

Washer-Extractor

Refer to Page 4 for Model Identification

PARTS ORDERING INFORMATION

If literature or replacement parts are required, contact the source from which the machine was purchased or contact Alliance Laundry Systems at +1(920)748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call either of the num-bers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

NAMEPLATE LOCATION

When calling or writing about your product, be sure to mention model and serial numbers, which are located on the machine's nameplate

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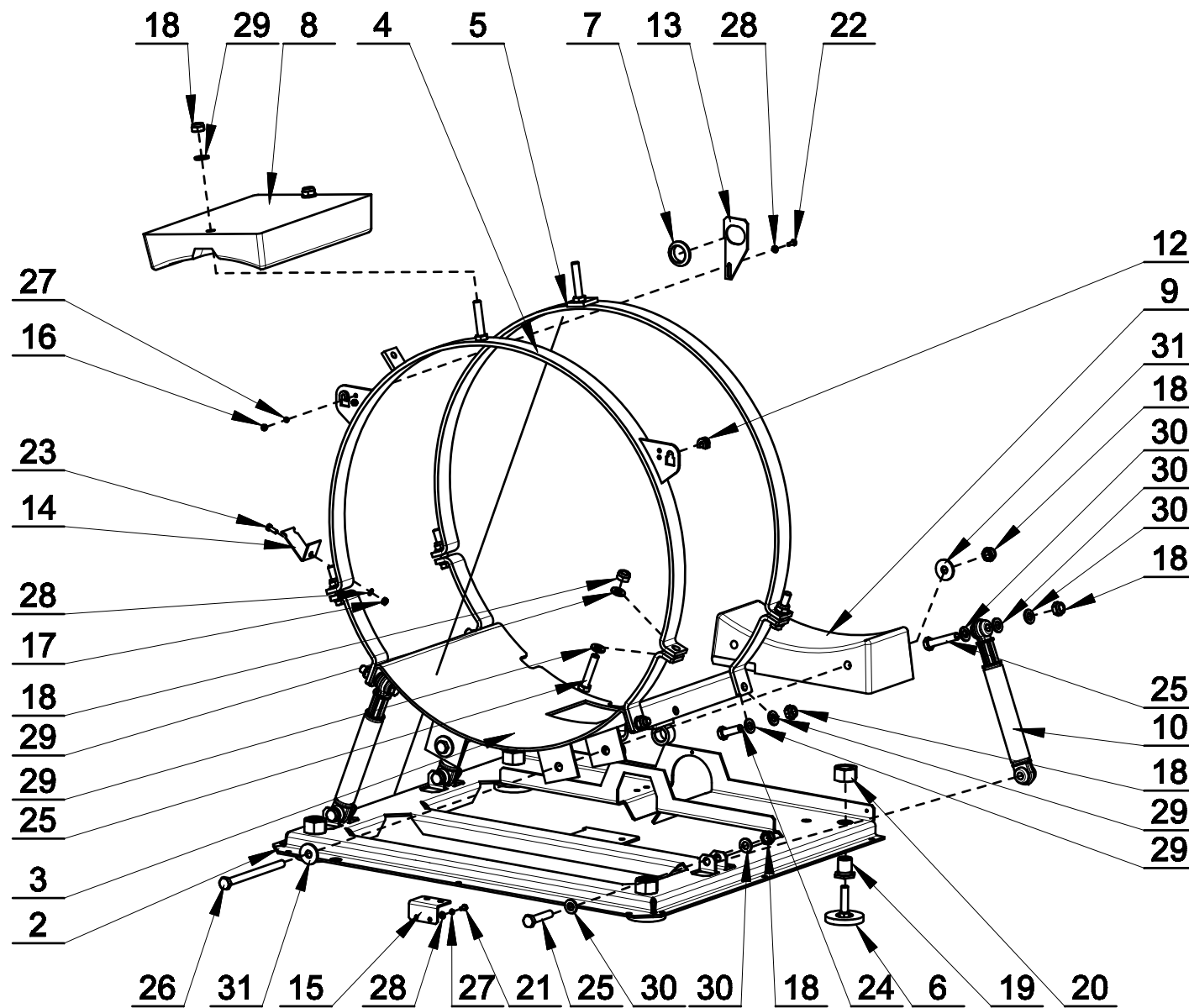
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MODEL IDENTIFICATION

Information in this manual is applicable to these models:

