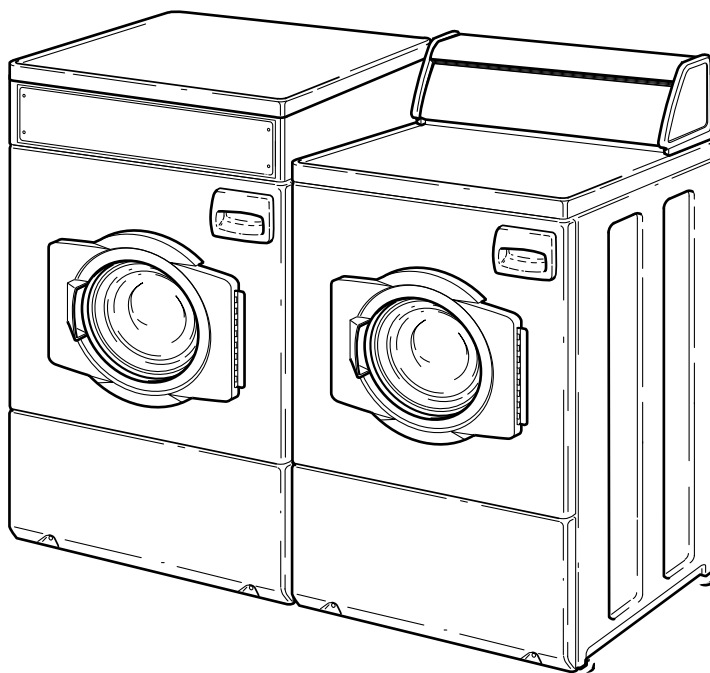


Homestyle Frontload Washers

Refer to Page 3 for Model Numbers



FLW1517C_801725

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

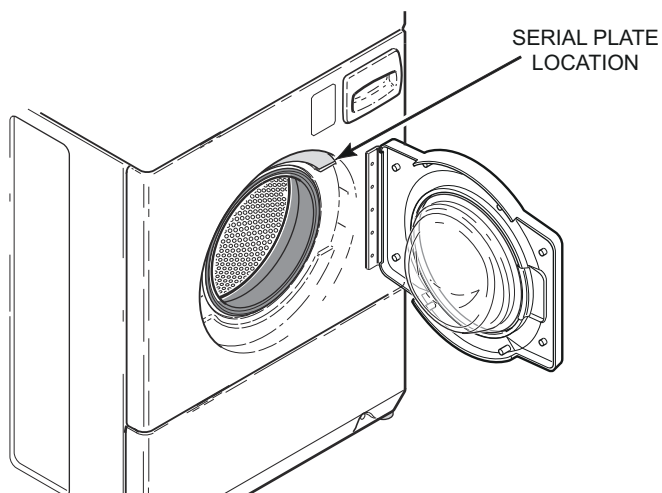
For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s) as shown.



FLW1747S_801725

Model Identification

Information in this manual is applicable to these washer models:

FTS90A*N

FTS91A*N

FTU90A*N

FTU91A*N

LTS90A*N

LTS95A*N

* Add Letter To Designate Color. Q - Bisque W - White

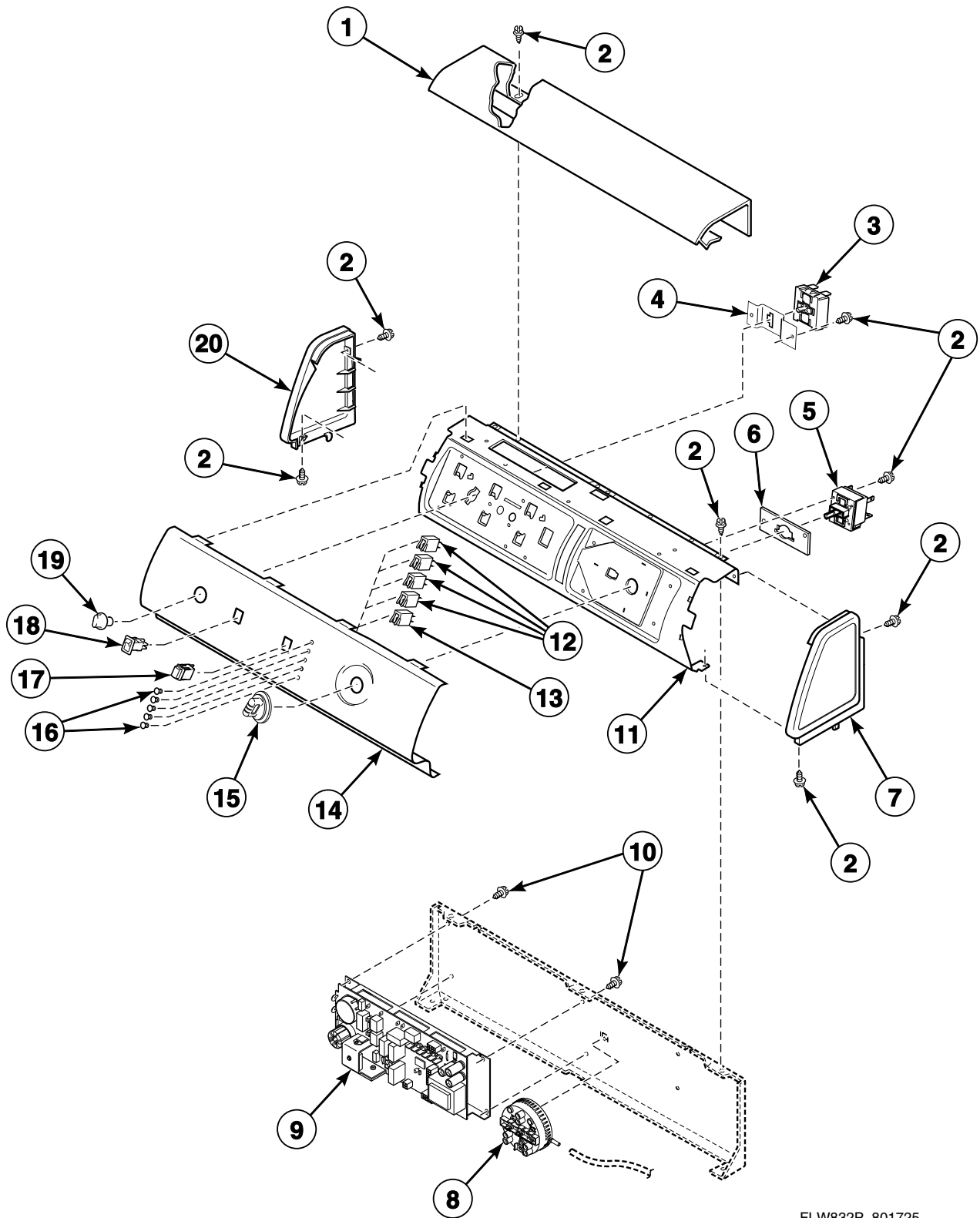
Top Panel, Control Panel and Controls

REF	PART NO.	DESCRIPTION	COMMENTS
1	802247WP	Top and Gusset Assembly	White
	802247QP	Top and Gusset Assembly	Bisque
2	685847	Pop Rivet	
3	511036	Hinge	
4	29651	Bolt	
5	504228	Top Mounting Bracket	
6	800468P	Pressure Switch	
7	M402542	Snap Bushing	
8	802523P	Control Assembly	
9	501524	Screw	
10	801058	Rear Control Cabinet	
11	70240301	Screw	
12	M412986	Nut	
13	70030501	Expansion Clip	
14	801638	Union	
15	801639	Connector	
16	800915W	Right Control Cabinet Side	White; Models FTS90A*N and FTU90A*N
	800915Q	Right Control Cabinet Side	Bisque; Models FTS90A*N and FTU90A*N
	801649W	Right Control Cabinet	White; Models FTS91A*N and FTU91A*N
	801649Q	Right Control Cabinet	Bisque; Models FTS91A*N and FTU91A*N
17	687542	Temperature Switch	
18	801141	Graphic Overlay	
19	800930	Screw	
20	800921	Domed Label	Models FTS90A*N and FTS91A*N
	800923	Domed Label	Models FTU90A*N and FTU91A*N
21	36701W	Knob Assembly	White
	36701Q	Knob Assembly	Bisque
22	38424W	Rocker Switch	White; Extra rinse
	38424Q	Rocker Switch	Bisque; Extra rinse
23	512117W	Timer Knob Assembly	White
	512117Q	Timer Knob Assembly	Bisque
24	801434W	Push-to-Start Switch	White
	801434Q	Push-to-Start Switch	Bisque
25	801377W	Control Panel Assembly	
26	801431	Light	
27	801240	Cycle Switch	
28	501086	Screw	
29	800900WP	Left Control Cabinet Side	White
	800900QP	Left Control Cabinet Side	Bisque
30	801777	Control Cabinet Bottom	
31	503688	Screw	
32	36985	Hose Clip	
33	801371	Control Shield	
34	503661	Screw	
35	210018P	Transformer	

* Add Letter To Designate Color. Q - Bisque W - White

Graphic Panel, Control Support Panel and Controls

Models LTS90A*N and LTS95A*N



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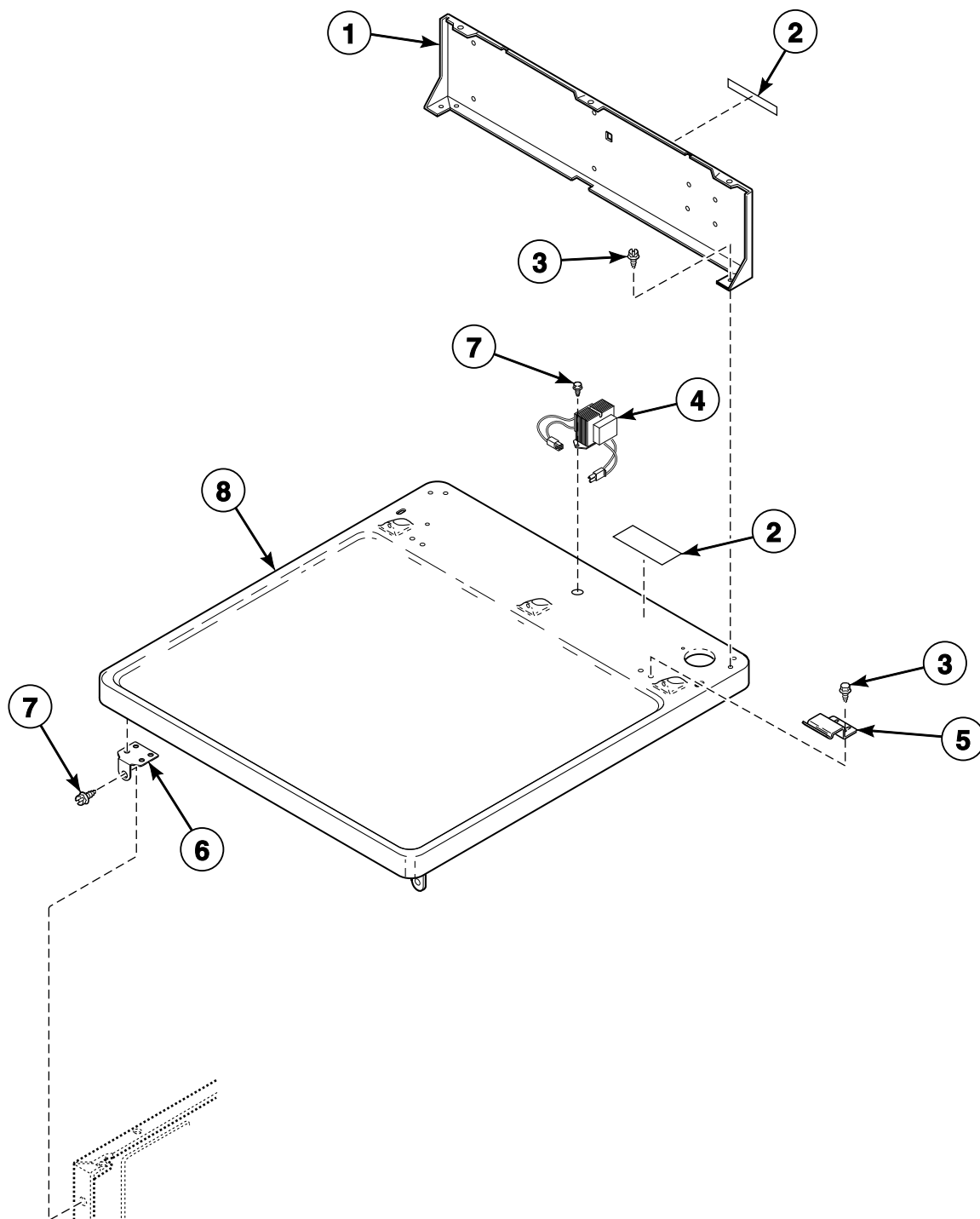
Graphic Panel, Control Support Panel and Controls

