

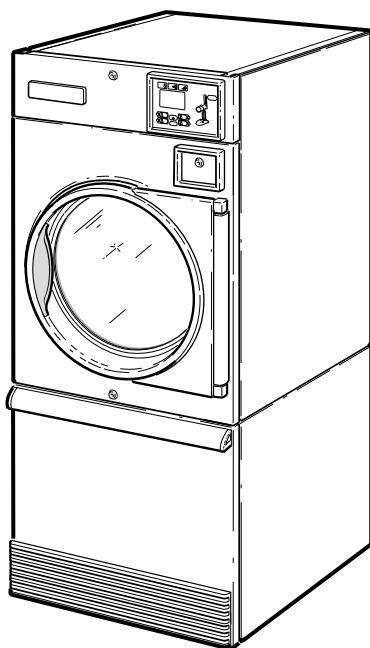
Drying Tumblers

25 Pound Capacity

Models Starting Serial No. 0602004144

Refer to Page 5 for Model Numbers

Parts



T478C_70409401

Table of Contents

Title	Page
Parts Ordering Information.....	3
Serial Plate Location	3
Model Identification	5
Product Overview - Heat Source and Voltage	6
Product Overview - Control Suffixes (Drawing 1 of 3).....	8
Product Overview - Control Suffixes (Drawing 2 of 3).....	10
Product Overview - Control Suffixes (Drawing 3 of 3).....	12
Single Drop Control Components	14
Dual Digital Timer Control Components.....	16
DX4 Control Components	18
DMP Control	20
OPL Microprocessor Controls	22
Coin Drop Components for MDC Models.....	24
Coin Drop Components for MDC Models - Wire Harnesses.....	26
BY and BZ Control Option for MDC Models	28
Coin Drops	30
Coin Drop Kits	32
Coin Drop Components for NetMaster Models	34
Card Reader Components for NetMaster Models	36
Network Board for NetMaster Models	38
Coin Drop Components for Quantum Control	40
Card Reader Components for Quantum Control	42
Network Board for Quantum Control.....	44
Communication Board	46
Coin Drop Components for Galaxy 600 Control	48
Card Reader Components for Galaxy 600 Control	50
UniLinc Control	52
LED OPL Control	54
Door Assemblies	56
Door Components.....	58
Hinge Components	60
Control Panels	62
Front Panel Assemblies	64
False Fronts	66
Cabinet Front Components	68
Emergency Stop Button for CE Models	70
Lower Cabinet Components	72
Lower Cabinet Components - S Models with Hinged Lint Door.....	74
Cylinder and Trunnion Assembly	76
Cylinder Components	78
Cabinet Components	80

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Fire Suppression System Components	82
Fire Suppression System Control Box	84
Drive Motor Components for Nonreversing Models	86
Drive Motor Components for Reversing Models	88
Blower Components.....	90
Moisture Sensing Components	92
Rotation Sensor	94
Airflow Switch.....	96
Gas Burner Housing and Secondary Stove Limit	98
Gas Valve Assembly - Non-CE and Non-Australian Gas Models	100
Burner Orifices - Non-CE and Non-Australian Gas Models	102
Gas Valve and Piping - CE and Australian Gas Models	104
Electric Heater Components	106
Steam Heater Components	108
Control Tray Harnesses for Gas Models.....	110
Control Tray for Non-CE and Non-Australian Gas Models	112
Control Tray Components for CE and Australian Gas Models - (Drawing 1 of 2).....	114
Control Tray Components for CE and Australian Gas Models - (Drawing 2 of 2).....	116
Control Tray Harnesses for Steam Models	118
Control Tray for Non-CE Steam Models	120
Control Tray for CE Steam Models	122
Control Tray Harnesses for Electric Models.....	124
Control Tray for Electric Models.....	126
Accessory Box Harnesses for Electric Models.....	128
Accessory Box for Non-CE Electric Models	130
Accessory Box for CE Electric Models.....	132
Parts Index.....	135

Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

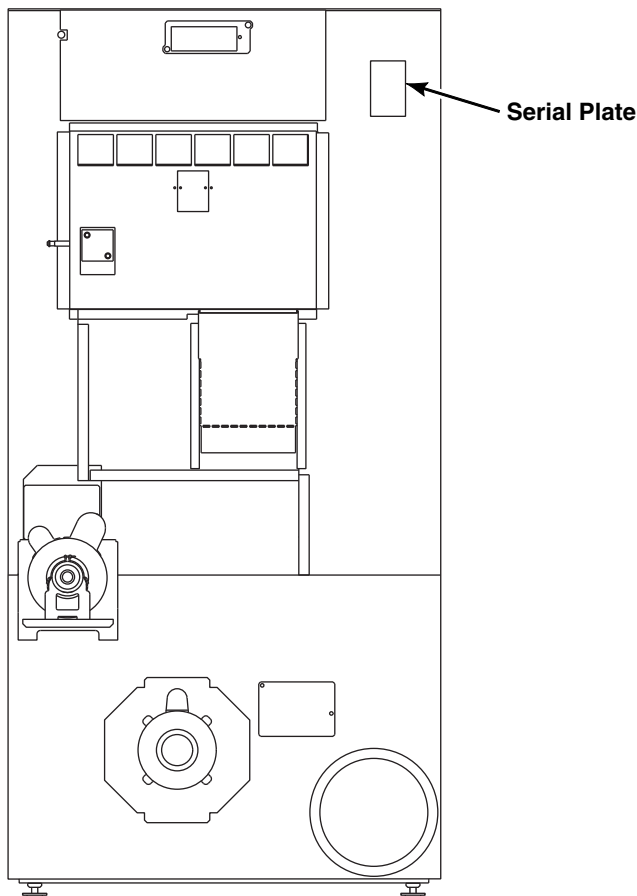
For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s) as shown.



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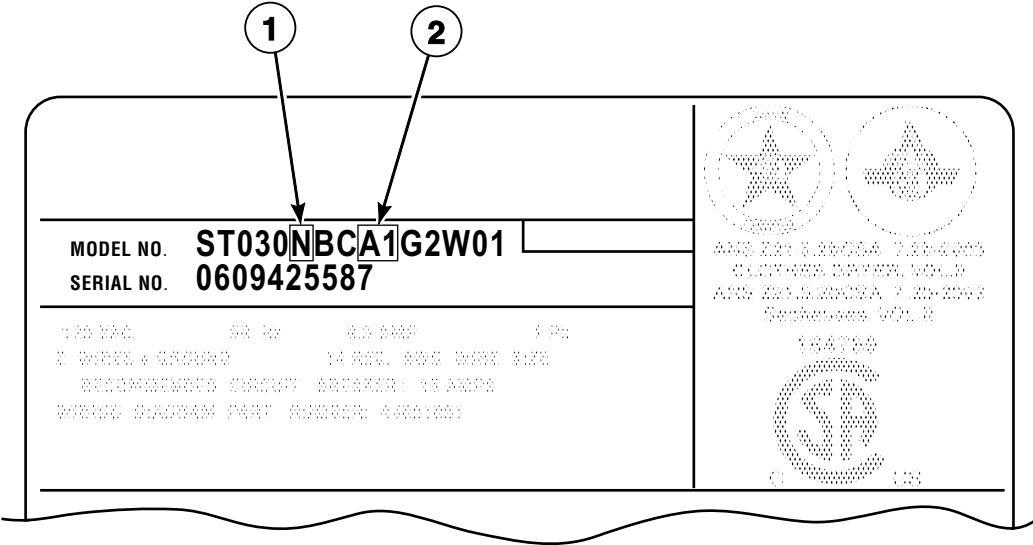
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Model Identification

Information in this manual is applicable to these tumbler models:

CHD25E2-CT025E	GA025L	IT025E	MT025E	UA025L
CHD25E2-CU025E	GA025N	IT025F	MT025F	UA025N
CHD25G2-CA025L	GK025N	IT025L	MT025L	UK025N
CHD25G2-CA025N	GT025E	IT025N	MT025N	UK025R
CHD25G2-CT025L	GT025L	IT025R	MT025R	UT025E
CHD25G2-CT025N	GT025N	IT025S	MT025S	UT025F
CHD25G2-CU025L	GT025S	KA025L	PA025L	UT025L
CHD25G2-CU025N	GU025E	KA025N	PA025N	UT025N
CHD25S2-CT025S	GU025L	KK025N	PK025N	UT025R
CHD25S2-CU025S	GU025N	KT025E	PT025E	UT025S
CK025N	GU025S	KT025L	PT025L	UU025E
CK025R	HA025L	KT025N	PT025N	UU025F
CT025F	HA025N	KT025S	PT025S	UU025L
CT025R	HK025N	KU025E	PU025E	UU025N
CU025F	HK025R	KU025L	PU025L	UU025R
CU025R	HT025E	KU025N	PU025N	UU025S
DR25E2-BT025E	HT025F	KU025S	PU025S	YT025E
DR25E2-BT025F	HT025L	LA025L	SA025L	YT025L
DR25E2-BU025E	HT025N	LA025N	SA025N	YT025N
DR25E2-BU025F	HT025R	LK025N	SK025N	YT025S
DR25G2-BA025L	HT025S	LT025E	SK025R	YU025E
DR25G2-BA025N	HU025E	LT025L	ST025E	YU025L
DR25G2-BK025N	HU025F	LT025N	ST025F	YU025N
DR25G2-BK025R	HU025L	LT025S	ST025L	YU025S
DR25G2-BT025L	HU025N	LU025E	ST025N	
DR25G2-BT025N	HU025R	LU025L	ST025R	
DR25G2-BT025R	HU025S	LU025N	ST025S	
DR25G2-BU025L	IPD25E2	LU025S	SU025E	
DR25G2-BU025N	IPD25G2		SU025F	
DR25G2-BU025R	IPD25S2		SU025L	
DR25S2-BT025S			SU025N	
DR25S2-BU025S			SU025R	
			SU025S	

Product Overview - Heat Source and Voltage

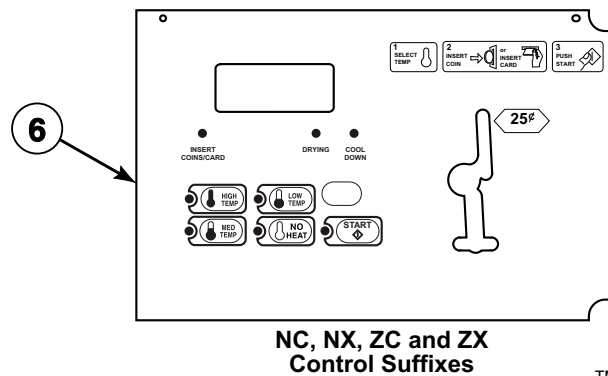
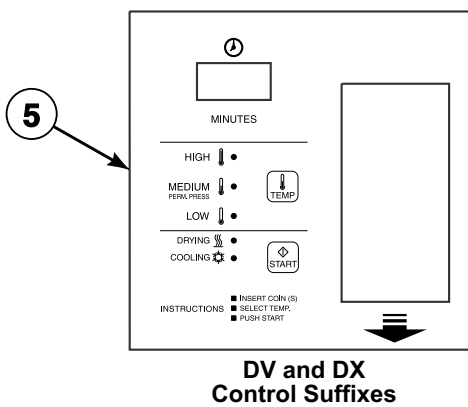
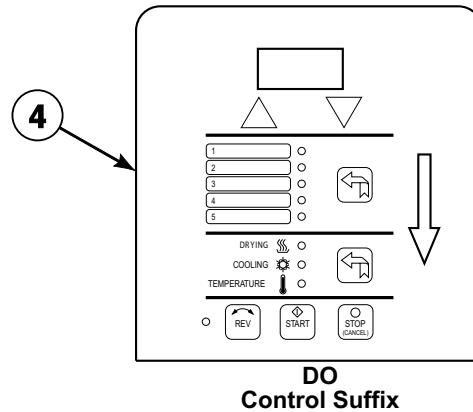
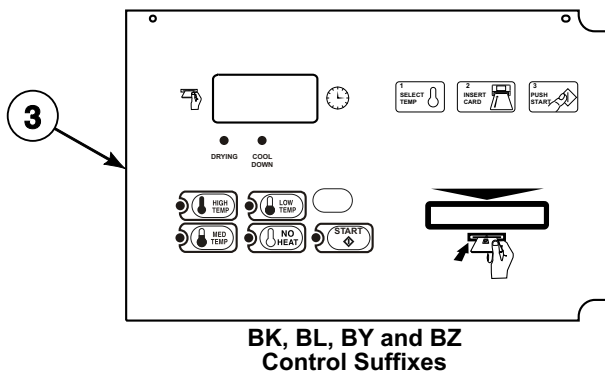
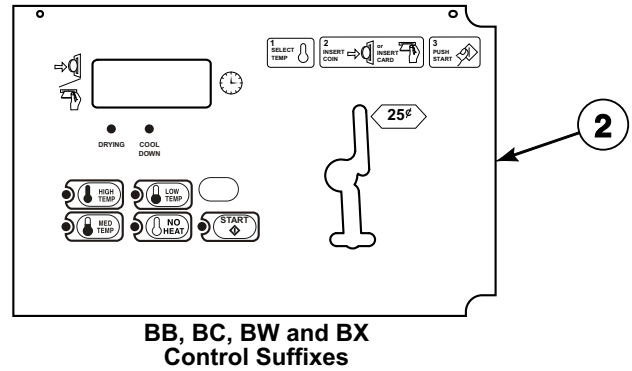
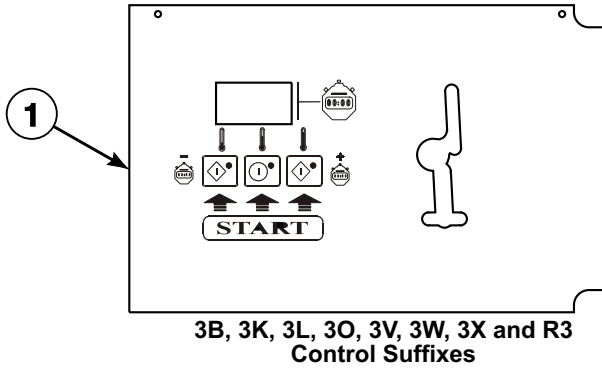
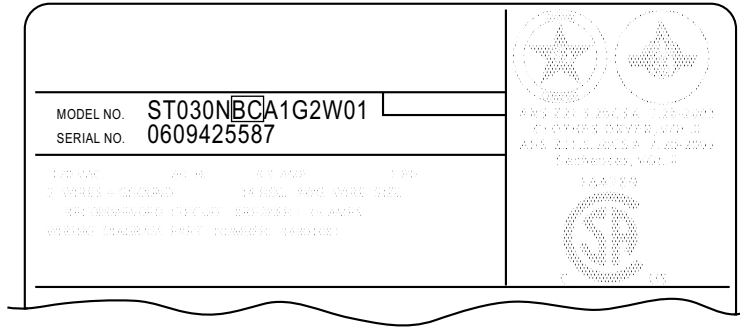


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Product Overview - Heat Source and Voltage

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Heat Source	D: Liquid Petroleum Gas (L.P) E: Electric F: Reduced Electric (Eco Line) L: Liquid Petroleum Gas (L.P.) N: Natural Gas (N.G.) R: Reduced Gas, Natural Gas (Eco Line) S: Steam
2	-	Voltage	A1: 100, 200 Volt/50 Hertz/1 Phase A2: 100, 200-220 Volt/60Hertz/1 Phase B2: 120, 208-240 Volt/60 Hertz/1 Phase; For high Amp motors B3: 120, 208-240 Volt/60 Hertz/1 Phase; For low Amp motors F1: 200 Volt/50 Hertz/1 Phase F2: 200 Volt/60 Hertz/1 Phase F4: 200 Volt/50 Hertz/3 Phase F5: 200-208 Volt/60 Hertz/3 Phase F6: 200-208, 240 Volt/60 Hertz/3 Phase G1: 208 Volt/60 Hertz/1 Phase G2: 208-240 Volt/60 Hertz/1 Phase J1: 230 Volt/50 Hertz/1 Phase J2: 230-240 Volt/50 Hertz/1 Phase J4: 240 Volt/60 Hertz/1 Phase J5: 230 Volt/50 Hertz/3 Phase J6: 230-240 Volt/50 Hertz/3 Phase J8: 240 Volt/60 Hertz/3 Phase M1: 380 Volt/50 Hertz/3 Phase M2: 380, 400-415 Volt/50 Hertz/3 Phase M3: 380 Volt/60 Hertz/3 Phase N1: 400-415 Volt/50 Hertz/3 Phase N2: 400 Volt/50 Hertz/3 Phase; 25 pound models only P1: 440 Volt/60 Hertz/3 Phase Q1: 460-480 Volt/60 Hertz/3 Phase

Product Overview - Control Suffixes (Drawing 1 of 3)



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Product Overview - Control Suffixes (Drawing 1 of 3)

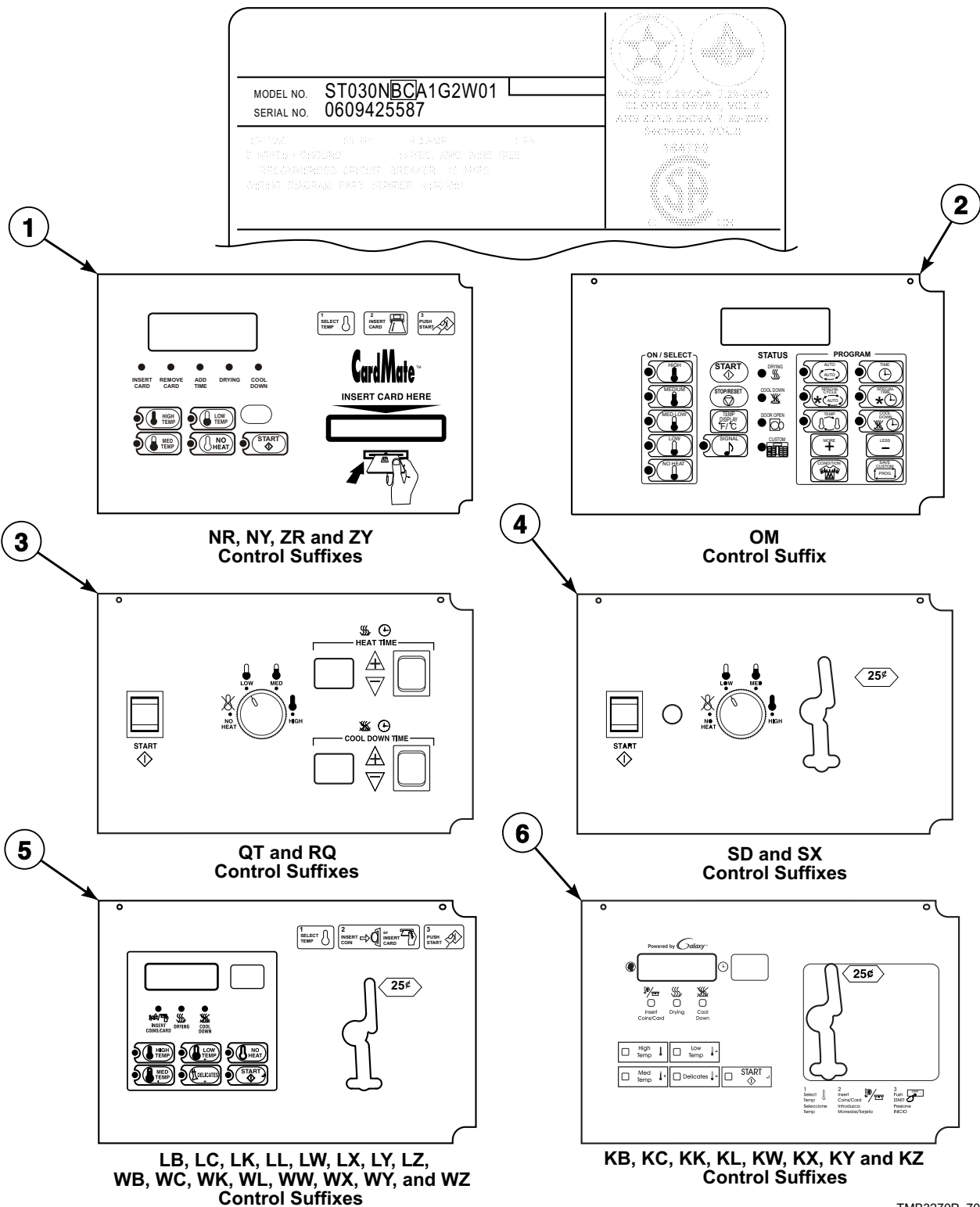
REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Control - Nonreversing	3L: DX4 prep for central pay 3O: DX4 OPL 3V: DX4 vended 3X: DX4 prep for coin
	-	Control - Reversing	3B: reversing DX4 vended 3K: reversing DX4 prep for central pay 3W: reversing DX4 prep for coin R3: reversing DX4 OPL
2	-	Control - Nonreversing	BC: basic electronic, coin BX: basic electronic, prep for coin
	-	Control - Reversing	BB: reversing basic electronic, coin BK: reversing basic electronic, prep for central pay BW: reversing basic electronic, prep for coin
3	-	Control - Nonreversing	BL: basic electronic, prep for central pay BY: basic electronic, prep for card
	-	Control - Reversing	BZ: reversing basic electronic, prep for card
4	-	Control - Nonreversing	DO: DMP OPL
5	-	Control - Nonreversing	DV: DMP vended DX: DMP prep for coin
6	-	Control - Nonreversing	NC: NetMaster coin NX: NetMaster, prep for coin ZC: NetMaster network coin ZX: NetMaster network, prep for coin

NOTE: Coin models have the following control suffixes: 3B, 3K, 3L, 3V, 3W, 3X, BB, BC, BK, BL, BW, BX, BZ, DV, DX, NC, NX, ZC and ZX

NOTE: OPL models have the following control suffixes: 3O, BY, DO and R3

Product Overview - Control Suffixes (Drawing 2 of 3)

All Models Except P Models



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Product Overview - Control Suffixes (Drawing 2 of 3)

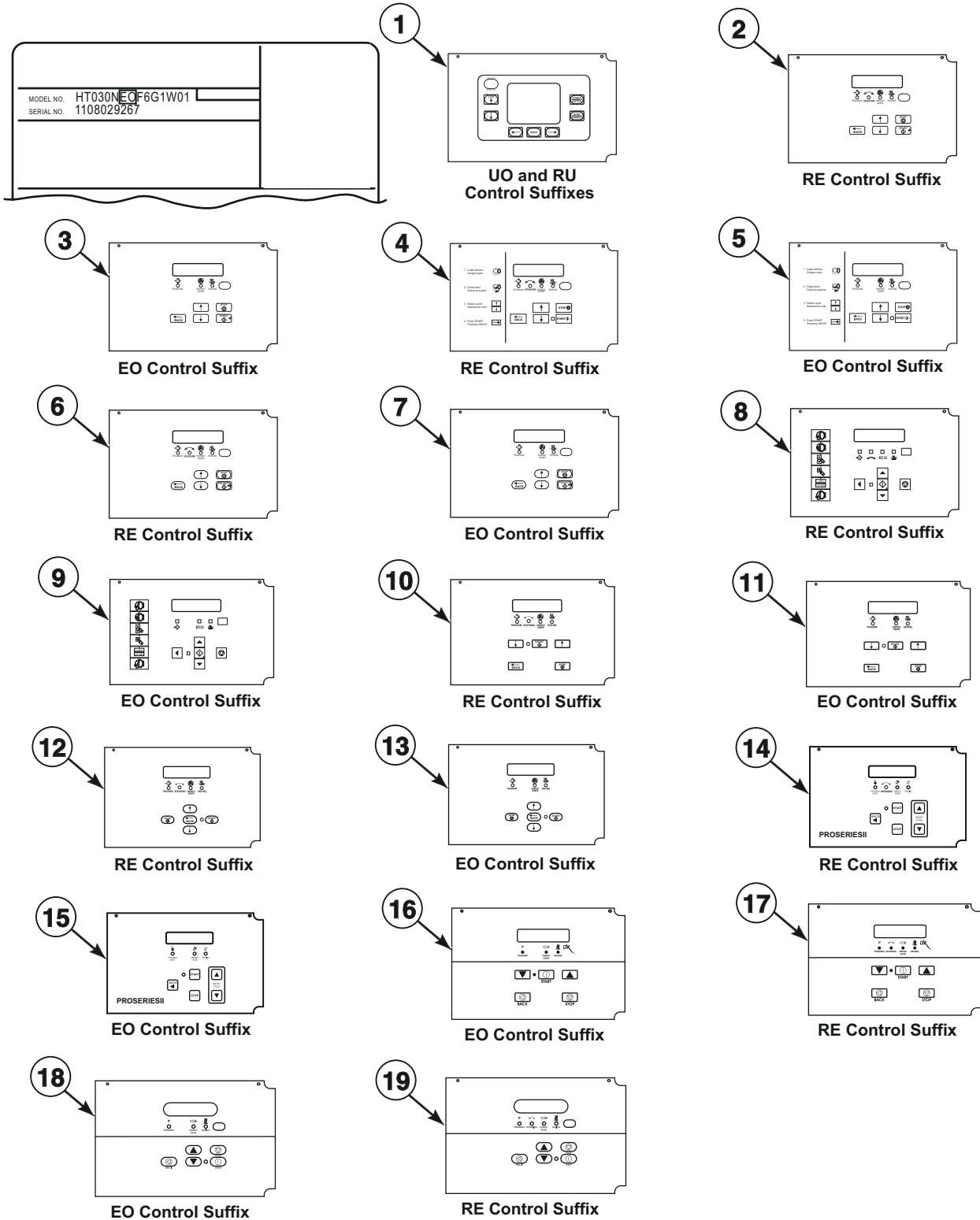
REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Control - Nonreversing	NR: NetMaster card NY: NetMaster, prep for card ZR: NetMaster network card ZY: NetMaster network, prep for card
2	-	Control - Nonreversing	OM: OPL micro
3	-	Control - Nonreversing	QT: dual digital timer
	-	Control - Reversing	RQ: reversing dual digital timer
4	-	Control - Nonreversing	SD: single drop SX: single drop, prep for coin
5	-	Control - Nonreversing	LC: network adaptable coin LL: network adaptable, prep for central pay LX: network adaptable, prep for coin LY: network adaptable, prep for card WC: network ready coin WL: network ready, prep for central pay WX: network ready, prep for coin WY: network ready, prep for card
	-	Control - Reversing	LB: reversing network adaptable coin LK: reversing network adaptable, prep for central pay LW: reversing network adaptable, prep for coin LZ: reversing network adaptable, prep for card WB: reversing network ready coin WK: reversing network ready, prep for central pay WW: reversing network ready, prep for coin WZ: reversing network ready, prep for card
6	-	Control - Nonreversing	KC: single coin KL: prep for central pay KX: prep for coin KY: prep for card
	-	Control - Reversing	KB: reversing single coin KK: reversing prep for central pay KW: reversing prep for coin KZ: reversing prep for card

NOTE: Coin models have the following control suffixes: KB, KC, KK, KL, KW, KX, KY, KZ, LB, LC, LK, LL, LW, LX, LY, LZ, SD, SX, WB, WC, WK, WL, WW, WX, WY and WZ

NOTE: OPL models have the following control suffixes: NR, NY, OM, QT, RQ, ZR and ZY

Product Overview - Control Suffixes (Drawing 3 of 3)

All Models Except M Models



TMB3353P_70409401

Product Overview - Control Suffixes (Drawing 3 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Control - Reversing	U models; RU: reversing UniLinc OPL
	-	Control - Nonreversing	U models; UO: UniLinc OPL
2	-	Control - Reversing	S models; RE: reversing LED OPL
3	-	Control - Nonreversing	S models; EO: LED OPL
4	-	Control - Reversing	H models; RE: reversing LED OPL
5	-	Control - Nonreversing	H models; EO: LED OPL
6	-	Control - Reversing	U models; RE: reversing LED OPL
7	-	Control - Nonreversing	U models; EO: LED OPL
8	-	Control - Reversing	C, D and I models; RE: reversing LED OPL
9	-	Control - Nonreversing	C, D and I models; EO: LED OPL
10	-	Control - Reversing	P models; Models through 9/30/14; RE: reversing LED OPL
11	-	Control - Nonreversing	P models; Models through 9/30/14; EO: LED OPL
12	-	Control - Reversing	Y models; L models through 5/31/15; RE: reversing LED OPL
13	-	Control - Nonreversing	Y models; L models through 5/31/15; EO: LED OPL
14	-	Control - Reversing	G and K models; RE: reversing LED OPL
15	-	Control - Nonreversing	G and K models; EO: LED OPL
16	-	Control - Nonreversing	P models; Models starting 10/1/14 through 5/31/15; EO: LED OPL
17	-	Control - Reversing	P models; Models starting 10/1/14 through 5/31/15; RE: reversing LED OPL
18	-	Control - Nonreversing	L and P models; Models starting 6/1/15; EO: LED OPL
19	-	Control - Reversing	L and P models; Models starting 6/1/15; RE: reversing LED OPL

NOTE: OPL models have the following control suffixes: EO, RE, RU and UO

C, H, I and S Models Through 3/31/10 with SD and SX Control Suffixes

This exploded view diagram illustrates the assembly of the TMB3217P_70409401 component. The diagram shows the following parts and their assembly sequence:

- 1**: Screws for the top cover.
- 2**: Screws for the side cover.
- 3**: Screws for the front cover.
- 4**: The main chassis or base unit.
- 5**: A bundle of cables connected to the rear of the chassis.
- 6**: A small connector or plug.
- 7**: A small bracket or clip.
- 8**: A small screw or fastener.
- 9**: A cable with a connector.
- 10**: A screw for the bottom cover.
- 11**: A screw for the bottom cover.
- 12**: A screw for the bottom cover.
- 13**: The bottom cover plate.
- 14**: A small connector or plug.
- 15**: A small connector or plug.
- 16**: A small bracket or clip.
- 17**: A small screw or fastener.
- 18**: A small bracket or clip.
- 19**: A small bracket or clip.
- 20**: A cable with a connector.
- 21**: A large bundle of cables connected to the front of the chassis.

The diagram uses dashed lines to indicate the assembly path and alignment of the components.

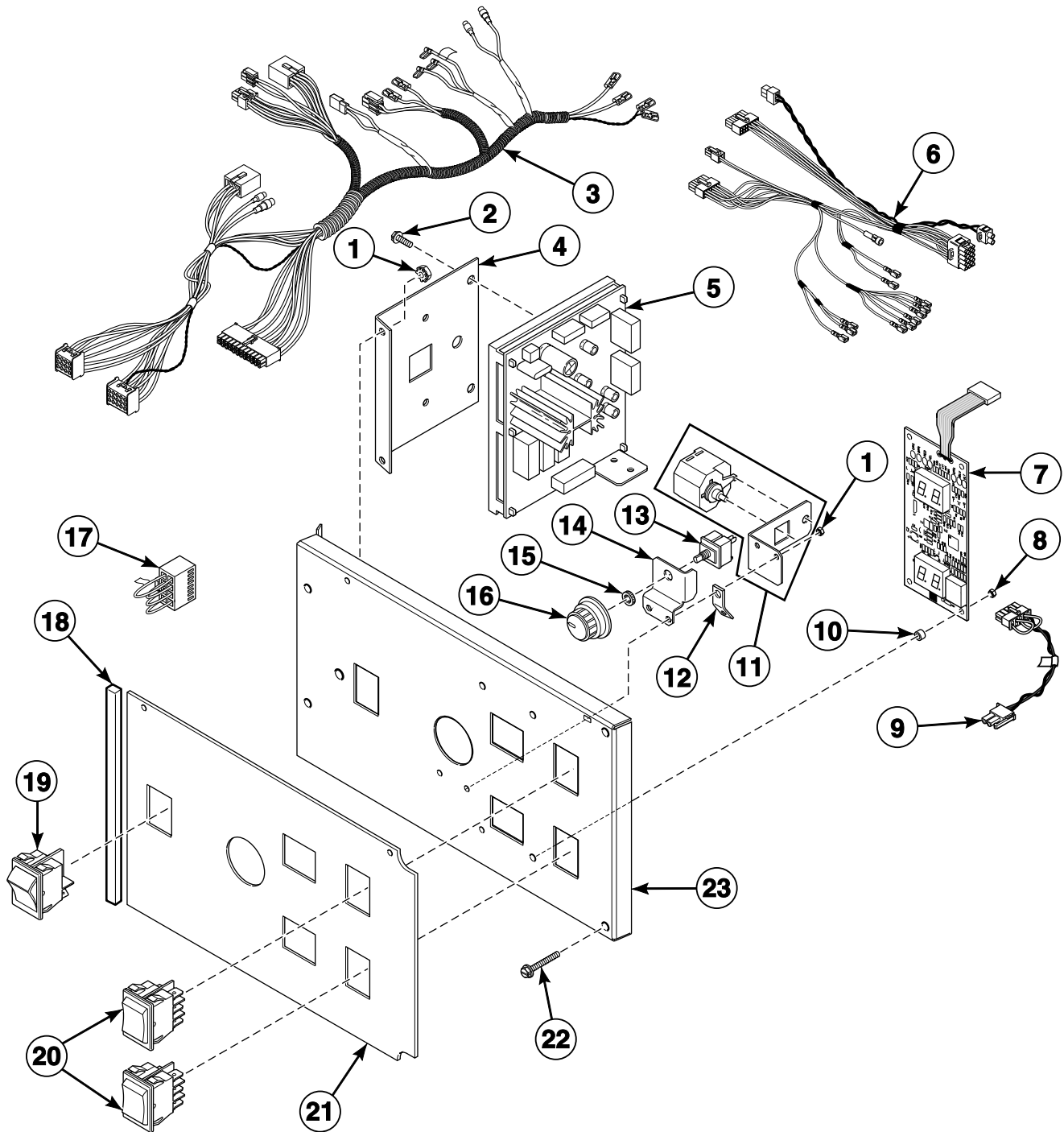
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Single Drop Control Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70370001	Control Set	C, H and S Australian and CE models; Includes items 1-8, 11, 14, 15, 18 and 19
	70370101P	Control Set	All other models; Includes items 1-8, 11, 14, 15, 18 and 19
1	501524	Screw	
2	70054	Nut	
3	70357901	Control Chassis Mounting Bracket	
4	512199P	Control Assembly	Models through Serial No. 0701012067
	513139P	Control Assembly	Models starting Serial No. 0701012068
5	70398401	Control Panel Harness	Australian and CE models
	70369001	Control Panel Harness	All other models
6	511711	Temperature Selector Switch	
7	00177	Male Tab Terminal	
8	29786	Nut	
9	70324601	Jumper Calibration Wire	
10	M405535	Washer	
11	70363401	Control Door Assembly	
12	70069901	Screw	
13	70363001	Overlay	H models
	70362901	Overlay	All other models
14	801431	Light	
15	70455101	Rocker Switch	Start
16	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge
17	44104601	Temperature Knob	
18	24205	Nut	
19	70350201	Temperature Selector Bracket	
20	70364104P	Coin Vault Switch Harness	Non-CE models
21	70467801	Main Harness	Electric models need 55881 Harness Strap

Dual Digital Timer Control Components

C, H, I, L, P, S, U and Y Models
G and K Models Starting 1/16/12
Models with QT and RQ Control Suffixes



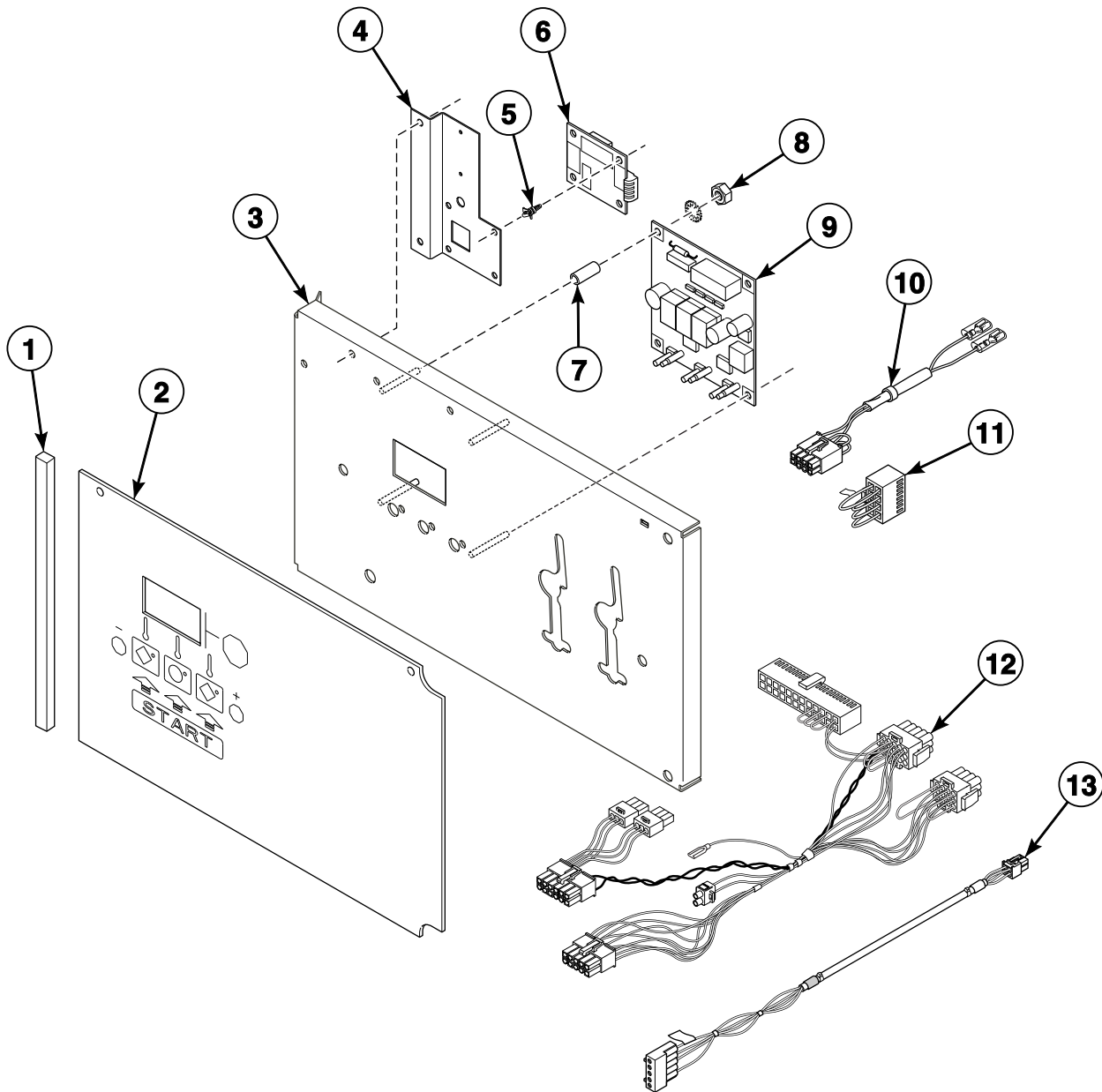
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Dual Digital Timer Control Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70370201P	Control Set	Includes items 1, 2, 4-8, 10, 12-16, 19, 20 and 23
1	70054	Nut	
2	501524	Screw	
3	70467801	Main Harness	Electric models need 55881 Harness Strap; Models through 7/31/11 and starting again 7/9/12
	70441301	Main Harness	Electric models need 55881 Harness Strap; Models starting 8/1/11 through 7/8/12
4	70357901	Control Chassis Mounting Bracket	
5	512202P	Control Assembly	
6	70367001P	Control Panel Harness	
7	512218P	Display Assembly	C and I models through 7/14/14; All other models
	70503101P	Control Assembly	C and I models starting 7/15/14
8	29787	Nut	
9	70324601	Jumper Calibration Wire	
10	56079	Panel Locator	
11	M4860P3	Buzzer Kit	Includes buzzer, bracket and harness
12	00177	Male Tab Terminal	
13	511711	Temperature Selector Switch	
14	70391701	Temperature Selector Switch Bracket	
15	24205	Nut	
16	44104601	Temperature Knob	
17	70364103	Bypass Harness	Non-CE models
18	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge
19	70455101	Rocker Switch	Start
20	70461301	Rocker Switch	
21	70362201	Overlay	G, K, L, S and Y models; C and I models through 7/14/14; U models through 8/17/14; P models starting 1/15/15; Nonreversing
	70362202	Overlay	G, K, L, S and Y models; C and I models through 7/14/14; U models through 8/17/14; P models starting 1/15/15; Reversing
	70504701	Overlay	C and I models starting 7/15/14; Nonreversing
	70504702	Overlay	C and I models starting 7/15/14; Reversing
	70494001	Overlay	U models; Models starting 8/18/14; Nonreversing
	70494002	Overlay	U models; Models starting 8/18/14; Reversing
	70362501	Overlay	H models; Nonreversing
	70362502	Overlay	H models; Reversing
	70362401	Overlay	P models; Models through 1/14/15; Nonreversing
	70362402	Overlay	P models; Models through 1/14/15; Reversing
22	70069901	Screw	
23	70360601	Control Plate Assembly	

DX4 Control Components

D and I Models with 3B, 3K, 3L, 3O, 3V, 3W, 3X and R3 Control Suffixes



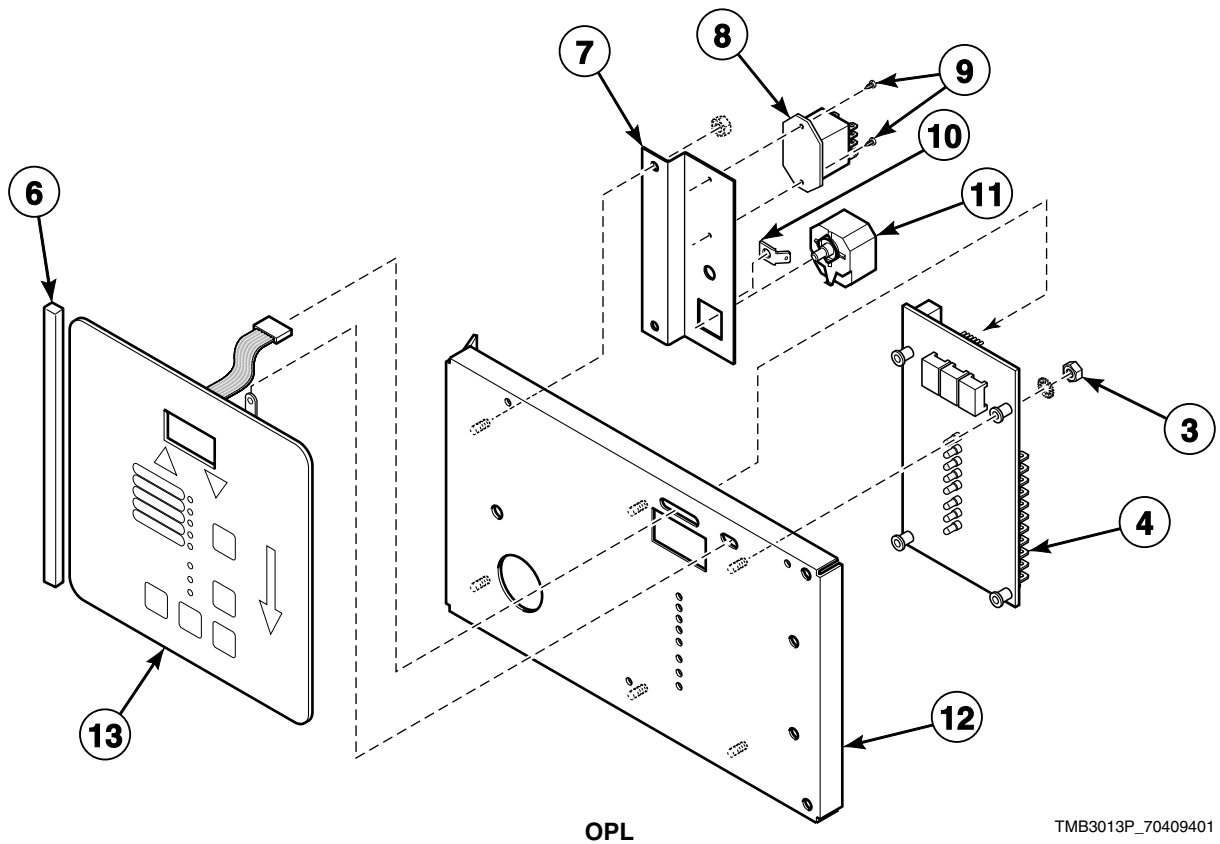
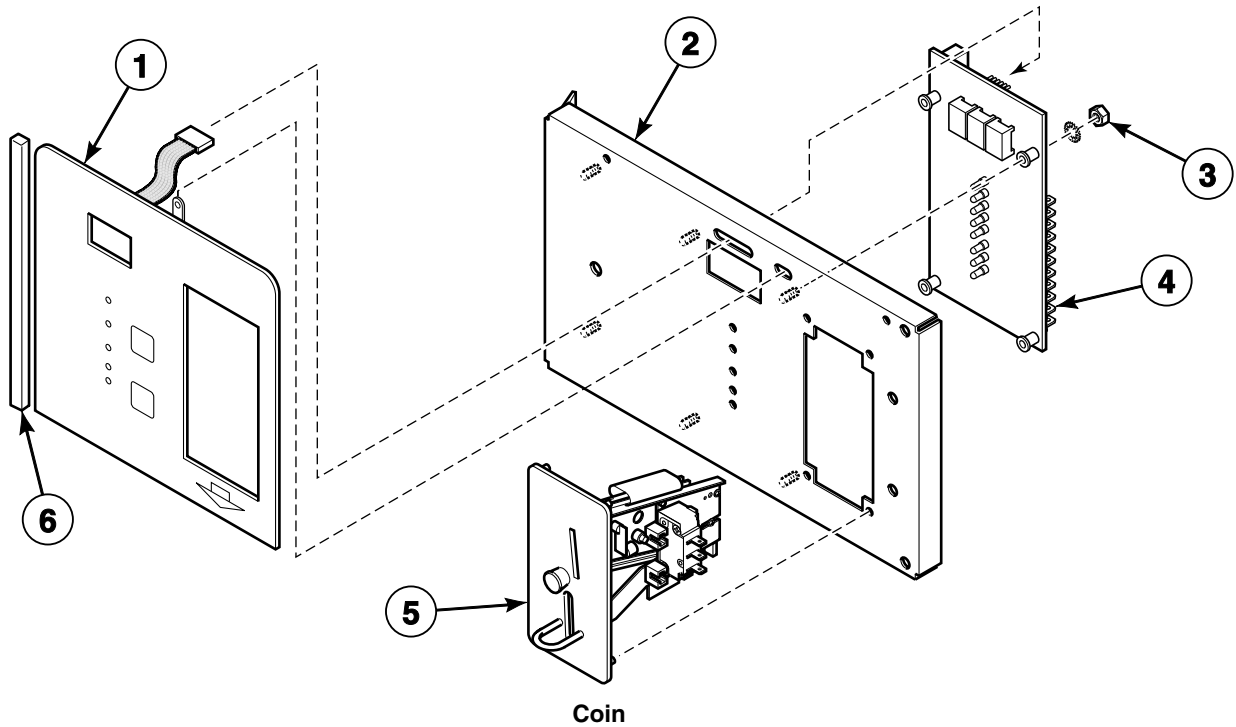
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DX4 Control Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge
2	44050401	Graphic Overlay	OPL; Models through 7/31/11
	44240501	Graphic Overlay	OPL; Models starting 8/1/11
	44050501	Graphic Overlay	Coin; Single drop; Models through 7/31/11
	44239401	Graphic Overlay	Coin; Single drop; Models starting 8/1/11
	44050502	Graphic Overlay	Coin; Dual drop; Models through 7/31/11
	44239402	Graphic Overlay	Coin; Dual drop; Models starting 8/1/11
	44239403	Graphic Overlay	Prep for central pay
3	44050701P	Control Plate Kit	
4	44263501	Bracket	CE models; All other models with 3K and 3L control suffixes
5	211/00119/00	Standoff	4 required
6	209/00471/75	Central Pay Interface Control Assembly	3K and 3L control suffixes
7	44050601	Sleeve	4 required
8	29787	Nut	
9	70462301P	Control Assembly	3O control suffix
	70462302P	Control Assembly	R3 control suffix
	70462361P	Control Assembly	3V and 3X control suffixes
	70462362P	Control Assembly	3B and 3W control suffixes
	70462369	Control Assembly	3K and 3L control suffixes
10	70364104P	Coin Vault Switch Harness	3V and 3B control suffixes; Non-CE models
11	70364103	Bypass Harness	3O, 3W, 3X and R3 control suffixes; Non-CE models
12	70489901	Control Panel Harness	Australian and CE models
	70485301	Control Panel Harness	All other models
13	70491501	Central Pay Harness	3K and 3L control suffixes