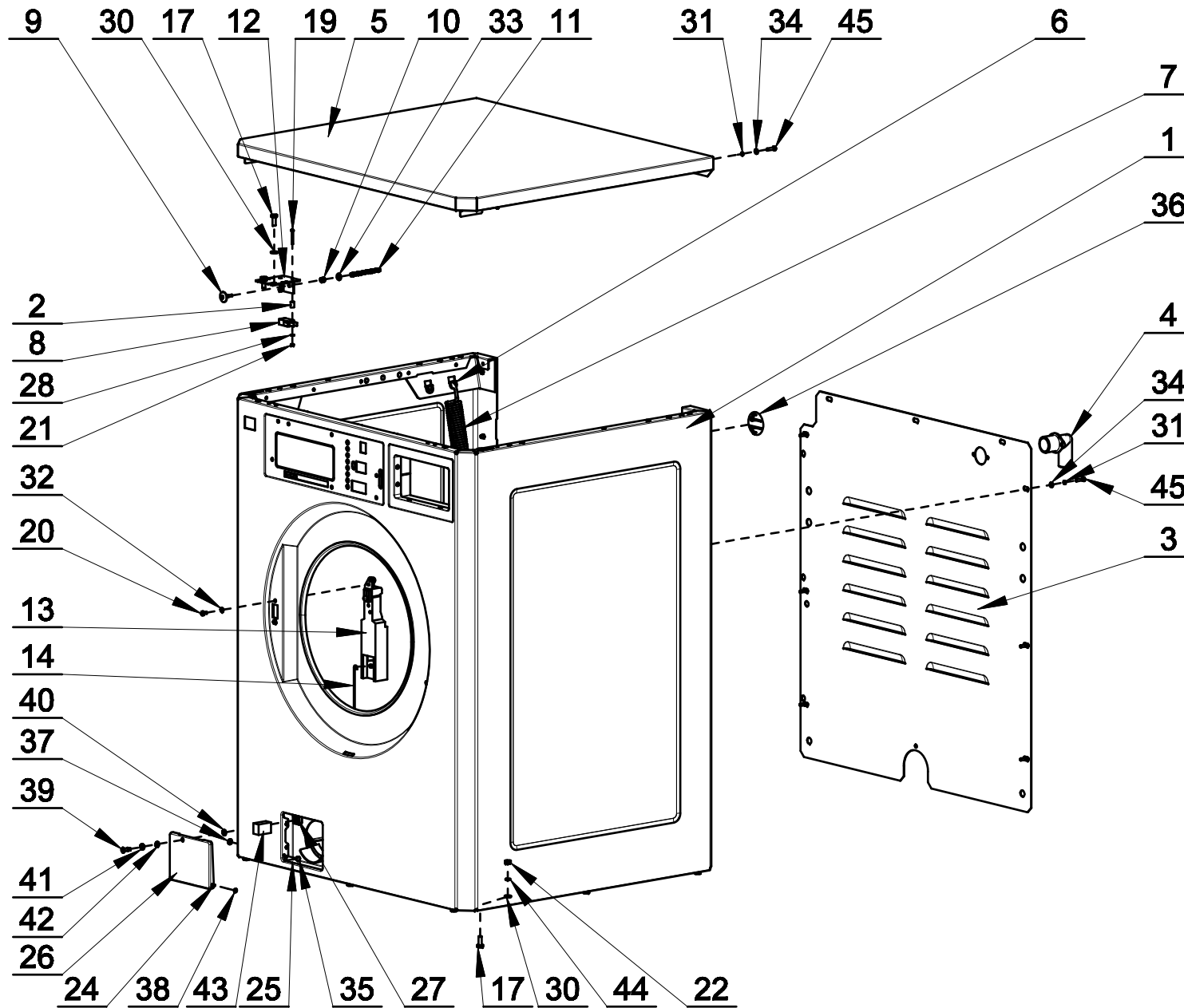
P6	LA60
P7	LA75

FRAME AND TUB SUPPORT



Frame and tub support: drawing nr. 553661		
2	SP547436	Frame, valid for 6kgs / 15lbs
2	SP551026	Frame, valid for 7,5kgs / 18lbs
3	SP551082	Bed complete, valid for 6kgs / 15lbs
3	SP551029	Bed complete, valid for 7,5kgs / 18lbs
4	SP500049	Front flange
5	SP553613	Rear flange
6	SPPRI504000001	Adjustable leg
7	SPPRI501000071	Cable passage
8	SP509997	Upper weight
9	SP500091	Lower weight
10	SP533715	Damper
12	SPPRI504000024	Spring sleeve
13	SP500104	Vibration limiter
14	SP553632	Air trap holder
15	SP551080	Pump holder
16	SP310934000004	Nut M4
17	SP310985000005	Nut M5
18	SP310985000010	Nut M10
19	SP533726	Screwing
20	SP310934244020	Nut M20
21	SP309933240408	Bolt M4x8
22	SP309933240412	Bolt M4x12
23	SPPRI202001001	Bolt M5x12
24	SP309933001030	Bolt M10x30
25	SP309933001050	Bolt M10x50
26	SP309931001140	Bolt M10x140
27	SP311127000004	Washer 4
28	SP311125000004	Washer 4.3
29	SP311125000010	Washer 10.5
30	SP526196	Washer 10.5
31	SP311902100010	Washer 10