REF	PART NO.	DESCRIPTION	COMMENTS
1	505808W	Top Cover	White
	505808Q	Top Cover	Bisque
2	501086	Screw	
3	687542	Temperature Switch	Model LTS90A*N
	35117	Temperature Switch	Model LTS95A*N
4	800669	Temperature Switch Bracket	
5	801240	Cycle Switch	
6	801390	Cycle Switch Bracket	
7	504008WP	End Panel	White; Right
	504008QP	End Panel	Bisque; Right
8	800468P	Pressure Switch	Model LTS90A*N
	801297P	Pressure Switch	Model LTS95A*N
9	802523P	Control Assembly	
10	685837	Screw	
11	801388	Control Support Panel	
12	801356	Indicator Light	Green
13	801357	Indicator Light	Red; Model LTS95A*N
14	801389W	Graphic Panel	White; Model LTS90A*N
	801389Q	Graphic Panel	Bisque; Model LTS90A*N
	801140W	Graphic Panel	White; Model LTS95A*N
	801140Q	Graphic Panel	Bisque; Model LTS95A*N
15	512117W	Timer Knob Assembly	White
	512117Q	Timer Knob Assembly	Bisque
16	801435	Indicator Light Lens	
17	801434W	Push-to-Start Switch	White
	801434Q	Push-to-Start Switch	Bisque
18	38424W	Rocker Switch	White; Extra rinse
	38424Q	Rocker Switch	Bisque; Extra rinse
19	36701W	Knob Assembly	White
	36701Q	Knob Assembly	Bisque
20	504009WP	End Panel	White; Left
	504009QP	End Panel	Bisque; Left

* Add Letter To Designate Color. Q - Bisque W - White

Cabinet Top and Control Hood Rear Panel

Models LTS90A*N and LTS95A*N



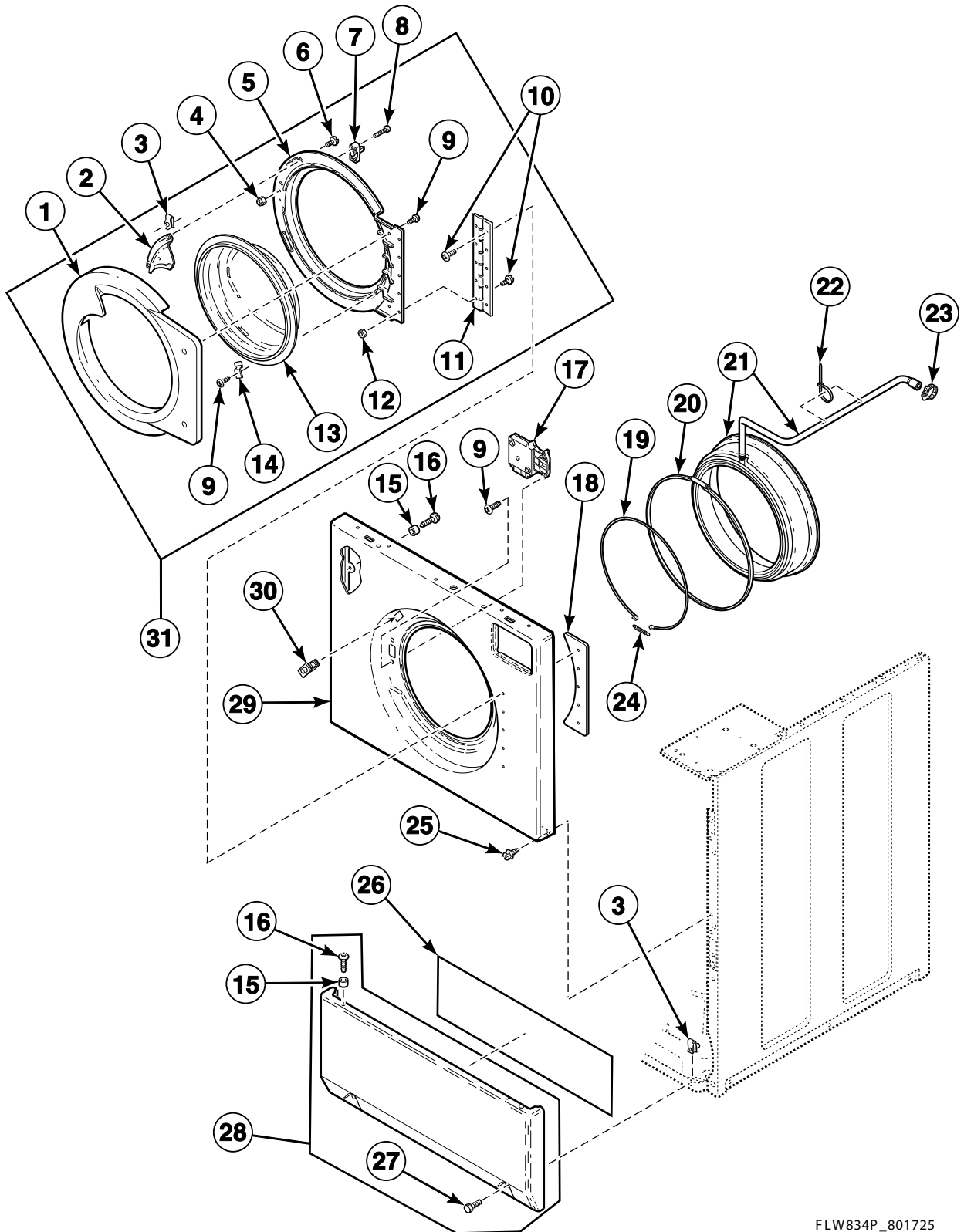
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Cabinet Top and Control Hood Rear Panel

REF	PART NO.	DESCRIPTION	COMMENTS
1	801060	Hood Back Panel	
2	505281	Disconnect Power Warning Label	
3	501086	Screw	
4	210018P	Transformer	
5	35358	Hold-Down Clip	
6	510146	Bracket	
7	503661	Screw	
8	510029WP	Top Panel Kit	

* Add Letter To Designate Color. Q - Bisque W - White

Front Panel, Door Assembly and Door Seal - Models Through Serial No. 0411000565

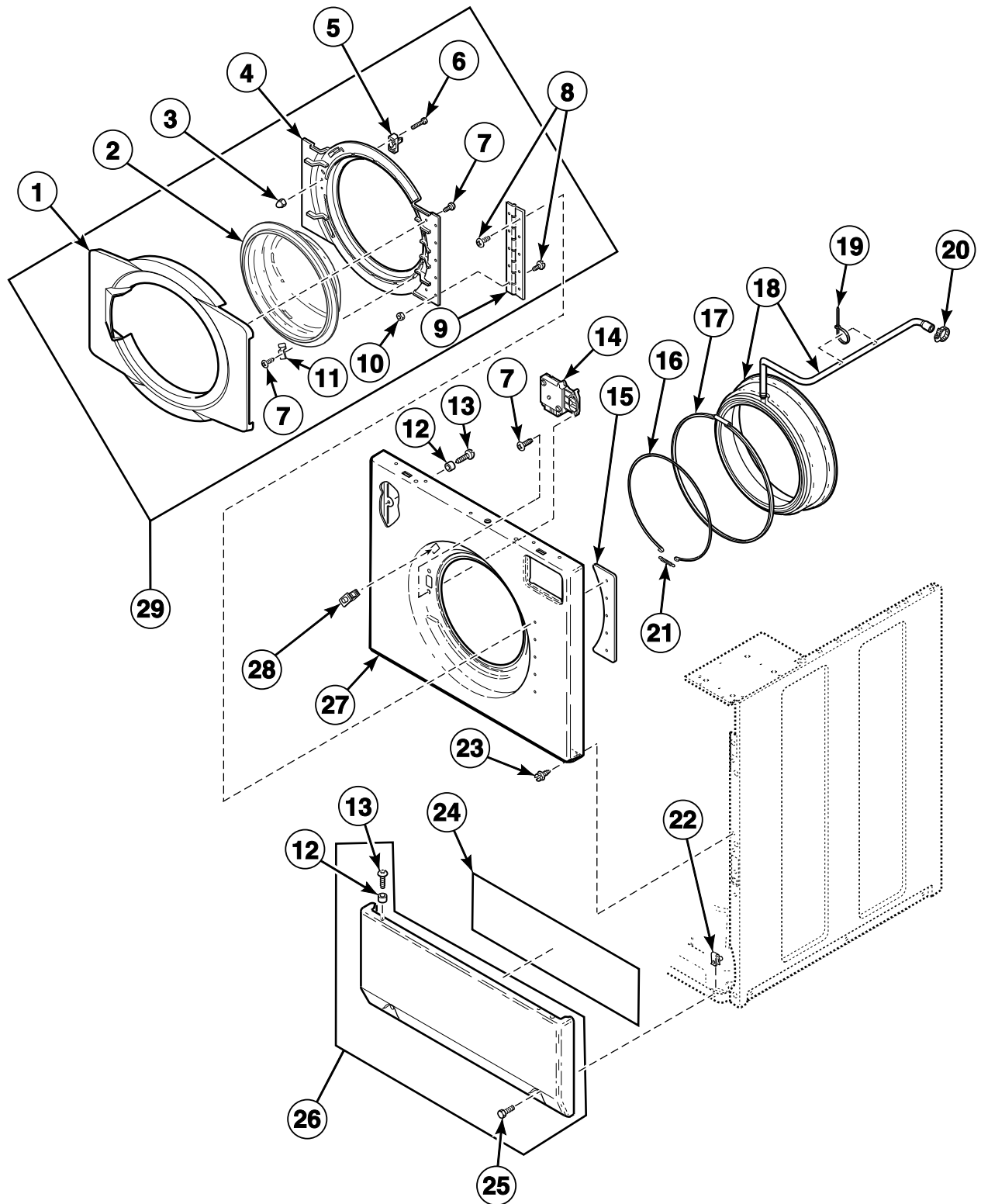


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Front Panel, Door Assembly and Door Seal - Models Through Serial No. 0411000565

