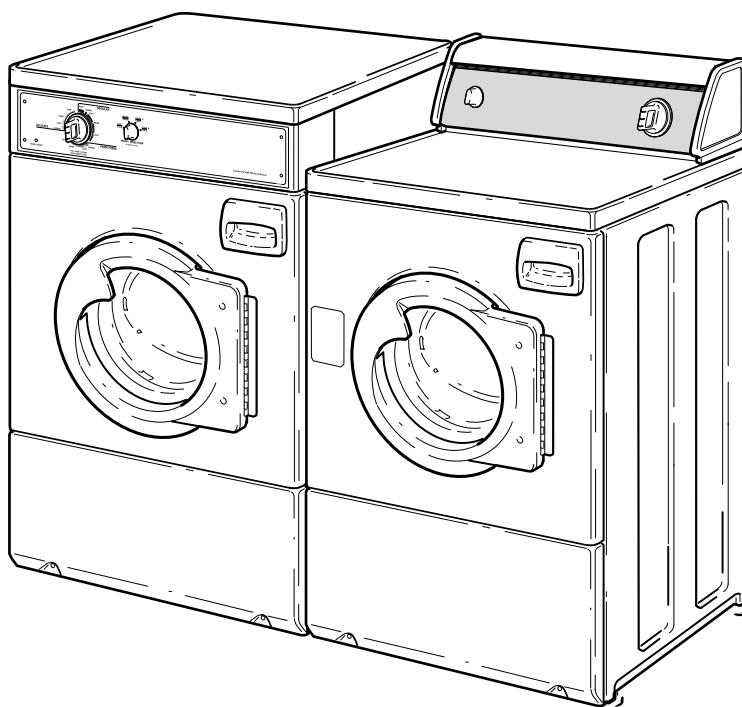


Homestyle Frontload Washers

Refer to Page 3 for Model Numbers



FLW1509C_800400

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

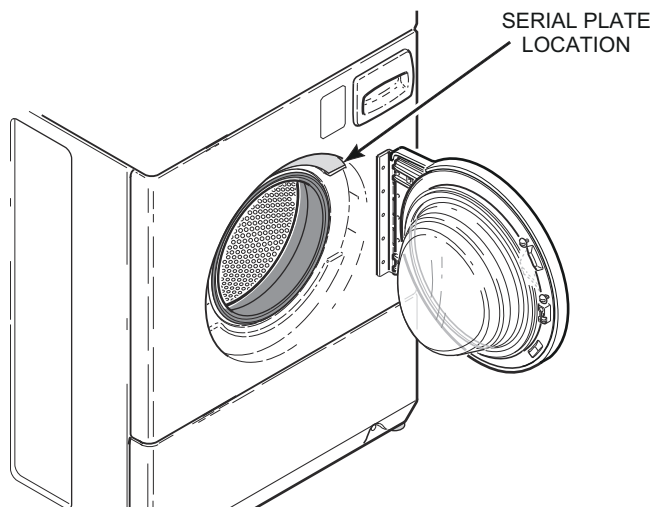
For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Serial plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s) as shown.



H129P_800400

Model Identification

Information in this manual is applicable to these washer models:

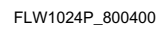
FTS80A*H
FTU80A*H

FTZ80A*H
LTS80A*E

LTS80A*H
LTZ80A*H1102

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Models LTS80A*E, LTS80A*H and LTZ80A*H1102



Graphic Panel, Control Support Panel and Controls

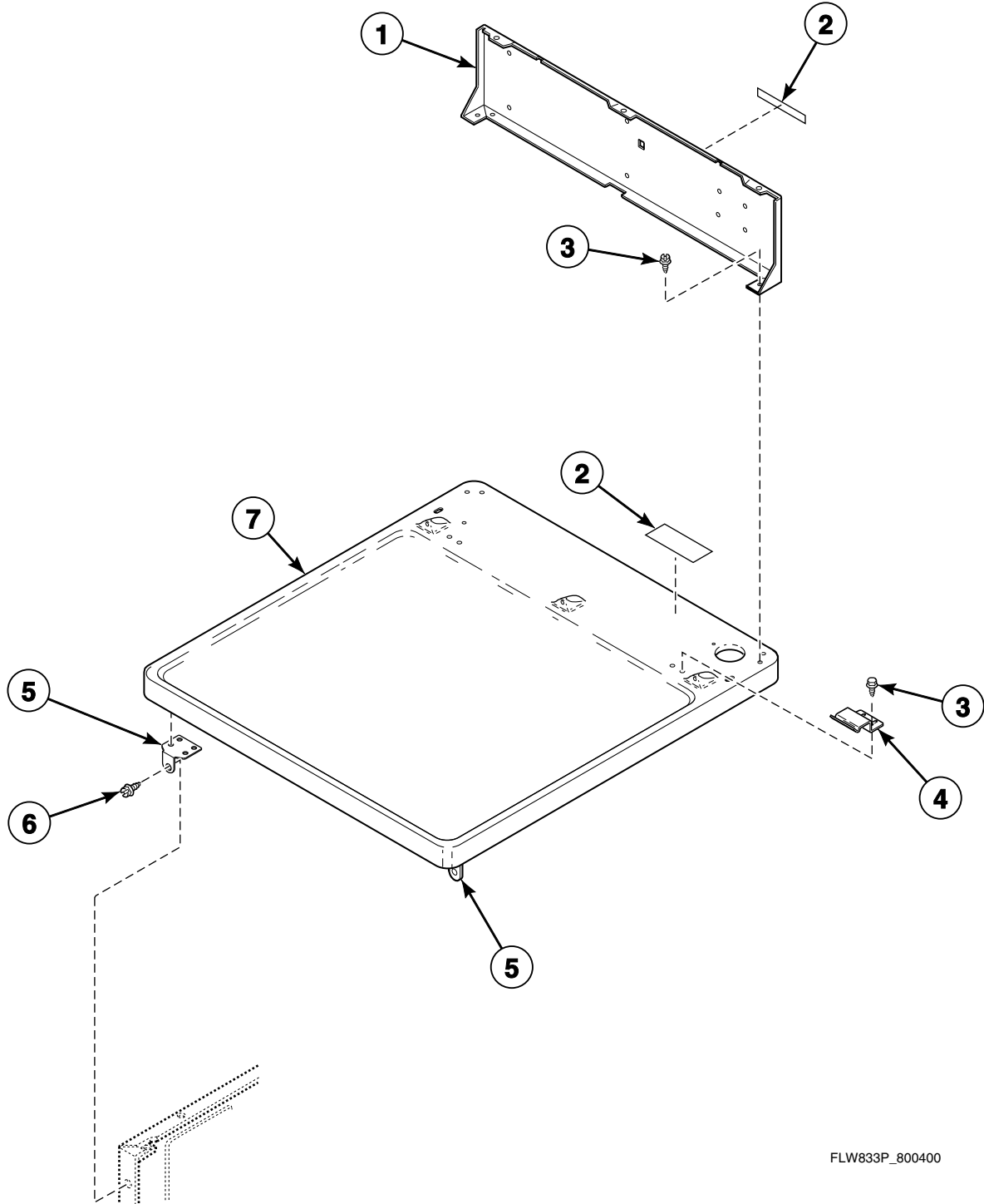
REF	PART NO.	DESCRIPTION	COMMENTS
1	505808W	Top Cover	White
	N/A	Top Cover	Almond
	505808Q	Top Cover	Bisque
2	501086	Screw	
3	687542	Temperature Switch	
4	N/A	Temperature Switch Bracket	
5	687537P	Timer	
6	504008WP	End Panel	White; Right
	504008L	End Panel	Almond; Right
	504008QP	End Panel	Bisque; Right
7	800468P	Pressure Switch	
8	800076P	Control Board Kit	
9	F350138	Fuse	7 Amp; 1.25 x .25
10	501524	Screw	
11	801388	Control Support Panel	
12	800399	Indicator Light	
13	687557	Graphic Panel	Models LTS80A*E and LTS80A*H
	800818W	Graphic Panel	Model LTZ80A*H1102
14	N/A	Timer Skirt Assembly	Model LTS80A*E
	36700W	Timer Skirt Assembly	White; Models LTS80A*H and LTZ80A*H1102
	N/A	Timer Skirt Assembly	Almond; Models LTS80A*H and LTZ80A*H1102
	36700Q	Timer Skirt Assembly	Bisque; Models LTS80A*H and LTZ80A*H1102
15	N/A	Timer Knob	Model LTS80A*E
	201501W	Timer Knob	White; Models LTS80A*H and LTZ80A*H1102
	201501Q	Timer Knob	Almond; Models LTS80A*H and LTZ80A*H1102
	201501Q	Timer Knob	Bisque; Models LTS80A*H and LTZ80A*H1102
16	685579	Indicator Light Lens	
17	33688	Knob Assembly	Model LTS80A*E
	36701W	Knob Assembly	White; Models LTS80A*H and LTZ80A*H1102
	36701L	Knob Assembly	Almond; Models LTS80A*H and LTZ80A*H1102
	36701Q	Knob Assembly	Bisque; Models LTS80A*H and LTZ80A*H1102
18	504009WP	End Panel	White; Left
	N/A	End Panel	Almond; Left
	504009QP	End Panel	Bisque; Left

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

N/A = Part no longer available

Cabinet Top and Hood Back Panel

Models LTS80A*E, LTS80A*H and LTZ80A*H1102



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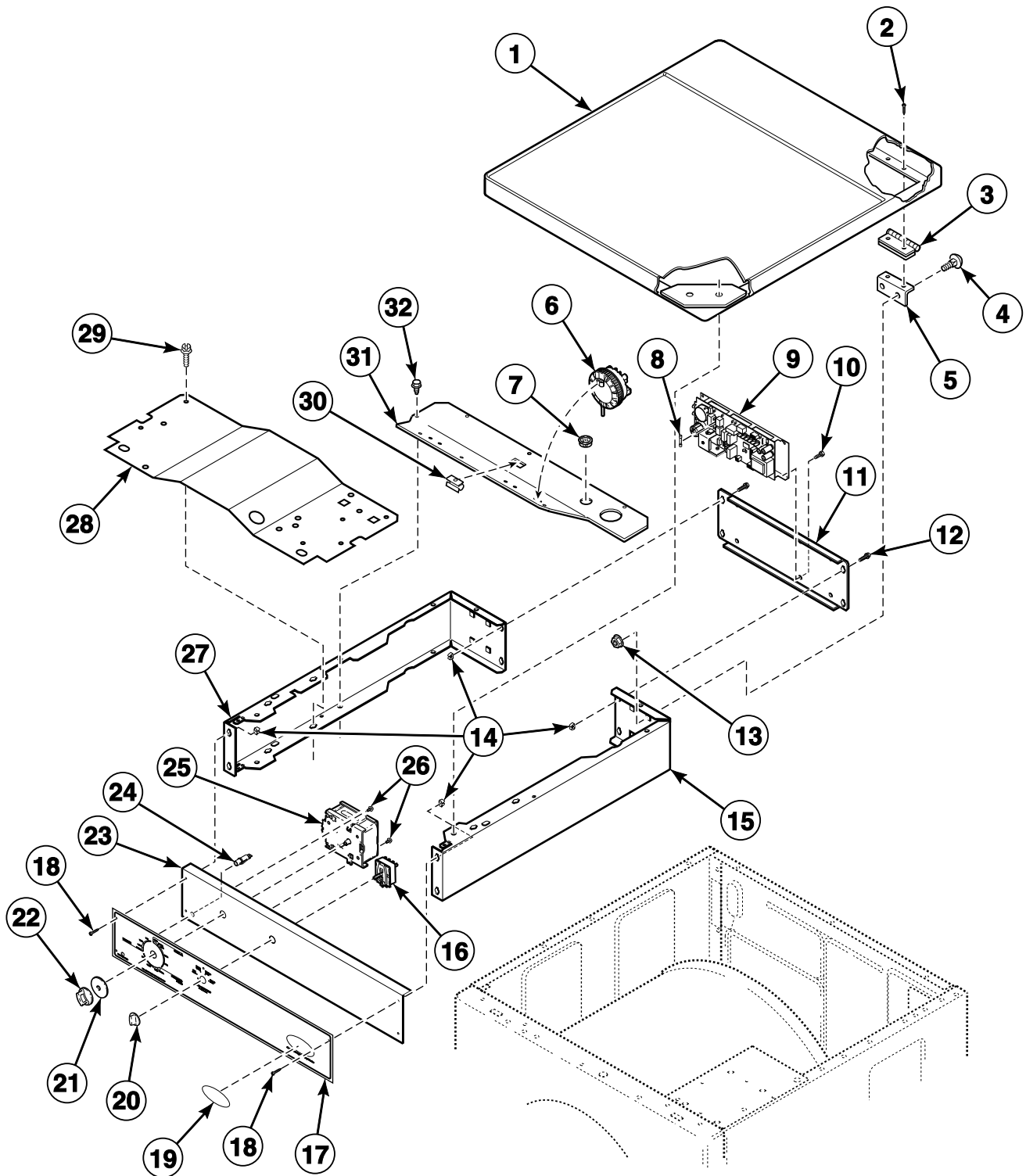
Cabinet Top and Hood Back Panel

