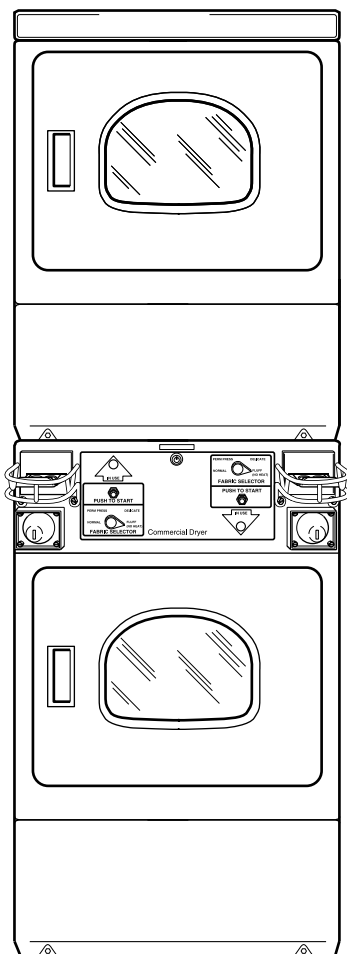


Stacked Dryers

Metered and Nonmetered

Refer to Page 3 for Model Numbers



D330P_505029

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

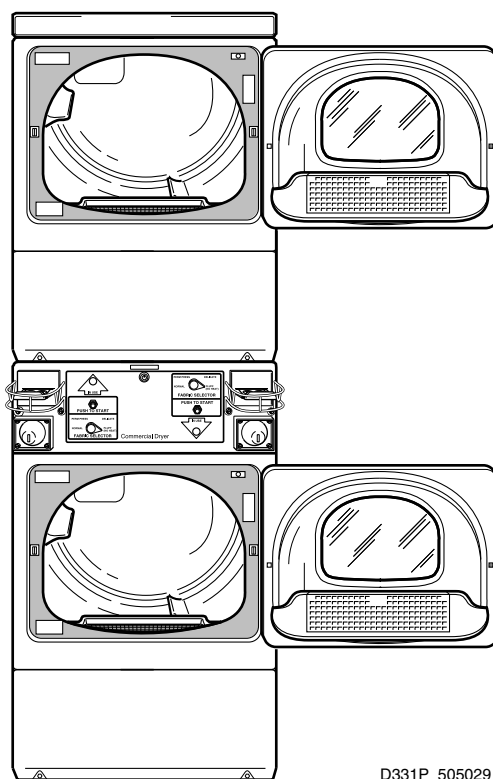
For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s) as shown.



D331P_505029

Model Identification

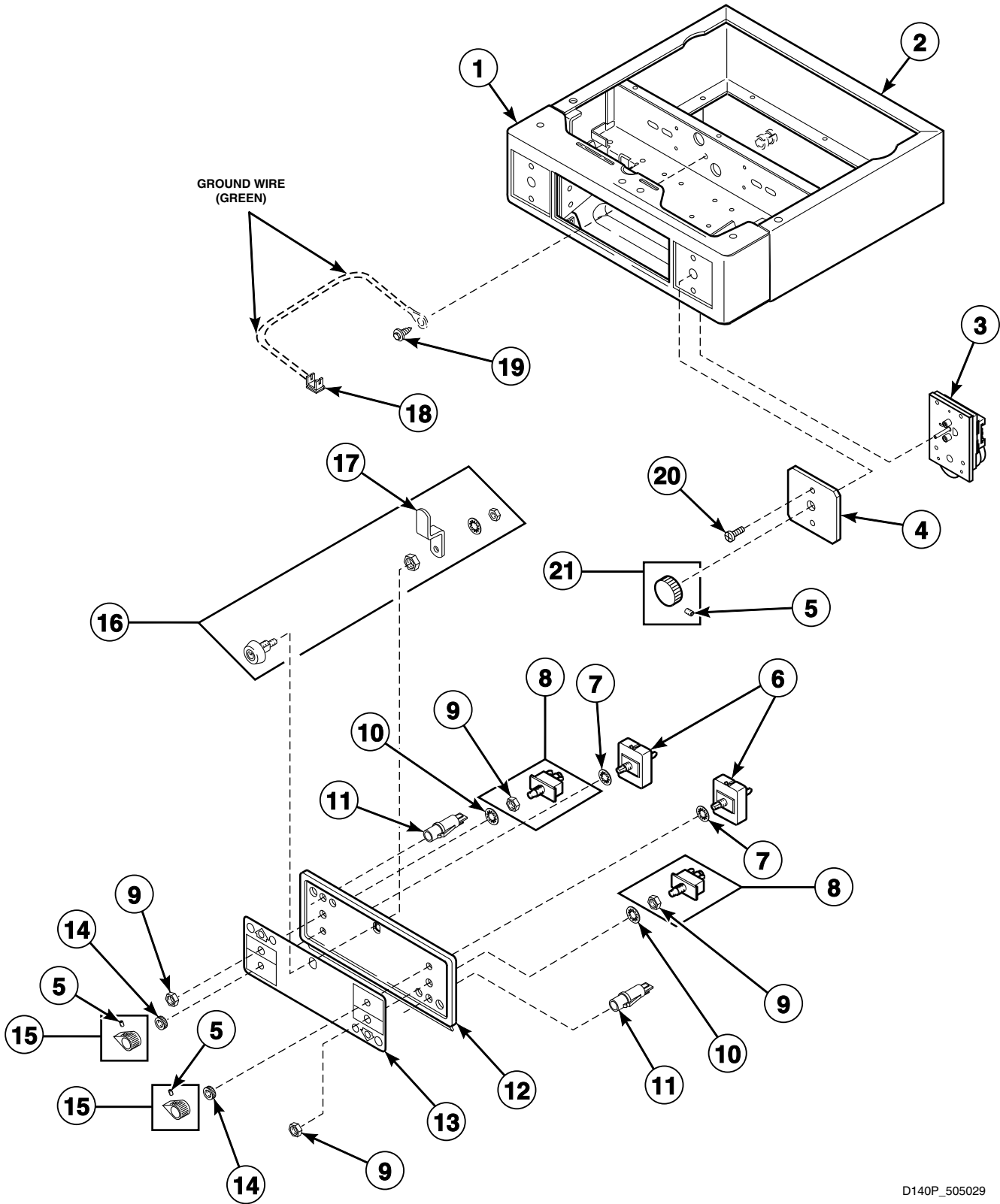
Information in this manual is applicable to these dryer models:

HSE117*A2802	HSE517*C2902	HSG119*A0902	SSE007*A3000	SSG119*A3000
HSE117*A2902	HSE617*C2802	HSG119*C0902	SSE117*A3000	SSG119*A3058
HSE117*C2802	HSE617*C2902	HSG519*A0902	SSE117*A4350	SSG119*A5412
HSE117*C2902	HSE717*A2802	HSG519*C0902	SSE117*A5412	SSG119*A5480
HSE517*A2802	HSE717*A2902	HSG619*C0902	SSE417*A3000	SSG419*A3000
HSE517*A2902	HSE717*C2802	HSG719*A0902	SSE417*A4350	SSG419*A3058
HSE517*C2802	HSE717*C2902	HSG719*C0902		

* Add Letter To Designate Color. L - Almond W - White

Control Panel and Controls - Nonmetered

Model SSE007*A3000



D140P_505029

Control Panel and Controls - Nonmetered

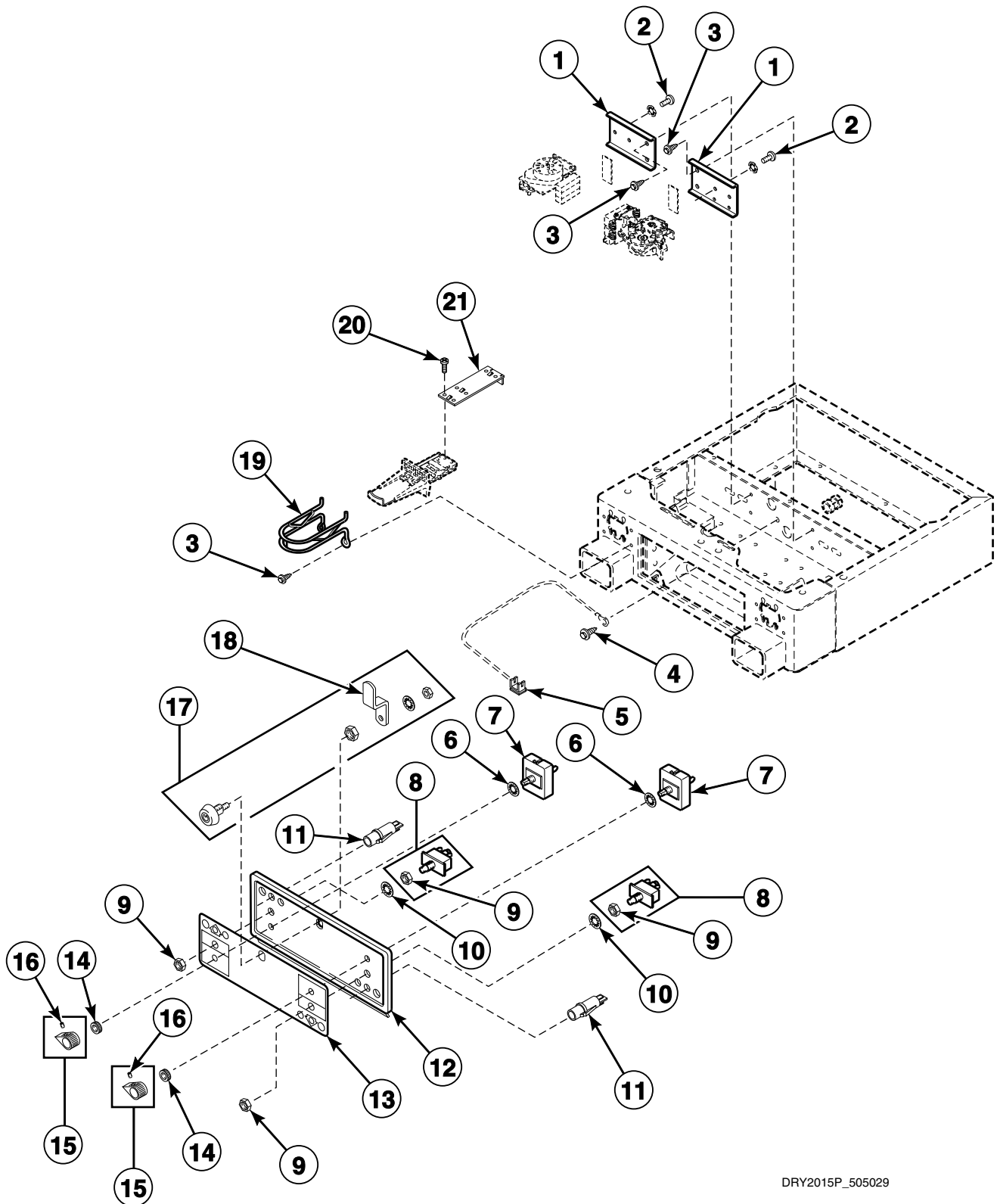
REF	PART NO.	DESCRIPTION	COMMENTS
1	500225WP	Security Cabinet Front	White
	500225LP	Security Cabinet Front	Almond
2	505753WP	Wrapper and Channel Assembly	White
	505753L	Wrapper and Channel Assembly	Almond
3	510525P	Timer	
4	500814	Timer Overlay	
5	N/A	Screw	
6	61512	Fabric Selector Switch	
7	91176	Washer	
8	55882	Switch Assembly	Includes item 9
9	52947	Nut	
10	25820	Washer	
11	32464	Light	
12	500228W	Control Panel and Bracket Assembly	White
	500228L	Control Panel and Bracket Assembly	Almond
13	504590	Graphic Overlay	
14	24205	Nut	
15	39897	Switch Knob	Includes item 5
16	27260P	Lock Kit	Includes item 17
17	27261	Lock Cam	
18	00161	Grounding Clip	
19	20530	Screw	
20	27328	Screw	
21	54678	Timer Knob	Includes item 5

* Add Letter To Designate Color. L - Almond W - White

N/A = Part no longer available

Control Panel and Controls - Coin Slide Ready

Models HSE117*A2802, HSE117*A2902, HSE117*C2802, HSE117*C2902, HSG119*A0902, HSG119*C0902, SSE117*A3000, SSE117*A4350, SSE117*A5412, SSG119*A3000, SSG119*A3058, SSG119*A5412 and SSG119*A5480



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Control Panel and Controls - Coin Slide Ready

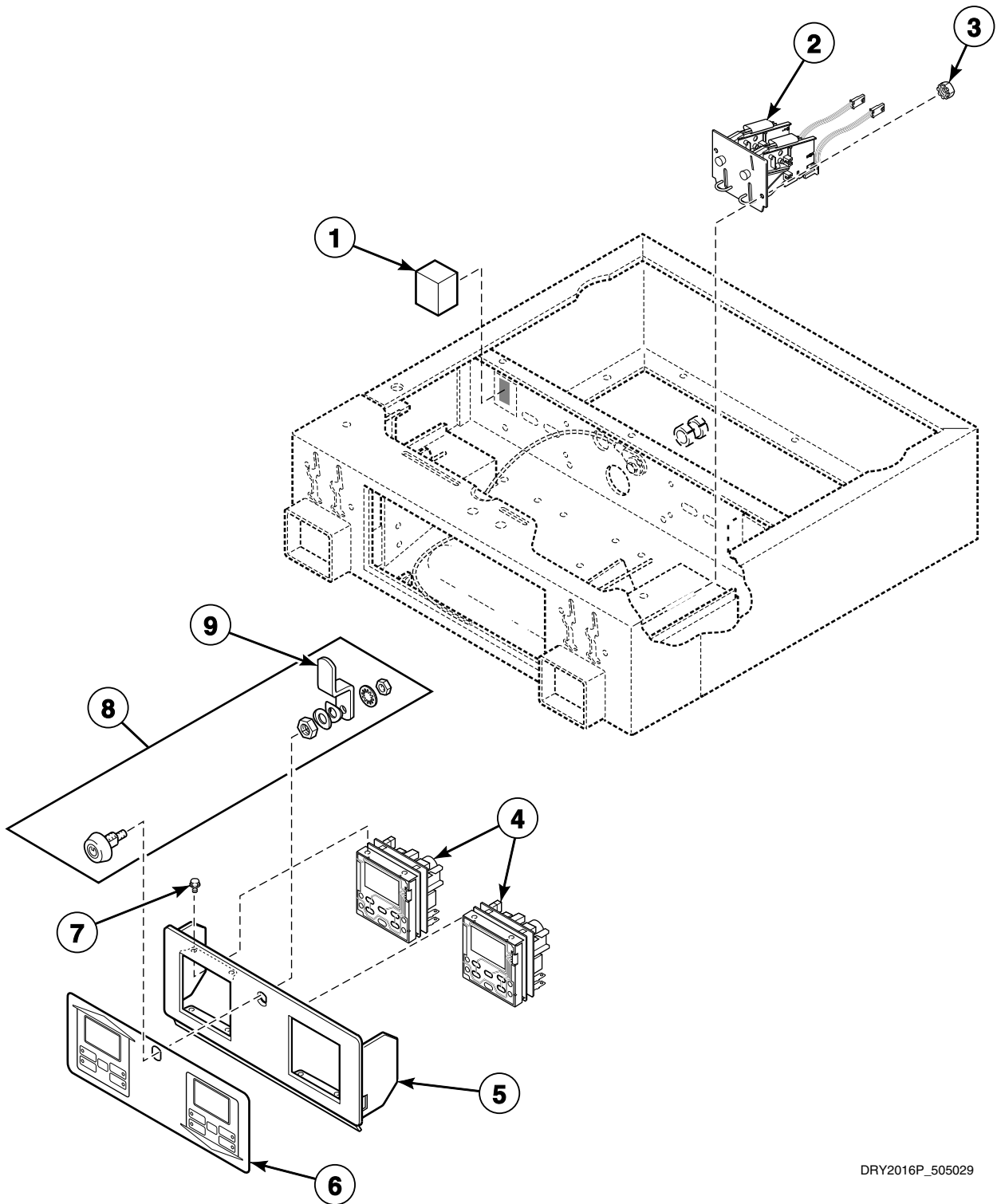
REF	PART NO.	DESCRIPTION	COMMENTS
	760P3	Stack Dryer Slide Extension Kit	Includes item 21
1	503017	Timer Bracket	
2	03203	Screw	
3	503661	Screw	
4	20530	Screw	
5	00161	Grounding Clip	
6	91176	Washer	
7	61512	Fabric Selector Switch	
8	55882	Switch Assembly	Includes item 9
9	52947	Nut	
10	25820	Washer	
11	32464	Light	125 Volt; Models HSE117*A2802, HSE117*A2902, HSE117*C2802, HSE117*C2902, HSG119*A0902 and HSG119*C0902
	32519	Light	250 Volt; All other models
12	500228W	Control Panel and Bracket Assembly	White
	500228L	Control Panel and Bracket Assembly	Almond
13	504590	Graphic Overlay	
14	24205	Nut	
15	39897	Switch Knob	Includes item 16
16	N/A	Screw	
17	27260P	Lock Kit	Includes item 18
18	27261	Lock Cam	
19	58181	Coin Slide Guard	
20	03950	Screw	
21	503455	Coin Slide Extension	