REF	PART NO.	DESCRIPTION	COMMENTS
1	800341W	Door Bezel	White
	800341Q	Door Bezel	Bisque
2	800342	Door Handle	
3	36020	Nut	
4	685846	Nut	
5	800340	Inner Door Bezel	
6	800528	Screw	
7	685430	Locking Catch	
8	801993	Screw	
9	800548	Screw	
10	801019	Screw	
11	802934	Door Hinge	
12	23951	Nut	
13	800343P	Door Glass	
14	800906	Hold-Down Clip	
15	56079	Panel Locator	
16	39733	Screw	
17	685429	Door Latch/Switch Assembly	
18	802412	Hinge Plate	
19	800438	Wire Clamp Ring	
20	685743P	Door Seal Clamp	Seal to outer tub front
21	800232P	Door Seal and Hose Assembly Kit	Black
	801784P	Door Seal and Hose Assembly Kit	Gray
22	55881	Harness Strap	
23	802164	Hose Clamp	
24	800346	Extension Spring	
25	503661	Screw	
26	685368	Access Panel Damper	
27	801045	Screw	
28	514250WP	Access Panel Assembly	White
	514250Q	Access Panel Assembly	Bisque
29	800336WP	Front Panel	White
	800336QP	Front Panel	Bisque
30	800211	Door Switch	
31	800436WP	Door Assembly	White; Includes items 1-14
	800436QP	Door Assembly	Bisque; Includes items 1-14

Front Panel, Door Assembly and Door Seal - Models Starting Serial No. 0411000566



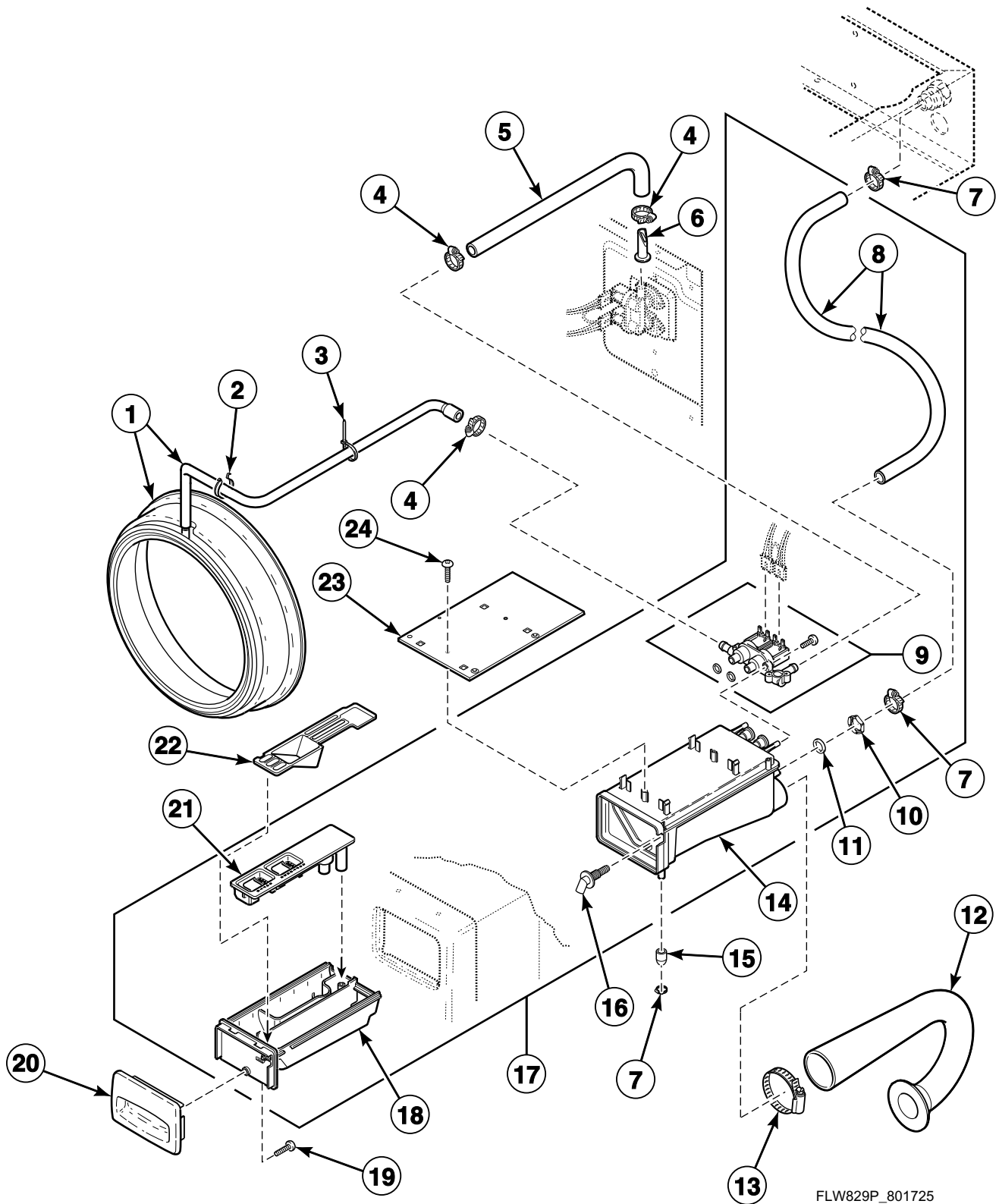
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Front Panel, Door Assembly and Door Seal - Models Starting Serial No. 0411000566

REF	PART NO.	DESCRIPTION	COMMENTS
1	801904W	Outer Door Bezel	White
	801904Q	Outer Door Bezel	Bisque
2	800343P	Door Glass	
3	801994	Nut	
4	801903	Inner Door Bezel	
5	685430	Locking Catch	
6	801993	Screw	
7	800548	Screw	
8	801019	Screw	
9	802934	Door Hinge	
10	23951	Nut	
11	800906	Hold-Down Clip	
12	56079	Panel Locator	
13	39733	Screw	
14	685429	Door Latch/Switch Assembly	
15	802412	Hinge Plate	
16	800438	Wire Clamp Ring	
17	685743P	Door Seal Clamp	Seal to outer tub front
18	800232P	Door Seal and Hose Assembly Kit	Black
	801784P	Door Seal and Hose Assembly Kit	Gray
19	55881	Harness Strap	
20	802164	Hose Clamp	
21	800346	Extension Spring	
22	36020	Nut	
23	503661	Screw	
24	685368	Access Panel Damper	
25	801045	Screw	
26	514250WP	Access Panel Assembly	White
	514250Q	Access Panel Assembly	Bisque
27	800336WP	Front Panel	White
	800336QP	Front Panel	Bisque
28	800211	Door Switch	
29	801928WP	Door Assembly	White; Includes items 1-11
	801928QP	Door Assembly	Bisque; Includes items 1-11

Dispenser Assembly and Supply Injection Hoses

Models FTS91A*N and FTU91A*N



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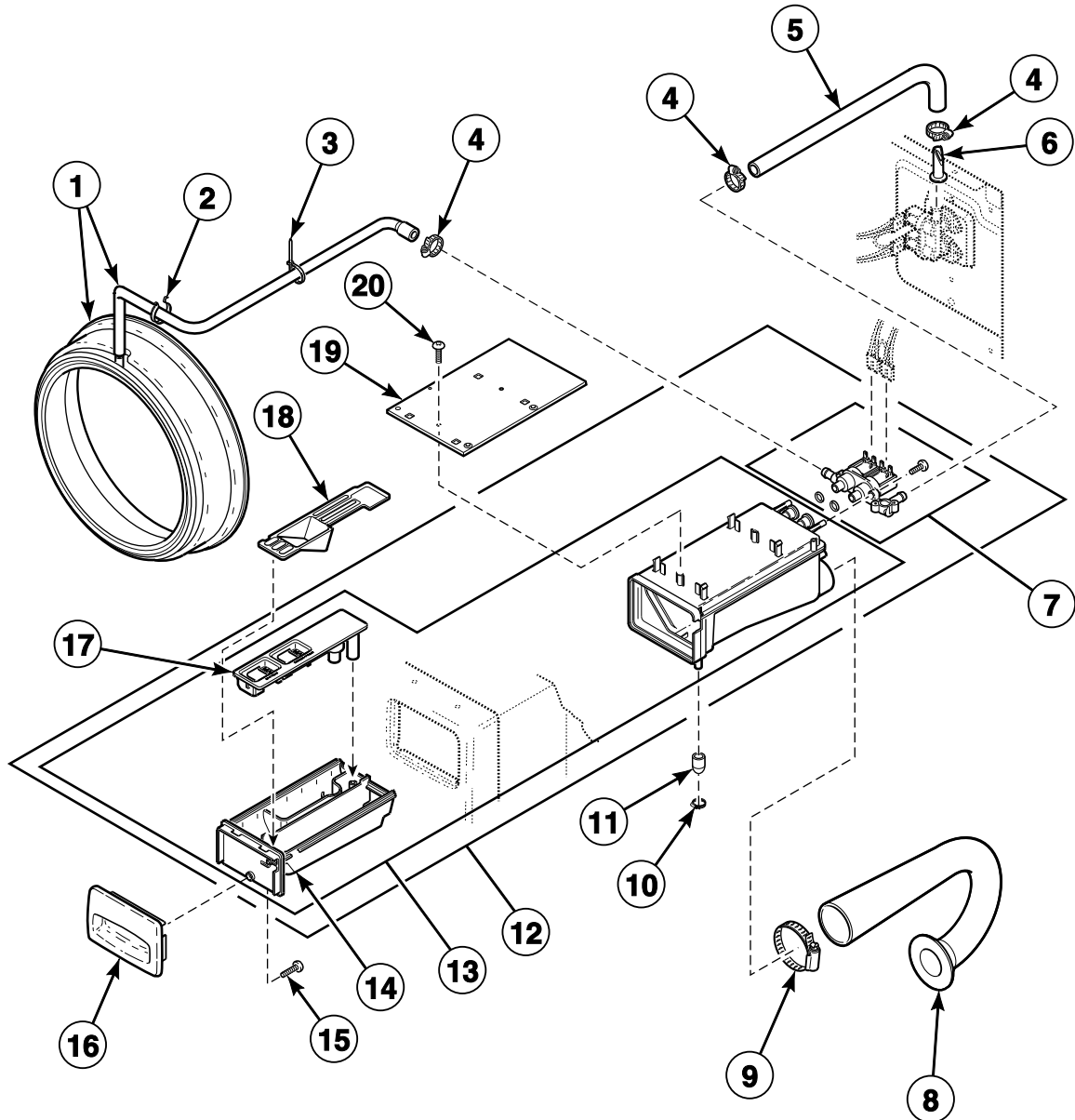
Dispenser Assembly and Supply Injection Hoses

