

Home Laundry Dryers

KE and KG Models

Refer to Page 3 for Model Numbers

Parts



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Part No. 511459R1
November 2005

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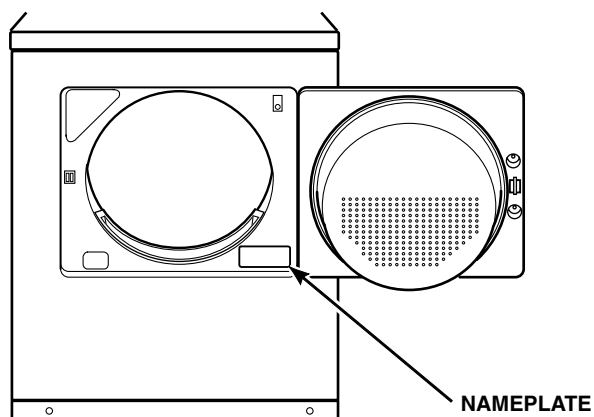
Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call (920) 748-3121.

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



DRY912P_511459

Model Identification

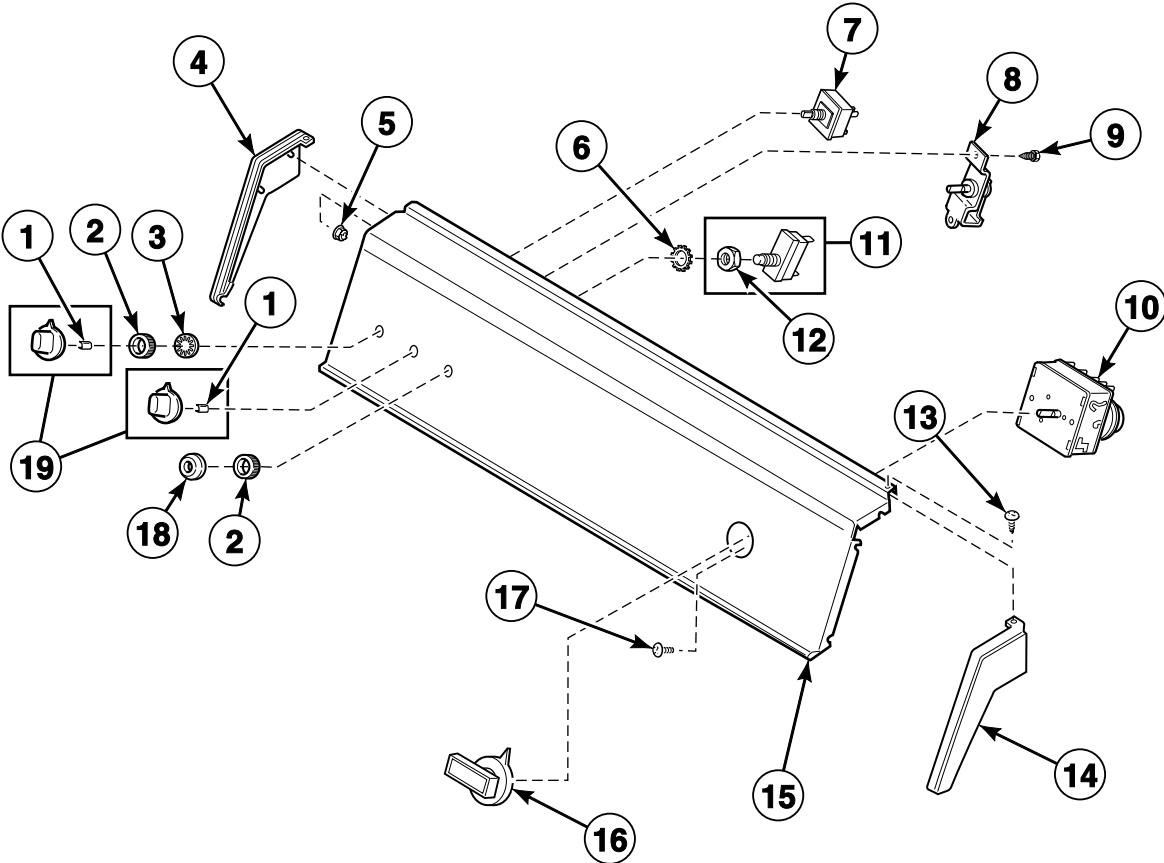
Information in this manual is applicable to these dryer models:

KE5003-1102

KE5003-4562

KG5009-1102

Control Panel and Controls - 2 Cycle and 5 Cycle Timer Models



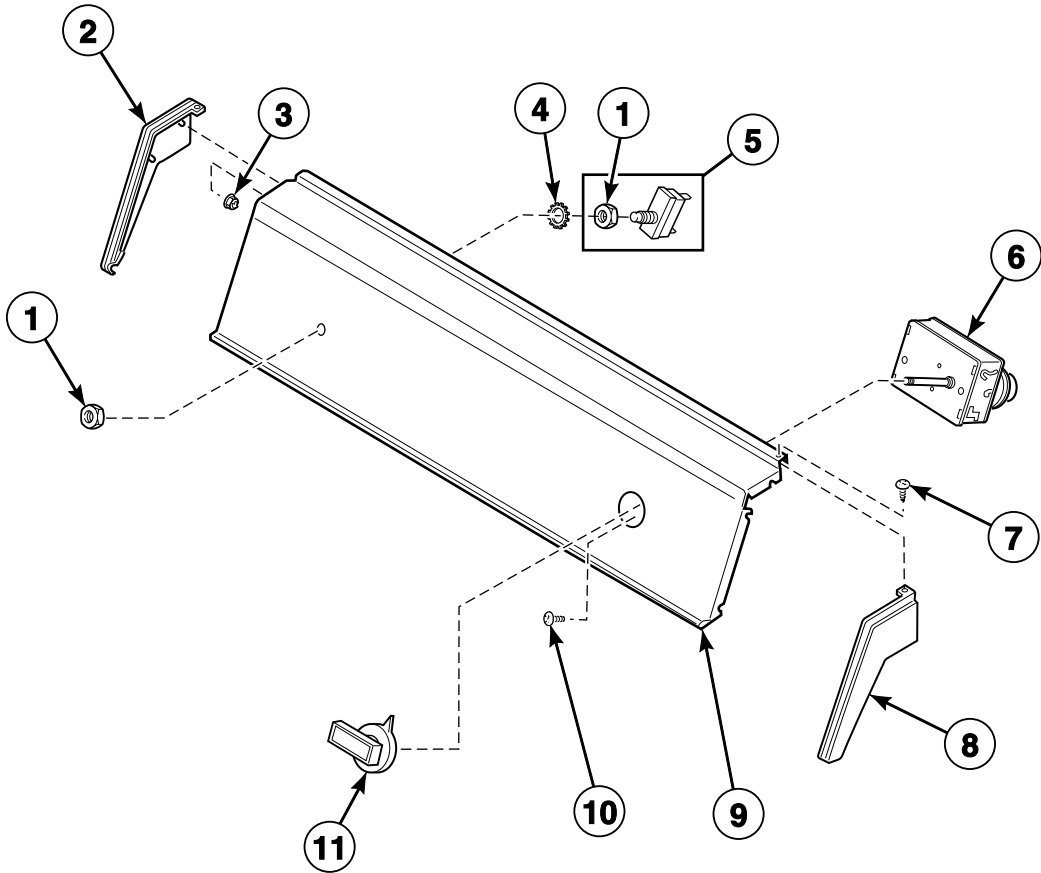
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Control Panel and Controls - 2 Cycle and 5 Cycle Timer Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Retainer	
2	24206	Nut	
3	91176	Washer	
4	N/A	End Casting	Left
5	N/A	Nut	
6	25820	Washer	
7	58813	Fabric Selector Switch	3 position
	58032	Fabric Selector Switch	5 position
8	N/A	Buzzer	Optional on some models
9	501086	Screw	
10	N/A	Timer	
11	57349	Start Switch Assembly	Includes item 12
12	52947	Nut	
13	25232	Screw	
14	N/A	End Casting	Right
15	N/A	Control Panel	
16	N/A	Timer Knob Assembly	
17	N/A	Screw	
18	N/A	Switch Collar	
19	N/A	Switch Knob Assembly	

