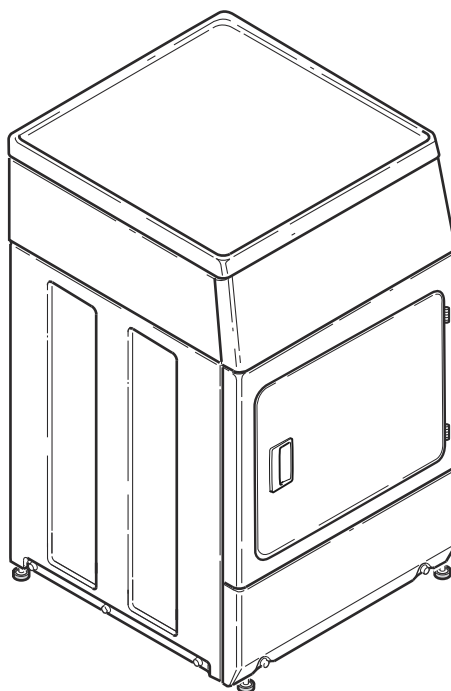


Commercial Dryers

Metered and Nonmetered

Refer to Page 3 for Model Numbers



DRY721C_515204

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call either of the numbers listed below:

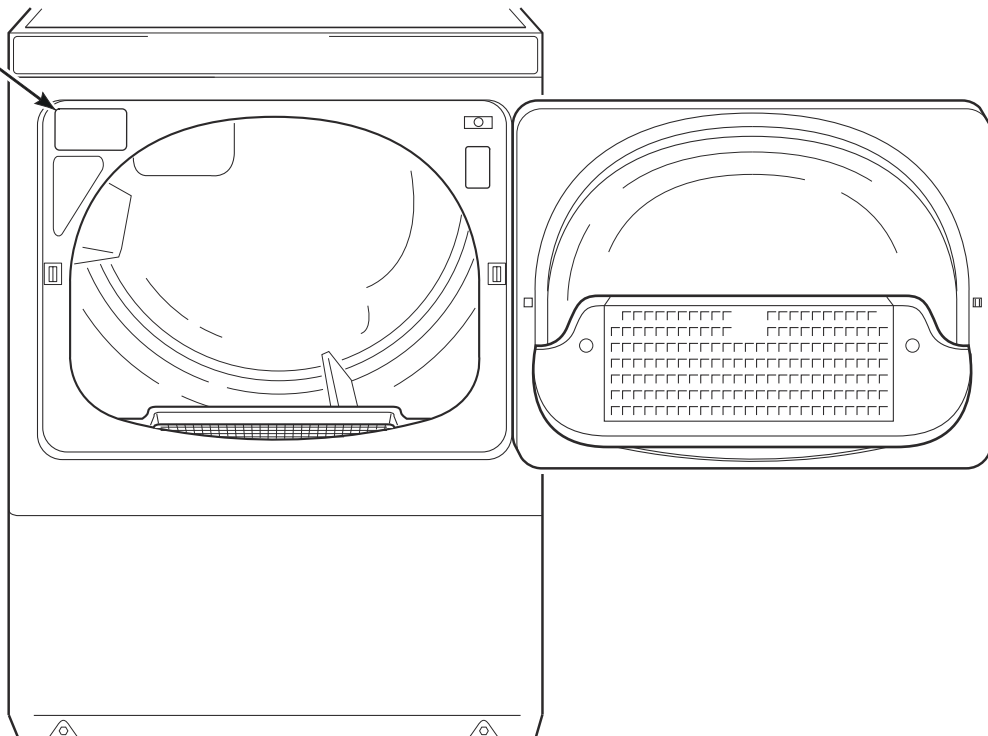
(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s) as shown.

SERIAL PLATE



DRY2283P_515204

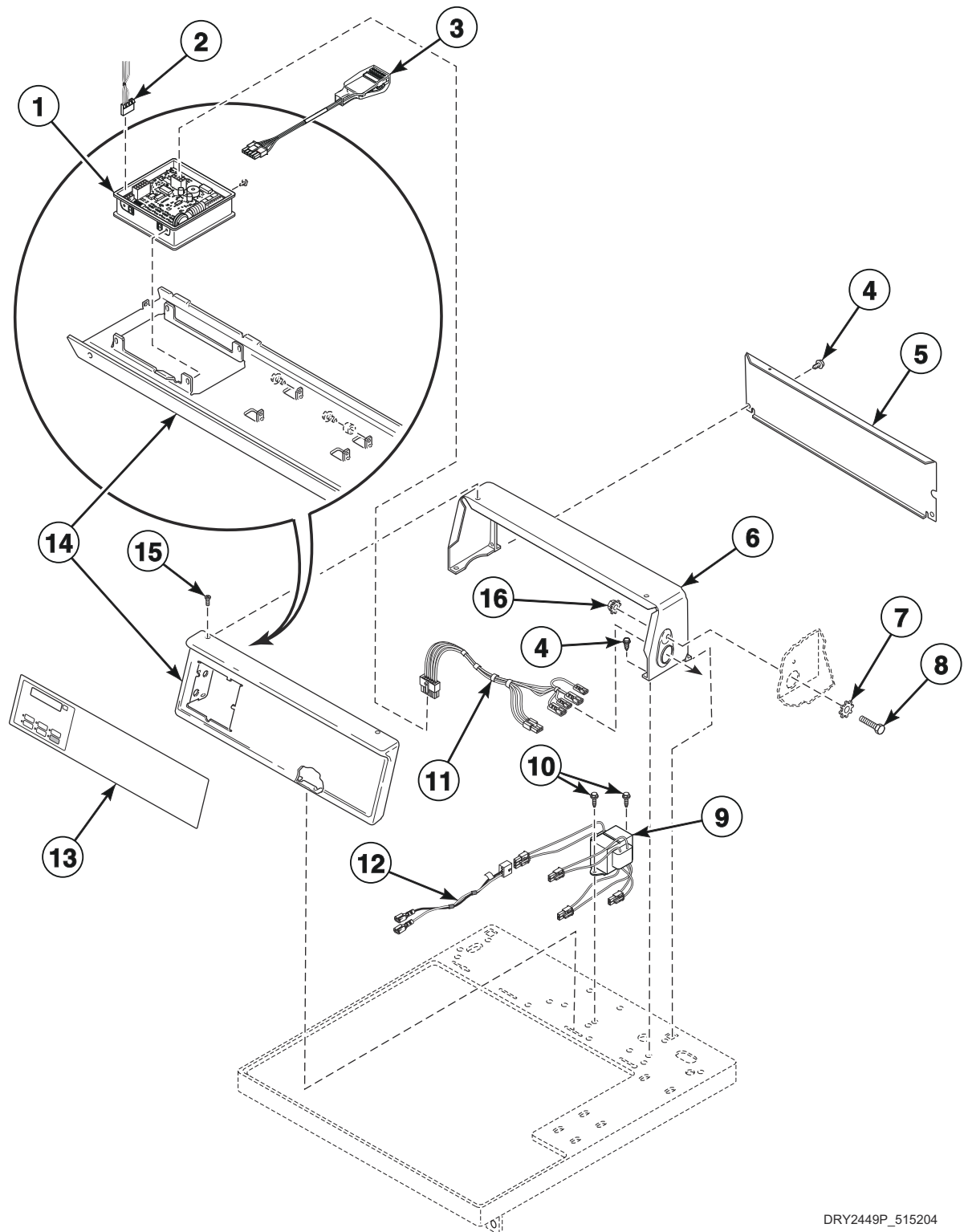
Model Identification

Information in this manual is applicable to these dryer models:

SDENCAGS173TN01	SDGNCAGS113TN01
SDENCAGS173TW01	SDGNCAGS113TW01
SDENCAGW173TN01	SDGNCAGW113TN01
SDENCRGS153TW01	SDGNCRGS113TW01
SDENCRGS173TW01	SDGNCRGS113TW02
SDENCRGS173TW02	SDGNXRGs113TW01
SDENXRGs173TW01	SDGNXRGs113TW02
SDENXRGs173TW02	SDGNYAGS113TN01
SDENYAGS153TW01	SDGNYAGS113TW01
SDENYAGS173TN01	SDGNYAGW113TN01
SDENYAGS173TW01	SDGNYBGS113TN01
SDENYBGS173TN01	SDGNYBGS113TW01
SDENYBGS173TW01	SDGNYRGs113TW01
SDENYRGs153TW01	SDGWYAGS113TW01
SDENYRGs173TW01	SDGWYRGs113TW01
SDEWYAGS153TW01	
SDEWYAGS173TW01	
SDEWYRGs153TW01	
SDEWYRGs173TW01	

Control and Control Panel - Rear Control Coin Drop Models

Models SDENCRGS153TW01, SDENCRGS173TW01, SDENCRGS173TW02, SDENXRG173TW01, SDENXRG173TW02, SDGNCRGS113TW01, SDGNCRGS113TW02, SDGNXRG113TW01 and SDGNXRG113TW02



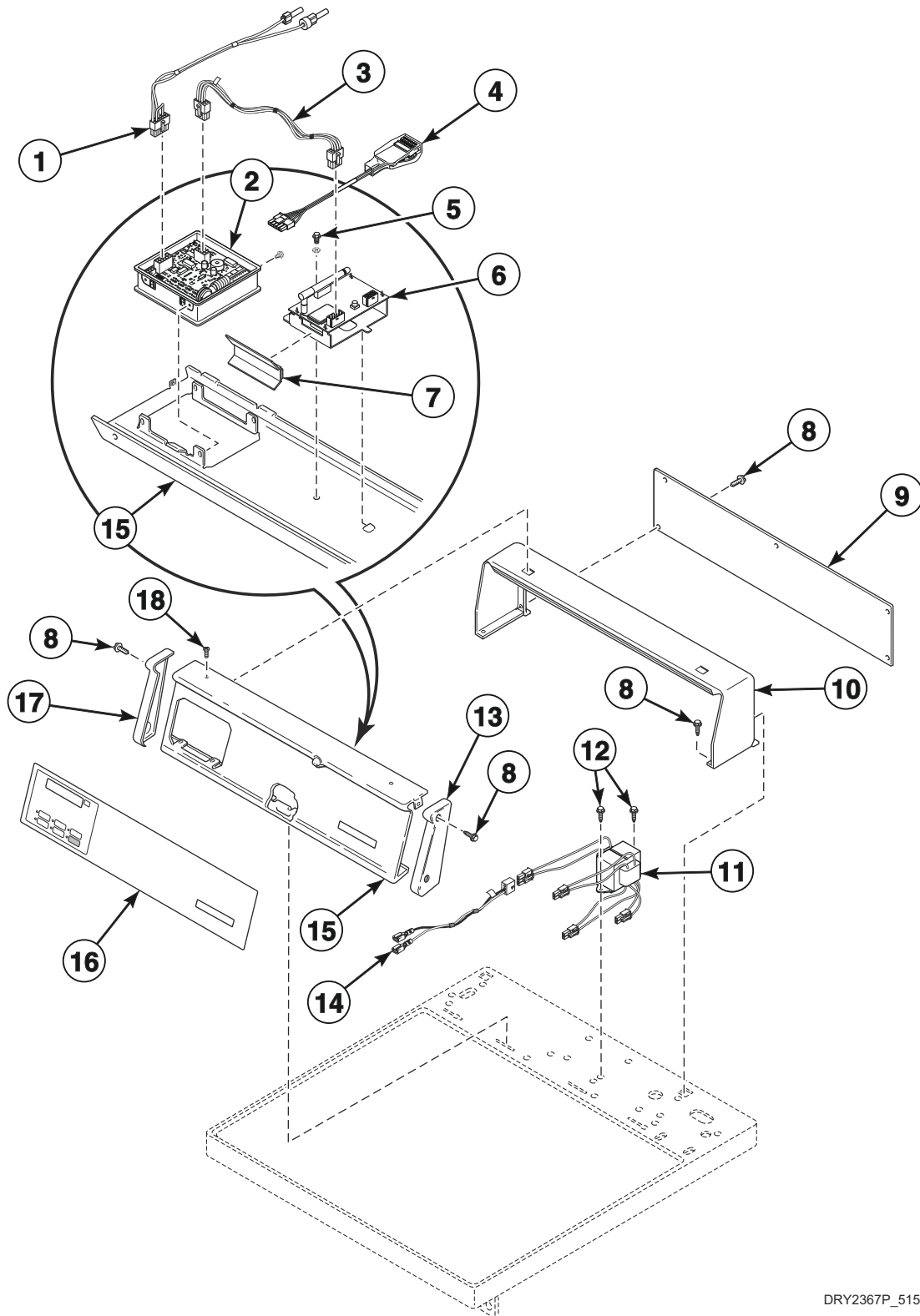
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Control and Control Panel - Rear Control Coin Drop Models

REF	PART NO.	DESCRIPTION	COMMENTS
	203328	Network Retrofit Kit	Wired
	203327	Wireless Network Kit	
	203346	USB IR Interface Kit	
	NK220	Network Controller Kit	Wired
	NK320	Ethernet Gateway Kit	Wireless
	NK330	USB Gateway Kit	Wireless
	905P3	Security Kit	Secures front panel to rear panel
1	514138P	Control Assembly	
2	511478	Central Pay Harness	
3	203361P	Machine ID Control Assembly	
4	804608	Screw	
5	804886	Hood Back Panel	
6	502567W	Control Hood	
7	M400017	Washer	
8	02916	Screw	
9	202757	Transformer	Models SDENXRGS173TW01, SDENXRGS173TW02, SDGNXRGS113TW01 and SDGNXRGS113TW02
10	503688	Screw	Models SDENXRGS173TW01, SDENXRGS173TW02, SDGNXRGS113TW01 and SDGNXRGS113TW02
11	202870	Single Coin Harness Assembly	Models SDENCRGS153TW01, SDENCRGS173TW01, SDENCRGS173TW02, SDGNCRGS113TW01 and SDGNCRGS113TW02
	202871	Dual Coin Harness Assembly	Models SDENXRGS173TW01, SDENXRGS173TW02, SDGNXRGS113TW01 and SDGNXRGS113TW02
12	514073	Transformer Harness	Models SDENXRGS173TW01 and SDENXRGS173TW02
	804832	Harness	Models SDGNXRGS113TW01 and SDGNXRGS113TW02
13	514367	Control Overlay	
14	510067W	Control Panel	
15	52864	Screw	Phillips head
	35528	Screw	Torx head
16	52566	Nut	

Control and Control Panel - Rear Control Card Ready Models

Models SDENYRGS153TW01, SDENYRGS173TW01, SDEWYRGS153TW01, SDEWYRGS173TW01,
SDGNYRGS113TW01 and SDGWYRGS113TW01



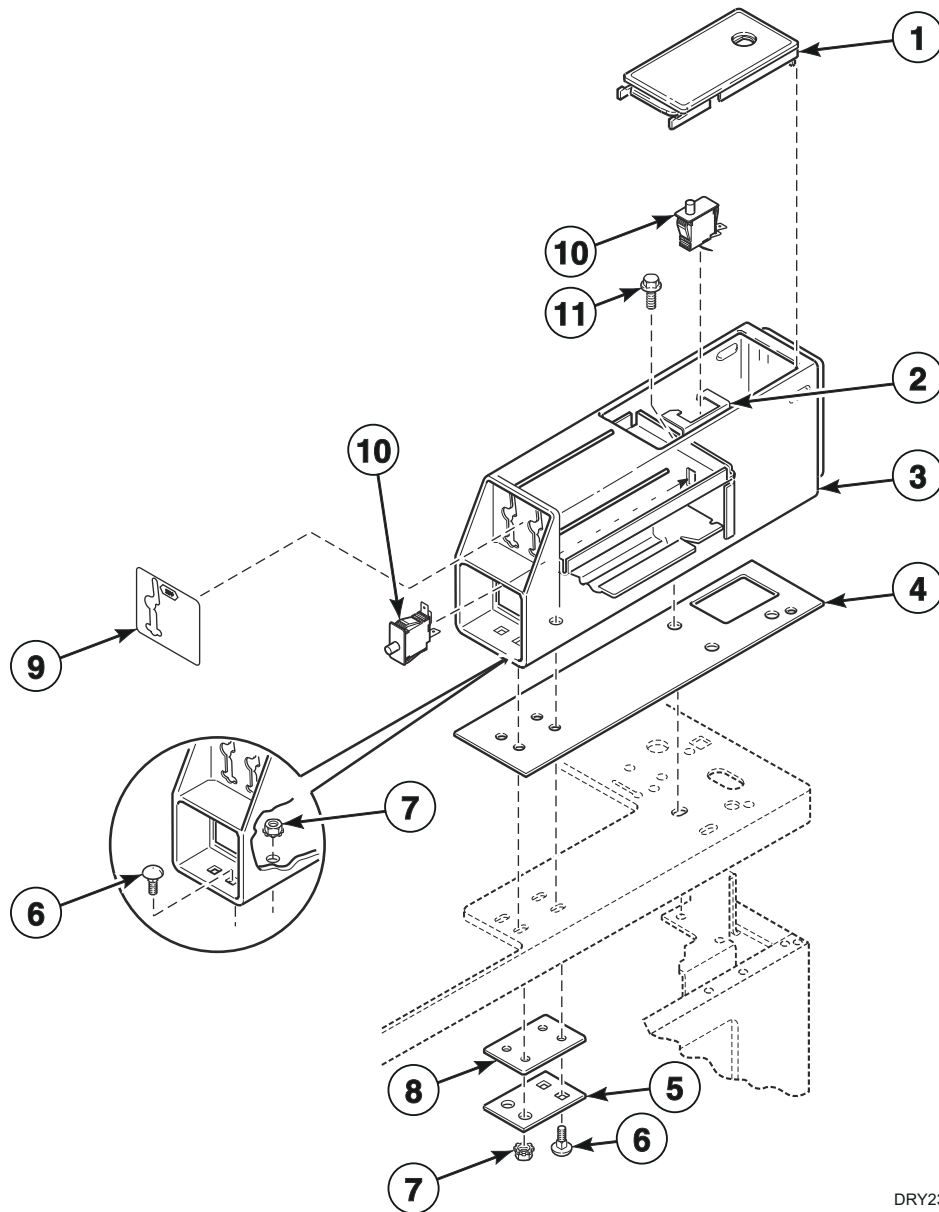
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Control and Control Panel - Rear Control Card Ready Models

REF	PART NO.	DESCRIPTION	COMMENTS
	203328	Network Retrofit Kit	Wired
	203327	Wireless Network Kit	
	203346	USB IR Interface Kit	
	NK220	Network Controller Kit	Wired
	NK320	Ethernet Gateway Kit	Wireless
	NK330	USB Gateway Kit	Wireless
1	202869	Wiring Harness Assembly	
2	514138P	Control Assembly	
3	F8536002	Wireless Network Board Harness	Models SDEWYRGS153TW01, SDEWYRGS173TW01 and SDGWYRGS113TW01
4	203361P	Machine ID Control Assembly	
5	804608	Screw	Models SDEWYRGS153TW01, SDEWYRGS173TW01 and SDGWYRGS113TW01
6	202944	Wireless Control Assembly	Models SDEWYRGS153TW01, SDEWYRGS173TW01 and SDGWYRGS113TW01
7	501441	Electronic Control Shield	Models SDEWYRGS153TW01, SDEWYRGS173TW01 and SDGWYRGS113TW01
8	501086	Screw	
9	804884	Rear Panel	
10	511253W	Control Hood	
11	202757	Transformer	
12	503688	Screw	
13	210108W	End Cap	Right
14	514073	Transformer Harness	Models SDENYRGS153TW01, SDENYRGS173TW01, SDEWYRGS153TW01 and SDEWYRGS173TW01
	804832	Harness	Models SDEWYRGS173TW01, SDGNRYRGS113TW01 and SDGWYRGS113TW01
15	511055W	Control Panel	Models SDENYRGS153TW01, SDENYRGS173TW01 and SDGNRYRGS113TW01
	510220W	Control Panel	Models SDEWYRGS153TW01, SDEWYRGS173TW01 and SDGWYRGS113TW01
16	514368	Control Overlay	
17	210109W	End Cap	Left
18	52864	Screw	Phillips head
	35528	Screw	Torx head

