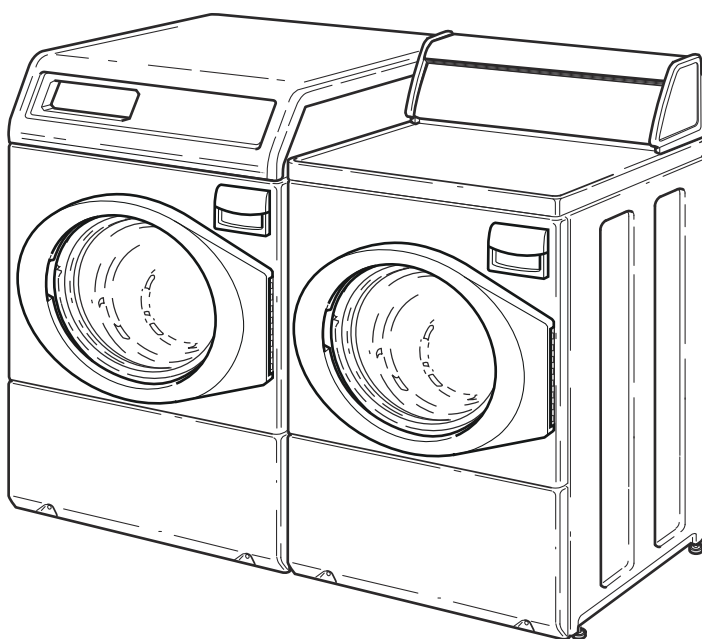


Home Frontload Washers

Refer to Page 3 for Model Numbers



FLW2406N_805861

Parts

Table of Contents

Title	Page
Parts Ordering Information.....	2
Serial Plate Location	2
Model Identification	3
Cabinet Top, Control Panel and Controls	4
Graphic Panel, Control Support Panel and Controls	6
Control Panel and Control.....	8
Cabinet Top and Control Hood Rear Panel	10
Front Panel, Door Assembly and Door Seal	12
Dispenser Assembly	14
Mixing Valve and Dispenser Hose	16
Outer Tub, Front and Clamp Ring.....	18
Inner Basket, Trunnion, Bearing Housing and Pulley	20
Motor and Belt.....	22
Drain Hose and Pump.....	24
Base, Side and Rear Panels	26
Special Tools	28
Labels	30
Shipping Materials	32
Wire Ties, Harness Clips and Lead-In Cord.....	34
Wire Harnesses and Wires	36
Parts Index.....	39

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

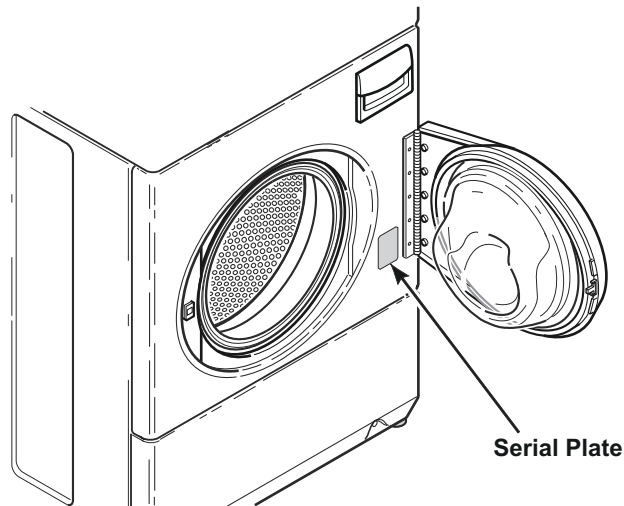
For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s) as shown.



FLW2407N_805861

Model Identification

Information in this manual is applicable to these washer models:

