor
	N/A	1305 to 160-Series AC Drive Retrofit Kit	380-480 Volt; Used with F220236 Motor
9	F431137	Washer	
10	F430215	Nut	
11	F0350312-10	Fuse Holder	
12	N/A	Screw	
13	F430231	Nut	
14	M412534	Relay	
15	F140909	Insulator Bushing	
16	N/A	Control Module Box	Models through 10/31/99
	N/A	Control Module Box	Models starting 11/1/99 through 4/22/01
	F0635628-01	Control Box Assembly	Models starting 4/23/01
17	F200002504P	Coin Guide Assembly	Single drop
	F200002505	Coin Guide Kit	Dual drop
18	F431215	Pop Rivet	
19	F631920	Water Level Switch Bracket	
20	F0340351-10P	Water Level Switch	
21	F180506	Standoff	
22	F430996	Screw	
23	F350110	Fuse	1 Amp; Slo
	F350145	Fuse	1.6 Amp; Slo
	F350115	Fuse	3 Amp; Fast
	F350146	Fuse	5 Amp
24	F180501	Standoff	

N/A = Part no longer available

AC Drive - EC, EP and EX Models



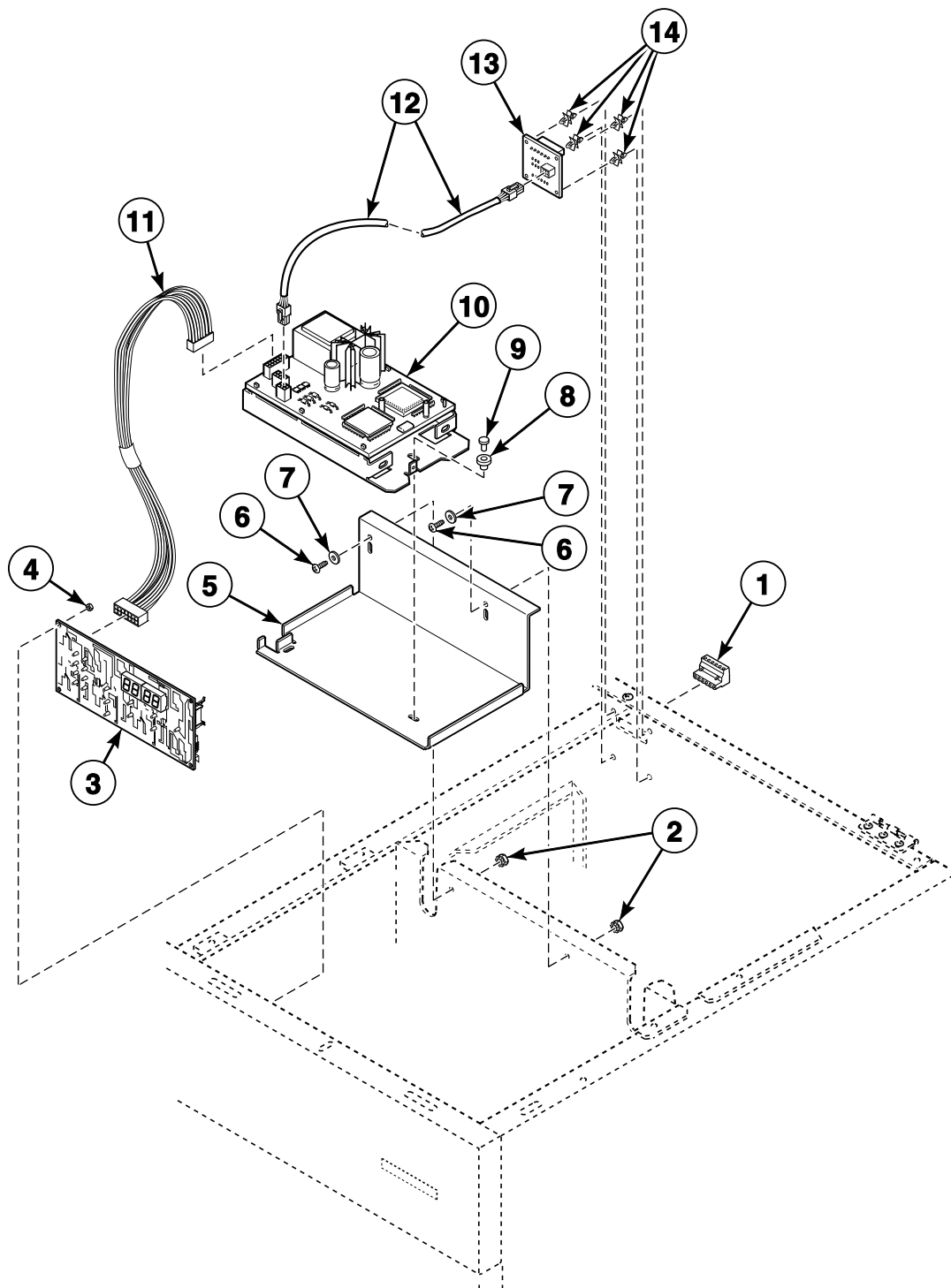
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AC Drive - EC, EP and EX Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	F8255009	1305-Series to PowerFlex 40 Drive Kit	Models with 1305-series drive and F220236 Motor; Includes AC Drive F8103612; 200-240 Volt
	F8255006	1305-Series to PowerFlex 40 Drive Kit	Models with 1305-series drive and F220214M Motor; Includes AC Drive F8169415; 200-240 Volt
2	F200320900	AC Drive Radio Filter Assembly	

NOTE: Refer to the *Motor Manufacturer Part Number Location on the Motor's Serial Plate* section for motor manufacturer part number location information.

Control Module - EC, EP, EX, NC, NR and NX Models

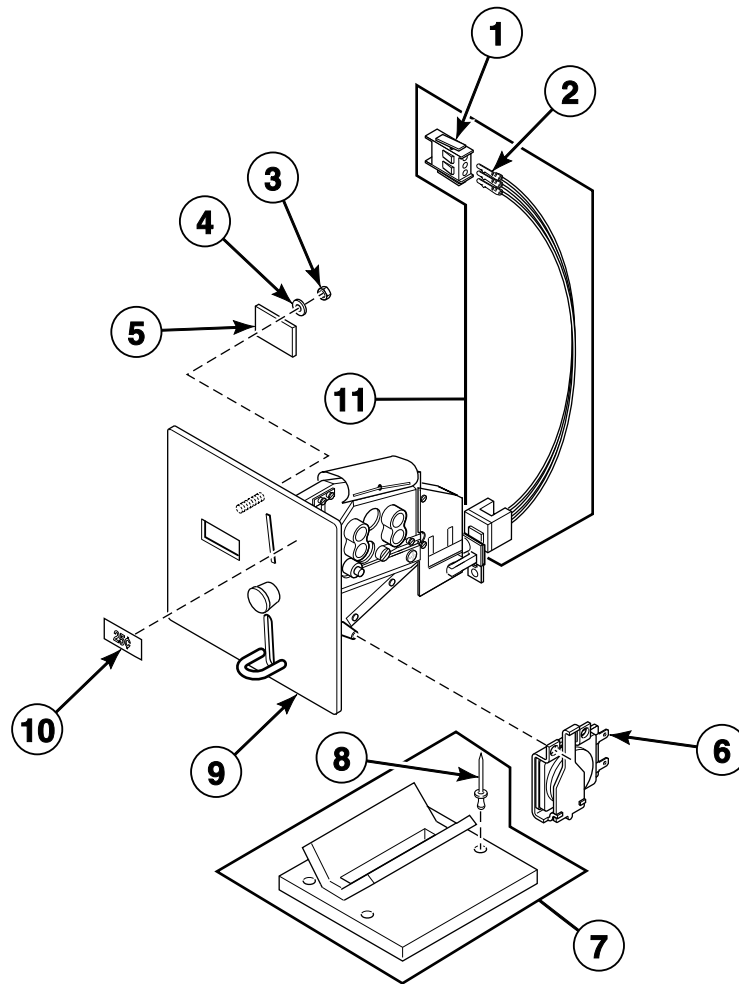


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Control Module - EC, EP, EX, NC, NR and NX Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	210099	Communication Connector	Models HC80NCV, SC80NCV, SC80NRV and SC80NXV; Models starting 11/00
2	F430232	Nut	Models HC80NCV, SC80NCV, SC80NRV and SC80NXV; Models starting 11/00
3	F160203P	Logic Control Assembly	Models HC80NCV, SC80NCV, SC80NRV and SC80NXV
	F160200P	Control Assembly	Models SC80ECV, SC80EPV and SC80EXV
	210073	Membrane Switch	Use with F160200P Control Assembly
4	F431017	Nut	Models HC80NCV, SC80NCV, SC80NRV and SC80NXV; Models starting 11/00
5	F634769	Network Interface Control Mounting Bracket	Models HC80NCV, SC80NCV, SC80NRV and SC80NXV; Models starting 11/00
6	F430903	Screw	Models HC80NCV, SC80NCV, SC80NRV and SC80NXV; Models starting 11/00
7	F430311	Washer	Models HC80NCV, SC80NCV, SC80NRV and SC80NXV; Models starting 11/00
8	F170607	Grommet	Models HC80NCV, SC80NCV, SC80NRV and SC80NXV; Models starting 11/00
9	F432005	Rivet	Models HC80NCV, SC80NCV, SC80NRV and SC80NXV; Models starting 11/00
10	210016P	Network Board Assembly	Models HC80NCV, SC80NCV, SC80NRV and SC80NXV; Models starting 11/00
11	F141886	Network Board Harness	Models HC80NCV, SC80NCV, SC80NRV and SC80NXV; Models starting 11/00
12	F141888-2	Network Interface Harness	Models HC80NCV, SC80NCV, SC80NRV and SC80NXV; Models starting 11/00
13	210095P	Communication Board	Models HC80NCV, SC80NCV, SC80NRV and SC80NXV; Models starting 11/00
14	F180506	Standoff	Models HC80NCV, SC80NCV, SC80NRV and SC80NXV; Models starting 11/00

W2000 Coin Meter Assembly - EC, EP, EX, VC and VX Models; Single Drop



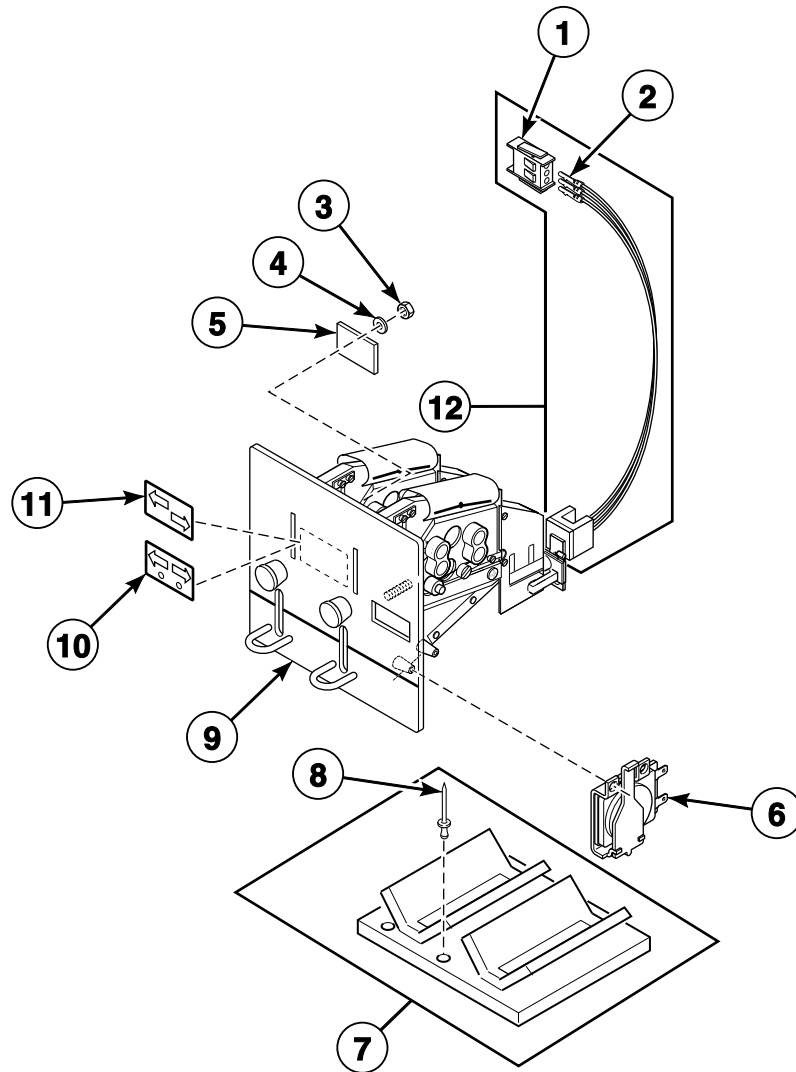
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W2000 Coin Meter Assembly - EC, EP, EX, VC and VX Models; Single Drop

REF	PART NO.	DESCRIPTION	COMMENTS
1	F140571	Male Connector	
2	00430	Female Pin Terminal	
3	F430243	Nut	
4	N/A	Washer	
5	F608925	Coin Meter Insert	
6	F160466P	Coin Meter Blocking Coil	120 Volt; Model HC80VXV
	F160467P	Coin Meter Blocking Coil	220 Volt; Model HC80VXV
	F160713P	Coin Meter Solenoid	24 Volt; Models SC80ECV, SC80EPV and SC80EXV
7	F200002500P	Coin Guide Assembly	Includes item 8; Models through 11/95
	F200002502P	Coin Guide Assembly	Includes item 8; Models starting 12/95
8	F431215	Pop Rivet	
9	F200003800P	Coin Meter Assembly	U.S. \$.25; 120 Volt; Includes items 1-6, F775302-03 Coin Meter Kit; Models HC80VCV and HC80VXV
	F200003801	Coin Meter Assembly	10 Taiwan; 120 Volt; Includes items 1-6 and F200115001 Coin Meter Assembly; Model HC80VXV
	F200003802P	Coin Meter Assembly	.880 token; 220 Volt; Includes items 1-6 and F160692 Coin Meter; Model HC80VXV
	F200003803	Coin Meter Assembly	.990 token; 120 Volt; Includes items 1-6 and F200115003 Coin Meter Assembly; Model HC80VXV
	F200003804P	Coin Meter Assembly	U.S. \$.25; 24 Volt; Includes items 1-6 and 10; Models SC80ECV, SC80EPV and SC80EXV
	F200003805	Coin Meter Assembly	.990 token; 220 Volt; Includes items 1-6 and F160717 Coin Meter; Model HC80VXV
	F200003806P	Coin Meter Assembly	U.S. \$.25; 220 Volt; Includes items 1-6, 10 and F160718 Coin Meter; Model HC80VXV
	F200003807	Coin Meter Assembly	.08 jeton; 220 Volt; Includes items 1-6 and F160719 Coin Meter; Model HC80VXV
	F200003808	Coin Meter Assembly	.800 token; 120 Volt; Includes items 1-6 and F0160735-00 Coin Meter; Model HC80VXV
	F200003809	Coin Meter Assembly	500 wan and yen; 120 Volt; Includes items 1-6 and F0160739-00 Coin Meter; Model HC80VXV
	F200003810	Coin Meter Assembly	.800 token; 220 Volt; Includes items 1-6; Model HC80VXV
	F200003811	Coin Meter Assembly	500 wan and yen; 220 Volt; Includes items 1-6; Model HC80VXV
	F200003812	Coin Meter Assembly	10 Taiwan; 220 Volt; Includes items 1-6; Model HC80VXV
10	F231010	Coin Meter Insert Decal	\$.25 insert
11	F775801-03P	Optic Switch Kit	

N/A = Part no longer available

W2000 Coin Meter Assembly - EC, EP, EX, VC and VX Models; Dual Drop



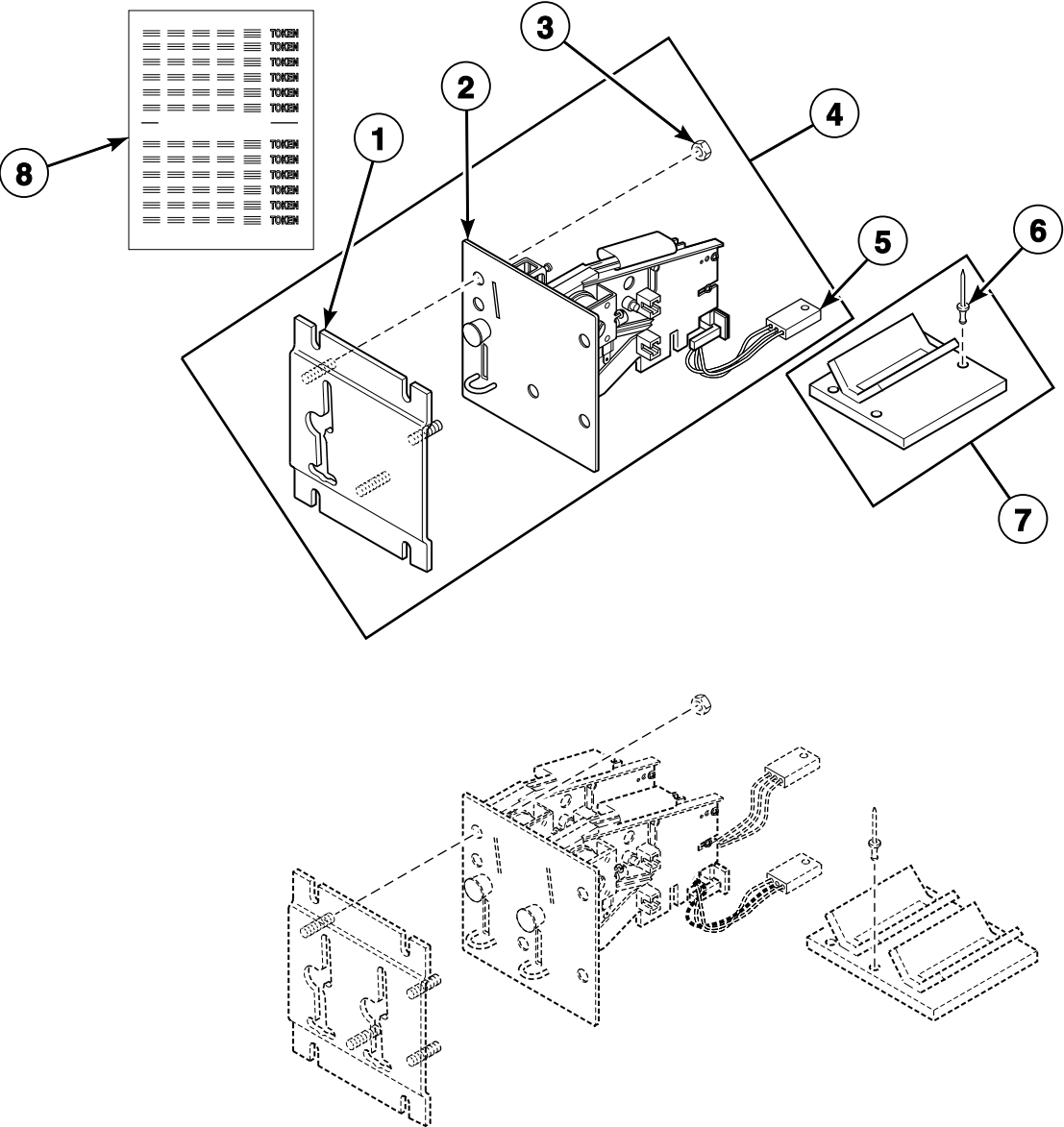
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W2000 Coin Meter Assembly - EC, EP, EX, VC and VX Models; Dual Drop