Meter Case - Rear Control Coin Drop Models

Models SDENCRGS153TW01, SDENCRGS173TW01, SDENCRGS173TW02, SDENXRGs173TW01, SDENXRGs173TW02, SDGNCRGS113TW01, SDGNCRGS113TW02, SDGNXRGs113TW01 and SDGNXRGs113TW02



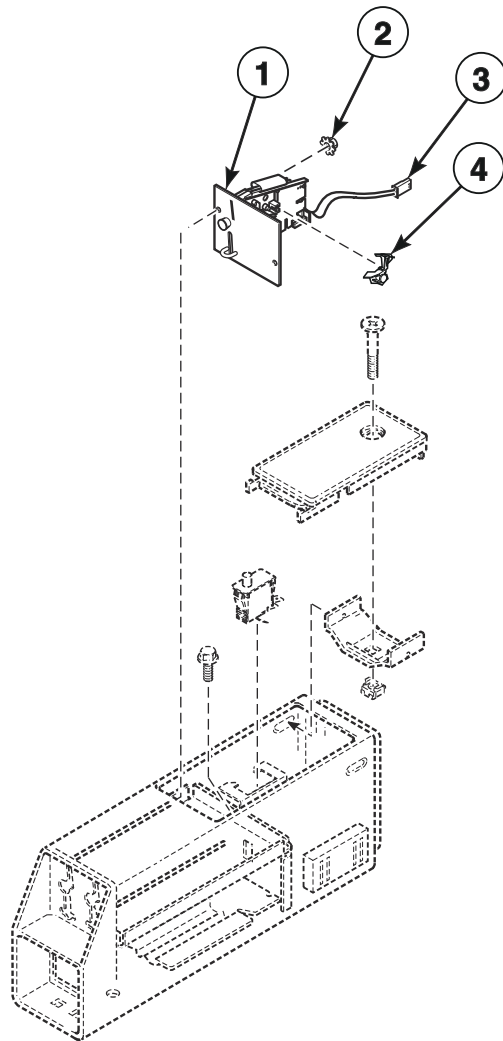
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Meter Case - Rear Control Coin Drop Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	39874WP	Service Door Assembly	White
2	38087	Door Switch Bracket	
3	803063WP	Meter Case Assembly Kit	Models SDENCRGS173TW02, SDENXRGs173TW02, SDGNCRGS113TW02 and SDGNXRGs113TW02
	803578P	Coin Box Extension Kit	Use with 803063W Meter Case Assembly to extend shorter 7 inch coin boxes; Models SDENCRGS173TW02, SDENXRGs173TW02, SDGNCRGS113TW02 and SDGNXRGs113TW02
	38724W	Meter Case Assembly	White; All other models
4	26354	Meter Case Gasket	
5	35525	Meter Case Lockdown Bracket	
6	02505	Bolt	
7	29786	Nut	
8	35526	Meter Case Bracket Gasket	
9	38717	Single Overlay	Models SDENCRGS153TW01, SDENCRGS173TW01, SDENCRGS173TW02, SDGNCRGS113TW01 and SDGNCRGS113TW02
10	512973	Switch	
11	36048	Screw	

Non-Electronic Coin Drop - Rear Control Coin Drop Models

Models SDENCRGS153TW01, SDENCRGS173TW01, SDENCRGS173TW02, SDENXRGs173TW01, SDENXRGs173TW02, SDGNCRGS113TW01, SDGNCRGS113TW02, SDGNXRGs113TW01 and SDGNXRGs113TW02



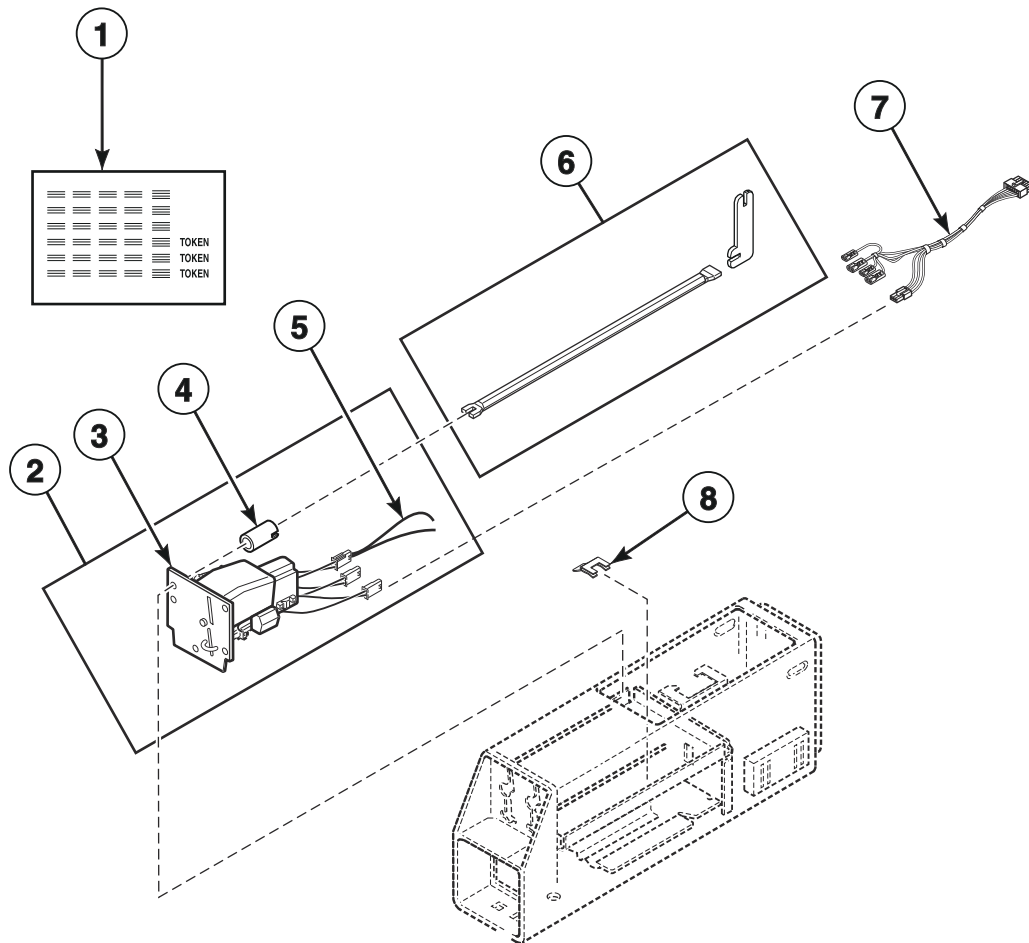
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Non-Electronic Coin Drop - Rear Control Coin Drop Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	38462P	Coin Drop Assembly	Token; 118-1 mzp
	38463	Coin Drop Assembly	Token; 118-5 mzp
	70441601P	Coin Drop	U.S.; \$.25
	38963P	Coin Drop	Token 118-16 not available; Replacement for 38963P Coin Drop only
2	29786	Nut	
3	200674P	Opto Coupler	
4	201595P	Wire Guard	Anti-stringing security device

Electronic Coin Drop - Rear Control Coin Drop Models

Models SDENCRGS153TW01, SDENCRGS173TW01, SDENCRGS173TW02, SDENXRGs173TW01, SDENXRGs173TW02, SDGNCRGS113TW01, SDGNCRGS113TW02, SDGNXRGs113TW01 and SDGNXRGs113TW02



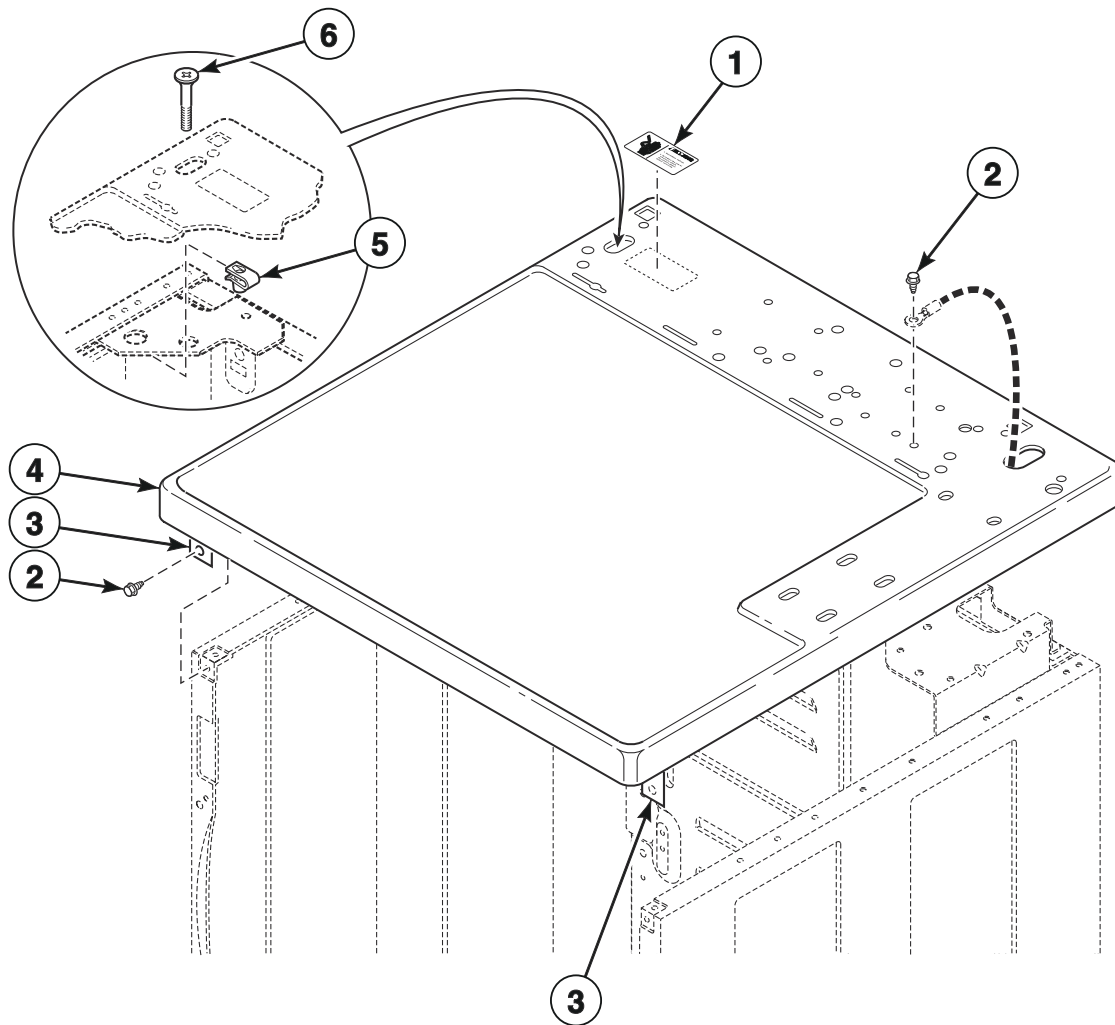
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Electronic Coin Drop - Rear Control Coin Drop Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	38725	Coin Identification Paper	For use with item 2
2	CK095	Electronic Coin Drop Kit	Includes items 3-5; United States, Canada, Japan and Taiwan coins
3	70294101P	Electronic Coin Drop Assembly	For use with item 2; United States, Canada, Japan and Taiwan coins
4	201216	Nut	For use with item 2
5	201104	Coin Drop Wire Harness	For use with item 2
6	CK096	Mounting Tool Kit	For use with item 2
7	802905	Harness Assembly	If adding electronic coin drop this harness must be used; Models SDENCRGS153TW01, SDENCRGS173TW01, SDENCRGS173TW02, SDGNCRGS113TW01 and SDGNCRGS113TW02
8	201572	Clip	For use with item 2

Cabinet Top - Rear Control Models

Models SDENCRGS153TW01, SDENCRGS173TW01, SDENCRGS173TW02, SDENXRGs173TW01, SDENXRGs173TW02, SDENYRGs153TW01, SDENYRGs173TW01, SDEWYRGs153TW01, SDEWYRGs173TW01, SDGNCRGS113TW01, SDGNCRGS113TW02, SDGNXRGs113TW01, SDGNXRGs113TW02, SDGNYRGs113TW01 and SDGWYRGs113TW01



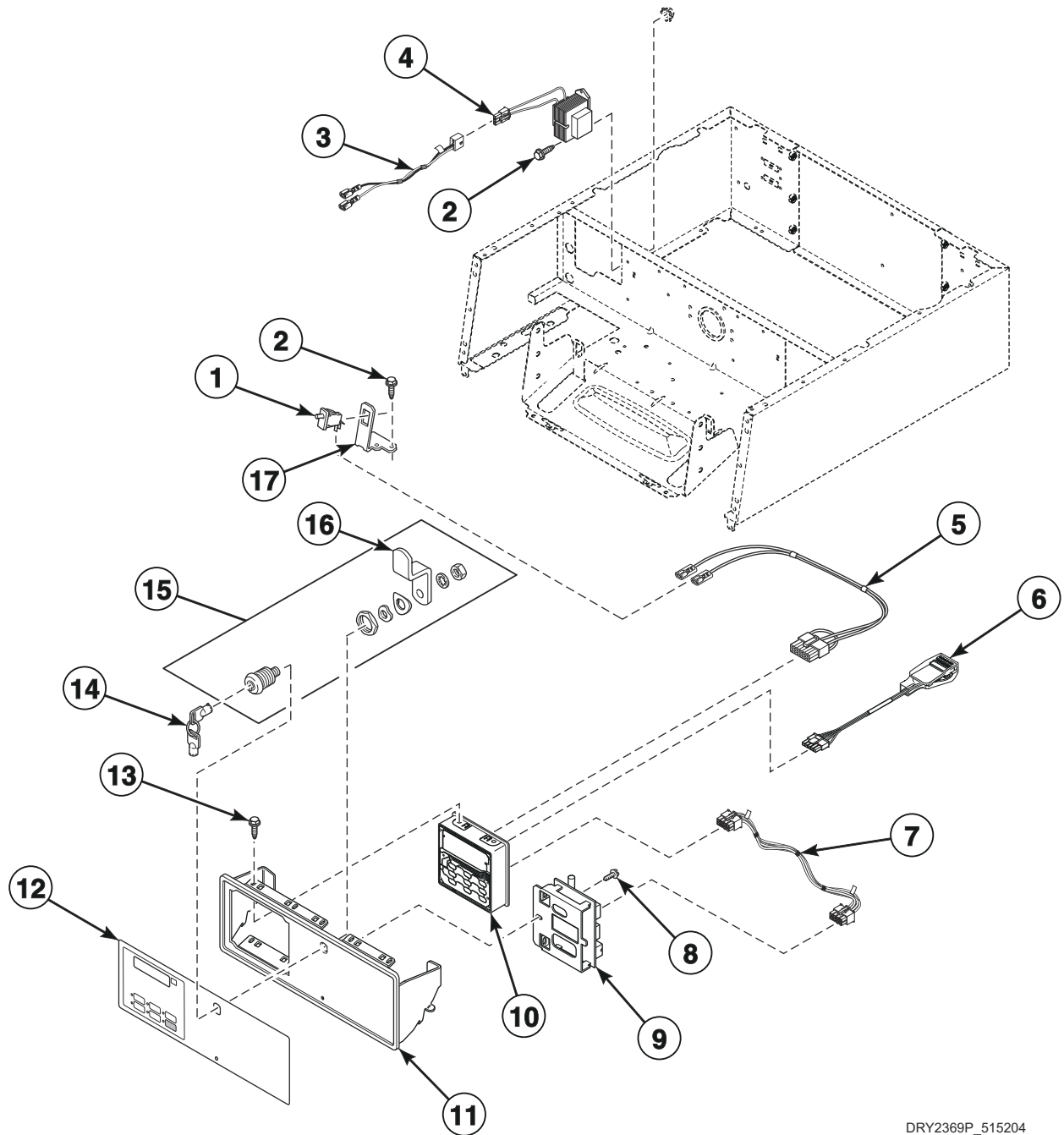
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Cabinet Top - Rear Control Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	505281	Disconnect Power Warning Label	
2	503688	Screw	
3	510146	Bracket	
4	511530WP	Top Panel Kit	White; Includes item 3; Models SDENYRGS153TW01, SDENYRGS173TW01, SDEWYRGS153TW01, SDEWYRGS173TW01, SDGNYRGS113TW01 and SDGWYRGS113TW01
	511527WP	Top Kit	White; Includes item 3; All other models
5	27222	Nut	
6	503673	Screw	

Control Panel and Controls - Coin Drop and Card Front Control Models

Models SDENCAGS173TN01, SDENCAGS173TW01, SDENCAGW173TN01, SDENYAGS153TW01, SDENYAGS173TN01,
SDENYAGS173TW01, SDEWYAGS153TW01, SDEWYAGS173TW01, SDGNCAGS113TN01, SDGNCAGS113TW01,
SDGNCAGW113TN01, SDGNYAGS113TN01, SDGNYAGS113TW01, SDGNYAGW113TN01 and SDGWYAGS113TW01



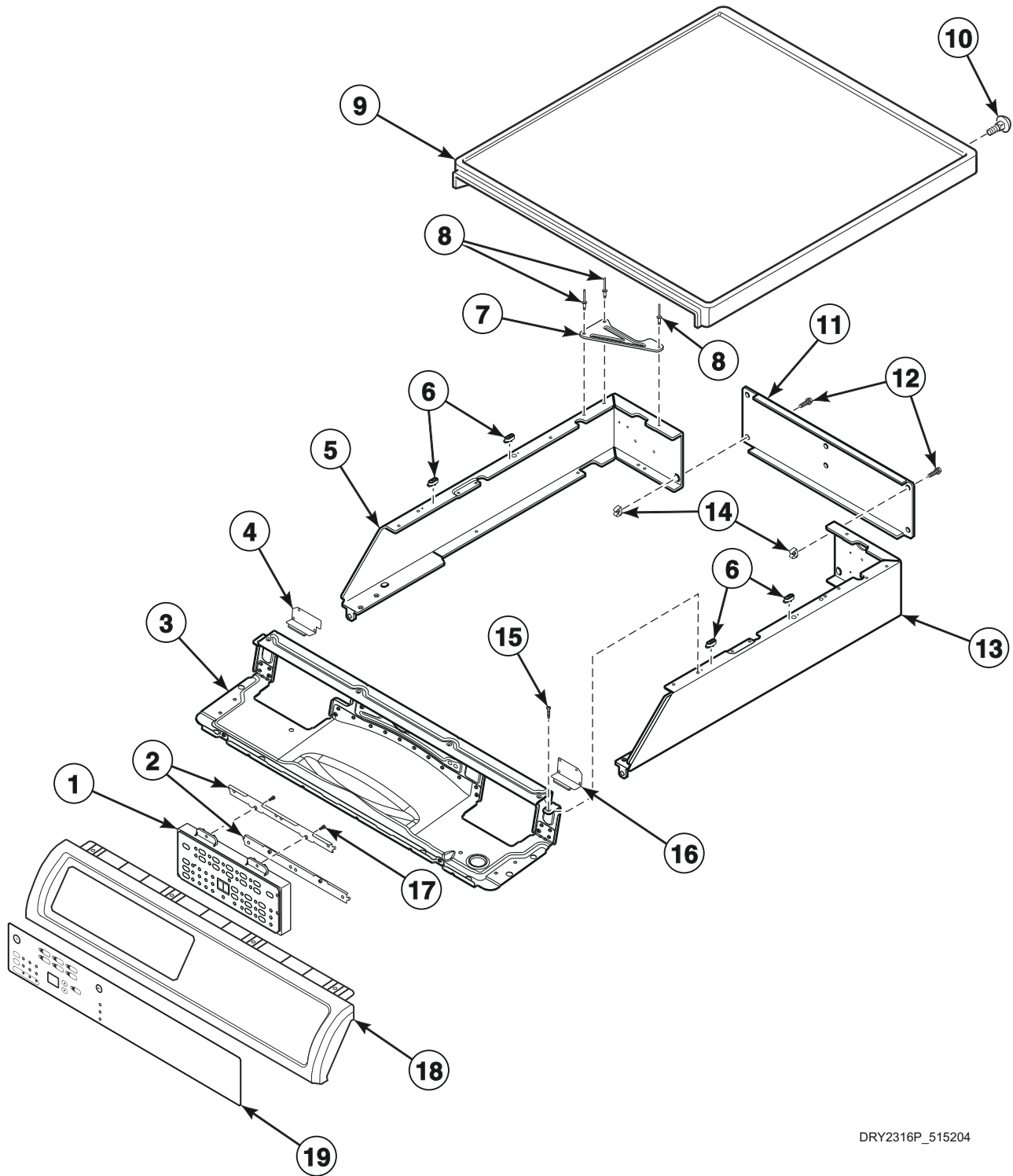
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Control Panel and Controls - Coin Drop and Card Front Control Models