REF	PART NO.	DESCRIPTION	COMMENTS
1	800232P	Door Seal and Hose Assembly Kit	Black
	801784P	Door Seal and Hose Assembly Kit	Gray
2	687500	Wire Clip	
3	55881	Harness Strap	
4	802164	Hose Clamp	
5	801464	Valve-to-Dispenser Inlet Hose	
6	34500	Backflow Preventer	
7	F200206	Hose Clamp	
8	801635	Tubing	
9	685766P	Valve Kit	
10	802292	Nut	
11	F170208	O-Ring	
12	800331	Dispenser-to-Tub Hose	
13	685725	Hose Clamp	
14	801630P	Dispenser Assembly	
15	801746	Cap	
16	F8322001	Injection Nozzle	
17	801662P	Dispenser Assembly	
18	801476P	Dispenser Assembly	
19	800548	Screw	
20	685715WP	Dispenser Drawer Front	White
	685715QP	Dispenser Drawer Front	Bisque
21	685716	Insert	
22	800899	Detergent Cover	
23	801024	Dispenser Plate	
24	801001	Screw	

* Add Letter To Designate Color. Q - Bisque W - White

Dispenser Assembly

All Models Except FTS91A*N and FTU91A*N



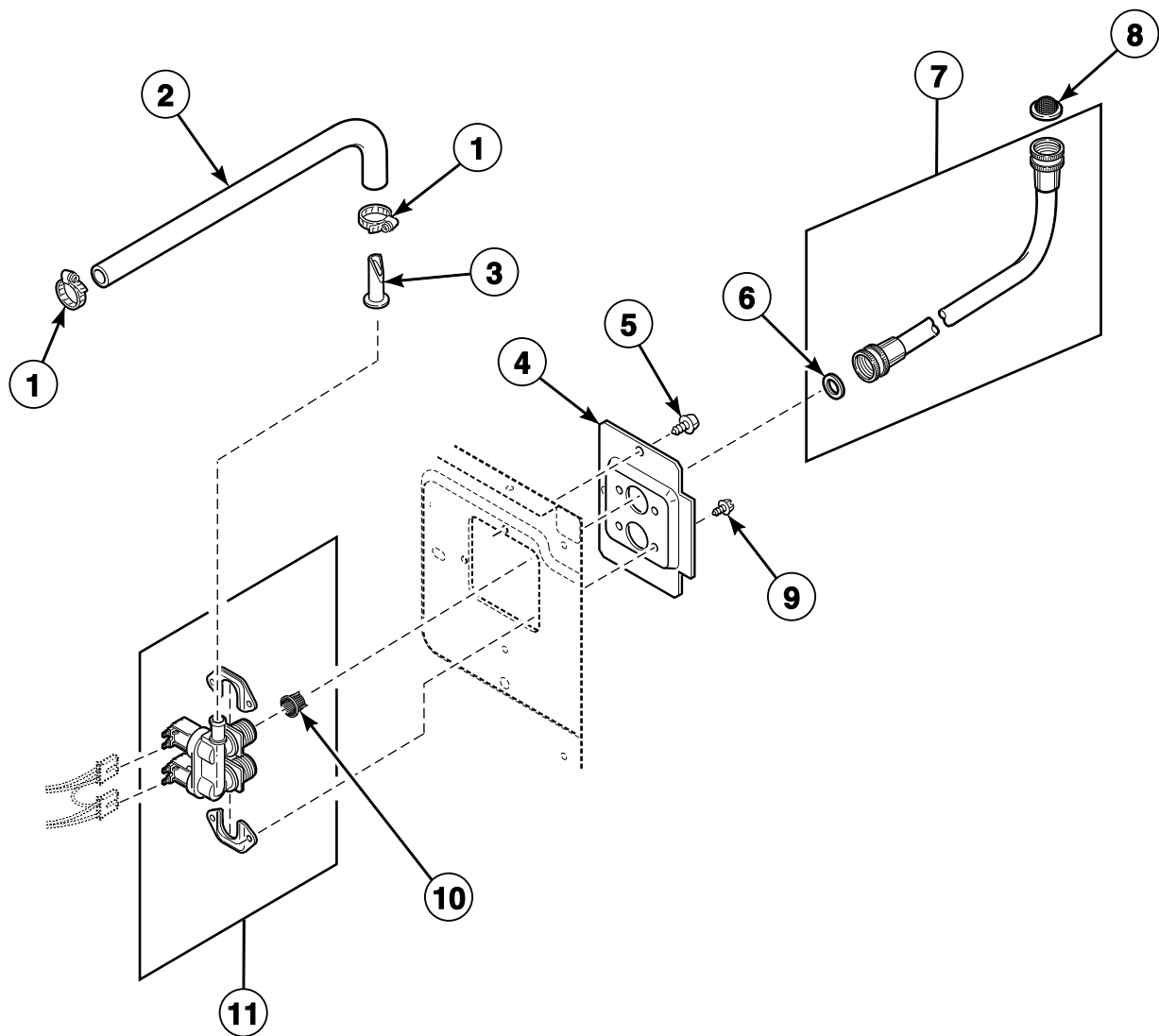
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Dispenser Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	800232P	Door Seal and Hose Assembly Kit	Black
	801784P	Door Seal and Hose Assembly Kit	Gray
2	687500	Wire Clip	
3	55881	Harness Strap	
4	802164	Hose Clamp	
5	801464	Valve-to-Dispenser Inlet Hose	
6	34500	Backflow Preventer	
7	685766P	Valve Kit	
8	800331	Dispenser-to-Tub Hose	
9	685725	Hose Clamp	
10	F200206	Hose Clamp	
11	801746	Cap	
12	685756P	Dispenser	
13	801476P	Dispenser Assembly	
14	685757P	Dispenser Drawer	
15	800548	Screw	
16	685715WP	Dispenser Drawer Front	White
	685715QP	Dispenser Drawer Front	Bisque
17	685716	Insert	
18	800899	Detergent Cover	
19	801024	Dispenser Plate	
20	801001	Screw	

* Add Letter To Designate Color. Q - Bisque W - White

Mixing Valve, Fill Hose and Valve-to-Dispenser Hose

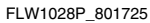


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Mixing Valve, Fill Hose and Valve-to-Dispenser Hose

REF	PART NO.	DESCRIPTION	COMMENTS
1	802164	Hose Clamp	
2	801464	Valve-to-Dispenser Inlet Hose	
3	34500	Backflow Preventer	
4	800323	Mixing Valve Plate	
5	503661	Screw	
6	20290	Washer	
7	F200116	Water Hose	Includes 2 of item 6
8	803615	Washer	Filter screen
	802254	Washer	Flow restrictor; Water pressure reducer; Use where water pressure exceeds 120 psi
9	501086	Screw	
10	802926	Mixing Valve Screen	
11	802220P	Mixing Valve	

Outer Tub, Front and Clamp Ring

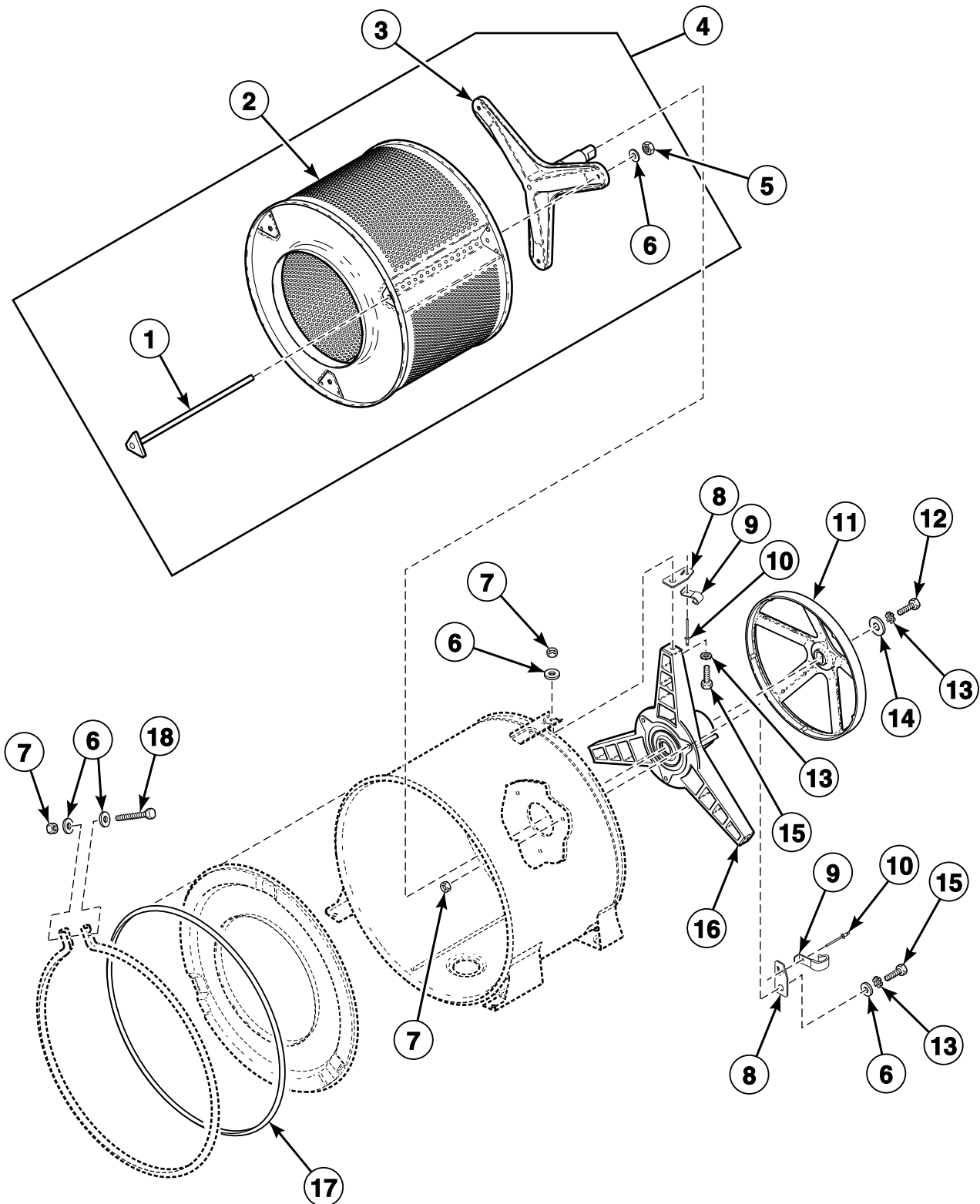


Outer Tub, Front and Clamp Ring

REF	PART NO.	DESCRIPTION	COMMENTS
1	503661	Screw	
2	801006	Out-of-Balance Switch Assembly	
3	800811	Wire Clamp	
4	800461	Screw	
5	M400081	Washer	
6	800663	Switch Mounting Bracket	
7	800452	Nut	
8	500049	Warning Label	
9	29175	Grommet	
10	30907	Pressure Bulb	
11	36985	Hose Clip	Models LTS90A*N and LTS95A*N
12	29214	Tubing	Models LTS90A*N and LTS95A*N
	800648P	Tubing	Models FTS90A*N, FTS91A*N, FTU90A*N and FTU91A*N
13	39282	Hose Clamp	
14	801291	Outer Tub Assembly	Model LTS95A*N
	801081P	Outer Tub Assembly	All other models
15	800622P	Tub Shock Absorber Kit	Upper
16	800623P	Base Shock Absorber Kit	Lower
17	00161	Grounding Clip	
18	800205	Ballast Weight	
19	801363	Tub Front Assembly	Model LTS95A*N
	800430	Tub Front Assembly	All other models
20	801306P	Heating Element Kit	Includes item 22; Model LTS95A*N
21	801350	Heater Harness Assembly	Model LTS95A*N
22	803256	Thermistor	Model LTS95A*N
23	800312	Clamp Ring	
24	F430218	Nut	
25	800457	Washer	
26	800462	Screw	
27	800432P	Tub Front Seal	