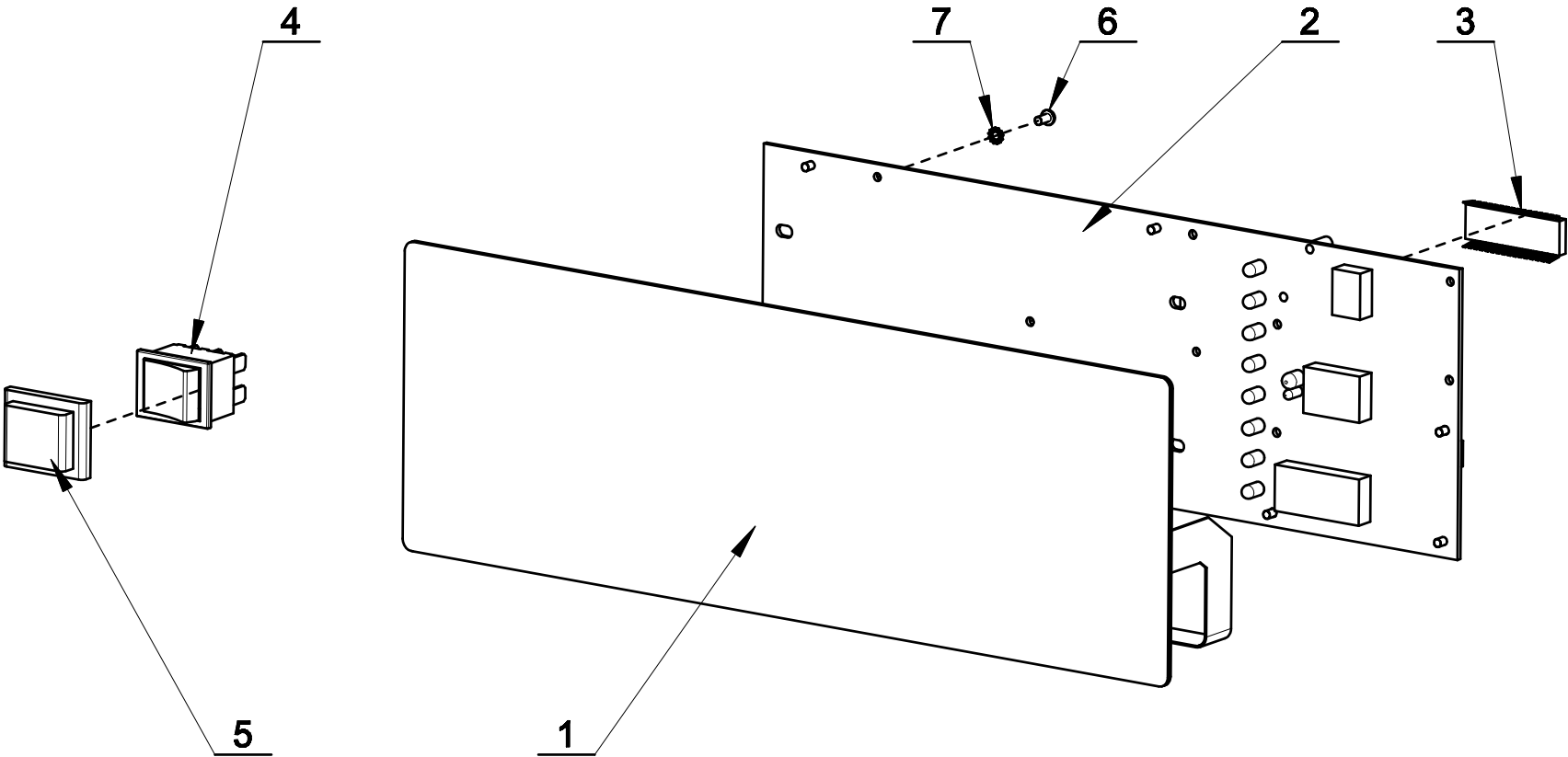
CABINET



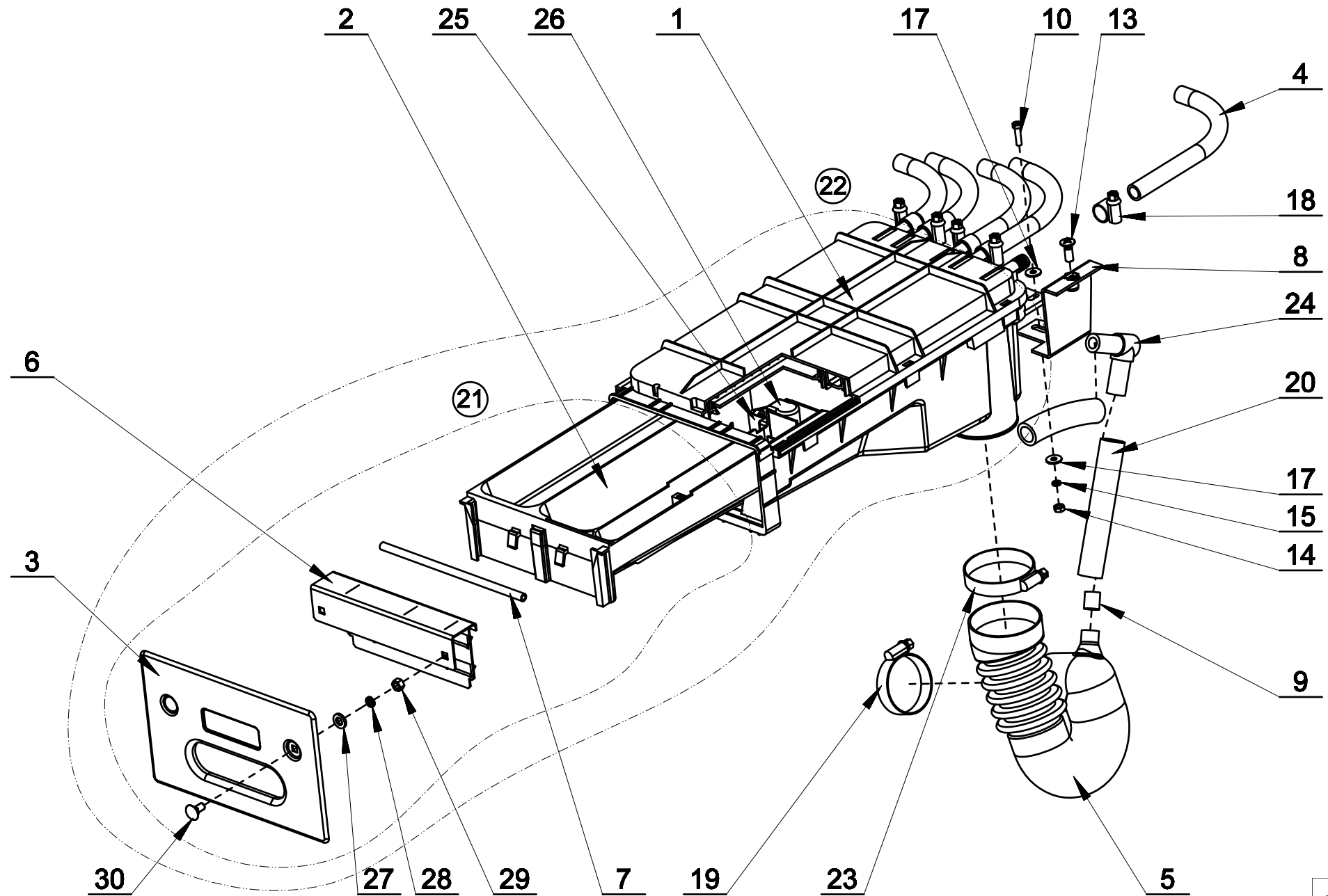
Cabinet: drawing nr. 553662

1	SP551084	Cabinet shell, applicable for drain valve
1	SP547450	Cabinet shell, applicable for drain pump
2	SP100177	Spacer 7x10
3	SP551079	Rear panel, applicable for 6kgs / 15lbs
3	SP551199	Rear panel, applicable for 7,5kgs / 18lbs
4	SPPRI504000021	Elbow
5	SP551401	Top cover
6	SPPRI504000024	Spring sleeve
7	SPPRI611000056	Spring
8	SPPRI610028017	Microswitch
9	SPPRI543000027	Spring holder
10	SPPRI611000090	Spring 15mm
11	SPPRI611000091	Spring 99mm
12	SP500103	Vibration switch holder
13	SPPRI610000075	Doorlock
14	SP509941	Draw-bar for emergency opening
17	SP309933000616	Bolt M6x16
19	SP309798500325	Bolt M3x25
20	SP309798524408	Bolt M4x8
21	SP310934000003	Nut M3
22	SP310934000006	Nut M6
24	SP521706	Rivet half ball head 3x8
25	SP521553	Draining cover complete
26	SP553624	Draining door
27	SP527083	Latch stainless steel
28	SP311125000003	Washer M3
30	SP311902100006	Washer M6
31	SP311127000004	Washer M4
32	SP311679824004	Washer M4
33	SP311902100004	Washer M4
34	SP311125000004	Washer M4
35	SP313250004063	Rivet 4x6,3
36	SP345900043132	Plug
37	SPPRI247000013	Washer
38	SP527021	Plastic washer M3
39	SP527084	Securing bolt stainless steel
40	SP527085	Securing ring stainless steel
41	SP527086	Spring stainless steel
42	SP527087	Washer nylon white
43	SP527088	Foam rubber profile
44	SP311127000006	Washer M6
45	SP309933000416	Bolt M4x16
-	SP230200007514	Label „Flash“, electrical device (not shown)

