

Tumble Dryer

250 Liters (11 Kilograms) Capacity

285 Liters (13 Kilograms) Capacity

345 Liters (16 Kilograms) Capacity

Refer to Page 3 for Model Numbers

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Serial Plate Location

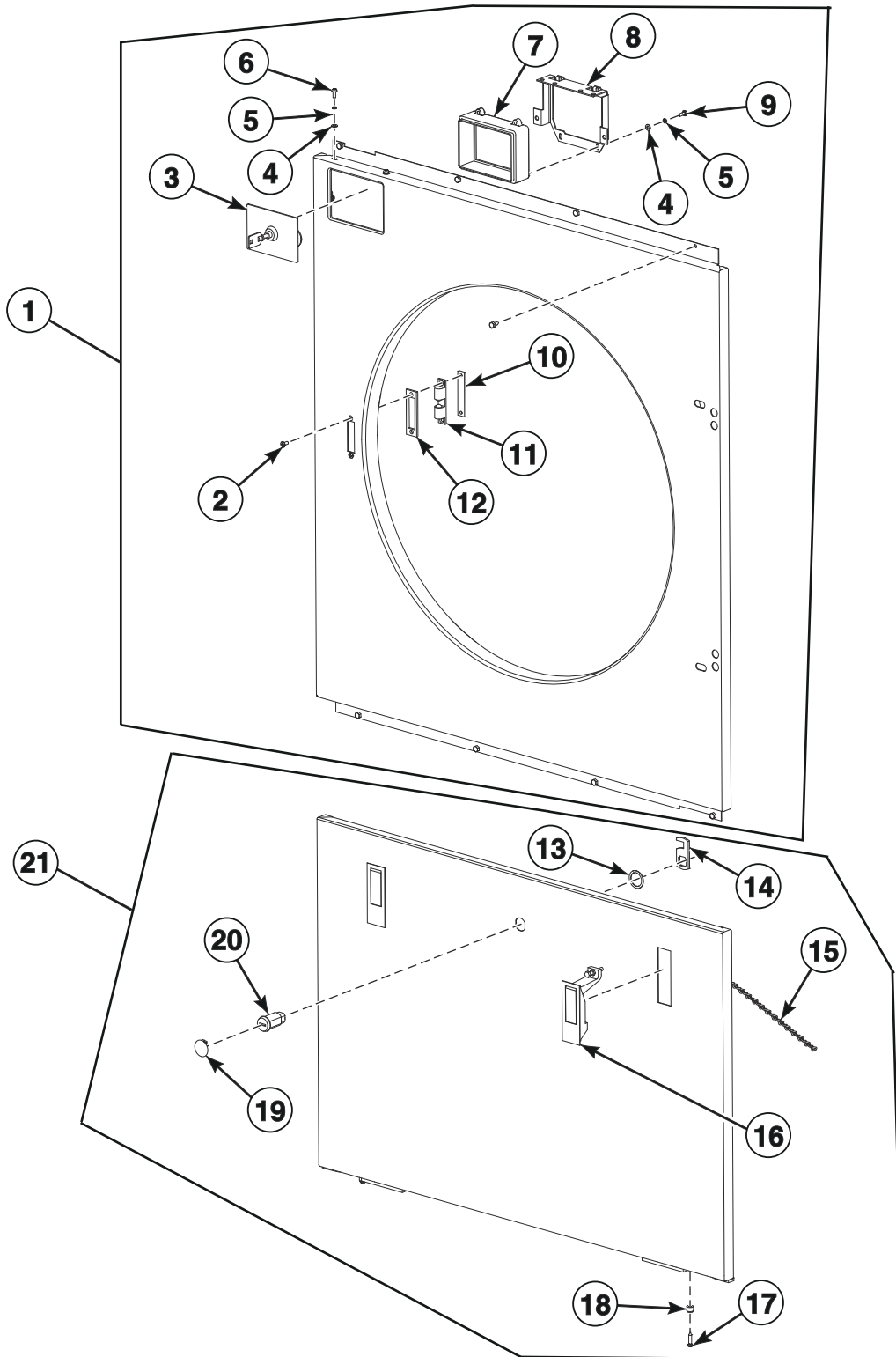
When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s).

Model Identification

Information in this manual is applicable to these tumbler models:

EC_HYDROS_ST14HP	LS250HP	T11HP
EC_HYDROS_ST16HP	LS300HP	T11VP
EC_HYDROS_ST19HP	LS350HP	T13HP
IGHP250E	SGHP250E	T13VP
IGHP250F	SGHP250F	T16HP
IGHP285E	SGHP285E	T16VP
IGHP285F	SGHP285F	UGHP250E
IGHP345E	SGHP345E	UGHP250F
IGHP345F	SGHP345F	UGHP285E
IQHP250E	SQHP250E	UGHP285F
IQHP250F	SQHP250F	UGHP345E
IQHP285E	SQHP285E	UGHP345F
IQHP285F	SQHP285F	UQHP250E
IQHP345E	SQHP345E	UQHP250F
IQHP345F	SQHP345F	UQHP285E
IUHP250E	SUHP250E	UQHP285F
IUHP250F	SUHP250F	UQHP345E
IUHP285E	SUHP285E	UQHP345F
IUHP285F	SUHP285F	UUHP250E
IUHP345E	SUHP345E	UUHP250F
IUHP345F	SUHP345F	UUHP285E
IWHP250E	SWHP250E	UUHP285F
IWHP250F	SWHP250F	UUHP345E
IWHP285E	SWHP285E	UUHP345F
IWHP285F	SWHP285F	UWHP250E
IWHP345E	SWHP345E	UWHP250F
IWHP345F	SWHP345F	UWHP285E
		UWHP285F
		UWHP345E
		UWHP345F

Front Panel Assembly



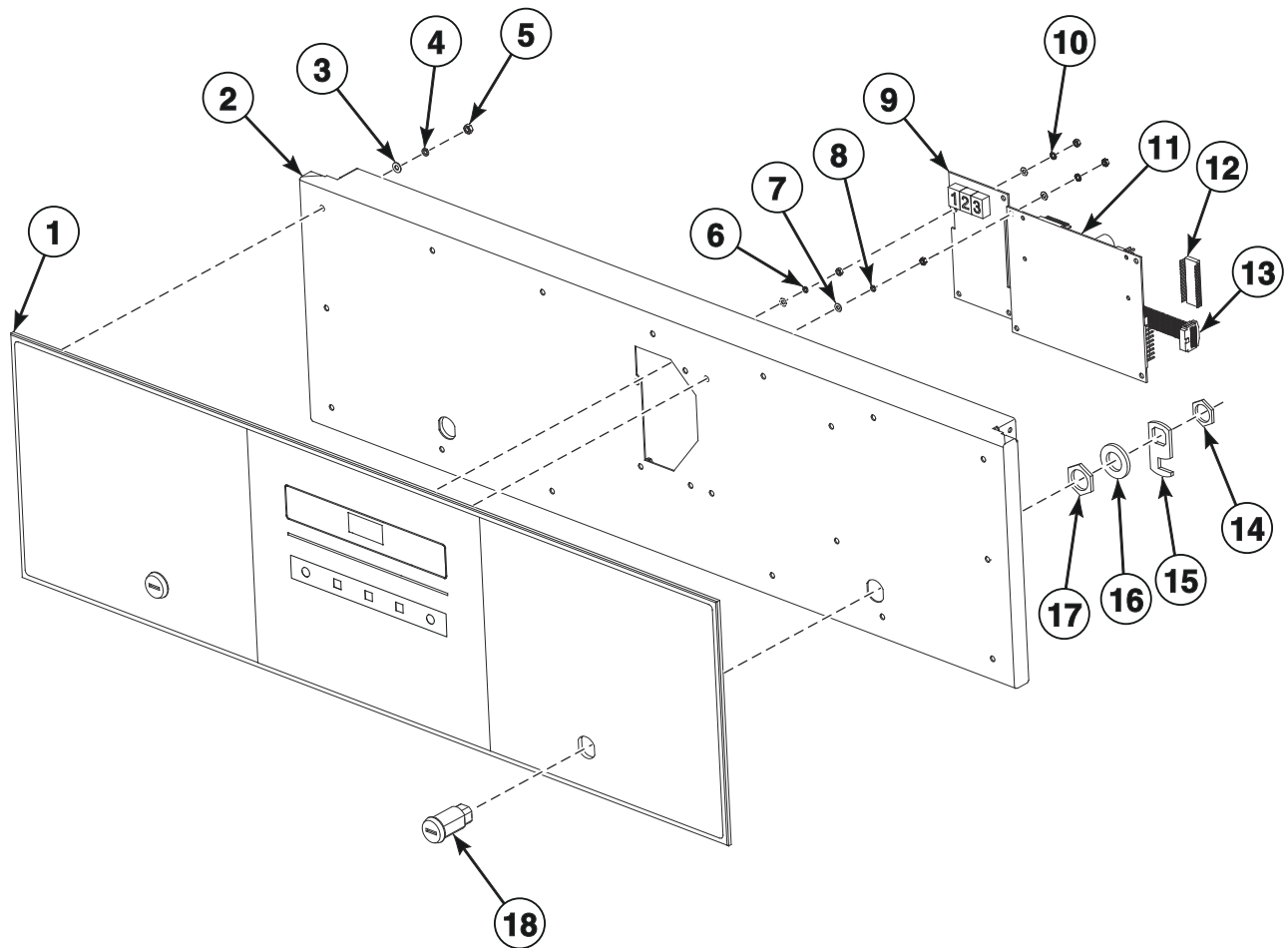
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Front Panel Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP530621	Front Panel Assembly	U models; Includes items 2-12; Imitation stainless steel
	SP559831	Front Panel Assembly	I and S models; Includes items 2-12; White
	SP555996	Front Panel Assembly	LS, ST and T models; Includes items 2-12; Gray
	SP530620	Front Panel Assembly	Includes items 2-12; Stainless steel
	SP530623	Front Panel Assembly	U models; Includes items 2-12; Coin; Imitation stainless steel
	SP559832	Front Panel Assembly	I and S models; Includes items 2-12; Coin; White
	SP555997	Front Panel Assembly	LS, ST and T models; Includes items 2-12; Coin; Gray
	SP530622	Front Panel Assembly	Includes items 2-12; Coin; Stainless steel
	SP545543	Front Panel Assembly	U models; Includes items 2-12; Coin; Left door; Imitation stainless steel
	SP559833	Front Panel Assembly	I and S models; Includes items 2-12; Coin; Left door; White
	SP555998	Front Panel Assembly	LS, ST and T models; Includes items 2-12; Coin; Left door; Gray
	SP545542	Front Panel Assembly	Includes items 2-12; Coin; Left door; Stainless steel
2	SP309966240410	Bolt	
3	SP515291	Coin Vault Cover	Coin
4	SP311125000004	Washer	
5	SP311127000004	Washer	
6	SP515075	Bolt	
7	SP501514	Coin Vault Frame	Coin
8	SP524394	Coin Vault Frame Bracket	Coin
9	SP309933240412	Bolt	
10	SP514906	Washer	
11	SP514530	Latch	
12	SP524366	Washer	
13	SPPRI522000012	Washer	
14	SPPRI610001007	Lock Hook	
15	SP521266	Chain	
16	SP521221	Lock	
17	SP520407	Screw	
18	SP520408	Pin Insertion	
19	SP345900025012	Plug	Not applicable for coin
20	SPPRI610000007	Lock	
21	SP530631	Filter Panel Assembly	U models; Includes items 13-20; Imitation stainless steel
	SP559827	Filter Panel Assembly	I and S models; Includes items 13-20; White
	SP555961	Filter Panel Assembly	LS, ST and T models; Includes items 13-20; Gray
	SP530630	Filter Panel Assembly	Includes items 13-20; Stainless steel
	SP530634	Filter Panel Assembly	U models; Includes items 13-20; With lock; Imitation stainless steel
	SP559828	Filter Panel Assembly	I and S models; Includes items 13-20; With lock; White
	SP555962	Filter Panel Assembly	LS, ST and T models; Includes items 13-20; With lock; Gray
	SP530633	Filter Panel Assembly	Includes items 13-20; With lock; Stainless steel