* Add Letter To Designate Color. L - Almond W - White

N/A = Part no longer available

Control Panel and Controls - Coin Drop

Models HSE517*A2802, HSE517*A2902, HSE517*C2802, HSE517*C2902, HSG519*A0902,
HSG519*C0902, SSE417*A3000, SSE417*A4350, SSG419*A3000 and SSG419*A3058



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Control Panel and Controls - Coin Drop

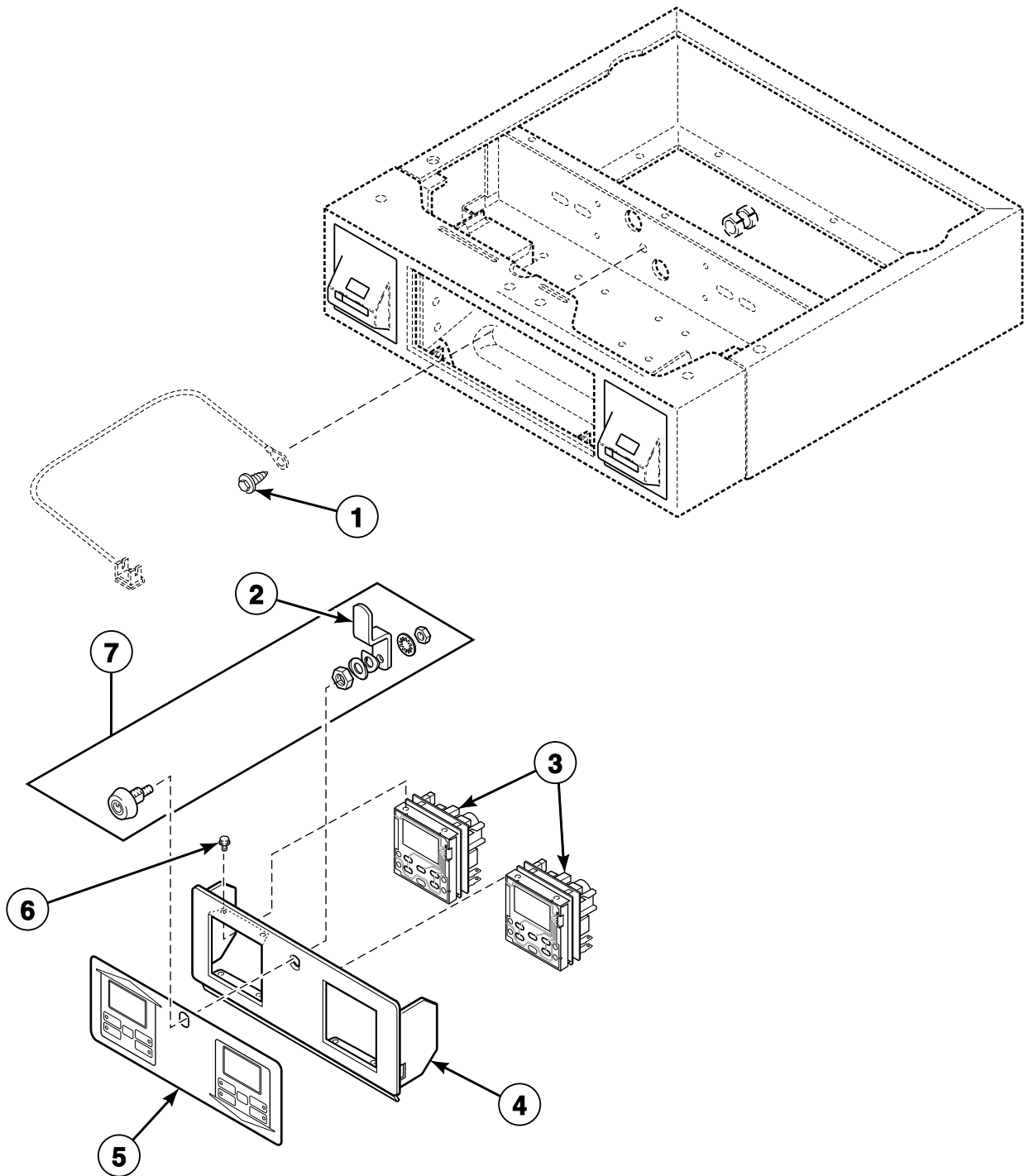
REF	PART NO.	DESCRIPTION	COMMENTS
1	38571	Multiplier Assembly	Models HSE517*A2802, HSE517*A2902, HSE517*C2802, HSE517*C2902, HSG519*A0902 and HSG519*C0902
2	200578P	Coin Drop Assembly	Models HSE517*A2802, HSE517*A2902, HSE517*C2802, HSE517*C2902, HSG519*A0902 and HSG519*C0902
3	29786	Nut	
4	M411883P	Control Kit	230 Volt; Includes item 7; Models SSE417*A3000, SSE417*A4350, SSG419*A3000 and SSG419*A3058
	M414050P	Control Kit	120 Volt; Includes item 7; All other models
5	N/A	Control Panel and Bracket Assembly	
6	504117	Graphic Overlay	Models SSE417*A3000, SSE417*A4350, SSG419*A3000 and SSG419*A3058
	505382	Graphic Overlay	All other models
7	501524	Screw	
8	27260P	Lock Kit	Includes item 9
9	27261	Lock Cam	

* Add Letter To Designate Color. L - Almond W - White

N/A = Part no longer available

Control Panel and Controls - Card Reader Ready and Installed

Models HSE617*C2802, HSE617*C2902, HSE717*A2802, HSE717*A2902, HSE717*C2802,
HSE717*C2902, HSG619*C0902, HSG719*A0902 and HSG719*C0902



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Control Panel and Controls - Card Reader Ready and Installed

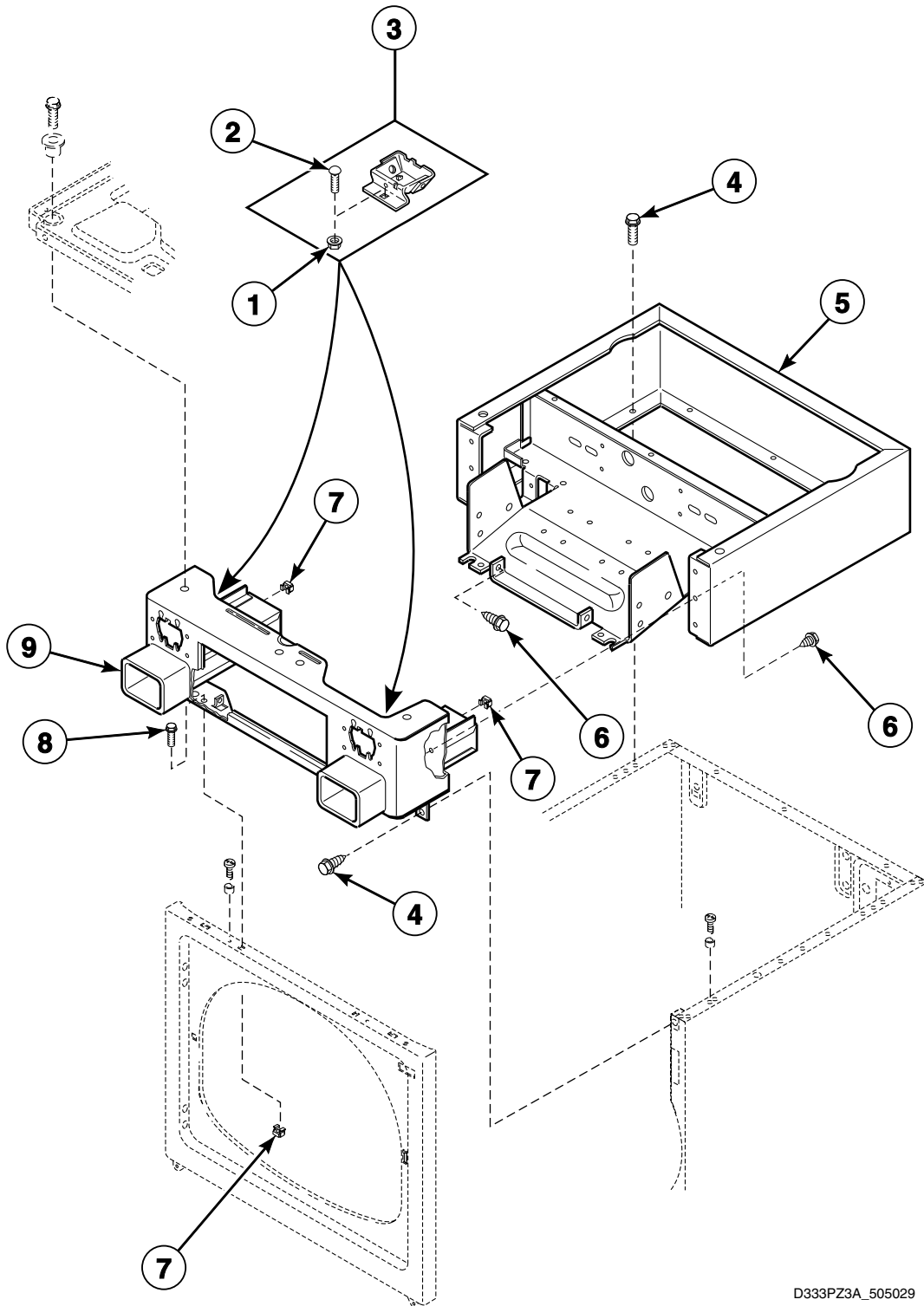
REF	PART NO.	DESCRIPTION	COMMENTS
1	20530	Screw	
2	27261	Lock Cam	
3	M414050P	Control Kit	Includes item 6
4	N/A	Control Panel and Bracket Assembly	
5	504117	Graphic Overlay	
6	501524	Screw	
7	27260P	Lock Kit	Includes item 2

* Add Letter To Designate Color. L - Almond W - White

N/A = Part no longer available

Control Cabinet - Coin Slide Ready

Models HSE117*A2802, HSE117*A2902, HSE117*C2802, HSE117*C2902, HSG119*A0902, HSG119*C0902, SSE117*A3000, SSE117*A4350, SSE117*A5412, SSG119*A3000, SSG119*A3058, SSG119*A5412 and SSG119*A5480



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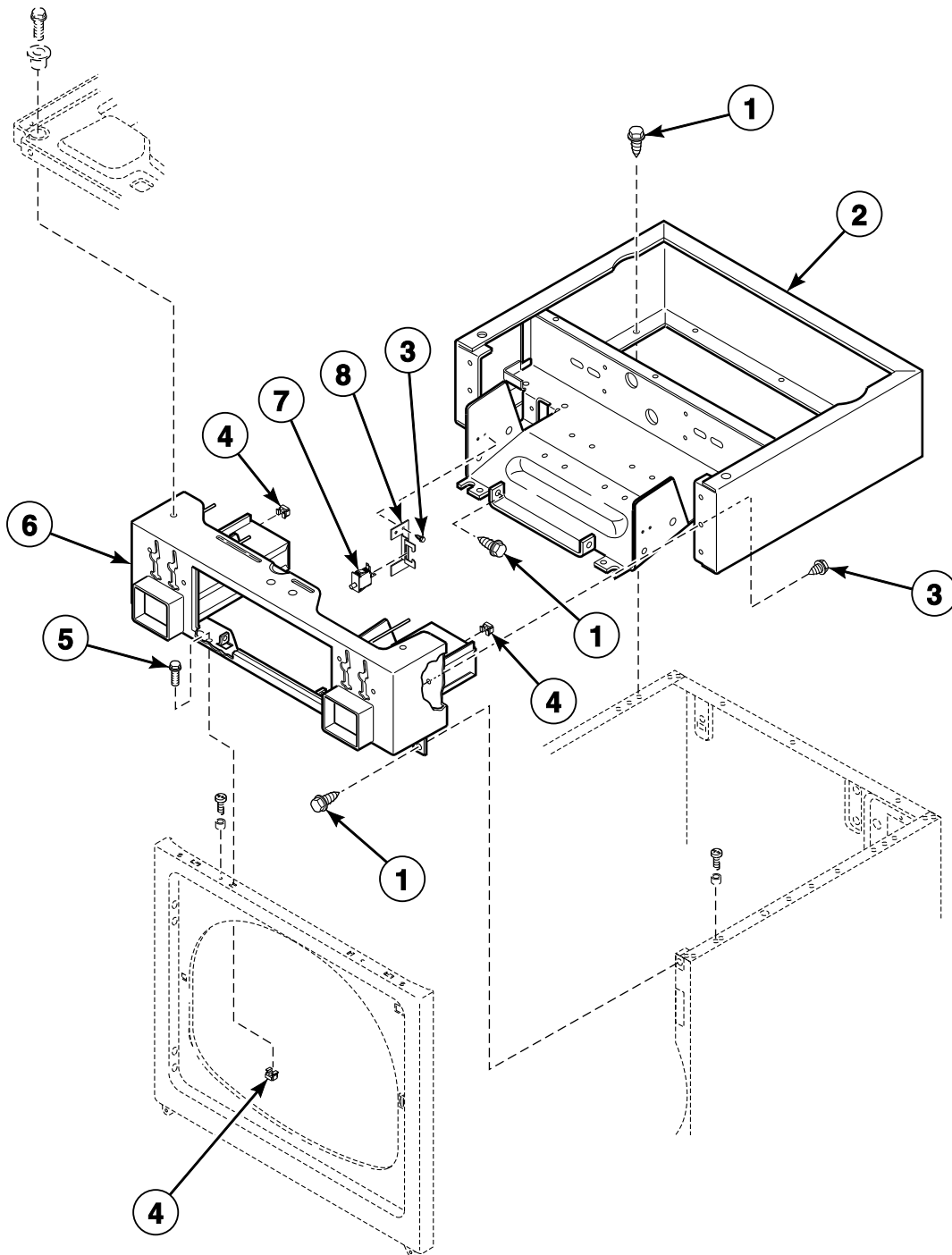
Control Cabinet - Coin Slide Ready

REF	PART NO.	DESCRIPTION	COMMENTS
1	29796	Nut	
2	29651	Bolt	
3	523P3	Coin Funnel Kit	Includes item 1 and 2
4	503661	Screw	
5	505753WP	Wrapper and Channel Assembly	White
	505753L	Wrapper and Channel Assembly	Almond
6	503688	Screw	
7	80077	Nut	
8	502431	Screw	
9	511522WP	Security Cabinet Front Assembly	White
	511522LP	Security Cabinet Front Assembly	Almond