* Add Letter To Designate Color. Q - Bisque W - White

Inner Basket, Trunnion, Bearing Housing and Pulley

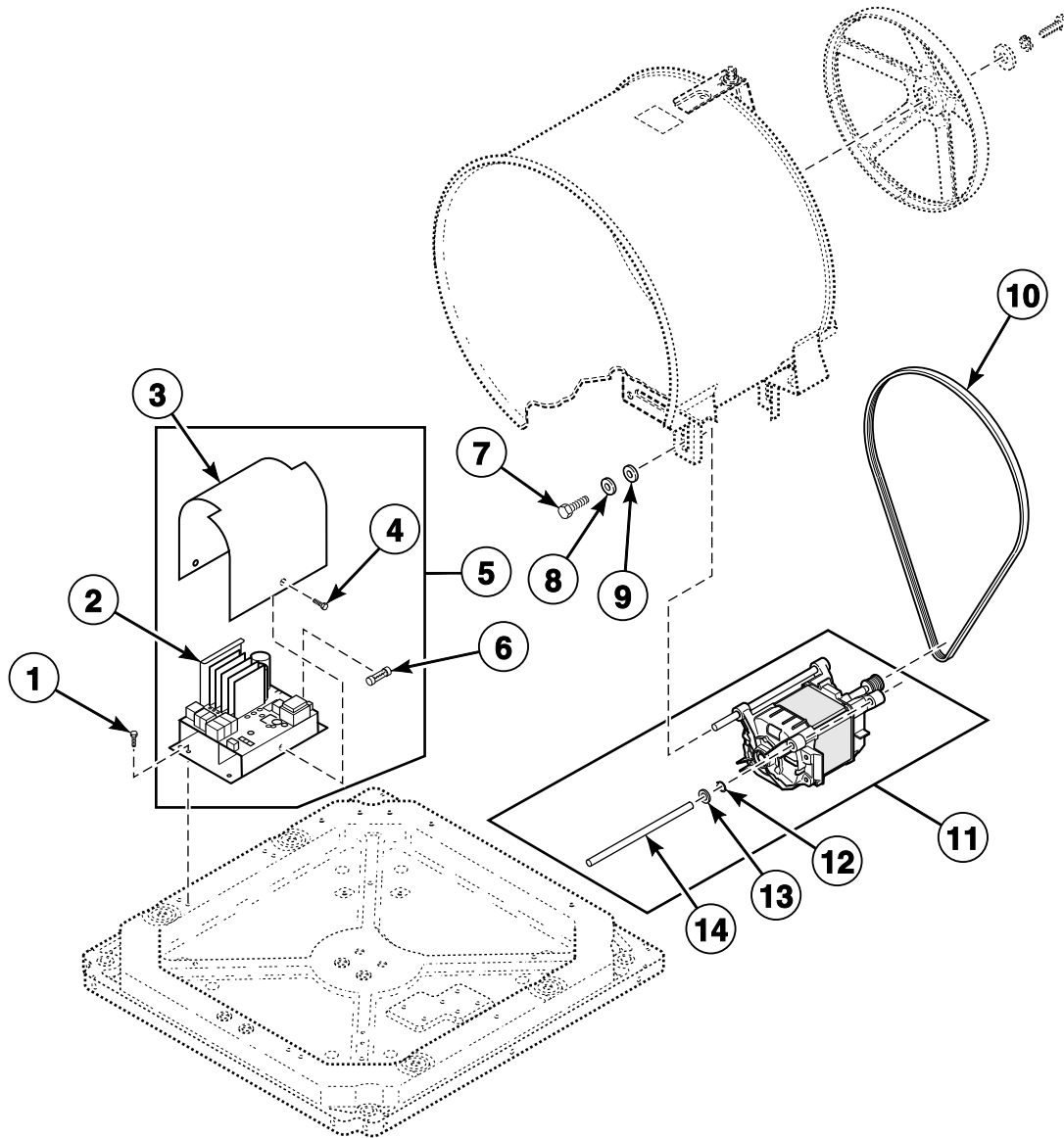


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Inner Basket, Trunnion, Bearing Housing and Pulley

REF	PART NO.	DESCRIPTION	COMMENTS
	27604P	Anti-Seize Compound	Pulley to inner basket shaft
	838P3	Hardware Kit	Includes (8) of item 6, (7) each of items 8 and 12, (6) of item 10, (1) each of items 7, 9, 13, 14, and 27604P Anti-Seize Compound
1	800666	Tension Rod Assembly	
2	803007P	Inner Basket Assembly	Includes (3) each of items 1, 5, 6, and 838P3 Hardware Kit
3	800749P	Trunnion Shaft and Hardware Kit	Includes (3) each of items 1, 5, 6, and 838P3 Hardware Kit
4	800429P	Inner Basket Assembly	Includes items 2, 3, (3) each of items 1, 5, 6, and 838P3 Hardware Kit
5	685844	Nut	
6	800457	Washer	
7	800452	Nut	
8	800552	Hose Mounting Plate	
9	800553	Hose Clip	
10	685847	Pop Rivet	
11	800866	Driven Pulley	
12	685831	Screw	Left hand thread
13	M403958	Washer	
14	800464	Washer	
15	M400043	Screw	
16	800428P	Bearing Housing Kit	Includes 838P3 Hardware Kit
17	800432P	Tub Front Seal	
18	800462	Screw	

Motor and Belt

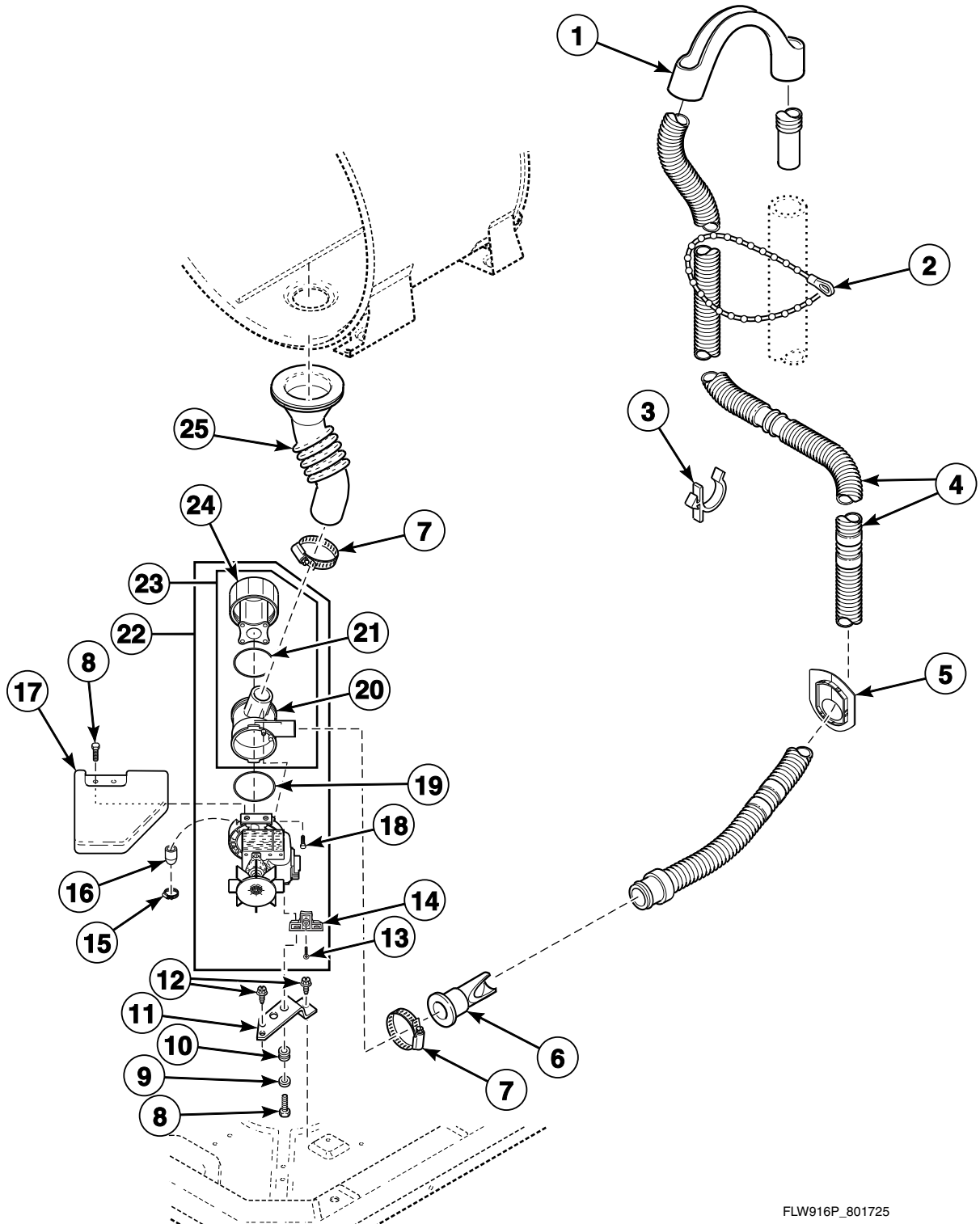


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Motor and Belt

REF	PART NO.	DESCRIPTION	COMMENTS
1	503661	Screw	
2	803254P	Inverter Control Assembly	
3	801061	Control Shield	
4	501524	Screw	
5	801526P	Inverter Assembly Kit	Includes items 2-4, 801063P Motor Harness Assembly and wire ties
6	801755	Fuse	Use for inverter control
7	M400057	Screw	
8	02834	Washer	
9	M400080	Washer	
10	800319P	Drive Belt	
11	801684P	Motor and Rod Assembly Kit	Includes 2 each of items 12-14 and wire ties
12	23748	Retaining Ring	
13	52549	Washer	
14	801062	Motor Mount Rod	