REF	PART NO.	DESCRIPTION	COMMENTS
	203328	Network Retrofit Kit	Wired
	203327	Wireless Network Kit	
	203346	USB IR Interface Kit	
	NK220	Network Controller Kit	Wired
	NK320	Ethernet Gateway Kit	Wireless
	NK330	USB Gateway Kit	Wireless
1	512973	Switch	
2	503688	Screw	
3	514072	Transformer Harness	Models SDENYAGS173TW01 and SDEWYAGS173TW01
	804795	Transformer Harness	Models SDGNYAGS113TN01, SDGNYAGS113TW01, SDGNYAGW113TN01 and SDGWYAGS113TW01
4	202757	Transformer	Models SDENCAGS173TN01, SDENYAGS153TW01, SDENYAGS173TN01, SDENYAGS173TW01, SDEWYAGS153TW01, SDEWYAGS173TW01, SDGNYAGS113TN01, SDGNYAGW113TN01 and SDGWYAGS113TW01
5	202868	Wiring Harness Assembly	Models SDENCAGS173TN01, SDENYAGS153TW01, SDENYAGS173TN01, SDENYAGS173TW01, SDEWYAGS153TW01, SDEWYAGS173TW01, SDGNYAGS113TN01, SDGNYAGS113TW01, SDGNYAGW113TN01 and SDGWYAGS113TW01
6	203361P	Machine ID Control Assembly	
7	F8536002	Wireless Network Board Harness	Models SDEWYAGS153TW01, SDEWYAGS173TW01 and SDGWYAGS113TW01
8	804608	Screw	Models SDEWYAGS153TW01, SDEWYAGS173TW01 and SDGWYAGS113TW01
9	202944	Wireless Control Assembly	Models SDEWYAGS153TW01, SDEWYAGS173TW01 and SDGWYAGS113TW01
10	514138P	Control Assembly	
11	513777B	Control Panel and Bracket Assembly	Models SDENCAGS173TN01, SDENCAGW173TN01, SDENYAGS173TN01, SDGNCAGS113TN01, SDGNCAGW113TN01, SDGNYAGS113TN01 and SDGNYAGW113TN01
	513777W	Control Panel and Bracket Assembly	All other models
12	514369	Control Overlay	
13	501524	Screw	
14	54612	Key	800
15	27260P	Lock Kit	Includes item 16
16	804338	Lock Cam	
17	800379	Audit Switch Bracket	

Control Panel and Controls - Front Control

Models SDENYBGS173TN01, SDENYBGS173TW01, SDGNYBGS113TN01 and SDGNYBGS113TW01



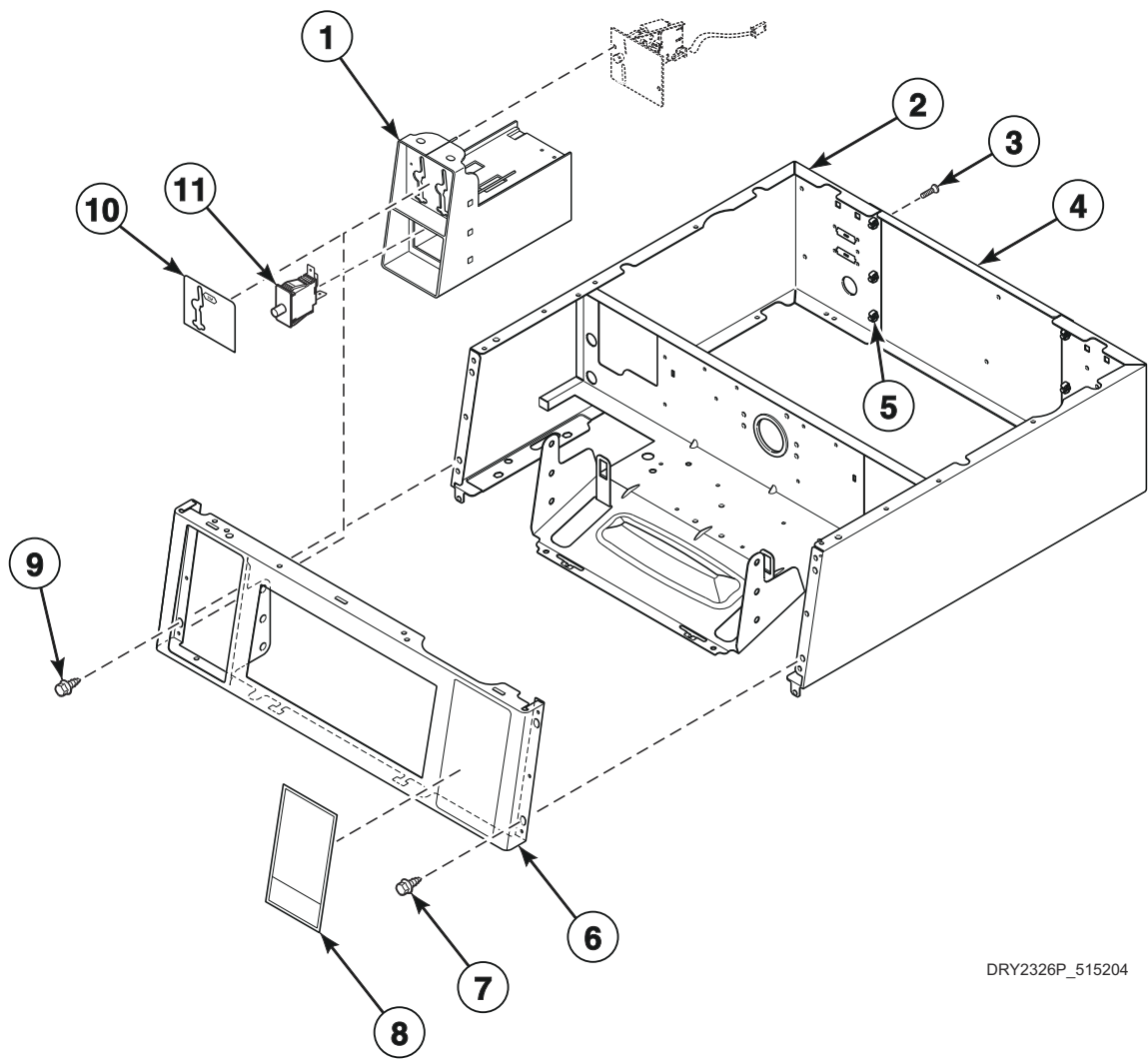
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Control Panel and Controls - Front Control

REF	PART NO.	DESCRIPTION	COMMENTS
1	514138P	Control Assembly	
2	514261	Control Bracket	2 required
3	804613	Top Panel Brace Assembly	
4	804741	Control Access Panel	Left; Models SDENYBGS173TN01 and SDENYBGS173TW01
5	804627W	Control Wrapper	Left
6	803761	Top Panel Guide	4 required; Use 39733 Screw to attach
7	805345	Rear Wrapper Brace	
8	685847	Pop Rivet	
9	804685WP	Top Panel	Models SDENYBGS173TN01 and SDGNYBGS113TN01
	804684	Top Panel	All other models
10	503661	Screw	2 required
11	804614	Rear Access Panel	
12	70240301	Screw	4 required
13	804630W	Control Wrapper	Right
14	70030501	Expansion Clip	
15	503688	Screw	
16	804793	Control Access Panel	Right; Models SDENYBGS173TN01 and SDENYBGS173TW01
17	804608	Screw	
18	804658	Control Panel Assembly	Models SDENYBGS173TN01 and SDGNYBGS113TN01
	804657W	Control Panel Assembly	All other models
19	515001	Control Overlay	

Control Cabinet Controls - Front Control Coin Drop Models

Models SDENCAGS173TN01, SDENCAGS173TW01, SDENCAGW173TN01,
SDGNCAGS113TN01, SDGNCAGS113TW01 and SDGNCAGW113TN01



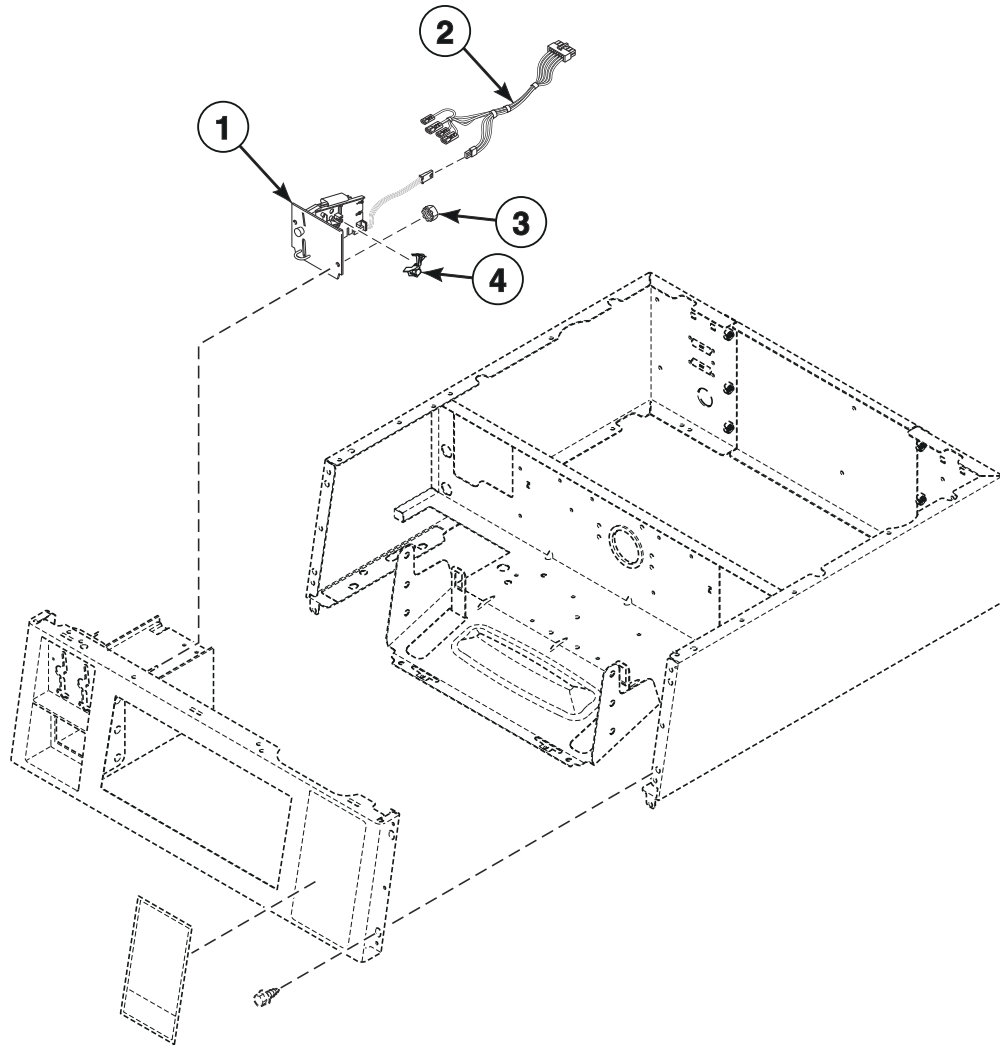
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Control Cabinet Controls - Front Control Coin Drop Models

REF	PART NO.	DESCRIPTION	COMMENTS
	44087201	Nut	2 required; Use with item 9
1	804009B	Meter Case Assembly	Models SDENCAGS173TN01, SDENCAGW173TN01, SDGNCAGS113TN01 and SDGNCAGW113TN01; Requires high capacity coin vault
	804009W	Meter Case Assembly	Models SDENCAGS173TW01 and SDGNCAGS113TW01; Requires high capacity coin vault
2	804104B	Wrapper Assembly	Models SDENCAGS173TN01, SDENCAGW173TN01, SDGNCAGS113TN01 and SDGNCAGW113TN01
	804104W	Wrapper Assembly	White; Models SDENCAGS173TW01 and SDGNCAGS113TW01
3	70240301	Screw	6 required
4	803998	Rear Access Panel	
5	70030501	Expansion Clip	6 required
6	803962BP	Control Panel	Models SDENCAGS173TN01, SDENCAGW173TN01, SDGNCAGS113TN01 and SDGNCAGW113TN01
	803962WP	Control Panel	White; Models SDENCAGS173TW01 and SDGNCAGS113TW01
7	503688	Screw	
8	514393	Operating Instructions Label	
9	29651	Bolt	2 required
10	38717	Single Overlay	

Non-Electronic Coin Drop - Front Control Models

Models SDENCAGS173TW01, SDENCAGW173TN01, SDGNCAGS113TW01 and SDGNCAGW113TN01



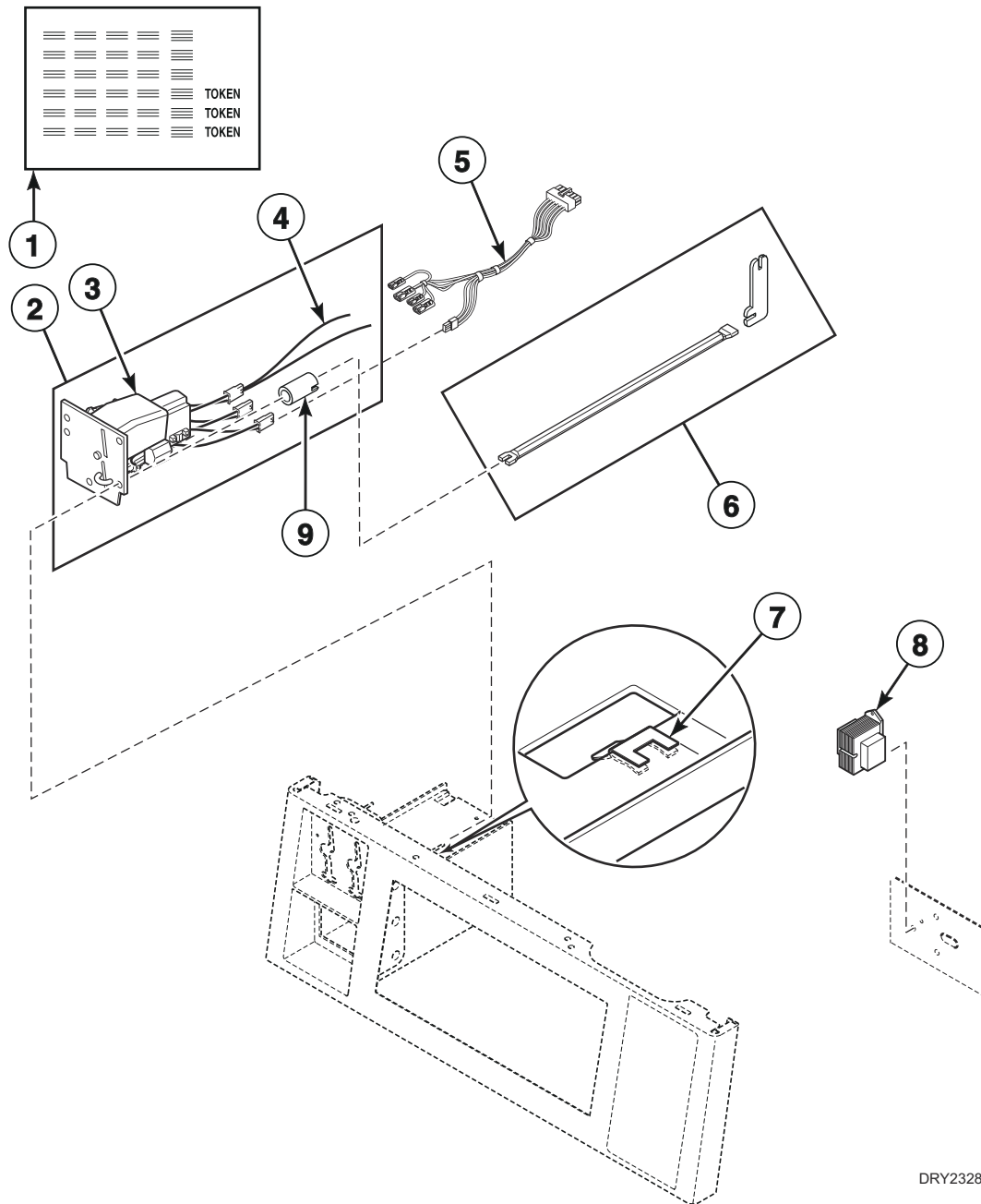
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Non-Electronic Coin Drop - Front Control Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	38462P	Coin Drop Assembly	Token; 118-1 mzp
	38463	Coin Drop Assembly	Token; 118-5 mzp
	70441601P	Coin Drop	U.S.; \$.25
	38963P	Coin Drop	Token 118-16 not available; Replacement for 38963P Coin Drop only
2	202870	Single Coin Harness Assembly	
3	29786	Nut	
4	201595P	Wire Guard	Anti-stringing security device