REF	PART NO.	DESCRIPTION	COMMENTS
1	F140571	Male Connector	
2	00430	Female Pin Terminal	
3	F430243	Nut	
4	N/A	Washer	
5	F608925	Coin Meter Insert	
6	F160466P	Coin Meter Blocking Coil	120 Volt; Model HC80VXV
	F160467P	Coin Meter Blocking Coil	220 Volt; Model HC80VXV
	F160713P	Coin Meter Solenoid	24 Volt; Models SC80ECV, SC80EPV and SC80EXV
7	F200002501P	Coin Guide Assembly	Models through 12/95 Includes item 8
	F200002503	Coin Guide Assembly	Models starting 12/95; Includes item 8
8	F431215	Pop Rivet	
9	F200005200	Coin Meter Assembly	U.K. 1 pound and 20 pence; 220 Volt; Includes items 1-6 and F160691 Coin Meter; Model HC80VXV
	F200005201	Coin Meter Assembly	100 and 500 yen; 120 Volt; Includes items 1-6 and F160693 Coin Meter; Model HC80VXV
	F200005202	Coin Meter Assembly	1 and 5 krona; 220 Volt; Includes items 1-6 and F160694 Coin Meter; Model HC80VXV
	F200005203	Coin Meter Assembly	Australia 1.00 and .20; 220 Volt; Includes items 1-6 and F160695 Coin Meter; Model HC80VXV
	F200005204	Coin Meter Assembly	1 and 5 rand; 220 Volt; Includes items 1-6 and F160698 Coin Meter; Model HC80VXV
	F200005205	Coin Meter Assembly	1 and 5 shekel; 220 Volt; Includes items 1-6 and F160715 Coin Meter; Model HC80VXV
	F200005206	Coin Meter Assembly	U.S. \$1.00 and \$.25; 120 Volt; Includes items 1-6, 10 and F0160730-00 Coin Meter; Model HC80VXV
	F200005207	Coin Meter Assembly	100 and 500 peseta; 220 Volt; Includes items 1-6; Model HC80VXV
	F200005208	Coin Meter Assembly	.50 and 2.00 euro; 220 Volt; Includes items 1-6, 11 and F0160736-00 Coin Meter; Model HC80VXV
	F200005209	Coin Meter Assembly	Canada 1.00 and .25; 120 Volt; Includes items 1-6, 10 and F0160740-00 Coin Meter; Model HC80VXV
	F200005210	Coin Meter Assembly	U.S. \$1.00 and \$.25; 220 Volt; Includes items 1-6 and 10; Model HC80VXV
	F200005211	Coin Meter Assembly	Canada 1.00 and .25; 220 Volt; Includes items 1-6 and 10; Model HC80VXV
	F200005212	Coin Meter Assembly	100 and 500 yen; 220 Volt; Includes items 1-6; Model HC80VXV
10	F0231595-00	Coin Meter Decal	\$1.00 and \$.25
11	N/A	Coin Meter Decal	.50 and 2.00 euro
12	F775801-03P	Optic Switch Kit	

N/A = Part no longer available

**Flush Mount Coin Meter Assembly - NC and NX Models;
Single Drop**



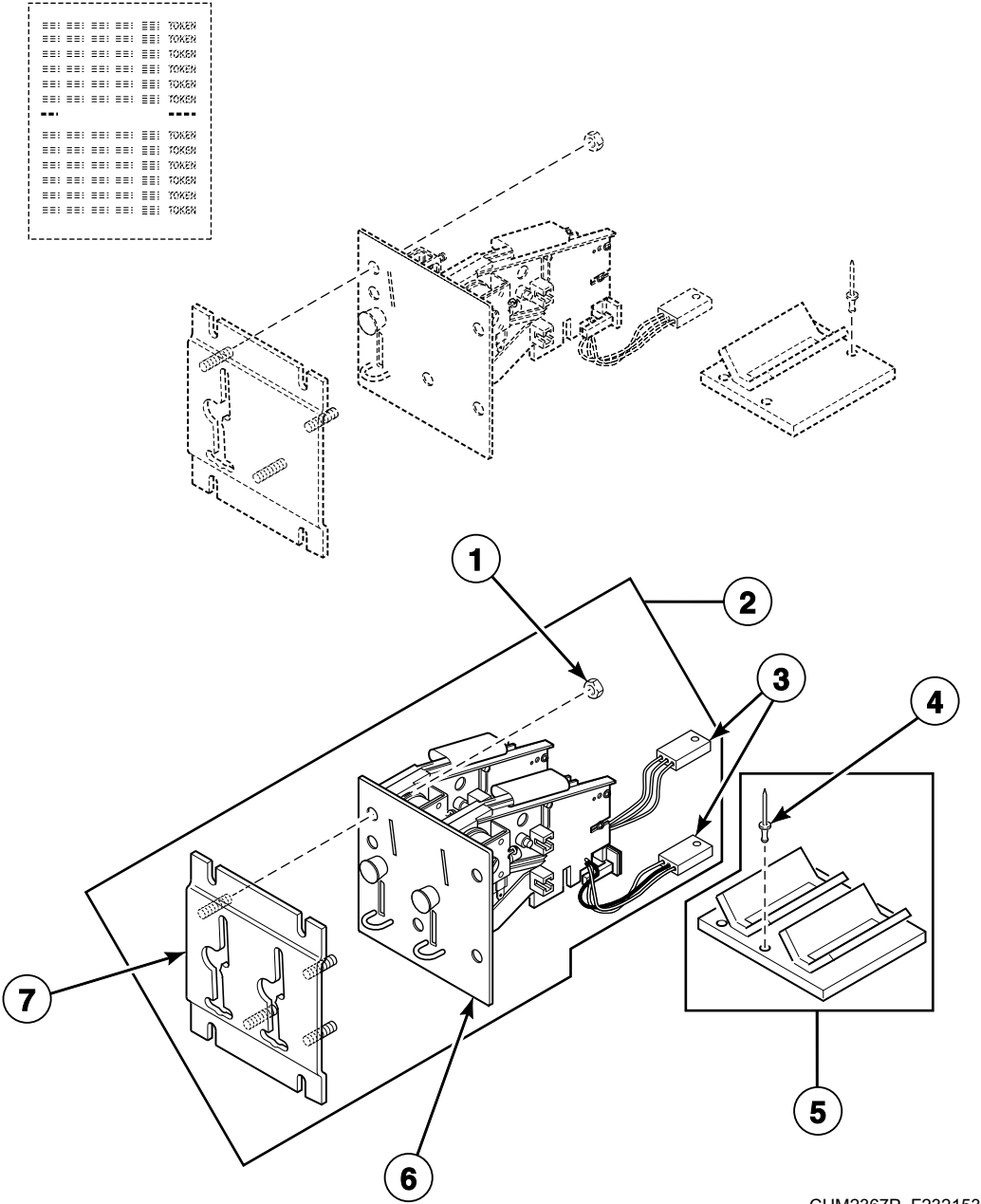
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Flush Mount Coin Meter Assembly - NC and NX Models; Single Drop

REF	PART NO.	DESCRIPTION	COMMENTS
1	F0636707-00	Mounting Bracket Assembly	
2	38464P	Coin Drop Assembly	Canada .25
	N/A	Coin Drop Assembly	Australia .20
	N/A	Coin Drop Assembly	Belgium 5 franc
	N/A	Coin Drop Assembly	Denmark 2 krone
	N/A	Coin Drop Assembly	United Kingdom 20 pence
	N/A	Coin Drop Assembly	France 2 franc
	N/A	Coin Drop Assembly	Hong Kong 5 dollar
	N/A	Coin Drop Assembly	Italy 500 lirraiget
	N/A	Coin Drop Assembly	Japan 100 yen
	N/A	Coin Drop Assembly	Korea 500 won
	N/A	Coin Drop Assembly	South Africa 2 rand
	N/A	Coin Drop Assembly	Spain 100 peseta
	N/A	Coin Drop Assembly	Thailand 10 baht
	N/A	Coin Drop Assembly	.886 token
	N/A	Coin Drop Assembly	1.000 token
	N/A	Coin Drop Assembly	Jeton 08
	70441601P	Coin Drop	U.S. \$.25
	N/A	Coin Drop Assembly	.800 token
	38462P	Coin Drop Assembly	Token; 118-1; .880 diameter x .079 thick; Brass
	38463	Coin Drop Assembly	Token; 118-5; .990 diameter x .081 thick; Silver
	N/A	Coin Drop Assembly	Token; Jeton WH121; Tokens with grooves on the face
3	685846	Nut	
4	F200010000P	Coin Meter Assembly	U.S. \$.25; Includes items 1-3
	F200010006	Coin Meter Assembly	.800 token; Includes items 1-3
	F200010007	Coin Meter Assembly	.880 token; Includes items 1-3
	F200010009	Coin Meter Assembly	.990 token; Includes items 1-3
	F200010011	Coin Meter Assembly	Jeton WH121 token; Includes items 1-3
5	200674P	Opto Coupler	
6	F431215	Pop Rivet	
7	F200002504P	Coin Guide Assembly	Includes item 5
8	38725	Coin Identification Paper	

N/A = Part no longer available

Flush Mount Coin Meter Assembly - NC and NX Models; Dual Drop



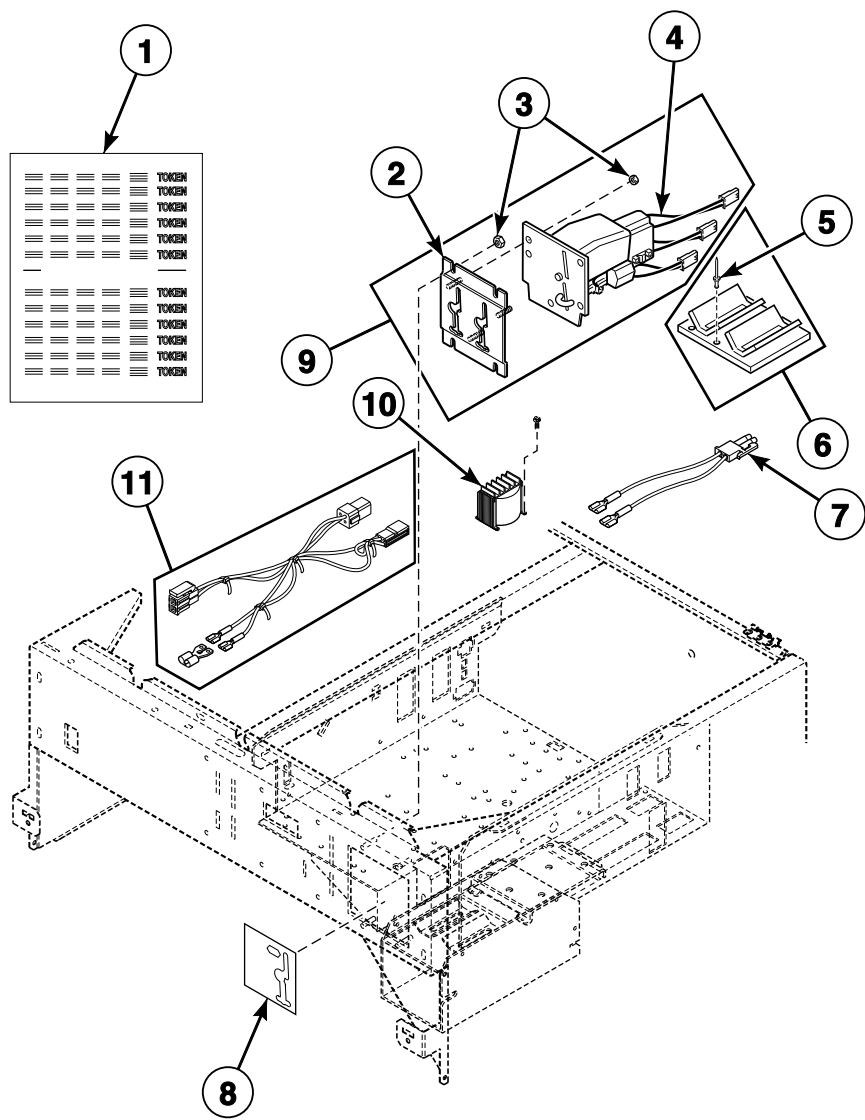
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Flush Mount Coin Meter Assembly - NC and NX Models; Dual Drop

REF	PART NO.	DESCRIPTION	COMMENTS
1	685846	Nut	
2	F200010001	Coin Meter Assembly	Australia .20 and 1.00; Includes items 1, 5 and 6
	F200010002	Coin Meter Assembly	100 and 500 yen; Includes items 1, 5 and 6
	F200010003	Coin Meter Assembly	Canada 1.00 and .25; Includes items 1, 5 and 6
	F200010004	Coin Meter Assembly	New Zealand .20 and 1.00; Includes items 1, 5 and 6
	F200010005	Coin Meter Assembly	U.S. \$1.00 and \$.25; Includes items 1, 5 and 6
	F200010008	Coin Meter Assembly	.50 and 2.00 euro; Includes items 1, 5 and 6
	F200010010	Coin Meter Assembly	10 and 50 Taiwan; Includes items 1, 5 and 6
3	200674P	Opto Coupler	
4	F431215	Pop Rivet	
5	F200002505	Coin Guide Kit	Includes item 3
6	N/A	Coin Meter	10 and 50 Taiwan
	N/A	Coin Meter	Belgium 5 and 20 franc
	N/A	Coin Meter	Denmark 1 and 5 krone
	N/A	Coin Meter	Denmark 5 and 10 krone
	38472	Coin Drop Assembly	United Kingdom 20 pence and 1 pound
	N/A	Coin Meter	.20 and .50 euro
	210195	Coin Drop Assembly	.20 and 1.00 euro
	210196	Coin Drop Assembly	.50 and 1.00 euro
	N/A	Coin Meter	2 and 5 franc
	N/A	Coin Meter	2 and 10 franc
	39157	Coin Drop Assembly	Israel 1 and 5 shekel
	38521	Coin Drop Assembly	Korea 100 and 500 won
	N/A	Coin Meter	Spain 100 and 500 peseta
	N/A	Coin Drop Assembly	Australia .20 and 1.00
	N/A	Coin Drop Assembly	Japan 100 and 500 yen
	N/A	Coin Drop Assembly	Canada 1.00 and .25
	N/A	Coin Drop Assembly	New Zealand .20 and 1.00
	70256402P	Coin Drop	U.S. \$1.00 and \$.25
	F0160737-00	Coin Meter	.50 and 2.00 euro
	70281102	Coin Drop Assembly	Taiwan 10 and 50 dollar
	N/A	Coin Meter	Taiwan 5 and 10 dollar
7	F635319	Mounting Bracket Assembly	

N/A = Part no longer available

Electronic Coin Meter Assembly - NC and NX Models

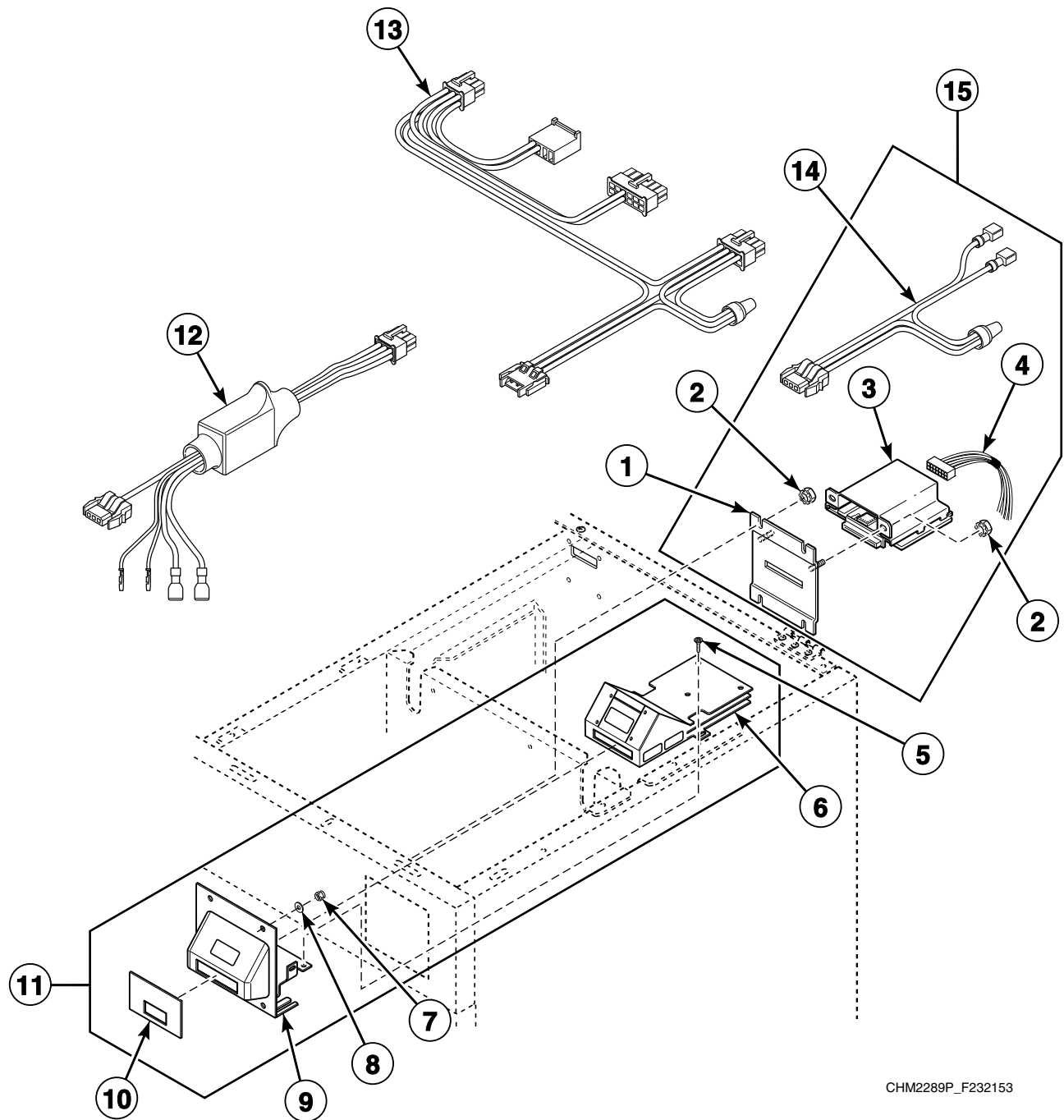


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Electronic Coin Meter Assembly - NC and NX Models

