

Washer-Extractor

Refer to Page 3 for Model Numbers

Table of Contents

Title	Page
Parts Ordering Information.....	2
Serial Plate Location	2
Model Identification	3
Upper Frame	4
Lower Frame	6
Stabilizing Springs - HY, IY, JLA, SY, and UY Models	8
Stabilizing Springs - AF, FX, HX, PY, and SW Models	10
Cabinet - HY, SY, and UY Models (Drawing 1 of 2).....	12
Cabinet - HY, SY, and UY Models (Drawing 2 of 2).....	14
Cabinet - IY and JLA Models (Drawing 1 of 2).....	16
Cabinet - IY and JLA Models (Drawing 2 of 2).....	18
Cabinet - AF, FX, HX, PY, and SW Models (Drawing 1 of 2).....	20
Cabinet - AF, FX, HX, PY, and SW Models (Drawing 2 of 2).....	22
Control Panel - HY, SY, and UY Models (Drawing 1 of 4)	24
Control Panel - HY, SY, and UY Models (Drawing 2 of 4)	26
Control Panel - HY, SY, and UY Models (Drawing 3 of 4)	28
Control Panel - HY, SY, and UY Models (Drawing 4 of 4)	30
Control Panel - IY and JLA Models (Drawing 1 of 3)	32
Control Panel - IY and JLA Models (Drawing 2 of 3)	34
Control Panel - IY and JLA Models (Drawing 3 of 3)	36
Control Panel - AF, FX, HX, PY, SW Models (Drawing 1 of 2)	38
Control Panel - AF, FX, HX, PY, SW Models (Drawing 2 of 2)	40
Coin Meter	42
Door (Drawing 1 of 2).....	44
Door (Drawing 2 of 2).....	46
Water Inlet System - 20, 27, 40, 50, 55, 180, and 240 Models (Optional for 32, 65, 70, and 280 Models)	48
Water Inlet System - 32, 65, 70, and 280 Models (Optional for 20, 27, 40, 50, 55, 180, and 240 Models)	50
Drain System - Drain Valve.....	52
Drain System - Two Drain Valve Option - 32, 65, 70, and 280 Models.....	54
Wash Bath Sample (Optional) - 32, 65, 70, and 280 Models.....	56
Rear Panel (Drawing 1 of 2)	58
Rear Panel (Drawing 2 of 2)	60
Steam Heating	62
Washing Drum and Tub	64
Drive.....	66
Bearing Housing - 20, 40, 180 Models.....	68
Bearing Housing - 27, 32, 50, 55, 65, 70, 240, and 280 Models.....	70
Weighing System	72
Parts Index.....	75

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Serial Plate Location

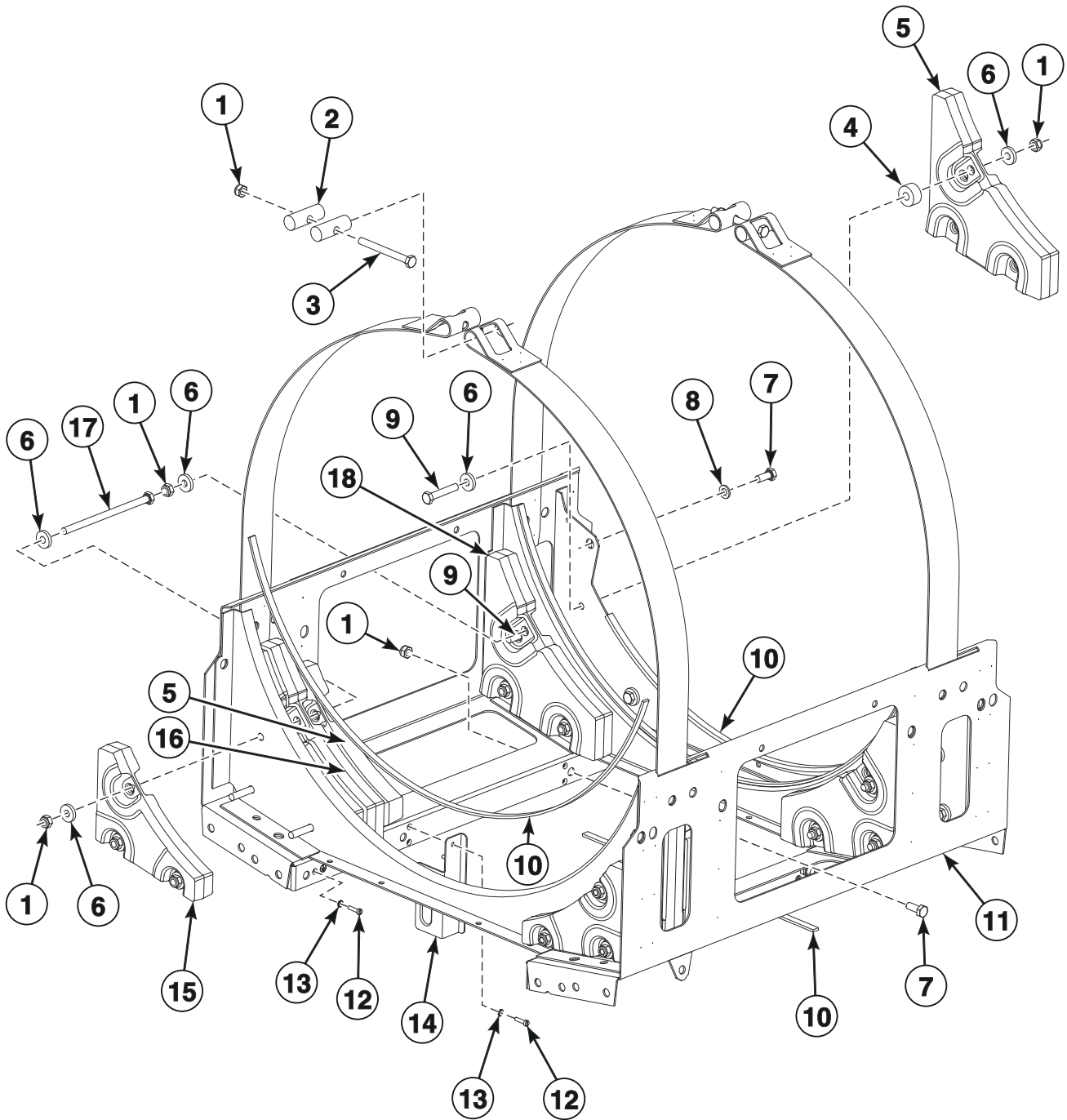
When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s).

Model Identification

Information in this manual is applicable to these washer-extractor models:

AF180_X_CONTROL_PLUS	HX180	IYU180J	SYQ180A
AF240_X_CONTROL_PLUS	HX240	IYU180R	SYQ180D
AF280_X_CONTROL_PLUS	HX280	IYU240J	SYQ240A
FX180_X_CONTROL	HY180_HC-200	IYU240R	SYQ240D
FX180_X_CONTROL_PLUS	HY240_HC-200	IYU280J	SYQ280A
FX240_X_CONTROL	HY280_HC-200	IYU280R	SYQ280D
FX240_X_CONTROL_PLUS	HY40_HC-200	IYW180J	SYU180A
FX280_X_CONTROL	HY55_HC-200	IYW180R	SYU180D
FX280_X_CONTROL_PLUS	HY70_HC-200	IYW240J	SYU240A
IY180_ARIES	HYB180F	IYW240R	SYU240D
IY180_ARIES-ELITE	HYG180F	JLA40	SYU280A
IY240_ARIES	HYG240F	JLA40C	SYU280D
IY240_ARIES-ELITE	HYG280F	JLA50	SYW180A
IY280_ARIES	HYN040F	JLA50C	SYW180D
IY280_ARIES-ELITE	HYN055F	JLA65	SYW240A
IY40_ARIES	HYN070F	JLA65C	SYW240D
IY40_ARIES-ELITE	HYQ180F	PYN040T	UYB180I
IY55_ARIES	HYQ240F	PYN040X	UYG180I
IY55_ARIES-ELITE	HYQ280F	PYN055T	UYG240I
IY70_ARIES	HYU180F	PYN055X	UYG280I
IY70_ARIES-ELITE	HYU240F	PYN070T	UYN040I
PY40_X_CONTROL	HYU280F	PYN070X	UYN055I
PY40_X_CONTROL_PLUS	HYW180F	SW20	UYN070I
PY55_X_CONTROL	HYW240F	SW27	UYQ180I
PY55_X_CONTROL_PLUS	IYB180J	SW32	UYQ240I
PY70_X_CONTROL	IYB180R	SYB180A	UYQ280I
PY70_X_CONTROL_PLUS	IYG180J	SYB180D	UYU180I
SY180_QED	IYG180R	SYG180A	UYU240I
SY180_QED-SELECT	IYG240J	SYG180D	UYU280I
SY240_QED	IYG240R	SYG240A	UYW180I
SY240_QED-SELECT	IYG280J	SYG240D	UYW240I
SY280_QED	IYG280R	SYG280A	
SY280_QED-SELECT	IYN040R	SYG280D	
SY40_QED-SELECT	IYN055R	SYN040D	
SY55_QED-SELECT	IYN070R	SYN055D	
SY70_QED-SELECT	IYQ180J	SYN070D	
UY180_PROFORM	IYQ180R		
UY240_PROFORM	IYQ240J		
UY280_PROFORM	IYQ240R		
UY40_PROFORM	IYQ280J		
UY55_PROFORM	IYQ280R		
UY70_PROFORM			

Upper Frame



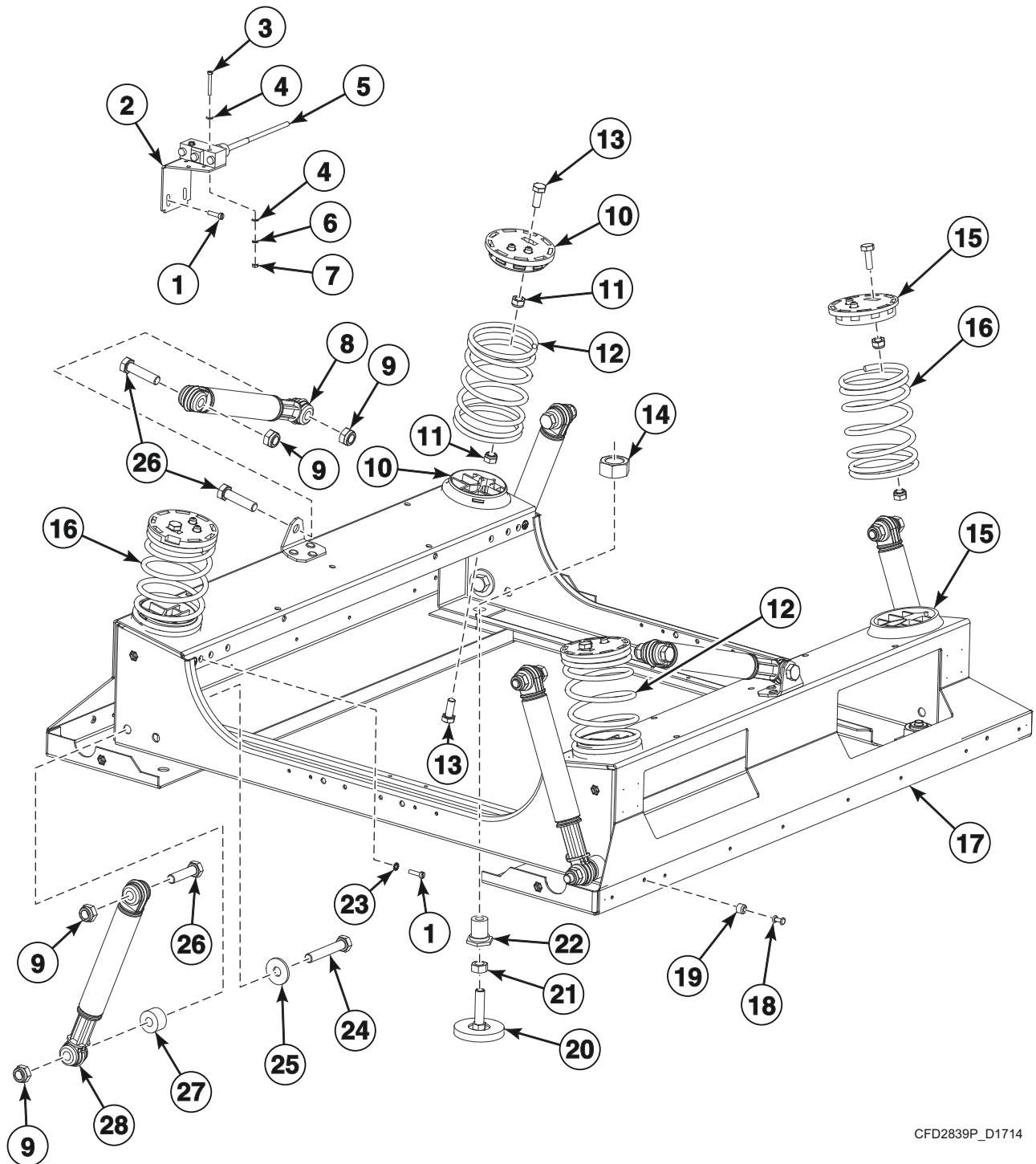
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Upper Frame

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP310985000008	Nut	M8
2	SP533738	Cover Strip Pin	
3	SP527093	Bolt	M8x100
4	SP515274	Distance Case	27, 32, 50, 55, 65, 70, 240, and 280 models
5	SP533784	Lower Weight	
	SP533814	Lower Weight	27, 32, 50, 55, 65, 70, 240, and 280 models
6	SP525284	Washer	M8
7	SP309933000820	Bolt	M8x20
8	N/A	Washer	8.4
9	SP309933000845	Bolt	27, 32, 50, 55, 65, 70, 240, and 280 models; M8x45
10	SP517232	Seal	
11	SP533785	Upper Frame	20, 40, and 180 models
	SP533806	Upper Frame	27, 50, 55, and 240 models
	SP533954	Upper Frame	32, 65, 70, and 280 models
12	SP309084000416	Bolt	M4x16
13	SP311679800004	Washer	M4
14	SP533388	Oscillation Limiter	
15	SP533784	Lower Weight	27, 32, 50, 55, 65, 70, 240, and 280 models
16	SP533814	Lower Weight	
17	SP533717	Bolt	27, 32, 50, 55, 65, 70, 240, and 280 models; M8x150
	SP550140	Bolt	20, 40, and 180 models; M8x130
18	N/A	Lower Weight	

N/A = Part no longer available

Lower Frame

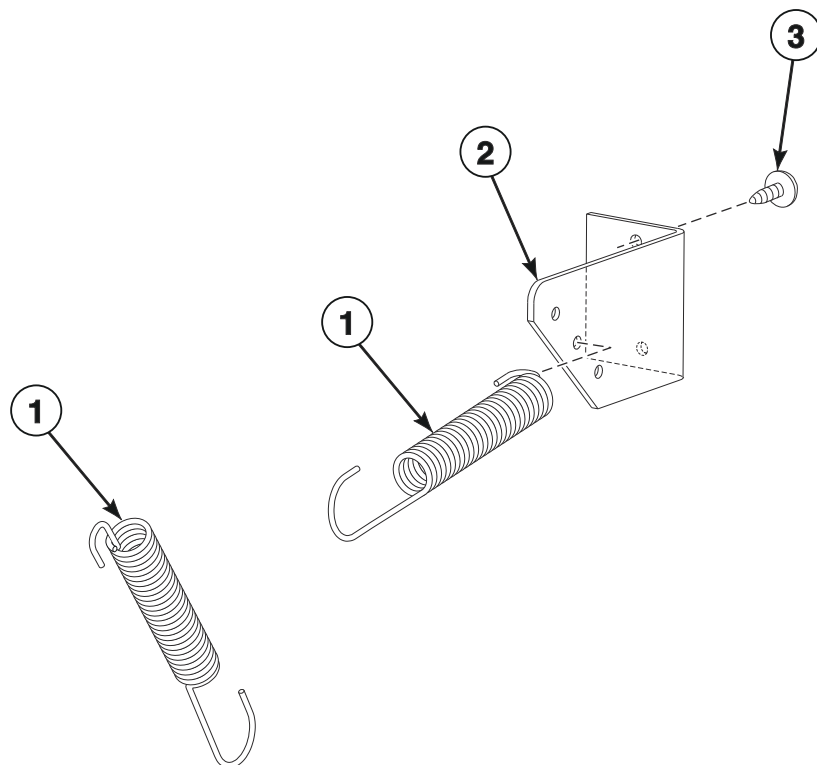


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Lower Frame

REF	PART NO.	DESCRIPTION	COMMENTS
	SP5547758	Vibration Switch	
1	SP309084000416	Bolt	M4x16
2	SP547759	Vibration Switch Holder	
3	SP309084240325	Bolt	M3x25
4	SP311125000003	Washer	3.2
5	SP528309	Microswitch	Includes spring
6	SP311679800003	Washer	M3
7	SP310934000003	Nut	M3
8	SP533716	Damper	
9	SP310985000010	Nut	M10
10	SP533873	Spring Holder	Left
11	SP310985000008	Nut	M8
12	SP533869	Spring	20, 40, and 180 models; Left
	SP533871	Spring	27, 32, 50, 55, 65, 70, 240, and 280 models
13	SP309933000820	Bolt	M8x20
14	SP310934000020	Nut	M20
15	SP533872	Spring Holder	Right
16	SP533868	Spring	20, 40, and 180 models; Right
	SP533870	Spring	27, 32, 50, 55, 65, 70, 240, and 280 models; Right
17	SP533164	Lower Frame	20, 40, and 180 models
	SP533801	Lower Frame	27, 50, 55, and 240 models
	SP533951	Lower Frame	32, 65, 70, and 280 models
18	SP547779	Rivet	4x16.7
19	SP520408	Pin Insertion	
20	SPPRI504000001	Adjustable Foot	
21	SP310934000010	Nut	M10
22	SP533726	Bolt	
23	SP311679800004	Washer	M4
24	SP506432	Bolt	M10x60
25	SP311902100010	Washer	10
26	SP527420	Bolt	M10x40
	SP309931001050	Bolt	M10x50
27	SP533727	Roller	
28	SP533715	Damper	

Stabilizing Springs - HY, IY, JLA, SY, and UY Models

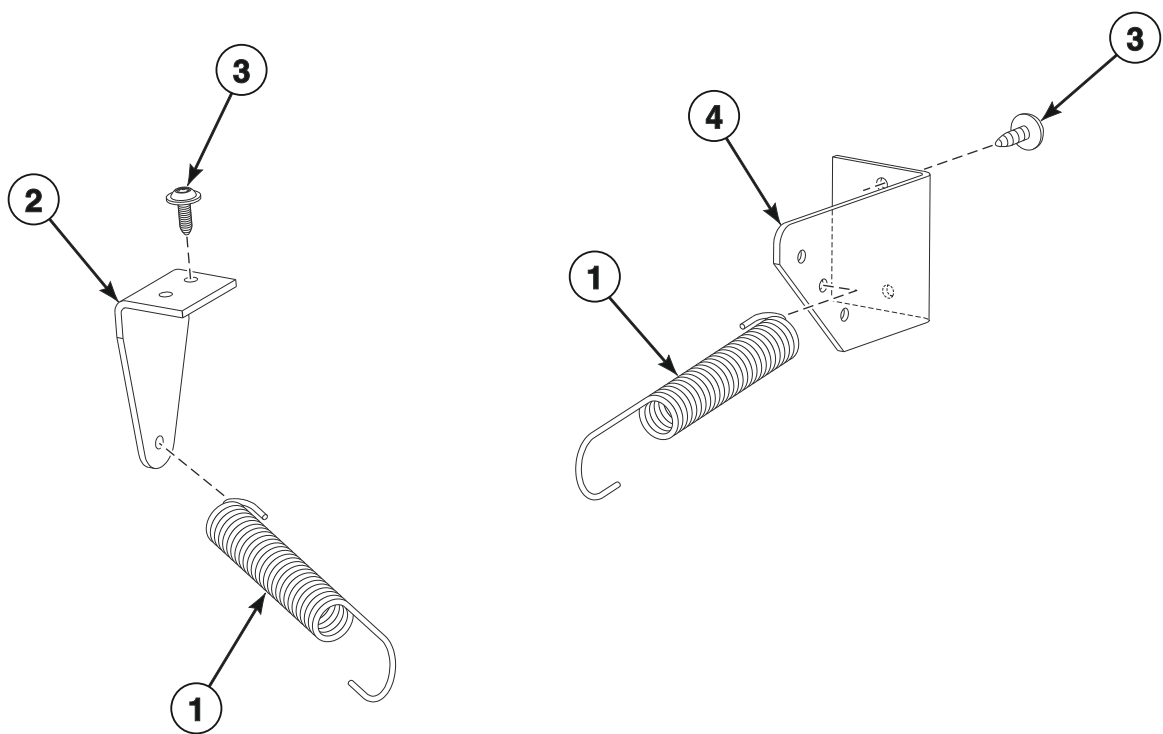


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Stabilizing Springs - HY, IY, JLA, SY, and UY Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP505372	Spring	
2	SP555495	Rear Spring Holder	
3	SP529206	Screw	4x11

Stabilizing Springs - AF, FX, HX, PY, and SW Models



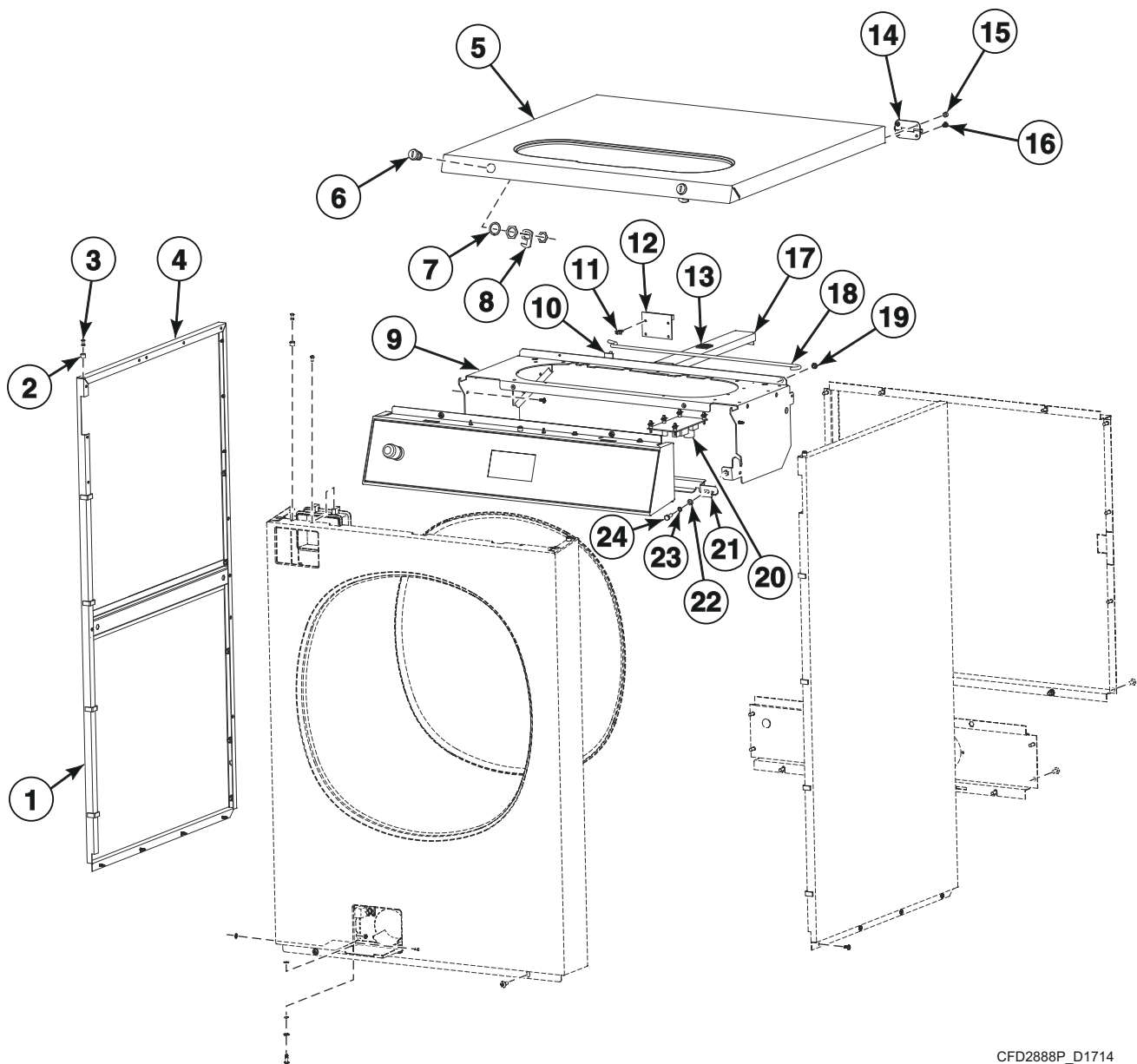
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Stabilizing Springs - AF, FX, HX, PY, and SW Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP505372	Spring	
2	N/A	Front Spring Holder	
3	SP529206	Screw	4x11
4	SP555495	Rear Spring Holder	