CONTROL PANEL



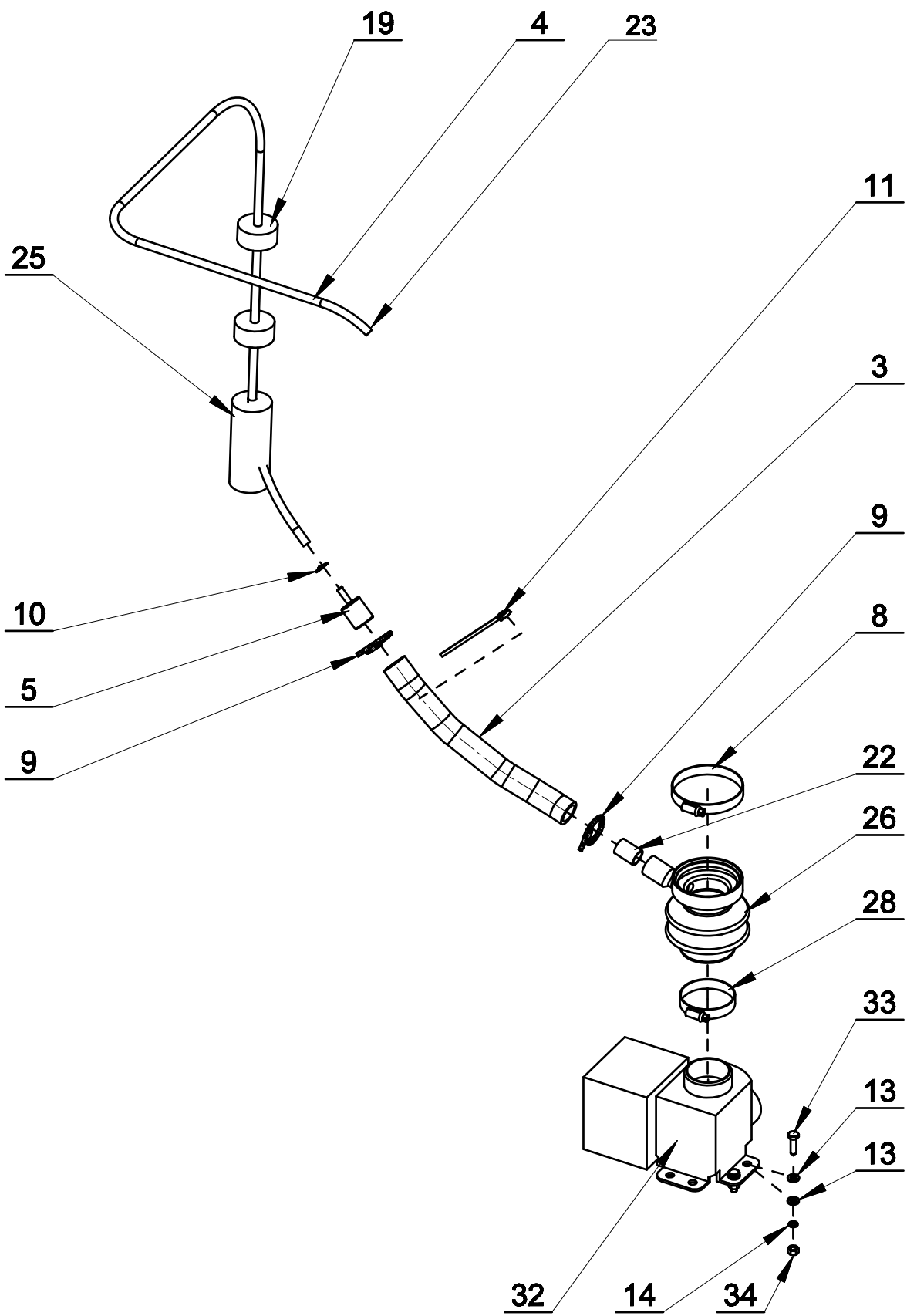
SOAP HOPPER



Soap hopper: drawing nr. 553664

1	SP521543	Outside soap hopper complete
2	SP553622	Inside soap hopper complete
3	SP553612	Soap hopper cover
4	SP101836	Hose
5	SP102341	Siphon
6	SP553616	Soap hopper lid holder
7	SP319300006001	Hose Pu6x1
8	SP500122	Soap hopper holder complete
9	SP521519	Tube
10	SP309084000416	Bolt M4x16
13	SP309963000616	Bolt M6x16
14	SP310934000004	Nut M4
15	SP311127000004	Washer M4
17	SP311902100004	Washer M4
18	SP540240010016	Hose clamp 10/16
19	SPPRI240000008	Hose clamp 32/50
20	SPPRI540000014	Hose
21	SP553622	Inside soap hopper
22	SP553645	Soap hopper complete (Inside + outside soap hopper)
23	SPPRI240000017	Hose clamp 40/60
24	SP527236	Plastic elbow
25	SP521547	Flap
26	SP521546	Overflow
27	SP311125000006	Washer 6.4
28	SP311127000005	Washer M5
29	SP310934240005	Nut M5
30	SP553644	Bolt M5

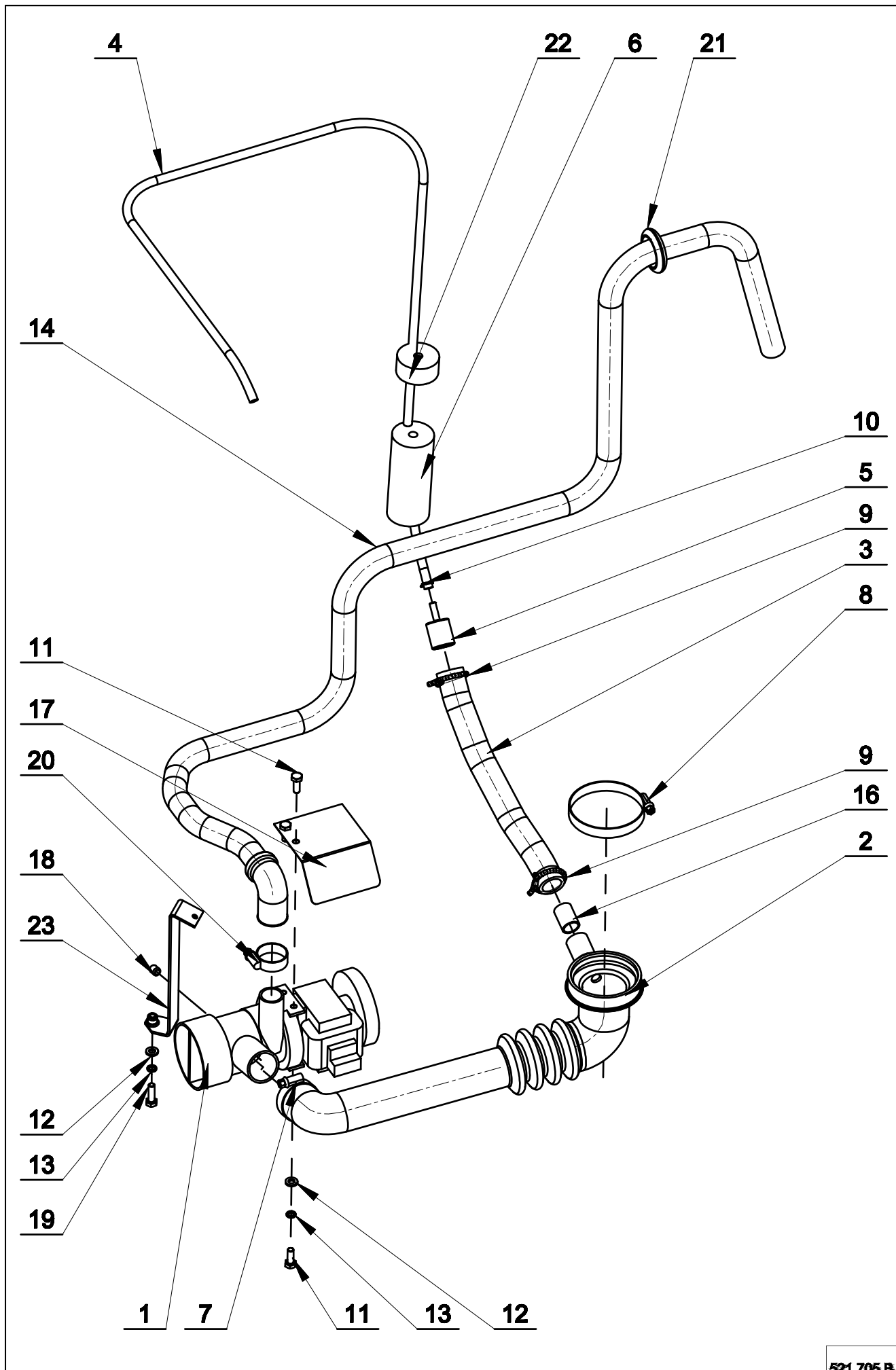
DRAIN VALVE



553 665

Drain valve: drawing nr. 553665

3	SPPRI503002049	Air trap hose
4	SPPRI540001003	Water level switch hose
5	SPPRI503000027	Air trap reduction
8	SPPRI240000021	Hose clamp 60-80
9	SPPRI241000006	Clip A17,5
10	SPPRI241000017	Clip A5,5
11	SP345000160971	Binding belt
13	SP311125000006	Washer 6
14	SP311127000006	Washer 6
19	SPPRI503000038	Foam ring
22	SP500125	Reinforcement tube
23	SP345000160966	Binding belt
25	SP100188	Foam cylinder
26	SP101750	Drain valve hose
28	SPPRI240000017	Hose clamp 40-60
32	SP101783	Drain valve 2"
33	SP309933000620	Bolt M6x20
34	SP310934000006	Nut M6
-	SPPRI505000036	Drain hose (not shown)