* Add Letter To Designate Color. L - Almond W - White

Control Cabinet - Coin Drop

Models HSE517*A2802, HSE517*A2902, HSE517*C2802, HSE517*C2902, HSG519*A0902, HSG519*C0902, SSE417*A3000, SSE417*A4350, SSG419*A3000 and SSG419*A3058



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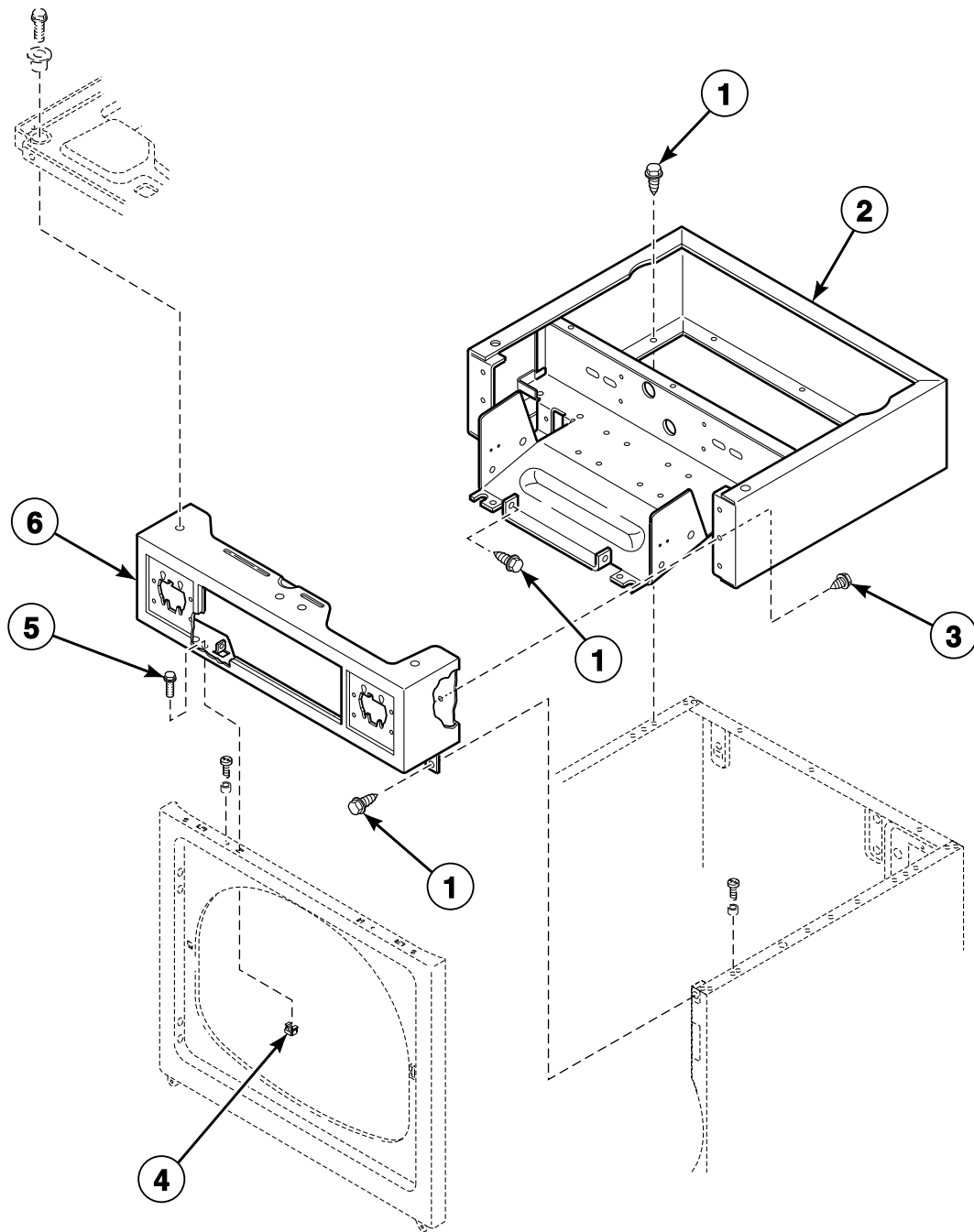
Control Cabinet - Coin Drop

REF	PART NO.	DESCRIPTION	COMMENTS
1	503661	Screw	
2	505753WP	Wrapper and Channel Assembly	White
	505753L	Wrapper and Channel Assembly	Almond
3	503688	Screw	
4	80077	Nut	
5	502431	Screw	
6	511632WP	Security Cabinet Front Assembly	White
	511632L	Security Cabinet Front Assembly	Almond
7	512973	Switch	
8	38087	Door Switch Bracket	

* Add Letter To Designate Color. L - Almond W - White

Control Cabinet - Card Reader Ready

Models HSE617*C2802, HSE617*C2902 and HSG619*C0902



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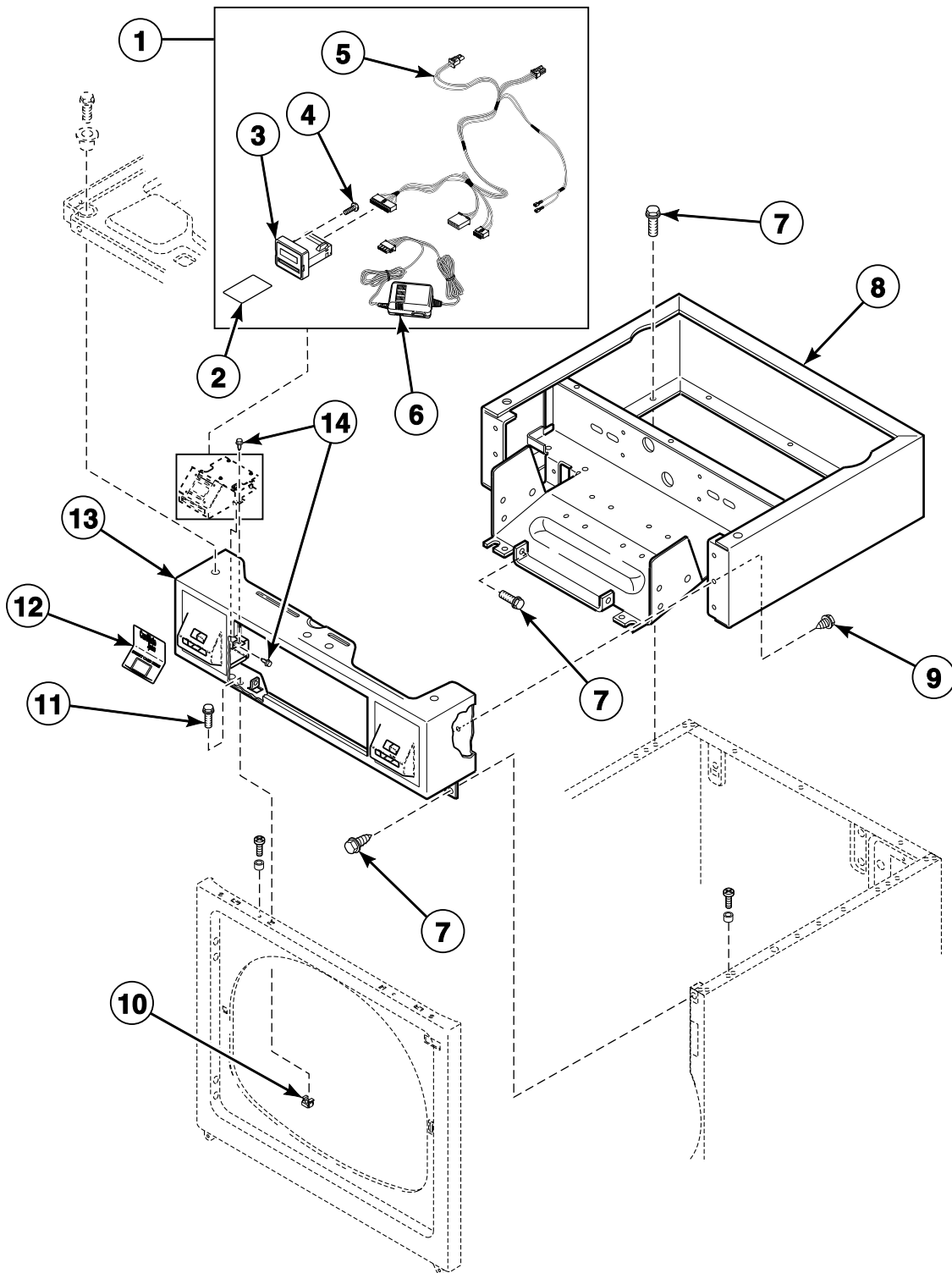
Control Cabinet - Card Reader Ready

REF	PART NO.	DESCRIPTION	COMMENTS
1	503661	Screw	
2	505753WP	Wrapper and Channel Assembly	White
	505753L	Wrapper and Channel Assembly	Almond
3	503688	Screw	
4	80077	Nut	
5	502431	Screw	
6	505227W	Security Cabinet Front Assembly	White
	505227L	Security Cabinet Front Assembly	Almond

* Add Letter To Designate Color. L - Almond W - White

Control Cabinet - Card Reader Installed

Models HSE717*A2802, HSE717*A2902, HSE717*C2802, HSE717*C2902, HSG719*A0902 and HSG719*C0902



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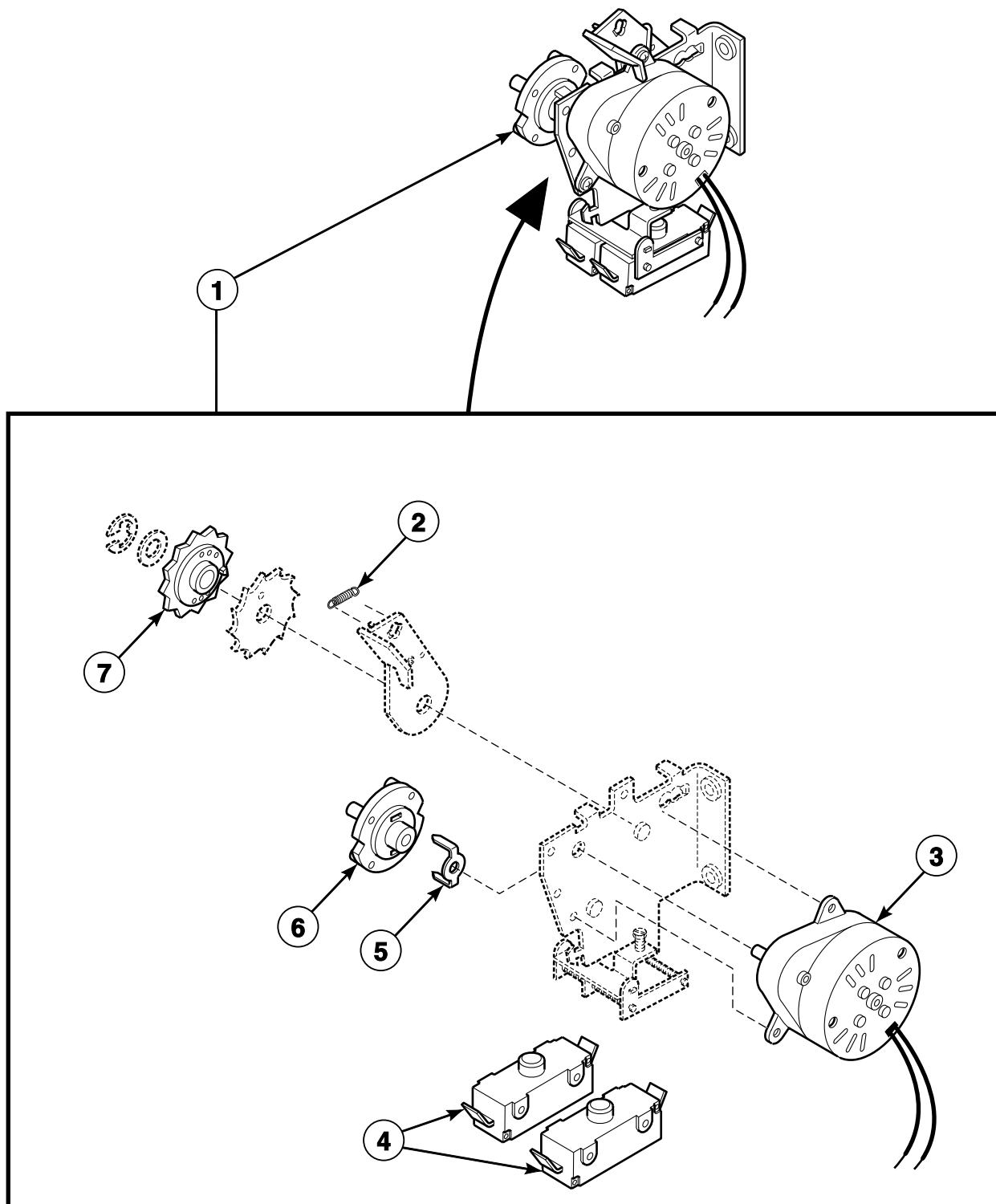
Control Cabinet - Card Reader Installed

REF	PART NO.	DESCRIPTION	COMMENTS
1	875P3	Card Reader Kit	
2	512499P	Programming Card	
3	512473	Card Reader	
4	512505	Bolt	
5	512501	Harness	
6	512496	Power Supply	
7	503661	Screw	
8	505753WP	Wrapper and Channel Assembly	White
	505753L	Wrapper and Channel Assembly	Almond
9	503688	Screw	
10	80077	Nut	
11	502431	Screw	
12	38192	Card Reader Instruction Overlay	
13	503428W	Security Cabinet Front Assembly	White; For use with 39685 Card Reader
	505227W	Security Cabinet Front Assembly	White; For use with 875P3 Card Reader Kit
	505227L	Security Cabinet Front Assembly	Almond; For use with 875P3 Card Reader Kit
14	503661	Screw	

* Add Letter To Designate Color. L - Almond W - White

Accumulator - Coin Slide Models

Models HSE117*A2802, HSE117*A2902, HSE117*C2802, HSE117*C2902, HSG119*A0902, HSG119*C0902, SSE117*A3000, SSE117*A4350, SSE117*A5412, SSG119*A3000, SSG119*A3058, SSG119*A5412 and SSG119*A5480



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Accumulator - Coin Slide Models

