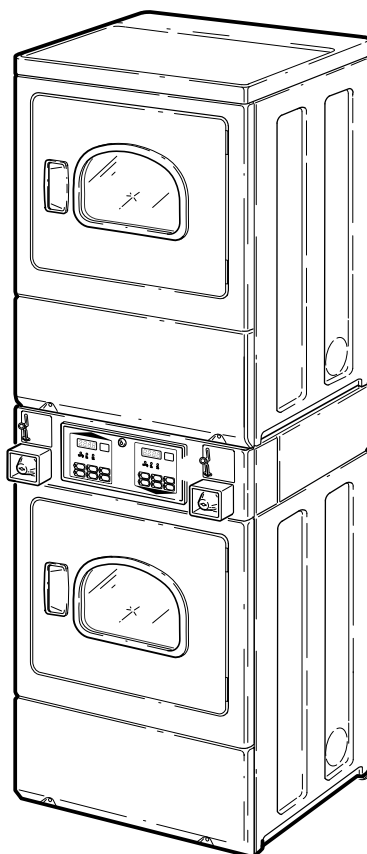


Commercial Dryers

Metered and Nonmetered

Refer to Page 3 for Model Numbers



DRY712C_513382

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

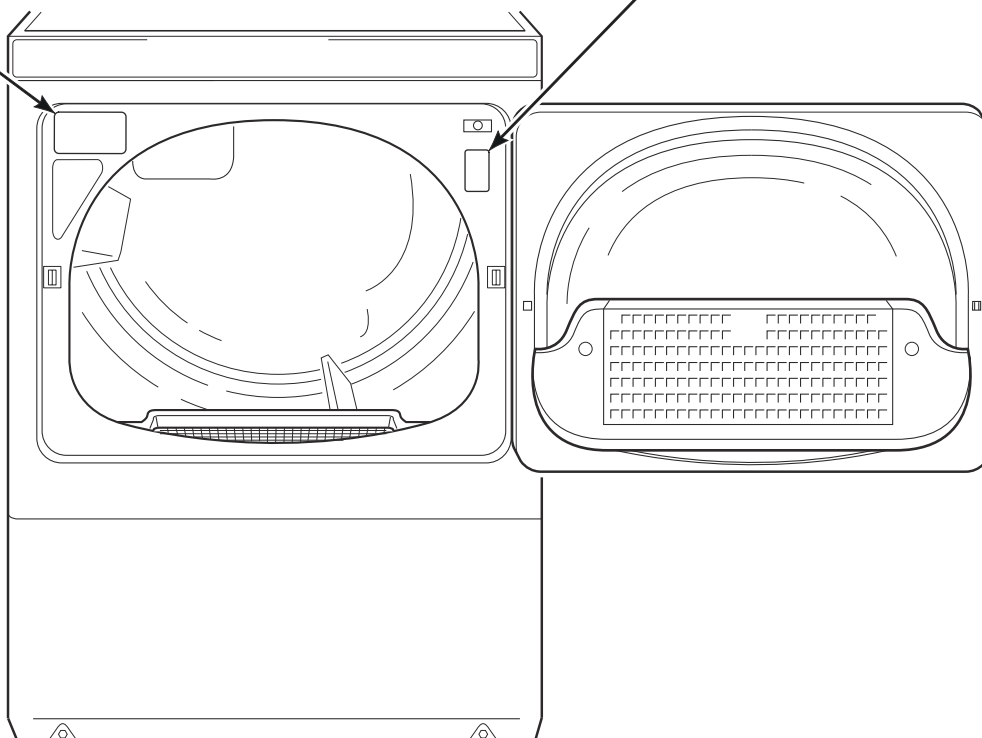
+32 56 41 20 54 Wevelgem, Belgium

Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s) as shown.

Serial Plate
(Models starting Serial No. 1206025810)

Serial Plate
(Models through Serial No. 1206025809)



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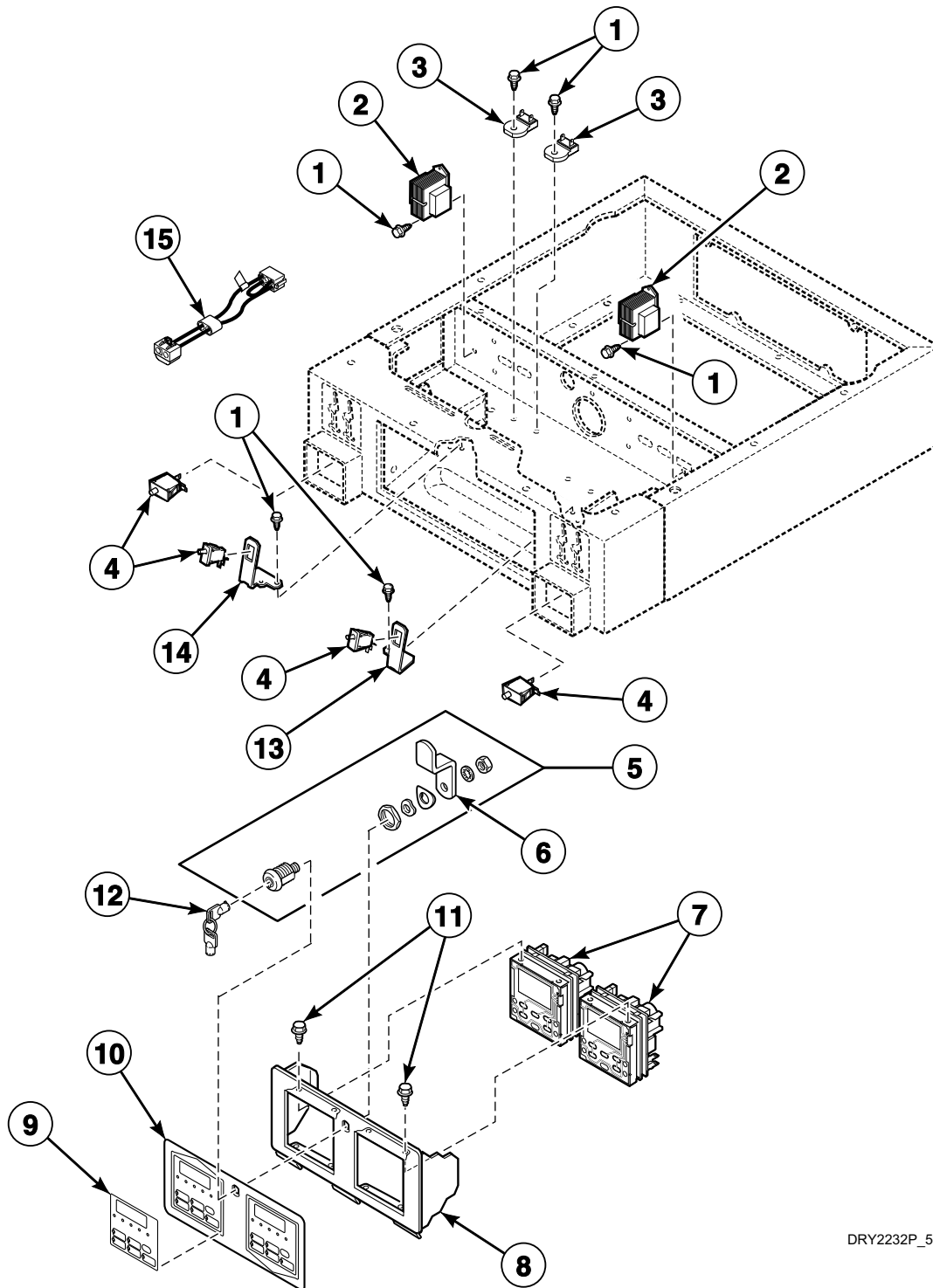
Model Identification

Information in this manual is applicable to these dryer models:

HSELXFGW131DW01
HSELXFGW281CW01
HSELXFGW291CW01
HSELXFGW541DW01
HSELYFGW281CW01
HSELYFGW291CW01
HSSLXFGW091CW01
HSSLXFGW121DW01
HSSLXFGW541DW01
HSSLYFGW091CW01

SSELXFGW131DW01
SSELXFGW431AW01
SSELXFGW541DW01
SSGLXFGW121DW01
SSGLXFGW301AW01
SSGLXFGW541DW01
SSLLXFGW541NW23

Control Panel and Controls



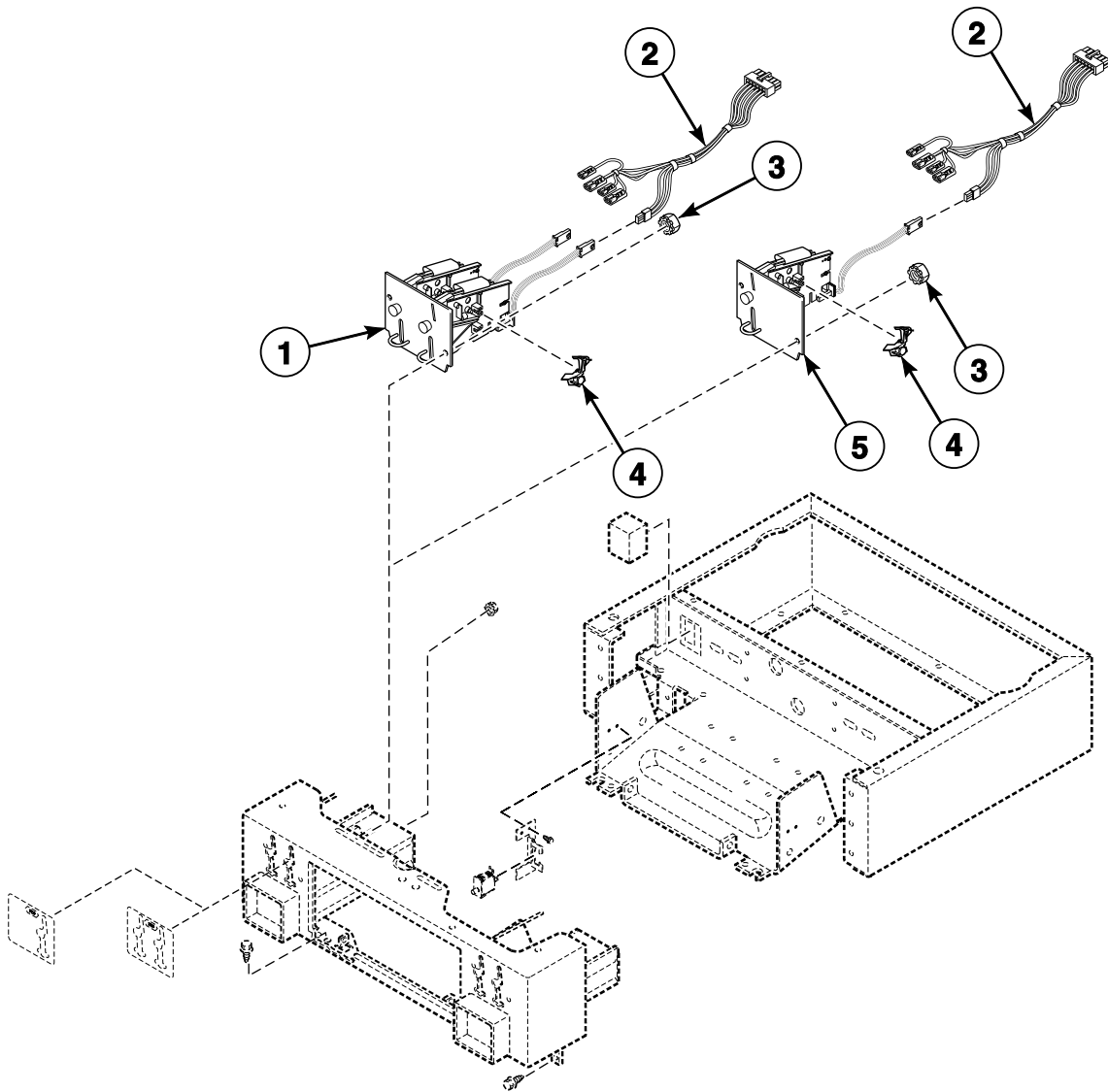
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Control Panel and Controls

REF	PART NO.	DESCRIPTION	COMMENTS
	NK220	Network Controller Kit	Wired
	NK301	Wireless Network Kit	
	NK203	Network Retrofit Kit	Wired
	NK320	Ethernet Gateway Kit	Wireless
	NK330	USB Gateway Kit	Wireless
1	503688	Screw	
2	803527P	Transformer	Models HSELXFGW541DW01, HSGLXFGW541DW01, SSELXFGW431AW01, SSGLXFGW301AW01 and SSSLXFGW541NW23
	201375P	Transformer	All other models; Some models may have jumper wire attached to transformer. Discard jumper wire when replacing transformer
3	210100	Resistor	Models HSELXFGW131DW01, HSELXFGW541DW01, HSGLXFGW121DW01, HSGLXFGW541DW01, SSELXFGW131DW01, SSELXFGW431AW01, SSELXFGW541DW01, SSGLXFGW121DW01, SSGLXFGW301AW01, SSGLXFGW541DW01 and SSSLXFGW541NW23
4	512973	Switch	
5	27260P	Lock Kit	Includes item 6
6	27261	Lock Cam	
7	513534P	Control Assembly	
8	510076W	Control Panel and Bracket Assembly	White
9	513545	Control Overlay	French/English; Models HSELXFGW281CW01, HSELXFGW291CW01, HSELYFGW281CW01, HSELYFGW291CW01, HSGLXFGW091CW01, HSGLYFGW091CW01 and SSGLXFGW541DW01
10	512938	Control Overlay	Models SSELXFGW431AW01, SSGLXFGW301AW01 and SSSLXFGW541NW23
	513030	Graphic Overlay	All other models
11	501524	Screw	
12	54612	Key	800
13	800380	Audit Switch Bracket	Right
14	800379	Audit Switch Bracket	Left
15	M413507	Jumper Configuration Assembly	Models HSELXFGW131DW01, HSELXFGW541DW01, HSGLXFGW121DW01, HSGLXFGW541DW01, SSELXFGW131DW01, SSELXFGW431AW01, SSELXFGW541DW01, SSGLXFGW121DW01, SSGLXFGW301AW01, SSGLXFGW541DW01 and SSSLXFGW541NW23

Non-Electronic Coin Drop - Coin Drop Models

Models HSELXFGW131DW01, HSELXFGW281CW01, HSELXFGW291CW01, HSELXFGW541DW01, HSGLXFGW091CW01, HSGLXFGW121DW01, HSGLXFGW541DW01, SSELXFGW131DW01, SSELXFGW431AW01, SSELXFGW541DW01, SSGLXFGW121DW01, SSGLXFGW301AW01, SSGLXFGW541DW01 and SSLLXFGW541NW23