N/A = Part no longer available

Cabinet - HY, SY, and UY Models (Drawing 1 of 2)

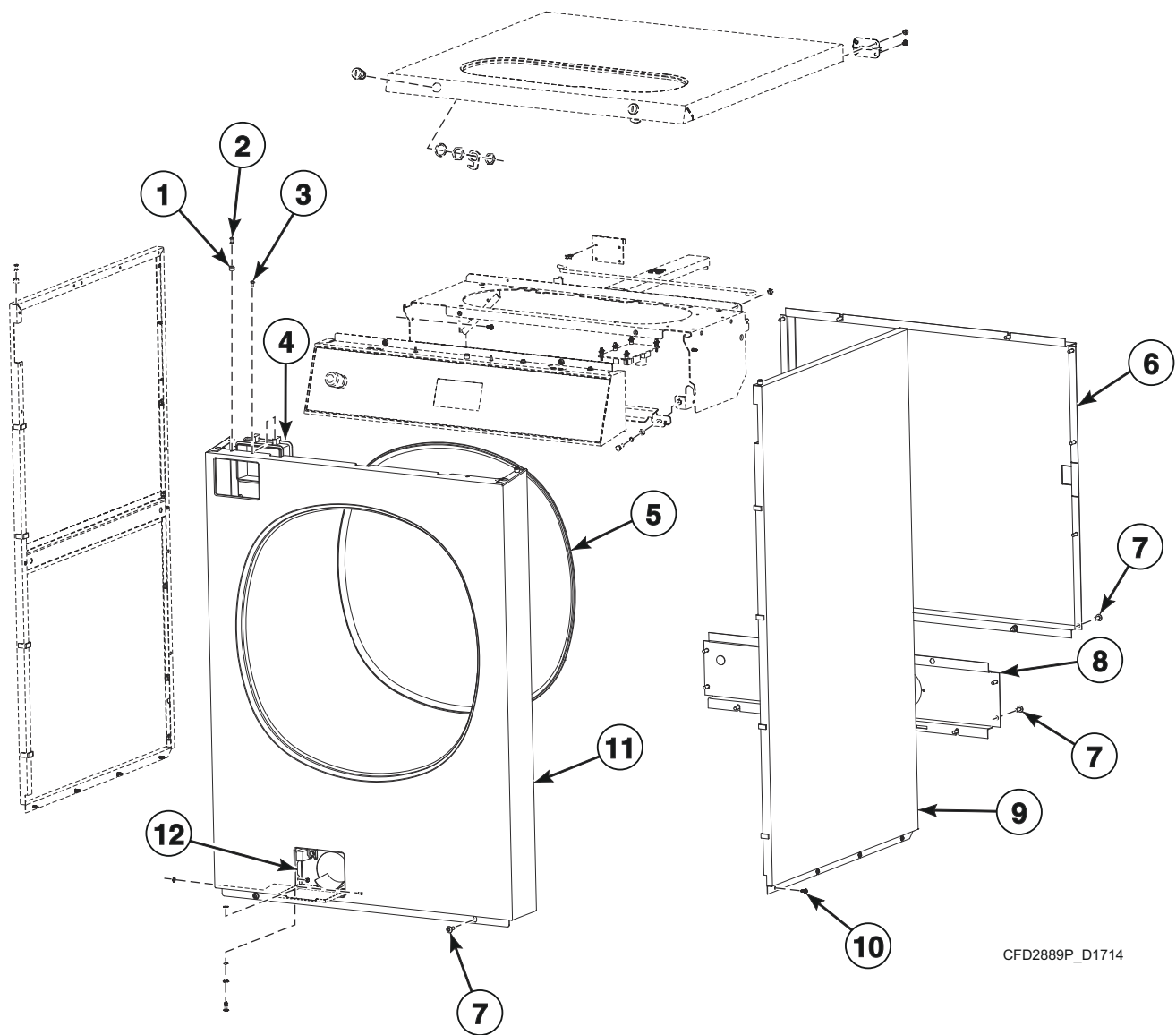


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Cabinet - HY, SY, and UY Models (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	SP552455	Automatic Door Opening Module Wiring	
	SP537864	Bolt	20, 40, and 180 models; M6x16; Used with service cover; Photomaton
1	SP517232	Seal	
2	SP520408	Pin Insertion	
3	SP547779	Rivet	4x16.7
4	SP557659	Side Panel	20, 40, and 180 models; Left
	SP557024	Side Panel	27, 50, 55, and 240 models; Left
	SP558875	Side Panel	32, 65, 70, and 280 models; Left
5	SP557639	Top Cover	20, 40, and 180 models
	SP559369	Top Cover	20, 40, and 180 models; Photomaton
	SP557029	Top Cover	27, 50, 55, and 240 models
	SP557643	Top Cover	32, 65, 70, and 280 models
6	SP547527	Lock	
	SP559362	Lock	20, 40, and 180 models; Photomaton
	SP550616	Key	Used with SP547527 Lock
7	SPPRI522000012	Washer	21x27x1
8	SPPRI610002007	Small Hook Lock	
9	SP557623	Panel Holder	
10	SPPRI551016250	Hook	
11	SPPRI326002004	Holder	
12	SP553406	Automatic Door Opening Module	
13	SP550115	Fastener	
14	SP516832	Hinge	
15	SP313250048008	Rivet	4.8x8
16	SP555658	Bolt	6x16
17	SP547702	Top Cover Reinforcement	20, 40, and 180 models
	SP547703	Top Cover Reinforcement	27, 50, 55, and 240 models
	SP557041	Top Cover Reinforcement	32, 65, 70, and 280 models
18	SP533341	Upper Lid Prop	
19	SP273121005052	Cable Passage	5x2
20	SP553406	Automatic Door Opening Module	CSA models
21	SP558881	Reinforcement	
22	SP311125000006	Washer	6.4
23	SP311127000006	Washer	6
24	SP309933000616	Bolt	M6x16

Cabinet - HY, SY, and UY Models (Drawing 2 of 2)

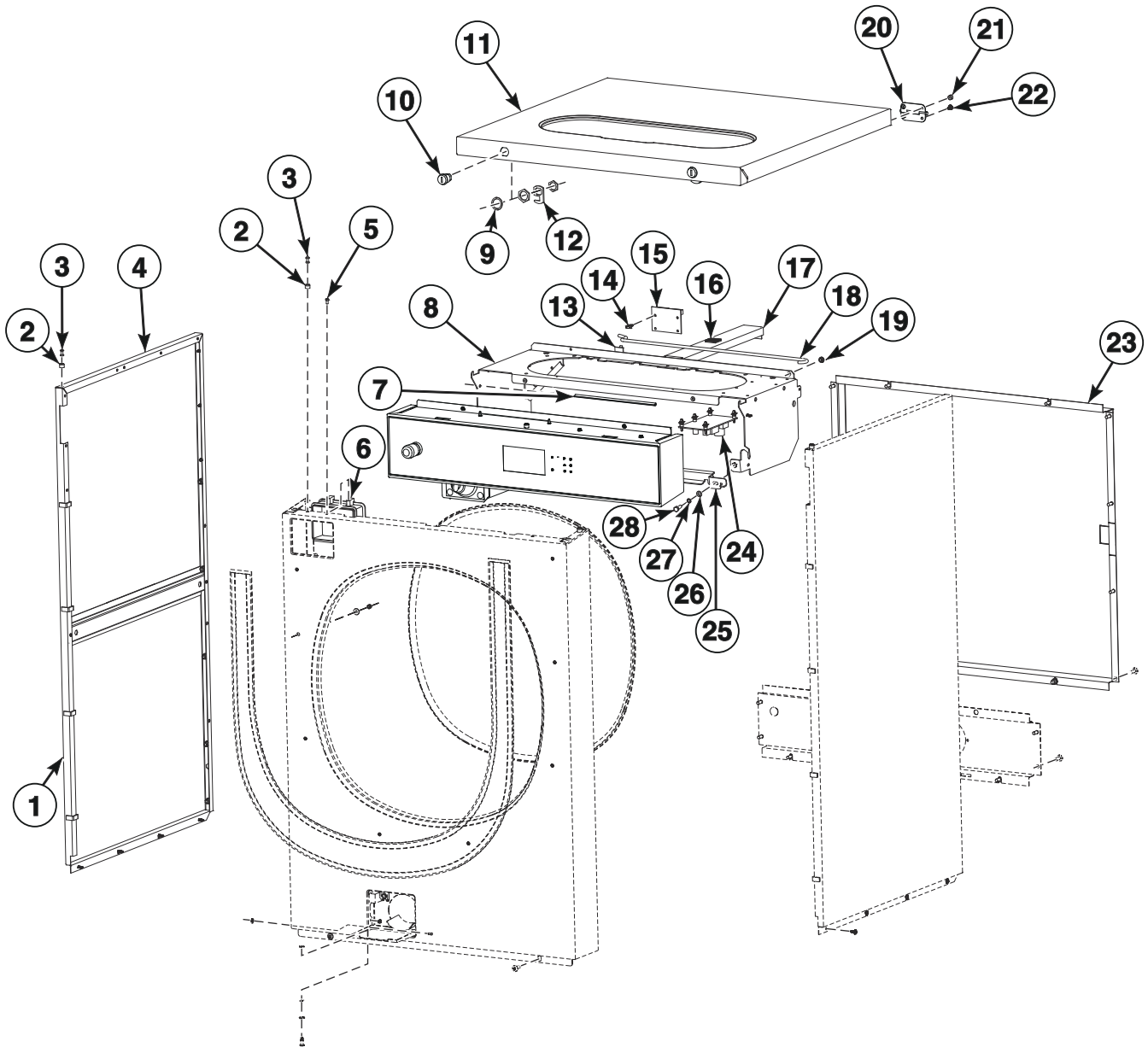


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Cabinet - HY, SY, and UY Models (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP520408	Pin Insertion	
2	SP547779	Rivet	4x16.7
3	SP309084000408	Bolt	M4x8
4	SP533103	Coin Vault Plate	
5	SP529068	Edge Protection	
6	SP547882	Rear Cover	
7	SP555658	Bolt	M6x16
8	SP533384	Lower Rear Cover	
	SP554326	Lower Rear Cover	32, 65, 70, and 280 models; 2 drain valves
9	SP557661	Side Panel	20, 40, and 180 models; Right
	SP557025	Side Panel	27, 50, 55, and 240 models; Right
	SP558877	Side Panel	32, 65, 70, and 280 models; Right
10	SP555658	Bolt	6x16
11	SP533280	Front Panel	OPL
	SP533278	Front Panel	Vended
12	SP521553	Drain Cover	

Cabinet - IY and JLA Models (Drawing 1 of 2)

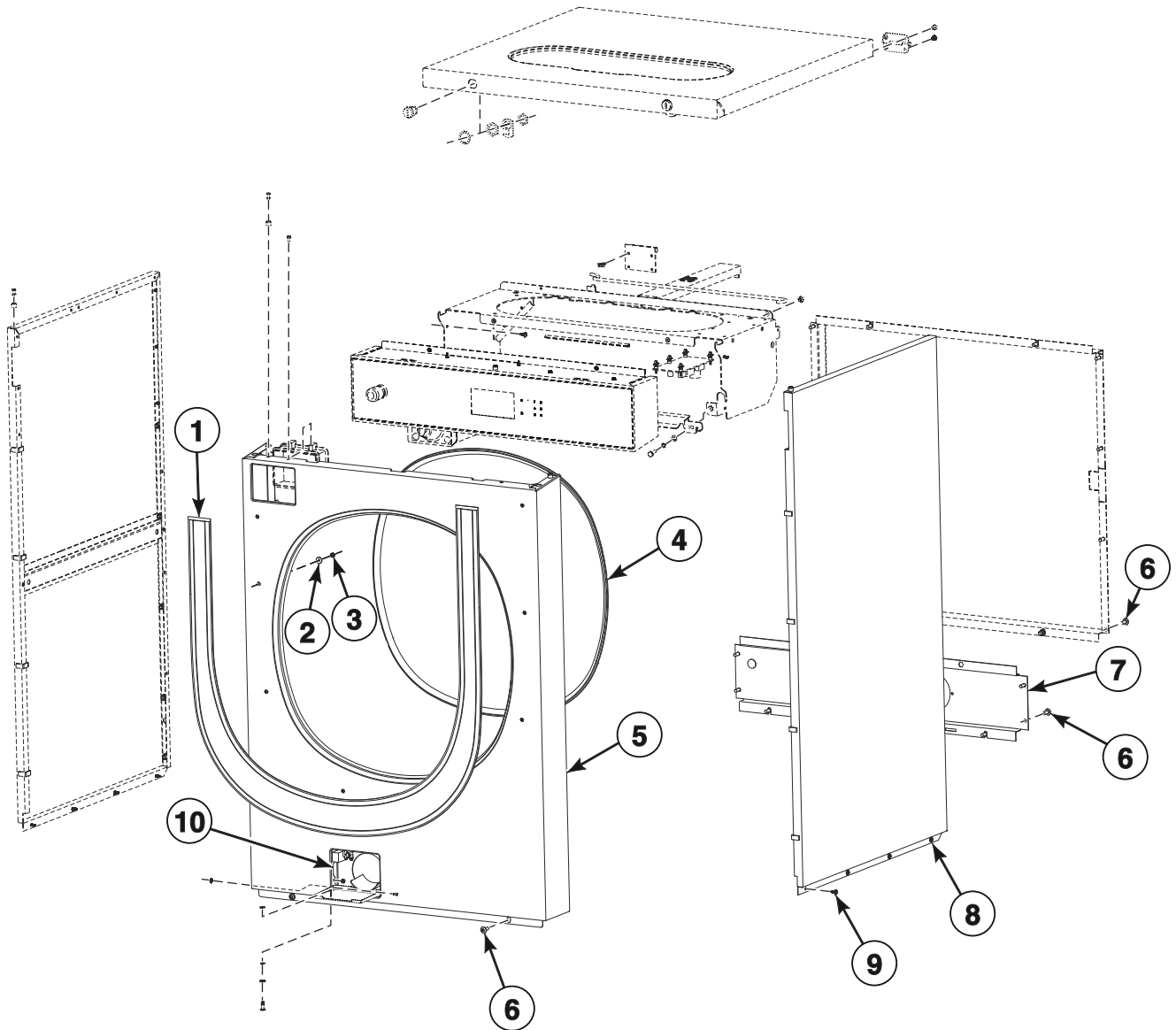


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Cabinet - IY and JLA Models (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	SP552455	Automatic Door Opening Module Wiring	
1	SP517232	Seal	
2	SP520408	Pin Insertion	
3	SP547779	Rivet	4x16.7
4	SP557659	Side Panel	IY 40 and 180 models; Stainless; Left
	SP558984	Side Panel	40 and 180 models; Black; Left
	SP557024	Side Panel	IY 55 and 240 models; Stainless; Left
	SP558988	Side Panel	50, 55, and 240 models; Black; Left
	SP558875	Side Panel	IY 70 and 280 models; Stainless; Left
	SP558992	Side Panel	65, 70, and 280 models; Black; Left
5	SP309084000408	Bolt	M4x8
6	SP533103	Coin Vault Plate	
7	SPPRI505000058	Profiled Sealing	
8	SP560303	Panel Holder	
9	SPPRI522000012	Washer	21x27x1
10	SP547527	Lock	
	SP550616	Key	Used with SP547527 Lock
11	SP558909	Top Cover	40 and 180 models
	SP558937	Top Cover	50, 55, and 240 models
	SP558964	Top Cover	65, 70, and 280 models; Black
12	SPPRI610002007	Small Hook Lock	
13	SPPRI551016250	Hook	
14	SPPRI326002004	Holder	
15	SP553406	Automatic Door Opening Module	
16	SP550115	Fastener	
17	SP547702	Top Cover Reinforcement	40 and 180 models
	SP547703	Top Cover Reinforcement	50, 55, and 240 models
	SP557041	Top Cover Reinforcement	65, 70, and 280 models
18	SP533341	Upper Lid Prop	
19	SP273121005052	Cable Passage	5x2
20	SP516832	Hinge	
21	SP313250048008	Rivet	4.8x8
22	SP555658	Bolt	
23	SP547882	Rear Cover	
24	SP553406	Automatic Door Opening Module	CSA models
25	SP558945	Reinforcement	
26	SP311125000006	Washer	6.4
27	SP311127000006	Washer	6
28	SP309933000616	Bolt	M6x16

Cabinet - IY and JLA Models (Drawing 2 of 2)

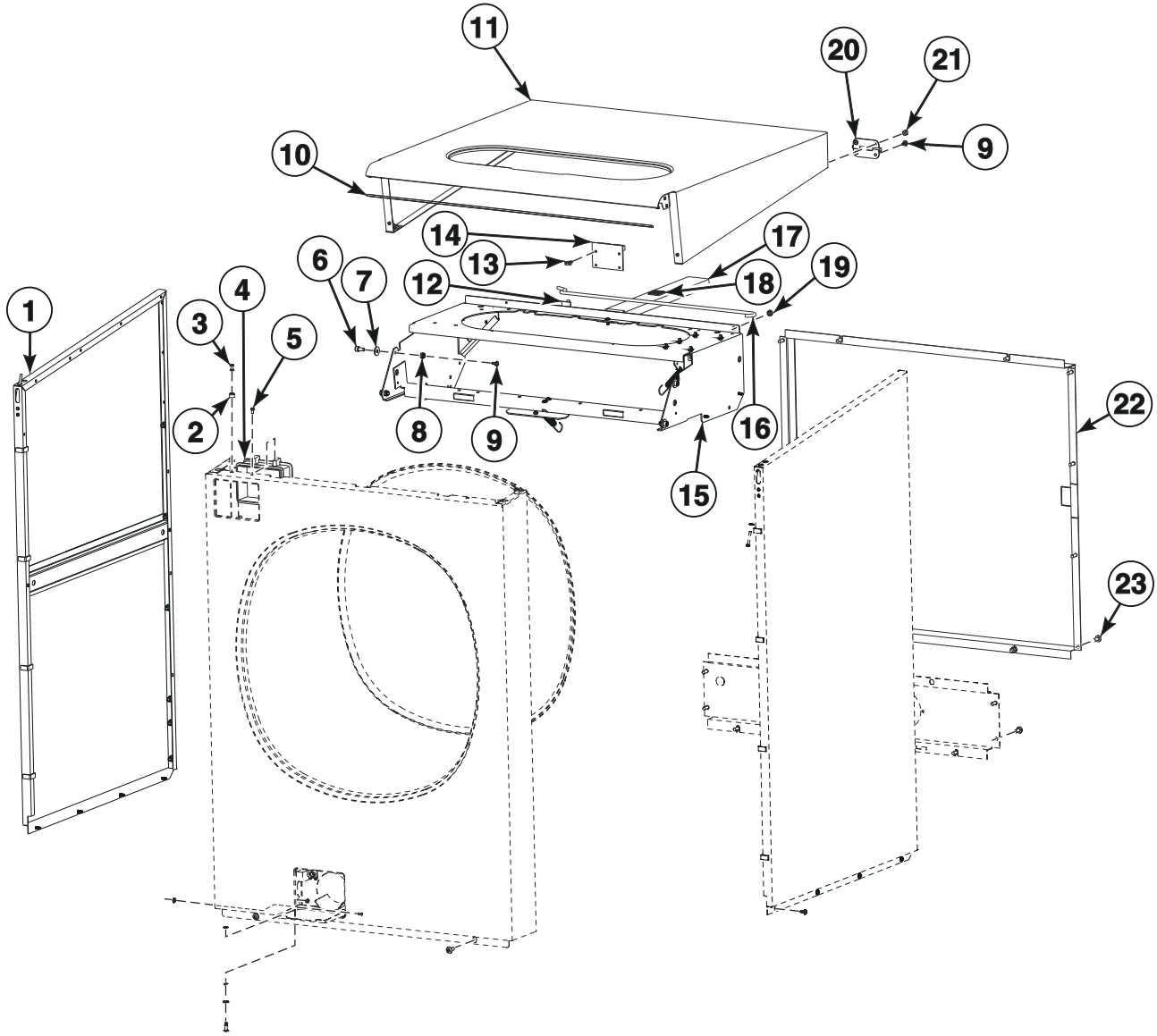


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Cabinet - IY and JLA Models (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP556999	U Shape	OPL
	SP557000	U Shape	Vended
2	SP311902100004	Washer	M4
3	SP514193	Nut	M4
4	SP529068	Edge Protection	
5	SP557058	Front Panel	50, 55, 65, 70, 240, and 280 models; OPL
	SP557059	Front Panel	50, 55, 65, 70, 240, and 280 models; Vended
	SP562726	Front Panel	JLA 50 and 65 models; OPL
	SP562727	Front Panel	JLA 50 and 65 models; Vended
6	SP555658	Bolt	M6x16
7	SP533384	Lower Rear Cover	
	SP554326	Lower Rear Cover	65, 70, and 280 models; 2 drain valves
8	SP557661	Side Panel	IY 40, and 180 models; Stainless; Right
	SP558986	Side Panel	40 and 180 models; Black; Right
	SP557025	Side Panel	IY 55 and 240 models; Stainless; Right
	SP558990	Side Panel	50, 55, and 240 models; Black; Right
	SP558877	Side Panel	IY 70 and 280 models; Stainless; Right
	SP558994	Side Panel	65, 70, and 280 models; Black; Right
9	SP555658	Bolt	
10	SP521553	Drain Cover	

Cabinet - AF, FX, HX, PY, and SW Models (Drawing 1 of 2)

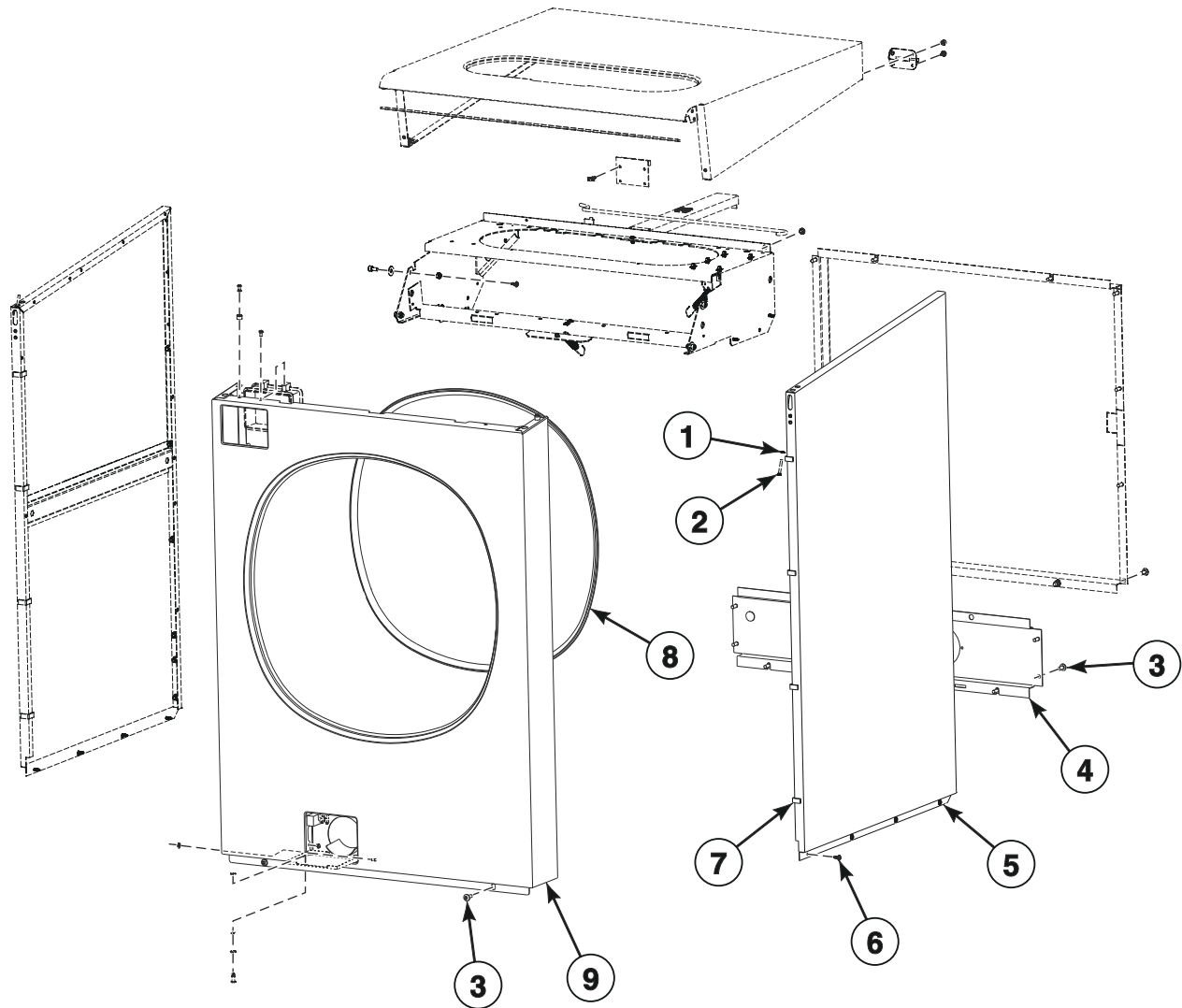


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Cabinet - AF, FX, HX, PY, and SW Models (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	SP552455	Automatic Door Opening Module Wiring	
1	SP550326	Side Panel	20, 40, and 180 models; Painted; Left
	SP550350	Side Panel	20, 40, and 180 models; Stainless; Left
	SP550330	Side Panel	27, 55, and 240 models; Painted; Left
	SP550354	Side Panel	27, 55, and 240 models; Stainless; Left
	SP533694	Side Panel	32, 70, and 280 models; Painted; Left
	SP555475	Side Panel	32, 70, and 280 models; Stainless; Left
2	SP520408	Pin Insertion	
3	SP547779	Rivet	4x16,7
4	SP533103	Coin Vault Plate	
5	SP309084000408	Bolt	M4x8
6	SP506431	Bolt	M6x12
7	SP311902100006	Washer	6
8	SP310985000006	Nut	M6
9	SP529206	Screw	4x11
10	SP284000012003	Adhesive	
11	SP550307	Top Cover	AF, FX, and HX 180 models
	SP550309	Top Cover	AF, FX, and HX 240 models
	SP533635	Top Cover	AF, FX, and HX 280 models
	SP555668	Top Cover	SW 20 models
	SP555670	Top Cover	SW 27 models
	SP555672	Top Cover	SW 32 models
12	SPPRI551016250	Hook	
13	SPPRI326002004	Holder	
14	SP553406	Automatic Door Opening Module	
15	SP533296	Panel Holder	
16	SP533341	Upper Lid Prop	
17	SP547702	Top Cover Reinforcement	20, 40, and 180 models
	SP547703	Top Cover Reinforcement	27, 55, and 240 models
	SP555407	Top Cover Reinforcement	32, 70, and 280 models
18	SP550115	Fastener	
19	SP273121005052	Cable Passage	5x2
20	SP516832	Hinge	
21	SP555658	Bolt	M6x16
22	SP547882	Rear Cover	
23	SP313250048008	Rivet	4,8x8