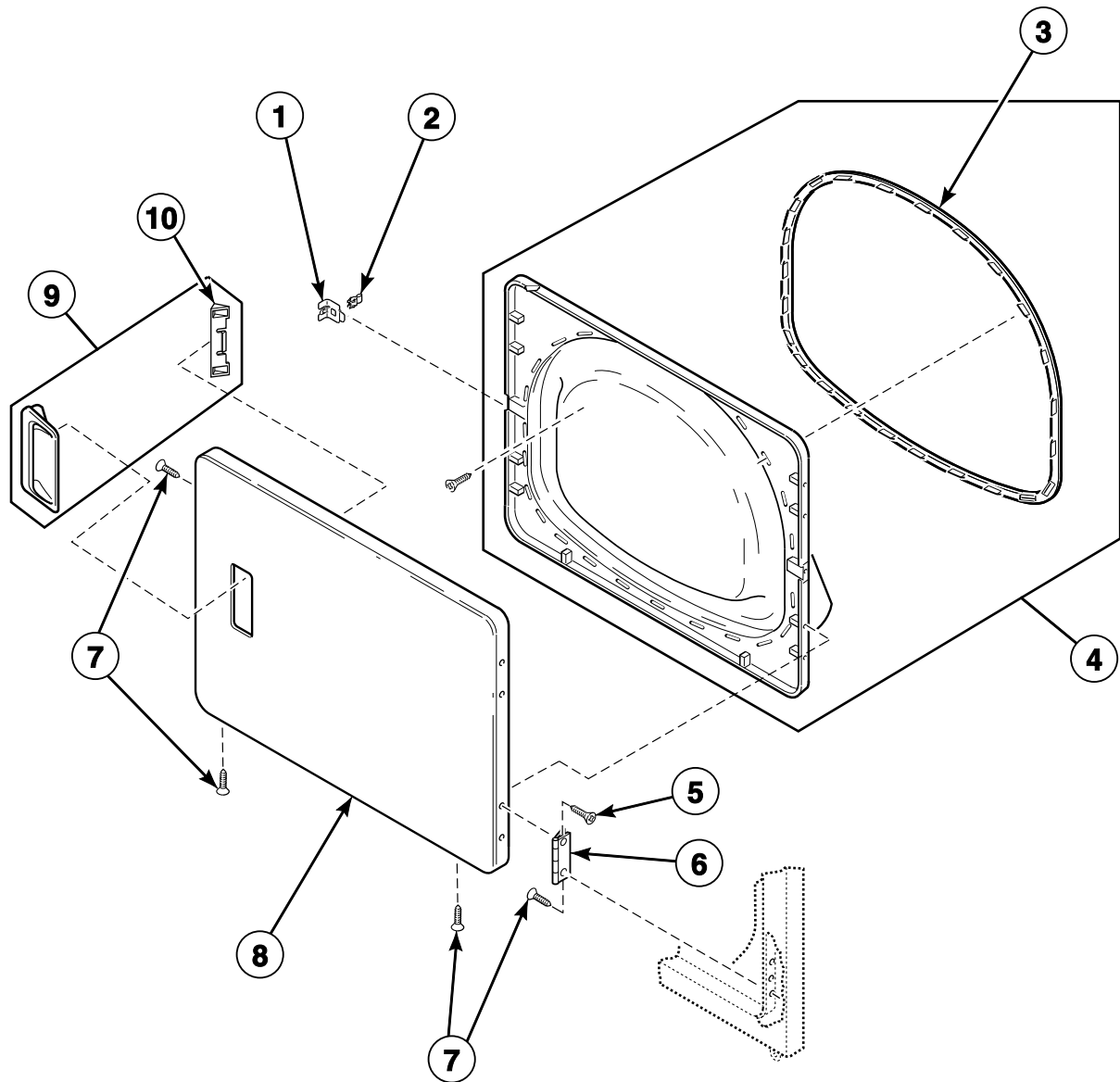
REF	PART NO.	DESCRIPTION	COMMENTS
1	510629P	Accumulator Replacement Kit	240 Volt/50 Hertz; Models SSE117*A3000, SSE117*A4350, SSG119*A3000 and SSG119*A3058
	510631P	Accumulator Replacement Kit	230 Volt/60 Hertz; Models SSE117*A5412, SSG119*A5412 and SSG119*A5480
	510628P	Accumulator Replacement Kit	120 Volt/60 Hertz; All other models
2	53244	Pawl Spring	
3	512017P	Timer Motor	
4	N/A	Switch	
5	M400754	Coin Meter Drive	
6	53240	Timing Cam	60 minute; 3 pin
	53241	Timing Cam	45 minute; 4 pin
	53242	Timing Cam	30 minute; 6 pin
	53243	Timing Cam	20 minute; 9 pin
7	53239	Ratchet Wheel	

* Add Letter To Designate Color. L - Almond W - White

N/A = Part no longer available

Loading Door without Window

Model SSE007*A3000



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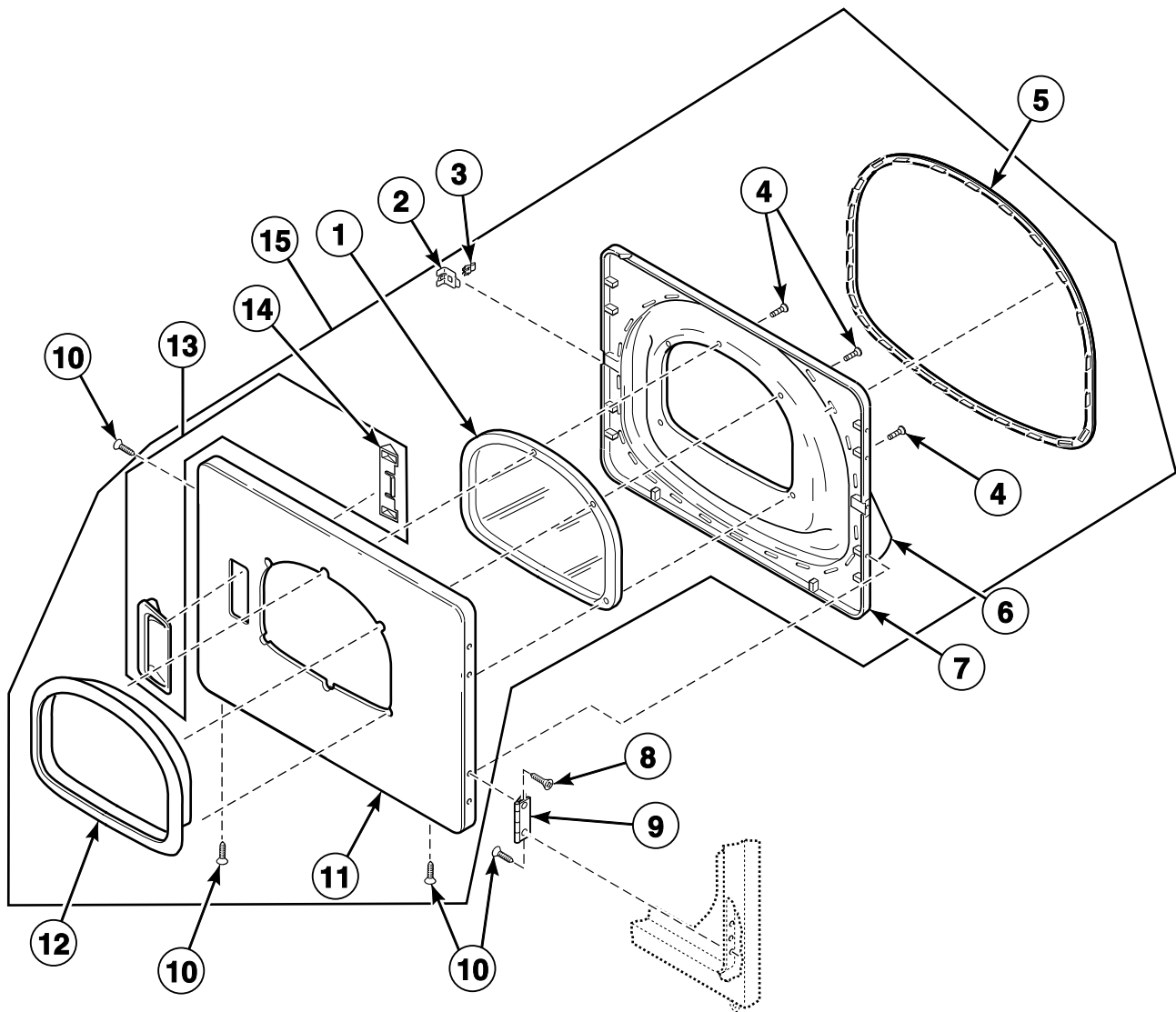
Loading Door without Window

REF	PART NO.	DESCRIPTION	COMMENTS
1	510127	Door Strike Mount	
2	510181	Door Strike	
3	510147P	Liner Door Seal	
4	510163WP	Liner, Seal and Grill Assembly	Includes item 3
5	505295	Screw	
6	503676	Hinge	
7	500226	Screw	
8	510013WP	Dryer Door	White
	510013LP	Dryer Door	Almond
9	510103WP	Door Pull and Wedge Kit	White; Includes item 10
	510103LP	Door Pull and Wedge Kit	Almond; Includes item 10
10	510129	Door Handle Wedge	

* Add Letter To Designate Color. L - Almond W - White

Loading Door with Window

All Models Except SSE007*A3000



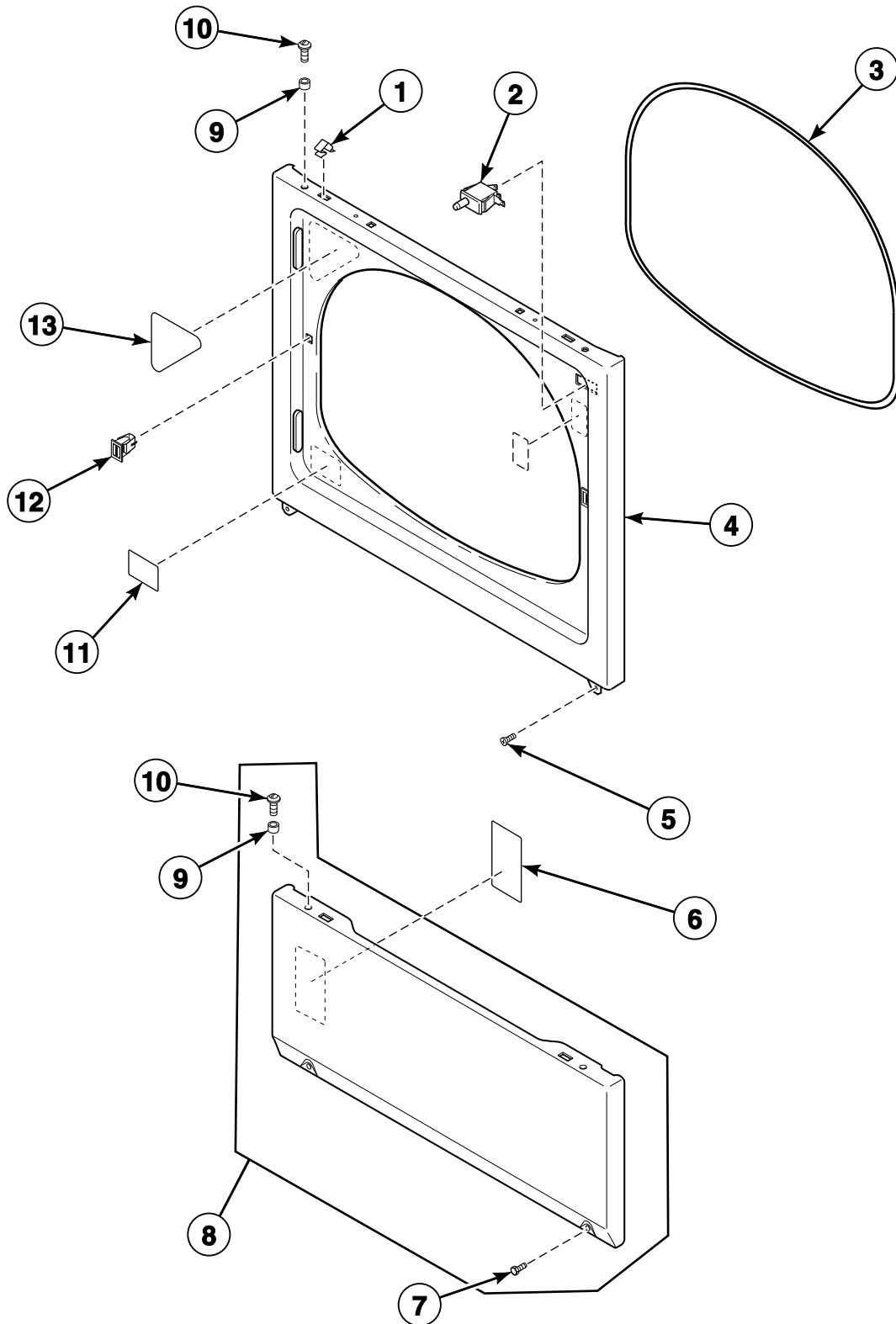
D357P_505029

Loading Door with Window

REF	PART NO.	DESCRIPTION	COMMENTS
1	503982P	Dryer Door Window	
2	510127	Door Strike Mount	
3	510181	Door Strike	
4	505870	Screw	
5	510147P	Liner Door Seal	
6	503870W	Door Liner Grill	
7	510098W	Liner and Seal Assembly	Includes item 5
8	505295	Screw	
9	503676	Hinge	
10	500226	Screw	
11	510082WP	Dryer Door	White
	510082LP	Dryer Door	Almond
12	503981W	Window Trim	White
	503981L	Window Trim	Almond
13	510103WP	Door Pull and Wedge Kit	White; Includes item 14
	510103LP	Door Pull and Wedge Kit	Almond; Includes item 14
14	510129	Door Handle Wedge	
15	511636WP	Door and Liner Assembly	White; Includes items 1-8 and 11-14
	511636LP	Door and Liner Assembly	Almond; Includes items 1-8 and 11-14

* Add Letter To Designate Color. L - Almond W - White

Access Panel, Front Panel and Seal



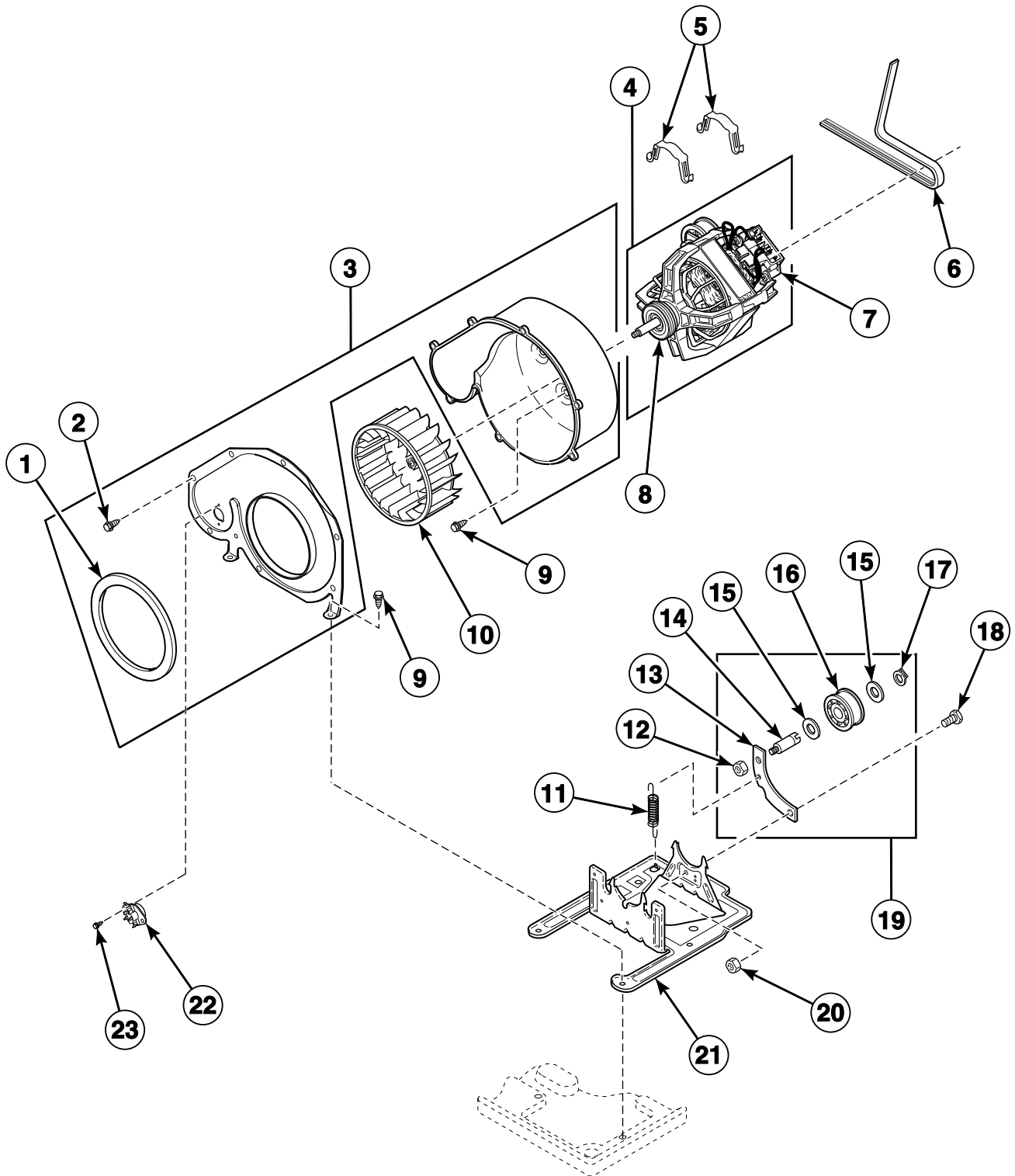
D313P_505029

Access Panel, Front Panel and Seal

REF	PART NO.	DESCRIPTION	COMMENTS
	282P4	Torx Bit	Use with 62853 Screw
	24161	Bit Holder	Use with 62853 Screw
1	28835	Speed Clip	Upper dryer only
2	512973	Switch	
3	511056	Front Panel Seal	
4	510066WP	Front Panel	White
	510066LP	Front Panel	Almond
5	503661	Screw	
6	502791	Venting Instruction Label	
7	33562	Screw	
	62853	Screw	Torx head; Optional for added security
8	514250WP	Access Panel Assembly	White
	510069LP	Access Panel	Almond
9	56079	Panel Locator	
10	39733	Screw	
11	502804	Clean Lint Label	Models SSE117*A4350, SSE417*A4350, SSG119*A3058 and SSG419*A3058
12	510177	Door Catch Assembly	
13	500316	Warning Label	Models HSE117*A2802, HSE117*A2902, HSE117*C2802, HSE117*C2902, HSE517*A2802, HSE517*A2902, HSE517*C2802, HSE517*C2902, HSE617*A2802, HSE617*A2902, HSE617*C2802, HSE617*C2902, HSE717*A2802, HSE717*A2902, HSE717*C2802, HSE717*C2902, HSE119*A0902, HSG119*C0902, HSG519*A0902, HSG519*C0902, HSG619*C0902, HSG719*A0902 and HSG719*C0902
	500281	Warning/Caution Label	Models SSE007*A3000, SSE117*A3000, SSE117*A4350, SSE117*A5412, SSE417*A3000, SSE417*A4350, SSG119*A3000, SSG119*A3058, SSG119*A5412 and SSG119*A5480