REF	PART NO.	DESCRIPTION	COMMENTS
	CK500	Electronic Coin Drop Kit	Includes items 2, 3, 8, 10 and 11
	CK100	Electronic Coin Drop Kit	Includes items 1, 4, 7, 8 and 201572 Clip
1	38725	Coin Identification Paper	
2	F635319	Mounting Bracket Assembly	
3	685846	Nut	
4	70294101P	Electronic Coin Drop Assembly	U.S., Canada, Japan and Taiwan; Includes 201216 Nut
	70294107	Electronic Coin Drop Assembly	Latvia and euro
	70294109	Electronic Coin Drop Assembly	Singapore, China, Russia and Malaysia
	70294105P	Electronic Coin Drop Assembly	Australia, New Zealand, Hong Kong, South Korea and Malaysia; Includes 20216 Nut
	70294103P	Electronic Coin Drop Assembly	United Kingdom and euro; Includes 20216 Nut
	70294104	Electronic Coin Drop Assembly	Denmark, Norway and euro
	70294106	Electronic Coin Drop Assembly	Mexico, Ecuador and U.S.
5	F431215	Pop Rivet	
6	F200002505	Coin Guide Kit	Includes item 5
7	F0637798-00	Harness	
8	70295101	Overlay	Black; Models SC80NCV and SC80NXV
	70295301	Overlay	Gray; Model HC80NCV
9	F200021600P	Coin Meter Assembly	U.S., Canada, Japan and Taiwan; Includes items 2-4; CK500 Electronic Coin Drop Kit required for installation
	F200021601	Coin Meter Assembly	Australia, New Zealand, Hong Kong, South Korea and Malaysia; Includes items 2-4; CK500 Electronic Coin Drop Kit required for installation
	F200021602	Coin Meter Assembly	United Kingdom and euro; Includes items 2-4; CK500 Electronic Coin Drop Kit required for installation
	F200021603	Coin Meter Assembly	Denmark, Norway and euro; Includes items 2-4; CK500 Electronic Coin Drop Kit required for installation
	F200021604	Coin Meter Assembly	Mexico, Ecuador and U.S.; Includes items 2-4; CK500 Electronic Coin Drop Kit required for installation
10	803527P	Transformer	
11	F200008700	Access Transformer Harness	

Card Reader - EP, NP and NR Models (Drawing 1 of 2)



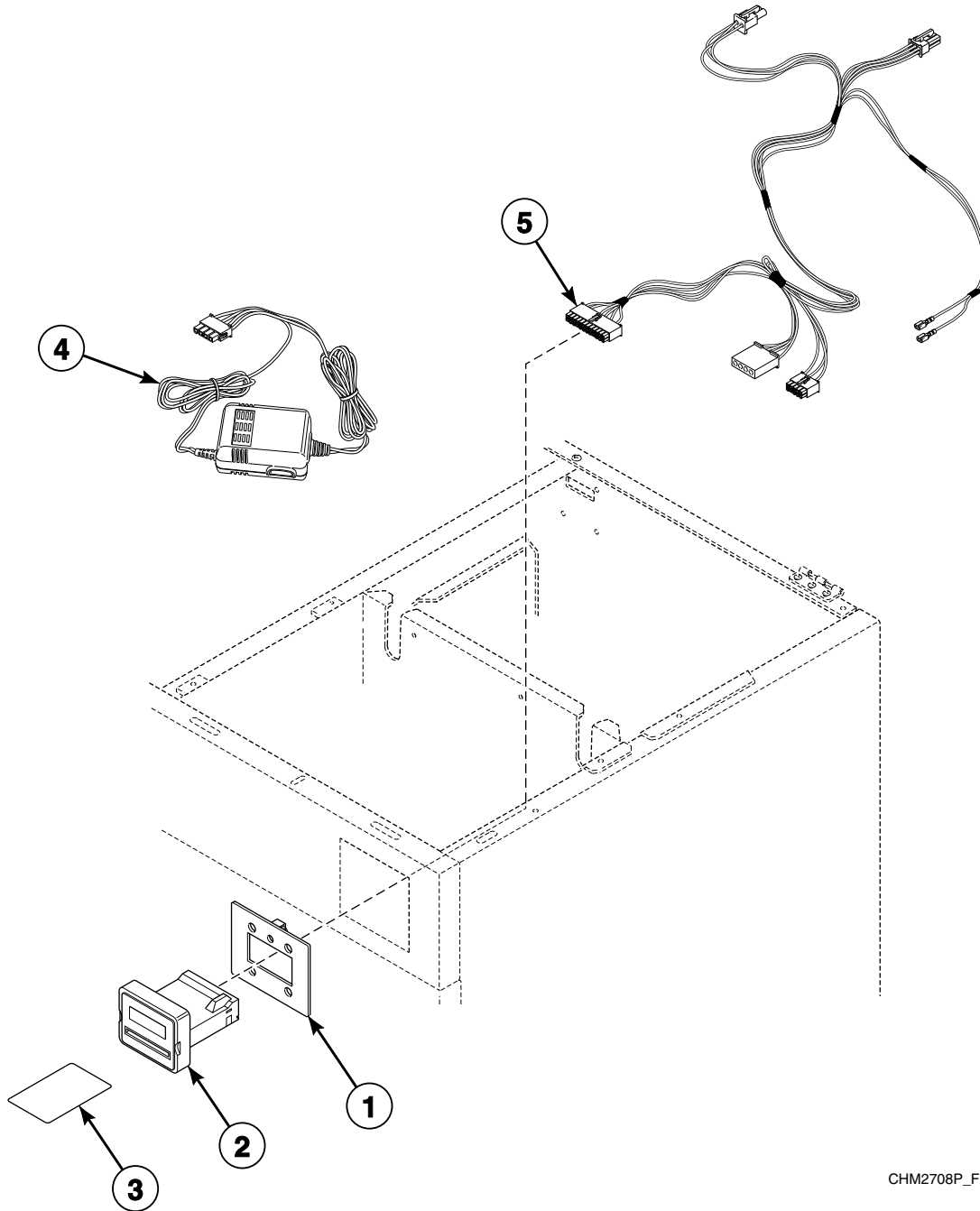
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Card Reader - EP, NP and NR Models (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	F635320	Mounting Bracket Assembly	
2	F431017	Nut	
3	510068P	Card Reader and Bracket Assembly	
4	F141887	Card Reader Harness	Non-network models
	F141889	Card Reader Harness	Network models
5	F430174	Screw	
6	39685P	Card Reader	
7	F430215	Nut	
	685846	Nut	
8	F430311	Washer	
9	N/A	Nosecone	
10	F231384-1	Cardmate Plus Decal	Models SC80EPV, SC80NPV and SC80NRV; Card Reader
11	F200023500	Cardmate Plus Assembly	Model SC80EPV; Includes items 5, 6, 8-10 and F430215 Nut
	F200023502	Cardmate Plus Assembly	Model SC80NPV; Includes items 5, 6, 8-10 and F430220 Nut
12	F141867	Wire Harness	Model SC80EPV
13	F141895	Card Reader Harness Assembly	Model SC80EPV
14	F631973-2	Harness	Access; Models NC80NPV, SC80NPV and SC80NRV
15	F200019900	Card Reader Assembly	Models NC80NPV, SC80NPV and SC80NRV; Non-network models; Includes items 1-3, 14 and F141887 Card Reader Harness
	F200019901	Card Reader Assembly	Models NC80NPV, SC80NPV and SC80NRV; Network models; Includes items 1-3, 14 and F141889 Card Reader Harness

N/A = Part no longer available

Card Reader - EP, NP and NR Models (Drawing 2 of 2)

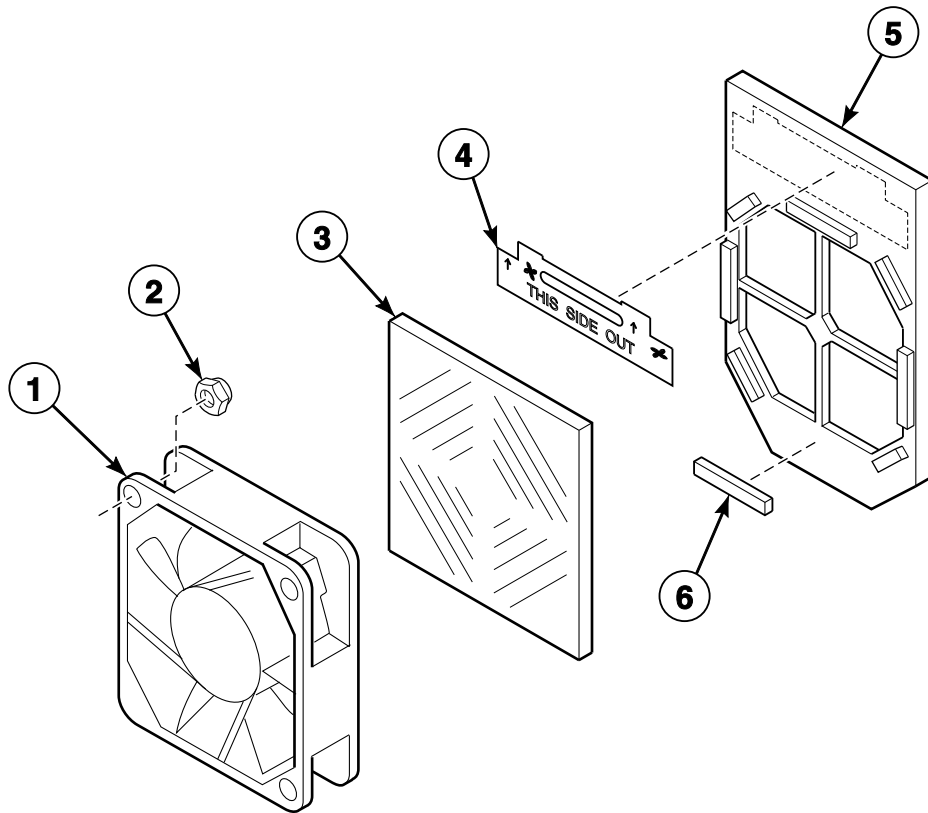


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Card Reader - EP, NP and NR Models (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	F878P3	Card Reader Kit	Model SC80EPV; Includes items 1, 2, 4 and 5
	F886P3	Card Reader Kit	Models NC80NPV, SC80NPV and SC80NRV; 120 Volt; Includes items 1, 2, 4 and 5
	F884P3	Card Reader Kit	Models NC80NPV, SC80NPV and SC80NRV; 220 Volt; Includes items 1, 2, 4 and 5
1	512506	Mounting Plate Assembly	
2	512473	Card Reader	
3	512499P	Programming Card	
4	512496	Power Supply	120 Volt
	512497	Power Supply	220 Volt
5	512500	Harness	Model SC80EPV
	512502	Harness	Models NC80NPV, SC80NPV and SC80NRV

Drive Fan and Filter

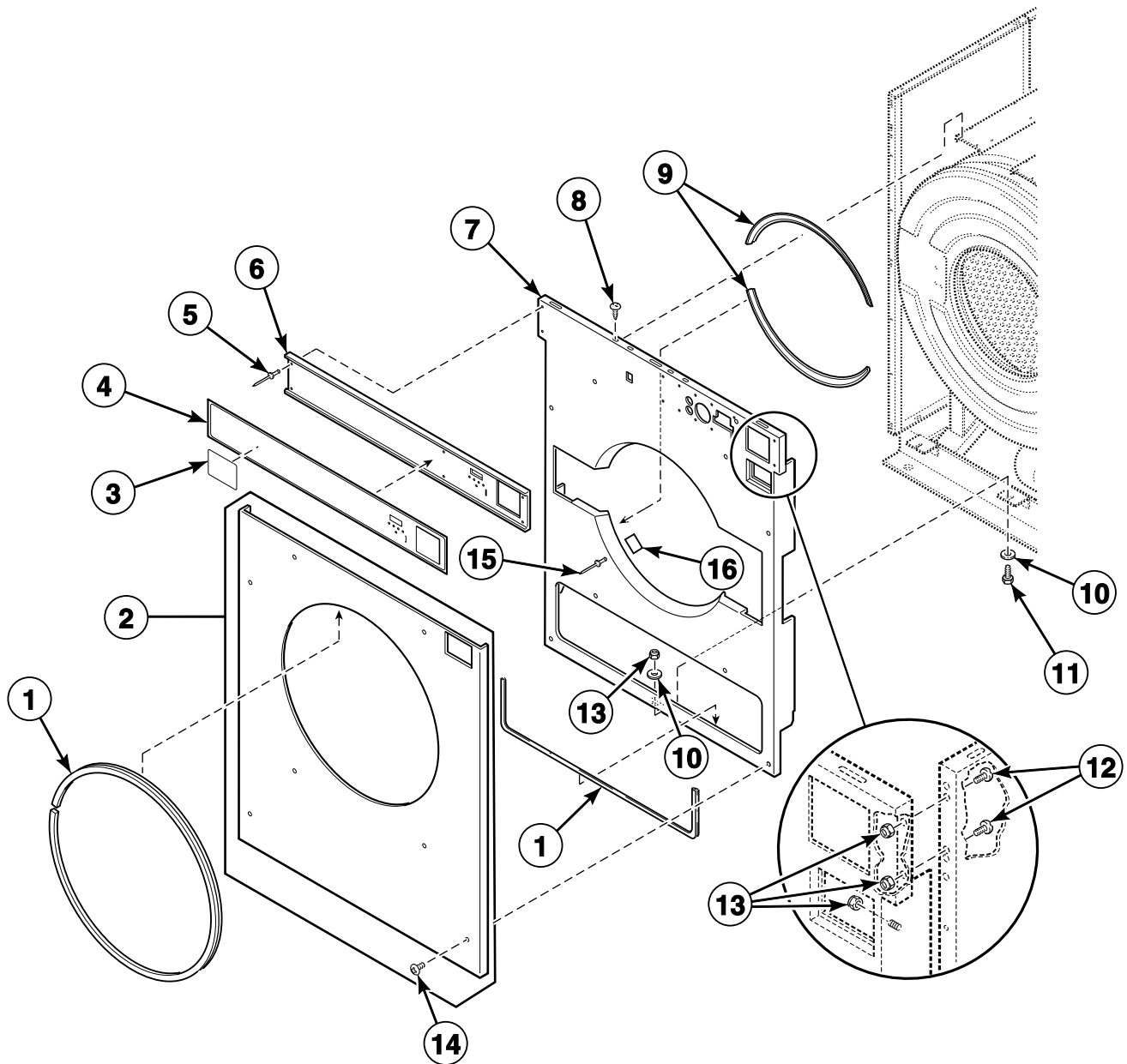


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Drive Fan and Filter

REF	PART NO.	DESCRIPTION	COMMENTS
1	F110106	Muffin Fan	120 Volt; Models HC80VCV, HC80VNV, HC80VXV, SC80VNV and UC80VNV
	F220899	Fan	120 Volt; 4 inch slimline; Models HC80VCV, HC80VNV, HC80VXV, SC80VNV and UC80VNV
	F110105	Muffin Fan	220 Volt; Models HC80NCV, NC80NPV, SC80ECV, SC80EPV, SC80EXV, SC80NCV, SC80NPV, SC80NRV and SC80NXV
2	F430231	Nut	
3	F0270321-00P	Filter	
4	F231377	Filter Handle Decal	
5	F633321	Cooling Fan Filter Slide	
6	F140639	Velcro	