Cabinet - AF, FX, HX, PY, and SW Models (Drawing 2 of 2)

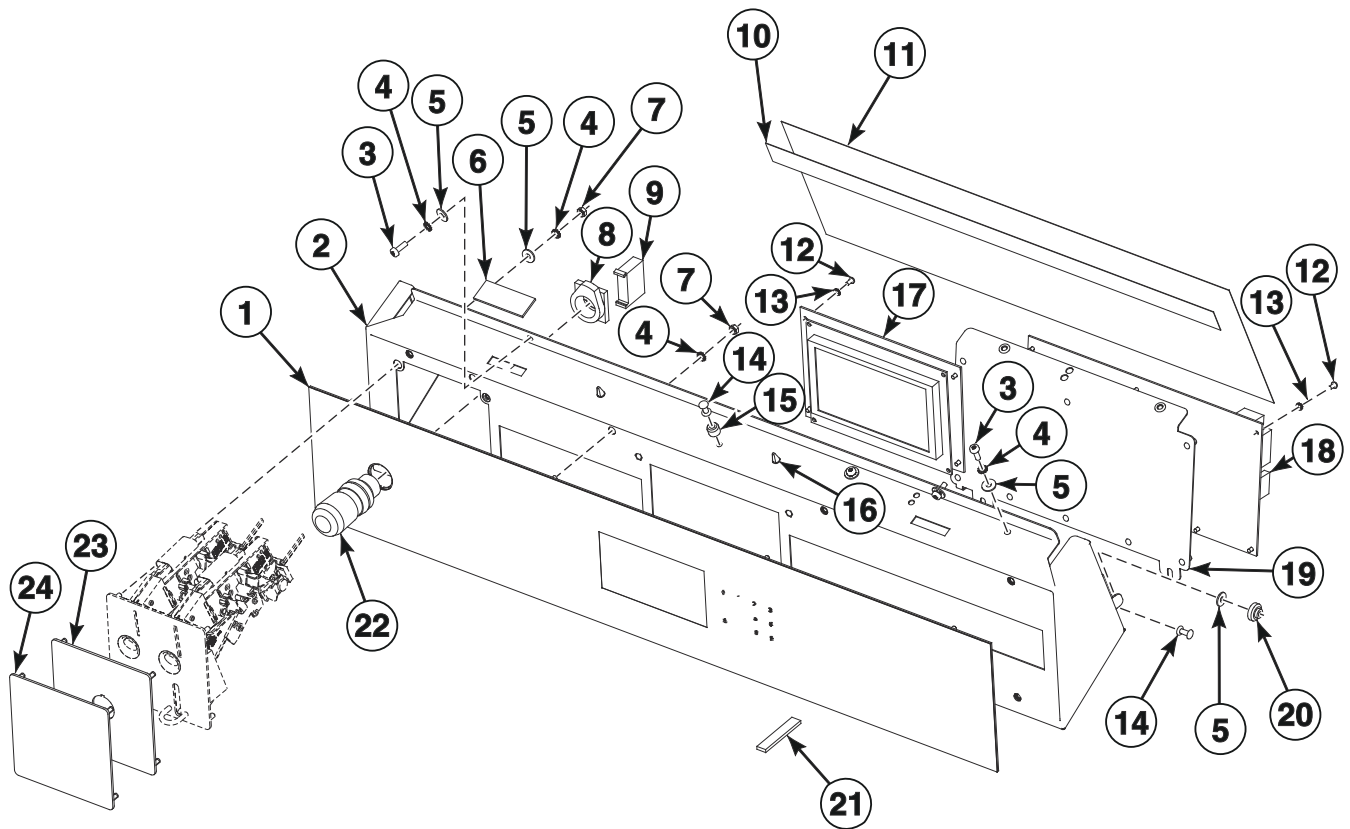


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Cabinet - AF, FX, HX, PY, and SW Models (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP311679800004	Washer	M4
2	SP550482	Bolt	M4x25
3	SP555658	Bolt	M6x16
4	SP533384	Lower Rear Cover	
5	SP550328	Side Panel	20, 40, and 180 models; Painted; Right
	SP550352	Side Panel	20, 40, and 180 models; Stainless; Right
	SP550332	Side Panel	27, 55, and 240 models; Painted; Right
	SP550356	Side Panel	27, 55, and 240 models; Stainless; Right
	SP533691	Side Panel	32, 70, and 280 models; Painted; Right
	SP555477	Side Panel	32, 70, and 280 models; Stainless; Right
6	SP529206	Screw	4x11
7	SP517232	Seal	
8	SP529068	Edge Protection	
9	SP533211	Front Panel	OPL; Painted
	SP533213	Front Panel	Vended; Painted
	SP533280	Front Panel	OPL; Stainless
	SP533278	Front Panel	Vended; Stainless

Control Panel - HY, SY, and UY Models (Drawing 1 of 4)

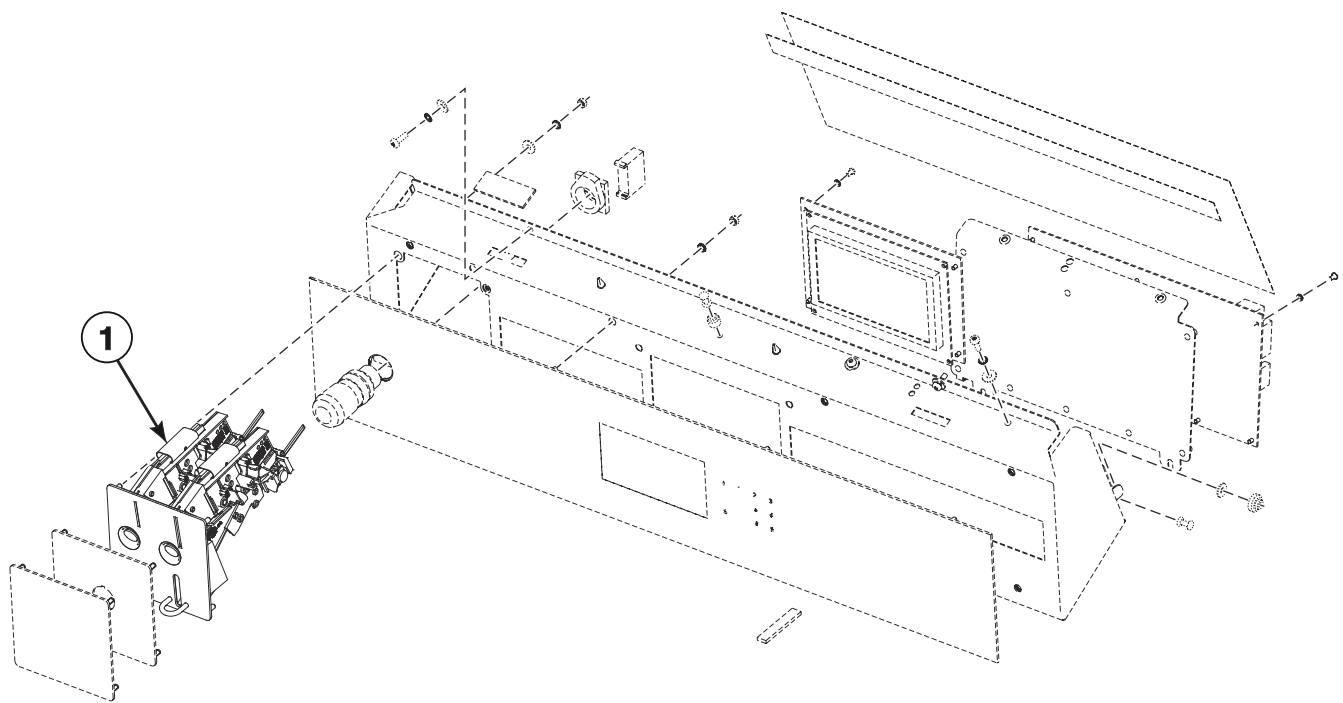


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Control Panel - HY, SY, and UY Models (Drawing 1 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP557581	Keyboard	UY models; OPL
	SP557577	Keyboard	SY models; OPL
	SP557578	Keyboard	SY models; Vended
	SP557584	Keyboard	HY models; OPL
2	SP557585	Control Panel	
3	SP555504	Bolt	M4x12
4	SP311679800004	Washer	M4
5	SP311902100004	Washer	M4
6	SPMEC001410	Self Adhesive Pad	
7	SP310934000004	Nut	M4
8	SP528311	Emergency Stop Connector	OPL
9	SP528312	Switching Unit	
10	SP510846	Adhesive	
11		Cover	
12	SP309798500306	Bolt	M3x6
13	SP311679800003	Washer	M3
14	SP547779	Rivet	4x16.7
15	SP520408	Pin Insertion	
16	SP528313	Cable Holder	
17	SP553412	Control Board	MC7
18	SP553405	Control Board Power	MC7
	SP547005	Board Interconnection Cable	
19	SP557618	Programmer Holder	
20	SP550113	Leading Pin	
21	SP284000012003	Adhesive	
22	SP528310	Emergency Stop Knob	OPL
	SP520032	Emergency Stop Wiring	OPL
	SP520033	Emergency Stop Interconnection	Vended
23	SP558929	Coin Meter Cover Plate	SY models; Black
24	SP558930	CPS Cover Plate	SY models; Black

Control Panel - HY, SY, and UY Models (Drawing 2 of 4)

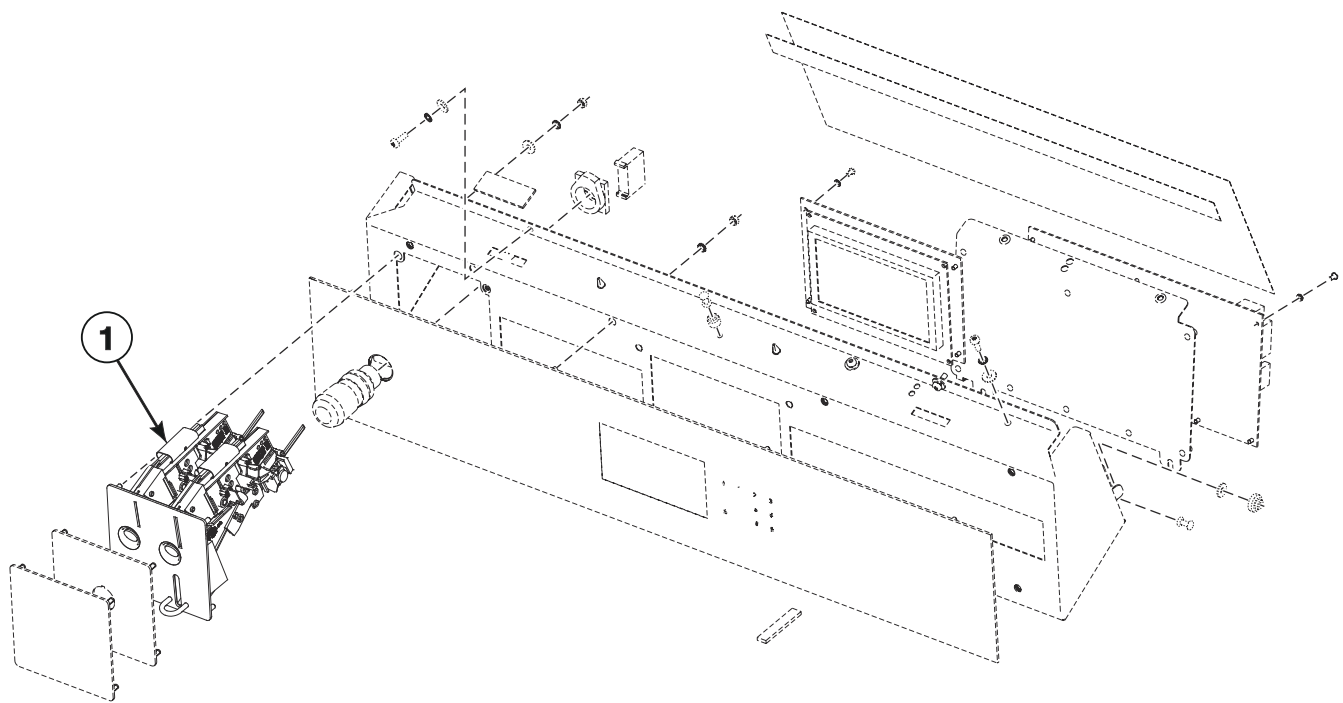


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Control Panel - HY, SY, and UY Models (Drawing 2 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP547601	Coin Meter	"5K" jeton
	SP547602	Coin Meter	"7K" jeton
	SP547603	Coin Meter	"10K" jeton
	SP547604	Coin Meter	"12K" jeton
	SP547605	Coin Meter	"15K" jeton
	SP547606	Coin Meter	"D" jeton
	SP547648	Coin Meter	0.05EUR
	SP547638	Coin Meter	0.2EUR
	SP547616	Coin Meter	0.5EUR
	SP547614	Coin Meter	1EUR
	SP547647	Coin Meter	2EUR
	SP547622	Coin Meter	0.2EUR + 0.5EUR
	SP547639	Coin Meter	0.2EUR + 1EUR
	SP547617	Coin Meter	0.5EUR + 1EUR
	SP547656	Coin Meter	0.5EUR + 2EUR
	SP547631	Coin Meter	1EUR + 2EUR
	SP547652	Coin Meter	"7K" + "D" jeton
	SP547666	Coin Meter	"7K" jeton and 2EUR
	SP547665	Coin Meter	"D" jeton and 2EUR
	SP547600	Coin Meter	1AUD + 20C
	SP547607	Coin Meter	1POND + 20PC
	SP547608	Coin Meter	1POND + 50PC
	SP547609	Coin Meter	100YEN
	SP547610	Coin Meter	500JPY + 100JPY
	SP547611	Coin Meter	5DKK
	SP547612	Coin Meter	20DKK
	SP547613	Coin Meter	5ILS + 1ILS
	SP547615	Coin Meter	1MYR
	SP547618	Coin Meter	1DKK + 5DKK
	SP547619	Coin Meter	10NOK + 20NOK
	SP547620	Coin Meter	2DKK + 5DKK
	SP547621	Coin Meter	5NOK
	SP547623	Coin Meter	1NZD + 2NZD
	SP547624	Coin Meter	10 NOK
	SP547625	Coin Meter	10NT + 50NT
	SP547626	Coin Meter	2DKK
	SP547627	Coin Meter	"Lucky Winner" jeton
	SP547628	Coin Meter	10TWD
	SP547629	Coin Meter	10CZK + 20CZK
	SP547630	Coin Meter	"7K Equipos Par Lavar" jeton
	SP547632	Coin Meter	Elektronic EMP500.12v5 for Euro + GBP
	SP547634	Coin Meter	500WON
	SP547635	Coin Meter	0.25USD
	SP547636	Coin Meter	1AUD + 2AUD
	SP547637	Coin Meter	5DK + 10DK
	SP547640	Coin Meter	"Sun Wash" jeton

Control Panel - HY, SY, and UY Models (Drawing 3 of 4)

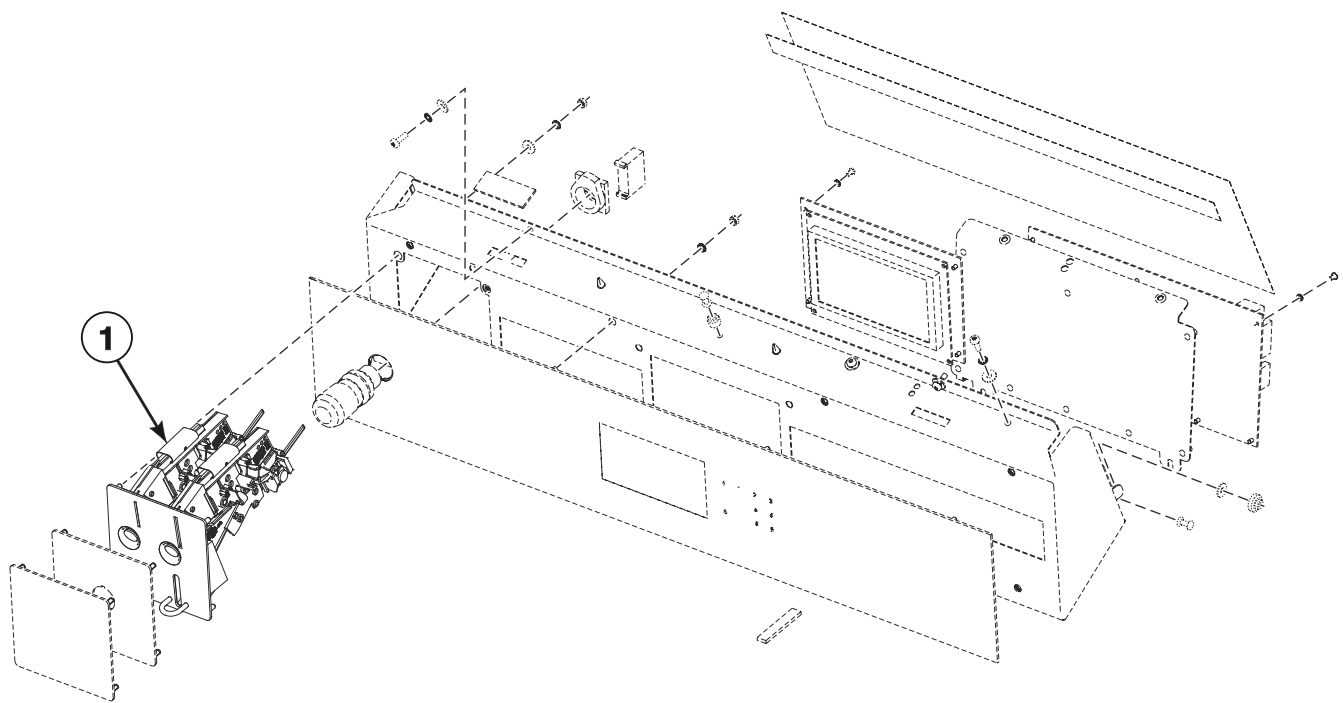


CFD2894P_D1714

Control Panel - HY, SY, and UY Models (Drawing 3 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP547641	Coin Meter	2DK + 10DK
	SP547642	Coin Meter	1AUD
	SP547643	Coin Meter	1CHF
	SP547644	Coin Meter	5NOK + 10NOK
	SP547645	Coin Meter	1 "TopMos" jeton + 1"LEV" jeton
	SP547646	Coin Meter	1 "Vendo" jeton
	SP547649	Coin Meter	1 jeton
	SP547650	Coin Meter	EMP 500.12v4, Moroccan currency
	SP547651	Coin Meter	20 penny
	SP547653	Coin Meter	1 "Wascator" jeton, jeton diamater 22.2 mm
	SP547654	Coin Meter	1 "Unibel" jeton, jeton diamater 18.55 mm
	SP547657	Coin Meter	50HUF + 100HUF
	SP547658	Coin Meter	1 jeton without coining, jeton diamater 20 mm
	SP547659	Coin Meter	1 "Volund" jeton, jeton diamater 22.5 mm
	SP547660	Coin Meter	1 "Wascator" jeton, jeton diamater 19 mm
	SP547661	Coin Meter	1 Miele jeton
	SP547662	Coin Meter	1 jeton without coining, jeton diamater 26 mm
	SP547663	Coin Meter	Three-groove jeton; jeton diamater 27 mm
	SP547664	Coin Meter	Three-groove jeton; jeton diamater 25 mm
	SP537996	Coin Meter	"Top-Mosr" jeton
	SP547667	Coin Meter	"Milano Italy" jeton
	SP547668	Coin Meter	5PLN + 1PLN
	SP547669	Coin Meter	Two-grooves jeton; jeton diamater 27 mm
	SP547670	Coin Meter	"A.S.A.R.D." jeton, jeton diamater 25.8 mm
	SP547671	Coin Meter	20CZK
	SP547672	Coin Meter	Jeton "ASARD", jeton diamater 22.3 mm
	SP547673	Coin Meter	Jeton "Laundromatic Belgium", jeton diamater 22.3 mm
	SP547674	Coin Meter	1SGD
	SP547675	Coin Meter	Jeton "Asard Wascator", jeton diamater 19.9 mm
	SP555502	Coin Meter	"Easy Games" jeton
	SP555543	Coin Meter	"Brev.C" jeton
	SP555546	Coin Meter	50 Malaysian cent
	SP555549	Coin Meter	"Flat Polis" jeton
	SP555550	Coin Meter	"Butzi Wash" jeton
	SP555578	Coin Meter	1SGD, (new Singapore dollar)
	SP555558	Coin Meter	Copper without grooves jeton
	SP556117	Coin Meter	Electronic EMP500.12v5 New / Old Singapore dolar
	SP555666	Coin Meter	2x50 Malaysian cent
	SP555686	Coin Meter	Electronic EMP500.12v5 for EUR + "Gettone" jeton
	SP555559	Coin Meter	"Speedy Matic" jeton
	SP555579	Coin Meter	Was-Salon Lavoir jeton
	SP560742	Coin Meter	Electronic for CZK+jeton 7K
	SP560744	Coin Meter	Electronic for Dobi Ekspress jeton
	SP559948	Coin Meter	Euro+Jetonvale Por Un Lavado+Gettone
	SP560089	Coin Meter	STD 118-1 jeton
	SP560082	Coin Meter	5k IPSO jeton

Control Panel - HY, SY, and UY Models (Drawing 4 of 4)