Electronic Coin Drop - Front Control Models

Models SDENCAGS173TN01, SDENCAGS173TW01, SDENCAGW173TN01, SDGNCAGS113TN01, SDGNCAGS113TW01 and SDGNCAGW113TN01



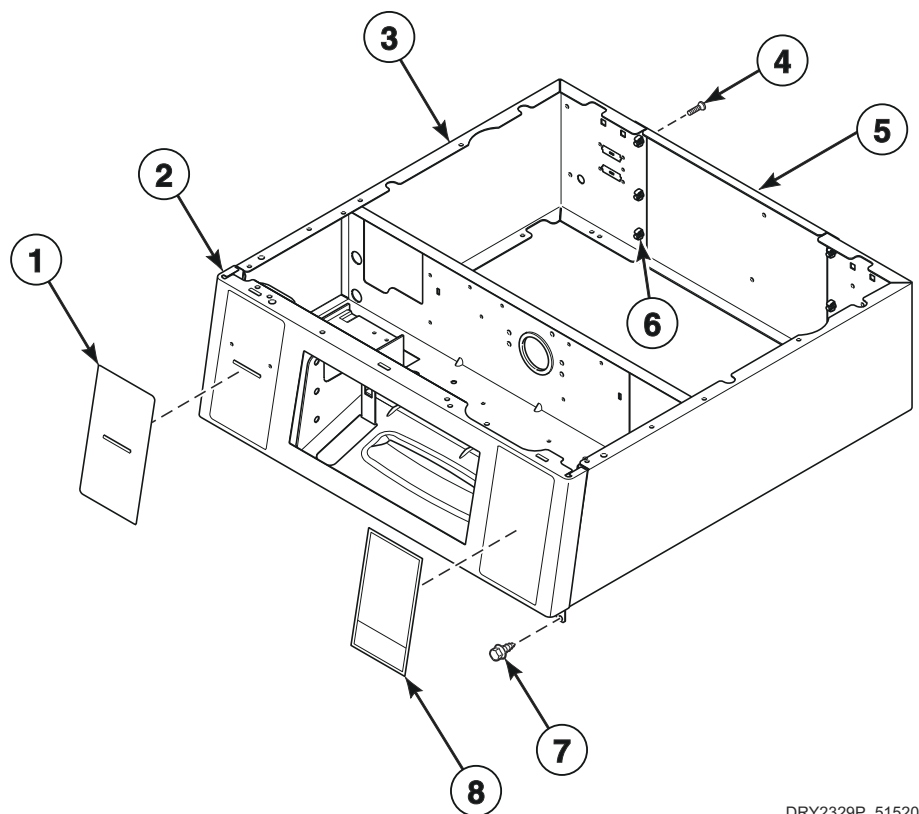
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Electronic Coin Drop - Front Control Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	38725	Coin Identification Paper	
2	CK095	Electronic Coin Drop Kit	Includes items 3, 4 and 9; United States, Canada, Japan and Taiwan coins
3	70294101P	Electronic Coin Drop Assembly	United States, Canada, Japan and Taiwan coins
4	201104	Coin Drop Wire Harness	
5	202870	Single Coin Harness Assembly	If adding electronic coin drop this harness must be used
6	CK096	Mounting Tool Kit	
7	201572	Clip	
8	202757	Transformer	If adding electronic coin drop this transformer must be used
9	29786	Nut	Hex nut; Use on front assemblies without guide rods

Control Cabinet Controls - Front Control Card Ready Models

Models SDENYAGS153TW01, SDENYAGS173TN01, SDENYAGS173TW01, SDEWYAGS153TW01, SDEWYAGS173TW01, SDGNYAGS113TN01, SDGNYAGS113TW01, SDGNYAGW113TN01 and SDGWYAGS113TW01



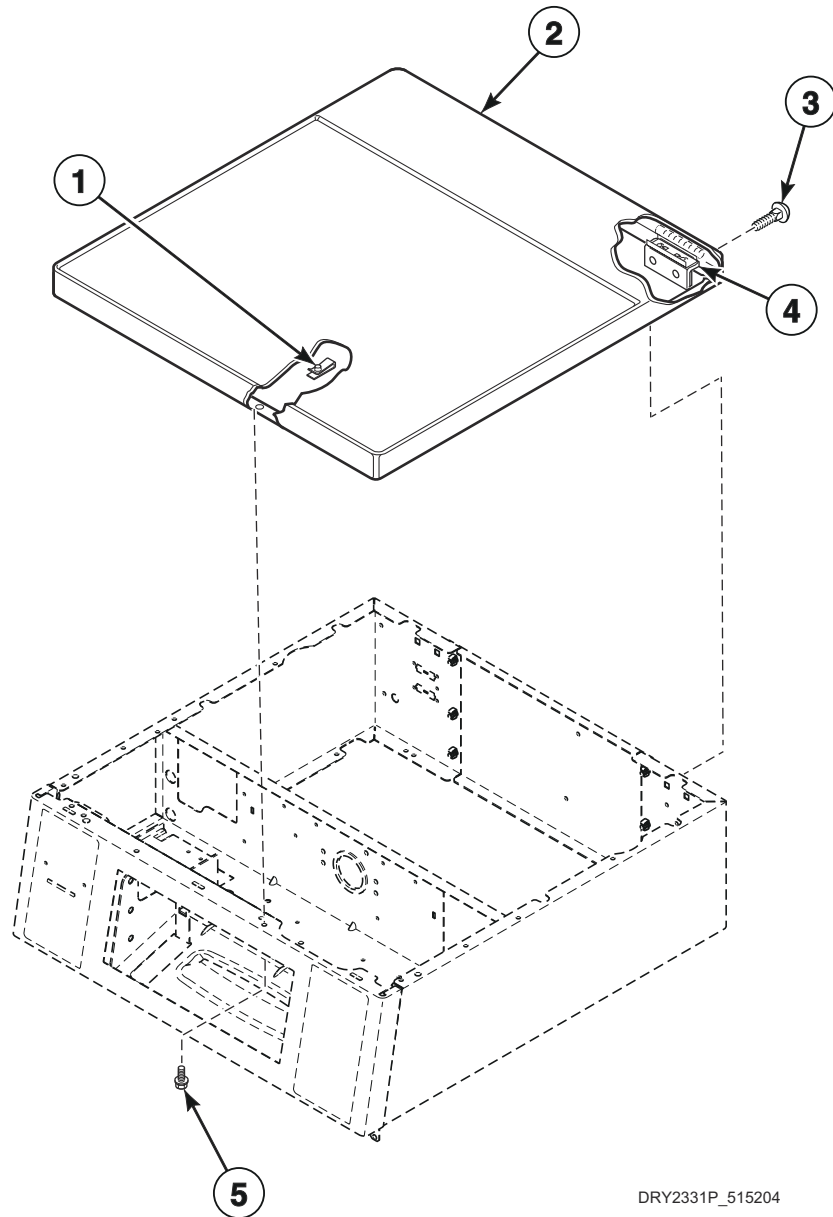
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Control Cabinet Controls - Front Control Card Ready Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	514391	Card Insert Overlay	
2	804149B	Security Cabinet Assembly	Models SDENYAGS173TN01, SDGNYAGS113TN01 and SDGNYAGW113TN01
	804149W	Security Cabinet Assembly	White; All other models
3	804112B	Wrapper Assembly	Models SDENYAGS173TN01, SDGNYAGS113TN01 and SDGNYAGW113TN01
	804112W	Wrapper Assembly	White; All other models
4	70240301	Screw	6 required
5	803998	Rear Access Panel	
6	70030501	Expansion Clip	6 required
7	503688	Screw	
8	514393	Operating Instructions Label	

Cabinet Top - Front Control Models

Models SDENCAGS173TN01, SDENCAGS173TW01, SDENCAGW173TN01, SDENYAGS153TW01, SDENYAGS173TN01, SDENYAGS173TW01, SDEWYAGS153TW01, SDEWYAGS173TW01, SDGNCAGS113TN01, SDGNCAGS113TW01, SDGNCAGW113TN01, SDGNYAGS113TN01, SDGNYAGS113TW01, SDGNYAGW113TN01 and SDGWYAGS113TW01



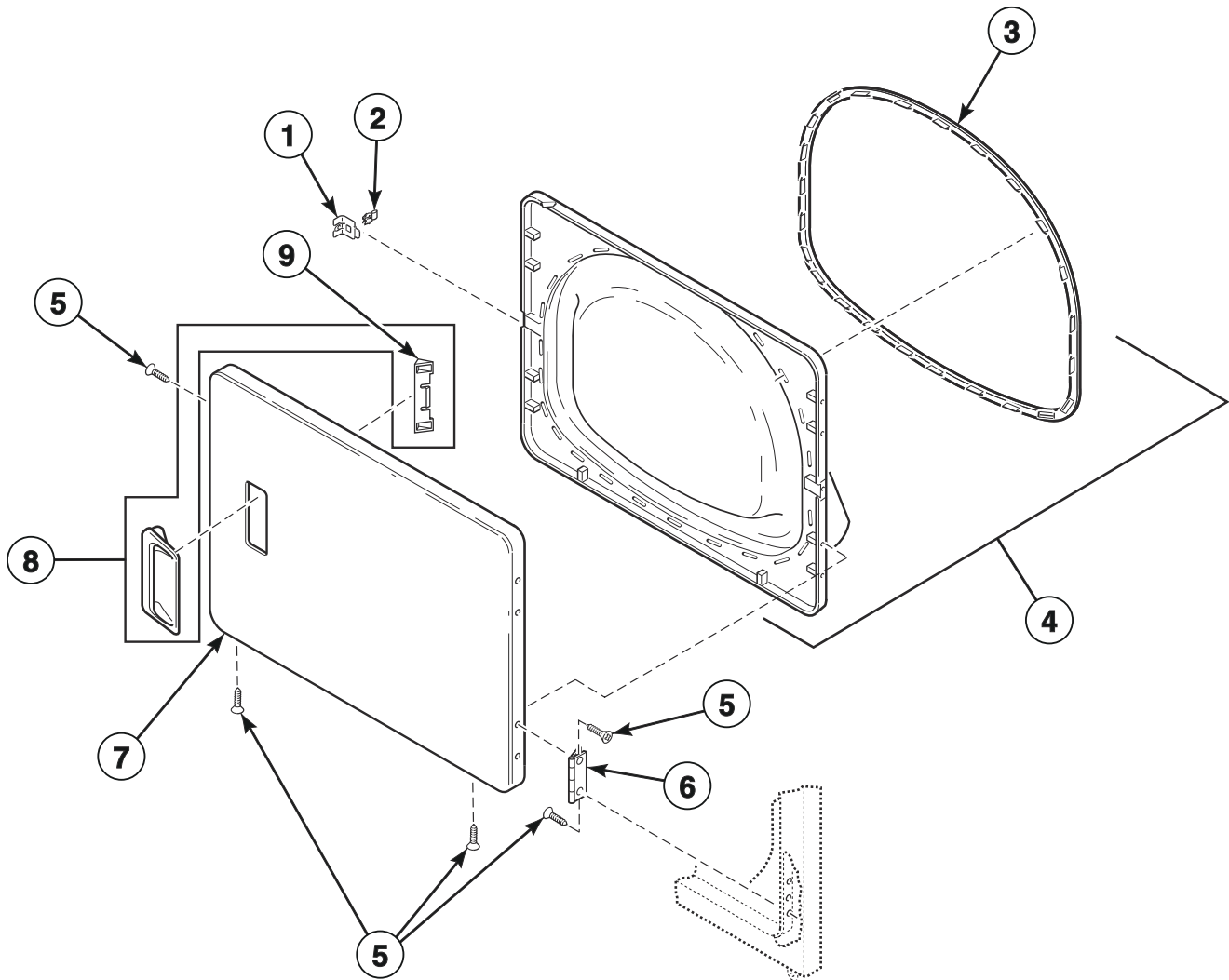
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Cabinet Top - Front Control Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	36020	Nut	
2	803869	Top Panel	Models SDENCAGW173TN01, SDENYAGS173TN01, SDGNCAGW113TN01 and SDGNYAGW113TN01
	803868WP	Top Panel	White; All other models
3	29651	Bolt	
4	504228	Top Mounting Bracket	
5	23008	Screw	

Loading Door without Window

All Models Except SDENCAGW173TN01, SDGNCAGW113TN01 and SDGNYAGW113TN01



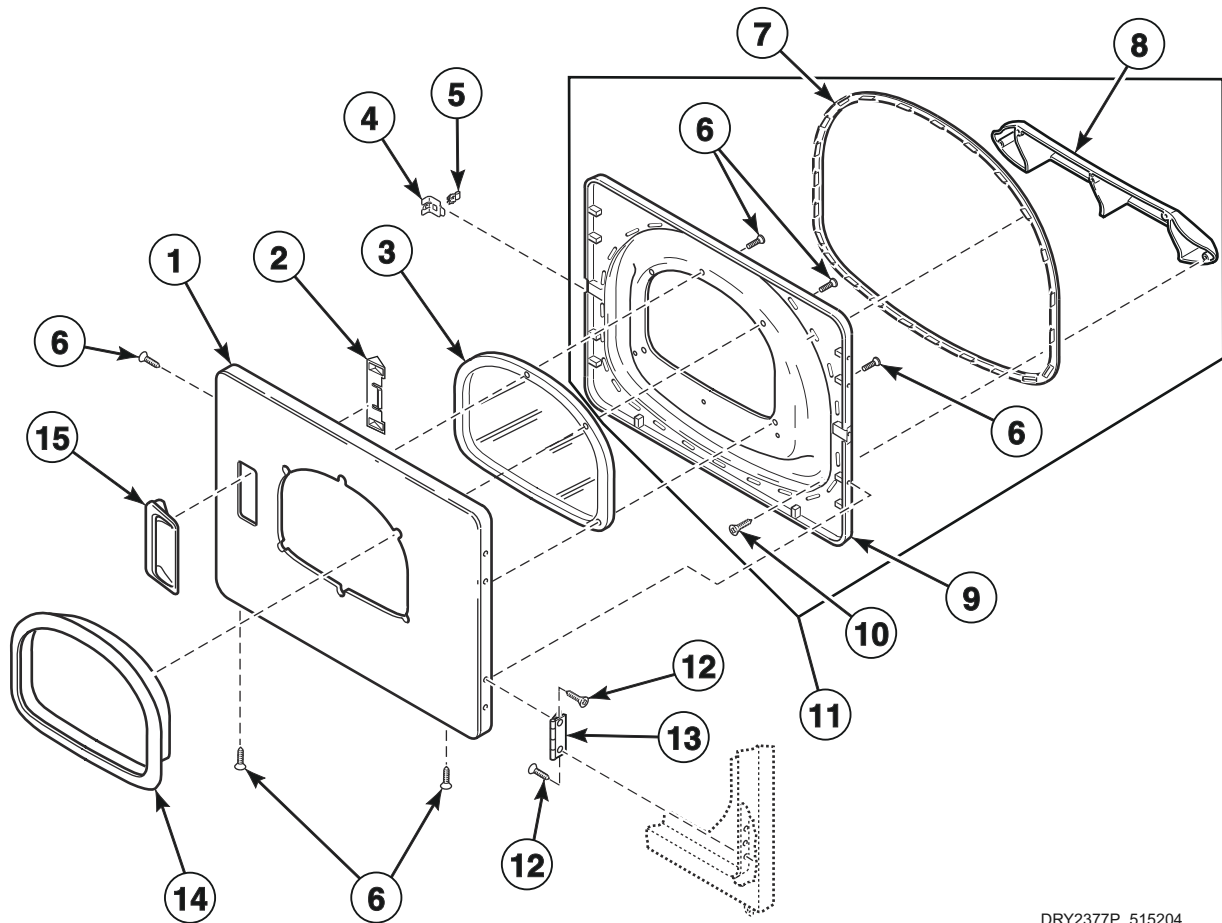
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Loading Door without Window

REF	PART NO.	DESCRIPTION	COMMENTS
1	510127	Door Strike Mount	
2	510181	Door Strike	
3	510147P	Liner Door Seal	
4	510163WP	Liner, Seal and Grill Assembly	Models SDGNCAGS113TW01, SDGNCRGS113TW01, SDGNCRGS113TW02, SDGNXRGs113TW01, SDGNXRGs113TW02, SDGNYAGS113TW01, SDGNYBGS113TN01, SDGNYRGs113TW01, SDGWYAGS113TW01 and SDGWYRGs113TW01
	513109P	Liner, Seal and Grill Assembly	Models SDENCAGS173TW01, SDENCRGS153TW01, SDENCRGS173TW01, SDENCRGS173TW02, SDENXRGs173TW01, SDENXRGs173TW02, SDENYAGS153TW01, SDENYAGS173TW01, SDENYBGS173TW01, SDENYRGs153TW01, SDENYRGs173TW01, SDEWYAGS153TW01, SDEWYAGS173TW01, SDEWYRGs153TW01 and SDEWYRGs173TW01
	503870LG	Door Liner Grill	Models SDENCAGS173TN01, SDENYAGS173TN01, SDENYBGS173TN01, SDGNCAGS113TN01, SDGNYAGS113TN01 and SDGNYBGS113TW01
	510289LG	Door Liner and Seal Assembly	Models SDENCAGS173TN01, SDENYAGS173TN01, SDENYBGS173TN01, SDGNCAGS113TN01, SDGNYAGS113TN01 and SDGNYBGS113TW01
5	505295	Screw	
6	511036	Hinge	
7	510013WP	Dryer Door	White
	512969	Dryer Door	Stainless steel
8	510103WP	Door Pull and Wedge Kit	Includes item 9; White
	511213P	Door Pull and Wedge Kit	Includes item 9; Black
9	510129	Door Handle Wedge	

Loading Door with Window

Models SDENCAGW173TN01, SDGNCAGW113TN01 and SDGNYAGW113TN01

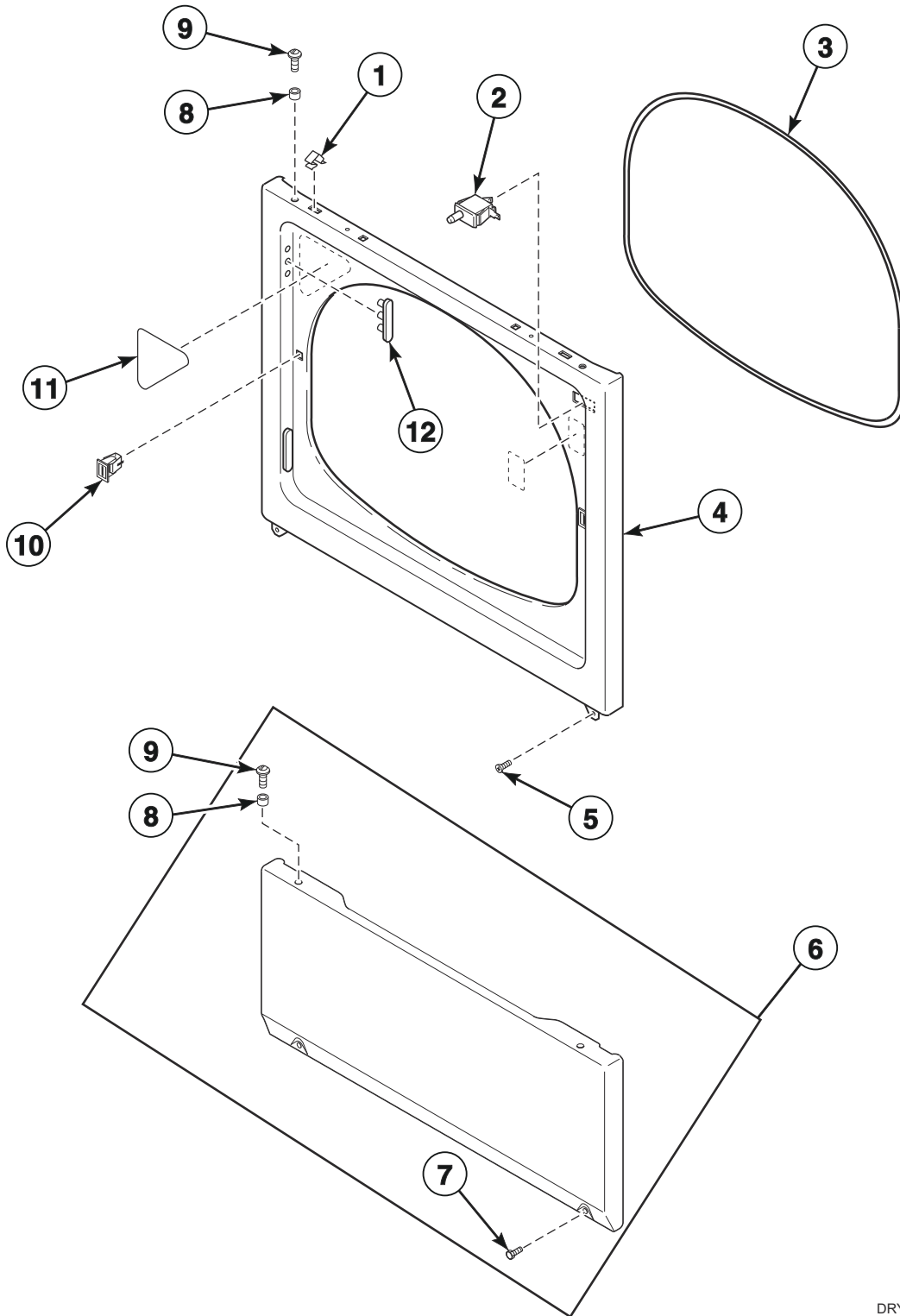


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Loading Door with Window

REF	PART NO.	DESCRIPTION	COMMENTS
1	513225	Dryer Door	Stainless steel
2	510129LG	Door Handle Wedge	
3	503982P	Dryer Door Window	
4	510127	Door Strike Mount	
5	510181	Door Strike	
6	500226	Screw	
7	510147P	Liner Door Seal	
8	503870LG	Door Liner Grill	
9	510098LG	Liner and Seal Assembly	Includes item 7
10	505870	Screw	
11	513109P	Liner, Seal and Grill Assembly	Gray; Includes items 7-10
12	505295	Screw	
13	511036	Hinge	
14	512633	Window Trim	Gray
15	511213P	Door Pull and Wedge Kit	Black

