

Tumble Dryer

190 Liters (9 Kilograms) Capacity

Refer to Page 3 for Model Numbers

Parts

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s).

Model Identification

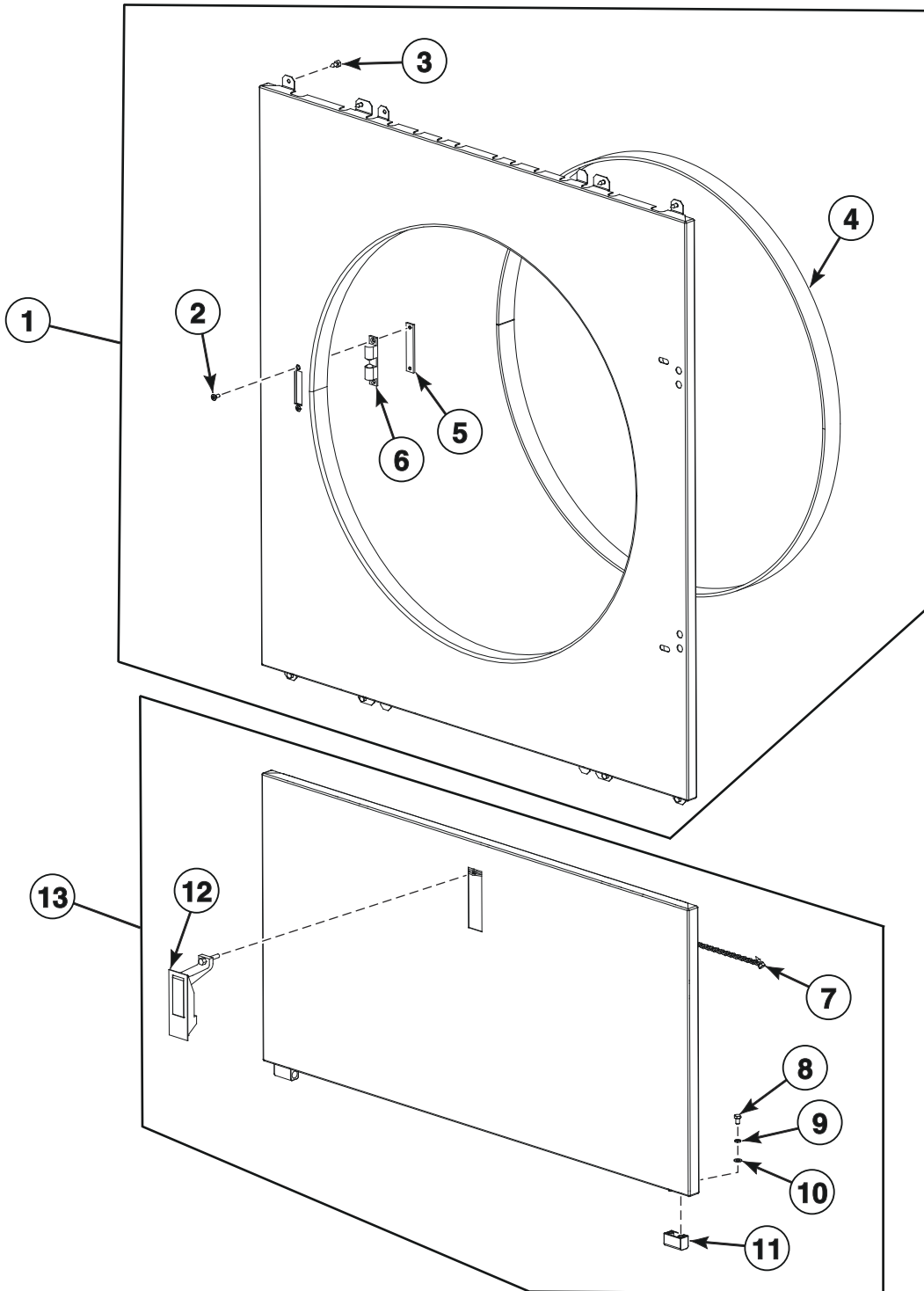
Information in this manual is applicable to these tumbler models:

EC_HYDROS_ST11HP
IGHP190E
IGHP190F
IQHP190E
IQHP190F
IUHP190E
IUHP190F
IWHP190E
IWHP190F

LS195HP
SGHP190E
SGHP190F
SQHP190E
SQHP190F
SUHP190E
SUHP190F
SWHP190E
SWHP190F

T9HP
T9VP
UGHP190E
UGHP190F
UQHP190E
UQHP190F
UUHP190E
UUHP190F
UWHP190E
UWHP190F

Front Panel Assembly



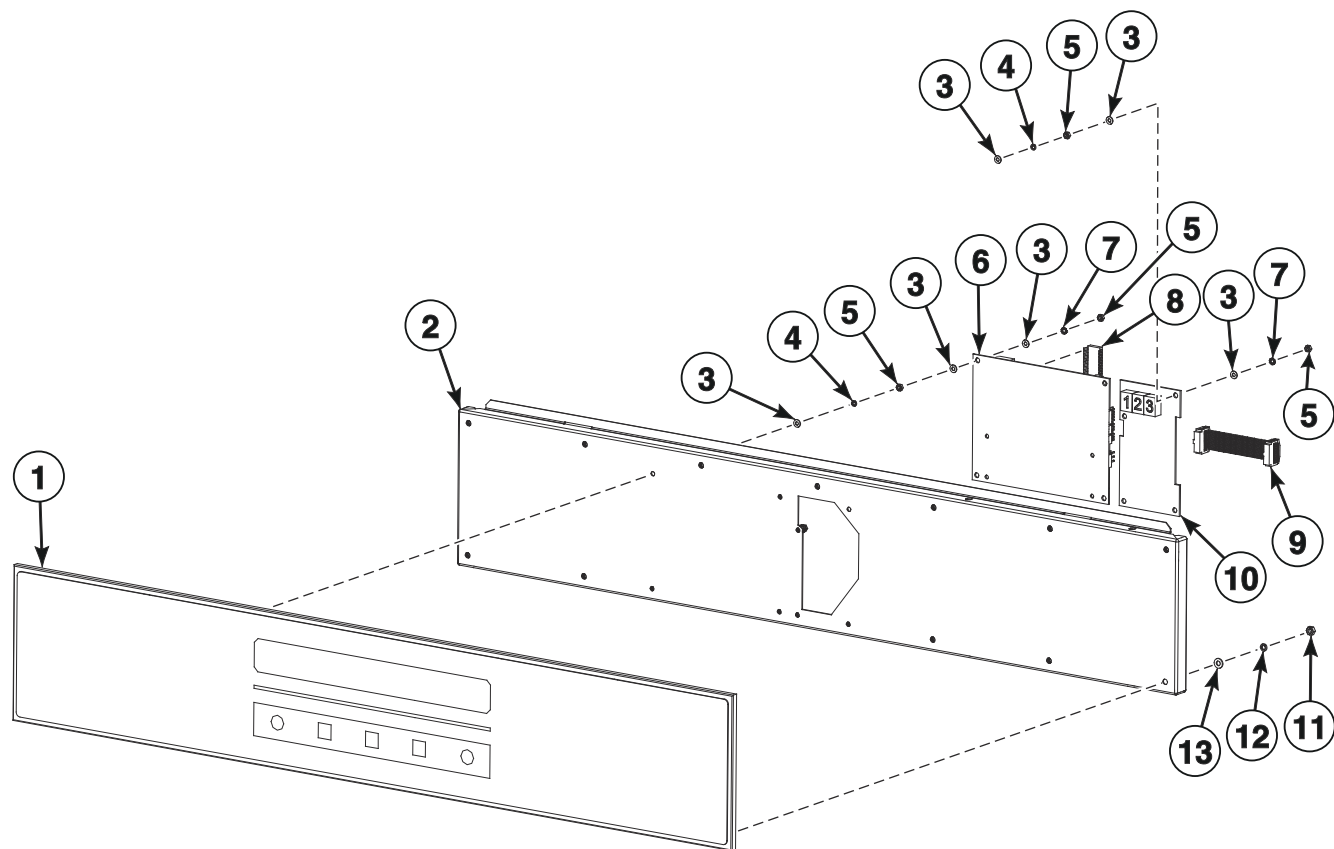
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Front Panel Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP559713	Upper Panel Assembly	U models; Includes items 2-6; Imitation stainless steel
	SP559716	Upper Panel Assembly	I and S models; Includes items 2-6; White
	SP559715	Upper Panel Assembly	LS, ST and T models; Includes items 2-6; Gray
	SP559714	UpperPanel Assembly	Includes items 2-6; Stainless steel
	SP559717	Upper Panel Assembly	U models; Includes items 2-6; Right door; Coin; Imitation stainless steel
	SP559720	Upper Panel Assembly	I and S models; Includes items 2-6; Right door; Coin; White
	SP559719	Upper Panel Assembly	LS, ST and T models; Includes items 2-6; Right door; Coin; Gray
	SP559718	Upper Panel Assembly	Includes items 2-6; Right door; Coin; Stainless steel
	SP559721	Upper Panel Assembly	U models; Includes items 2-6; Left door; Coin; Imitation stainless steel
	SP559724	Upper Panel Assembly	I and S models; Includes items 2-6; Left door; Coin; White
	SP559723	Upper Panel Assembly	LS, ST and T models; Includes items 2-6; Left door; Coin; Gray
	SP559722	Upper Panel Assembly	Includes items 2-6; Left door; Coin; Stainless steel
2	SP309966240410	Bolt	
3	SP100218	Screw	
4	SP517404	Seal	
5	SP514906	Washer	
6	SP514530	Latch	
7	SP521266	Chain	
8	SP521260	Bolt	
9	SP311127000005	Washer	
10	SP311125000005	Washer	
11	SP521222	Hinge	
12	SP521221	Lock	
13	SP521113	Filter Panel Assembly	U models; Includes items 7-12; Imitation stainless steel
	SP559711	Filter Panel Assembly	I and S models; Includes items 7-12; White
	SP555953	Filter Panel Assembly	LS, ST and T models; Includes items 7-12; Gray
	SP521261	Filter Panel Assembly	Includes items 7-12; Stainless steel