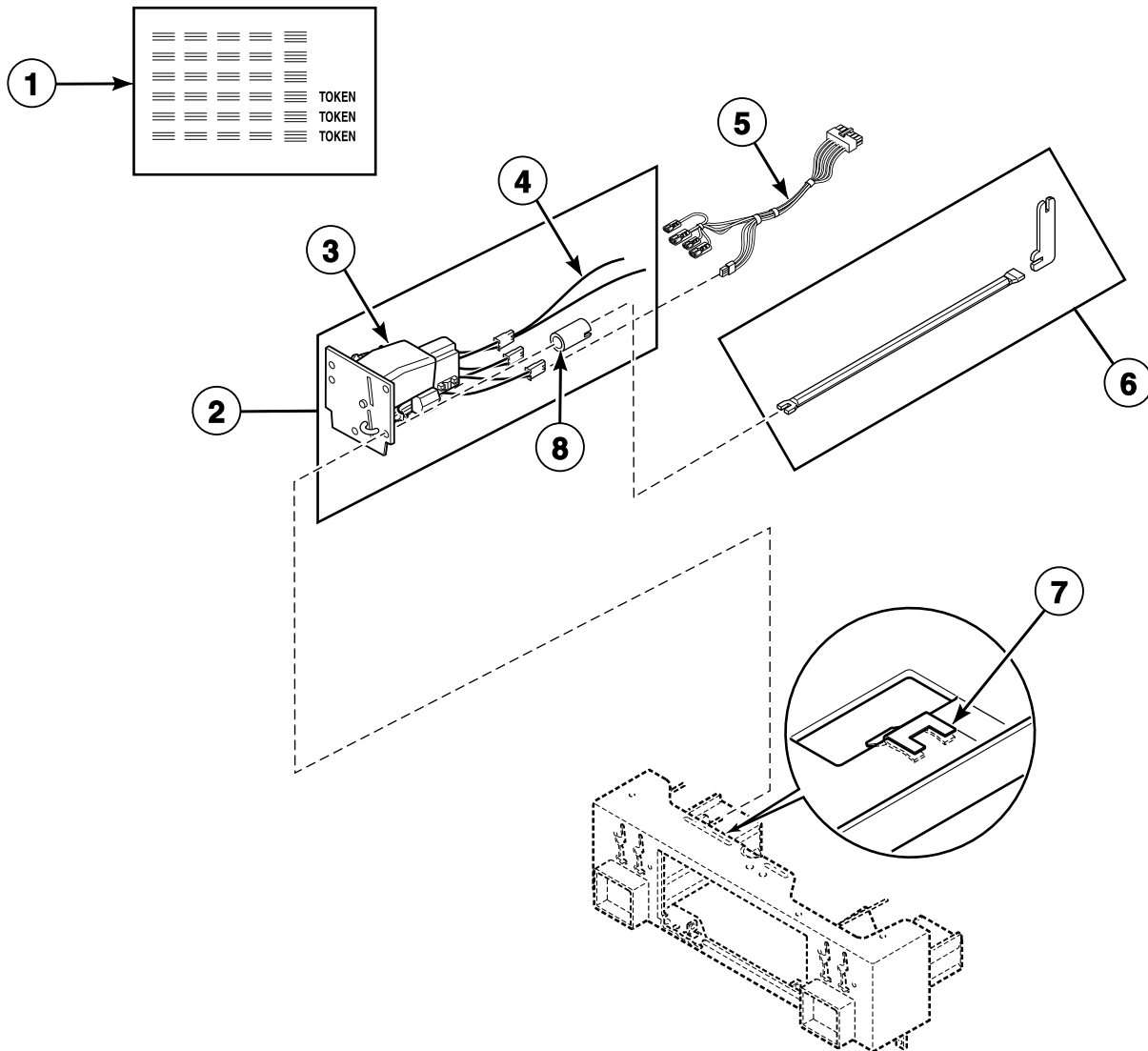
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Non-Electronic Coin Drop - Coin Drop Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70441602	Coin Drop Assembly	Canada; 0.25 and 1.00
	38467	Coin Drop Assembly	Australia; 0.20 and 1.00
	38472	Coin Drop Assembly	England; 20p and 1 pound
	38519	Coin Drop Assembly	Japan; 100 yen and 500 yen
	38521	Coin Drop Assembly	Korea; 100 won and 500 won
	39157	Coin Drop Assembly	Israel; 1 shekel and 5 shekel
2	802905	Harness Assembly	
3	29786	Nut	
4	201595P	Wire Guard	Anti-stringing security device; Add to coin drops beginning January 2005
5	38462P	Coin Drop Assembly	Token; 118-1 mzp; .880 diameter x .079 thick; Brass
	38463	Coin Drop Assembly	Token; 118-5 mzp; .990 diameter x .081 thick; Silver
	38464P	Coin Drop Assembly	Canada; 0.25
	38475	Coin Drop Assembly	Japan; 100 yen
	CK077	Coin Drop Kit	Taiwan; 10 NT
	70441601P	Coin Drop	USA; \$0.25
	38963P	Coin Drop	Token 118-16 not available; Replacement for 38963P Coin Drop only
	CK114	Coin Drop Assembly	Singapore; Old 1.00
	CK123	Coin Drop Assembly	Singapore; New 1.00

Electronic Coin Drop - Coin Drop Models

Models HSELXFGW131DW01, HSELXFGW281CW01, HSELXFGW291CW01, HSELXFGW541DW01, HSGLXFGW091CW01, HSGLXFGW121DW01, HSGLXFGW541DW01, SSELXFGW131DW01, SSELXFGW431AW01, SSELXFGW541DW01, SSGLXFGW121DW01, SSGLXFGW301AW01, SSGLXFGW541DW01 and SSLLXFGW541NW23



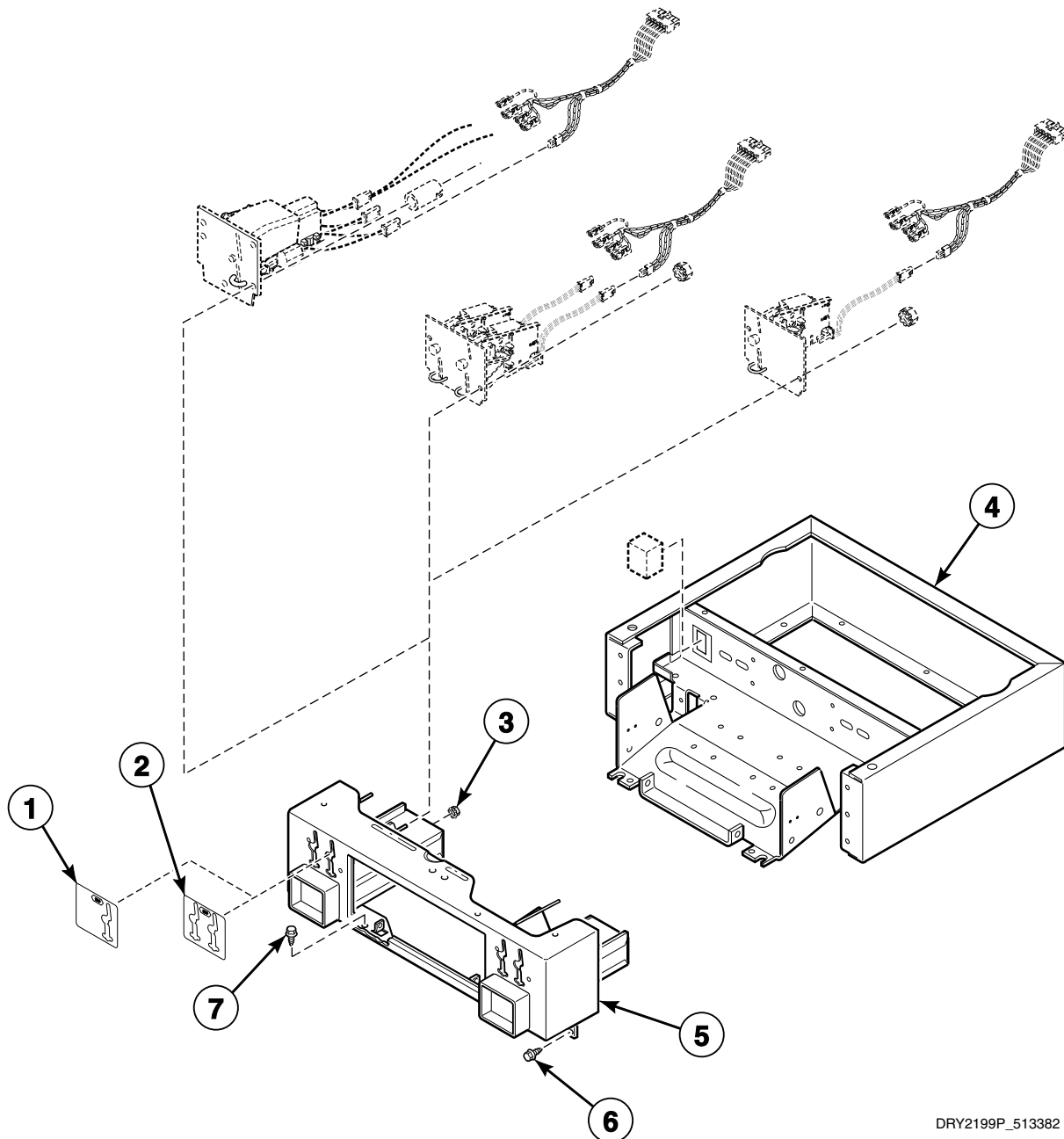
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Electronic Coin Drop - Coin Drop Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	38725	Coin Identification Paper	For use with items 2 and 3
2	CK115	Electronic Coin Drop Kit	Includes items 3-5; United States and Canada
	CK113	Electronic Coin Drop Kit	Includes items 3-5; Japan and Taiwan coins
	CK099	Electronic Coin Drop Kit	Includes items 3-5; Australia, New Zealand, Hong Kong and South Korea coins
	CK100	Electronic Coin Drop Kit	Includes items 3-5; Euro and Great Britain coins
	CK101	Electronic Coin Drop Kit	Includes items 3-5; Euro, Denmark and Norway coins
	CK103	Electronic Coin Drop Kit	Includes items 3-5; Euro, Lithuania and Latvia coins
	CK108	Electronic Coin Drop Kit	Includes items 3-5; South Africa coins
	CK109	Electronic Coin Drop Kit	Includes items 3-5; Euro coins
	CK110	Electronic Coin Drop Kit	Includes items 3-5; Mexico, Ecuador and United States coins
	CK116	Electronic Coin Drop Kit	Includes items 3-5; Malaysia, China and Singapore coins
	CK117	Electronic Coin Drop Kit	Includes items 3-5; Russia coins
	CK118	Electronic Coin Drop Kit	Includes items 3-5; Philippine coins
3	70294105P	Electronic Coin Drop Assembly	Australia, New Zealand, Hong Kong and South Korea coins
	70294103P	Electronic Coin Drop Assembly	Euro and Great Britain coins
	70294104	Electronic Coin Drop Assembly	Euro, Denmark and Norway coins
	70294106	Electronic Coin Drop Assembly	Mexico, Ecuador and United States coins
	70294107	Electronic Coin Drop Assembly	Euro, Lithuania and Latvia coins
	70294110	Electronic Coin Drop Assembly	South Africa coins
	70294111	Electronic Coin Drop Assembly	Euro coins
	70294112	Electronic Coin Drop Assembly	Euro, Great Britain and token coins
	70294116	Electronic Coin Drop Assembly	Malaysia, China and Singapore coins
	70294117	Electronic Coin Drop Assembly	Russia coins
4	201104	Coin Drop Wire Harness	For use with items 2 and 3
5	802905	Harness Assembly	
6	CK096	Mounting Tool Kit	For use with items 2 and 3
7	201572	Clip	For use with items 2 and 3
8	201216	Nut	For use with items 2 and 3

Control Cabinet Controls - Coin Drop Models

Models HSELXFGW131DW01, HSELXFGW281CW01, HSELXFGW291CW01, HSELXFGW541DW01, HSELXFGW091CW01, HSELXFGW121DW01, HSELXFGW541DW01, SSELXFGW131DW01, SSELXFGW431AW01, SSELXFGW541DW01, SSELXFGW121DW01, SSELXFGW301AW01, SSELXFGW541DW01 and SSELXFGW541NW23



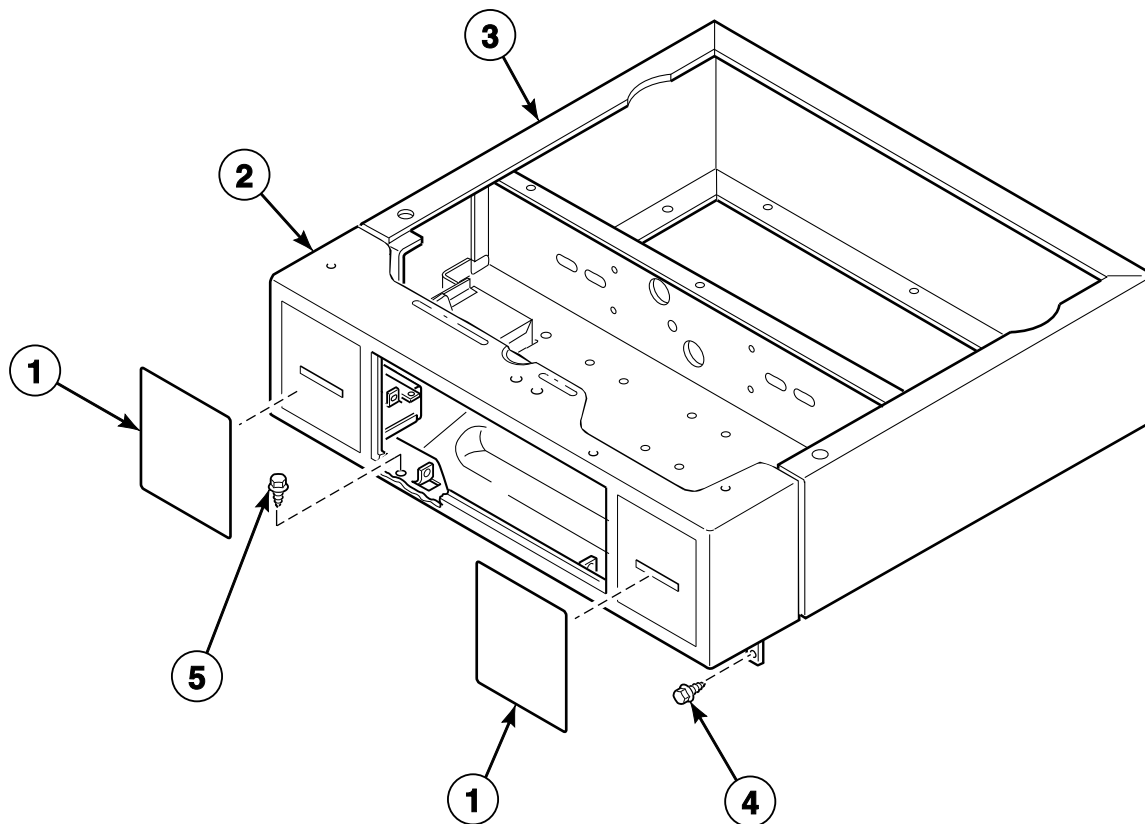
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Control Cabinet Controls - Coin Drop Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	38717	Single Overlay	For use with non-electronic coin drops
	201091	Overlay	For use with electronic coin drops
2	39073	Dual Overlay	
3	80077	Nut	
4	505753WP	Wrapper and Channel Assembly	
5	511632WP	Security Cabinet Front Assembly	
6	503688	Screw	
7	502431	Screw	