Access Panel, Front Panel and Seal

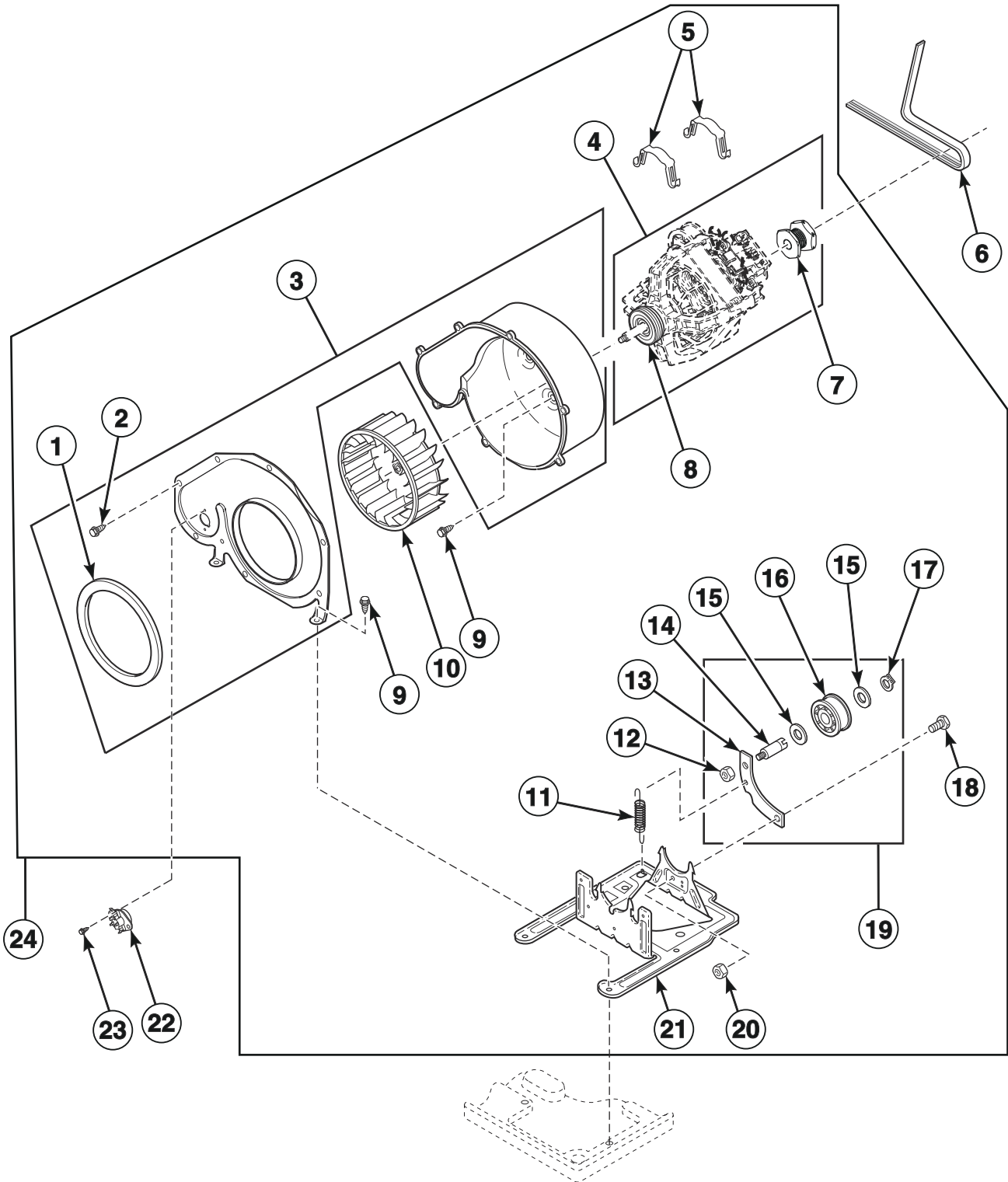


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Access Panel, Front Panel and Seal

REF	PART NO.	DESCRIPTION	COMMENTS
1	28835	Speed Clip	1 per side
2	512973	Switch	
3	511056	Front Panel Seal	
4	512542	Front Panel	Models SDENCAGS173TN01, SDENCAGW173TN01, SDENYAGS173TN01, SDENYBGS173TN01, SDGNCAGS113TN01, SDGNCAGW113TN01, SDGNYAGS113TN01, SDGNYAGW113TN01 and SDGNYBGS113TN01
	510066WP	Front Panel	White; All other models
5	503688	Screw	
6	514251	Access Panel Assembly	Models SDGNCAGS113TN01, SDGNCAGW113TN01, SDGNYAGS113TN01, SDGNYAGW113TN01 and SDGNYBGS113TN01
	514250WP	Access Panel Assembly	White; Models SDGNCAGS113TW01, SDGNCRGS113TW01, SDGNCRGS113TW02, SDGNXRGS113TW01, SDGNXRGS113TW02, SDGNYAGS113TW01, SDGNYBGS113TW01, SDGNYRGS113TW01, SDGWYAGS113TW01 and SDGWYRGS113TW01
	514253	Access Panel and Guard Assembly	Models SDENCAGS173TN01, SDENCAGW173TN01, SDENYAGS173TN01 and SDENYBGS173TN01
	514252W	Access Panel and Guard Assembly	Models SDENCAGS173TW01, SDENCRGS153TW01, SDENCRGS173TW01, SDENCRGS173TW02, SDENXRGS173TW01, SDENXRGS173TW02, SDENYAGS153TW01, SDENYAGS173TW01, SDENYBGS173TW01, SDENYRGS153TW01, SDENYRGS173TW01, SDEWYAGS153TW01, SDEWYAGS173TW01, SDEWYRGS153TW01 and SDEWYRGS173TW01
7	33562	Screw	Slotted hex head
	62853	Screw	Torx head; Optional for added security
8	56079	Panel Locator	1 per side
9	512921	Screw	Models SDENCAGS173TN01, SDENCAGW173TN01, SDENYAGS173TN01, SDENYBGS173TN01, SDGNCAGS113TN01, SDGNCAGW113TN01, SDGNYAGS113TN01, SDGNYAGW113TN01 and SDGNYBGS113TN01
	39733	Screw	1 per side; All other models
10	510177	Door Catch Assembly	
11	500281	Warning/Caution Label	
12	510186	Hinge Hole Plug	

Motor, Exhaust Fan and Belt

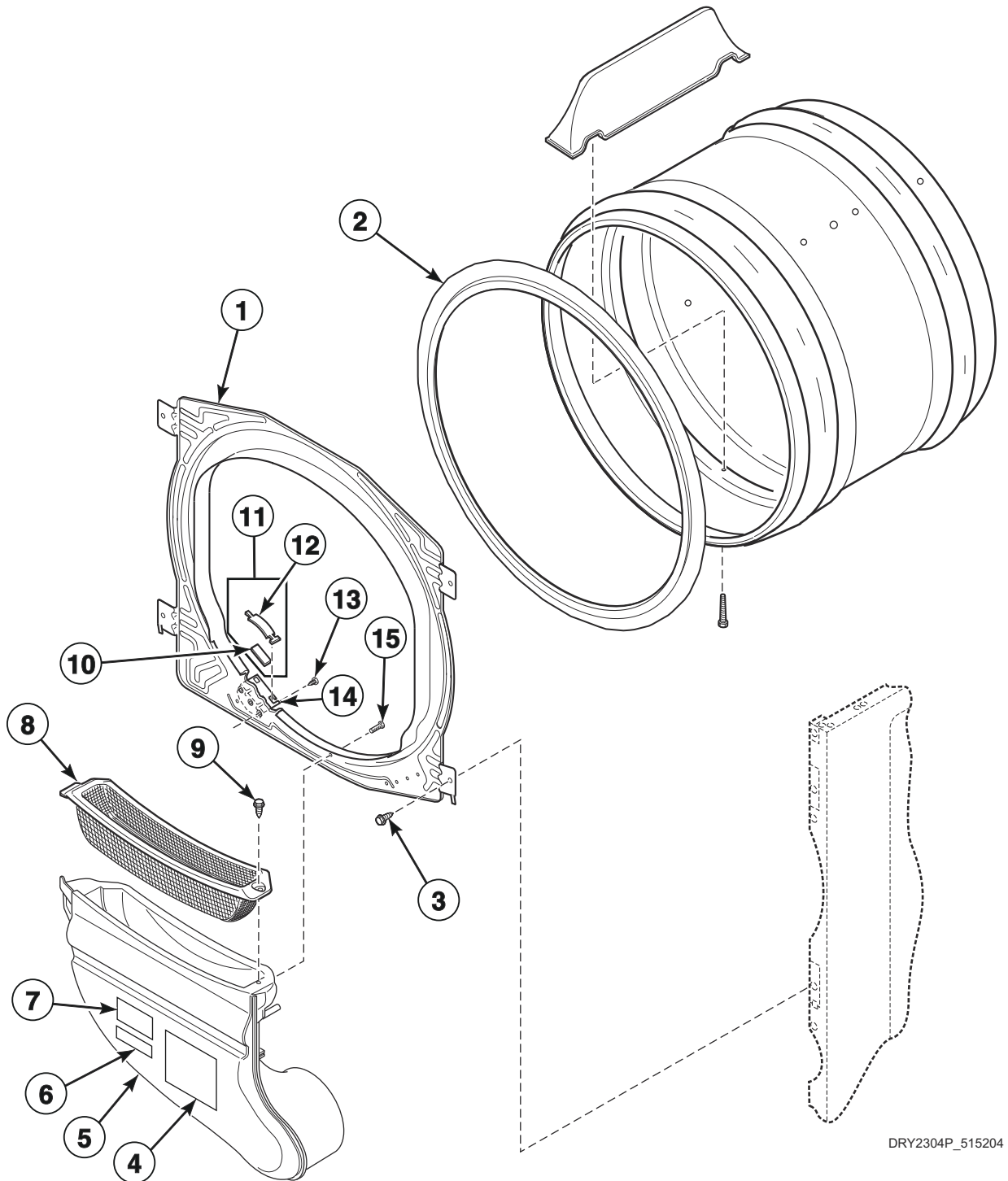


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Motor, Exhaust Fan and Belt

REF	PART NO.	DESCRIPTION	COMMENTS
	27604P	Anti-Seize Compound	Apply to motor shaft when installing blower fan assembly
1	510238P	Blower Housing Seal	
2	31260	Screw	
3	511969WP	Blower Housing	Includes items 1 and 2
4	511629P	Motor and Pulley Assembly	120 Volt/60 Hertz; Apply anti-seize compound to motor shaft when installing blower fan assembly; Includes items 7 and 8
5	510180	Motor Mount Clamp	
6	511255P	Cylinder Belt	
7	500011	Motor Pulley	60 Hertz
8	590P3	Motor Hub Ring Kit	
9	503688	Screw	
10	510139P	Blower Fan Assembly	Apply anti-seize compound to motor shaft when installing blower fan assembly
11	510185	Idler Spring	
12	56156	Nut	
13	510133	Idler Lever	
14	56461P	Shaft	
15	52549	Washer	
16	510142P	Idler Wheel and Bearing Assembly	
17	23748	Retaining Ring	
18	500824	Screw	
19	510158	Idler Lever and Wheel Assembly	Includes items 12-17
20	52566	Nut	
21	510060	Motor Mount	
22	510523	Thermistor Assembly	Black
23	502535	Screw	
24	510717P	Blower and Fan Kit	Includes items 1-5 and 7-21

Front Bulkhead, Air Duct and Felt Seal

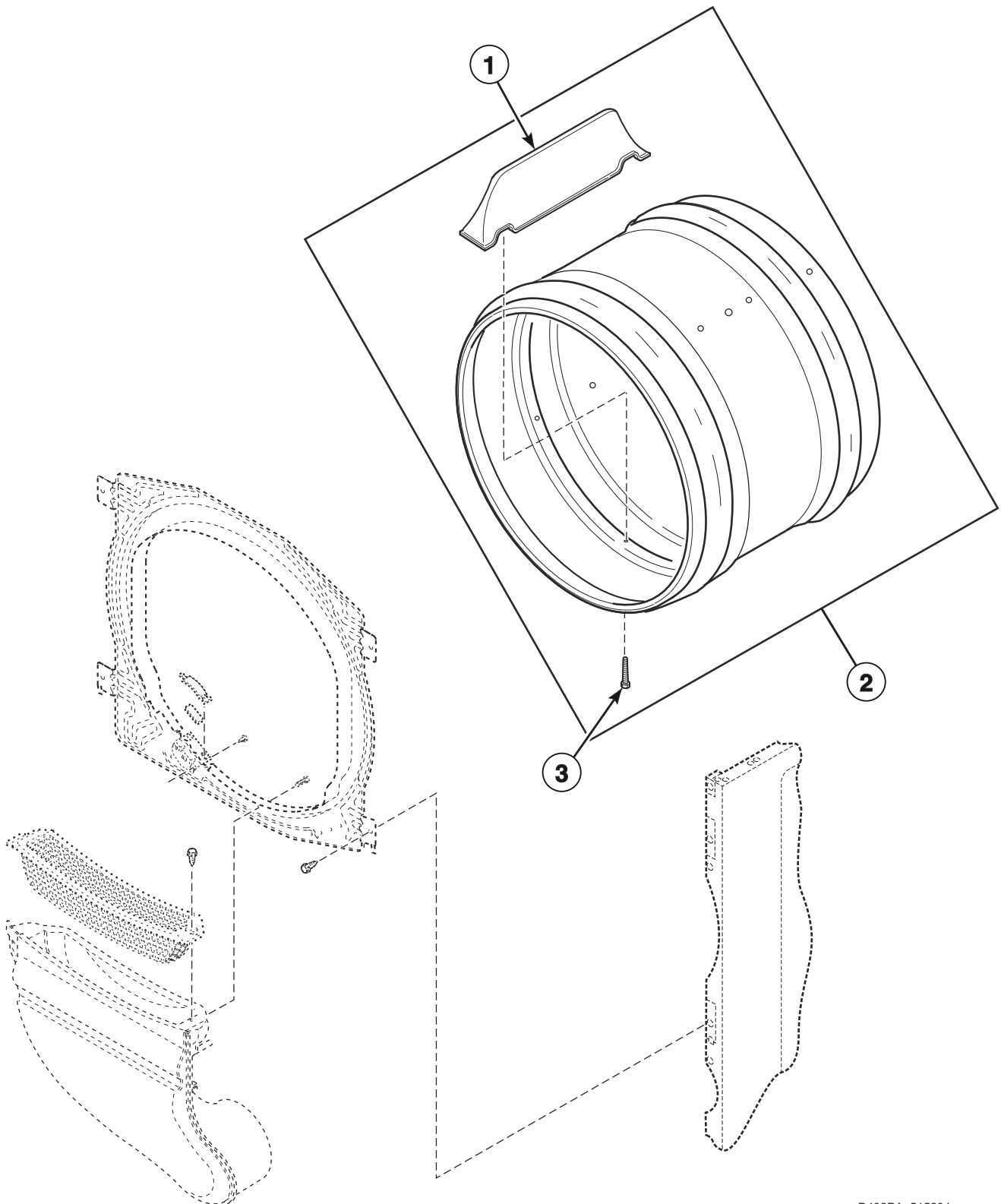


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Front Bulkhead, Air Duct and Felt Seal

REF	PART NO.	DESCRIPTION	COMMENTS
1	510266P	Front Bulkhead Assembly	Unpainted; Includes item 2 and 7-10
2	510207P	Cylinder Seal Assembly	
	511637P	Adhesive	Apply to cylinder seal
	RB170001	Seal Kit	Includes 2 cylinder seals, 510238P Blower Housing Seal and 511637P Adhesive
3	M405188	Screw	Use with stainless steel side panels
	503688	Screw	Use with painted side panels
4	511004	Gas Clearance Label	Gas models
5	510151LG	Air Duct Assembly	Models SDENCAGS173TN01, SDENCAGS173TW01, SDENCAGW173TN01, SDENCRGS153TW01, SDENCRGS173TW01, SDENCRGS173TW02, SDENXRGs173TW01, SDENXRGs173TW02, SDENYAGS153TW01, SDENYAGS173TN01, SDENYAGS173TW01, SDENYBGS173TN01, SDENYBGS173TW01, SDENYRGs153TW01, SDENYRGs173TW01, SDEWYAGS153TW01, SDEWYAGS173TW01, SDEWYRGs153TW01, SDEWYRGs173TW01, SDGNCAGS113TN01, SDGNCAGW113TN01, SDGNYAGS113TN01, SDGNYAGW113TN01, SDGNYBGS113TN01 and SDGNYBGS113TW01
	510151W	Air Duct Assembly	All other models
6	61294	Fuse Notice Label	Electric models
7	500049	Warning Label	
8	503980LG	Lint Filter	Models SDENCAGS173TN01, SDENCAGS173TW01, SDENCAGW173TN01, SDENCRGS153TW01, SDENCRGS173TW01, SDENCRGS173TW02, SDENXRGs173TW01, SDENXRGs173TW02, SDENYAGS153TW01, SDENYAGS173TN01, SDENYAGS173TW01, SDENYBGS173TN01, SDENYBGS173TW01, SDENYRGs153TW01, SDENYRGs173TW01, SDEWYAGS153TW01, SDEWYAGS173TW01, SDEWYRGs153TW01, SDEWYRGs173TW01, SDGNCAGS113TN01, SDGNCAGW113TN01, SDGNYAGS113TN01, SDGNYAGW113TN01, SDGNYBGS113TN01 and SDGNYBGS113TW01
	503980W	Lint Filter	All other models
9	501285	Screw	
10	510189	Felt Pad	1 per side
11	RB170003	Glide Kit	Includes items 7 and 9
12	513710	Cylinder Glide	1 per side
13	52864	Screw	2 per side
14	510145	Cylinder Glide Bracket	1 per side
15	505295	Screw	1 per side