Control Panel for ST Models

Model EC_HYDROS_ST11HP



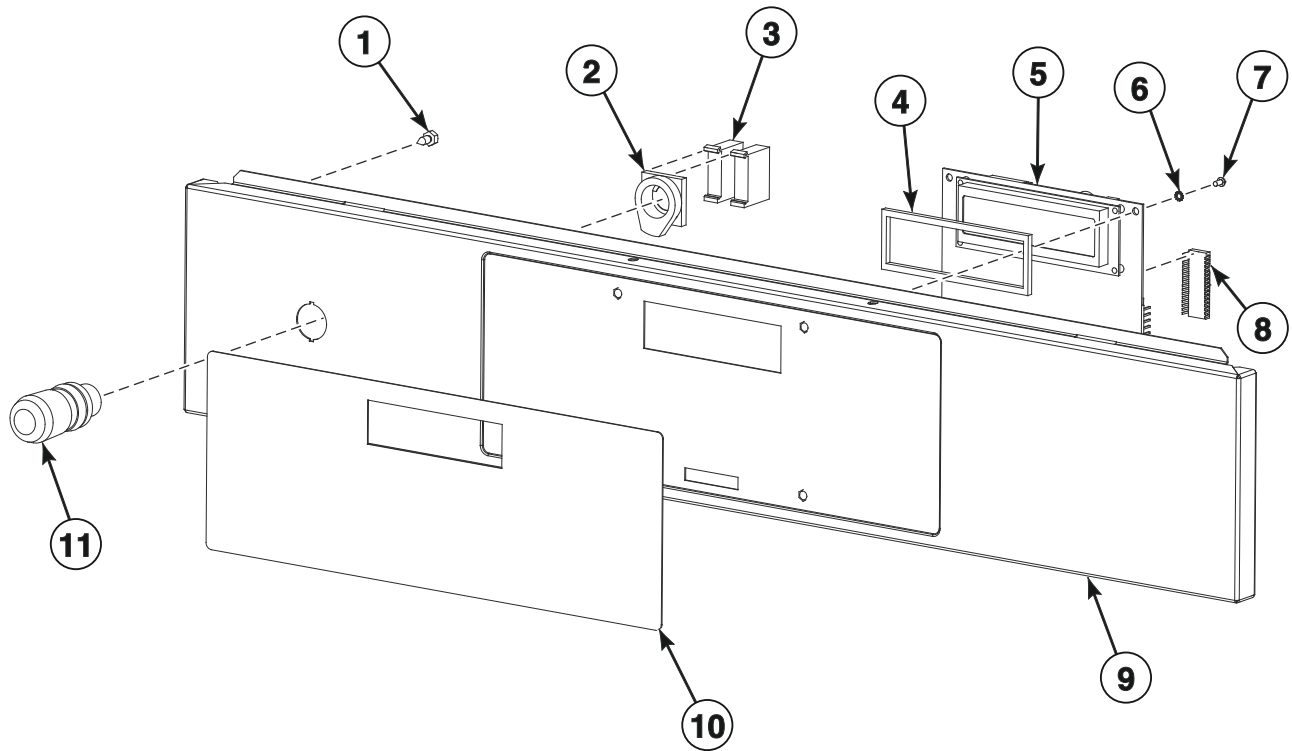
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Control Panel for ST Models

REF	PART NO.	DESCRIPTION	COMMENTS
	SP557145	Control Panel Assembly	Includes items 1-13
1	SP557147	Keyboard	
2	SP557146	Control Panel	
3	SP311125000003	Washer	
4	SP311127000003	Washer	
5	SP310934000003	Nut	
6	SP529112	Control	
7	SP311679800003	Washer	
8	SP526001	Memory	
9	SP516684	Cable	
10	SP553416	Display Board	
11	SP310934000004	Nut	
12	SP311127000004	Washer	
13	SP311125000004	Washer	

Flex Control Components

All Models Except EC_HYDROS_ST11HP



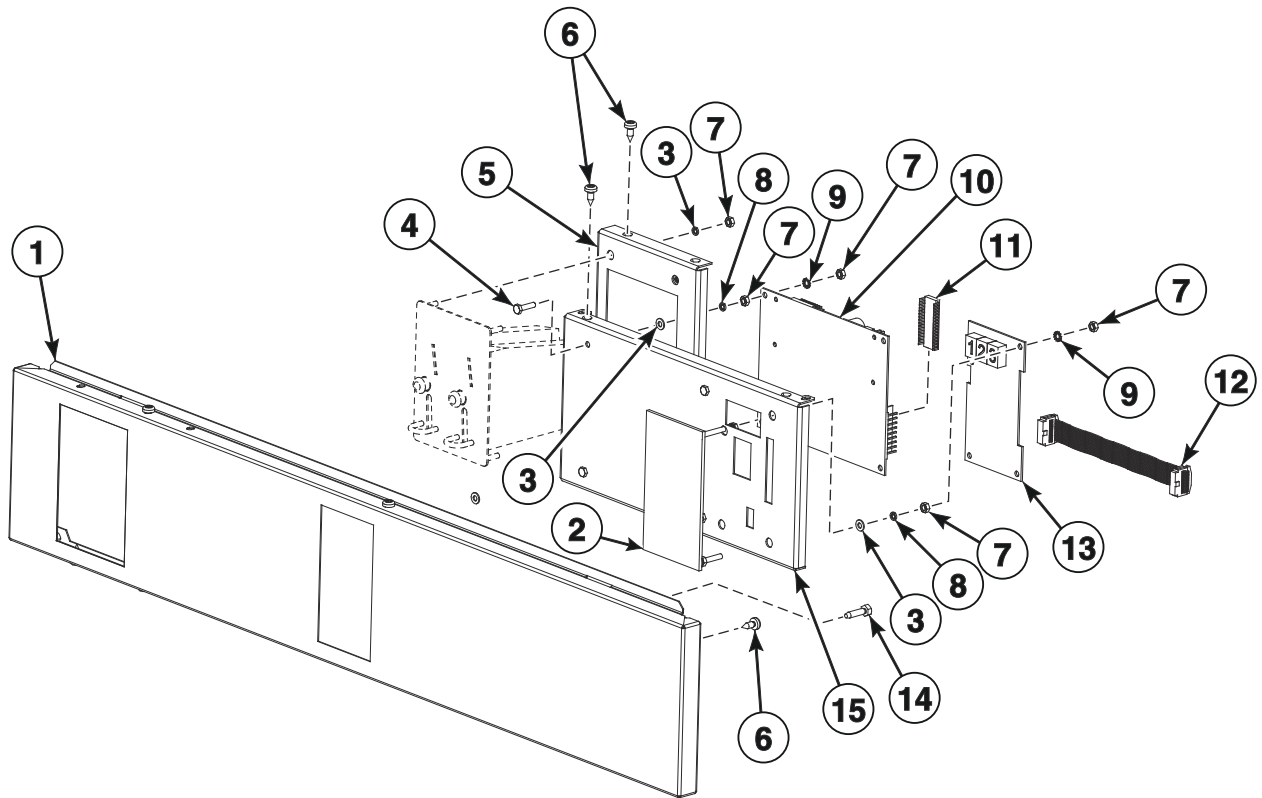
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Flex Control Components

REF	PART NO.	DESCRIPTION	COMMENTS
	SP559874	Control Panel Assembly	U models; Includes items 1-11; Stainless steel
	SP559875	Control Panel Assembly	I models; Includes items 1-11; Stainless steel
	SP559876	Control Panel Assembly	S models; Includes items 1-11; Stainless steel
	SP559766	Control Panel Assembly	LS and T models; Includes items 1-11; Stainless steel
	SP556621	Control Panel Assembly	U models; Includes items 1-11; Imitation stainless steel
	SP559768	Control Panel Assembly	I models; Includes items 1-11; White
	SP559873	Control Panel Assembly	S models; Includes items 1-11; White
	SP559767	Control Panel Assembly	LS and T models; Includes items 1-11; Gray
	SP559769	Control Panel Assembly	T models; Includes items 1-11; Black
1	SP100218	Screw	
2	SP528311	Connector	
3	SP528312	Switch	
4	SP101275	Gasket	
5	SP102457	Control	S and U models; Green
	SP556608	Control	All other models; Gray
6	SP311679800003	Washer	
7	SP309798500306	Bolt	
8	SP526001	Memory	
9	SP556623	Control Panel	U models; Imitation stainless steel
	SP556628	Control Panel	I and S models; White
	SP556626	Control Panel	LS and T models; Gray
	SP556627	Control Panel	T models; Black
	SP559762	Control Panel	Stainless steel
10	SP559863	Overlay	U models
	SP559864	Overlay	I and S models
	SP556100	Overlay	LS and T models
11	SP528310	Stop Button	