Upper Panel for ST Models

Models EC_HYDROS_ST14HP, EC_HYDROS_ST16HP and EC_HYDROS_ST19HP



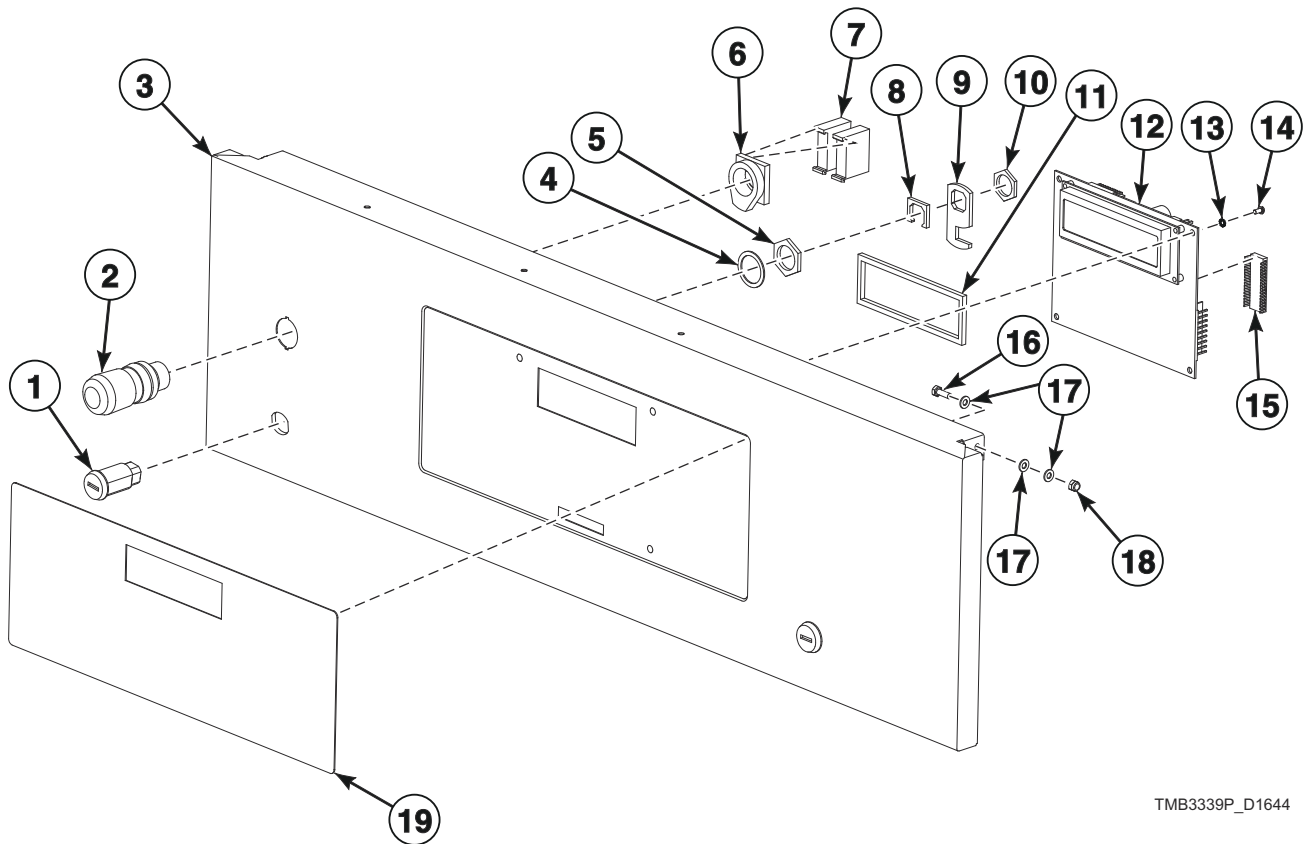
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Upper Panel for ST Models

REF	PART NO.	DESCRIPTION	COMMENTS
	SP560138	Control Panel Assembly	Includes items 1-18; Gray
1	SP560140	Overlay	
2	SP560139	Control Panel	Gray
3	SP311125000004	Washer	
4	SP311127000004	Washer	
5	SP310934000004	Nut	
6	SP310934000003	Nut	
7	SP311125000003	Washer	
8	SP311127240003	Washer	
9	SP553416	Display Board	Blue
10	SP311679800003	Washer	
11	SP529112	Control	
12	SP526001	Memory	
13	SP521061	Cable	
14	SPPRI610006007	Nut	
15	SPPRI610001007	Lock Hook	
16	SP311125000001	Washer	
17	SPPRI610005007	Nut	
18	SPPRI610000007	Lock	

Flex Control Components

All Models Except EC_HYDROS_ST14HP, EC_HYDROS_ST16HP and EC_HYDROS_ST19HP



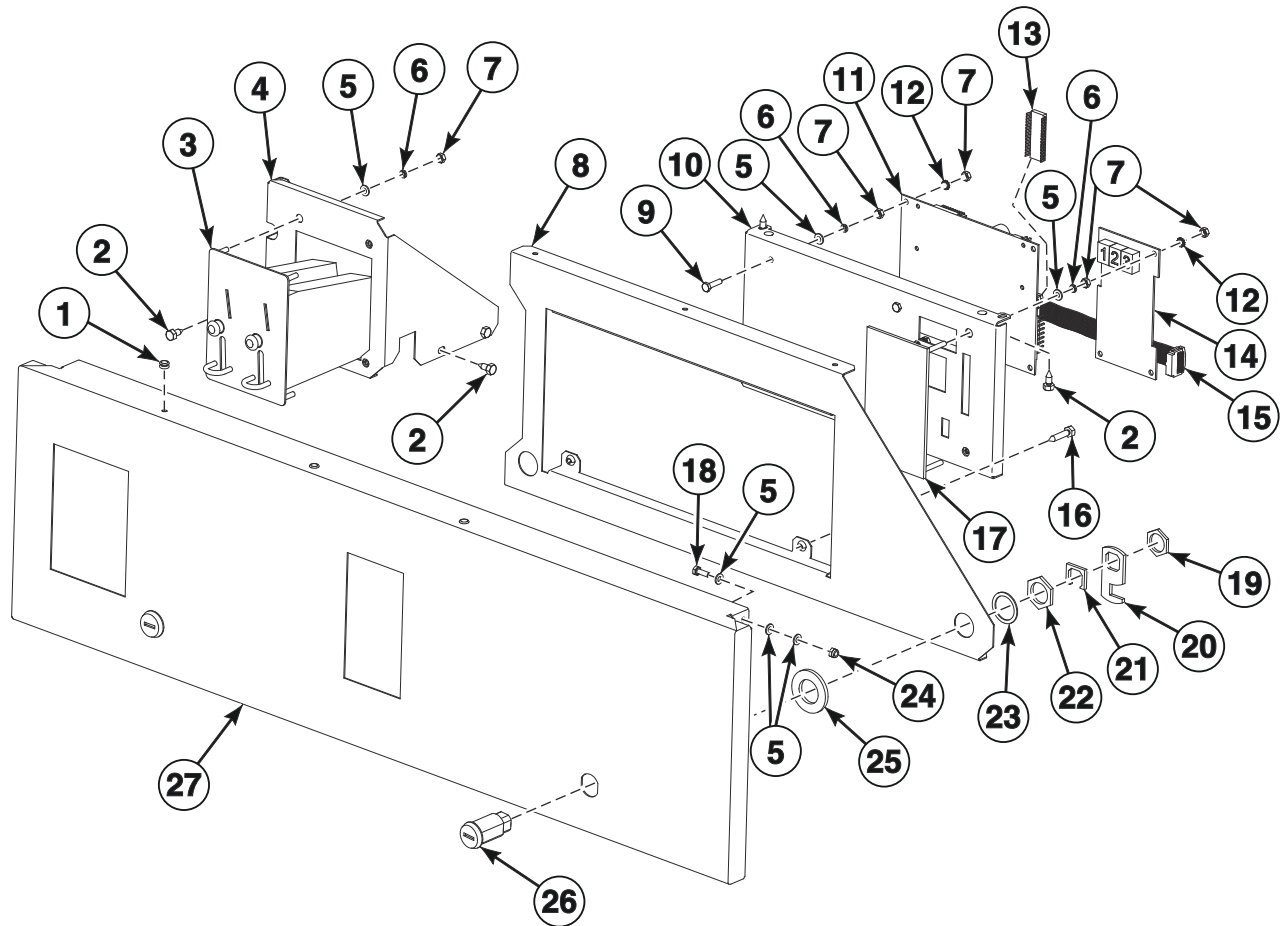
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Flex Control Components

REF	PART NO.	DESCRIPTION	COMMENTS
	SP560115	Control Panel Assembly	U models; Includes items 1-19; Imitation stainless steel
	SP559884	Control Panel Assembly	U models; Includes items 1-19; Stainless steel
	SP560117	Control Panel Assembly	I models; Includes items 1-19; White
	SP559885	Control Panel Assembly	I models; Includes items 1-19; Stainless steel
	SP559883	Control Panel Assembly	S models; Includes items 1-19; White
	SP559886	Control Panel Assembly	S models; Includes items 1-19; Stainless steel
	SP560101	Control Panel Assembly	LS and T models; Includes items 1-19; Gray
	SP560116	Control Panel Assembly	LS and T models; Includes items 1-19; Stainless steel
	SP560118	Control Panel Assembly	T models; Includes items 1-19; Black
1	SPPRI610000007	Lock	
2	SP528310	Stop Button	
3	SP560111	Control Panel	U models; Imitation stainless steel
	SP560113	Control Panel	I and S models; White
	SP560106	Control Panel	LS and T models; Gray
	SP560114	Control Panel	T models; Black
	SP560112	Control Panel	Stainless steel
4	SPPRI522000012	Washer	
5	SPPRI610005007	Nut	
6	SP528311	Connector	
7	SP528312	Switch	
8	SP529082	Shim	
9	SPPRI610001007	Lock Hook	
10	SPPRI610006007	Nut	
11	SP101275	Gasket	
12	SP556608	Control	I, LS and T models; Gray
	SP102457	Control	S and U models; Green
13	SP311679800003	Washer	
14	SP309798500306	Bolt	
15	SP526001	Memory	
16	SP309933240412	Bolt	
17	SP311125000004	Washer	
18	SP514193	Nut	
19	SP559863	Overlay	U models
	SP559864	Overlay	I and S models
	SP556100	Overlay	LS and T models