Cylinder Assembly

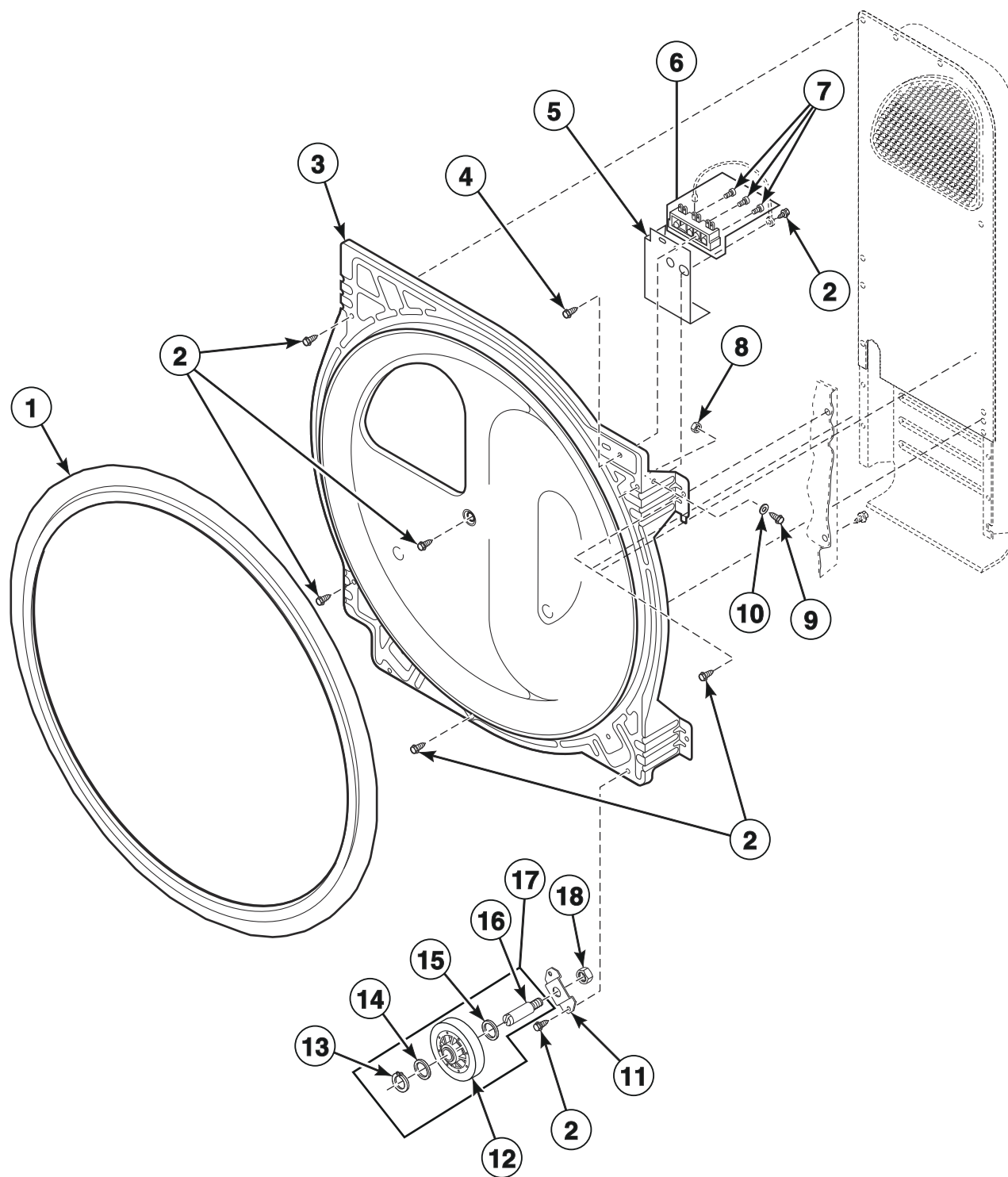


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Cylinder Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	510102LG	Cylinder Baffle	Models SDENCAGS173TN01, SDENCAGS173TW01, SDENCAGW173TN01, SDENCRGS153TW01, SDENCRGS173TW01, SDENCRGS173TW02, SDENXRGs173TW01, SDENXRGs173TW02, SDENYAGS153TW01, SDENYAGS173TN01, SDENYAGS173TW01, SDENYBGS173TN01, SDENYBGS173TW01, SDENYRGs153TW01, SDENYRGs173TW01, SDEWYAGS153TW01, SDEWYAGS173TW01, SDEWYRGs153TW01, SDEWYRGs173TW01, SDGNCAGS113TN01, SDGNCAGW113TN01, SDGNYAGS113TN01, SDGNYAGW113TN01, SDGNYBGS113TN01 and SDGNYBGS113TW01
	510102W	Cylinder Baffle	All other models
2	510159LG	Cylinder Assembly	Includes 3 of item 1 and 6 of item 3; Model SDGNCAGW113TN01
	510265LGP	Cylinder Assembly	Galvanized; Includes 3 of item 1 and 6 of item 3; Models SDENCAGS173TN01, SDENCAGS173TW01, SDENCAGW173TN01, SDENCRGS153TW01, SDENCRGS173TW01, SDENCRGS173TW02, SDENXRGs173TW01, SDENXRGs173TW02, SDENYAGS153TW01, SDENYAGS173TN01, SDENYAGS173TW01, SDENYBGS173TN01, SDENYBGS173TW01, SDENYRGs153TW01, SDENYRGs173TW01, SDEWYAGS153TW01, SDEWYAGS173TW01, SDEWYRGs153TW01, SDEWYRGs173TW01, SDGNCAGS113TN01, SDGNYAGS113TN01, SDGNYAGW113TN01, SDGNYBGS113TN01 and SDGNYBGS113TW01
	510265WP	Cylinder Assembly	Galvanized; Includes 3 of item 1 and 6 of item 3; All other models
3	62588	Screw	

Rear Bulkhead, Felt Seal, Cylinder Roller and Terminal Block

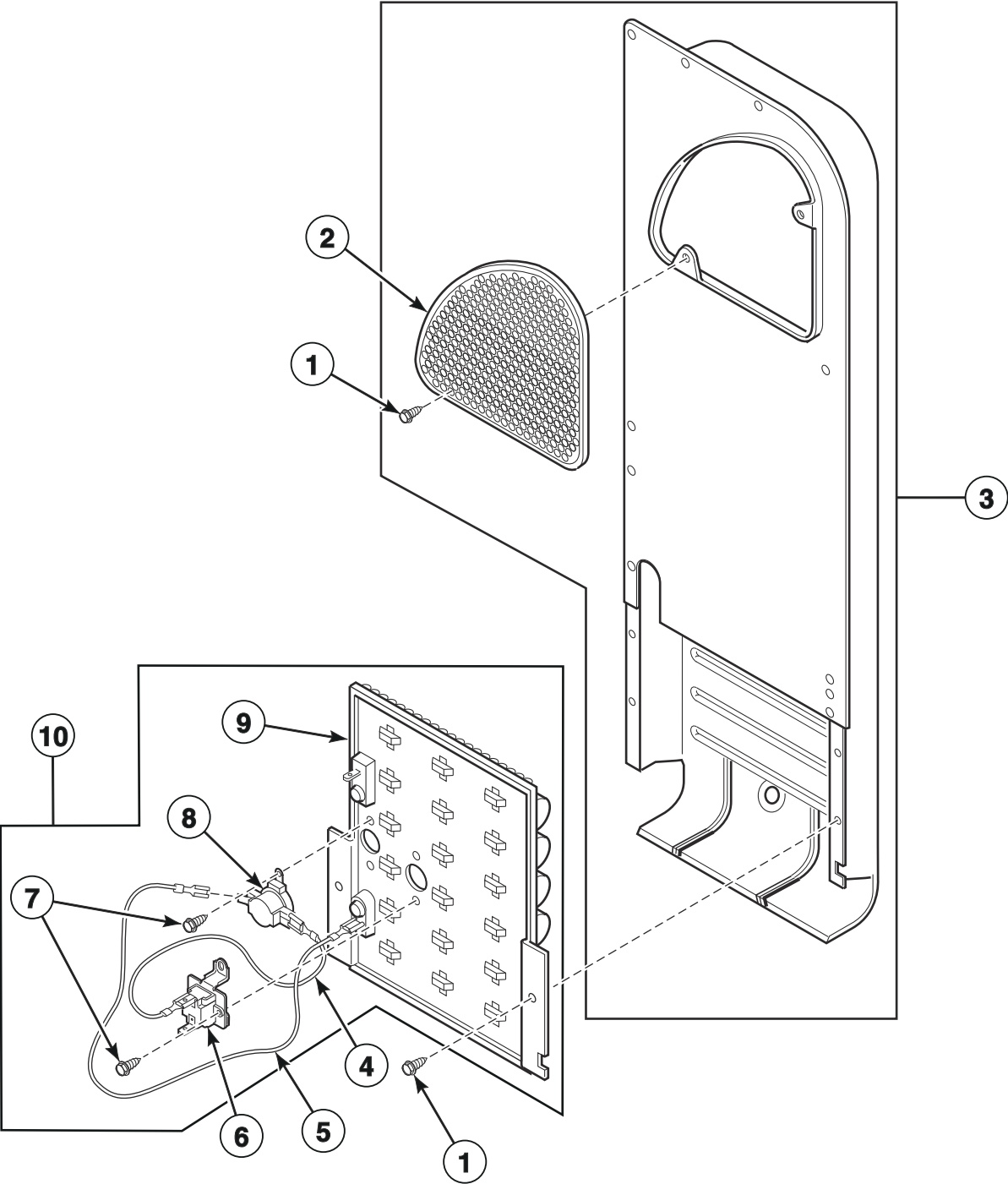


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Rear Bulkhead, Felt Seal, Cylinder Roller and Terminal Block

REF	PART NO.	DESCRIPTION	COMMENTS
1	510207P	Cylinder Seal Assembly	
	511637P	Adhesive	Apply to cylinder seal
	RB170001	Seal Kit	Includes 2 cylinder seals, 510238P Blower Housing Seal and 511637P Adhesive
2	503688	Screw	
3	511082P	Rear Bulkhead Assembly	Galvanized; Includes item 1
4	501285	Screw	Electric models
5	510237	Terminal Block Shield	Electric models
6	510190P	Terminal Block Assembly	Includes 3 of item 7; Electric models
7	61199	Screw	
8	28447	Nut	
9	28448	Screw	
10	28449	Washer	
11	510100	Cylinder Roller Bracket	
12	510708P	Cylinder Roller	
13	23748	Retaining Ring	
14	52549	Washer	
15	504082	Washer	
16	56461P	Shaft	
17	RB170002	Roller Kit	Includes items 12-16
18	56156	Nut	

Heater Duct and Element Assembly - Electric Model Dryers

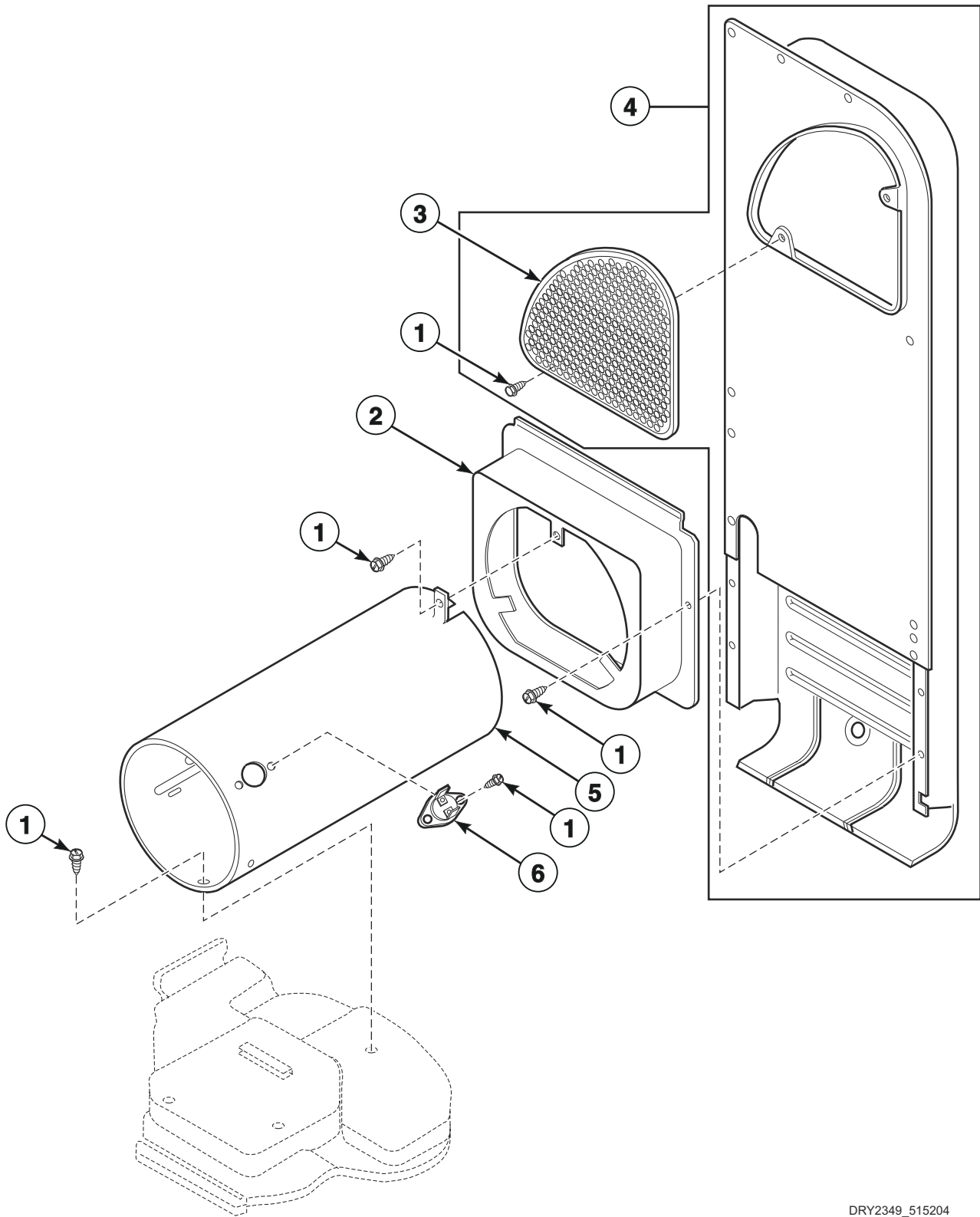


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Heater Duct and Element Assembly - Electric Model Dryers

REF	PART NO.	DESCRIPTION	COMMENTS
1	503688	Screw	
2	500820	Outlet Cover	
3	510025P	Heater Duct and Screw Assembly	Includes items 1 and 2
4	510528	Wire Assembly	Orange; Thermostat jumper; Attaches to heater assembly
5	510527	Wire Assembly	Black; Fuse jumper; Attaches to heater assembly
6	511412	Thermal Fuse Assembly	
7	23222	Screw	
8	510701	Limit Thermostat	
9	510325P	Heater	4.75 kW; 208 Volt; Models SDENCRGS153TW01, SDENYAGS153TW01, SDENYRGS153TW01, SDEWYAGS153TW01 and SDEWYRGS153TW01
	510329P	Heater Assembly	5.35 kW; 240 Volt; All other models
10	61928	Heater Kit Assembly	4.75 kW; 208 Volt; Includes items 4-9
	964P3	Heater Kit	5.35 kW; 240 Volt; Includes items 4-9

Heater Duct Assembly - Gas Model Dryers



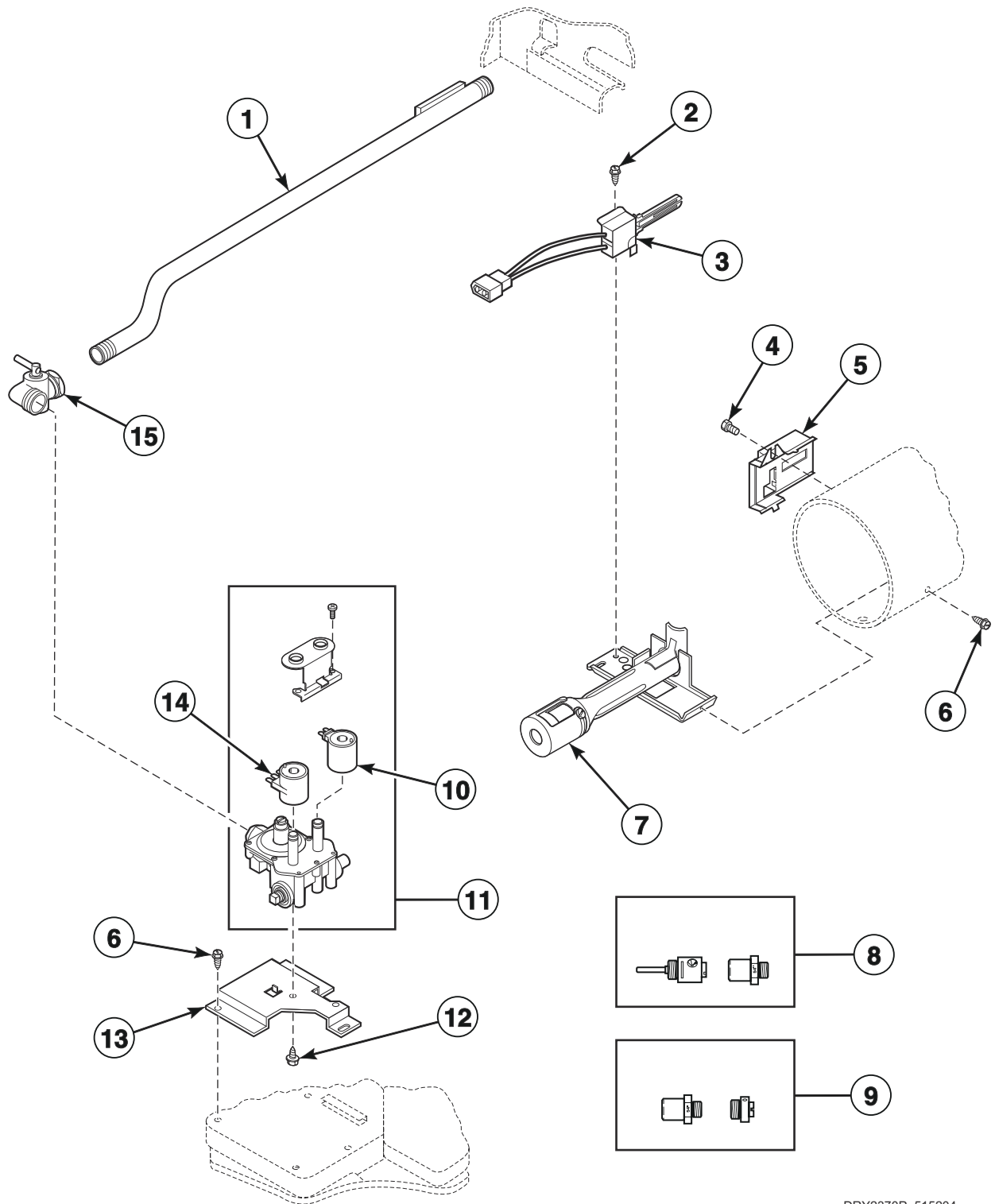
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Heater Duct Assembly - Gas Model Dryers