Control Cabinet - Card Reader Ready Models

Models HSELYFGW281CW01, HSELYFGW291CW01 and HSGLYFGW091CW01

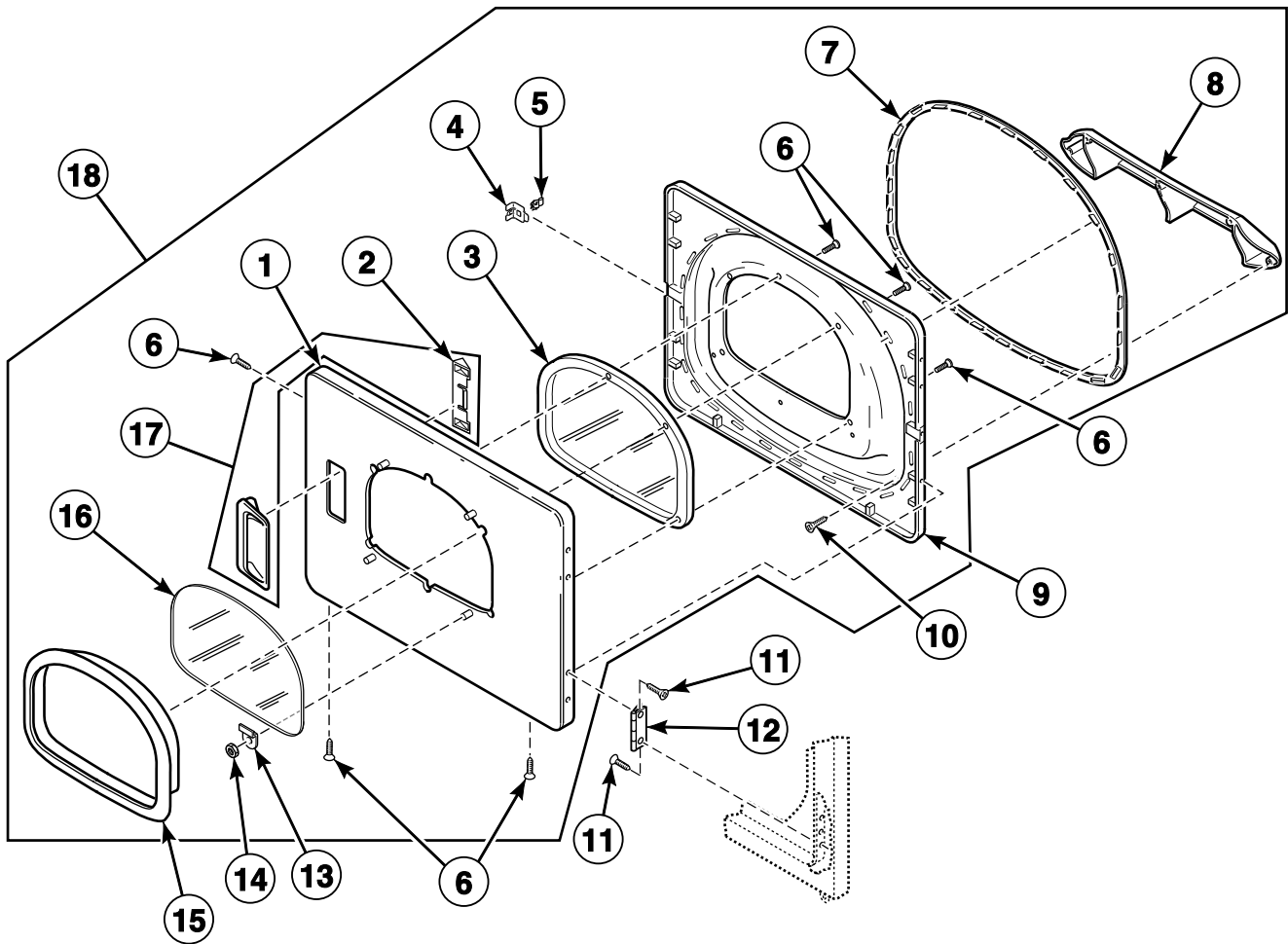


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Control Cabinet - Card Reader Ready Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	511548	Card Insert Overlay	
2	511208W	Security Cabinet Front Assembly	
3	505753WP	Wrapper and Channel Assembly	
4	503688	Screw	
5	502431	Screw	

Loading Door with Window

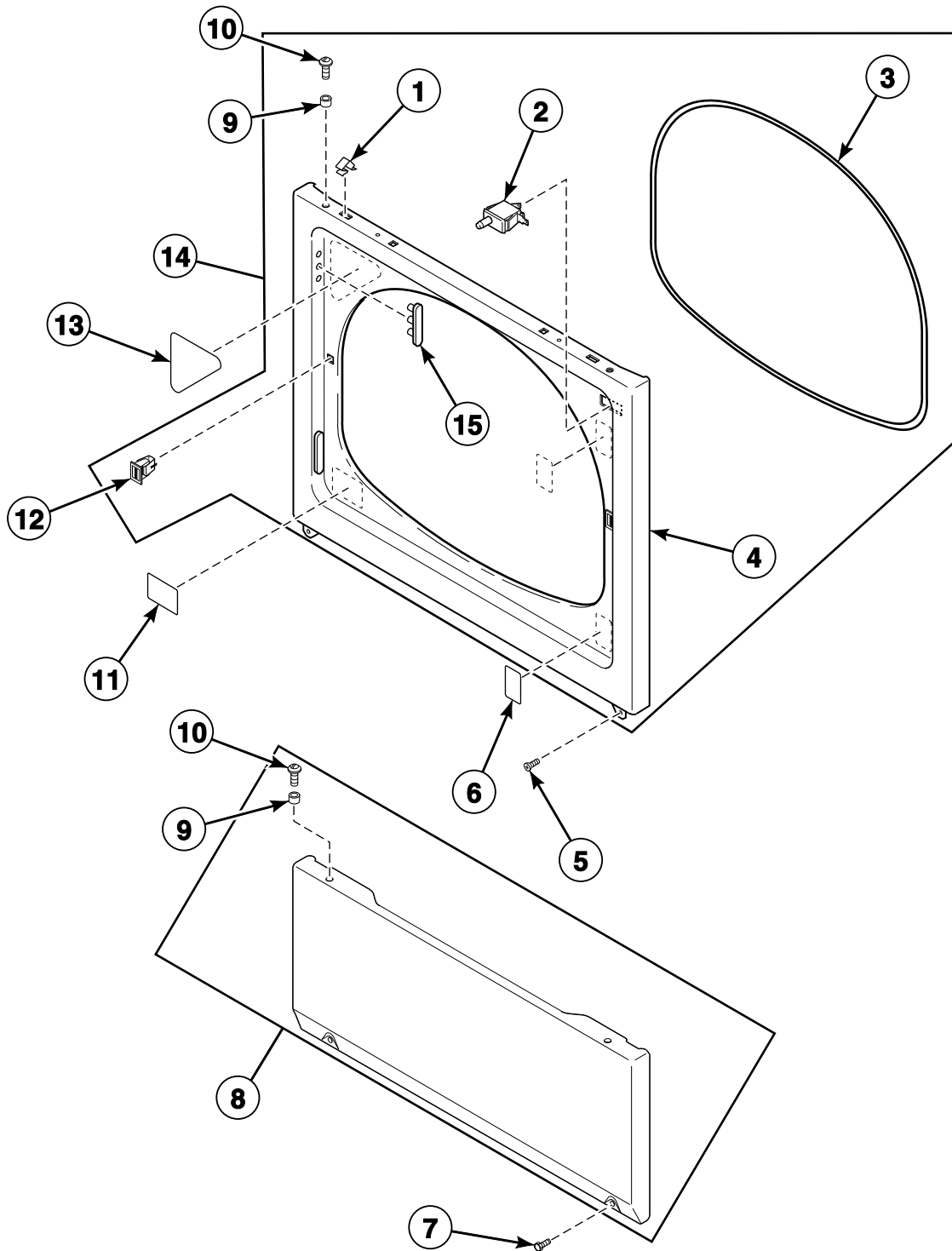


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Loading Door with Window

REF	PART NO.	DESCRIPTION	COMMENTS
1	514114W	Dryer Door Assembly	Models HSELXFGW281CW01, HSELXFGW291CW01, HSELYFGW281CW01 and HSELYFGW291CW01 starting Serial No. 1303025315
	510082WP	Dryer Door	HSELXFGW281CW01, HSELXFGW291CW01, HSELYFGW281CW01 AND HSELYFGW291CW01 through Serial No. 1303025314; All other models
2	510129	Door Handle Wedge	
3	503982P	Dryer Door Window	
4	510127	Door Strike Mount	
5	510181	Door Strike	
6	500226	Screw	
7	510147P	Liner Door Seal	
8	503870LG	Door Liner Grill	Models HSELXFGW281CW01, HSELXFGW291CW01, HSELYFGW281CW01 and HSELYFGW291CW01 starting Serial No. 1303025315
	503870W	Door Liner Grill	HSELXFGW281CW01, HSELXFGW291CW01, HSELYFGW281CW01 AND HSELYFGW291CW01 through Serial No. 1303025314; All other models
9	510098LG	Liner and Seal Assembly	Models HSELXFGW281CW01, HSELXFGW291CW01, HSELYFGW281CW01 and HSELYFGW291CW01 starting Serial No. 1303025315
	510098W	Liner and Seal Assembly	Includes item 7; HSELXFGW281CW01, HSELXFGW291CW01, HSELYFGW281CW01 AND HSELYFGW291CW01 through Serial No. 1303025314; All other models
10	505870	Screw	
11	505295	Screw	
12	511036	Hinge	
13	513958	Window Clip	Models HSELXFGW281CW01, HSELXFGW291CW01, HSELYFGW281CW01 and HSELYFGW291CW01 starting Serial No. 1303025315
14	44071201	Nut	Models HSELXFGW281CW01, HSELXFGW291CW01, HSELYFGW281CW01 and HSELYFGW291CW01 starting Serial No. 1303025315
15	503981LG	Window Trim	Models HSELXFGW281CW01, HSELXFGW291CW01, HSELYFGW281CW01 and HSELYFGW291CW01 starting Serial No. 1303025315
	503981W	Window Trim	HSELXFGW281CW01, HSELXFGW291CW01, HSELYFGW281CW01 AND HSELYFGW291CW01 through Serial No. 1303025314; All other models
16	513910	Glass Door Window	Models HSELXFGW281CW01, HSELXFGW291CW01, HSELYFGW281CW01 and HSELYFGW291CW01 starting Serial No. 1303025315
17	510103WP	Door Pull and Wedge Kit	Includes item 2
18	511636WP	Door and Liner Assembly	Includes items 1-10, 13 and 14; HSELXFGW281CW01, HSELXFGW291CW01, HSELYFGW281CW01 AND HSELYFGW291CW01 through Serial No. 1303025314; All other models

Access Panel, Front Panel and Seal

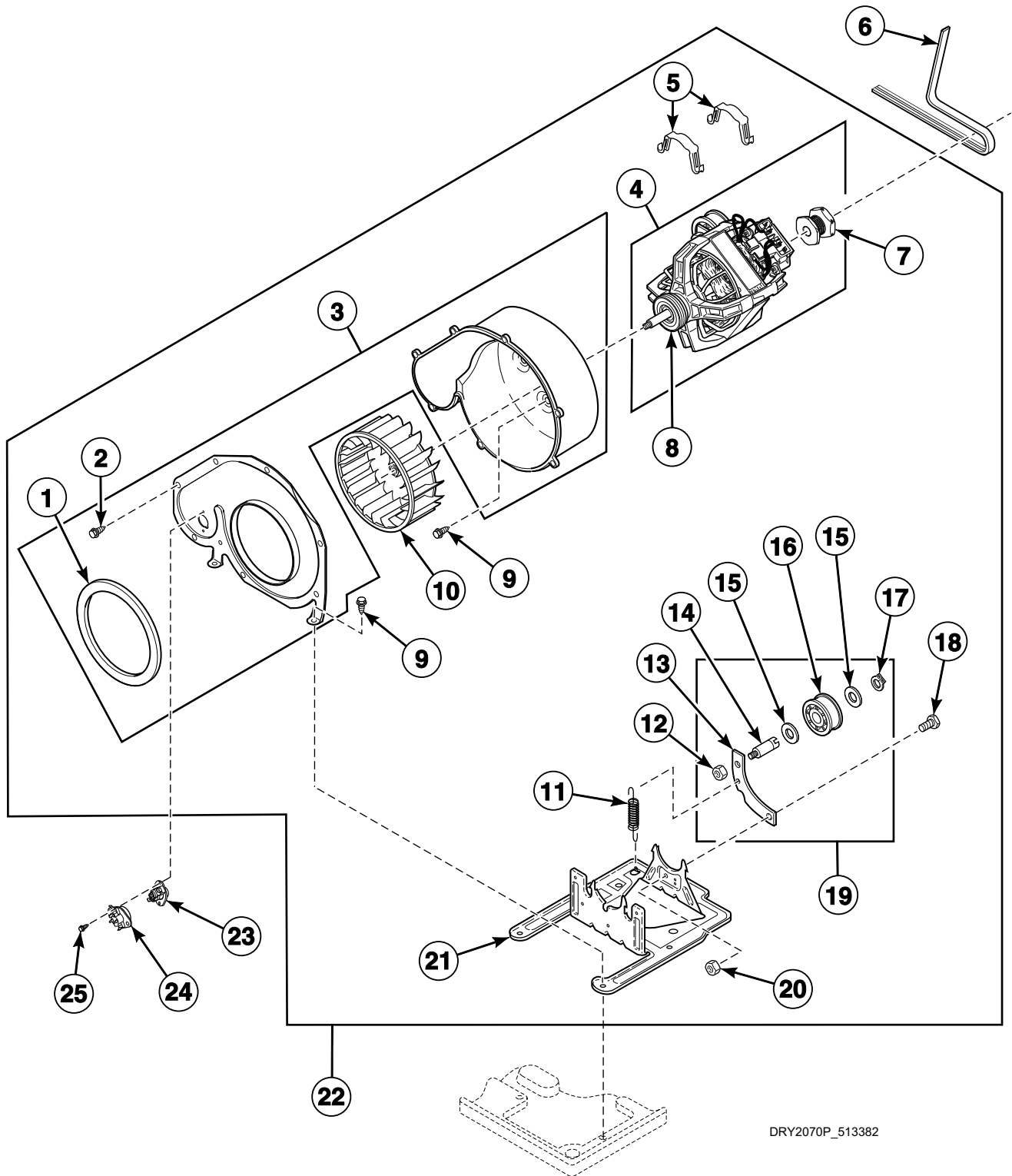


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Access Panel, Front Panel and Seal

REF	PART NO.	DESCRIPTION	COMMENTS
1	28835	Speed Clip	
2	512973	Switch	
3	511056	Front Panel Seal	
4	510066WP	Front Panel	
5	503688	Screw	
6	512263	Warning Label	Models HSELXFGW131DW01, HSELXFGW541DW01, HSGLXFGW121DW01, HSGLXFGW541DW01, SSELXFGW131DW01, SSELXFGW431AW01, SSELXFGW541DW01, SSGLXFGW121DW01, SSGLXFGW301AW01 and SSGLXFGW541DW01
7	33562	Screw	Slotted hex head
	62853	Screw	Torx head; Optional for added security
8	514252W	Access Panel and Guard Assembly	Models HSELXFGW281CW01, HSELXFGW291CW01, HSELYFGW281CW01 and HSELYFGW291CW01 starting Serial No. 1303025315
	514250WP	Access Panel Assembly	HSELXFGW281CW01, HSELXFGW291CW01, HSELYFGW281CW01 AND HSELYFGW291CW01 through Serial No. 1303025314; All other models
9	56079	Panel Locator	
10	39733	Screw	
11	502804	Clean Lint Label	Models HSELXFGW131DW01, HSELXFGW541DW01, HSGLXFGW121DW01, HSGLXFGW541DW01, SSELXFGW131DW01, SSELXFGW431AW01, SSELXFGW541DW01, SSGLXFGW121DW01, SSGLXFGW301AW01 and SSGLXFGW541DW01
12	510177	Door Catch Assembly	
13	500281	Warning/Caution Label	Models HSELXFGW131DW01, HSELXFGW541DW01, HSGLXFGW121DW01, HSGLXFGW541DW01, SSELXFGW131DW01, SSELXFGW431AW01, SSELXFGW541DW01, SSGLXFGW121DW01, SSGLXFGW301AW01, SSGLXFGW541DW01 and SSELXFGW541NW23
	500253	Caution Label	English/French; All other models
14	513781W	Front Panel Assembly	Includes items 1-4, 9, 10, 12, 15 and 511636WP Door Assembly, (2) of 511036 Door Hinge and (8) of 500226 Screw
15	510186	Hinge Hole Plug	