AFN50RSP113TW01

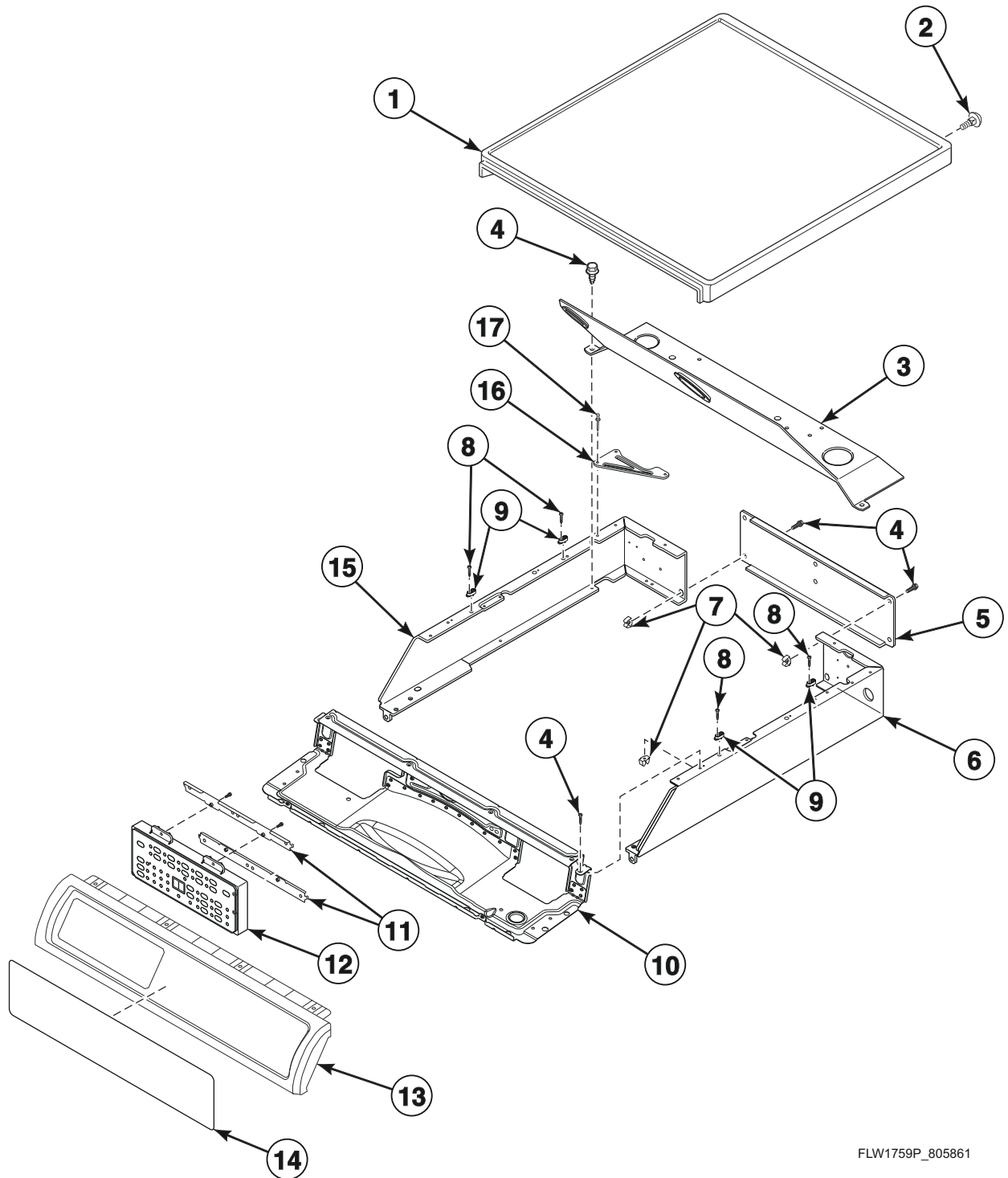
AFNE9BSP113TN01

AFNE9BSP113TW01

AFNE9RSP113TW01

Cabinet Top, Control Panel and Controls

Models AFNE9BSP113TN01 and AFNE9BSP113TW01



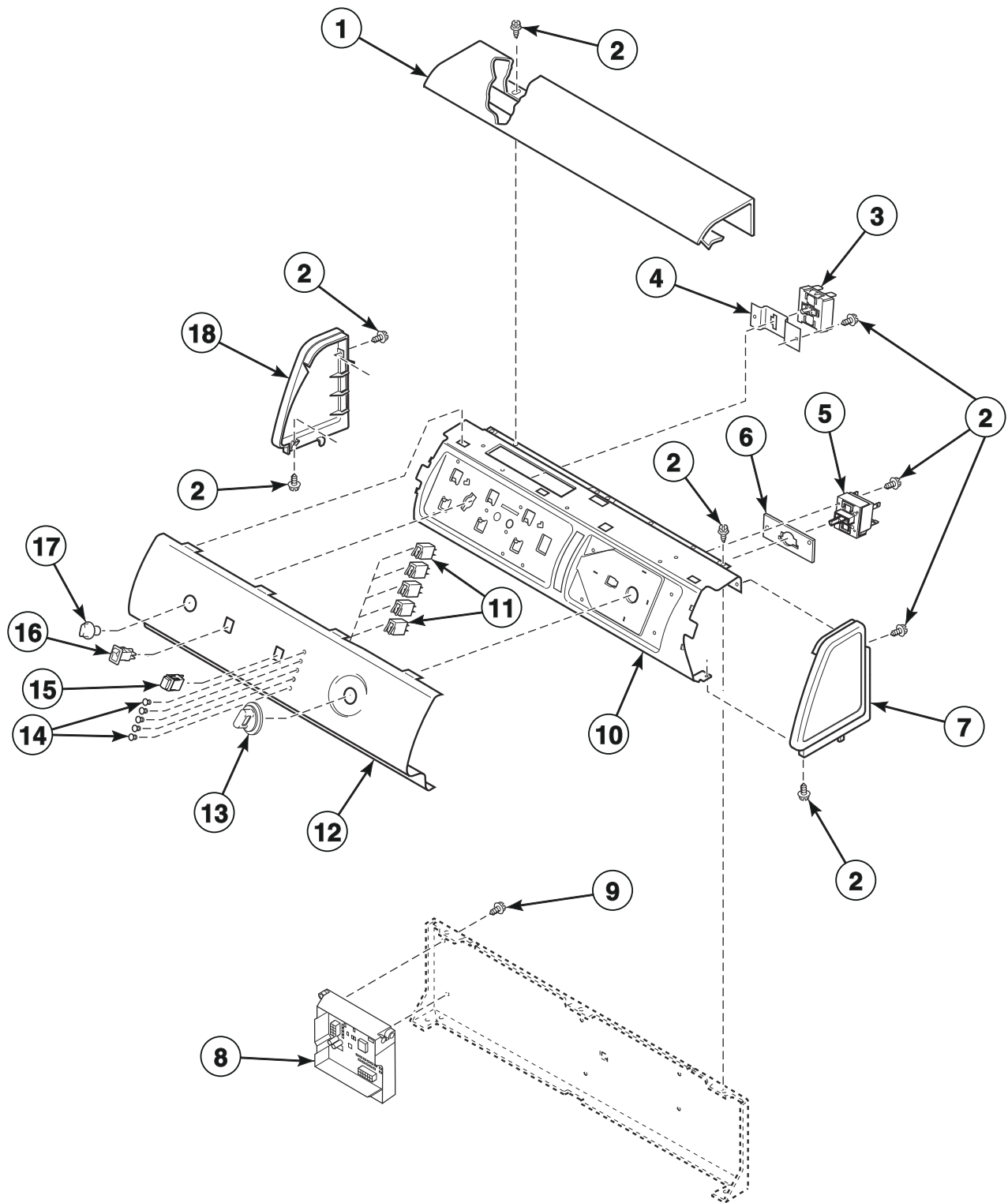
FLW1759P_805861

Cabinet Top, Control Panel and Controls

REF	PART NO.	DESCRIPTION	COMMENTS
1	804684	Top Panel	Model AFNE9BSP113TN01
	804685WP	Top Panel	Model AFNE9BSP113TW01
2	29651	Bolt	
3	804363	Control Shield	
4	503688	Screw	
5	804614	Rear Access Panel	
6	804630B	Control Wrapper	Right; Model AFNE9BSP113TN01
	804630W	Control Wrapper	Right; Model AFNE9BSP113TW01
7	70030501	Expansion Clip	
8	39733	Screw	
9	803761	Top Panel Guide	
10	804613	Top Panel Brace Assembly	
11	804611	Control Bracket	
12	804425P	Control Assembly	
13	804660	Control Panel Assembly	Model AFNE9BSP113TN01
	804659W	Control Panel Assembly	Model AFNE9BSP113TW01
14	805549	Control Overlay	Model AFNE9BSP113TN01
	804490	Control Overlay	Model AFNE9BSP113TW01
15	804627B	Control Wrapper	Left; Model AFNE9BSP113TN01
	804627W	Control Wrapper	Left; Model AFNE9BSP113TW01
16	805345	Rear Wrapper Brace	
17	685847	Pop Rivet	

Graphic Panel, Control Support Panel and Controls

Model AFN50RSP113TW01



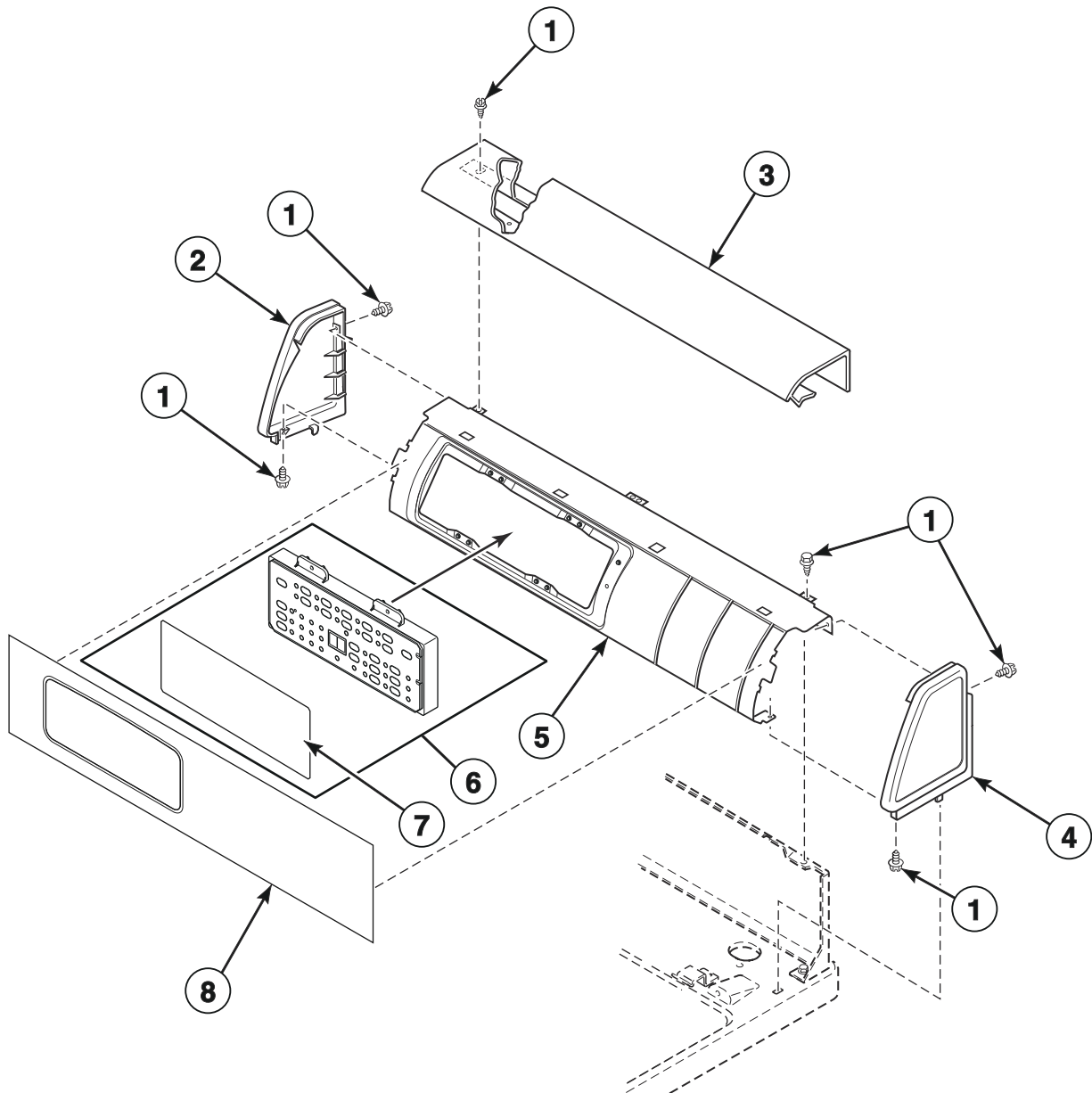
FLW1760P_805861

Graphic Panel, Control Support Panel and Controls

REF	PART NO.	DESCRIPTION	COMMENTS
1	505808W	Top Cover	
2	501086	Screw	
3	35115	Temperature Switch	
4	800669	Temperature Switch Bracket	
5	801240	Cycle Switch	
6	801390	Cycle Switch Bracket	
7	504008WP	End Panel	Right
8	804474P	Control Assembly	
9	685837	Screw	
10	801388	Control Support Panel	
11	801356	Indicator Light	Green
12	805109W	Graphic Panel	
13	803168P	Knob Assembly	
14	801435	Indicator Light Lens	
15	801434W	Push-to-Start Switch	
16	38424W	Rocker Switch	Extra rinse
17	803119P	Control Knob Assembly	
18	504009WP	End Panel	Left

Control Panel and Control

Model AFNE9RSP113TW01



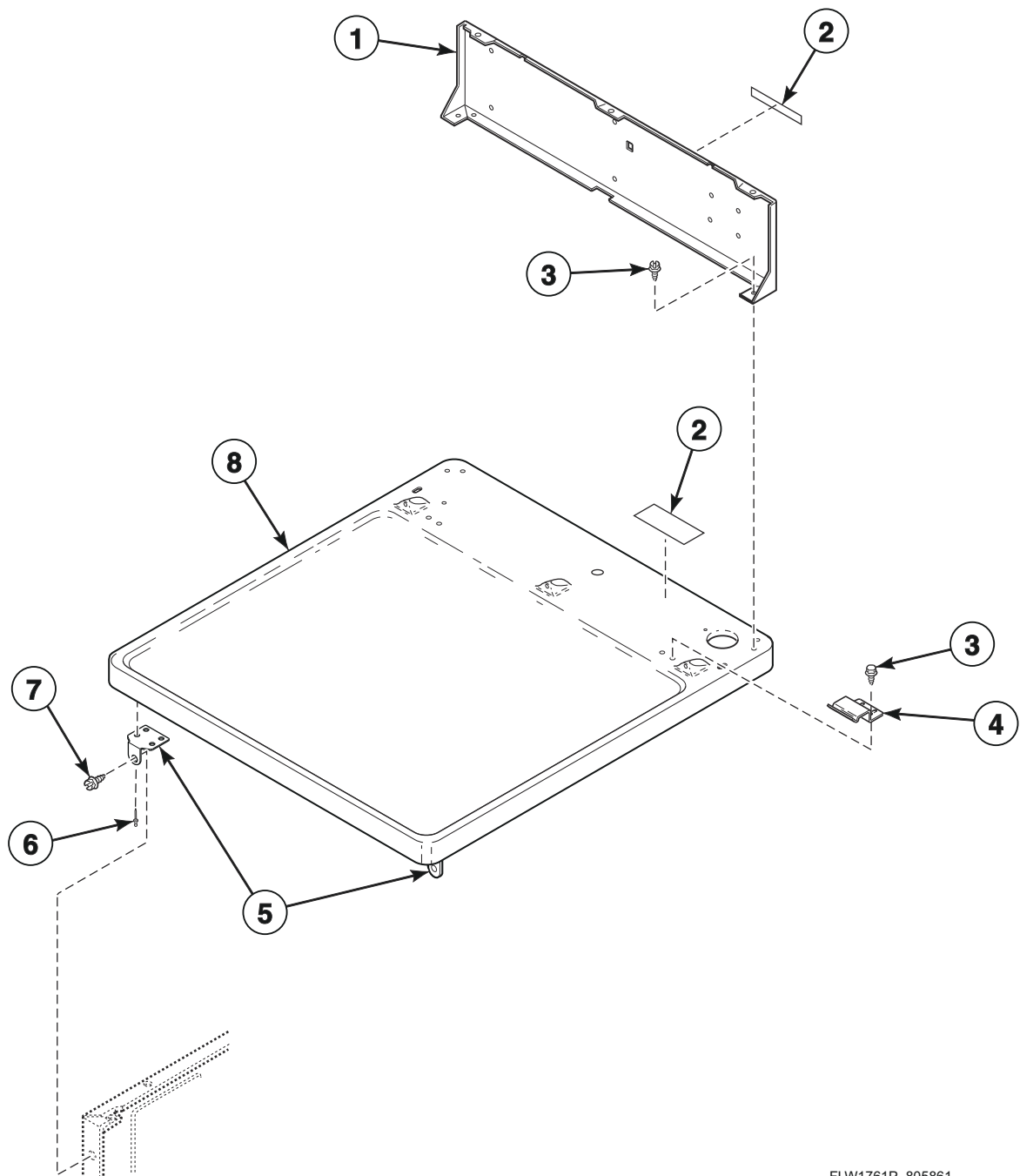
FLW1762P_805861

Control Panel and Control

REF	PART NO.	DESCRIPTION	COMMENTS
1	501086	Screw	
2	504009WP	End Panel	Left
3	505808W	Top Cover	
4	504008WP	End Panel	Right
5	804836	Control Support Panel	
6	804519	Control Assembly	Includes item 7
7	804238	Overlay	
8	804565	Graphic Panel	