N/A = Part no longer available

Control Panel and Controls - 1 Cycle Timer Models



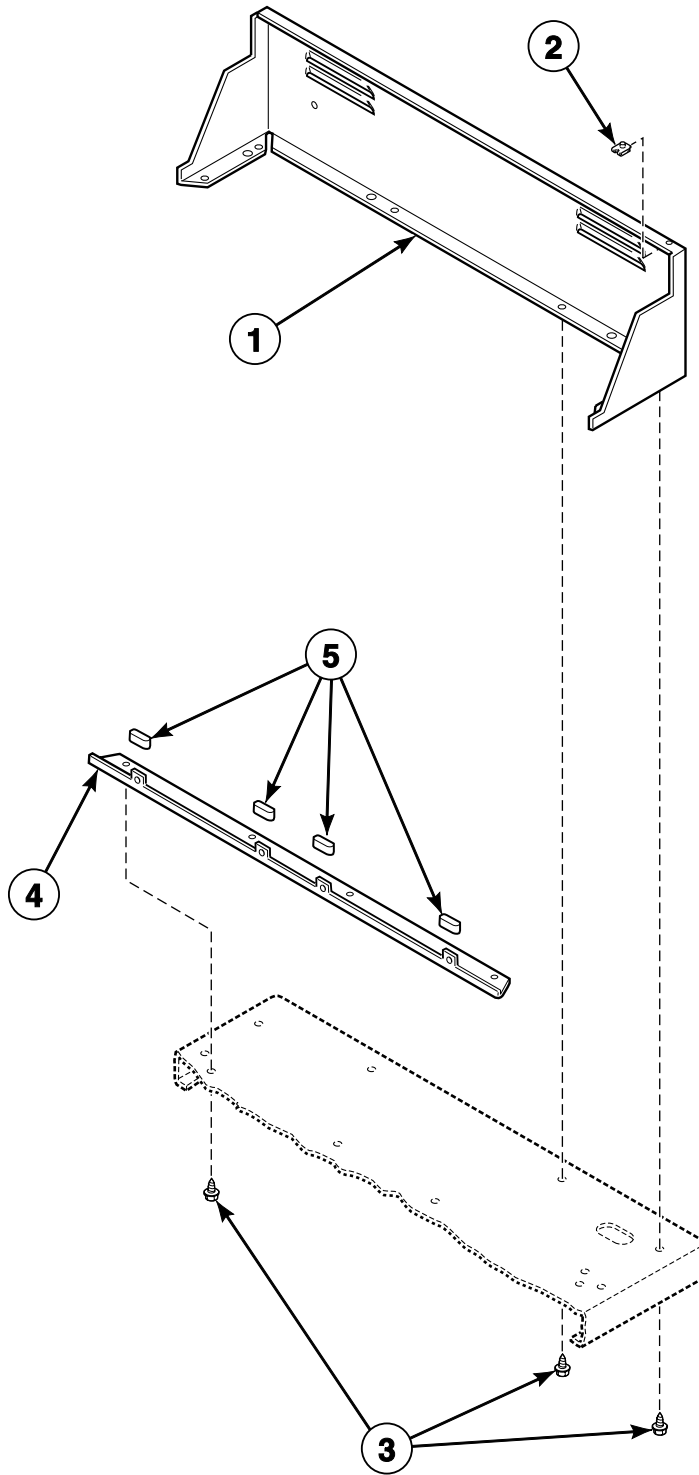
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Control Panel and Controls - 1 Cycle Timer Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	52947	Nut	
2	N/A	End Casting	Left
3	N/A	Nut	
4	25820	Washer	
5	55882	Switch Assembly	Includes item 1
6	N/A	Timer	
7	25232	Screw	
8	N/A	End Casting	Right
9	N/A	Control Panel	
10	N/A	Screw	
11	N/A	Timer Knob Assembly	

N/A = Part no longer available

Control Hood



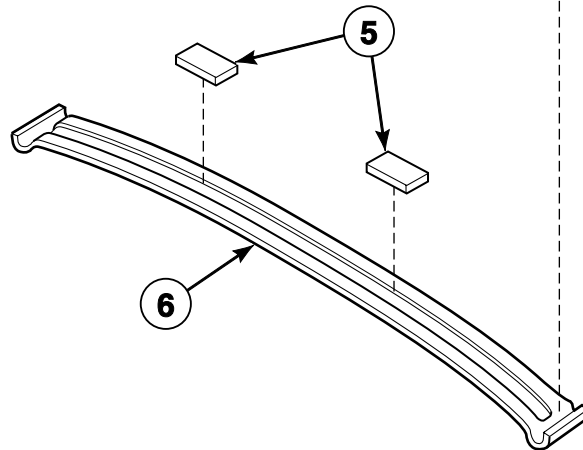
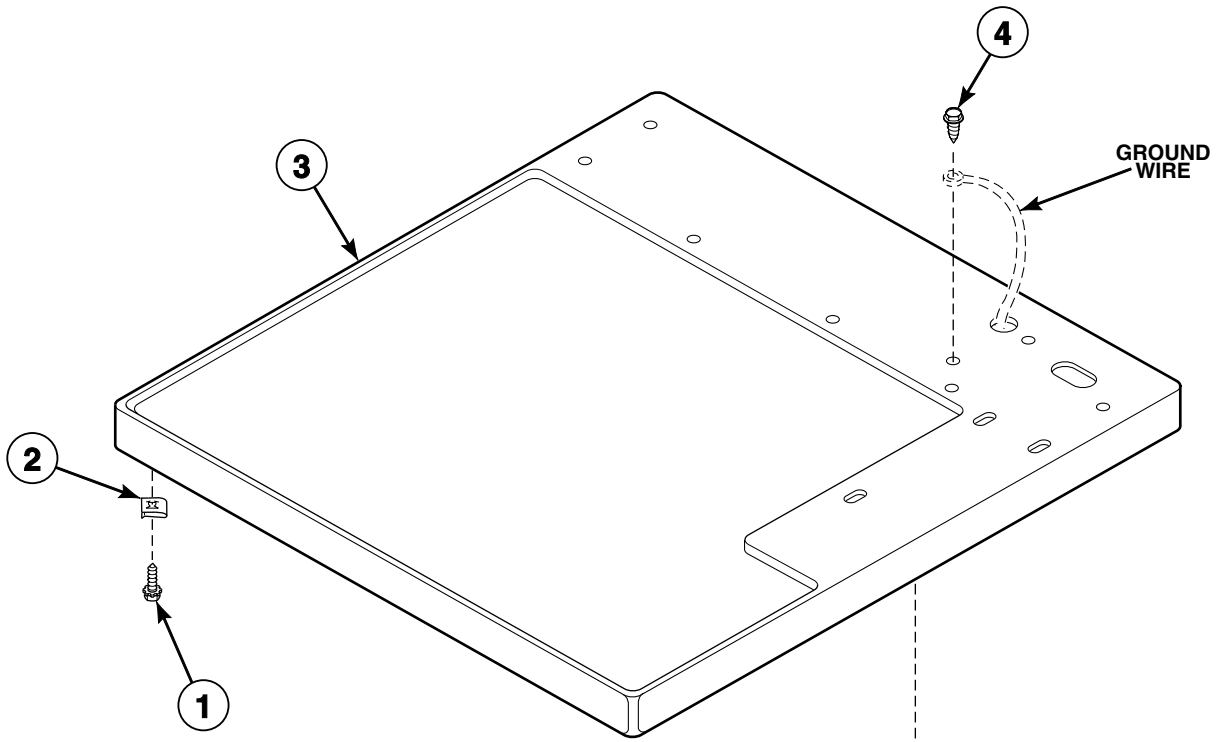
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Control Hood

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Control Hood	
2	24522	Nut	
3	501086	Screw	
4	N/A	Mounting Angle	
5	N/A	Support Angle Sleeve	