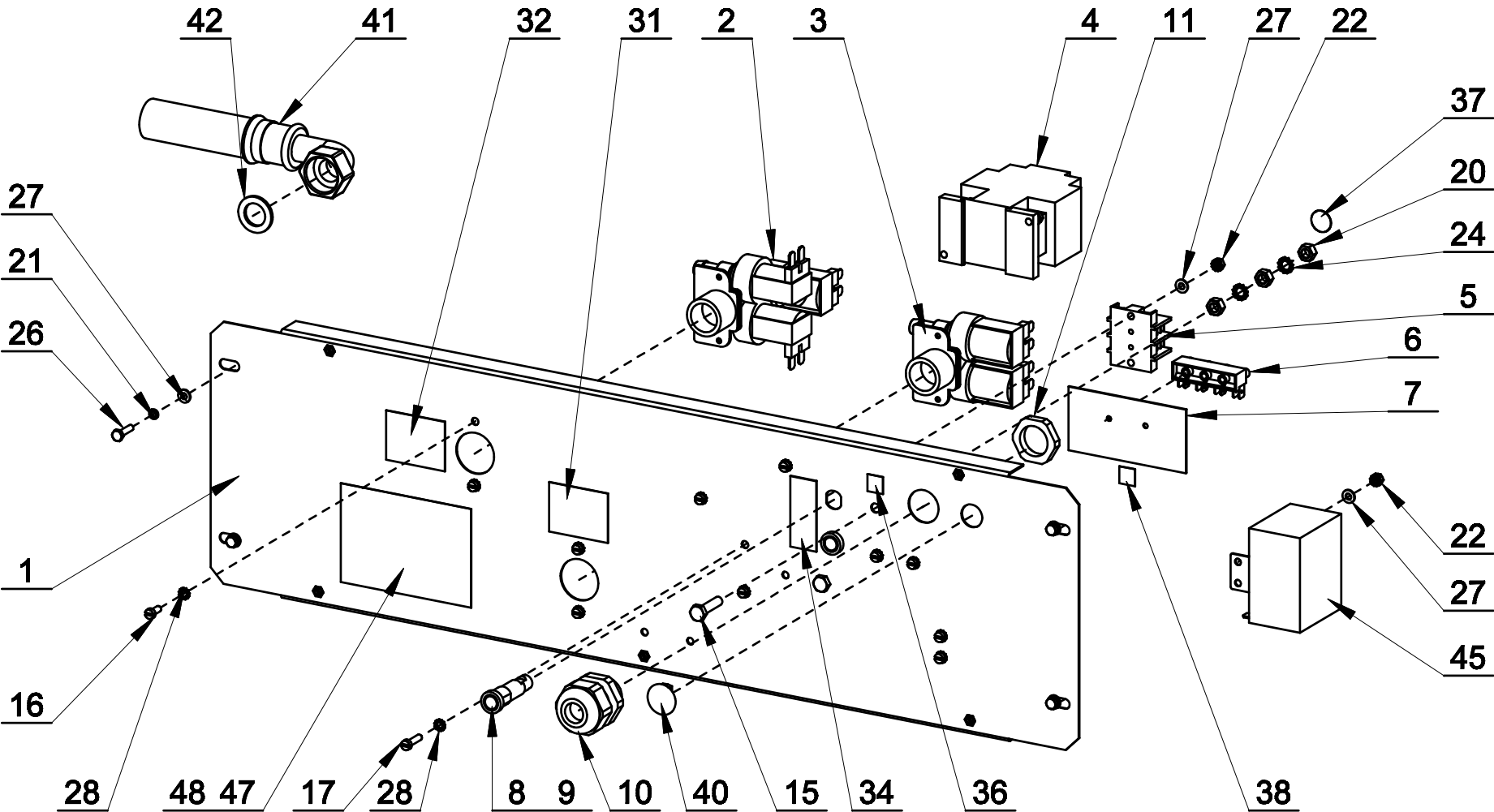


521 705 B

Drain pump: drawing nr. 521705B

1	SPPRI333000017	Pump
2	SP521550	Drain hose
3	SPPRI503002049	Hose
4	SPPRI540001003	Water level switch hose
5	SPPRI503000027	Ait trap reduction
6	SP100188	Foam cylinder
7	SPPRI240000008	Hose clamp 32-50
8	SPPRI240000021	Hose clamp 60-80
9	SPPRI241000006	Clip A17,5
10	SPPRI241000017	Clip A5,5
11	SP309933000616	Bolt M6x16
12	SP311125000006	Washer M6
13	SP311127000006	Washer M6
14	SP521558	Drain hose
16	SP500125	Reinforcement tube
17	SP500140	Pump cover
18	SP309916000810	Bolt M8x10
19	SP309933000620	Bolt M6x20
20	SPPRI240000003	Hose clamp 20-32
21	SPPRI501001078	Passage
22	SPPRI503000038	Foam cylinder
23	SP534275	Drain hose holder complete
-	SP345000160971	Binding strip (not shown)
-	SP502216	Grip for tightenning band (not shown)
-	SP345000160966	Binding strip (not shown)