Cabinet Top and Control Hood Rear Panel

Models AFN50RSP113TW01 and AFNE9RSP113TW01

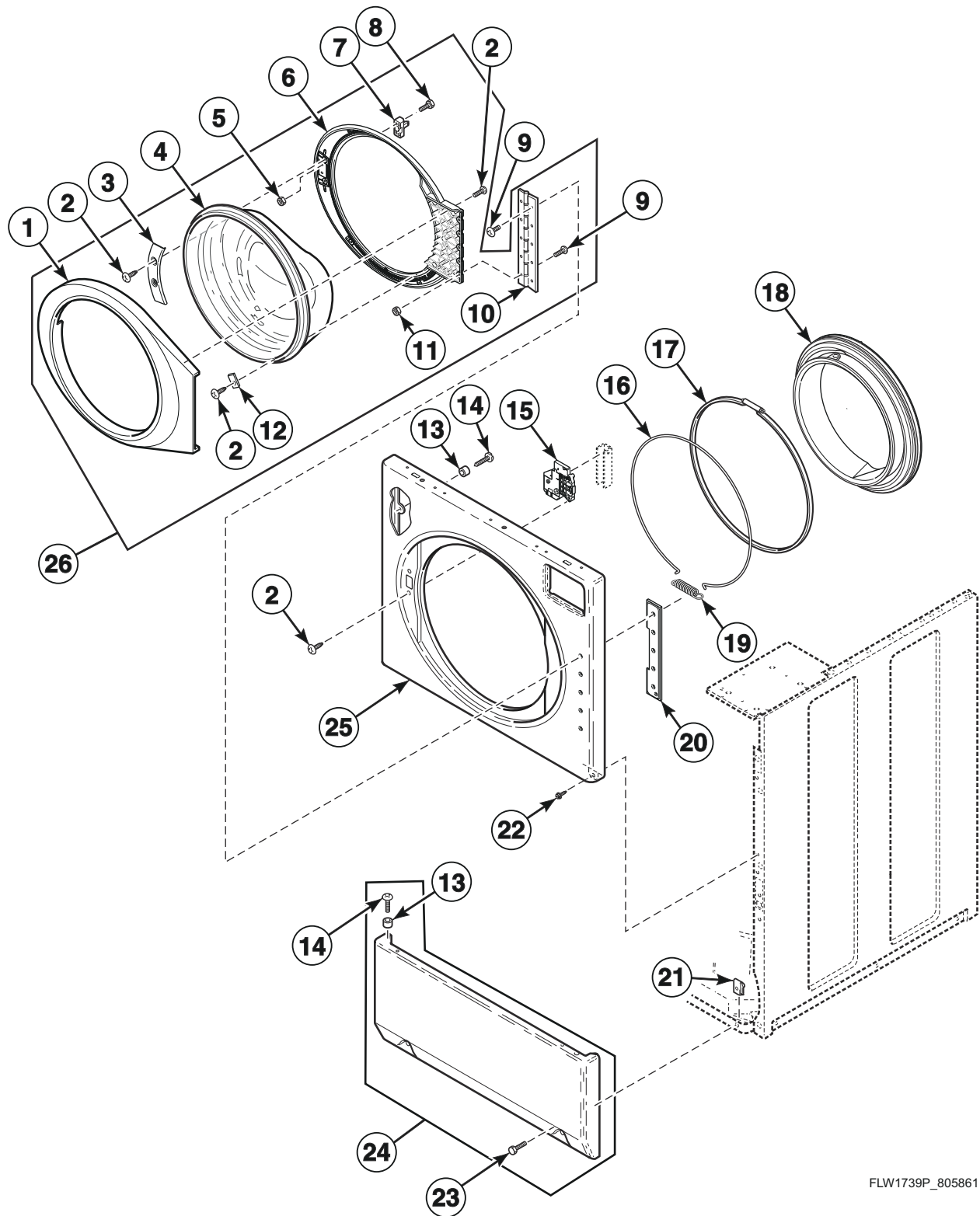


FLW1761P_805861

Cabinet Top and Control Hood Rear Panel

REF	PART NO.	DESCRIPTION	COMMENTS
1	804845	Hood Back Panel	Model AFN50RSP113TW01
	804169	Hood Back Panel	Model AFNE9RSP113TW01
2	505281	Disconnect Power Warning Label	
3	501086	Screw	
4	35358	Hold-Down Clip	
5	510146	Bracket	
6	70058501	Pop Rivet	
7	503661	Screw	
8	510029WP	Top Panel Kit	

Front Panel, Door Assembly and Door Seal

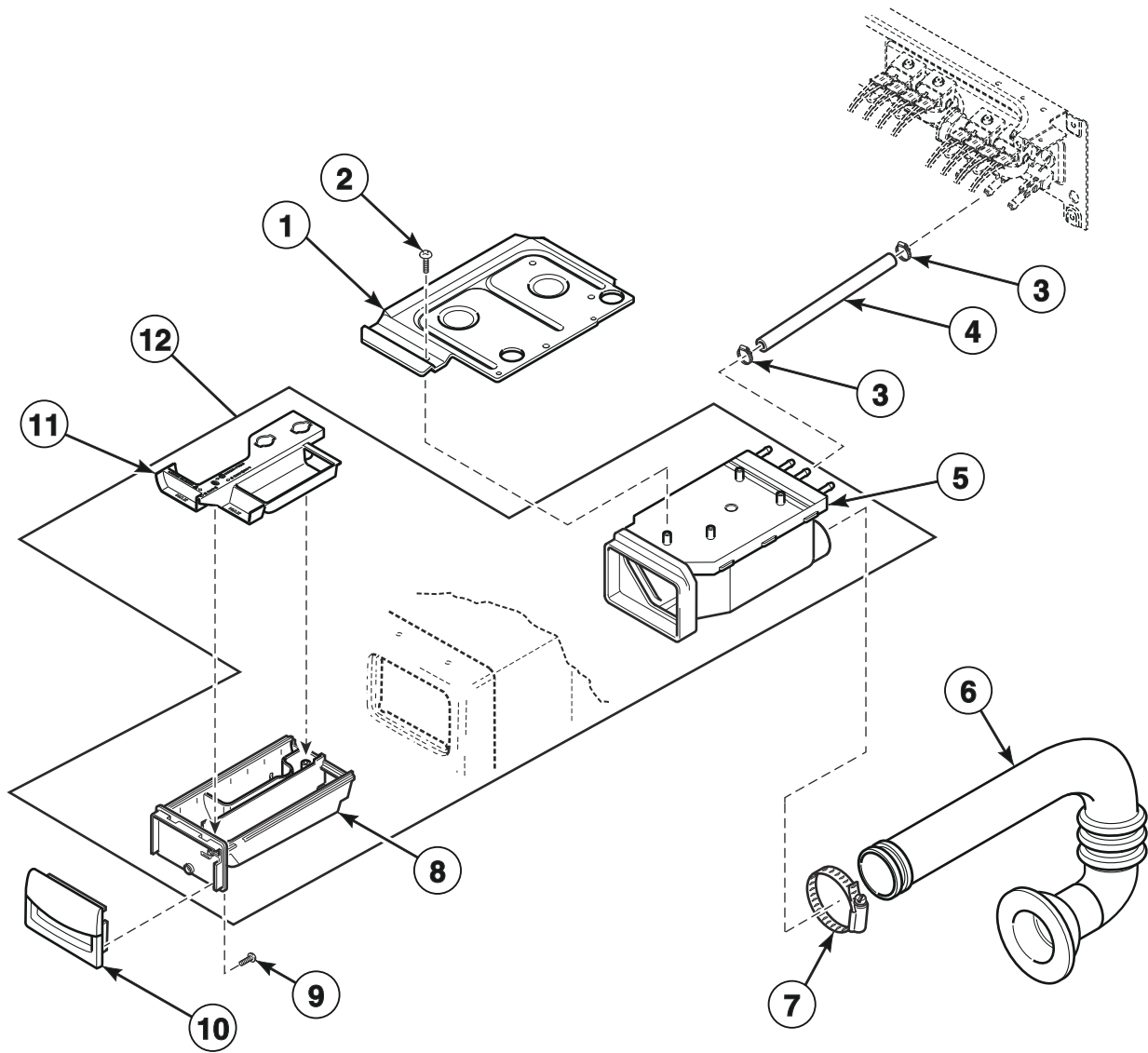


FLW1739P_805861

Front Panel, Door Assembly and Door Seal

REF	PART NO.	DESCRIPTION	COMMENTS
1	803710BP	Outer Door Bezel	Black; Model AFNE9BSP113TN01
	803710WP	Outer Door Bezel	All other models
2	800548	Screw	
3	804239	Door Glass Mounting Plate	
4	802695P	Door Glass	
5	685846	Nut	
6	802331P	Inner Door Bezel Kit	Model AFNE9BSP113TN01
	802307P	Inner Door Bezel Kit	All other models
	804562	Inner Door Bezel	Glass filled polypropylene upgrade
7	802803	Door Catch Assembly	
8	801993	Screw	
9	801019	Screw	
10	802934	Door Hinge	
11	23951	Nut	
12	802700	Glass Mounting Clip	7 required
13	56079	Panel Locator	
14	512921	Screw	Model AFNE9BSP113TN01
	39733	Screw	All other models
15	803920	Door Latch Assembly	
16	802283	Wire Clamp Ring	
17	802281	Hose Clamp	Seal to outer tub front
18	804428P	Door Seal	Black
19	802285	Extension Spring	
20	802206	Hinge Plate	
21	36020	Nut	
22	503661	Screw	
23	801045	Screw	
24	804618	Access Panel Assembly	Model AFNE9BSP113TN01
	804617W	Access Panel Assembly	All other models
25	802288P	Front Panel	Model AFNE9BSP113TN01
	802277WP	Front Panel	All other models
26	804083B	Door Assembly	Black; Model AFNE9BSP113TN01; Includes items 1-12
	804083WP	Door Assembly	White; All other models; Includes items 1-12