DMP Control

C and I Models with DO, DV and DX Control Suffixes
Coin Models Through 4/1/10; OPL Models Through 7/31/11



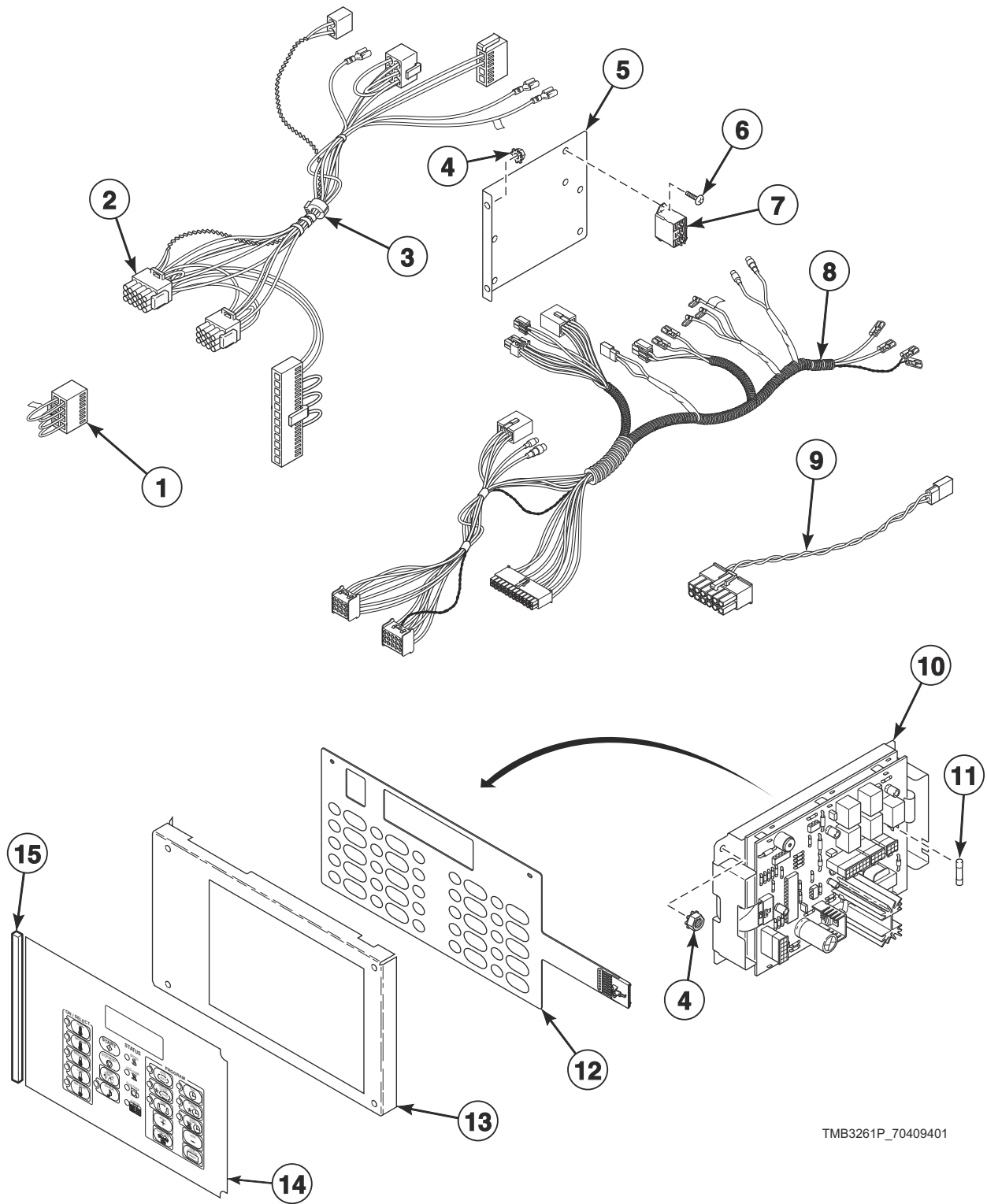
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DMP Control

REF	PART NO.	DESCRIPTION	COMMENTS
1	44039402P	Membrane Switch	Coin; DV and DX control suffixes
2	44041001	Control Plate Assembly	Coin; Includes studs; DV and DX control suffixes
3	29787	Nut	
4	44037801P	Electronic Control	
5	44039701P	Coin Drop Assembly	United States; \$.25
	44039702	Coin Drop Assembly	Mexico; 2 peso
	44039703	Coin Drop Assembly	Token; .880
	44039704	Coin Drop Assembly	Japan; 100 yen
	44039705	Coin Drop Assembly	England; 20 pence
	44039706	Coin Drop Assembly	Token; .800
	44039707	Coin Drop Assembly	England; 50 pence
6	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge
7	44041701	Relay/Buzzer Bracket	
8	M412534	Relay	
9	M402797	Screw	
10	00177	Male Tab Terminal	
11	505447	Adjustable Buzzer	
12	44040901	Control Plate Assembly	OPL; Includes studs; DO control suffix
13	44037901P	Membrane Switch	OPL; DO control suffix

OPL Microprocessor Controls

H, S and U Models Through 7/31/11
G, K, L and P Models Through 1/1/12
Models with OM Control Suffix



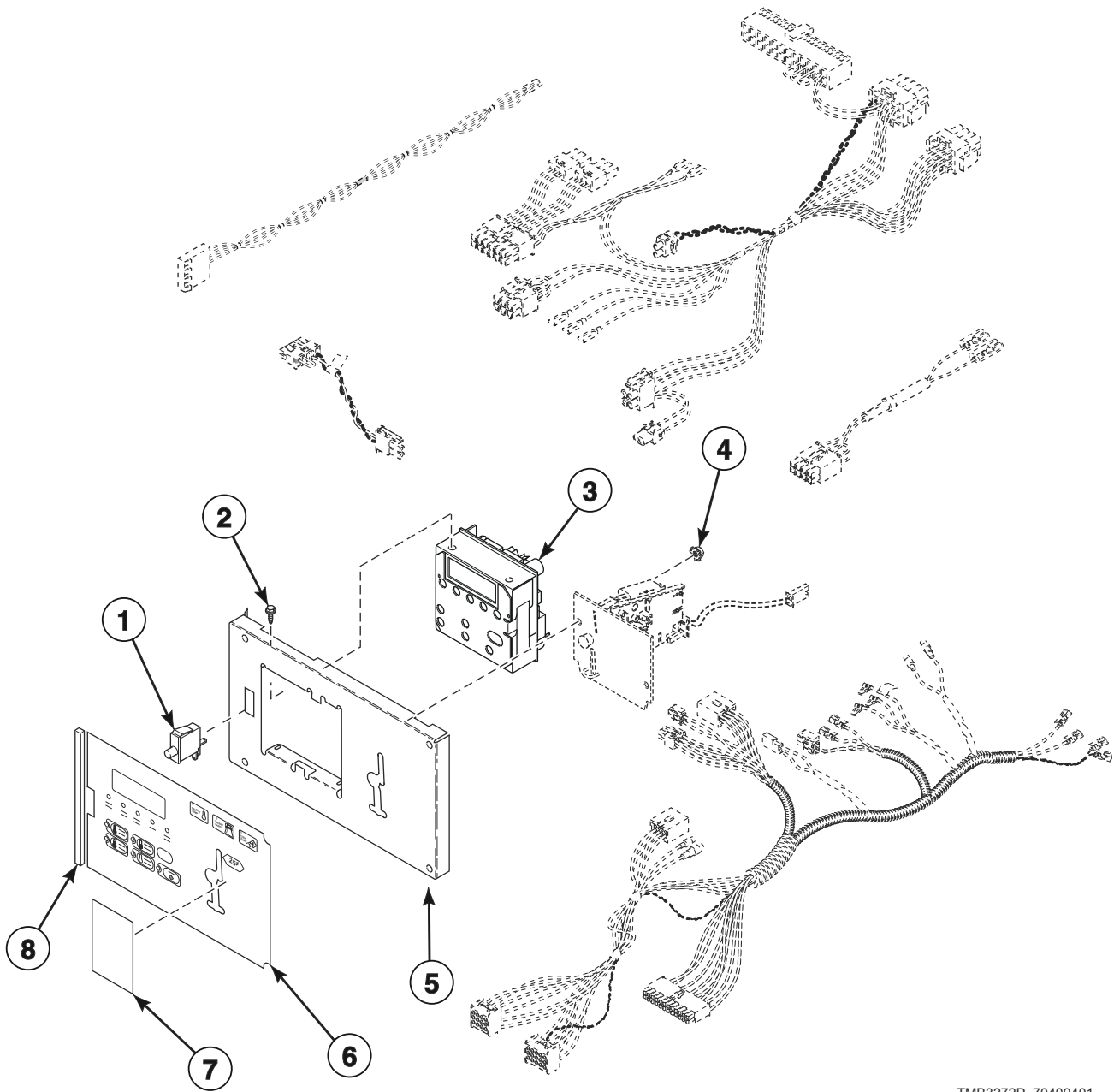
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OPL Microprocessor Controls

REF	PART NO.	DESCRIPTION	COMMENTS
	M4689P3	Electronic OPL Control Kit	GT, HT, KT, LT, PT, ST and UT models; Dual secondary transformers (M414228 Transformer for 100-240 VAC and M414229 Transformer for 380-480 VAC) must be used with this kit; Does not include overlay or harness
	M4695P3	Electronic OPL Control Kit	All other models
	M4457P3	RC Filter Kit	Includes (2) F330217P RC Filter and instructions
1	70364103	Bypass Harness	Non-CE models
2	70335301P	Control Panel Harness	GT, HT, KT, LT, PT, ST and UT models
	70382701P	Control Panel Harness	All other models
3	M413930P	Ferrite Core Assembly	
4	70054	Nut	
5	70063501	Mounting Bracket	GA, GU, HA, HU, KA, KU, LA, LU, PA, PU, SA, SU, UA and UU models; Used with 70382701P Control Panel Harness
6	M402797	Screw	GA, GU, HA, HU, KA, KU, LA, LU, PA, PU, SA, SU, UA and UU models; 2 required; Used with 70382701P Control Panel Harness; 2 required
7	M412534	Relay	GA, GU, HA, HU, KA, KU, LA, LU, PA, PU, SA, SU, UA and UU models; Used with 70382701P Control Panel Harness
8	70467801	Main Harness	Electric models need 55881 Harness Strap; Models through 7/31/11
	70441301	Main Harness	Electric models need 55881 Harness Strap; Models starting 8/1/11 through 1/1/12
9	70084303	Jumper Calibration Assembly	
10	70228401P	Control Kit	
11	70406501	Fuse	1.25 Amp
12	M414368P	Membrane Switch	
13	70175805	Control Plate Assembly	GT, HT, KT, LT, PT, ST and UT models; Includes studs
	70175806	Control Plate Assembly	All other models; Includes studs
14	70115801	Overlay	L, P, S, and U models; Icon and English
	70130401	Overlay	L, P, S, and U models; Icon
	70128701	Overlay	H models; Icon and English
	70130601	Overlay	H models; Icon and English
	44130002	Overlay	G and K models
15	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge

Coin Drop Components for MDC Models

G, H, I, K, L, P, and S Models with BB, BC, BK, BL, BW and BX Control Suffixes



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Coin Drop Components for MDC Models

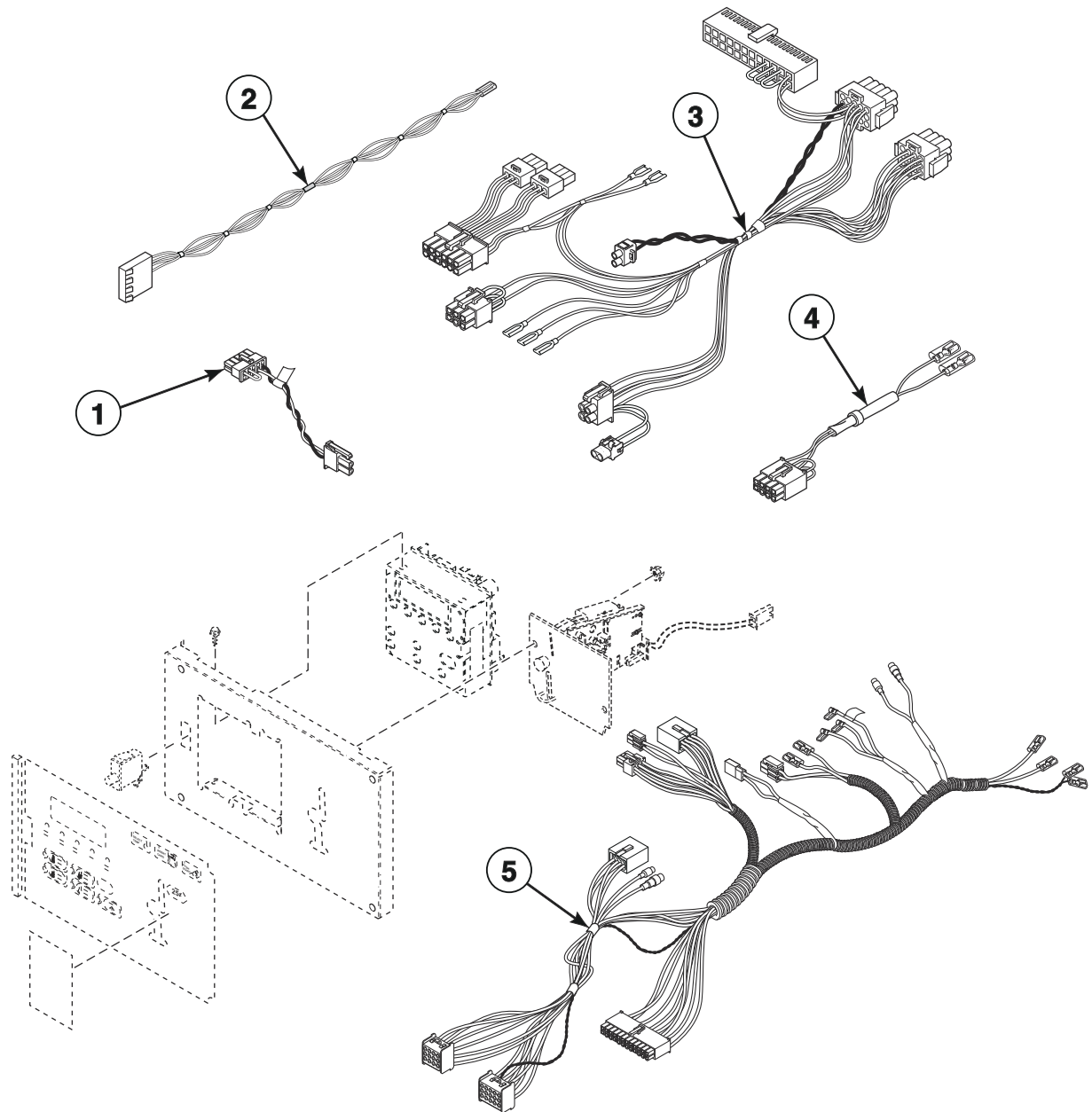
REF	PART NO.	DESCRIPTION	COMMENTS
1	70413301	Pushbutton Switch	
2	501524	Screw	4 required for mounting control
3	514273	Control Assembly	I models; Models starting 7/15/14
	511867P	Control Assembly	I models through 7/14/14; All other models
	510036P	Membrane Switch	Order to replace touchpad for 511867P Control Assembly
4	70054	Nut	3 required
5	70175807	Control Plate Assembly	
6	70257701	Overlay	L and S models; BC, BK*, BL* and BX control suffixes; Text; Single drop
	70261001	Overlay	L and S models; BC, BK*, BL* and BX control suffixes; Icon; Single drop
	70257702	Overlay	L and S models; BC and BX control suffixes; Text; Dual drop
	70261002	Overlay	L and S models; BC and BX control suffixes; Icon; Dual drop
	70258001	Overlay	H models; BC, BK*, BL* and BX control suffixes; Text; Single drop
	70261201	Overlay	H models; BC, BK*, BL* and BX control suffixes; Icon; Single drop
	70258002	Overlay	H models; BC and BX control suffixes; Text; Dual drop
	70261202	Overlay	H models; BC and BX control suffixes; Icon; Dual drop
	70259001	Overlay	P models through 9/30/14; BK* and BL* control suffixes
	70508701	Overlay	P models starting 10/1/14
	70258101	Overlay	H models; BC, BK*, BL* and BX control suffixes; Text; Single drop
	70453001	Overlay	G and K models; Text; Single drop
	70453002	Overlay	G and K models; Text; Dual drop
	70491901	Overlay	I models; Models through 7/14/14; BC and BX control suffixes; Single drop
	70491902	Overlay	I models; Models through 7/14/14; BC and BX control suffixes; Dual drop
	70505201	Overlay	I models; Models starting 7/15/14; BC and BX control suffixes; Single drop
	70505202	Overlay	I models; Models starting 7/15/14; BC and BX control suffixes; Dual drop
7	39564	Coin Drop Overlay	S models; BK* and BL* control suffixes; Cover
	70246301	Coin Cover Overlay	G, H, I, K and L models; BK* and BL* control suffixes; Cover
	70286701	Overlay	P models through 9/30/14; BK* and BL* control suffixes; Cover
	70321001	Overlay	P models through 9/30/14; BC** and BX** control suffixes; Single drop; Right side
	70129501	Overlay	P models through 9/30/14; BC** and BX** control suffixes; Single drop; Left side
	70129601	Overlay	P models through 9/30/14; BC** and BX** control suffixes; Dual drop
	70510501	Overlay	P models starting 10/1/14; Single drop
	70510601	Overlay	P models starting 10/1/14; Dual drop
	70510701	Overlay	P models starting 10/1/14; World drop
	70510801	Overlay	P models starting 10/1/14; BK* and BL* control suffixes
	70510901	Overlay	P models; Models starting 10/1/14; Blank for central pay
8	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge

* NOTE: BK and BL control suffixes requires an overlay and overlay cover specific to model.

** NOTE: P models with BC or BX control suffixes require an overlay and coin drop overlay.

Coin Drop Components for MDC Models - Wire Harnesses

G, H, I, K, L, P, and S Models with BB, BC, BK, BL, BW and BX Control Suffixes



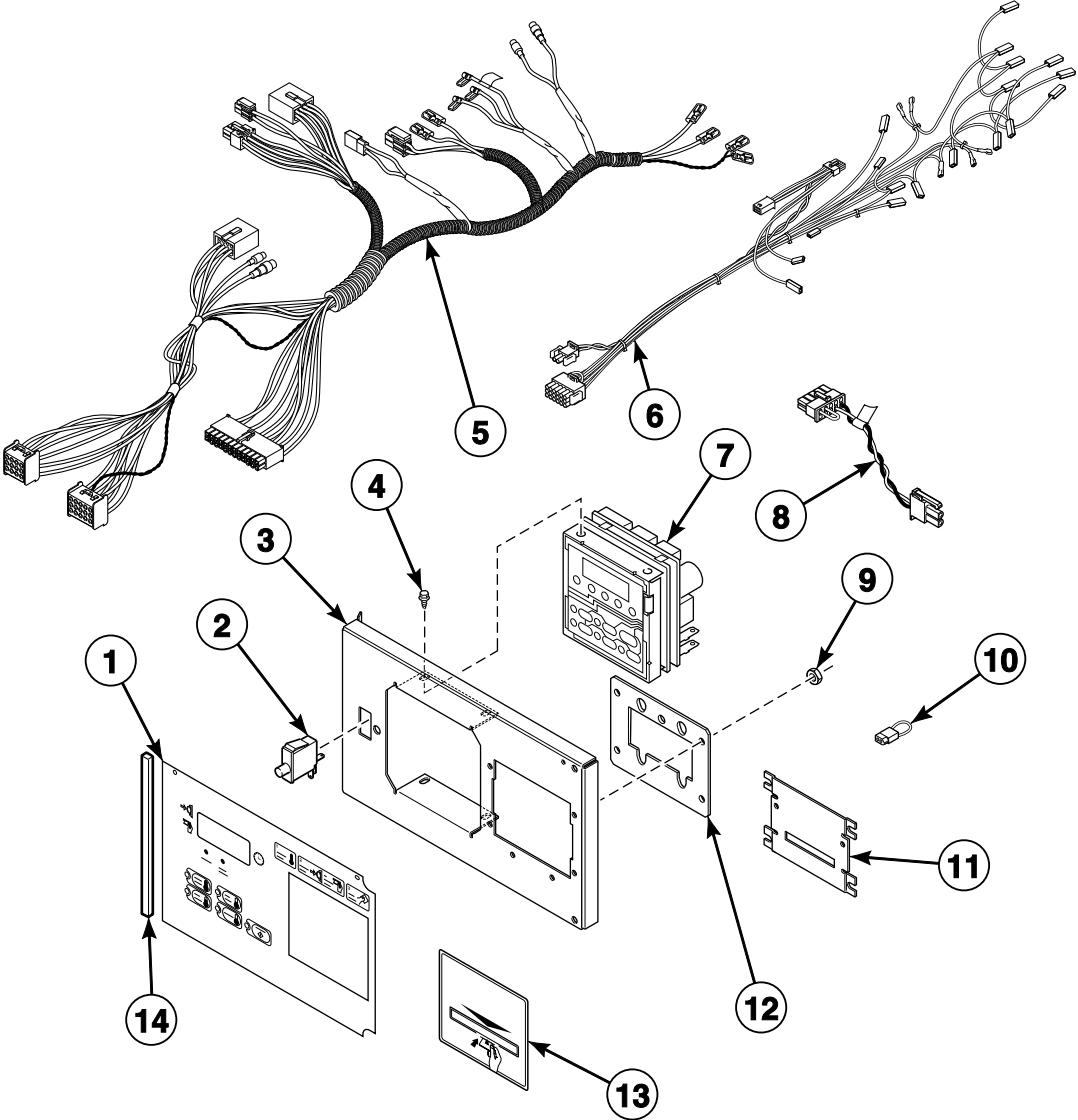
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Coin Drop Components for MDC Models - Wire Harnesses

REF	PART NO.	DESCRIPTION	COMMENTS
1	70324601	Jumper Calibration Wire	
2	70484601	Central Pay Harness	BK and BL control suffixes
3	70368001P	Control Panel Harness	GT, HT, IT, KT, LT, PT and ST models; Control panel to main harness
	70315501P	Control Panel Harness	All other models; Control panel to main harness
4	70364104P	Coin Vault Switch Harness	Non-CE models
5	70467801	Main Harness	Electric models need 55881 Harness Strap; Models through 7/31/11 and starting again 7/9/12
	70441301	Main Harness	Electric models need 55881 Harness Strap; Models starting 8/1/11 through 7/8/12

BY and BZ Control Option for MDC Models

H, I, K, L, P and S Models



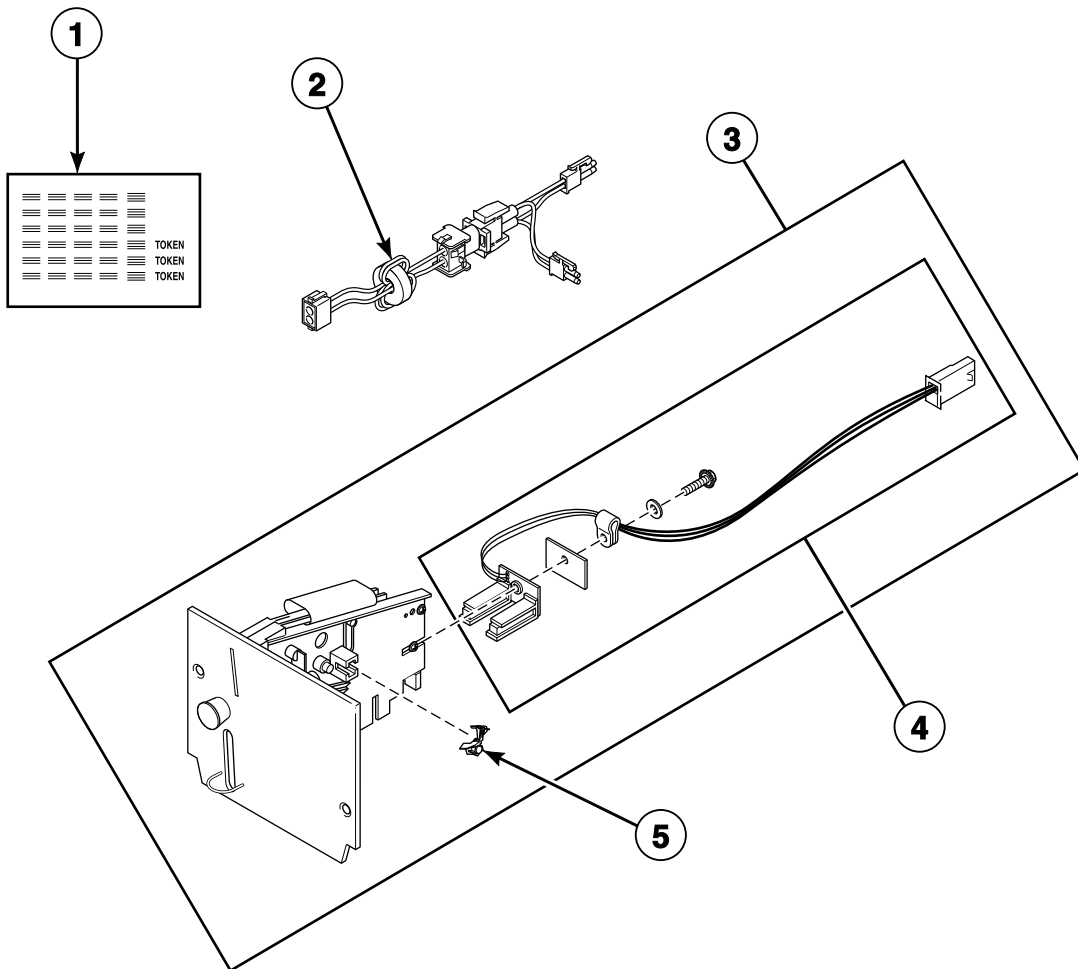
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BY and BZ Control Option for MDC Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70257703	Overlay	L and S models; Text or icon
	70258003	Overlay	H models; Text or icon
	70453101	Overlay	K models
	70491903	Overlay	I models; Models through 7/14/14
	70505203	Overlay	I models; Models starting 7/15/14
	70509701	Overlay	P models
2	70413301	Pushbutton Switch	
3	70348801	Control Plate Assembly	
4	501524	Screw	4 required
5	70467801	Main Harness	Electric models need 55881 Harness Strap; Models through 7/31/11 and starting again 7/9/12
	70441301	Main Harness	Electric models need 55881 Harness Strap; Models starting 8/1/11 through 7/8/12
6	70368001P	Control Panel Harness	HT, IT, KT, LT, PT and ST models
	70315501P	Control Panel Harness	All other models
7	514273	Control Assembly	I models; Models starting 7/15/14
	511867P	Control Assembly	I models through 7/14/14; All other models
	510036P	Membrane Switch	Order to replace touchpad for 511867P Control Assembly
8	70324601	Jumper Calibration Wire	
9	70054	Nut	
10	70364103	Bypass Harness	Non-CE models
11	44089501	Slot Card Plate Assembly	Included in literature packet
12	70208801	Mounting Plate	
13	70334201	Card Reader Overlay	Black; Included in literature packet
	70334301	Card Reader Overlay	Gray; Included in literature packet
	70511001	Overlay	P models; With card slot
14	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge

Coin Drops

All Models Except U Models



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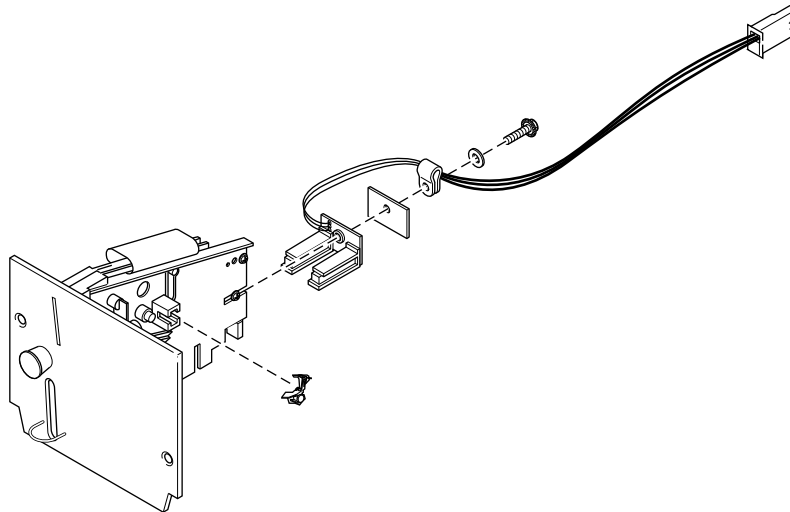
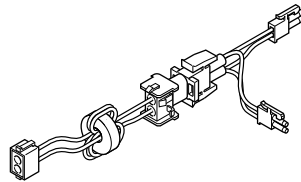
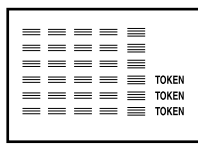
Coin Drops

REF	PART NO.	DESCRIPTION	COMMENTS
1	38725	Coin Identification Paper	
2	44065801	Electronic Coin Drop Harness	Models through 4/14/09
3	70294103P	Electronic Coin Drop Assembly	United Kingdom (default) and Europe
	70294104	Electronic Coin Drop Assembly	Europe (default), Denmark and Norway
	70294105P	Electronic Coin Drop Assembly	Australia (default), New Zealand, Hong Kong, South Korea and Malaysia
	70294106	Electronic Coin Drop Assembly	Mexico (default), Ecuador and United States
	70294107	Electronic Coin Drop Assembly	Lithuania (default), Latvia and Europe
	70294111	Electronic Coin Drop Assembly	Euro; .10, .20, .50, 1.00 and 2.00
	70294116	Electronic Coin Drop Assembly	Malaysia (default) and China
	70294117	Electronic Coin Drop Assembly	Russia; 5.00 and 10.00
	70294119	Electronic Coin Drop Assembly	Thailand; 1, 5 and 10 Baht
	70294120	Electronic Coin Drop Assembly	Chile; Chelean peso
	70294121	Electronic Coin Drop Assembly	Singapore
	70441601P	Coin Drop	USA; \$.25
	70256402P	Coin Drop	USA; Dual; \$.25 and \$1.00
	70429001	Coin Drop	D models; USA
	38475	Coin Drop Assembly	Japan; 100 yen
	38519	Coin Drop Assembly	Japan; 100 and 500 yen
	38467	Coin Drop Assembly	Australia; .20 and 1.00
	70447301	Coin Drop Assembly	Australia; 1.00 and 2.00
	70482401	Coin Drop Assembly	New Zealand; 1.00 and 2.00
	39748	Coin Drop	Token; Jeton; Grooves on the face of the token; HU, LU, PU and SU models
	210195	Coin Drop Assembly	Euro; .20 and 1.00
	210196	Coin Drop Assembly	Euro; .50 and 1.00
	38462P	Coin Drop Assembly	Token; STD-118-1; .880 diameter x .079 thick; Brass
	38463	Coin Drop Assembly	Token; STD-118-5; .990 diameter x .081 thick; Silver
	70471601	Coin Drop Assembly	Token; 7K
	38464P	Coin Drop Assembly	Canada; .25
	70441602	Coin Drop Assembly	Canada; .25 and 1.00
	38472	Coin Drop Assembly	England; 20 pence and 1 pound
	N/A	Coin Drop Assembly	Denmark; 1 and 5 DKK; May replace with 70294104P Electronic Coin Drop Assembly
	38521	Coin Drop Assembly	Korea; 100 and 500 won
	38963P	Coin Drop	Token STD-118-16 not available; Replacement for 38963P Coin Drop only
	39157	Coin Drop Assembly	Israel; Shekel
	CK114	Coin Drop Assembly	Singapore; Old 1.00
	CK123	Coin Drop Assembly	Singapore; New 1.00
	N/A	Coin Drop Assembly	Taiwan; Dual; 5 and 10 NT; May replace with CK113 Electronic Coin Drop Kit
	CK077	Coin Drop Kit	Taiwan; 10 NT
4	200674P	Opto Coupler	
5	201595P	Wire Guard	

N/A = Part no longer available

Coin Drop Kits

All Models Except U Models



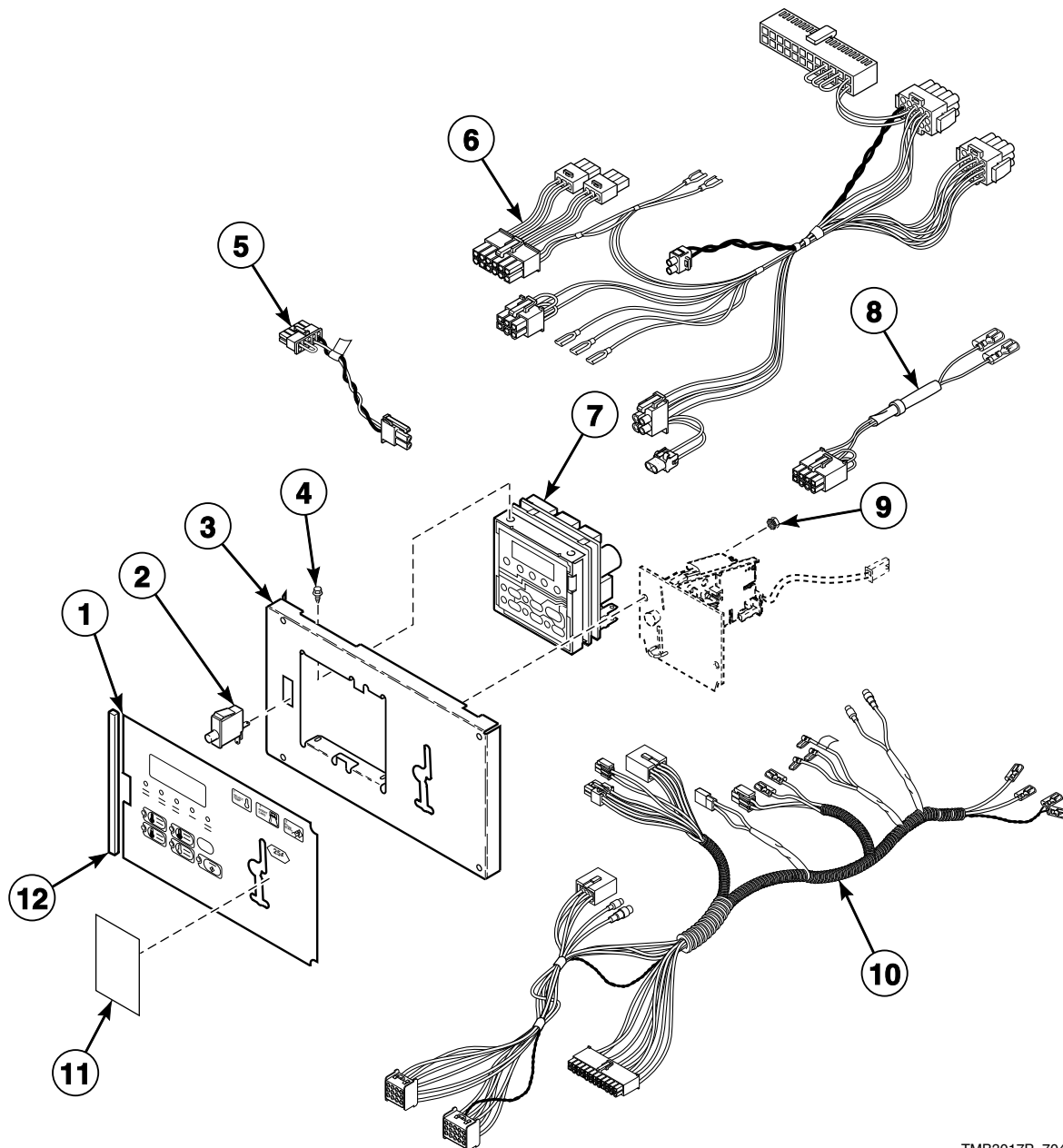
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Coin Drop Kits

REF	PART NO.	DESCRIPTION	COMMENTS
	CK115	Electronic Coin Drop Kit	United States and Canada
	CK099	Electronic Coin Drop Kit	Australia (default), New Zealand, Hong Kong, South Korea and Malaysia
	CK100	Electronic Coin Drop Kit	United Kingdom (default) and Europe
	CK101	Electronic Coin Drop Kit	Europe (default), Denmark and Norway
	CK103	Electronic Coin Drop Kit	Lithuania (default), Latvia and Europe
	CK108	Electronic Coin Drop Kit	South Africa
	CK109	Electronic Coin Drop Kit	Euro
	CK113	Electronic Coin Drop Kit	Japan and Taiwan
	CK116	Electronic Coin Drop Kit	Malaysia (default) and China
	CK117	Electronic Coin Drop Kit	Russia
	CK118	Electronic Coin Drop Kit	Philippine
	CK119	Electronic Coin Drop Kit	Thailand
	CK120	Electronic Coin Drop Kit	Chile
	CK121	Electronic Coin Drop Kit	Singapore
	CK122	Electronic Coin Drop Kit	New Zealand; 1.00 and 2.00

Coin Drop Components for NetMaster Models

S Models Through Serial No. 0904002963
NC, NX, ZC and ZX Control Suffixes



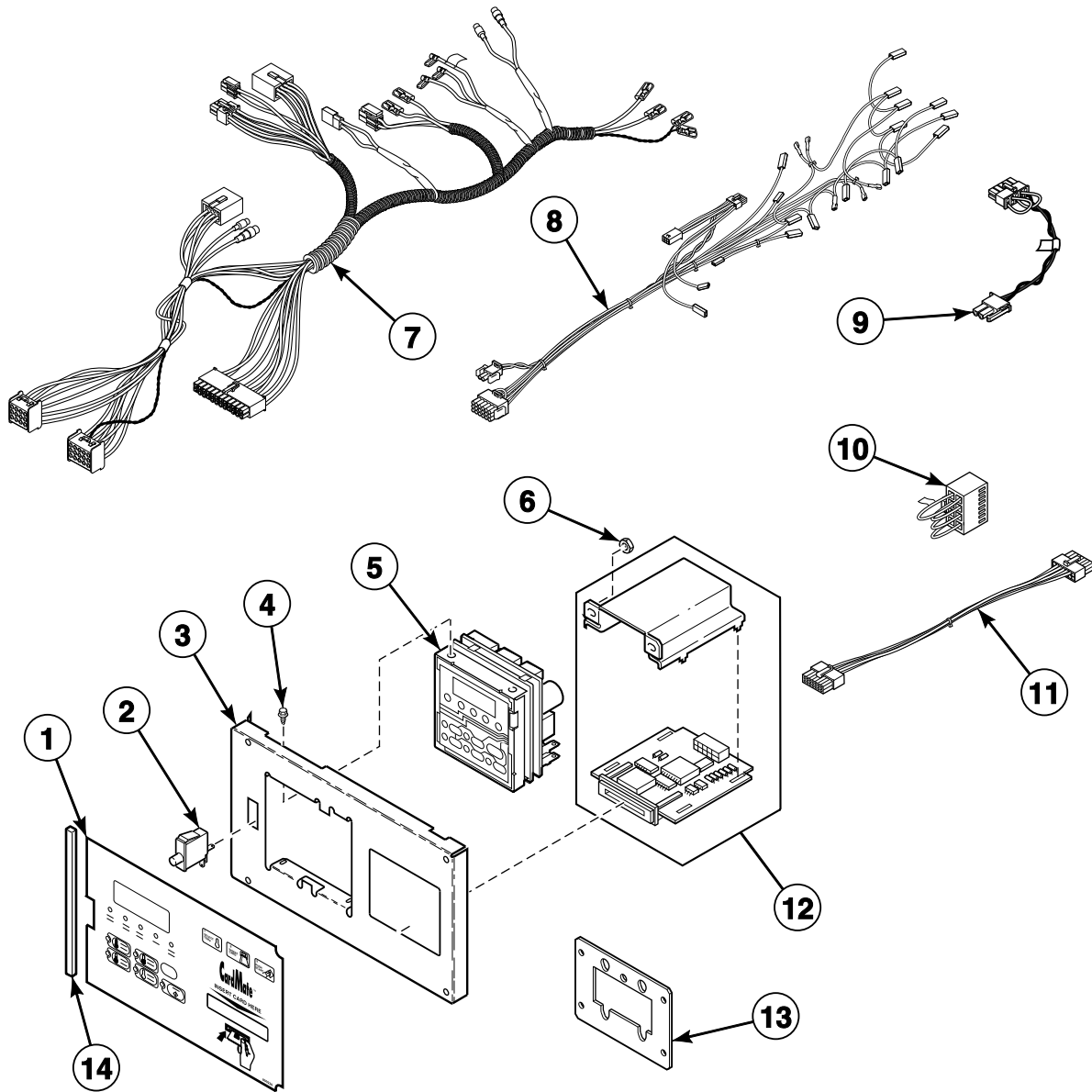
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Coin Drop Components for NetMaster Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70184301	Overlay	ST models; Single drop
	70184302	Overlay	ST models; Dual drop
2	70413301	Pushbutton Switch	
3	70175807	Control Plate Assembly	
4	501524	Screw	For mounting NetMaster control
5	70324601	Jumper Calibration Wire	
6	70368001P	Control Panel Harness	ST models
	70315501P	Control Panel Harness	SA and SU models
7	505905P	Control Kit	
	510036P	Membrane Switch	Order to replace touchpad for 510034 Control Assembly in 505905P Control Kit
8	70364104P	Coin Vault Switch Harness	Non-CE models
9	70054	Nut	
10	70467801	Main Harness	Electric models need 55881 Harness Strap
11	44147801	Overlay	
12	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge

Card Reader Components for NetMaster Models

S Models Through Serial No. 0904002963
NR, NY, ZR and ZY Control Suffixes



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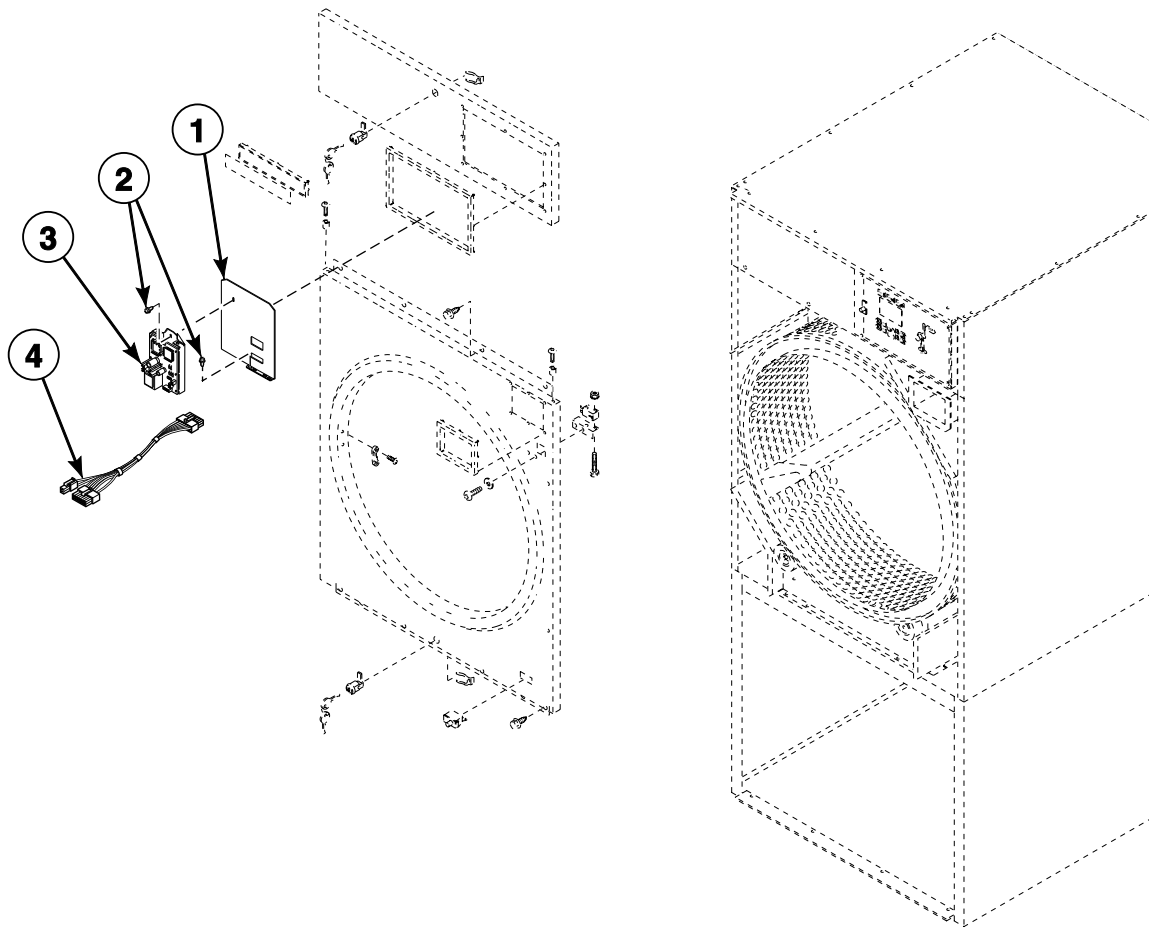
Card Reader Components for NetMaster Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Overlay	ST models; Card reader ready
	70184401	Overlay	ST models; Card reader
2	70413301	Pushbutton Switch	
3	N/A	Control Plate Assembly	Card reader
	70348801	Control Plate Assembly	Card ready
4	501524	Screw	
5	505905P	Control Kit	
	510036P	Membrane Switch	Order to replace touchpad for 510034 Control Assembly in 505905P Control Kit
6	70054	Nut	
7	70467801	Main Harness	Electric models need 55881 Harness Strap
8	70368001P	Control Panel Harness	ST models
	70315501P	Control Panel Harness	SA and SU models
9	70324601	Jumper Calibration Wire	
10	70364103	Bypass Harness	NR and ZR control suffixes; Non-CE models
11	70206601	Card Reader Network Harness Assembly	Card reader to network board
	70211801	Card Reader Harness Assembly	Card reader to control
12	510068P	Card Reader and Bracket Assembly	
13	70208801	Mounting Plate	Use with 70348801 Control Plate Assembly
14	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge

N/A = Part no longer available

Network Board for NetMaster Models

SA and ST Models Through Serial No. 0904002963 with ZC, ZR, ZX and ZY Control Suffixes



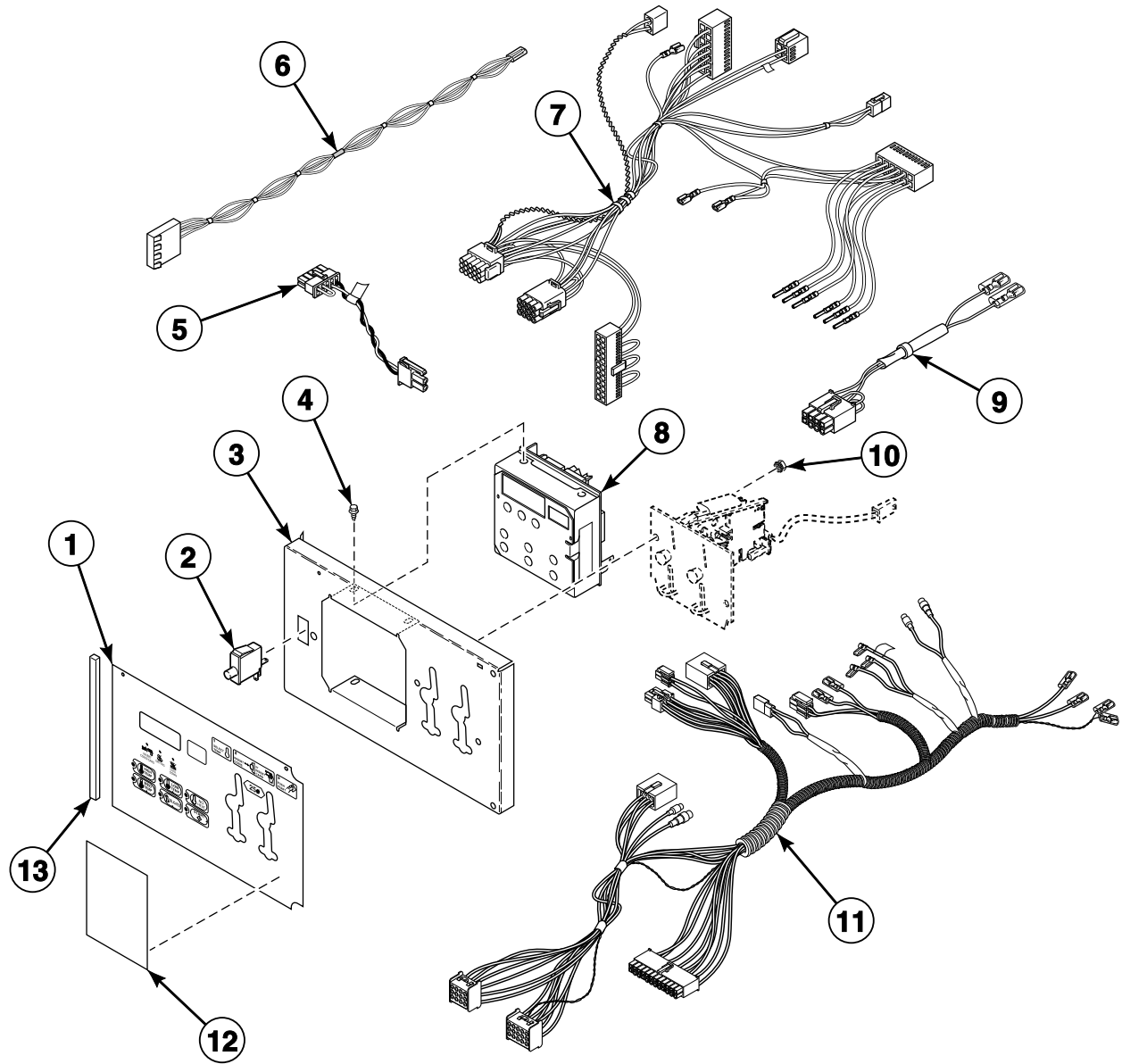
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Network Board for NetMaster Models

REF	PART NO.	DESCRIPTION	COMMENTS
	800246	Communication Wire Harness Assembly	
1	70201401	Network Plug Support	
2	430497	Screw	
3	210016P	Network Board Assembly	
4	800217	Network Wire Harness Assembly	

Coin Drop Components for Quantum Control

M and S Models with LB, LC, LK, LL, LW, LX, WB, WC, WK, WL, WW and WX Control Suffixes



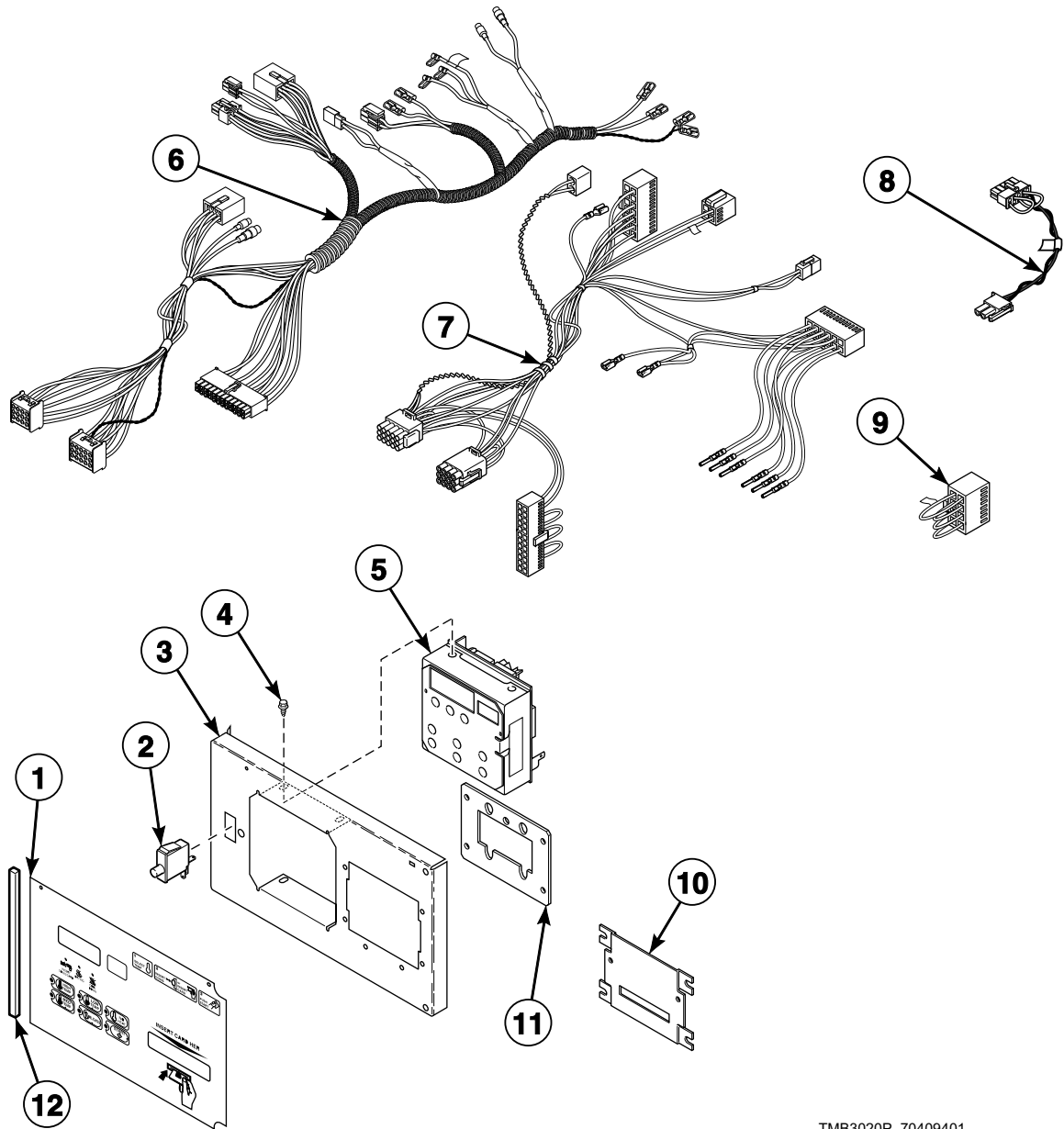
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Coin Drop Components for Quantum Control

REF	PART NO.	DESCRIPTION	COMMENTS
	NK206	Network Retrofit Kit	LC and LX control suffixes; Wired
	NK220	Network Controller Kit	LC and LX control suffixes; Wired
	NK301	Wireless Network Kit	LC and LX control suffixes; Wireless
	NK320	Ethernet Gateway Kit	LC and LX control suffixes; Wireless
	NK330	USB Gateway Kit	LC and LX control suffixes; Wireless
	203346	USB IR Interface Kit	
1	70449501	Control Overlay	M models
	70410001	Control Overlay	S models; Single drop
	70410002	Control Overlay	S models; Dual drop
2	70413301	Pushbutton Switch	
3	70291001P	Control Plate Kit	
4	501524	Screw	For mounting item 8
5	70324601	Jumper Calibration Wire	
6	70484601	Central Pay Harness	LK, LL, WK and WL control suffixes
7	70410401P	Control Panel Harness	
8	70450501P	Control Assembly	Nonreversing
	70450503	Control Assembly	Reversing
9	70364104P	Coin Vault Switch Harness	Non-CE models
10	70054	Nut	
11	70467801	Main Harness	Electric models need 55881 Harness Strap; Models through 7/31/11 and starting again 7/9/12
	70441301	Main Harness	Electric models need 55881 Harness Strap; Models starting 8/1/11 through 7/8/12
12	39564	Coin Drop Overlay	LK, LL, WK and WL control suffixes; Cover
13	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge

Card Reader Components for Quantum Control

M and S Models with LY, LZ, WY and WZ Control Suffixes



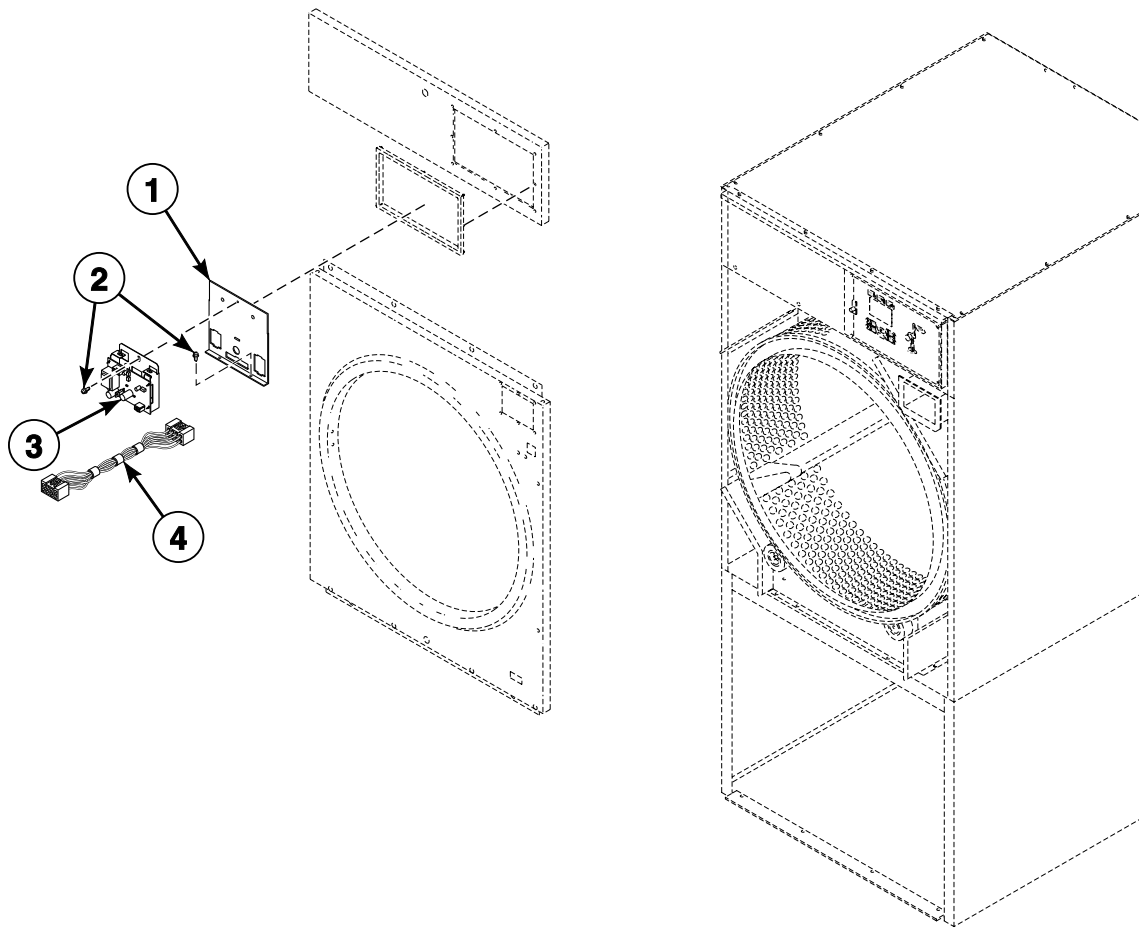
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Card Reader Components for Quantum Control

REF	PART NO.	DESCRIPTION	COMMENTS
	NK206	Network Retrofit Kit	LY control suffix; Wired
	NK220	Network Controller Kit	LYcontrol suffix; Wired
	NK301	Wireless Network Kit	LY control suffix; Wireless
	NK320	Ethernet Gateway Kit	LY control suffix; Wireless
	NK330	USB Gateway Kit	LY control suffix; Wireless
	203346	USB IR Interface Kit	
1	70410003	Overlay	
2	70413301	Pushbutton Switch	
3	70348801	Control Plate Assembly	
4	501524	Screw	
5	70450501P	Control Assembly	Nonreversing
	70450503	Control Assembly	Reversing
6	70467801	Main Harness	Electric models need 55881 Harness Strap; Models through 7/31/11 and starting again 7/9/12
	70441301	Main Harness	Electric models need 55881 Harness Strap; Models starting 8/1/11 through 7/8/12
7	70410401P	Control Panel Harness	
8	70324601	Jumper Calibration Wire	
9	70364103	Bypass Harness	Non-CE models
10	44089501	Slot Card Plate Assembly	
11	70208801	Mounting Plate	
12	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge

Network Board for Quantum Control

M and S Models with WB, WC, WW, WX, WY and WZ Control Suffixes



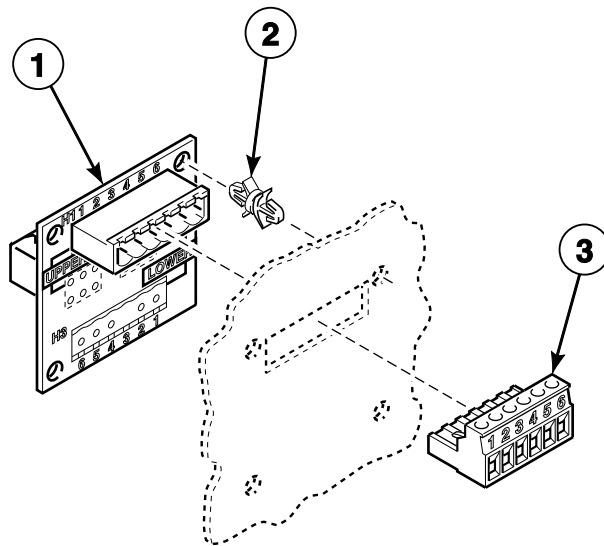
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Network Board for Quantum Control

REF	PART NO.	DESCRIPTION	COMMENTS
	800246	Communication Wire Harness Assembly	
1	70307002	Control Housing Cover	
2	430497	Screw	
3	201341	Network Board Assembly	
4	44088501P	Network Wire Harness Assembly	

Communication Board

S Models Through Serial No. 0904002963 with ZC and ZR Control Suffixes
M and S Models with WB and WC Control Suffixes



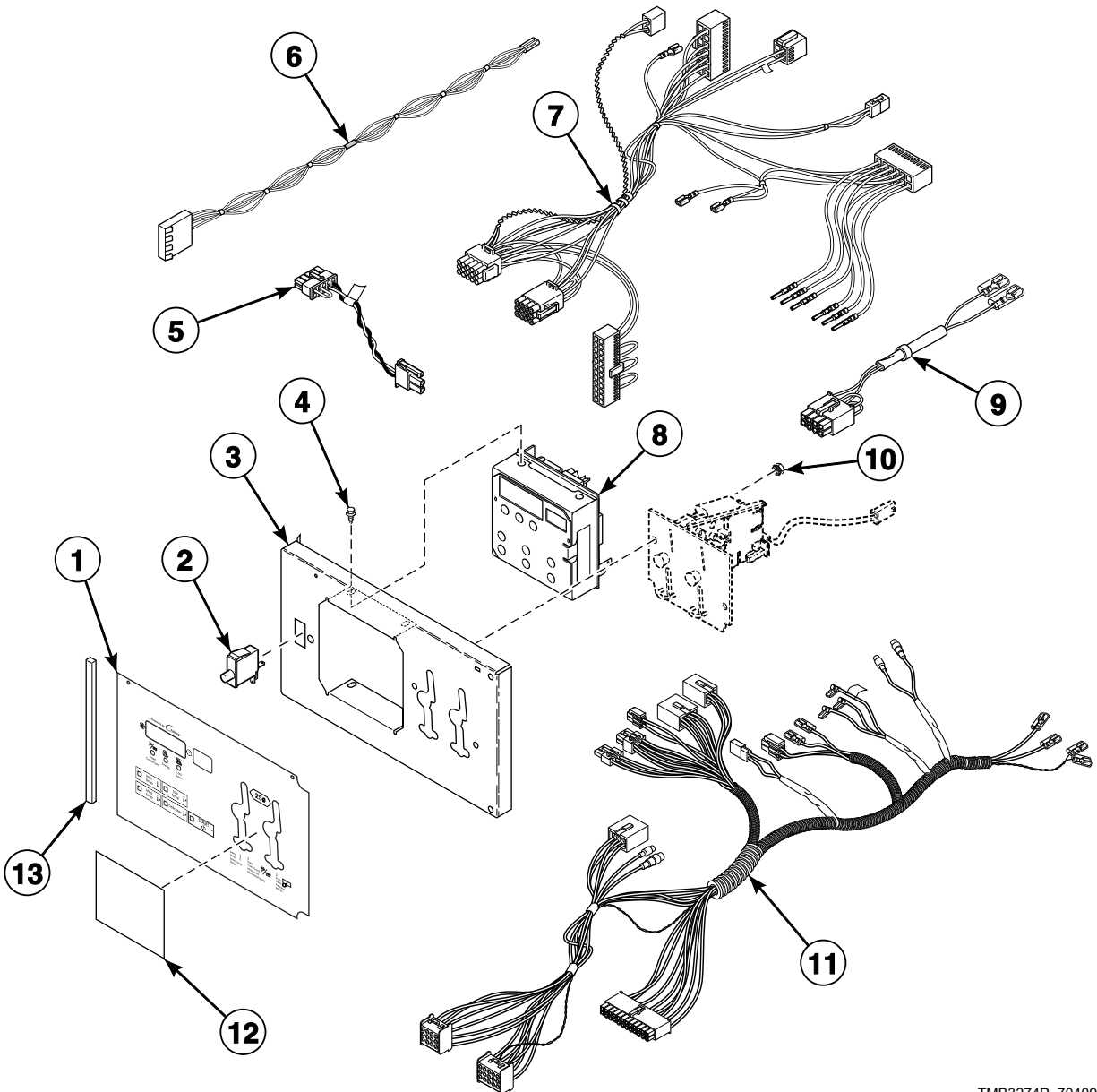
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Communication Board

REF	PART NO.	DESCRIPTION	COMMENTS
1	210095P	Communication Board	
2	210098	PC Board Standoff	4 required
3	210099	Communication Connector	

Coin Drop Components for Galaxy 600 Control

H Models with KB, KC, KK, KL, KW and KX Control Suffixes



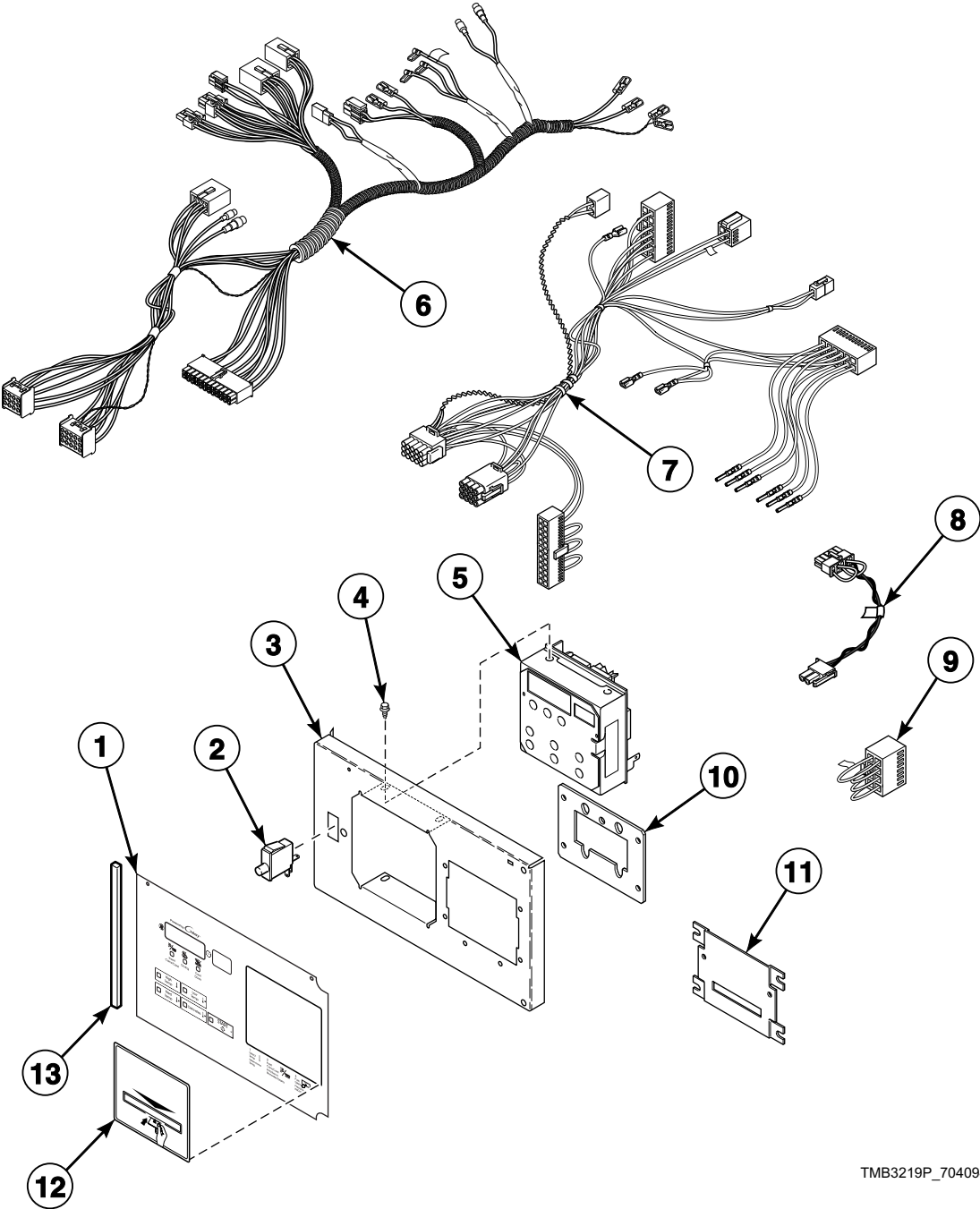
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Coin Drop Components for Galaxy 600 Control

REF	PART NO.	DESCRIPTION	COMMENTS
	203346	USB IR Interface Kit	
1	70473001	Control Overlay	Single drop; Gray
	70473002	Control Overlay	Dual drop; Gray
	70504501	Overlay	Single drop; Gray/green
	70504502	Overlay	Dual drop; Gray/green
	70504601	Overlay	Single drop; Green
	70504602	Overlay	Dual drop; Green
2	70413301	Pushbutton Switch	
3	70291001P	Control Plate Kit	
4	501524	Screw	For mounting item 8
5	70324601	Jumper Calibration Wire	
6	70484601	Central Pay Harness	KK and KL control suffixes
7	70410401P	Control Panel Harness	
8	70450502P	Control Assembly	Nonreversing
	70450504	Control Assembly	Reversing
9	70364104P	Coin Vault Switch Harness	Non-CE models
10	70054	Nut	
11	70467801	Main Harness	
12	70246301	Coin Cover Overlay	KK and KL control suffixes; Cover
13	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge

Card Reader Components for Galaxy 600 Control

H Models with KY and KZ Control Suffixes



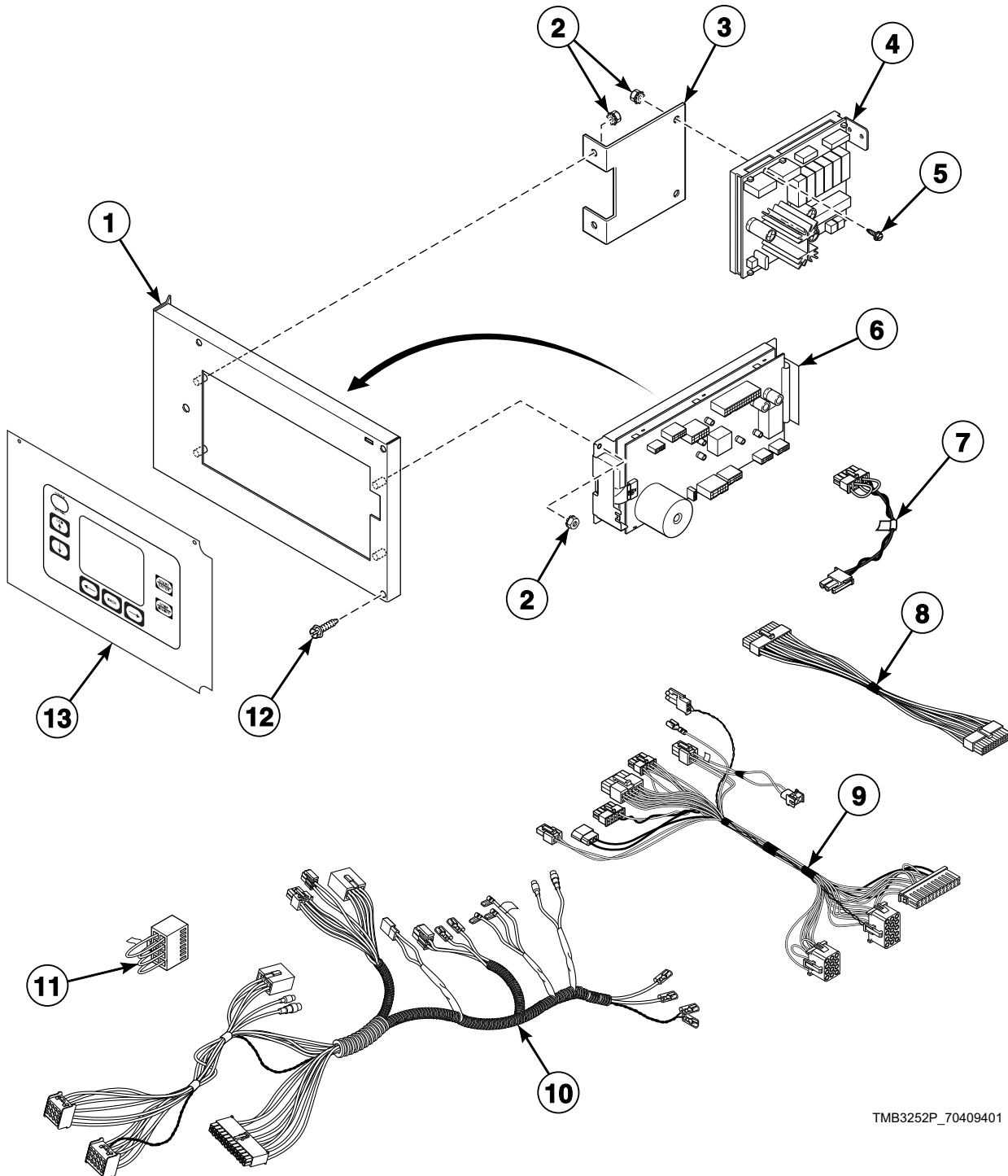
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Card Reader Components for Galaxy 600 Control

REF	PART NO.	DESCRIPTION	COMMENTS
	203346	USB IR Interface Kit	
1	70473003	Control Overlay	Gray
	70504503	Overlay	Gray/green
	70504603	Overlay	Green
2	70413301	Pushbutton Switch	
3	70336501	Control Plate Assembly	
4	501524	Screw	
5	70450502P	Control Assembly	Nonreversing
	70450504	Control Assembly	Reversing
6	70467801	Main Harness	
7	70410401P	Control Panel Harness	
8	70324601	Jumper Calibration Wire	
9	70364103	Bypass Harness	Non-CE models
10	70208801	Mounting Plate	
11	44089501	Slot Card Plate Assembly	
12	70334301	Card Reader Overlay	
13	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge

UniLinc Control

U Models with RU and UO Control Suffixes



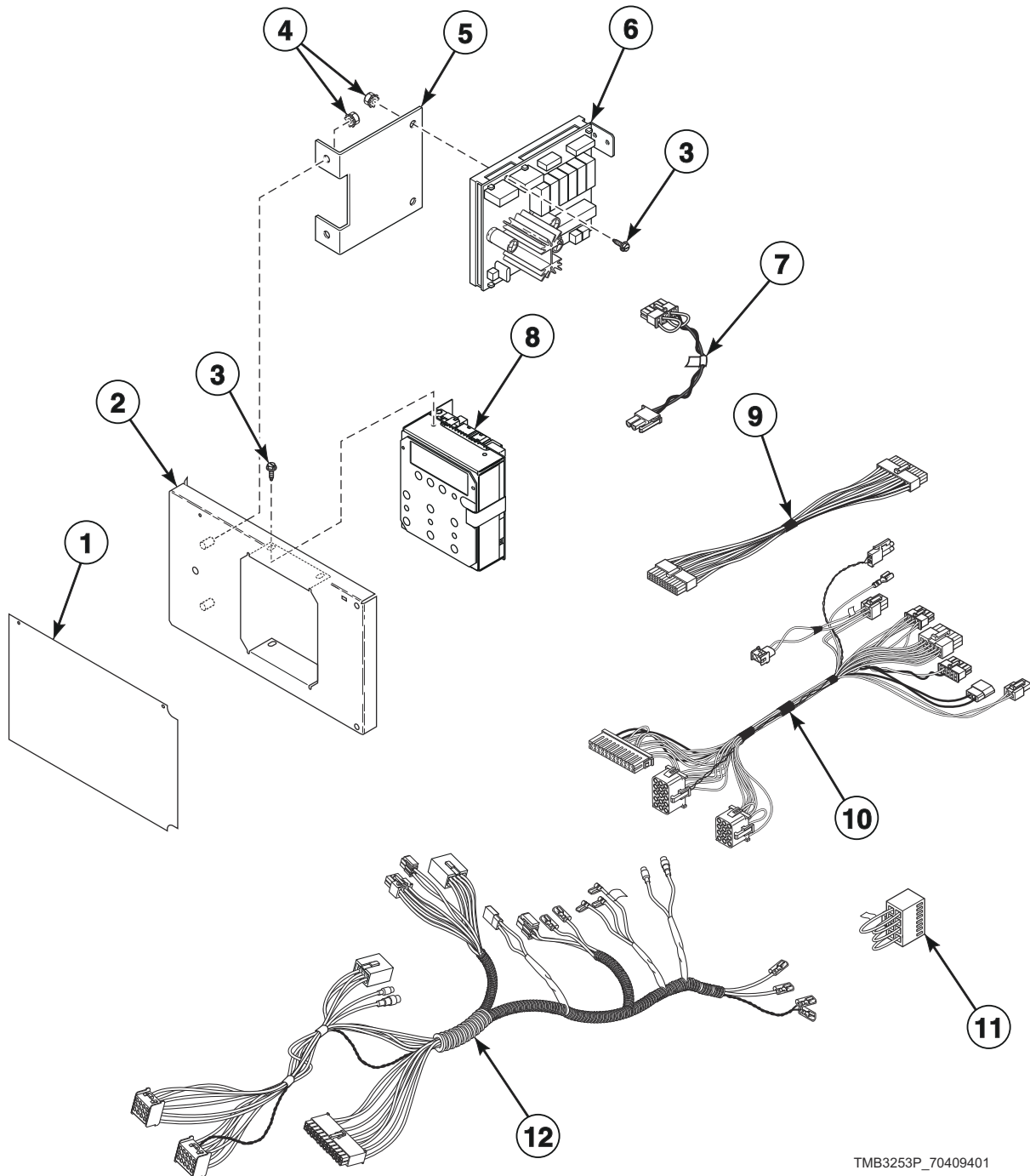
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UniLinc Control

REF	PART NO.	DESCRIPTION	COMMENTS
	NK206	Network Retrofit Kit	Wired
	NK220	Network Controller Kit	Wired
	NK301	Wireless Network Kit	Wireless
	NK320	Ethernet Gateway Kit	Wireless
	NK330	USB Gateway Kit	Wireless
	203346	USB IR Interface Kit	
1	70475601	Control Plate Assembly	
2	70054	Nut	
3	70440601	Output Bracket	
4	70434101P	Control Assembly	
5	501524	Screw	
6	70454001P	Control Assembly	
7	70324601	Jumper Calibration Wire	
8	44186101	Output Harness	Use between item 4 and item 6
9	44240301	Control Panel Harness	Goes from item 6 to main harness
10	70441301	Main Harness	Models through 7/8/12
	70467801	Main Harness	Models starting 7/9/12
11	70364103	Bypass Harness	Non-CE models
12	70069901	Screw	
13	70432201	Overlay	Models through 8/17/14
	70499001	Overlay	Models starting 8/18/14

LED OPL Control

C, D, H, I, S and U Models
G, K, L, P and Y Models Starting 1/16/12
Models with EO and RE Control Suffixes

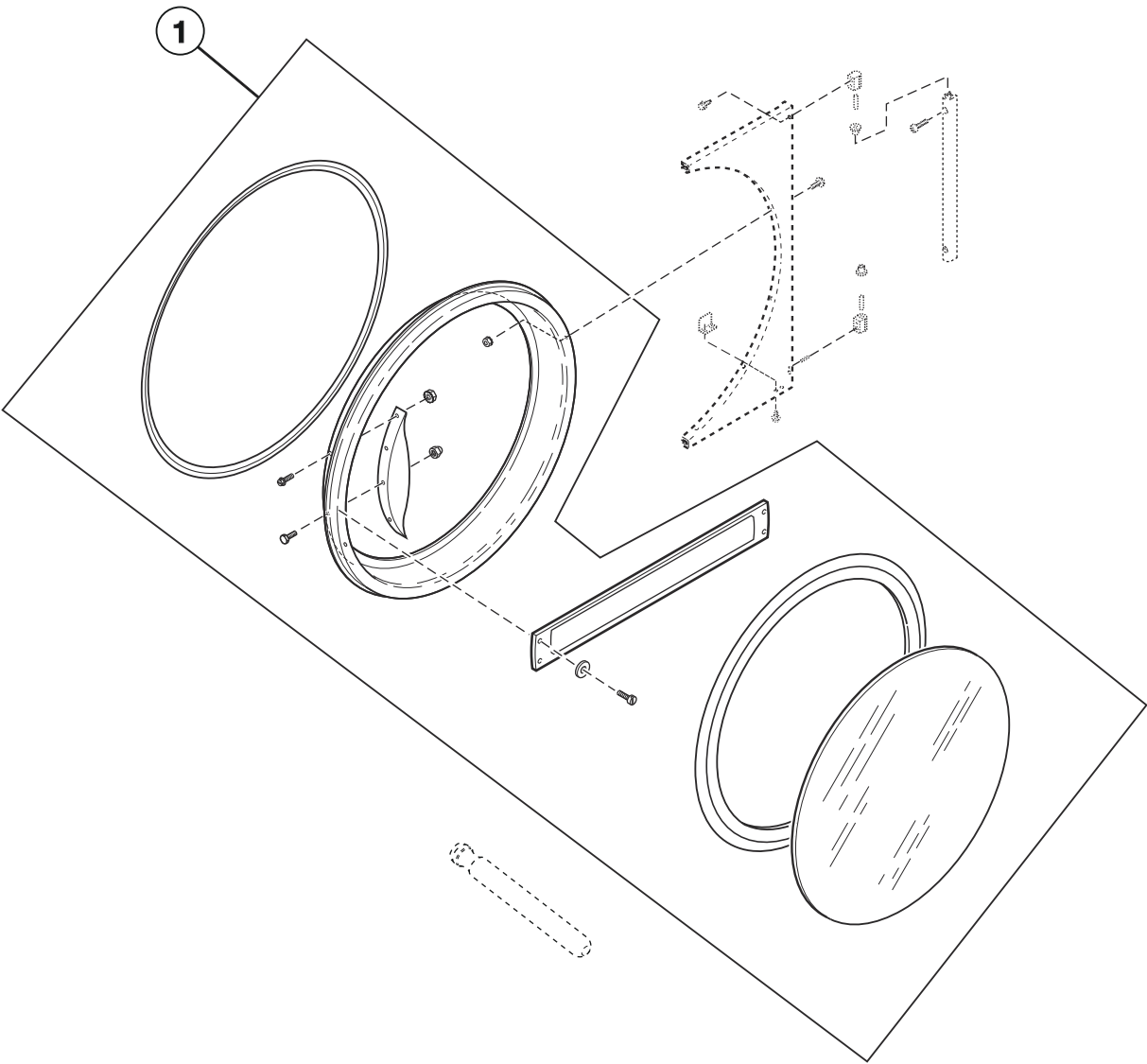


TMB3253P_70409401

LED OPL Control

REF	PART NO.	DESCRIPTION	COMMENTS
	203346	USB IR Interface Kit	
1	70445001	Overlay	S models; EO control suffix
	70445002	Overlay	S models; RE control suffix
	70445003	Overlay	H models; EO control suffix
	70445004	Overlay	H models; RE control suffix
	70462402	Overlay	C, D and I models; Models through 7/14/14; EO control suffix
	70462401	Overlay	C, D and I models; Models through 7/14/14; RE control suffix
	70504902	Overlay	C, D and I models; Models starting 7/15/14; EO control suffix
	70504901	Overlay	C, D and I models; Models starting 7/15/14; RE control suffix
	70462702	Overlay	U models; Models through 8/17/14; EO control suffix
	70462701	Overlay	U models; Models through 8/17/14; RE control suffix
	70493702	Overlay	U models; Models starting 8/18/14; EO control suffix
	70493701	Overlay	U models; Models starting 8/18/14; RE control suffix
	70462902	Overlay	G and K models; EO control suffix
	70462901	Overlay	G and K models; RE control suffix
	70472402	Overlay	P models through 9/30/14; EO control suffix
	70472401	Overlay	P models through 9/30/14; RE control suffix
	70508602	Overlay	P models starting 10/1/14 through 5/31/15; L models starting 1/29/15 through 5/31/15; EO control suffix
	70508601	Overlay	P models starting 10/1/14 through 5/31/15; L models starting 1/29/15 through 5/31/15; RE control suffix
	70526002	Overlay	L and P models starting 6/1/15; EO control suffix
	70526001	Overlay	L and P models starting 6/1/15; RE control suffix
	70472202	Overlay	Y models; L models through 1/28/15; EO control suffix
	70472201	Overlay	Y models; L models through 1/28/15; RE control suffix
2	70440901	Control Plate and Studs Assembly	
3	501524	Screw	
4	70054	Nut	
5	44223101	Output Bracket	
6	70434101P	Control Assembly	
7	70324601	Jumper Calibration Wire	
8	70454101P	Control Assembly	H, S and U models; L and P models starting 6/1/15
	70437102P	Control Assembly	C, D and I models; Models through 7/14/14
	70503702P	Control Assembly	C, D and I models; Models starting 7/15/14
	70437103P	Control Assembly	P models through 5/31/15; L models starting 1/29/15 through 5/31/15
	70437104P	Control Assembly	G and K models
	70437105P	Control Assembly	Y models; L models through 1/28/15
9	44186101	Output Harness	Use between item 6 and item 8
10	44240301	Control Panel Harness	Goes from item 8 to main harness
11	70364103	Bypass Harness	Non-CE models
12	70441301	Main Harness	Models through 7/8/12
	70467801	Main Harness	Models starting 7/9/12