Drain Hose and Pump

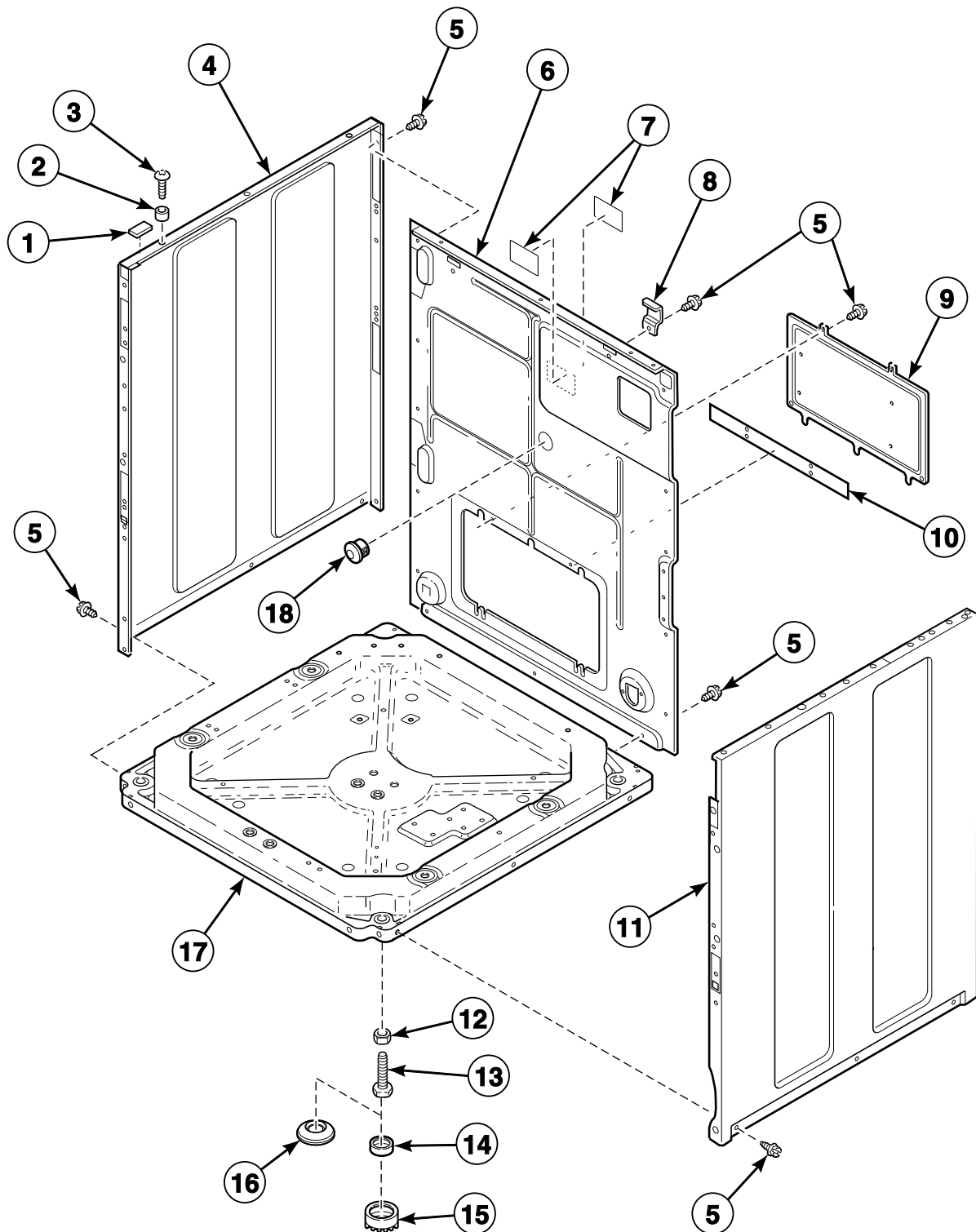


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Drain Hose and Pump

REF	PART NO.	DESCRIPTION	COMMENTS
1	33615	Drain Hose Sleeve	
2	33489	Standpipe Strap	
3	36014	Retainer Clip	
4	685730	Drain Hose	
5	32219	Strain Relief	
6	800310	Backflow Preventer	
7	36802	Hose Clamp	
8	38096	Screw	Metric; Use with 685703 Drain Pump
	501285	Screw	Use with 801015 Drain Pump
9	800465	Washer	Use with 685703 and 801015 Drain Pump
10	802218	Grommet	Use with 685703 and 801015 Drain Pump
11	802219	Pump Bracket	Use with 685703 and 801015 Drain Pump
	802626	Pump Mount Bracket	Use with 802623 Drain Pump
12	503661	Screw	
13	802430	Screw	Use with 801015 and 802623 Drain Pump
14	802432	Pump Mount	Use with 801015 Drain Pump
15	F200206	Hose Clamp	Use with 685703 Drain Pump
16	801112	Nozzle Cap	Use with 685703 Drain Pump
17	38067	Pump Shield	Use with 685703 Drain Pump
18	802431	Screw	Use with 801015 and 802623 Drain Pump
19	802487	O-Ring	Use with 685703 Drain Pump
	802429P	O-Ring	Use with 801015 and 802623 Drain Pump
20	801208	Pump Housing	Use with 685703 Drain Pump
	802428	Pump Housing	Use with 801015 and 802623 Drain Pump
21	801207	O-Ring	Use with 685703 Drain Pump
	802427	Gasket	Use with 801015 and 802623 Drain Pump
22	802623P	Drain Pump	Includes pump mount bracket
23	801209	Pump Housing Assembly	Includes items 20, 21 and 24; Use with 685703 Drain Pump
	802434P	Pump Housing Assembly	Includes items 20, 21 and 24; Use with 801015 and 802623 Drain Pump
24	801206P	Lid Assembly	Includes filter; Use with 685703 Drain Pump
	802426P	Lid Assembly	Includes filter; Use with 801015 and 802623 Drain Pump
25	800317	Tub-to-Pump Hose	
	27615P	Sealant	Tub-to-pump hose to outer tub

Base, Side Panels and Rear Panel



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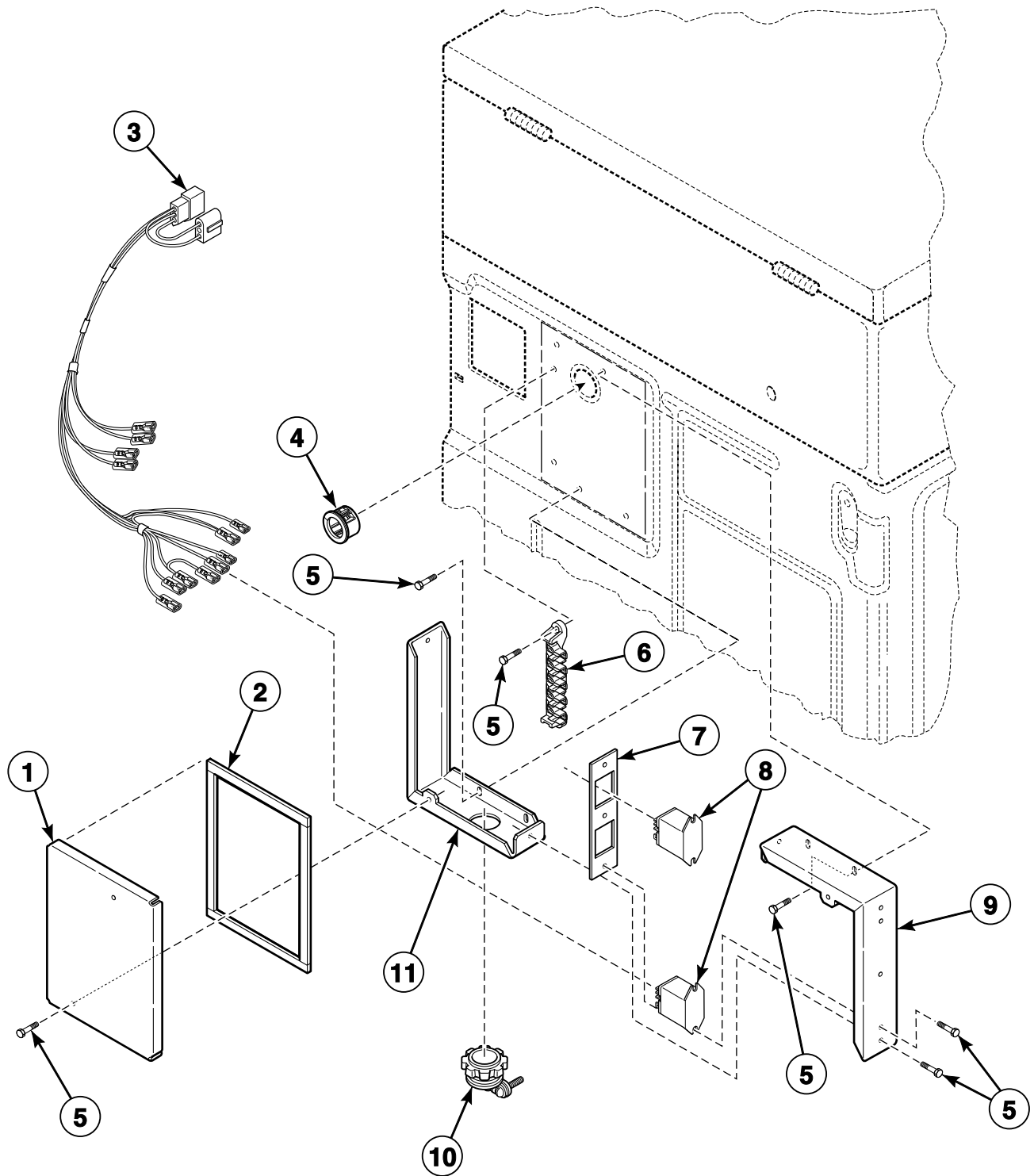
Base, Side Panels and Rear Panel

REF	PART NO.	DESCRIPTION	COMMENTS
1	56128	Bumper Pad	
2	56079	Panel Locator	
3	39733	Screw	
4	800004WP	Cabinet Panel Kit	White; Left; Includes corner gusset with hardware
	800004QP	Cabinet Panel Kit	Bisque; Left; Includes corner gusset with hardware
5	503661	Screw	
6	801629	Rear Panel	Models FTS91A*N and FTU91A*N
	800010P	Rear Panel	All other models
7	685928	Screw Label	Left hand thread
8	510136	Top Hinge	Models LTS90A*N and LTS95A*N
9	800011	Rear Access Panel	
10	801702	Motor Access Hole Edging	
11	800005WP	Side Panel Kit	White; Right; Includes 801024 Dispenser Plate with hardware
	800005QP	Side Panel Kit	Bisque; Right; Includes 801024 Dispenser Plate with hardware
12	21899	Nut	
13	34319	Leveling Leg	
14	34318	Rubber Foot	
15	501855	Rubber Foot	Use to prevent movement on smooth surface floor coverings; Install over two existing front rubber feet (item 14)
16	155P3	Anchor	Includes 4 rubber discs with adhesive backing
17	802245	Base Assembly	
18	M412154	Hole Plug	