Dispenser Assembly

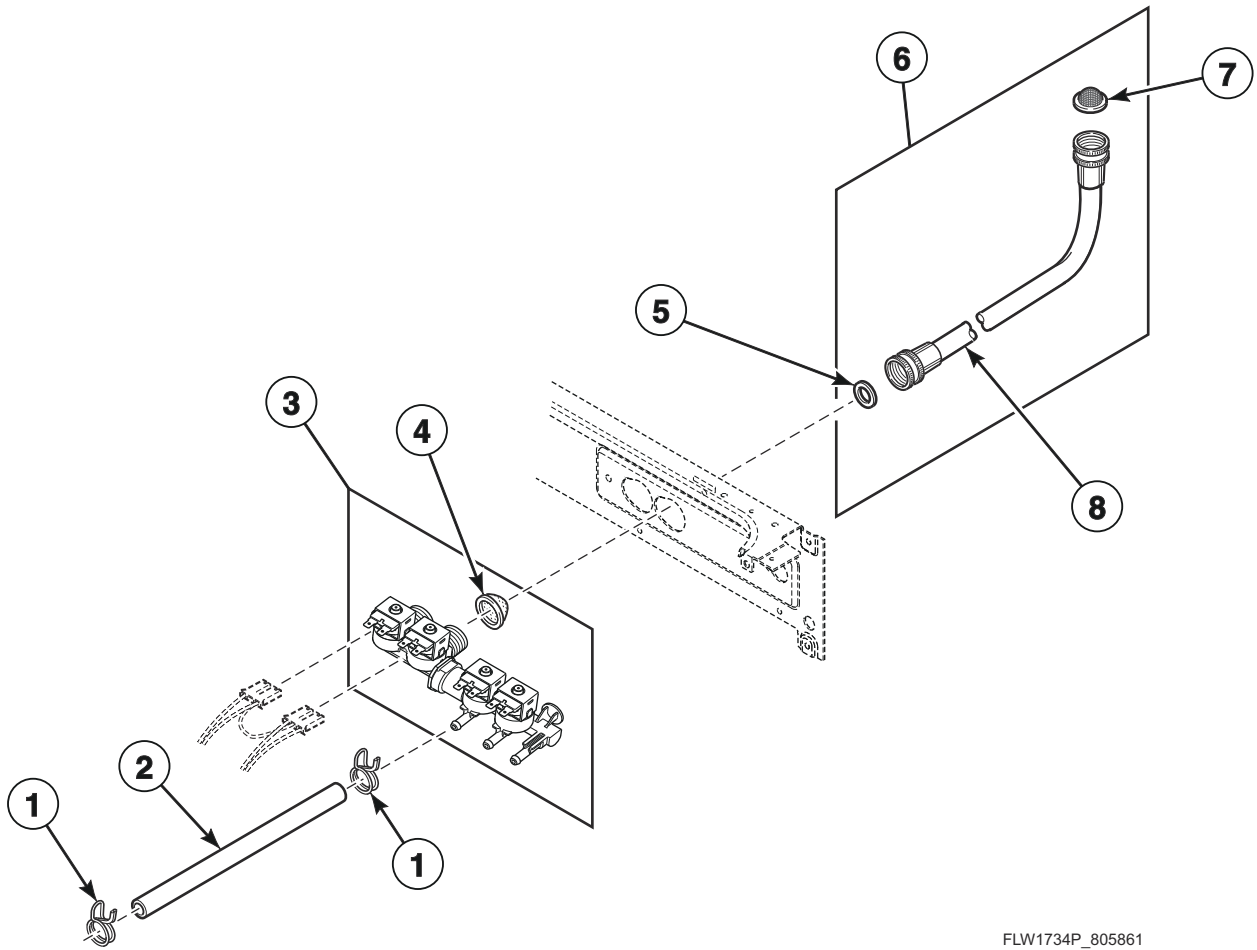


FLW1717P_805861

Dispenser Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	804875	Foam Pad	
1	803843	Dispenser Plate	
2	801001	Screw	
3	804173	Hose Clamp	
4	803849	Dispenser Inlet Hose	
5	803698	Dispenser Assembly	
6	804717	Detergent Hose	
7	685725	Hose Clamp	
8	803667	Dispenser Drawer	
9	800548	Screw	
10	804227WP	Dispenser Handle	
11	803669	Compartment Cover	
12	805494	Dispenser Assembly	Includes items 5, 8 and 11

Mixing Valve and Dispenser Hose

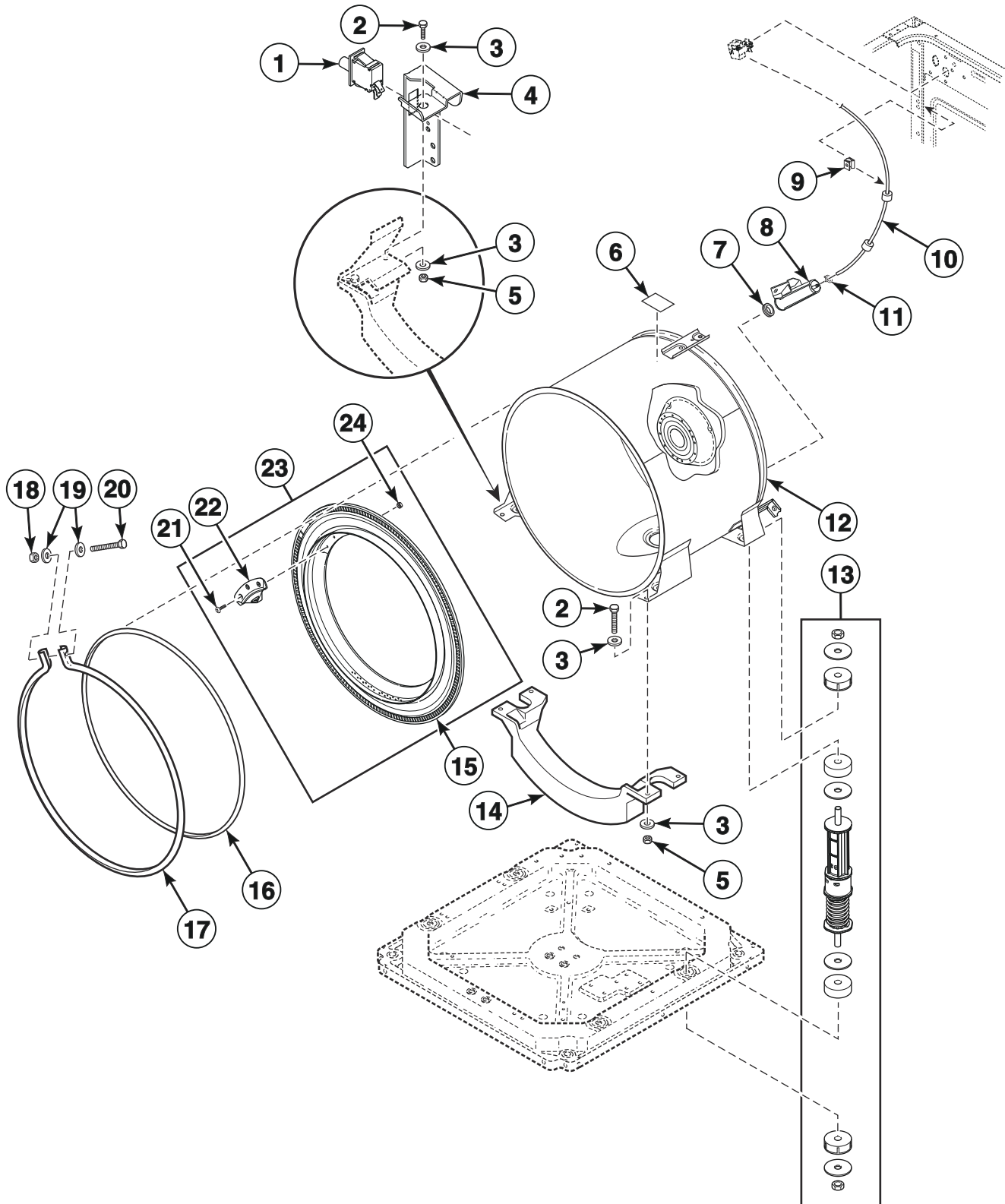


FLW1734P_805861

Mixing Valve and Dispenser Hose

REF	PART NO.	DESCRIPTION	COMMENTS
1	804173	Hose Clamp	
2	803849	Dispenser Inlet Hose	
3	803809	Mixing Valve	
4	24122	Mixing Valve Screen	
5	20290	Washer	
6	F200116	Water Hose	5 feet; Includes items 5, 7 and 8
7	803615	Washer	Filter screen
	802254	Washer	Flow restrictor; Water pressure reducer; Available for water pressure up to but not exceeding 120 psi
8	20617	Fill Hose	8 feet
	20618	Fill Hose	10 feet