N/A = Part no longer available

Cabinet Top



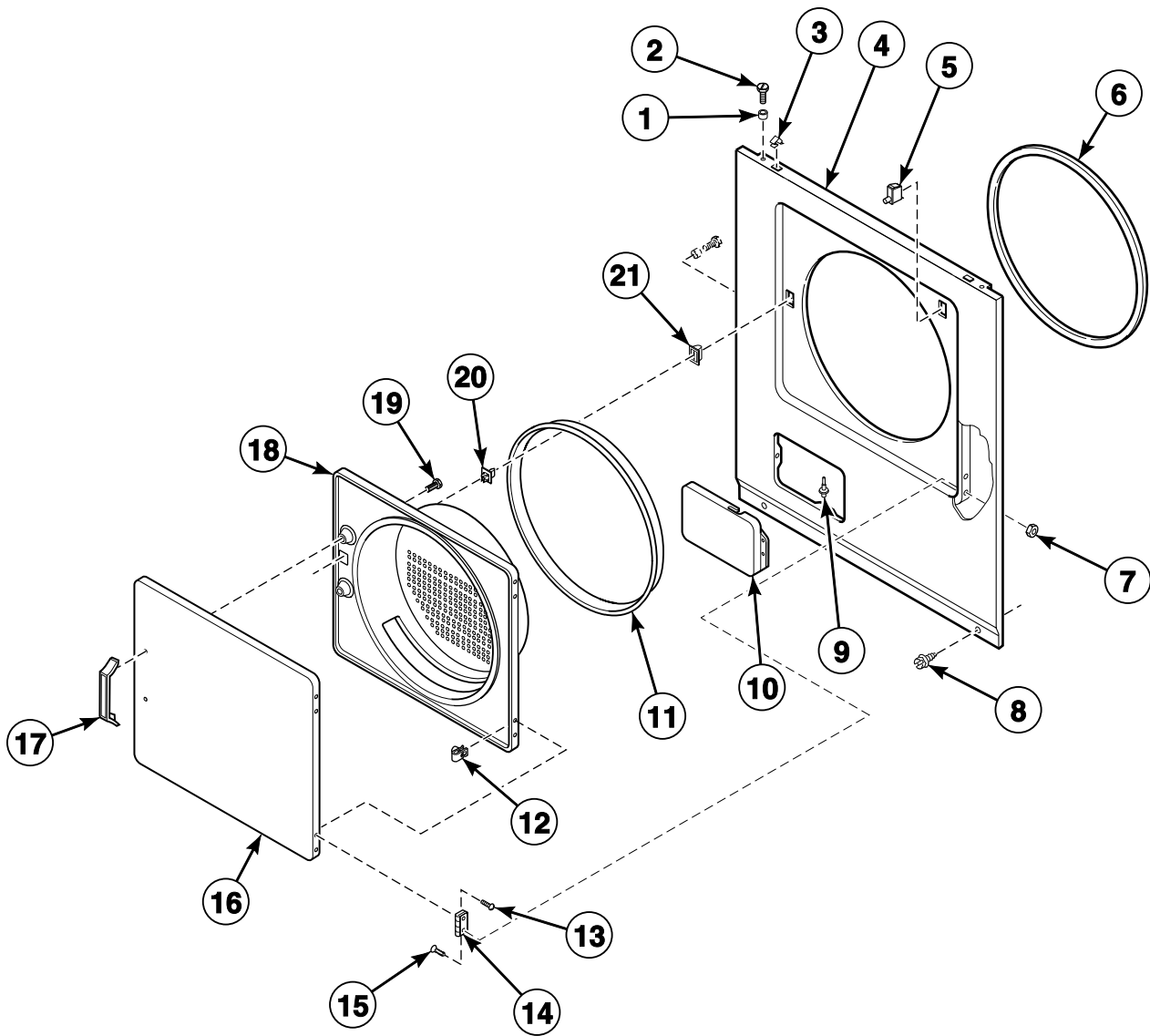
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Cabinet Top

REF	PART NO.	DESCRIPTION	COMMENTS
1	23008	Screw	
2	36020	Nut	
3	N/A	Top Panel Assembly	
4	52909	Screw	
5	32670	Foam Pad	
6	N/A	Top Brace	

N/A = Part no longer available

Loading Door, Front Panel and Seals



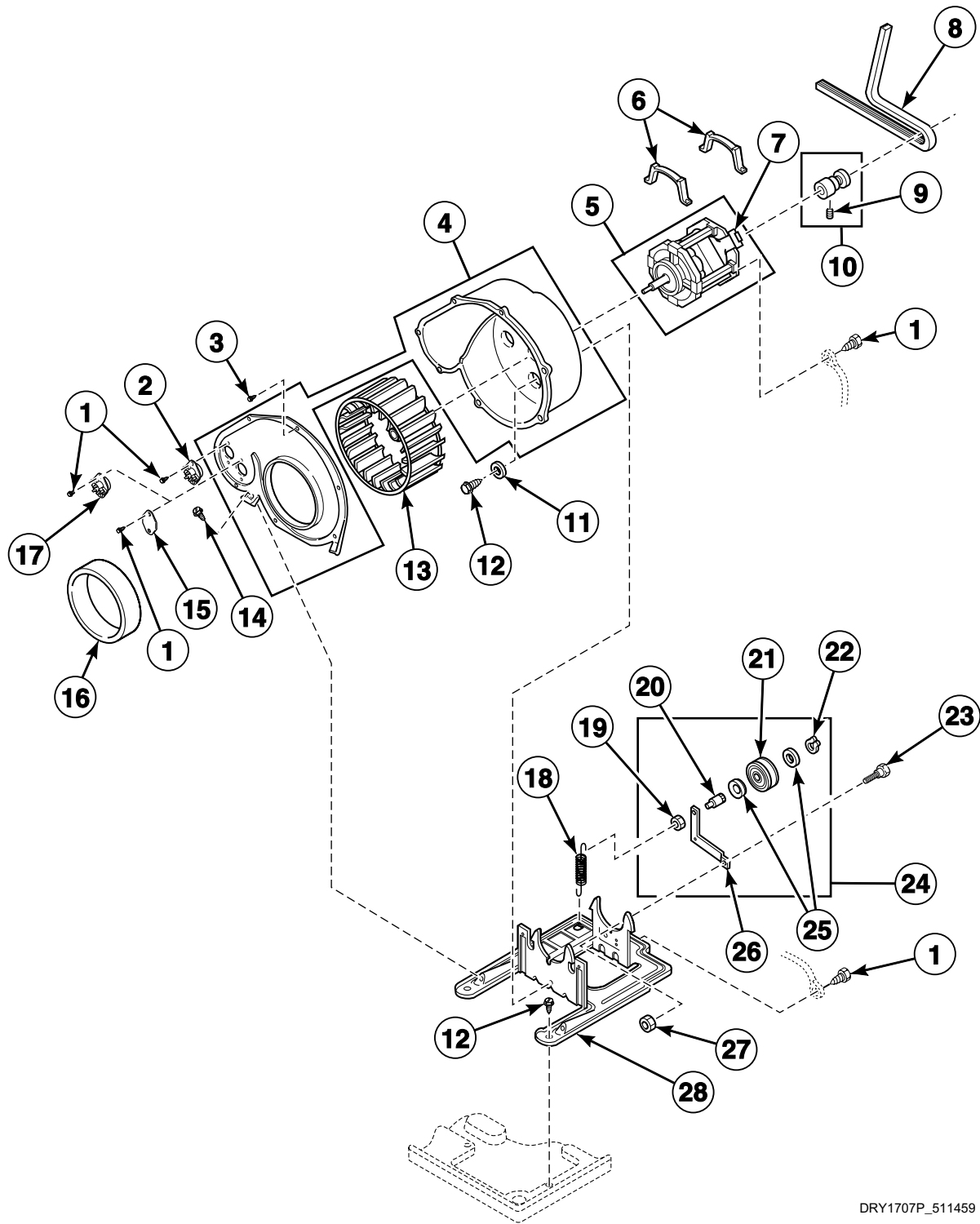
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Loading Door, Front Panel and Seals

REF	PART NO.	DESCRIPTION	COMMENTS
1	56079	Panel Locator	
2	39733	Screw	
3	28835	Speed Clip	
4	N/A	Front Panel	
5	504570	Switch	
6	61380P	Front Panel Seal	
7	51236	Nut	
8	503661	Screw	
9	56534	Support Barrel	
10	N/A	Access Door	Model KG5009-1102
11	61379P	Door Seal	White
12	23407	Nut	
13	52864	Screw	
14	56045	Hinge	
15	22649	Screw	
16	N/A	Outer Door Panel	
17	61925	Door Pull	
18	62152P	Door Liner	
19	33561	Screw	
20	510181	Door Strike	
21	510177	Door Catch Assembly	