REF	PART NO.	DESCRIPTION	COMMENTS
1	801060	Hood Back Panel	
2	505281	Disconnect Power Warning Label	
3	501086	Screw	
4	35358	Hold-Down Clip	
5	510146	Bracket	Model LTZ80A*H1102
6	503661	Screw	
7	510029WP	Top Panel Kit	White; Includes item 5
	510029LP	Top Panel Kit	Almond; Includes item 5

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Top, Control Panel and Controls

Models FTS80A*H, FTU80A*H and FTZ80A*H



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Top, Control Panel and Controls

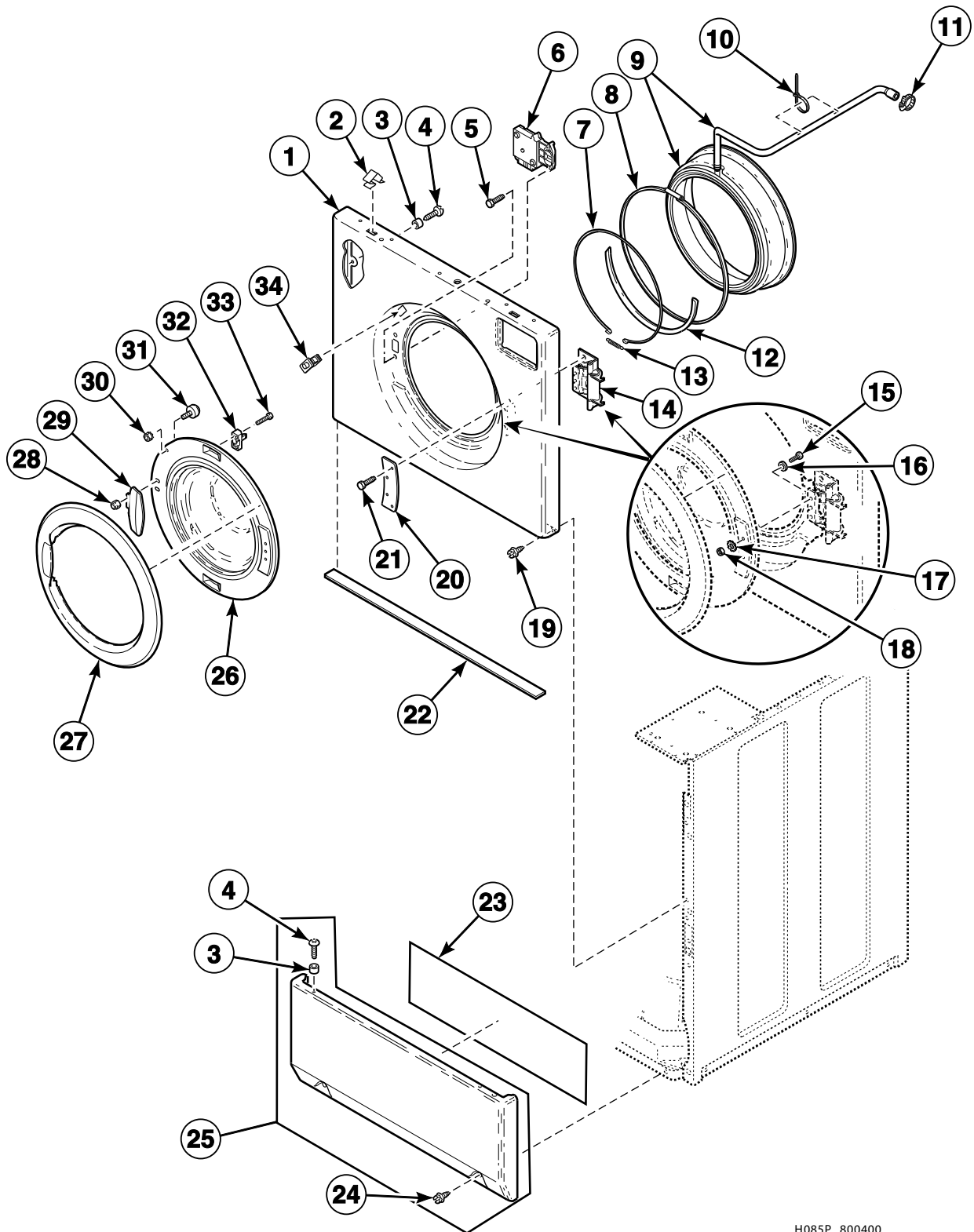
REF	PART NO.	DESCRIPTION	COMMENTS
1	802247WP	Top and Gusset Assembly	White
	510032LP	Top Kit	Almond
	802247QP	Top and Gusset Assembly	Bisque
2	685847	Pop Rivet	
3	511036	Hinge	
4	29651	Bolt	
5	504228	Top Mounting Bracket	
6	800468P	Pressure Switch	
7	M402542	Snap Bushing	
8	F350138	Fuse	7 Amp; 1.25 x .25
9	800076P	Control Board Kit	
10	501524	Screw	
11	801058	Rear Control Cabinet	
12	70240301	Screw	
13	M412986	Nut	
14	70030501	Expansion Clip	
15	800915W	Right Control Cabinet Side	White
	800915L	Right Control Cabinet Side	Almond
	800915Q	Right Control Cabinet Side	Bisque
16	687542	Temperature Switch	
17	N/A	Graphic Overlay	
18	800930	Screw	
19	800921	Domed Label	Model FTS80A*H
	800922	Domed Label	Model FTZ80A*H
	800923	Domed Label	Model FTU80A*H
20	36701W	Knob Assembly	White
	36701L	Knob Assembly	Almond
	36701Q	Knob Assembly	Bisque
21	36700W	Timer Skirt Assembly	White
	N/A	Timer Skirt Assembly	Almond
	36700Q	Timer Skirt Assembly	Bisque
22	201501W	Timer Knob	White
	201501Q	Timer Knob	Almond
	201501Q	Timer Knob	Bisque
23	801039W	Control Panel Assembly	
24	32519	Light	
25	687537P	Timer	
26	501086	Screw	
27	800900WP	Left Control Cabinet Side	White
	800900LP	Left Control Cabinet Side	Almond
	800900QP	Left Control Cabinet Side	Bisque
28	801777	Control Cabinet Bottom	
29	503688	Screw	
30	36985	Hose Clip	
31	801371	Control Shield	
32	503661	Screw	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

N/A = Part no longer available

Front Panel, Older Style Door Assembly and Door Seal

Model LTS80A*E



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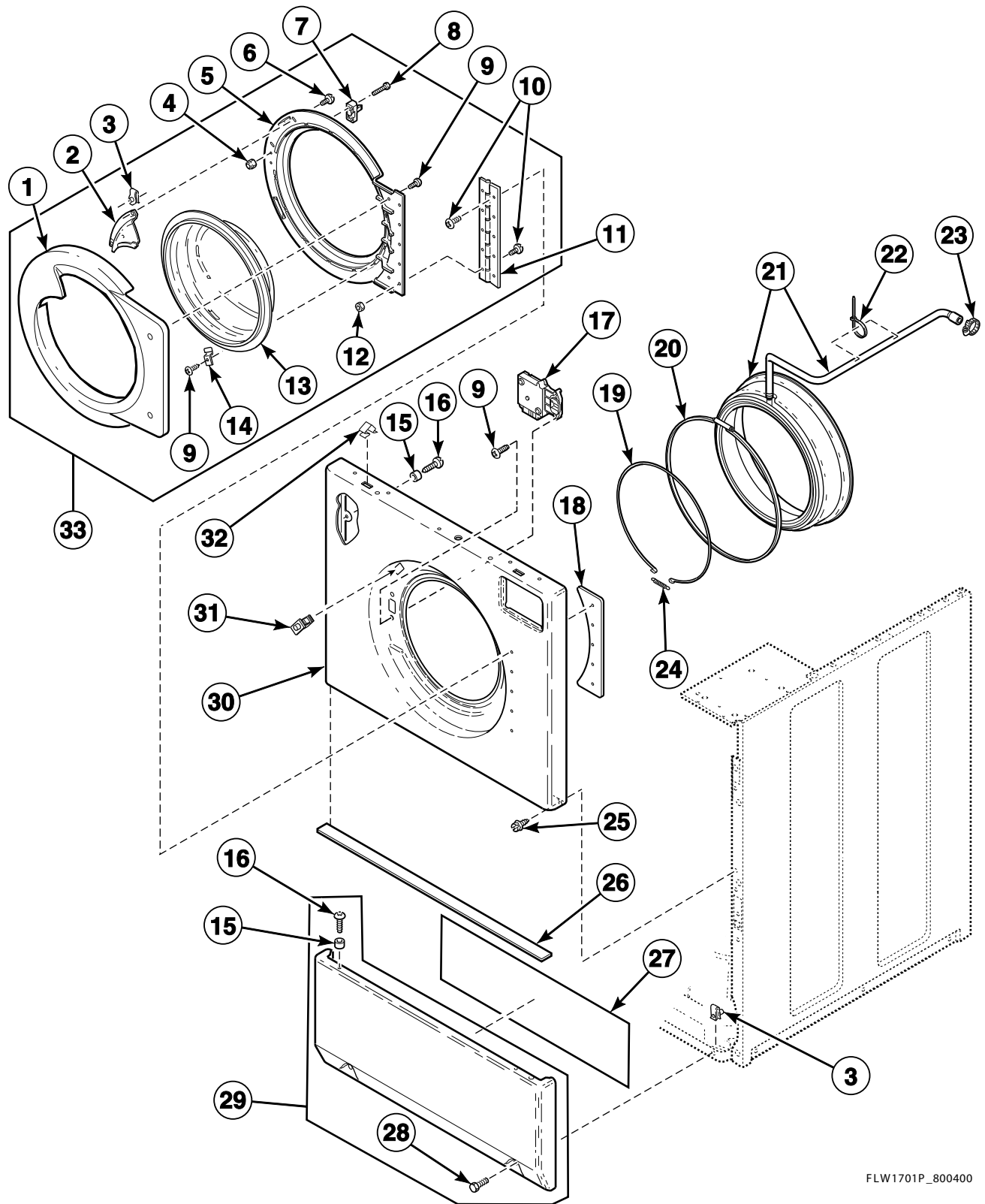
Front Panel, Older Style Door Assembly and Door Seal