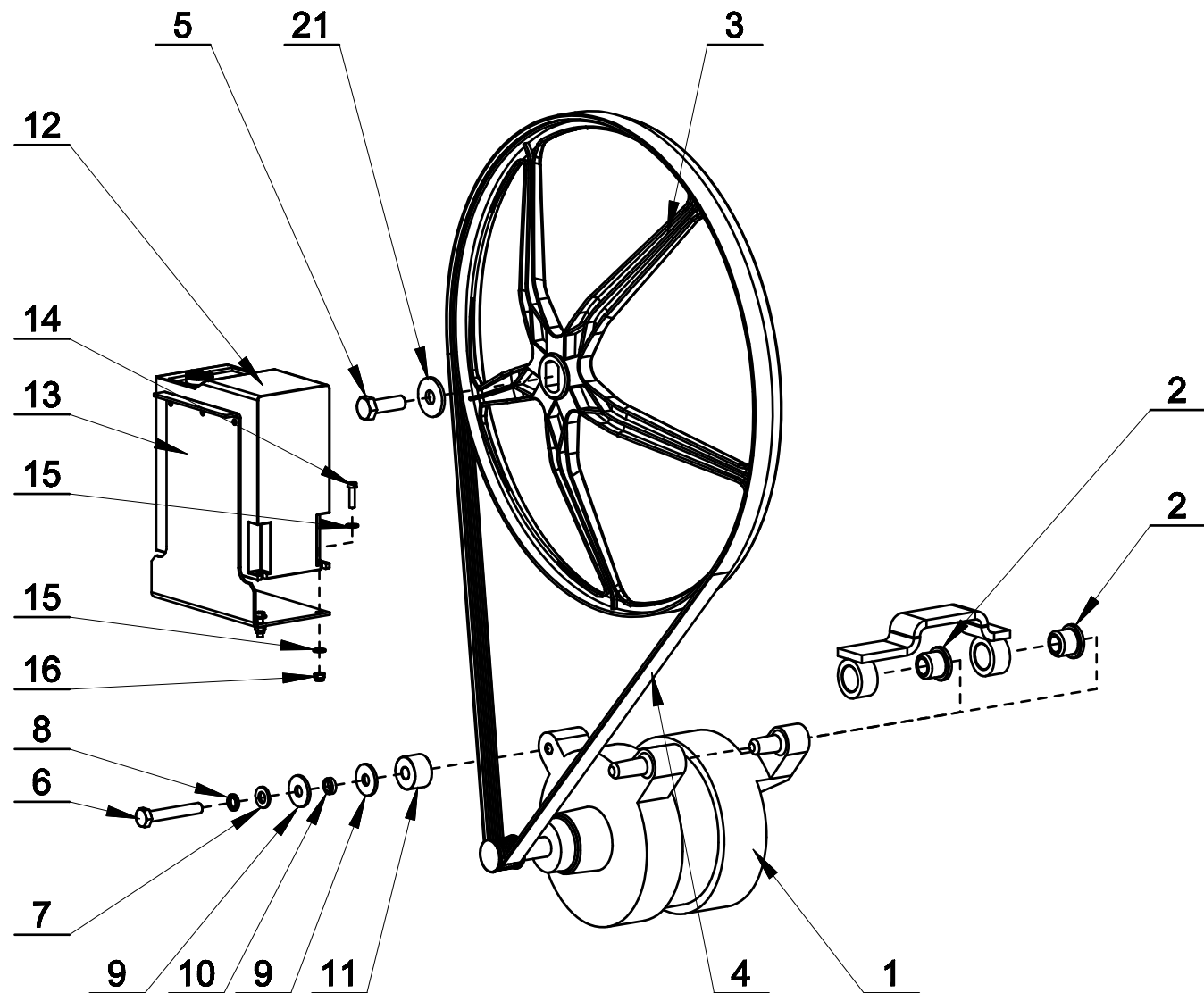
REAR PANEL



Rear panel: drawing nr. 553666

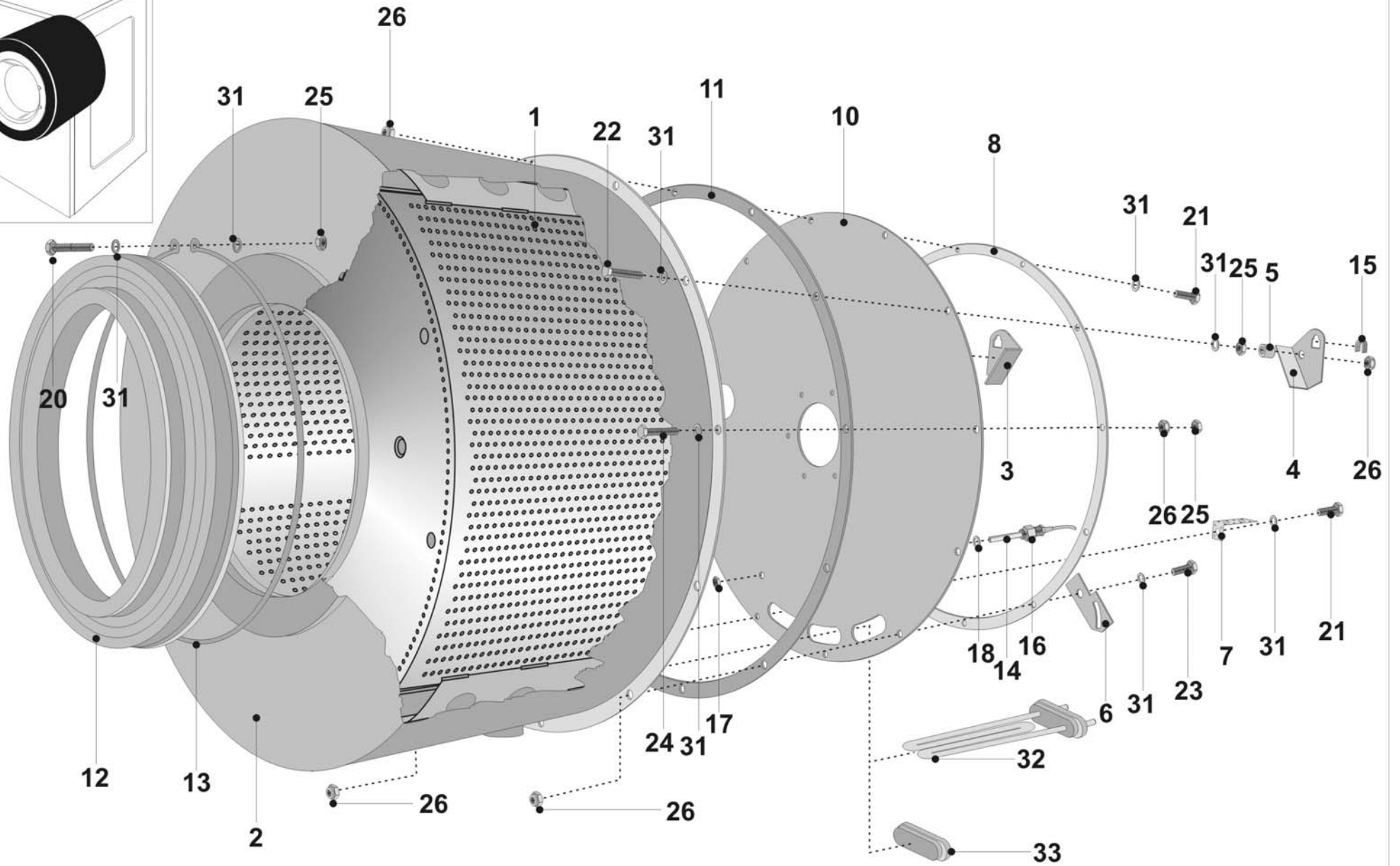
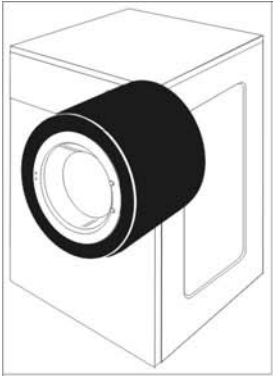
1	SP551078	Rear panel
2	SP101832	3-way valve
3	SP101834	2-way valve
4	SP514038	Heating contactor
4	SP514039	Heating contactor 9kW, 220V
5	SPPRI350020007	Terminal board
6	SPPRI350000007	4-poles connector
7	SPPRI350012007	Isolation paper
8	SPPRI401001020	Fuse sleeve
8	SPPRI401003020	Fuse sleeve
9	SPPRI401002022	Fuse 6,3A
9	SP358251632240	Fuse 4A/500V
9	SP344000010000	Fuse T1A/250V
10	SPPRI350000056	Swivel
11	SPPRI350001056	Swivel nut
15	SP309933100625	Bolt M6x25
16	SP309084000410	Bolt M4x10
17	SP309084000416	Bolt M4x16
20	SP310934100006	Nut M6
21	SP311127000004	Washer 4
22	SP506445	Nut M4
24	SP311679824006	Washer 6
26	SP309933000416	Bolt M4x16
27	SP311125000004	Washer 4
28	SP311679824004	Washer 4
31	SP527270	Label „Hot water“
32	SP527271	Label „Cold water soft“
34	SP500129	Sticker „Fuse 6,3A“
34	SP500162	Sticker „Fuse 4A/500V“
36	SPPRI551000001	Earth plate 10
37	SPPRI551006001	Sticker PE
38	SPPRI551001001	Sticker L1, L2, L3
40	SP345900215120	Plug
41	SP101621	Inlet hose
42	SPPRI520001009	Sealing
45	SP514071	Filter
47	SPPRI551010073	Serial label
48	SP516715	Transparent foil self-adhesive
-	SPPRI340004030	Inlet valve filter (not shown)