Motor, Exhaust Fan and Belt

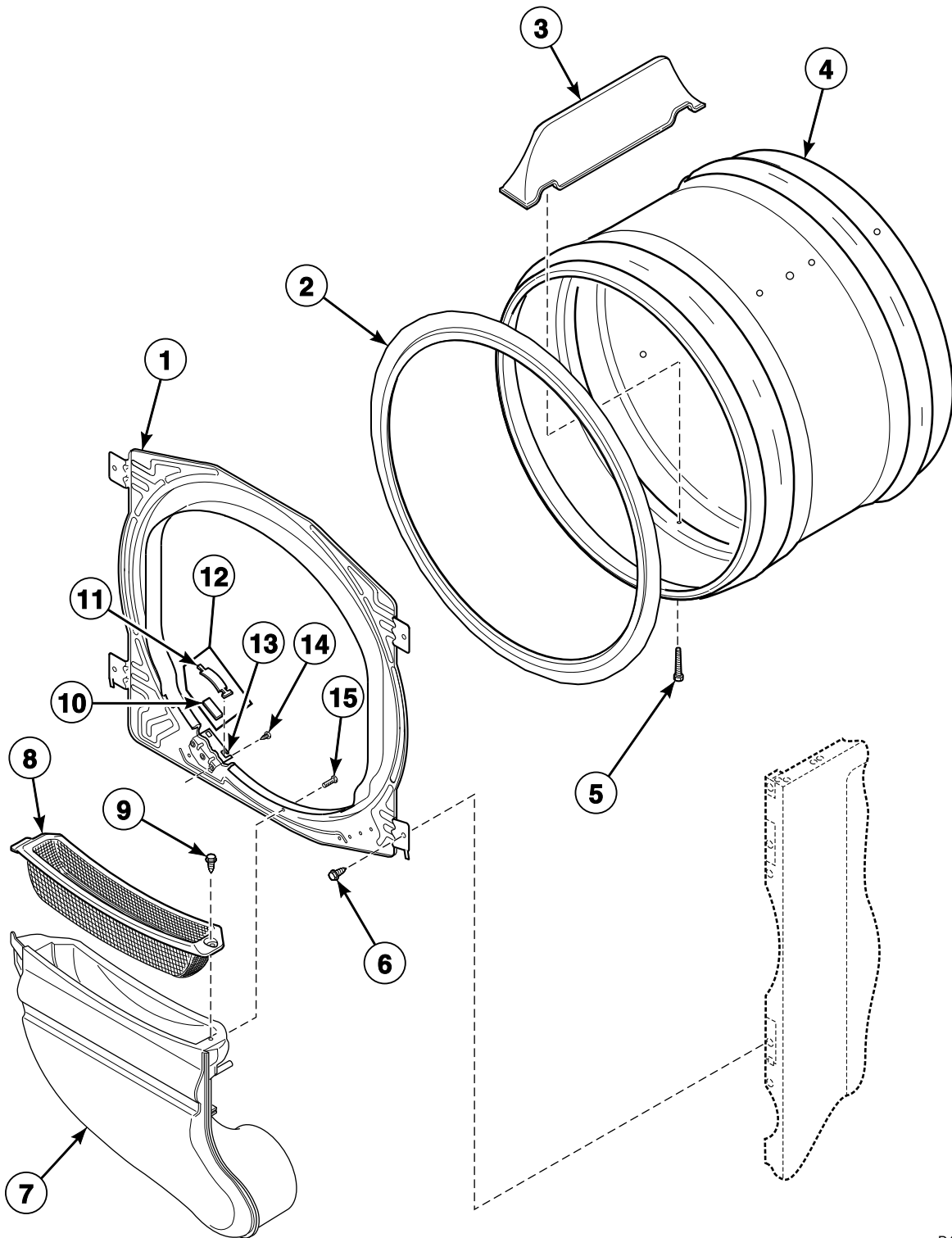


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Motor, Exhaust Fan and Belt

REF	PART NO.	DESCRIPTION	COMMENTS
	27604P	Anti-Seize Compound	Apply to motor shaft when installing blower fan assembly
1	510238P	Blower Housing Seal	
2	31260	Screw	
3	511969WP	Blower Housing	Includes items 1 and 2
4	505843P	Motor and Pulley Assembly	240 Volt/50 Hertz; Apply anti-seize compound to motor shaft when installing blower fan assembly; Includes items 7 and 8; Models SSELXFGW431AW01 and SSGLXFGW301AW01
	505869P	Motor and Pulley Assembly	240 Volt/60 Hertz; Includes items 7 and 8; Apply anti-seize compound to motor shaft when installing blower fan assembly; Models HSELXFGW541DW01, HSGLXFGW541DW01, SSELXFGW541DW01, SSGLXFGW541DW01 and SLLXFGW541NW23
	511629P	Motor and Pulley Assembly	120 Volt/60 Hertz; Apply anti-seize compound to motor shaft when installing blower fan assembly; Includes items 7 and 8; All other models
5	510180	Motor Mount Clamp	
6	511255P	Cylinder Belt	
7	500222	Motor Pulley	50 Hertz; Models HSELXFGW131DW01, HSELXFGW541DW01, HSGLXFGW121DW01, HSGLXFGW541DW01, SSELXFGW131DW01, SSELXFGW431AW01, SSELXFGW541DW01, SSGLXFGW121DW01, SSGLXFGW301AW01 and SSGLXFGW541DW01
	500011	Motor Pulley	60 Hertz; All other models
8	590P3	Motor Hub Ring Kit	
9	503688	Screw	
10	510139P	Blower Fan Assembly	Apply anti-seize compound to motor shaft when installing blower fan assembly
11	510185	Idler Spring	
12	56156	Nut	
13	510133	Idler Lever	
14	56461P	Shaft	
15	52549	Washer	
16	510142P	Idler Wheel and Bearing Assembly	
17	23748	Retaining Ring	
18	500824	Screw	
19	510158	Idler Lever and Wheel Assembly	Includes items 12-17
20	52566	Nut	
21	510060	Motor Mount	
22	510717P	Blower and Fan Kit	Includes items 1-5 and 7-21
23	M411941	Manual Reset Thermostat	Models HSGLXFGW121DW01, HSGLXFGW541DW01, SSGLXFGW121DW01, SSGLXFGW301AW01 and SSGLXFGW541DW01
24	502366	Thermistor Assembly	Models SSELXFGW431AW01 and SSGLXFGW301AW01
	510523	Thermistor Assembly	Black; All other models
25	502535	Screw	

Front Bulkhead, Airduct, Felt Seal and Cylinder

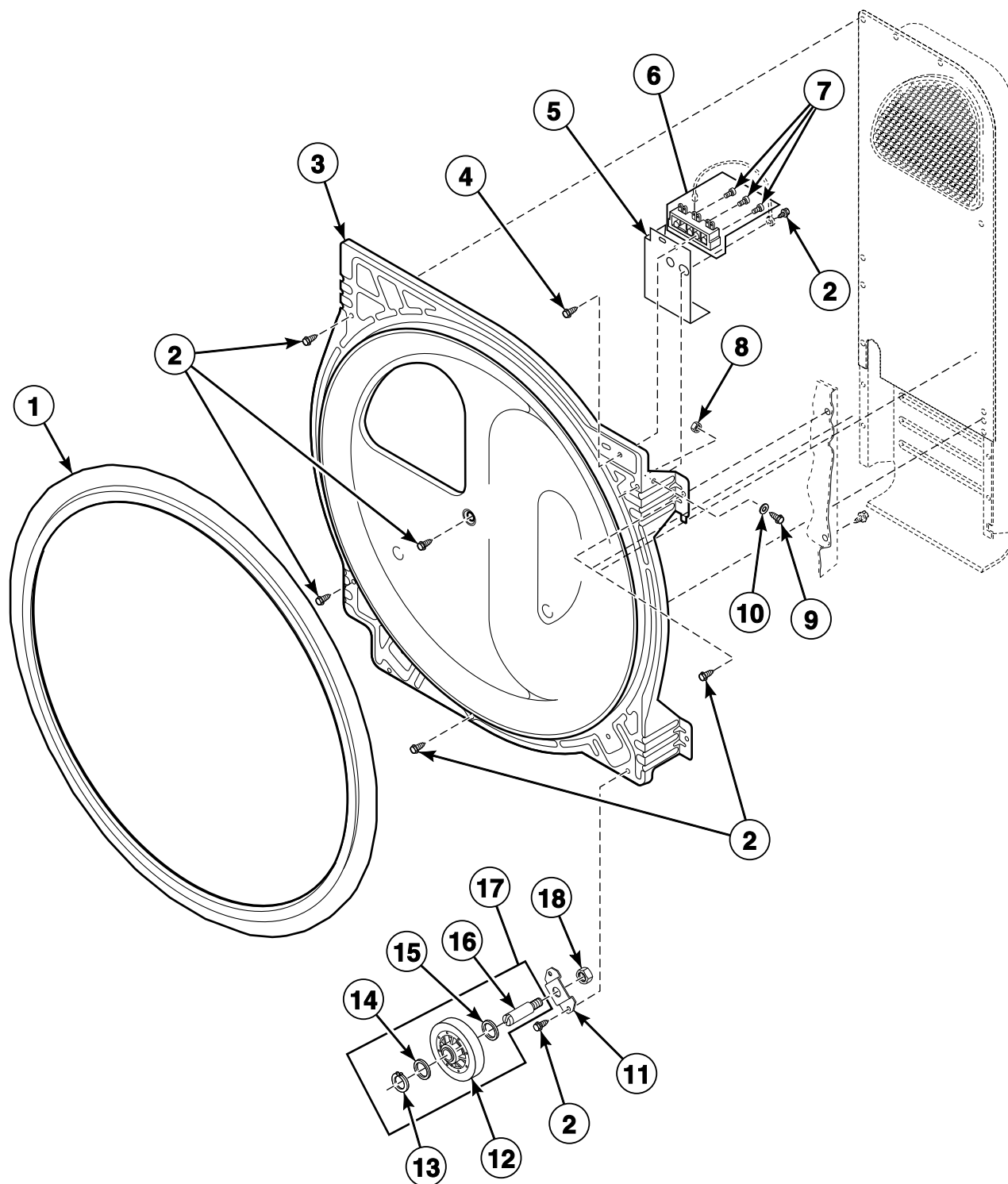


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Front Bulkhead, Airduct, Felt Seal and Cylinder

REF	PART NO.	DESCRIPTION	COMMENTS
1	510266P	Front Bulkhead Assembly	Unpainted; Includes items 2 and 10-14
2	510207P	Cylinder Seal Assembly	
	511637P	Adhesive	Apply to cylinder seal
	RB170001	Seal Kit	Includes 2 cylinder seals, 510238P Blower Housing Seal and 511637P Adhesive
3	510102LG	Cylinder Baffle	Models HSELXFGW281CW01, HSELXFGW291CW01, HSELYFGW281CW01 and HSELYFGW291CW01 starting Serial No. 1303025315
	510102W	Cylinder Baffle	HSELXFGW281CW01, HSELXFGW291CW01, HSELYFGW281CW01 AND HSELYFGW291CW01 through Serial No. 1303025314; All other models
4	510265LGP	Cylinder Assembly	Models HSELXFGW281CW01, HSELXFGW291CW01, HSELYFGW281CW01 and HSELYFGW291CW01 starting Serial No. 1303025315
	510265WP	Cylinder Assembly	Galvanized; Includes item 3; HSELXFGW281CW01, HSELXFGW291CW01, HSELYFGW281CW01 AND HSELYFGW291CW01 through Serial No. 1303025314; All other models
5	62588	Screw	
6	503688	Screw	
7	510151LG	Air Duct Assembly	Models HSELXFGW281CW01, HSELXFGW291CW01, HSELYFGW281CW01 and HSELYFGW291CW01 starting Serial No. 1303025315
	510151W	Air Duct Assembly	HSELXFGW281CW01, HSELXFGW291CW01, HSELYFGW281CW01 AND HSELYFGW291CW01 through Serial No. 1303025314; All other models
8	503980LG	Lint Filter	Models HSELXFGW281CW01, HSELXFGW291CW01, HSELYFGW281CW01 and HSELYFGW291CW01 starting Serial No. 1303025315
	503980W	Lint Filter	HSELXFGW281CW01, HSELXFGW291CW01, HSELYFGW281CW01 AND HSELYFGW291CW01 through Serial No. 1303025314; All other models
9	501285	Screw	
10	510189	Felt Pad	
11	513710	Cylinder Glide	
12	RB170003	Glide Kit	Includes items 10 and 11
13	510145	Cylinder Glide Bracket	
14	52864	Screw	
15	505295	Screw	

Rear Bulkhead, Felt Seal, Cylinder Roller and Terminal Block



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Rear Bulkhead, Felt Seal, Cylinder Roller and Terminal Block

REF	PART NO.	DESCRIPTION	COMMENTS
1	510207P	Cylinder Seal Assembly	
	511637P	Adhesive	Apply to cylinder seal
	RB170001	Seal Kit	Includes 2 cylinder seals, 510238P Blower Housing Seal and 511637P Adhesive
2	503688	Screw	
3	511082P	Rear Bulkhead Assembly	Galvanized; Includes item 1
4	501285	Screw	Electric models
5	510237	Terminal Block Shield	Electric models
6	510190P	Terminal Block Assembly	Includes 3 of item 7; Electric models
7	61199	Screw	
8	28447	Nut	
9	28448	Screw	
10	28449	Washer	
11	510100	Cylinder Roller Bracket	
12	510708P	Cylinder Roller	
13	23748	Retaining Ring	
14	52549	Washer	
15	504082	Washer	
16	56461P	Shaft	
17	RB170002	Roller Kit	Includes items 12-16
18	56156	Nut	

Models HSELXFGW131DW01, HSELXFGW281CW01, HSELXFGW291CW01, HSELXFGW541DW01, HSELYFGW281CW01, HSELYFGW291CW01, SSELXFGW131DW01, SSELXFGW431AW01 and SSELXFGW541DW01

This diagram illustrates the assembly of the front panel components. The main assembly area shows the control panel (10) with the display (9) and the door handle (3). The control panel (10) is secured with screws (1) and (4). The display (9) is connected to the control panel (10) via a cable (8) and a connector (6). The door handle (3) is attached to the control panel (10) using a screw (1) and a bracket (5). The door handle (3) is also secured with screws (1) and (4). The door handle (3) is shown in two positions: one for the top handle and one for the bottom handle. The door handle (3) is shown in two positions: one for the top handle and one for the bottom handle.