Easy Control Components With Coin Meter

All Models Except EC_HYDROS_ST14HP, EC_HYDROS_ST16HP and EC_HYDROS_ST19HP



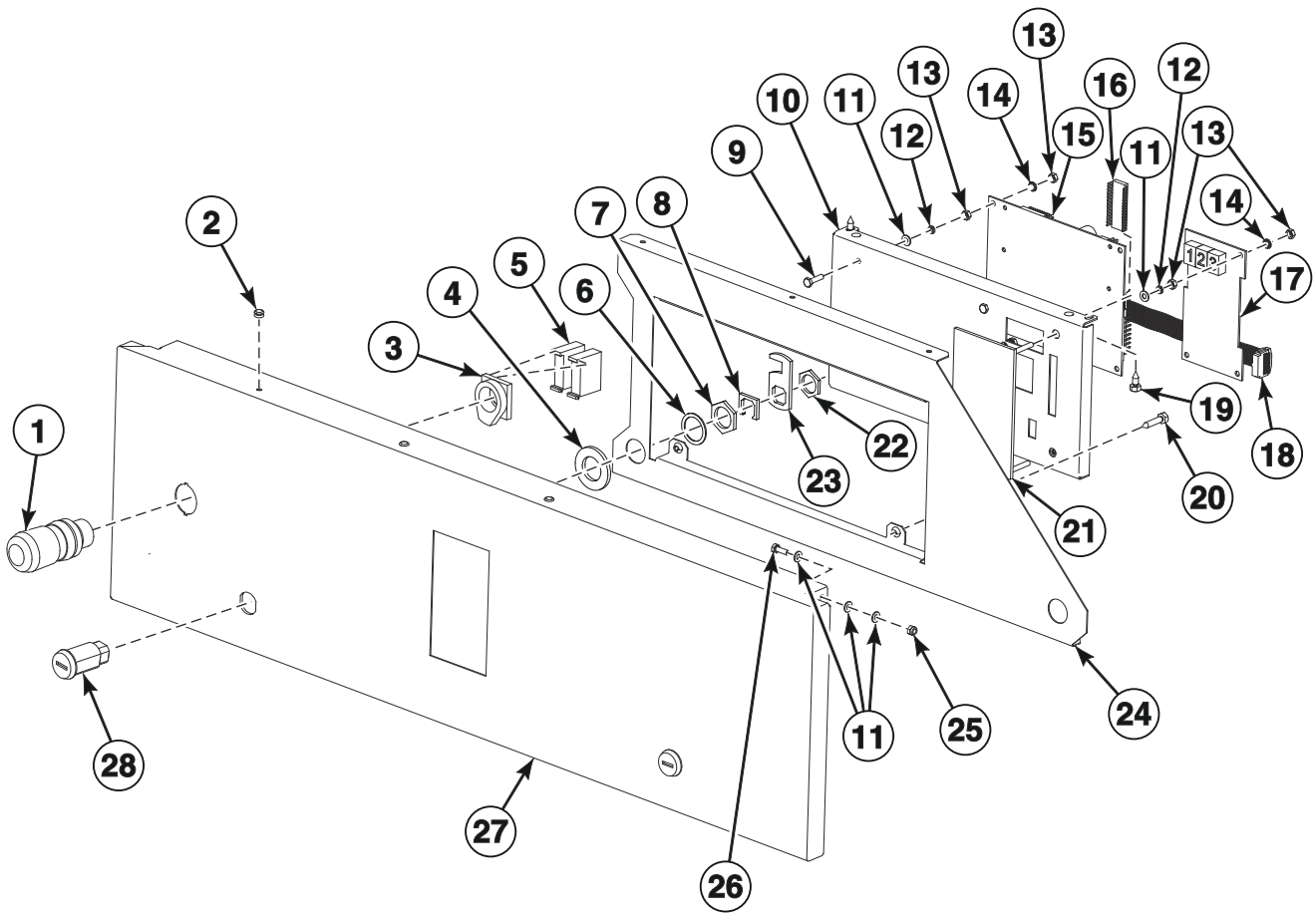
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Easy Control Components With Coin Meter

REF	PART NO.	DESCRIPTION	COMMENTS
	SP556690	Control Panel Assembly	U models; Includes items 1 and 5-27; Imitation stainless steel
	SP559889	Control Panel Assembly	U models; Includes items 1 and 5-27; Stainless steel
	SP556691	Control Panel Assembly	I models; Includes items 1 and 5-27; White
	SP559890	Control Panel Assembly	I models; Includes items 1 and 5-27; Stainless steel
	SP560717	Control Panel Assembly	S models; Includes items 1 and 5-27; White
	SP560716	Control Panel Assembly	S models; Includes items 1 and 5-27; Stainless steel
	SP556075	Control Panel Assembly	LS and T models; Includes items 1 and 5-27; Gray
	SP556689	Control Panel Assembly	LS and T models; Includes items 1 and 5-27; Stainless steel
	SP556692	Control Panel Assembly	T models; Includes items 1 and 5-27; Black
1	SP313250004075	Rivet	
2	SP100218	Screw	
3	SP514815	Coin Meter	
4	SP556081	Coin Meter Bracket	
5	SP311125000004	Washer	
6	SP311127000004	Washer	
7	SP310934000004	Nut	
8	SP556603	Control Bracket	
9	SP309933000416	Bolt	
10	SP559819	Control Bracket	
11	SP102458	Control	
12	SP311679800004	Washer	
13	SP526001	Memory	
14	SP102459	Display Board	S and U models; Green
	SP560706	Display Board	I models; Red
	SP553416	Display Board	LS and T models; Blue
15	SP521061	Cable	
16	SP520871	Screw	
17	SP559870	Overlay	U models
	SP559900	Overlay	I models
	SP559871	Overlay	S models
	SP556099	Overlay	LS and T models
	SP553415	Overlay	T models
18	SP309933240412	Bolt	
19	SPPRI610006007	Nut	
20	SPPRI610001007	Lock Hook	
21	SP529082	Shim	
22	SPPRI610005007	Nut	
23	SPPRI522000012	Washer	
24	SP514193	Nut	
25	SP311125000020	Washer	
26	SPPRI610000007	Lock	
27	SP556644	Control Panel	LS and T models; Stainless steel
	SP556680	Control Panel	T models; Black
	SP556678	Control Panel	U models; Imitation stainless steel
	SP556679	Control Panel	I and S models; White
	SP556076	Control Panel	LS and T models; Gray

Easy Control Components Without Coin Meter

All Models Except EC_HYDROS_ST14HP, EC_HYDROS_ST16HP and EC_HYDROS_ST19HP



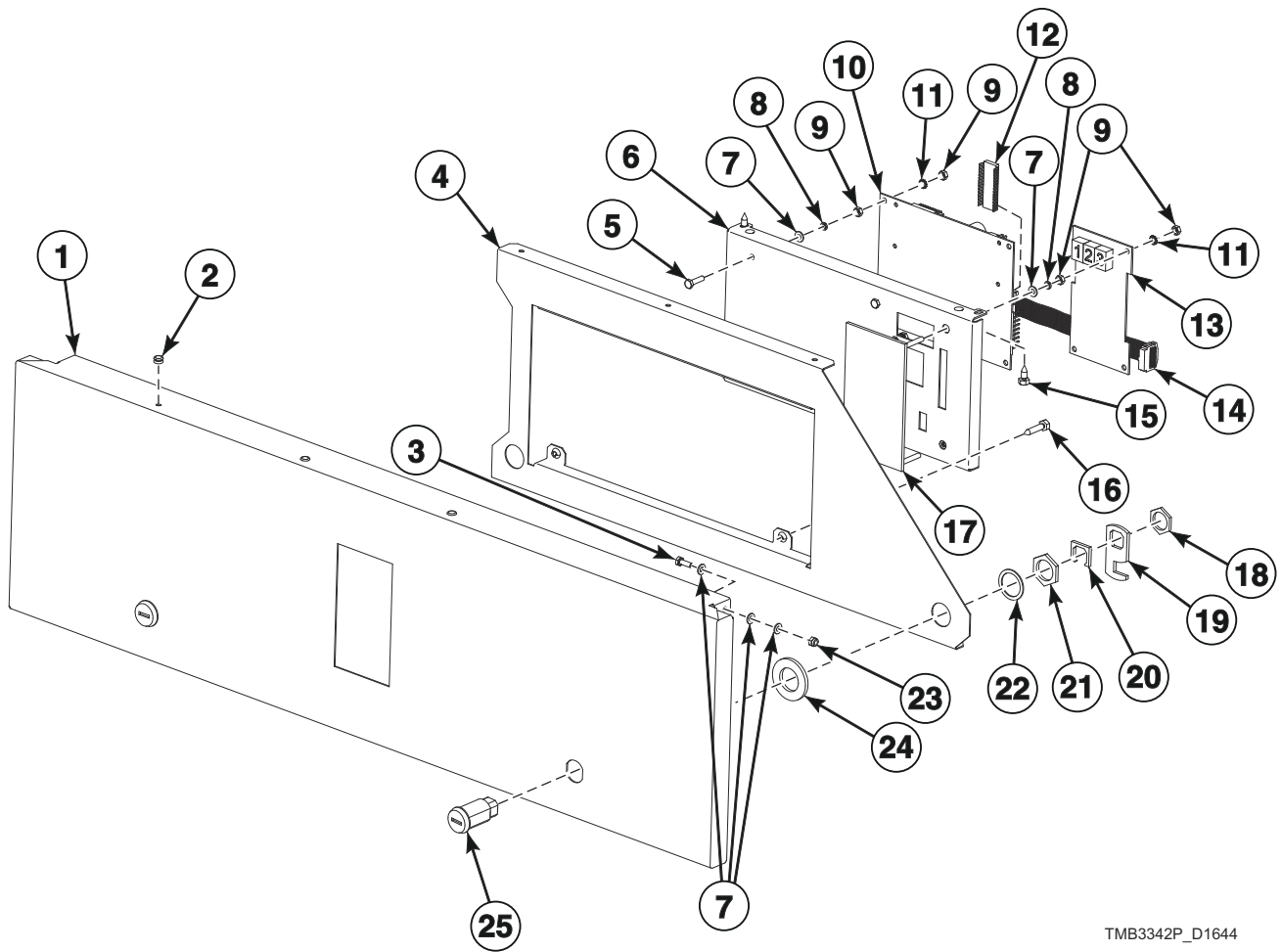
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Easy Control Components Without Coin Meter