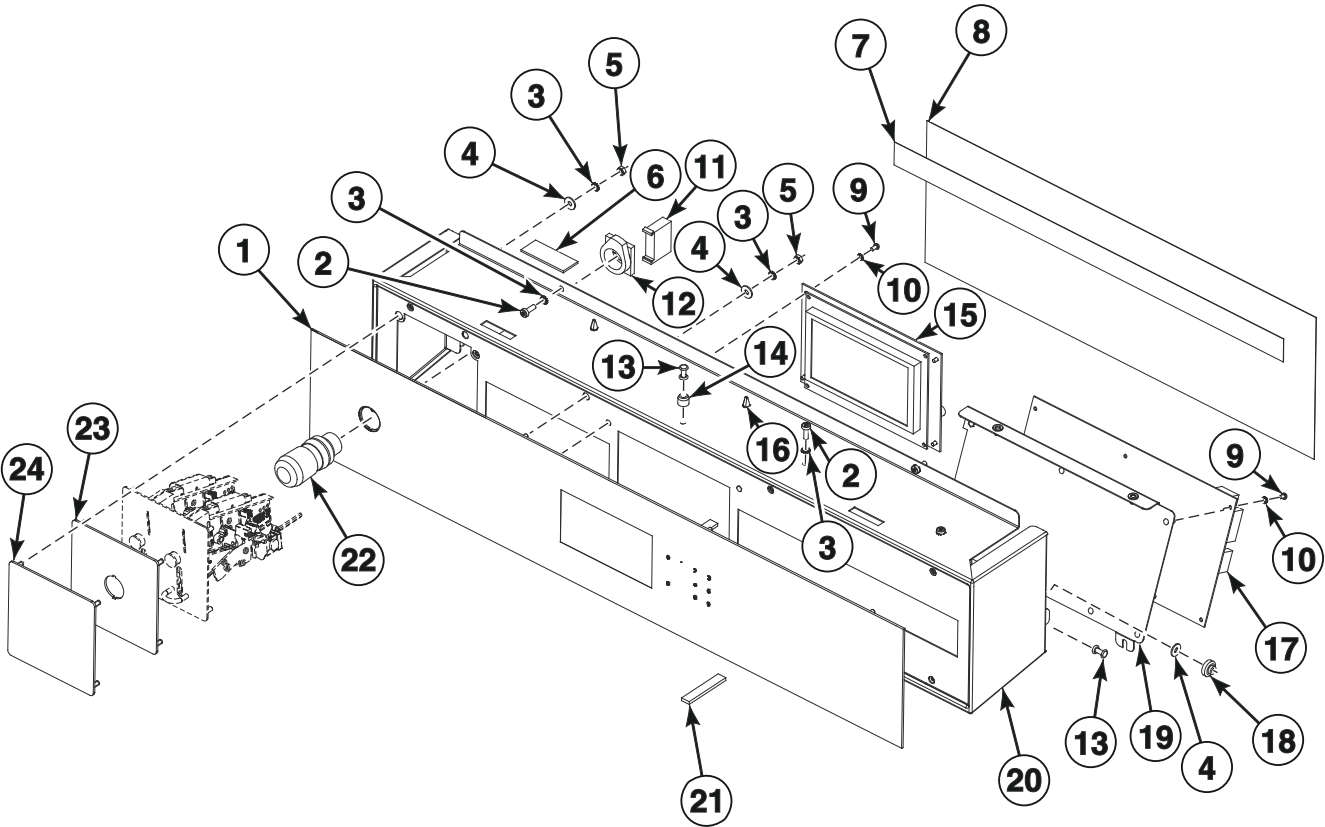


CFD2894P_D1714

Control Panel - HY, SY, and UY Models (Drawing 4 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP560083	Coin Meter	7k IPSO jeton
	SP560084	Coin Meter	10k IPSO jeton
	SP560085	Coin Meter	12k IPSO jeton
	SP560086	Coin Meter	15k IPSO jeton

Control Panel - IY and JLA Models (Drawing 1 of 3)

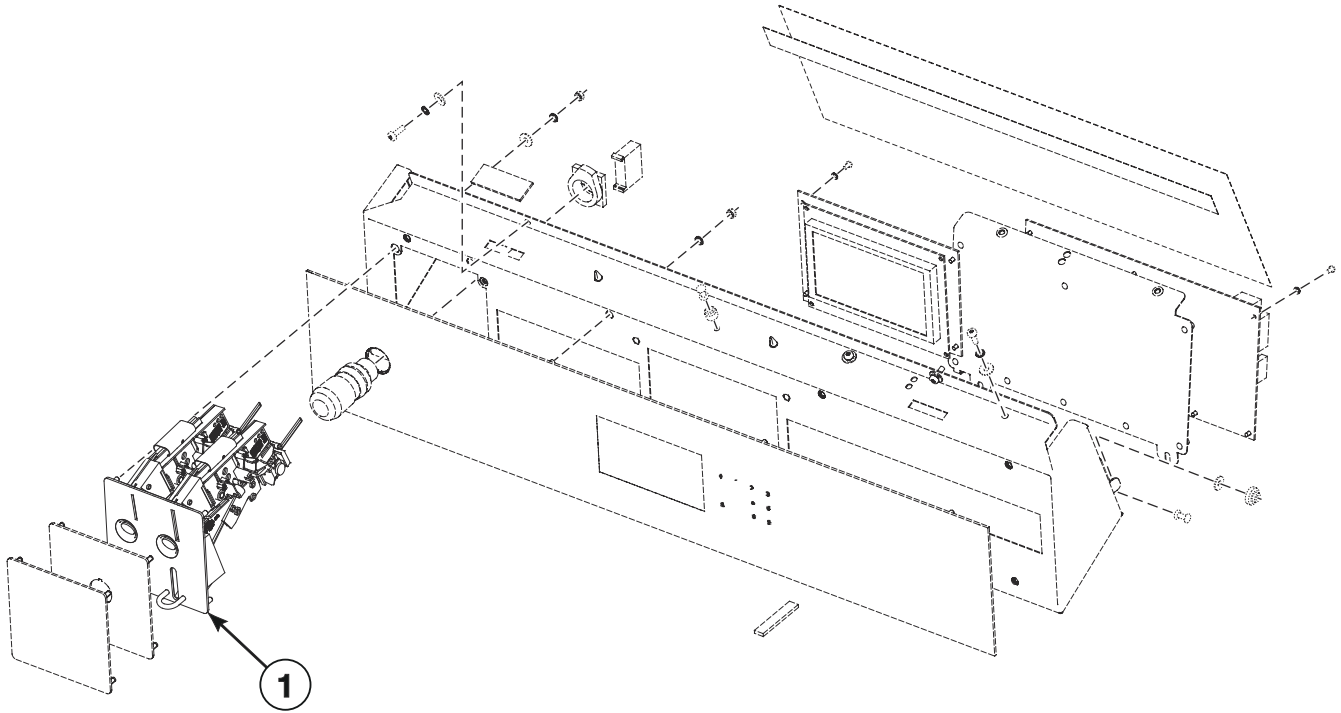


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Control Panel - IY and JLA Models (Drawing 1 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP557744	USB Connection	JLA models
	SP557571	Keyboard	I models; OPL
	SP557572	Keyboard	I models; Vended
	SP560763	Keyboard	OPL; Without logo
	SP560764	Keyboard	Vended; Without logo
	SP559393	Keyboard	JLA 40 models; OPL
	SP559396	Keyboard	JLA 40 models; Vended
	SP559376	Keyboard	JLA 50 models; OPL
	SP559377	Keyboard	JLA 65 models; OPL
2	SP555504	Bolt	M4x12
3	SP311679800004	Washer	M4
4	SP311902100004	Washer	M4
5	SP310934000004	Nut	M4
6	SPMEC001410	Self Adhesive Pad	
7	SP510846	Adhesive	
8		Cover	
9	SP309798500306	Bolt	M3x6
10	SP311679800003	Washer	M3
11	SP528312	Switching Unit	
12	SP528311	Emergency Stop Connector	
13	SP547779	Rivet	4x16.7
14	SP520408	Pin Insertion	
15	SP553419	Control Board	MC7
16	SP528313	Cable Holder	
17	SP553405	Control Board Power	MC7
	SP547005	Board Interconnection Cable	
18	SP550113	Leading Pin	
19	SP558896	Programmer Holder	
20	SP558907	Control Panel	
21	SP284000012003	Adhesive	
22	SP528310	Emergency Stop Knob	OPL
	SP520032	Emergency Stop Wiring	OPL
	SP520033	Emergency Stop Interconnection	Vended
23	SP558929	Coin Meter Cover Plate	
24	SP558930	CPS Cover Plate	

Control Panel - IY and JLA Models (Drawing 2 of 3)

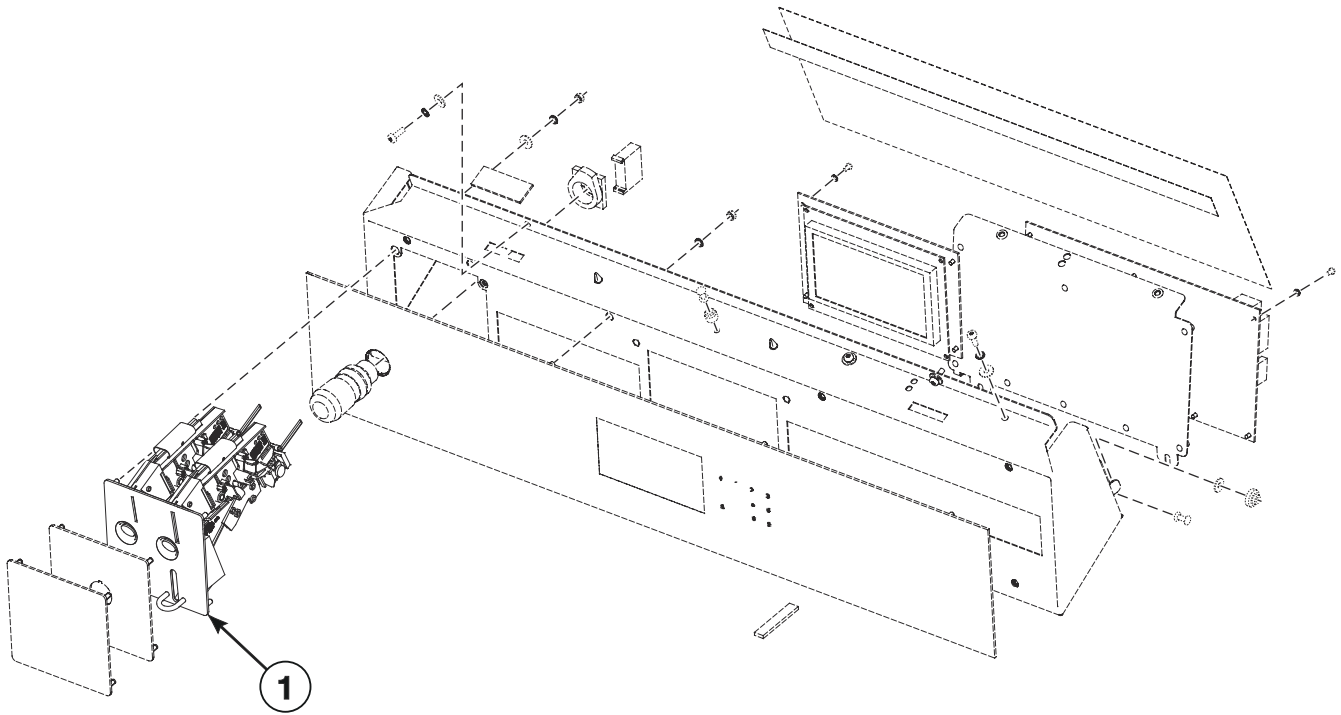


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Control Panel - IY and JLA Models (Drawing 2 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP558957	Coin Meter	EUR + GBP
	SP558958	Coin Meter	0.25USD
	SP558959	Coin Meter	0.5EUR + 1EUR
	SP560310	Coin Meter	1EUR
	SP560311	Coin Meter	0.5EUR
	SP560312	Coin Meter	1EUR + 2EUR
	SP560313	Coin Meter	"Equipos Par Lavar (TOP MOS)" jeton
	SP559933	Coin Meter	5K jeton
	SP559934	Coin Meter	10K jeton
	SP559935	Coin Meter	Vale por un lavado, gettone token
	SP559938	Coin Meter	STD 118-1 jeton
	SP560309	Coin Meter	7K jeton
	SP560405	Coin Meter	12K jeton
	SP560406	Coin Meter	15K jeton
	SP560407	Coin Meter	2EUR
	SP560408	Coin Meter	0.2EUR + 0.5EUR
	SP560409	Coin Meter	0.2EUR
	SP560410	Coin Meter	1EUR + 0.2EUR
	SP560411	Coin Meter	2EUR + 0.5EUR
	SP560412	Coin Meter	1AUD + 0.2AUD
	SP560413	Coin Meter	1 pound + 20PC
	SP560414	Coin Meter	1 pound + 50PC
	SP560415	Coin Meter	100JPY
	SP560416	Coin Meter	500JPY + 100JPY
	SP560417	Coin Meter	1AUD + 2AUD
	SP560418	Coin Meter	1AUD
	SP560419	Coin Meter	20PC
	SP560420	Coin Meter	50 Malaysian cent
	SP560421	Coin Meter	1SGD (new Singaporean dollar)
	SP560422	Coin Meter	2MYR + 0.5MYR
	SP560423	Coin Meter	1SGD
	SP560424	Coin Meter	1NZD + 2NZD
	SP560425	Coin Meter	"Easy games" jeton
	SP560426	Coin Meter	"Flat polis" jeton
	SP560427	Coin Meter	"Butzi wash" jeton
	SP560428	Coin Meter	"Speedy matic" jeton
	SP560429	Coin Meter	"Laundromatic Belgium" jeton, (jeton diameter 22.3 mm)
	SP560430	Coin Meter	New / Old Singapore dolar
	SP560431	Coin Meter	Euro+Token gettone
	SP560432	Coin Meter	500WON
	SP560745	Coin Meter	"Dobi ekspress" jeton
	SP560751	Coin Meter	"Lucky Winner" jeton
	SP559969	Coin Meter	Gettone jeton
	SP559949	Coin Meter	10 Taiwan dollar
	SP560090	Coin Meter	5K jeton
	SP560091	Coin Meter	7K jeton

Control Panel - IY and JLA Models (Drawing 3 of 3)

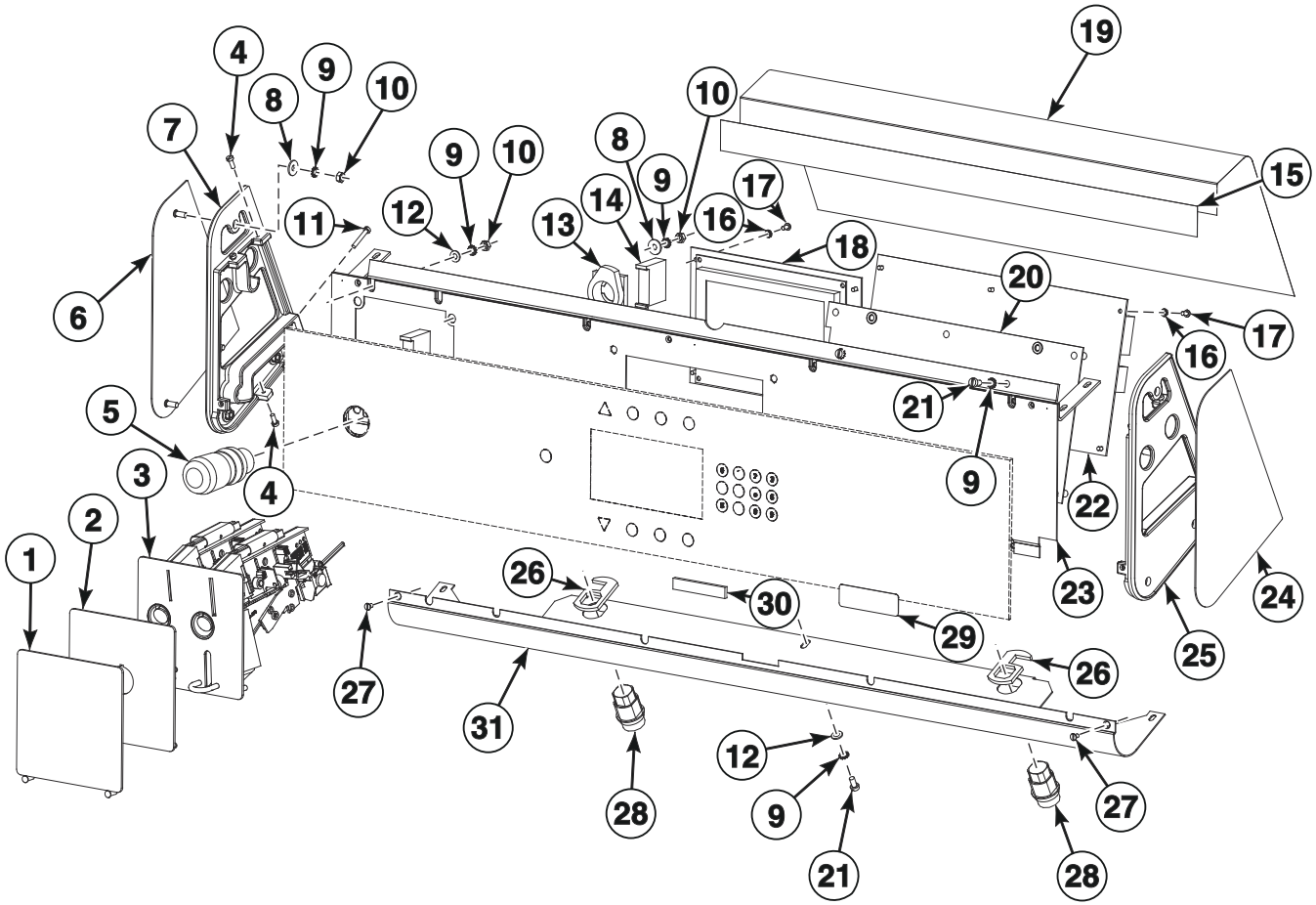


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Control Panel - IY and JLA Models (Drawing 3 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP560092	Coin Meter	10K jeton
	SP560093	Coin Meter	12K jeton
	SP560094	Coin Meter	15K jeton
	SP560100	Coin Meter	Electrolux Asard jeton
	SP560087	Coin Meter	Gettone jeton

Control Panel - AF, FX, HX, PY, SW Models (Drawing 1 of 2)



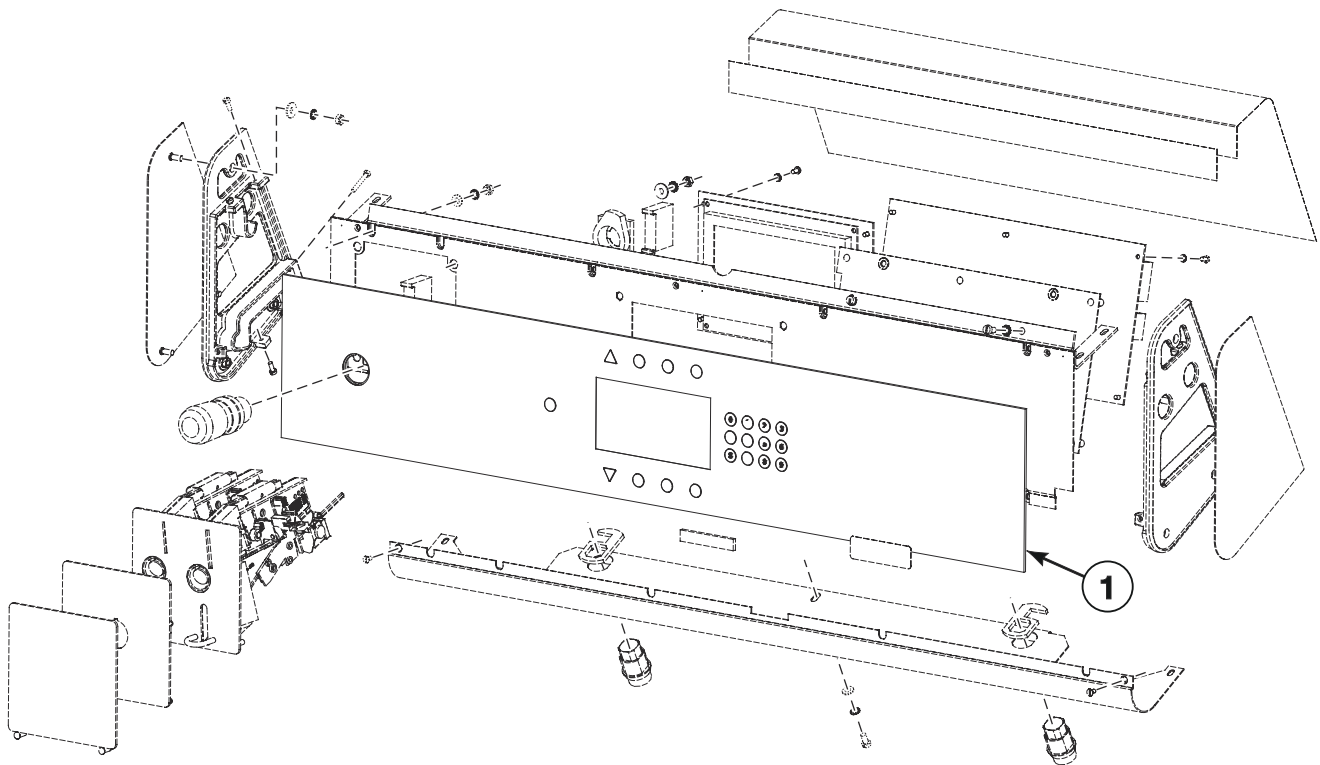
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Control Panel - AF, FX, HX, PY, SW Models (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP550149	Cover Plate	PY models
2	SP547565	Coin Meter Cover	
3	N/A	Coin Meter	
	N/A	Coin Meter Front Panel	
4	SP309084000308	Bolt	M3x8
5	SP528310	Emergency Stop Knob	OPL
	SP520032	Emergency Stop Wiring	OPL
	SP520033	Emergency Stop Interconnection	Vended
6	SP547507	Left Side Sheet Metal	
7	SP533338	Left Side Board	
8	SP311902100004	Washer	M4
9	SP311679800004	Washer	M4
10	SP310934000004	Nut	M4
11	SP309084000320	Bolt	M3x20
12	SP311125000004	Washer	M4
13	SP528311	Emergency Stop Connector	
14	SP528312	Switching Unit	
15	SP510846	Adhesive	
16	SP311679800003	Washer	M3
17	SP309798500306	Bolt	M3x6
18	SP547001	Control Board	MC7; Vended and CPS
	SP553411	Control Board	MC7; OPL
19		Cover	
20	SP550005	Programmer Holder	
21	SP555504	Bolt	M4x12
22	SP547002	Control Board Power	MC7; OPL
	SP553405	Control Board Power	Vended and CPS
	SP547005	Board Interconnection Cable	AF, FX, and HX models
	SP537995	Board Interconnection Cable	SW models
23	SP547571	Programmer Holder	
24	SP547506	Right Side Sheet Metal	
25	SP533339	Right Side Board	
26	SPPRI610002007	Small Hook Lock	MC7; OPL
27	SP309963000312	Bolt	M3x12
28	SP547527	Lock	
	SP550616	Key	Used with SP547527 Lock
29	SP537955	Logo Label	"240"; 27, 55, and 240 models
	SP556102	Logo Label	"280"; 32, 70, and 280 models
30	SP284000012003	Adhesive	
31	SP547574	Lower Lath	

N/A = Part no longer available

Control Panel - AF, FX, HX, PY, SW Models (Drawing 2 of 2)