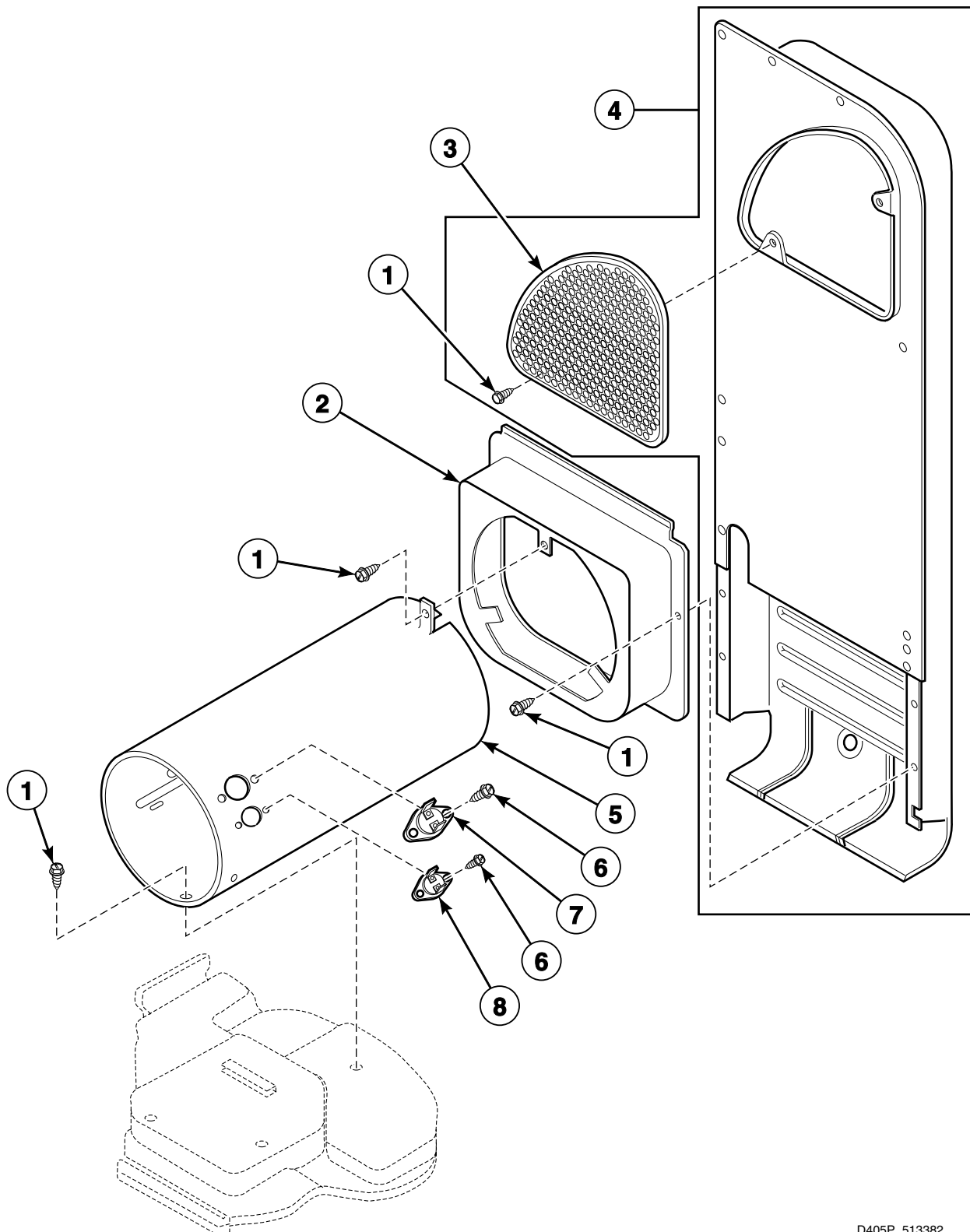
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Heater Duct and Element Assembly - Electric Model Dryers

REF	PART NO.	DESCRIPTION	COMMENTS
1	503688	Screw	
2	500820	Outlet Cover	
3	510025P	Heater Duct and Screw Assembly	Includes items 1 and 2
4	510528	Wire Assembly	Orange; Thermostat jumper; Attaches to heater assembly
5	510527	Wire Assembly	Black; Fuse jumper; Attaches to heater assembly
6	511412	Thermal Fuse Assembly	
7	23222	Screw	
8	510701	Limit Thermostat	
9	510330P	Heater Assembly	208 Volt/60 Hertz; 4.25 kW; Models HSELXFGW291CW01 and HSELYFGW291CW01
	510327P	Heater Assembly	240 Volt/50 Hertz; 4 kW; Model SSELXFGW431AW01
	510324P	Heater Assembly	240 Volt/60 Hertz; 5 kW; Models HSELXFGW281CW01 and HSELYFGW281CW01
	510329P	Heater Assembly	240 Volt/60 Hertz; 5.35 kW; Models HSELXFGW131DW01, HSELXFGW541DW01, SSELXFGW131DW01 and SSELXFGW541DW01
10	965P3	Heater Kit	208 Volt/60 Hertz; 4.25 kW; Includes items 4-9; Models HSELXFGW291CW01 and HSELYFGW291CW01
	61927	Heater Kit Assembly	240 Volt/60 Hertz; 5 kW; Models HSELXFGW281CW01 and HSELYFGW281CW01
	61930	Heater Kit Assembly	240 Volt/50 Hertz; 4 kW; Model SSELXFGW431AW01

Heater Duct Assembly - Gas Model Dryers

Models HSGLXFGW091CW01, HSGLXFGW121DW01, HSGLXFGW541DW01, HSGLYFGW091CW01, SSGLXFGW121DW01, SSGLXFGW301AW01, SSGLXFGW541DW01 and SSLLXFGW541NW23



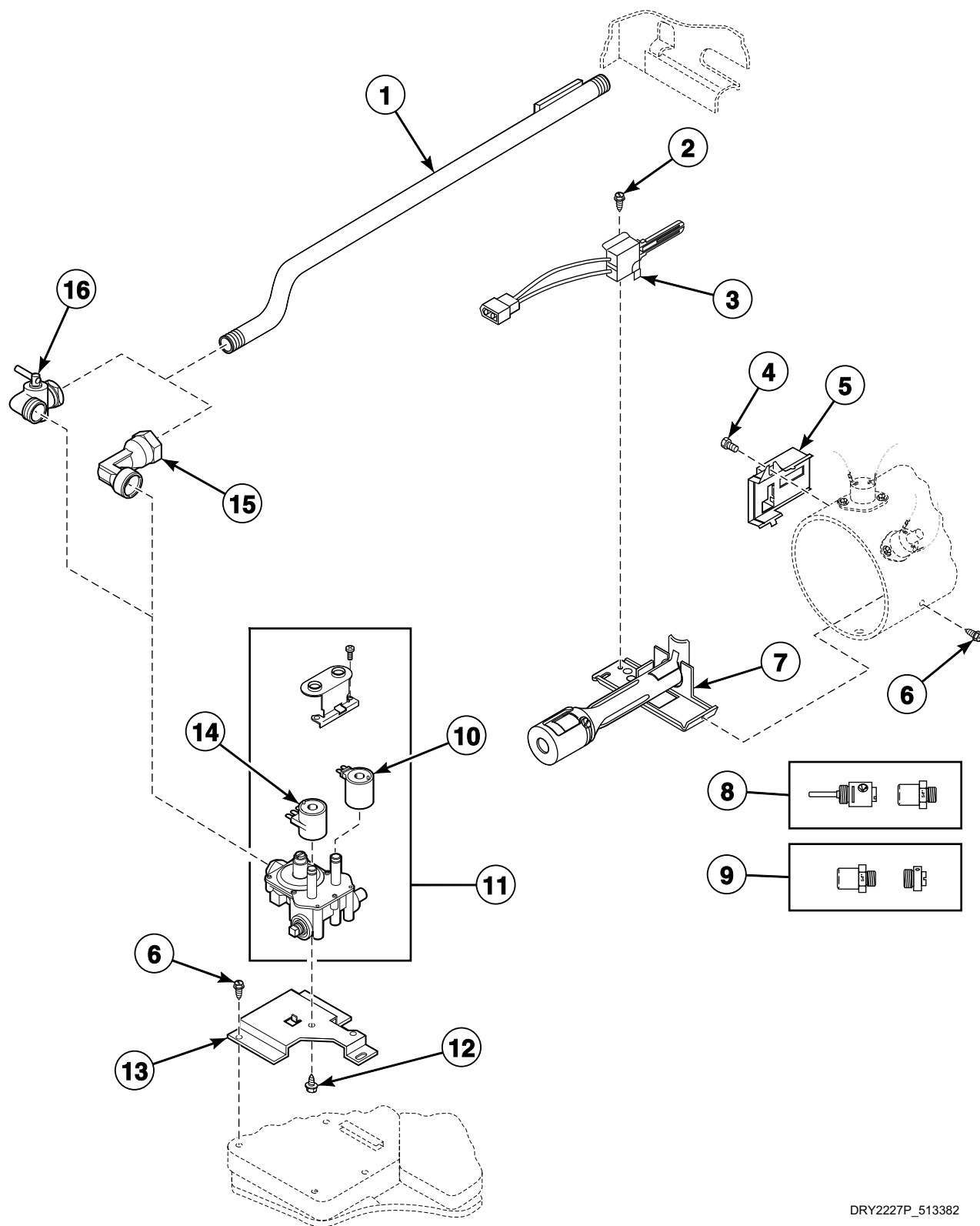
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Heater Duct Assembly - Gas Model Dryers

REF	PART NO.	DESCRIPTION	COMMENTS
1	503688	Screw	
2	510101	Heat Duct Shroud	
3	500820	Outlet Cover	
4	510025P	Heater Duct and Screw Assembly	Includes items 1 and 3
5	510131	Combustion Duct	Models SSGLXFGW301AW01 and SLLXFGW541NW23
	510132	Combustion Duct	All other models
6	51782	Screw	
7	510702	Limit Thermostat	Black; Auto reset
8	510703	Thermostat	Manual reset; All models except SSGLXFGW301AW01 and SLLXFGW541NW23

Gas Valve, Igniter and Gas Conversion Kits - Gas Model Dryers

Models HSGLXFGW091CW01, HSGLXFGW121DW01, HSGLXFGW541DW01, HSGLYFGW091CW01, SSGLXFGW121DW01, SSGLXFGW301AW01, SSGLXFGW541DW01 and SSLLXFGW541NW23



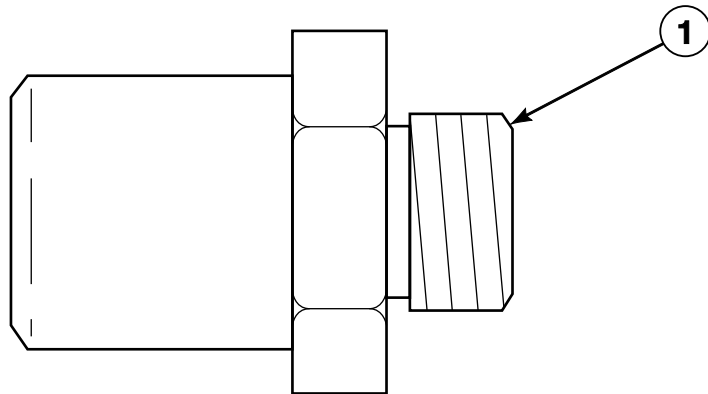
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Gas Valve, Igniter and Gas Conversion Kits - Gas Model Dryers

REF	PART NO.	DESCRIPTION	COMMENTS
1	510204	Lead-In Pipe Assembly	
2	51782	Screw	
3	510184P	Igniter and Bracket Assembly	
4	23222	Screw	
5	510213	Sensor	
6	503688	Screw	
7	510149P	Burner Assembly	
8	649P3	L.P. Conversion Kit	Used to convert dryers from N.G. or Mixed Gas to L.P.; 22,500 Btu; Model SSLLXFGW541NW23
	458P3	L.P. Conversion Kit	Used to convert dryers from N.G. or Mixed Gas to L.P. for 25,000 Btu; All other models
9	650P3	N.G. Conversion Kit	Used to convert dryers from L.P. to N.G. or Mixed Gas; 22,500 Btu; Model SSLLXFGW541NW23
	459P3	N.G. Conversion Kit	Used to convert dryers from L.P. to N.G. or Mixed Gas for 25,000 Btu; All other models
10	59063B	Secondary Coil	50 Hertz; Models HSGLXFGW121DW01, HSGLXFGW541DW01, SSGLXFGW121DW01, SSGLXFGW301AW01 and SSGLXFGW541DW01
	58804B	Secondary Coil	60 Hertz; All other models
11	60443P	Valve Assembly	Model SSGLXFGW301AW01; 50 Hertz; 25,000 Btu; Includes items 10 and 14
	513631	Gas Valve Assembly	Model SSLLXFGW541NW23; 60 Hertz; 22,500 Btu; Includes items 10 and 14
	510506P	Gas Valve Assembly	Models HSGLXFGW121DW01, HSGLXFGW541DW01, SSGLXFGW121DW01, SSGLXFGW541DW01 and SSLLXFGW541NW23; 60 Hertz; 22,500 Btu; Includes items 10 and 14
	60353P	Gas Valve Assembly	All other models; 60 Hertz; 25,000 Btu; Includes items 10 and 14
12	56124	Screw	
13	504235	Gas Valve Mounting Bracket	Models HSGLXFGW121DW01, HSGLXFGW541DW01, SSGLXFGW121DW01 and SSGLXFGW541DW01
	510128	Gas Valve Mounting Bracket	All other models
14	59063A	Booster and Holding Coil	Models HSGLXFGW121DW01, HSGLXFGW541DW01, SSGLXFGW121DW01, SSGLXFGW301AW01 and SSGLXFGW541DW01; 50 Hertz
	58804A	Booster and Holding Coil	All other models; 60 Hertz
15	513072	Elbow	Model SSLLXFGW541NW23
16	510205	Elbow Shut-Off Valve	Models HSGLXFGW091CW01, HSGLYFGW091CW01 and SSGLXFGW301AW01