DRIVE



Drive: drawing nr. 553667

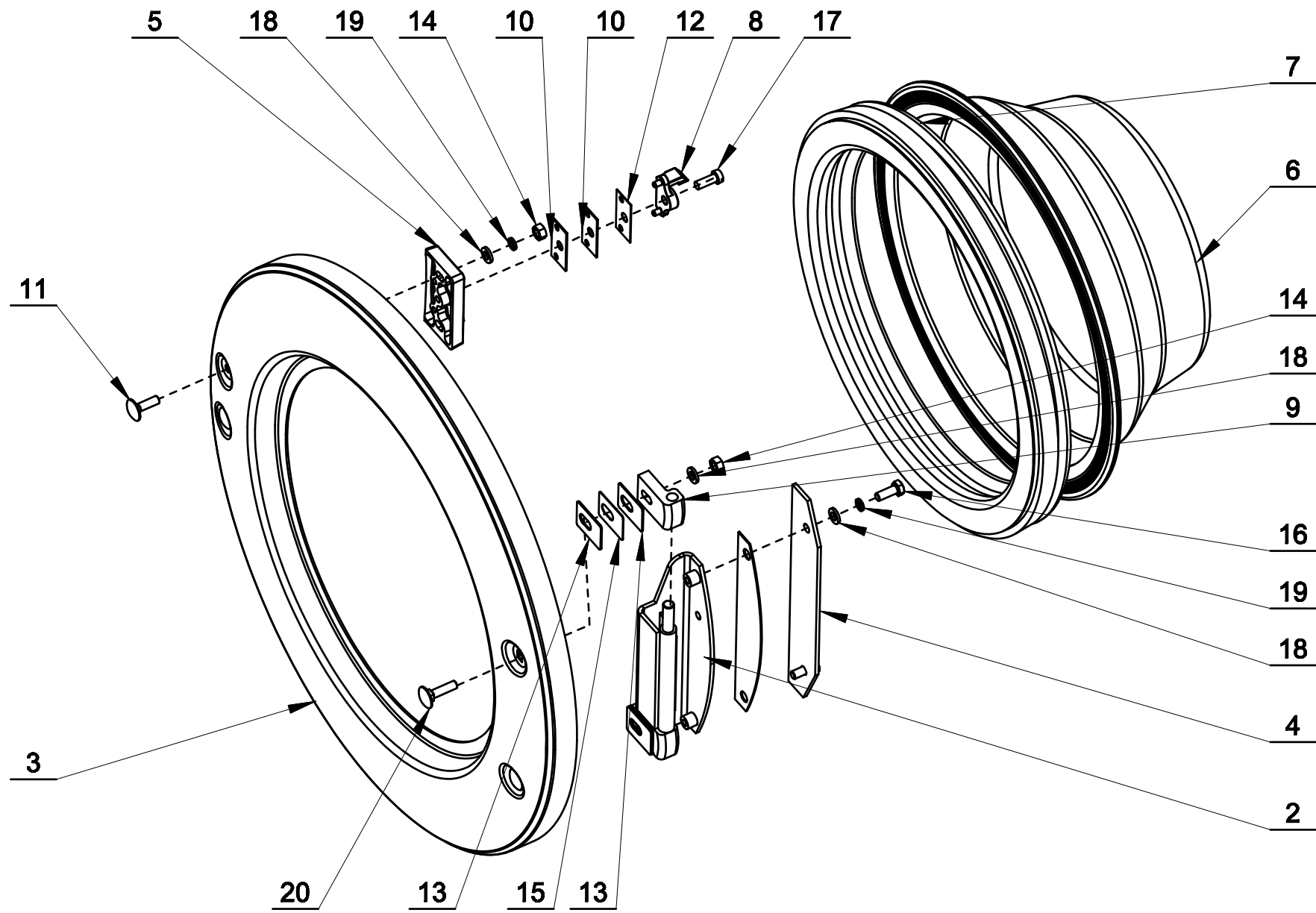
1	SP528431	Motor
2	SP500088	Motor sleeve
3	SP509819	Drum pulley
4	SP509940	Belt
5	SP309933001030	Bolt M10x30
6	SP515201	Bolt 5/16" x 11/4"
7	SP311902100008	Washer 8
8	SP311127000008	Washer 8
9	SP514077	Plastic washer
10	SP514078	Plastic washer
11	SP509974	Distance case, applicable for 6kg / 15lb
11	SP515274	Distance case, applicable for 7,5kg / 18lb
12	SP528430	Frequency converter
13	SP540554	Frequency converter holder
14	SP309084000416	Bolt M4x16
15	SP311125000004	Washer 4
16	SP514193	Nut M4
21	SP311902100010	Washer 10
-	SP520046	Communication cable (not shown)
-	SP528432	Main wiring (not shown)
-	SP528434	Cable for motor (not shown)



504 328D

Tub and drum: drawing nr. 504328D		
1	SP518200	Wash drum complete, valid for 6kgs / 15lbs
1	SP518135	Wash drum complete, valid for 7,5kgs / 18lbs
2	SP553618	Tub complete, valid for 6kgs / 15lbs
2	SP553635	Tub complete, valid for 7,5kgs / 18lbs
3	SP500094	Springs holder right
4	SP500093	Springs holder left
5	SP500107	Distance bushing
6	SP509973	Motor holder
7	SP500135	Wiring holder
8	SPR07100010513	Ring 12 holes
8	SPPRI155007048	Ring 24 holes
10	SPPRI155000166	Rear panel of tub, valid for 6kgs / 15lbs
10	SP509938	Rear panel of tub, valid for 7,5kgs / 18lbs
11	SPPRI505000001	Sealing of tub, valid for 6kgs / 15lbs
11	SPPRI505010001	Sealing of tub, valid for 7,5kgs / 18lbs
12	SP526344	Collar
13	SPPRI185000112	Clip
14	SPPRI340015019	Temperature sensor
15	SPPRI504000024	Sleeve spring
16	SPPRI614000047	Sensor thermostat bushing
17	SPPRI614000048	Bushing sensor nut
18	SPPRI524000001	Bushing washer
20	SP309933000870	Bolt M8x70
21	SP309933000835	Bolt M8x35
22	SP309933000870	Bolt M8x70
23	SP309933000840	Bolt M8x40
24	SP509976	Bolt M8x60
25	SP310934000008	Nut M8
26	SP310985000008	Nut M8
31	SP311125000008	Washer 8
32	SP540126	Heating element 2000W
32	SP100383	Heating element 2750W
32	SP540128	Heating element 3000W
33	SPPRI342001016	Plug heating element opening