REF	PART NO.	DESCRIPTION	COMMENTS
1	800435WP	Front Panel Assembly	White; Includes items 3, 4, 6, 800437 Hinge Plate, 800336* Front Panel and 800436* Door Assembly
	800435LP	Front Panel Assembly	Almond; Includes items 3, 4, 6, 800437 Hinge Plate, 800336* Front Panel and 800436* Door Assembly
	800435QP	Front Panel Assembly	Bisque; Includes items 3, 4, 6, 800437 Hinge Plate, 800336* Front Panel and 800436* Door Assembly
2	28835	Speed Clip	
3	56079	Panel Locator	
4	39733	Screw	
5	800548	Screw	
6	685429	Door Latch/Switch Assembly	
7	800438	Wire Clamp Ring	
8	685743P	Door Seal Clamp	
9	800232P	Door Seal and Hose Assembly Kit	Black
	801784P	Door Seal and Hose Assembly Kit	Gray
10	39037	Cable Tie	
11	36801	Hose Clamp	
12	N/A	Foam Tape	Front panel door opening
13	800346	Extension Spring	
14	685460	Door Hinge Assembly	
15	02916	Screw	
16	35917	Washer	
17	M400017	Washer	
18	52566	Nut	
19	503661	Screw	
20	685470	Hinge Plate	
21	685862	Screw	
22	N/A	Foam Tape	1 inch by 26 inches
23	685368	Access Panel Damper	
24	33562	Screw	Hex head
	62853	Screw	Torx head; Optional, for security
25	514250WP	Access Panel Assembly	White
	510069LP	Access Panel	Almond
	514250Q	Access Panel Assembly	Bisque
26	N/A	Inner Door and Glass	Use 800435*P Front Panel Assembly
27	N/A	Door Bezel	Use 800435*P Front Panel Assembly
28	685846	Nut	
29	685438	Door Handle	
30	23951	Nut	
31	800233	Bumper	
32	685430	Locking Catch	
33	801993	Screw	
34	800211	Door Switch	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

N/A = Part no longer available

Front Panel, Newer Style Door Assembly and Door Seal



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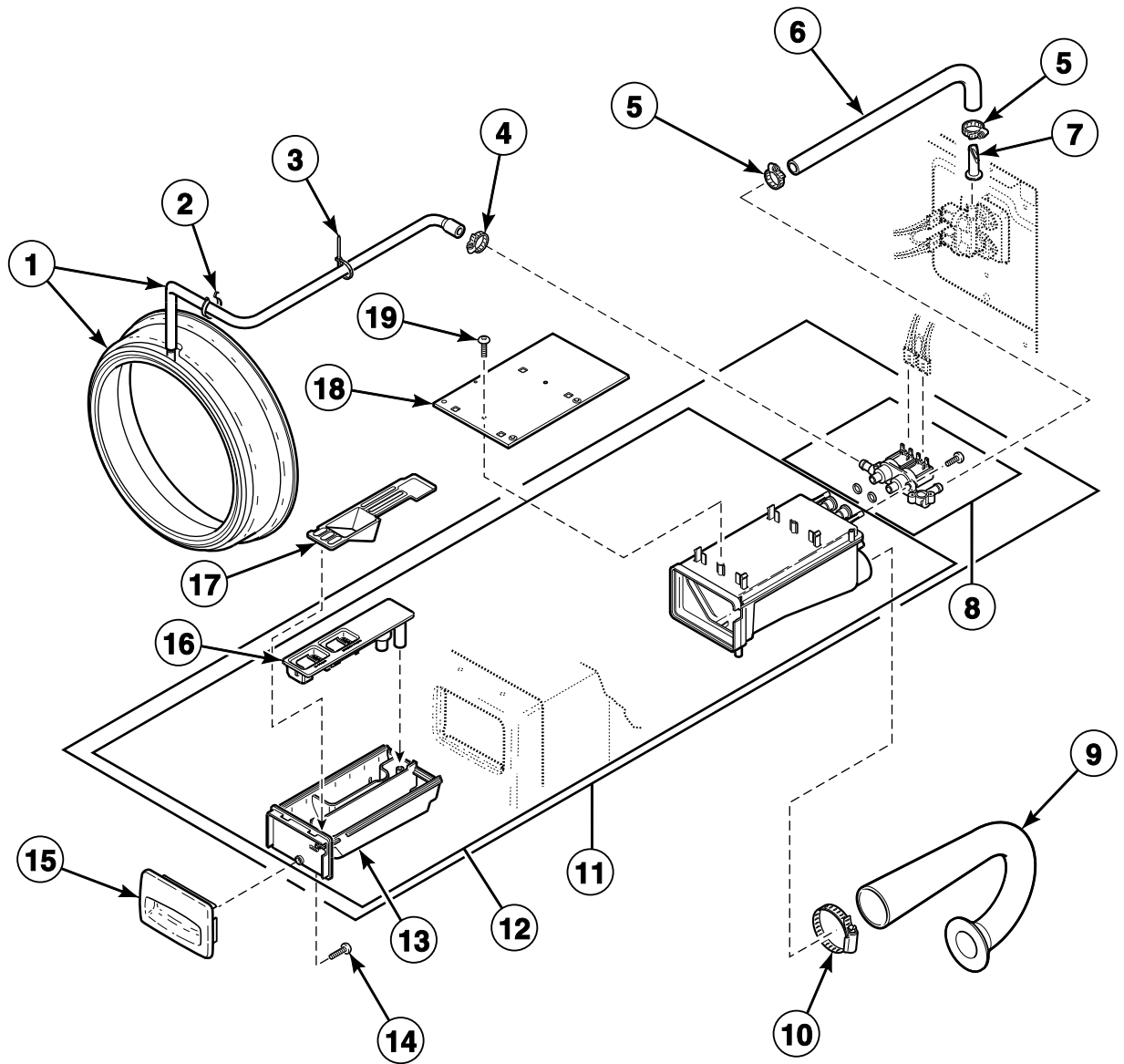
Front Panel, Newer Style Door Assembly and Door Seal

REF	PART NO.	DESCRIPTION	COMMENTS
1	800341W	Door Bezel	White
	800341L	Door Bezel	Almond
	800341Q	Door Bezel	Bisque
2	800342	Door Handle	
3	36020	Nut	
4	685846	Nut	
5	800340	Inner Door Bezel	
6	800528	Screw	
7	685430	Locking Catch	
8	801993	Screw	
9	800548	Screw	
10	801019	Screw	
11	802934	Door Hinge	
12	23951	Nut	
13	800343P	Door Glass	
14	800906	Hold-Down Clip	
15	56079	Panel Locator	
16	39733	Screw	
17	685429	Door Latch/Switch Assembly	
18	802412	Hinge Plate	
19	800438	Wire Clamp Ring	
20	685743P	Door Seal Clamp	Seal to outer tub front
21	800232P	Door Seal and Hose Assembly Kit	Black
	801784P	Door Seal and Hose Assembly Kit	Gray
22	39037	Cable Tie	
23	36801	Hose Clamp	
24	800346	Extension Spring	
25	503661	Screw	
26	N/A	Foam Tape	
27	685368	Access Panel Damper	
28	801045	Screw	
29	514250WP	Access Panel Assembly	White
	510069LP	Access Panel	Almond
	514250Q	Access Panel Assembly	Bisque
30	800336WP	Front Panel	White
	800336LP	Front Panel	Almond
	800336QP	Front Panel	Bisque
31	800211	Door Switch	
32	28835	Speed Clip	
33	800436WP	Door Assembly	White; Includes items 1-14
	800436LP	Door Assembly	Almond; Includes items 1-14
	800436QP	Door Assembly	Bisque; Includes items 1-14

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

N/A = Part no longer available

Dispenser Assembly

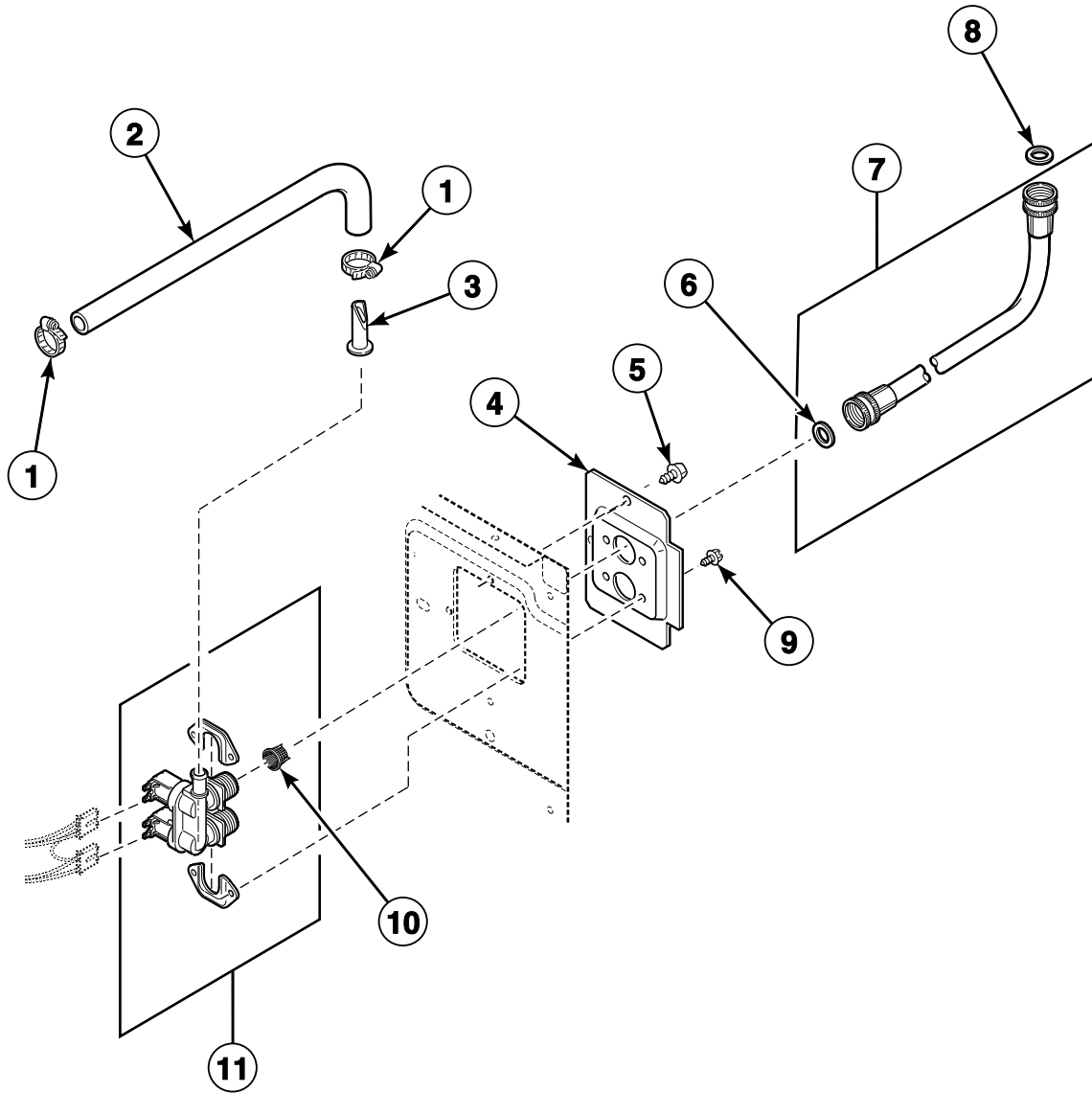


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Dispenser Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	800232P	Door Seal and Hose Assembly Kit	Black
	801784P	Door Seal and Hose Assembly Kit	Gray
2	687500	Wire Clip	
3	39037	Cable Tie	
4	36801	Hose Clamp	
5	800803	Hose Clamp	
6	801464	Valve-to-Dispenser Inlet Hose	
7	34500	Backflow Preventer	
8	685766P	Valve Kit	
9	800331	Dispenser-to-Tub Hose	
10	802926	Mixing Valve Screen	
11	685756P	Dispenser	
12	801476P	Dispenser Assembly	
13	685757P	Dispenser Drawer	
14	800548	Screw	
15	685715WP	Dispenser Drawer Front	White
	685715L	Dispenser Drawer Front	Almond
	685715QP	Dispenser Drawer Front	Bisque
16	685716	Insert	
17	800899	Detergent Cover	
18	801024	Dispenser Plate	
19	801001	Screw	