Door Assemblies

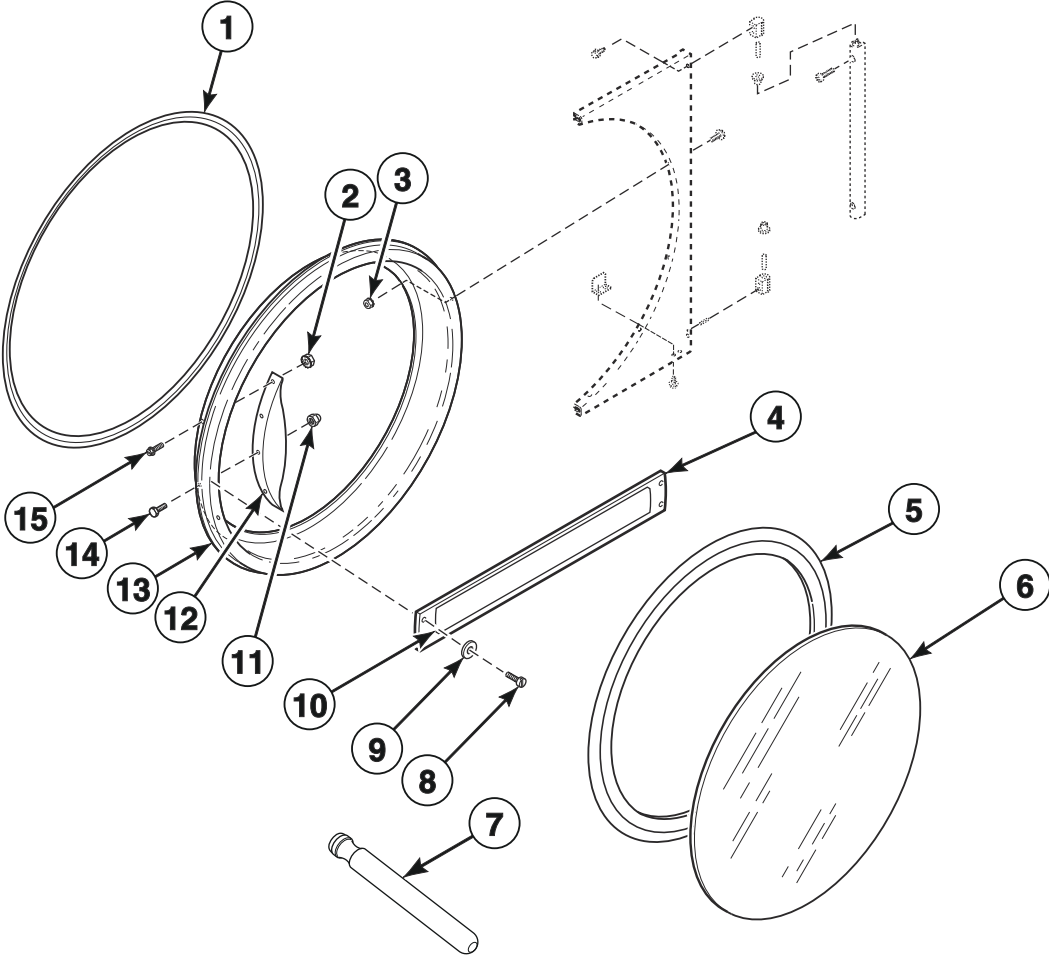


TMB3152P_70409401

Door Assemblies

REF	PART NO.	DESCRIPTION	COMMENTS
	M4774P3	Control Panel and Door Hinge Kit	D and I models; To change from old look to new look
	70133501P	Replacement Door Handle Kit	H models
1	44046701	Door Assembly	C, D and I models through 7/31/11; Excludes hinge
	70496501	Door Assembly	U models; Models starting 8/18/14
	70212301	Door Assembly	M and S models; U models through 8/17/14; C, D and I models starting 8/1/11; Excludes hinge
	44058001P	Door Assembly	H models; Excludes hinge
	44058004	Door Assembly	H models; Chrome option; Excludes hinge
	70496502	Door Assembly	U models; Chrome option; Excludes hinge
	70212302	Door Assembly	S models; Chrome option; Excludes hinge
	70064100	Door Assembly	L models through 1/28/15
	70212200	Door Assembly	Y models; P models through 9/30/14; Excludes hinge
	44287801LG	Door Assembly	P models starting 10/1/14; L models starting 1/29/15; Excludes hinge
	70408901	Door Assembly	G and K models; Includes handle

Door Components

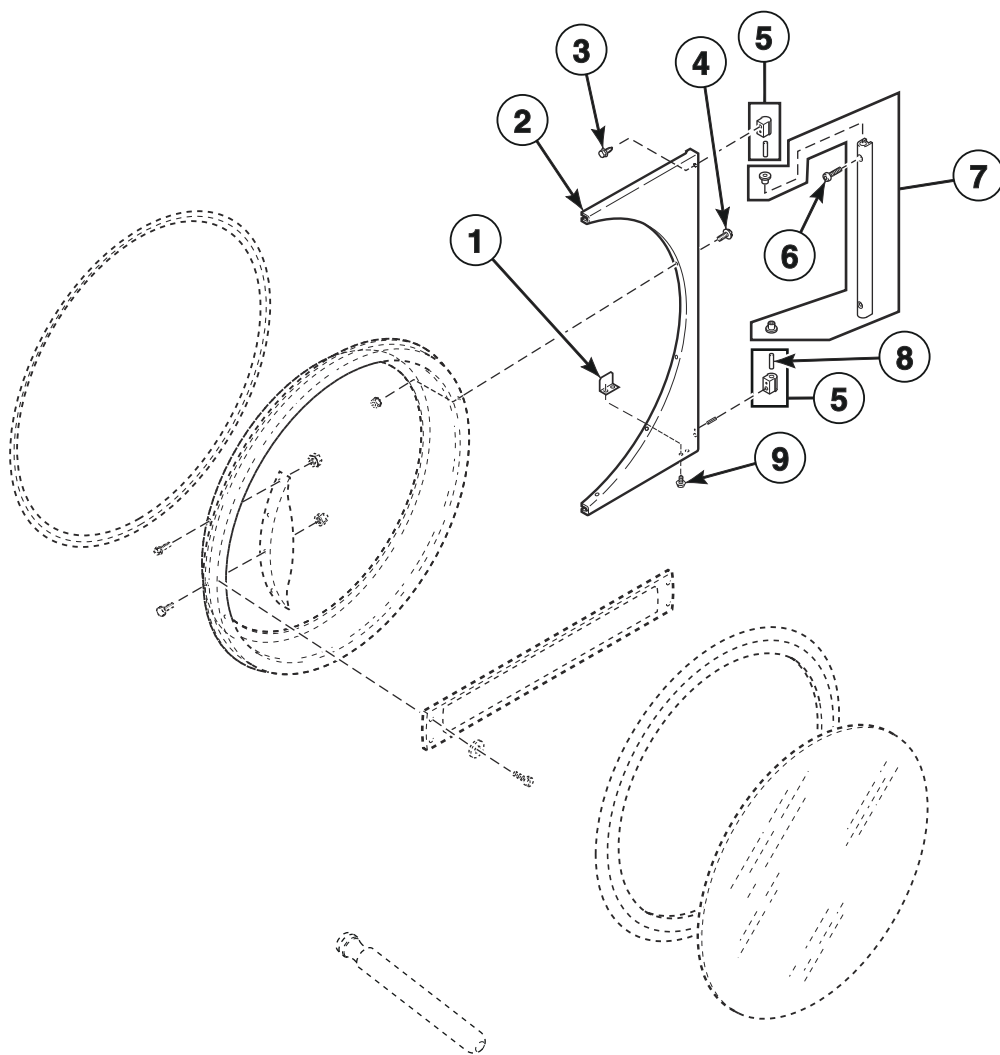


TMB3152PA_70409401

Door Components

REF	PART NO.	DESCRIPTION	COMMENTS
	M4774P3	Control Panel and Door Hinge Kit	D and I models; To change from old look to new look
	70133501P	Replacement Door Handle Kit	H models
1	70296801	Door Ring Gasket	
2	44071201	Nut	H, M and S models; 4 required
3	70054	Nut	
4	70399502B	Handle Bar	G and K models
5	70211901P	Door Glass Seal Kit	Use Loctite 414 for seal
6	70133601P	Door Glass	H models
	M400784P	Door Glass	All other models
7	M4221P4	Door Glass Installation Tool	
8	70412601	Pop Rivet	G and K models; Attaches door handle to door ring
9	70409301	Washer	G and K models
10	70414001	Label	G models; Coin
	44144401	Nameplate Overlay	K models; Coin
11	M414215	Nut	For door strike; Mounts between door strike screw and door handle
12	44007902P	Door Handle	M and S models; U models through 8/17/14; C, D and I models starting 8/1/11
	44263801	Door Handle	U models; Models starting 8/18/14; Use 901620 Screw, 803871 Screw and 44088001 Nut to attach
	44057701	Door Handle	H models
	430117	Door Handle	L models; Models through 1/28/15
	M400133	Door Handle	Y models; P models through 9/30/14
13	44043501	Door Ring and Handle Assembly	C, D and I models through 7/31/11; P models through 9/30/14
	70496401	Door Ring	U models; Models starting 8/18/14
	70505709B	Door Ring Assembly	C, D and I models starting 8/1/11
	70505712	Door Ring Assembly	H and S models; Chrome option
	70505713	Door Ring Assembly	U models; Chrome option
	70505702	Door Ring Assembly	L models; Models through 1/28/15
	44287701LG	Door Ring and Handle Assembly	P models starting 10/1/14; L models starting 1/29/15
	70399701B	Door Ring	G and K models
	70505701	Door Ring Assembly	S models; U models through 8/17/14; Stainless steel
14	M400661	Screw	H, I, M, S and U models; Use with 70024801 and 44057701 Door Handle
	M409385	Screw	P and Y models; Use with 70133501P Replacement Door Handle Kit and M400133 Door Handle
	430756	Screw	L models; Use with 430117 Door Handle
15	44024201	Hole Plug	C, D and I models; 4 required
	61199	Screw	

Hinge Components



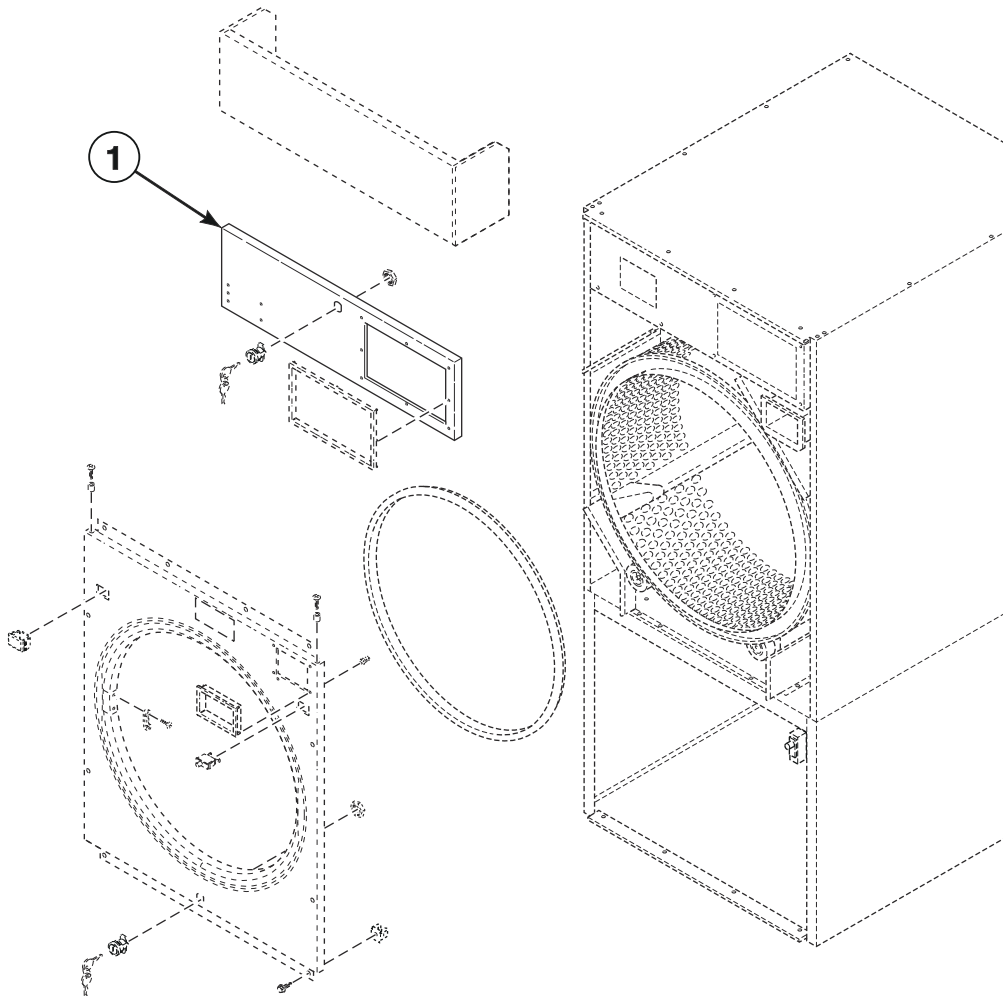
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Hinge Components

REF	PART NO.	DESCRIPTION	COMMENTS
	M4774P3	Control Panel and Door Hinge Kit	D and I models; To change from old look to new look
1	70215001P	Door Switch Actuator Kit	
2	70116003*	Door Hinge	H, M, S, U and Y models; C models starting 8/1/11; P models through 9/30/14; L models through 1/28/15
	70116004	Door Hinge	C, H, L, M, P, S, U and Y models through 3/31/15; D and I models through 7/31/11; Stainless steel
	70116006	Door Hinge	H, L, M, P, S, U and Y models; Models starting 4/1/15; Stainless steel
	70116005LG	Door Hinge	Light gray; U models; P models starting 10/1/14; L models starting 1/29/15
	70116005B	Door Hinge	G and K models; D and I models starting 8/1/11
3	70442101	Screw	
4	501524	Screw	
5	M4772P3	Cam and Hinge Kit	C, H, L, M, P, S, U and Y models; D and I models through 7/31/11
	M4773P3	Cam and Hinge Kit	G and K models; D and I models starting 8/1/11
6	70033502	Screw	C, H, L, M, P, S, U and Y models; D and I models through 7/31/11
	70407301	Screw	G and K models; D and I models starting 8/1/11
7	44035001	Door Hinge Lug Assembly	C, H, L, M, P, S, U and Y models; D and I models through 7/31/11
	44035002	Door Hinge Lug Assembly	Black; G and K models; D and I models starting 8/1/11
8	70071401	Pin	
9	70058501	Pop Rivet	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Control Panels



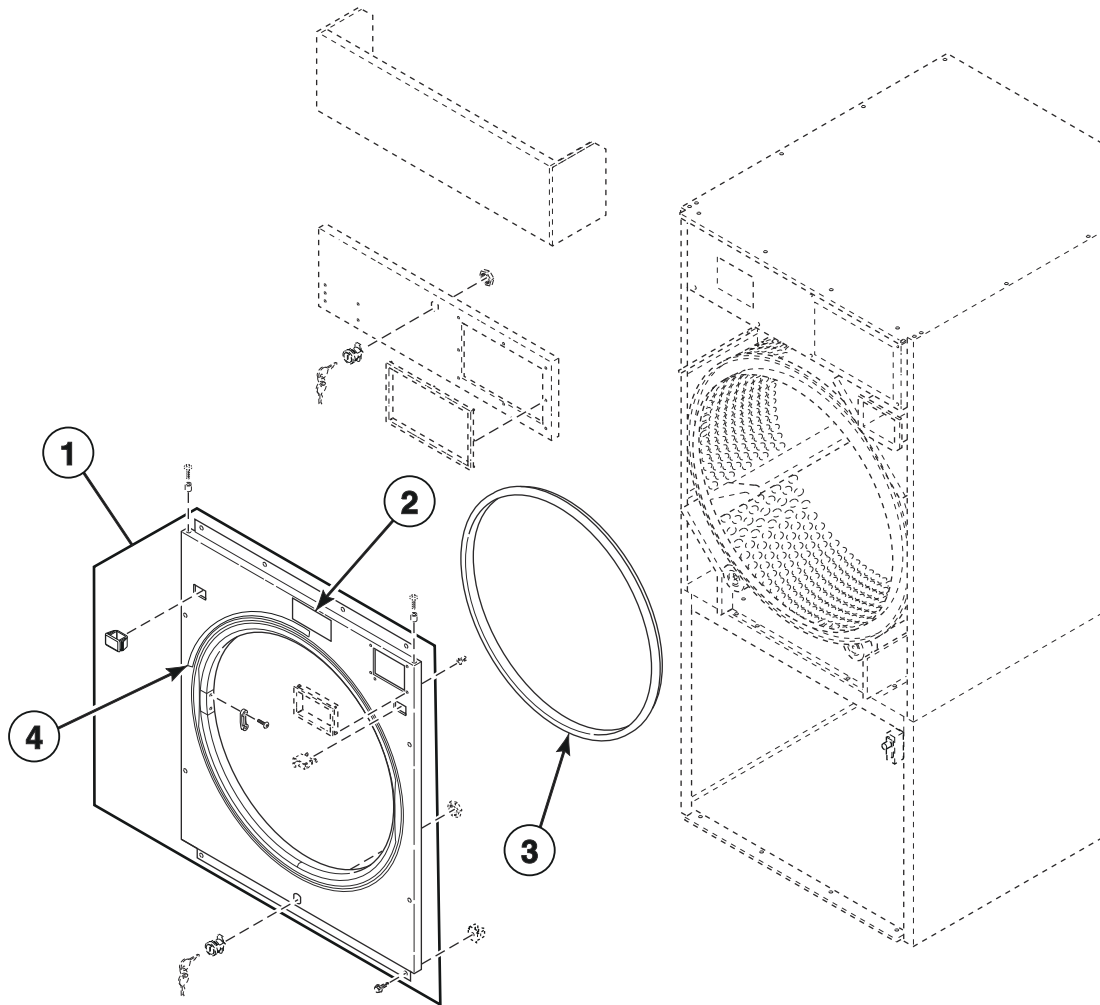
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Control Panels

REF	PART NO.	DESCRIPTION	COMMENTS
1	M4774P3	Control Panel and Door Hinge Kit	D and I models; To change from old look to new look
	70273301*	Control Panel	C models; D and I models through 7/31/11; Manual
	70273302	Control Panel	C models; D and I models through 7/31/11; Manual; Stainless steel
	70273303*	Control Panel	C models; D and I models through 7/31/11; Electronic
	70273304	Control Panel	C models; D and I models through 7/31/11; Electronic; Stainless steel
	70273307B	Control Panel	D and I models starting 8/1/11 through 7/8/12
	70273308B	Control Panel	D and I models starting 7/9/12
	70273305*	Control Panel	G and K models
	70273306	Control Panel	G and K models through 3/31/15; Stainless steel
	70273313	Control Panel	G and K models starting 4/1/15; Stainless steel
	70121501*	Control Panel	M, S and Y models; P models through 9/30/14; U models through 8/17/14
	70121502	Control Panel	M, S and Y models through 3/31/15; U models through 8/17/14; P models through 9/30/14; Stainless steel
	70121508	Control Panel	M, S and Y models starting 4/1/15; Stainless steel
	70273309LG	Control Panel	Light gray; U models
	70273310	Control Panel	U models; Models starting 8/18/14 through 3/31/15; Stainless steel
	70273314	Control Panel	U models starting 4/1/15; Stainless steel
	70273311*	Control Panel	U models; Models starting 8/18/14
	70121507DG	Control Panel	P models starting 10/1/14; L models starting 1/29/15; Dark gray
	70121505*	Control Panel	H models
	70121506	Control Panel	H models through 3/31/15; Stainless steel
	70121509	Control Panel	H models starting 4/1/15; Stainless steel
	70121501B	Control Panel	L models through 1/28/15

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Front Panel Assemblies



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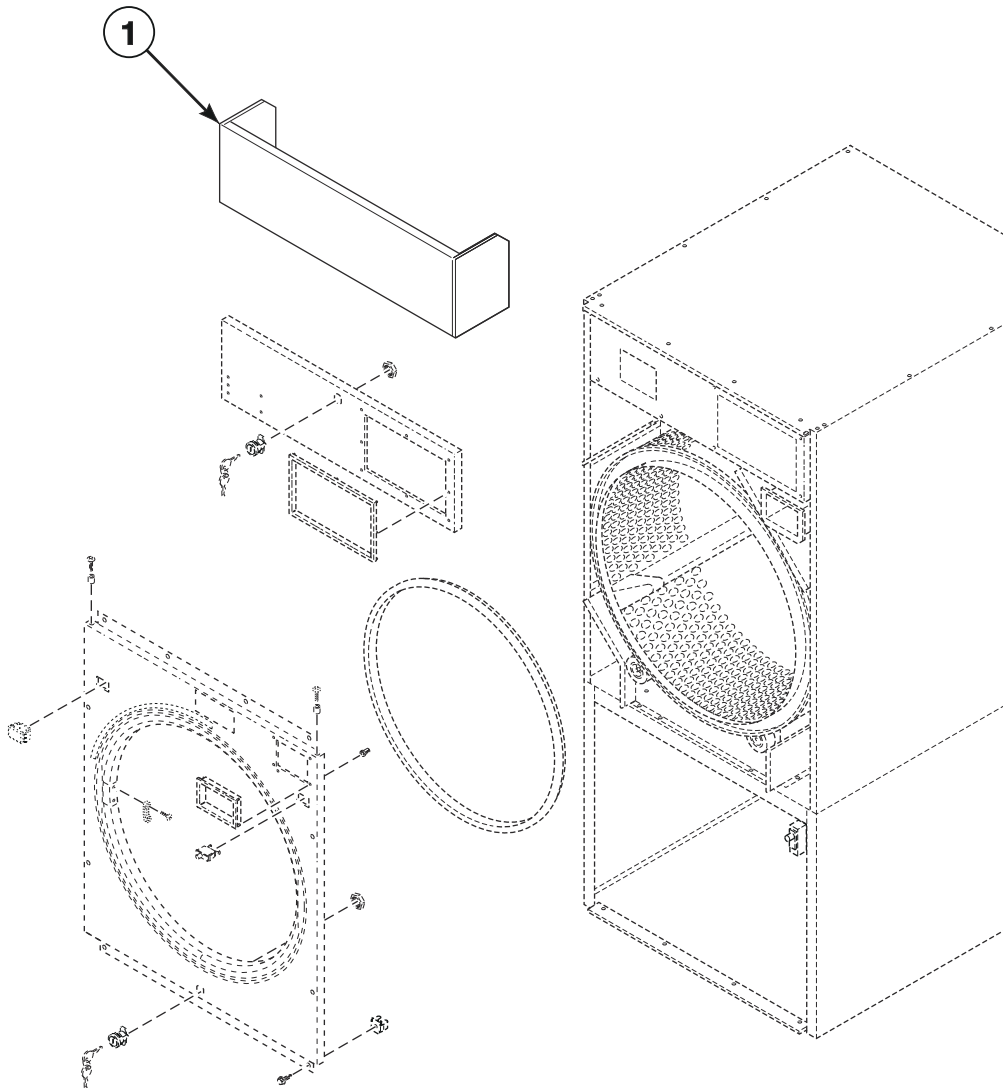
Front Panel Assemblies

REF	PART NO.	DESCRIPTION	COMMENTS
1	44115401*P	Front Panel Assembly	C, D, H, I, M and S models; P models through 9/30/14; L models through 1/28/15; ** control suffixes
	44115501	Front Panel Assembly	C, D, H, I, M and S models through 3/31/15; P models through 9/30/14; L models through 1/28/15; ** control suffixes; Stainless steel
	44115502	Front Panel Assembly	D, H, I, M and S models starting 4/1/15; ** control suffixes; Stainless steel
	70329717B	Front Panel	Black; I models; Coin
	70329718B	Front Panel	Black; I models; Card
	44115601*	Front Panel Assembly	H, M and S models; P models through 9/30/14; L models through 1/28/15; BK, BL, BY, LY, NR and ZR control suffixes
	44115701P	Front Panel Assembly	H, M and S models through 3/31/15; P models through 9/30/14; L models through 1/28/15; BK, BL, BY, LY, NR and ZR control suffixes; Stainless steel
	44115702	Front Panel Assembly	H, M and S models starting 4/1/15; BK, BL, BY and LY control suffixes; Stainless steel
	44115801*	Front Panel Assembly	Non-CE C, D, H, I, S, U and Y models; OPL
	70329715LG	Front Panel	Light gray; Non-CE U models; OPL
	44115901	Front Panel Assembly	C, D, H, I, S, U and Y non-CE models through 3/31/15; OPL; Stainless steel
	44115902	Front Panel Assembly	D, H, I, S, U and Y non-CE models starting 4/1/15; OPL; Stainless steel
	44116001*	Front Panel Assembly	C, D, H, S, U and Y CE models; OPL
	44116101P	Front Panel Assembly	CE C, D, H, S and Y models through 3/31/15; CE U models through 8/17/14; OPL; Stainless steel
	44116102	Front Panel Assembly	CE D, H, S and Y models starting 4/1/15; OPL; Stainless steel
	70329716LG	Front Panel	Light gray; CE U models; OPL
	44116201*P	Front Panel Assembly	C, D, H, I, M and S models; P models through 9/30/14; L models through 1/28/15; ** control suffixes; Hinged lint drawer
	44116301	Front Panel Assembly	C, D, H, I, M and S models through 3/31/15; P models through 9/30/14; L models through 1/28/15; ** control suffixes; Stainless steel; Hinged lint drawer
	44116302	Front Panel Assembly	D, H, I, M and S models starting 4/1/15; ** control suffixes; Stainless steel
	70329717DG	Front Panel	Dark gray; P models starting 10/1/14; L models starting 1/29/15; Coin
	70329719DG	Front Panel	Dark gray; P models starting 10/1/14; L models starting 1/29/15; Coin; No lock
	70329718DG	Front Panel	Dark gray; P models starting 10/1/14; L models starting 1/29/15; Card and central pay
	70329715DG	Front Panel	Dark gray; Non-CE P models starting 10/1/14; Non-CE L models starting 1/29/15; OPL
	70329716DG	Front Panel	Dark gray; CE P models starting 10/1/14; CE L models starting 1/29/15; OPL
2	44108201	Label	C, D, H, I, M, S and U models
	44190901	Label	L and P models
	44128901	Fire Suppression System Label	G and K models
3	70173401P	Front Panel Seal	
4	M410892	Warning Label	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

** NOTE: 3B, 3K, 3L, 3V, 3W, 3X, BB, BC, BW, BX, DV, DX, LC, LK, LL, LX, NC, NX, SD, SX, ZC and ZX

False Fronts



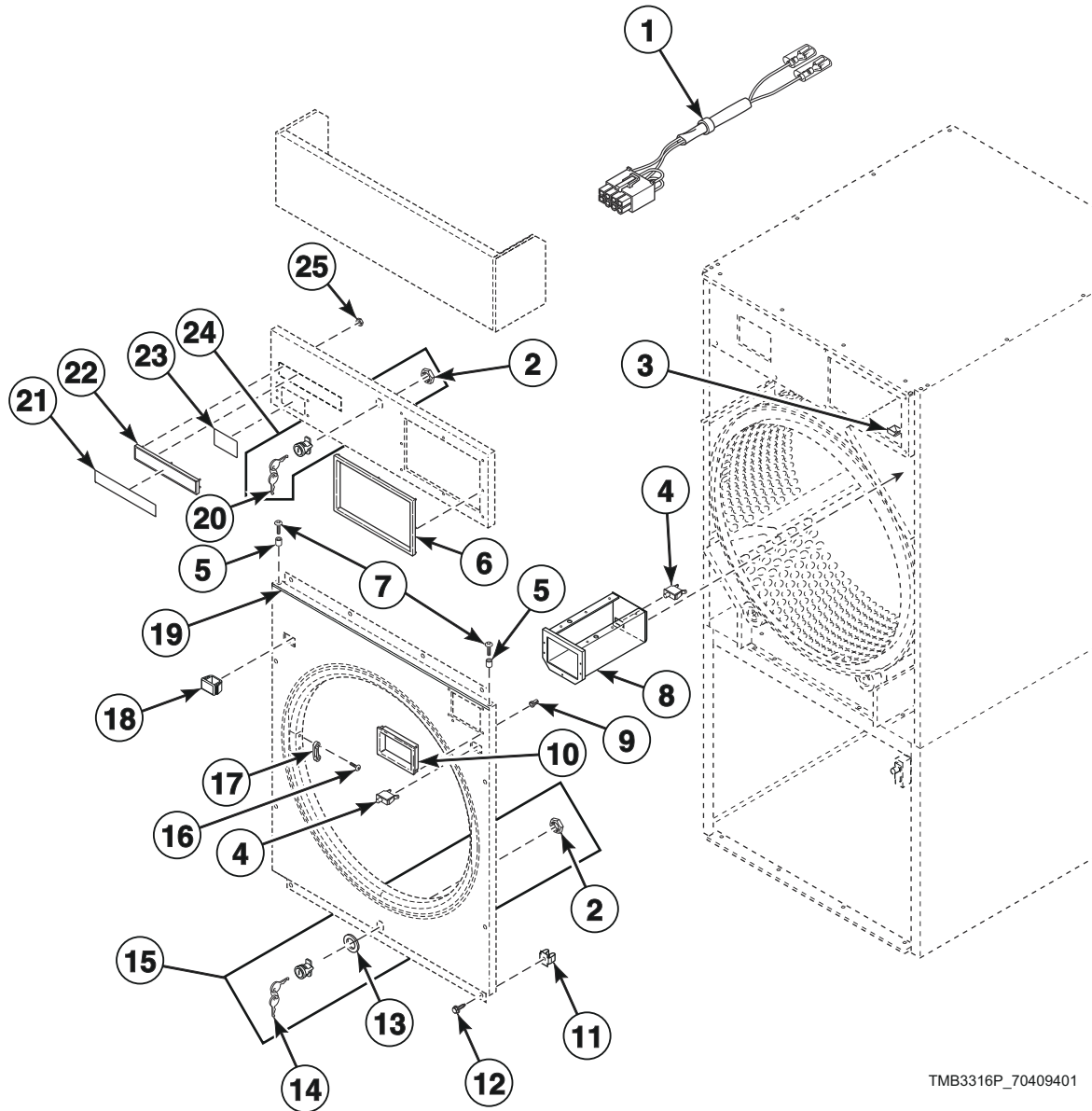
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False Fronts

REF	PART NO.	DESCRIPTION	COMMENTS
	M4774P3	Control Panel and Door Hinge Kit	D and I models; To change from old look to new look
1	70000503DG	False Front	Dark gray; P models; Models starting 10/1/14; 72 inches
	70000503LG	False Front	Light gray; U models; 72 inches
	70000501*P	False Front	P models through 9/30/14; All other models except D, I and P models; 72 inches
	70000503B	False Front	D and I models; 72 inches
	70000502	False Front	P models through 9/30/14; All other models through 3/31/15; 72 inches; Stainless steel
	70000504	False Front	Models starting 4/1/15; 72 inches; Stainless steel
	70024203DG	False Front	Dark gray; P models; Models starting 10/1/14; 76 inches
	70024203LG	False Front	Light gray; U models; 76 inches
	70024203B	False Front	D and I models; 76 inches
	70024201*P	False Front Assembly	P models through 9/30/14; All other models except D, I and P models; 76 inches
	70024202P	False Front	P models through 9/30/14; All other models through 3/31/15; 76 inches; Stainless steel
	70024204	False Front	Models starting 4/1/15; 76 inches; Stainless steel

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Cabinet Front Components

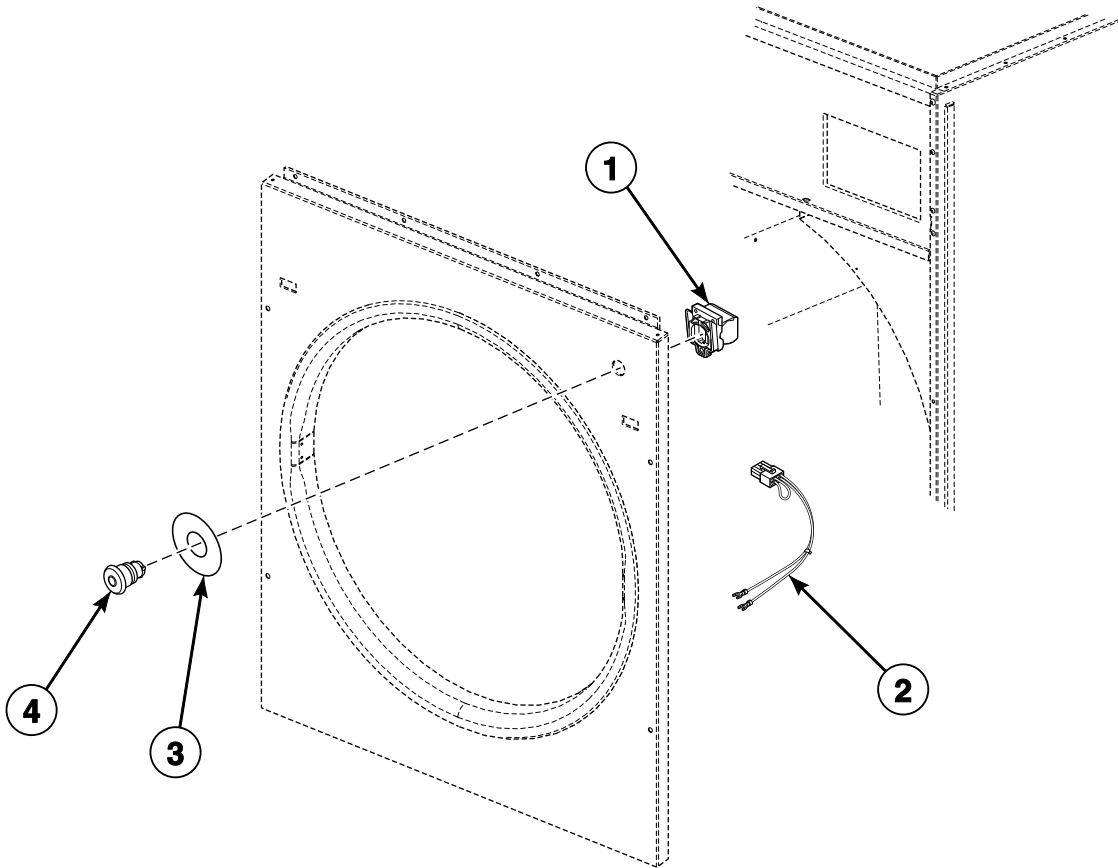


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Cabinet Front Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70364104P	Coin Vault Switch Harness	
2	44088801	Nut	
3	70296401	Coin Chute Assembly	
4	70413301	Pushbutton Switch	
5	56079	Panel Locator	9 required
6	44016301	Control Trim	H models; Gray
	44016401	Control Trim	K, L, M, P, S and Y models; U models through 8/17/14; Black
7	39733	Screw	
8	70180101	Coin Vault Assembly	
	F160673	Coin Box	Optional equipment; Includes lock and key
9	M400972	Shadow Box Clip	
10	70117502	Coin Vault Trim	Black
	70117501	Coin Vault Trim	Gray
11	70030501	Expansion Clip	8 required; Use with item 7, between front panel and cabinet
12	430497	Screw	
13	70342401	Lock Shim	
14	70155602	Key	RL002
15	44089302P	Lock, Key and Nut Kit	RL002
16	44166601	Pop Rivet	
17	M401223	Door Latch	
18	44057801W	Switch Hole Plug	White
	44057801Q	Switch Hole Plug	Bisque
	44057801B	Switch Hole Plug	Black
	44057801G	Switch Hole Plug	Gray; U models starting 8/18/14; L and P models starting 10/24/14
19	70399405	Access Panel Trim	G and K models
20	70155601	Key	RL001
21	70115601	Nameplate Overlay	S models
	70460801	Nameplate Overlay	U models; Models through 8/17/14
	F8443102	Nameplate	U models; Models starting 8/18/14
	44046801	Nameplate	D and I models through 7/9/12
	B12389801	Nameplate	D and I models starting 7/10/12
	44062901	Nameplate	C models
	70411401	Nameplate Overlay	G models; Coin
	70410201	Nameplate Overlay	G models; OPL
	44144401	Nameplate Overlay	K models; Coin
	44130101	Nameplate Overlay	K models; OPL
	70243901	Nameplate	L models through 3/27/15
	70522001	Nameplate	L models starting 3/28/15
	70380701	Nameplate Overlay	P models through 9/30/14
	70509601	Nameplate	P models starting 10/1/14
	44104501	Nameplate Overlay	Y models
22	70117401	Nameplate Bezel	L, P and S models
23	44129901	Nameplate	C models
24	44089301P	Lock, Key and Nut Kit	RL001
25	M400977	Nut	P and S models 6 required; U models starting 8/18/14 5 required

Emergency Stop Button for CE Models

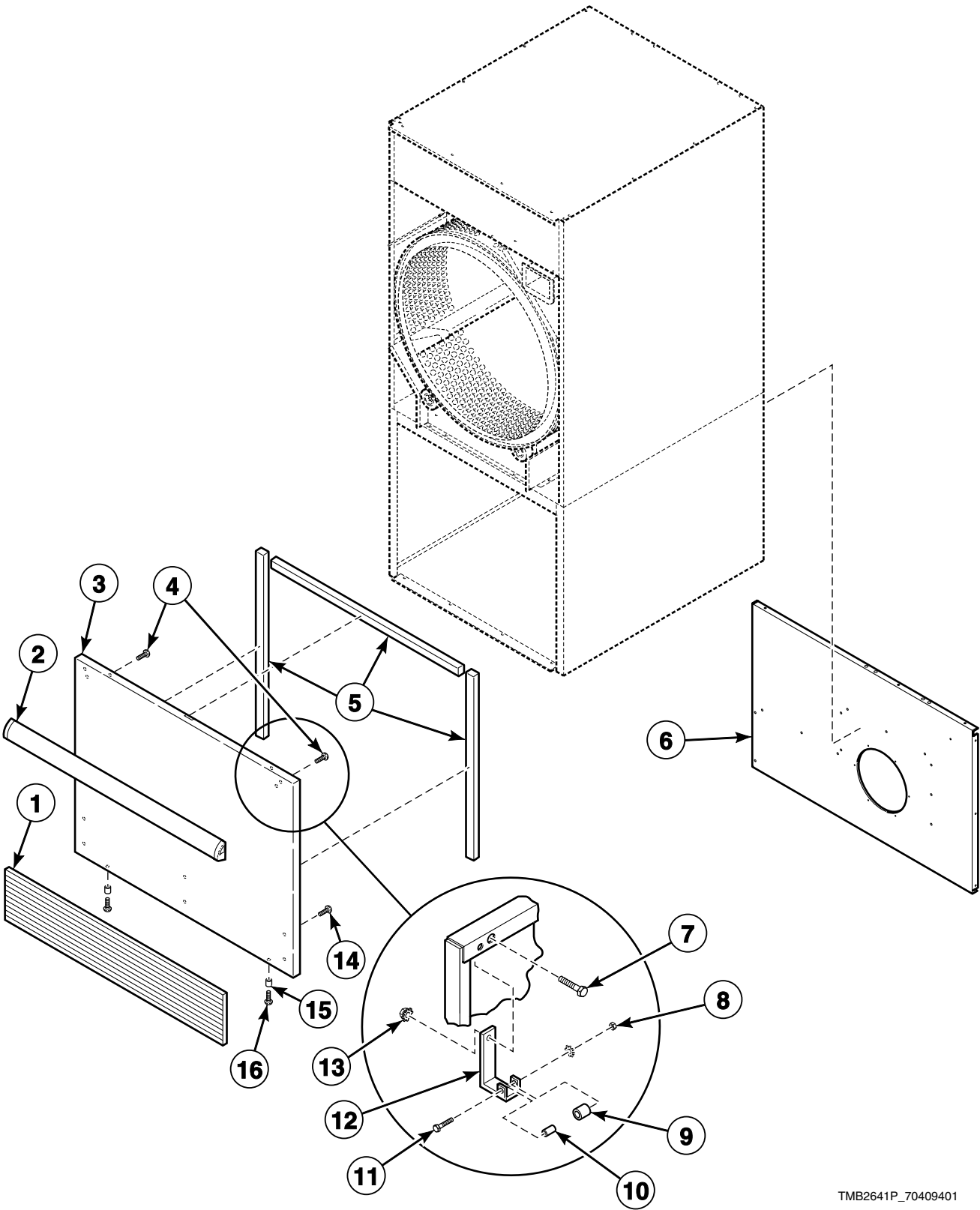


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Emergency Stop Button for CE Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	44018701	Contact Block	Includes base; Models through 9/30/07
	F200233401P	Contact Block Switch	Models starting 10/1/07 through 8/17/14; Includes mounting base
	F8538101	Contact Base	Models starting 8/18/14
	F8069501	Contact Switch	Models starting 8/18/14
2	70364105P	Emergency Stop Contact Harness	1 contact
	70364106P	Emergency Stop Harness	2 contacts
3	M412235	Emergency Stop Label	
4	44018801	Pushbutton	Models through 9/30/07
	F200233500	Emergency Stop Pushbutton	Models starting 10/1/07

Lower Cabinet Components



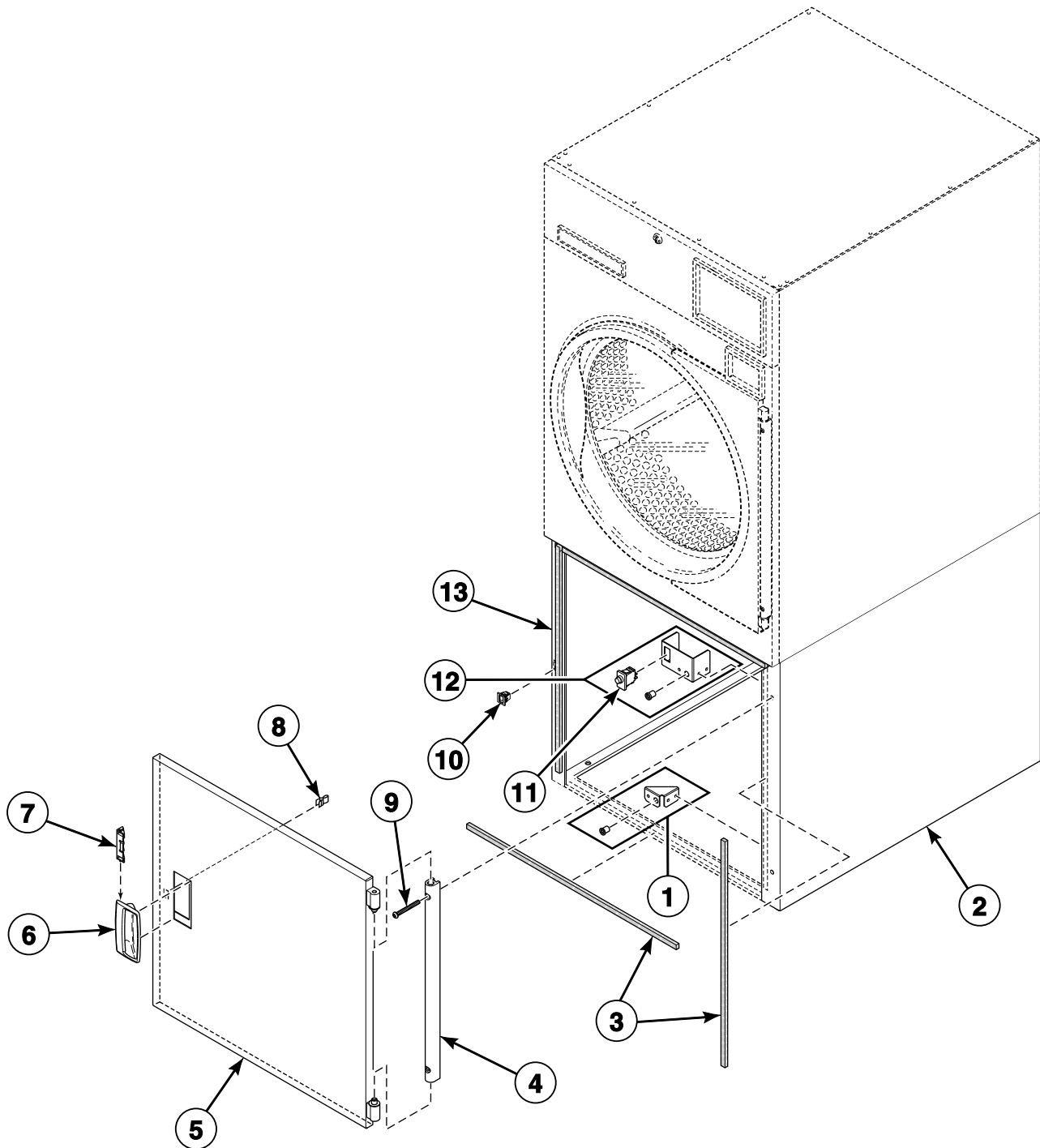
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Lower Cabinet Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70117602	Kickplate	H and U models; Dark gray
	70117601	Kickplate	All other models except H models; Black
2	70154401	Handle and Caps Assembly	C, D, I, M, S and U models; P models through 9/30/14; Black
	70407207	Handle Bumper	P models starting 10/1/14
	70154402	Handle and Caps Assembly	H and U models; Dark gray
	70407205	Handle Bumper	G and K models
3	70176601*P	Lint Panel Assembly	C, D, G, I, K, M, S, U and Y models; P models through 9/30/14; L models through 1/28/15; Coin; Includes items 2, 9 and 11
	70176602P	Lint Panel Assembly	C, D, G, I, K, M, S, U and Y models through 3/31/15; P models through 9/30/14; L models through 1/28/15; Coin; Stainless steel
	70114906	Lint Panel	D, G, H, I, K, M, S, U and Y models starting 4/1/15; Stainless steel
	70114901	Lint Panel	C, D, G, I, K, M, S, U and Y models; P models through 9/30/14; L models through 1/28/15; OPL
	70114903B	Lint Panel	I models; Black
	70114903LG	Lint Panel	U models; Light gray
	70176604	Lint Panel Assembly	C, D, G, I, K, M, S, U and Y models through 3/31/15; P models through 9/30/14; L models through 1/28/15; OPL; Stainless steel
	70114904DG	Lint Panel	P models starting 10/1/14; L models starting 1/29/15; Dark gray; No kickplate
	70114905	Lint Panel	P models starting 10/1/14 through 3/31/15; L models starting 1/29/15 through 3/31/15; Stainless steel; No kickplate
	70114907	Lint Panel	L and P models starting 4/1/15; Stainless steel; No kickplate
	70176605*	Lint Panel Assembly	H models; Coin; Includes items 2, 9 and 11
	70176606	Lint Panel Assembly	H models through 3/31/15; Coin; Stainless steel
	70176607*	Lint Panel Assembly	G models; Coin
	70176608	Lint Panel Assembly	G models; Coin; Stainless steel
	70176609*	Lint Panel Assembly	H models; OPL
	70176610	Lint Panel Assembly	H models through 3/31/15; OPL; Stainless steel
	70176611*	Lint Panel Assembly	G models; OPL
	70176612	Lint Panel Assembly	G models; OPL; Stainless steel
4	430757	Screw	For attaching handle; 6 required
5	70289101P	Lint Panel Gasket	Sold per foot
6	70320001	Rear Lint Panel	
7	70132301	Screw	Attaching roller catch
8	23951	Nut	
9	70297601	Roller Catch Wheel	
10	70030201	Roller Catch Spacer	
11	70072801	Screw	
12	70030301	Roller Catch Arm	
13	51236	Nut	Attaching roller catch
14	70126301	Pop Rivet	For attaching kickplate; Black; 6 required
	70126401	Pop Rivet	For attaching kickplate; Gray; 6 required
15	56079	Panel Locator	
16	39733	Screw	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Lower Cabinet Components - S Models with Hinged Lint Door