* Add Letter To Designate Color. Q - Bisque W - White

Junction Box

Models FTS91A*N and FTU91A*N



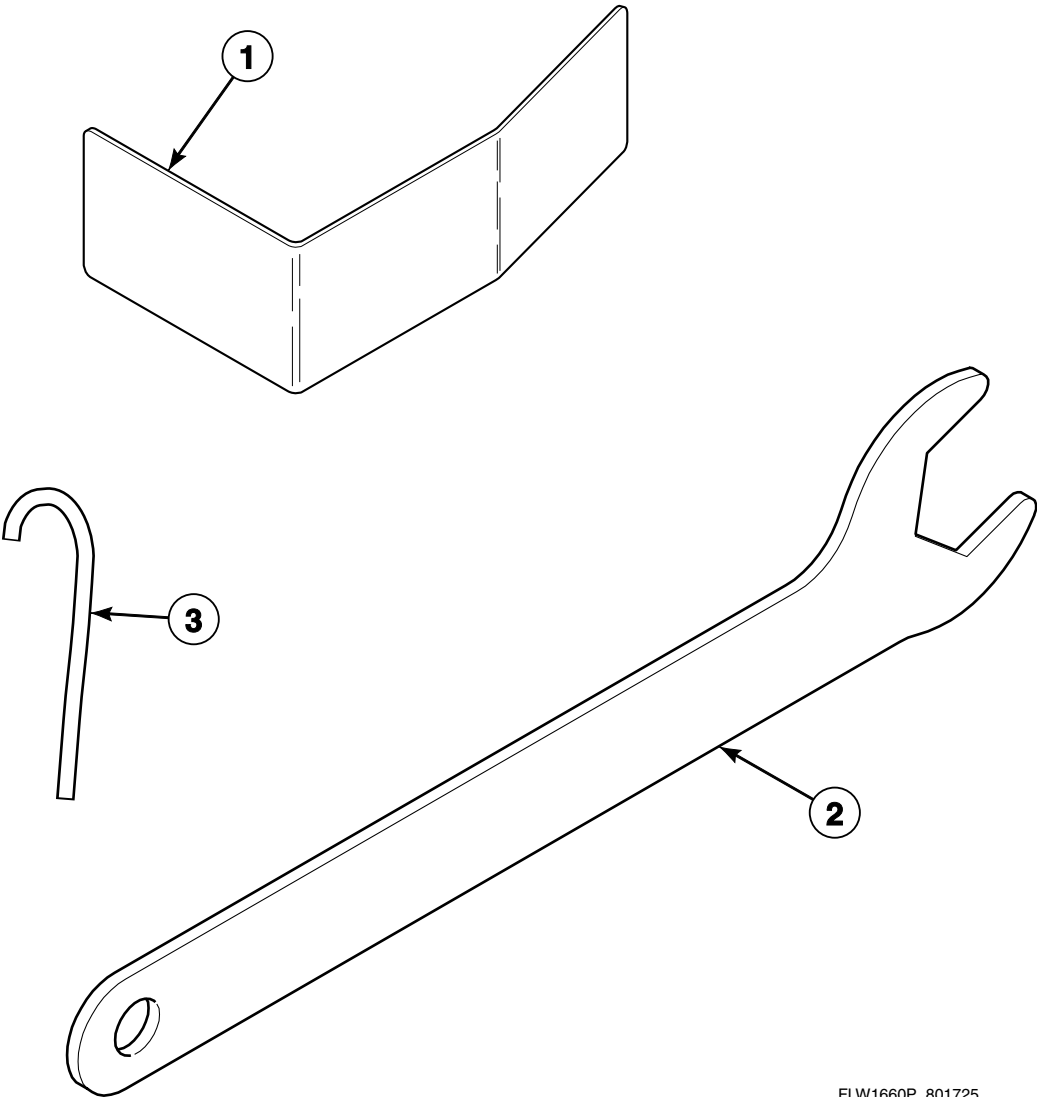
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Junction Box

REF	PART NO.	DESCRIPTION	COMMENTS
1	801498	Junction Box Cover	
2	801425P	Junction Box Seal	4 required
3	801518	Supply Injection Wire Harness Assembly	
4	M402542	Snap Bushing	
5	503661	Screw	
6	505876	Terminal Block Assembly	
7	801501	Relay Mounting Bracket	
8	431349	Relay	
9	801497	Upper Junction Box	
10	M400149	Connector	
11	801499	Lower Junction Box	

* Add Letter To Designate Color. Q - Bisque W - White

Special Tools

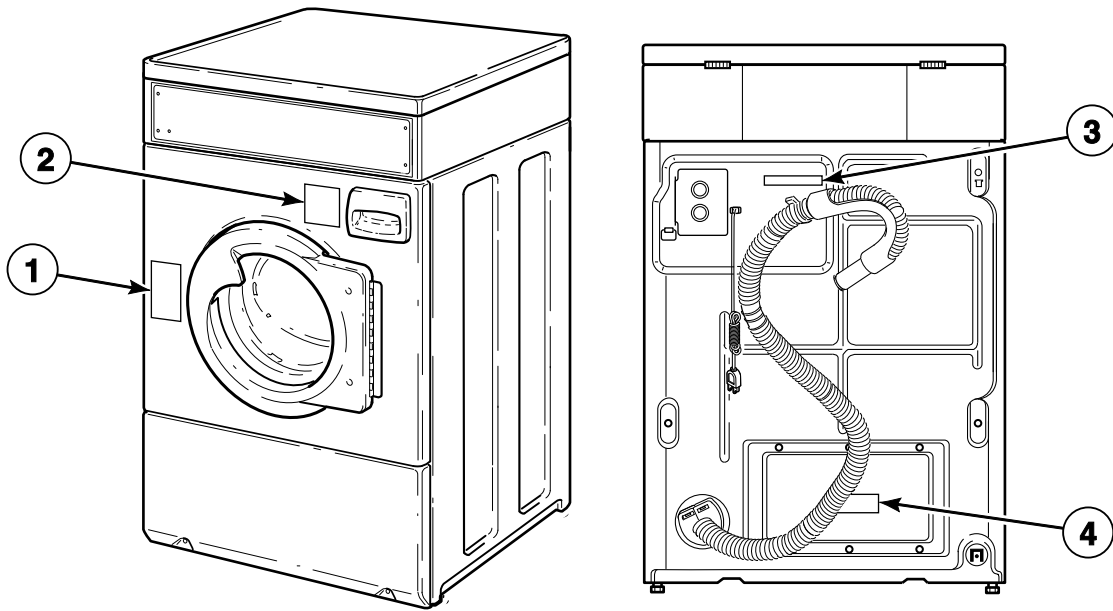


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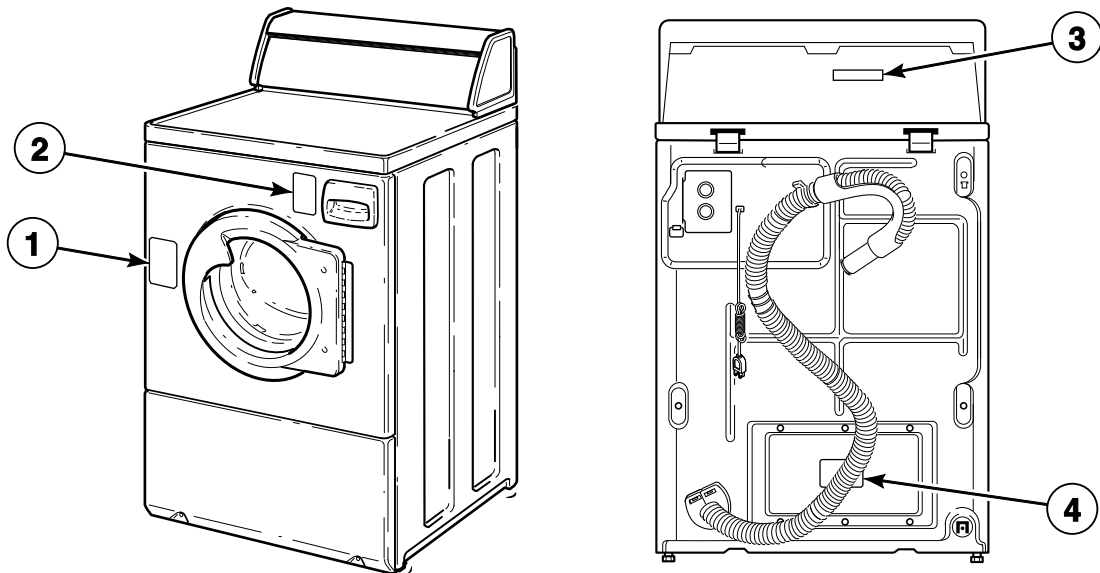
Special Tools

REF	PART NO.	DESCRIPTION	COMMENTS
1	318P4	Dispenser Drawer Tool	Use to remove dispenser drawer
2	392P4	Wrench	Use to adjust leveling legs
3	802336	Pulley Bolt Tightening Fixture	Use to install inner basket

Labels



Front Control Washers



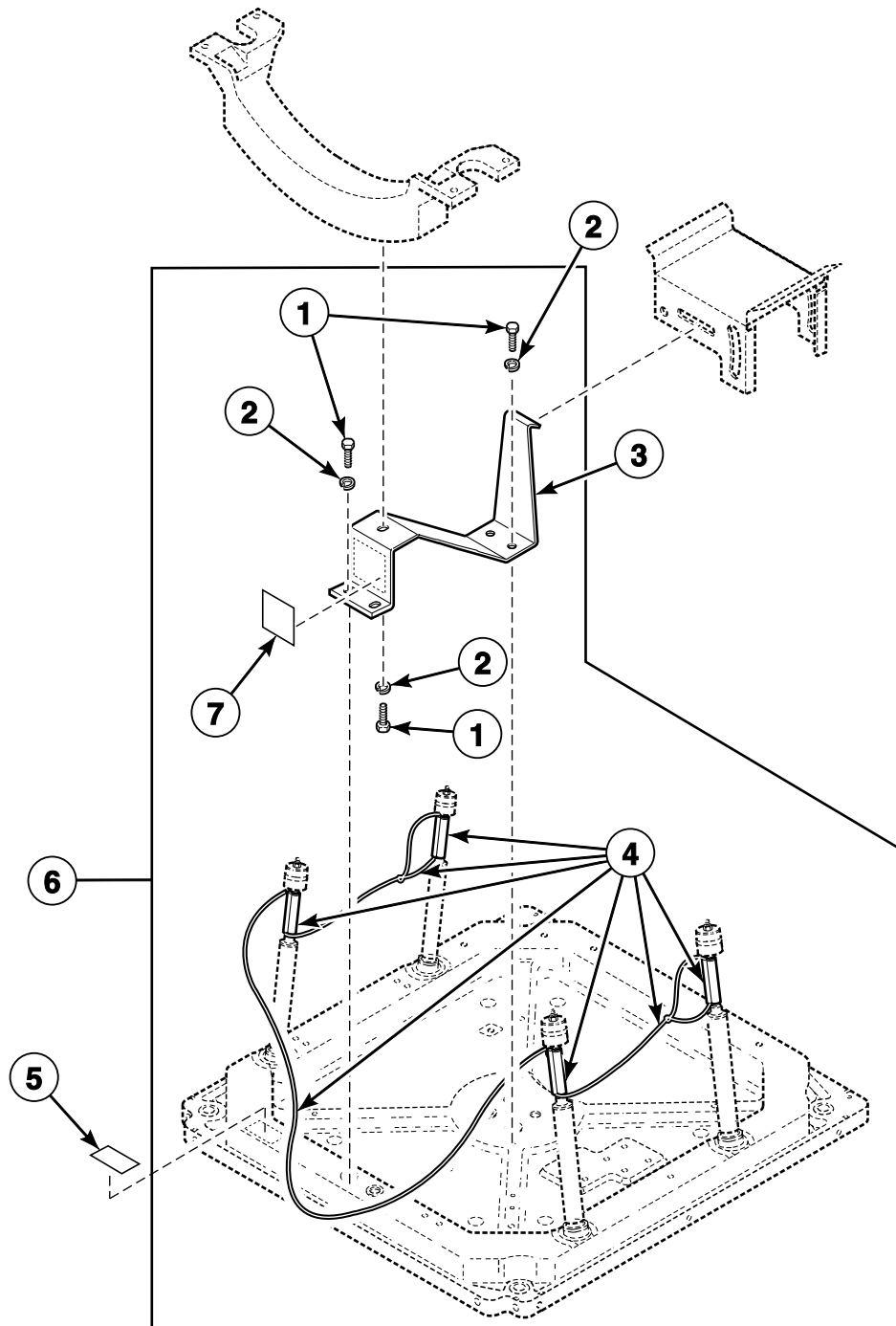
Rear Control Washers

FLW838P_801725

Labels

REF	PART NO.	DESCRIPTION	COMMENTS
1	685947	Door Locked Label	
2	800420	Oversudsing Label	English
	800621	Oversudsing Label	Spanish
3	505281	Disconnect Power Warning Label	
4	500049	Warning Label	