Mixing Valve, Fill Hose and Dispenser Hose

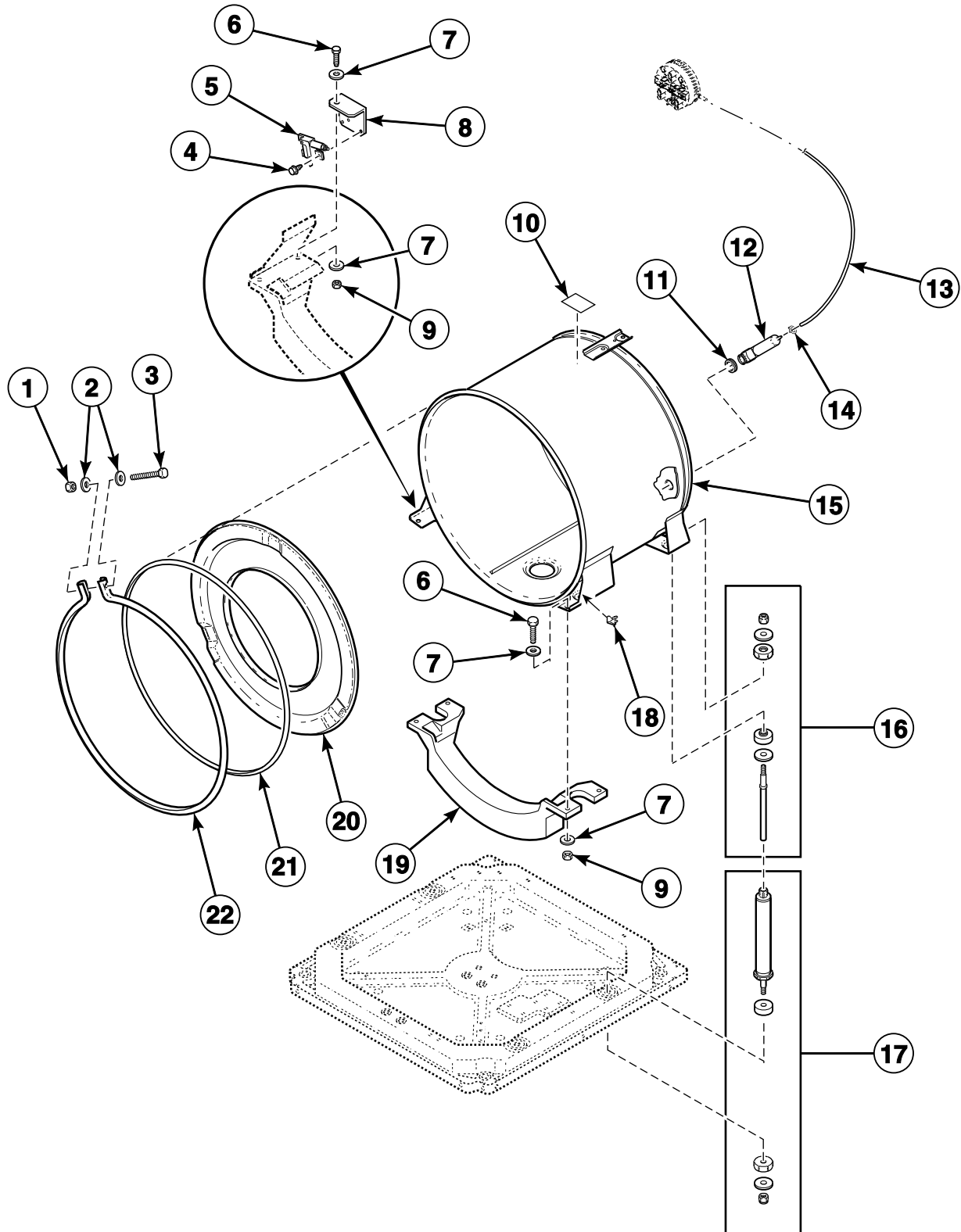


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Mixing Valve, Fill Hose and Dispenser Hose

REF	PART NO.	DESCRIPTION	COMMENTS
1	800803	Hose Clamp	
2	801464	Valve-to-Dispenser Inlet Hose	
3	34500	Backflow Preventer	
4	800323	Mixing Valve Plate	
5	503661	Screw	
6	20290	Washer	
7	F200116	Water Hose	5 feet; Includes 2 of item 6
	20617	Fill Hose	8 feet
	20618	Fill Hose	10 feet
8	20290	Washer	
	803615	Washer	Filter screen
	802254	Washer	Flow restrictor; Water pressure reducer; Available for water pressure up to but not exceeding 120 psi
9	501086	Screw	
10	802926	Mixing Valve Screen	
11	802220P	Mixing Valve	

Outer Tub, Front and Clamp Ring



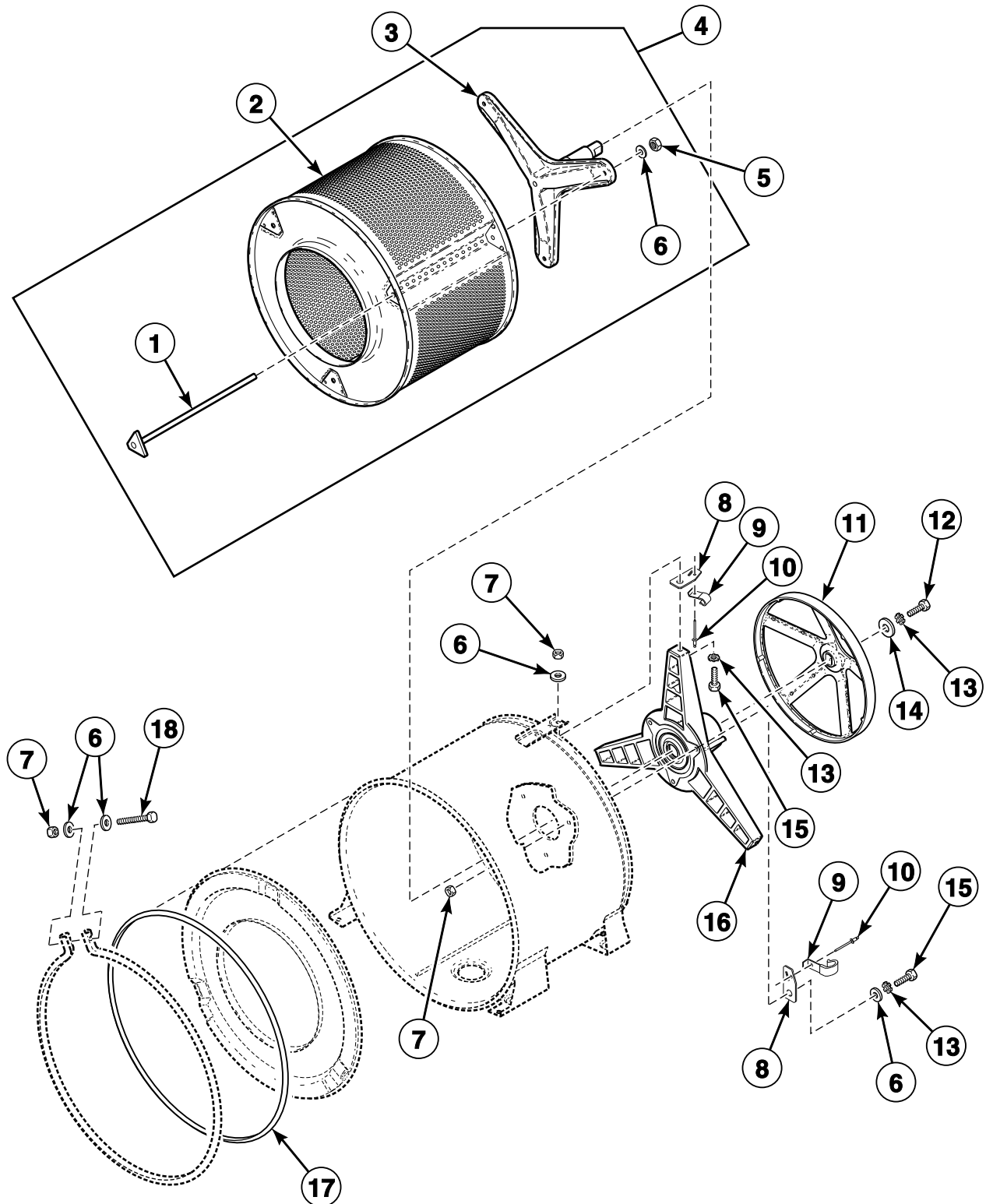
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Outer Tub, Front and Clamp Ring

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430218	Nut	
2	800457	Washer	
3	800462	Screw	
4	503661	Screw	
5	801006	Out-of-Balance Switch Assembly	
6	800461	Screw	
7	M400081	Washer	
8	800663	Switch Mounting Bracket	
9	800452	Nut	
10	500049	Warning Label	
11	29175	Grommet	
12	30907	Pressure Bulb	
13	29214	Tubing	Models LTS80A*E, LTS80A*H and LTZ80A*H1102
	800648P	Tubing	Models FTS80A*H, FTU80A*H and FTZ80A*H
14	39282	Hose Clamp	
15	801081P	Outer Tub Assembly	
16	800622P	Tub Shock Absorber Kit	Upper
17	800623P	Base Shock Absorber Kit	Lower
18	00161	Grounding Clip	
19	800205	Ballast Weight	
20	800430	Tub Front Assembly	
21	800432P	Tub Front Seal	
22	800312	Clamp Ring	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Inner Basket, Trunnion, Bearing Housing and Pulley