Outer Tub, Front and Clamp Ring

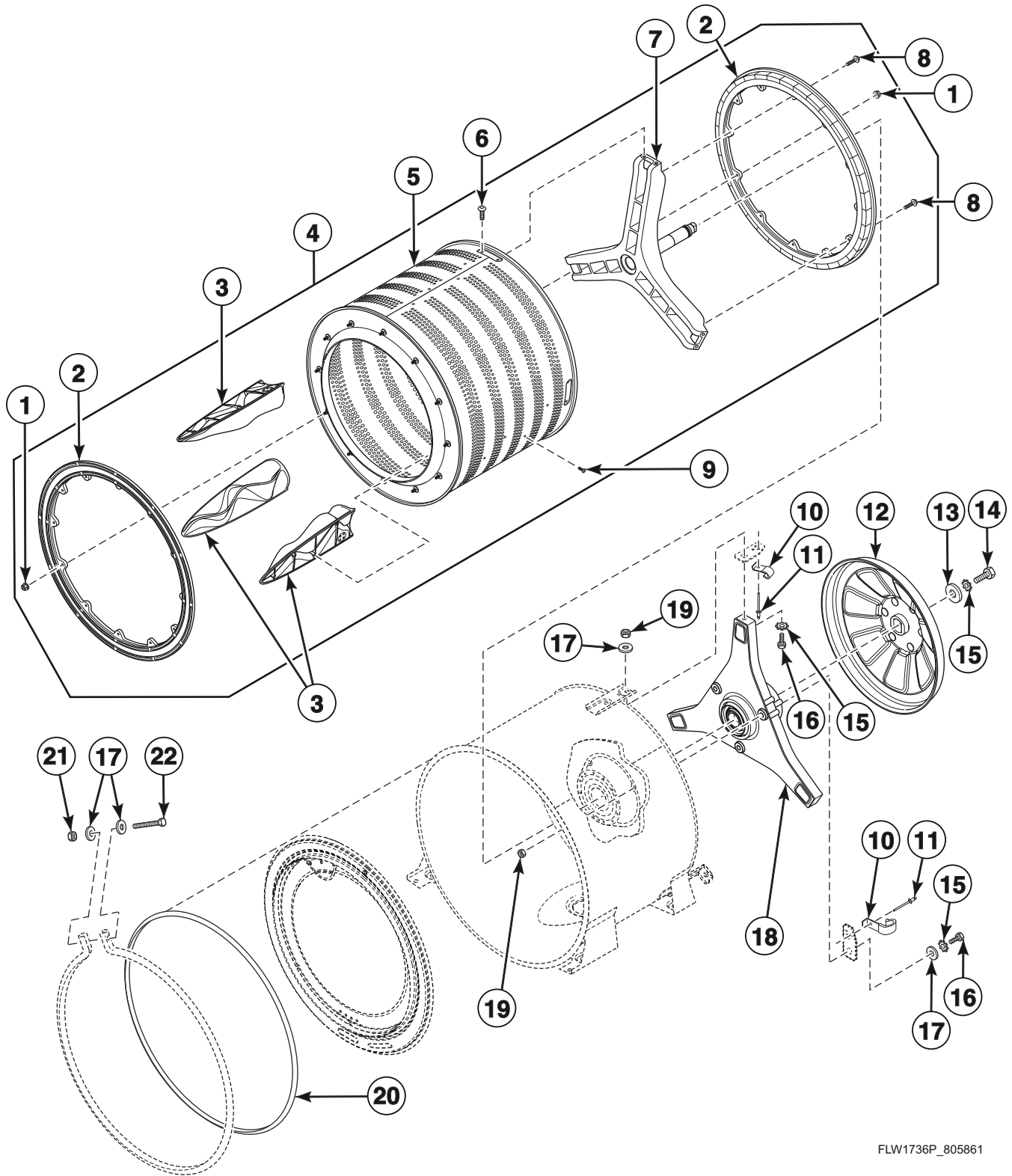


FLW1718P_805861

Outer Tub, Front and Clamp Ring

REF	PART NO.	DESCRIPTION	COMMENTS
1	803415	Out-of-Balance Switch Assembly	
2	800461	Screw	
3	804458	Washer	
4	804457	Out-of-Balance Switch Bracket	
5	800452	Nut	
6	500049	Warning Label	
7	29175	Grommet	
8	803837	Pressure Bulb	
9	36985	Hose Clip	
10	804483	Pressure Sensor Tube Assembly	
11	803891	Hose Clamp	
12	803864	Outer Tub Assembly	
13	803777	Shock Assembly	Must replace all four
14	803810	Counterweight	
15	803770	Tub Front	
16	803801	Tub Front Seal	
17	803802	Clamp Ring	
18	F430218	Nut	
19	M400081	Washer	
20	800462	Screw	
21	802596	Screw	
22	804467	Clothes Guard Deflector	
	805548	Clothes Guard Deflector	Heavy duty
23	803879	Tub Front Assembly	Includes items 15, 21, 22 and 24
24	802343	Nut	

Inner Basket, Trunnion, Bearing Housing and Pulley

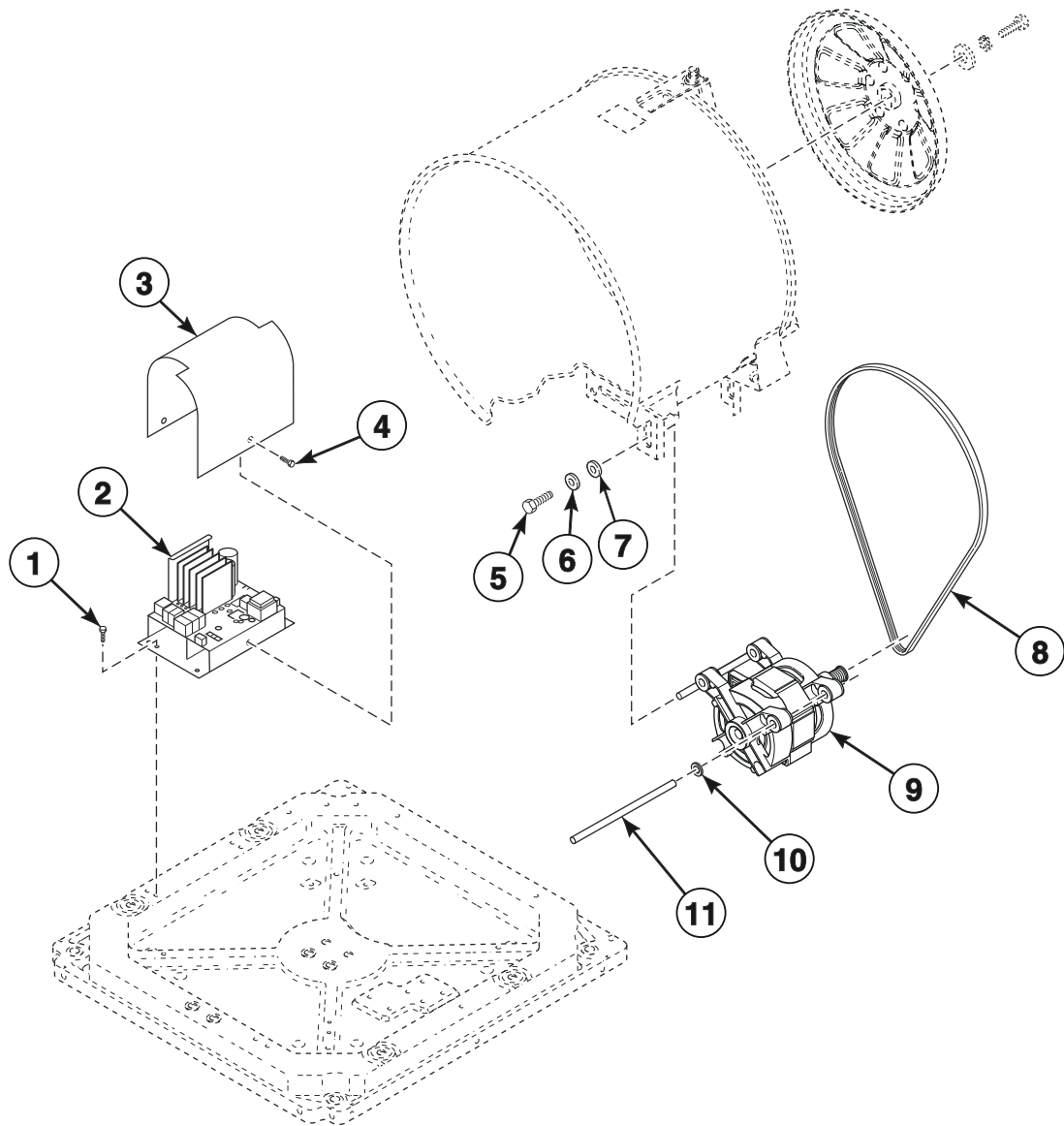


FLW1736P_805861

Inner Basket, Trunnion, Bearing Housing and Pulley

REF	PART NO.	DESCRIPTION	COMMENTS
	27604P	Anti-Seize Compound	Pulley to inner basket shaft
1	804418	Nut	
2	804393	Balance Ring Assembly	
3	804382	Lifter	
4	804376	Inner Basket Assembly	
5	804374P	Inner Basket Assembly	
6	804398	Screw	
7	804405	Trunnion Assembly	
8	804399	Screw	
9	800548	Screw	
10	800553	Hose Clip	
11	685847	Pop Rivet	
12	803974	Pulley Assembly	
13	800464	Washer	
14	685831	Screw	Left hand thread
15	M403958	Washer	
16	M400043	Screw	
17	M400081	Washer	
18	803684P	Bearing Housing Assembly	
19	800452	Nut	
20	803801	Tub Front Seal	
21	F430218	Nut	
22	800462	Screw	