Inner and Outer Front Panels - Models Through 8/1/99



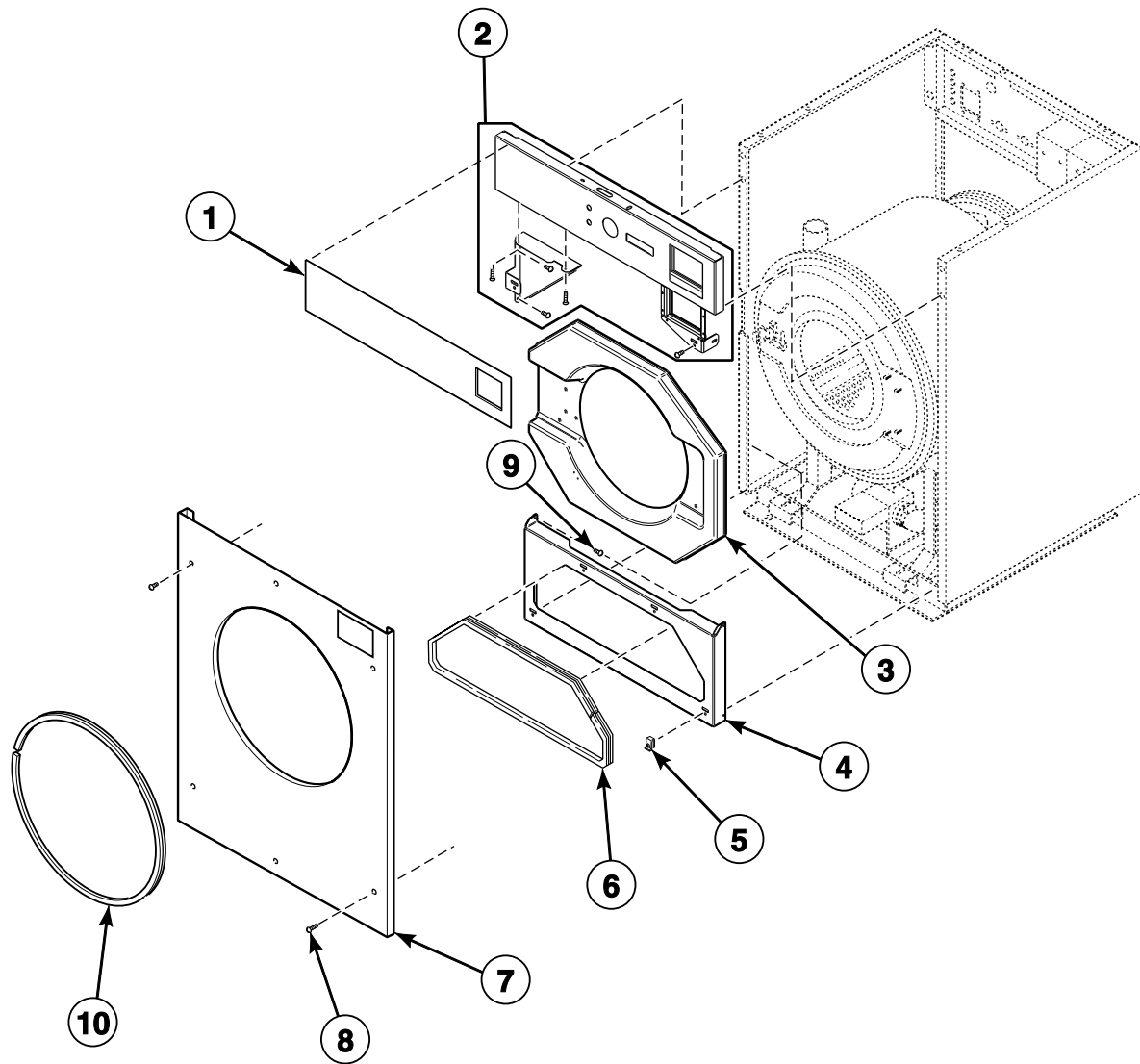
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Inner and Outer Front Panels - Models Through 8/1/99

REF	PART NO.	DESCRIPTION	COMMENTS
1	F015050100P	Trim	F8142701 Adhesive required for installation
2	F757476	Front Panel Kit	Includes item 14; Coin and card models
	F757480	Front Panel Kit	Includes item 14; OPL models
3	F231402	Overlay	Model UC80VNV
	N/A	Overlay	Models HC80VCV, HC80VNV and HC80VXV
	F231404	Overlay	Model SC80VNV
4	N/A	Control Panel Decal	Models HC80VCV and HC80VXV
	N/A	Control Panel Decal	Models HC80VCV and HC80VXV; Clean Rite
	N/A	Control Panel Decal	Model SC80ECV
	F231471	Control Panel Decal	Model SC80VNV
	F231494	Control Panel Decal	Model UC80VNV
5	N/A	Pop Rivet	
6	F150476	Control Panel	Model SC80ECV
	F150477	Control Panel	Models HC80VCV, HC80VNV, HC80VXV, SC80VNV and UC80VNV
7	F603989-4	Inner Front Panel	
8	F430174	Screw	
9	F170401P	Gasket	
10	M405535	Washer	
11	F430935	Screw	
12	F430925	Screw	
13	F430215	Nut	
14	F430986	Screw	
15	J1111905	Blind Rivet	
16	F200321200	Magnetic Switch Assembly	With terminals
	F0340723-00	Magnetic Switch	Without terminals

N/A = Part no longer available

Inner and Outer Front Panels - Coin and Card Models Starting 8/2/99



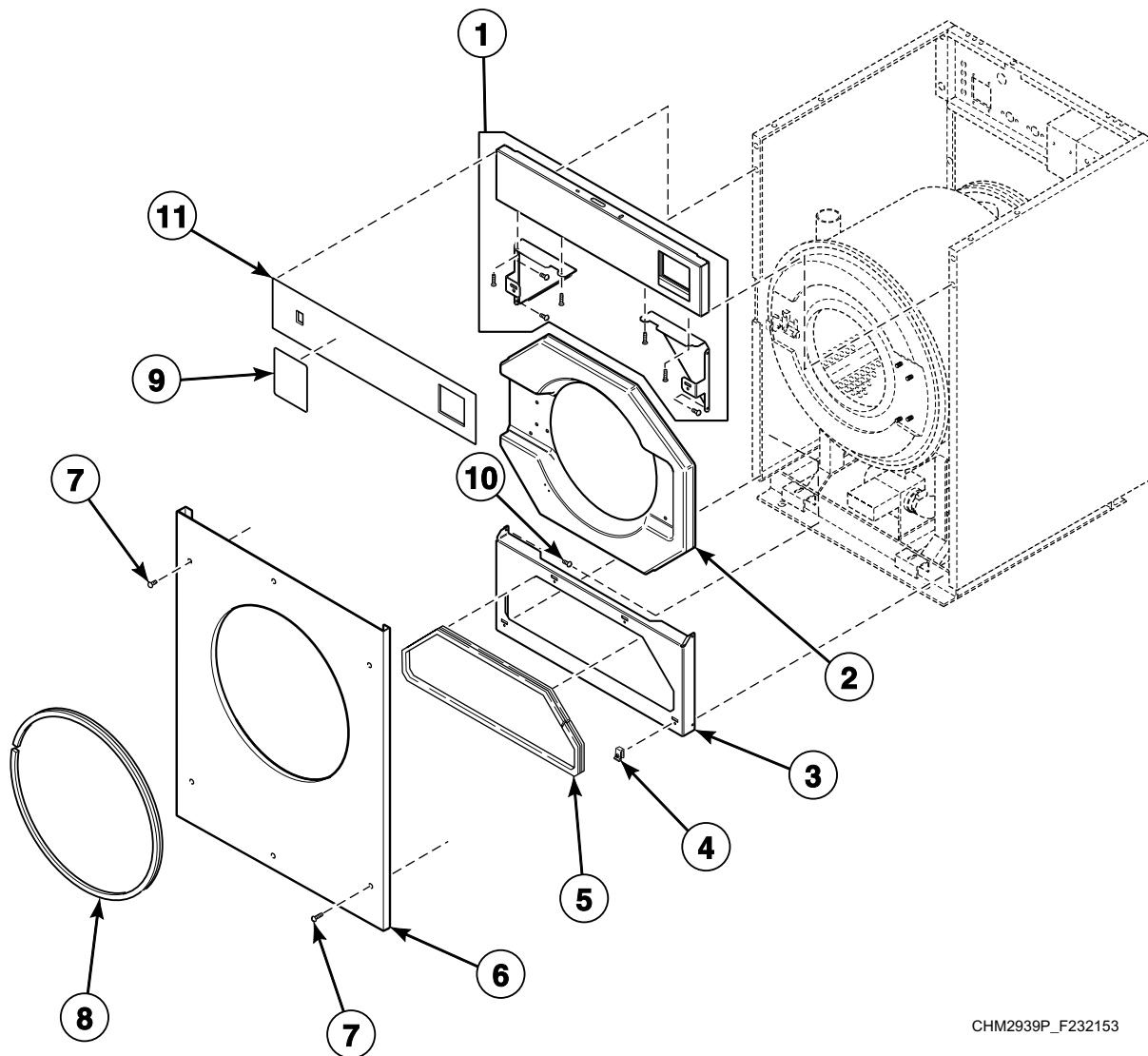
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Inner and Outer Front Panels - Coin and Card Models Starting 8/2/99

REF	PART NO.	DESCRIPTION	COMMENTS
1	F231524-1	Control Decal	Model SC80NCV; Single drop
	F231524-2	Control Decal	Model SC80NCV; Dual drop
	F231524-3	Control Panel Decal	Models SC80NPV and SC80NXV
	F0231440-00	Control Panel Decal	Model SC80NRV
	N/A	Control Panel Decal	Models SC80ECV and SC80EXV
	N/A	Control Panel Decal	Models HC80VCV and HC80VXV
	N/A	Control Panel Decal	Models HC80VCV and HC80VXV; Clean Rite
2	F634832-1	Control Panel Assembly	Models HC80VCV and HC80VXV
	N/A	Control Panel Assembly	Models SC80ECV and SC80EPV
	F635349	Control Panel Assembly	Models HC80NCV, NC80NPV, SC80NCV, SC80NPV, SC80NRV and SC80NXV
3	F170419-2	Door Bezel	Models HC80NCV, HC80VCV and HC80VXV
	F170419-1	Door Bezel	All other models
4	F634804	Front Cabinet Brace	
5	F430264	Nut	Tinnerman
6	F170402P	Gasket	
7	F8200701P	Front Panel	Coin models; Stainless steel
	F634688-2	Front Panel	Coin models; Almond
	F634688-5	Front Panel	Coin models; White
	F8200702P	Front Panel	Card models; Stainless steel
	N/A	Front Panel	Card models; Almond
	F634818-5P	Front Panel	Card models; White
9	F430174	Screw	
8	F430956	Screw	
10	F015050100P	Trim	Models through 4/1/08; F8142701 Adhesive required for installation

N/A = Part no longer available

Inner and Outer Front Panels - OPL Models Starting 8/2/99



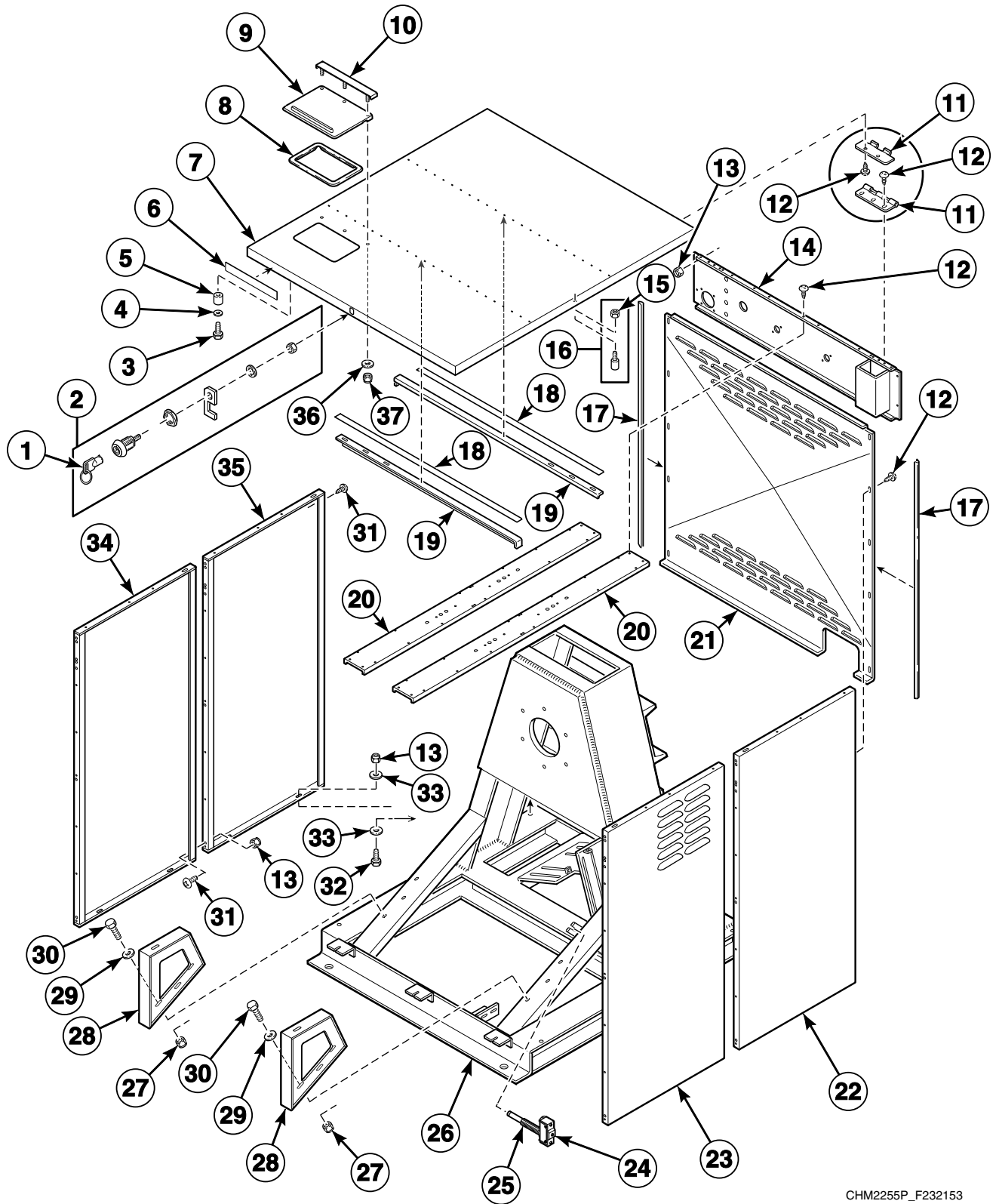
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Inner and Outer Front Panels - OPL Models Starting 8/2/99

REF	PART NO.	DESCRIPTION	COMMENTS
1	F634832-2	Control Panel Assembly	
2	F170419-2	Door Bezel	Model HC80VNV
	F170419-1	Door Bezel	Models SC80VNV and UC80VNV
3	F634804	Front Cabinet Brace	
4	F430264	Nut	Tinnerman
5	F170402P	Gasket	
6	F8200702P	Front Panel	Stainless steel
	N/A	Front Panel	Almond
	F634818-5P	Front Panel	White
7	F430956	Screw	
8	F015050100P	Trim	Models through 4/1/08; F8142701 Adhesive required for installation
9	F231404	Overlay	Model SC80VNV
	F231402	Overlay	Model UC80VNV
	N/A	Overlay	Model HC80VNV
10	F430174	Screw	
11	F231471	Control Panel Decal	Model SC80VNV
	F231494	Control Panel Decal	Model UC80VNV
	F231549	Control Panel Decal	Model HC80VNV

N/A = Part no longer available

Cover Panels and Frame



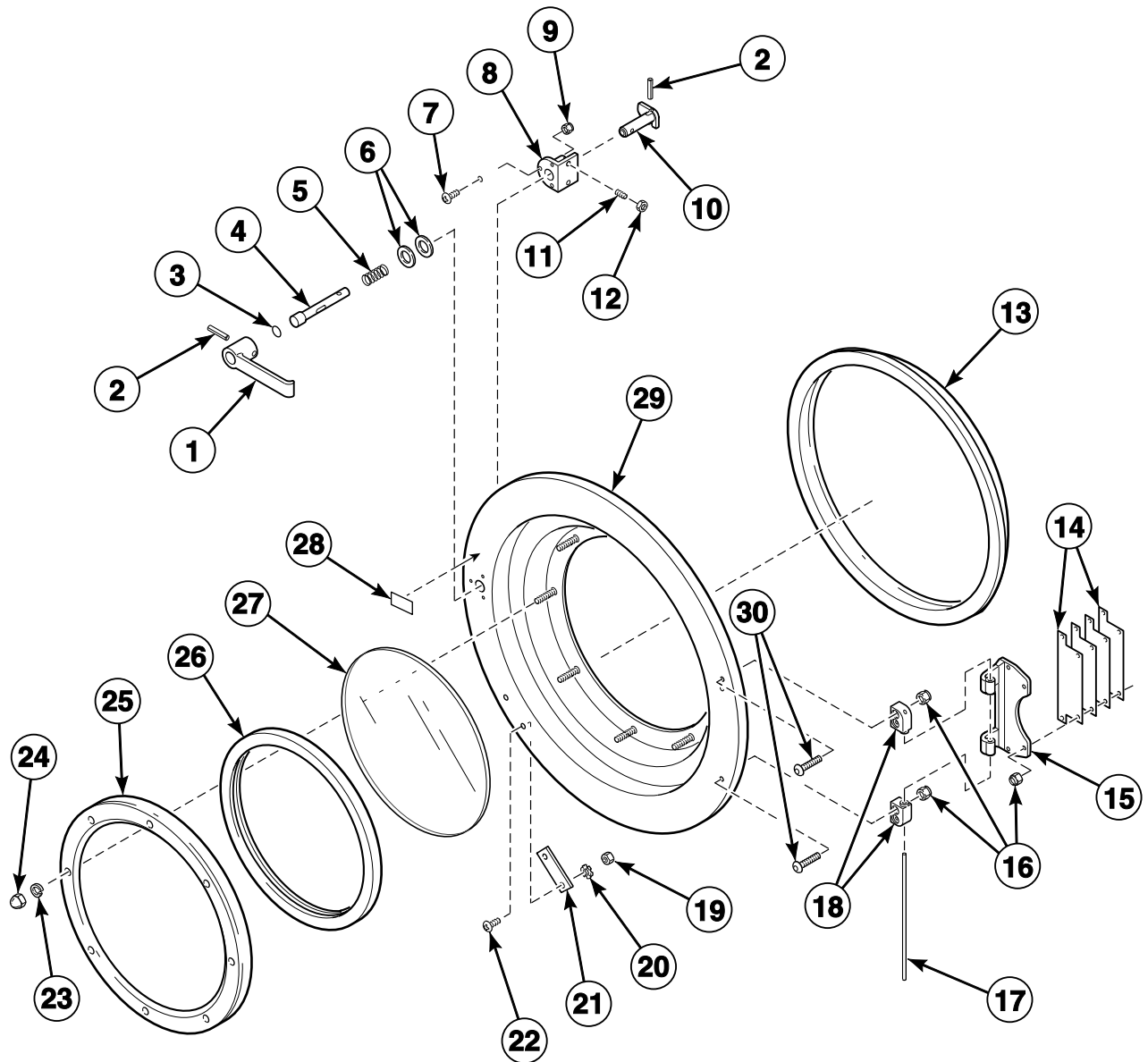
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Cover Panels and Frame