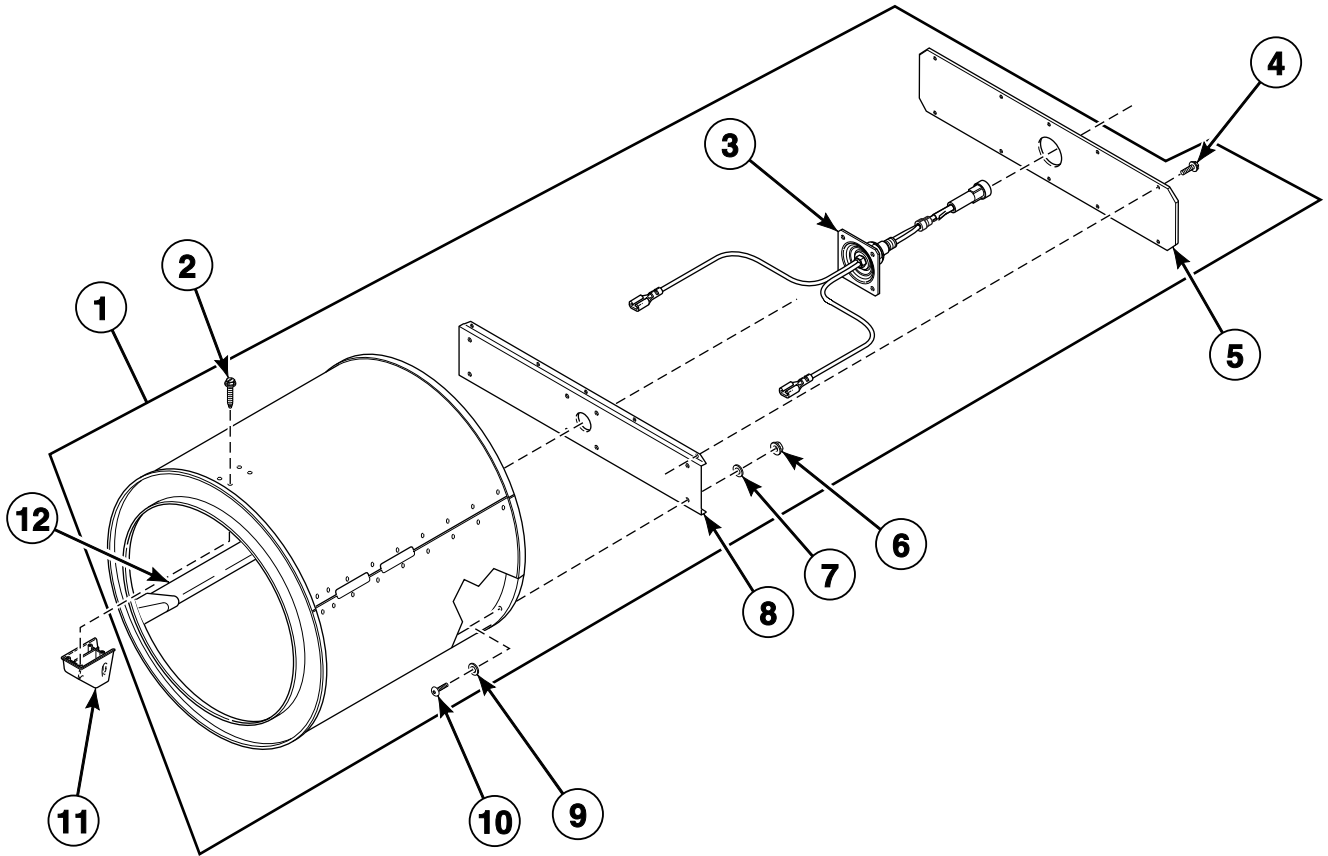
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Lower Cabinet Components - S Models with Hinged Lint Door

REF	PART NO.	DESCRIPTION	COMMENTS
1	70283801	Support Bracket Assembly	
2	70278001*P	Panel	Right
3	70247601	Gasket	8 required; Felt
4	44035001	Door Hinge Lug Assembly	
5	70267701*P	Hinged Door	
6	510103*P	Door Pull and Wedge Kit	
7	510129	Door Handle Wedge	
8	510181	Door Strike	
9	70033504	Screw	2 required
10	510177	Door Catch Assembly	
11	70413401	Switch Assembly	
12	70283701	Lint Switch Bracket Assembly	
13	70255801*P	Panel	Left

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Cylinder and Trunnion Assembly

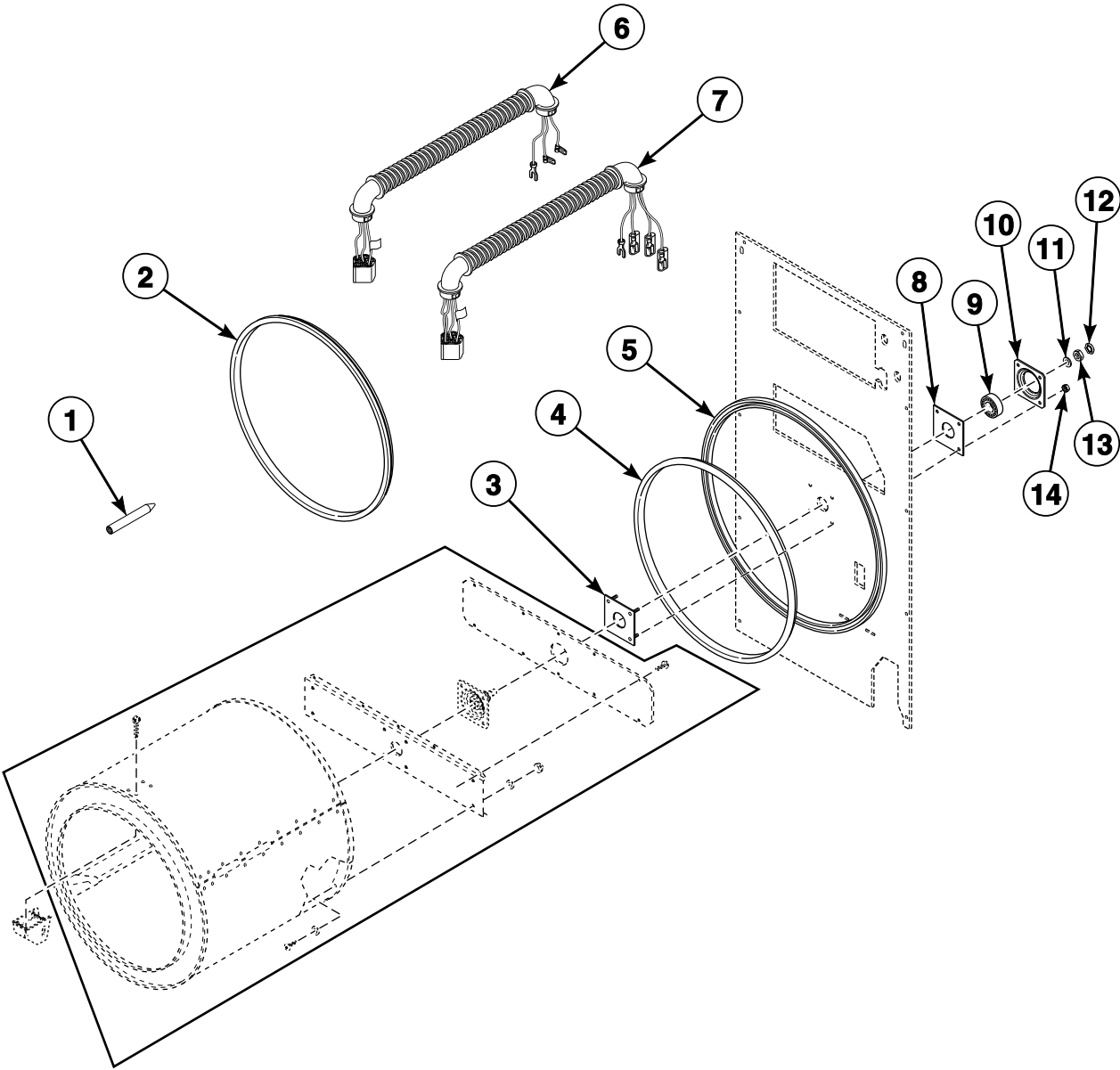


TMB3160P_70409401

Cylinder and Trunnion Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	70343101P	Drywall Screw Magnet Kit	
1	70372803	Cylinder Assembly	G and K models; Non-moisture sensing
	70443703	Cylinder and Trunnion Assembly	G and K models; Moisture sensing
	70372801P	Cylinder Assembly	All other models; Galvanized; Non-moisture sensing
	70443701	Cylinder and Trunnion Assembly	All other models; Galvanized; Moisture sensing
	70372802P	Cylinder Assembly	All other models; Stainless steel; Non-moisture sensing
	70443702	Cylinder and Trunnion Assembly	All other models; Stainless steel; Moisture sensing
2	62588	Screw	12 required
3	M4961P3	Trunnion and Seal Kit	Includes 70013702 Rear Cylinder Seal; Also order 511637 Adhesive; Non-moisture sensing
	70454601	Trunnion and Wire Assembly	Moisture sensing; Includes 70244702 Trunnion Assembly
4	430497	Screw	10 required
5	70257401	Rear Cylinder Channel Plate	
6	44087201	Nut	8 required
7	M400080	Washer	4 required; Models through Serial No. 0708006765
	70411301	Washer	Models starting Serial No. 0708006766
8	70257301	Rear Cylinder Channel	Non-moisture sensing
	70257302	Rear Cylinder Channel	Moisture sensing
9	70411301	Washer	Models starting Serial No. 0708006766
10	70391101	Screw	8 required
11	70070101	End Cap	Non-moisture sensing
	70070102	End Cap	Moisture sensing
12	70433003	Cylinder Rib Assembly	Moisture sensing

Cylinder Components

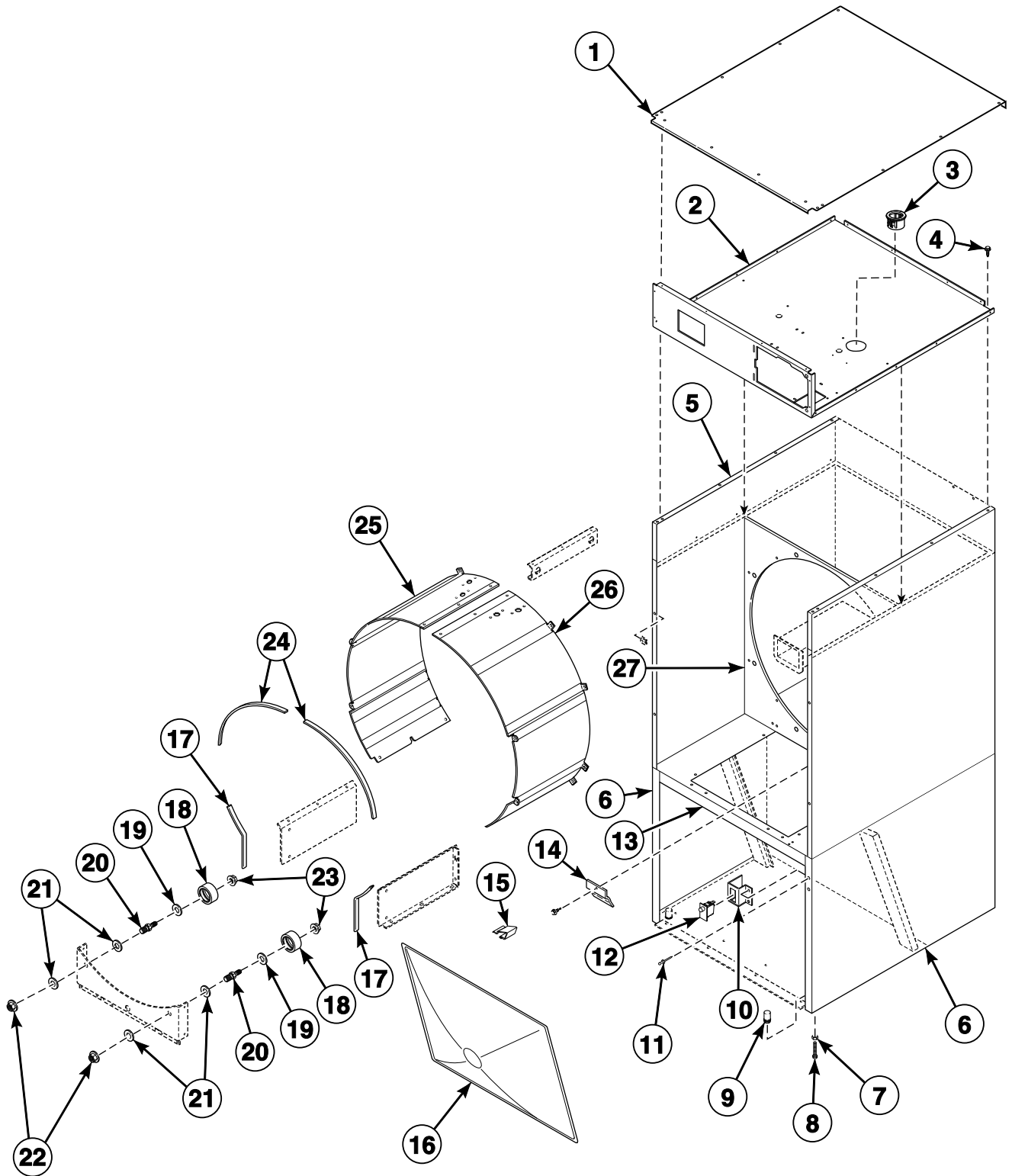


TMB2908PA_70409401

Cylinder Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70343101P	Drywall Screw Magnet Kit	
1	263P4	Cylinder Guide Tool	
2	70066004	Center Cylinder Seal Assembly	
3	430352	Cylinder Bearing Stud Plate Assembly	
4	70013702	Rear Cylinder Seal	Use with 511637 Adhesive
5	70506401	Rear Cylinder Seal Support	
6	70401001	Cylinder Motor Harness Assembly	Models through 2/28/10; 1 Phase; 3 Phase electric models with 240 Volt and below
	70439701	Cylinder Motor Harness Assembly	Models starting 3/1/10; 1 Phase; 3 Phase electric models with 240 Volt and below
7	70401101	Cylinder Motor Harness Assembly	Models through 2/28/10; 3 Phase except electric models with 240 Volt and below
	70440101	Cylinder Motor Harness Assembly	Models starting 3/1/10; 3 Phase except electric models with 240 Volt and below
	70465801	Cylinder Motor Harness Assembly	Reversing models
8	70355001	Rear Bearing Shim	
9	70448701	Support Bearing	
10	70013901	Rear Cylinder Bearing Housing	
11	M400991	Washer	
12	M400034	Nut	
13	M400022	Nut	
14	M412986	Nut	4 required

Cabinet Components



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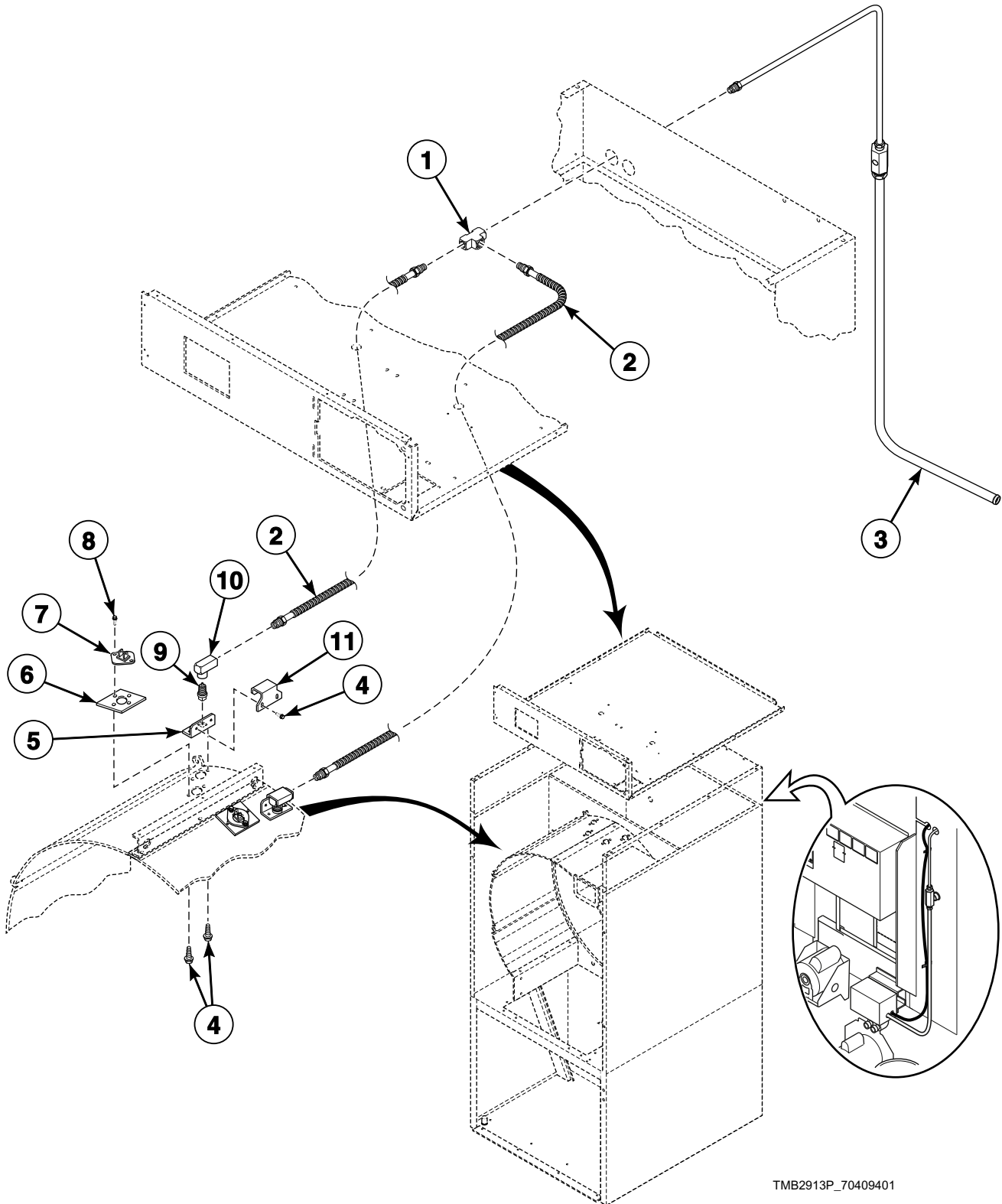
Cabinet Components

REF	PART NO.	DESCRIPTION	COMMENTS
	M4379P4	Tumbler Dolly Kit	
	298P4P	Spray Paint	White
	297P4	Spray Paint	Almond
	286P4	Spray Paint	Blue
	122P4P	Porcelain Touch-Up Paint	White
	215P4P	Porcelain Touch-Up Paint	Almond
	370P4P	Porcelain Touch-Up Paint	Bisque
1	70059801	Flat Top	
2	70253001	Top Pan	
3	70346501	Bushing	
4	430497	Screw	
5	70060102DG	Side Panel	Dark gray; P models starting 10/1/14; Upper
	70060102LG	Side Panel	Light gray; U models; Upper
	70060102*P	Side Panel	P models through 9/30/14; All other models; Upper
6	70253901DG	Side Panel	Dark gray; P models starting 10/1/14; Lower
	70253901LG	Side Panel	Light gray; U models; Lower
	70253901*P	Side Panel	P models through 9/30/14; All other models; Lower
7	21899	Nut	
8	34319	Leveling Leg	
9	70063201	Hole Plug	
10	70277301	Lint Panel Switch Bracket	
11	70058501	Pop Rivet	16 required; Upper side panel
12	70413401	Switch Assembly	
13	70252401	Center Pan	
14	70054501	Lint Screen Clip	
15	35865	Hold-Down Clip	
16	70325601	Lint Screen	
17	70015709	Sheet Metal Edge Gasket	Lower
18	70298701P	Roller Bearing Assembly	
19	70443601	Roller Seal	Models starting 3/1/10
20	70249501	Roller Shaft	
21	70261401	Washer	
22	M404993	Nut	
23	430576	Nut	
24	70015710	Sheet Metal Edge Gasket	Upper
25	70427202	Cylinder Shroud	Left
26	70427201	Cylinder Shroud	Right
27	70252601	Center Partition	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Fire Suppression System Components

C, D, G, H, I, K, L, M, P, S, and U Models



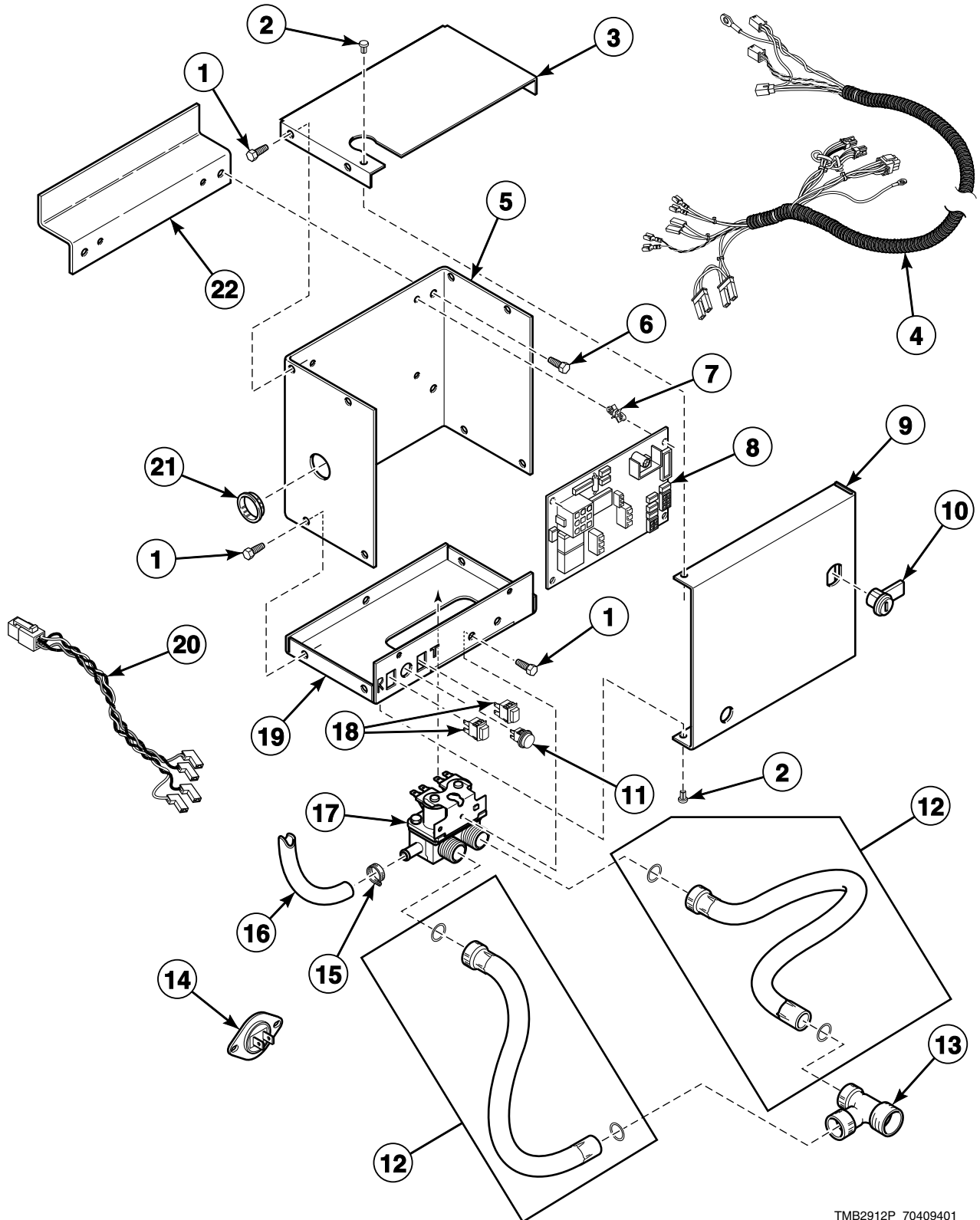
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Fire Suppression System Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70427901	Union Tee	
2	70427701	Spray Nozzle Hose	2 required
3	70427601	Tube Assembly	
4	430497	Screw	12 required
5	70424201	Nozzle Bracket	2 required
6	70424401	Thermistor Plate	2 required
7	44064701	Thermistor	2 required
8	51780	Screw	4 required
9	70427801	Spray Nozzle	2 required
10	70428101	Elbow	2 required
11	70428601	Nozzle Bracket	2 required

Fire Suppression System Control Box

C, D, G, H, I, K, L, M, P, S, and U Models

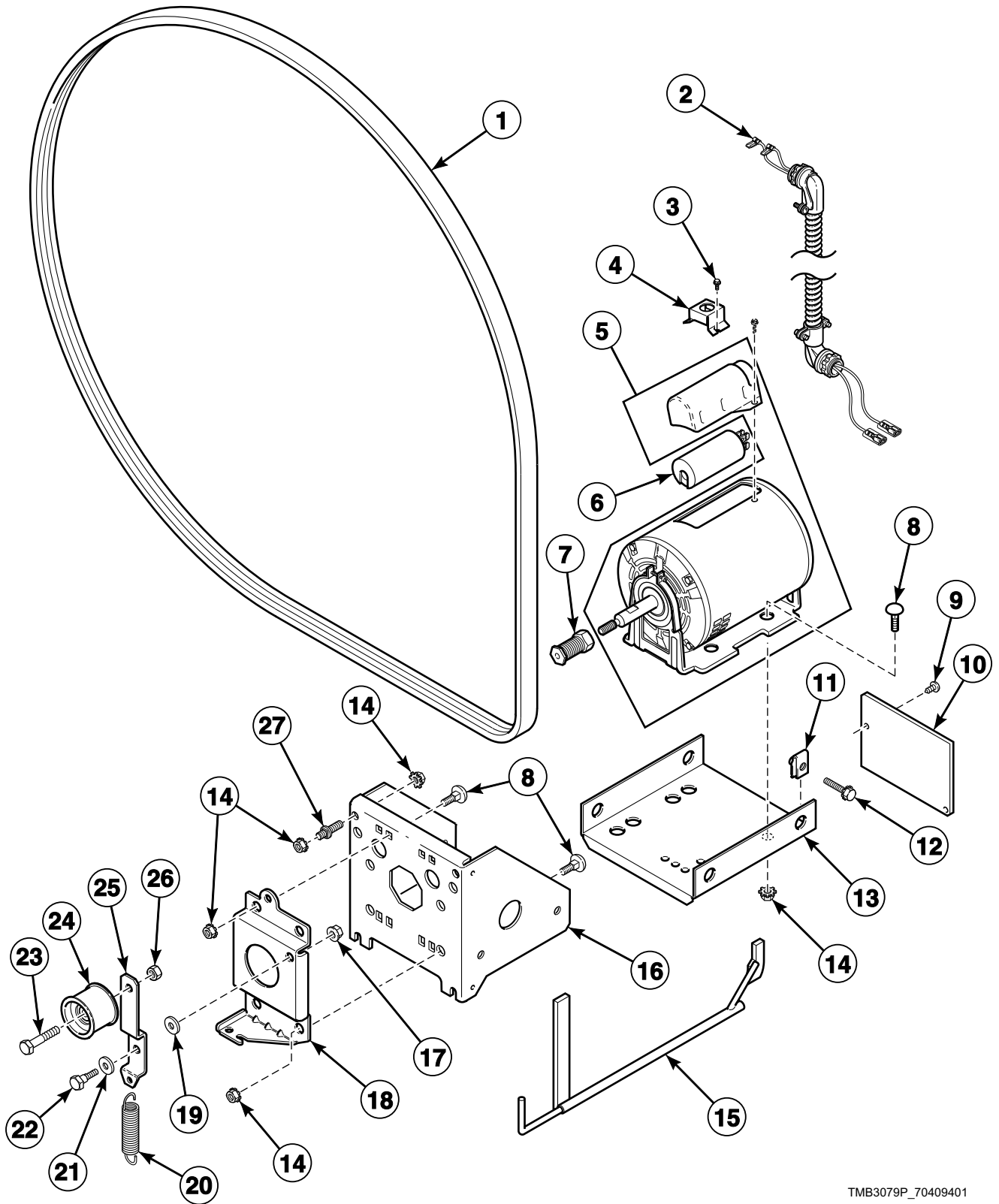


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Fire Suppression System Control Box

REF	PART NO.	DESCRIPTION	COMMENTS
1	430497	Screw	
2	M400713	Drive Rivet	
3	44065401	Control Box Top	
4	70426501P	Control Harness	
5	44065101	Control Box Housing	
6	51780	Screw	
7	501523	Circuit Board Support	4 required
8	44063801P	Control	
9	44065201	Control Box Cover	
10	44089301P	Lock, Key and Nut Kit	RL001 key code; Optional if same key is to be used for control lock
11	801432	Light	
12	F200116	Water Hose	2 required; Non-CE and non-Australian models
	38349P	Fill Hose Kit	CE and Australian models
13	44069101	Hose Fitting	Non-CE and non-Australian models
14	44064701	Thermistor	2 required
15	36801	Hose Clamp	
16	44073304	Hose	14 inches; Outlet hose
17	36958P	Mixing Valve	
18	801434W	Push-to-Start Switch	2 required
19	44065301	Control Box Base	
20	70426601P	Sensor Harness	
21	70178701	Snap Bushing	
22	44065901	Bracket	

Drive Motor Components for Nonreversing Models

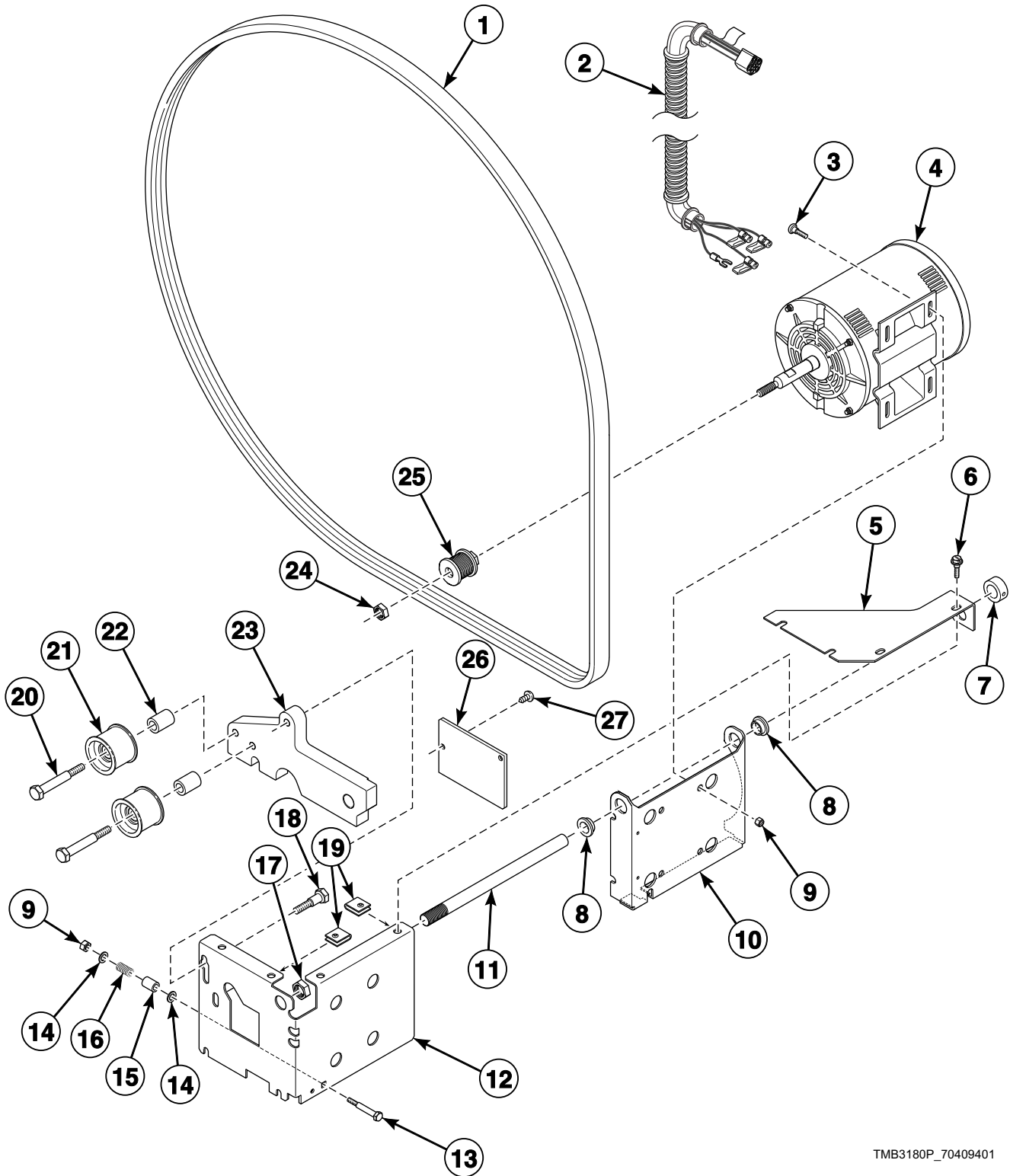


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Drive Motor Components for Nonreversing Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70276205P	Belt	95.11 inches
2	70401001	Cylinder Motor Harness Assembly	Models through 2/28/10; 1 Phase; 3 Phase electric models with 240 Volt and below
	70401101	Cylinder Motor Harness Assembly	Models through 2/28/10; 3 Phase except electric models with 240 Volt and below
	70439701	Cylinder Motor Harness Assembly	Models starting 3/1/10; 1 Phase; 3 Phase electric models with 240 Volt and below
	70440101	Cylinder Motor Harness Assembly	Models starting 3/1/10; 3 Phase except electric models with 240 Volt and below
3	23222	Screw	2 required
4	70321701	Motor Conduit Mounting Bracket	
5	70337801P	Drive Motor	100 or 100-200 Volt/50 Hertz/1 Phase and 100 or 100-200 or 120 or 208-240 Volt/60 Hertz/1 Phase; Electric models, 200 volt/50 Hertz/1 Phase, 200 or 208 or 240 Volt/60 Hertz/1 Phase, 200 Volt/50 Hertz/3 Phase, 200-208 or 240 Volt/60 Hertz/3 Phase
	70337901P	Drive Motor Kit	120 or 208-240 Volt/60 Hertz/1 Phase; Low Amp
	70338001P	Drive Motor Kit	230 or 230-240 Volt/50 Hertz/1 Phase; Electric models, 230 or 230-240 Volt/50 Hertz/3 Phase
	70338101P	Drive Motor	200 or 230, 230-240, 380, 400, 400-415 Volt/50 Hertz/3 Phase; 200-208 or 240, 380, 440, 460-480 Volt/60 Hertz/3 Phase
6	M410296	Motor Capacitor	Start; For 70337801P Drive Motor and 70338001P Drive Motor Kit
	70211502	Motor Capacitor	Start; For 70337901 Drive Motor on 20 Amp models
	70211401	Motor Capacitor	Run; For 70337901 Drive Motor on 20 Amp models
7	70284202	Motor Pulley	60 Hertz
	70284204	Motor Pulley	50 Hertz
8	70062401	Bolt	
9	430497	Screw	
10	70202501	Drive Access Cover	
11	27222	Nut	4 required
12	M412985	Screw	
13	70127301	Motor Mount Bracket	
14	M412986	Nut	
15	M4853P3	Belt Tension Tool Kit	
16	70261701	Motor Channel	
17	29796	Nut	
18	70443301	Idler Bracket	
19	70270301	Washer	
20	70045301	Drum Idler Spring	With silencer
21	70265901	Washer	
22	M400056	Screw	
23	430648	Screw	
24	70050401P	Idler Wheel Assembly	
25	70259901	Cylinder Idler Arm	
26	56156	Nut	
27	70334701	Double Ended Stud	

Drive Motor Components for Reversing Models

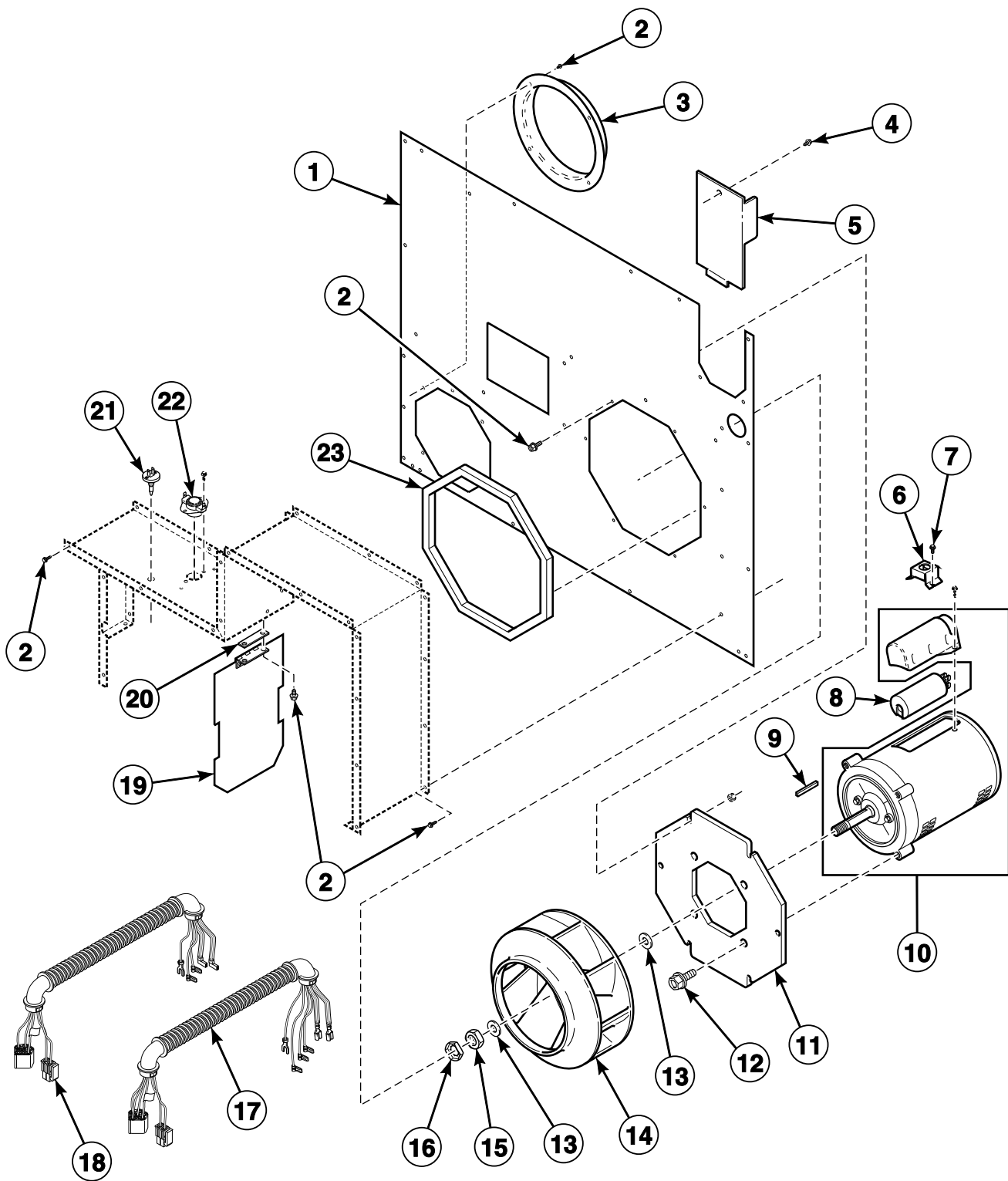


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Drive Motor Components for Reversing Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70276205P	Belt	
2	70465801	Cylinder Motor Harness Assembly	
3	70062401	Bolt	4 required
4	70459001P	Drive Motor	200-208 or 240, 440, 460-480 Volt/60 Hertz/3 Phase and 380, 400-415 Volt/50 Hertz/3 Phase
5	70464201	Motor Plate Cover	2 required
6	M400057	Screw	8 required
7	70467001	Shaft Collar	
8	44239501	Bushing	2 required
9	M412986	Nut	5 required
10	44261401	Drive Motor Plate	
11	70464401	Support Rod	
12	70464101	Motor Bracket	
13	70467501	Bolt	
14	M405535	Washer	2 required
15	70471701	Spacer	
16	70467601	Compression Spring	
17	F431025	Nut	
18	M400043	Screw	4 required
19	27222	Nut	4 required
20	F8368701	Screw	2 required
21	70050401P	Idler Wheel Assembly	2 required
22	70464601	Idler Spacer	2 required
23	70464501	Idler Holder	
24	70466601	Nut	
25	70457401	Motor Pulley	60 Hertz
26	70466001	Belt Access Cover	
27	430497	Screw	

Blower Components



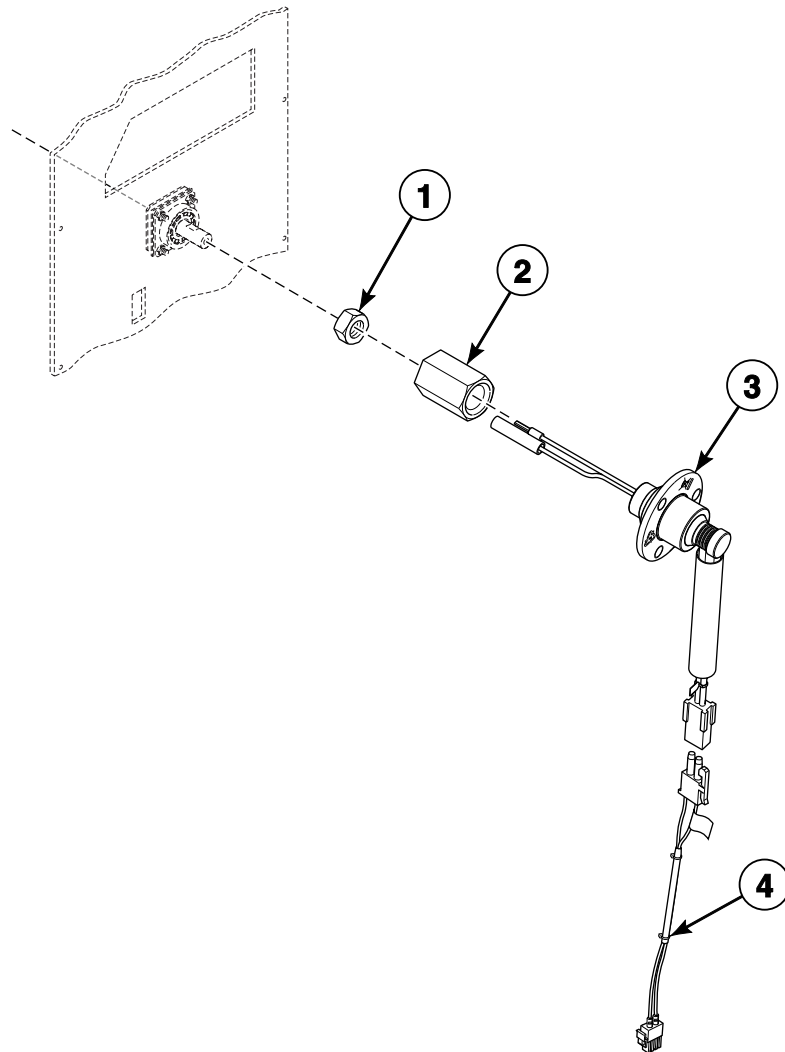
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Blower Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70290101	Lower Rear Panel	
2	430497	Screw	
3	70017801	Exhaust Thimble	6 inches; Classic models
	70478001	Exhaust Adapter	4 inches; Eco models
4	M411072	Screw	
5	70196301	Drive Access Cover	
6	70321701	Motor Conduit Mounting Bracket	
7	23222	Screw	2 required
8	70211501	Motor Capacitor	Start; For all blower motors except 70342601P Blower Motor
9	70144101	Key	
10	70337501P	Blower Motor	100 or 100-200 Volt/50 Hertz/1 Phase and 100 or 100-200 or 120 or 208-240 Volt/60 Hertz/1 Phase; Electric models, 200 volt/50 Hertz/1 Phase, 200 or 208 or 240 Volt/60 Hertz/1 Phase, 200 Volt/50 Hertz/3 Phase, 200-208 or 240 Volt/60 Hertz/3 Phase
	70337601P	Blower Motor Kit	120 or 208-240 Volt/60 Hertz/1 Phase; Low Amp
	70337701P	Blower Motor Kit	230 or 230-240 Volt/50 Hertz/1 Phase; Electric models, 230 or 230-240 Volt/50 Hertz/3 Phase
	70342601P	Blower Motor	200 or 230, 230-240, 380, 400, 400-415 Volt/50 Hertz/3 Phase; 200-208 or 240, 380, 440, 460-480 Volt/60 Hertz/3 Phase
11	70349601	Blower Motor Mounting Plate	
12	70126101	Screw	
13	M400991	Washer	
14	70359801P	Blower Assembly	
15	M400022	Nut	
16	M400034	Nut	
17	70401301	Fan Motor Harness Assembly	Models through 2/28/10; 3 Phase except electric models with 240 Volt and below
	70440201	Fan Motor Harness Assembly	Models starting 3/1/10; 3 Phase except electric models with 240 Volt and below
18	70401201	Fan Motor Harness Assembly	Models through 2/28/10; 1 Phase; 3 Phase electric models with 240 Volt and below
	70439801	Fan Motor Harness Assembly	Models starting 3/1/10; 1 Phase; 3 Phase electric models with 240 Volt and below
19	70209501	Damper and Hinge Exhaust Assembly	
20	N/A	Damper Spacer	
21	M414704	Thermistor	
22	M411945	Manual Reset Thermostat	Australian models
	M411307	Limit Thermostat	All other models
23	70392701P	Gasket	For blower housing opening