Motor and Belt

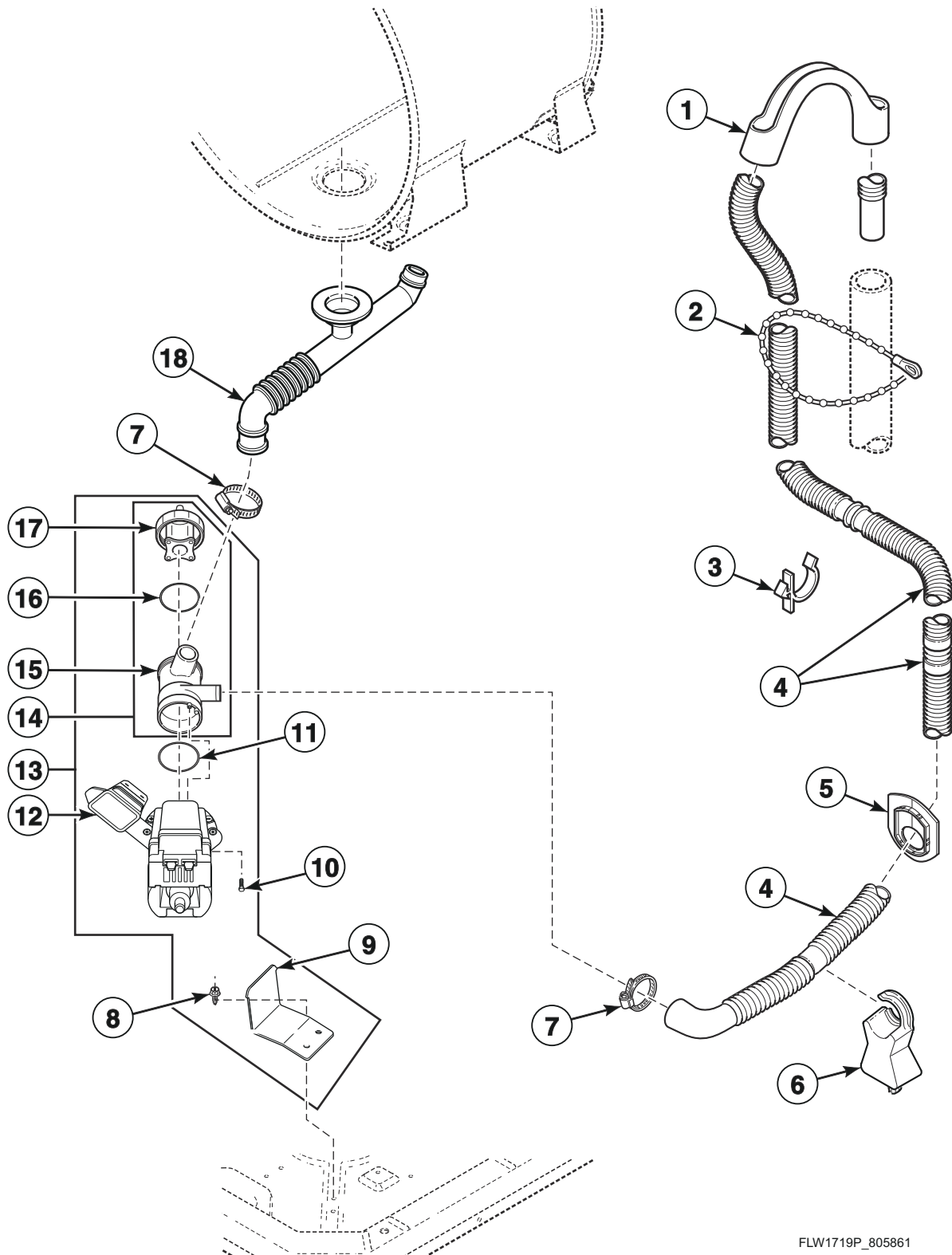


FLW1770P_805861

Motor and Belt

REF	PART NO.	DESCRIPTION	COMMENTS
1	503661	Screw	
2	803949P	Inverter Control Assembly	
	804232P	Inverter Harness Assembly	
3	804878	Motor Control Shield	
4	501524	Screw	
5	M400057	Screw	
6	02834	Washer	
7	M400080	Washer	
8	804985	Drive Belt	
9	803885P	Motor	
10	52549	Washer	
11	803861	Motor Rod	

Drain Hose and Pump

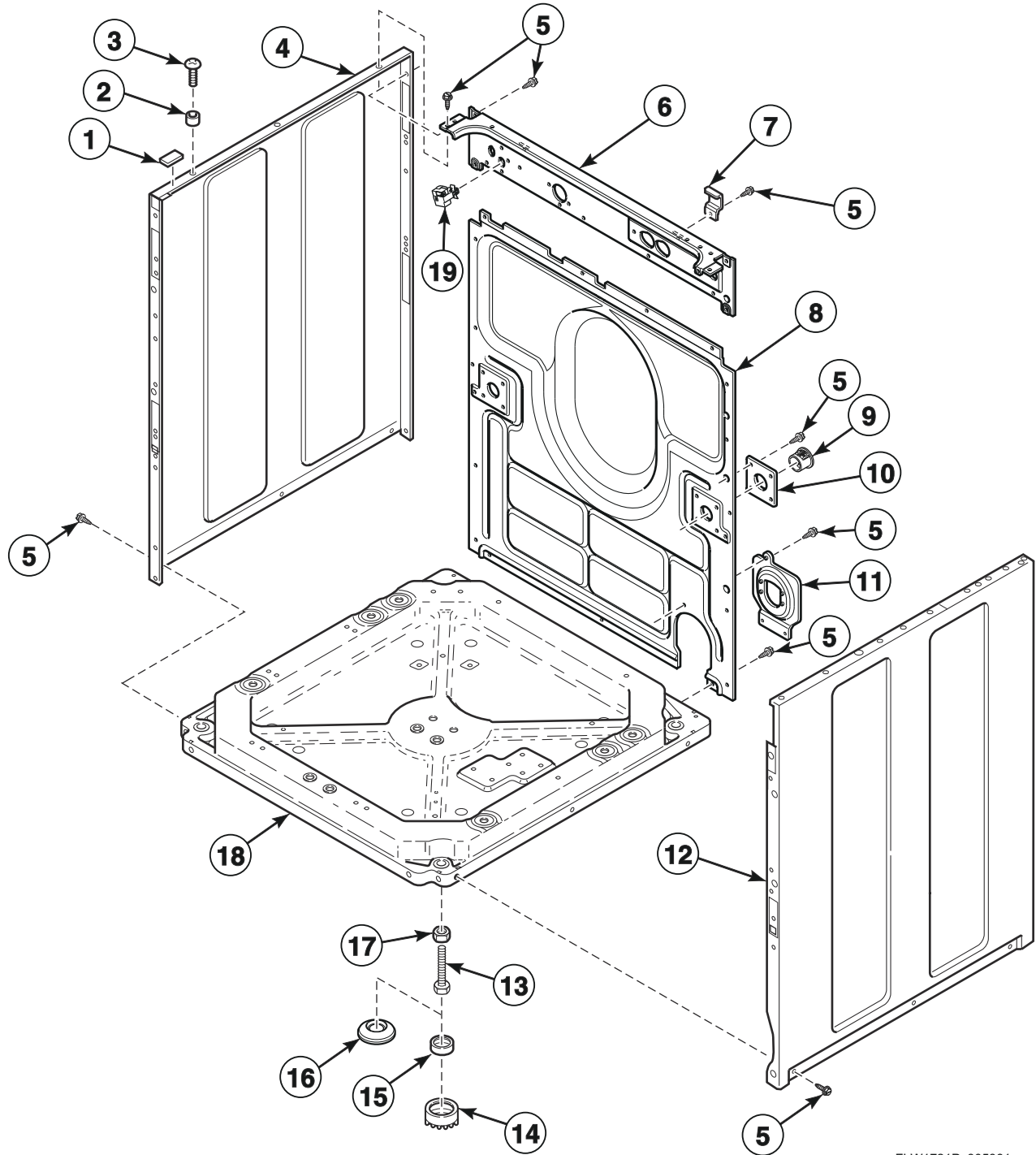


FLW1719P_805861

Drain Hose and Pump

REF	PART NO.	DESCRIPTION	COMMENTS
1	33615	Drain Hose Sleeve	
2	33489	Standpipe Strap	
3	36014	Retainer Clip	
4	803976	Drain Hose	
5	32219	Strain Relief	
6	38732	Hose Stand	
7	F200204	Hose Clamp	
8	503661	Screw	
9	803814	Drain Base Bracket	
10	802431	Screw	
11	802429P	O-Ring	
12	803815	Drain Pump Isolator	
13	803921P	Drain Pump Assembly	Includes items 8-12 and 14-17
14	802434P	Pump Housing Assembly	Includes items 15-17
15	802428	Pump Housing	
16	802427	Gasket	
17	802426P	Lid Assembly	Includes filter
18	803829	Tub-to-Pump Hose	
	27615P	Sealant	Tub-to-pump hose to outer tub

Base, Side and Rear Panels

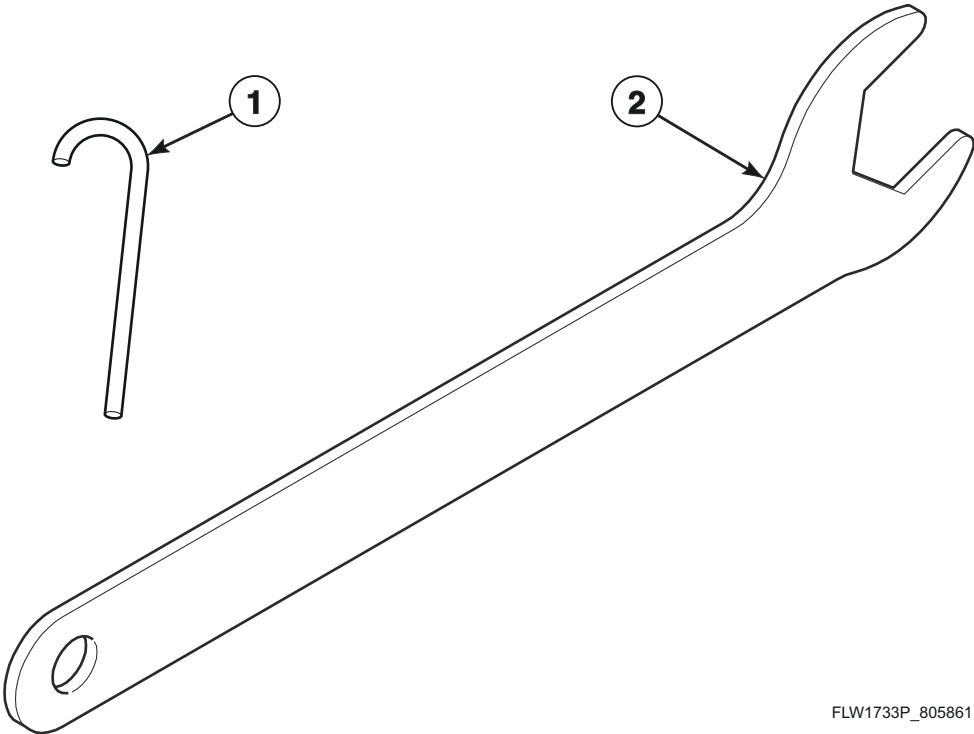


FLW1721P_805861

Base, Side and Rear Panels

REF	PART NO.	DESCRIPTION	COMMENTS
1	36226	Bumper Pad	
2	56079	Panel Locator	
3	39733	Screw	
4	800004WP	Cabinet Panel Kit	White; Left; Includes corner gusset with hardware
	802525P	Cabinet Side Panel	Stainless steel;Left
5	503661	Screw	
6	803790	Rear Panel	Fixed
7	510136	Top Hinge	Models AFN50RSP113TW01 and AFNE9RSP113TW01
8	803789	Rear Panel	Removable
9	803859	Shipping Plug	
10	803851	Shipping Plate	
11	803828	Drain Hose Bracket	
12	802526P	Cabinet Side Panel	Stainless steel;Right
	800005W	Cabinet Side Panel	White;Right
13	501855	Rubber Foot	Use to prevent movement on smooth surface floor coverings; Install over two existing front rubber feet (item 14)
14	34318	Rubber Foot	
15	155P3	Anchor	Includes 4 rubber discs with adhesive backing
	802844P	Anchor Floor Mount Assembly	Includes 2 rubber discs with adhesive backing
16	34319	Leveling Leg	
17	21899	Nut	
18	803876	Base Assembly	
19	202470	Pressure Sensor	