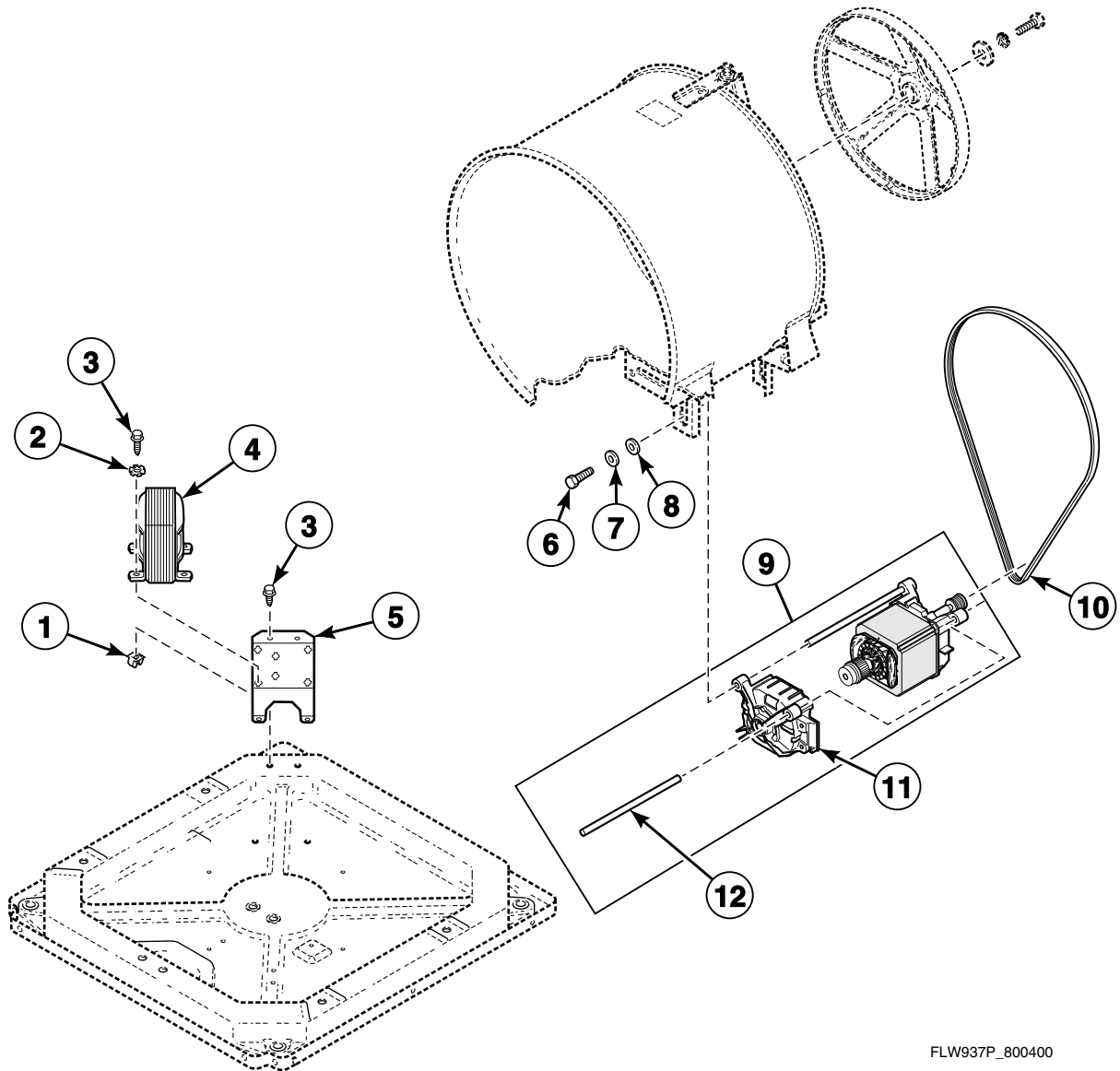


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Inner Basket, Trunnion, Bearing Housing and Pulley

REF	PART NO.	DESCRIPTION	COMMENTS
	27604P	Anti-Seize Compound	Pulley to inner basket shaft
	838P3	Hardware Kit	Includes (8) of item 6, (7) each of items 7 and 13, (6) of item 10, (1) each of items 12, 14, 17, 18 and 27604P Anti-Seize Compound
1	800666	Tension Rod Assembly	
2	803007P	Inner Basket Assembly	Includes (3) each of items 1, 5, 6, and 838P3 Hardware Kit
3	800749P	Trunnion Shaft and Hardware Kit	Includes (3) each of items 1, 5, 6, and 838P3 Hardware Kit
4	800429P	Inner Basket Assembly	Includes items 2, 3, (3) each of items 1, 5, 6, and 838P3 Hardware Kit
5	685844	Nut	
6	800457	Washer	
7	800452	Nut	
8	800552	Hose Mounting Plate	
9	800553	Hose Clip	
10	685847	Pop Rivet	
11	800866	Driven Pulley	
12	685831	Screw	Left hand thread
13	M403958	Washer	
14	800464	Washer	
15	M400043	Screw	
16	800428P	Bearing Housing Kit	Includes 838P3 Hardware Kit
17	800432P	Tub Front Seal	
18	800462	Screw	

Motor and Belt



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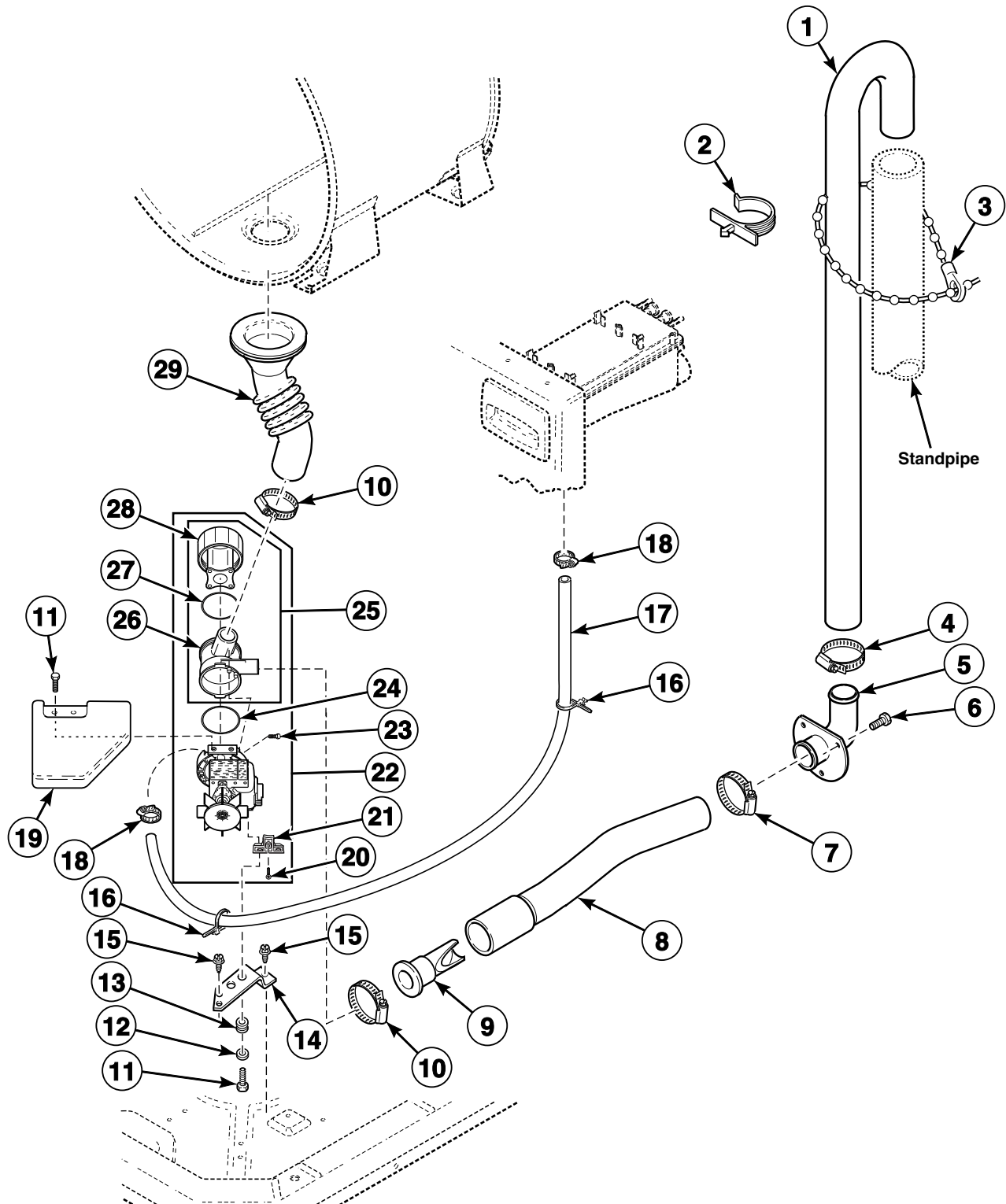
Motor and Belt

REF	PART NO.	DESCRIPTION	COMMENTS
1	70030501	Expansion Clip	
2	M400014	Washer	
3	503661	Screw	
4	686513P	Transformer	
5	N/A	Transformer Bracket	
6	M400057	Screw	
7	02834	Washer	
8	M400080	Washer	
9	685639P	Motor Assembly	Includes items 11 and 12
10	800319P	Drive Belt	
11	738P3	Motor Brush Kit	
12	801062	Motor Mount Rod	

N/A = Part no longer available

Hoses and Pump

Models LTS80A*E, LTS80A*H and LTZ80A*H1102



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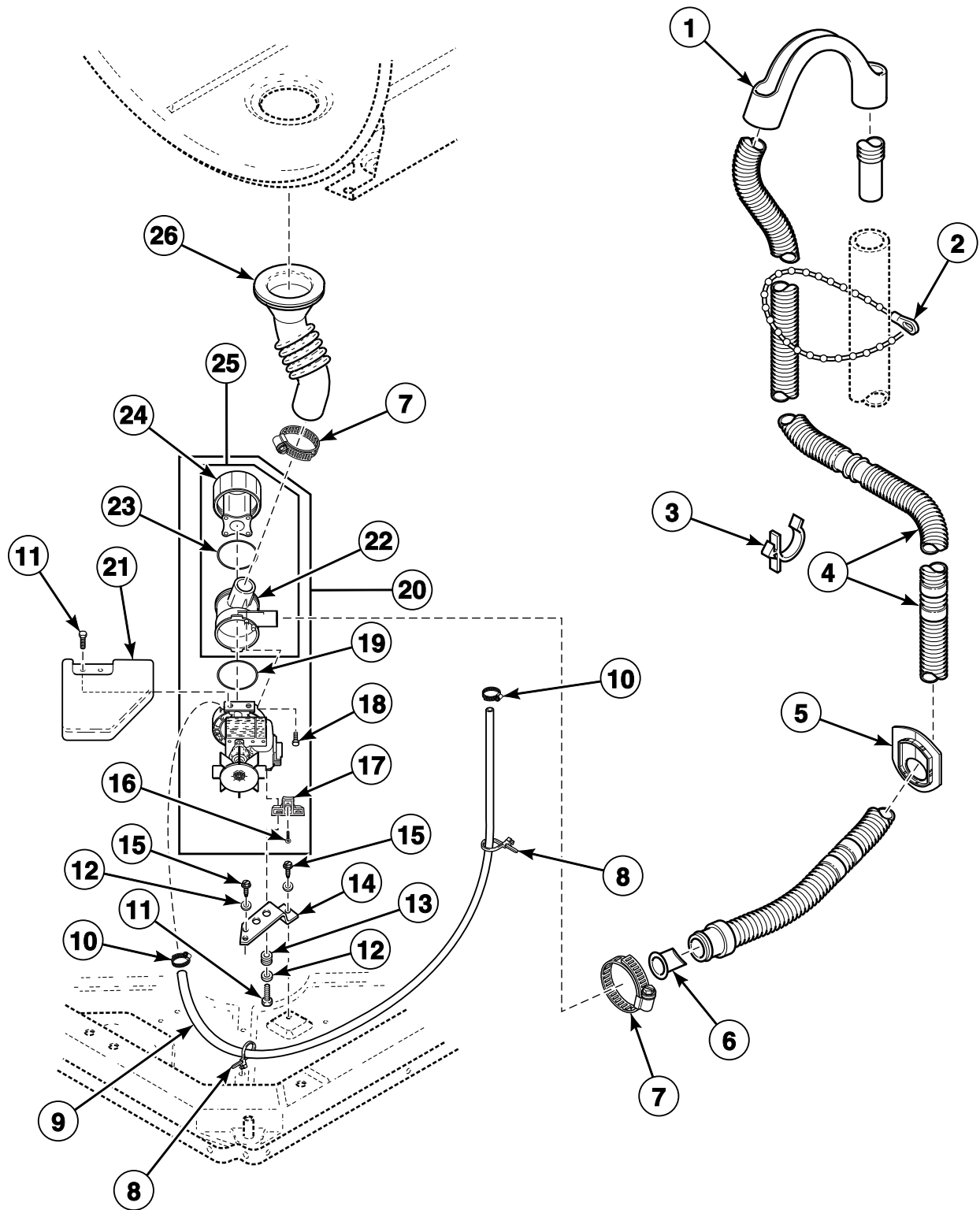
Hoses and Pump