N/A = Part no longer available

Moisture Sensing Components

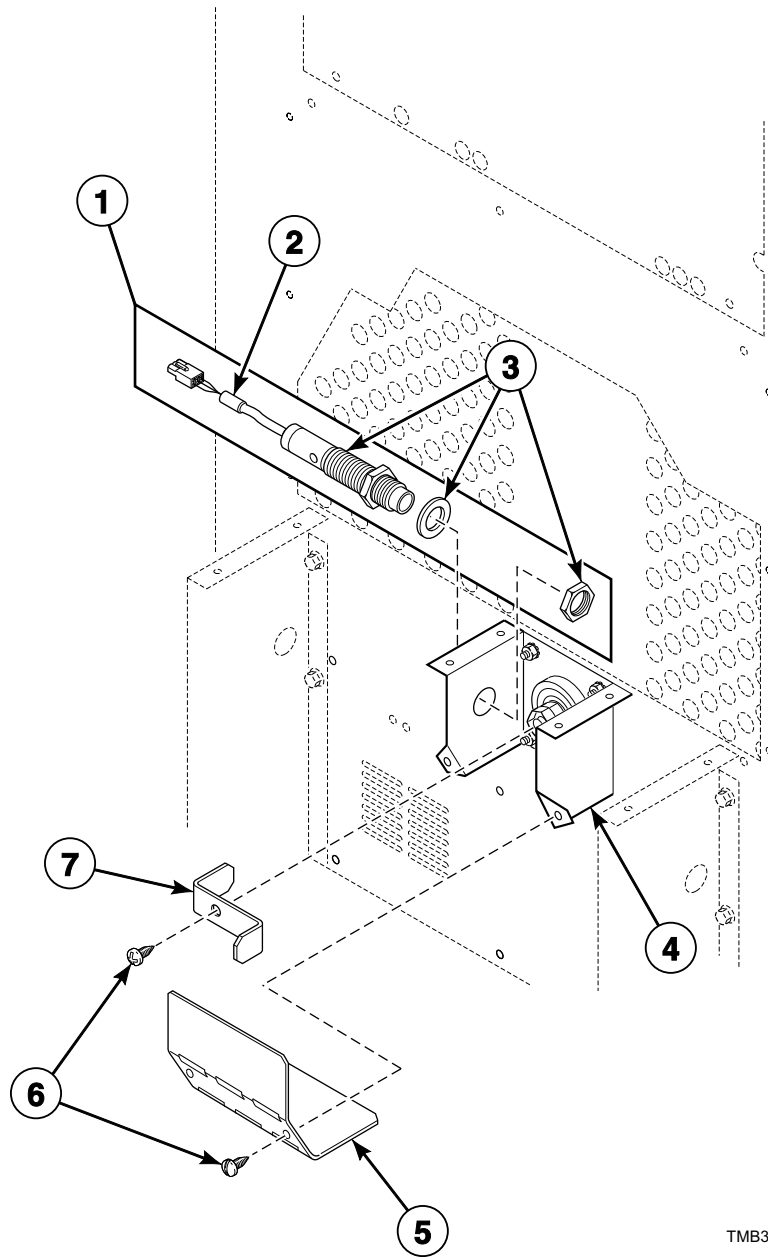


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Moisture Sensing Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70468901	Moisture Sensor Test Wires	Use to troubleshoot the moisture sensor circuit
1	M400035	Nut	
2	44224401	Slip Ring Holder	
3	44222701	Slip Ring Assembly	
4	70448901	Moisture Sensor Harness Assembly	

Rotation Sensor

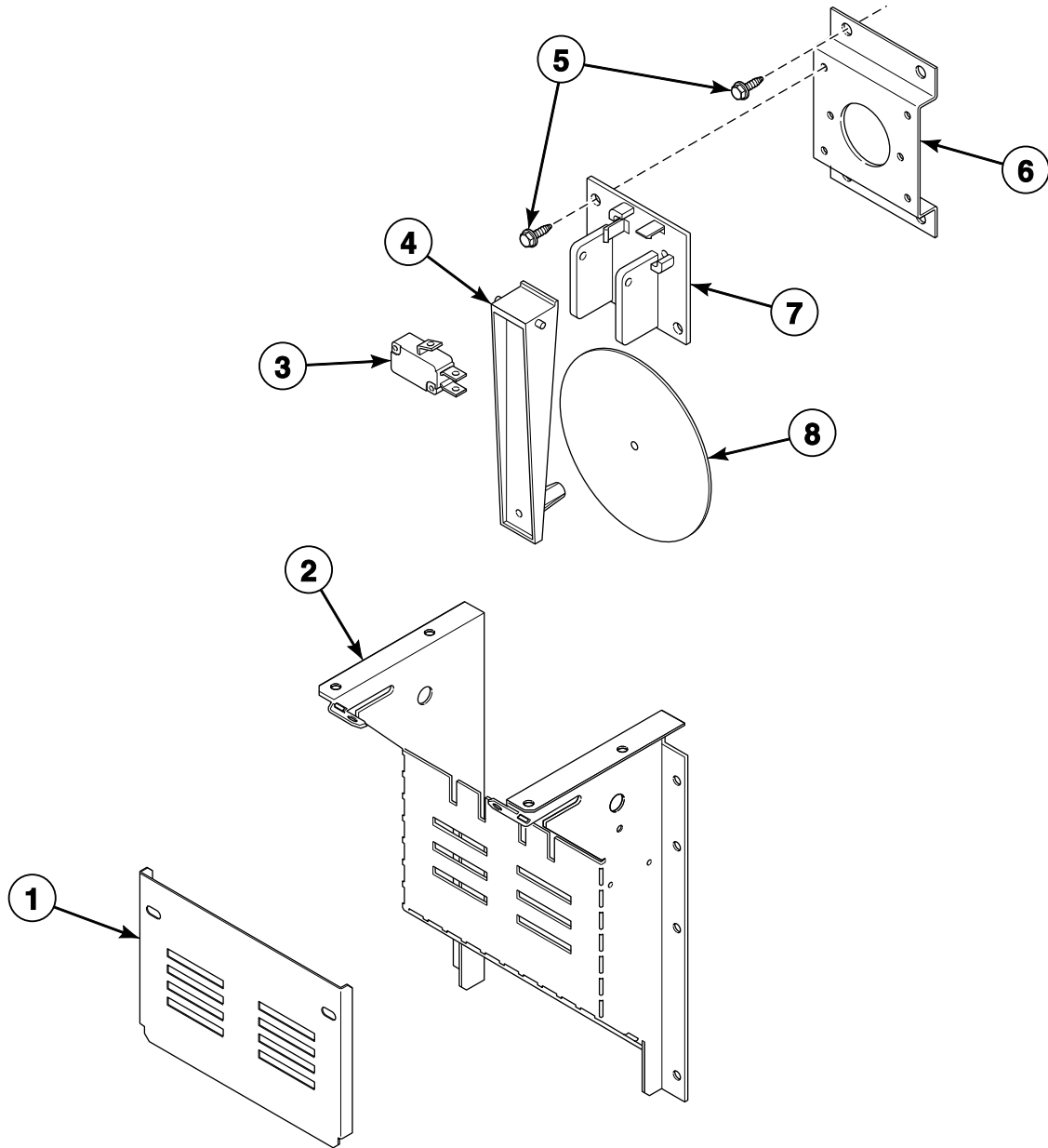


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Rotation Sensor

REF	PART NO.	DESCRIPTION	COMMENTS
1	7009P	Rotation Sensor Kit	Includes items 2, 3 and 7; Models with 3B, 3K, 3L, 3O, 3V, 3W, 3X, DO, DV, DX and R3 control suffixes
2	70476101	Rotation Sensor Harness	Models with 3B, 3K, 3L, 3O, 3V, 3W, 3X, DO, DV, DX and R3 control suffixes
	F8066401	Rotation Sensor Harness	Models with EO, RE, RU and UO control suffixes
3	F8066201	Rotation Sensor	
4	70021401	Bearing Housing Bracket	
5	44044301	Rotation Sensor Cover	
6	70153301	Screw	
7	44044401	Rotation Sensor Bracket	

Airflow Switch

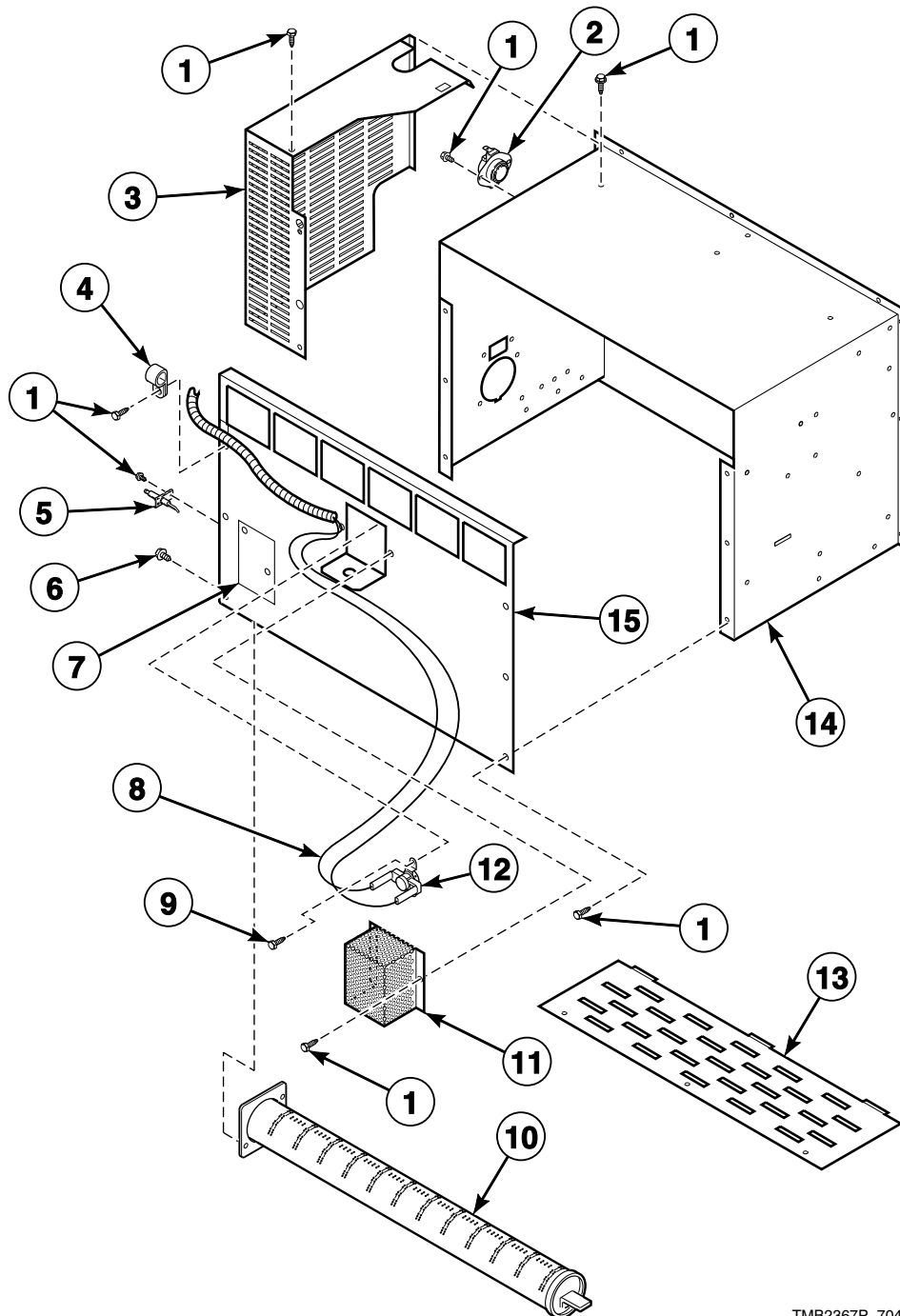


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Airflow Switch

REF	PART NO.	DESCRIPTION	COMMENTS
1	70356601	Airflow Switch Cover	Non-moisture sensing
	70465701	Airflow Switch Cover	Moisture sensing
2	70356101	Airflow Switch Wrapper	
3	70411901	Switch	
4	70319401	Airflow Switch Arm	
5	430497	Screw	
6	70356301	Switch Bracket	Classic models
7	70319601	Airflow Switch and Arm Bracket	
8	70319201	Airflow Switch Vane	

Gas Burner Housing and Secondary Stove Limit

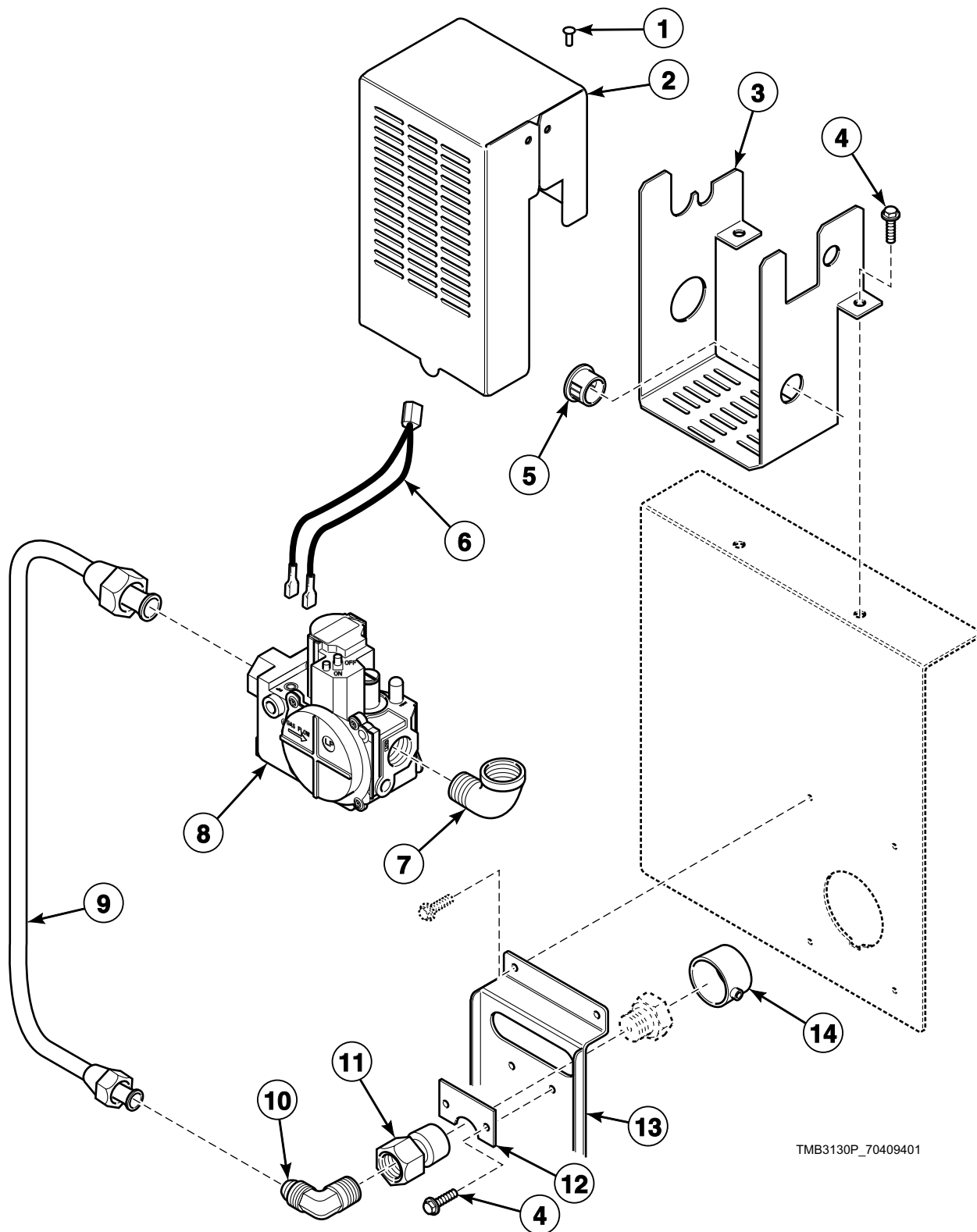


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Gas Burner Housing and Secondary Stove Limit

REF	PART NO.	DESCRIPTION	COMMENTS
	M4902P3	Stove Limit Kit	Australian models; Models through Serial No. 0311000078; In addition, order 70299101 Secondary Stove Limit Kit
1	430497	Screw	
2	70186301	Manual Reset Thermostat	Australian and Korean models
	M410542	Limit Thermostat	All other models
3	70381001	Gas Valve Cover	CE and Australian models; Models through 12/31/13
	70429901	Gas Valve Cover	CE and Australian models; Models starting 1/1/14
4	70203701	Pipe Clip	
5	70032801P	Spark Electrode	Models through 9/16/12
	70466501P	Spark Electrode	Models starting 9/17/12
6	05161	Screw	
7	70159601	Igniter Cover	
8	70316501	Stove Limit Harness	
9	M405188	Screw	2 required
10	70229801P	Gas Burner	
11	M414477	Thermostat Cover	
12	70299001	Limit Thermostat	Secondary
13	70188801	Burner Grill	
14	70333401	Stove Top and Sides	
15	70297401	Stove Back	

Gas Valve Assembly - Non-CE and Non-Australian Gas Models

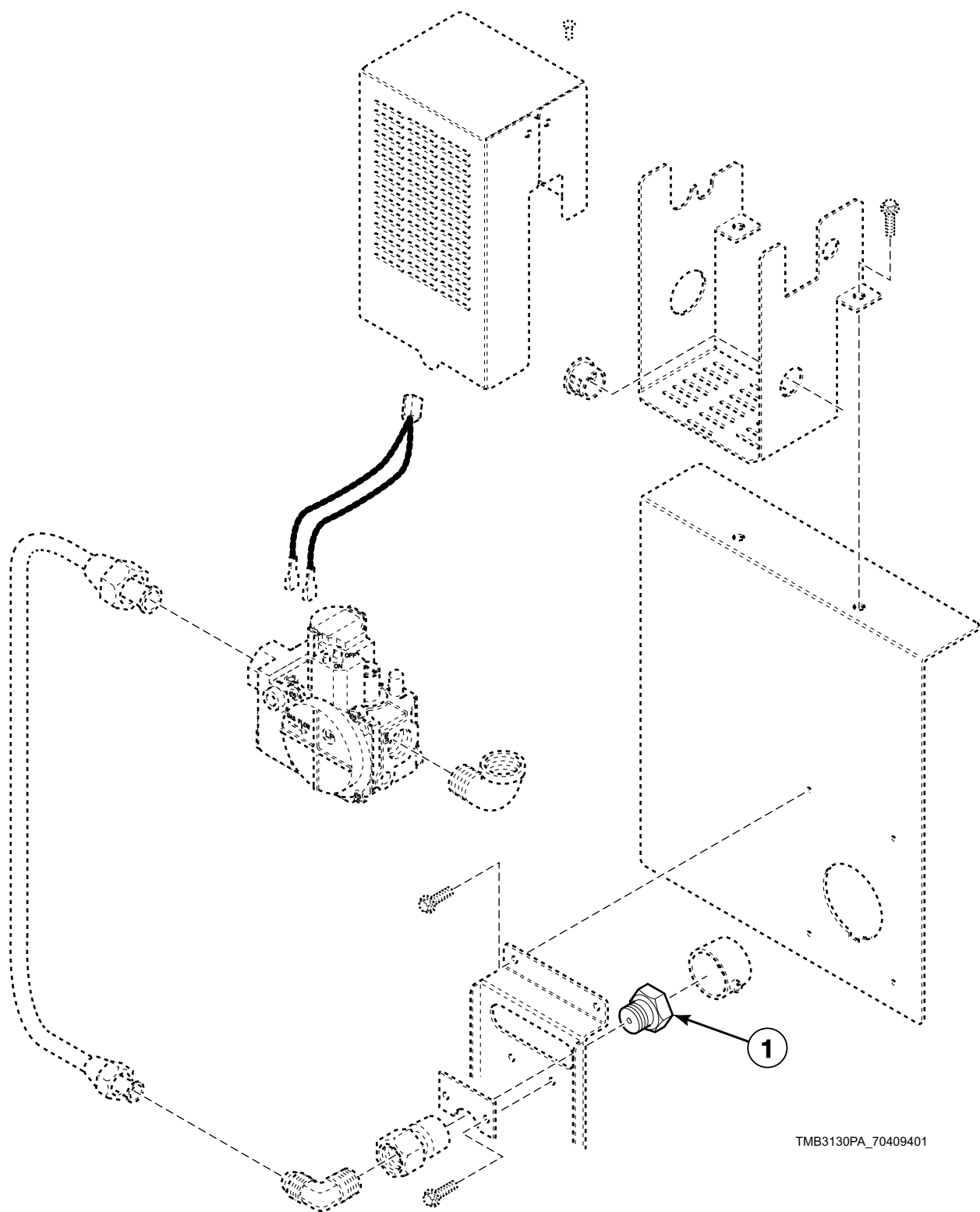


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Gas Valve Assembly - Non-CE and Non-Australian Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
	M4699P3	L.P. Conversion Kit	Natural Gas (N.G.); 0-2,000 feet; 64,000 Btu input
	M4969P3	Replacement Gas Valve Kit	N.G.; Use to replace old valve before 2/1/10 with new valve
	M4971P3	Replacement Gas Valve Kit	Liquid Petroleum Gas (L.P.); Use to replace old valve before 2/1/10 with new valve
1	M405750	Pop Rivet	4 required
2	70429901	Gas Valve Cover	
3	70429801	Gas Valve Bracket	
4	430497	Screw	10 required
5	M400770	Snap Bushing	
6	M412997	Harness Assembly	
7	H86070034	Street Elbow	
8	44154501P	Gas Valve	N.G.
	44154502P	Gas Valve	L.P.
9	70271201	Gas Line Assembly	
10	70208701	Elbow	2 required
11	70379301	Orifice Adapter	
12	70249001	Orifice Keeper Bracket	
13	70248901	Orifice Holder Bracket	
14	70239801	Primary Air Adjustment Sleeve	

Burner Orifices - Non-CE and Non-Australian Gas Models

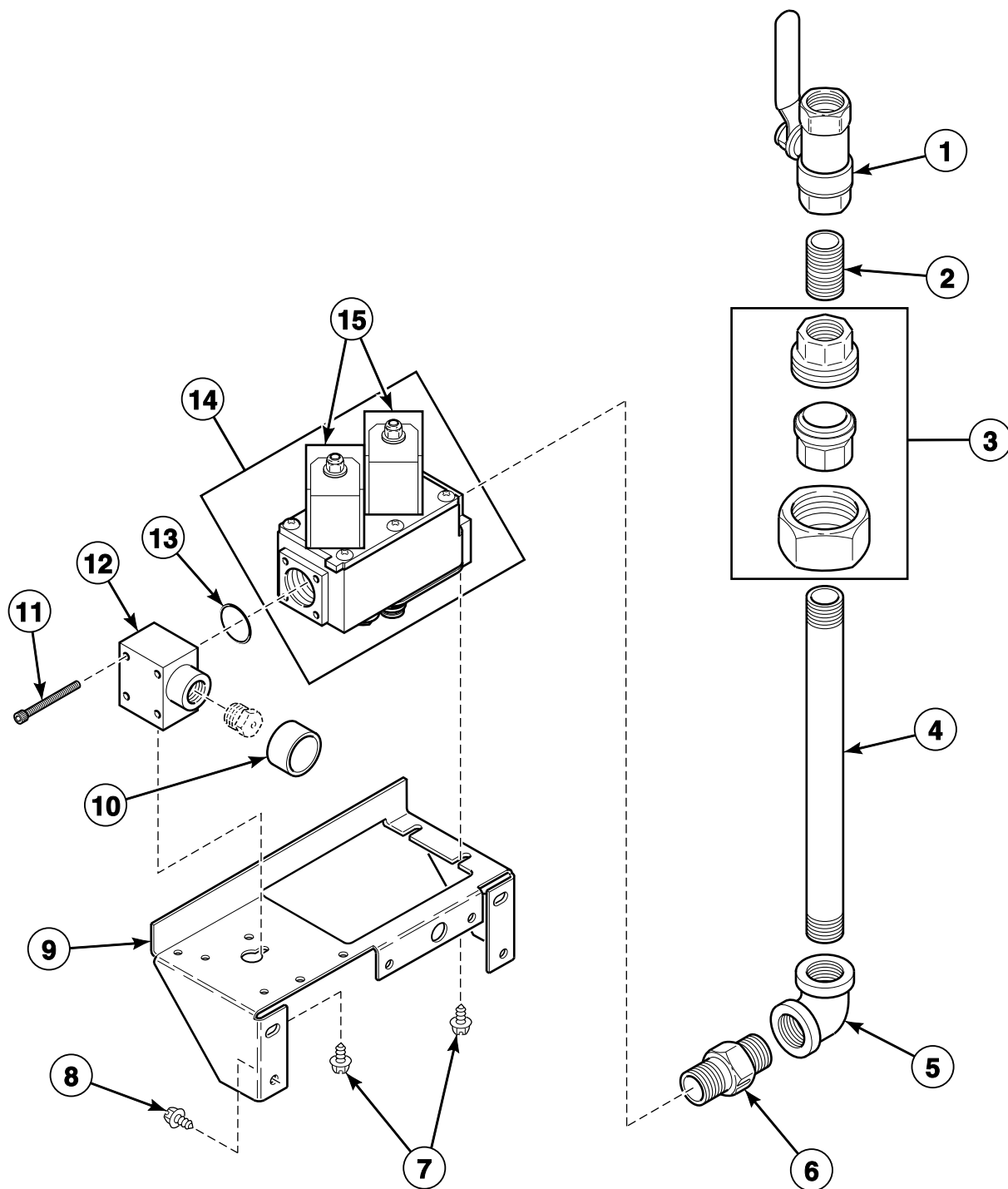


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Burner Orifices - Non-CE and Non-Australian Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	M403017	Burner Orifice	Classic models; Liquid Petroleum Gas (L.P.); Drill no. 42 (2.4 mm); 0-2,000 feet
	M406184	Burner Orifice	Classic models; L.P.; Drill no. 43 (2.3 mm); 2,001-6,000 feet
	M401011	Burner Orifice	Classic models; L.P.; Drill no. 44 (2.2 mm); 6,001-8,000 feet
	M401003	Burner Orifice	Classic models; L.P.; Drill no. 46 (2.1 mm); 8,001-10,000 feet
	M402980	Burner Orifice	Classic models; Natural Gas (N.G.); Drill no. 24 (3.9 mm); 0-2,000 feet
	M401000	Burner Orifice	Classic models; N.G.; Drill no. 26 (3.7 mm); 2,001-4,000 feet
	M400998	Burner Orifice	Classic models; N.G.; Drill no. 27 (3.7 mm); 4,001-6,000 feet
	M401014	Burner Orifice	Classic models; N.G.; Drill no. 28 (3.6 mm); 6,001-8,000 feet
	M400997	Burner Orifice	Classic models; N.G.; Drill no. 29 (3.4 mm); 8,001-10,000 feet
	M402489	Burner Orifice	Eco models; 50 Hertz; N.G.; Drill no. 1/8 (3.2 mm); 0-2,000 feet
	M401017	Burner Orifice	Eco models; 50 Hertz; N.G.; Drill no. 31 (3.0 mm); 2,001-4,000 feet
	M401022	Burner Orifice	Eco models; 50 Hertz; N.G.; Drill no. 33 (2.9 mm); 4,001-6,000 feet
	M411512	Burner Orifice	Eco models; 50 Hertz; N.G.; Drill no. 34 (2.8 mm); 6,001-8,000 feet
	M411375	Burner Orifice	Eco models; 50 Hertz; N.G.; Drill no. 36 (2.7 mm); 8,001-10,000 feet
	44254001	Burner Orifice	Eco models; 60 Hertz; N.G.; 3.4 mm; 0-2,000 feet
	M401021	Burner Orifice	Eco models; 60 Hertz; N.G.; Drill no. 30; 2,001-4,000 feet
	M402489	Burner Orifice	Eco models; 60 Hertz; N.G.; Drill no. 1/8 (3.2 mm); 4,001-6,000 feet
	M401017	Burner Orifice	Eco models; 60 Hertz; N.G.; Drill no. 31 (3.0 mm); 6,001-8,000 feet
	M401022	Burner Orifice	Eco models; 60 Hertz; N.G.; Drill no. 33 (2.9 mm); 8,001-10,000 feet

Gas Valve and Piping - CE and Australian Gas Models



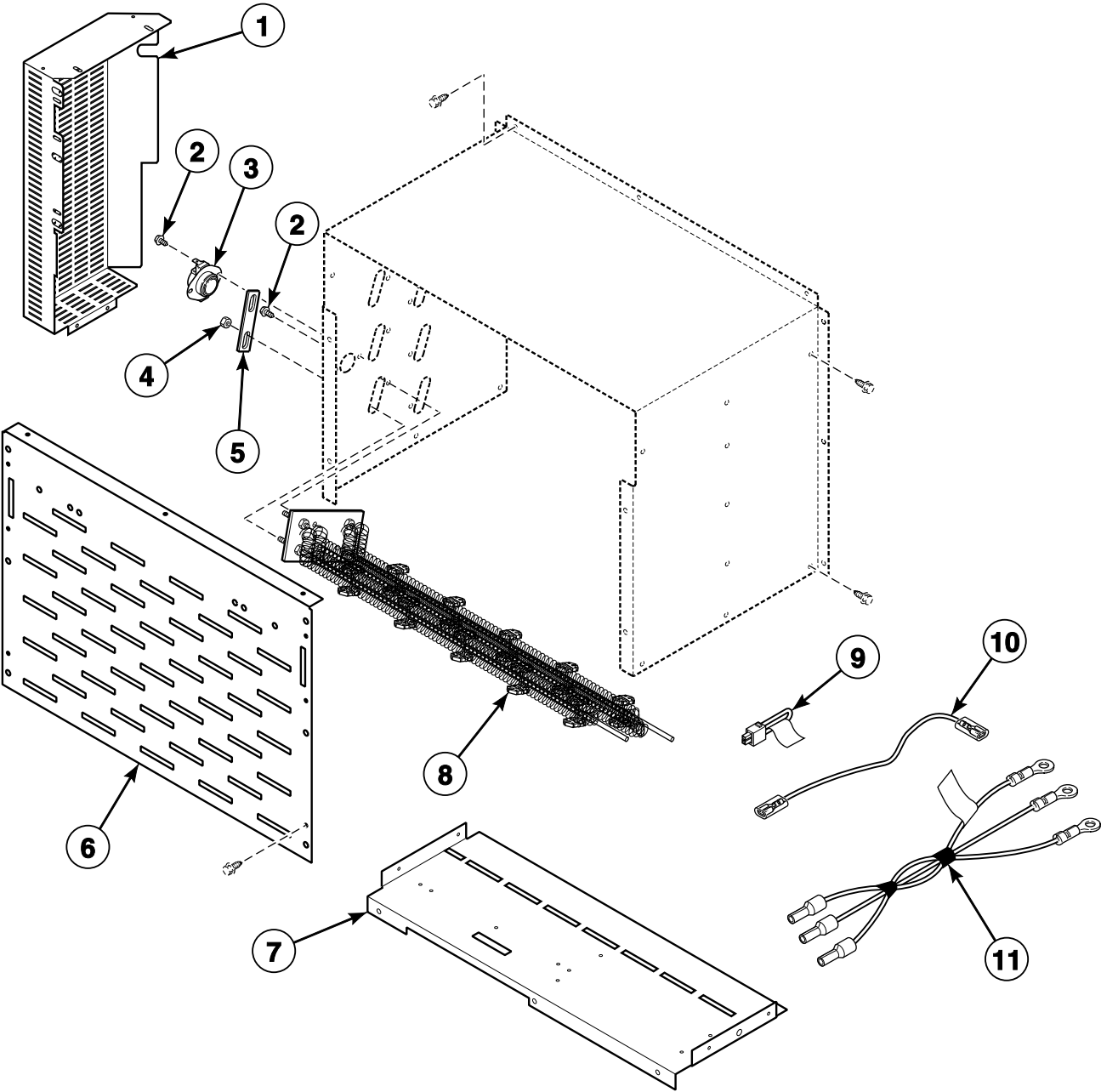
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Gas Valve and Piping - CE and Australian Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
	M405434P	L.P. Valve Conversion Kit	Must also order orifice, refer to Installation Manual
	70184001	Gas Valve Harness	CE models; Use with item 14
	M413650	Gas Valve Harness Assembly	Australian models; Use with item 14
1	M412562P	Gas Shut-Off Valve	Models through 1/31/10
2	901403	Pipe Nipple	1/2 NPT; Models through 1/31/10
3	H86000031	Union	Models through 1/31/10
4	70139601	Pipe Nipple	
5	70079601	Elbow	
6	70131901	Adapter	BPT/NPT
7	23222	Screw	
8	430497	Screw	
9	70233301	Gas Valve Bracket	
10	70239801	Primary Air Adjustment Sleeve	
11	431484	Screw	
12	70223501	Spud Adapter	
13	431482	O-Ring	
14	70457301P	N.G. Valve	Regulated; Models through 12/31/13
	44154503	N.G. Valve	Regulated; Models starting 1/1/14
	70457302P	L.P. Valve	Unregulated; Models through 12/31/13
	44154504	L.P. Valve	Unregulated; Models starting 1/1/14
15	70260101	Gas Valve Coil	24 Volt

NOTE: For CE gas and orifice information, refer to Installation Manual.

Electric Heater Components

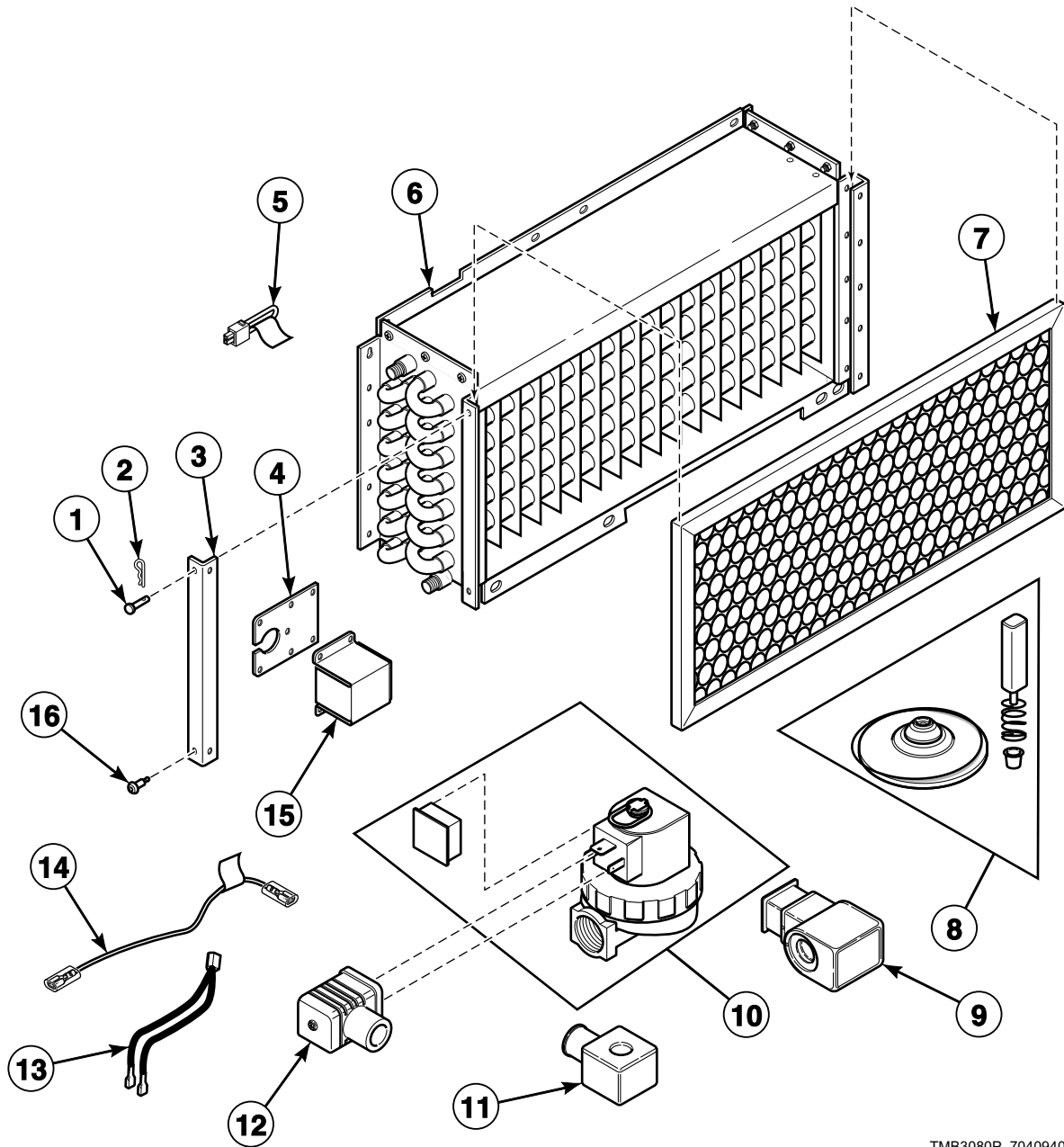


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Electric Heater Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70365201	Stove Connectors Cover	
2	430497	Screw	
3	M410542	Limit Thermostat	
4	70054	Nut	
5	70066501	Jumper Bar	2 required on 380, 400, 400-415 and 460-480 Volt
	M400869	Jumper Strip	3 required for 460-480 Volt; 6 required for all other models
6	70214901	Stove Grill	
7	70357201	Stove Partition	
8	70034414P	Heater Element	Classic models; 3 required; 4 kW; 220 Volt heater element for 380 and 440 Volt/3 Phase
	70034415P	Heater Element	Classic models; Non-CE and non-Australian models; 3 required; 4 kW; 208 Volt heater element for 200-208 Volt/1 or 3 Phase
	70034416P	Heater Element	Classic models; 3 required; 4 kW; 240 Volt heater element for 230-240 Volt/1 or 3 Phase and 400-415 and 460-480 Volt/3 Phase
	70034417	Heater Element	Classic models; CE models; 3 required; 3 kw; 240 Volt heater element for 400-415 Volt/3 Phase; Low wattage
	70034413P	Heater Element	Eco models; 3 required; 3 kW; 220 Volt heater element for 380 and 440 Volt/3 Phase
	70034417	Heater Element	Eco models; 3 required; 3 kW; 240 Volt heater element for 400-415 Volt/50 Hertz or 240 and 460-480 Volt/60 Hertz
	70034418P	Heater Element	Eco models; 3 required; 3 kW; 208 Volt heater element for 200-208 Volt/3 Phase
9	70316601	Stove Limit Bypass Harness	
10	70066601	Jumper Wire	1 required for 460-480 Volt
11	70371301P	Cable Set Heater Assembly	Heat contactor 1 to heating elements H1-H3
	70371401P	Cable Set Heater Assembly	Heat contactor 2 to heating elements H4-H6; 240 Volt or less

Steam Heater Components

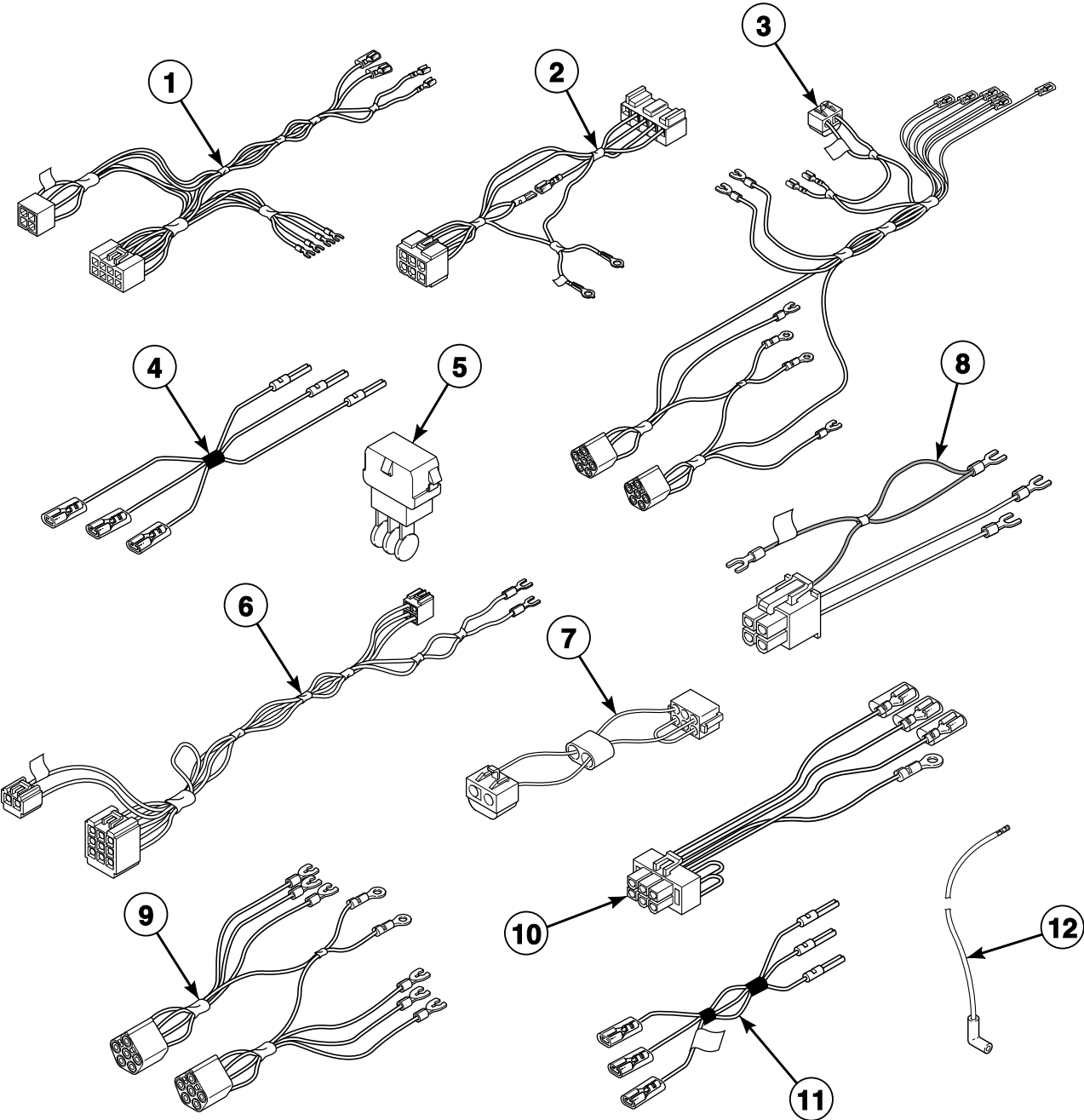


TMB3080P_70409401

Steam Heater Components

REF	PART NO.	DESCRIPTION	COMMENTS
	F8382301	DIN Valve Adapter Kit	Use with F8322902 Steam Valve
	F8514801	Valve Coil	Use with F8322902 Steam Valve
1	70389201	Clevis Pin	To secure 70369301 Steam Filter Holder
2	70389301	Hairpin Cotter	To secure 70369301 Steam Filter Holder
3	70369301	Steam Filter Holder	
4	70369401	Steam Valve Harness Bracket	
5	70316601	Stove Limit Bypass Harness	
6	70369101P	Steam Coil	4 rows
7	70429401	Filter	CE models
	70036001	Air Filter	All other models
8	70351021P	Steam Valve Rebuild Kit	Parker; Use with 70351001P and 70351002P Steam Valves
	F8379502	Valve Rebuild Kit	Asco; Use with F8322902 and F8322903 Steam Valves
9	70351012	Steam Solenoid	24 Volt/50 Hertz
10	F8521701	DIN Valve Kit	Parker; To replace 70351001 Steam Valve
	F8322902	Steam Valve	60 Hertz; Asco
	F8322903	Steam Valve	50 Hertz
11	70351011P	Steam Solenoid	24 Volt/60 Hertz
12	70370301P	Solenoid Valve DIN Connector	
13	M412997	Harness Assembly	
14	70389901	Steam Stove Limit Bypass Harness	
15	70369501	Steam Valve Wiring Cover	
16	70058501	Pop Rivet	To secure 70369301 Steam Filter Holder