REF	PART NO.	DESCRIPTION	COMMENTS
	SP556688	Control Panel Assembly	U models; Includes items 1-28; Imitation stainless steel
	SP559887	Control Panel Assembly	U models; Includes items 1-28; Stainless steel
	SP556687	Control Panel Assembly	I models; Includes items 1-28; White
	SP559888	Control Panel Assembly	I models; Includes items 1-28; Stainless steel
	SP560715	Control Panel Assembly	S models; Includes items 1-28; White
	SP560714	Control Panel Assembly	S models; Includes items 1-28; Stainless steel
	SP556078	Control Panel Assembly	LS and T models; Includes items 1 -28; Gray
	SP556685	Control Panel Assembly	LS and T models; Includes items 1-28; Stainless steel
	SP556686	Control Panel Assembly	T models; Includes items 1-28; Black
1	SP528310	Stop Button	
2	SP313250004075	Rivet	
3	SP528311	Connector	
4	SP311125000020	Washer	
5	SP528312	Switch	
6	SPPRI522000012	Washer	
7	SPPRI610005007	Nut	
8	SP529082	Shim	
9	SP309933000416	Bolt	
10	SP559819	Control Bracket	
11	SP311125000004	Washer	
12	SP311127000004	Washer	
13	SP310934000004	Nut	
14	SP311679800004	Washer	
15	SP102458	Control	
16	SP526001	Memory	
17	SP102459	Display Board	S and U models; Green
	SP560706	Display Board	I models; Red
	SP553416	Display Board	LS and T models; Blue
18	SP521061	Cable	
19	SP100218	Screw	
20	SP520871	Screw	
21	SP559870	Overlay	U models
	SP559900	Overlay	I models
	SP559871	Overlay	S models
	SP556099	Overlay	LS and T models
	SP553415	Overlay	T models
22	SPPRI610006007	Nut	
23	SPPRI610001007	Lock Hook	
24	SP556603	Control Bracket	
25	SP514193	Nut	
26	SP309933240412	Bolt	
27	SP556677	Control Panel	U models; Imitation stainless steel
	SP556676	Control Panel	I and S models; White
	SP556077	Control Panel	LS and T models; Gray
	SP556675	Control Panel	T models; Black
	SP556674	Control Panel	Stainless steel
28	SPPRI610000007	Lock	

Easy Control with External Payment System

All Models Except EC_HYDROS_ST14HP, EC_HYDROS_ST16HP and EC_HYDROS_ST19HP

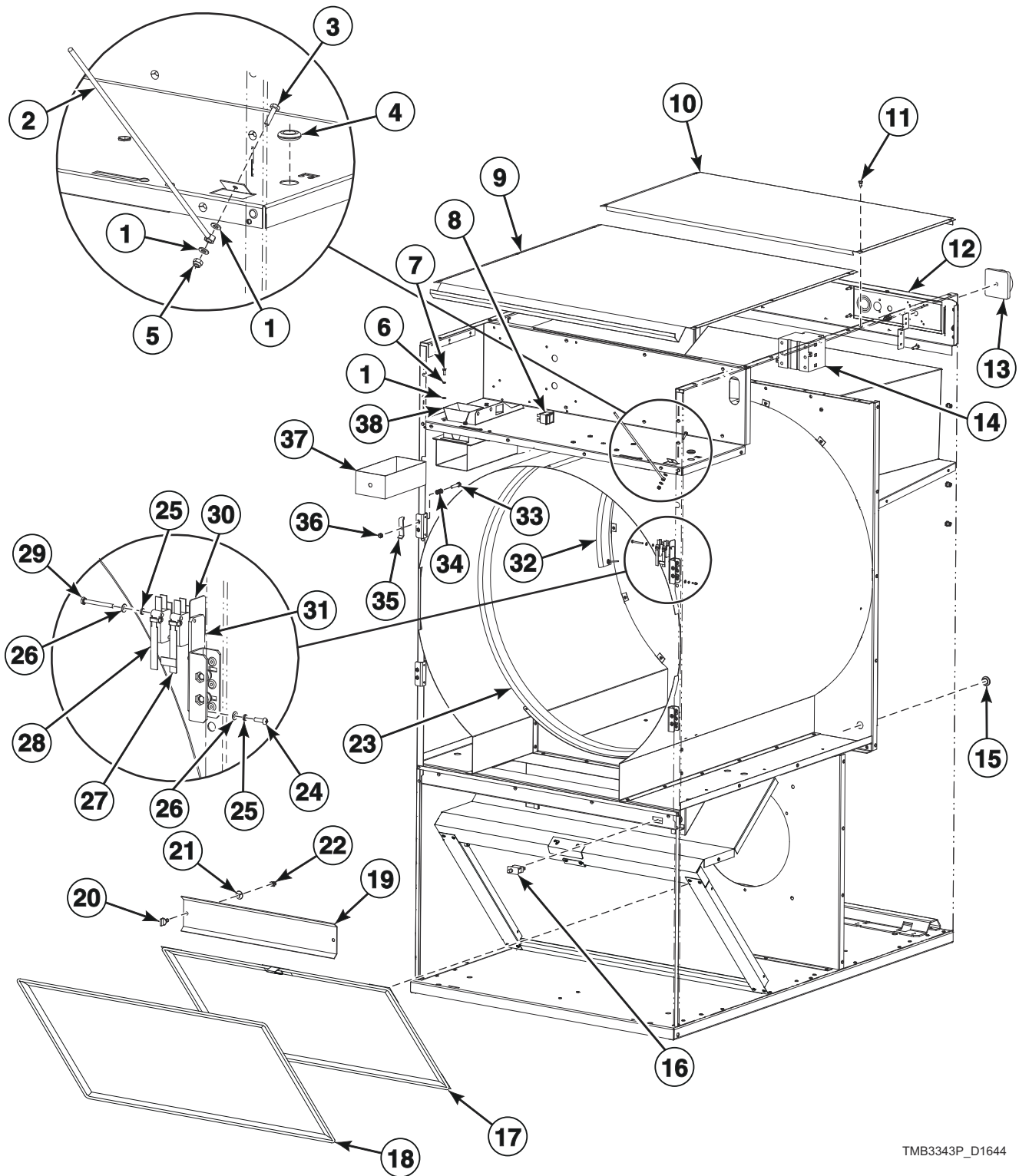


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Easy Control with External Payment System

REF	PART NO.	DESCRIPTION	COMMENTS
	SP556693	Control Panel Assembly	U models; Includes items 1-25; Imitation stainless steel
	SP559891	Control Panel Assembly	U models; Includes items 1-25; Stainless steel
	SP556696	Control Panel Assembly	I models; Includes items 1-25; White
	SP559892	Control Panel Assembly	I models; Includes items 1-25; Stainless steel
	SP560719	Control Panel Assembly	S models; Includes items 1-25; White
	SP560718	Control Panel Assembly	S models; Includes items 1-25; Stainless steel
	SP556695	Control Panel Assembly	LS and T models; Includes items 1-25; Gray
	SP556694	Control Panel Assembly	LS and T models; Includes items 1-25; Stainless steel
	SP556646	Control Panel Assembly	T models; Includes items 1-25; Black
	SP559893	Control Panel Assembly	T models; Includes items 1-25
1	SP556681	Control Panel	U models; Imitation stainless steel
	SP556684	Control Panel	I and S models; White
	SP556683	Control Panel	LS and T models; Gray
	SP556645	Control Panel	T models; Black
	SP556682	Control Panel	Stainless steel
2	SP313250004075	Rivet	
3	SP309933240412	Bolt	
4	SP556603	Control Bracket	
5	SP309933000416	Bolt	
6	SP559819	Control Bracket	
7	SP311125000004	Washer	
8	SP311127000004	Washer	
9	SP310934000004	Nut	
10	SP102458	Control	
11	SP311679800004	Washer	
12	SP526001	Memory	
13	SP102459	Display Board	S and U models; Green
	SP560706	Display Board	I models; Red
	SP553416	Display Board	LS and T models; Blue
14	SP521061	Cable	
15	SP100218	Screw	
16	SP520871	Screw	
17	SP559870	Overlay	U models
	SP559900	Overlay	I models
	SP559871	Overlay	S models
	SP556099	Overlay	LS and T models
	SP553415	Overlay	T models
18	SPPRI610006007	Nut	
19	SPPRI610001007	Lock Hook	
20	SP529082	Shim	
21	SPPRI610005007	Nut	
22	SPPRI522000012	Washer	
23	SP514193	Nut	
24	SP311125000020	Washer	
25	SPPRI610000007	Lock	