Burner Orifice Spuds - For Higher Elevations

Gas Models

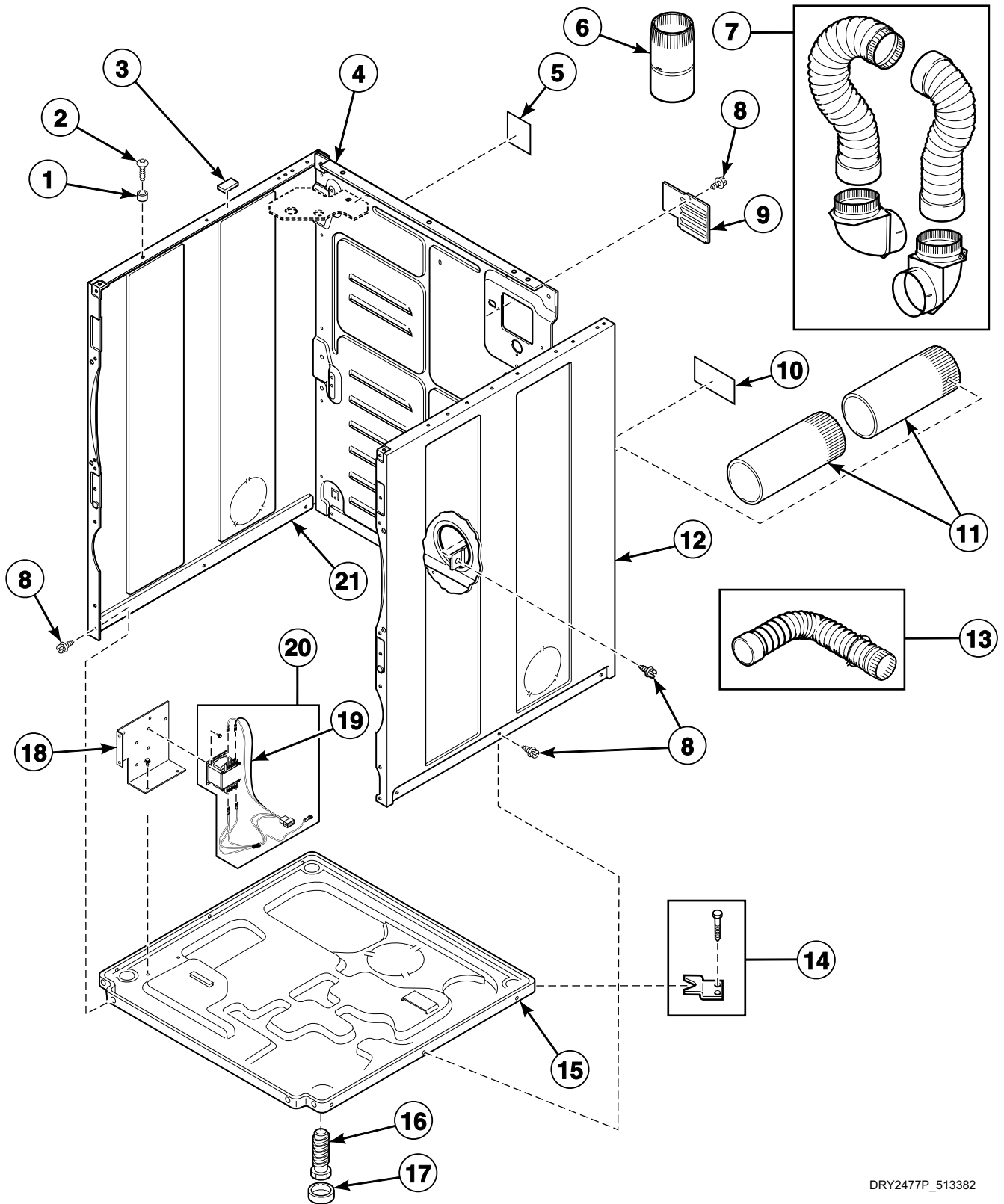


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Burner Orifice Spuds - For Higher Elevations

REF	PART NO.	DESCRIPTION	COMMENTS
1	58755	L.P. Orifice	Liquid Petroleum Gas (L.P.); Model SSLLXFGW541NW23 3000-7999 feet (915-2439 m); 22,500 Btu; Models HSGLXFGW091CW01, HSGLYFGW091CW01 and SSGLXFGW301AW01 7500-10999 feet (2290-3354 m); 25,000 Btu
	503786	L.P. Orifice	L.P.; Model SSLLXFGW541NW23 8000 feet (2440 m) and higher; 22,500 Btu; Models HSGLXFGW091CW01, HSGLYFGW091CW01 and SSGLXFGW301AW01 11000 feet (3355 m) and higher; 25,000 Btu
	503776	N.G. Orifice	Natural Gas (N.G.); 2000-2999 feet (610-914 m); All models except SSLLXFGW541NW23
	510517	N.G. Orifice	N.G.; 3000-5499 feet (915-1679 m); All models except SSLLXFGW541NW23
	503778	N.G. Orifice	N.G.; SSLLXFGW541NW23 3000-5999 feet (915-1829 m); 22,500 Btu; All other models 5500-6999 feet (1680-2134 m); 25,000 Btu
	58719	Screw Orifice	N.G.; SSLLXFGW541NW23 6000-7999 feet (1830-2439 m); 22,500 Btu; All other models 7000-8999 feet (2135-2744 m); 25,000 Btu
	503779	N.G. Orifice	N.G.; SSLLXFGW541NW23 8000-8999 feet (2440-2739 m); 22,500 Btu; All other models 9000-10499 feet (2745-3199 m); 25,000 Btu
	503780	N.G. Orifice	N.G.; SSLLXFGW541NW23 9000-9999 feet (2740-3049 m); 22,500 Btu; All other models 10500 feet (3200 m) and higher; 25,000 Btu
	503781	N.G. Orifice	N.G.; Model SSLLXFGW541NW23 10,000 feet (3050 m) and higher; 22,500 Btu

Cabinet, Exhaust Duct and Base

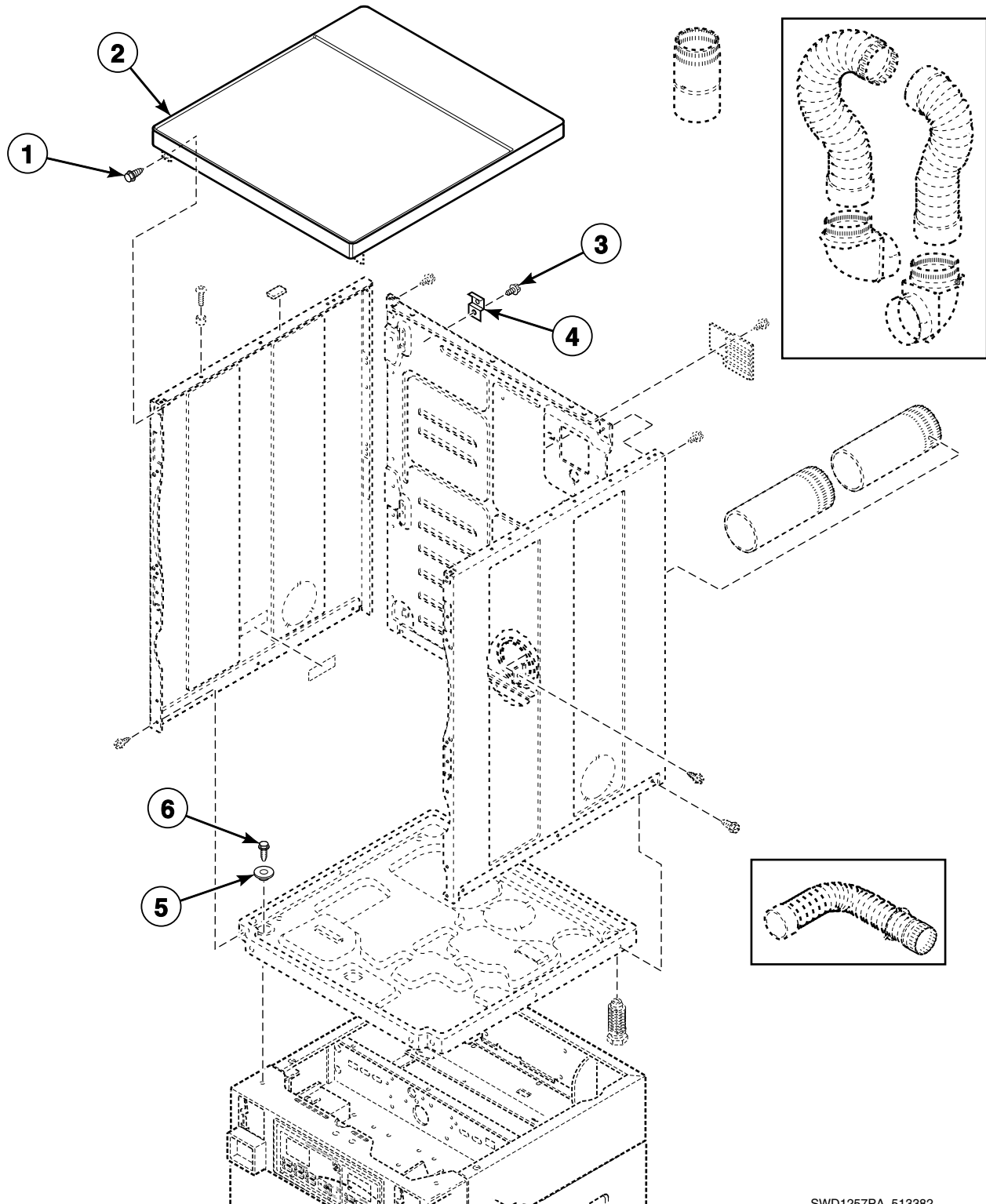


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Cabinet, Exhaust Duct and Base

REF	PART NO.	DESCRIPTION	COMMENTS
	122P4P	Porcelain Touch-Up Paint	
1	56079	Panel Locator	
2	39733	Screw	
3	56128	Bumper Pad	
4	510005P	Cabinet Rear Panel	
5	511004	Gas Clearance Label	Models HSGLXFGW091CW01, HSGLXFGW121DW01, HSGLXFGW541DW01, HSGLYFGW091CW01, SSGLXFGW121DW01, SSGLXFGW301AW01 and SSGLXFGW541DW01
6	58786	Damper	Use when connecting to a manifold vent system
7	521P3	Flexible Venting Kit	
8	503688	Screw	
9	510903	Access Panel Plate	
10	500497	Exhaust Warning Label	
11	510137	Exhaust Duct	Each dryer requires 2 pieces
12	510002WP	Cabinet Side Panel	Right
13	528P3	Directional Exhaust Kit	Used to vent dryer out the sides or bottom
14	526P3	Hold Down Kit	For mobile home installations
15	513901	Dryer Base	
16	510135	Leveling Leg	
17	501855	Rubber Foot	
18	511859	Contact Bracket	Models HSGLXFGW121DW01, HSGLXFGW541DW01, SSGLXFGW121DW01, SSGLXFGW301AW01, SSGLXFGW541DW01 and SSLLXFGW541NW23
19	511303	Wire Harness Assembly	Models HSGLXFGW121DW01, HSGLXFGW541DW01, SSGLXFGW121DW01, SSGLXFGW301AW01, SSGLXFGW541DW01 and SSLLXFGW541NW23
20	511658P	Transformer Kit	Models HSGLXFGW121DW01, HSGLXFGW541DW01, SSGLXFGW121DW01, SSGLXFGW301AW01, SSGLXFGW541DW01 and SSLLXFGW541NW23; Includes item 19
21	510001WP	Cabinet Side Panel	Left

Cabinet Top

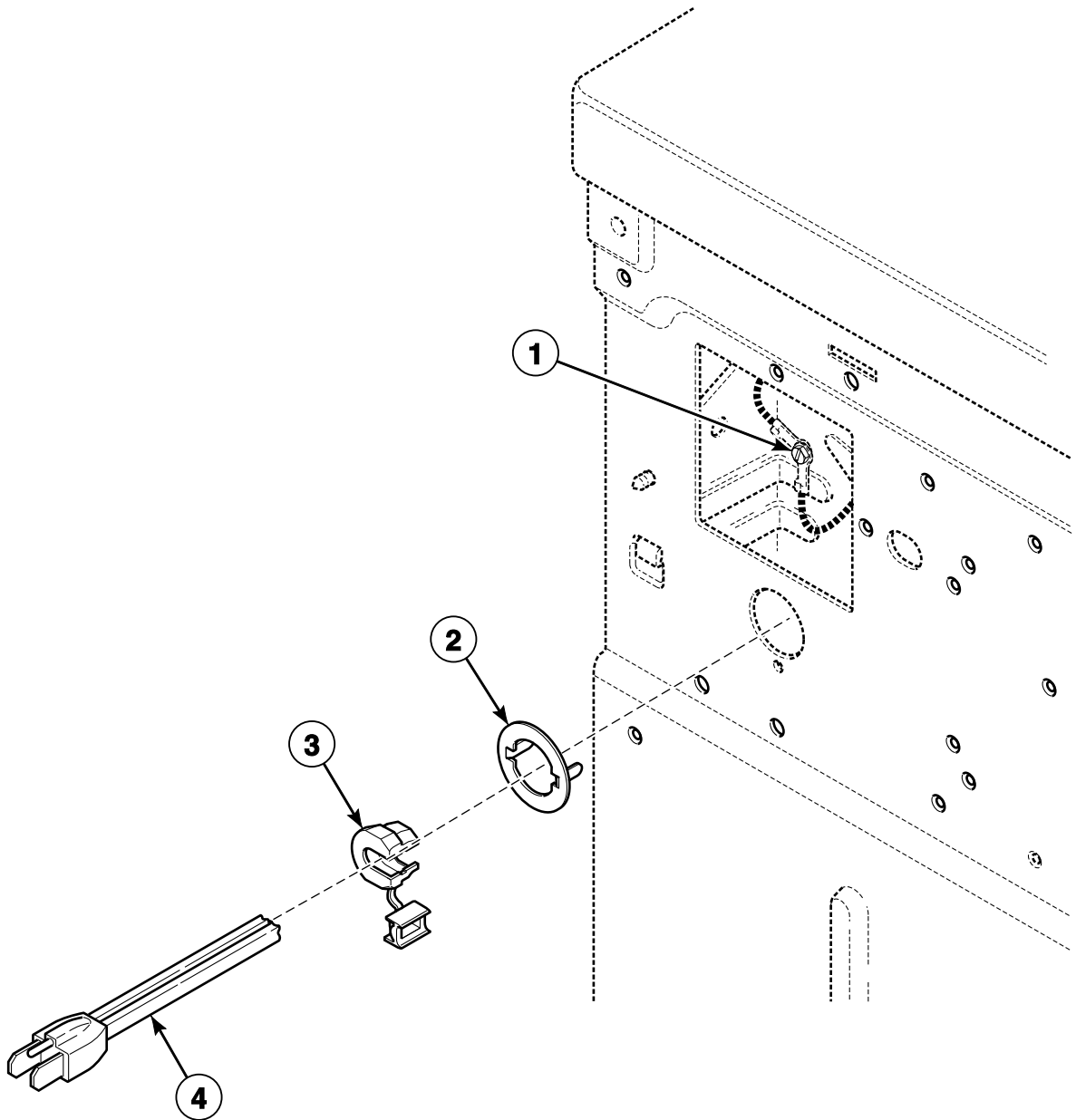


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Cabinet Top

REF	PART NO.	DESCRIPTION	COMMENTS
1	503661	Screw	
2	510032WP	Top Kit	
3	503688	Screw	
4	510136	Top Hinge	
5	501307	Washer	
6	36048	Screw	