Shipping Materials

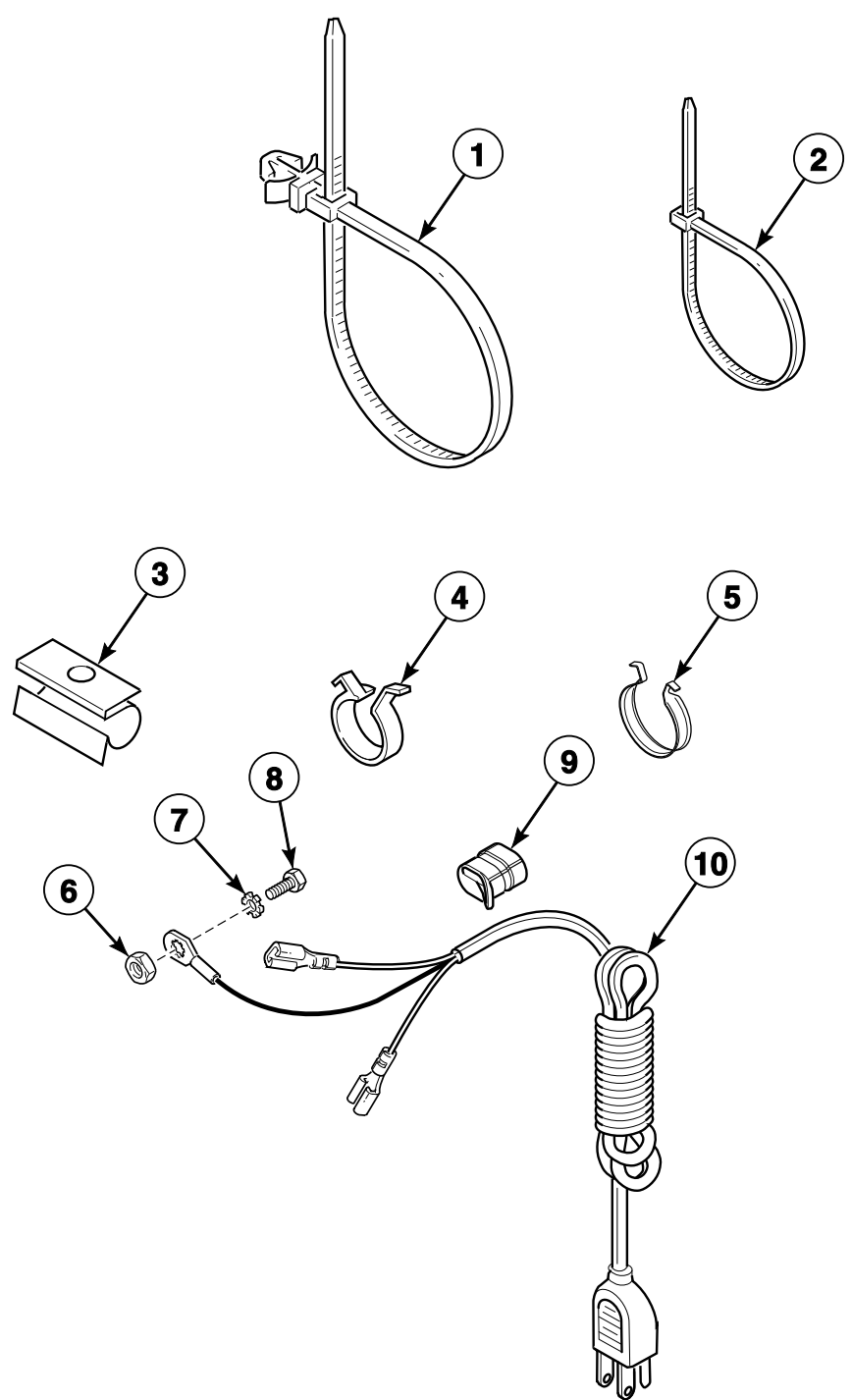


FLW822P_801725

Shipping Materials

REF	PART NO.	DESCRIPTION	COMMENTS
1	M400043	Screw	
2	M400014	Washer	
3	802890	Shipping Bracket	
4	800364P	Shipping Cord and Brace Assembly	
5	500049	Warning Label	
6	728P3	Shipping Materials Kit	Includes items 1-4 and 7
7	686901	Shipping Bracket Label	

Wire Ties, Harness Clips and Lead-In Cord

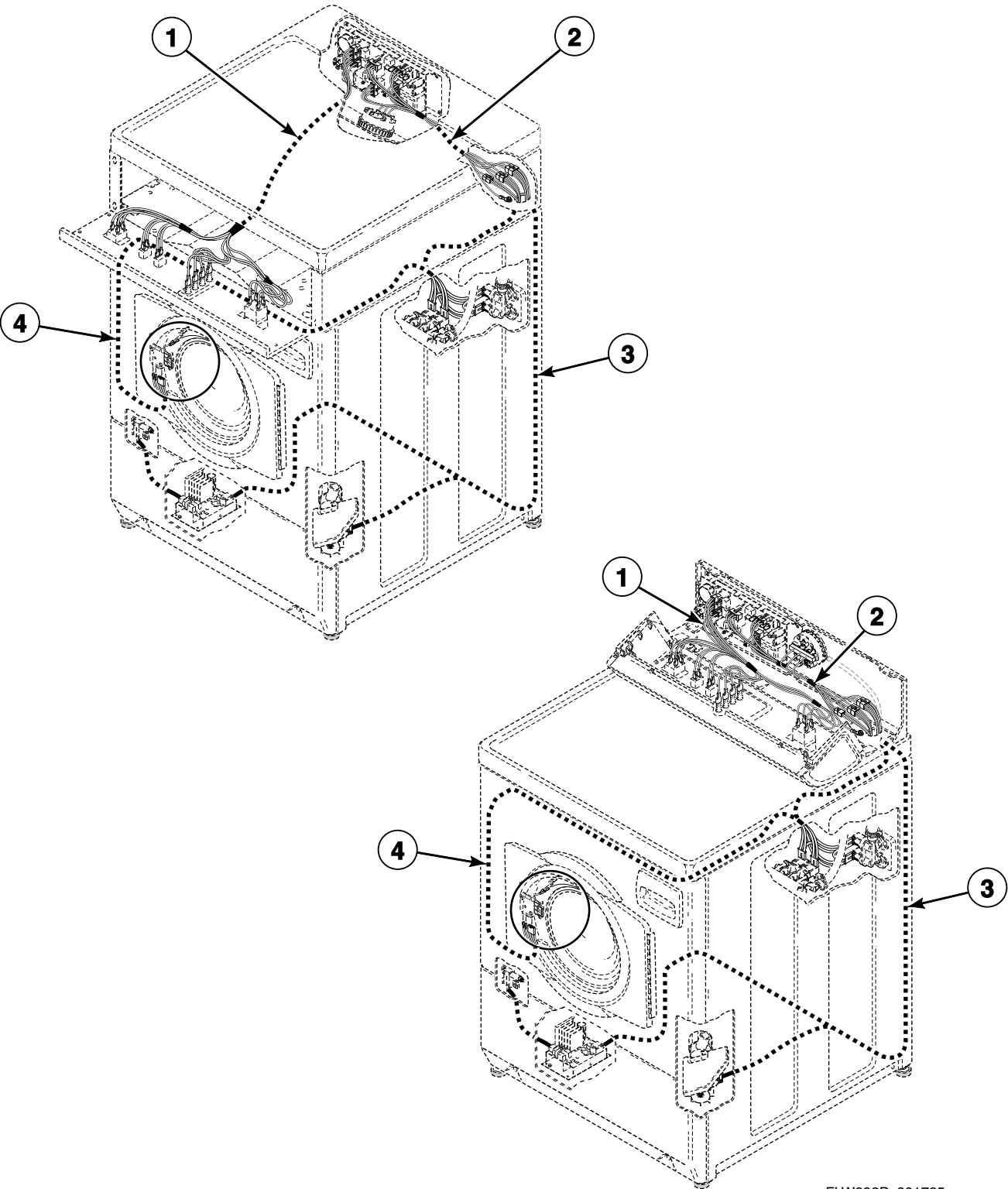


FLW823P_801725

Wire Ties, Harness Clips and Lead-In Cord

REF	PART NO.	DESCRIPTION	COMMENTS
1	38663	Wire Tie	
2	55881	Harness Strap	
3	36985	Hose Clip	
4	504034	Wire Clip	Small
5	687500	Wire Clip	Large
6	03673	Nut	
7	03815	Washer	
8	685837	Screw	
9	38384	Strain Relief	
10	34458	Lead-In Cord	

Wire Harnesses and Wires



FLW892P_801725

Wire Harnesses and Wires

REF	PART NO.	DESCRIPTION	COMMENTS
	45001	18 Gauge Wire	Black; Order wire by foot and terminals as required
	45380	12 Gauge Wire	Orange; Order wire by foot and terminals as required
1	801325P	Harness Assembly	Model LTS95A*N
	801347P	Hood Harness Assembly	Model LTS90A*N
	801326P	Control Panel Harness Assembly	All other models
2	801348P	Control Harness Assembly	Model LTS95A*N
	801324P	Control Harness Assembly	All other models
3	801063P	Motor Harness Assembly	
4	N/A	Base Harness Assembly	Model LTS95A*N
	800590P	Base Harness Assembly	All other models

NOTE: Individual wires are not available separately. Order complete harness, or order wire by the foot. When applying terminals to wires, it is recommended that the terminals be soldered to the wires.

* Add Letter To Designate Color. Q - Bisque W - White

N/A = Part no longer available

[illegible]

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