N/A = Part no longer available

Motor, Exhaust Fan and Belt



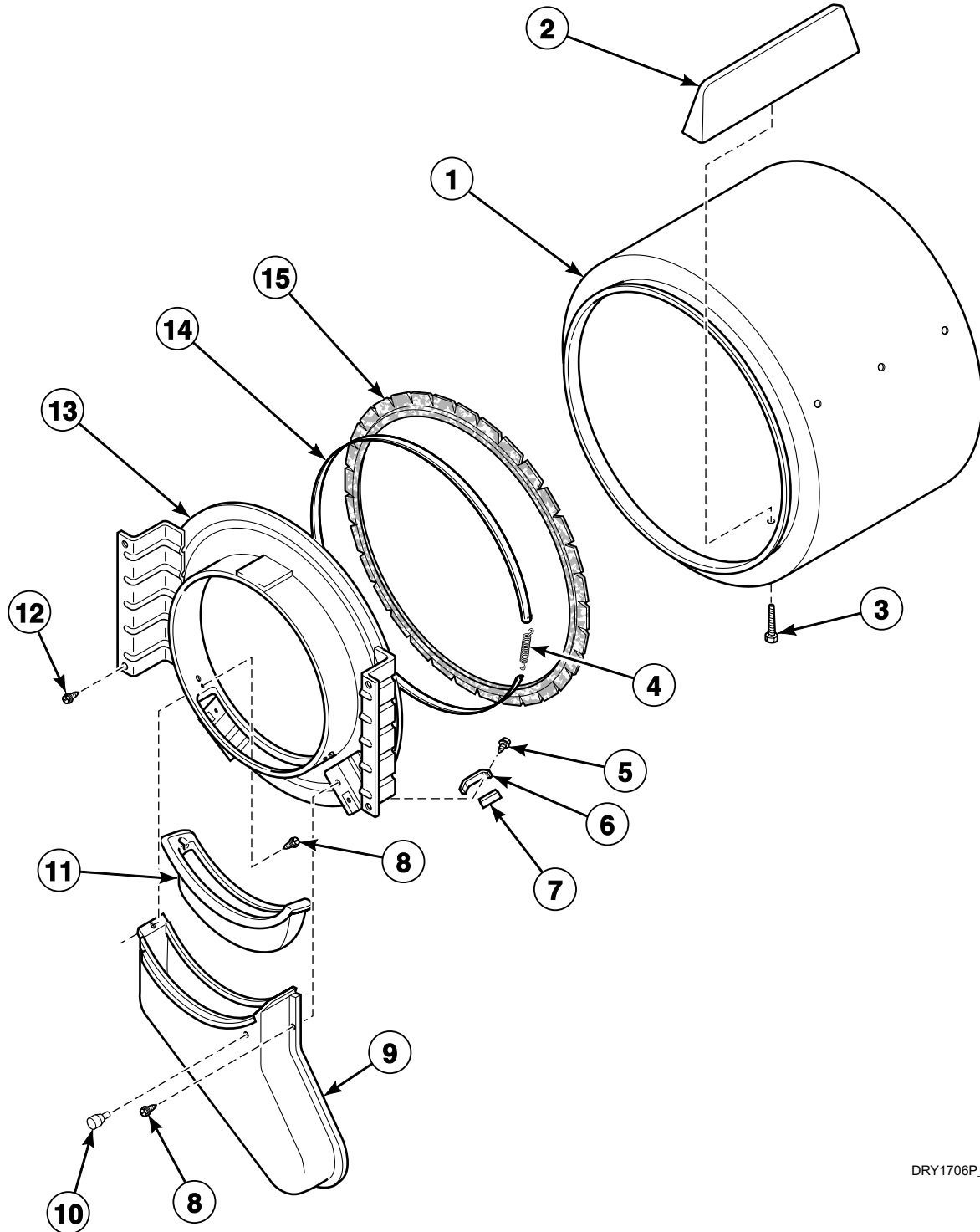
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Motor, Exhaust Fan and Belt

REF	PART NO.	DESCRIPTION	COMMENTS
1	23222	Screw	
2	56410	Thermostat	
3	23962	Screw	
4	511969P	Blower Housing and Cover Kit	
5	58044	Motor	Includes switch; 60 Hertz
	58056	Motor	50 Hertz
6	510180	Motor Mount Clamp	
7	N/A	Motor Switch	
8	56095	Cylinder Belt	
9	62541	Screw	
10	56062P	Motor Pulley Kit	60 Hertz
	56447	Motor Pulley Assembly	50 Hertz
11	20492	Washer	
12	503661	Screw	
13	510139P	Blower Fan Assembly	
14	501086	Screw	
15	61203	Thermostat Opening Cover	Use on models equipped with 1 cycle timer
16	56065	Seal	
17	N/A	Thermostat	Use on models equipped with 2 cycle or 5 cycle timers
18	510185	Idler Spring	
19	56156	Nut	
20	56461	Shaft	
21	510142P	Idler Wheel and Bearing Assembly	
22	23748	Retaining Ring	
23	N/A	Screw	
24	511227	Motor Mount and Idler Assembly	
25	52549	Washer	
26	N/A	Idler Lever	
27	52566	Nut	
28	510060	Motor Mount	

N/A = Part no longer available

Front Bulkhead, Air Duct, Felt Seal and Cylinder



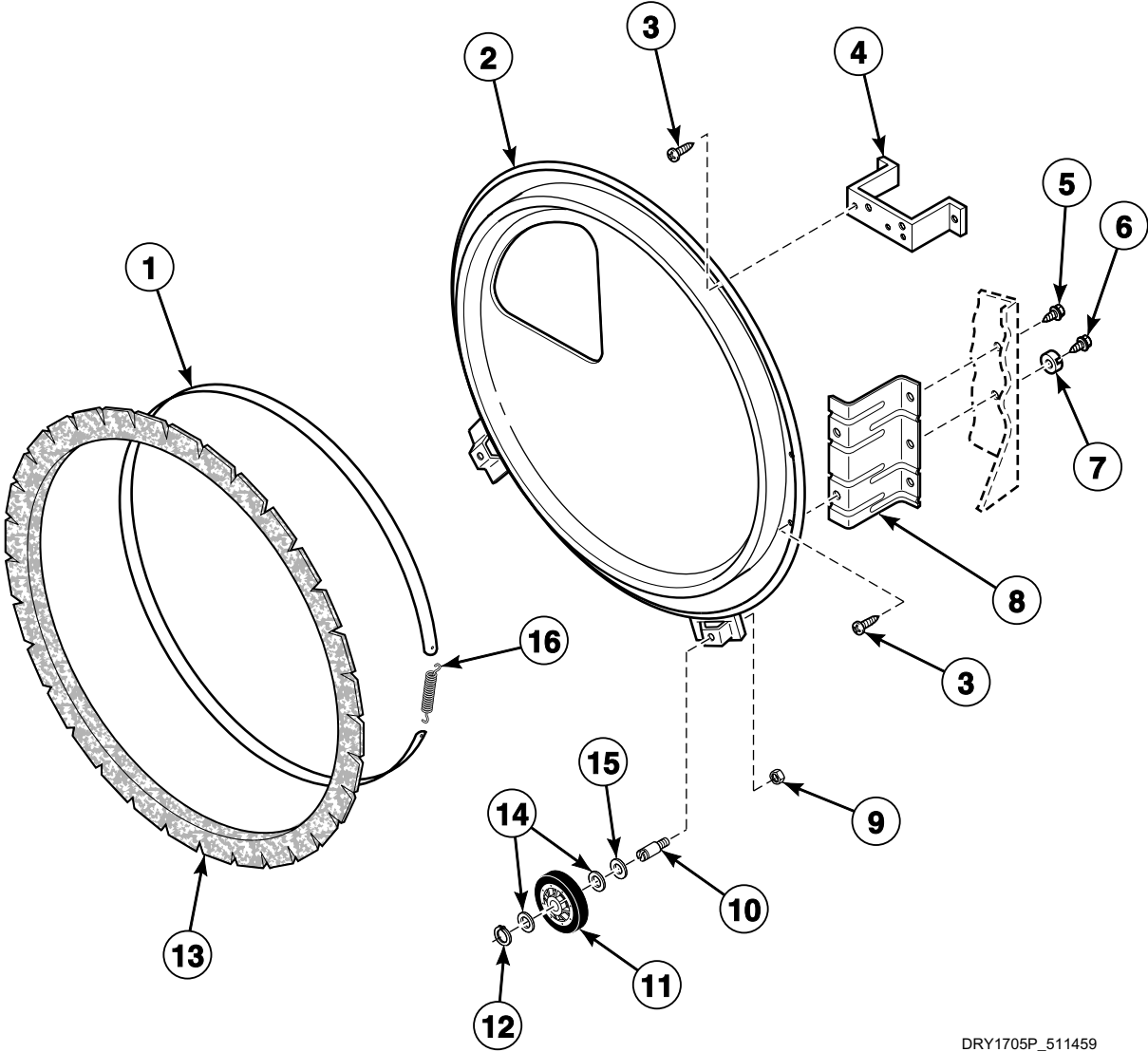
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Front Bulkhead, Air Duct, Felt Seal and Cylinder