Easy Control Components With Coin Meter

All Models Except EC_HYDROS_ST11HP



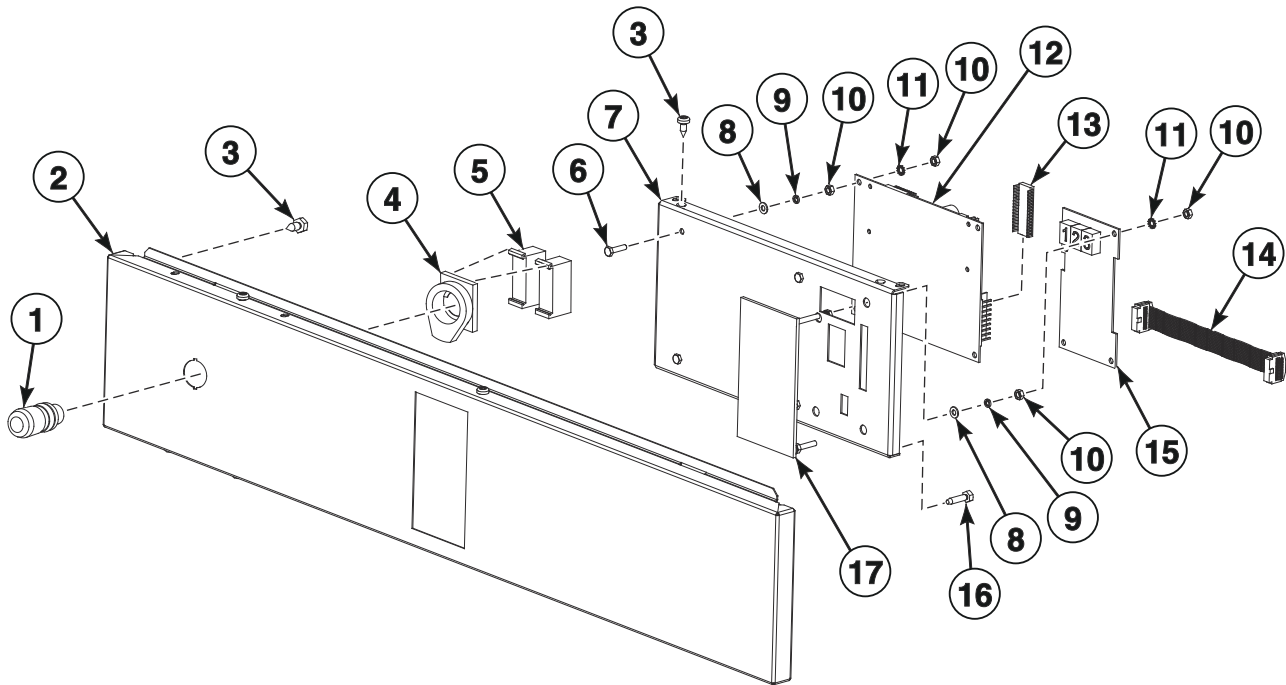
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Easy Control Components With Coin Meter

REF	PART NO.	DESCRIPTION	COMMENTS
	SP559809	Control Panel Assembly	U models; Includes items 1-15; Imitation stainless steel
	SP559879	Control Panel Assembly	U models; Includes items 1-15; Stainless steel
	SP559812	Control Panel Assembly	I models; Includes items 1-15; White
	SP559880	Control Panel Assembly	I models; Includes items 1-15; Stainless steel
	SP560704	Control Panel Assembly	S models; Includes items 1-15; White
	SP560705	Control Panel Assembly	S models; Includes items 1-15; Stainless steel
	SP559811	Control Panel Assembly	LS and T models; Includes items 1-15; Gray
	SP559810	Control Panel Assembly	LS and T models; Includes items 1-15; Stainless steel
	SP559813	Control Panel Assembly	T models; Includes items 1-15; Black
1	SP559794	Control Panel	U models; Imitation stainless steel
	SP559797	Control Panel	I and S models; White
	SP559796	Control Panel	LS and T models; Gray
	SP559798	Control Panel	T models; Black
	SP559795	Control Panel	Stainless steel
2	SP559870	Overlay	U models
	SP559900	Overlay	I models
	SP559871	Overlay	S models
	SP556099	Overlay	LS and T models
	SP553415	Overlay	T models
3	SP311125000004	Washer	
4	SP309933000416	Bolt	
5	SP559820	Coin Meter Bracket	
6	SP514061	Screw	
7	SP310934000004	Nut	
8	SP311127000004	Washer	
9	SP311679800004	Washer	
10	SP102458	Control	
11	SP526001	Memory	
12	SP521061	Cable	
13	SP102459	Display Board	S and U models; Green
	SP560706	Display Board	I models; Red
	SP553416	Display Board	LS and T models; Blue
14	SP520871	Screw	
15	SP559819	Control Bracket	

Easy Control Components Without Coin Meter

All Models Except EC_HYDROS_ST11HP



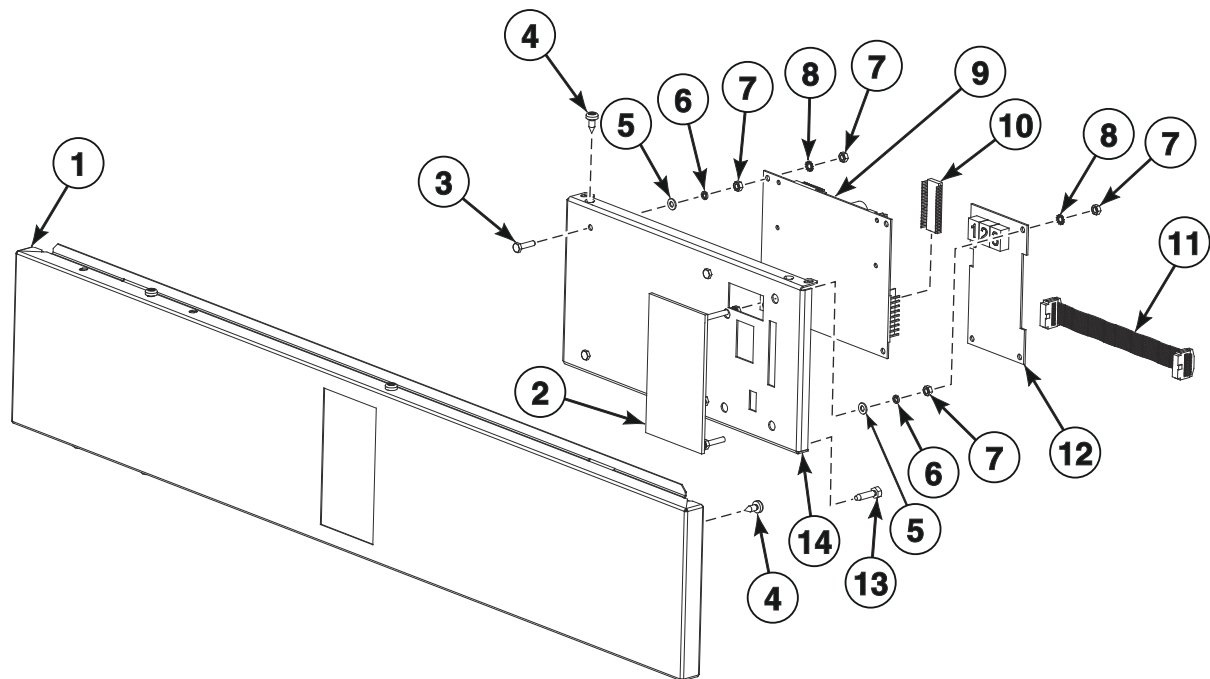
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Easy Control Components Without Coin Meter

REF	PART NO.	DESCRIPTION	COMMENTS
	SP559804	Control Panel Assembly	U models; Includes items 1-17; Imitation stainless steel
	SP559877	Control Panel Assembly	U models; Includes items 1-17; Stainless steel
	SP559806	Control Panel Assembly	I models; Includes items 1-17; White
	SP559878	Control Panel Assembly	I models; Includes items 1-17; Stainless steel
	SP560708	Control Panel Assembly	S models; Includes items 1-17; White
	SP560707	Control Panel Assembly	S models; Includes items 1-17; Stainless steel
	SP559808	Control Panel Assembly	LS and T models; Includes items 1-17; Gray
	SP559805	Control Panel Assembly	LS and T models; Includes items 1-17; Stainless steel
	SP559807	Control Panel Assembly	T models; Includes items 1-17; Black
1	SP528310	Stop Button	
2	SP559789	Control Panel	U models; Imitation stainless steel
	SP559793	Control Panel	I and S models; White
	SP559792	Control Panel	LS and T models; Gray
	SP559791	Control Panel	T models; Black
	SP559790	Control Panel	Stainless steel
3	SP514061	Screw	
4	SP528311	Connector	
5	SP528312	Switch	
6	SP309933000416	Bolt	
7	SP559819	Control Bracket	
8	SP311125000004	Washer	
9	SP311127000004	Washer	
10	SP310934000004	Nut	
11	SP311679800004	Washer	
12	SP102458	Control	
13	SP526001	Memory	
14	SP521061	Cable	
15	SP102459	Display Board	S and U models; Green
	SP560706	Display Board	I models; Red
	SP553416	Display Board	LS and T models; Blue
16	SP520871	Screw	
17	SP559870	Overlay	U models
	SP559900	Overlay	I models
	SP559871	Overlay	S models
	SP556099	Overlay	LS and T models
	SP553415	Overlay	T models