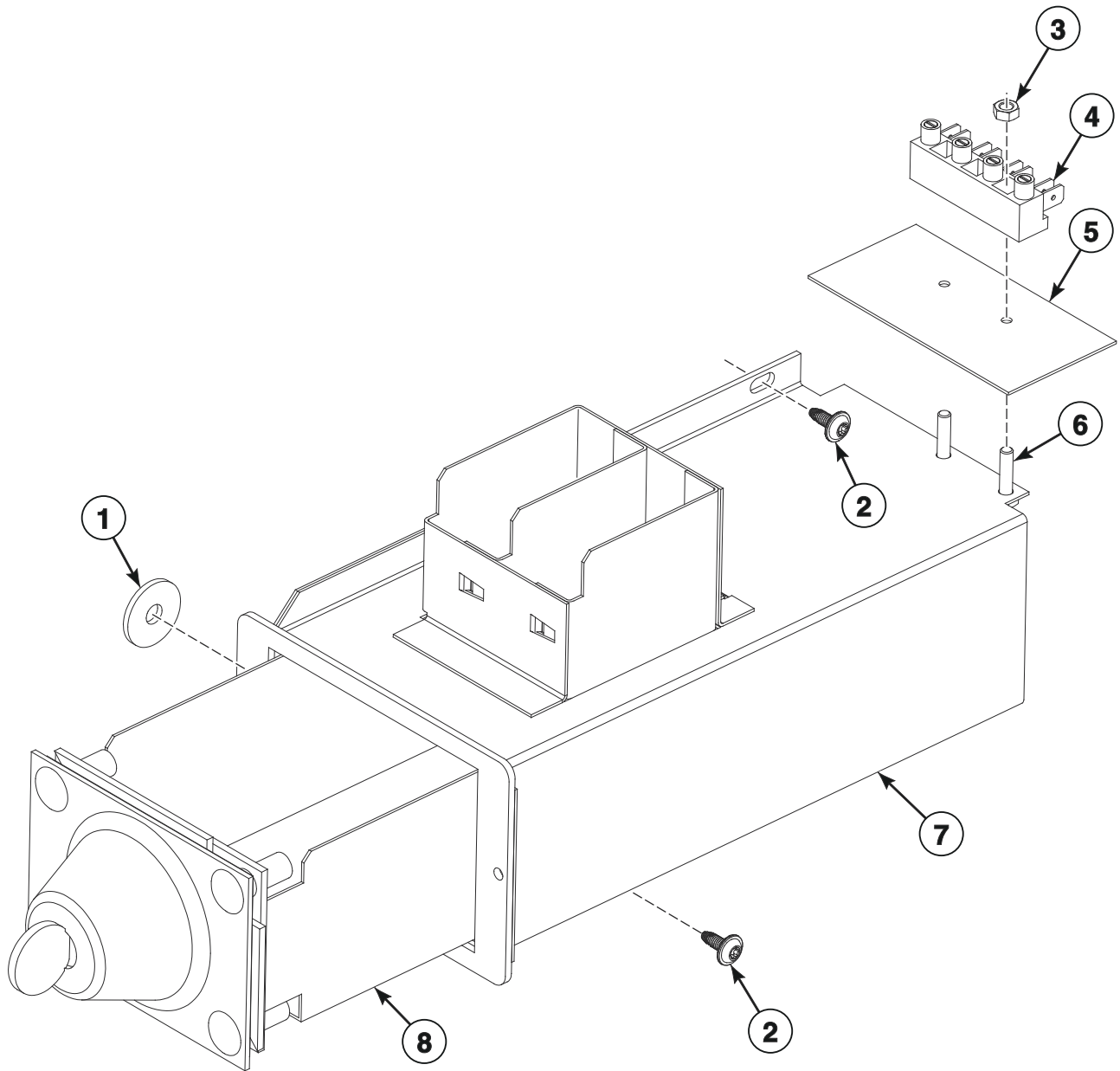


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Control Panel - AF, FX, HX, PY, SW Models (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP560757	Keyboard	PY models; X Control
	SP547018	Keyboard	FX models; OPL; X Control; Gray-black
	SP547017	Keyboard	FX models; Vended; X Control; Gray-black
	SP547015	Keyboard	FX models; CPS; X Control; Gray-black
	SP547016	Keyboard	FX models; CPS; X Control; Gray-black
	SP547030	Keyboard	AF models; OPL; X Control Plus; Black
	SP547029	Keyboard	AF models; OPL; X Control; Black
	SP547027	Keyboard	AF models; CPS; X Control; Black
	SP547028	Keyboard	AF models; CPS; X Control; Black
	SP547042	Keyboard	FX models; OPL; X Control Plus; Gray
	SP547041	Keyboard	FX models; OPL; X Control; Gray
	SP547039	Keyboard	FX models; Vended; X Control; Gray
	SP547040	Keyboard	FX models; CPS; X Control; Gray
	SP552912	Keyboard	HX models; X Control

Coin Meter

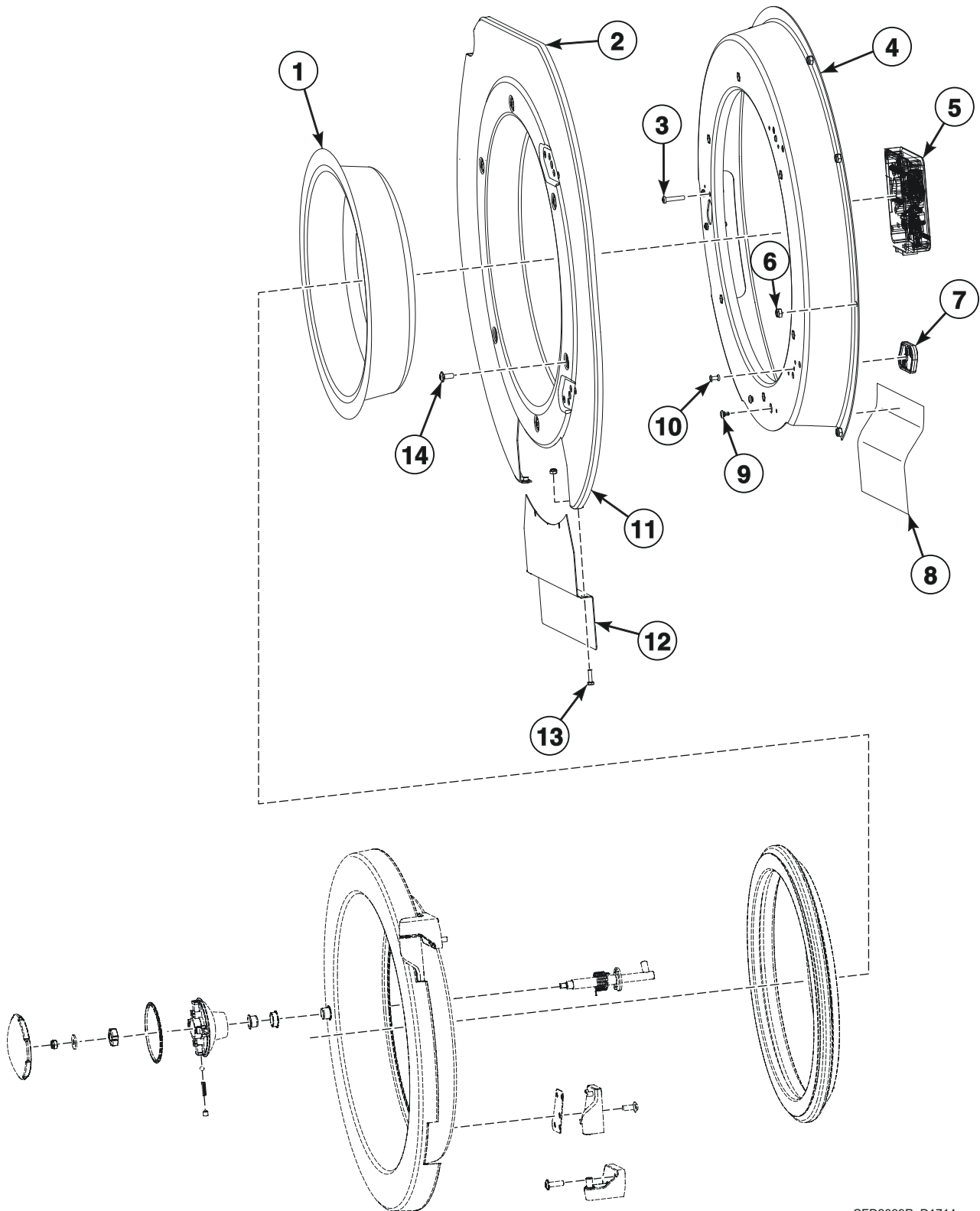


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Coin Meter

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP530884	Washer	M6
2	SP529206	Screw	4x11
3	SP310934000004	Nut	M4
4	SPPRI350000007	Terminal Board	
5	SPPRI350012007	Insulation Paper	
6	SP309933000416	Bolt	M4x16
7	SP547548	Coin Meter Case	AF, FX, HX, IY, JLA, PY, and SW models
	SP550436	Coin Meter Case	SY models
8	SP102532	Coin Meter Box	

Door (Drawing 1 of 2)

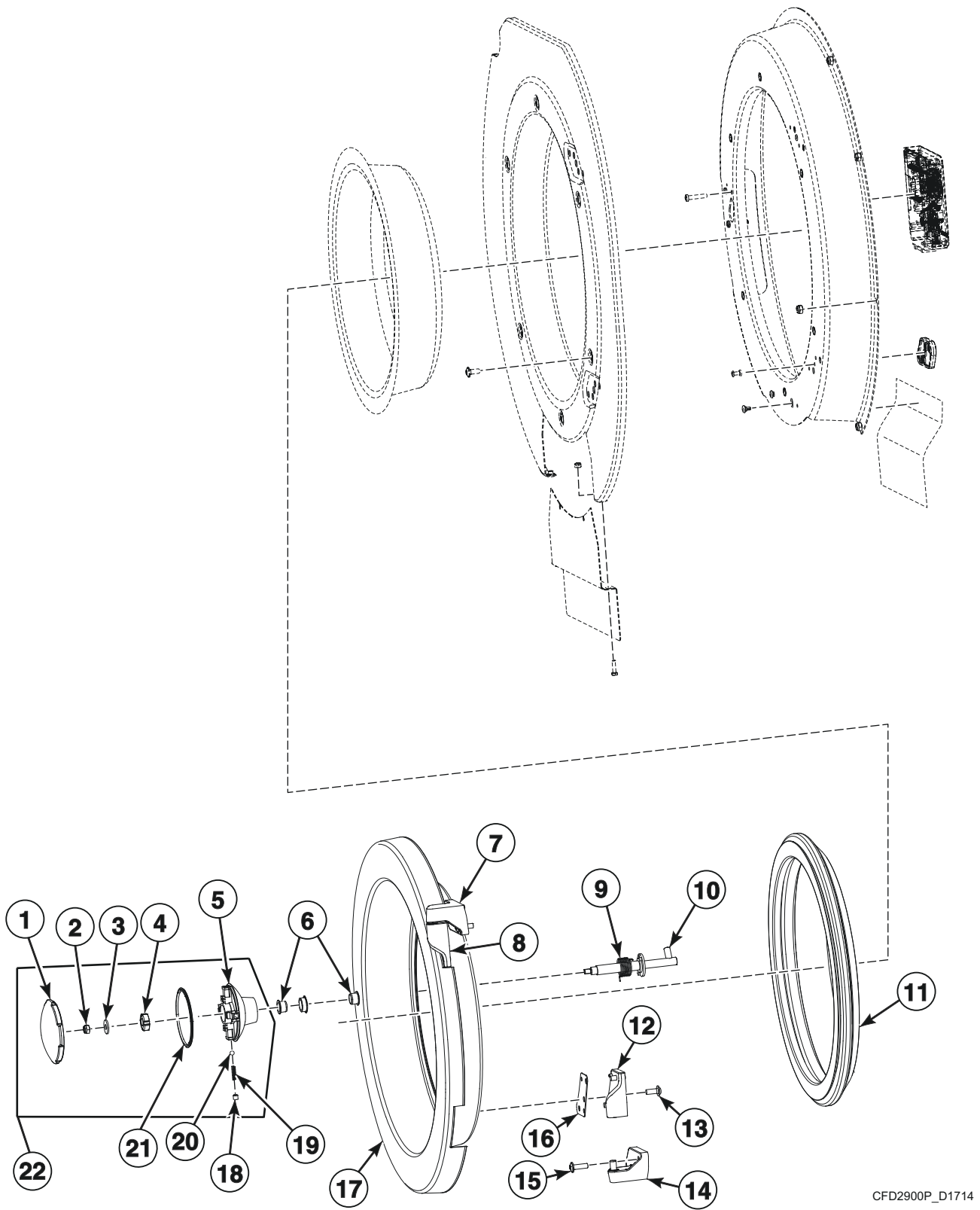


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Door (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	SP245704003021	Adhesive	Loctite 243
	SP552454	Door Lock Wiring	MC7; CSA models
	SP552453	Door Lock Wiring	MC7; CE models
	SP537896	Adhesive	Reversible
	SP245704000603	Adhesive	Loctite 603; Used with SP537854 Bolt
1	SP535439	Door Glass	AF, FX, HX, HY, PY, SW, SY, UY models
	SP556228	Door Glass	IY models
	SP562703	Door Glass	JLA models
2	SP556232	Front Panel	HY, IY, JLA, PY, SY, UY models; Photomaton
	SP556129	Front Panel	AF, FX, HX, and SW models
3	SP556137	Bolt	M5x25
4	SP537883	Door and Lock Holder	
5	SP537760	Lock	
6	SP310985000006	Nut	M6
7	SP537849	Hinge Spacer	
8	SP552972	Cover	
9	SP537856	Connector	
10	SP547779	Rivet	4x16.7
11	SP313251002104	Nut	M4
12	SP556237	Heating Element Front Cover	HY, IY, JLA, SY, UY models; Photomaton; Stainless
	SP537927	Heating Element Front Cover	AF, FX, HX, PY, and SW models; Black
13	SP309084000416	Bolt	M4x16
14	SP537854	Bolt	M6x14

Door (Drawing 2 of 2)

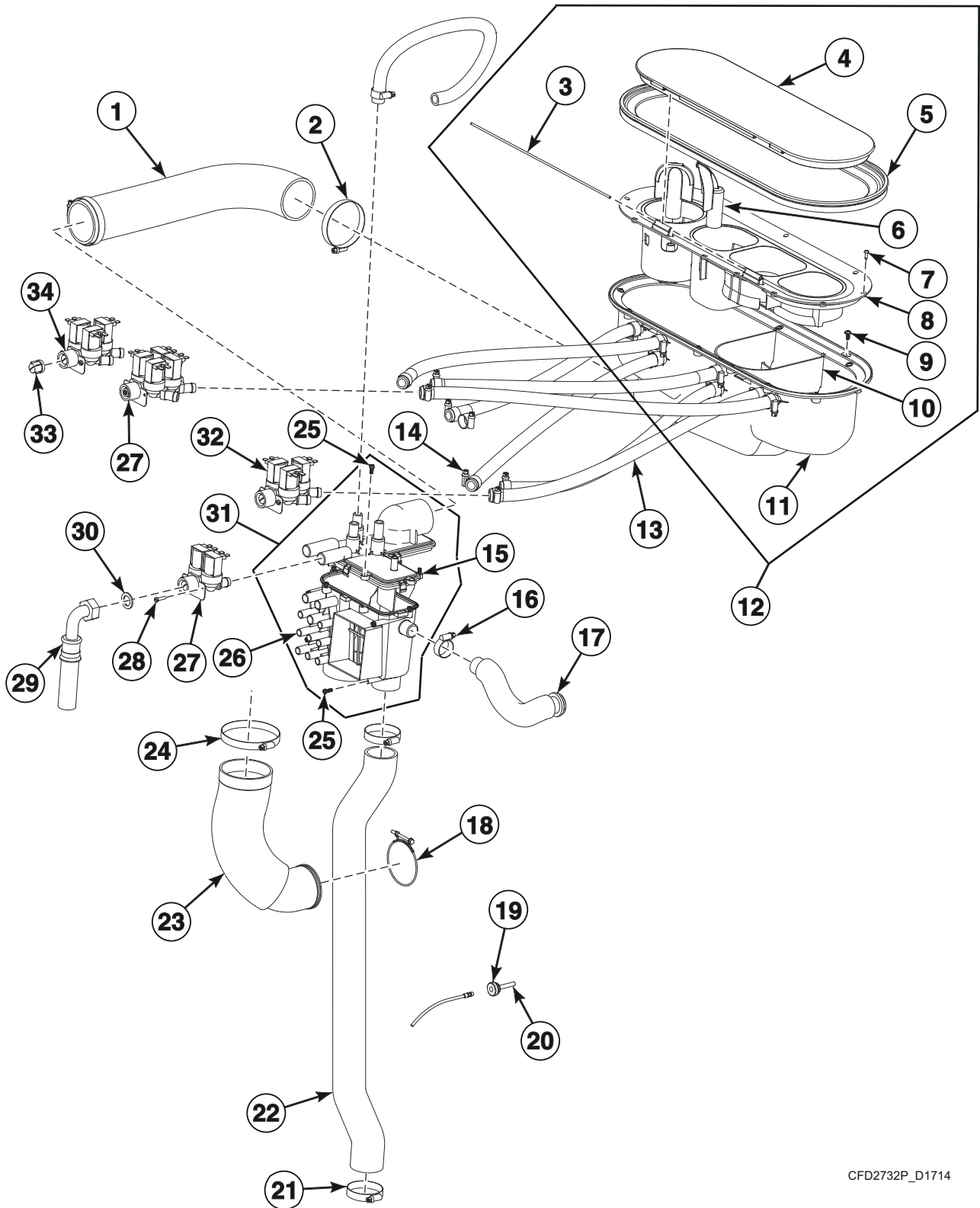


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Door (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP556278	Holder Cover	HY, SY, and UY models
	SP535438	Holder Cover	AF, IY, and JLA models; Photomaton
	SP535430	Holder Cover	FX, HX, PY, and SW models
2	SP310985000006	Nut	M6
3	SP311902100006	Washer	M6
4	SP529710	Locating Segment	
5	SP535429	Handle Lower Part	
6	SP529739	Casing	
7	SP556273	Upper Hinge	HY, SY, and UY models; Photomaton
	SP537839	Upper Hinge	AF, FX, HX, IY, JLA, PY, and SW models
8	SP556275	Upper Hinge	HY, PY, SY, and UY models; Photomaton
	SP537841	Upper Hinge	AF, FX, HX, IY, JLA, and SW models
9	SP535402	Handle Torsion Spring	
10	SP537933	Lock Pin	
11	SP535447	Door Seal	
12	SP556276	Lower Hinge	HY, SY, and UY models; Photomaton
	SP537842	Lower Hinge	AF, FX, HX, IY, JLA, PY, and SW models
13	SP537864	Bolt	M6x16
14	SP556274	Lower Hinge	HY, SY, and UY models; Photomaton
	SP537840	Lower Hinge	AF, FX, HX, IY, JLA, PY, and SW models
15	SP535479	Bolt	M6x25
16	SP535421	Hinge Spacer	
17	SP535443	Door	FX, HX, HY, SW, SY, and UY models; Photomaton; Chrome
	SP535445	Door	AF, IY, JLA, and PY models; Black
18	SP553524	Bolt	M6x6
19	SP535406	Compression Spring	
20	SP535407	Handle Ball	
21	SP535411	Distinguishing Ring	FX, HX, HY, JLA, PY, SW, SY, and UY models; Blue
	SP535437	Distinguishing Ring	AF and IY models; Photomaton; Red
22	SP556297	Handle	HY, SY, and UY models
	SP552909	Handle	AF and IY models; Photomaton
	SP552908	Handle	FX, HX, PY, and SW models
	SP562714	Handle	JLA models

Water Inlet System - 20, 27, 40, 50, 55, 180, and 240 Models (Optional for 32, 65, 70, and 280 Models)

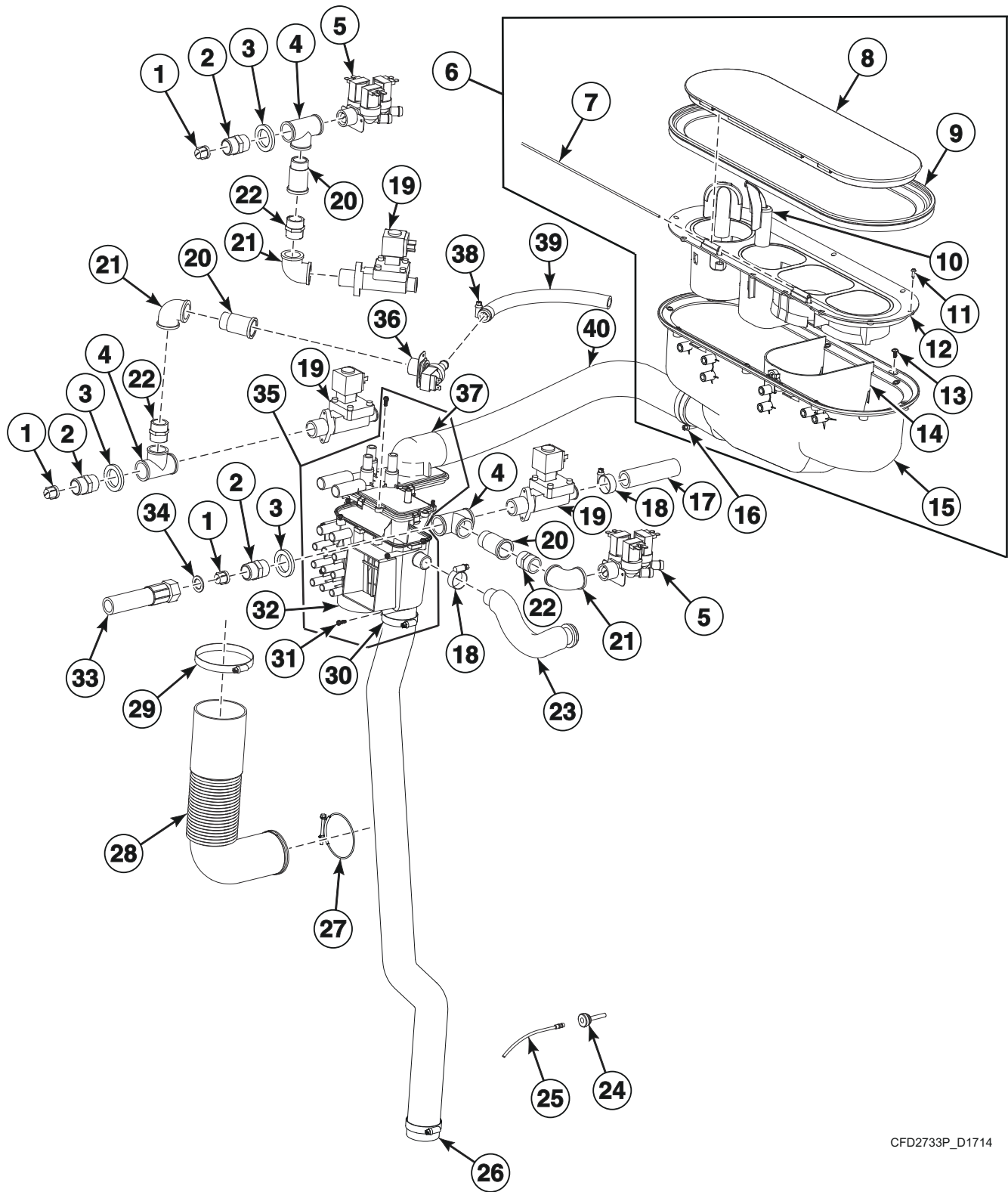


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Water Inlet System - 20, 27, 40, 50, 55, 180, and 240 Models (Optional for 32, 65, 70, and 280 Models)

REF	PART NO.	DESCRIPTION	COMMENTS
	SPPRI704000053	Sealant	Used with SP540115 Main Vessel
	SP562712	Double Check Valve	JLA models
1	SP526489	Dispenser Pipe	20, 40, and 180 models
	SP526490	Dispenser Pipe	27, 50, 55, and 240 models
	SP554128	Dispenser Pipe	32, 65, 70, and 280 models
2	SPPRI240000021	Hose Clamp	60-80
3	SP540117	Pin	
4	SP551695	Dispenser Lid	HY, SY, and UY models; Photomaton
	SP526461	Dispenser Lid	AF, FX, HX, IY, JLA, PY, and SW models
5	SP540158	Dispenser Seal	
6	SP540113	Flap	
7	SP309798124313	Screw	ST3.5x13
8	SP540112	Soap Hopper Upper Cover	
9	SP529206	Screw	4x11
10	SP540116	Internal Vessel	
11	SP540115	Main Vessel	
12	SP554214	Soap Hopper	HY, SY, and UY models; Photomaton
	SP540164	Soap Hopper	AF, FX, HX, IY, JLA, PY, and SW models
13	SPPRI540000014	Hose	13/19
	SP101745	Hose Pipe	Valid for water approval
14	SPPRI240000002	Hose Clamp	12-22
15	SP526557	Mixer Lid	
16	SPPRI240000003	Hose Clamp	20-32
17	SP526482	Vent Hose	
18	SP526491	Hose Clamp	62-70
19	SP526439	Temperature Sensor Seal	
20	SP503839	Temperature Sensor	
21	SPPRI240000017	Hose Clamp	40-60
22	SP547897	Overflow Tube	20, 27, 40, 50, 55, 180, and 240 models
	SP554148	Overflow Tube	32, 65, 70, and 280 models
23	SP526506	Filling Elbow Pipe	
24	SPPRI240000007	Hose Clamp	70-90
25	SP526497	Screw	4x12
26	SP526565	Mixer Body	
27	SP547959	3-Way Valve	3/4"
28	SP309084000416	Bolt	4x16
29	SPPRI505000054	Filling Hose Pipe	Used with cold water
	SP547980	Filling Hose Pipe	Used with hot water
	SP101621	Filling Hose Pipe	Valid for water approval
	SP547831	Filling Hose Pipe	CSA models
30	SPPRI520001009	Seal	
31	SP526558	Mixer	
32	SP547958	2-Way Valve	3/4"
33	SPPRI340004030	Filter	
34	SP548933	4-Way Valve	3/4"

Water Inlet System - 32, 65, 70, and 280 Models **(Optional for 20, 27, 40, 50, 55, 180, and 240 Models)**