REF	PART NO.	DESCRIPTION	COMMENTS
1	60645P	Cylinder Assembly	Includes item 2
2	61399	Cylinder Baffle	
3	62588	Screw	
4	52310	Spring	
5	23222	Screw	
6	61448	Cylinder Glide	
7	56058	Felt Pad	
8	33561	Screw	
9	60786	Air Duct Assembly	
10	N/A	Bumper	
11	61376P	Lint Filter	
12	503661	Screw	
13	N/A	Front Bulkhead Assembly	
14	56090	Seal Strap	
15	56088	Seal Assembly	

N/A = Part no longer available

Rear Bulkhead, Felt Seal and Cylinder Roller



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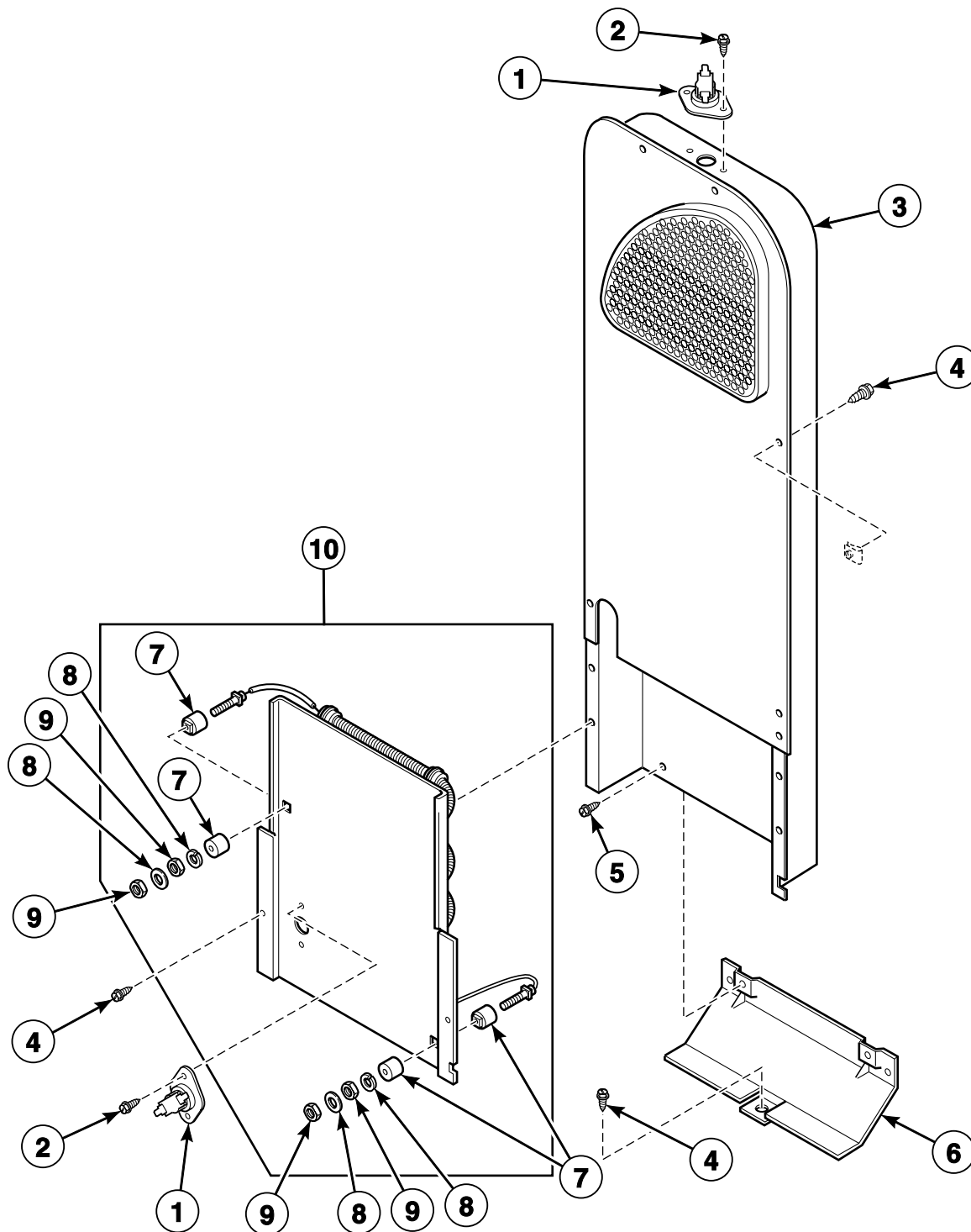
Rear Bulkhead, Felt Seal and Cylinder Roller

REF	PART NO.	DESCRIPTION	COMMENTS
1	56090	Seal Strap	
2	61135P	Rear Bulkhead Assembly	
3	M400664	Screw	
4	N/A	Terminal Block Bracket	
5	503661	Screw	
6	52909	Screw	Green
7	51474	Washer	
8	N/A	Rear Bulkhead Bracket	
9	56156	Nut	
10	56461	Shaft	
11	62649	Cylinder Roller	
12	23748	Retaining Ring	
13	56088	Seal Assembly	
14	52549	Washer	
15	23886	Washer	
16	52310	Spring	

N/A = Part no longer available

Heater Duct and Element Assembly

Models KE5003-1102 and KE5003-4562



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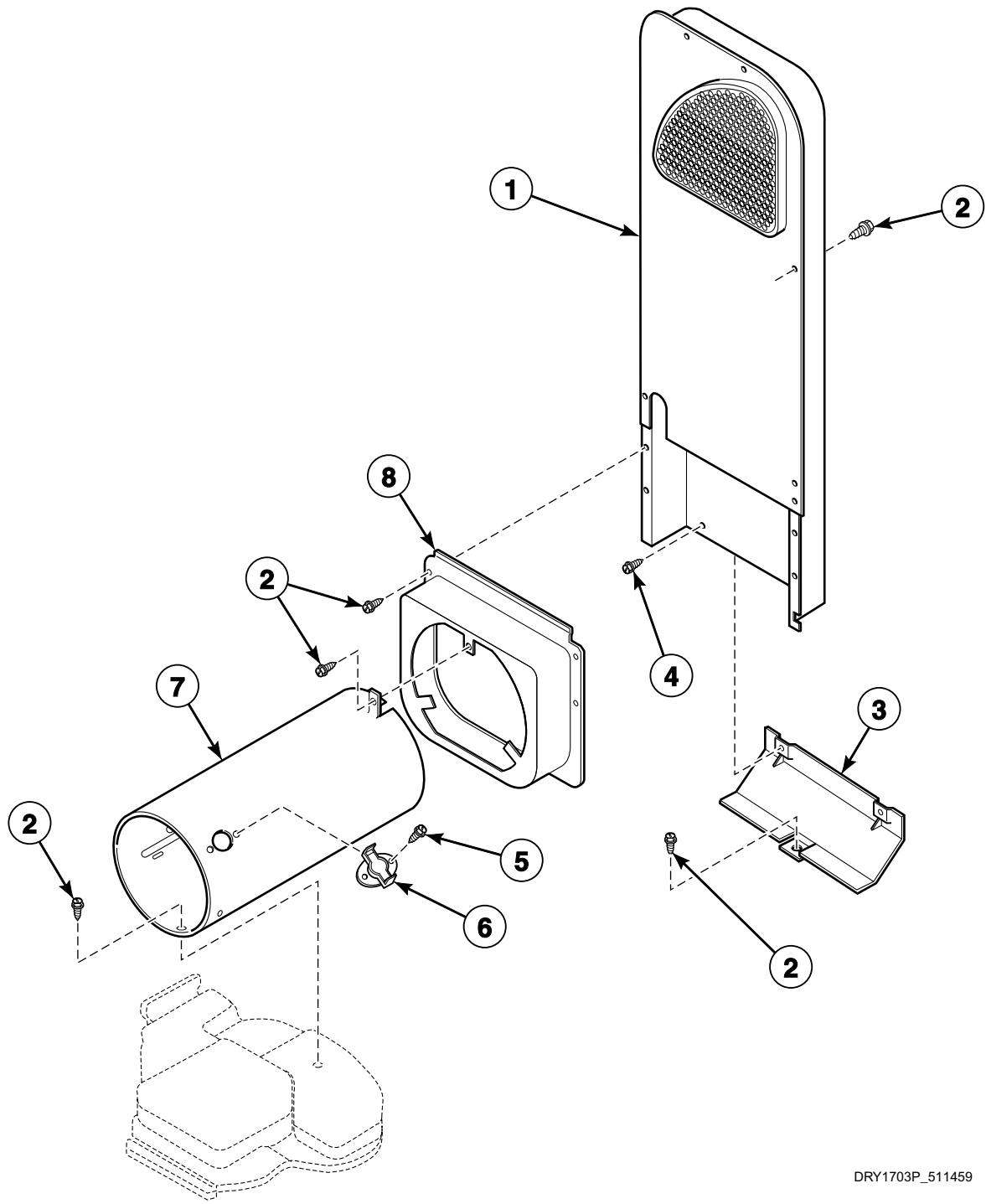
Heater Duct and Element Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	57239	Thermostat	Optional on some models
2	23222	Screw	
3	500180P	Heater Duct Assembly	Models equipped with item 1
	510025P	Heater Duct and Screw Assembly	All other models
4	503661	Screw	
5	51780	Screw	
6	60952	Heat Duct Shield	
7	N/A	Terminal Bushings Assembly	
8	56552	Washer	
9	Q6163	Nut	
10	61928	Heater Kit Assembly	208 Volt; 4.75 kW; White
	61927	Heater Kit Assembly	230 Volt; 5.0 kW
	61929	Heater Kit Assembly	240 Volt; 4.8 kW
	61930	Heater Kit Assembly	240 Volt; 4.0 kW
	61931	Heater Kit Assembly	240 Volt; 3.1 kW