Easy Control Components with External Payment System

All Models Except EC_HYDROS_ST11HP

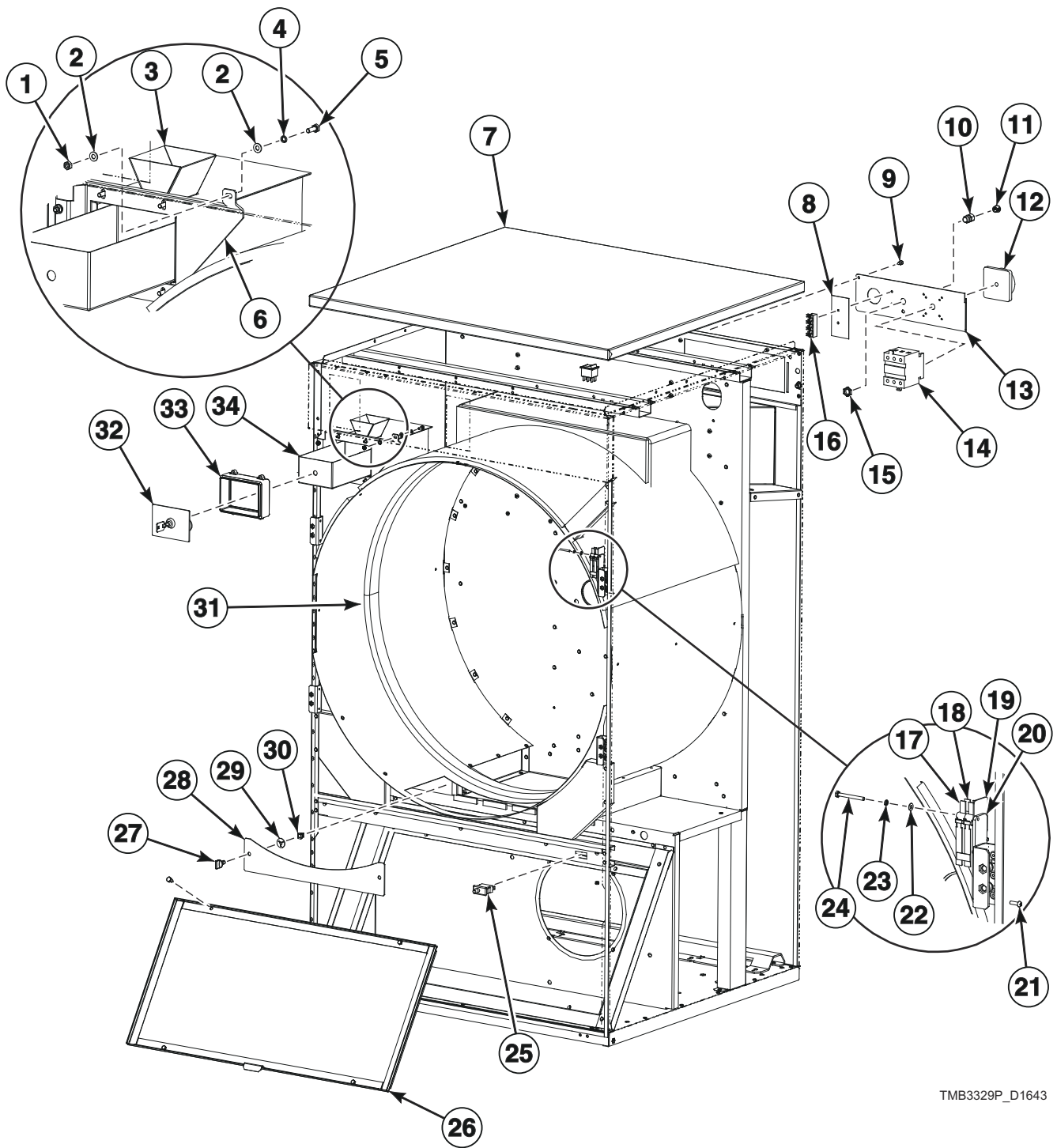


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Easy Control Components with External Payment System

REF	PART NO.	DESCRIPTION	COMMENTS
	SP559814	Control Panel Assembly	U models; Includes items 1-14; Imitation stainless steel
	SP559881	Control Panel Assembly	U models; Includes items 1-14; Stainless steel
	SP559817	Control Panel Assembly	I models; Includes items 1-14; White
	SP559882	Control Panel Assembly	I models; Includes items 1-14; Stainless steel
	SP560703	Control Panel Assembly	S models; Includes items 1-14; White
	SP560702	Control Panel Assembly	S models; Includes items 1-14; Stainless steel
	SP559816	Control Panel Assembly	LS and T models; Includes items 1-14; Gray
	SP559815	Control Panel Assembly	LS and T models; Includes items 1-14; Stainless steel
	SP559818	Control Panel Assembly	T models; Includes items 1-14; Black
	SP559821	Control Panel Assembly	T models; Includes items 1-14
1	SP559799	Control Panel	U models; Imitation stainless steel
	SP559802	Control Panel	I and S models; White
	SP559801	Control Panel	LS and T models; Gray
	SP559803	Control Panel	T models; Black
	SP559800	Control Panel	Stainless steel
2	SP559870	Overlay	U models
	SP559900	Overlay	I models
	SP559871	Overlay	S models
	SP556099	Overlay	LS and T models
	SP553415	Overlay	T models
3	SP309933000416	Bolt	
4	SP514061	Screw	
5	SP311125000004	Washer	
6	SP311127000004	Washer	
7	SP310934000004	Nut	
8	SP311679800004	Washer	
9	SP102458	Control	
10	SP526001	Memory	
11	SP521061	Cable	
12	SP102459	Display Board	S and U models; Green
	SP560706	Display Board	I models; Red
	SP553416	Display Board	LS and T models; Blue
13	SP520871	Screw	
14	SP559819	Control Bracket	

Cabinet

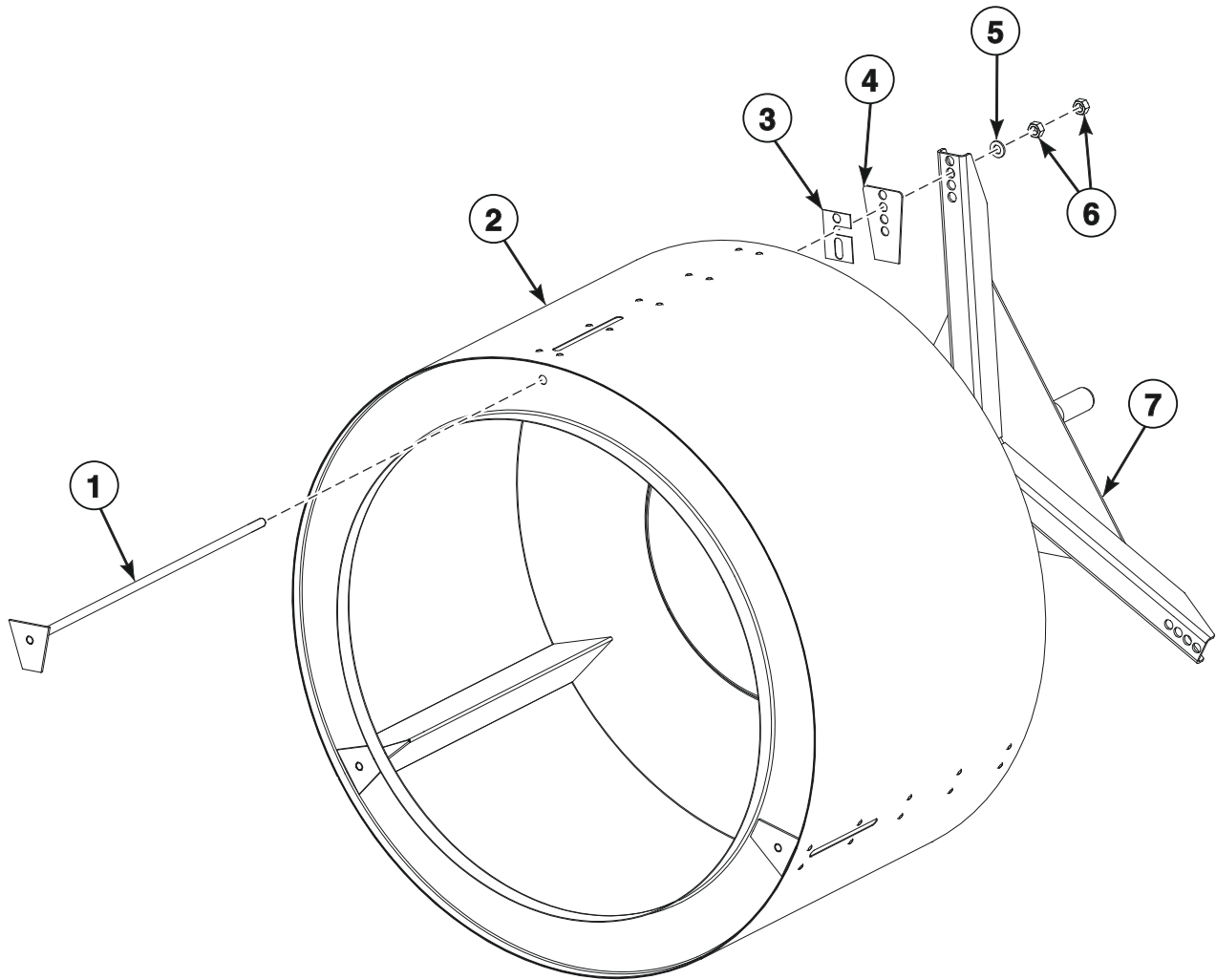


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Cabinet

REF	PART NO.	DESCRIPTION	COMMENTS
	SP520404	Door Switch Assembly	Includes items 17-24
	SP521325	Coin Vault Assembly	Includes items 1-6 and 32-34
	SP521274	Filter	
	SP100388	Switch	
1	SP310934000004	Nut	
2	SP311125000004	Washer	
3	SP521329	Coin Vault Box	
4	SP311127000004	Washer	
5	SP309933240412	Bolt	
6	SP559746	Coin Vault Bracket	
7	SP521153	Upper Cover	U models; Imitation stainless steel
	SP559708	Upper Cover	I and S models; White
	SP556012	Upper Cover	LS, ST and T models; Gray
	SP521247	Upper Cover	Stainless steel
8	SPPRI350012007	Isolation Paper	
9	SP100218	Screw	
10	SP101405	Bushing	
11	SPPRI505003064	Plug	
12	SPPRI404000095	Operating Device	
13	SP520816	Main Switch Panel	
14	SPPRI404000097	Switch	Main heating
15	SP101415	Nut	
16	SPPRI350000007	Terminal Board	
17	SPPRI610011077	Microswitch	
18	SP517484	Microswitch	
19	SP101154	Isolation Plate	
20	SP520403	Door Switch Holder	
21	SP518719	Bolt	
22	SP311125000003	Washer	
23	SP311127000003	Washer	
24	SP516693	Bolt	
25	SP506045	Microswitch	
26	SP560161	Filter Assembly	
27	SP545529	Bolt	
28	SP541312	Exhaust Lid	
29	SP545531	Washer	
30	SP545530	Nut	
31	SP514588	Seal	
32	SP515291	Coin Vault Cover	
33	SP501514	Coin Vault Frame	
34	SP321848140028	Coin Vault	