REF	PART NO.	DESCRIPTION	COMMENTS
1	51782	Screw	
2	510101	Heat Duct Shroud	
3	500820	Outlet Cover	
4	510025P	Heater Duct and Screw Assembly	Includes items 1 and 3
5	510131	Combustion Duct	
6	510702	Limit Thermostat	Black; Auto reset

Gas Valve, Igniter and Gas Conversion Kits

Gas Models



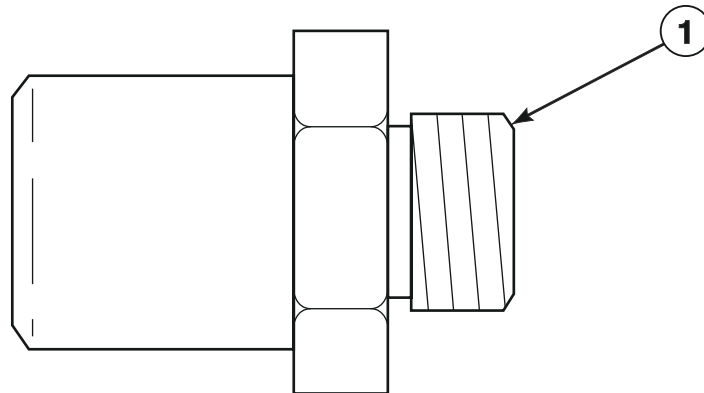
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Gas Valve, Igniter and Gas Conversion Kits

REF	PART NO.	DESCRIPTION	COMMENTS
1	510204	Lead-In Pipe Assembly	
2	51782	Screw	
3	510184P	Igniter and Bracket Assembly	
4	23222	Screw	
5	510213	Sensor	
6	503688	Screw	
7	510149P	Burner Assembly	
8	458P3	L.P. Conversion Kit	Used to convert dryers from Natural Gas (N.G.) or Mixed Gas to Liquid Petroleum Gas (L.P.) for 25,000 Btu
9	459P3	N.G. Conversion Kit	Used to convert dryers from L.P. to N.G. or Mixed Gas for 25,000 Btu
10	58804B	Secondary Coil	
11	60353P	Gas Valve Assembly	25,000 Btu; Includes items 10 and 14
12	56124	Screw	
13	510128	Gas Valve Mounting Bracket	
14	58804A	Booster and Holding Coil	
15	510205	Elbow Shut-Off Valve	

Burner Orifice Spuds - For Higher Elevations

Gas Models

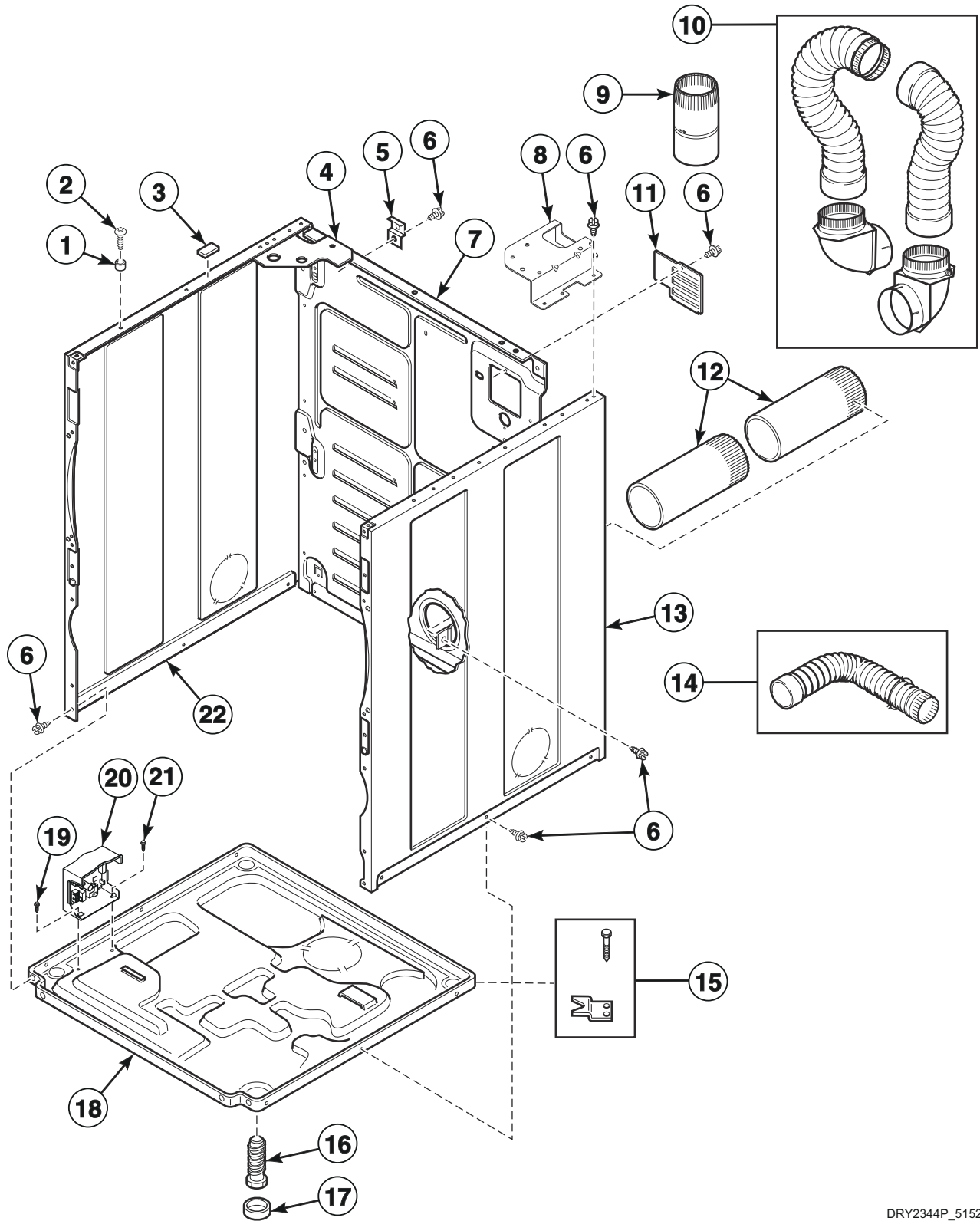


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Burner Orifice Spuds - For Higher Elevations

REF	PART NO.	DESCRIPTION	COMMENTS
1	58755	L.P. Orifice	Liquid Petroleum Gas (L.P.); 7500-10999 feet (2290-3354 m)
	503786	L.P. Orifice	L.P.; 11000 feet (3355 m) and higher
	503776	N.G. Orifice	Natural Gas (N.G.); 2000-2999 feet (610-914 m)
	510517	N.G. Orifice	N.G.; 3000-5499 feet (915-1679 m)
	503778	N.G. Orifice	N.G.; 5500-6999 feet (1680-2134 m)
	58719	Screw Orifice	N.G.; 7000-8999 feet (2135-2744 m)
	503779	N.G. Orifice	N.G.; 9000-10499 feet (2745-3199 m)
	503780	N.G. Orifice	N.G.; 10500 feet (3200 m) and higher

Cabinet, Exhaust Duct and Base

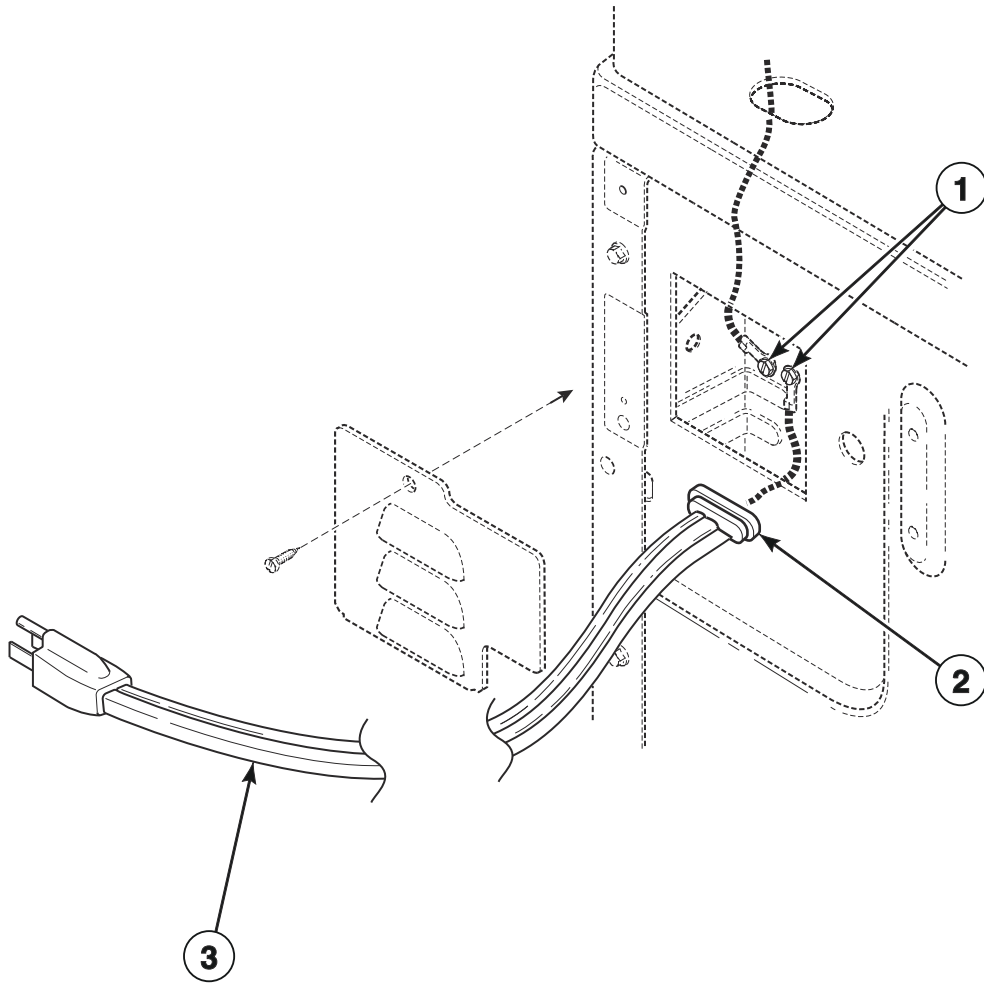


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Cabinet, Exhaust Duct and Base

REF	PART NO.	DESCRIPTION	COMMENTS
1	56079	Panel Locator	
2	512921	Screw	Use with stainless steel side panels
	39733	Screw	Use with painted side panels
3	56128	Bumper Pad	
4	510337	Frame Gusset	
5	510136	Top Hinge	
6	503688	Screw	
7	510005P	Cabinet Rear Panel	
8	547P3	Coin Cabinet Hardware Kit	
9	58786	Damper	Use when connecting to a manifold vent system
10	521P3	Flexible Venting Kit	
11	510903	Access Panel Plate	
12	510137	Exhaust Duct	Each dryer requires 2 pieces
13	510002DGP	Cabinet Side Panel	Right; Gray; Models SDENCAGS173TN01, SDENCAGW173TN01, SDENYAGS173TN01, SDENYBGS173TN01, SDGNCAGS113TN01, SDGNCAGW113TN01, SDGNYAGS113TN01, SDGNYAGW113TN01 and SDGNYBGS113TN01
	510002WP	Cabinet Side Panel	White; Right; All other models
14	528P3	Directional Exhaust Kit	Used to vent dryer out the sides or bottom
15	526P3	Hold Down Kit	For mobile home installations
16	510135	Leveling Leg	
17	501855	Rubber Foot	
18	514245	Dryer Base	
19	514428	Screw	
20	513797P	Output Control Assembly	All models except SDENCAGS173TN01, SDENYBGS173TN01, SDENYBGS173TW01, SDGNYBGS113TN01 and SDGNYBGS113TW01
21	804667	Screw	
22	510001DGP	Cabinet Side Panel	Left; Gray; Models SDENCAGS173TN01, SDENCAGW173TN01, SDENYAGS173TN01, SDENYBGS173TN01, SDGNCAGS113TN01, SDGNCAGW113TN01, SDGNYAGS113TN01, SDGNYAGW113TN01 and SDGNYBGS113TN01
	510001WP	Cabinet Side Panel	White; Left; All other models

Power Cord

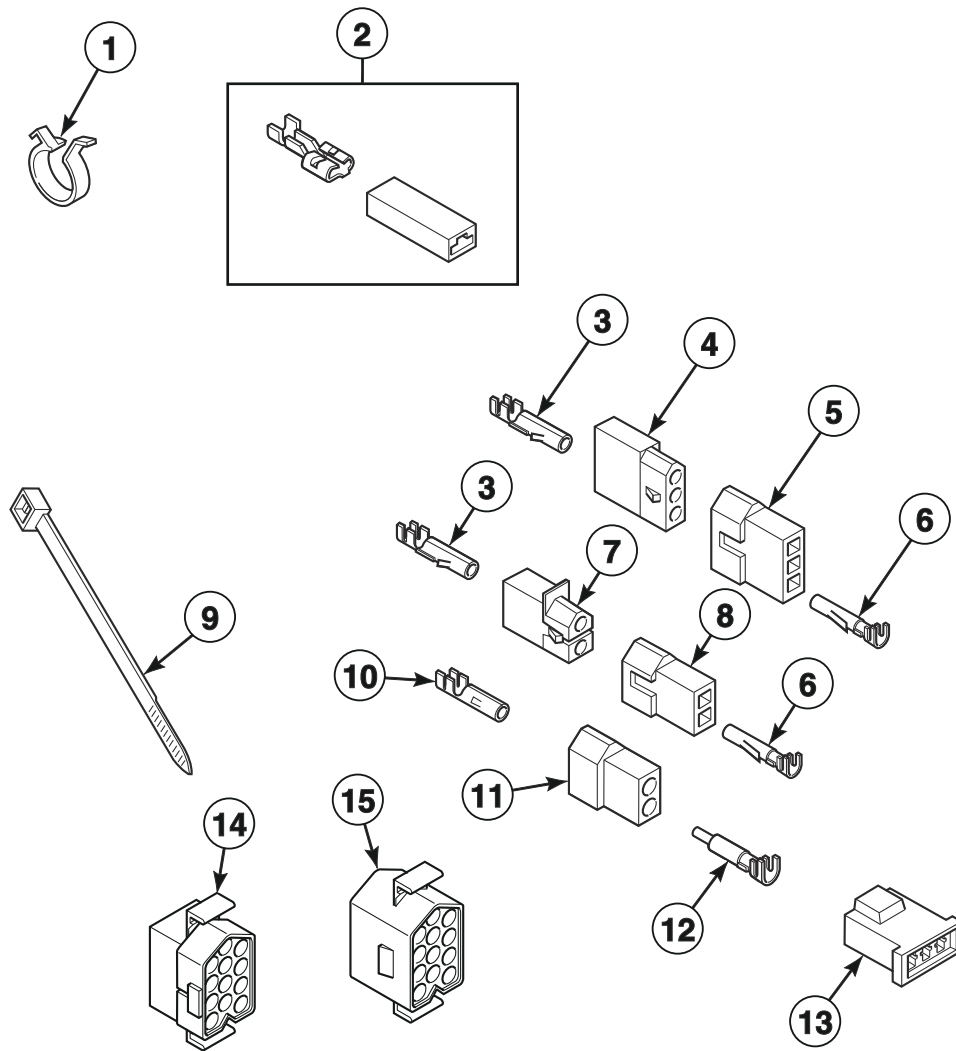


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Power Cord

REF	PART NO.	DESCRIPTION	COMMENTS
1	20530	Screw	
2	38384	Strain Relief	Gas models
3	202777	Lead-In Cord	Gas models

Terminal Block and Terminals (Drawing 1 of 2)

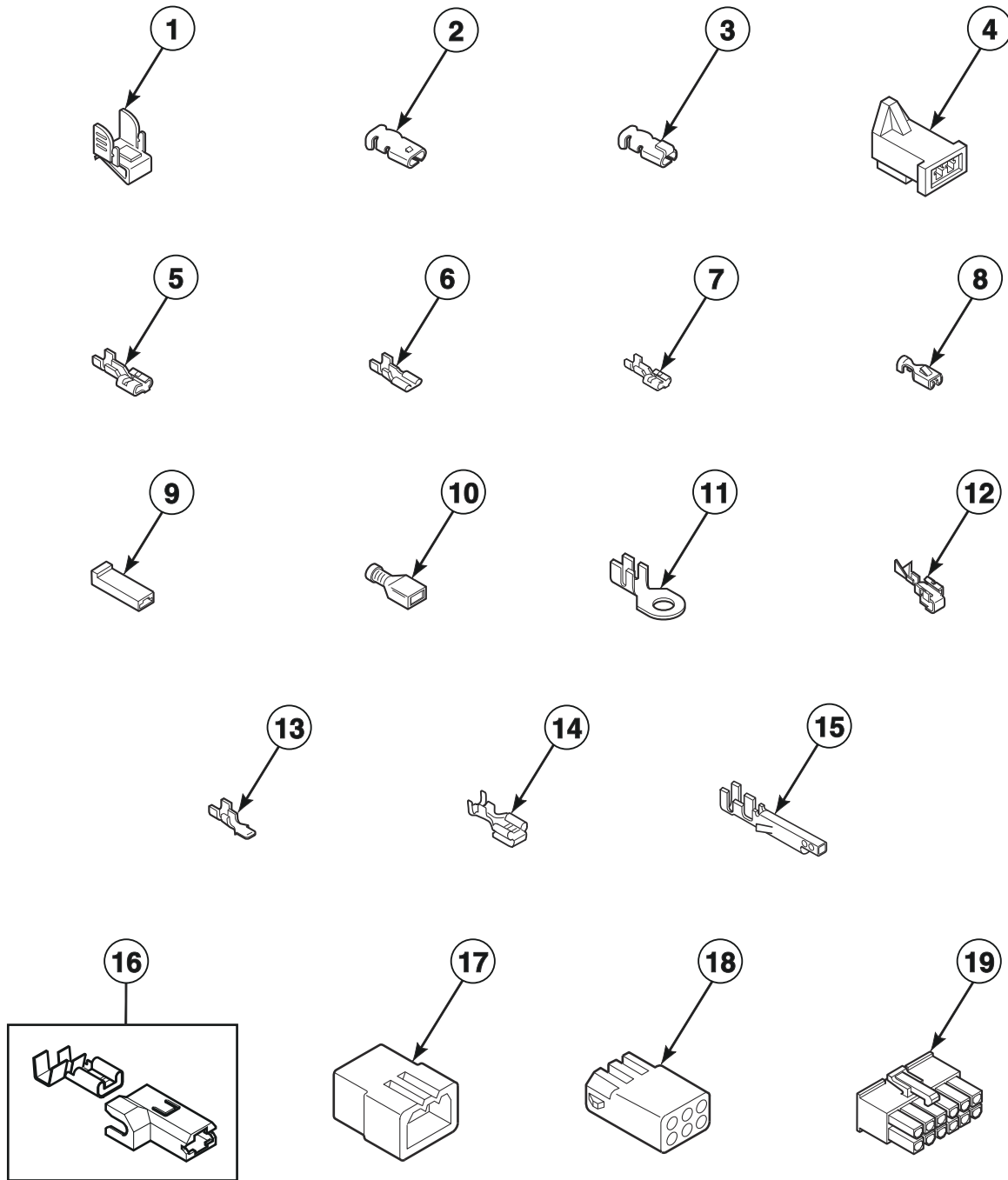


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Terminal Block and Terminals (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	504034	Wire Clip	11/16 inch
	687500	Wire Clip	1 inch
2	00360	Insulated Female Spade Terminal	(1) 12 gauge wire or (2) 18 gauge wires
3	00117	Female Pin Terminal	
4	23039	3 Circuit Receptacle	
5	23040	Plug	3 circuit
6	00116	Male Pin Terminal	
7	56451	2 Circuit Receptacle	
8	56448	2 Circuit Plug	
9	55881	Harness Strap	
10	00128	Female Pin Terminal	1/8 inch; 10-14 gauge wire
	00130	Female Pin Terminal	1/8 inch; 16-18 gauge wire
11	56266	2 Circuit Plug	
12	00127	Male Pin Terminal	1/8 inch; 10-14 gauge wire
	00129	Male Pin Terminal	1/8 inch; 16-18 gauge wire
13	58800	3 Circuit Connector	
14	54522	Plug	
15	56855	12 Circuit Receptacle	