Special Tools

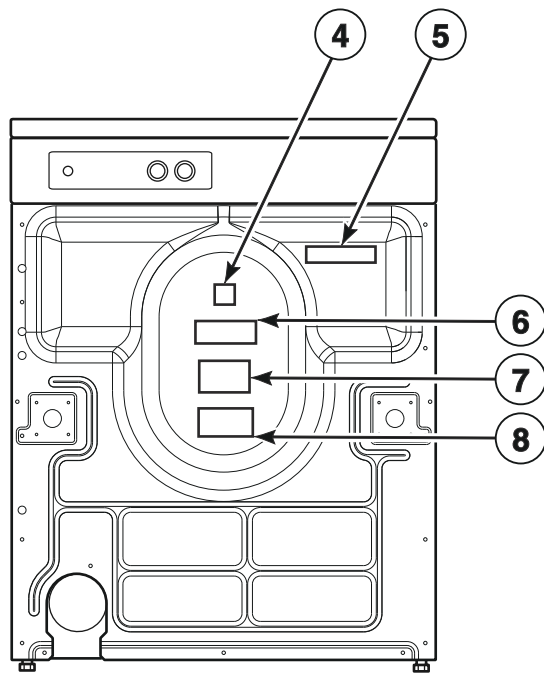
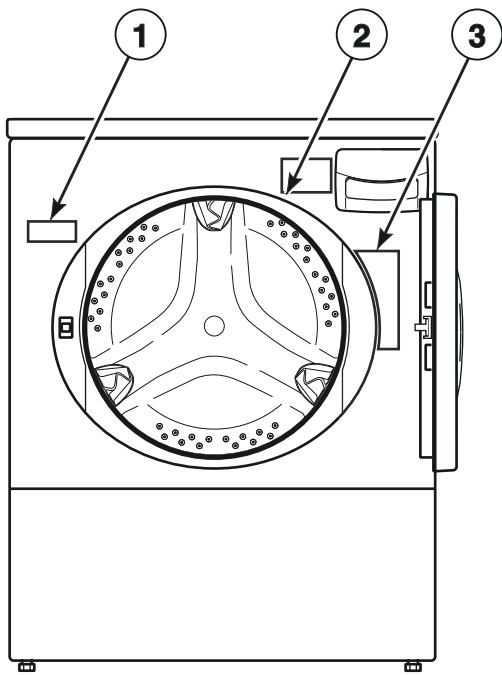


FLW1733P_805861

Special Tools

REF	PART NO.	DESCRIPTION	COMMENTS
1	802336	Pulley Bolt Tightening Fixture	Use to install inner basket
2	392P4	Wrench	Use for adjusting leveling leg nuts

Labels

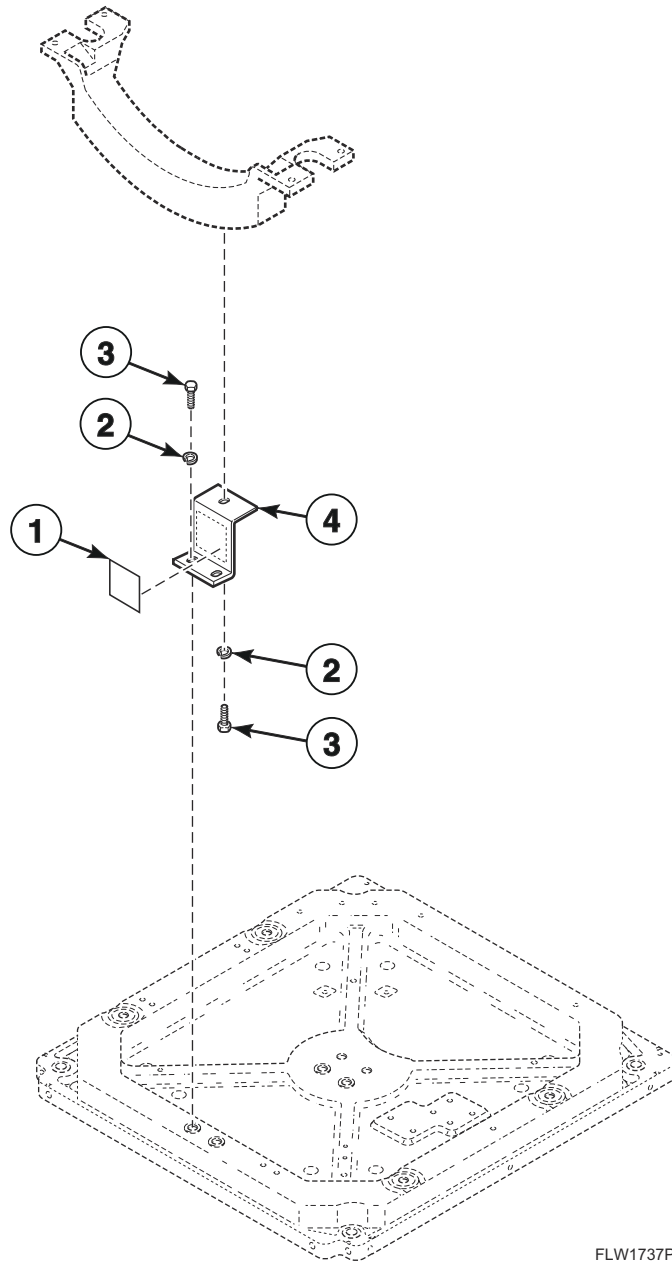


FLW1722P_805861

Labels

REF	PART NO.	DESCRIPTION	COMMENTS
1	803011	Notice Label	
2	802074	Oversudsing Label	English
	802838	Oversudsing Label	Spanish
3	802367	Warning Label	Reduce fire risk; Door locked
4	513371	Read Instructions Label	
5	505281	Disconnect Power Warning Label	
6	685928	Left Hand Thread Label	Left hand thread
7	803260	Warning Label	Disconnect power
8	500314	Warning Label	

Shipping Materials

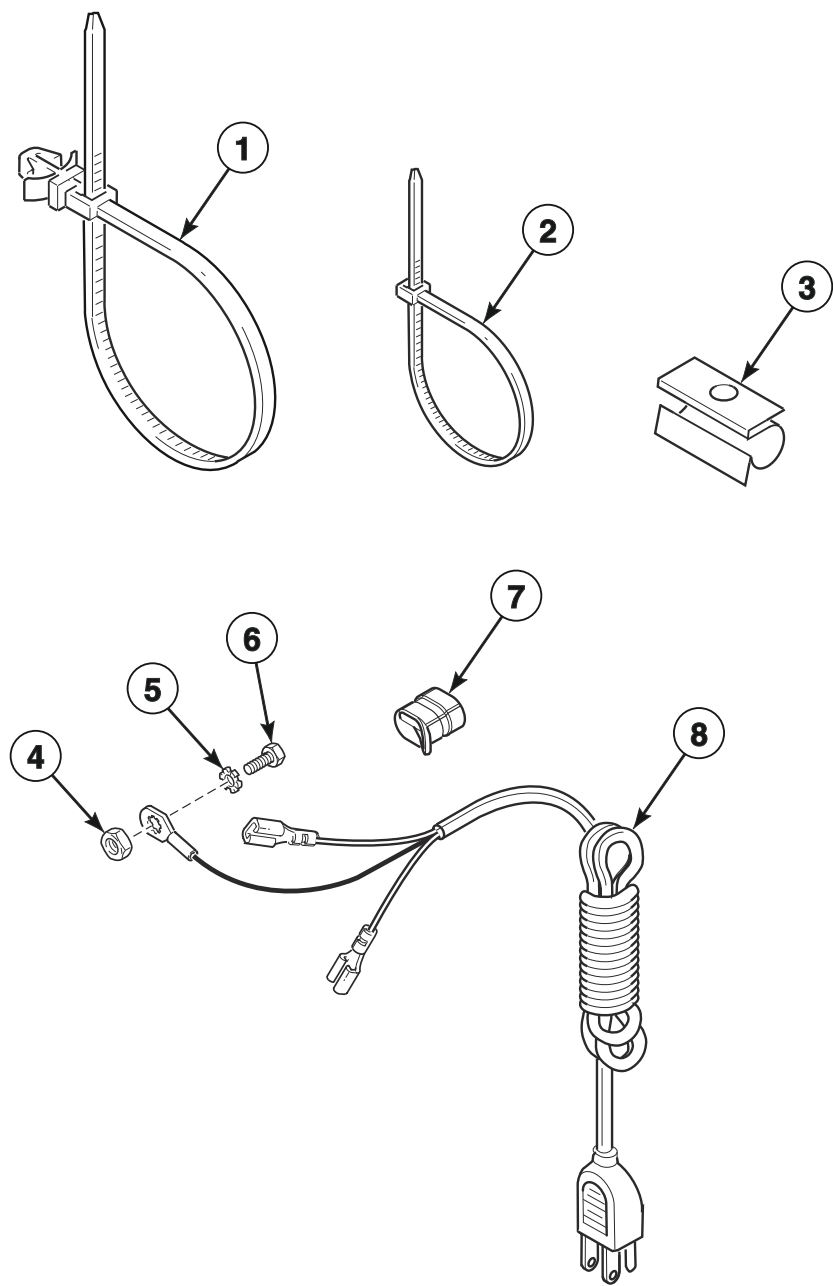


FLW1737P_805861

Shipping Materials

REF	PART NO.	DESCRIPTION	COMMENTS
	800462	Screw	2 required
	803858	Shipping Spacer	2 required
	803859	Shipping Plug	2 required
	800624	Washer	2 required
1	804488	Label	Remove shipping brace
2	M400014	Washer	4 required
3	M400043	Screw	4 required
4	804454	Shipping Brace	