N/A = Part no longer available

Heater Duct Assembly

Model KG5009-1102



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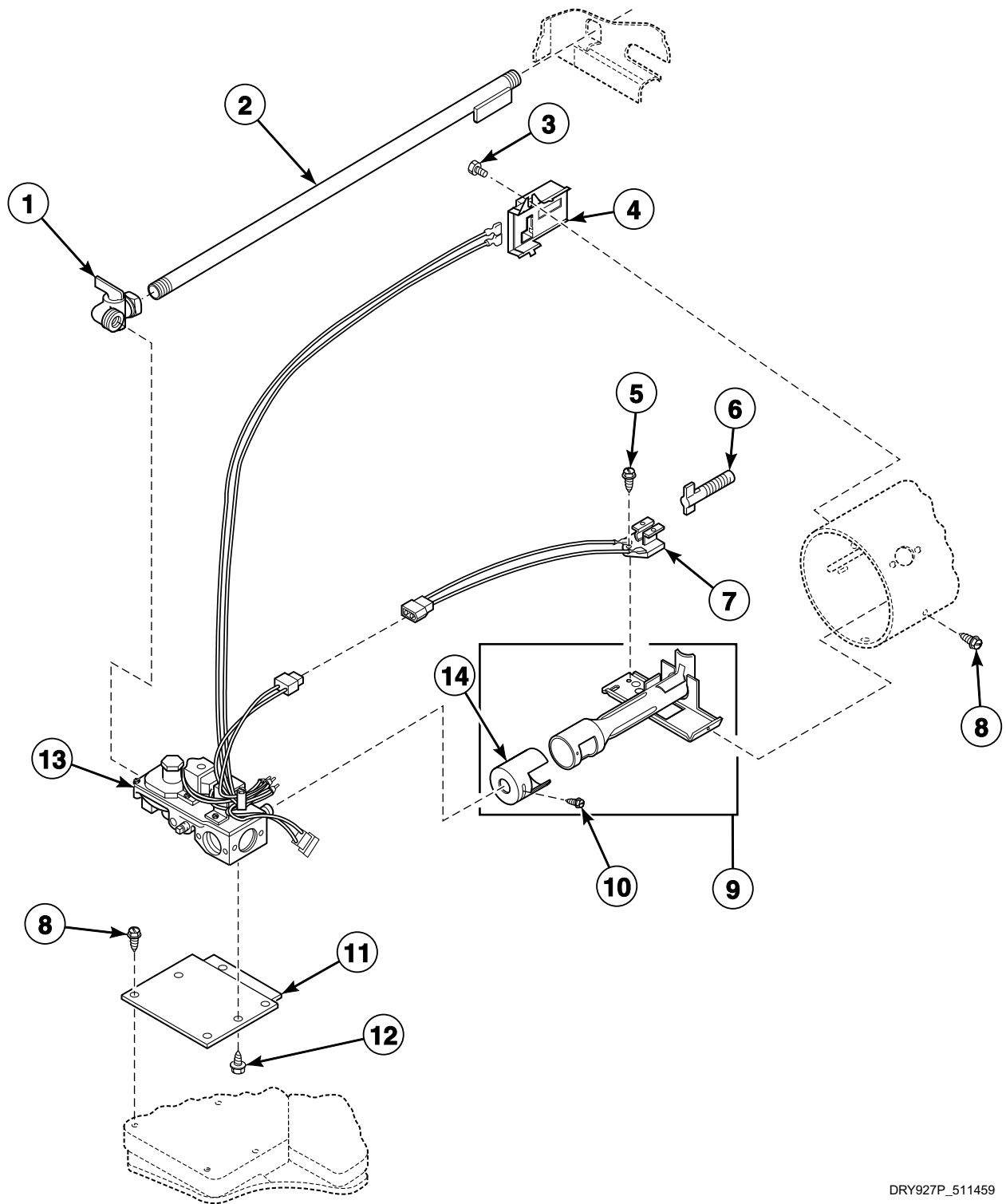
Heater Duct Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	510025P	Heater Duct and Screw Assembly	
2	503661	Screw	
3	60952	Heat Duct Shield	
4	51780	Screw	
5	23222	Screw	
6	489P3	Thermostat and Plate Kit	
7	N/A	Combustion Duct	
8	510101	Heat Duct Shroud	

N/A = Part no longer available

Gas Valve, Igniter and Gas Conversion Kits

Model KG5009-1102



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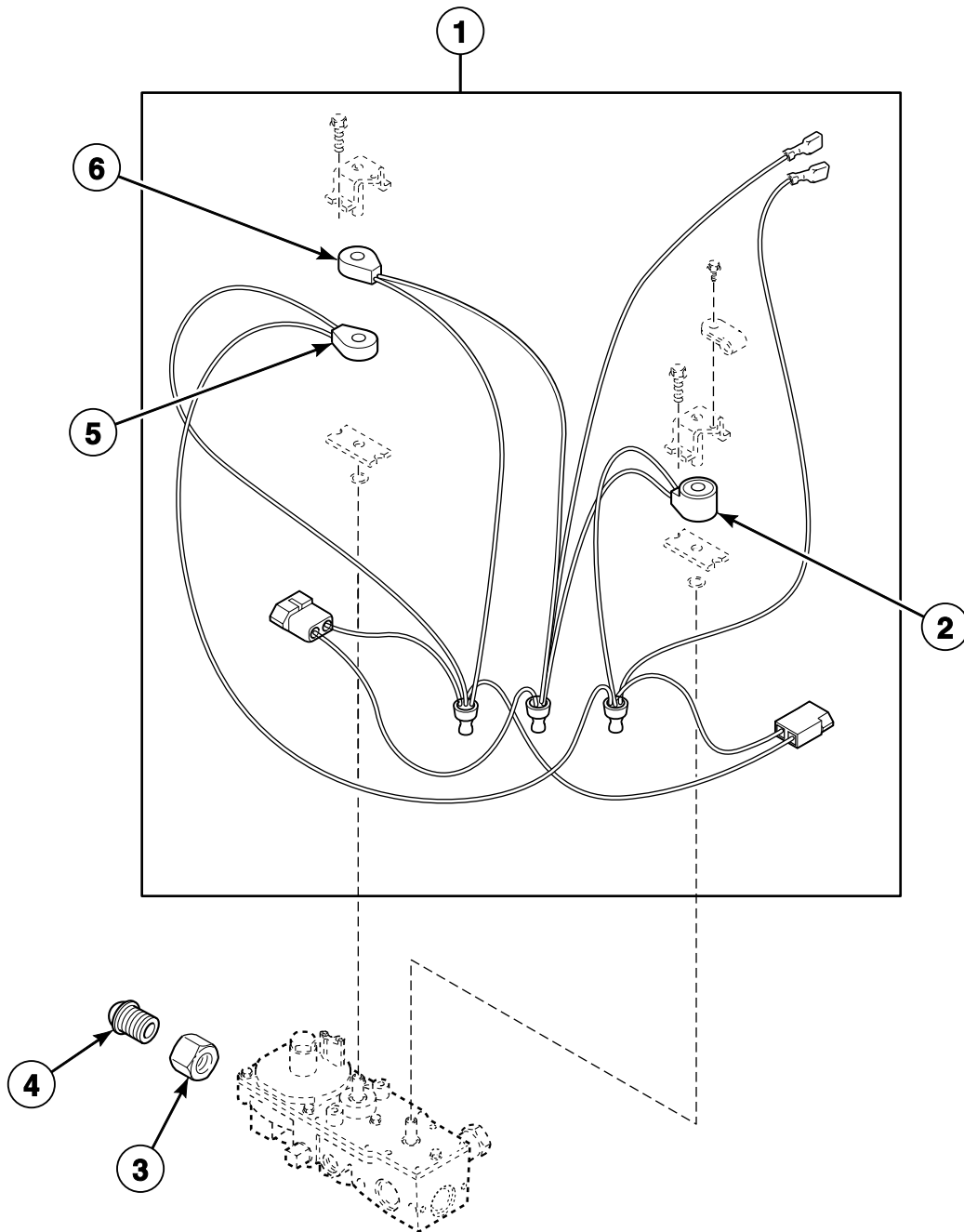
Gas Valve, Igniter and Gas Conversion Kits