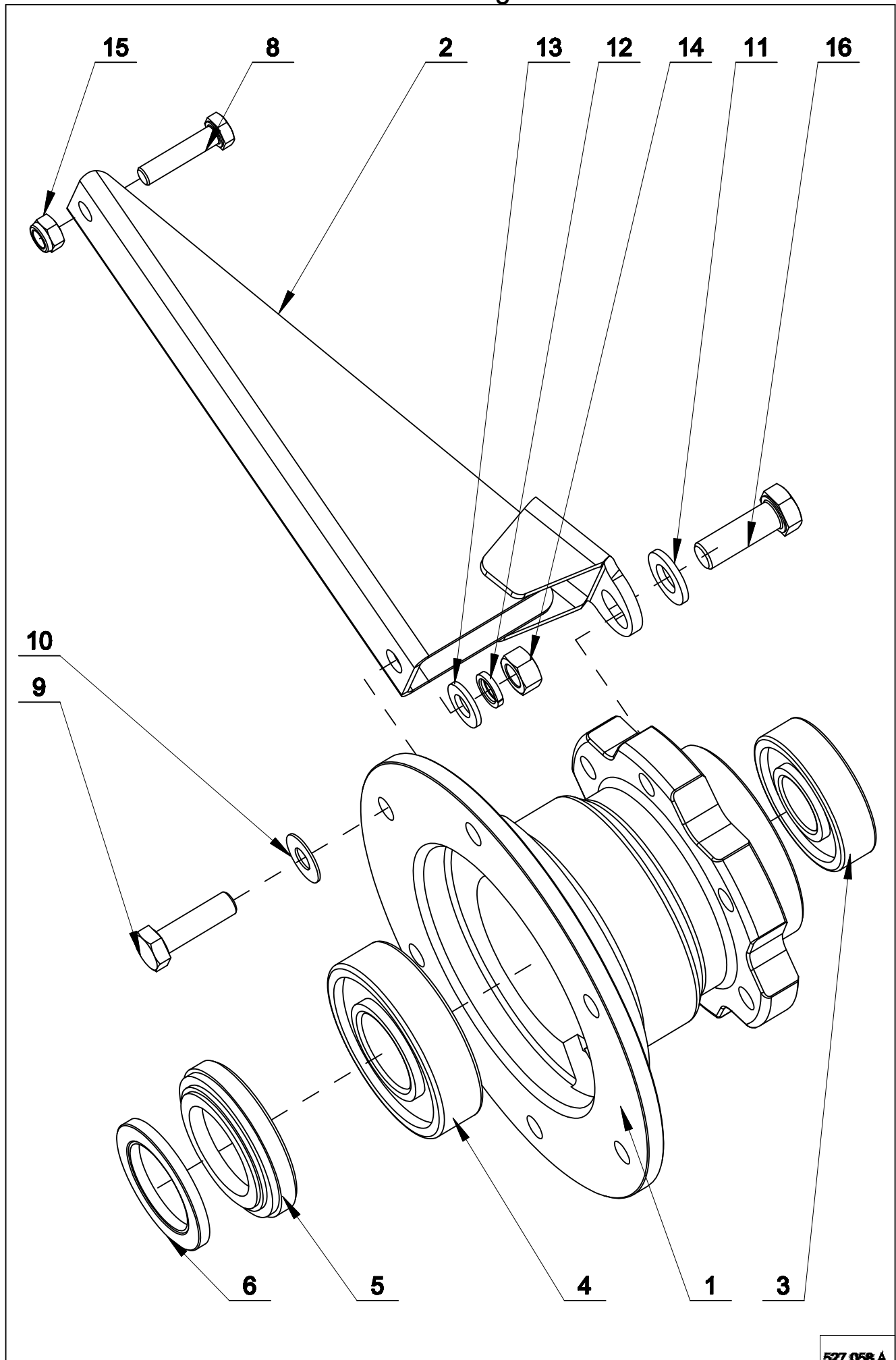
DOOR



Door: drawing nr. 553637

2	SP500080	Door hinge complete
3	SP553581	Door
4	SP500086	Door reinforcement
5	SP500084	Catch washer
6	SPPRI505000044	Door glass
7	SPPRI503000004	Door sealing
8	SPPRI610000076	Door catch
9	SPPRI610000126	Door hinge block
10	SP500130	Washer door catch
11	SPPRI212000032	Bolt M6x20
12	SP554312	Shim
13	SPPRI610001122	Dimension washer
14	SP310934240006	Nut M6
15	SP554313	Washer
16	SP309933240616	Bolt M6x16
17	SP309084240616	Bolt M6x16
18	SP311125240006	Washer 6
19	SP311127240006	Washer 6
20	SP516877	Bolt M6x25
-	SP245704003021	Glue for sticking the bolts - pos. 11, 20 (not shown)

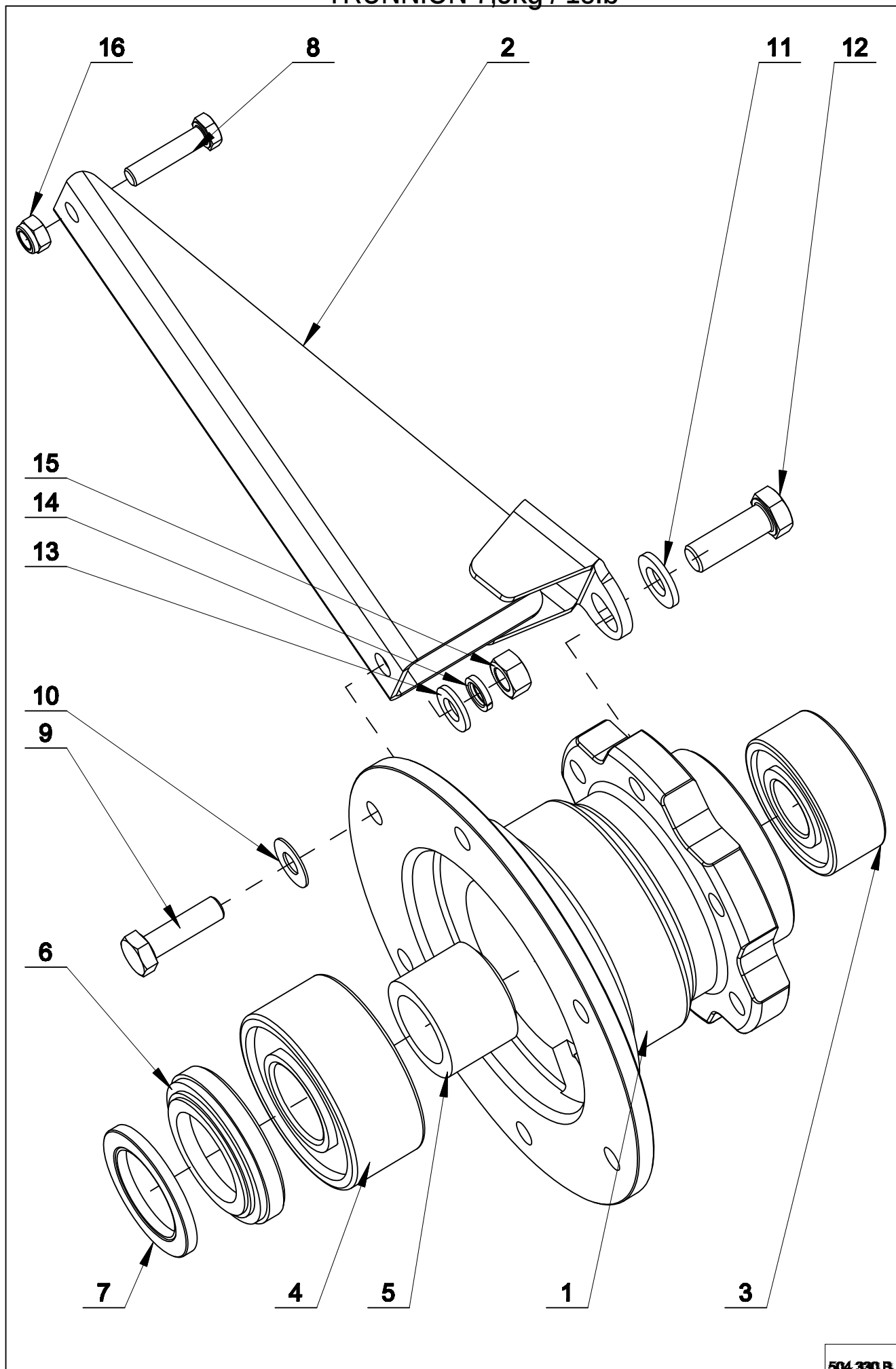
TRUNNION 6kg / 15lb



527 058 A

Trunnion 6kg / 15lb: drawing nr. 527058A		
1	SP526699	Bearing house
2	SP509870	Spoke complete
3	SPPRI608000041	Bearing
4	SPPRI608001048	Bearing
5	SPPRI530000012	Axial seal
6	SPPRI530001013	Counter ring
8	SP309933000835	Bolt M8x35
9	SP309933241035	Bolt M10x35
10	SPPRI230000003	Washer 22x10x1
11	SP311125000013	Washer 13
12	SP311127000010	Washer M10
13	SP311125000010	Washer 10
14	SP310934000010	Nut M10
15	SP310985000008	Nut M8
16	SP309933001235	Bolt M12x35
-	SP527240	Bearing house complete
-	SP245704000603	Bearing Loctite 603 for sticking the bearing - pos. 3, 4 (not shown)

TRUNNION 7,5kg / 18lb



504 330 B

Trunnion 7,5kg / 18lb: drawing nr. 504330B		
1	SP509835	Bearing house
2	SP509870	Spoke complete
3	SP510904	Bearing
4	SP510903	Bearing
5	SP509922	Distance ring
6	SPPRI530000012	Axial sealing
7	SPPRI530001013	Shaft ring
8	SP309933000835	Bolt M8x35
9	SP309933241035	Bolt M10x35
10	SPPRI2300000003	Washer 22x11x3
11	SP311125000013	Washer 13
12	SP309933001235	Bolt M12x35
13	SP311125000010	Washer 10
14	SP311127000010	Washer 10
15	SP310934000010	Nut M10
16	SP310985000008	Nut M8
-	SP509898	Bearing house complete
-	SP245704000603	Bearing Loctite 603 for sticking the bearing - pos. 3, 4 (not shown)