Power Cord

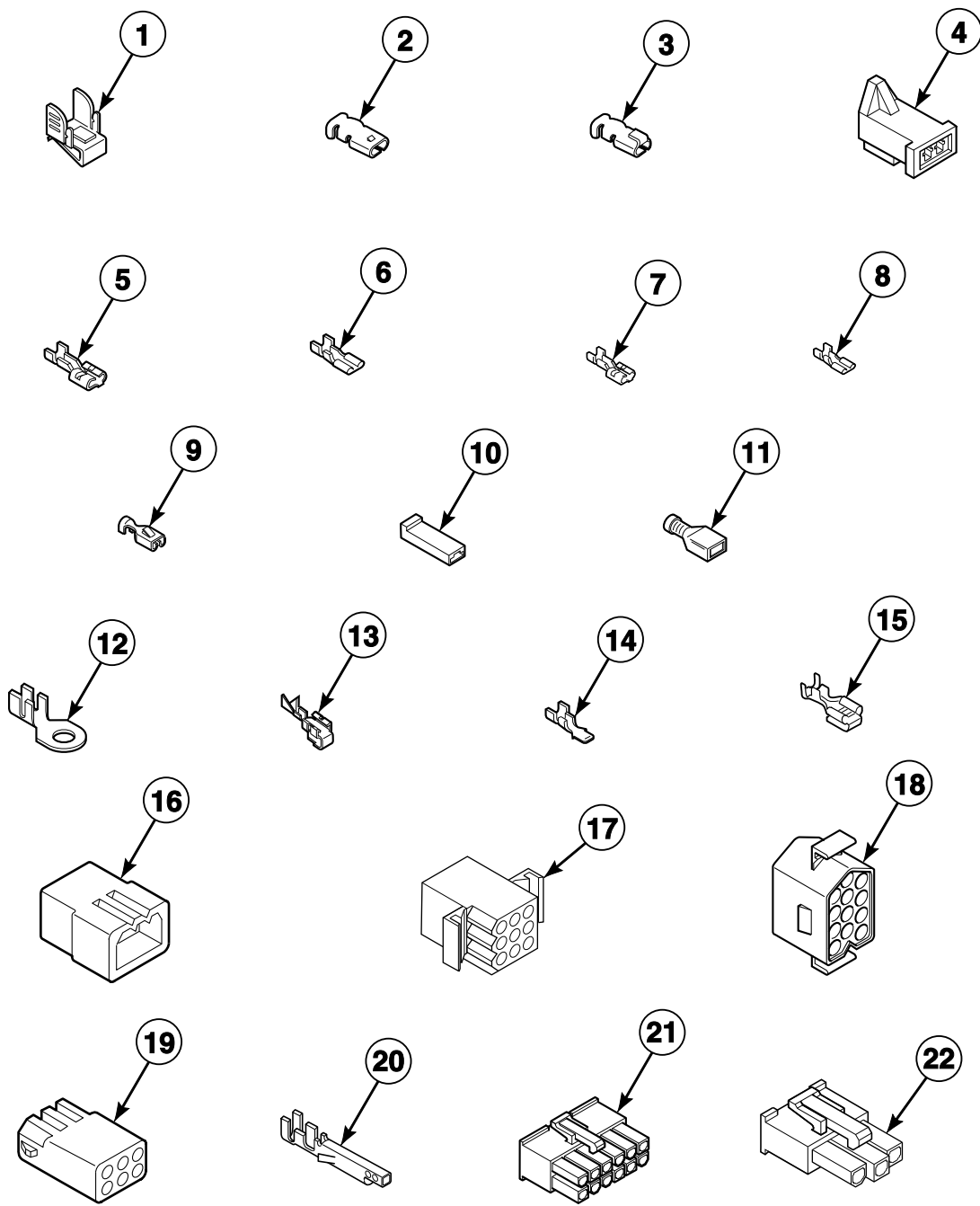


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Power Cord

REF	PART NO.	DESCRIPTION	COMMENTS
1	20530	Screw	
2	502496	Strain Relief Adapter	Models HSELXFGW131DW01, HSELXFGW541DW01, HSGLXFGW091CW01, HSGLXFGW121DW01, HSGLXFGW541DW01, HSGLYFGW091CW01, SSELXFGW131DW01, SSELXFGW431AW01, SSELXFGW541DW01, SSGLXFGW121DW01, SSGLXFGW301AW01 and SSGLXFGW541DW01
3	52151	Strain Relief	Models HSGLXFGW091CW01 and HSGLYFGW091CW01
	38384	Strain Relief	Models HSGLXFGW121DW01, HSGLXFGW541DW01, SSGLXFGW121DW01 and SSGLXFGW541DW01
	52113	Strain Relief	Models SSELXFGW431AW01 and SSSLXFGW541NW23
	60298	Strain Relief	Model SSGLXFGW301AW01
4	58992	Power Cord Assembly	Models HSGLXFGW091CW01 and HSGLYFGW091CW01
	57397	Power Cord Assembly	Models HSELXFGW281CW01, HSELXFGW291CW01, HSELYFGW281CW01 and HSELYFGW291CW01
	61605P	Lead-In Cord Kit	Model SSELXFGW431AW01
	514222	Lead-In Cord Assembly	Models HSGLXFGW121DW01 and SSGLXFGW121DW01
	514289	Lead-In Cord Assembly	Models HSGLXFGW541DW01 and SSGLXFGW541DW01
	512019	Lead-In Cord	Model SSGLXFGW301AW01
	59373	Lead-In Cord	Model SSSLXFGW541NW23

Terminal Block and Terminals

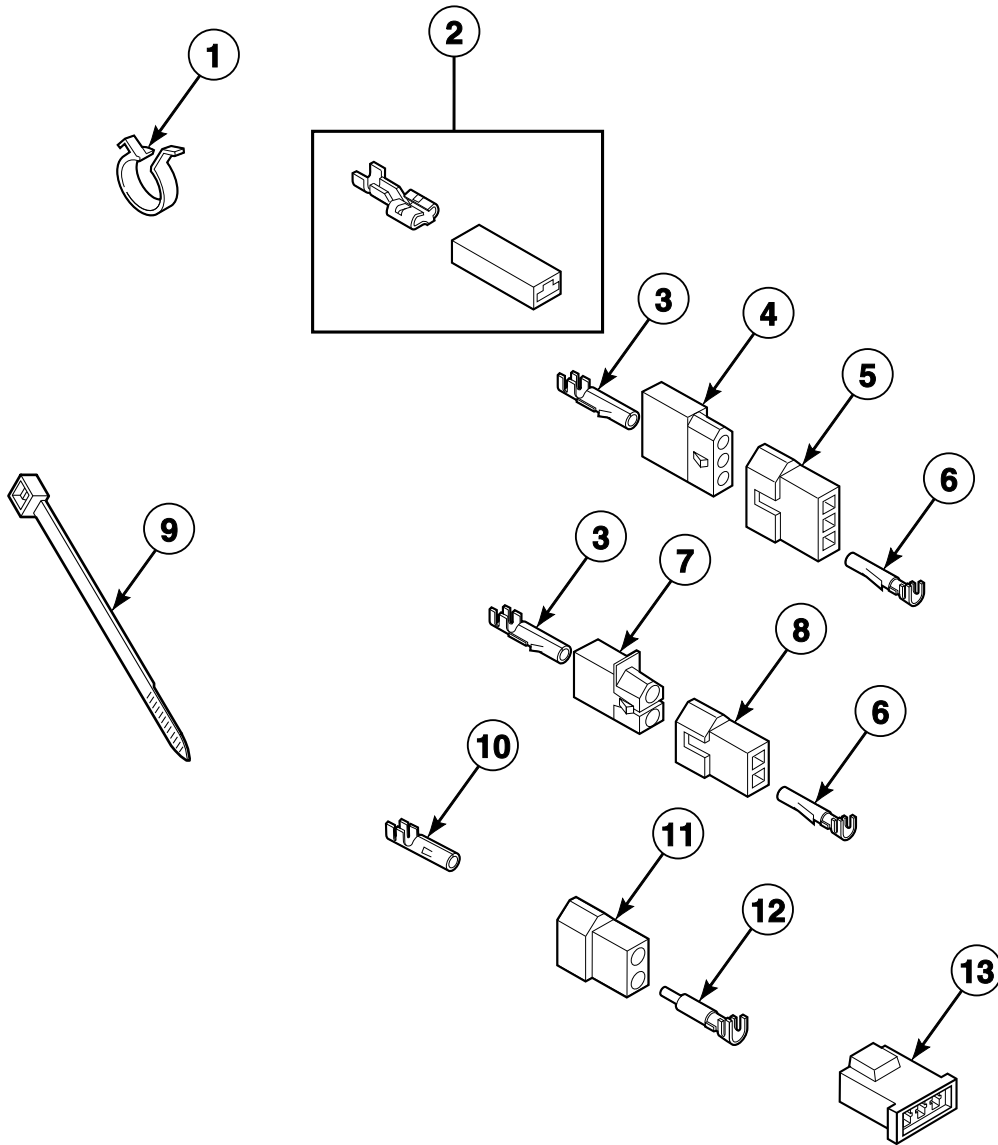


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Terminal Block and Terminals

REF	PART NO.	DESCRIPTION	COMMENTS
1	00161	Grounding Clip	
2	00189	Female Spade Terminal	1/8 inch
3	00361	Female Piggyback Terminal	
4	58799	2 Circuit Connector	
5	00223	Female Spade Terminal	1/4 inch; (1) 18 gauge wire
	00121	Female Spade Terminal	1/4 inch; (2) 18 gauge wires or (1) 12 gauge wire
	00245	Spade Terminal	1/4 inch; (1) 22 gauge wire
6	00124	Female Spade Terminal	3/16 inch; (1) 18 gauge wire; .020 tab
	00156	Female Spade Terminal	3/16 inch; Thermostat wire; .032 tab
	00112	Female Spade Terminal	3/16 inch; .020 tab
7	00222	Female Spade Terminal	1/4 inch
8	00347	Terminal	
9	00115	Female Spade Terminal	1/4 inch; (1) 18 gauge wire
10	90789	Receptacle Housing	
11	00359	Insulated Female Spade Terminal	1/4 inch
	00165	Insulated Female Terminal	3/16 inch
12	00110	Ring Terminal	No. 10; (1) 18 gauge wire
	00111	Ring Terminal	No. 10; (2) 18 gauge wires or (1) 12 gauge wire
13	00114	Female Spade Terminal	1/4 inch; Double connector
14	00139	Male Tab Terminal	1/4 inch; (2) 18 gauge wires or (1) 12 gauge wire
15	00344	Female Tab Terminal	1/4 inch
16	26302	1 Circuit Plug	
	23033	9 Circuit Plug	
	23041	6 Circuit Plug	
17	26163	9 Circuit Receptacle	
	56855	12 Circuit Receptacle	
18	54522	Plug	
19	26301	1 Circuit Receptacle	
	26708	6 Circuit Receptacle	
20	00252	Terminal	
21	34596	10 Circuit Receptacle	
	501333	12 Circuit Receptacle	
22	36170	3 Circuit Receptacle	

Terminals

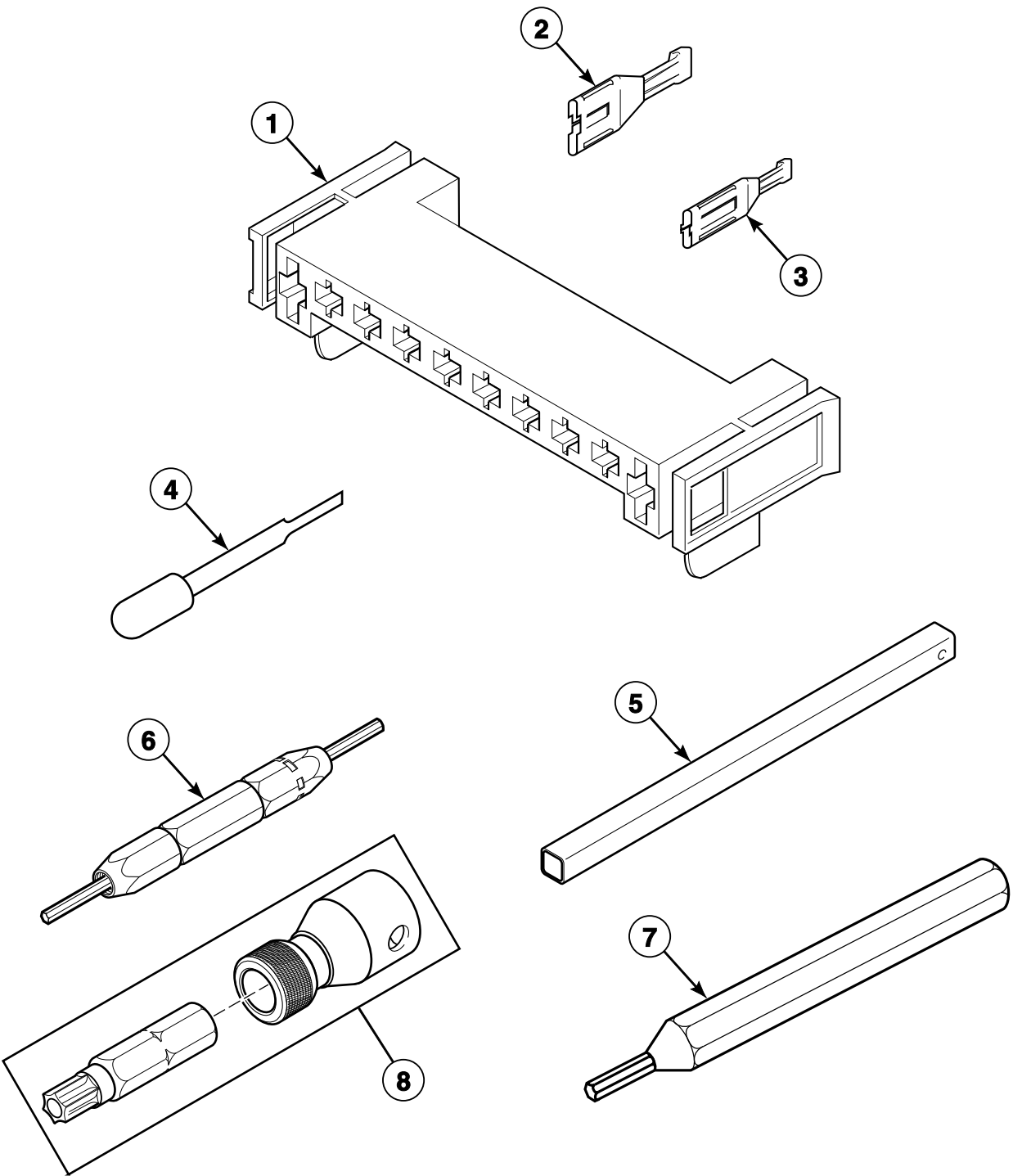


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Terminals

REF	PART NO.	DESCRIPTION	COMMENTS
1	504034	Wire Clip	11/16 inch
	687500	Wire Clip	1 inch
2	00360	Insulated Female Spade Terminal	(1) 12 gauge wire or (2) 18 gauge wires
3	00117	Female Pin Terminal	
4	56265	2 Circuit Receptacle	
	23039	3 Circuit Receptacle	
5	23040	Plug	
6	00116	Male Pin Terminal	
7	56451	2 Circuit Receptacle	
8	56448	2 Circuit Plug	
9	55881	Harness Strap	
10	00128	Female Pin Terminal	1/8 inch; 10-14 gauge wire
	00130	Female Pin Terminal	1/8 inch; 16-18 gauge wire
11	56266	2 Circuit Plug	
12	00129	Male Pin Terminal	.12 insulation diameter
	00127	Male Pin Terminal	.18 insulation diameter
13	58800	3 Circuit Connector	