Cabinet

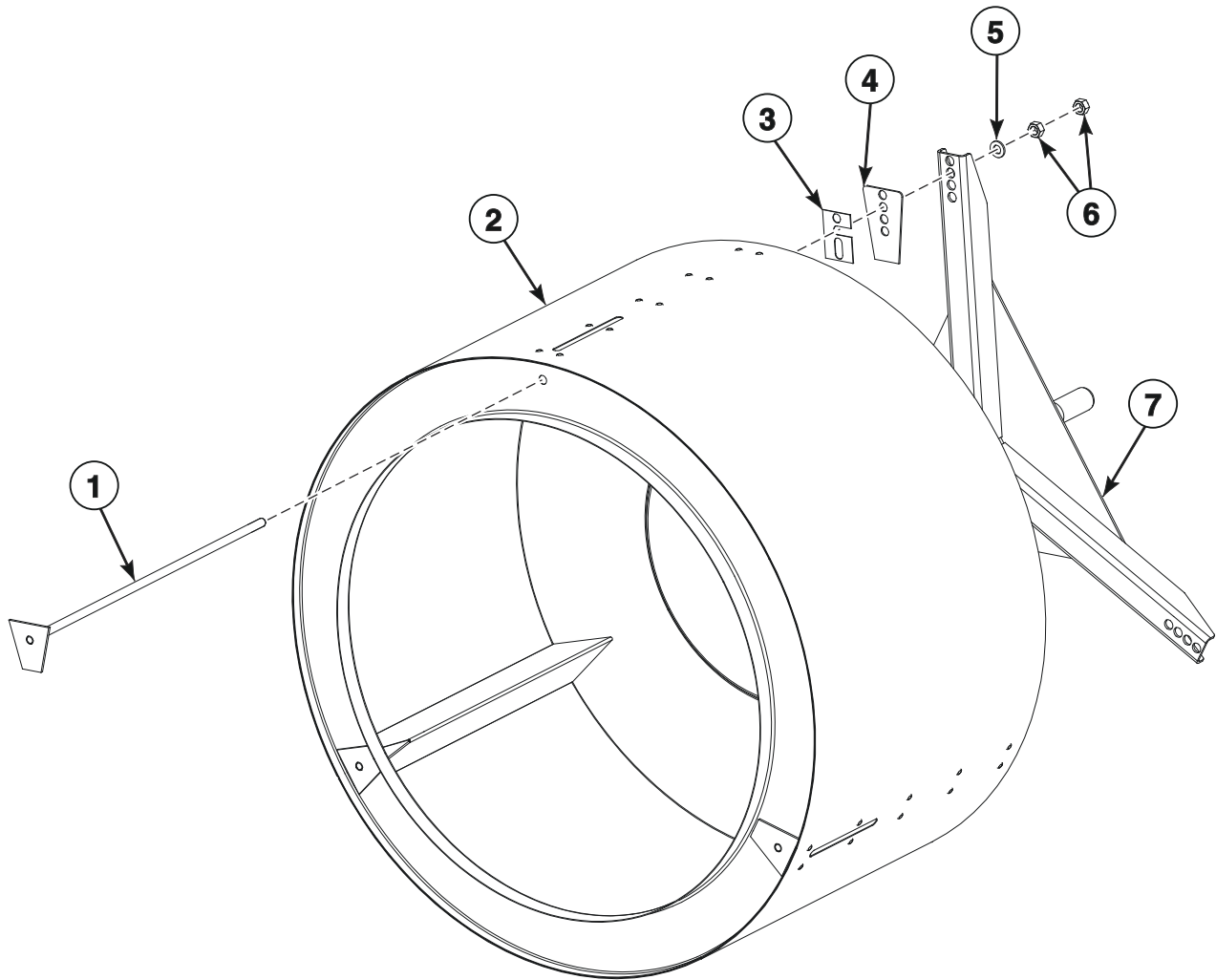


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Cabinet

REF	PART NO.	DESCRIPTION	COMMENTS
	SP560162	Filter Assembly	Includes items 17 and 18
	SP520404	Door Switch Assembly	Includes items 24-31
	SP530662	Coin Vault Assembly	Includes items 37 and 38
1	SP311125000004	Washer	
2	SP517486	Rod	
3	SP309933000416	Bolt	
4	SP273121011001	Bushing	
5	SP514193	Nut	
6	SP311127000004	Washer	
7	SP309933240412	Bolt	
8	SP100388	Switch	
9	SP534602	Upper Cover	250 liter models (11 kg)
	SP534601	Upper Cover	285 liter models (13 kg)
	SP530795	Upper Cover	345 liter models (16 kg)
	SP557135	Upper Cover	250 liter models (11 kg); Single phase
	SP557134	Upper Cover	285 liter models (13 kg); Single phase
	SP557133	Upper Cover	345 liter models (16 kg); Single phase
10	SP530796	Access Cover	
	SP557136	Access Cover	Single phase
11	SP100218	Screw	
12	SP520891	Switch Panel	
13	SPPRI404000095	Operating Device	
14	SPPRI404000097	Switch	Main heating
15	SP273121013002	Bushing	
16	SP506045	Microswitch	
17	SP560160	Fine Filter	
18	SP512324	Filter	
19	SP545533	Exhaust Cover	
20	SP545529	Bolt	
21	SP545531	Washer	
22	SP545530	Nut	
23	SP518505	Front Seal	
24	SP518719	Bolt	
25	SP311127000003	Washer	
26	SP311125000003	Washer	
27	SP517484	Microswitch	
28	SPPRI610011077	Microswitch	
29	SP516693	Bolt	
30	SP101154	Isolation Plate	
31	SP520403	Door Switch Holder	
32	SP527801	Back Seal	
33	SP309933000630	Bolt	
34	SPPRI611000009	Spring	
35	SP534645	Lock Hook	
36	SP310985000006	Nut	
37	SP321848140028	Coin Vault	
38	SP530663	Coin Vault	

Drum Assembly

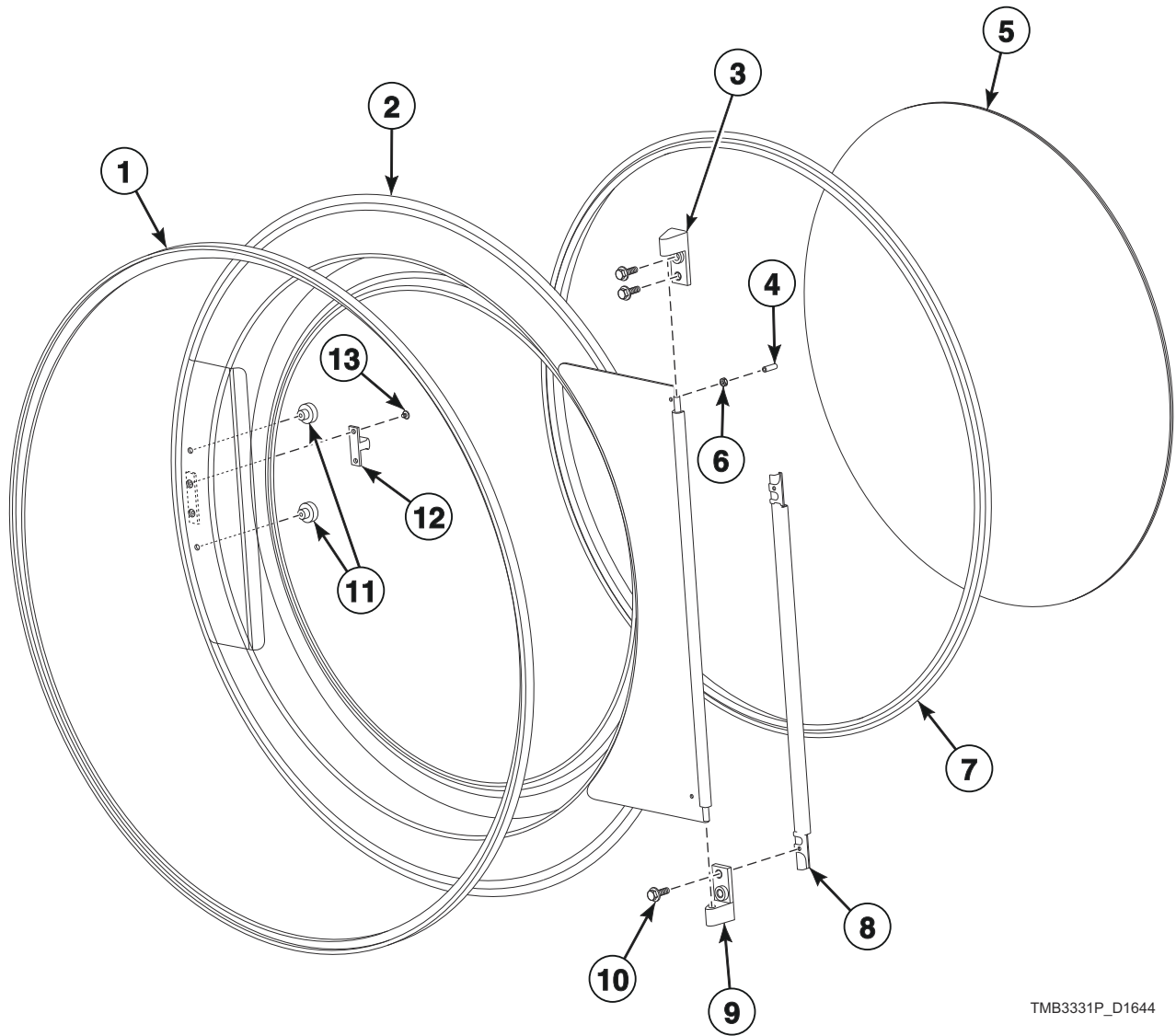


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Drum Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	SP530775	Drum Assembly	250 liter models (11 kg); Includes items 1-7
	SP530776	Drum Assembly	285 liter models (13 kg); Includes items 1-7
	SP530777	Drum Assembly	345 liter models (16 kg); Includes items 1-7
1	SP525028	Bolt	250 liter models (11 kg)
	SP525029	Bolt	285 liter models (13 kg)
	SP525030	Bolt	345 liter models (16 kg)
2	SP530772	Drum	250 liter models (11 kg)
	SP530771	Drum	285 liter models (13 kg)
	SP530770	Drum	345 liter models (16 kg)
3	SP512233	Washer	
4	SP510697	Washer	
5	SP311125000010	Washer	
6	SP310934000010	Nut	
7	SP514957	Trunnion	