Control Tray Harnesses for Gas Models

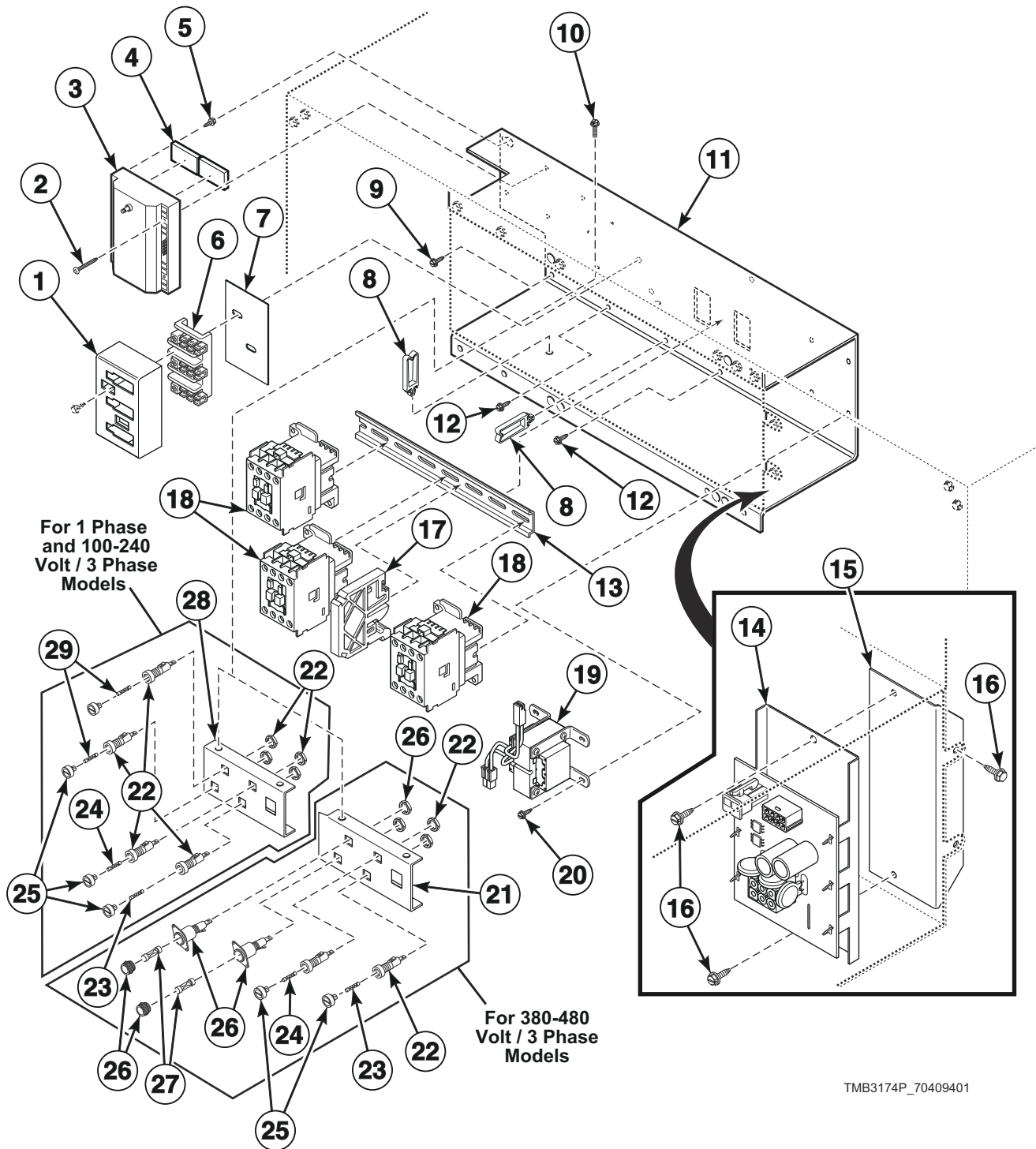


TMB3173P_70409401

Control Tray Harnesses for Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70315801	Junction Box Harness	Models through 7/8/12
	70464701	Control Tray Harness	Models starting 7/9/12
2	70316401	Ignition Control Harness	CE and Australian models
	70316301	Ignition Control Harness	All other models
3	70316101P	Power Harness	CE and Australian models through 2/28/10; 3 Phase models with less than 380 Volts
	70347701P	Power Harness	Models through 2/28/10; Contactor; 1 Phase
	70332201	Power Harness	Models through 2/28/10; 3 Phase models with 380 Volts or higher
	70439001	Power Harness	CE and Australian models starting 3/1/10 through 7/8/12; 3 Phase models with less than 380 Volts
	70445501	Power Harness	Models starting 3/1/10 through 7/8/12; Contactor; 1 Phase
	70438901	Power Harness	Models starting 3/1/10 through 7/8/12; 3 Phase models with 380 Volts or higher
	70464901	Power Harness	CE and Australian models starting 7/9/12; 3 Phase models with less than 380 Volts
	70469701	Power Harness	Models starting 7/9/12; Contactor; 1 Phase
	70465001	Power Harness	Models starting 7/9/12; 3 Phase models with 380 Volts or higher
4	70120901	Jumper Disconnect Assembly	CE and Australian models
5	M413863	Network Capacitor Assembly	3L, 3O, 3V, 3X, DO, DV, DX and OM control suffixes
6	70471901	Reversing Control Board Harness	3B, 3K, 3W, BB, BK, BW and BZ control suffixes
7	M413504	Jumper Harness Assembly	100 Volt
	M413505	Jumper Harness Assembly	120 Volt
	M413506	Jumper Harness Assembly	208 Volt
	M413507	Jumper Configuration Assembly	240 Volt
	M413508	Jumper Harness Assembly	380 Volt
	M413510	Jumper Configuration Assembly	480 Volt
8	70465301	Reversing Contactor Harness	Reversing models
9	70320201	Motor Contactor Harness	Models through 2/28/10; 3 Phase
	44142601P	Motor Contactor Harness	Models starting 3/1/10 through 7/8/12; 3 Phase
	70469301	Motor Contactor Harness	Models starting 7/9/12; 3 Phase
10	M413878	Network Capacitor Harness Assembly	Models through 7/8/12; 3L, 3O, 3V, 3X, DO, DV, DX and OM control suffixes
	44143401P	Network Capacitor Harness Assembly	Models starting 7/9/12; Also order 00177 Male Tab Terminal; 3L, 3O, 3V, 3X, DO, DV, DX and OM control suffixes
11	70342101	Gas Disconnect Harness	CE and Australian models through 2/28/10
	70440501	Gas Disconnect Harness	CE and Australian models starting 3/1/10
12	70006201	High Voltage Lead	Models through 9/16/12; Use with 70367301P or 70367401P Ignition Control
	44239702	High Voltage Suppression Cable	Models starting 9/17/12; Use with 70458601, 70458701 or 70483201 Ignition Control

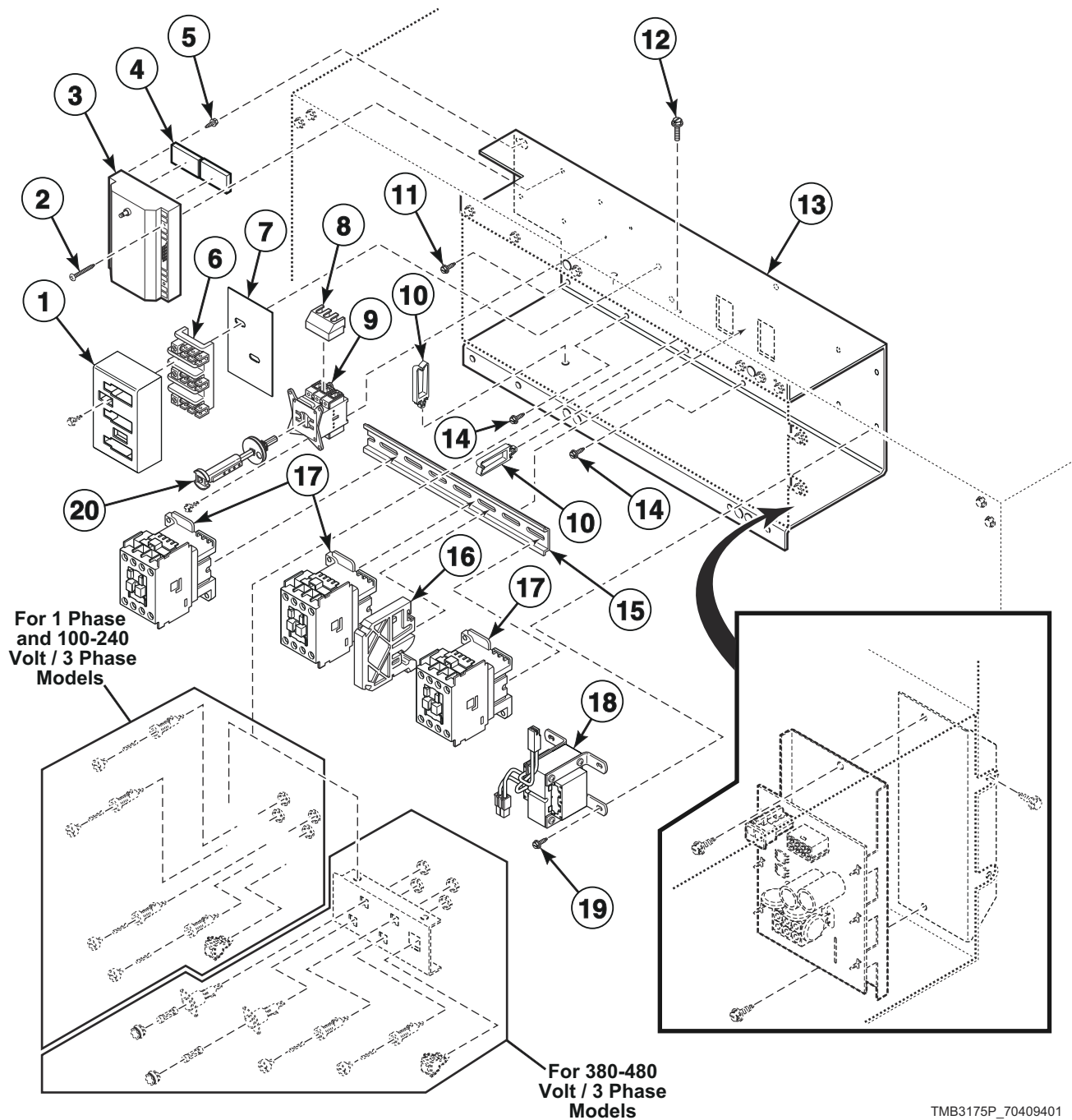
Control Tray for Non-CE and Non-Australian Gas Models



Control Tray for Non-CE and Non-Australian Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
	70030501	Expansion Clip	4 required; Used on item 19
	M403047	Secure Ground Label	
1	70333001	Terminal Block Shield	
2	44083001	Screw	2 required; Models through 9/16/12
	51783	Screw	2 required; Models starting 9/17/12
3	70492701	Ignition Control Kit	Models through 9/16/12; Use with 44239702 High Voltage Suppression Cable
	70458601P	Ignition Control	24 Volt; Models starting 9/17/12; Use with 44239702 High Voltage Suppression Cable
4	56128	Bumper Pad	2 required
5	38272	Screw	
6	430642	Terminal Block	
7	M413862	Insulator	
8	70366201	Wire Clip	
9	430497	Screw	3 required
10	51780	Screw	2 required
11	70469201	Control Tray	
12	M402917	Screw	4 required
13	M412693	Din Rail	
14	70469901	Reversing Control Assembly	3B, 3K, 3W, BB, BW and BZ control suffixes
15	70472601	Bracket	3B, 3K, 3W, BB, BW and BZ control suffixes
16	F8206901	Screw	4 required
17	F330186P	Interlock Contactor	Reversing models
18	70323701P	Contactor	1 required nonreversing models; 3 required reversing models
19	M414312P	Transformer	120 Volt; Dual secondary
	M414230P	Transformer	120 Volt; Primary/secondary
	M414228P	Transformer	100-240 Volt
	M414229P	Transformer	380-480 Volt
20	M411072	Screw	4 required
21	70313601	Fuse Bracket	380-480 Volt; Models through 2/28/10
	70313602	Fuse Bracket	380-480 Volt; Models starting 3/1/10
22	70329401P	Fuse Holder Body	Includes nuts; 3 required for 1 Phase; 4 required for 3 Phase
23	70406601	Fuse	3.5 Amp
24	70406501	Fuse	1.25 Amp
25	70329501	Fuse Holder Cap	3 required for 1 Phase and 380-480 Volt/3 Phase; 4 required for 100-240 Volt/3 Phase
26	M413544P	Fuse Holder	Includes nuts; 2 required for 380-480 Volt; Models through 2/28/10
	44155601P	Fuse Holder	2 required for 380-480 Volt; Models starting 3/1/10
27	M413621	Fuse	2 required for 380-480 Volt; 0.5 Amp
28	70306901	Fuse Bracket	100-240 Volt
29	70406701	Fuse	2 Amp; 100-240 Volt

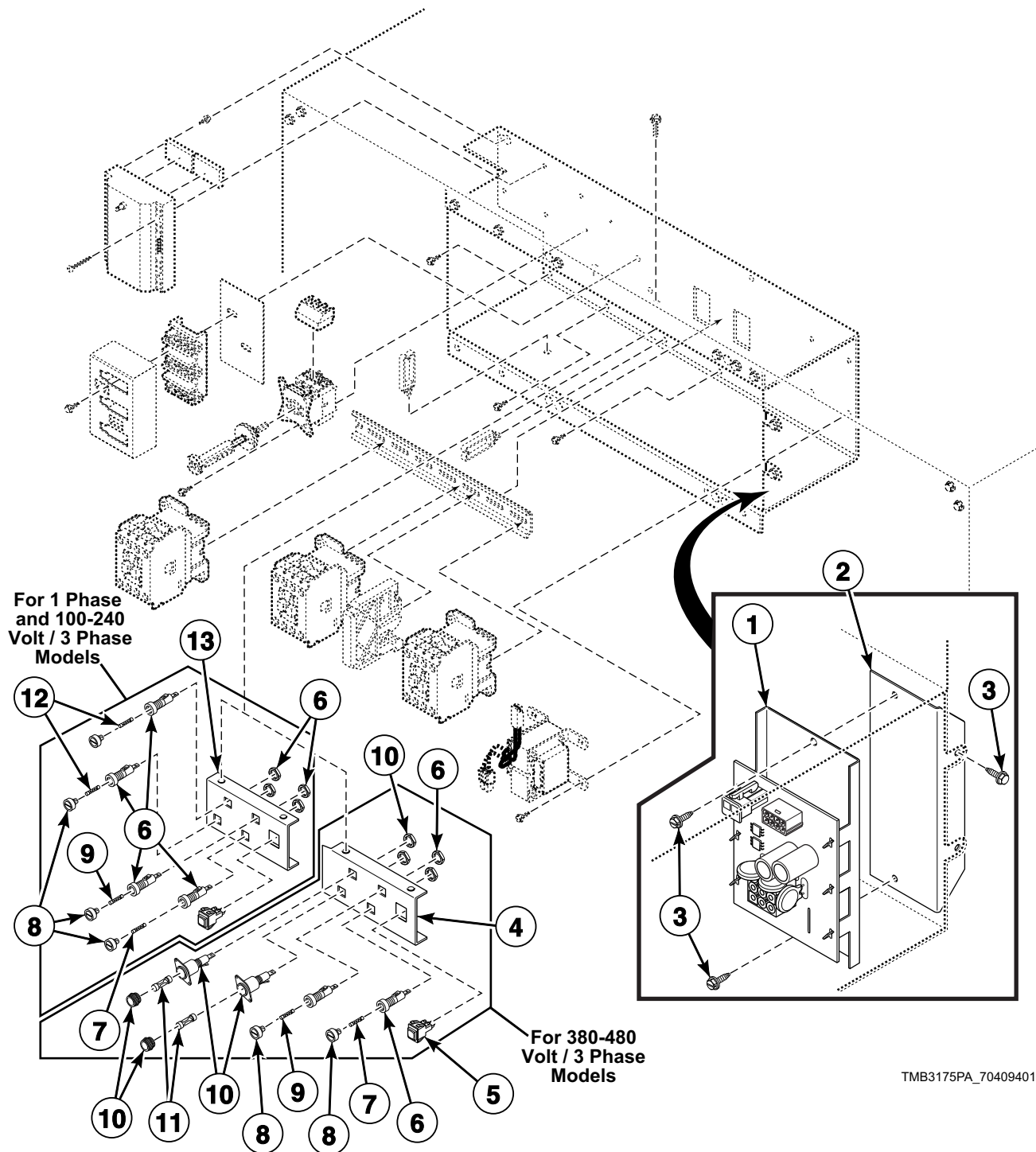
Control Tray Components for CE and Australian Gas Models - (Drawing 1 of 2)



Control Tray Components for CE and Australian Gas Models - (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	70030501	Expansion Clip	4 required
	M403047	Secure Ground Label	
	M412096	Earth Terminal Sticker	
	51782	Screw	2 required
	70411001	ICM Reset Label	
	44127701	Warning Label	Extended tumble; On control tray cover
1	70333001	Terminal Block Shield	
2	44083001	Screw	2 required; Models through 9/16/12
	51783	Screw	2 required; Models starting 9/17/12
3	70492801	Ignition Control Kit	CE models through 1/16/13; Australian models through 1/16/13 and starting again 4/1/13 through 7/31/13; 24 Volt; Use with 44239702 High Voltage Suppression Cable
	70483201P	Ignition Control	CE models starting 1/17/13; Australian models starting 1/17/13 through 3/31/13 and starting again 8/1/13; 24 Volt; Use with 44239702 High Voltage Suppression Cable
4	56128	Bumper Pad	2 required
5	38272	Screw	
6	430642	Terminal Block	
7	M413862	Insulator	
8	M412366	Finger Guard	Models through 7/31/11
9	M412187P	Mounting Switch Base	Models through 7/31/11
10	70366201	Wire Clip	
11	430497	Screw	
12	51780	Screw	2 required
13	70469201	Control Tray	
14	M402917	Screw	
15	M412693	Din Rail	
16	F330186P	Interlock Contactor	Reversing models
17	70323701P	Contactor	1 required nonreversing models; 3 required reversing models
18	M414229P	Transformer	380-480 Volt
	M414228P	Transformer	100-240 Volt
19	M411072	Screw	4 required
20	70342501P	Extension Handle	Models through 7/31/11

Control Tray Components for CE and Australian Gas Models - (Drawing 2 of 2)

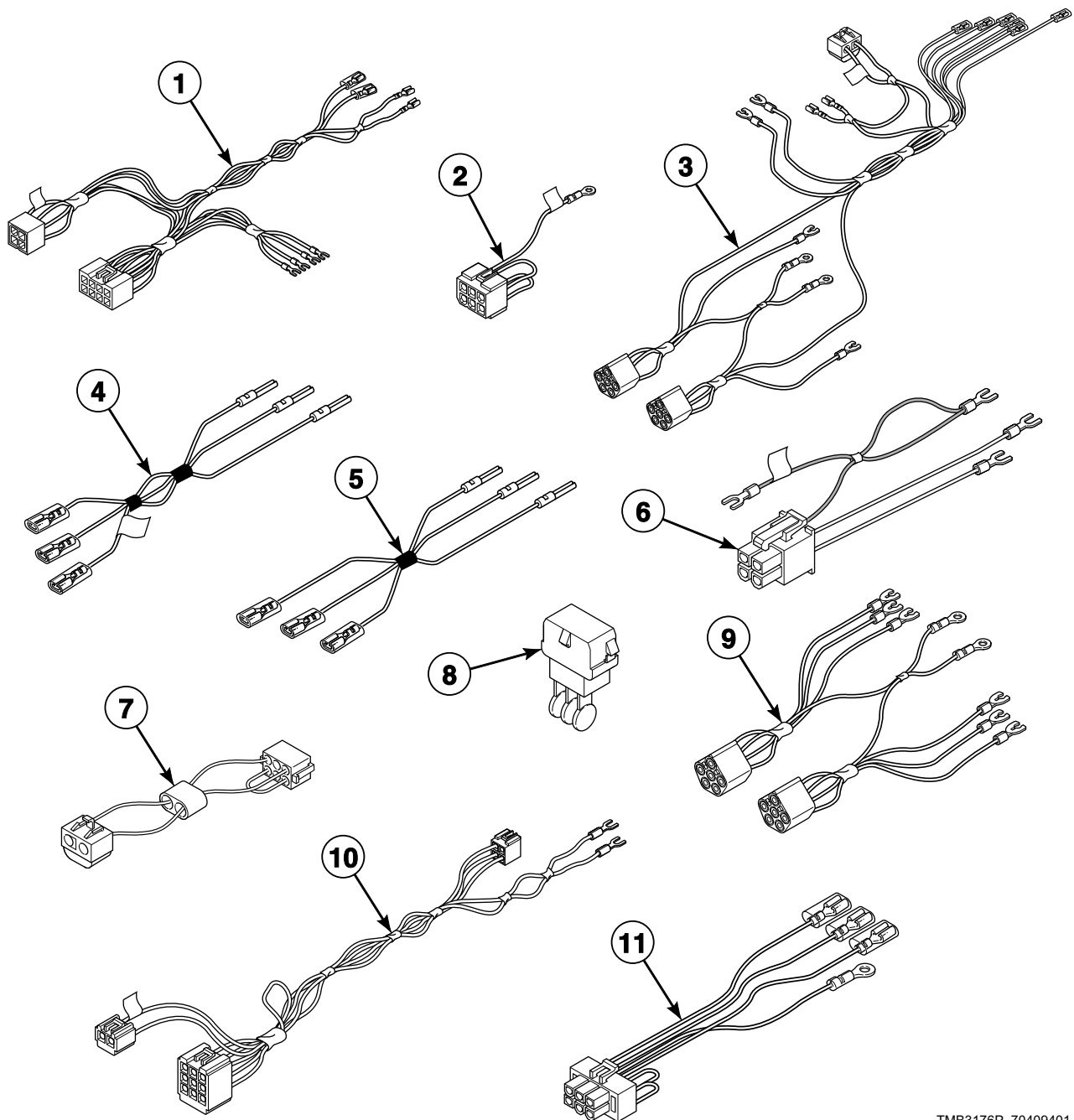


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Control Tray Components for CE and Australian Gas Models - (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	70030501	Expansion Clip	4 required
	M403047	Secure Ground Label	
	M412096	Earth Terminal Sticker	
	51782	Screw	2 required
	501086	Screw	4 required for item 10
	70411001	ICM Reset Label	
	44127701	Warning Label	Extended tumble; On control tray cover
1	70469901	Reversing Control Assembly	3B, 3K, 3W, BB, BW and BZ control suffixes
2	70472601	Bracket	3B, 3K, 3W, BB, BW and BZ control suffixes
3	F8206901	Screw	4 required
4	70313601	Fuse Bracket	380-480 Volt; Models through 2/28/10
	70313602	Fuse Bracket	380-480 Volt; Models starting 3/1/10
5	M413431	Pushbutton Switch	
6	70329401P	Fuse Holder Body	Includes nuts; 3 required for 1 Phase; 4 required for 3 Phase models with less than 380 Volts; 2 required for 3 Phase models with 380 Volts or higher
7	70406601	Fuse	3.5 Amp
8	70329501	Fuse Holder Cap	3 required for 1 Phase; 4 required for 3 Phase models with less than 380 Volts; 2 required for 3 Phase models with 380 Volts or higher
9	70406501	Fuse	1.25 Amp
10	M413544P	Fuse Holder	Includes nuts; 2 required for 380-480 Volt; Models through 2/28/10
	44155601P	Fuse Holder	2 required for 380-480 Volt; Models starting 3/1/10
11	M413621	Fuse	2 required for 380-415 Volt; 0.5 Amp
12	70406701	Fuse	1 required for 1 Phase; 2 required for 3 Phase; 2 Amp
13	70306901	Fuse Bracket	100-240 Volt

Control Tray Harnesses for Steam Models

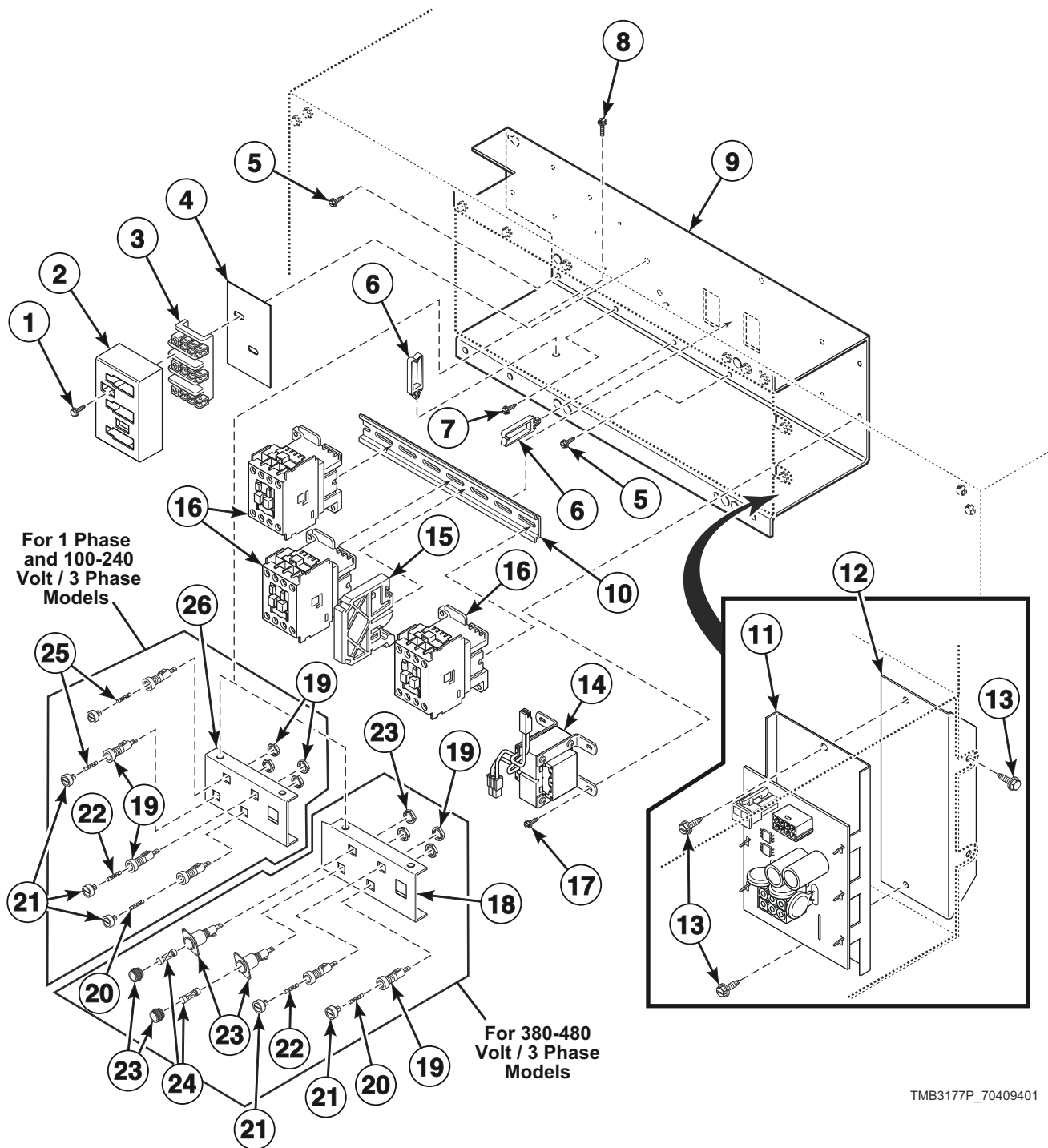


TMB3176P_70409401

Control Tray Harnesses for Steam Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70315801	Junction Box Harness	Models through 7/8/12
	70464701	Control Tray Harness	Models starting 7/9/12
2	70322401P	Steam Configuration Harness	
3	70347701P	Power Harness	Models through 2/28/10; Contactor; 1 Phase
	70316101P	Power Harness	Models through 2/28/10; 3 Phase models with less than 380 Volts
	70332201	Power Harness	Models through 2/28/10; 3 Phase with 380 Volts or higher
	70445501	Power Harness	Models starting 3/1/10 through 7/8/12; Contactor; 1 Phase
	70439001	Power Harness	Models starting 3/1/10 through 7/8/12; 3 Phase models with less than 380 Volts
	70438901	Power Harness	Models starting 3/1/10 through 7/8/12; 3 Phase models with 380 Volts or higher
	70469701	Power Harness	Models starting 7/9/12; Contactor; 1 Phase
	70464901	Power Harness	Models starting 7/9/12; 3 Phase models with less than 380 Volts
	70465001	Power Harness	Models starting 7/9/12; 3 Phase models with 380 Volts or higher
4	70342101	Gas Disconnect Harness	CE models; Models through 2/28/10
	70440501	Gas Disconnect Harness	CE models; Models starting 3/1/10
5	70120901	Jumper Disconnect Assembly	CE models
6	70465301	Reversing Contactor Harness	Reversing models
7	M413504	Jumper Harness Assembly	100 Volt
	M413505	Jumper Harness Assembly	120 Volt
	M413506	Jumper Harness Assembly	208 Volt
	M413507	Jumper Configuration Assembly	240 Volt
	M413508	Jumper Harness Assembly	380 Volt
	M413510	Jumper Configuration Assembly	480 Volt
8	M413863	Network Capacitor Assembly	3L, 3O, 3V, 3X, DO, DV, DX and OM control suffixes
9	70320201	Motor Contactor Harness	Models through 2/28/10; 3 Phase models with 380 Volts or higher
	44142601P	Motor Contactor Harness	Models starting 3/1/10 through 7/8/12; 3 Phase models with 380 Volts or higher
	70469301	Motor Contactor Harness	Models starting 7/9/12; 3 Phase models with 380 Volts or higher
10	70471901	Reversing Control Board Harness	3B, 3K, 3W, BB, BW and BZ control suffixes
11	M413878	Network Capacitor Harness Assembly	Models through 7/8/12; 3O, 3V, 3X, DO, DV, DX and OM control suffixes
	44143401P	Network Capacitor Harness Assembly	Models starting 7/9/12; Also order 00177 Male Tab Terminal; 3L, 3O, 3V, 3X, DO, DV, DX and OM control suffixes

Control Tray for Non-CE Steam Models

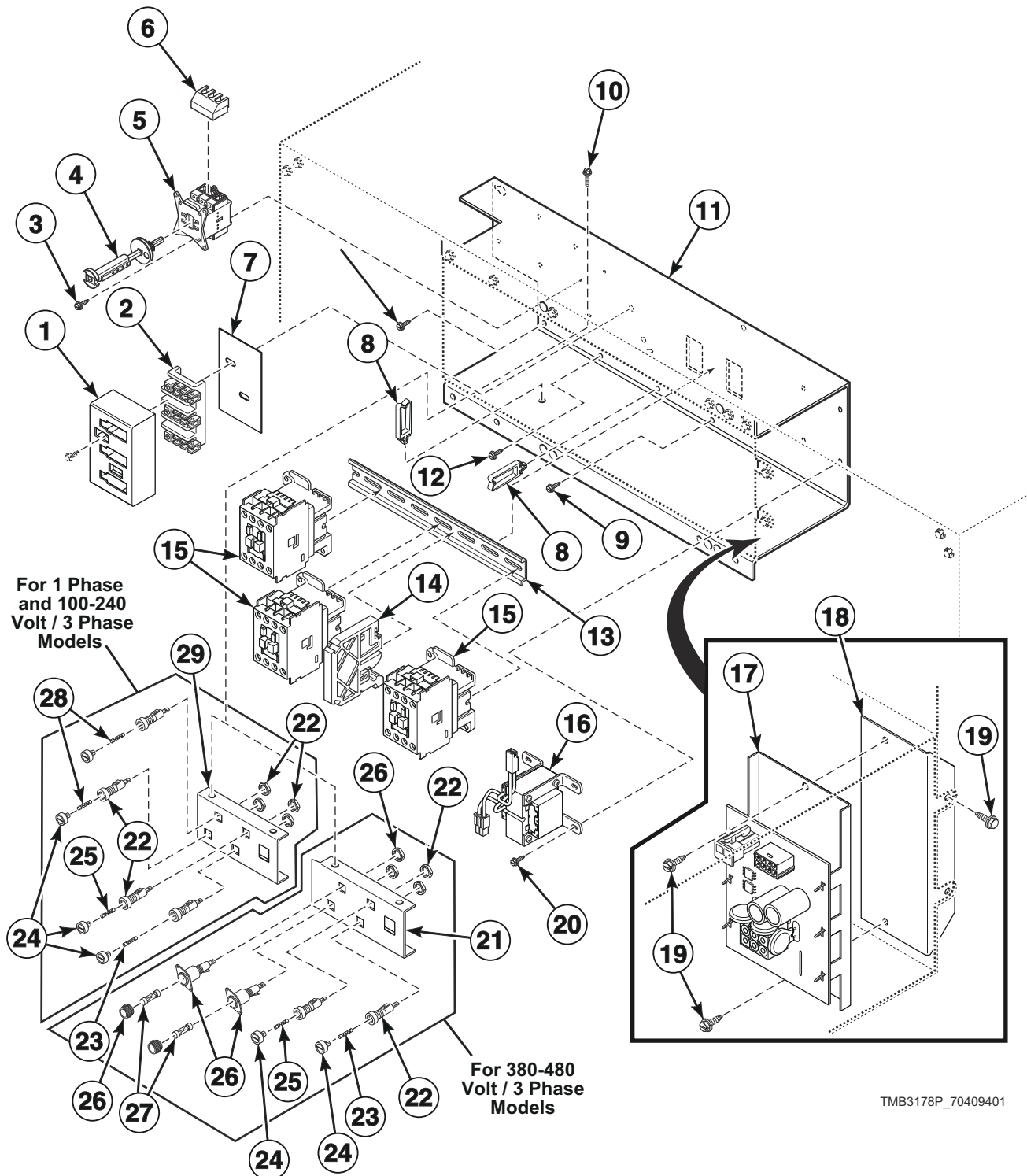


TMB3177P_70409401

Control Tray for Non-CE Steam Models

REF	PART NO.	DESCRIPTION	COMMENTS
	501086	Screw	4 required
	70030501	Expansion Clip	4 required
	M403047	Secure Ground Label	
1	51783	Screw	2 required
2	70333001	Terminal Block Shield	
3	430642	Terminal Block	
4	M413862	Insulator	
5	430497	Screw	
6	70366201	Wire Clip	
7	M402917	Screw	
8	51780	Screw	2 required
9	70469201	Control Tray	
10	M412693	Din Rail	
11	70469901	Reversing Control Assembly	3B, 3K, 3W, BB, BW and BZ control suffixes
12	70472601	Bracket	3B, 3K, 3W, BB, BW and BZ control suffixes
13	F8206901	Screw	4 required
14	M414312P	Transformer	120 Volt; Dual secondary
	M414230P	Transformer	120 Volt; Primary/secondary
	M414228P	Transformer	100-240 Volt
	M414229P	Transformer	380-480 Volt
	44074401	Transformer	440 Volt; Dual secondary
15	F330186P	Interlock Contactor	Reversing models
16	70323701P	Contactor	1 required nonreversing models; 3 required reversing models
17	M411072	Screw	4 required
18	70313601	Fuse Bracket	380-480 Volt; Models through 2/28/10
	70313602	Fuse Bracket	380-480 Volt; Models starting 3/1/10
19	70329401P	Fuse Holder Body	Includes nuts; 3 required for 1 Phase; 4 required for 3 Phase models with less than 380 Volts; 2 required for 3 Phase models with 380 Volts or higher
20	70406601	Fuse	3.5 Amp
21	70329501	Fuse Holder Cap	3 required for 1 Phase; 4 required for 3 Phase models with less than 380 Volts; 2 required for 3 Phase models with 380 Volts or higher
22	70406501	Fuse	1.25 Amp
23	M413544P	Fuse Holder	Includes nuts; 2 required for 380-480 Volt; Models through 2/28/10
	44155601P	Fuse Holder	2 required for 380-480 Volt; Models starting 3/1/10
24	M413621	Fuse	2 required for 380-480 Volt/3 Phase; 0.5 Amp
25	70406701	Fuse	2 required for 100-240 Volt/3 Phase
26	70306901	Fuse Bracket	100-240 Volt

Control Tray for CE Steam Models

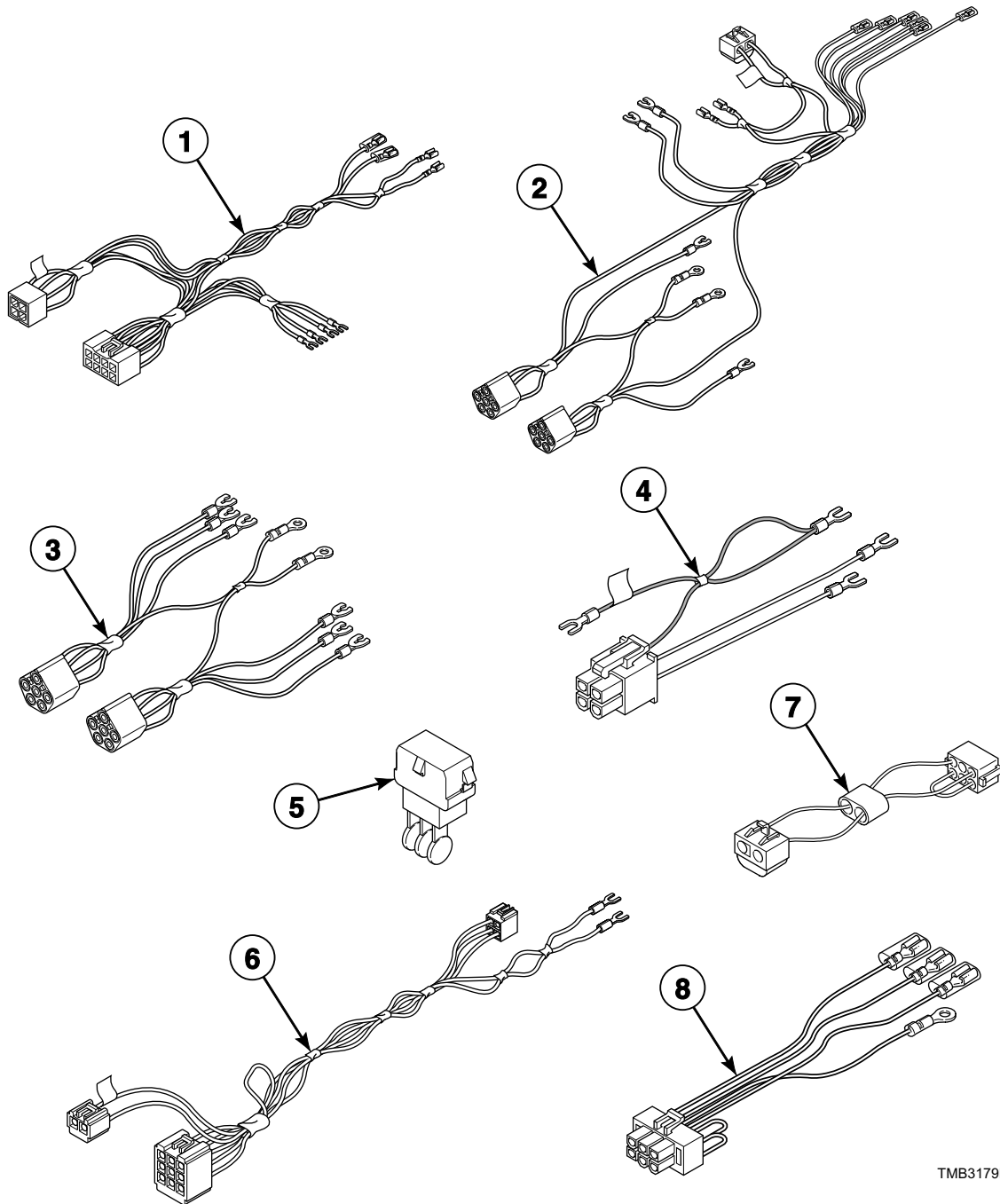


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Control Tray for CE Steam Models

REF	PART NO.	DESCRIPTION	COMMENTS
	70030501	Expansion Clip	4 required
	M403047	Secure Ground Label	
	M412096	Earth Terminal Sticker	
	501086	Screw	4 required
1	70333001	Terminal Block Shield	
2	430642	Terminal Block	
3	51782	Screw	2 required
4	70342501P	Extension Handle	Models through 7/31/11
5	M412187P	Mounting Switch Base	Models through 7/31/11
6	M412366	Finger Guard	Models through 7/31/11
7	M413862	Insulator	
8	70366201	Wire Clip	
9	430497	Screw	
10	51780	Screw	2 required
11	70469201	Control Tray	
12	M402917	Screw	
13	M412693	Din Rail	
14	F330186P	Interlock Contactor	Reversing models
15	70323701P	Contactor	1 required nonreversing models; 3 required reversing models
16	M414228P	Transformer	100-240 Volt
	M414229P	Transformer	380-480 Volt
	44074401	Transformer	440 Volt; Dual secondary
17	70469901	Reversing Control Assembly	3B, 3W, BB, BW and BZ control suffixes
18	70472601	Bracket	3B, 3W, BB, BW and BZ control suffixes
19	F8206901	Screw	4 required
20	M411072	Screw	4 required
21	70313601	Fuse Bracket	380-480 Volt; Models through 2/28/10
	70313602	Fuse Bracket	380-480 Volt; Models starting 3/1/10
22	70329401P	Fuse Holder Body	Includes nuts; 4 required for 1 Phase; 4 required for 3 Phase models with less than 380 Volts; 2 required for 3 Phase models with 380 Volts or higher
23	70406601	Fuse	3.5 Amp
24	70329501	Fuse Holder Cap	4 required for 1 Phase; 4 required for 3 Phase models with less than 380 Volts; 2 required for 3 Phase models with 380 Volts or higher
25	70406501	Fuse	1.25 Amp
26	M413544P	Fuse Holder	Includes nuts; 2 required for 380-480 Volt; Models through 2/28/10
	44155601P	Fuse Holder	2 required for 380-480 Volt; Models starting 3/1/10
27	M413621	Fuse	2 required for 380-480 Volt/3 Phase; 0.5 Amp
28	70406701	Fuse	1 required for 1 Phase; 2 required for 100-240 Volt/3 Phase; 2 Amp
29	70306901	Fuse Bracket	100-240 Volt