CFD2733P_D1714

Water Inlet System - 32, 65, 70, and 280 Models (Optional for 20, 27, 40, 50, 55, 180, and 240 Models)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SPPRI340004030	Filter	
2	SP510120	Pipe Nipple	3/4"
3	SPPRI231000062	Washer	28x42x5
4	SPPRI426001107	Tee	3/4"
5	SP547959	3-Way Valve	3/4"
6	SP554214	Soap Hopper	HY, SY, and UY models
	SP540164	Soap Hopper	AF, FX, HX, IY, and SW models
7	SP540117	Pin	
8	SP551695	Dispenser Lid	HY, SY, and UY models
	SP526461	Dispenser Lid	AF, FX, HX, IY, and SW models
9	SP540158	Dispenser Seal	
10	SP540113	Flap	
11	SP309798124313	Screw	ST3.5x13
12	SP540112	Soap Hopper Upper Cover	
13	SP529206	Screw	4x11
14	SP540116	Internal Vessel	Big
15	SP540115	Main Vessel	Requires SPPRI704000053 Silicon Sealant
16	SPPRI240000021	Hose Clamp	60-80
17	SPPRI540001019	Hose	
18	SPPRI240000003	Hose Clamp	20-32
19	SPPRI340200056	1-Way Valve	
20	SPPRI426003217	Extension	3/4" x 40
21	SPPRI426002072	Elbow	3/4"
22	SPPRI426001217	Pipe Nipple	3/4"
23	SP526482	Vent Hose	
24	SP526439	Temperature Sensor Seal	
25	SP503839	Temperature Sensor	
26	SP547897	Overflow Tube	20, 27, 40, 50, 55, 180, and 240 models
	SP554148	Overflow Tube	32, 65, 70, and 280 models
27	SP526491	Hose Clamp	62-70
28	SP526506	Filling Elbow Pipe	
29	SPPRI240000007	Hose Clamp	70-90
30	SPPRI240000017	Hose Clamp	40-60
31	SP526497	Screw	4x12
32	SP526565	Mixer Body	
33	SP533036	Filling Hose Pipe	
	SP547831	Filling Hose Pipe	CSA models
34	SPPRI520001009	Seal	
35	SP526558	Mixer	
36	SP554211	1-Way Valve	3/4"
37	SP526557	Mixer Lid	
38	SPPRI240000002	Hose Clamp	12-22
39	SPPRI540000014	Hose	13/19
40	SP526489	Dispenser Pipe	20, 40, and 180 models
	SP526490	Dispenser Pipe	27, 50, 55, and 240 models
	SP554128	Dispenser Pipe	32, 65, 70, and 280 models

This exploded view diagram illustrates the assembly of a mechanical device, likely a pump or motor. The components are numbered 1 through 25. The diagram shows the following parts and their assembly sequence:

- 1**: Main shaft or tube.
- 2**: Various small components, including pins, washers, and a small motor or actuator.
- 3**: A small circular component, possibly a seal or gasket.
- 4**: A small rectangular component, possibly a bracket or support.
- 5**: A small cylindrical component, possibly a pin or bolt.
- 6**: A small circular component, possibly a seal or gasket.
- 7**: A small rectangular component, possibly a bracket or support.
- 8**: A small rectangular component, possibly a bracket or support.
- 9**: A large cylindrical component, possibly a motor or actuator.
- 10**: A small cylindrical component, possibly a pin or bolt.
- 11**: A small cylindrical component, possibly a pin or bolt.
- 12**: A small cylindrical component, possibly a pin or bolt.
- 13**: A small cylindrical component, possibly a pin or bolt.
- 14**: A small cylindrical component, possibly a pin or bolt.
- 15**: A small cylindrical component, possibly a pin or bolt.
- 16**: A small cylindrical component, possibly a pin or bolt.
- 17**: A large cylindrical component, possibly a motor or actuator.
- 18**: A small cylindrical component, possibly a pin or bolt.
- 19**: A small cylindrical component, possibly a pin or bolt.
- 20**: A small cylindrical component, possibly a pin or bolt.
- 21**: A small cylindrical component, possibly a pin or bolt.
- 22**: A small cylindrical component, possibly a pin or bolt.
- 23**: A small cylindrical component, possibly a pin or bolt.
- 24**: A small cylindrical component, possibly a pin or bolt.
- 25**: A small cylindrical component, possibly a pin or bolt.

The diagram shows the assembly of the main shaft (1) with various components (2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25) and the motor/actuator (9). The motor/actuator (9) is shown with a large cylindrical component (17) and a small cylindrical component (18). The motor/actuator (9) is also shown with a small cylindrical component (19) and a small cylindrical component (20). The motor/actuator (9) is also shown with a small cylindrical component (21) and a small cylindrical component (22). The motor/actuator (9) is also shown with a small cylindrical component (23) and a small cylindrical component (24). The motor/actuator (9) is also shown with a small cylindrical component (25) and a small cylindrical component (26).

D1714

Drain System - Drain Valve

REF	PART NO.	DESCRIPTION	COMMENTS
1	SPPRI540001003	Water Level Switch Hose	
2	SPPRI241000017	Hose Clamp	A5.5
3	SPPRI503000028	Y-Piece	JLA models
4	SP562708	Waters Level Sensor	JLA models
5	SPPRI505000058	Profiled Sealing	JLA models
6	SP540183	Spring Clamp	
7	SP283449080200	Spiral	
8	SP345000626088	Binding Strip	
9	SP100188	Foam Roller	
10	SPPRI503000027	Air Trap Reduction	
11	SPPRI503002049	Air Trap Hose	
12	SPPRI240000003	Hose Clamp	20-32
13	SP500125	Reinforcement Tube	
14	SP526497	Screw	4x12
15	SP526454	Tee	
16	SPPRI240000007	Hose Clamp	70-90
17	SP526499	Drain Elbow	20, 40, and 180 models
	SP526500	Drain Elbow	27, 50, 55, and 240 models
	SP554117	Drain Elbow	32, 65, 70, and 280 models
18	SP309933000820	Bolt	M8x20
19	SP311902100008	Washer	8
20	SP526513	Drain Valve Holder	
21	SP529206	Screw	4x11
22	SP526460	Drain Valve	Includes SP550674 Drain Valve Chamber and SPPRI340002051 Drain Valve Motor
	SP550674	Drain Valve Chamber	
	SPPRI340002051	Drain Valve Motor	
	SP547821	Reverse Function Drain Valve	Non-CSA models
	SP554349	Drain Valve Seal	Used with SP547821 Reverse Function Drain Valve
23	SPPRI240000021	Hose Clamp	60-80
24	SP526492	Drain Hose Pipe	
25	SP526532	Hose Clamp	82-90

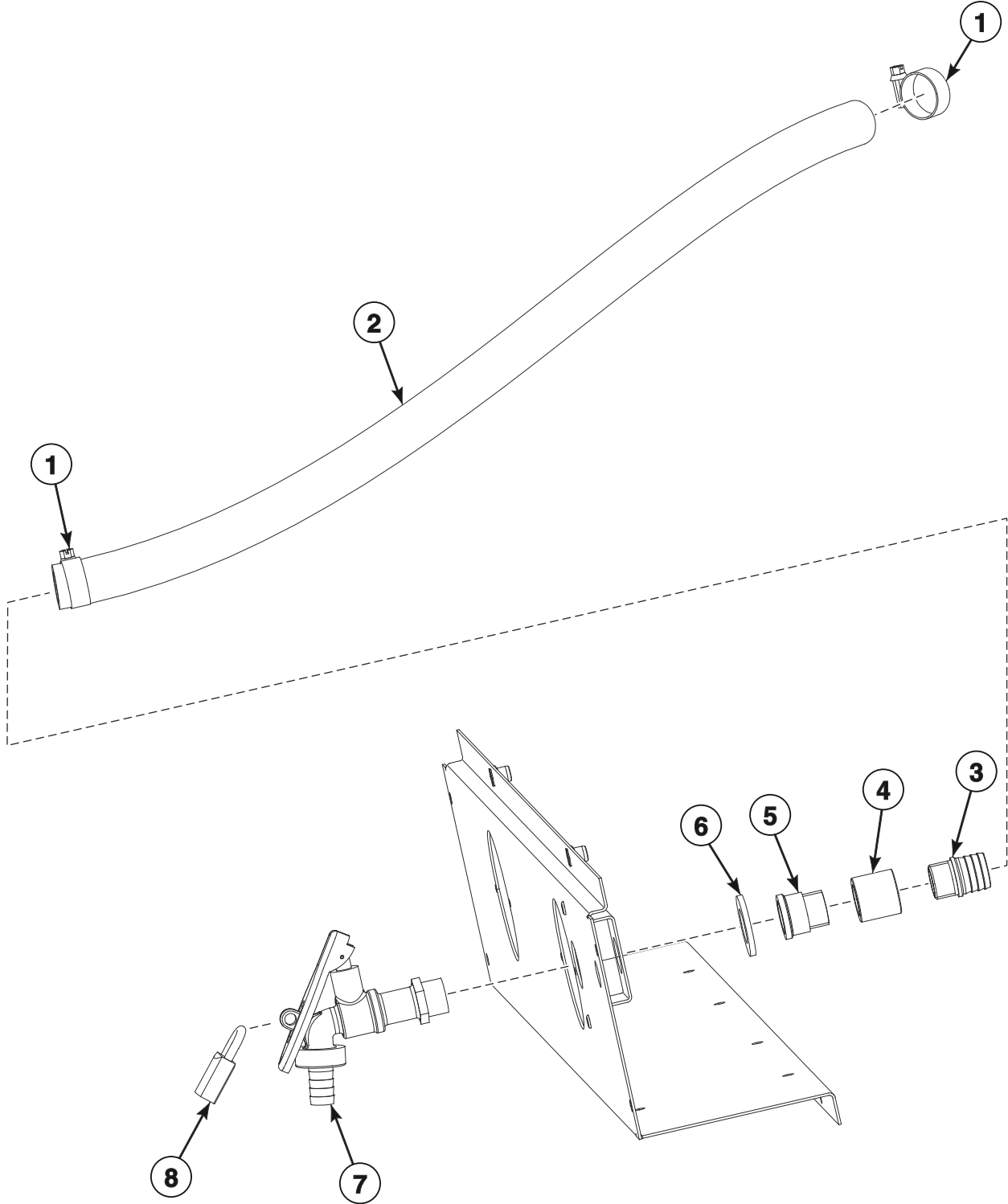
Drain System - Two Drain Valve Option - 32, 65, 70, and 280 Models



Drain System - Two Drain Valve Option - 32, 65, 70, and 280 Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP540183	Spring Clamp	
2	SP283449080200	Spiral	
3	SP345000626088	Binding Strip	
4	SPPRI5401001003	Water Level Switch Hose	
5	SP100188	Foam Roller	
6	SPPRI503000027	Air Trap Reduction	
7	SPPRI240000003	Hose Clamp	20-32
8	SPPRI241000017	Hose Clamp	A5.5
9	SP526454	Tee	
10	SPPRI240000007	Hose Clamp	70-90
11	SP554325	Drain Elbow	
12	SPPRI340055051	Complete Drain Valve	Includes SPPRI340054051 Drain Valve Chamber and SPPRI340002051 Drain Valve Motor
	SPPRI340054051	Drain Valve Chamber	
	SPPRI340002051	Drain Valve Motor	
	SPPRI340072051	Recycle Drain Valve	
13	SP526497	Screw	4x12
14	SP554117	Drain Elbow	
15	SP309933000820	Bolt	M8x20
16	SP311902100008	Washer	8
17	SP553424	Drain Valve Holder	
18	SP529206	Screw	4x11
19	SPPRI540001019	Hose	
20	SPPRI240000021	Hose Clamp	60-80
21	SP526492	Drain Hose Pipe	
22	SP526532	Hose Clamp	82-90
23	SP500125	Reinforcement Tube	
24	SPPRI503002049	Air Trap Hose	
25	SP273124080161	Tub to Drain Valve Hose	
26	SPR35100016514	Hose	
27	SPR35100016714	Cap	
28	SPPRI240000017	Hose Clamp	40-60

Wash Bath Sample (Optional) - 32, 65, 70, and 280 Models

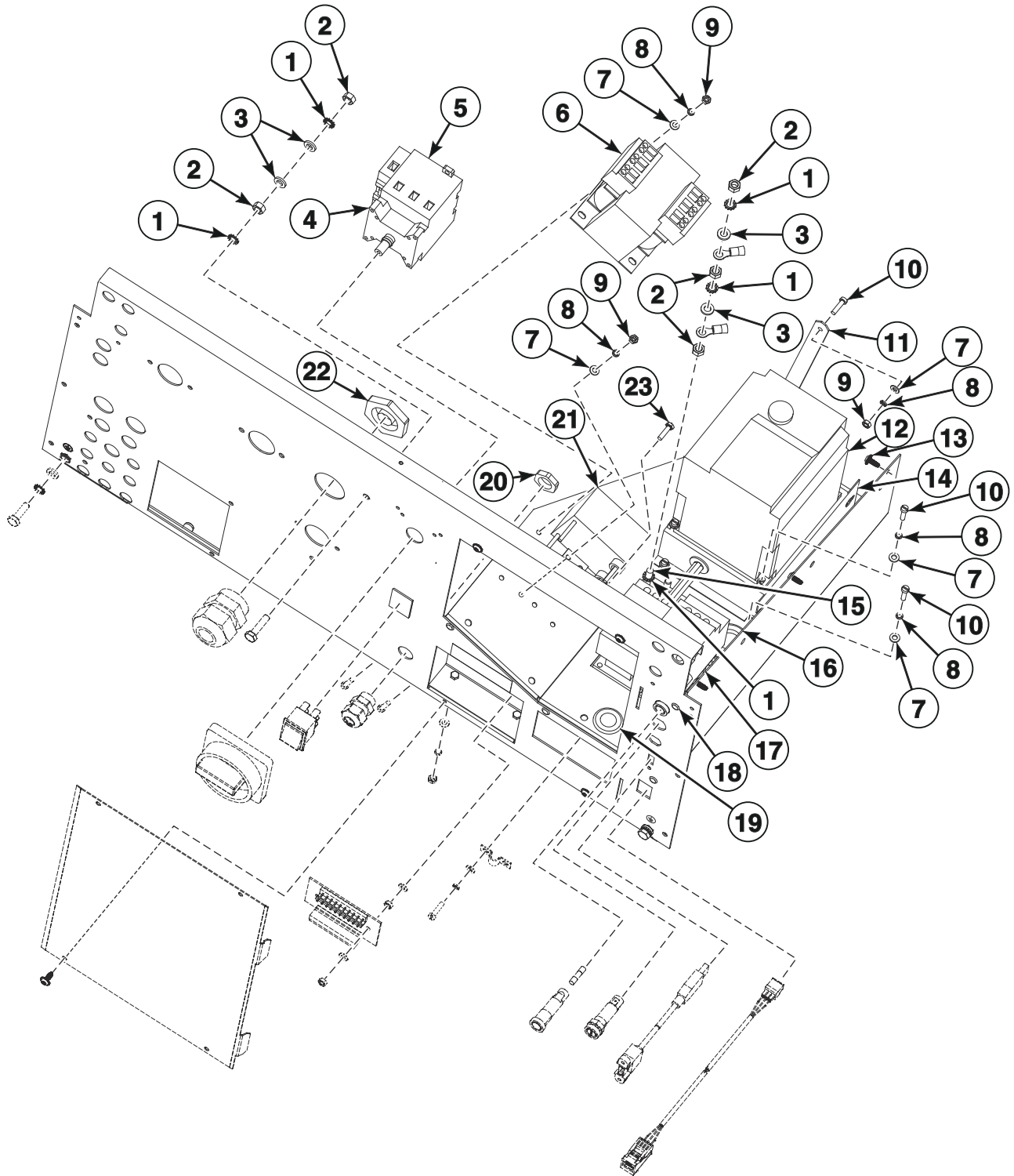


CFD2850P_D1714

Wash Bath Sample (Optional) - 32, 65, 70, and 280 Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	SPPRI240000003	Hose Clamp	20-32
2	SPPRI540001019	Hose	
3	SP531226	Threaded Joint	
4	SP536630	Screw	1/2"
5	SP319413102015	Extension Tube	1/2"
6	SP311125000020	Washer	21
7	SP523728	Garden Valve	1/2"
8	SP523167	Padlock	

Rear Panel (Drawing 1 of 2)

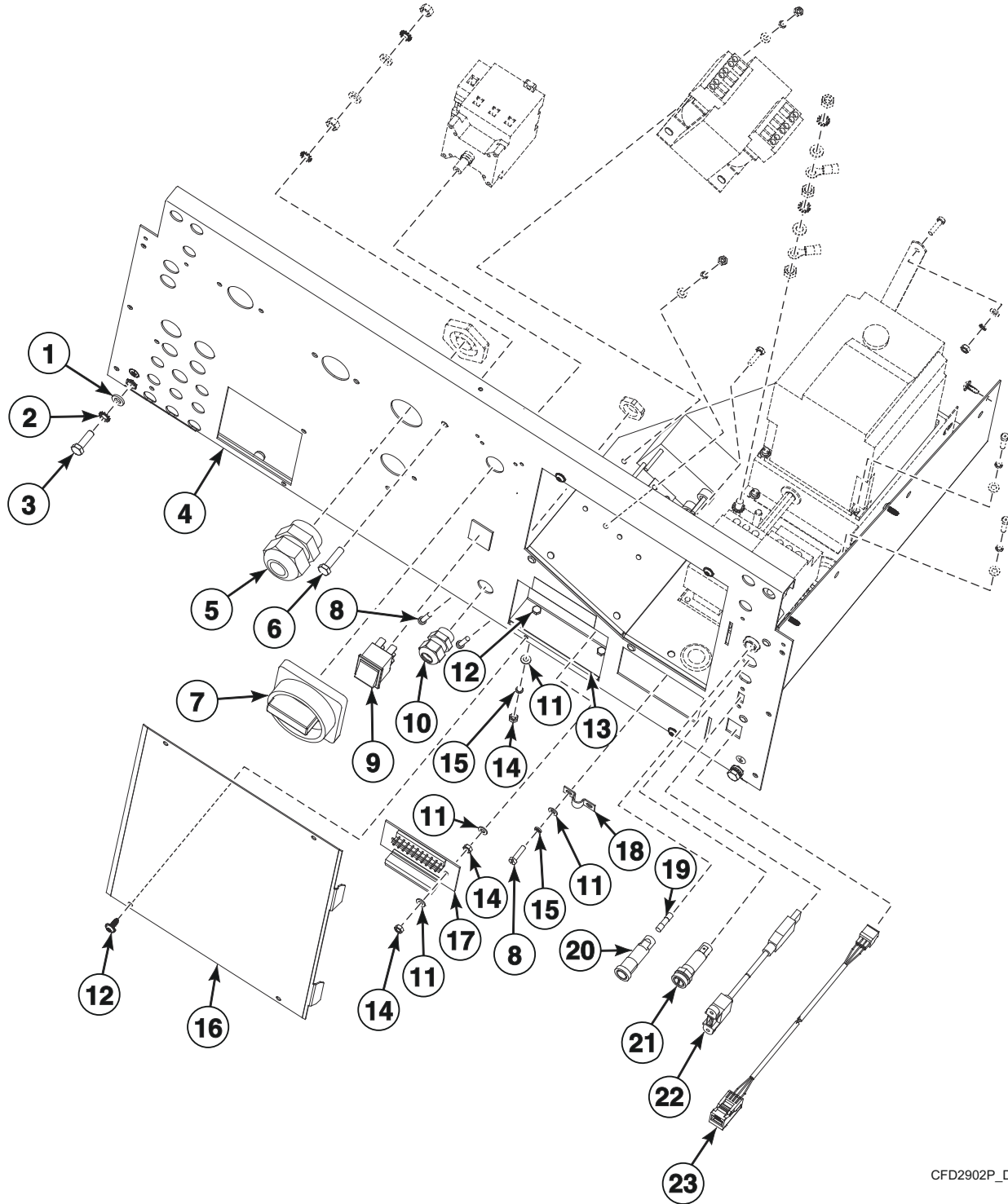


CFD2901P_D1714

Rear Panel (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	SP557769	Main Wiring	
	SP552476	Main Wiring	
	SP528443	Liquid Soap Supply Connection Kit	
	SPPRI407002123	4-Pole Terminal Block	20, 40, and 180 models; Photomaton
	SPPRI350012007	Insulation Paper	20, 40, and 180 models; Photomaton
1	SP311679824006	Washer	M6
2	SP310934100006	Nut	M6
3	SP311125100006	Washer	6.4
4	SP506407	Main Switch Fourth Pole	25A
	SPPRI404001098	Main Switch Fourth Pole	32A
	SPPRI404001099	Main Switch Fourth Pole	63A
5	SPPRI404000098	Main Switch	32A
	SPPRI404000097	Main Switch	25A
	SPPRI404000099	Main Switch	63A
6	SP516648	Transformer	
7	SP311125000004	Washer	4.3
8	SP311127000004	Washer	4
9	SP310934000004	Nut	M4
10	SP309084000416	Bolt	M4x16
11	SP540154	Holder Partition	20, 40, and 180 models
	SP526593	Holder Partition	27, 32, 50, 55, 65, 70, 240, and 280 models
12	SP525931	Frequency Inverter	FR-D720S-100-E8
	SP525932	Frequency Inverter	FR-D740S-080-E8
	SP528324	Communication Cable	
13	SP529206	Screw	4x11
14	SP525935	Filter	FR-D740-xxx
15	SP309933100625	Bolt	M6x25
16	SPPRI501000071	Cable Bushing	25x1.4
17	SPPRI345002019	Contactor	LC1D32M7
	SP514043	Contactor	LC1D50M7
	SP514038	Contactor	LC1-D09M7
	SP514042	Contactor	LC1D18M7
18	SP313250004007	Rivet	4x7
19	SP273121015002	Cable Passage	15x2
20	SP101416	Nut	M16
21	SP552251	Filter	FR-D720S-xxx
22	SP101419	Nut	M32
23	SP309933000416	Bolt	M4x16

Rear Panel (Drawing 2 of 2)