Terminal Block and Terminals (Drawing 2 of 2)

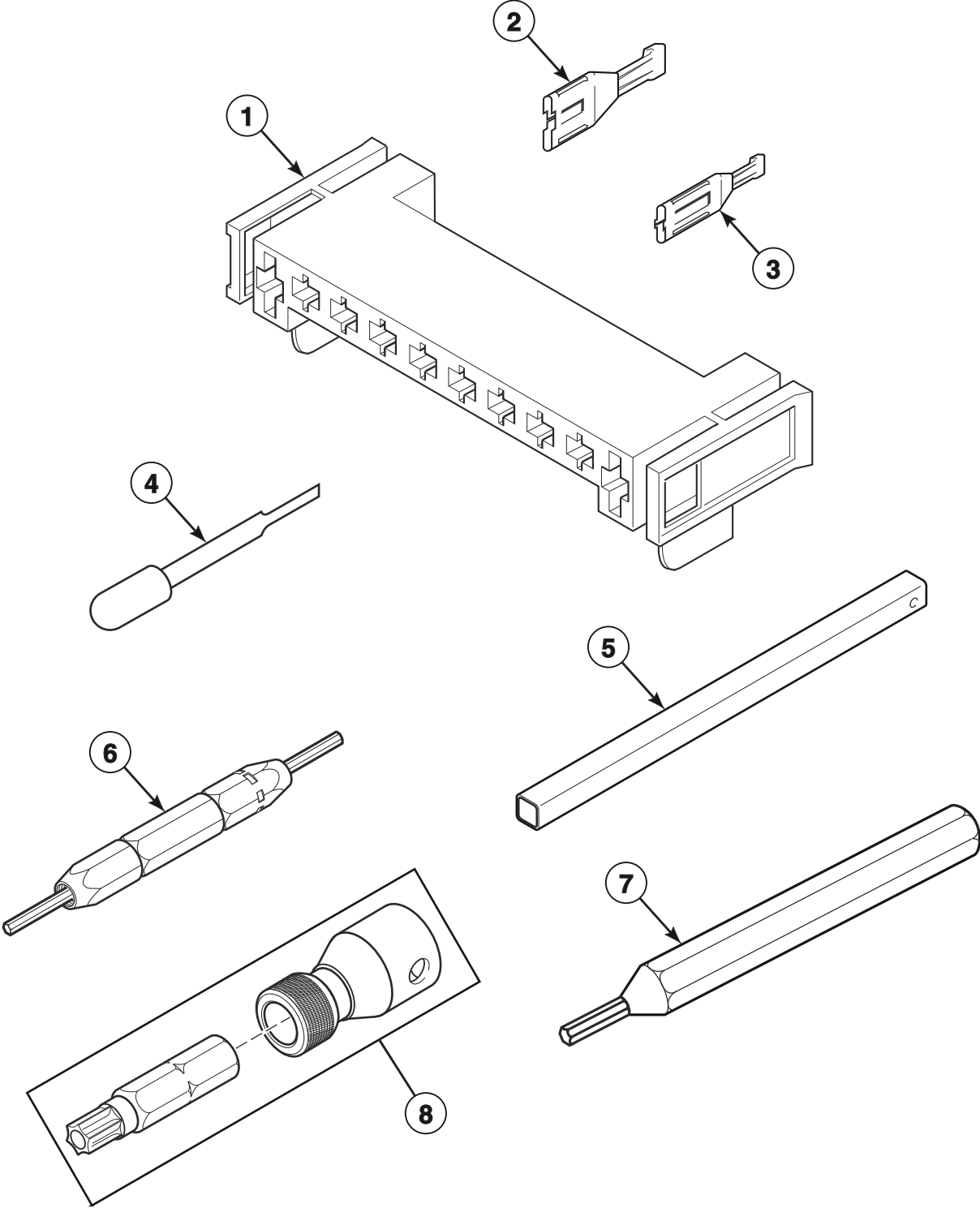


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Terminal Block and Terminals (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	00161	Grounding Clip	
2	00189	Female Spade Terminal	1/8 inch
3	00361	Female Piggyback Terminal	
4	58799	2 Circuit Connector	
5	00223	Female Spade Terminal	1/4 inch; (1) 18 gauge wire
	00121	Female Spade Terminal	1/4 inch; (2) 18 gauge wires or (1) 12 gauge wire
	00245	Spade Terminal	1/4 inch; (1) 22 gauge wire
6	00124	Female Spade Terminal	3/16 inch; (1) 18 gauge wire; .020 tab
7	00222	Female Spade Terminal	1/4 inch
8	00115	Female Spade Terminal	1/4 inch; (1) 18 gauge wire
9	90789	Receptacle Housing	
10	00359	Insulated Female Spade Terminal	1/4 inch
11	00110	Ring Terminal	No. 10; (1) 18 gauge wire
12	00114	Female Spade Terminal	1/4 inch; Double connector
13	00139	Male Tab Terminal	1/4 inch; (2) 18 gauge wires or (1) 12 gauge wire
14	00344	Female Tab Terminal	1/4 inch
15	00252	Terminal	
16	00221	Insulated Female Flag Terminal	
17	23033	9 Circuit Plug	
	26302	1 Circuit Plug	
18	26708	6 Circuit Receptacle	
	26301	1 Circuit Receptacle	
19	34596	10 Circuit Receptacle	
	501333	12 Circuit Receptacle	

Terminals and Terminal Extractor Tools



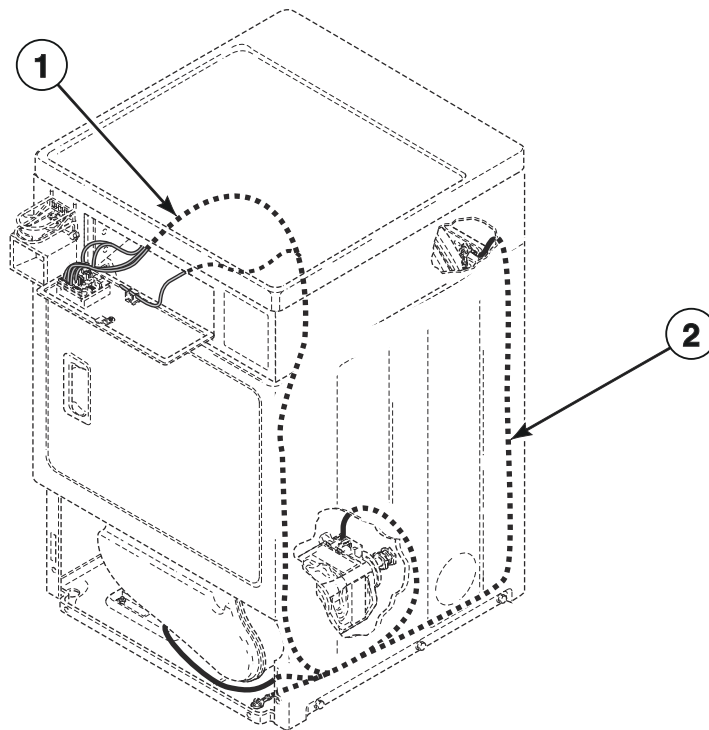
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Terminals and Terminal Extractor Tools

REF	PART NO.	DESCRIPTION	COMMENTS
1	500338	10 Position Housing	
2	00255	Female Terminal	1/4 inch; (1) 12 gauge wire; Electric models
	00256	Female Terminal	1/4 inch; (1) or (2) 18 gauge wires
3	00188	Female Terminal	For 1 or 2 wire application
4	283P4	Terminal Extractor Tool	For use on Molex connectors
5	310P4	Ratchet Extension Tool	1/4 inch; For coin drop installation
6	190P4	Extractor Tool	For use on electric dryer terminals
7	128P4	Extractor Tool	For use on gas dryer terminals
8	281P4	Torx Bit	T15 Tamper Resistant Bit
	282P4	Torx Bit	Use with 62853 Screw on access panel; T25 Tamper Resistant Bit
	292P4	Torx Bit	T20 Standard Bit
	24161	Bit Holder	Use with 62853 Screw on access panel; 3/8 inch
	93501	Torx Drive Tool	T10 Standard Bit

Wire Harnesses and Wires - Front Control Models (Drawing 1 of 2)

Models SDGNCAGS113TN01, SDGNCAGS113TW01, SDGNCAGW113TN01, SDGNYAGS113TN01, SDGNYAGS113TW01, SDGNYAGW113TN01, SDGNYBGS113TN01, SDGNYBGS113TW01 and SDGWYAGS113TW01



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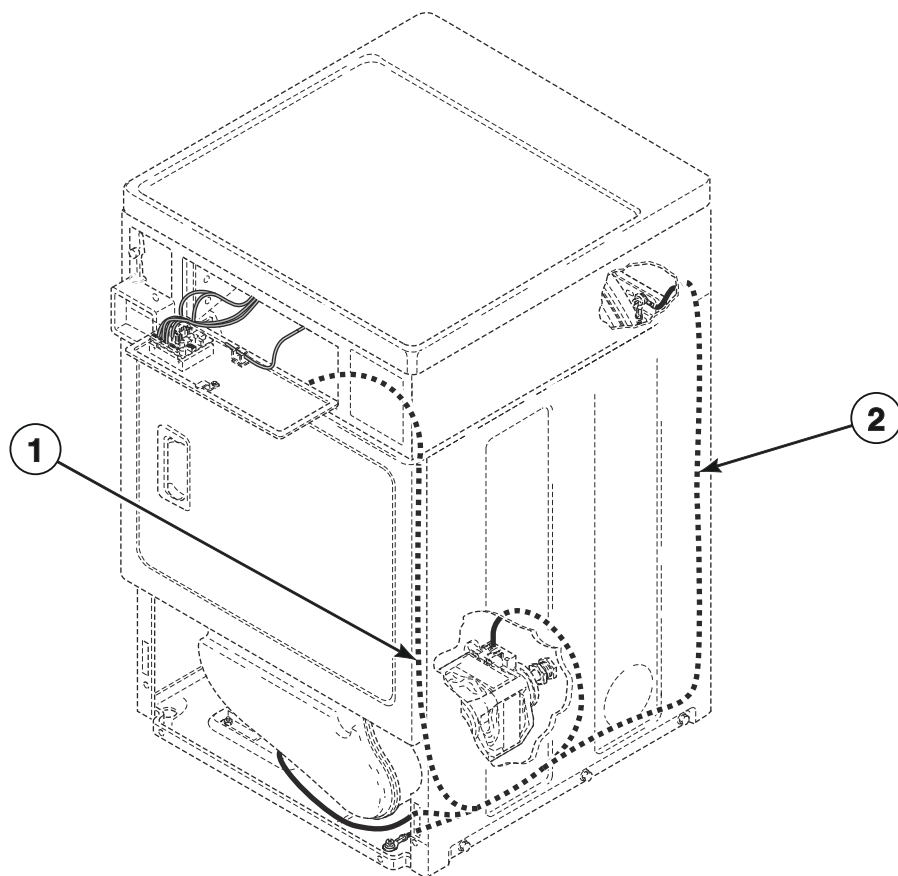
Wire Harnesses and Wires - Front Control Models (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	45001	18 Gauge Wire	Black; Order wire by foot; Order terminals and connectors as required
	45380	12 Gauge Wire	Orange; Order wire by foot; Order terminals and connectors as required
1	512422P	Wire Harness Assembly	
2	513969	Gas Harness	

NOTE: Individual wires are not available separately. Order complete harness, or order wire by the foot. When applying terminals to wires, it is recommended that the terminals be soldered to the wires.

Wire Harnesses and Wires - Front Control Models (Drawing 2 of 2)

Models SDENCAGS173TN01, SDENCAGS173TW01, SDENCAGW173TN01, SDENYAGS153TW01, SDENYAGS173TN01, SDENYAGS173TW01, SDENYBGS173TN01, SDENYBGS173TW01, SDEWYAGS153TW01 and SDEWYAGS173TW01



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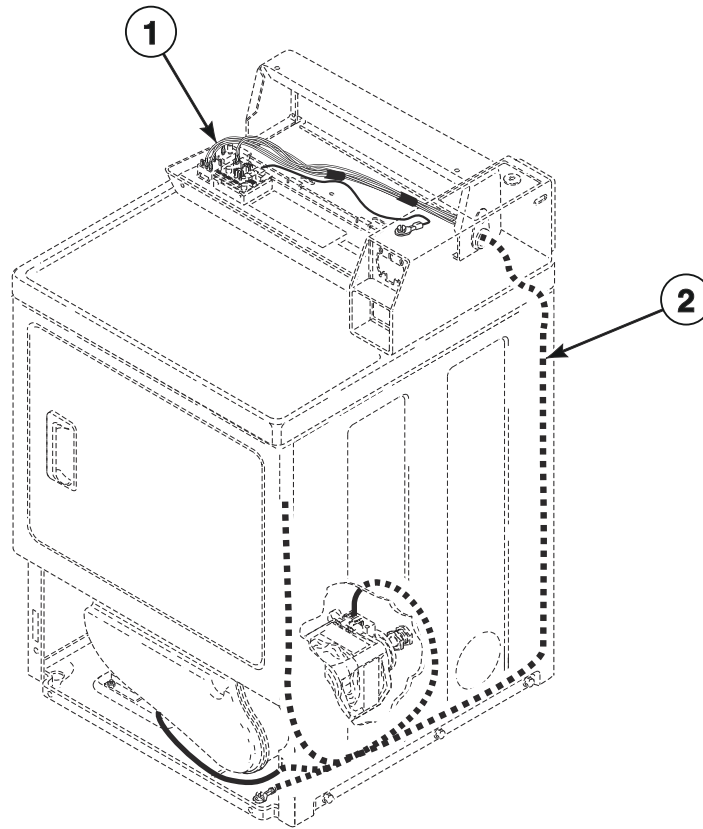
Wire Harnesses and Wires - Front Control Models (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	45001	18 Gauge Wire	Black; Order wire by foot; Order terminals and connectors as required
	45380	12 Gauge Wire	Orange; Order wire by foot; Order terminals and connectors as required
1	512422P	Wire Harness Assembly	
2	514008	Electric Harness	

NOTE: Individual wires are not available separately. Order complete harness, or order wire by the foot. When applying terminals to wires, it is recommended that the terminals be soldered to the wires.

Wire Harnesses and Wires - Rear Control Models

Models SDENCRGS153TW01, SDENCRGS173TW01, SDENCRGS173TW02, SDENXRGs173TW01, SDENXRGs173TW02, SDENYRGs153TW01, SDENYRGs173TW01, SDEWYRGs153TW01, SDEWYRGs173TW01, SDGNCRGS113TW01, SDGNCRGS113TW02, SDGNXRGs113TW01, SDGNXRGs113TW02, SDGNYRGs113TW01 and SDGWYRGs113TW01



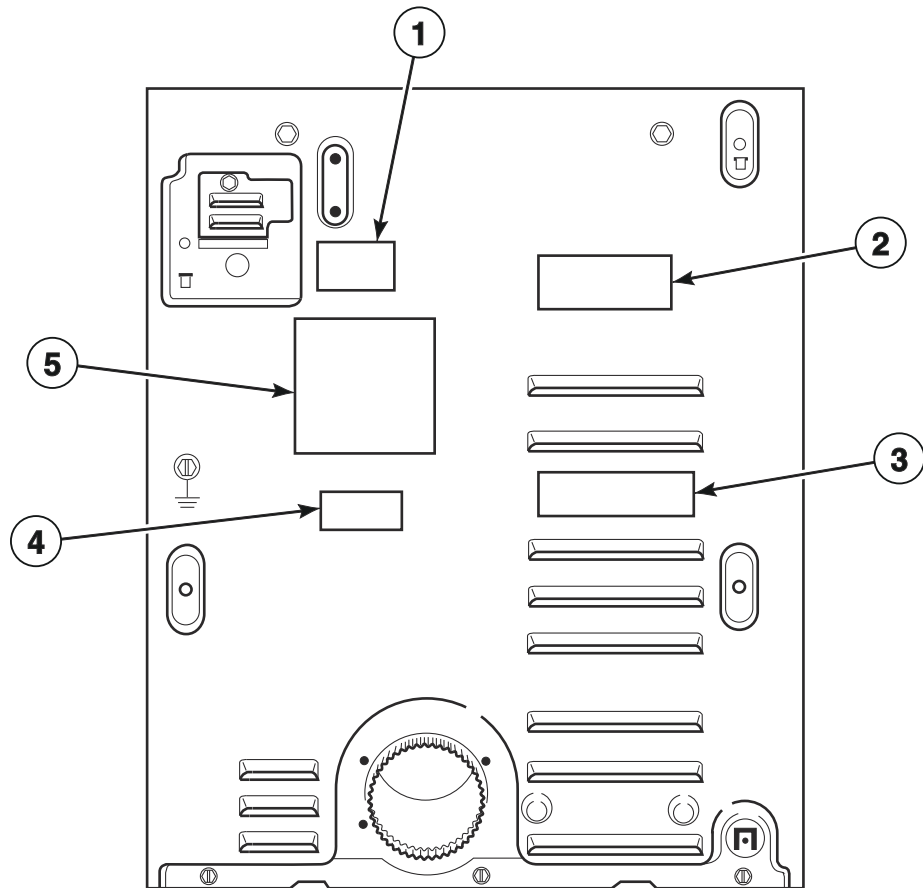
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Wire Harnesses and Wires - Rear Control Models

REF	PART NO.	DESCRIPTION	COMMENTS
	45001	18 Gauge Wire	Black; Order wire by foot; Order terminals and connectors as required
	45380	12 Gauge Wire	Orange; Order wire by foot; Order terminals and connectors as required
1	512422P	Wire Harness Assembly	
2	513983	Gas Harness	Models SDGNCRGS113TW01, SDGNCRGS113TW02, SDGNXRGS113TW01, SDGNXRGS113TW02, SDGNYRGS113TW01 and SDGWYRGS113TW01
	514024	Electric Harness	Models SDENCRGS153TW01, SDENCRGS173TW01, SDENCRGS173TW02, SDENXRGS173TW01, SDENXRGS173TW02, SDENYRGS153TW01, SDENYRGS173TW01, SDEWYRGS153TW01 and SDEWYRGS173TW01

NOTE: Individual wires are not available separately. Order complete harness, or order wire by the foot. When applying terminals to wires, it is recommended that the terminals be soldered to the wires.

Label Location on Rear of Cabinet



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Label Location on Rear of Cabinet

REF	PART NO.	DESCRIPTION	COMMENTS
1	803260	Warning Label	
2	502791	Venting Instruction Label	
3	62104	Voltage Warning Label	208 Volt
	505215	Gas Label	
4	500497	Exhaust Warning Label	
5	511005	Electric Clearance Label	Electric models
	511004	Gas Clearance Label	Gas models

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