Terminals and Terminal Extractor Tools



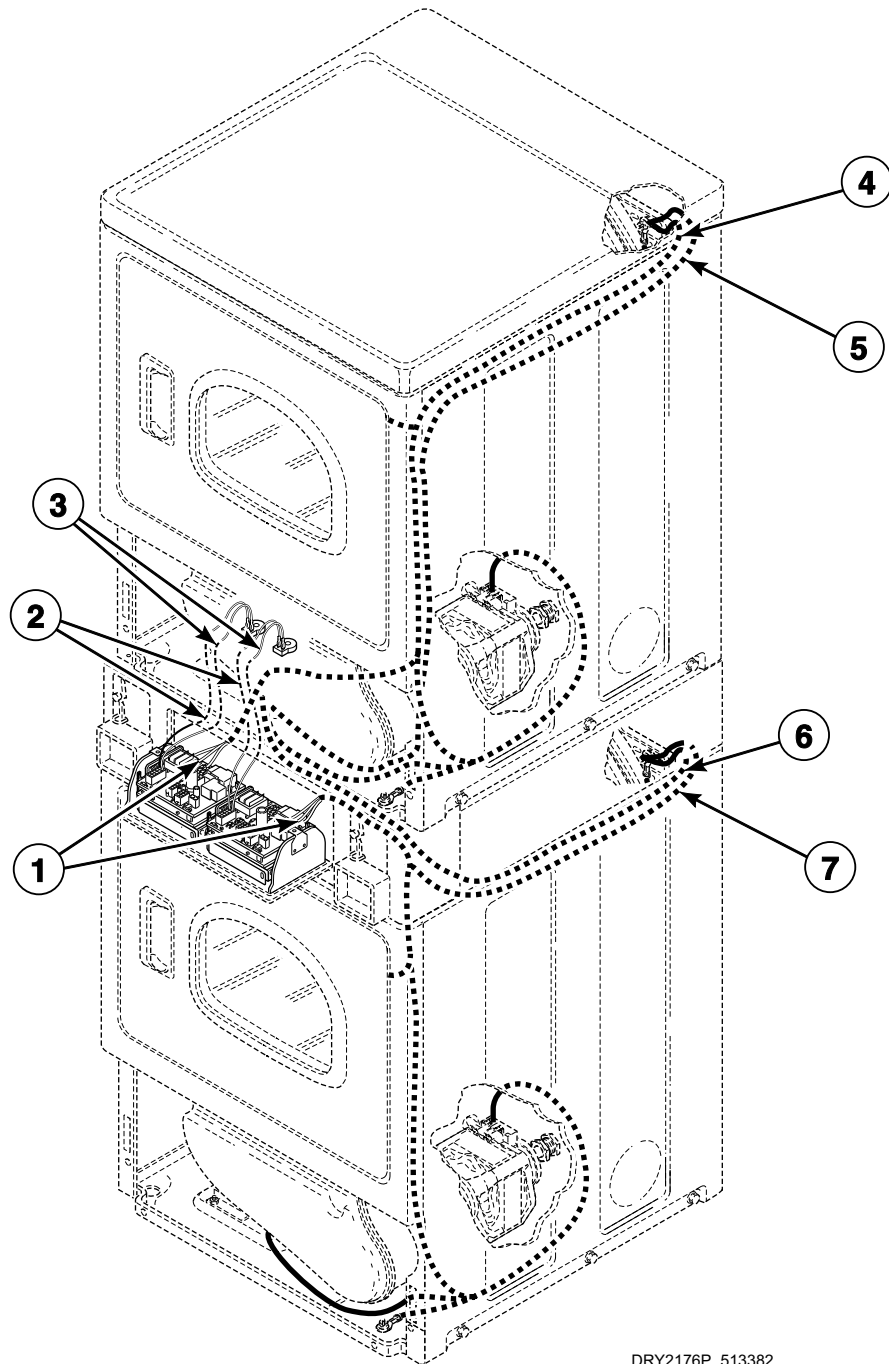
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Terminals and Terminal Extractor Tools

REF	PART NO.	DESCRIPTION	COMMENTS
1	500338	10 Position Housing	
2	00255	Female Terminal	1/4 inch; (1) 12 gauge wire
	00256	Female Terminal	1/4 inch; (1) or (2) 18 gauge wires
3	00188	Female Terminal	For 1 or 2 wire application
4	283P4	Terminal Extractor Tool	For use on Molex connectors
5	310P4	Ratchet Extension Tool	1/4 inch; For coin drop installation
6	190P4	Extractor Tool	For use on electric dryer terminals
7	128P4	Extractor Tool	For use on gas dryer terminals
8	281P4	Torx Bit	T15 Tamper Resistant Bit
	282P4	Torx Bit	Use with 62853 Screw on access panel; T25 Tamper Resistant Bit
	292P4	Torx Bit	T20 Standard Bit
	24161	Bit Holder	Use with 62853 Screw on access panel; 3/8 inch
	93501	Torx Drive Tool	T10 Standard Bit

Wire Harnesses and Wires (Drawing 1 of 3)

Models HSGLXFGW091CW01, HSGLXFGW121DW01, HSGLXFGW541DW01, HSGLYFGW091CW01, SSGLXFGW121DW01, SSGLXFGW301AW01, SSGLXFGW541DW01 and SSLLXFGW541NW23



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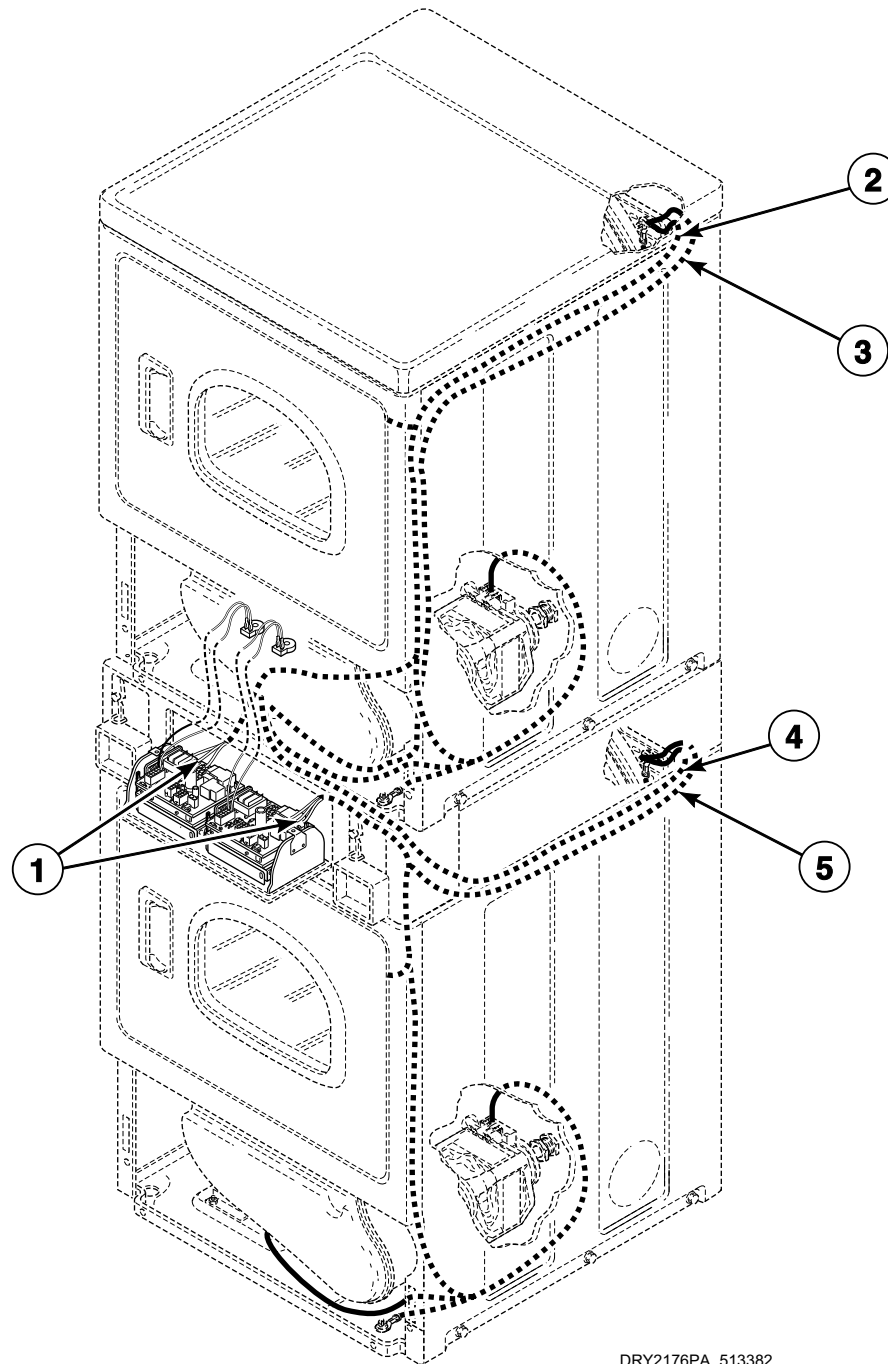
Wire Harnesses and Wires (Drawing 1 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
	45001	18 Gauge Wire	Black; Order wire by the foot; Order terminals and connectors as required
	45380	12 Gauge Wire	Orange; Order wire by the foot; Order terminals and connectors as required
1	512422P	Wire Harness Assembly	
2	512273P	Wire Configuration Assembly	Models HSGLXFGW121DW01, HSGLXFGW541DW01, SSGLXFGW121DW01, SSGLXFGW301AW01, SSGLXFGW541DW01 and SLLXFGW541NW23
3	512275P	Wire Configuration Assembly	Models HSGLXFGW121DW01, HSGLXFGW541DW01, SSGLXFGW121DW01, SSGLXFGW301AW01, SSGLXFGW541DW01 and SLLXFGW541NW23
4	512285	Wire Harness Assembly	Model SSGLXFGW301AW01
	511793P	Electronic Harness	Models HSGLXFGW091CW01 and HSGLYFGW091CW01
	513833	Electronic Harness	Models HSGLXFGW121DW01 and SSGLXFGW121DW01
	513841	Wire Harness Assembly	Models HSGLXFGW541DW01 and SSGLXFGW541DW01
	512289	Wire Harness Assembly	Model SLLXFGW541NW23
5	512643P	Wire Harness Assembly	Models HSGLXFGW091CW01 and HSGLYFGW091CW01
6	512645	Wire Harness Assembly	Models HSGLXFGW091CW01 and HSGLYFGW091CW01
7	511795P	Electronic Harness	Models HSGLXFGW091CW01 and HSGLYFGW091CW01
	513835	Electronic Harness	Models HSGLXFGW121DW01 and SSGLXFGW121DW01
	513843	Wire Harness Assembly	Models HSGLXFGW541DW01 and SSGLXFGW541DW01
	512287	Wire Harness Assembly	Model SSGLXFGW301AW01
	512291	Wire Harness Assembly	Model SLLXFGW541NW23

NOTE: Individual wires are not available separately. Order complete harness, or order wire by the foot. When applying terminals to wires, it is recommended that the terminals be soldered to the wires.

Wire Harnesses and Wires (Drawing 2 of 3)

Models HSELXFGW281CW01, HSELXFGW291CW01, HSELYFGW281CW01 and HSELYFGW291CW01
Models Through Serial No. 1303025314



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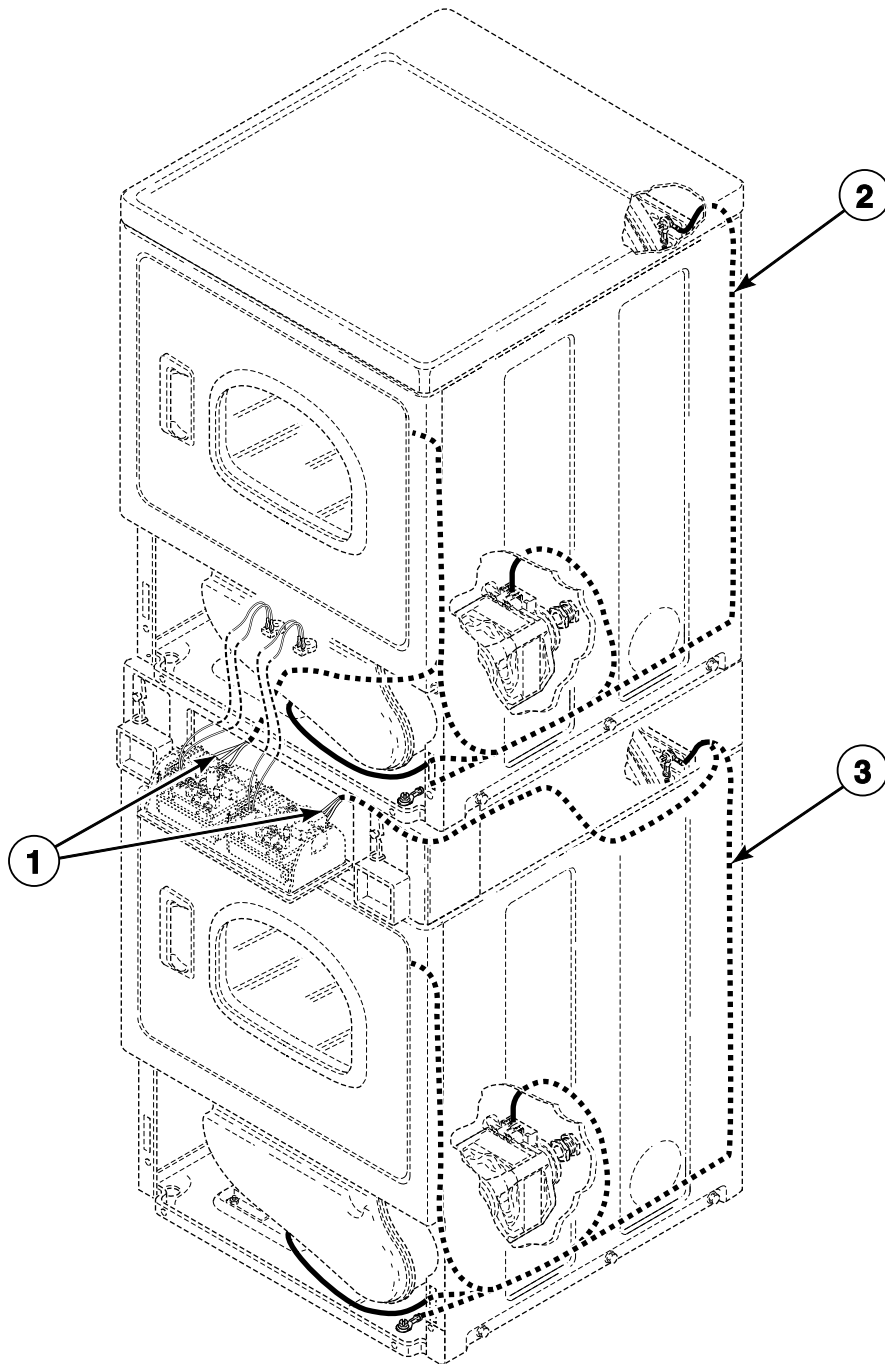
Wire Harnesses and Wires (Drawing 2 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
	45001	18 Gauge Wire	Black; Order wire by the foot; Order terminals and connectors as required
	45380	12 Gauge Wire	Orange; Order wire by the foot; Order terminals and connectors as required
1	512422P	Wire Harness Assembly	
2	512644	Wire Harness Assembly	
3	512890P	Power Wire Harness Assembly	
4	512892	Wire Harness Assembly	
5	512642	Wire Harness Assembly	

NOTE: Individual wires are not available separately. Order complete harness, or order wire by the foot. When applying terminals to wires, it is recommended that the terminals be soldered to the wires.

Wire Harnesses and Wires (Drawing 3 of 3)

Models HSELXFGW131DW01, HSELXFGW281CW01, HSELXFGW291CW01, HSELXFGW541DW01,
HSELYFGW281CW01, HSELYFGW291CW01, SSELXFGW131DW01, SSELXFGW431AW01 and SSELXFGW541DW01



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Wire Harnesses and Wires (Drawing 3 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
	45001	18 Gauge Wire	Black; Order wire by the foot; Order terminals and connectors as required
	45380	12 Gauge Wire	Orange; Order wire by the foot; Order terminals and connectors as required
1	512422P	Wire Harness Assembly	
2	514094	Electronic Harness	
3	514096	Electronic Harness	

NOTE: Individual wires are not available separately. Order complete harness, or order wire by the foot. When applying terminals to wires, it is recommended that the terminals be soldered to the wires.

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