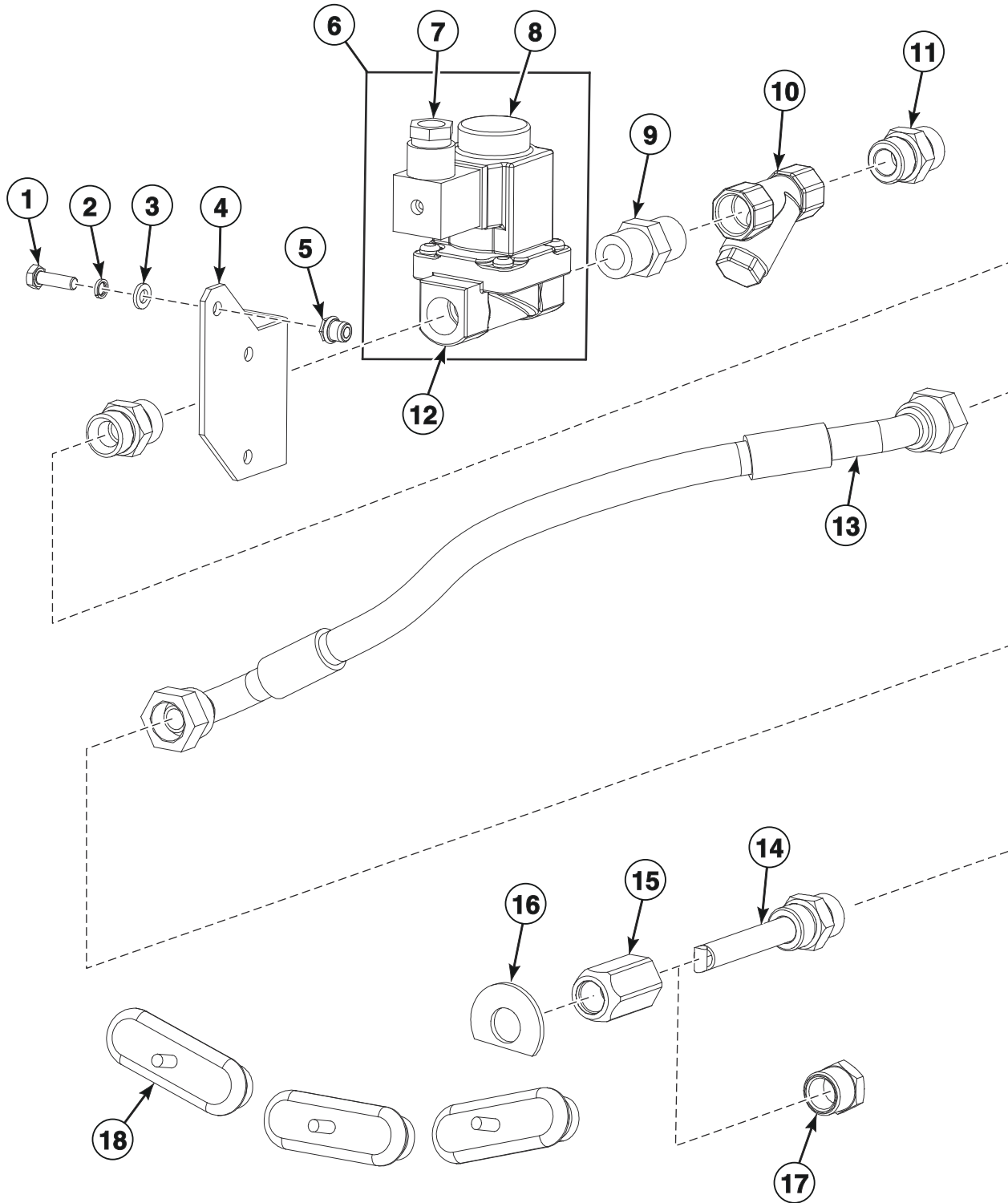


CFD2902P_D1714

Rear Panel (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP311125240006	Washer	6.4
2	SP311679824006	Washer	M6
3	SP309933000620	Bolt	M6x20
4	SP554384	Rear Panel	HY, IY, JLA, SY, and UY models
	SP547878	Rear Panel	AF, FX, HX, SW 20 and 180 models
	SP547880	Rear Panel	AF, FX, HX, SW 27 and 240 models
	SP554115	Rear Panel	AF, FX, HX, SW 32 and 280 models
5	SP101409	Cable Bushing	M32x1.5
	SP557952	Cable Bushing	M32
6	SP309933100625	Bolt	M6x25
7	SPPRI404000095	Main Switch Knob	
8	SP309084000416	Bolt	M4x16
9	SP100388	Switch	
10	SP101406	Cable Bushing	M16
11	SP311125000004	Washer	4.3
12	SP529206	Screw	4x11
	SP309933240408	Bolt	M4x8
13	SP540123	Liquid Detergent Box	
14	SP310934000004	Nut	M4
15	SP311127000004	Washer	4
16	SP526567	Rear Panel Lid	
17	SP524714	Soap Relay Board	
	SP528150	Pump Relay Board to LED Terminal Cable	
	SP557944	Soap Link Kit	
	SP557947	External Block Signal Cable	2.8m
18	SP528392	Cable Clamp	
19	SP345805005020	Fuse	5x20mm, T0.5A/250V
	SP345805163032	Fuse	6.3x32mm, T1A/500V
20	SPPRI401003020	Fuse Housing	6.3x32
21	SPPRI401001020	Fuse Housing	
22	SP547006	USB Cable	Rear panel connection
23	SP545234	Cable with Connectors	RS485

Steam Heating

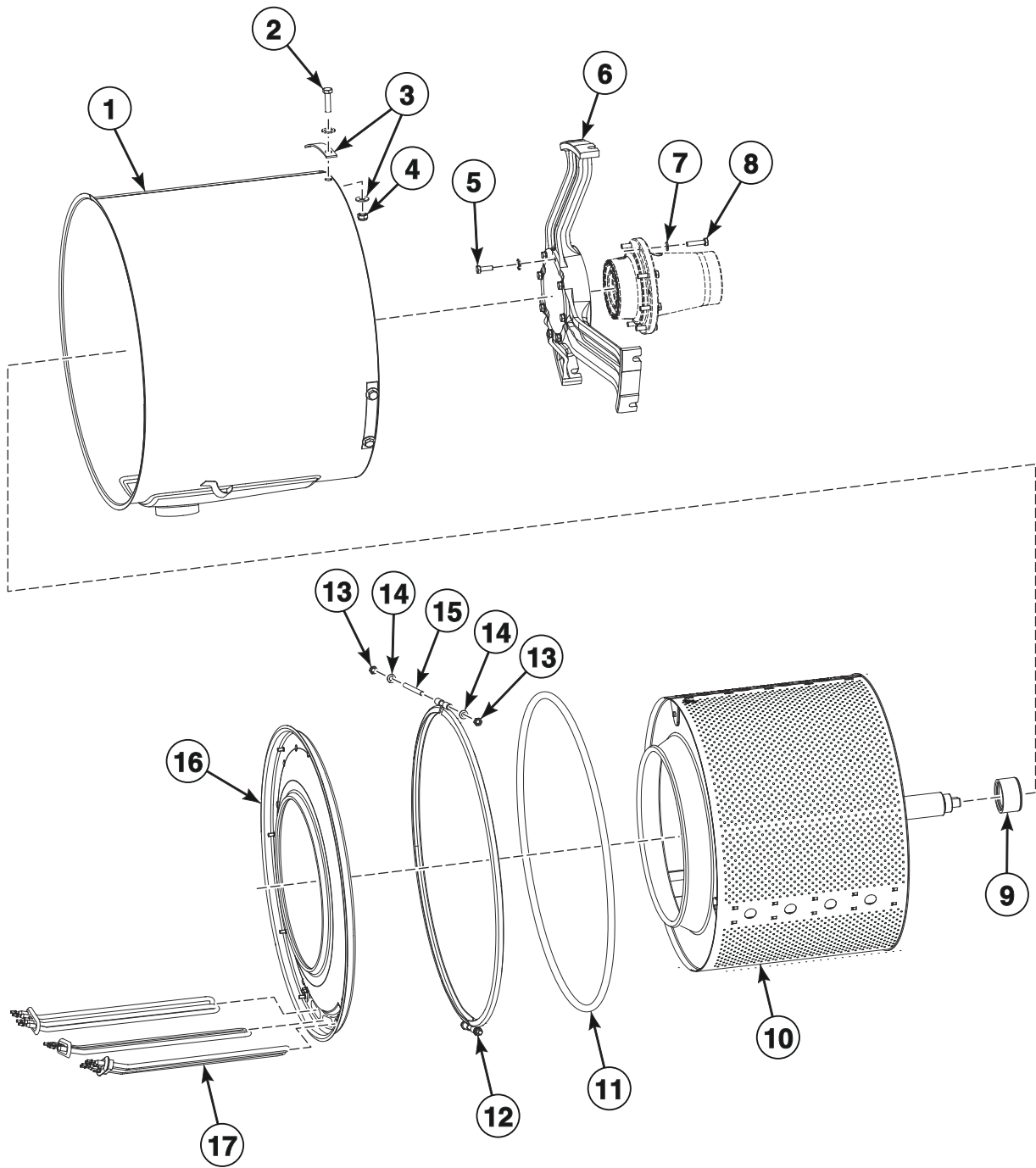


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Steam Heating

REF	PART NO.	DESCRIPTION	COMMENTS
	SP526564	Seal	
	SP101403	Adhesive	Loctite 5366
	SP245704000603	Adhesive	Loctite 603
	SP554340	Steam Kit	
1	SP309933000620	Bolt	M6x20
2	SP311127000006	Washer	6
3	SP311125000006	Washer	6.4
4	SP547873	Steam Valve Support	
5	SP313251000006	Nut	M6
6	SP514164	Steam Valve	1/2"
7	SP554156	Connector	
8	SP554110	Coil	50/60Hz
9	SP319428324012	Adapter	1/2"
10	SP405054120215	Steam Filter	1/2"
11	SPR22112000114	Pipe Nipple	1/2"
12	SP514165	Steam Valve Body	
13	SP526528	Steam Hose	1/2" 1/2", l=520mm
14	SP526525	Steam Injector	
15	SP547968	Adapter	G3/8" / G1/2"
16	SP547981	Washer	
17	SPPRI426001268	Plug	1/2"; Prep for electric and steam heat
18	SPPRI342001016	Heating Element Hole Plug	

Washing Drum and Tub

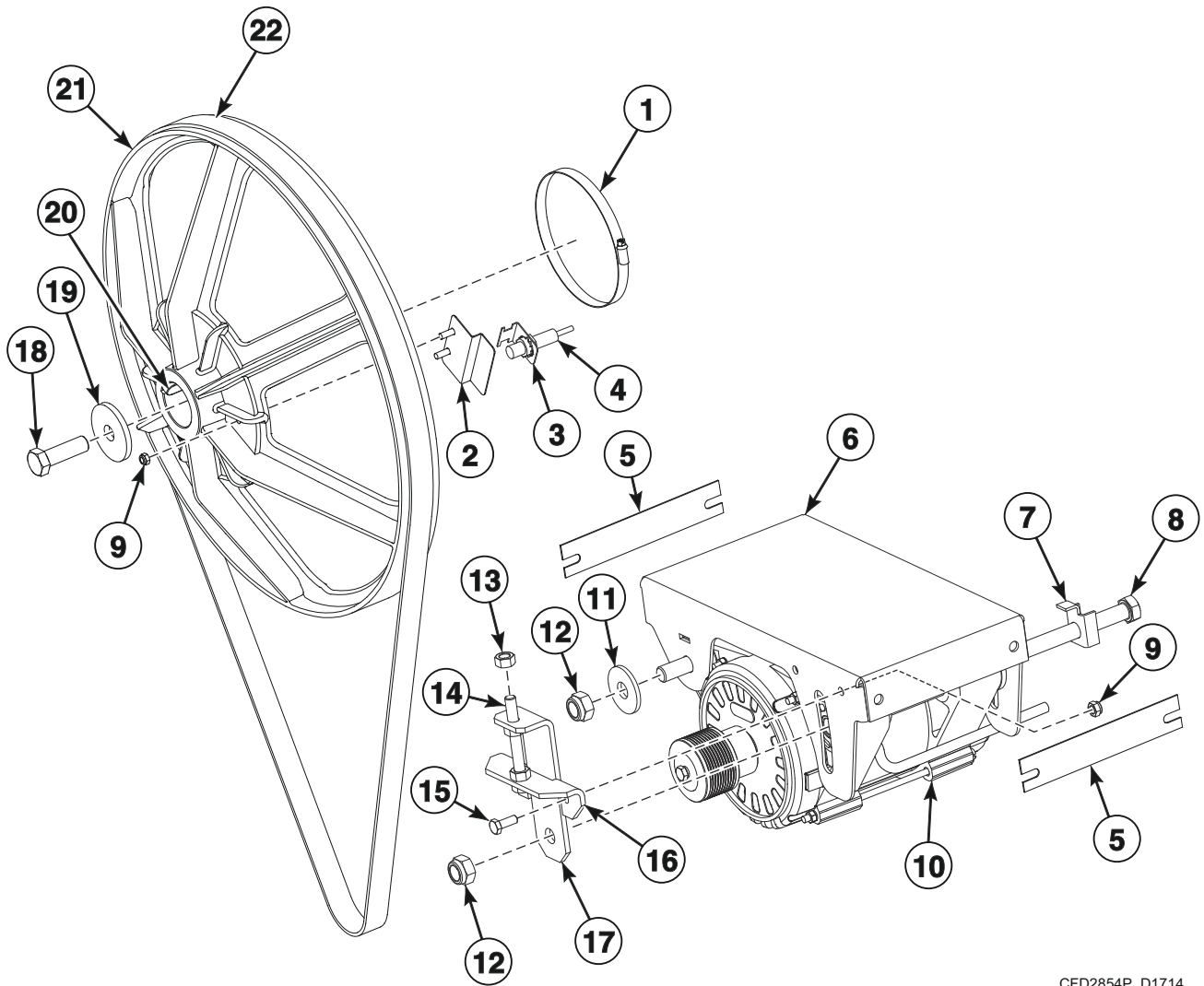


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Washing Drum and Tub

REF	PART NO.	DESCRIPTION	COMMENTS
	SP245704003021	Adhesive	Loctite 243; Used with bolt
	SPPRI704000053	Sealant	
	SP245704000050	Adhesive	
	SP510889	Anticorrosive Agent	
1	SP537810	External Tub	20, 40, and 180 models; Steam heating
	SP537837	External Tub	27, 50, 55, and 240 models; Steam heating
	SP552966	External Tub	32, 65, 70, and 280 models; Steam heating
	SP537921	External Tub	20, 40, and 180 models; Electric heating
	SP537922	External Tub	27, 50, 55, and 240 models; Electric heating
	SP552967	External Tub	32, 65, 70, and 280 models; Electric heating
2	SP309933001250	Bolt	M12x50
3	SP537898	Washer	
4	SP310985000012	Nut	M12
5	SP309933241035	Bolt	M10x35
6	SP537824	Cross Piece	
7	SP311125000013	Washer	M12
8	SP309933001235	Bolt	M12x35
9	SP552982	Shaft Ring	
10	SP537800	Washing Drum	20, 40, and 180 models
	SP537830	Washing Drum	27, 50, 55, and 240 models
	SP552969	Washing Drum	32, 65, 70, and 280 models
11	SP537821	Seal	d10-2550mm
12	SP537822	Clamp	
13	SP310934240008	Nut	M8
14	SP311125240008	Washer	M8
15	SPF02119000415	Bolt	M8
16	SP537819	External Tub Front Plate	
17	SP540127	Heating Element	20, 27, 40, 50, 55, 180, and 240; 2 x 2000W, l=470mm
	SP540132	Heating Element	20, 27, 40, 50, 55, 180, and 240; 2 x 3000W, l=470mm
	SP554152	Heating Element	32, 65, 70, and 280 models; 2x3650W, l=570mm

Drive

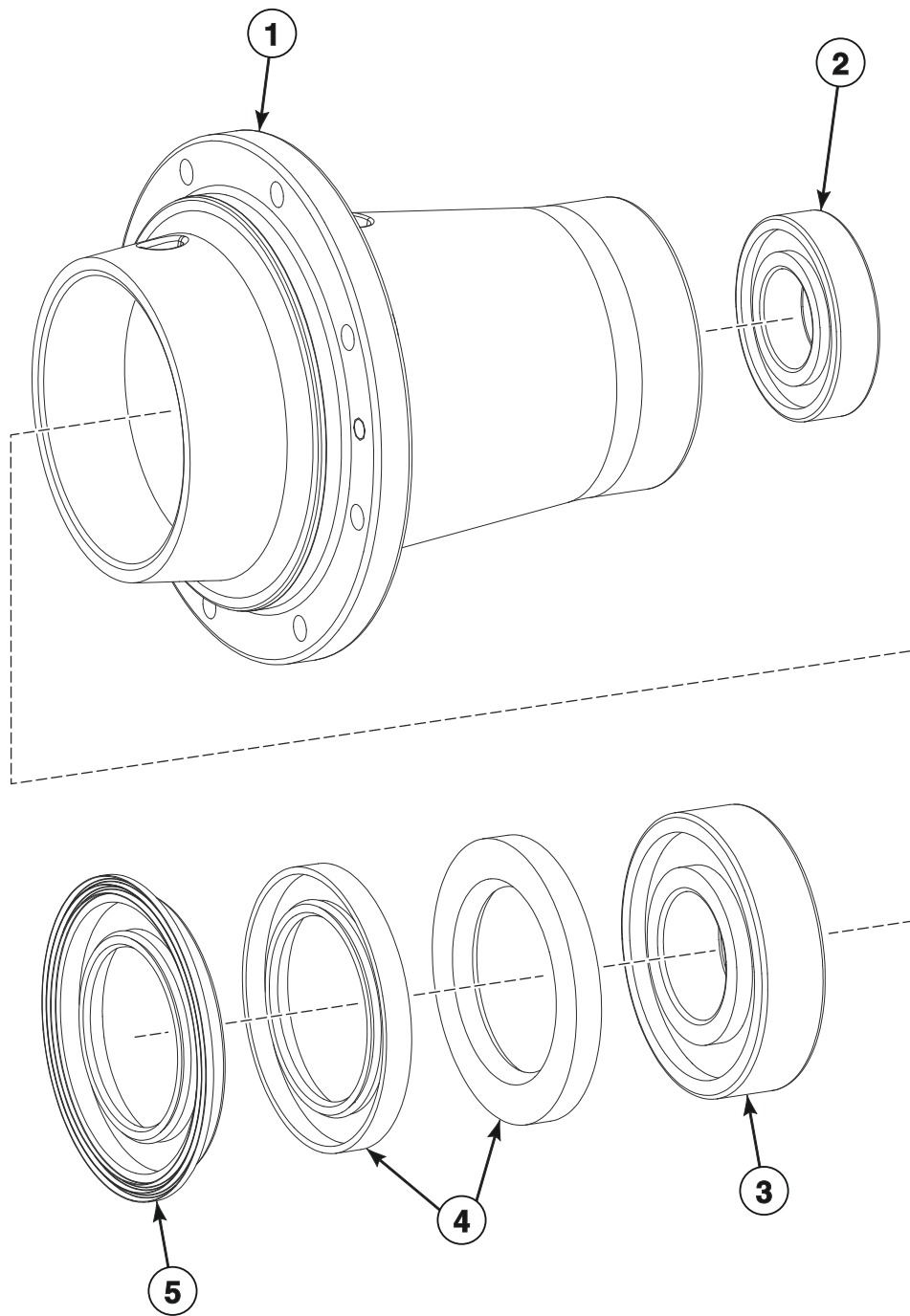


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Drive

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP529013	Clamp	
2	SP555542	Speed Sensor Plate	
3	SP555547	Speed Sensor Holder	
4	SP557701	Speed Sensor	
5	SP550033	Shim	
6	SP533794	Motor Holder	20, 40, and 180 models
	SP533811	Motor Holder	27, 32, 50, 55, 65, 70, 240, and 280 models
7	SP533742	Cage 1	
8	SP533394	Bolt	20, 40, and 180 models; M12x220
	SP547780	Bolt	27, 32, 50, 55, 65, 70, 240, and 280 models; M12x240
9	SP310985000006	Nut	M6
10	SP555586	Motor and Pulley	CE 180 models; 2.2kW, 230V/75Hz
	SP555587	Motor and Pulley	CE 180 models; 2.2kW, 400V/76Hz
	SP555588	Motor and Pulley	CE 240 models; 3kW, 230V/75Hz
	SP555589	Motor and Pulley	CE 240 models; 3kW, 400V/76Hz
	SP555590	Motor and Pulley	CE 280 models; 3kW, 230V/75Hz
	SP555591	Motor and Pulley	CE 280 models; 3kW, 400V/76Hz
	SP557455	Motor and Pulley	CSA 40 models; 2.2kW, 230V/75Hz
	SP557456	Motor and Pulley	CSA 40 models; 2.2kW, 400V/76Hz
	SP557457	Motor and Pulley	CSA 55 models; 3kW, 230V/75Hz
	SP557458	Motor and Pulley	CSA 55 models; 3kW, 400V/76Hz
	SP557459	Motor and Pulley	CSA 70 models; 3kW, 230V/75Hz
	SP557460	Motor and Pulley	CSA 70 models; 3kW, 400V/76Hz
11	SP311902100012	Washer	12
12	SP310985000012	Nut	M12
13	SP310934000008	Nut	M8
14	SP309933000870	Bolt	M8x70
15	SP309933000616	Bolt	M6x16
16	SP533326	Tensioning Angle Piece	Fixed
17	SP547705	Tensioning Angle Piece	Movable
18	SP309933001630	Bolt	M16x30
19	SP511924	Washer	
20	SP308726014050	Feather	
21	SP547706	V-Pulley Drum	
22	SP547781	Belt	

Bearing Housing - 20, 40, 180 Models

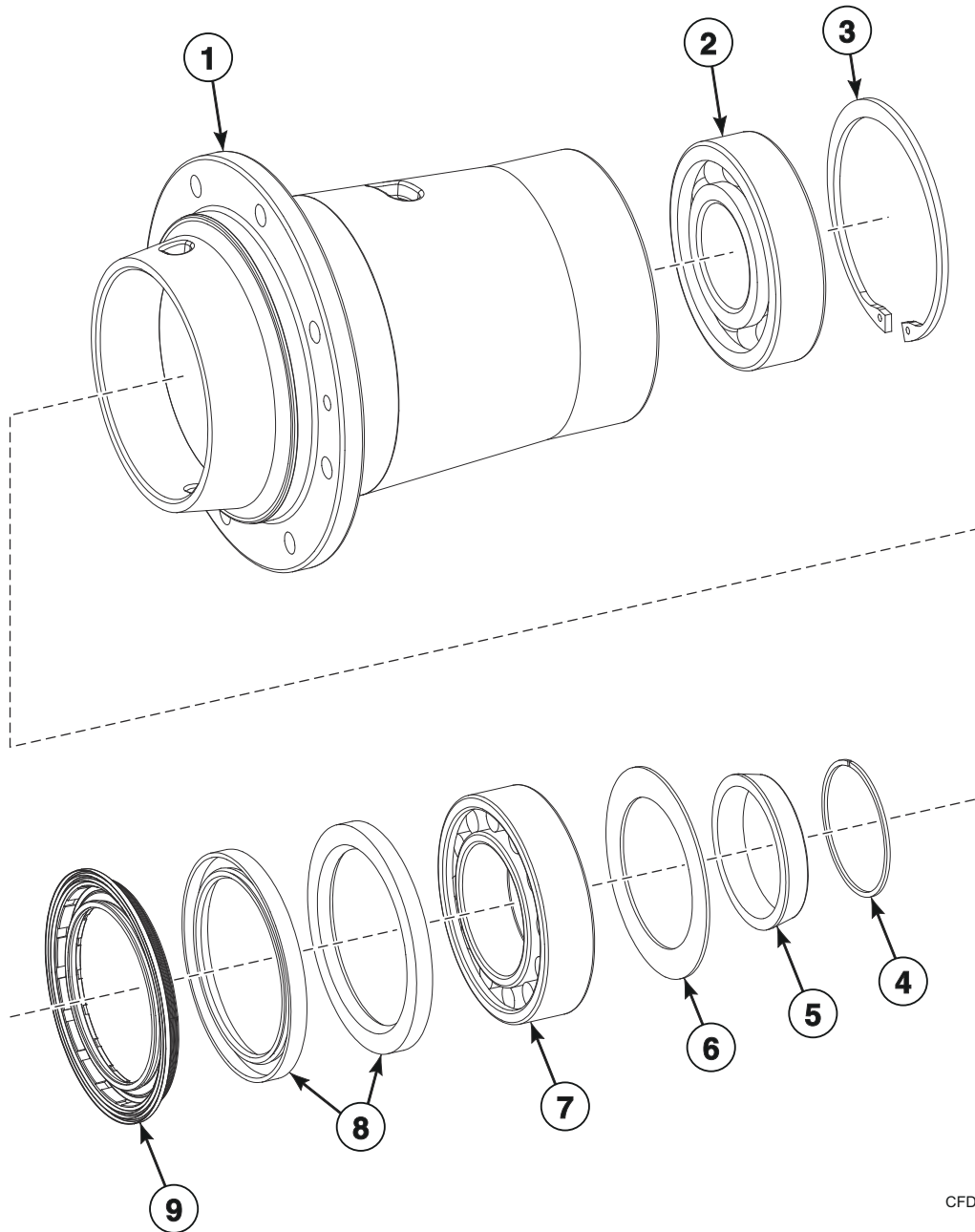


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Bearing Housing - 20, 40, 180 Models

REF	PART NO.	DESCRIPTION	COMMENTS
	SP245704000603	Adhesive	Loctite 603
	SP111313000002	Lubrication Grease	
	SP537814	Bearing Housing	
	SP538787	Bearing Replacement Tools	
1	SP537815	Bearing Housing	
2	SPPRI608002048	Bearing	6310
3	SPPRI608000080	Bearing	6312
4	SP506475	Sealing Ring	100x130x10
5	SP537879	Sealing Ring	100x130/144x9/12