REF	PART NO.	DESCRIPTION	COMMENTS
1	F160562	Key	GR3800; Round
	70155603	Key	RL003; Flat
2	F190802P	Lid Lock	GR3800; Round; Includes item 1
	F190805P	Lid Lock	RL003; Flat; Includes item 1
3	F430923	Screw	
4	F431103	Washer	
5	F430416	Door Bumper Bushing	
6	N/A	Supply Decal	Supply compartment
7	F635398	Top Cover Assembly	
8	F170170	Supply Dispenser Gasket	
9	F200270500	Supply Dispenser Lid	
10	F630430	Lid Clamp Assembly	
11	F190203P	Take-Apart Hinge	
12	F430174	Screw	
13	F430215	Nut	
14	F608797	Valve Panel Sub-Assembly	
15	F430231	Nut	
16	F390300	Stud	Includes item 15
17	F170402P	Gasket	
18	F410212	Double-Coated Tape	Order 8 feet
19	F603980	Top Cover Stiffener	
20	F603972	Top Brace	
21	F603976	Rear Panel	
22	F634308	Side Panel	Right rear
23	F633334	Side Panel	Right front
24	F340901	Switch	
25	F340913	Switch Extension	
26	F633673	Frame Assembly	
27	20274	Nut	
28	F603947	Support	
29	M400081	Washer	
30	800461	Screw	
31	F430925	Screw	
32	F430108	Screw	
33	F430317	Washer	
34	F603969P	Side Panel	Left front
35	F634310	Side Panel	Left rear
36	F431147	Washer	
37	F431024	Nut	

N/A = Part no longer available

Door

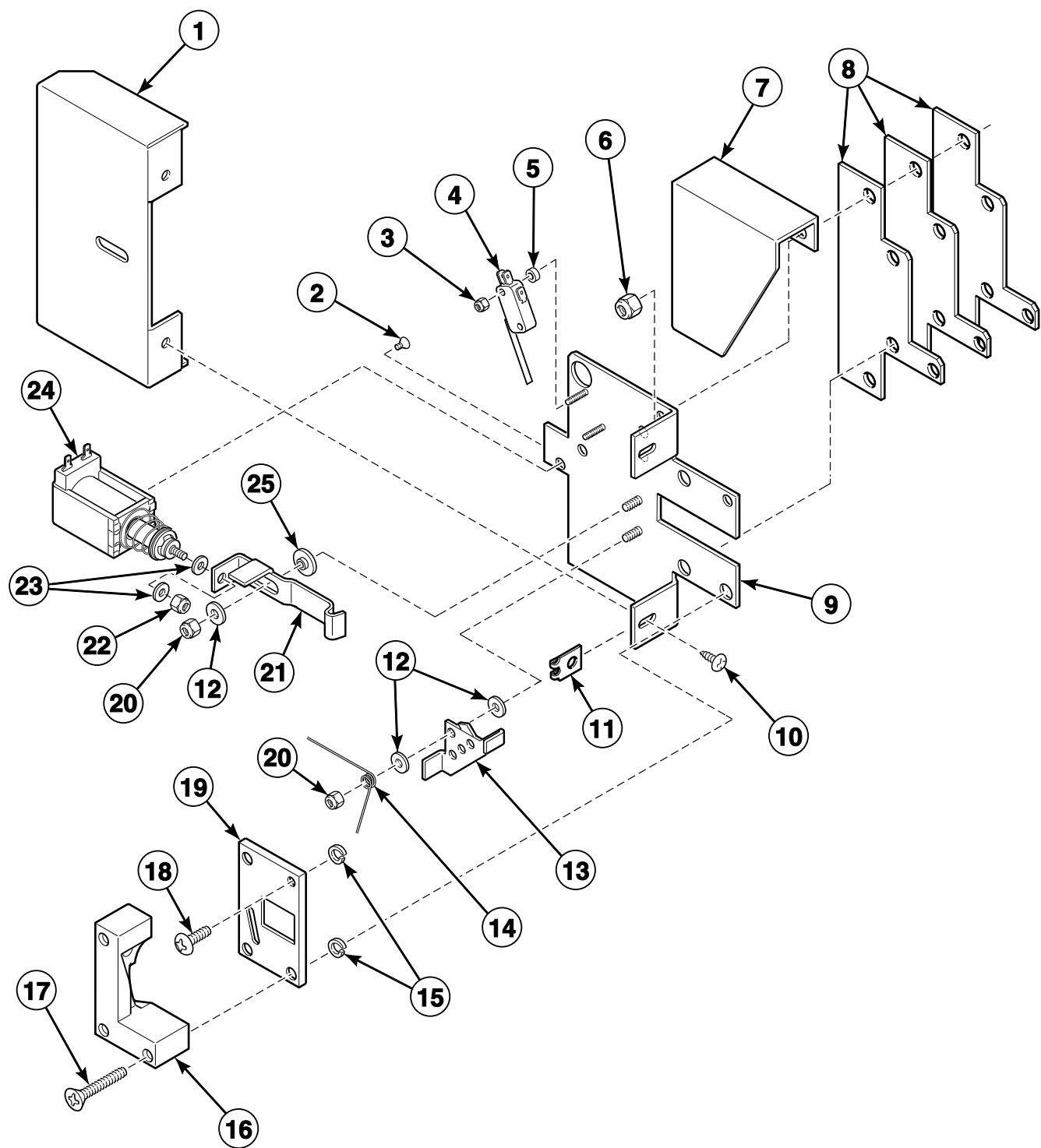


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Door

REF	PART NO.	DESCRIPTION	COMMENTS
	F608783-1	Door Assembly	Coin models; Includes items 1-13, 15-18 and 23-29
	F608783-2	Door Assembly	OPL models; Includes items 1-13 and 15-29
	F8505107	Door Assembly	Replaces F608783-2 Door Assembly; Includes items 1, 2, 4, 6-9, 11-18, 20-27, 29, 30 F431929 Washer and F430536 Screw
1	F150225	Door Handle	Models with F608783-1 Door Assembly or F608783-2 Door Assembly
	F8435501	Door Handle	Models updated with F8505107 Door Assembly
2	F431222	Spring Pin	
3	F230662	Red Dot Decal	Models with F608783-1 Door Assembly or F608783-2 Door Assembly
4	F320300	Pushbutton Rod	Models with F608783-1 Door Assembly or F608783-2 Door Assembly
	F8221401	Door Latch Arm Assembly	Models updated with F8505107 Door Assembly
5	F310125	Door Lock Spring	Models with F608783-1 Door Assembly or F608783-2 Door Assembly
6	F431907	Washer	Thick
	F431916	Washer	Thin
7	F8535601	Screw	
	F8535501	Screw	Models updated with F8505107 Door Assembly
8	F0150273-00	Door Spacer	Models with F608783-1 Door Assembly or F608783-2 Door Assembly
	F8223701	Door Handle Spacer	Models updated with F8505107 Door Assembly
9	F430232	Nut	
10	F730155	Door Handle Kit	Models with F608783-1 Door Assembly or F608783-2 Door Assembly; Includes items 1-6, 8, 11 and 12
11	F430532	Screw	
12	F431041	Nut	
13	F8440801	Door Gasket	
14	F200131000P	Door Hinge Shim Kit	
15	F190216P	Door Hinge	
16	F430215	Nut	
17	F602813-3	Rod	
18	F150271	Door Mount	
19	F431022	Nut	Models with F608783-1 Door Assembly or F608783-2 Door Assembly
20	F431113	Washer	Models with F608783-1 Door Assembly or F608783-2 Door Assembly
	F431133	Washer	Models updated with F8505107 Door Assembly
21	F8390801	Magnet	
22	F430916	Screw	Models with F608783-1 Door Assembly or F608783-2 Door Assembly
	F431223	Pop Rivet	Models updated with F8505107 Door Assembly
23	F431100	Washer	
24	F8549401	Nut	
25	F8504901	Door Glass Retainer	
26	F170115	Door Glass Gasket	Models with F608783-1 Door Assembly or F608783-2 Door Assembly
	F8499904	Door Glass Gasket	Models updated with F8505107 Door Assembly
27	F290210P	Glass	
28	F230661	Push Red Button Decal	Models with F608783-1 Door Assembly or F608783-2 Door Assembly
29	F608782-2	Door Weldment	
	F8505001	Door	Models updated with F8505107 Door Assembly
30	F430974	Bolt	

Door Lock - OPL Models Through 4/21/02

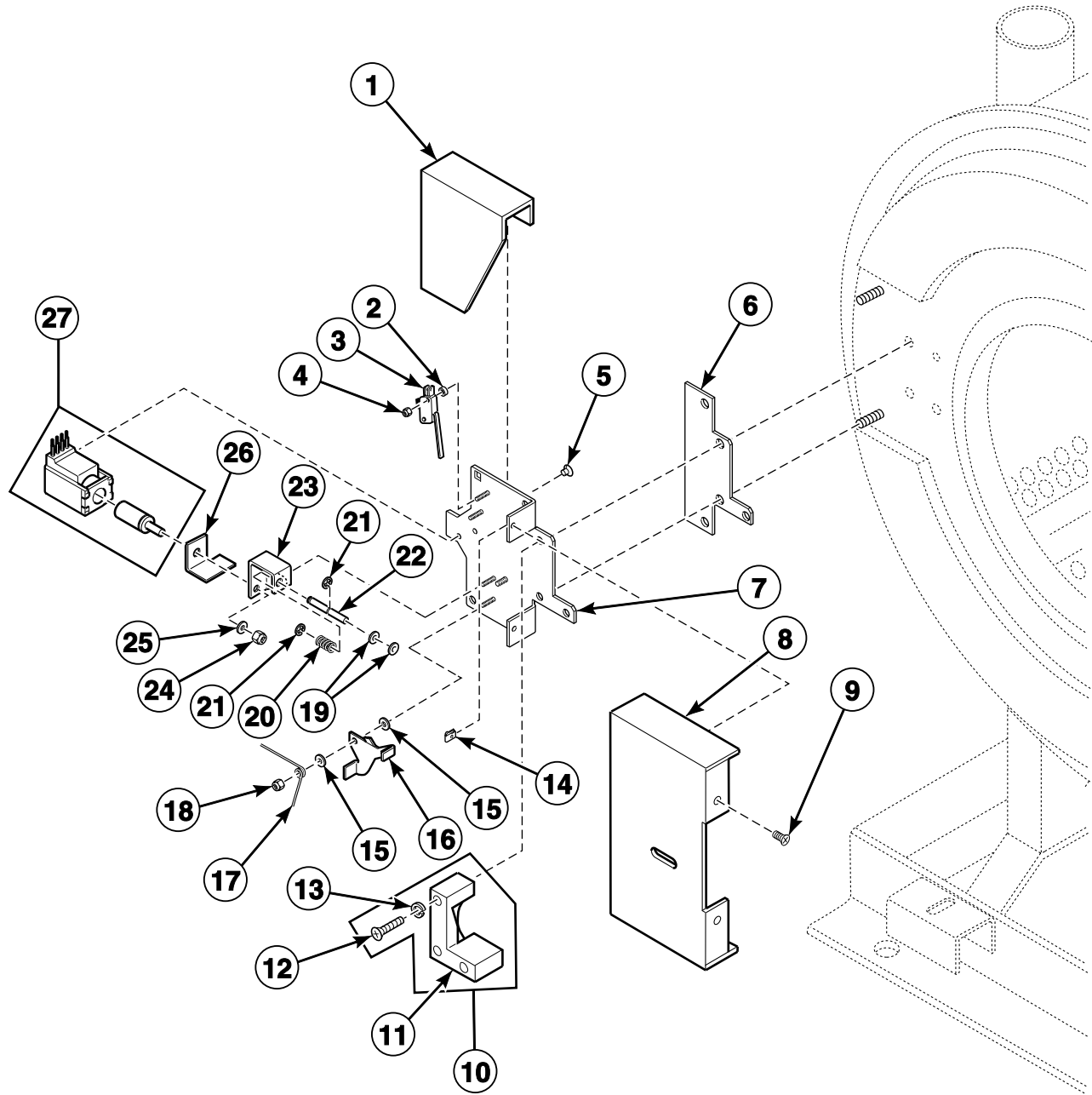


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Door Lock - OPL Models Through 4/21/02

REF	PART NO.	DESCRIPTION	COMMENTS
1	F603003	Door Lock Assembly Cover	
2	F430977	Screw	
3	F430225	Nut	
4	F340919	Door Lock Microswitch	
5	F431901	Spacer	
6	F430215	Nut	
7	F320200	Door Lock Splash Shield	
8	F8059701	Door Lock Plate Shim	Use as needed
9	F633734	Door Lock Plate Sub-Assembly	
10	F430956	Screw	
11	F430264	Nut	
12	F431902	Washer	
13	F605381	Door Lock Lever	
14	F310110	Door Lock Torsion Spring	
15	F431100	Washer	
16	F150261	Door Lock Catch Casting	
17	F430983	Screw	
18	F430925	Screw	
19	F602567	Door Lock Plate Cover	
20	F430232	Nut	
21	F605382	Pushbutton Stop	
22	685846	Nut	
23	F431123	Washer	
24	F300128P	Door Release Solenoid	120 Volt
	F0300131-00P	Door Lock Solenoid	220 Volt
25	F431903	Washer	

Door Lock - OPL Models Starting 4/22/02

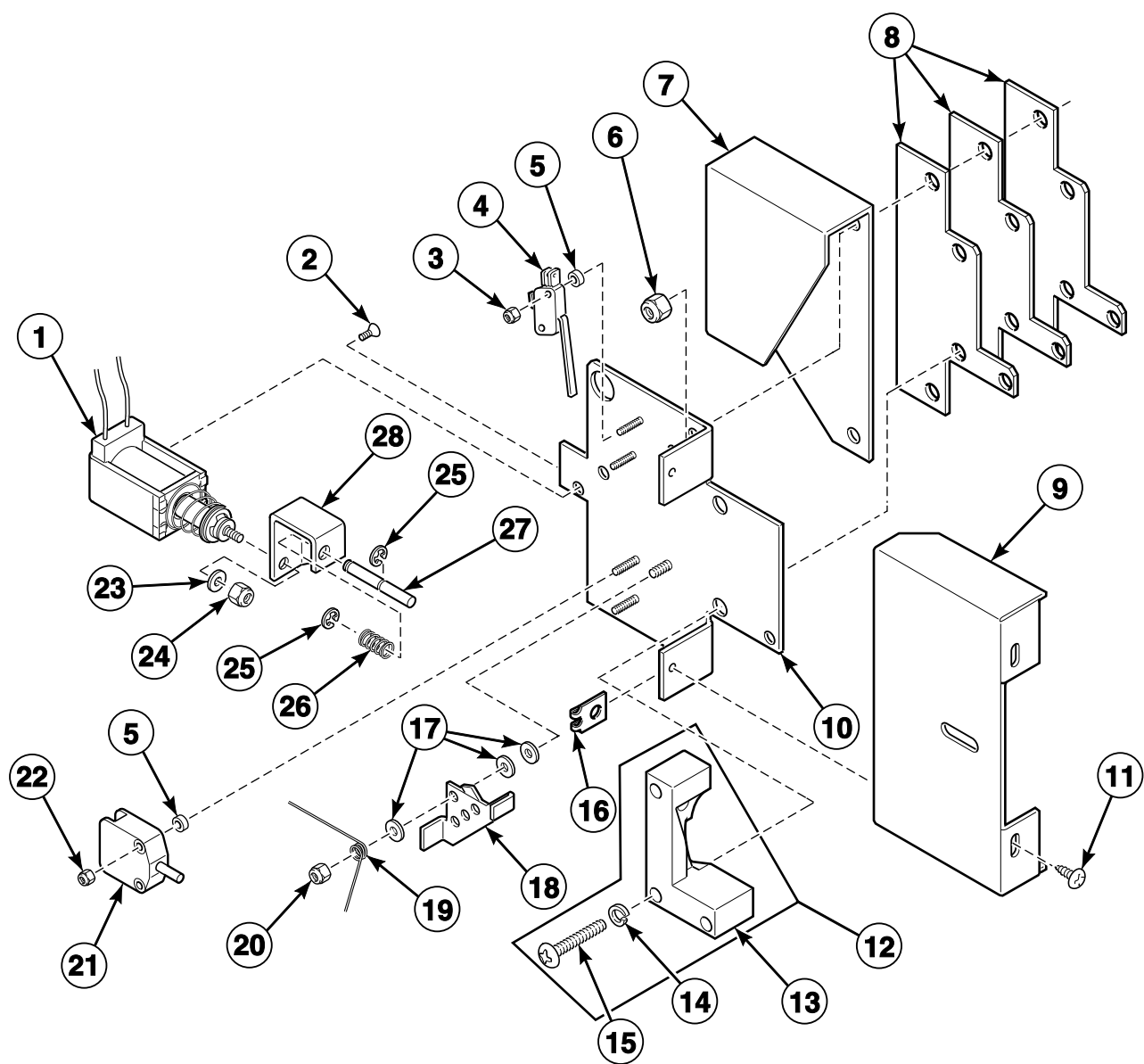


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Door Lock - OPL Models Starting 4/22/02

REF	PART NO.	DESCRIPTION	COMMENTS
	F0798839-00	Door Lock Kit	120 Volt; Includes items 2-5, 7 and 14-27
	F0798839-01	Door Lock Kit	220 Volt; Includes items 2-5, 7 and 14-27
1	F320200	Door Lock Splash Shield	
2	F431901	Spacer	
3	F200203200	Door Lock Microswitch	
4	F430225	Nut	
5	F430977	Screw	
6	F8059701	Door Lock Plate Shim	
7	F8066701	Door Lock Plate Assembly	
8	F603003	Door Lock Assembly Cover	
9	F430956	Screw	
10	F746808	L-Catch Kit	Includes items 11-13
11	F150261	Door Lock Catch Casting	
12	F430982	Screw	
13	F431100	Washer	
14	F430264	Nut	
15	F431902	Washer	
16	F0636636-00	Door Lock Switch Lever	
17	F310110	Door Lock Torsion Spring	
18	F430232	Nut	
19	F431147	Washer	
20	F310137	Door Lock Pin Release Spring	
21	F310205	E-Ring Retainer	
22	F431231	Door Locking Linkage Pin	
23	F150455	Door Lock Pin Linkage	
24	F431017	Nut	
25	F431123	Washer	
26	F0636103-00	Door Lock Retainer Latch	
27	F300128P	Door Release Solenoid	120 Volt
	F0300131-00P	Door Lock Solenoid	220 Volt