* Add Letter To Designate Color. L - Almond W - White

Motor, Exhaust Fan and Belt



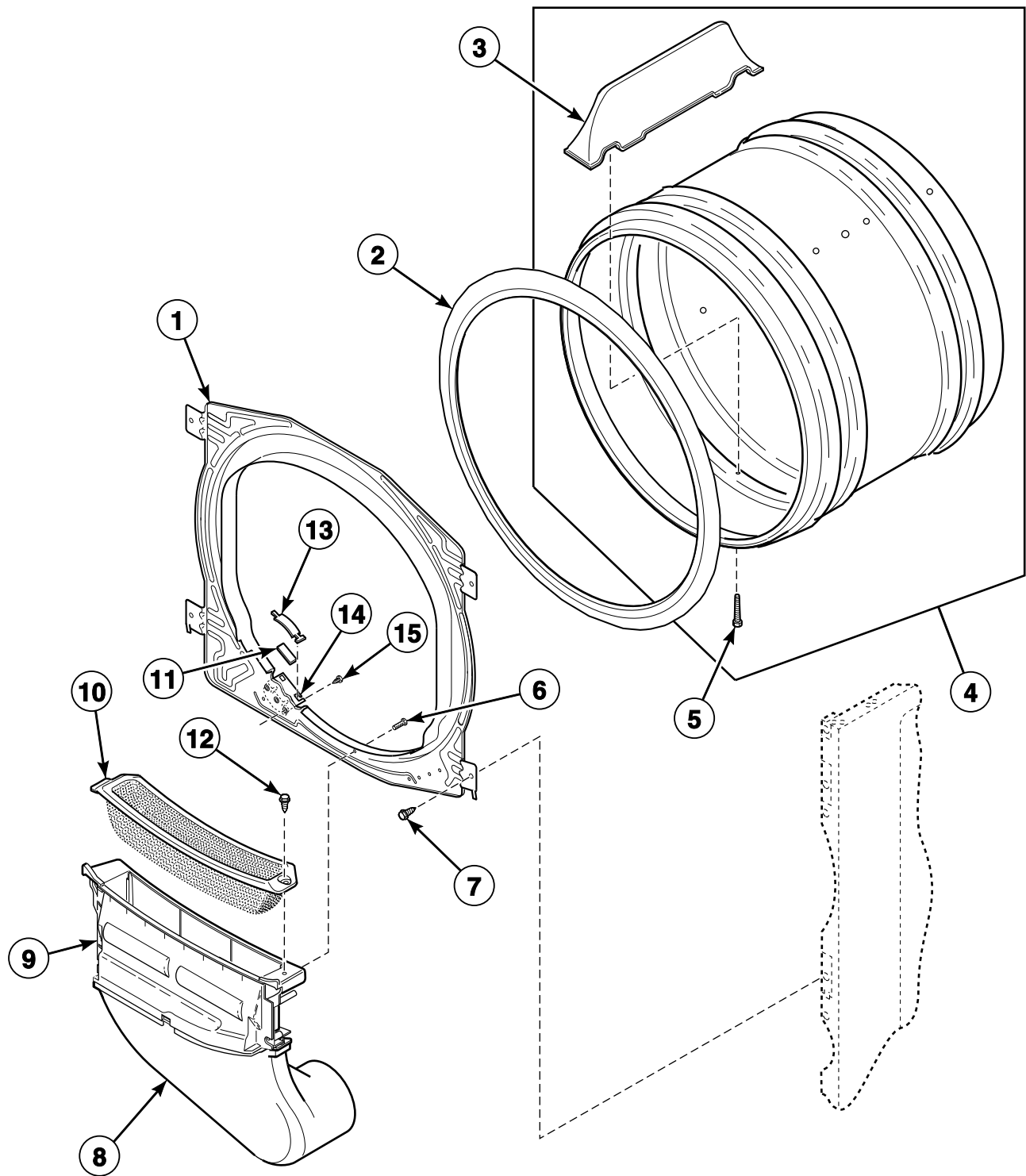
DRY1825P_505029

Motor, Exhaust Fan and Belt

REF	PART NO.	DESCRIPTION	COMMENTS
	510717P	Blower and Fan Kit	Includes items 1-5 and 7-21; Models HSE117*A2802, HSE117*A2902, HSE117*C2802, HSE117*C2902, HSE517*A2802, HSE517*A2902, HSE517*C2802, HSE517*C2902, HSE617*C2802, HSE617*C2902, HSE717*A2802, HSE717*A2902, HSE717*C2802, HSE717*C2902, HSG119*A0902, HSG119*C0902, HSG519*A0902, HSG519*C0902, HSG619*C0902, HSG719*A0902 and HSG719*C0902
	500011	Motor Pulley	
1	510238P	Blower Housing Seal	
2	31260	Screw	
3	511969WP	Blower Housing and Cover Kit	Includes items 1 and 2
4	505843P	Motor and Pulley Assembly	240 Volt/50 Hertz; Includes items 7 and 8; Models SSE007*A3000, SSE117*A3000, SSE117*A4350, SSE417*A3000, SSE417*A4350, SSG119*A3000, SSG119*A3058, SSG419*A3000 and SSG419*A3058
	505869P	Motor and Pulley Assembly	220 Volt/60 Hertz; Includes items 7 and 8; Models SSE117*A5412, SSG119*A5412 and SSG119*A5480
	511629P	Motor and Pulley Assembly	120 Volt/60 Hertz; Includes items 7 and 8; All other models
5	510180	Motor Mount Clamp	
6	511255P	Cylinder Belt	
7	501218P	Motor Switch Kit	Does not include thermal protector
8	590P3	Motor Hub Ring Kit	
9	503661	Screw	
10	510139P	Blower Fan Assembly	
11	510185	Idler Spring	
12	56156	Nut	
13	510133	Idler Lever	
14	56461P	Shaft	
15	52549	Washer	
16	510142P	Idler Wheel and Bearing Assembly	
17	23748	Retaining Ring	
18	500824	Screw	
19	510158	Idler Lever and Wheel Assembly	Includes items 12-17
20	52566	Nut	
21	510060	Motor Mount	
22	504515	Thermostat	Green; Models HSE117*A2802, HSE117*A2902, HSE117*C2802, HSE117*C2902, HSG119*A0902 and HSG119*C0902
	511887	Thermostat	Low; Tan/White; Models SSE007*A3000, SSE117*A3000, SSE117*A4350, SSE117*A5412, SSG119*A3000, SSG119*A3058, SSG119*A5412 and SSG119*A5480
	502366	Thermistor Assembly	Models SSE417*A3000, SSE417*A4350, SSG419*A3000 and SSG419*A3058
	510523	Thermistor Assembly	Black; All other models
23	502535	Screw	Use with 510523 Thermistor

* Add Letter To Designate Color. L - Almond W - White

Front Bulkhead, Air Duct, Felt Seal and Cylinder



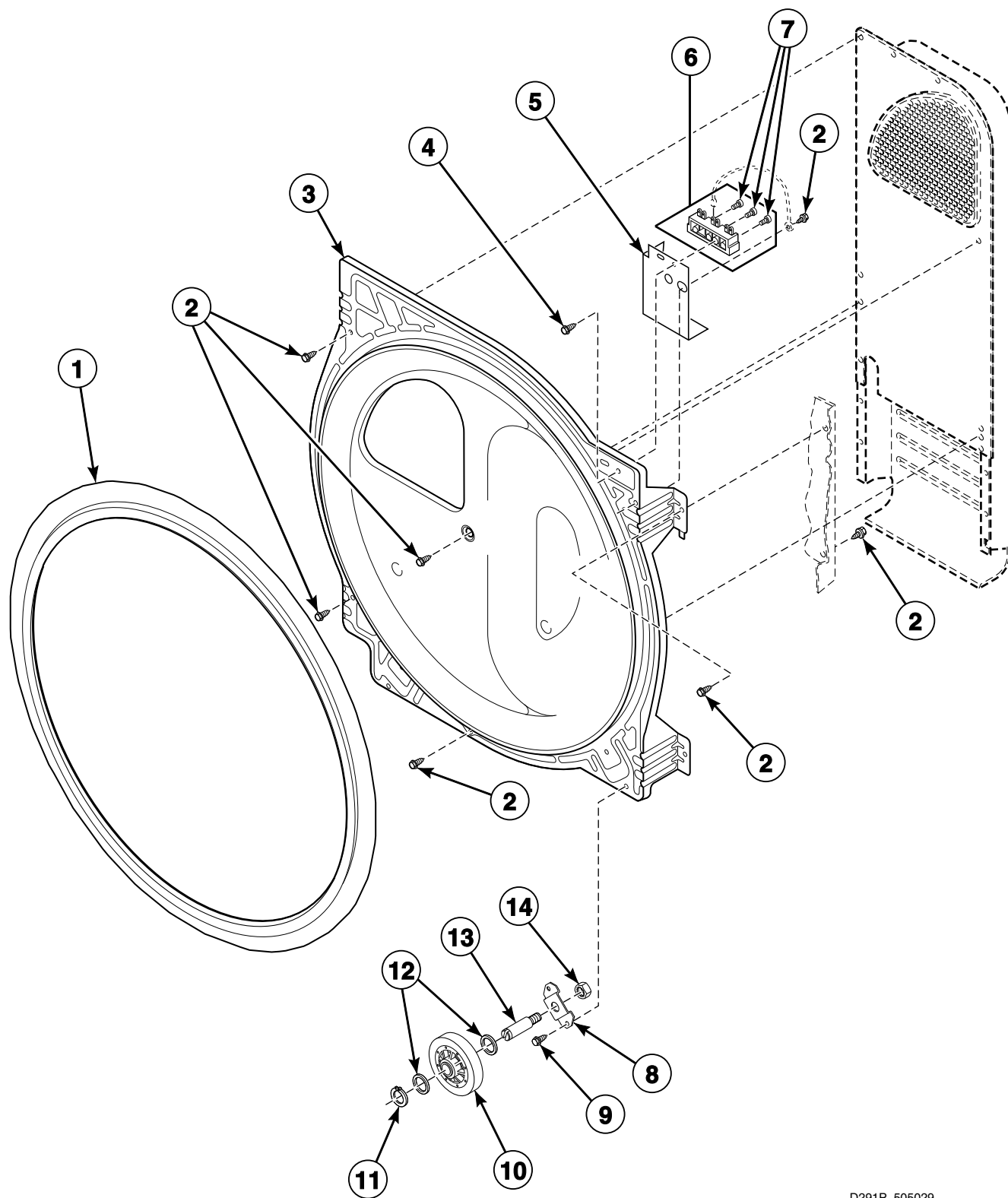
D314P_505029

Front Bulkhead, Air Duct, Felt Seal and Cylinder

REF	PART NO.	DESCRIPTION	COMMENTS
	511637P	Adhesive	For cylinder seal
1	510266P	Front Bulkhead Assembly	Includes items 2, 11, 13 and 14
2	510207P	Cylinder Seal Assembly	
3	503703P	Cylinder Baffle	
4	510265WP	Cylinder Assembly	Includes 3 of item 3 and 6 of item 5
5	62588	Screw	
6	500226	Screw	
7	503688	Screw	
8	750P3W	Air Duct and Door Liner Kit	Includes items 6, 9 and 10
9	510151	Air Duct Assembly	
10	503980W	Lint Filter	
11	510189	Felt Pad	
12	501285	Screw	
13	510188	Cylinder Glide	2 required per side
14	510145	Cylinder Glide Bracket	
15	70058501	Pop Rivet	

* Add Letter To Designate Color. L - Almond W - White

Rear Bulkhead, Felt Seal, Cylinder Roller and Terminal Block



D291P_505029

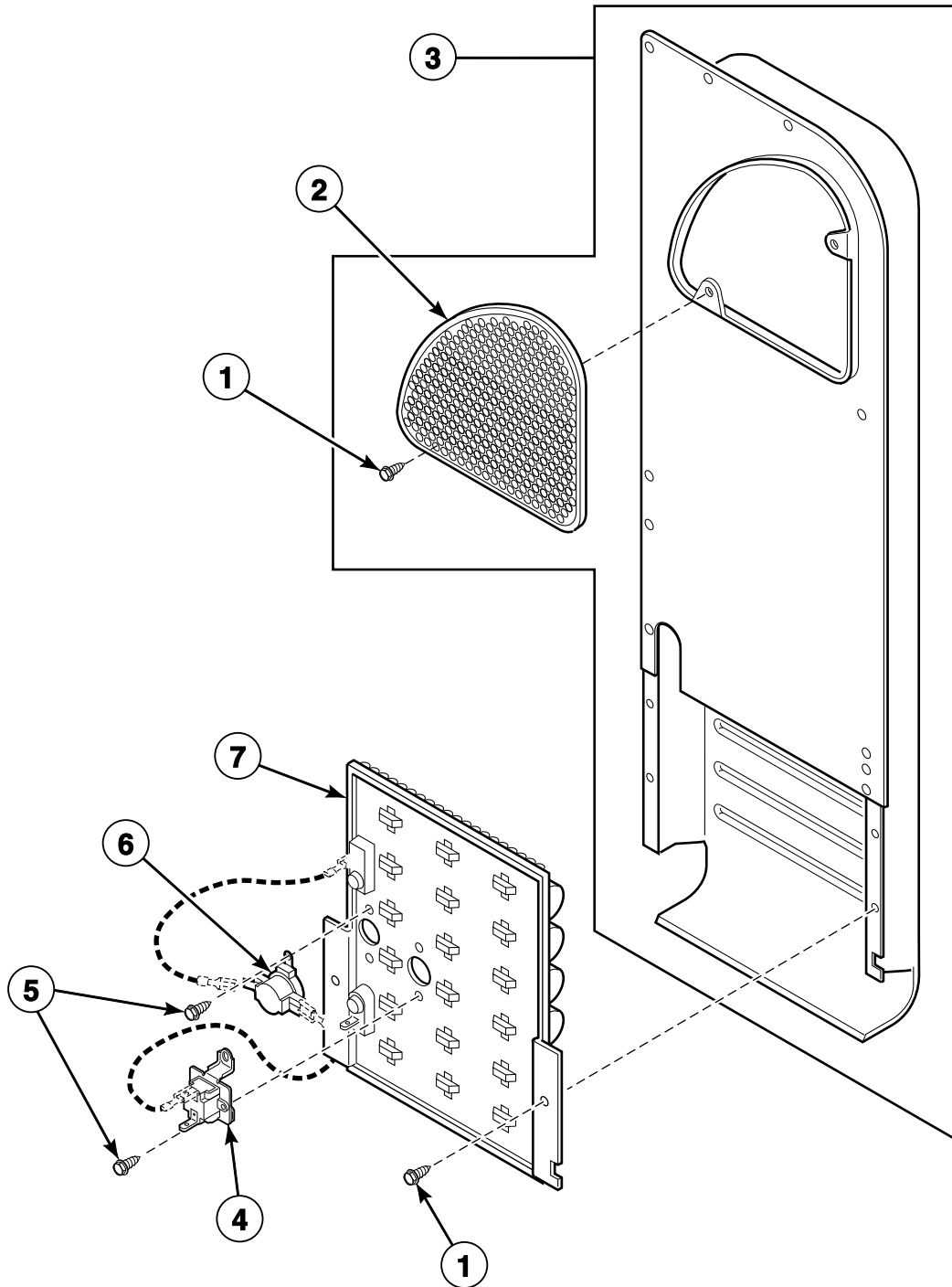
Rear Bulkhead, Felt Seal, Cylinder Roller and Terminal Block