Door Assembly

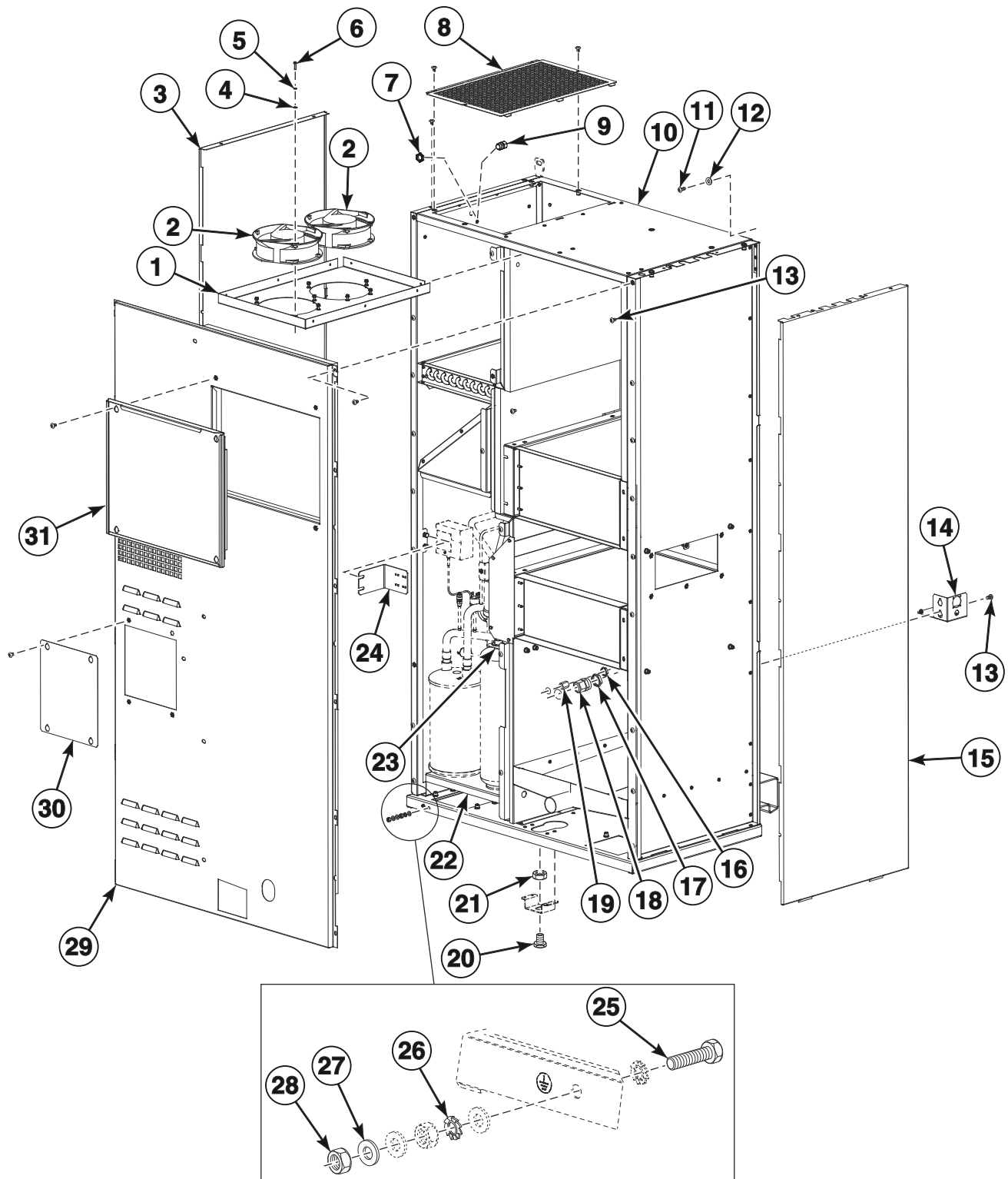


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Door Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	SP534969	Glue	Use with item 5
	SP245704003021	Glue	Use with item 4
	SP559703	Door Assembly	U models; Includes items 1-13
	SP556559	Door Assembly	I, LS and S models; Includes items 1-13
	SP556561	Door Assembly	ST and T models; Includes items 1-13
1	SP534873	Door Ring	
2	SP559701	Door	U models
	SP524364	Door	I, LS and S models
	SP556552	Door	ST and T models
3	SP559705	Upper Door Hinge	U models; Metallic gray
	SP525105	Upper Door Hinge	I, LS and S models; Black
	SP556555	Upper Door Hinge	ST and T models; Silver
4	SP520201	Stop Pin	
5	SP512053	Door Glass	
6	SP310934240004	Nut	
7	SP519933	Outer Door Gasket	
8	SP559706	Lath	U models; Metallic gray
	SP524582	Lath	I, LS and S models; Black
	SP556553	Lath	ST and T models; Silver
9	SP559704	Lower Door Hinge	U models; Metallic gray
	SP525104	Lower Door Hinge	I, LS and S models; Black
	SP556554	Lower Door Hinge	ST and T models; Silver
10	SP525101	Bolt	
11	SP556557	Magnet	
12	SP514530	Latch	
13	SP524367	Bolt	

Heat Pump

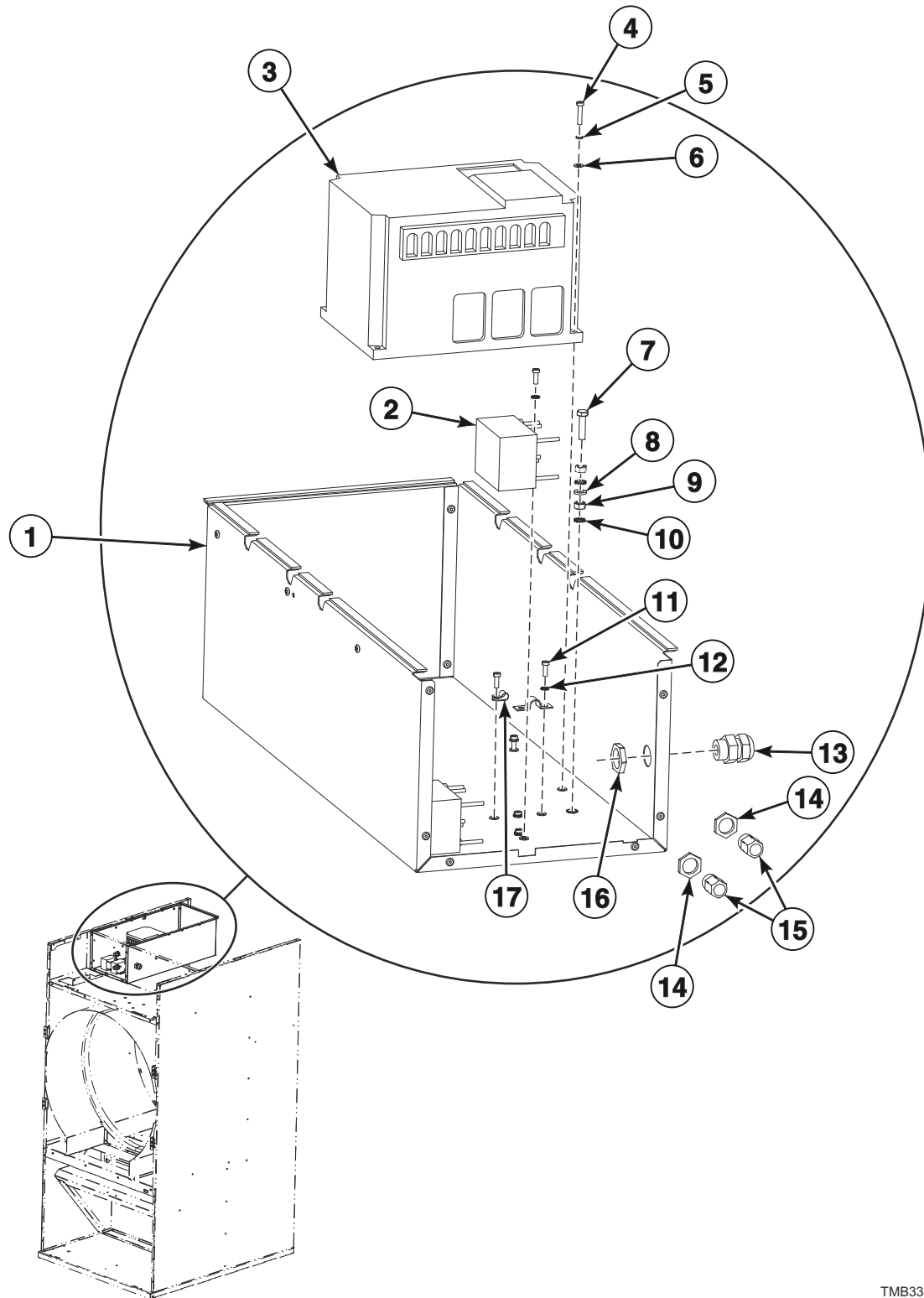


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Heat Pump

REF	PART NO.	DESCRIPTION	COMMENTS
	SP556082	Heat Pump	U models; Includes items 1-31; With rinsing system; 380-415 Volt/50 Hertz/3 Phase or 440 Volt/60 Hertz/3 Phase; Imitation stainless steel
	SP556084	Heat Pump	U models; Includes items 1-31; With rinsing system; 230 Volt/50 Hertz/3 Phase plus N; Imitation stainless steel
	SP556090	Heat Pump	U models; Includes items 1-31; Without rinsing system; 380-415 Volt/50 Hertz/3 Phase or 440 Volt/60 Hertz/3 Phase; Imitation stainless steel
	SP556092	Heat Pump	U models; Includes items 1-31; Without rinsing system; 230 Volt/50 Hertz/3 Phase plus N; Imitation stainless steel
	SP556659	Heat Pump	I and S models; Includes items 1-31; With rinsing system; 230 Volt/50 Hertz/3 Phase; White
	SP556660	Heat Pump	I and S models; Includes items 1-31; With rinsing system; 380-415 Volt/50 Hertz/3 Phase plus N or 440 Volt/60 Hertz/3 Phase; White
	SP556663	Heat Pump	I and S models; Includes items 1-31; Without rinsing system; 230 Volt/50 Hertz/3 Phase; White
	SP556664	Heat Pump	I and S models; Includes items 1-31; Without rinsing system; 380-415 Volt/50 Hertz/3 Phase plus N or 440 Volt/60 Hertz/3 Phase; White
	SP556083	Heat Pump	LS, ST and T models; Includes items 1-31; With rinsing system; 380-415 Volt/50 Hertz/3 Phase plus N or 440 Volt/60 Hertz/3 Phase; Gray
	SP556085	Heat Pump	LS, ST and T models; Includes items 1-31; With rinsing system; 230 Volt/50 Hertz/3 Phase; Gray
	SP556091	Heat Pump	LS, ST and T models; Includes items 1-31; Without rinsing system; 380-415 Volt/50 Hertz/3 Phase plus N or 440 Volt/60 Hertz/3 Phase; Gray
	SP556093	Heat Pump	LS, ST and T models; Includes items 1-31; Without rinsing system; 230 Volt/50 Hertz/3 Phase; Gray
	SP541496	Fan Assembly	Includes items 1, 2 and 4-6
1	SP541495	Fan Holder	
2	SP528481	Fan	
3	SP541424	Side Panel	U models; Left; Imitation stainless steel
	SP556649	Side Panel	I and S models; Left; White
	SP556005	Side Panel	LS, ST and T models; Left; Gray
4	SP311125000004	Washer	
5	SP311127000004	Washer	
6	SP309084000416	Bolt	
7	SP101415	Nut	
8	SP541484	Fan Cover	
9	SP101405	Bushing	
10	SP552660	Cabinet	
11	SP537864	Bolt	
12	SP311902100006	Washer	
13	SP506012	Bolt	
14	SP551869	Humidity Sensor Cover	
15	SP541425	Side Panel	U models; Right; Imitation stainless steel
	SP556650	Side Panel	I and S models; Right; White
	SP556007	Side Panel	LS, ST and T models; Right; Gray
16	SP101416	Nut	
17	SP101418	Nut	
18	SP101408	Bushing	
19	SP101406	Bushing	
20	SP533726	Bolt	
21	SP310934000020	Nut	
22	SP541489	Base	
23	SP541436	Bracket	
24	SP541457	Thermostat Bracket	
25	SP309933000625	Bolt	
26	SP311679824006	Washer	
27	SP311125000006	Washer	
28	SP310934000006	Nut	
29	SP541435	Cover	
30	SP551860	Cover	
31	SP541434	Cover	