Door Lock - Coin and Card Models

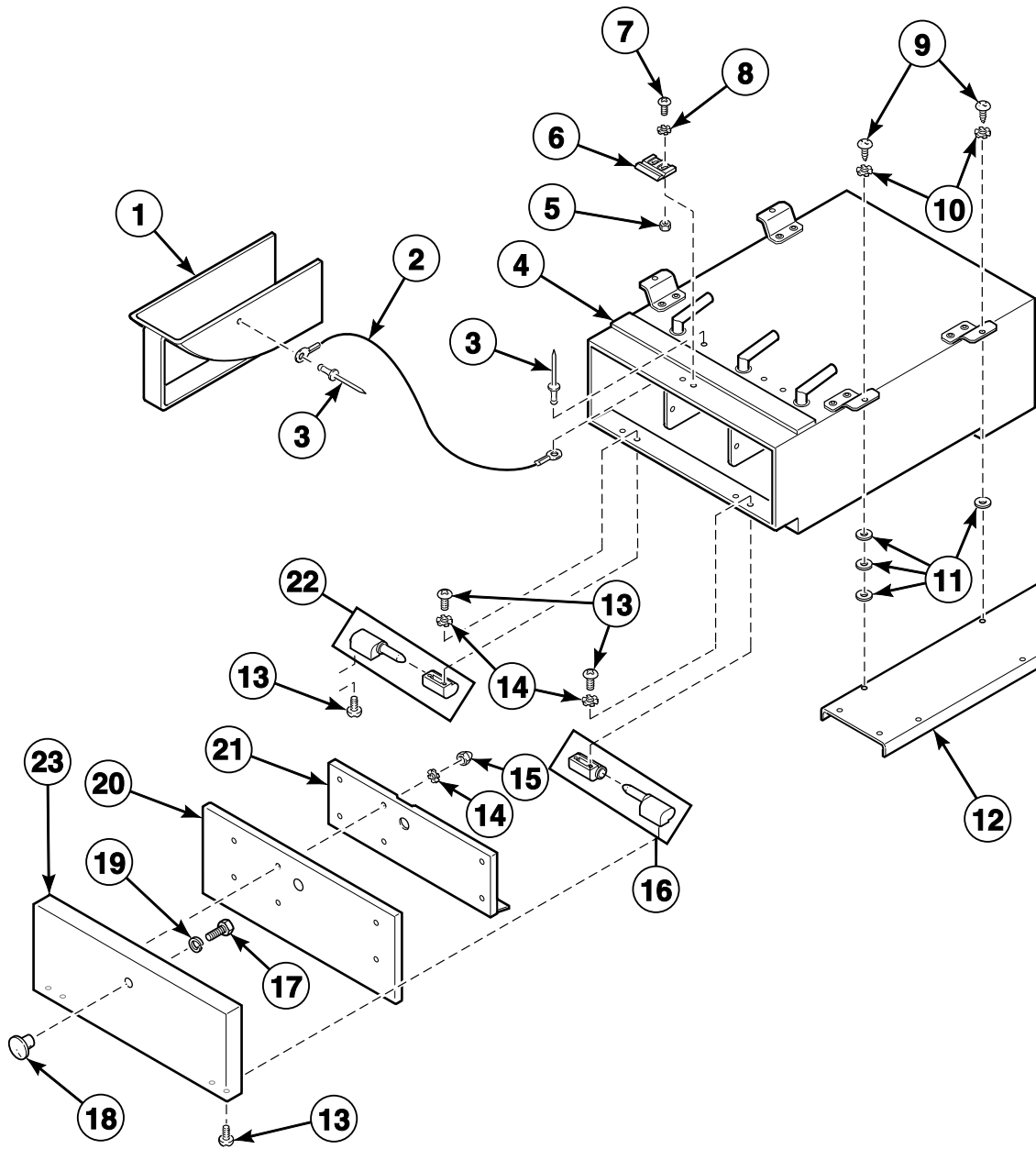


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Door Lock - Coin and Card Models

REF	PART NO.	DESCRIPTION	COMMENTS
	F0636698-01P	Door Lock Assembly	Includes items 1-5, 10, 16-28 and F0631986-02 Door Lock Wiring Harness; Standard models
	F0636698-03	Door Lock Assembly	Includes items 1-5, 10, 16-28 and F0631986-03 Door Lock Wiring Harness; Models with heat
1	F300124P	Solenoid	4 wire; Models HC80VCV and HC80VXV; Includes harness
	F300125P	Solenoid	2 wire; All other models
2	F430977	Screw	
3	F430225	Nut	
4	F200203200	Door Lock Microswitch	
5	F431901	Spacer	
6	F430215	Nut	
7	F320200	Door Lock Splash Shield	
8	F8059701	Door Lock Plate Shim	
9	F603003	Door Lock Assembly Cover	
10	F633084	Door Lock Plate Sub-Assembly	
11	F430956	Screw	
12	F746808	L-Catch Kit	Includes items 13-15
13	F150261	Door Lock Catch Casting	
14	F431100	Washer	
15	F430982	Screw	
16	F430264	Nut	
17	F431902	Washer	
18	F605381	Door Lock Lever	
19	F310110	Door Lock Torsion Spring	
20	F430232	Nut	
21	F340200	Door Switch	
22	F430231	Nut	
23	F431123	Washer	
24	F431017	Nut	
25	F310205	E-Ring Retainer	
26	F310137	Door Lock Pin Release Spring	
27	F431231	Door Locking Linkage Pin	
28	F150455	Door Lock Pin Linkage	

Supply Dispenser - Old Style



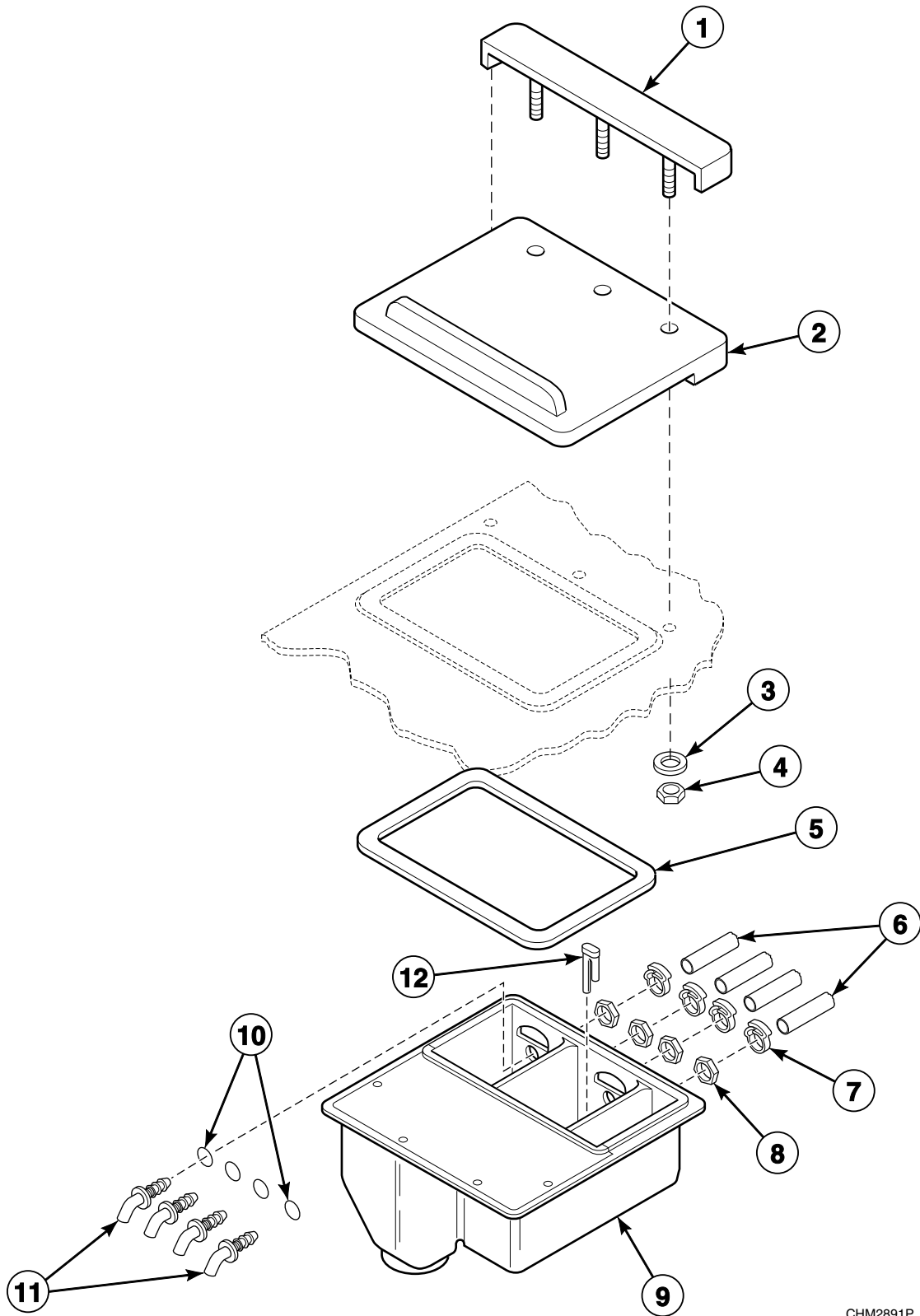
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Supply Dispenser - Old Style

REF	PART NO.	DESCRIPTION	COMMENTS
1	F150369	Supply Dispenser Cup	Large
	F150368	Supply Dispenser Cup	Small
2	N/A	Lanyard	
3	F431223	Pop Rivet	
4	F608800-1	Supply Dispenser Assembly	Coin and card models
	F608271-2	Supply Dispenser Sub-Assembly	OPL models
5	F430231	Nut	
6	F432223	Supply Dispenser Lid Latch	
7	F430928	Screw	
8	F431113	Washer	
9	F430174	Screw	
10	F431123	Washer	
11	F431125	Washer	
12	F608282	Supply Dispenser Mounting Bracket	
13	F432229	Screw	
14	F431106	Washer	
15	F431028	Nut	
16	F190205P	Lift-Off Hinge	Right
17	F430907	Screw	
18	F190101	Push-Pull Knob	
19	F431137	Washer	
20	F608705	Supply Dispenser Cover Gasket	
21	F608703	Gasket Retaining Plate	
22	F190202P	Lift-Off Hinge	Left
23	F749803	Supply Dispenser Cover Kit	Includes items 13, 14, 16 and 22

N/A = Part no longer available

Supply Dispenser - New Style

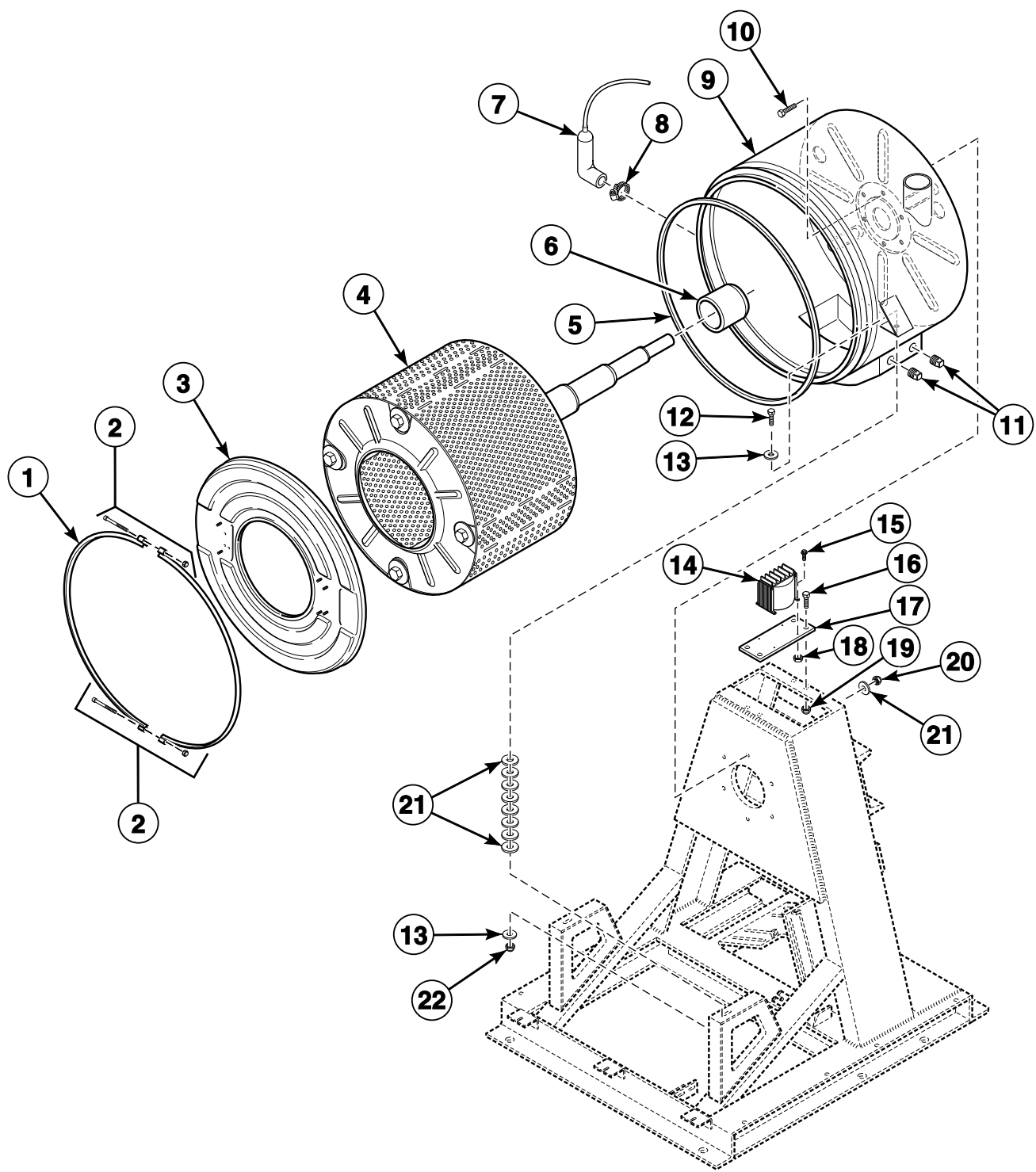


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Supply Dispenser - New Style

REF	PART NO.	DESCRIPTION	COMMENTS
1	F630430	Lid Clamp Assembly	
2	F200270500	Supply Dispenser Lid	
3	F431147	Washer	
4	F431024	Nut	
5	F170170	Supply Dispenser Gasket	
6	F200168P	Tubing	
7	F200206	Hose Clamp	
8	802292	Nut	
9	F602374	Supply Dispenser Sub-Assembly	Models HC80VNV, SC80VNV and UC80VNV
	F200202201P	Supply Dispenser Assembly	All other models
10	F170208	O-Ring	
11	F8322001	Injection Nozzle	
	F730168	Injection Nozzle Kit	Includes items 8 and 10
12	F150390	Siphon Tube	

Basket and Shell



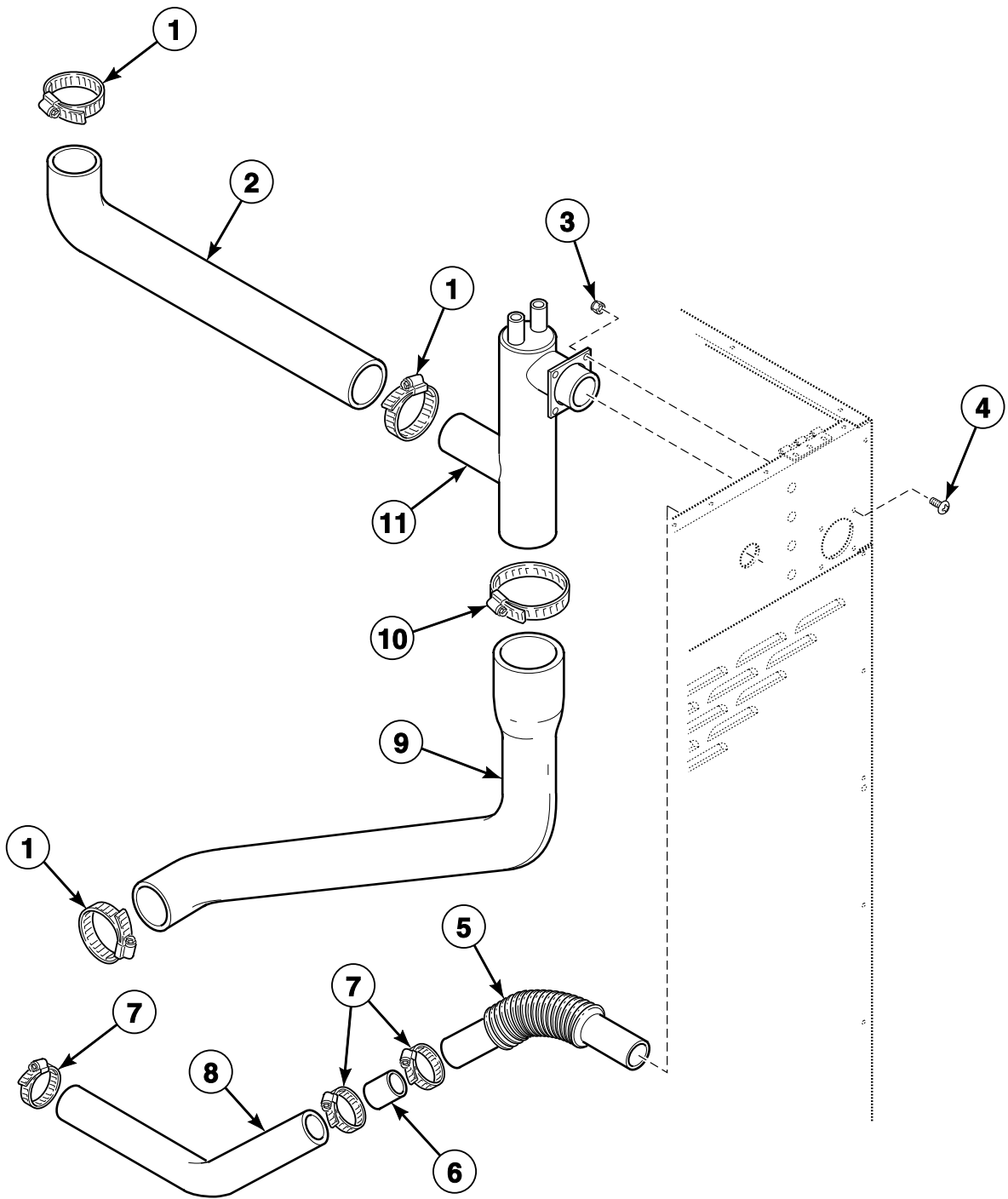
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Basket and Shell