Drum Assembly

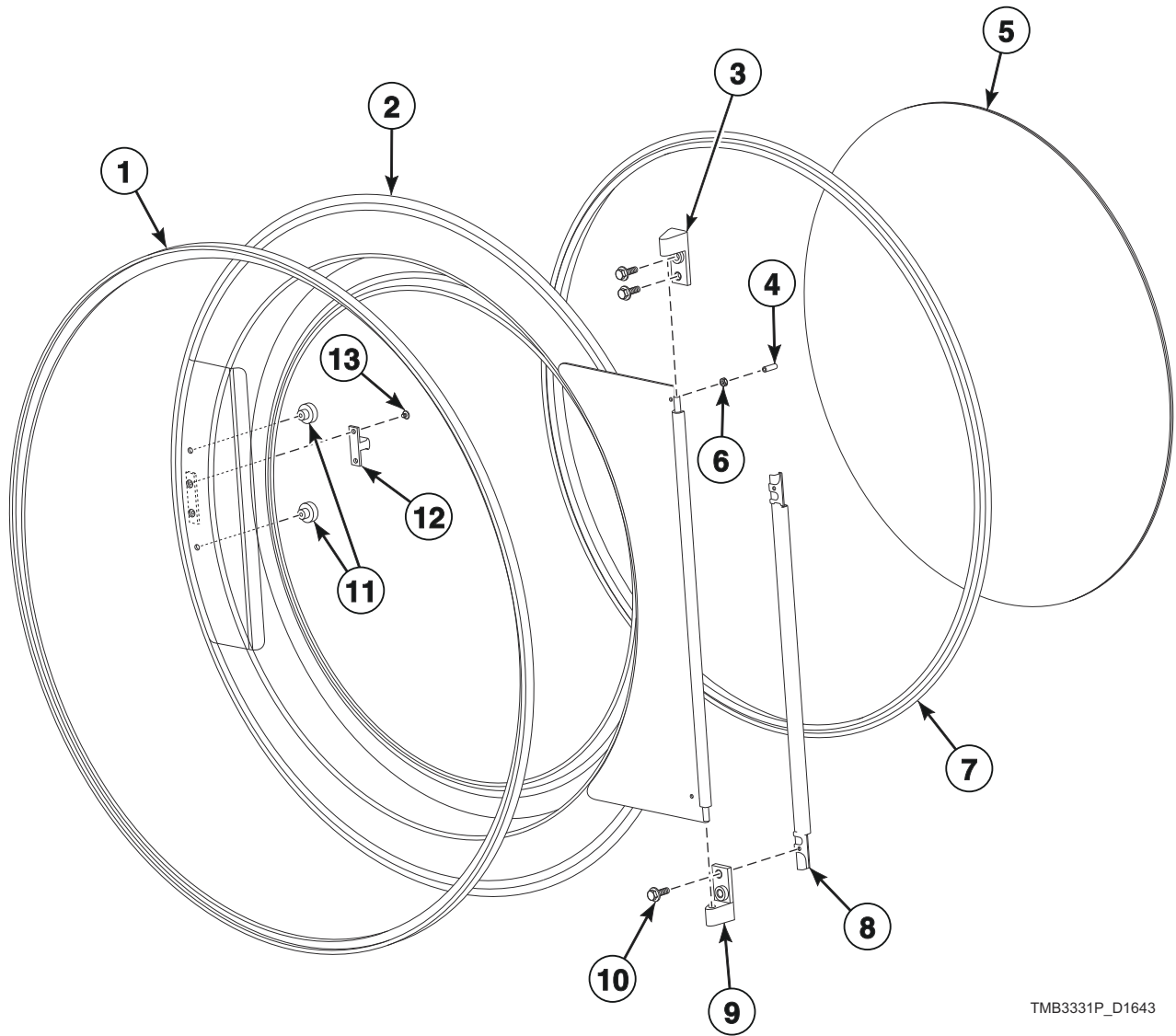


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Drum Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	SP521010	Drum Assembly	Includes items 1-7
1	SP521128	Bolt	
2	SP521022	Drum	
3	SP512233	Washer	
4	SP510697	Washer	
5	SP311125000010	Washer	
6	SP310934000010	Nut	
7	SP521020	Trunnion	

Door Assembly

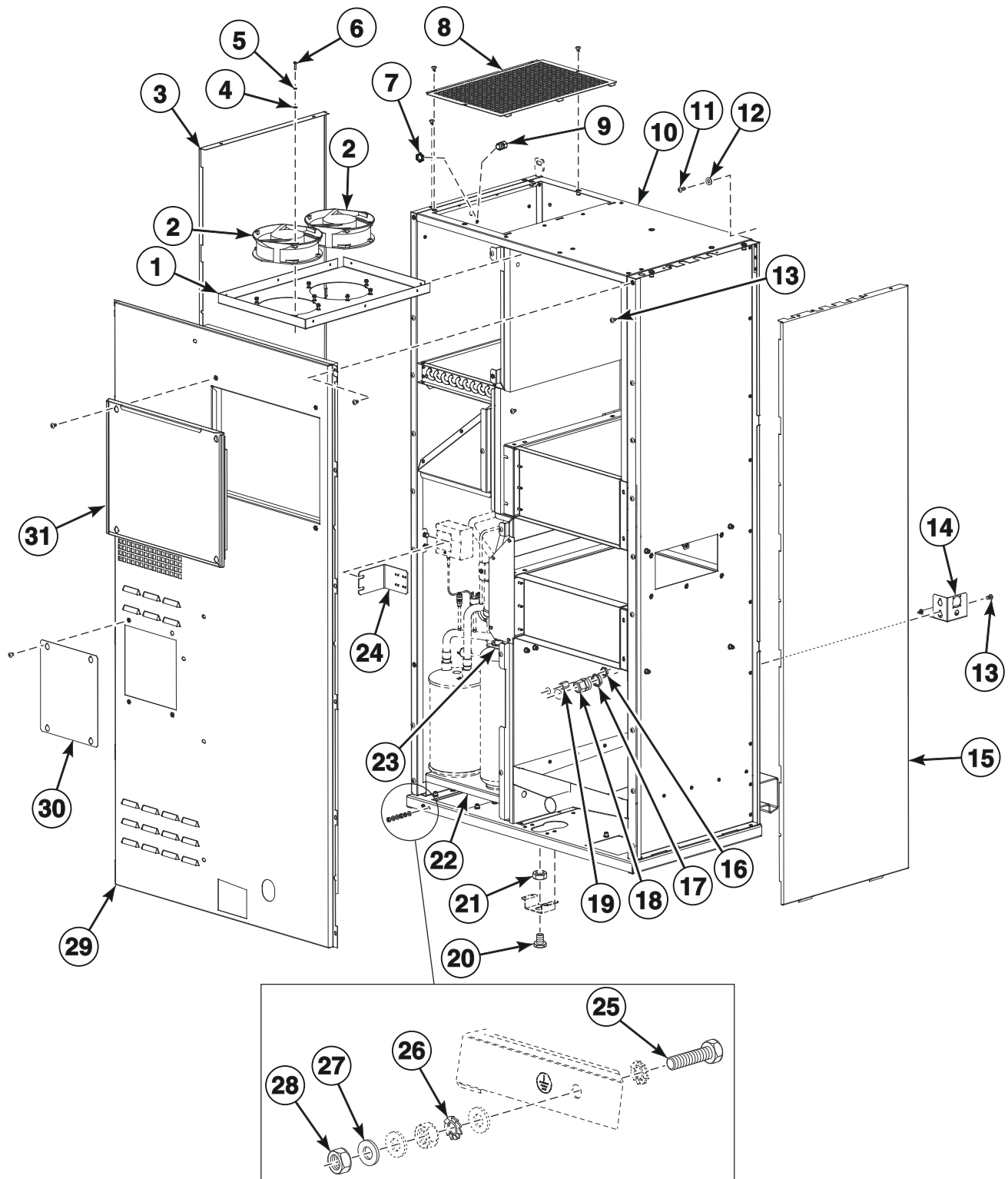


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Door Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	SP534969	Glue	Use with item 5
	SP245704003021	Glue	Use with item 4
	SP556559	Door Assembly	I, LS and S models; Includes items 1-13; Black
	SP559703	Door Assembly	U models; Includes items 1-13; Metallic gray
	SP556561	Door Assembly	ST and T models; Includes items 1-13; Silver
1	SP534873	Door Ring	
2	SP524364	Door	I, LS and S models; Black
	SP559701	Door	U models; Metallic gray
	SP556552	Door	ST and T models; Silver
3	SP525105	Upper Door Hinge	I, LS and S models; Black
	SP559705	Upper Door Hinge	U models; Metallic gray
	SP556555	Upper Door Hinge	ST and T models; Silver
4	SP520201	Stop Pin	
5	SP512053	Door Glass	
6	SP310934240004	Nut	
7	SP519933	Outer Door Gasket	
8	SP524582	Lath	I, LS and S models; Black
	SP559706	Lath	U models; Metallic gray
	SP556553	Lath	ST and T models; Silver
9	SP525104	Lower Door Hinge	I, LS and S models; Black
	SP559704	Lower Door Hinge	U models; Metallic gray
	SP556554	Lower Door Hinge	ST and T models; Silver
10	SP525101	Bolt	
11	SP556557	Magnet	
12	SP514530	Latch	
13	SP524367	Bolt	