Frequency Inverter Panel

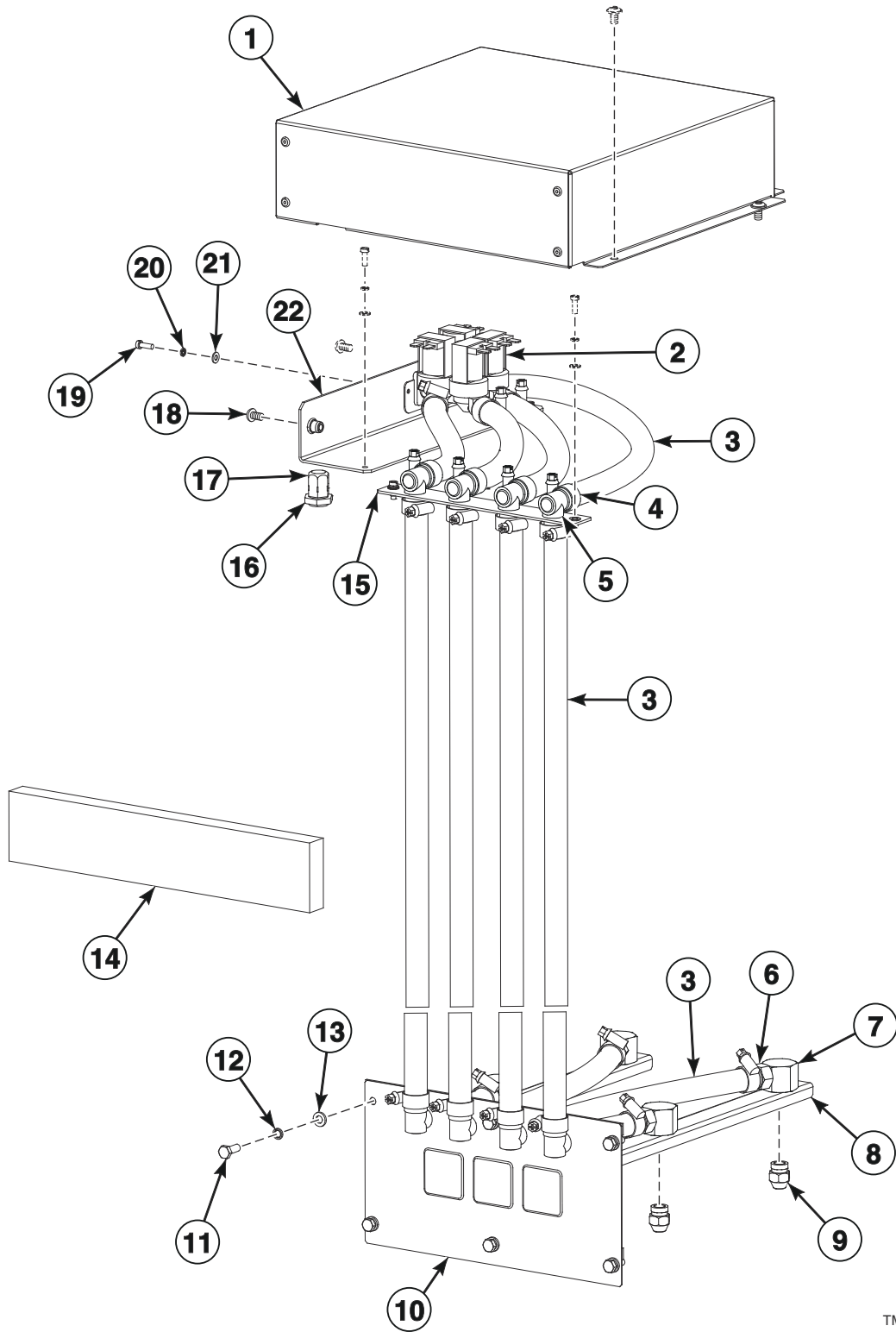


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Frequency Inverter Panel

REF	PART NO.	DESCRIPTION	COMMENTS
	SP556043	Box Assembly	Includes items 1-17
1	SP556044	Box	
2	SP552251	Filter	
3	SP552380	Frequency Inverter	
4	SP309084000420	Bolt	
5	SP311127000004	Washer	
6	SP311125000004	Washer	
7	SP309933100625	Bolt	
8	SP311125100006	Washer	
9	SP310934100006	Nut	
10	SP311679824006	Washer	
11	SP309084000412	Bolt	
12	SP311679800004	Washer	
13	SP101407	Bushing	
14	SP101416	Nut	
15	SP101406	Bushing	
16	SP101417	Nut	
17	SP502214	Clip	

Heat Pump Rinsing System

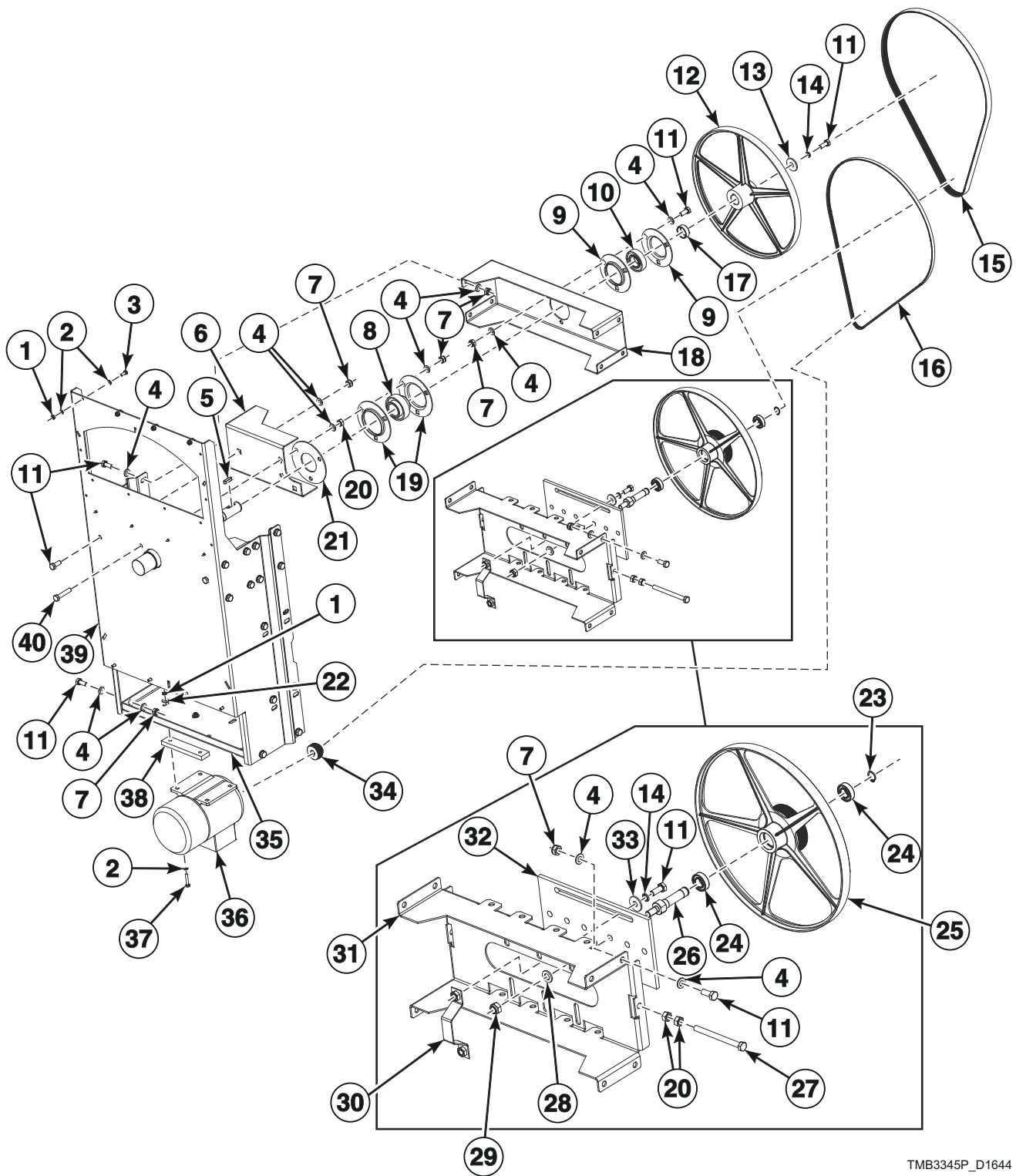


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Heat Pump Rinsing System

REF	PART NO.	DESCRIPTION	COMMENTS
	SP556920	Nozzle Holder Assembly	
1	SP556947	Valve Cover Assembly	
2	SP556959	Valve	4-way
3	SPPRI540000014	Hose	
4	SPPRI240000002	Clasp	
5	SP527236	Elbow	
6	SP556916	Nozzle Adapter	
7	SP556915	Nozzle Fitting Adapter	
8	SP556919	Nozzle Bracket Assembly	
9	SP556922	Nozzle	
10	SP556954	Rinsing System Bracket	
11	SP309933000616	Bolt	
12	SP311125000006	Washer	
13	SP311127000006	Washer	
14	SP552666	Insulation	
15	SP556943	Elbow Bracket Assembly	
16	SP101416	Nut	
17	SP101406	Bushing	
18	SP506012	Bolt	
19	SP309084000412	Bolt	
20	SP311125000004	Washer	
21	SP311127000004	Washer	
22	SP556946	Valve Bracket Assembly	