Control Tray Harnesses for Electric Models

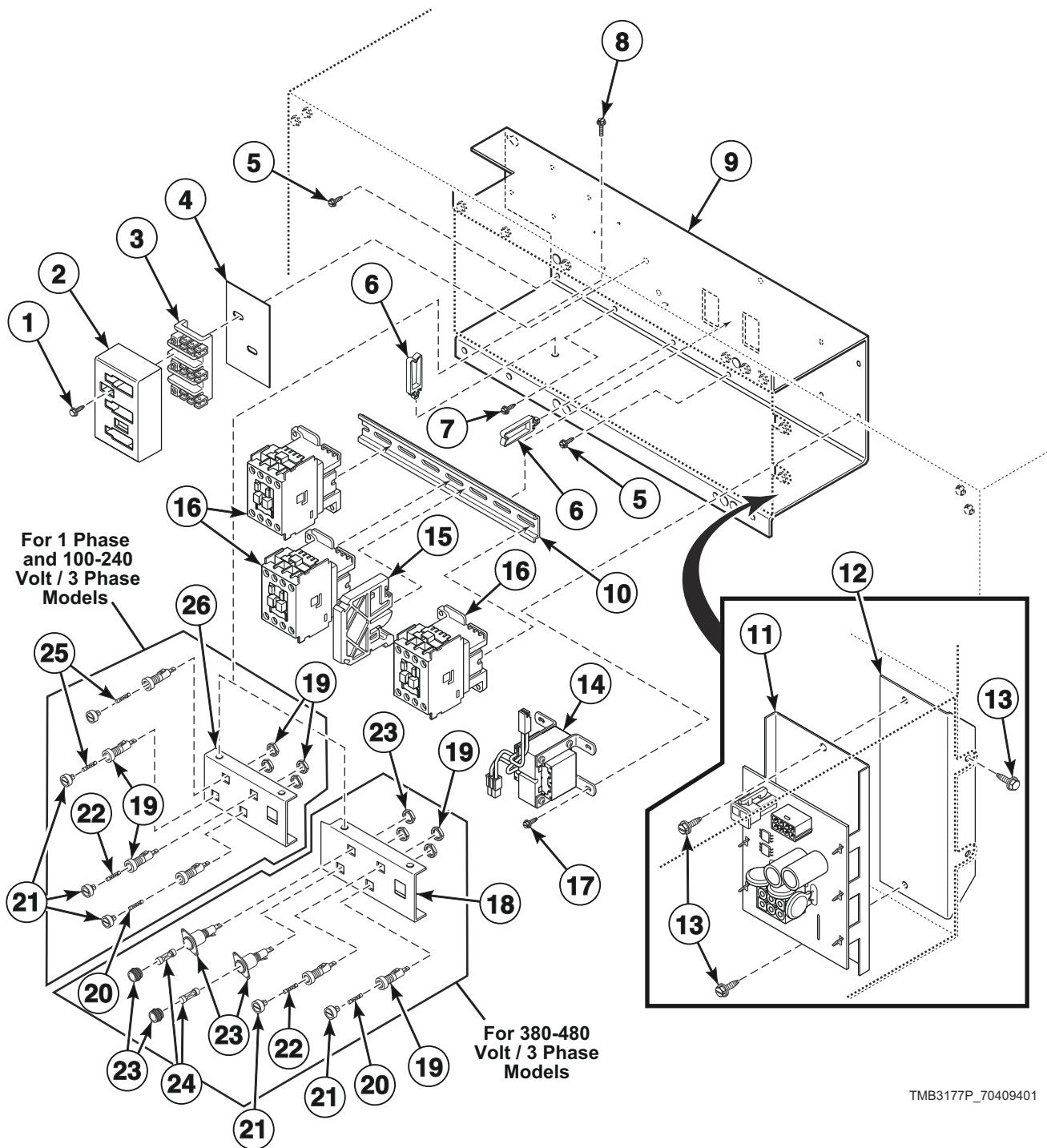


TMB3179P_70409401

Control Tray Harnesses for Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70315801	Junction Box Harness	Models through 7/8/12
	70464701	Control Tray Harness	Models starting 7/9/12
2	70347701P	Power Harness	Models through 2/28/10; 1 Phase; Contactor
	70316101P	Power Harness	Models through 2/28/10; 3 Phase models with less than 380 Volts
	70332201	Power Harness	Models through 2/28/10; 3 Phase models with 380 Volts or higher
	70445501	Power Harness	Models starting 3/1/10 through 7/8/12; 1 Phase; Contactor
	70439001	Power Harness	Models starting 3/1/10 through 7/8/12; 3 Phase models with less than 380 Volts
	70438901	Power Harness	Models starting 3/1/10 through 7/8/12; 3 Phase models with 380 Volts or higher
	70469701	Power Harness	Models starting 7/9/12; Contactor; 1 Phase
	70464901	Power Harness	Models starting 7/9/12; 3 Phase models with less than 380 Volts
	70465001	Power Harness	Models starting 7/9/12; 3 Phase models with 380 Volts or higher
3	70320201	Motor Contactor Harness	Models through 2/28/10; 3 Phase
	44142601P	Motor Contactor Harness	Models starting 3/1/10 through 7/8/12; 3 Phase
	70469301	Motor Contactor Harness	Models starting 7/9/12; 3 Phase
4	70465301	Reversing Contactor Harness	Reversing models
5	M413863	Network Capacitor Assembly	3L, 3O, 3V, 3X, DO, DV, DX and OM control suffixes
6	70471901	Reversing Control Board Harness	3B, 3K, 3W, BB, BW and BZ control suffixes
7	M413505	Jumper Harness Assembly	120 Volt
	M413506	Jumper Harness Assembly	208 Volt
	M413507	Jumper Configuration Assembly	240 Volt
	M413508	Jumper Harness Assembly	380 Volt
	M413509	Jumper Harness Assembly	415 Volt
	M413510	Jumper Configuration Assembly	480 Volt
8	M413878	Network Capacitor Harness Assembly	Models through 7/8/12; 3O, 3V, 3X, DO, DV, DX and OM control suffixes
	44143401P	Network Capacitor Harness Assembly	Models starting 7/9/12; Also order 00177 Male Tab Terminal; 3L, 3O, 3V, 3X, DO, DV, DX and OM control suffixes

Control Tray for Electric Models

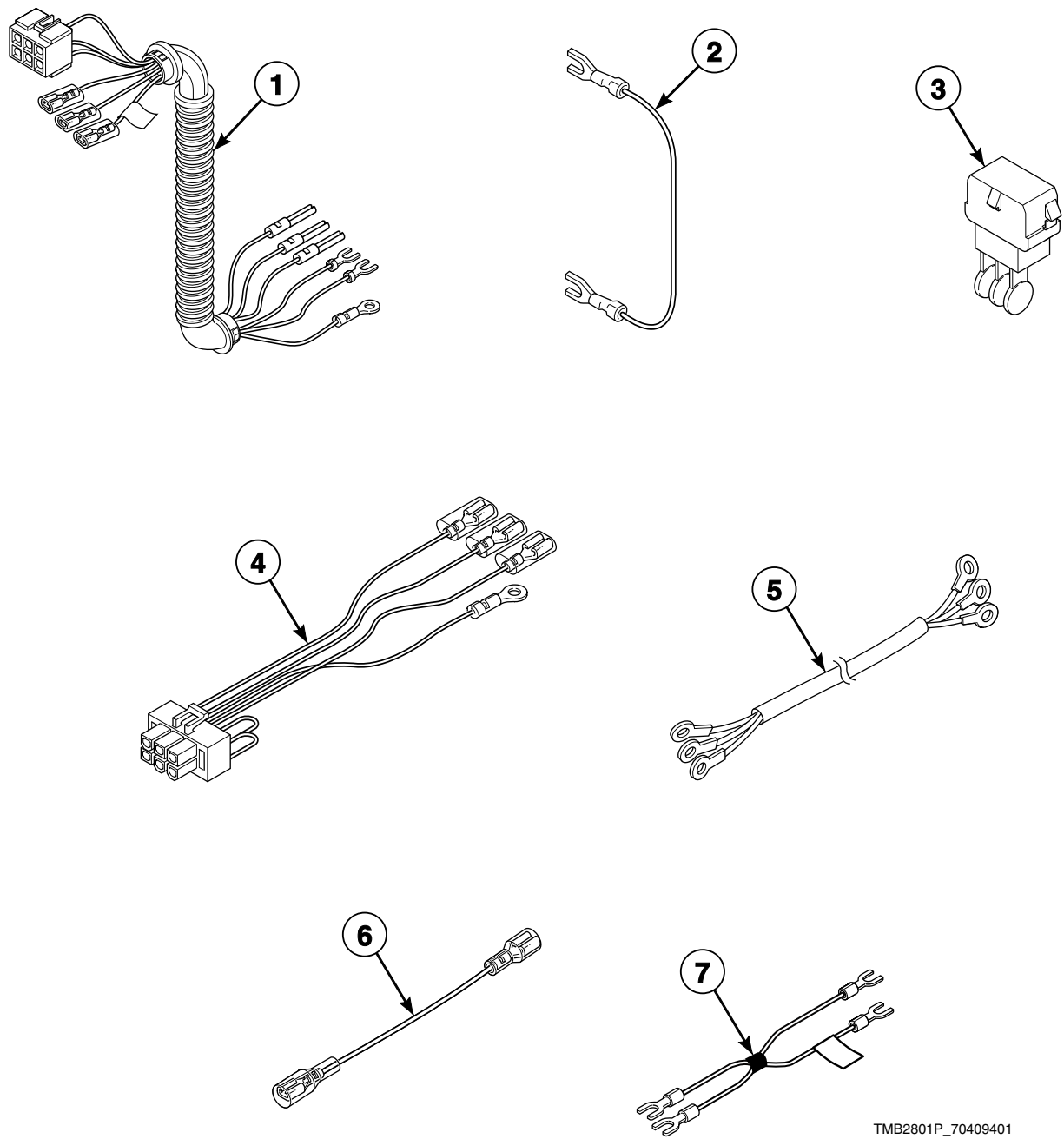


TMB3177P_70409401

Control Tray for Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
	70030501	Expansion Clip	4 required
	501086	Screw	4 required for item 23
	M412096	Earth Terminal Sticker	
	44127701	Warning Label	Extended tumble; On control tray cover
1	51783	Screw	2 required
2	70333001	Terminal Block Shield	
3	430642	Terminal Block	
4	M413862	Insulator	
5	430497	Screw	
6	70366201	Wire Clip	
7	M402917	Screw	
8	51780	Screw	2 required
9	70469201	Control Tray	
10	M412693	Din Rail	
11	70469901	Reversing Control Assembly	3B, 3K, 3W, BB, BW and BZ control suffixes
12	70472601	Bracket	3B, 3K, 3W, BB, BW and BZ control suffixes
13	F8206901	Screw	4 required
14	M414228P	Transformer	100-240 Volt
	M414229P	Transformer	380-480 Volt
	M414230P	Transformer	120 Volt; Primary/secondary
	M414312P	Transformer	120 Volt; Dual secondary
	44074401	Transformer	440 Volt; Dual secondary
15	F330186P	Interlock Contactor	Reversing models
16	70323701P	Contactor	1 required nonreversing models; 3 required reversing models
17	M411072	Screw	4 required
18	70313601	Fuse Bracket	380-480 Volt; Models through 2/28/10
	70313602	Fuse Bracket	380-480 Volt; Models starting 3/1/10
19	70329401P	Fuse Holder Body	Includes nuts; 3 required for 1 Phase; 4 required for 3 Phase models with less than 380 Volts; 2 required for 3 Phase models with 380 Volts or higher
20	70406601	Fuse	3.5 Amp
21	70329501	Fuse Holder Cap	3 required for 1 Phase; 4 required for 3 Phase models with less than 380 Volts; 2 required for 3 Phase models with 380 Volts or higher
22	70406501	Fuse	1.25 Amp
23	M413544P	Fuse Holder	Includes nuts; 2 required for 380-480 Volt; Models through 2/28/10
	44155601P	Fuse Holder	2 required for 380-480 Volt; Models starting 3/1/10
24	M413621	Fuse	2 required for 380-480 Volt/3 Phase; 0.5 Amp
25	70406701	Fuse	1 required for 1 Phase; 2 required for 100-240 Volt/3 Phase; 2 Amp
26	70306901	Fuse Bracket	

Accessory Box Harnesses for Electric Models

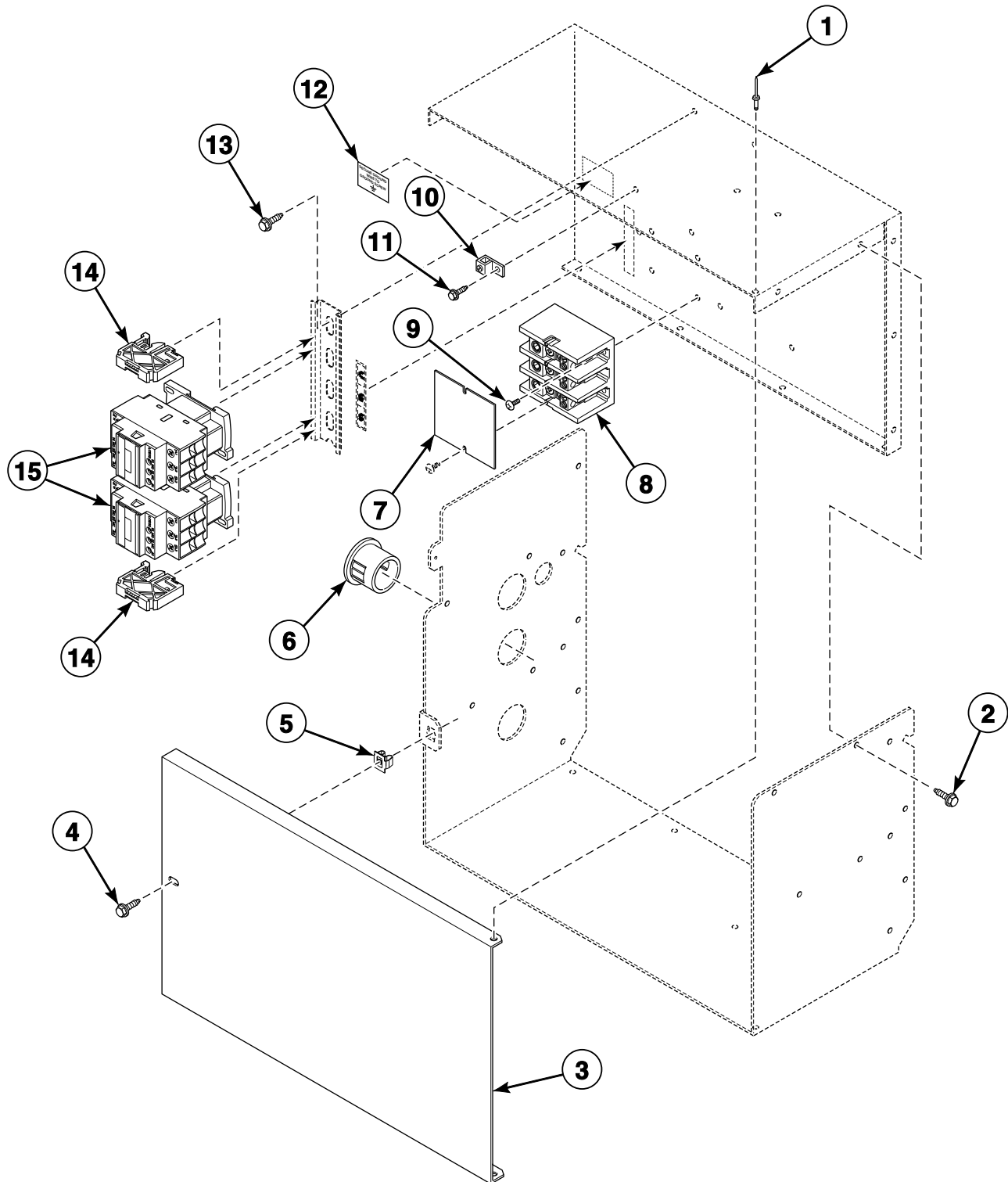


TMB2801P_70409401

Accessory Box Harnesses for Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70335501P	Electric Power Buss Harness	Models through 2/28/10
	70439601	Electric Power Buss Harness	Models starting 3/1/10
2	M413933	Jumper Cable Assembly	Non-CE models; 8 gauge; 7.5 inches; 2 required for 1 Phase; 3 required for 3 Phase
	M413934	Jumper Cable Assembly	8 gauge; 8 inches; 1 required for 1 Phase; 3 required for 3 Phase
	M414121	Jumper Cable Assembly	CE models; 8 gauge; 6.75 inches; 6 required for 3 Phase models with less than 380 Volts
3	M413863	Network Capacitor Assembly	3L, 3O, 3V, 3X, DO, DV, DX and OM control suffixes
4	70286501	Network Capacitor Harness Assembly	Models through 7/8/12; 3O, 3V, 3X, DO, DV, DX and OM control suffixes
	44152001	Network Capacitor Harness Assembly	Models starting 7/9/12; 3L, 3O, 3V, 3X, DO, DV, DX and OM control suffixes
5	70371301P	Cable Set Heater Assembly	H1-H3
	70371401P	Cable Set Heater Assembly	H4-H6; Models with less than 380 Volts
6	70139001	Jumper Assembly	Non-CE models; 8 gauge; 10 inches; 2 required for 1 Phase; 3 required for 3 Phase models with less than 380 Volts
	70139101	Jumper Assembly	Non-CE models; 8 gauge; 11 inches; 1 Phase
	70138801	Jumper Assembly	CE models; 6 gauge; 8 inches; 3 required for 3 Phase
	70138901	Jumper Assembly	CE models; 2 gauge; 7.5 inches; 2 required for 1 Phase
	44014601	Jumper Wire	CE models; 8 gauge; 6.25 inches; 3 required for 3 Phase models with less than 380 Volts
	44014701	Jumper Wire	CE models; 8 gauge; 10.5 inches; 2 required for 1 Phase; 3 required for 3 Phase models with less than 380 Volts
	44014801	Jumper Wire	CE models; 8 gauge; 13 inches; 3 required for 1 Phase and 3 Phase models with 380 Volts or more
7	70355801P	Electric Contactor Jumper Set Harness	Models with less than 380 Volts

Accessory Box for Non-CE Electric Models

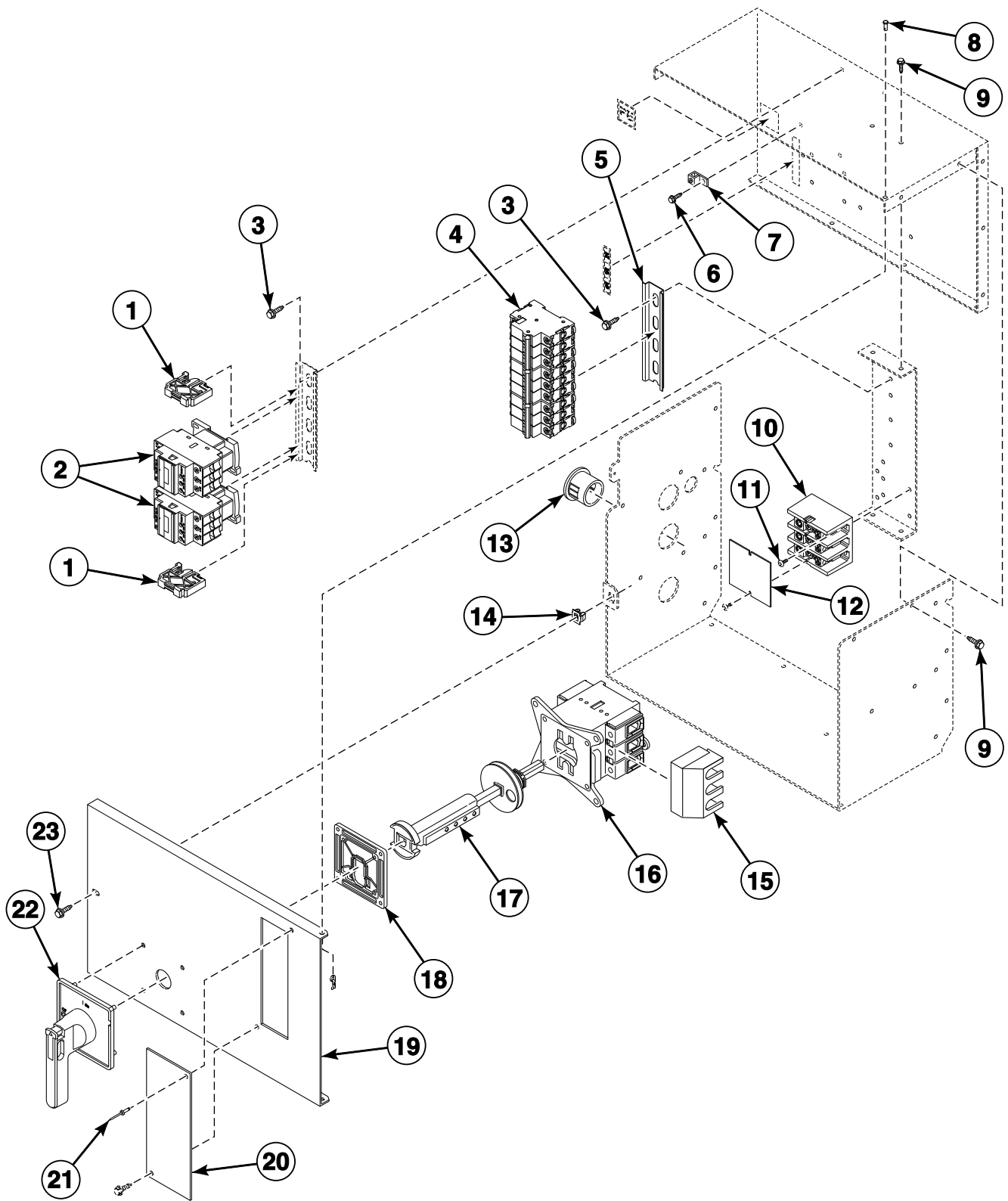


TMB2538P_70409401

Accessory Box for Non-CE Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
	M413930P	Ferrite Core Assembly	3L, 3O, 3V, 3X, DO, DV, DX and OM control suffixes
	44127701	Warning Label	Extended tumble; Use on item 3
1	70058502	Pop Rivet	2 required
2	430497	Screw	11 required
3	70358401	Accessory Box Cover	
4	33562	Screw	
5	70030501	Expansion Clip	
6	M402542	Snap Bushing	2 required
7	44014901P	Power Distribution Block Cover	
8	M413865	Terminal Block	3 pole
9	39733	Screw	6 required
10	M411283	Ground Lug Connector	
11	M402917	Screw	
12	M403047	Secure Ground Label	
13	51780	Screw	6 required
14	70121001	End Stop	2 required
15	70343301P	Contactor	2 required for models with less than 380 Volts; 1 required for models with 380 Volts or more

Accessory Box for CE Electric Models



TMB2539P_70409401

Accessory Box for CE Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
	M413930P	Ferrite Core Assembly	3L, 3O, 3V, 3X, DO, DV, DX and OM control suffixes
	44127701	Warning Label	Extended tumble; Use on item 20
1	70121001	End Stop	2 required
2	70343301P	Contact	2 required
3	51780	Screw	14 required
4	M412401	Circuit Breaker	1 Phase
	M412407P	Circuit Breaker	3 Phase
	70256901P	Circuit Breaker	1 required for 1 Phase; 2 required for 3 Phase
5	M412693	Din Rail	
6	M402917	Screw	
7	M411283	Ground Lug Connector	
8	70058502	Pop Rivet	2 required
9	430497	Screw	11 required
10	M413865	Terminal Block	3 pole
11	39733	Screw	4 required
12	44014901P	Power Distribution Block Cover	
13	M402542	Snap Bushing	2 required
14	70030501	Expansion Clip	
15	M412367	Finger Guard	Models through 7/31/11
16	M412186	Mounting Switch Base	Models through 7/31/11
17	M412371P	Extension Handle	Models through 7/31/11
18	M412369	Door Interlock	Models through 7/31/11
19	70358402	Accessory Box Cover	
20	70133901	Electrical Box Access Cover	
21	70058501	Pop Rivet	2 required
22	70268001	Handle	Models through 7/31/11
23	33562	Screw	3 required

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Parts Index

A

Access Panel Trim	
70399405	69
Accessory Box Cover	
70358401	131
70358402	133
Adapter	
70131901	105
Adjustable Buzzer	
505447	21
Air Filter	
70036001	109
Airflow Switch and Arm Bracket	
70319601	97
Airflow Switch Arm	
70319401	97
Airflow Switch Cover	
70356601	97
70465701	97
Airflow Switch Vane	
70319201	97
Airflow Switch Wrapper	
70356101	97

B

Bearing Housing Bracket	
70021401	95
Belt	
70276205P	87, 89
Belt Access Cover	
70466001	89
Belt Tension Tool Kit	
M4853P3	87
Blower Assembly	
70359801P	91
Blower Motor	
70337501P	91
70342601P	91
Blower Motor Kit	
70337601P	91
70337701P	91
Blower Motor Mounting Plate	
70349601	91
Bolt	
70062401	87, 89
70467501	89
Bracket	
44065901	85
44263501	19
70472601	113, 117, 121, 123, 127
Bumper Pad	
56128	113, 115
Burner Grill	
70188801	99
Burner Orifice	
M400997	103
M400998	103

M401000	103
M401003	103
M401011	103
M401014	103
M401017	103
M401021	103
M401022	103
M402489	103
M402980	103
M403017	103
M406184	103
M411375	103
M411512	103
44254001	103
Bushing	
44239501	89
70346501	81
Buzzer Kit	
M4860P3	17
Bypass Harness	
70364103	17, 19, 23, 29, 37, 43, 51, 53, 55

C

Cable Set Heater Assembly	
70371301P	107, 129
70371401P	107, 129
Cam and Hinge Kit	
M4772P3	61
M4773P3	61
Card Reader and Bracket Assembly	
510068P	37
Card Reader Harness Assembly	
70211801	37
Card Reader Network Harness Assembly	
70206601	37
Card Reader Overlay	
70334201	29
70334301	29, 51
Center Cylinder Seal Assembly	
70066004	79
Center Pan	
70252401	81
Center Partition	
70252601	81
Central Pay Harness	
70484601	27, 41, 49
70491501	19
Central Pay Interface Control Assembly	
209/00471/75	19
Circuit Board Support	
501523	85
Circuit Breaker	
M412401	133
M412407P	133
70256901P	133
Clevis Pin	
70389201	109
Coin Box	
F160673	69

N/A items do not appear in index.

70273306	63
70273307B	63
70273308B	63
70273309LG	63
70273310	63
70273311*	63
70273313	63
70273314	63
Control Panel and Door Hinge Kit	
M4774P3	57, 59, 61, 63, 67
Control Panel Harness	
44240301	53, 55
70315501P	27, 29, 35, 37
70335301P	23
70367001P	17
70368001P	27, 29, 35, 37
70369001	15
70382701P	23
70398401	15
70410401P	41, 43, 49, 51
70485301	19
70489901	19
Control Plate and Studs Assembly	
70440901	55
Control Plate Assembly	
44040901	21
44041001	21
70175805	23
70175806	23
70175807	25, 35
70336501	51
70348801	29, 37, 43
70360601	17
70475601	53
Control Plate Kit	
44050701P	19
70291001P	41, 49
Control Set	
70370001	15
70370101P	15
70370201P	17
Control Tray	
70469201	113, 115, 121, 123, 127
Control Tray Harness	
70464701	111, 119, 125
Control Trim	
44016301	69
44016401	69
Cylinder and Trunnion Assembly	
70443701	77
70443702	77
70443703	77
Cylinder Assembly	
70372801P	77
70372802P	77
70372803	77
Cylinder Bearing Stud Plate Assembly	
430352	79
Cylinder Guide Tool	
263P4	79
Cylinder Idler Arm	
70259901	87
Cylinder Motor Harness Assembly	
70401001	79, 87
70401101	79, 87
70439701	79, 87

70440101	79, 87
70465801	79, 89
Cylinder Rib Assembly	
70433003	77
Cylinder Shroud	
70427201	81
70427202	81

D

Damper and Hinge Exhaust Assembly	
70209501	91
Din Rail	
M412693	113, 115, 121, 123, 127, 133
DIN Valve Adapter Kit	
F8382301	109
DIN Valve Kit	
F8521701	109
Display Assembly	
512218P	17
Door Assembly	
44046701	57
44058001P	57
44058004	57
44287801LG	57
70064100	57
70212200	57
70212301	57
70212302	57
70408901	57
70496501	57
70496502	57
Door Catch Assembly	
510177	75
Door Glass	
M400784P	59
70133601P	59
Door Glass Installation Tool	
M4221P4	59
Door Glass Seal Kit	
70211901P	59
Door Handle	
M400133	59
430117	59
44007902P	59
44057701	59
44263801	59
Door Handle Wedge	
510129	75
Door Hinge	
70116003*	61
70116004	61
70116005B	61
70116005LG	61
70116006	61
Door Hinge Lug Assembly	
44035001	61, 75
44035002	61
Door Interlock	
M412369	133
Door Latch	
M401223	69
Door Pull and Wedge Kit	
510103*P	75

N/A items do not appear in index.

Door Ring	
70399701B	59
70496401	59
Door Ring and Handle Assembly	
44043501	59
44287701LG	59
Door Ring Assembly	
70505701	59
70505702	59
70505709B	59
70505712	59
70505713	59
Door Ring Gasket	
70296801	59
Door Strike	
510181	75
Door Switch Actuator Kit	
70215001P	61
Double Ended Stud	
70334701	87
Drive Access Cover	
70196301	91
70202501	87
Drive Motor	
70337801P	87
70338101P	87
70459001P	89
Drive Motor Kit	
70337901P	87
70338001P	87
Drive Motor Plate	
44261401	89
Drive Rivet	
M400713	85
Drum Idler Spring	
70045301	87
Drywall Screw Magnet Kit	
70343101P	77, 79

E

Earth Terminal Sticker	
M412096	115, 117, 123, 127
Elbow	
70079601	105
70208701	101
70428101	83
Electric Contactor Jumper Set Harness	
70355801P	129
Electric Power Buss Harness	
70335501P	129
70439601	129
Electrical Box Access Cover	
70133901	133
Electronic Coin Drop Assembly	
70294103P	31
70294104	31
70294105P	31
70294106	31
70294107	31
70294111	31
70294116	31
70294117	31
70294119	31

70294120	31
70294121	31
Electronic Coin Drop Harness	
44065801	31
Electronic Coin Drop Kit	
CK099	33
CK100	33
CK101	33
CK103	33
CK108	33
CK109	33
CK113	33
CK115	33
CK116	33
CK117	33
CK118	33
CK119	33
CK120	33
CK121	33
CK122	33
Electronic Control	
44037801P	21
Electronic OPL Control Kit	
M4689P3	23
M4695P3	23
Emergency Stop Contact Harness	
70364105P	71
Emergency Stop Harness	
70364106P	71
Emergency Stop Label	
M412235	71
Emergency Stop Pushbutton	
F200233500	71
End Cap	
70070101	77
70070102	77
End Stop	
70121001	131, 133
Ethernet Gateway Kit	
NK320	41, 43, 53
Exhaust Adapter	
70478001	91
Exhaust Thimble	
70017801	91
Expansion Clip	
70030501	69, 113, 115, 117, 121, 123, 127, 131, 133
Extension Handle	
M412371P	133
70342501P	115, 123

F

False Front	
70000501*P	67
70000502	67
70000503B	67
70000503DG	67
70000503LG	67
70000504	67
70024202P	67
70024203B	67
70024203DG	67
70024203LG	67
70024204	67

N/A items do not appear in index.

False Front Assembly	
70024201*P	67
Fan Motor Harness Assembly	
70401201	91
70401301	91
70439801	91
70440201	91
Ferrite Core Assembly	
M413930P	23, 131, 133
Fill Hose Kit	
38349P	85
Filter	
70429401	109
Finger Guard	
M412366	115, 123
M412367	133
Fire Suppression System Label	
44128901	65
Flat Top	
70059801	81
Foam Gasket	
70414101	15, 17, 19, 21, 23, 25, 29, 35, 37, 41, 43, 49, 51
Front Pane Assembly	
44116101P	65
Front Panel	
70329715DG	65
70329715LG	65
70329716DG	65
70329716LG	65
70329717B	65
70329717DG	65
70329718B	65
70329718DG	65
70329719DG	65
Front Panel Assembly	
44115401*P	65
44115501	65
44115502	65
44115601*	65
44115701P	65
44115702	65
44115801*	65
44115901	65
44115902	65
44116001*	65
44116102	65
44116201*P	65
44116301	65
44116302	65
Front Panel Seal	
70173401P	65
Fuse	
M413621	113, 117, 121, 123, 127
70406501	23, 113, 117, 121, 123, 127
70406601	113, 117, 121, 123, 127
70406701	113, 117, 121, 123, 127
Fuse Bracket	
70306901	113, 117, 121, 123, 127
70313601	113, 117, 121, 123, 127
70313602	113, 117, 121, 123, 127
Fuse Holder	
M413544P	113, 117, 121, 123, 127
44155601P	113, 117, 121, 123, 127
Fuse Holder Body	
70329401P	113, 117, 121, 123, 127

Fuse Holder Cap	
70329501	113, 117, 121, 123, 127

G

Gas Burner	
70229801P	99
Gas Disconnect Harness	
70342101	111, 119
70440501	111, 119
Gas Line Assembly	
70271201	101
Gas Shut-Off Valve	
M412562P	105
Gas Valve	
44154501P	101
44154502P	101
Gas Valve Bracket	
70233301	105
70429801	101
Gas Valve Coil	
70260101	105
Gas Valve Cover	
70381001	99
70429901	99, 101
Gas Valve Harness	
70184001	105
Gas Valve Harness Assembly	
M413650	105
Gasket	
70247601	75
70392701P	91
Graphic Overlay	
44050401	19
44050501	19
44050502	19
44239401	19
44239402	19
44239403	19
44240501	19
Ground Lug Connector	
M411283	131, 133

H

Hairpin Cotter	
70389301	109
Handle	
70268001	133
Handle and Caps Assembly	
70154401	73
70154402	73
Handle Bar	
70399502B	59
Handle Bumper	
70407205	73
70407207	73
Harness Assembly	
M412997	101, 109
Heater Element	
70034413P	107
70034414P	107

N/A items do not appear in index.

70034415P	107
70034416P	107
70034417	107
70034418P	107
High Voltage Lead	
70006201	111
High Voltage Suppression Cable	
44239702	111
Hinged Door	
70267701*P	75
Hold-Down Clip	
35865	81
Hole Plug	
44024201	59
70063201	81
Hose	
44073304	85
Hose Clamp	
36801	85
Hose Fitting	
44069101	85

I

ICM Reset Label	
70411001	115, 117
Idler Bracket	
70443301	87
Idler Holder	
70464501	89
Idler Spacer	
70464601	89
Idler Wheel Assembly	
70050401P	87, 89
Igniter Cover	
70159601	99
Ignition Control	
70458601P	113
70483201P	115
Ignition Control Harness	
70316301	111
70316401	111
Ignition Control Kit	
70492701	113
70492801	115
Insulator	
M413862	113, 115, 121, 123, 127
Interlock Contactor	
F330186P	113, 115, 121, 123, 127

J

Jumper Assembly	
70138801	129
70138901	129
70139001	129
70139101	129
Jumper Bar	
70066501	107
Jumper Cable Assembly	
M413933	129
M413934	129

N/A items do not appear in index.

M414121	129
Jumper Calibration Assembly	
70084303	23
Jumper Calibration Wire	
70324601	15, 17, 27, 29, 35, 37, 41, 43, 49, 51, 53, 55
Jumper Configuration Assembly	
M413507	111, 119, 125
M413510	111, 119, 125
Jumper Disconnect Assembly	
70120901	111, 119
Jumper Harness Assembly	
M413504	111, 119
M413505	111, 119, 125
M413506	111, 119, 125
M413508	111, 119, 125
M413509	125
Jumper Strip	
M400869	107
Jumper Wire	
44014601	129
44014701	129
44014801	129
70066601	107
Junction Box Harness	
70315801	111, 119, 125

K

Key	
70144101	91
70155601	69
70155602	69
Kickplate	
70117601	73
70117602	73

L

Label	
44108201	65
44190901	65
70414001	59
Leveling Leg	
34319	81
Light	
801431	15
801432	85
Limit Thermostat	
M410542	99, 107
M411307	91
70299001	99
Lint Panel	
70114901	73
70114903B	73
70114903LG	73
70114904DG	73
70114905	73
70114906	73
70114907	73
Lint Panel Assembly	
70176601*P	73
70176602P	73

70176604	73
70176605*	73
70176606	73
70176607*	73
70176608	73
70176609*	73
70176610	73
70176611*	73
70176612	73
Lint Panel Gasket 70289101P	73
Lint Panel Switch Bracket 70277301	81
Lint Screen 70325601	81
Lint Screen Clip 70054501	81
Lint Switch Bracket Assembly 70283701	75
Lock Shim 70342401	69
Lock, Key and Nut Kit 44089301P	69, 85
44089302P	69
Lower Rear Panel 70290101	91
L.P. Conversion Kit M4699P3	101
L.P. Valve 44154504	105
70457302P	105
L.P. Valve Conversion Kit M405434P	105

M

Main Harness 70441301	17, 23, 27, 29, 41, 43, 53, 55
70467801	15, 17, 23, 27, 29, 35, 37, 41, 43, 49, 51, 53, 55
Male Tab Terminal 00177	15, 17, 21
Manual Reset Thermostat M411945	91
70186301	99
Membrane Switch M414368P	23
44037901P	21
44039402P	21
510036P	25, 29, 35, 37
Mixing Valve 36958P	85
Moisture Sensor Harness Assembly 70448901	93
Moisture Sensor Test Wires 70468901	93
Motor Bracket 70464101	89
Motor Capacitor M410296	87
70211401	87
70211501	91
70211502	87

Motor Channel 70261701	87
Motor Conduit Mounting Bracket 70321701	87, 91
Motor Contactor Harness 44142601P	111, 119, 125
70320201	111, 119, 125
70469301	111, 119, 125
Motor Mount Bracket 70127301	87
Motor Plate Cover 70464201	89
Motor Pulley 70284202	87
70284204	87
70457401	89
Mounting Bracket 70063501	23
Mounting Plate 70208801	29, 37, 43, 51
Mounting Switch Base M412186	133
M412187P	115, 123

N

Nameplate B12389801	69
F8443102	69
44046801	69
44062901	69
44129901	69
70243901	69
70509601	69
70522001	69
Nameplate Overlay 44104501	69
44130101	69
44144401	59, 69
70115601	69
70380701	69
70410201	69
70411401	69
70460801	69
Network Board Assembly 201341	45
210016P	39
Network Capacitor Assembly M413863	111, 119, 125, 129
Network Capacitor Harness Assembly M413878	111, 119, 125
44143401P	111, 119, 125
44152001	129
70286501	129
Network Controller Kit NK220	41, 43, 53
Network Plug Support 70201401	39
Network Retrofit Kit NK206	41, 43, 53
Network Wire Harness Assembly 44088501P	45
800217	39

N/A items do not appear in index.

Nozzle Bracket	
70424201	83
70428601	83
Nut	
F431025	89
M400022	79, 91
M400034	79, 91
M400035	93
M404993	81
M412986	79, 87, 89
M414215	59
21899	81
23951	73
24205	15, 17
27222	87, 89
29786	15
29787	17, 19, 21
29796	87
430576	81
44071201	59
44087201	77
44088801	69
51236	73
56156	87
70054	15, 17, 23, 25, 29, 35, 37, 41, 49, 53, 55, 59, 107
70466601	89
N.G. Valve	
44154503	105
70457301P	105

O

Opto Coupler	
200674P	31
Orifice Adapter	
70379301	101
Orifice Holder Bracket	
70248901	101
Orifice Keeper Bracket	
70249001	101
O-Ring	
431482	105
Output Bracket	
70440601	53
Output Harness	
44186101	53, 55
Overlay	
44130002	23
44147801	35
70115801	23
70128701	23
70129501	25
70129601	25
70130401	23
70130601	23
70184301	35
70184302	35
70184401	37
70257701	25
70257702	25
70257703	29
70258001	25
70258002	25
70258003	29
70258101	25

70259001	25
70261001	25
70261002	25
70261201	25
70261202	25
70286701	25
70321001	25
70362201	17
70362202	17
70362401	17
70362402	17
70362501	17
70362502	17
70362901	15
70363001	15
70410003	43
70432201	53
70445001	55
70445002	55
70445003	55
70445004	55
70453001	25
70453002	25
70453101	29
70462401	55
70462402	55
70462701	55
70462702	55
70462901	55
70462902	55
70472201	55
70472202	55
70472401	55
70472402	55
70491901	25
70491902	25
70491903	29
70493701	55
70493702	55
70494001	17
70494002	17
70499001	53
70504501	49
70504502	49
70504503	51
70504601	49
70504602	49
70504603	51
70504701	17
70504702	17
70504901	55
70504902	55
70505201	25
70505202	25
70508601	55
70508602	55
70508701	25
70509701	29
70510501	25
70510601	25
70510701	25
70510801	25
70510901	25
70511001	29
70526001	55
70526002	55

N/A items do not appear in index.

P

Panel	
70255801*P	75
70278001*P	75
Panel Locator	
56079	17, 69, 73
PC Board Standoff	
210098	47
Pin	
70071401	61
Pipe Clip	
70203701	99
Pipe Nipple	
70139601	105
901403	105
Pop Rivet	
M405750	101
44166601	69
70058501	61, 81, 109, 133
70058502	131, 133
70126301	73
70126401	73
70412601	59
Porcelain Touch-Up Paint	
122P4P	81
215P4P	81
370P4P	81
Power Distribution Block Cover	
44014901P	131, 133
Power Harness	
70316101P	111, 119, 125
70332201	111, 119, 125
70347701P	111, 119, 125
70438901	111, 119, 125
70439001	111, 119, 125
70445501	111, 119, 125
70464901	111, 119, 125
70465001	111, 119, 125
70469701	111, 119, 125
Primary Air Adjustment Sleeve	
70239801	101, 105
Pushbutton	
44018801	71
Pushbutton Switch	
M413431	117
70413301	25, 29, 35, 37, 41, 43, 49, 51, 69
Push-to-Start Switch	
801434W	85

R

RC Filter Kit	
M4457P3	23
Rear Bearing Shim	
70355001	79
Rear Cylinder Bearing Housing	
70013901	79
Rear Cylinder Channel	
70257301	77
70257302	77
Rear Cylinder Channel Plate	
70257401	77

Rear Cylinder Seal	
70013702	79
Rear Cylinder Seal Support	
70506401	79
Rear Lint Panel	
70320001	73
Relay	
M412534	21, 23
Relay/Buzzer Bracket	
44041701	21
Replacement Door Handle Kit	
70133501P	57, 59
Replacement Gas Valve Kit	
M4969P3	101
M4971P3	101
Reversing Contactor Harness	
70465301	111, 119, 125
Reversing Control Assembly	
70469901	113, 117, 121, 123, 127
Reversing Control Board Harness	
70471901	111, 119, 125
Rocker Switch	
70455101	15, 17
70461301	17
Roller Bearing Assembly	
70298701P	81
Roller Catch Arm	
70030301	73
Roller Catch Spacer	
70030201	73
Roller Catch Wheel	
70297601	73
Roller Seal	
70443601	81
Roller Shaft	
70249501	81
Rotation Sensor	
F8066201	95
Rotation Sensor Bracket	
44044401	95
Rotation Sensor Cover	
44044301	95
Rotation Sensor Harness	
F8066401	95
70476101	95
Rotation Sensor Kit	
7009P	95

S

Screw	
F8206901	113, 117, 121, 123, 127
F8368701	89
M400043	89
M400056	87
M400057	89
M400661	59
M402797	21, 23
M402917	113, 115, 121, 123, 127, 131, 133
M405188	99
M409385	59
M411072	91, 113, 115, 121, 123, 127
M412985	87

N/A items do not appear in index.

05161	99	Spark Electrode	
23222	87, 91, 105	70032801P	99
33562	131, 133	70466501P	99
38272	113, 115	Spray Nozzle	
39733	69, 73, 131, 133	70427801	83
430497	39, 45, 69, 77, 81, 83, 85, 87, 89, 91, 97, 99, 101, 105, 107, 113, 115, 121, 123, 127, 131, 133	Spray Nozzle Hose	
430648	87	70427701	83
430756	59	Spray Paint	
430757	73	286P4	81
431484	105	297P4	81
44083001	113, 115	298P4P	81
501086	117, 121, 123, 127	Spud Adapter	
501524	15, 17, 25, 29, 35, 37, 41, 43, 49, 51, 53, 55, 61	70223501	105
51780	83, 85, 113, 115, 121, 123, 127, 131, 133	Standoff	
51782	115, 117, 123	211/00119/00	19
51783	113, 115, 121, 127	Steam Coil	
61199	59	70369101P	109
62588	77	Steam Configuration Harness	
70033502	61	70322401P	119
70033504	75	Steam Filter Holder	
70069901	15, 17, 53	70369301	109
70072801	73	Steam Solenoid	
70126101	91	70351011P	109
70132301	73	70351012	109
70153301	95	Steam Stove Limit Bypass Harness	
70391101	77	70389901	109
70407301	61	Steam Valve	
70442101	61	F8322902	109
Secure Ground Label		F8322903	109
M403047	113, 115, 117, 121, 123, 131	Steam Valve Harness Bracket	
Sensor Harness		70369401	109
70426601P	85	Steam Valve Rebuild Kit	
Shadow Box Clip		70351021P	109
M400972	69	Steam Valve Wiring Cover	
Shaft Collar		70369501	109
70467001	89	Stove Back	
Sheet Metal Edge Gasket		70297401	99
70015709	81	Stove Connectors Cover	
70015710	81	70365201	107
Side Panel		Stove Grill	
70060102DG	81	70214901	107
70060102LG	81	Stove Limit Bypass Harness	
70060102*P	81	70316601	107, 109
70253901DG	81	Stove Limit Harness	
70253901LG	81	70316501	99
70253901*P	81	Stove Limit Kit	
Sleeve		M4902P3	99
44050601	19	Stove Partition	
Slip Ring Assembly		70357201	107
44222701	93	Stove Top and Sides	
Slip Ring Holder		70333401	99
44224401	93	Street Elbow	
Slot Card Plate Assembly		H86070034	101
44089501	29, 43, 51	Support Bearing	
Snap Bushing		70448701	79
M400770	101	Support Bracket Assembly	
M402542	131, 133	70283801	75
70178701	85	Support Rod	
Solenoid Valve DIN Connector		70464401	89
70370301P	109	Switch	
Spacer		70411901	97
70471701	89	Switch Assembly	
		70413401	75, 81

N/A items do not appear in index.

Switch Bracket	
70356301	97
Switch Hole Plug	
44057801B	69
44057801G	69
44057801Q	69
44057801W	69

T

Temperature Knob	
44104601	15, 17
Temperature Selector Bracket	
70350201	15
Temperature Selector Switch	
511711	15, 17
Temperature Selector Switch Bracket	
70391701	17
Terminal Block	
M413865	131, 133
430642	113, 115, 121, 123, 127
Terminal Block Shield	
70333001	113, 115, 121, 123, 127
Thermistor	
M414704	91
44064701	83, 85
Thermistor Plate	
70424401	83
Thermostat Cover	
M414477	99
Top Pan	
70253001	81
Transformer	
M414228P	113, 115, 121, 123, 127
M414229P	113, 115, 121, 123, 127
M414230P	113, 121, 127
M414312P	113, 121, 127
44074401	121, 123, 127
Trunnion and Seal Kit	
M4961P3	77
Trunnion and Wire Assembly	
70454601	77
Tube Assembly	
70427601	83
Tumbler Dolly Kit	
M4379P4	81

U

Union	
H86000031	105
Union Tee	
70427901	83
USB Gateway Kit	
NK330	41, 43, 53
USB IR Interface Kit	
203346	41, 43, 49, 51, 53, 55

V

Valve Coil	
F8514801	109
Valve Rebuild Kit	
F8379502	109

W

Warning Label	
M410892	65
44127701	115, 117, 127, 131, 133
Washer	
M400080	77
M400991	79, 91
M405535	15, 89
70261401	81
70265901	87
70270301	87
70409301	59
70411301	77
Water Hose	
F200116	85
Wire Clip	
70366201	113, 115, 121, 123, 127
Wire Guard	
201595P	31
Wireless Network Kit	
NK301	41, 43, 53

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