REF	PART NO.	DESCRIPTION	COMMENTS
	511637P	Adhesive	For cylinder seal
1	510207P	Cylinder Seal Assembly	
2	503661	Screw	
3	511082P	Rear Bulkhead Assembly	Includes item 1
4	501285	Screw	
5	510237	Terminal Block Shield	Electric models
6	510190P	Terminal Block Assembly	Includes 3 of item 7; Electric models
7	61199	Screw	
8	510100	Cylinder Roller Bracket	
9	503688	Screw	
10	510708P	Cylinder Roller	
11	23748	Retaining Ring	
12	52549	Washer	
13	56461P	Shaft	
14	56156	Nut	

* Add Letter To Designate Color. L - Almond W - White

Heater Duct and Element Assembly

Electric Model Dryers



D350P_505029

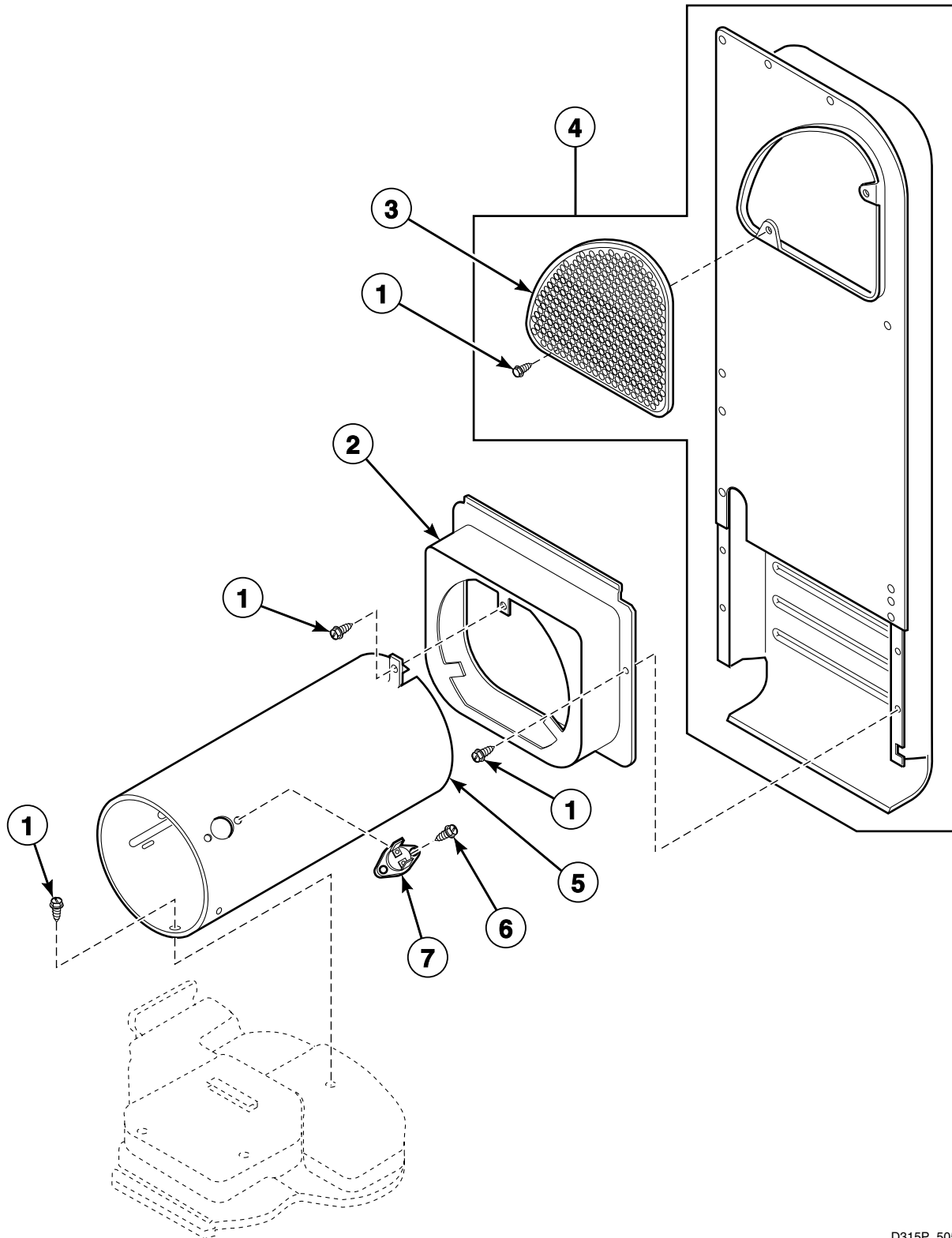
Heater Duct and Element Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	503688	Screw	
2	500820	Outlet Cover	
3	510025P	Heater Duct and Screw Assembly	Includes item 1 and 2
4	511412	Thermal Fuse Assembly	
5	23222	Screw	
6	510701	Limit Thermostat	
7	510330P	Heater Assembly	Models HSE117*A2902, HSE117*C2902, HSE517*A2902, HSE517*C2902, HSE617*C2902, HSE717*A2902 and HSE717*C2902
	510326P	Heater Assembly	Models SSE007*A3000, SSE117*A3000 and SSE417*A3000
	510327P	Heater Assembly	Models SSE117*A4350 and SSE417*A4350
	510324P	Heater Assembly	All other models

* Add Letter To Designate Color. L - Almond W - White

Heater Duct and Limit Thermostat

Models HSG119*A0902, HSG119*C0902, HSG519*A0902, HSG519*C0902, HSG619*C0902, HSG719*A0902, HSG719*C0902, SSG119*A3000, SSG119*A5412, SSG119*A5480 and SSG419*A3000



D315P_505029

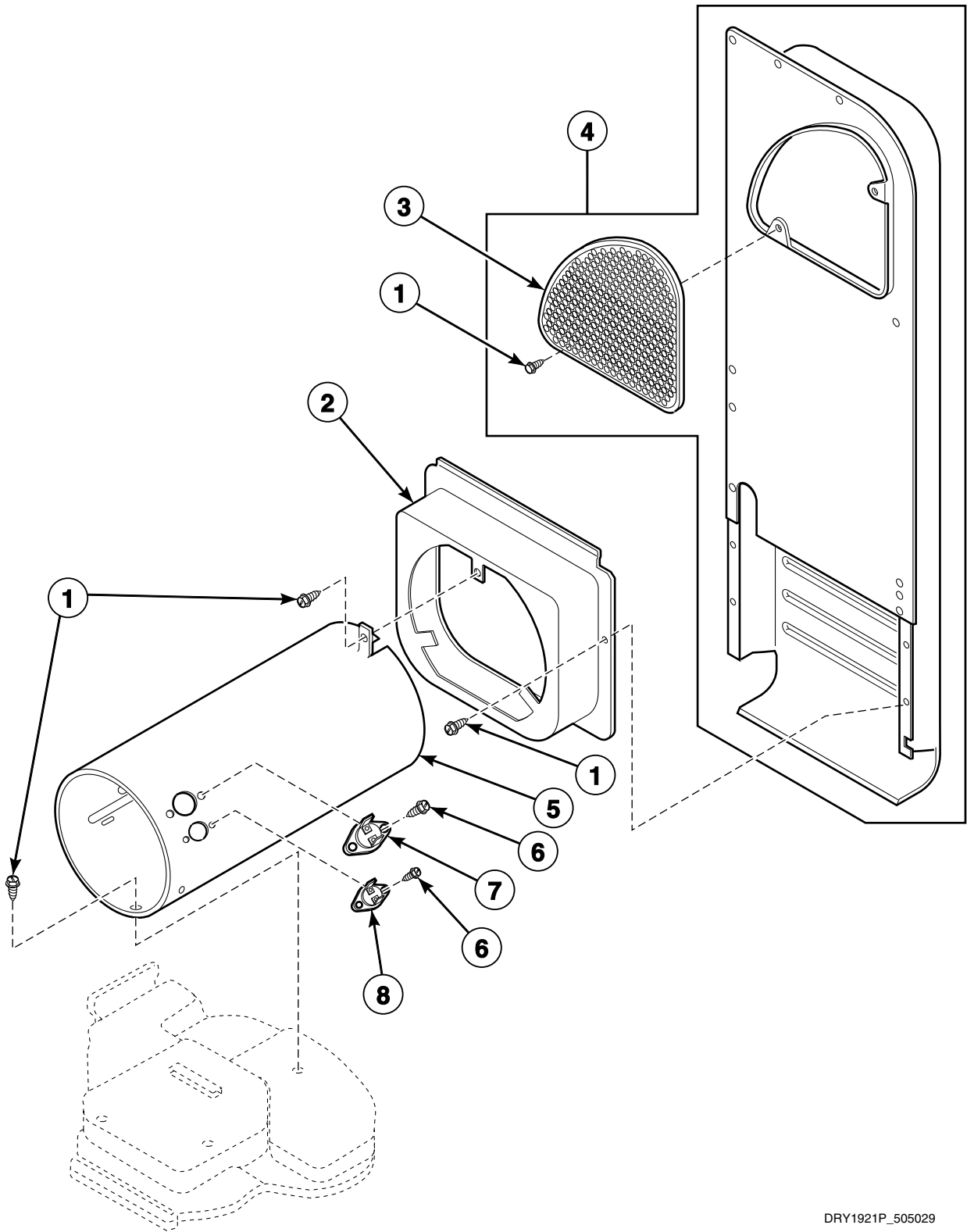
Heater Duct and Limit Thermostat

REF	PART NO.	DESCRIPTION	COMMENTS
1	503688	Screw	
2	510101	Heat Duct Shroud	
3	500820	Outlet Cover	
4	510025P	Heater Duct and Screw Assembly	Includes items 1 and 3
5	510131	Combustion Duct	
6	51782	Screw	
7	510702	Limit Thermostat	Black; Auto reset

* Add Letter To Designate Color. L - Almond W - White

Heater Duct, Limit Thermostat and Thermostat

Models SSG119*A3058 and SSG419*A3058



DRY1921P_505029

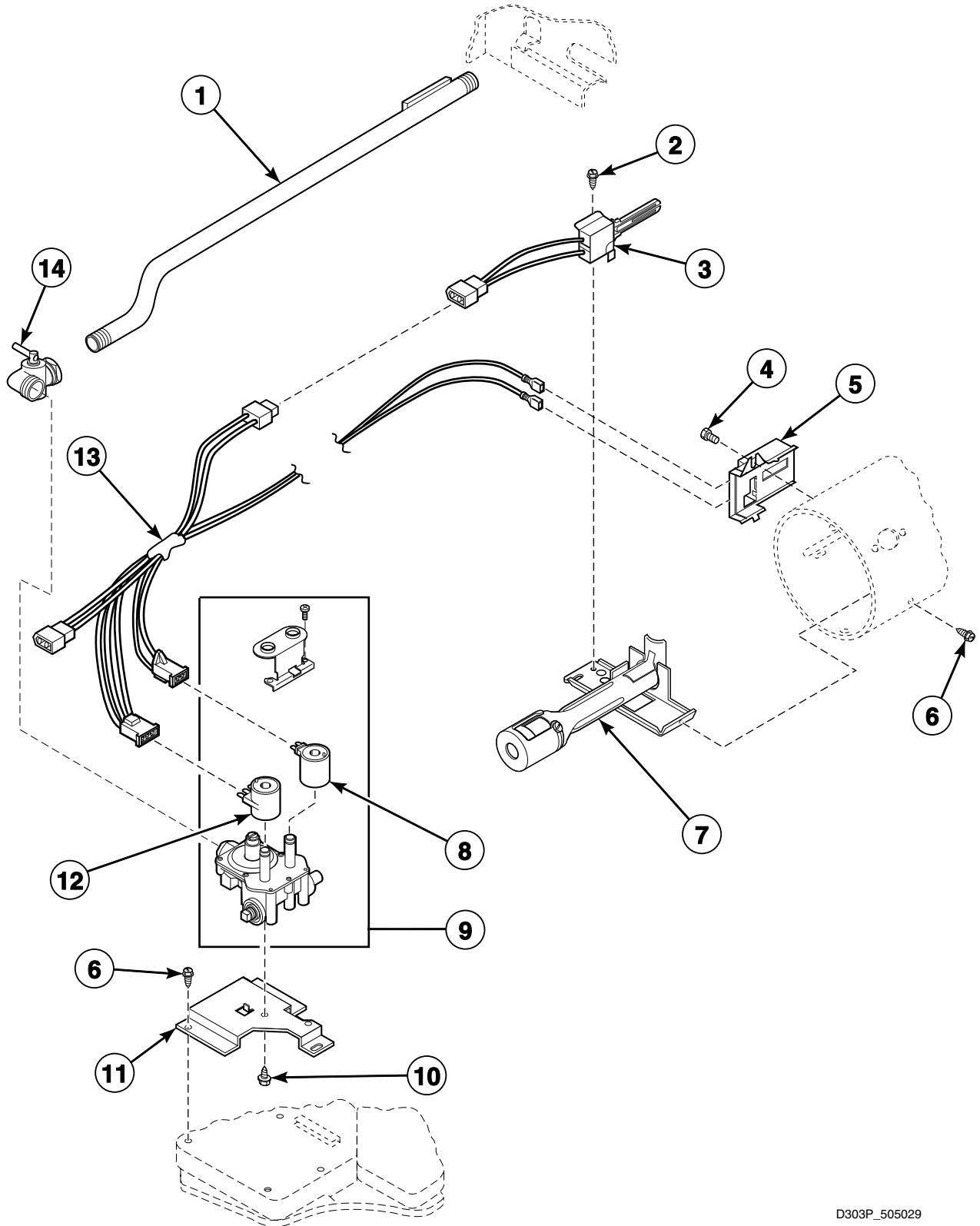
Heater Duct, Limit Thermostat and Thermostat

REF	PART NO.	DESCRIPTION	COMMENTS
1	503688	Screw	
2	510101	Heat Duct Shroud	
3	500820	Outlet Cover	
4	510025P	Heater Duct and Screw Assembly	Includes items 1 and 3
5	510132	Combustion Duct	
6	51782	Screw	
7	510702	Limit Thermostat	
8	492P3	Thermostat and Plate Kit	