REF	PART NO.	DESCRIPTION	COMMENTS
	56412	L.P. Conversion Kit Assembly	To convert dryers from Natural Gas (N.G.) or Mixed Gas to Liquid Petroleum Gas (L.P.)
	N/A	N.G. Conversion Kit Assembly	To convert dryers from L.P. to N.G. or Mixed Gas
1	510205	Elbow Shut-Off Valve	
2	N/A	Lead-In Pipe Assembly	
3	23222	Screw	
4	510213	Sensor	
5	N/A	Screw	
6	55438	Igniter	
7	M409136	Spring and Connector Assembly	
8	503661	Screw	
9	510149P	Burner Assembly	
10	N/A	Screw	
11	N/A	Valve Mounting Bracket	
12	56124	Screw	
13	596P3	Gas Valve Conversion Kit	N.G. or Mixed Gas; 60 Hertz; Replaces 56225 Gas Valve Assembly
	N/A	Gas Valve	50 Hertz
14	N/A	Air Shutter	

N/A = Part no longer available

56225 Gas Valve Assembly

Model KG5009-1102



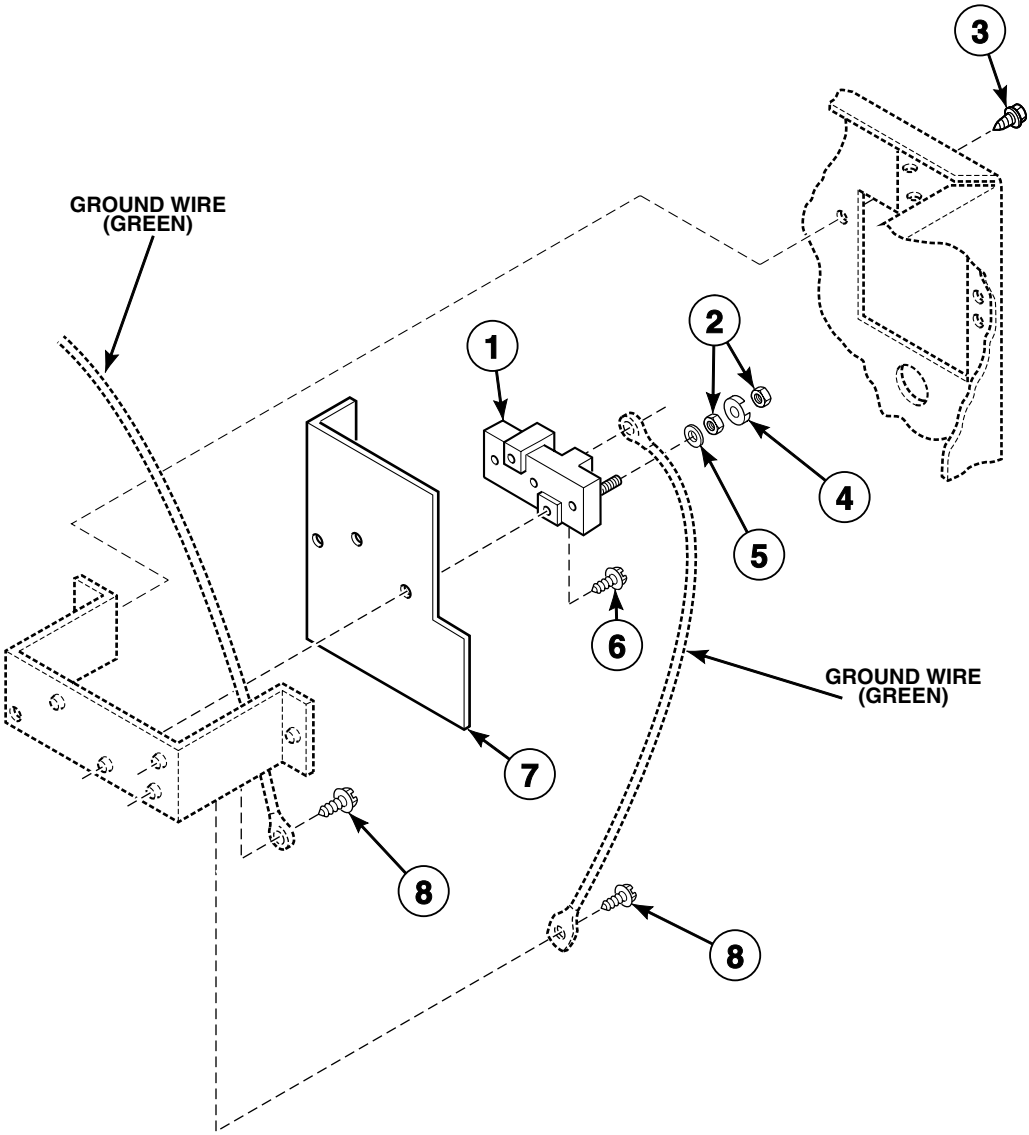
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56225 Gas Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	56225A	Coil Assembly Kit	60 Hertz
	N/A	Gas Valve Coil	50 Hertz
2	56225D	Secondary Coil	
3	N/A	Nut	
4	N/A	Nipple	
5	56225C	Booster Coil	
6	56225B	Holding Coil	