Heat Pump

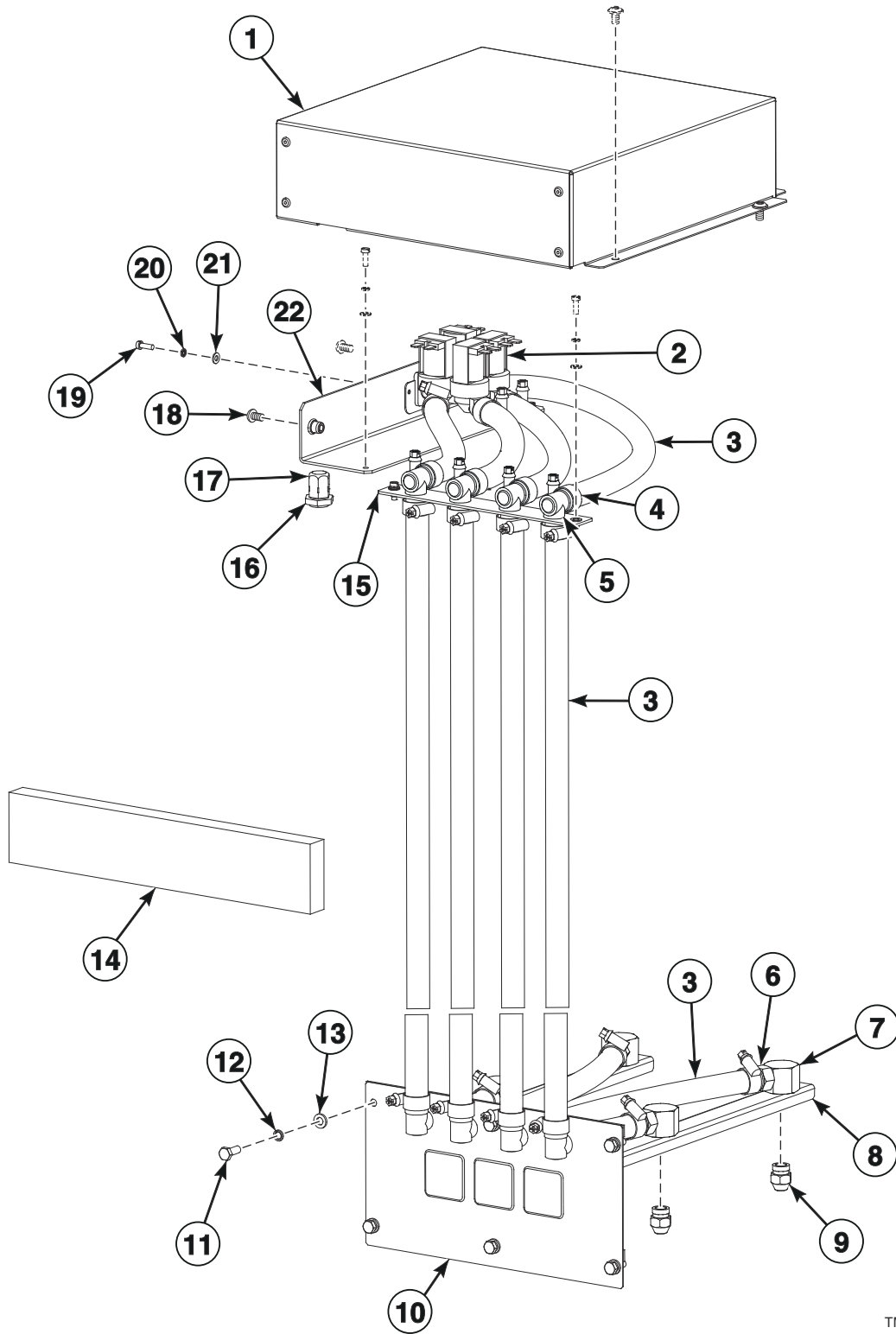


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Heat Pump

REF	PART NO.	DESCRIPTION	COMMENTS
	SP556086	Heat Pump	U models; Includes items 1-31; With rinsing system; 380-415 Volt/50 Hertz/3 Phase or 440 Volt/60 Hertz/3 Phase; Imitation stainless steel
	SP556088	Heat Pump	U models; Includes items 1-31; With rinsing system; 230 Volt/50 Hertz/3 Phase plus N; Imitation stainless steel
	SP556094	Heat Pump	U models; Includes items 1-31; Without rinsing system; 380-415 Volt/50 Hertz/3 Phase or 440 Volt/60 Hertz/3 Phase; Imitation stainless steel
	SP556096	Heat Pump	U models; Includes items 1-31; Without rinsing system; 230 Volt/50 Hertz/3 Phase plus N; Imitation stainless steel
	SP556665	Heat Pump	I and S models; Includes items 1-31; With rinsing system; 230 Volt/50 Hertz/3 Phase; White
	SP556666	Heat Pump	I and S models; Includes items 1-31; With rinsing system; 380-415 Volt/50 Hertz/3 Phase plus N or 440 Volt/60 Hertz/3 Phase; White
	SP556661	Heat Pump	I and S models; Includes items 1-31; Without rinsing system; 230 Volt/50 Hertz/3 Phase; White
	SP556662	Heat Pump	I and S models; Includes items 1-31; Without rinsing system; 380-415 Volt/50 Hertz/3 Phase plus N or 440 Volt/60 Hertz/3 Phase; White
	SP556087	Heat Pump	LS, ST and T models; Includes items 1-31; With rinsing system; 380-415 Volt/50 Hertz/3 Phase plus N or 440 Volt/60 Hertz/3 Phase; Gray
	SP556089	Heat Pump	LS, ST and T models; Includes items 1-31; With rinsing system; 230 Volt/50 Hertz/3 Phase; Gray
	SP556095	Heat Pump	LS, ST and T models; Includes items 1-31; Without rinsing system; 380-415 Volt/50 Hertz/3 Phase plus N or 440 Volt/60 Hertz/3 Phase; Gray
	SP556097	Heat Pump	LS, ST and T models; Includes items 1-31; Without rinsing system; 230 Volt/50 Hertz/3 Phase; Gray
	SP541496	Fan Assembly	Includes items 1, 2 and 4-6
1	SP541495	Fan Holder	
2	SP528481	Fan	
3	SP541463	Side Panel	U models; Left; Imitation stainless steel
	SP556651	Side Panel	I and S models; Left; White
	SP556006	Side Panel	LS, ST and T models; Left; Gray
4	SP311125000004	Washer	
5	SP311127000004	Washer	
6	SP309084000416	Bolt	
7	SP101415	Nut	
8	SP541484	Fan Cover	
9	SP101405	Bushing	
10	SP541459	Cabinet	
11	SP537864	Bolt	
12	SP311902100006	Washer	
13	SP506012	Bolt	
14	SP551869	Humidity Sensor Cover	
15	SP541464	Side Panel	U models; Right; Imitation stainless steel
	SP556652	Side Panel	I and S models; Right; White
	SP556008	Side Panel	LS, ST and T models; Right; Gray
16	SP101416	Nut	
17	SP101418	Nut	
18	SP101408	Bushing	
19	SP101406	Bushing	
20	SP533726	Bolt	
21	SP310934000020	Nut	
22	SP541489	Base	
23	SP541436	Bracket	
24	SP541457	Thermostat Bracket	
25	SP309933000625	Bolt	
26	SP311679824006	Washer	
27	SP311125000006	Washer	
28	SP310934000006	Nut	
29	SP541468	Cover	
30	SP551860	Cover	
31	SP541434	Cover	