* Add Letter To Designate Color. L - Almond W - White

Gas Valve and Igniter

All Gas Model Dryers Except SSG119*A3058 and SSG419*A3058



D303P_505029

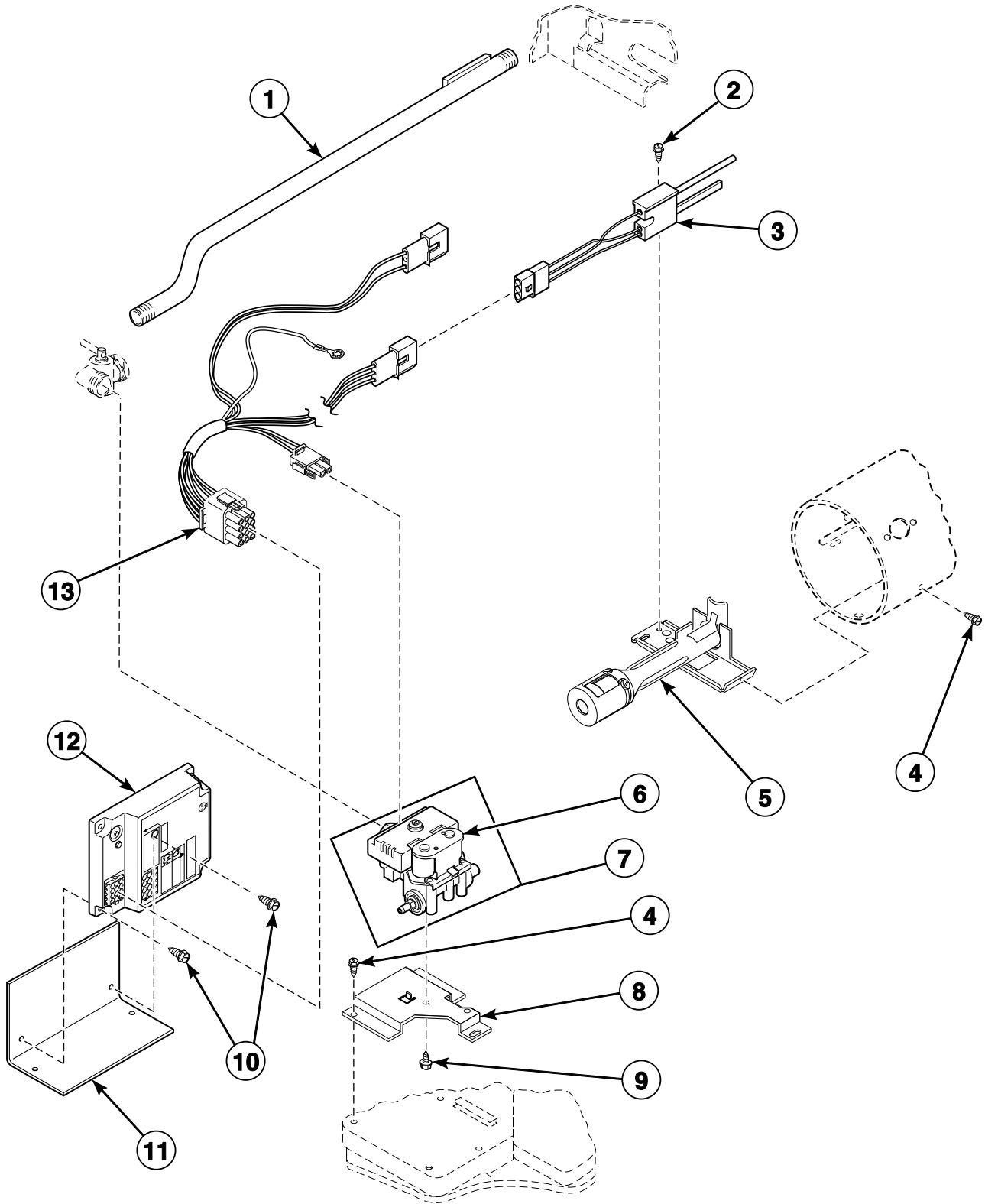
Gas Valve and Igniter

REF	PART NO.	DESCRIPTION	COMMENTS
	458P3	L.P. Conversion Kit	Used to convert dryers from Natural Gas (N.G.) or Mixed Gas to Liquid Petroleum Gas (L.P.)
	459P3	N.G. Conversion Kit	Used to convert dryers from L.P. to N.G. or Mixed Gas
1	510204	Lead-In Pipe Assembly	
2	51782	Screw	
3	510184P	Igniter and Bracket Assembly	
4	23222	Screw	
5	510213	Sensor	
6	503688	Screw	
7	510149P	Burner Assembly	
8	59063B	Secondary Coil	50 Hertz; Models SSG119*A3000 and SSG419*A3000
	58804B	Secondary Coil	60 Hertz; All other models
9	60443P	Valve Assembly	50 Hertz; Models SSG119*A3000 and SSG419*A3000
	60353P	Gas Valve Assembly	60 Hertz; All other models
10	56124	Screw	
11	510128	Gas Valve Mounting Bracket	
12	59063A	Booster and Holding Coil	50 Hertz; Models SSG119*A3000 and SSG419*A3000
	58804A	Booster and Holding Coil	60 Hertz; All other models
13	510530	Gas Valve Wire Harness Assembly	
14	510205	Elbow Shut-Off Valve	

* Add Letter To Designate Color. L - Almond W - White

Gas Valve, Igniter and Ignition Control

Models SSG119*A3058 and SSG419*A3058



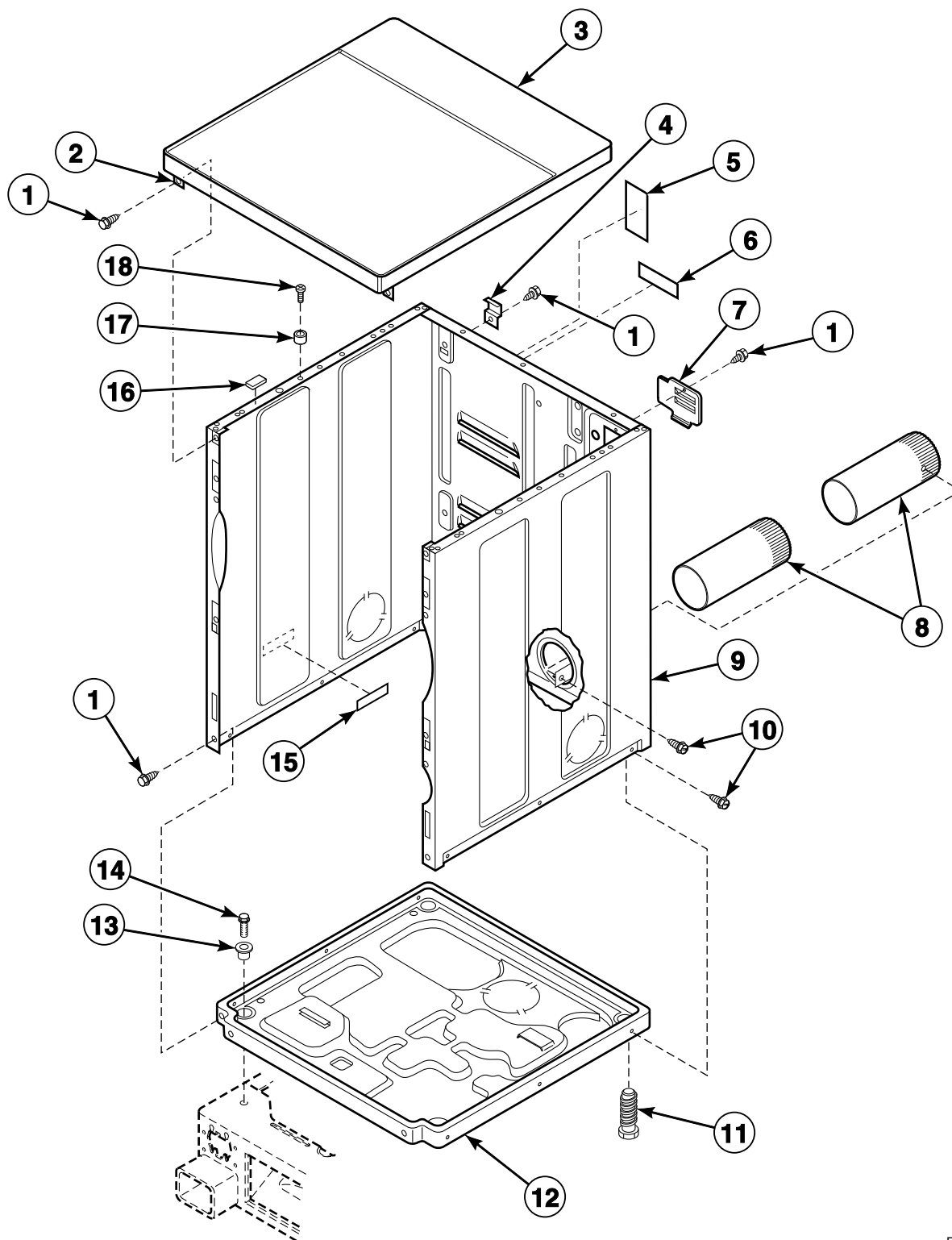
D371P_505029

Gas Valve, Igniter and Ignition Control

REF	PART NO.	DESCRIPTION	COMMENTS
	649P3	L.P. Conversion Kit	Used to covert dryers from Natural Gas (N.G.) or Mixed Gas to Liquid Petroleum Gas (L.P.)
	650P3	N.G. Conversion Kit	Used to convert dryers from L.P. to N.G. or Mixed Gas
1	510204	Lead-In Pipe Assembly	
2	51782	Screw	
3	502995P	Igniter and Sensor Assembly	
4	503688	Screw	
5	510149P	Burner Assembly	
6	502423A	Main and Redundant Coil	240 Volt/50 Hertz
7	502478P	Gas Valve Assembly	Includes item 6
8	510128	Gas Valve Mounting Bracket	
9	56124	Screw	
10	502535	Screw	
11	502425	Ignition Control Bracket	
12	502994P	Igniter Control	
13	502609	Gas Valve Wire Harness Assembly	

* Add Letter To Designate Color. L - Almond W - White

Cabinet, Exhaust Duct and Base - Upper Dryer



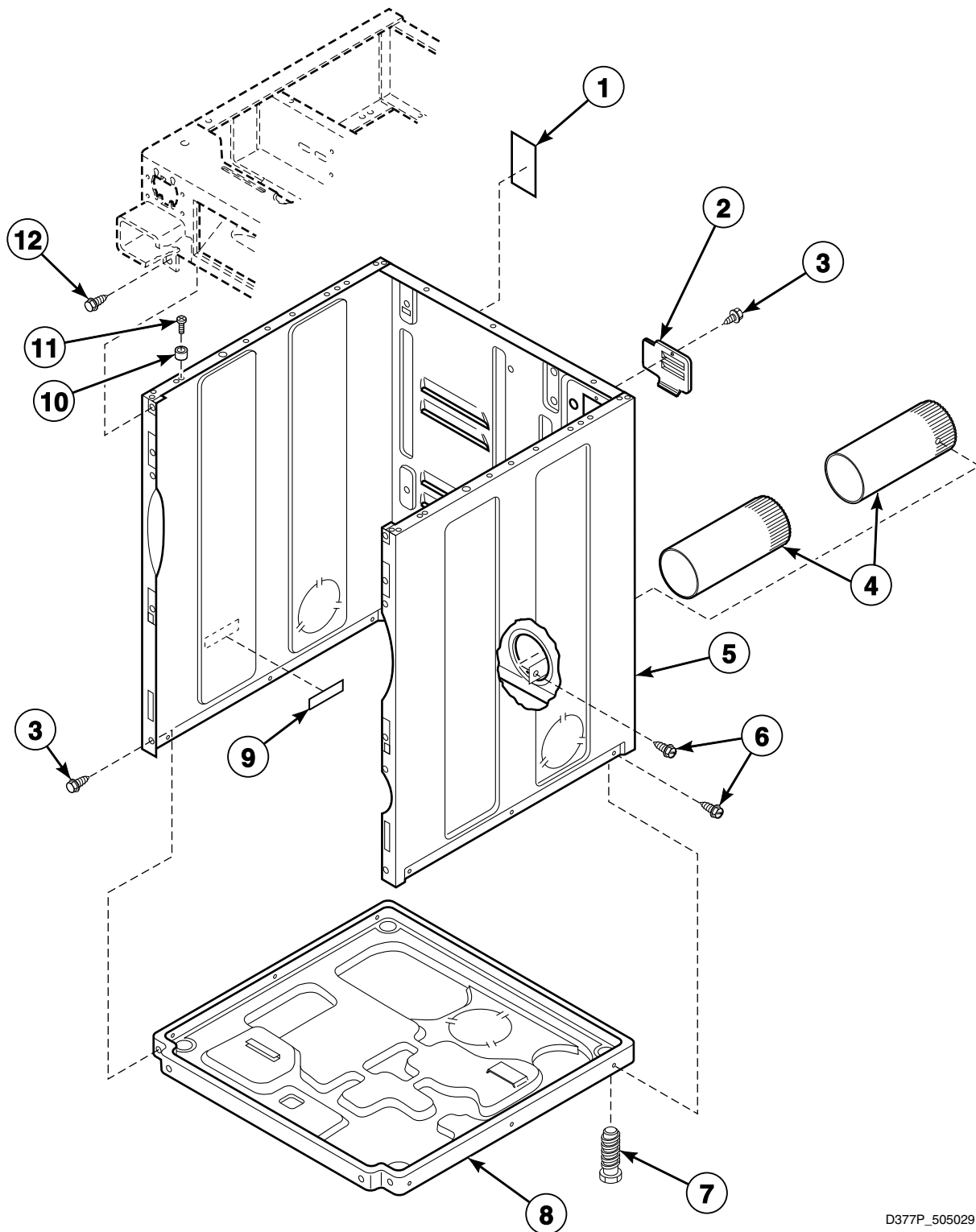
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Cabinet, Exhaust Duct and Base - Upper Dryer

REF	PART NO.	DESCRIPTION	COMMENTS
	521P3	Flexible Venting Kit	
	528P3	Directional Exhaust Kit	Used to vent dryer out the sides or bottom
	58786	Damper	Use with a 4 inch diameter vertical duct system
1	503661	Screw	
2	510146	Bracket	
3	510032WP	Top Kit	White
	510032LP	Top Kit	Almond
4	510136	Top Hinge	
5	511004	Gas Clearance Label	Gas models
6	505281	Disconnect Power Warning Label	
7	510903	Access Panel Plate	
8	510137	Exhaust Duct	
9	727P3W	Panel Kit	White
	727P3L	Panel Kit	Almond
10	503688	Screw	
11	510135	Leveling Leg	Rear only
12	513901	Dryer Base	
13	501307	Washer	
14	502431	Screw	
15	61294	Fuse Notice Label	Electric models
16	56128	Bumper Pad	
17	56079	Panel Locator	
18	39733	Screw	