REF	PART NO.	DESCRIPTION	COMMENTS
1	27154	Drain Hose	
2	39177	Hose Retainer Clip	
3	33489	Standpipe Strap	
4	20211	Hose Clamp	
5	35766	Drain Hose Elbow	
6	52909	Screw	
7	20391	Hose Clamp	
8	685737	Pump-to-Elbow Hose	
9	800310	Backflow Preventer	
10	36802	Hose Clamp	
11	38096	Screw	Metric; Use with 685703 Drain Pump
	501285	Screw	Use with 801015 Drain Pump
12	800465	Washer	
13	802218	Grommet	
14	802219	Pump Bracket	
15	503661	Screw	
16	38663	Wire Tie	Push mount
17	800424	Pump-to-Dispenser Hose Assembly	Use with 685703 Drain Pump
18	F200206	Hose Clamp	Use with 685703 Drain Pump
19	38067	Pump Shield	Use with 685703 Drain Pump
20	802430	Screw	Use with 801015 Drain Pump
21	802432	Pump Mount	Use with 801015 Drain Pump
22	888P3	Drain Pump Kit	Includes wire harness adapter
23	802431	Screw	Use with 801015 Drain Pump
24	802487	O-Ring	Use with 685703 Drain Pump
	802429P	O-Ring	Use with 801015 Drain Pump
25	801209	Pump Housing Assembly	Includes items 26-28; Use with 685703 Drain Pump
	802434P	Pump Housing Assembly	Includes items 26-28; Use with 801015 Drain Pump
26	801208	Pump Housing	Use with 685703 Drain Pump
	802428	Pump Housing	Use with 801015 Drain Pump
27	801207	O-Ring	Use with 685703 Drain Pump
	802427	Gasket	Use with 801015 Drain Pump
28	801206P	Lid Assembly	Includes filter; Use with 685703 Drain Pump
	802426P	Lid Assembly	Includes filter; Use with 801015 Drain Pump
29	800317	Tub-to-Pump Hose	
	27615P	Sealant	Tub-to-pump hose to outer tub

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Drain Hose and Pump

Models FTS80A*H, FTU80A*H and FTZ80A*H



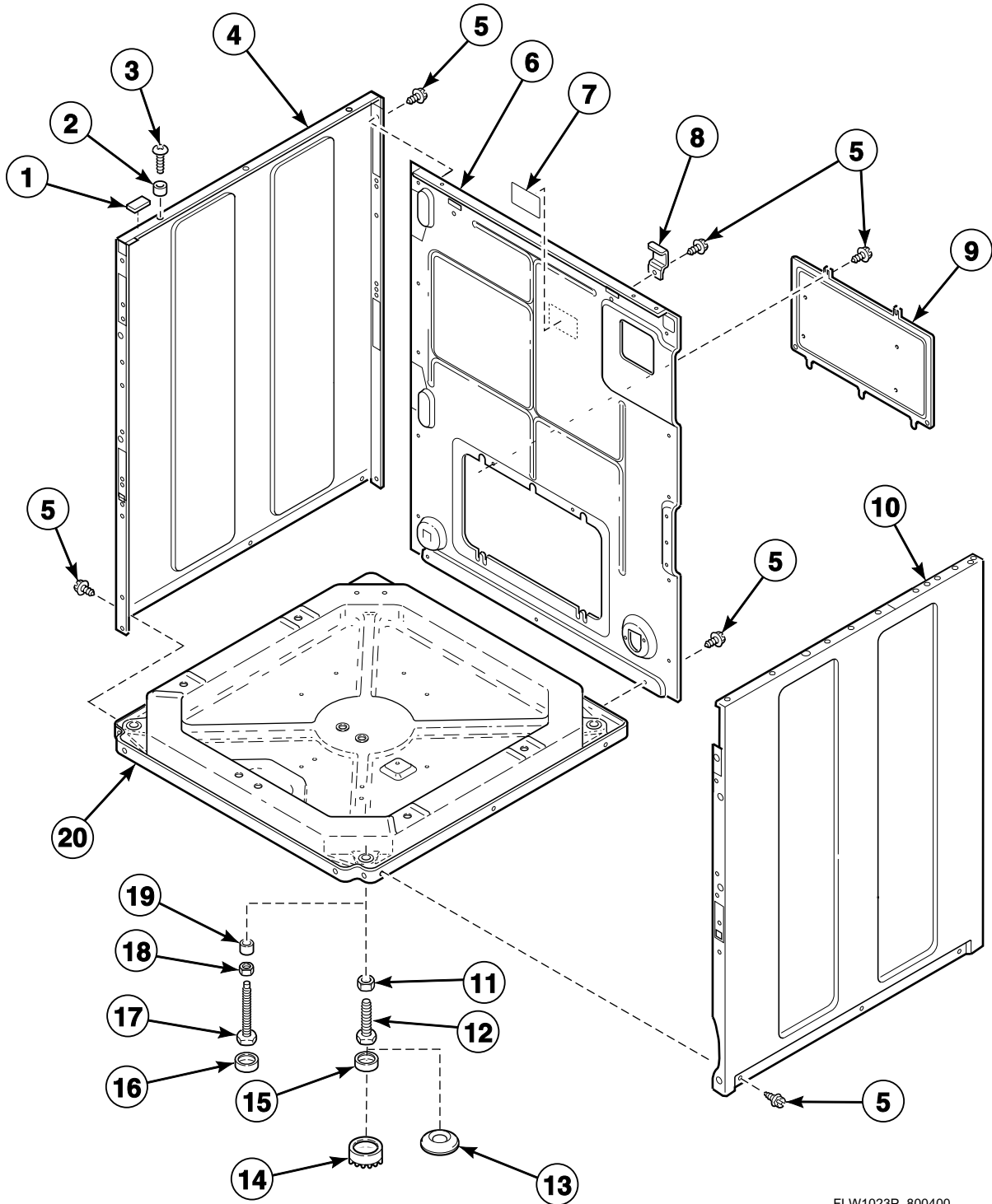
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Drain Hose and Pump

REF	PART NO.	DESCRIPTION	COMMENTS
1	33615	Drain Hose Sleeve	
2	33489	Standpipe Strap	
3	36014	Retainer Clip	
4	685730	Drain Hose	
5	32219	Strain Relief	
6	800310	Backflow Preventer	
7	36802	Hose Clamp	
8	38663	Wire Tie	
9	800424	Pump-to-Dispenser Hose Assembly	Use with 685703 Drain Pump
10	F200206	Hose Clamp	Use with 685703 Drain Pump
11	38096	Screw	Metric; Use with 685703 Drain Pump
	501285	Screw	Use with 801015 Drain Pump
12	800465	Washer	
13	802218	Grommet	
14	802219	Pump Bracket	
15	503661	Screw	
16	802430	Screw	Use with 801015 Drain Pump
17	802432	Pump Mount	Use with 801015 Drain Pump
18	802431	Screw	Use with 801015 Drain Pump
19	802487	O-Ring	Use with 685703 Drain Pump
	802429P	O-Ring	Use with 801015 Drain Pump
20	888P3	Drain Pump Kit	
21	38067	Pump Shield	Use with 685703 Drain Pump
22	801208	Pump Housing	Use with 685703 Drain Pump
	802428	Pump Housing	Use with 801015 Drain Pump
23	801207	O-Ring	Use with 685703 Drain Pump
	802427	Gasket	Use with 801015 Drain Pump
24	801206P	Lid Assembly	Includes filter; Use with 685703 Drain Pump
	802426P	Lid Assembly	Includes filter; Use with 801015 Drain Pump
25	801209	Pump Housing Assembly	Includes items 22-24; Use with 685703 Drain Pump
	802434P	Pump Housing Assembly	Includes items 22-24; Use with 801015 Drain Pump
26	800317	Tub-to-Pump Hose	
	27615P	Sealant	Tub-to-pump hose to outer tub

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Base, Side Panels and Rear Panel