Drive System

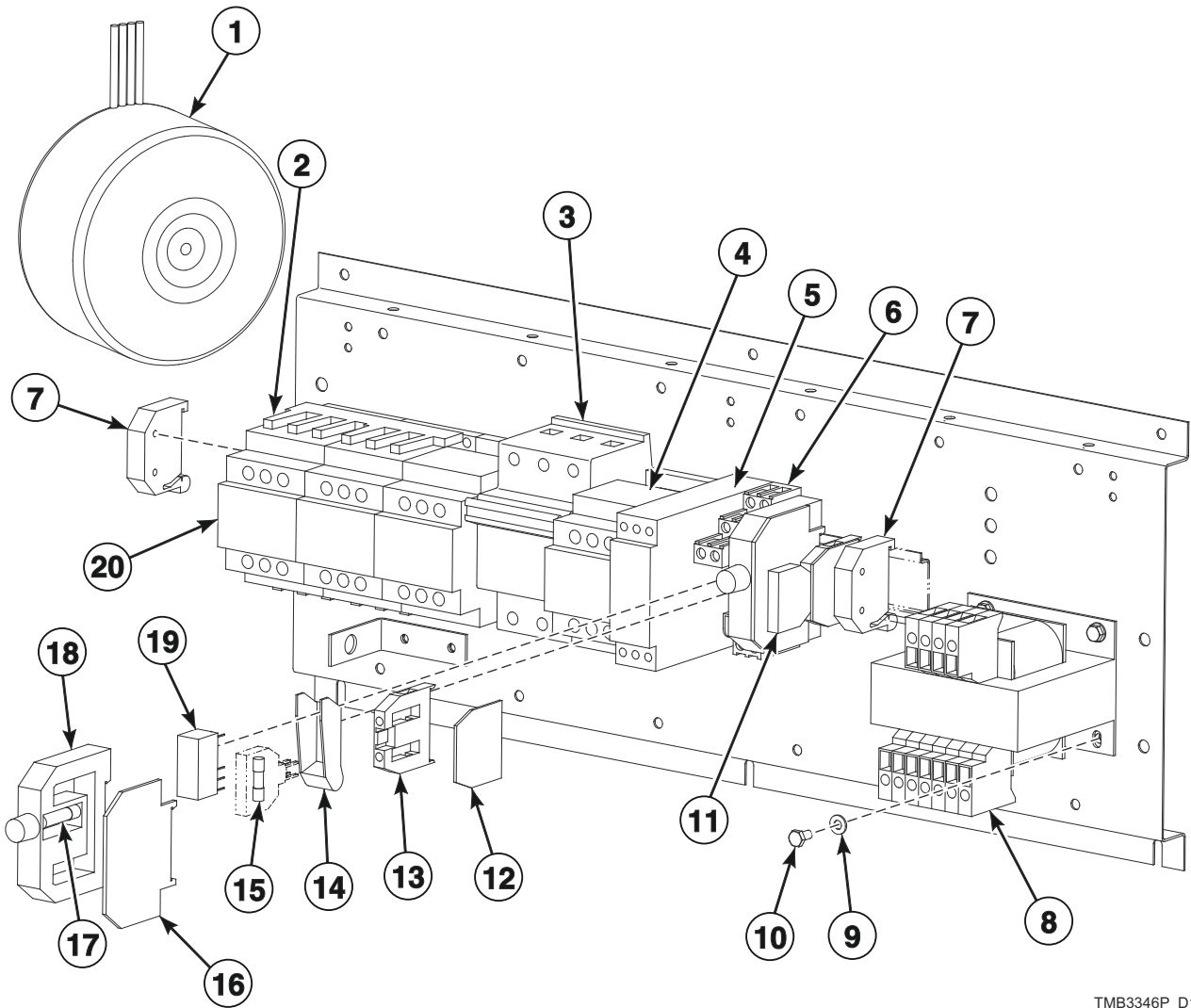


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Drive System

REF	PART NO.	DESCRIPTION	COMMENTS
	SP528928	Tension Assembly	Includes items 4, 7, 11, 14, 20 and 23-33
1	SP310985000006	Nut	
2	SP311125000006	Washer	
3	SP309933000616	Bolt	
4	SP311125000010	Washer	
5	SP505449	Key	
6	SP512365	Reinforcement Bracket	
7	SP310985000010	Nut	
8	SP514005	Bearing	
9	SP514012	Flange Bearing Body	
10	SP514007	Bearing	
11	SP309933001025	Bolt	
12	SP518646	Double Drum Pulley	
13	SP311902100012	Washer	
14	SP311127000010	Washer	
15	SP518647	Belt	
16	SP515257	Belt	
17	SP518649	Distance Ring	
18	SP512366	Bearing Bracket	
19	SP514011	Flange Bearing Body	
20	SP310934000010	Nut	
21	SP514483	Bearing Flange	
22	SP311902100006	Washer	
23	SP515517	Retaining Ring	
24	SP515502	Bearing	
25	SP534703	Double Pulley	
26	SP534704	Tension Rod	
27	SP309933001120	Bolt	
28	SP311125000013	Washer	
29	SP310985000012	Nut	
30	SP515514	Support Plate	
31	SP514479	Tension Assembly	
32	SP514480	Sliding Board	
33	SP311902100010	Washer	
34	SP530720	Motor Pulley	50 Hertz; Reversing
	SP530721	Motor Pulley	60 Hertz; Reversing
	SP527723	Motor Pulley	50 Hertz; Nonreversing
	SP528922	Motor Pulley	60 Hertz; Nonreversing
35	SP515418	Motor Bracket	3 Phase; Reversing
	SP518517	Motor Bracket	1 Phase; Reversing
36	SP523724	Motor	208-240 Volt; 1 Phase; Reversing
	SP523725	Motor	3 Phase; Reversing
37	SP518556	Bolt	
38	SP515521	Spacer	
39	SP512363	Drive Bracket	
40	SP309933001050	Bolt	

Electric Box Components

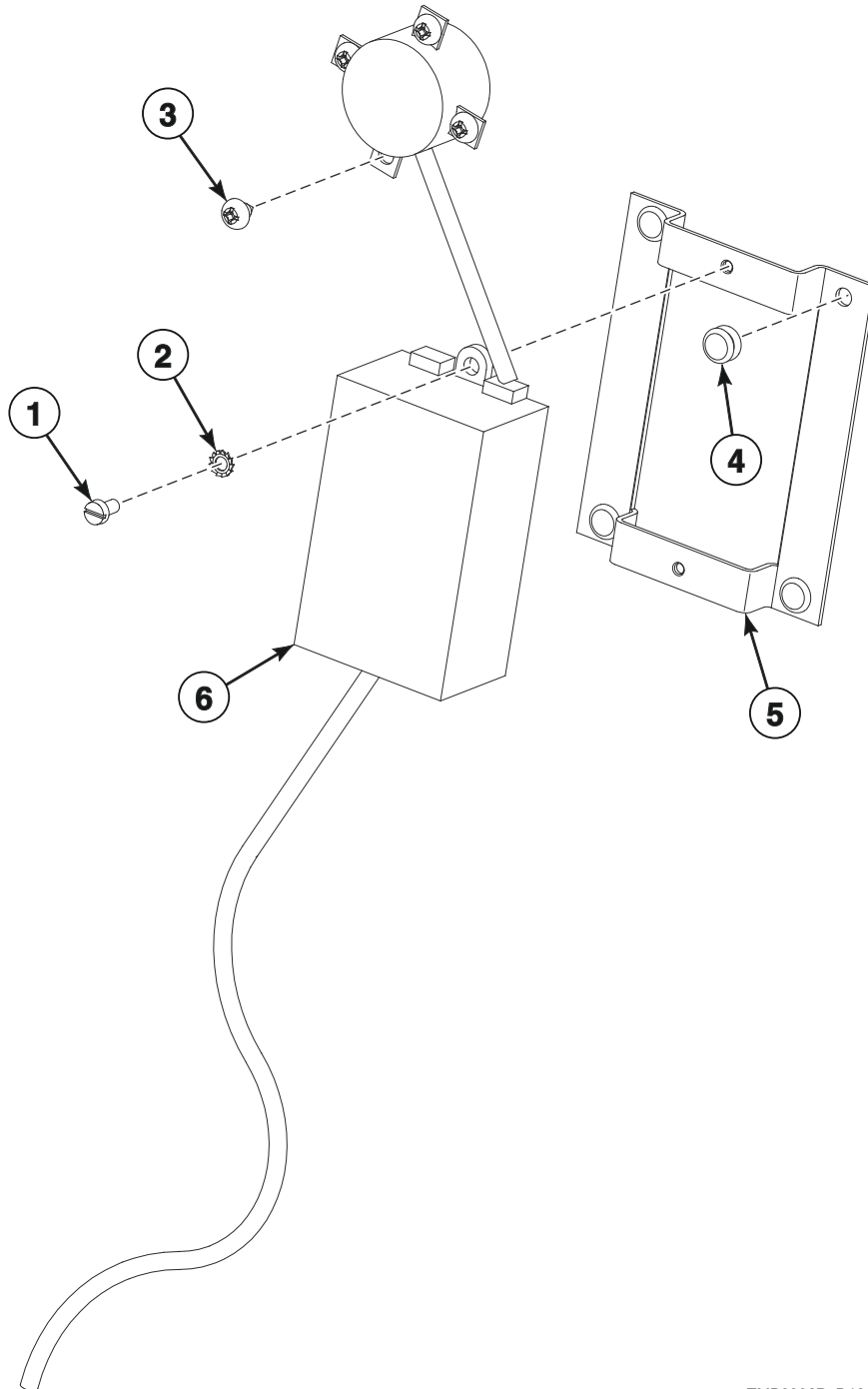


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Electric Box Components

REF	PART NO.	DESCRIPTION	COMMENTS
	SP552248	Autotransformer	440-480 Volt/50 or 60 Hertz/3 Phase
1	SP552201	Autotransformer	
2	SP514051	Contactor Block	Reversing
3	SP358251506220	Fuse	
	SP358251601312	Fuse Isolator	
4	SPPRI345022019	Contactor	230 Volt; 18 or 24 kW
	SP510993	Contactor	230 Volt, 13.5 or 18 kW; 400-440 Volt, 13.5 or 24 kW
5	SP552311	Control Relay	
6	SP506586	Relay Case	
7	SP346000209101	End Stop	
8	SP514021	Transformer	208-440 Volt
9	SP311125000004	Washer	
10	SP309084000410	Bolt	
11	SP524654	Fuse Plug	
12	SP524655	Cover	
13	SP524653	Fuse Clip	
14	SP514135	Relay Clasp	
15	SP345805005020	Fuse	250 Volt T500mA
	SPPRI401001021	Fuse	250 Volt F4A
16	SP346000014010	Cover	
17	SP514133	Fuse	500 Volt, F500mA; 440 Volt; 380-415 Volt
18	SP346000004010	Fuse Case	
19	SP514057	Relay	
20	SP510993	Contactor	

Humidity Sensor

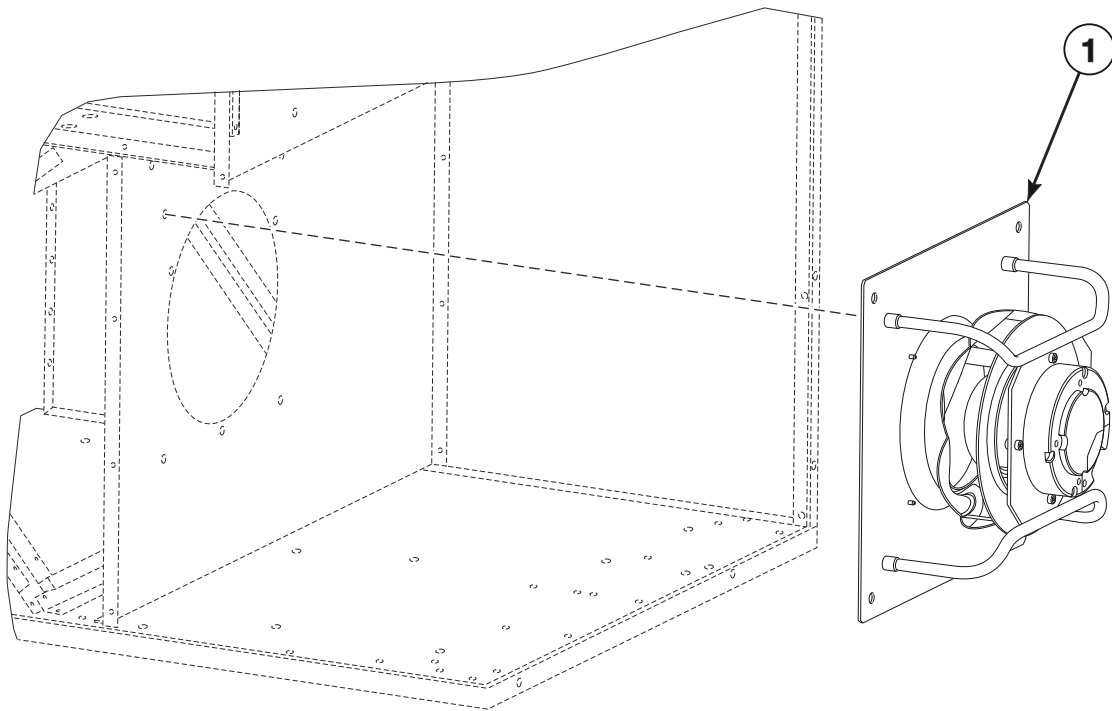


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Humidity Sensor

REF	PART NO.	DESCRIPTION	COMMENTS
	SP532002	Dust Cap Humidity Sensor	
	SP518562	Humidity Sensor Assembly	Includes items 1-6
1	SP309084000306	Bolt	
2	SP311679800003	Washer	
3	SP517238	Screw	
4	SP313250004063	Rivet	
5	SP518563	Sensor Holder	
6	SP102456	Humidity Sensor	

Ventilator



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Ventilator

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP552675	Ventilator	

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