Heat Pump Rinsing System

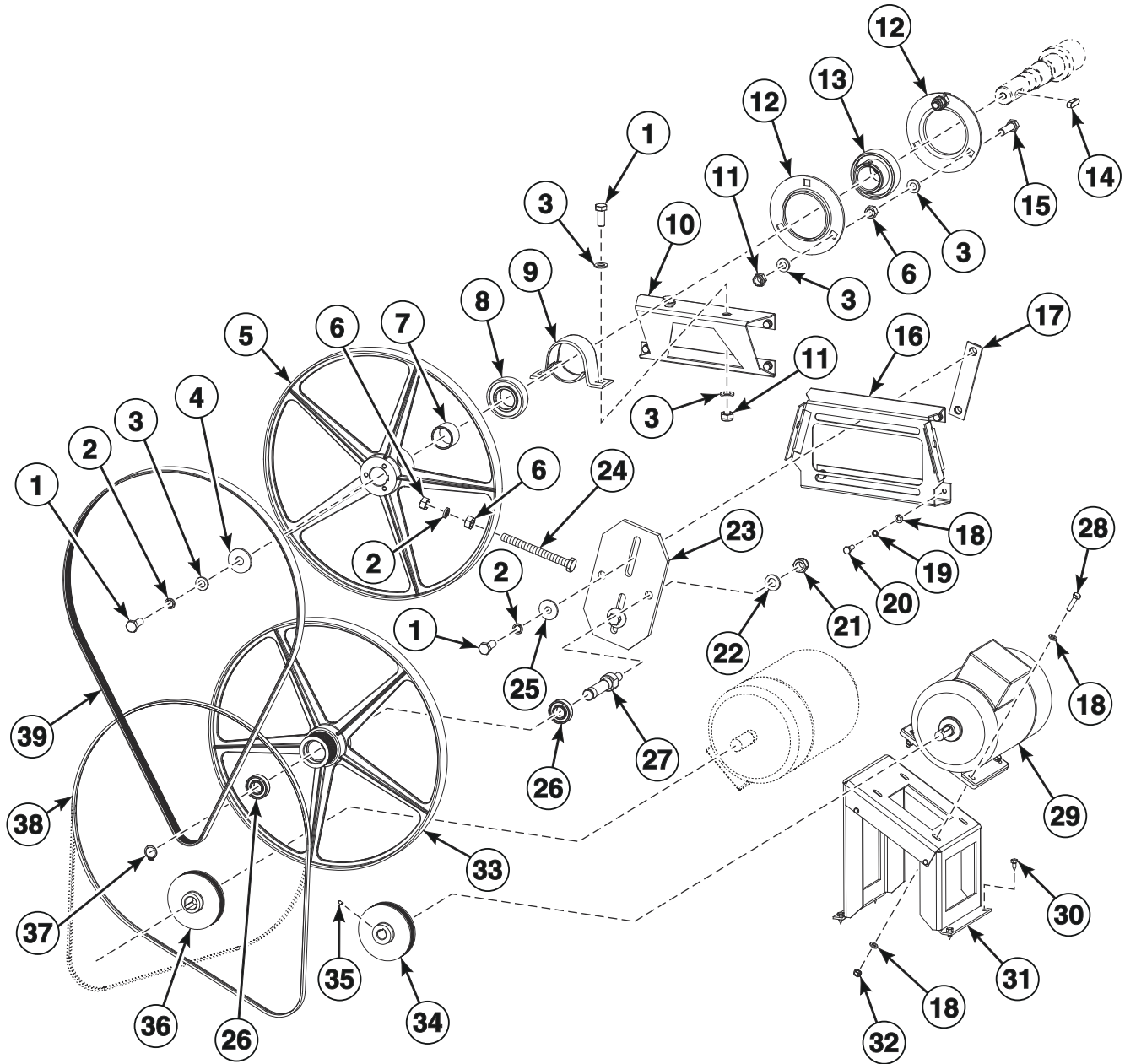


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Heat Pump Rinsing System

REF	PART NO.	DESCRIPTION	COMMENTS
	SP556920	Nozzle Holder Assembly	
1	SP556947	Valve Cover Assembly	
2	SP556959	Valve	4-way
3	SPPRI540000014	Hose	
4	SPPRI240000002	Clasp	
5	SP527236	Elbow	
6	SP556916	Nozzle Adapter	
7	SP556915	Nozzle Fitting Adapter	
8	SP556919	Nozzle Bracket Assembly	
9	SP556922	Nozzle	
10	SP556954	Rinsing System Bracket	
11	SP309933000616	Bolt	
12	SP311125000006	Washer	
13	SP311127000006	Washer	
14	SP552666	Insulation	
15	SP556943	Elbow Bracket Assembly	
16	SP101416	Nut	
17	SP101406	Bushing	
18	SP506012	Bolt	
19	SP309084000412	Bolt	
20	SP311125000004	Washer	
21	SP311127000004	Washer	
22	SP556946	Valve Bracket Assembly	

Drive System

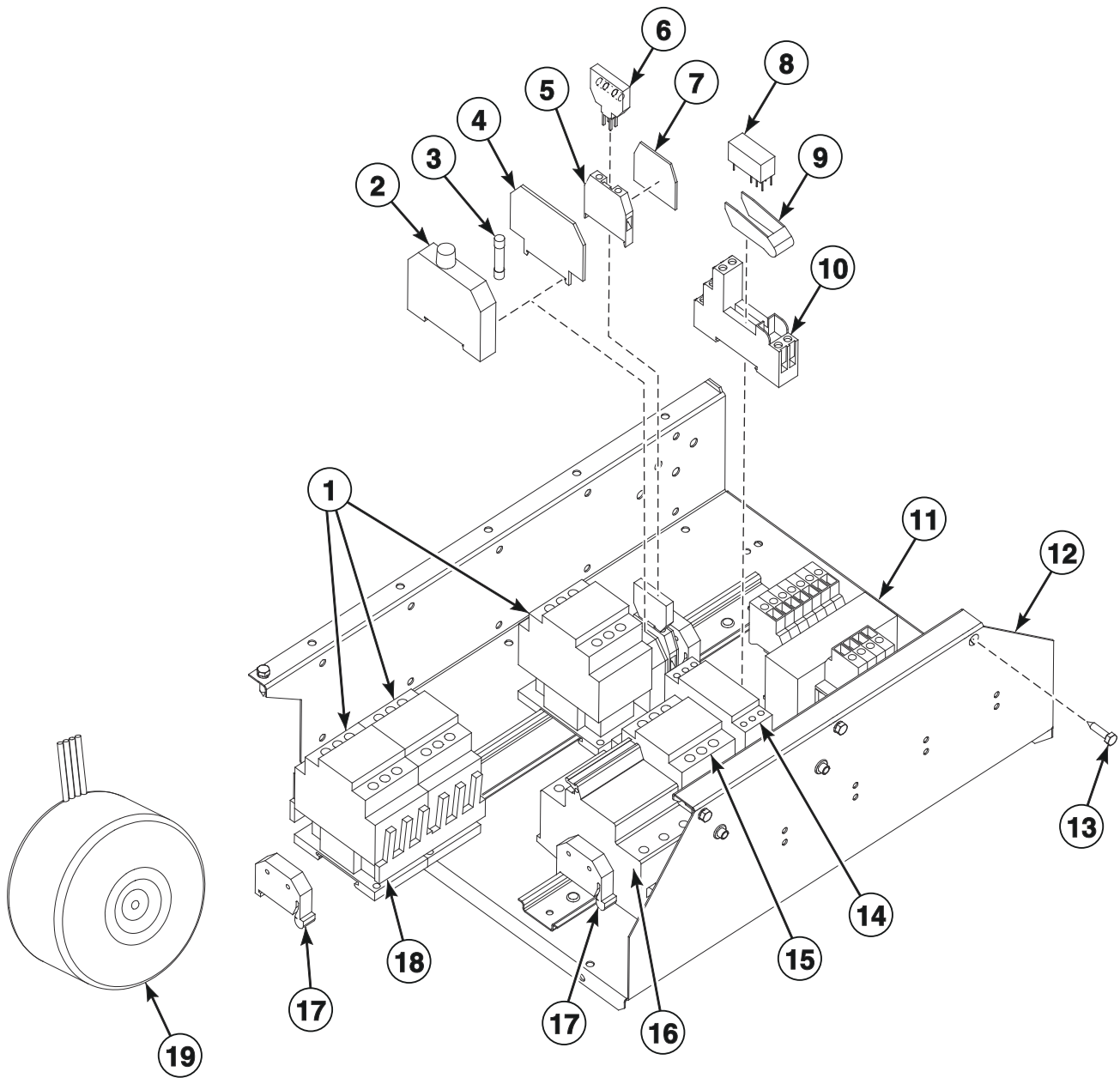


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Drive System

REF	PART NO.	DESCRIPTION	COMMENTS
	SP528927	Tension Assembly	Reversing; Includes items 1, 2, 6, 16-27, 33 and 37
	SP545520	Tension Assembly	Nonreversing; Includes items 1, 2, 6, 16-27, 33 and 37
1	SP309933001025	Bolt	
2	SP311127000010	Washer	
3	SP311125000010	Washer	
4	SP311902100012	Washer	
5	SP518646	Double Drum Pulley	
6	SP310934000010	Nut	
7	SP518529	Distance Ring	
8	SP514007	Bearing	
9	SP515571	Bearing House	
10	SP521152	Bearing Bracket	
11	SP310985000010	Nut	
12	SP514011	Flange Bearing Body	
13	SP514005	Bearing	
14	SP505449	Key	
15	SP309933001035	Bolt	
16	SP521171	Tensioning Bracket	
17	SP521232	Support Plate	
18	SP311125000006	Washer	
19	SP311127000006	Washer	
20	SP309933000616	Bolt	
21	SP310985000012	Nut	
22	SP311125000013	Washer	
23	SP521172	Tensioning Board	
24	SP309933001120	Bolt	
25	SP311902100010	Washer	
26	SP326000600300	Bearing	
27	SP534704	Tension Rod	
28	SP309933000625	Bolt	
29	SP523621	Motor	3 Phase; Reversing
	SP523724	Motor	1 Phase; Reversing
	SP528147	Motor	250 Volt/50 Hertz/1 Phase; Reversing
30	SP309933000616	Bolt	
31	SP521240	Motor Bracket	
32	SP310985000006	Nut	
33	SP534703	Double Pulley	Reversing
	SP534984	Double Pulley	Nonreversing
34	SP530720	Motor Pulley	50 Hertz; Reversing
	SP530721	Motor Pulley	60 Hertz; Reversing
35	SP309916000408	Bolt	
36	SP527723	Motor Pulley	50 Hertz; Nonreversing
	SP528922	Motor Pulley	60 Hertz; Nonreversing
37	SP515517	Retaining Ring	
38	SP528926	Belt	
39	SP518647	Belt	