FLW1023P_800400

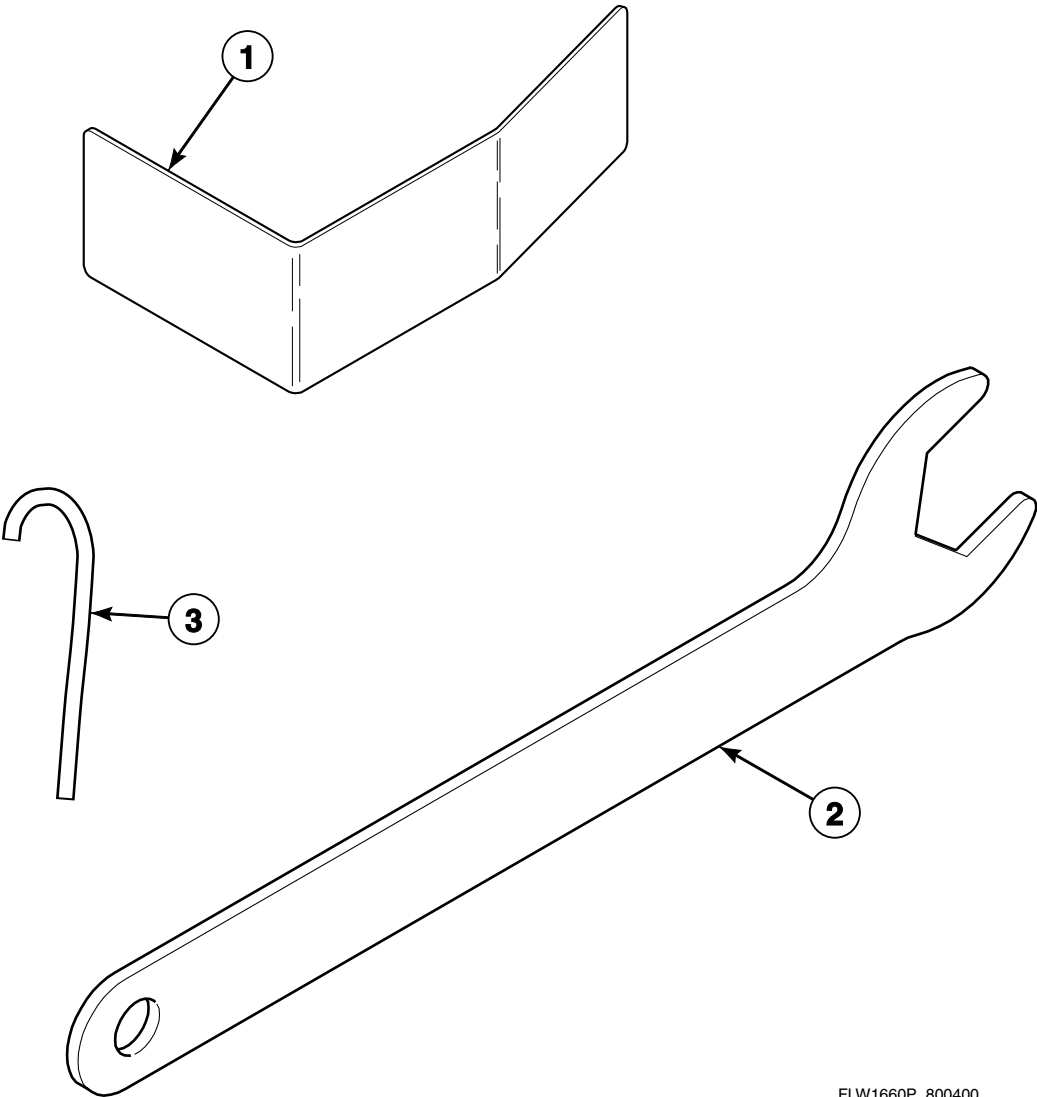
Base, Side Panels and Rear Panel

REF	PART NO.	DESCRIPTION	COMMENTS
1	56128	Bumper Pad	
2	56079	Panel Locator	
3	39733	Screw	
4	800004WP	Cabinet Panel Kit	White; Left; Includes gusset with hardware
	800004LP	Cabinet Panel Kit	Almond; Left; Includes gusset with hardware
	800004QP	Cabinet Panel Kit	Bisque; Left; Includes gusset with hardware
5	503661	Screw	
6	800010P	Rear Panel	
7	685928	Screw Label	Left hand thread
8	510136	Top Hinge	
9	800011	Rear Access Panel	
10	800005WP	Side Panel Kit	White; Right; Includes 801024 Dispenser Plate with hardware
	N/A	Side Panel Kit	Almond; Right; Includes 801024 Dispenser Plate with hardware
	800005QP	Side Panel Kit	Bisque; Right; Includes 801024 Dispenser Plate with hardware
11	21899	Nut	For 1/2 inch leveling leg
12	34319	Leveling Leg	1/2 inch leveling leg
13	155P3	Anchor	Includes 4 rubber discs with adhesive backing
14	501855	Rubber Foot	Prevents movement on smooth surfaces. Install over existing rubber feet
15	34318	Rubber Foot	For 1/2 inch leveling leg
16	34318	Rubber Foot	For 3/8 inch leveling leg
17	800014	Leveling Leg	3/8 inch leveling leg
18	20274	Nut	For 3/8 inch leveling leg
19	800015	Leveling Leg Spacer	For 3/8 inch leveling leg
20	802245	Base Assembly	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

N/A = Part no longer available

Special Tools

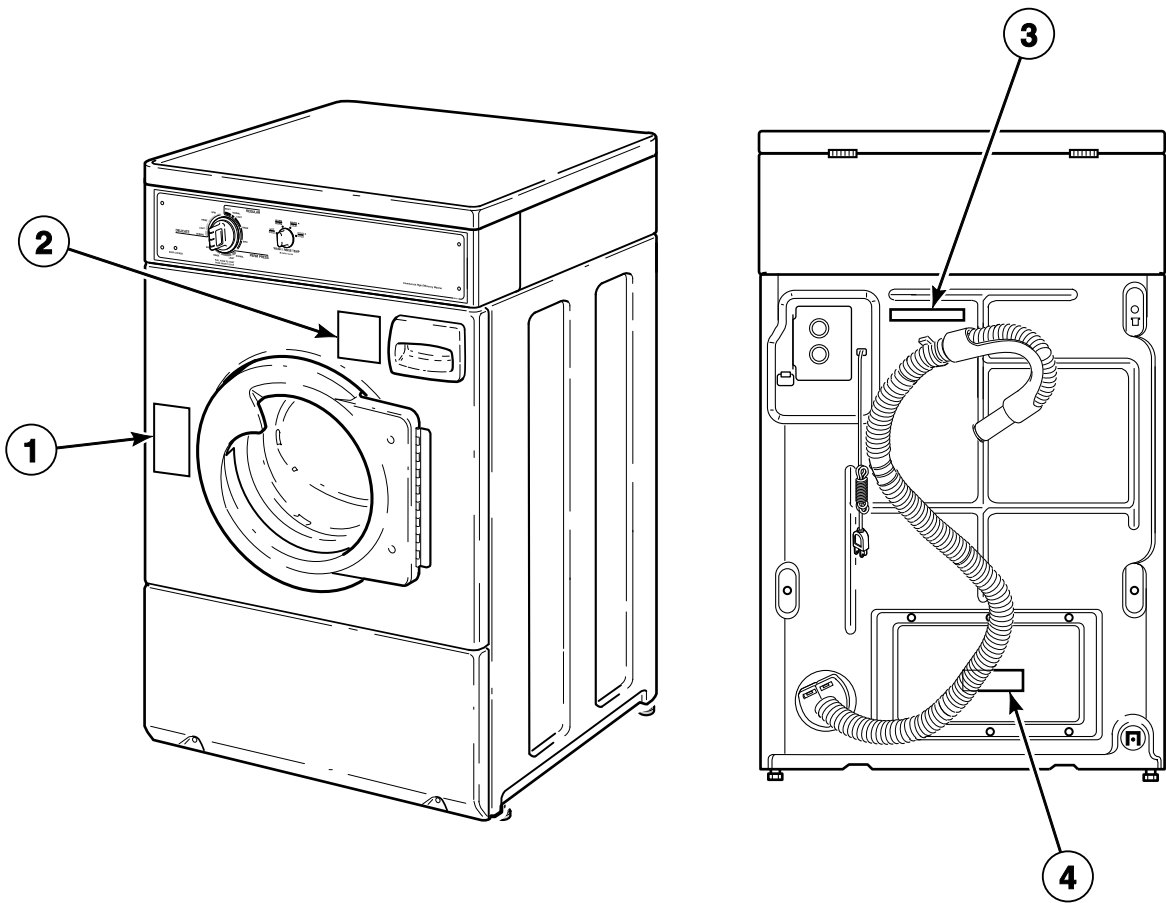


FLW1660P_800400

Special Tools

REF	PART NO.	DESCRIPTION	COMMENTS
1	318P4	Dispenser Drawer Tool	Use to remove dispenser drawer
2	392P4	Wrench	Use to adjust leveling legs
3	802336	Pulley Bolt Tightening Fixture	Use to install inner basket

Labels - Front Control Washers

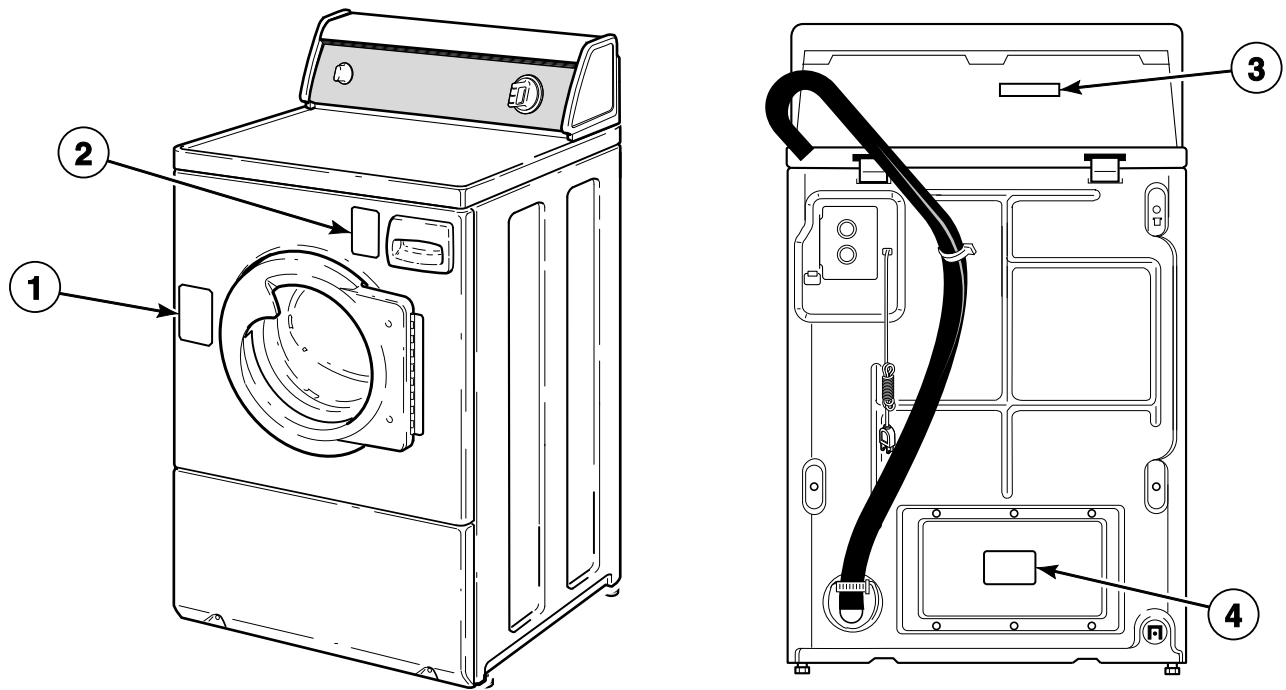


FLW805P_800400

Labels - Front Control Washers

REF	PART NO.	DESCRIPTION	COMMENTS
1	685947	Door Locked Label	
2	800420	Oversudsing Label	English
	800621	Oversudsing Label	Spanish
	802839	Oversudsing Label	Quebec French
3	505281	Disconnect Power Warning Label	English
	500316	Warning Label	Quebec French
4	500049	Warning Label	English
	500314	Warning Label	Quebec French