REF	PART NO.	DESCRIPTION	COMMENTS
1	F8537808	Shell Band Kit	Includes item 2
2	F791001	Shell Band Fastener Kit	Includes F430215 Nut, F430313 Washer and F430518 Screw
3	F603988P	Shell Front Assembly	
4	F8407401	Basket Assembly	Includes item 6; 36 inch diameter, 22 inch depth
5	F792000	Shell Front Gasket Kit	
6	F8312007P	Shaft Seal Sleeve	
7	F020014200	Air Trap Hose	
8	800803	Hose Clamp	No. 12
9	F634696	Shell Weldment	Standard models; Models through 10/7/99
	N/A	Shell	Standard models; Models starting 10/8/99
	F603959	Shell Weldment	Heat models; Models through 10/7/99
	N/A	Shell	Heat models; Models starting 10/8/99
10	F430947	Screw	
11	F421507	Plug	
12	F430144	Screw	
13	M400081	Washer	
14	C000203	Transformer	Models HC80VCV, HC80VNV, HC80VXV, SC80VNV and UC80VNV
15	F430107	Screw	Models HC80VCV, HC80VNV, HC80VXV, SC80VNV and UC80VNV
16	N/A	Screw	
17	F632745	Transformer Mounting Plate	Models HC80VCV, HC80VNV, HC80VXV, SC80VNV and UC80VNV
18	F431017	Nut	
19	F430215	Nut	Models HC80VCV, HC80VNV, HC80VXV, SC80VNV and UC80VNV
20	F430201	Nut	
21	F430325	Washer	
22	F430218	Nut	

N/A = Part no longer available

Vacuum Breaker and Hoses with Old Style Vacuum Breaker



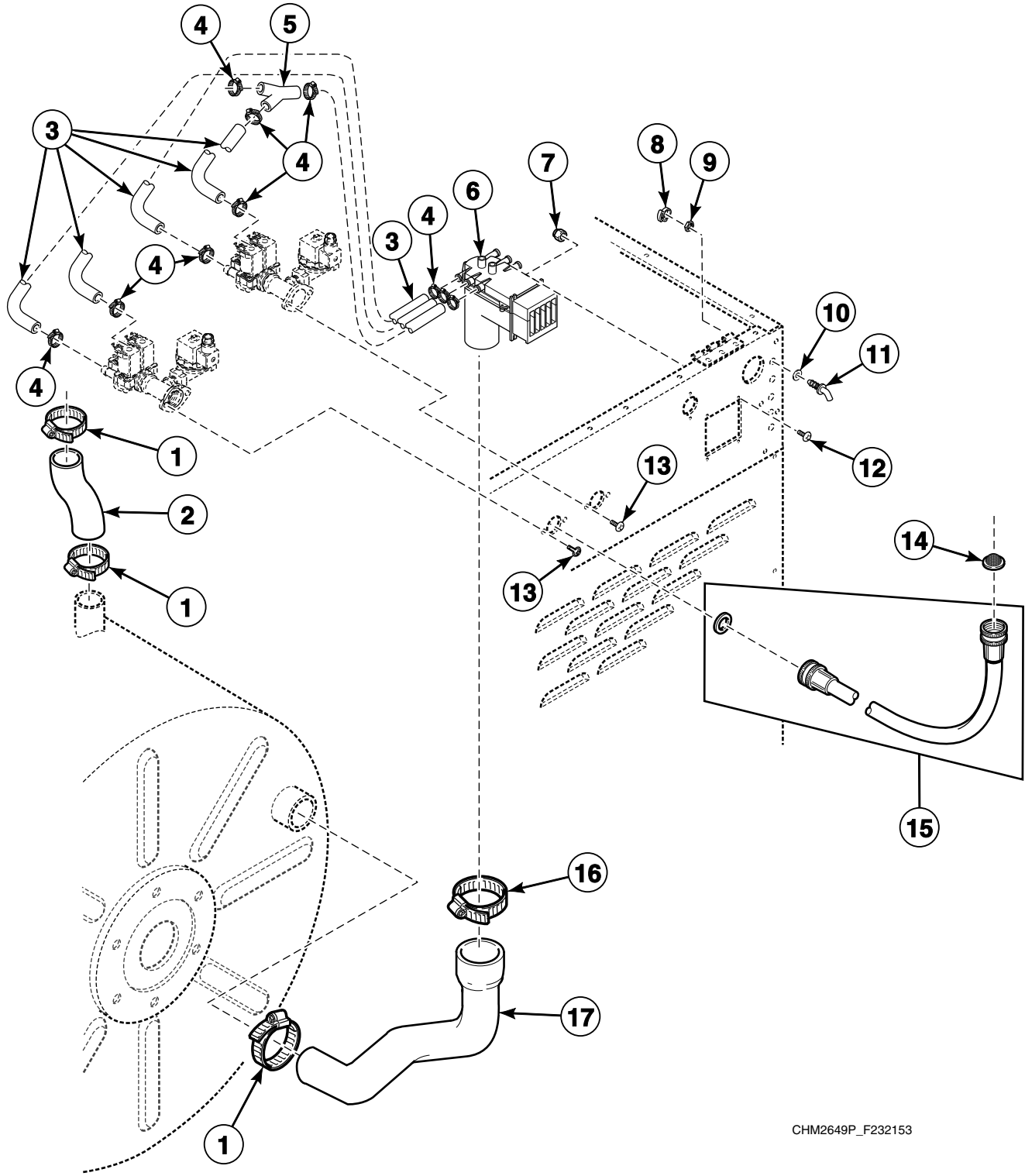
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Vacuum Breaker and Hoses with Old Style Vacuum Breaker

REF	PART NO.	DESCRIPTION	COMMENTS
1	F200213	Hose Clamp	No. 40
2	F150413	Top Fill Hose	
3	F430231	Nut	
4	F430928	Screw	
5	F200170	Vent Hose	
6	F608237	Pipe	
7	F200415	Hose Clamp	No. 36
8	F150317	Overflow Hose	
9	F150414	Bottom Fill Hose	
10	N/A	Hose Clamp	No. 48
11	F608347	Vacuum Breaker Weldment	Models through 10/7/99

N/A = Part no longer available

Vacuum Breaker and Hoses with New Style Vacuum Breaker



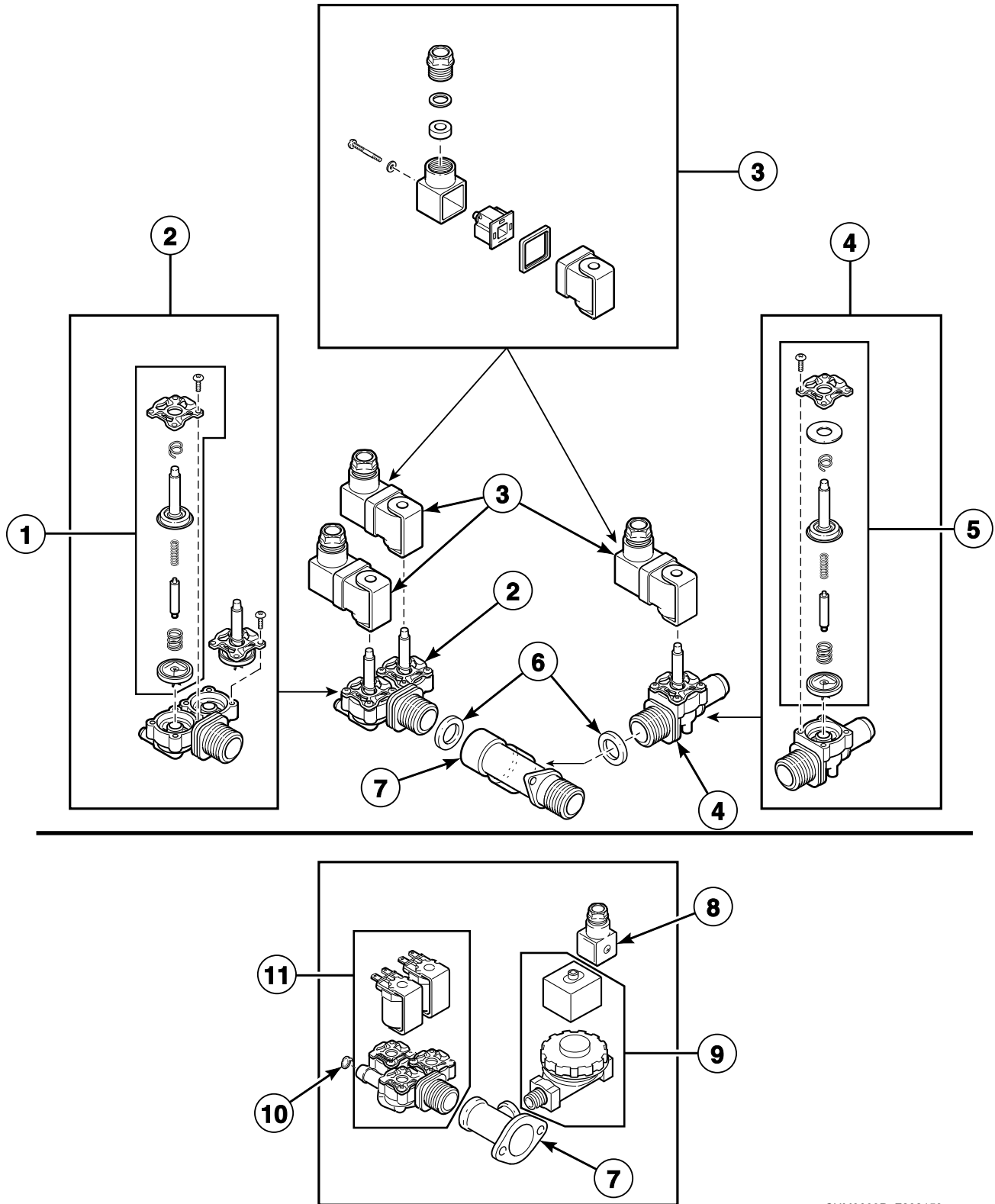
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Vacuum Breaker and Hoses with New Style Vacuum Breaker

REF	PART NO.	DESCRIPTION	COMMENTS
1	F200213	Hose Clamp	No. 40
2	F150493	Supply Dispenser Hose	
3	F200108P	Water Hose	
4	36801	Hose Clamp	No. 6
5	F422808	Y Connector	
6	F603031	Vacuum Breaker Assembly	Models starting 10/7/99
7	F430231	Nut	
8	F200206	Hose Clamp	
9	802292	Nut	
10	F170208	O-Ring	
11	F8322001	Injection Nozzle	
12	F430928	Screw	
13	F430929	Screw	
14	803615	Washer	Filter
15	F200116	Water Hose	3/8 inch; Standard thread
	F200164	Water Hose	3/4 inch; Standard thread
	F200165	Water Hose	1/2 inch; Metric thread
	F200166	Water Hose	3/4 inch; Metric thread
16	N/A	Hose Clamp	No. 48
17	F150492	Rear Fill Hose	

N/A = Part no longer available

Water Inlet Valves



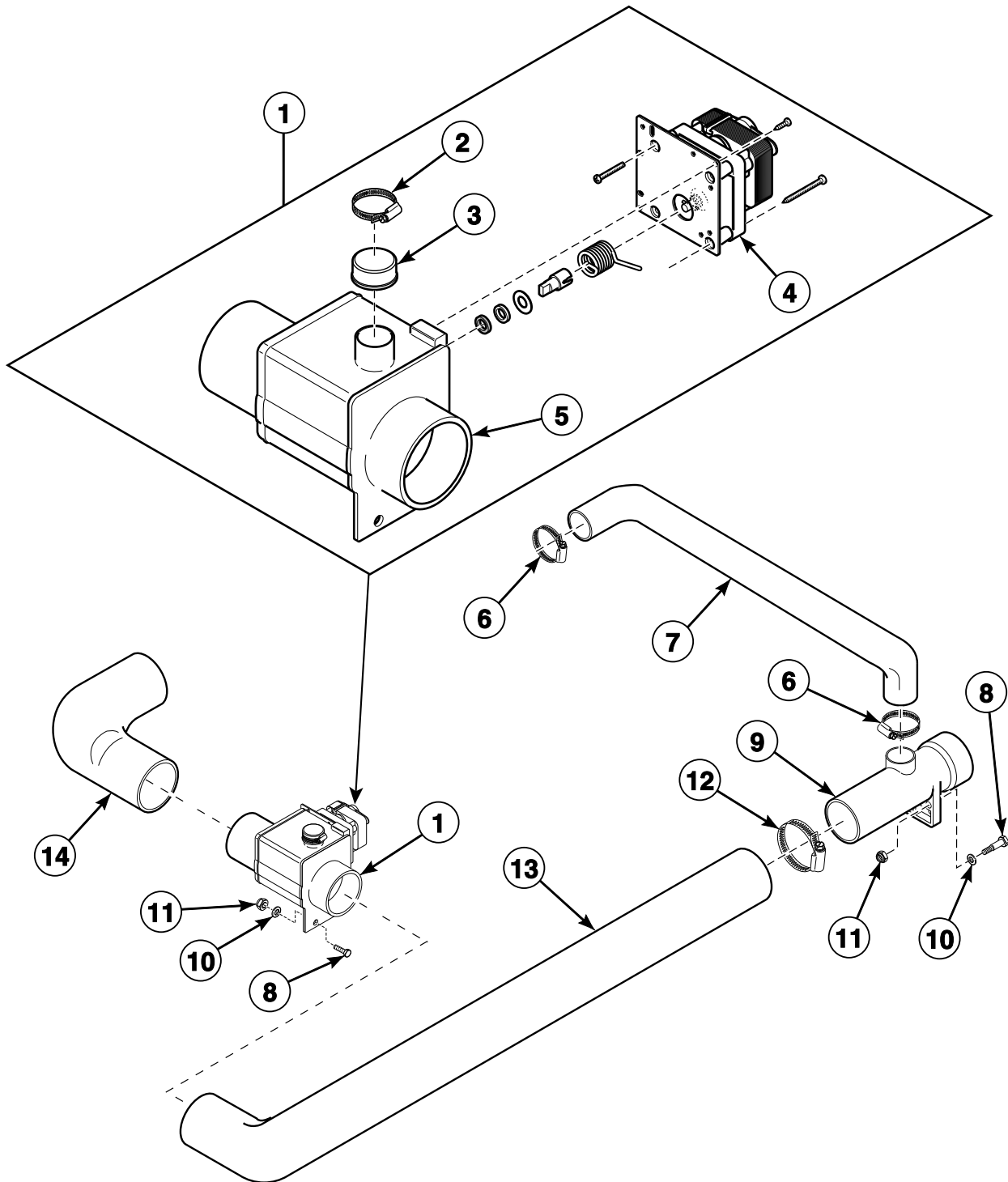
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Water Inlet Valves

REF	PART NO.	DESCRIPTION	COMMENTS
	F8514701	Coil	Use with F8322806 Valve
	F8514801	Valve Coil	Use with F8322807 Valve
	F8382301	DIN Valve Adapter Kit	Use with F8322806 Valve and F8322807 Valve
	F8456201P	Valve Transition Kit	Use with F8322806 Valve and F8322807 Valve
1	N/A	Valve Repair Kit	
2	F380790	2-Way Valve	24 Volt; Includes item 1
	F380952P	2-Way Valve	120 Volt; Includes item 1
3	F380983P	Coil	24 Volt
	F380900	Coil	120 Volt
4	N/A	1-Way Valve	24 Volt; Includes item 5
	F380953P	1-Way Valve	120 Volt; Includes item 5
5	F380939	Valve Repair Kit	
6	20290	Washer	
7	F150246	Water Connection Inlet Manifold	Hose thread
	F150247	Water Connection Inlet Manifold	Metric thread
8	F140609P	DIN Connector	
9	F8322806	Valve	Replaces F381702P Valve; Includes F8514701 Coil
	F8322807P	Valve	Replaces F381732P 1-Way Valve; Includes F8514801 Valve Coil
10	F380119	Flow Restrictor	Use with F381721P 2-Way Valve
11	F381721P	2-Way Valve	24 Volt; Elbi
	F381722P	2-Way Valve	120 Volt; Elbi

N/A = Part no longer available

Drain



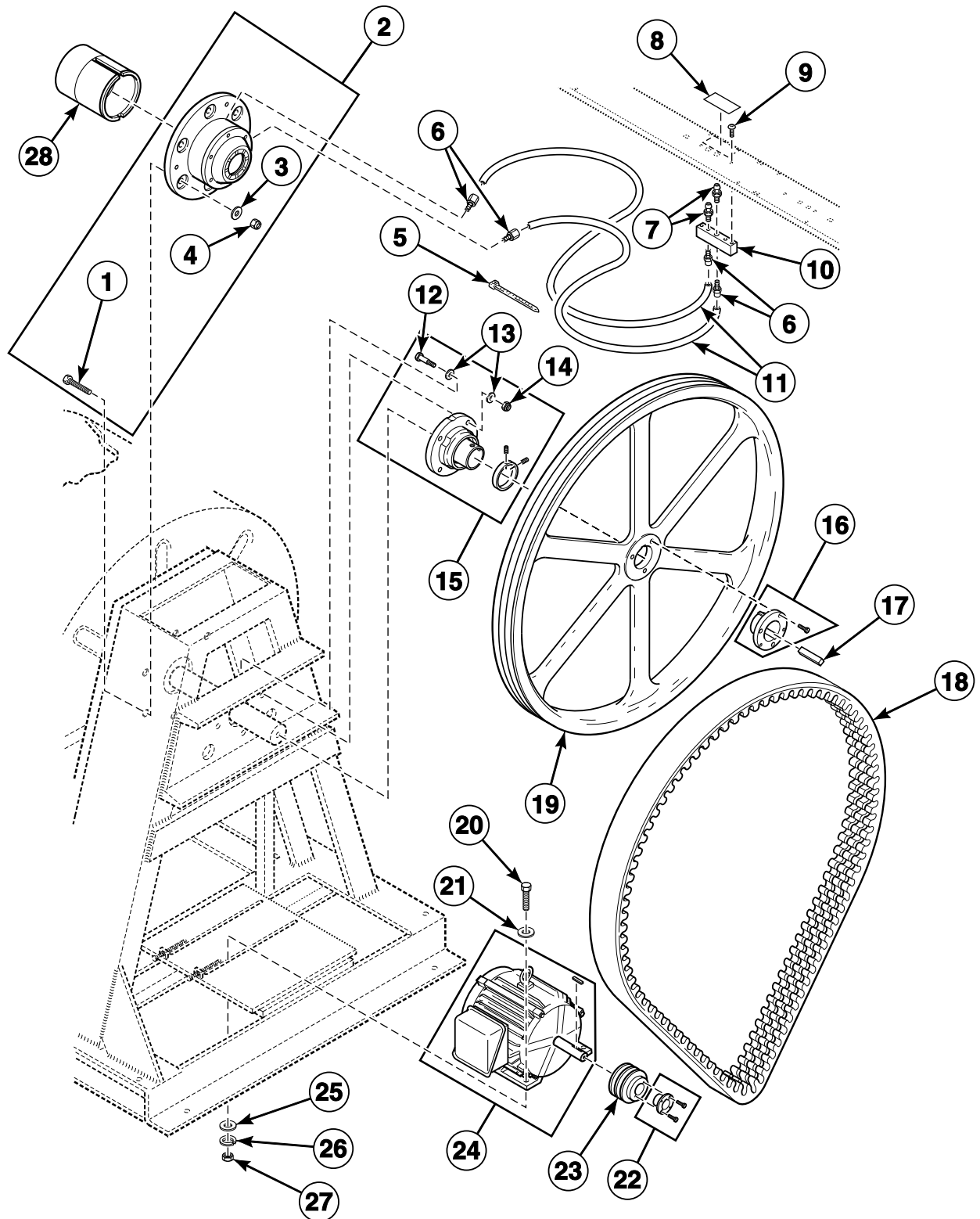
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Drain