Bearing Housing - 27, 32, 50, 55, 65, 70, 240, and 280 Models

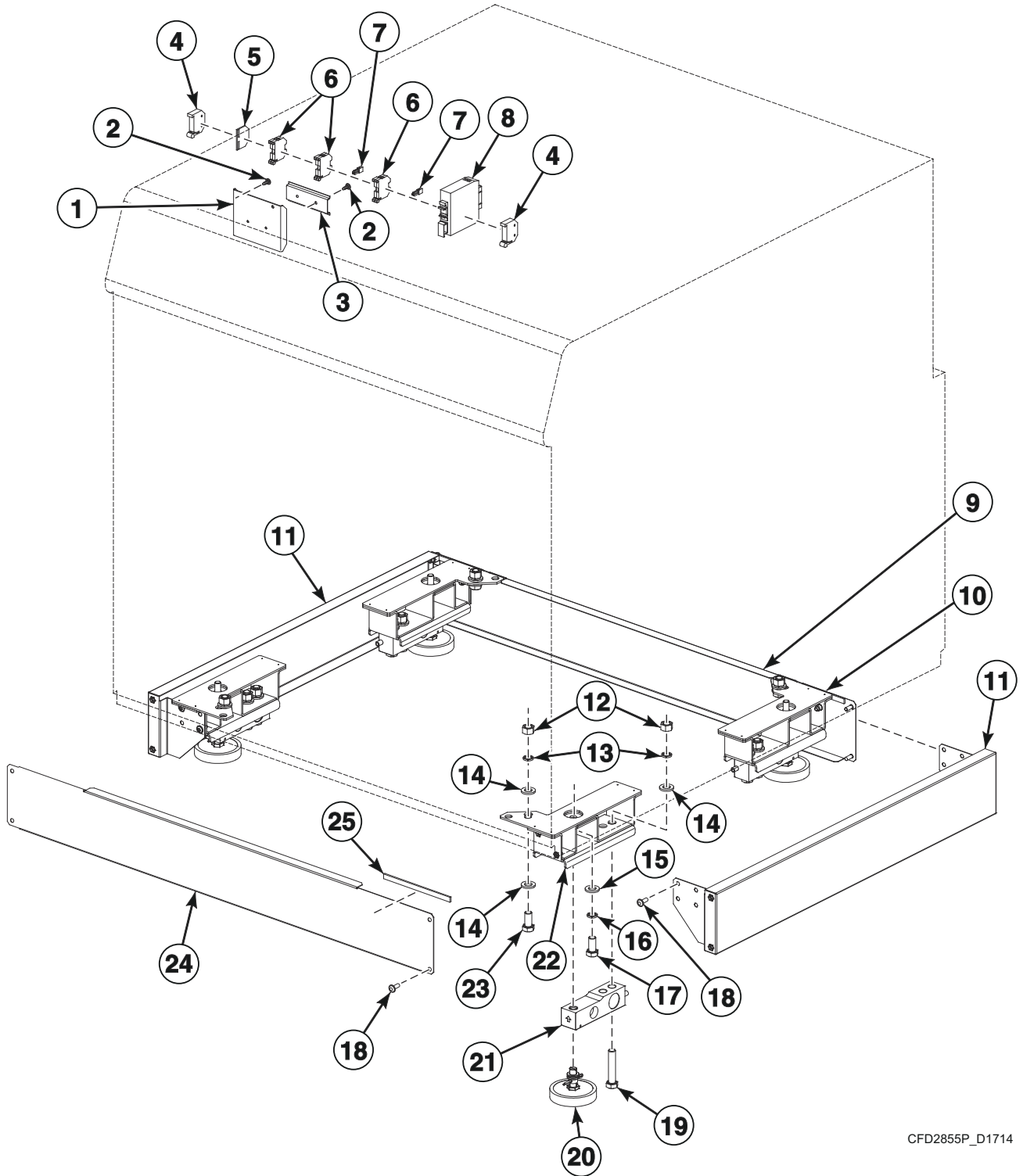


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Bearing Housing - 27, 32, 50, 55, 65, 70, 240, and 280 Models

REF	PART NO.	DESCRIPTION	COMMENTS
	SP245704000603	Adhesive	Loctite 603
	SP111313000002	Lubrication Grease	
	SP537868	Bearing Housing	
	SP538787	Bearing Replacement Tools	
1	SP537867	Bearing Housing	
2	SPPRI608000080	Bearing	6312
3	SP307732031130	Retaining Ring	130
4	SPPRI242000014	Retaining Ring	
5	SP556115	Mounting Cone	
6	SP552973	Grease Holder	
7	SPPRI608000079	Bearing	NU 2215 EC
8	SP506475	Sealing Ring	100x130x10
9	SP537879	Sealing Ring	100x130/144x9/12

Weighing System



CFD2855P_D1714

Weighing System

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP549791	Amplifier Unit Holder	
2	SP529206	Screw	4x11
3	SP541442	Support Rail	
4	SP346000209101	End Stop	
5	SP346000280301	Cover Lid	
6	SP346000280101	Clamp	280-101; Gray
7	SP346000280402	Interconnection	280-402
8	SP516968	Amplifier	
9	SP554242	Rear Cover	
10	SP554235	Right Load Sensor Holder	
11	SP554221	Side Cover	20, 40, and 180 models
	SP554225	Side Cover	27, 50, 55, and 240 models
	SP554226	Side Cover	32, 65, 70, and 280 models
12	SP310934000012	Nut	M12
13	SP311127000012	Washer	12
14	SP311125000013	Washer	13
15	SP311902100010	Washer	10
16	SP311127000010	Washer	10
17	SP309933001025	Bolt	M10x25
18	SP537864	Bolt	M6x16
19	SP309933001260	Bolt	M12x60
20	SP516956	Adjustable Foot	
21	SP529101	Load Sensor	
22	SP554232	Left Load Sensor Holder	
23	SP309933001225	Bolt	M12x25
24	SP554220	Front Cover	
22	SP284000012003	Adhesive	

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Parts Index

A

Adapter	
SP319428324012	63
Adaptor	
SP547968	63
Adhesive	
SP101403	63
SP245704000050	65
SP245704000603	45, 63, 69, 71
SP245704003021	45, 65
SP284000012003	21, 25, 33, 39, 73
SP510846	25, 33, 39
SP537896	45
Adjustable Foot	
SPPRI504000001	7
SP516956	73
Air Trap Hose	
SPPRI503002049	53, 55
Air Trap Reduction	
SPPRI503000027	53, 55
Amplifier	
SP516968	73
Amplifier Unit Holder	
SP549791	73
Anticorrosive Agent	
SP510889	65
Automatic Door Opening Module	
SP553406	13, 17, 21
Automatic Door Opening Module Wiring	
SP552455	13, 21

B

Bearing	
SPPRI608000079	71
SPPRI608000080	69, 71
SPPRI608002048	69
Bearing Housing	
SP537814	69
SP537815	69
SP537867	71
SP537868	71
Bearing Replacement Tools	
SP538787	69, 71
Belt	
SP547781	67
Binding Strip	
SP345000626088	53, 55
Board Interconnection Cable	
SP537995	39
SP547005	25, 33, 39
Bolt	
SPF02119000415	65
SP309084000308	39
SP309084000320	39
SP309084000408	15, 17, 21
SP309084000416	5, 7, 45, 49, 59, 61
SP309084240325	7
SP309798500306	25, 33, 39

SP309931001050	7
SP309933000416	43, 59
SP309933000616	13, 17, 67
SP309933000620	61, 63
SP309933000820	5, 7, 53, 55
SP309933000845	5
SP309933000870	67
SP309933001025	73
SP309933001225	73
SP309933001235	65
SP309933001250	65
SP309933001260	73
SP309933001630	67
SP309933100625	59, 61
SP309933240408	61
SP309933241035	65
SP309963000312	39
SP506431	21
SP506432	7
SP527093	5
SP527420	7
SP533394	67
SP533717	5
SP533726	7
SP535479	47
SP537854	45
SP537864	13, 47, 73
SP547780	67
SP550140	5
SP550482	23
SP553524	47
SP555504	25, 33, 39
SP555658	13, 15, 17, 19, 21, 23
SP556137	45

C

Cable Bushing	
SPPRI501000071	59
SP101406	61
SP101409	61
SP557952	61
Cable Clamp	
SP528392	61
Cable Holder	
SP528313	25, 33
Cable Passage	
SP273121005052	13, 17, 21
SP273121015002	59
Cable with Connectors	
SP545234	61
Cage 1	
SP533742	67, 73
Cap	
SPR35100016714	55
Casing	
SP529739	47
Clamp	
SP346000280101	73
SP529013	67
SP537822	65

N/A items do not appear in index.

Coil			
SP554110.....	63	SP547667.....	29
Coin Meter		SP547668.....	29
SP537996.....	29	SP547669.....	29
SP547600.....	27	SP547670.....	29
SP547601.....	27	SP547671.....	29
SP547602.....	27	SP547672.....	29
SP547603.....	27	SP547673.....	29
SP547604.....	27	SP547674.....	29
SP547605.....	27	SP547675.....	29
SP547606.....	27	SP555502.....	29
SP547607.....	27	SP555543.....	29
SP547608.....	27	SP555546.....	29
SP547609.....	27	SP555549.....	29
SP547610.....	27	SP555550.....	29
SP547611.....	27	SP555558.....	29
SP547612.....	27	SP555559.....	29
SP547613.....	27	SP555578.....	29
SP547614.....	27	SP555579.....	29
SP547615.....	27	SP555666.....	29
SP547616.....	27	SP555686.....	29
SP547617.....	27	SP556117.....	29
SP547618.....	27	SP558957.....	35
SP547619.....	27	SP558958.....	35
SP547620.....	27	SP558959.....	35
SP547621.....	27	SP559933.....	35
SP547622.....	27	SP559934.....	35
SP547623.....	27	SP559935.....	35
SP547624.....	27	SP559938.....	35
SP547625.....	27	SP559948.....	29
SP547626.....	27	SP559949.....	35
SP547627.....	27	SP559969.....	35
SP547628.....	27	SP560082.....	29
SP547629.....	27	SP560083.....	31
SP547630.....	27	SP560084.....	31
SP547631.....	27	SP560085.....	31
SP547632.....	27	SP560086.....	31
SP547634.....	27	SP560087.....	37
SP547635.....	27	SP560089.....	29
SP547636.....	27	SP560090.....	35
SP547637.....	27	SP560091.....	35
SP547638.....	27	SP560092.....	37
SP547639.....	27	SP560093.....	37
SP547640.....	27	SP560094.....	37
SP547641.....	29	SP560100.....	37
SP547642.....	29	SP560309.....	35
SP547643.....	29	SP560310.....	35
SP547644.....	29	SP560311.....	35
SP547645.....	29	SP560312.....	35
SP547646.....	29	SP560313.....	35
SP547647.....	27	SP560405.....	35
SP547648.....	27	SP560406.....	35
SP547649.....	29	SP560407.....	35
SP547650.....	29	SP560408.....	35
SP547651.....	29	SP560409.....	35
SP547652.....	27	SP560410.....	35
SP547653.....	29	SP560411.....	35
SP547654.....	29	SP560412.....	35
SP547656.....	27	SP560413.....	35
SP547657.....	29	SP560414.....	35
SP547658.....	29	SP560415.....	35
SP547659.....	29	SP560416.....	35
SP547660.....	29	SP560417.....	35
SP547661.....	29	SP560418.....	35
SP547662.....	29	SP560419.....	35
SP547663.....	29	SP560420.....	35
SP547664.....	29	SP560421.....	35
SP547665.....	27	SP560422.....	35
SP547666.....	27	SP560423.....	35
		SP560424.....	35

N/A items do not appear in index.

SP560425	35
SP560426	35
SP560427	35
SP560428	35
SP560429	35
SP560430	35
SP560431	35
SP560432	35
SP560742	29
SP560744	29
SP560745	35
SP560751	35
Coin Meter Box	
SP102532	43
Coin Meter Case	
SP547548	43
SP550436	43
Coin Meter Cover Plate	
SP558929	25, 33
Coin Meter Covering Plate	
SP547565	39
Coin Vault Plate	
SP533103	15, 17, 21
Communication Cable	
SP528324	59
Complete Drain Valve	
SPPRI340055051	55
Compression Spring	
SP535406	47
Connector	
SP537856	45
SP554156	63
Contactactor	
SPPRI345002019	59
SP514038	59
SP514042	59
SP514043	59
Control Board	
SP547001	39
SP553411	39
SP553412	25
SP553419	33
Control Board Power	
SP547002	39
SP553405	25, 33, 39
Control Panel	
SP557585	25
SP558907	33
Cover	
.....	25, 33, 39
SP552972	45
Cover Lid	
SP346000280301	73
Cover Plate	
SP550149	39
Cover Strip Pin	
SP533738	5
CPS Cover Plate	
SP558930	25, 33
Cross Piece	
SP537824	65

D

Damper	
SP533715	7
SP533716	7
Dispenser Lid	
SP526461	49, 51
SP551695	49, 51
Dispenser Pipe	
SP526489	49, 51
SP526490	49, 51
SP554128	49, 51
Dispenser Seal	
SP540158	49, 51
Distance Case	
SP515274	5
Distinguishing Ring	
SP535411	47
SP535437	47
Door	
SP535443	47
SP535445	47
Door and Lock Holder	
SP537883	45
Door Glass	
SP535439	45
SP556228	45
SP562703	45
Door Lock Wiring	
SP552453	45
SP552454	45
Door Seal	
SP535414	47
Double Check Valve	
SP562712	49
Drain Cover	
SP521553	15, 19
Drain Elbow	
SP526499	53
SP526500	53
SP554117	53, 55
SP554325	55
Drain Hose Pipe	
SP526492	53, 55
Drain Valve	
SP526460	53
Drain Valve Chamber	
SPPRI340054051	55
SP550674	53
Drain Valve Holder	
SP526513	53
SP553424	55
Drain Valve Motor	
SPPRI340002051	53, 55
Drain Valve Seal	
SP554349	53

E

Edge Protection	
SP529068	15, 19, 23

N/A items do not appear in index.

Elbow	
SPPRI426002072	51
Emergency Stop Connector	
SP528311	25, 33, 39
Emergency Stop Interconnection	
SP520033	25, 33, 39
Emergency Stop Knob	
SP528310	25, 33, 39
Emergency Stop Wiring	
SP520032	25, 33, 39
End Stop	
SP346000209101	73
Extension	
SPPRI426003217	51
Extension Tube	
SP319413102015	57
External Block Signal Cable	
SP557947	61
External Tub	
SP537810	65
SP537837	65
SP537921	65
SP537922	65
SP552966	65
SP552967	65
External Tub Front Plate	
SP537819	65

F

Fastener	
SP550115	13, 17, 21
Feather	
SP308726014050	67
Filling Elbow Pipe	
SP526506	49, 51
Filling Hose Pipe	
SPPRI505000054	49
SP101621	49
SP533036	51
SP547831	49, 51
SP547980	49
Filter	
SPPRI340004030	49, 51
SP525935	59
SP552251	59
Flap	
SP540113	49, 51
Foam Roller	
SP100188	53, 55
Frequency Inverter	
SP525929	59
SP525932	59
Front Cover	
SP554220	73
Front Panel	
SP533211	23
SP533213	23
SP533278	15, 23
SP533280	15, 23
SP556129	45
SP556232	45
SP557058	19
SP557059	19

SP562726	19
SP562727	19

Fuse	
SP345805005020	61
SP345805163032	61
Fuse Housing	
SPPRI401001020	61
SPPRI401003020	61

G

Garden Valve	
SP523728	57
Grease Holder	
SP552973	71

H

Handle	
SP552908	47
SP552909	47
SP556297	47
SP562714	47
Handle Ball	
SP535407	47
Handle Lower Part	
SP535429	47
Handle Torsion Spring	
SP535402	47
Heating Element	
SP540127	65
SP540132	65
SP554152	65
Heating Element Front Cover	
SP537927	45
SP556237	45
Heating Element Hole Plug	
SPPRI342001016	63
Hinge	
SP516832	13, 17, 21
Hinge Spacer	
SP535421	47
SP537849	45
Holder	
SPPRI326002004	13, 17, 21
Holder Cover	
SP535430	47
SP535438	47
SP556278	47
Holder Partition	
SP526593	59
SP540154	59
Hook	
SPPRI551016250	13, 17, 21
Hose	
SPPRI540000014	49, 51
SPPRI540001019	51, 55, 57
SPR35100016514	55
Hose Clamp	
SPPRI240000002	49, 51
SPPRI240000003	49, 51, 53, 55, 57
SPPRI240000007	49, 51, 53, 55

N/A items do not appear in index.

SPPRI240000017	49, 51, 55
SPPRI240000021	49, 51, 53, 55
SPPRI241000017	53, 55
SP526491	49, 51
SP526532	53, 55
Hose Pipe	
SP101745	49

I

Insulation Paper	
SPPRI350012007	43, 59
Internal Vessel	
SP540116	49, 51

K

Key	
SP550616	13, 17, 39
Keyboard	
SP547007	41
SP547015	41
SP547016	41
SP547017	41
SP547018	41
SP547027	41
SP547028	41
SP547029	41
SP547030	41
SP547039	41
SP547040	41
SP547041	41
SP547042	41
SP552912	41
SP557571	33
SP557572	33
SP557577	25
SP557578	25
SP557581	25
SP557584	25
SP559376	33
SP559377	33
SP559393	33
SP559396	33
SP560757	41
SP560763	33
SP560764	33

L

Leading Pin	
SP550113	25, 33
Left Load Sensor Holder	
SP554232	73
Left Side Board	
SP533338	39
Left Side Sheet Metal	
SP547507	39
Liquid Detergent Box	
SP540123	61
Liquid Soap Supply Connection Kit	
SP528443	59

Load Sensor	
SP529101	73
Locating Segment	
SP529710	47
Lock	
SP537760	45
SP547527	13, 17, 39
SP559362	13
Lock Pin	
SP537933	47
Logo Label	
SP537955	39
SP556102	39
Lower Frame	
SP533164	7
SP533801	7
SP533951	7
Lower Hinge	
SP537840	47
SP537842	47
SP556274	47
SP556276	47
Lower Lath	
SP547574	39
Lower Rear Cover	
SP533384	15, 19, 23
SP554326	15, 19
Lower Weight	
SP533784	5
SP533814	5
Lubrication Grease	
SP111313000002	69, 71

M

Main Switch	
SPPRI404000097	59
SPPRI404000098	59
SPPRI404000099	59
Main Switch Fourth Pole	
SPPRI404001098	59
SPPRI404001099	59
SP506407	59
Main Switch Knob	
SPPRI404000095	61
Main Vessel	
SP540115	49, 51
Main Wiring	
SP552476	59
SP557769	59
Microswitch	
SP528309	7
Mixer	
SP526558	49, 51
Mixer Body	
SP526565	49, 51
Mixer Lid	
SP526557	49, 51
Motor and Pulley	
SP555586	67
SP555587	67
SP555588	67
SP555589	67
SP555590	67

N/A items do not appear in index.

SP555591	67
SP557455	67
SP557456	67
SP557457	67
SP557458	67
SP557459	67
SP557460	67
Motor Holder	
SP533794	67
SP533811	67
Mounting Cone	
SP556115	71

N

Nut	
SP101416	59
SP101419	59
SP310934000003	7
SP310934000004	25, 33, 39, 43, 59, 61
SP310934000008	67
SP310934000010	7
SP310934000012	73
SP310934000020	7
SP310934100006	59
SP310934240008	65
SP310985000006	21, 45, 47, 67
SP310985000008	5, 7
SP310985000010	7
SP310985000012	65, 67
SP313251000006	63
SP313251002104	45
SP514193	19

O

Oscillation Limiter	
SP533388	5
Overflow Tube	
SP547897	49, 51
SP554148	49, 51

P

Padlock	
SP523167	57
Panel Holder	
SP533296	21
SP557623	13
SP560303	17
Pin	
SP540117	49, 51
Pin Insertion	
SP520408	7, 13, 15, 17, 21, 25, 33
Pipe Nipple	
SPPRI426001217	51
SPR22112000114	63
SP510120	51
Plug	
SPPRI426001268	63
Profiled Sealing	
SPPRI505000058	17, 53

Programmer Holder	
SP547571	39
SP550005	39
SP557618	25
SP558896	33
Pump Relay Board to LED Terminal Cable	
SP528150	61

R

Rear Cover	
SP547882	15, 17, 21
SP554242	73
Rear Panel	
SP547878	61
SP547880	61
SP554115	61
SP554384	61
Rear Panel Lid	
SP526567	61
Rear Spring Holder	
SP555495	9, 11
Recycle Drain Valve	
SPPRI340072051	55
Reinforcement	
SP558881	13
SP558945	17
Reinforcement Tube	
SP500125	53, 55
Retaining Ring	
SPPRI242000014	71
SP307732031130	71
Reverse Function Drain Valve	
SP547821	53
Right Load Sensor Holder	
SP554235	73
Right Side Board	
SP533339	39
Right Side Sheet Metal	
SP547506	39
Rivet	
SP313250004007	59
SP313250048008	13, 17, 21
SP547779	7, 13, 15, 17, 21, 25, 33, 45
Roller	
SP533727	7

S

Screw	
SP309798124313	49, 51
SP526497	49, 51, 53, 55
SP529206	9, 11, 21, 23, 43, 49,
	51, 53, 55, 59, 61, 73
SP536630	57
Seal	
SPPRI520001009	49, 51
SP517232	5, 13, 17, 23
SP526564	63
SP537821	65
Sealant	
SPPRI704000053	49, 65

N/A items do not appear in index.

Sealing Ring	
SP506475	69, 71
SP537879	69, 71
Self-Adhesive Pad	
SPMEC001410	25, 33
Shaft Ring	
SP552982	65
Shim	
SP550033	67
Side Cover	
SP554221	73
SP554225	73
SP554226	73
Side Panel	
SP533691	23
SP533694	21
SP550326	21
SP550328	23
SP550330	21
SP550332	23
SP550350	21
SP550352	23
SP550354	21
SP550356	23
SP555475	21
SP555477	23
SP557024	13, 17
SP557025	15, 19
SP557659	13, 17
SP557661	15, 19
SP558875	13, 17
SP558877	15, 19
SP558984	17
SP558986	19
SP558988	17
SP558990	19
SP558992	17
SP558994	19
Small Hook Lock	
SPPRI610002007	13, 17, 39
Soap Hopper	
SP540164	49, 51
SP554214	49, 51
Soap Hopper Upper Cover	
SP540112	49, 51
Soap Link Kit	
SP557944	61
Soap Relay Board	
SP524714	61
Speed Sensor	
SP557701	67
Speed Sensor Holder	
SP555547	67
Speed Sensor Plate	
SP555542	67
Spiral	
SP283449080200	53, 55
Spring	
SP505372	9, 11
SP533868	7
SP533869	7
SP533870	7
SP533871	7
Spring Clamp	
SP540183	53, 55

Spring Holder	
SP533872	7
SP533873	7
Steam Filter	
SP405054120215	63
Steam Hose	
SP526528	63
Steam Injector	
SP526525	63
Steam Kit	
SP554340	63
Steam Valve	
SP514164	63
Steam Valve Body	
SP514165	63
Steam Valve Support	
SP547873	63
Support Rail	
SP541442	73
Switch	
SP100388	61
Switching Unit	
SP528312	25, 33, 39

T

Tee	
SPPRI426001107	51
SP526454	53, 55
Temperature Sensor	
SP503839	49, 51
Temperature Sensor Seal	
SP526439	49, 51
Tensioning Angle Piece	
SP533326	67
SP547705	67
Terminal Block, 4-Pole	
SPPRI407002123	59
Terminal Board	
SPPRI350000007	43
Threaded Joint	
SP531226	57
Top Cover	
SP550300	21
SP550307	21
SP550309	21
SP555668	21
SP555670	21
SP555672	21
SP557029	13
SP557639	13
SP557643	13
SP558909	17
SP558937	17
SP558964	17
SP559369	13
Top Cover Reinforcement	
SP547702	13, 17, 21
SP547703	13, 17, 21
SP555407	21
SP557041	13, 17
Transformer	
SP516648	59

N/A items do not appear in index.

Tub to Drain Valve Hose	
SP273124080161	55

U

U Shape	
SP556999	19
SP557000	19
Upper Frame	
SP533785	5
SP533806	5
SP533954	5
Upper Hinge	
SP537839	47
SP537841	47
SP556273	47
SP556275	47
Upper Lid Prop	
SP533341	13, 17, 21
USB Cable	
SP547006	61
USB Connection	
SP557744	33

V

Valve, 1-Way	
SPPRI340200056	51
SP554211	51
Valve, 2-Way	
SP547958	49
Valve, 3-Way	
SP547959	49, 51
Valve, 4-Way	
SP548933	49
Vent Hose	
SP526482	49, 51
Vibration Switch	
SP5547758	7
Vibration Switch Holder	
SP547759	7
V-Pulley Drum	
SP547706	67

W

Washer	
SPPRI231000062	51
SPPRI522000012	13, 17
SP311125000003	7
SP311125000004	39, 59, 61
SP311125000006	13, 63
SP311125000013	65, 73
SP311125000020	57
SP311125100006	59
SP311125240006	61
SP311125240008	65
SP311127000004	59, 61
SP311127000006	13, 17, 63
SP311127000010	73
SP311127000012	73
SP311679800003	7, 25, 33, 39

SP311679800004	5, 7, 23, 25, 33, 39
SP311679824006	59, 61
SP311902100004	19, 25, 33, 39
SP311902100006	21, 47
SP311902100008	53, 55
SP311902100010	7, 73
SP311902100012	67
SP511924	67
SP525284	5
SP530884	43
SP537898	65
SP547981	63

Washing Drum	
SP537800	65
SP537830	65
SP552969	65

Water Level Switch Hose	
SPPRI540001003	53
SPPRI5401001003	55

Waters Level Sensor	
SP562708	53

Y

Y-Piece	
SPPRI503000028	53

N/A items do not appear in index.

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