Labels - Rear Control Washers

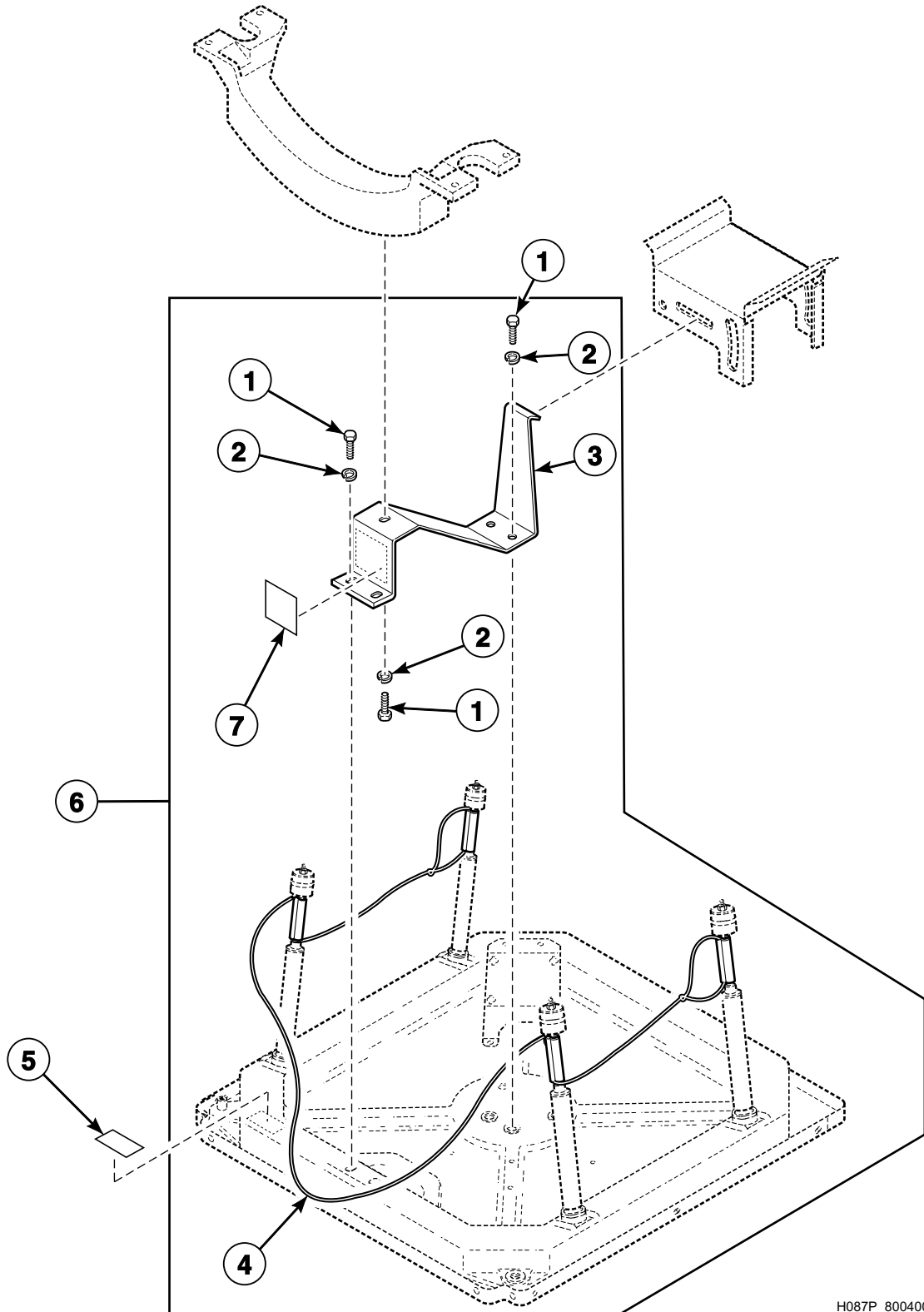


FLW804P_800400

Labels - Rear Control Washers

REF	PART NO.	DESCRIPTION	COMMENTS
1	685947	Door Locked Label	
2	800420	Oversudsing Label	English
	800621	Oversudsing Label	Spanish
	802839	Oversudsing Label	Quebec French
3	505281	Disconnect Power Warning Label	English
	500316	Warning Label	Quebec French
4	500049	Warning Label	English
	500314	Warning Label	Quebec French

Shipping Materials

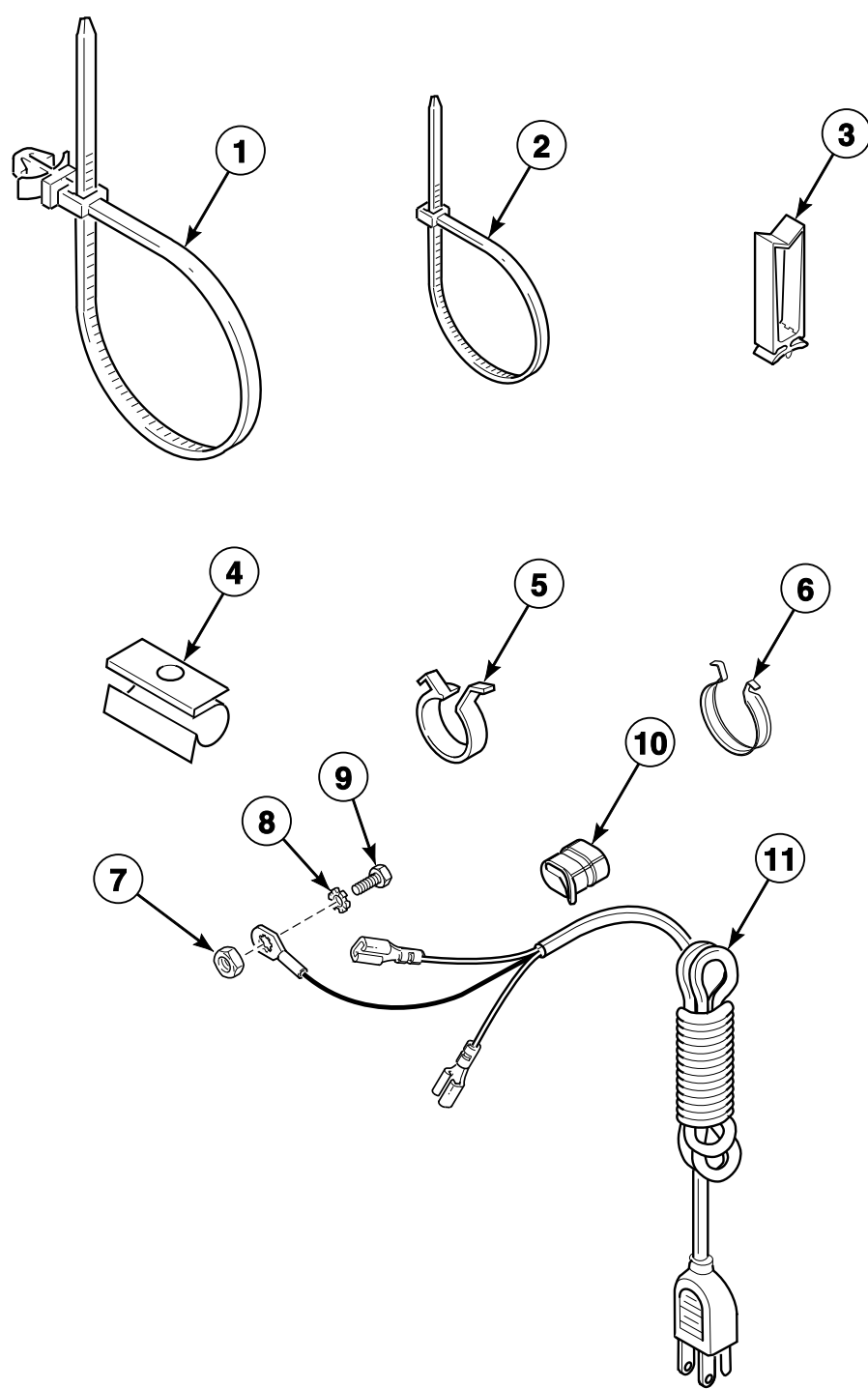


H087P_800400

Shipping Materials

REF	PART NO.	DESCRIPTION	COMMENTS
1	M400043	Screw	
2	M400014	Washer	
3	802890	Shipping Bracket	
4	800364P	Shipping Cord and Brace Assembly	
5	500049	Warning Label	
6	728P3	Shipping Materials Kit	Includes items 1-4 and 7
7	686901	Shipping Bracket Label	

Wire Ties, Harness Clips and Lead-In Cord



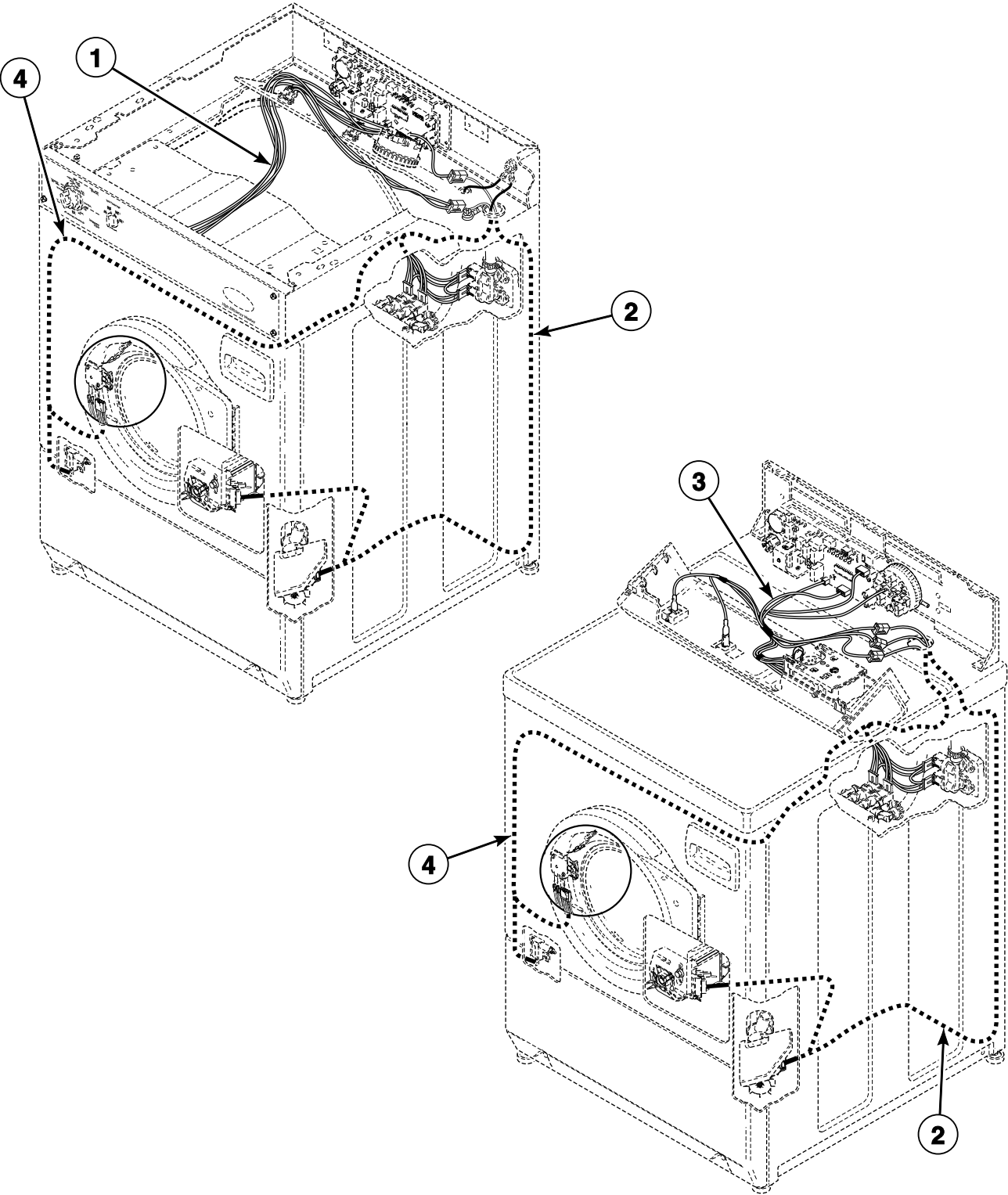
H130P_800400

Wire Ties, Harness Clips and Lead-In Cord

REF	PART NO.	DESCRIPTION	COMMENTS
1	38663	Wire Tie	Push mount
2	55881	Harness Strap	
3	36274	Wire Clip	
4	36985	Hose Clip	
5	504034	Wire Clip	Small
6	687500	Wire Clip	Large
7	03673	Nut	
8	03815	Washer	
9	N/A	Screw	
10	38384	Strain Relief	
11	34458	Lead-In Cord	

N/A = Part no longer available

Wire Harnesses and Wires



FLW932P_800400

Wire Harnesses and Wires

REF	PART NO.	DESCRIPTION	COMMENTS
	45001	18 Gauge Wire	Black; Order wire by foot and terminals as required
	45380	12 Gauge Wire	Orange; Order wire by foot and terminals as required
1	800932P	Control Harness Assembly	Models FTS80A*H, FTU80A*H and FTZ80A*H
2	800120P	Motor Wire Harness	
3	800352P	Hood Harness Assembly	Models LTS80A*E, LTS80A*H and LTZ80A*H1102
4	687574P	Base Wire Harness	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

NOTE: Individual wires are not available separately. Order complete harness, or order wire by the foot. When applying terminals to wires, it is recommended that the terminals be soldered to the wires.

[illegible]

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