REF	PART NO.	DESCRIPTION	COMMENTS
	F8504701	Spring	Use with F038062800 Drain Valve
1	F200166300	Drain Valve Kit	Includes items 2-4
2	F200215	Hose Clamp	No. 28
3	F150352	Overflow Plug	
4	F380943P	Drain Motor	120 Volt; Keyed shaft
	G159764P	Drain Valve Motor and Gear Box Assembly	220 Volt; Keyed shaft
5	F8406304	Drain Valve	120 Volt; Models HC80VCV, HC80VNV, HC80VXV, SC80VNV and UC80VNV
	F8406303	Drain Valve	220 Volt; All other models
6	F200213	Hose Clamp	No. 40
7	F150401	Overflow Hose	
8	F430103	Screw	
9	F150398	Drain Tee	
10	F430317	Washer	
11	F430215	Nut	
12	N/A	Hose Clamp	No. 48
13	F0150399-00	Rear Drain Hose	Rear
14	F150400	Drain Hose	Front

N/A = Part no longer available

Motor, Pulley, Belts and Bearings

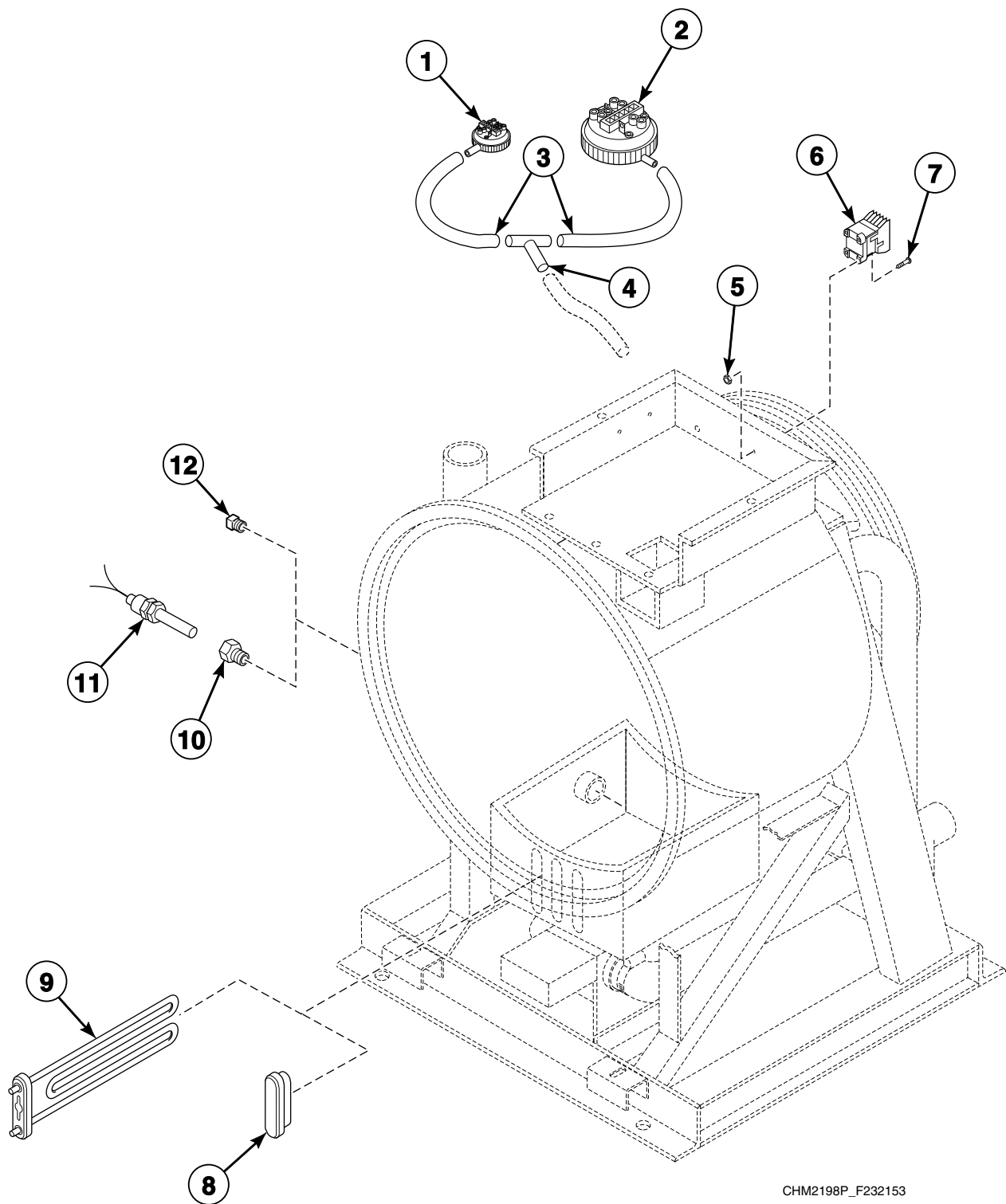


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Motor, Pulley, Belts and Bearings

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430947	Screw	
2	F745015-1	Front Bearing Kit	Includes items 1, 3, 4 and 28
3	F430325	Washer	
4	F430201	Nut	
5	F140605	Cable Tie	
6	J1408004	Connector	
7	F190701	Grease Fitting	
8	F231078	Lubrication Instruction Decal	
9	F430925	Screw	
10	F320326	Grease Manifold	
	F761900	Grease Manifold Kit	Includes items 6, 7, 9, 11 and F231064 Lube Instruction Decal
11	C000628P	Tubing	
12	F430185	Screw	
13	F430339	Washer	
14	F430239	Nut	
15	F745016-1	Rear Bearing Kit	Includes items 12-14
16	F280290	Basket Pulley Bushing	Includes screws
17	F608824-1	Key	
18	F200140300P	Belt	
19	F150268	Basket Pulley	
20	F430993	Screw	
21	M400081	Washer	
22	F280211P	Motor Pulley Bushing	Includes screws
23	F280289P	Drive Motor Pulley	
24	F220236P	Motor	Includes key; Replaces motors F220214U, F220214M and F220236; AC drive parameters must be compatible with the motor and motor pulley. Please request the AC drive parameter illustration for parameter verification when ordering a motor
25	F430300	Washer	
26	M400014	Washer	
27	20274	Nut	
28	F100307	Bearing Adapter Sleeve	

Electric Heat Option

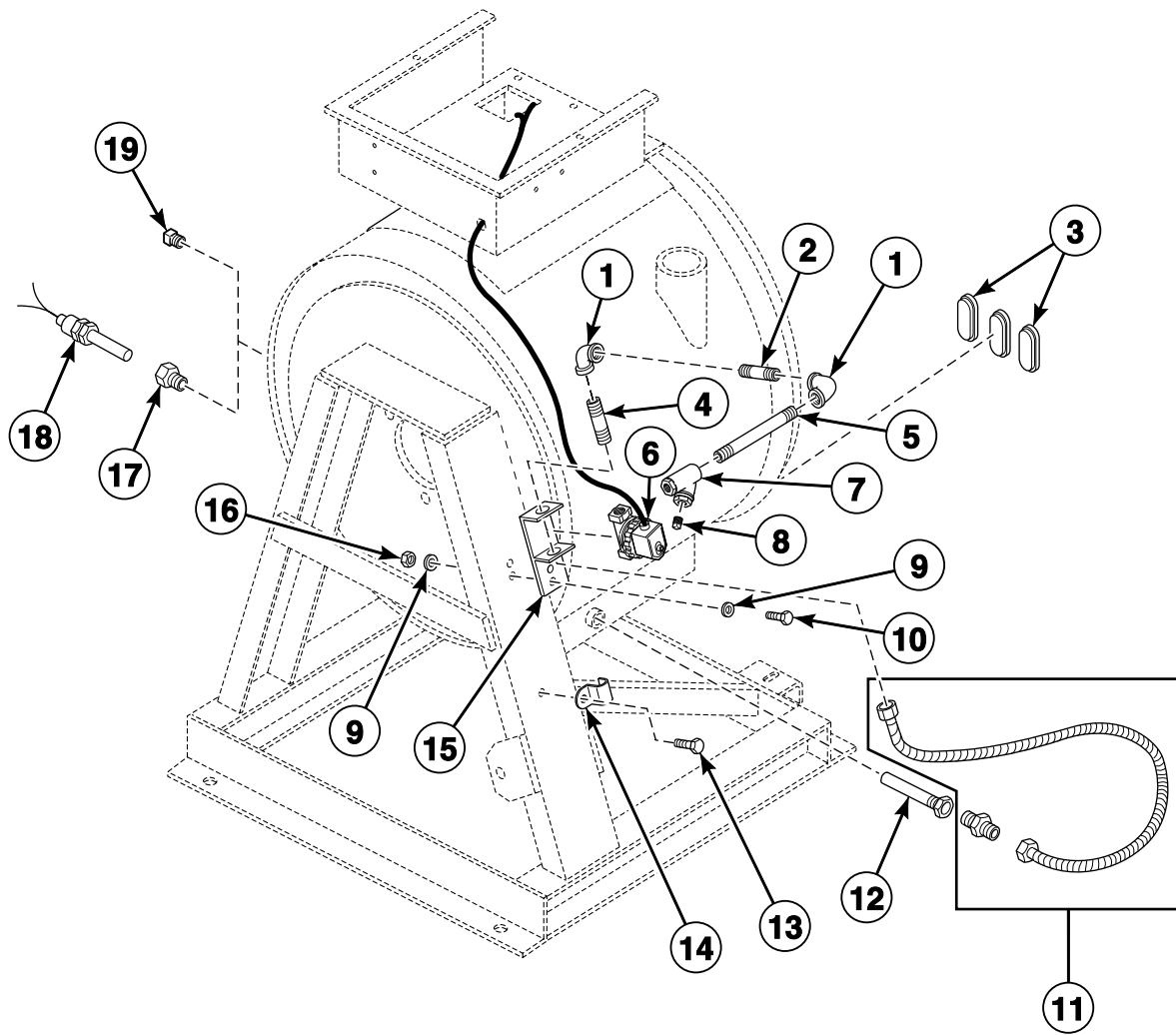


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Electric Heat Option

REF	PART NO.	DESCRIPTION	COMMENTS
1	F8223001P	Water Pressure Switch	Models HC80VCV, HC80VNV, HC80VXV, SC80VNV and UC80VNV
2	F0340351-10P	Water Level Switch	Heat safety
3	F422404P	Tubing	
4	F422806	Tee	
5	F430231	Nut	
6	F330163	Contactor	C30; 24 Volt; Q-voltage; Models HC80NCV, NC80NPV, SC80NCV, SC80NPV, SC80NRV and SC80NXV
	F330180P	Contactor	C30; 120 Volt; Q-voltage; All other models
	F330175P	Contactor	C16; 120 Volt; N and P-voltage
7	F430917	Screw	
8	F360202	Heating Element Plug	
9	F360205P	Element	2.6 kW; 12 used
10	F421936	Reducer Bushing	
11	F370606P	Temperature Probe	Models HC80VCV, HC80VNV, HC80VXV, SC80VNV and UC80VNV
	F370609	Thermistor Sensor	Models HC80NCV, NC80NPV, SC80ECV, SC80EPV, SC80EXV, SC80NCV, SC80NPV, SC80NRV and SC80NXV
12	F421507	Plug	

Steam Heat Option - VC, VN and VX Models



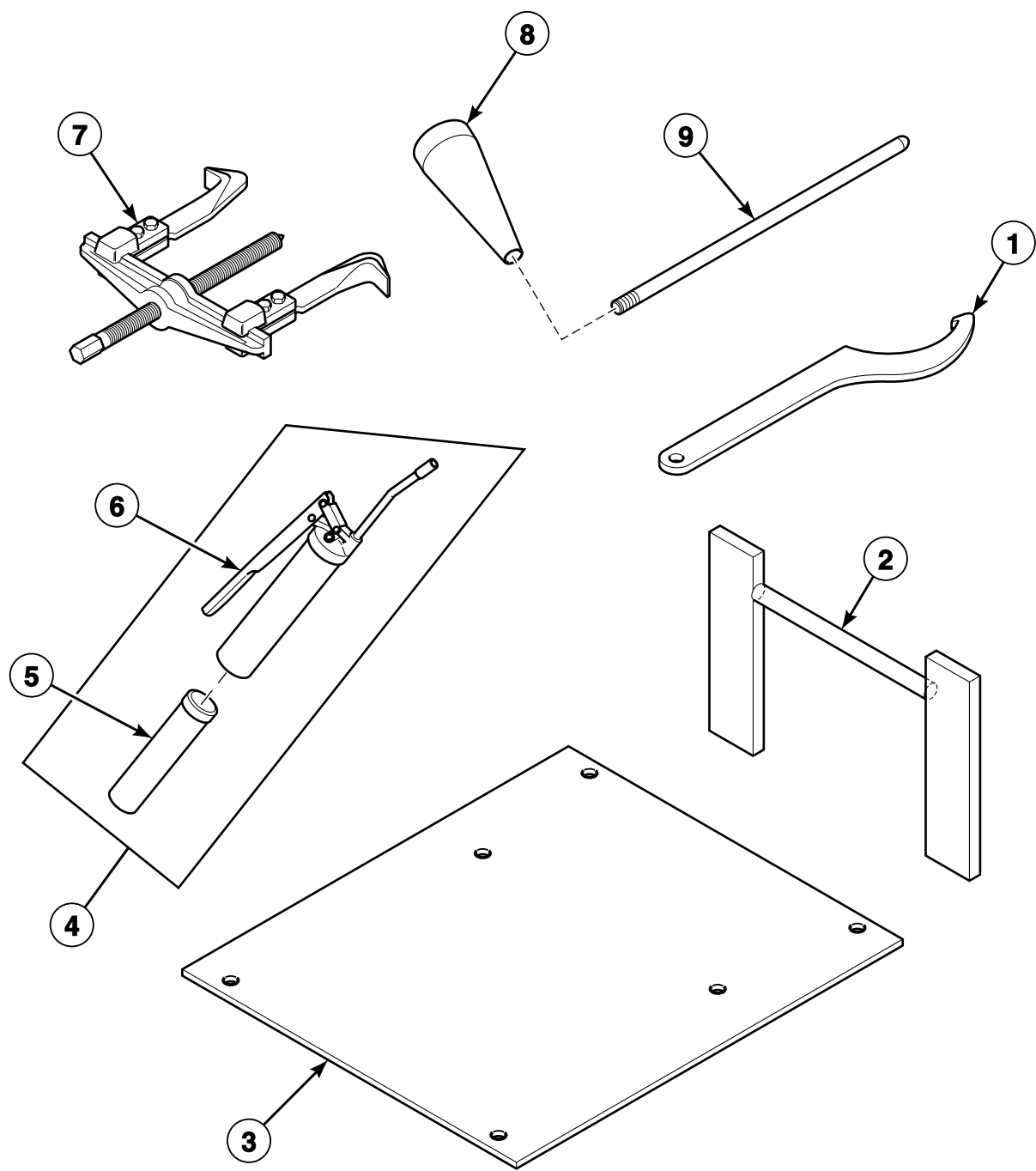
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Steam Heat Option - VC, VN and VX Models

REF	PART NO.	DESCRIPTION	COMMENTS
	F8514701	Coil	Use with F8322802 Valve
	F8382301	DIN Valve Adapter Kit	Use with F8322802 Valve
	F8379501P	Valve Kit	Use with F8322802 Valve
1	70079601	Elbow	
2	F420710	Nipple	
3	F360202	Heating Element Plug	
4	F420709	Nipple	
5	F420718	Nipple	
6	F8322802	Valve	Replaces F380786P Steam Valve; Includes F8514701 Coil; For models that have been upgraded with F8521601 DIN Valve Kit
	F8521601	DIN Valve Kit	Replaces F380786P Steam Valve; Includes F8322802 Valve, F8382301 DIN Valve Adapter Kit and F8514701 Coil
	F380984P	Steam Valve Repair Kit	
7	F270307	Steam Filter	
8	F420409	Plug	
9	F430317	Washer	
10	F430108	Screw	
11	F200153P	Steam Hose	
12	F8368201	Steam Injector Tube Assembly	
13	F430115	Screw	
14	N/A	Cable Strap	
15	F601186	Steam Bracket Assembly	
16	F430215	Nut	
17	F421936	Reducer Bushing	
18	F370606P	Temperature Probe	
19	F421507	Plug	

N/A = Part no longer available

Special Tools



CHM3200P_F232153

Special Tools

REF	PART NO.	DESCRIPTION	COMMENTS
1	F703654	Locknut Spanner Wrench	
2	F460131	Basket Pulley Puller Tool	
3	F609692	Bolt Layout Mounting Template	
4	F798700	Grease Gun Kit	Includes items 5 and 6
5	F210206P	Bearing Grease	
6	F210207P	Grease Gun	
7	F460129P	Bearing Puller Tool	
8	399P4	Cone	
9	401P4	Basket Installation Tool Rod	

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