N/A = Part no longer available

Terminal Block

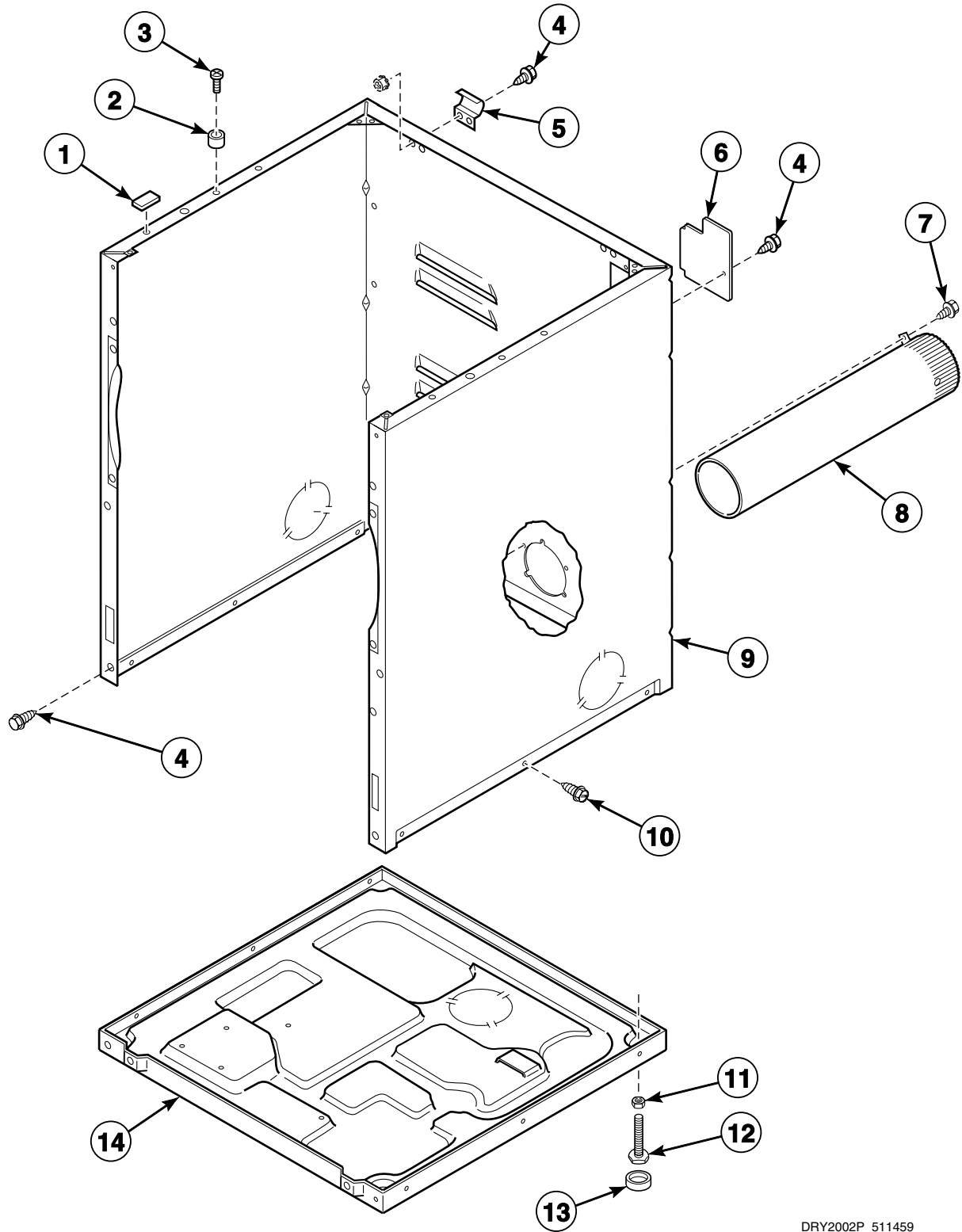


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Terminal Block

REF	PART NO.	DESCRIPTION	COMMENTS
1	50854	Terminal Block	
2	Q6163	Nut	
3	503661	Screw	
4	51474	Washer	
5	56552	Washer	
6	Q6535	Screw	
7	56087	Terminal Block Shield	
8	52909	Screw	

Cabinet, Exhaust Duct and Base



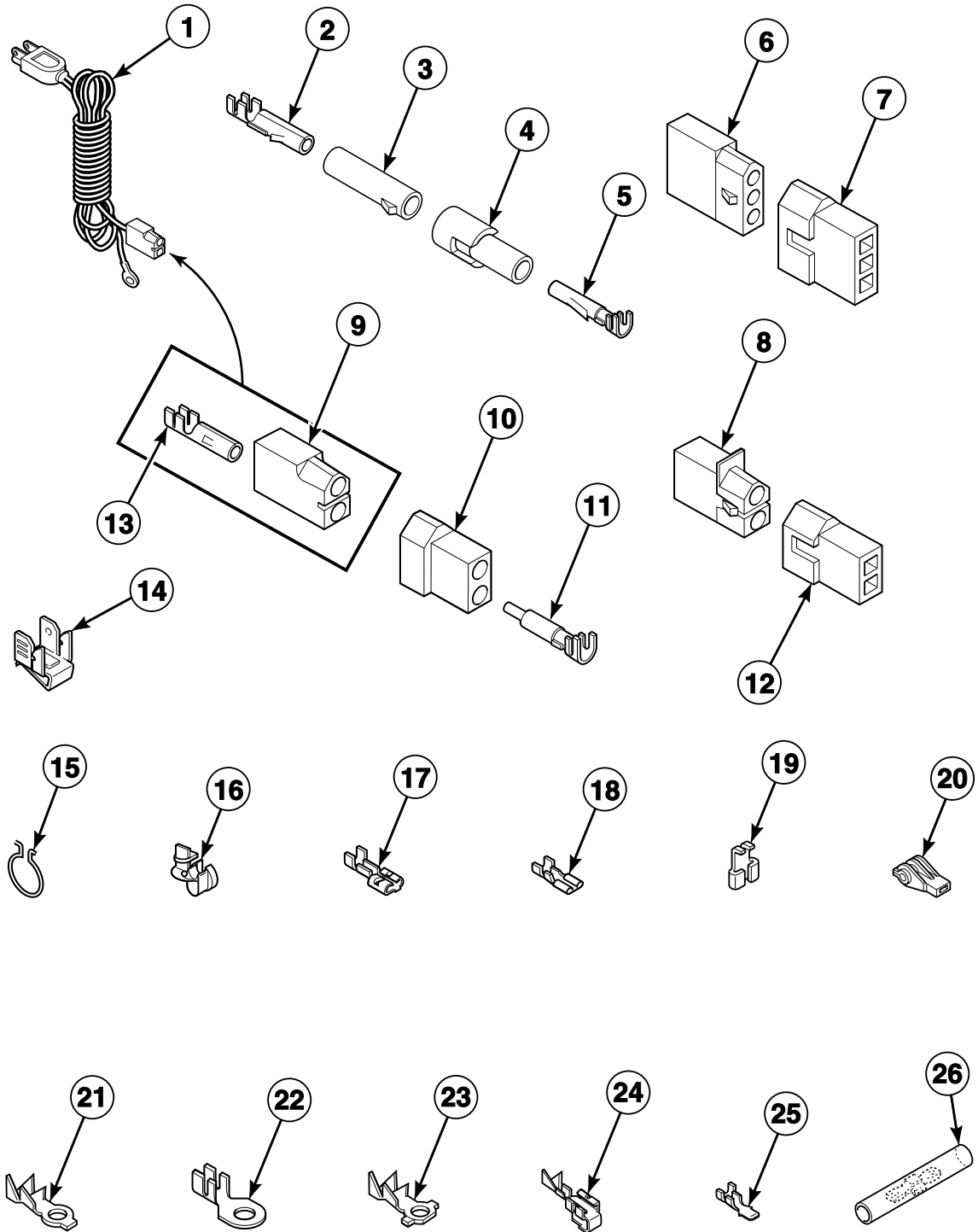
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Cabinet, Exhaust Duct and Base

REF	PART NO.	DESCRIPTION	COMMENTS
1	56128	Bumper Pad	
2	56079	Panel Locator	
3	39733	Screw	
4	503661	Screw	
5	N/A	Top Hinge	
6	60821	Access Cover Plate	
7	33561	Screw	
8	N/A	Exhaust Duct Assembly	
9	N/A	Dryer Cabinet Assembly	
10	52909	Screw	
11	20274	Nut	
12	52696	Screw	
13	70282	Rubber Foot	
14	N/A	Base Assembly	

N/A = Part no longer available

Lead-In Cord and Terminals



DRY1991P_511459

Lead-In Cord and Terminals

REF	PART NO.	DESCRIPTION	COMMENTS
1	56222	Lead-In Cord	
2	00117	Female Pin Terminal	
3	26301	Molex Receptacle	
4	26302	1 Circuit Plug	
5	00116	Male Pin Terminal	
6	23039	3 Circuit Receptacle	
7	23040	Plug	
8	56451	2 Circuit Receptacle	
9	56265	2 Circuit Receptacle	
10	56266	2 Circuit Plug	
11	00127	Male Pin Terminal	
12	56448	2 Circuit Plug	
13	00130	Female Pin Terminal	
14	00161	Grounding Clip	
15	51291	Wire Clip	
16	38384	Strain Relief	
17	00223	Female Spade Terminal	Large spade
18	00112	Female Spade Terminal	Small spade
19	00120	Female Flag Terminal	
20	70210	Insulator	Blue
21	00110	Ring Terminal	No. 10; Small shank
22	00111	Ring Terminal	No. 10; Large shank
23	00113	Ring Terminal	14 ring
24	00114	Female Spade Terminal	
25	00139	Male Tab Terminal	1/4 inch
26	21091	Connector	

Wire Harnesses and Wires

PART NO.	DESCRIPTION	COMMENTS
N/A	Wire Harness Assembly	
N/A	18 Gauge Wire	
N/A	12 Gauge Wire	

N/A = Part no longer available

NOTE: Individual wires are not available separately. Order complete harness, or order wire by the foot. When applying terminals to wires, it is recommended that the terminals be soldered to the wires.

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