Wire Ties, Harness Clips and Lead-In Cord

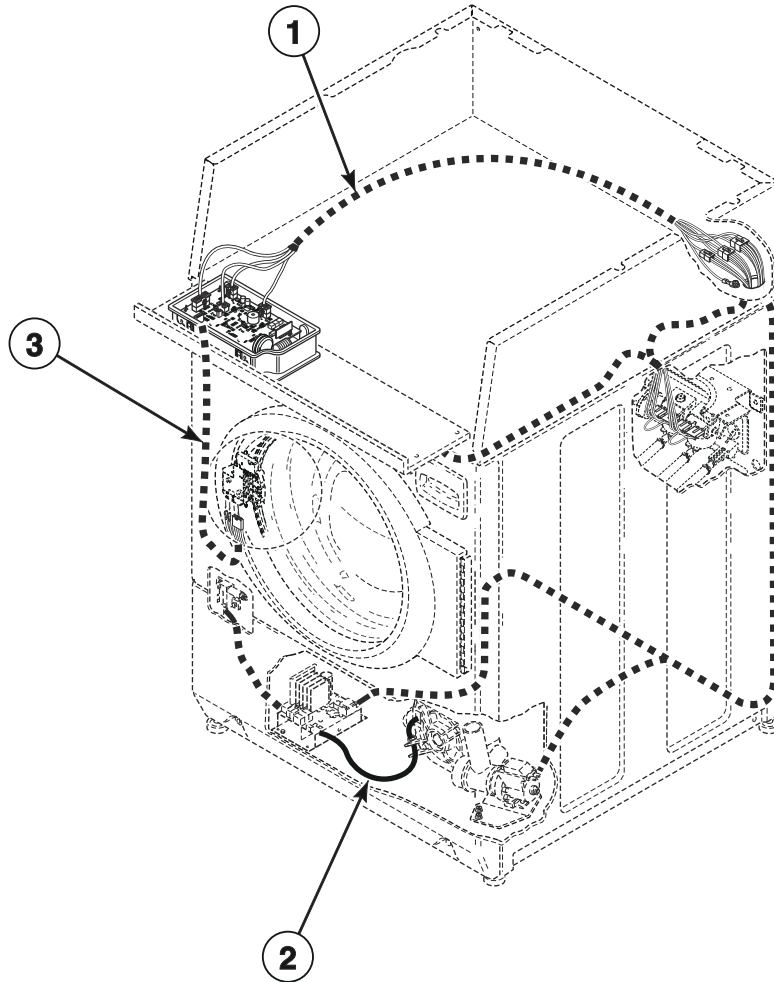


FLW1771P_805861

Wire Ties, Harness Clips and Lead-In Cord

REF	PART NO.	DESCRIPTION	COMMENTS
1	38663	Wire Tie	
2	55881	Harness Strap	
3	36985	Hose Clip	
4	03673	Nut	
5	03815	Washer	
6	20530	Screw	
7	38384	Strain Relief	
8	202777	Lead-In Cord	

Wire Harnesses and Wires



FLW1757P_805861

Wire Harnesses and Wires

REF	PART NO.	DESCRIPTION	COMMENTS
	45001	18 Gauge Wire	Black; Order wire by foot and terminals as required
	45380	12 Gauge Wire	Orange; Order wire by foot and terminals as required
	804432	Pressure Sensor Harness	Models AFN50RSP113TW01 and AFNE9RSP113TW01
	804433	Pressure Sensor Harness	All other models
1	806030	Rear Control Harness	Models AFN50RSP113TW01 and AFNE9RSP113TW01
	806031	Front Control Harness	All other models
2	806029	Motor Harness	
3	806028	Door Lock Harness Assembly	

NOTE: Individual wires are not available separately. Order complete harness, or order wire by the foot. When applying terminals to wires, it is recommended that the terminals be soldered to the wires.

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Parts Index

A

Access Pane Assemblyl	
804618	13
Access Panel Assembly	
804617W	13
Anchor	
155P3	27
Anchor Floor Mount Assembly	
802844P	27
Anti-Seize Compound	
27604P	21

B

Balance Ring Assembly	
804393	21
Ballast Weight	
803810	19
Base Assembly	
803876	27
Bearing Housing Assembly	
803684P	21
Bolt	
29651	5
Bracket	
510146	11
Bumper Pad	
36226	27

C

Cabinet Panel Kit	
800004WP	27
Cabinet Side Panel	
800005W	27
802525P	27
802526P	27
Clamp Ring	
803802	19
Clothes Guard Deflector	
804467	19
805548	19
Compartment Cover	
803669	15
Control Assembly	
804425P	5
804474P	7
804519	9
Control Bracket	
804611	5
Control Knob Assembly	
803119P	7
Control Overlay	
804490	5
805549	5

Control Panel Assembly	
804659W	5
804660	5
Control Shield	
804363	5
Control Support Panel	
801388	7
804836	9
Control Wrapper	
804627B	5
804627W	5
804630B	5
804630W	5
Cycle Switch	
801240	7
Cycle Switch Bracket	
801390	7

D

Detergent Hose	
804717	15
Disconnect Power Warning Label	
505281	11, 31
Dispenser Assembly	
803698	15
805494	15
Dispenser Drawer	
803667	15
Dispenser Handle	
804227WP	15
Dispenser Inlet Hose	
803849	15, 17
Dispenser Plate	
803843	15
Door Assembly	
804083B	13
804083WP	13
Door Catch Assembly	
802803	13
Door Glass	
802695P	13
Door Glass Mounting Plate	
804239	13
Door Hinge	
802934	13
Door Latch Assembly	
803920	13
Door Lock Harness Assembly	
806028	37
Door Seal	
804428P	13
Drain Base Bracket	
803814	25
Drain Hose	
803976	25
Drain Hose Bracket	
803828	27
Drain Hose Sleeve	
33615	25

N/A items do not appear in index.

Drain Pump Assembly	
803921P	25
Drain Pump Isolator	
803815	25
Drive Belt	
804985	23

E

End Panel	
504008W	9
504008WP	7
504009WP	7, 9
Expansion Clip	
70030501	5
Extension Spring	
802285	13

F

Fill Hose	
20617	17
20618	17
Foam Pad	
804875	15
Front Control Harness	
806031	37
Front Panel	
802277WP	13
802288P	13

G

Gasket	
802427	25
Glass Mounting Clip	
802700	13
Graphic Panel	
804565	9
805109W	7
Grommet	
29175	19

H

Harness Strap	
55881	35
Hinge Plate	
802206	13
Hold-Down Clip	
35358	11
Hood Back Panel	
804169	11
804845	11
Hose Clamp	
F200204	25
685725	15
802281	13
803891	19
804173	15, 17

N/A items do not appear in index.

Hose Clip	
36985	19, 35
800553	21
Hose Stand	
38732	25

I

Indicator Light	
801356	7
Indicator Light Lens	
801435	7
Inner Basket Assembly	
804374P	21
804376	21
Inner Door Bezel	
804562	13
Inner Door Bezel Kit	
802307P	13
802331P	13
Inverter Control Assembly	
806949P	23
Inverter Harness Assembly	
804232P	23

K

Knob Assembly	
803168P	7

L

Label	
804488	33
Lead-In Cord	
20277	35
Left Hand Thread Label	
685928	31
Leveling Leg	
34319	27
Lid Assembly	
802426P	25
Lifter	
804382	21

M

Mixing Valve	
803809	17
Mixing Valve Screen	
24122	17
Motor	
803885P	23
Motor Control Shield	
804878	23
Motor Harness	
806029	37
Motor Rod	
803861	23

N

Notice Label	
803011	31
Nut	
F430218	19, 21
03673	35
21899	27
23951	13
36020	13
685846	13
800452	19, 21
802343	19
804418	21

O

O-Ring	
802429P	25
Outer Door Bezel	
803710BP	13
803710WP	13
Outer Tub Assembly	
803864	19
Out-of-Balance Switch Assembly	
803415	19
Out-of-Balance Switch Bracket	
804457	19
Overlay	
804238	9
Oversuding Label	
802074	31
802838	31

P

Panel Locator	
56079	13, 27
Pop Rivet	
685847	5, 21
70058501	11
Pressure Bulb	
803837	19
Pressure Sensor	
202470	27
Pressure Sensor Harness	
804432	37
804433	37
Pressure Sensor Tube Assembly	
804483	19
Pulley Assembly	
803974	21
Pulley Bolt Tightening Fixture	
802336	29
Pump Housing	
802428	25
Pump Housing Assembly	
802434P	25
Push-to-Start Switch	
801434W	7

R

Read Instructions Label	
513371	31
Rear Access Panel	
804614	5
Rear Control Harness	
806030	37
Rear Panel	
803789	27
803790	27
Rear Wrapper Brace	
805345	5
Retainer Clip	
36014	25
Rocker Switch	
38424W	7
Rubber Foot	
34318	27
501855	27

S

Screw	
M400043	21, 33
M400057	23
20530	35
39733	5, 13, 27
501086	7, 9, 11
501524	23
503661	11, 13, 23, 25, 27
503688	5
512921	13
685831	21
685837	7
800461	19
800462	19, 21, 33
800548	13, 15, 21
801001	15
801019	13
801045	13
801993	13
802431	25
802596	19
804399	21
Sealant	
27615P	25
Shipping Brace	
804454	33
Shipping Plate	
803851	27
Shipping Plug	
803859	27, 33
Shipping Spacer	
803858	33
Shock Assembly	
803777	19
Standpipe Strap	
33489	25
Strain Relief	
32219	25
38384	35

N/A items do not appear in index.

T

Temperature Switch	
35115	7
Temperature Switch Bracket	
800669	7
Top Cover	
505808W	7, 9
Top Hinge	
510136	27
Top Panel	
804684	5
804685WP	5
Top Panel Brace Assembly	
804613	5
Top Panel Guide	
803761	5
Top Panel Kit	
510029WP	11
Trunnion Assembly	
804405	21
Tub Front	
803770	19
Tub Front Assembly	
803879	19
Tub Front Seal	
803801	19, 21
Tub-to-Pump Hose	
803829	25

W

Warning Label	
500049	19
500314	31
802367	31
Washer	
M400014	33
M400080	23
M400081	19, 21
M403958	21
02834	23
03815	35
20290	17
52549	23
800464	21
800624	33
802254	17
803615	17
804458	19
Water Hose	
F200116	17
Wire Clamp Ring	
802283	13
Wire Tie	
38663	35
Wire, 12 Gauge	
45380	37
Wire, 18 Gauge	
45001	37

Wrench	
392P4	29