Electric Box Components

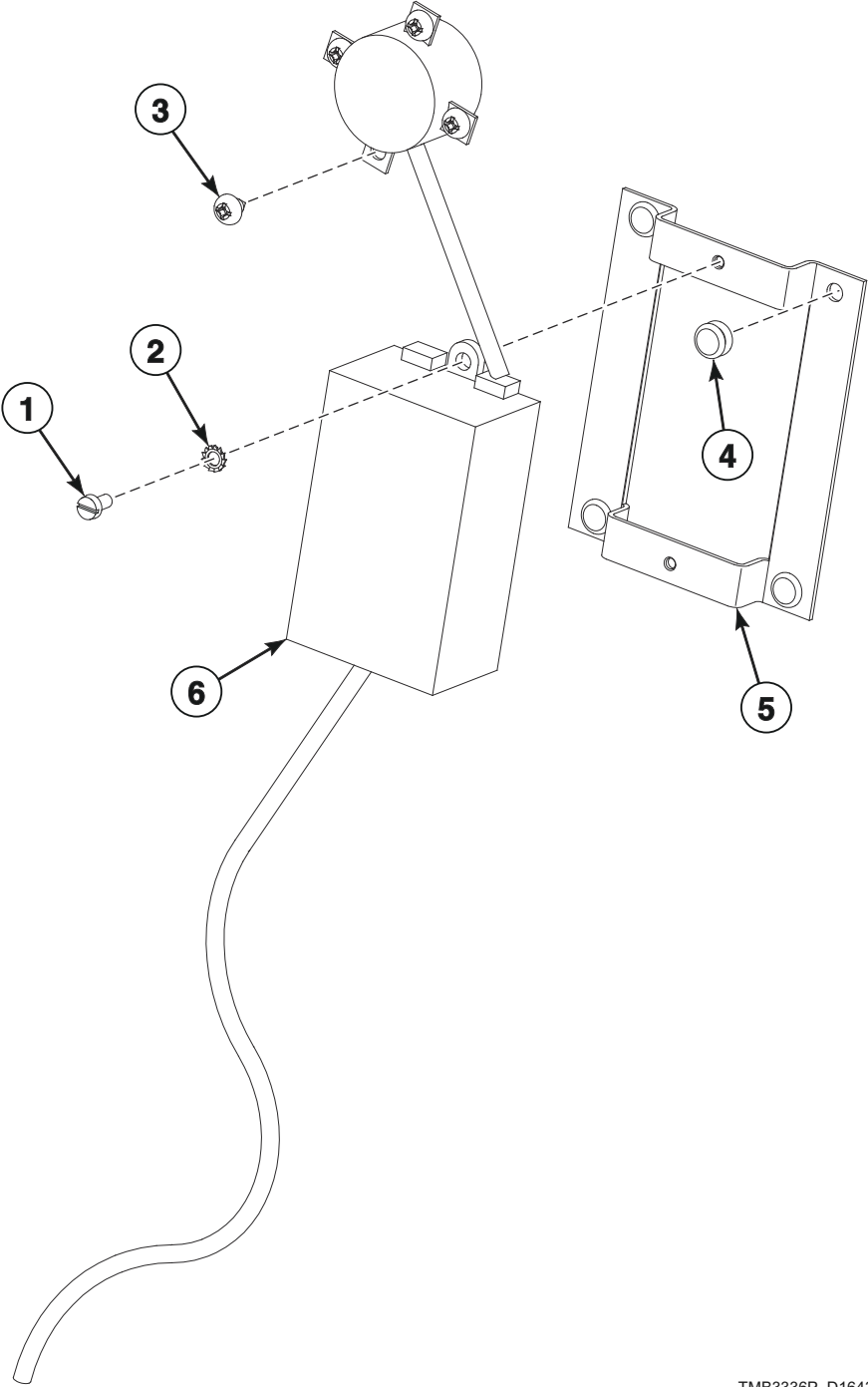


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Electric Box Components

REF	PART NO.	DESCRIPTION	COMMENTS
	SP552248	Autotransformer	440-480 Volt/50 or 60 Hertz/3 Phase
	SPPRI401001021	Fuse	250 Volt
	SP345805005020	Fuse	500mA 250 Volt
1	SP510993	Contactor	9 kW 380-415 or 440 Volt; 12 kW 208-240, 380-415 or 440 Volt
2	SP346000004010	Fuse Case	500mA 500Volt; 380-415 or 440 Volt
3	SP514133	Fuse	
4	SP346000014010	Cover	
5	SP524653	Fuse Clip	
6	SP524654	Fuse Plug	
7	SP524655	Cover	
8	SP514057	Relay	
9	SP514135	Relay Clasp	
10	SP506586	Relay Case	
11	SP514021	Transformer	208-440 Volt
12	SP521243	Electric Box	
13	SP100218	Screw	
14	SP552311	Control Relay	
15	SP510993	Contactor	
	SP516038	Contactor	9 kW 208-240 Volt
16	SP358251601312	Fuse Isolator	
17	SP346000209101	End Stop	
18	SP514051	Contactor Block	
19	SP552201	Autotransformer	230 or 400-440 Volt

Humidity Sensor

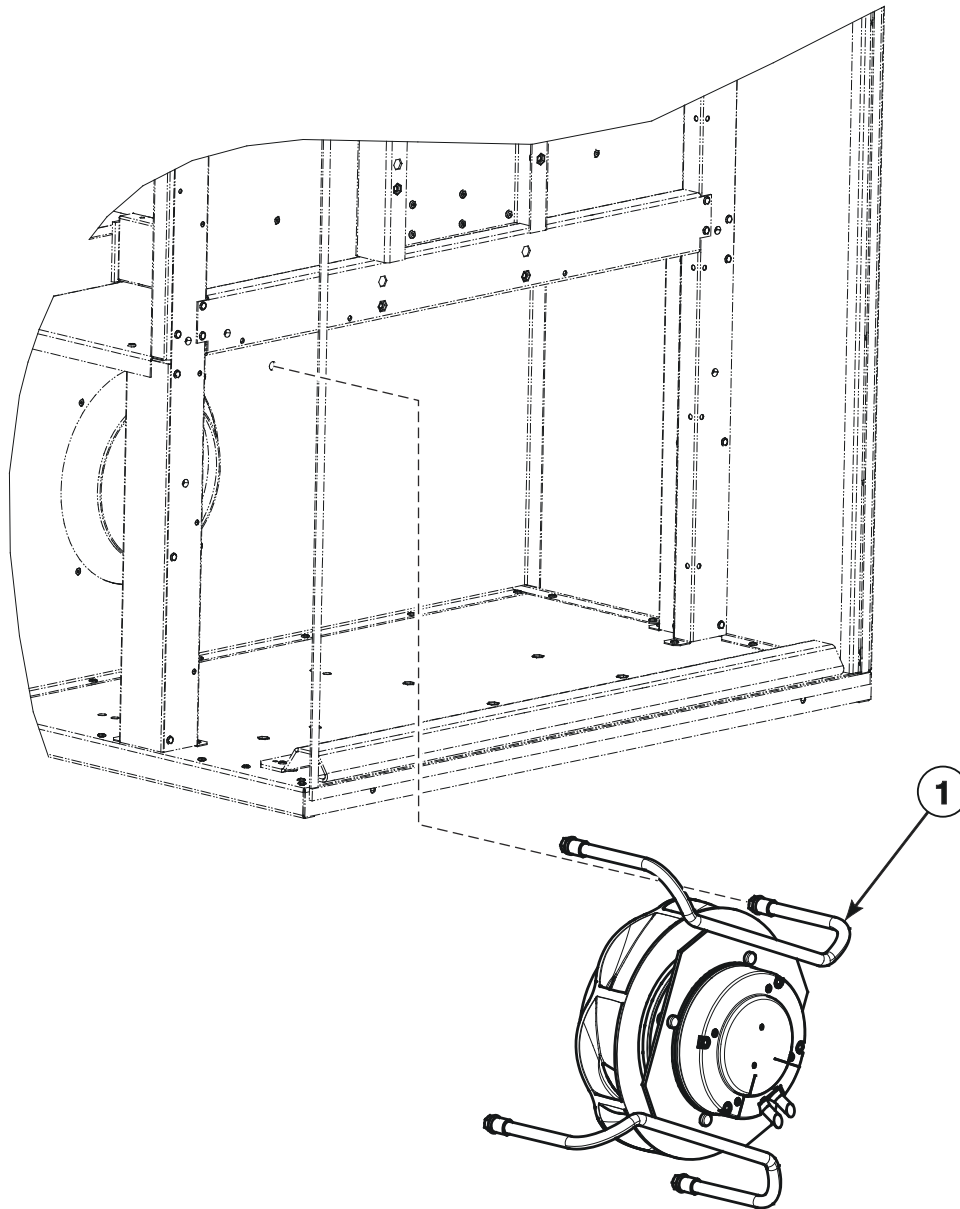


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Humidity Sensor

REF	PART NO.	DESCRIPTION	COMMENTS
	SP532002	Dust Cap Humidity Sensor	
	SP524351	Humidity Sensor Kit	Includes items 1-6
1	SP309084000306	Bolt	
2	SP311679800003	Washer	
3	SP517238	Screw	
4	SP313250004063	Rivet	
5	SP518563	Sensor Holder	
6	SP102456	Humidity Sensor	

Ventilator



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Ventilator

REF	PART NO.	DESCRIPTION	COMMENTS
1	SP552675	Ventilator	

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