* Add Letter To Designate Color. L - Almond W - White

Cabinet, Exhaust Duct and Base - Lower Dryer



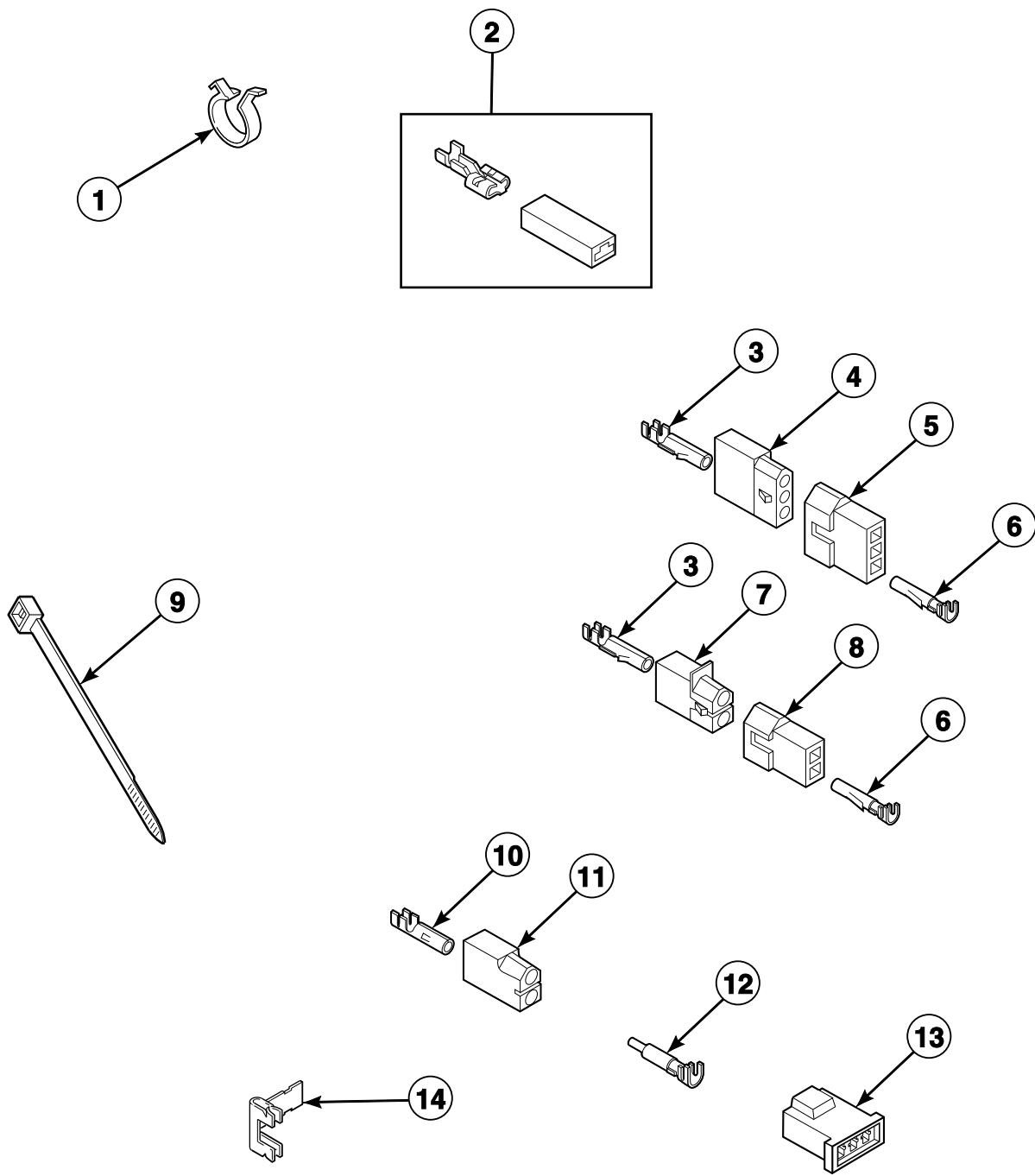
D377P_505029

Cabinet, Exhaust Duct and Base - Lower Dryer

REF	PART NO.	DESCRIPTION	COMMENTS
	521P3	Flexible Venting Kit	
	526P3	Hold Down Kit	For mobile home installations
	528P3	Directional Exhaust Kit	Used to vent dryer out the sides or bottom
	58786	Damper	Use with a 4 inch diameter vertical duct system
1	511004	Gas Clearance Label	Gas models
2	510903	Access Panel Plate	
3	503661	Screw	
4	510137	Exhaust Duct	
5	727P3W	Panel Kit	White
	727P3L	Panel Kit	Almond
6	503688	Screw	
7	510135	Leveling Leg	
8	513901	Dryer Base	
9	61294	Fuse Notice Label	Electric models
10	56079	Panel Locator	
11	39733	Screw	
12	33562	Screw	

* Add Letter To Designate Color. L - Almond W - White

Terminal Block and Terminals



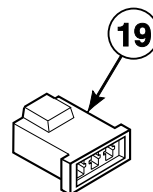
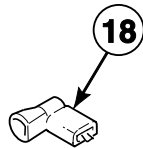
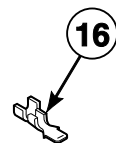
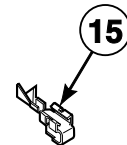
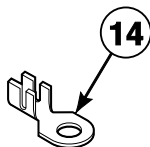
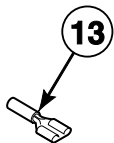
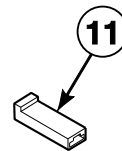
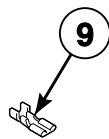
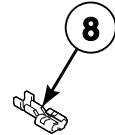
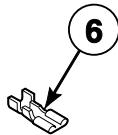
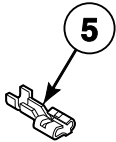
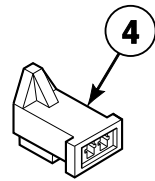
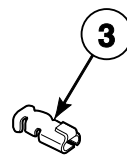
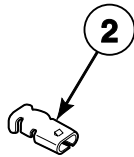
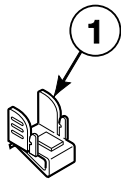
DRY1924P_505029

Terminal Block and Terminals

REF	PART NO.	DESCRIPTION	COMMENTS
1	504034	Wire Clip	
2	00360	Insulated Female Spade Terminal	(1) 12 gauge wire or (2) 18 gauge wires
3	00117	Female Pin Terminal	
4	23039	3 Circuit Receptacle	
5	23040	Plug	3 circuit
6	00116	Male Pin Terminal	
7	56451	2 Circuit Receptacle	
8	56448	2 Circuit Plug	
9	55881	Harness Strap	
10	00130	Female Pin Terminal	
11	56265	2 Circuit Receptacle	
12	00127	Male Pin Terminal	
13	58800	3 Circuit Connector	
14	510182	Harness Retaining Clip	

* Add Letter To Designate Color. L - Almond W - White

Terminals



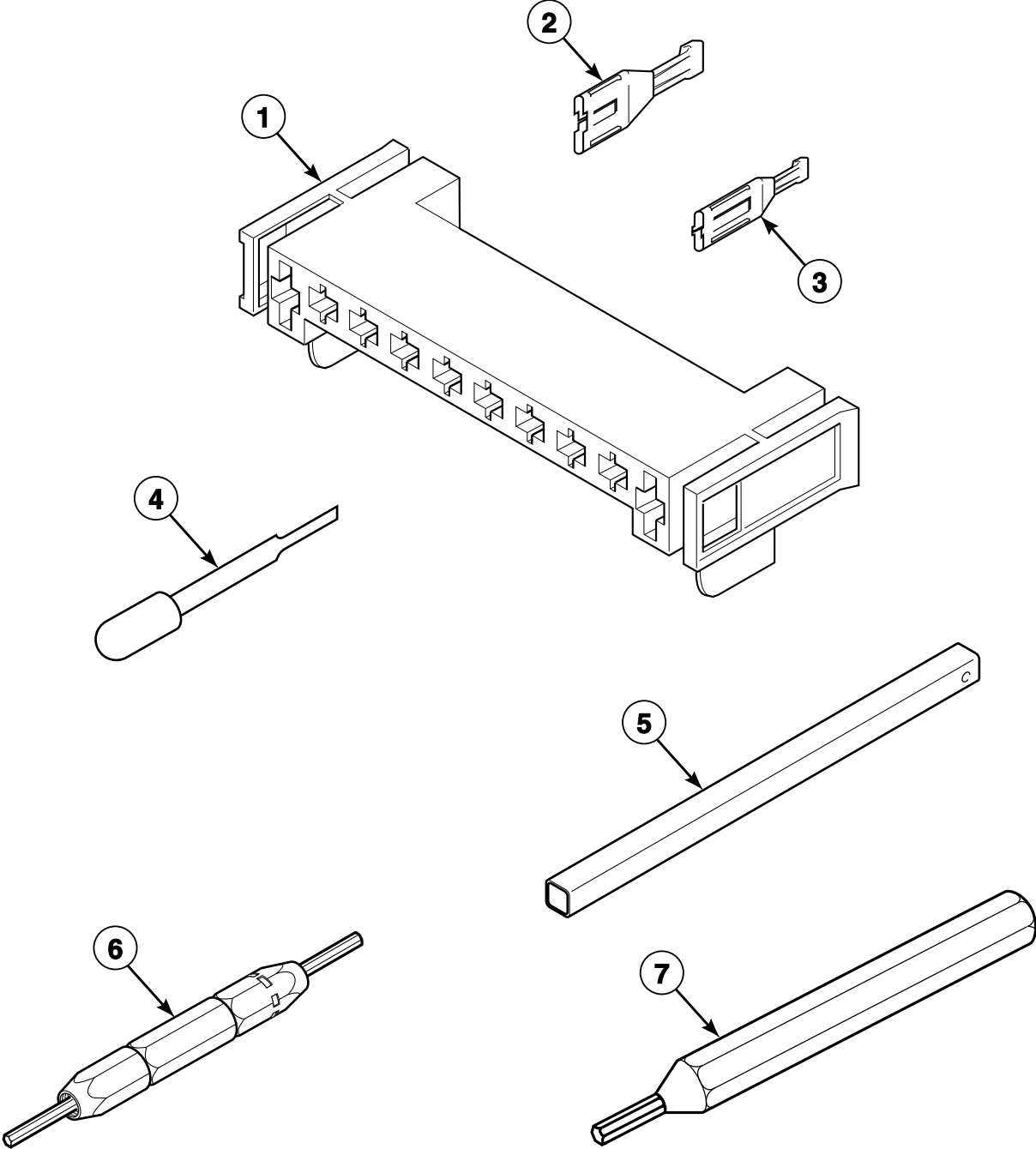
D326P_505029

Terminals

REF	PART NO.	DESCRIPTION	COMMENTS
1	00161	Grounding Clip	
2	00189	Female Spade Terminal	
3	00361	Female Piggyback Terminal	Receptacle connector
4	58799	2 Circuit Connector	
5	00223	Female Spade Terminal	1/4 inch; (1) 18 gauge wire
	00121	Female Spade Terminal	1/4 inch; (2) 18 gauge wires or (1) 12 gauge wire
	00245	Spade Terminal	1/4 inch; (1) 22 gauge wire
6	00124	Female Spade Terminal	3/16 inch; (1) 18 gauge wire; .020 tab
	00156	Female Spade Terminal	3/16 inch; Thermostat wire; .032 tab
	N/A	Female Spade Terminal	3/16 inch; (2) 18 gauge wires; .020 tab
7	38384	Strain Relief	
8	N/A	Terminal	
9	00347	Terminal	
10	00115	Female Spade Terminal	1/4 inch; (1) 18 gauge wire
	00321	Female Spade Terminal	1/4 inch; (2) 18 gauge wires or (1) 12 gauge wire
11	90789	Receptacle Housing	
12	00359	Insulated Female SpadeTerminal	1/4 inch
	00165	Insulated Female Terminal	3/16 inch
13	N/A	Pre-Insulated Spade Terminal	1/4 inch; 18 gauge wire
	00215	Pre-Insulated Spade Terminal	1/4 inch; 12 gauge wire
14	00110	Ring Terminal	No. 10; (1) 18 gauge wire
	00111	Ring Terminal	No. 10; (2) 18 gauge wires or (1) 12 gauge wire
15	00114	Female Spade Terminal	1/4 inch; Double connector
16	00139	Male Tab Terminal	1/4 inch; (2) 18 gauge wires or (1) 12 gauge wire
17	00344	Female Tab Terminal	
18	00345	Flag Insulated Terminal	
19	58800	3 Circuit Connector	

N/A = Part no longer available

Terminal Extractor Tools



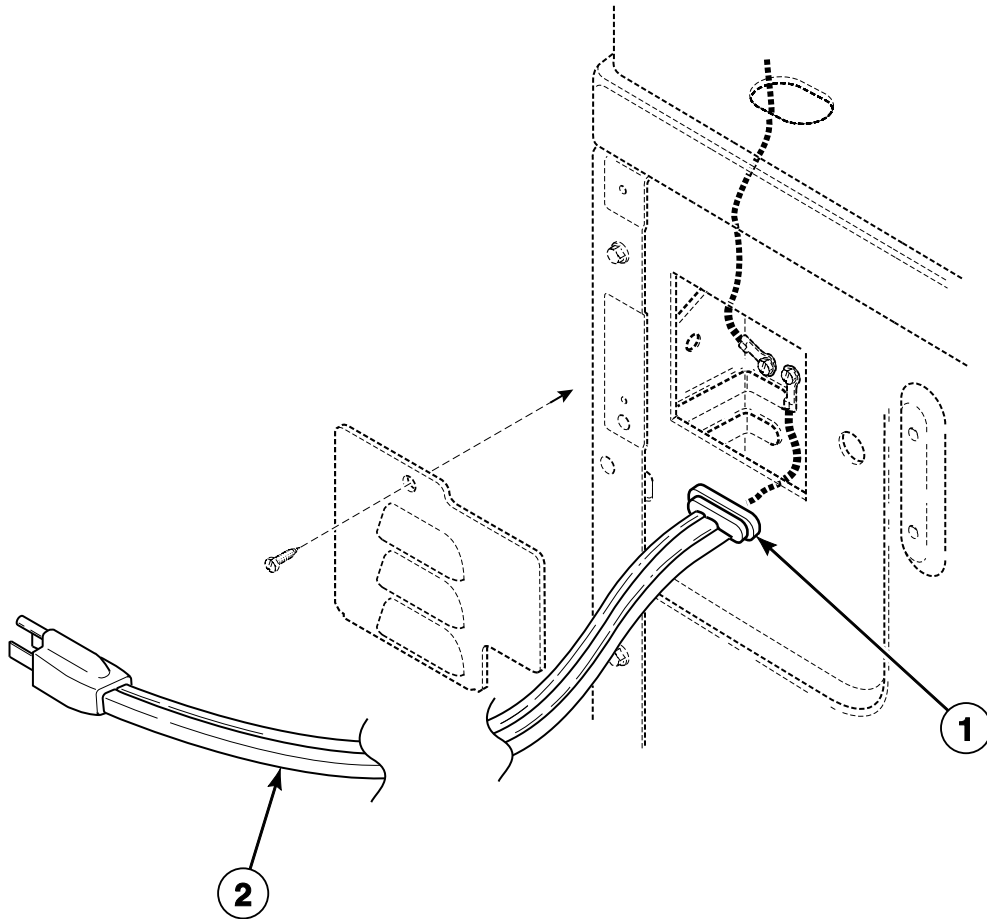
D319P_505029

Terminal Extractor Tools

REF	PART NO.	DESCRIPTION	COMMENTS
1	500338	10 Position Housing	
2	00255	Female Terminal	1/4 inch; For (1) 12 gauge wire
	00256	Female Terminal	1/4 inch; For (1) or (2) 18 gauge wires
3	00188	Female Terminal	For 1 or 2 wire applications
4	283P4	Terminal Extractor Tool	For use on molex connectors
5	310P4	Ratchet Extension Tool	1/4 inch; For coin drop installation
6	190P4	Extractor Tool	For use on electric dryer terminals
7	128P4	Extractor Tool	For use on gas dryer terminals

* Add Letter To Designate Color. L - Almond W - White

Lead-In Cord



DRY1856P_505029

Lead-In Cord

REF	PART NO.	DESCRIPTION	COMMENTS
	502496	Strain Relief Adapter	Models HSG119*A0902, HSG119*C0902, HSG519*A0902, HSG519*C0902, HSG619*C0902, HSG719*A0902, HSG719*C0902, SSE117*A4350, SSE417*A4350, SSG119*A3058 and SSG419*A3058
1	N/A	Strain Relief	Models HSE117*A2802, HSE117*A2902, HSE117*C2802, HSE117*C2902, HSE517*A2802, HSE517*A2902, HSE517*C2802, HSE517*C2902, HSE617*C2802, HSE617*C2902, HSE717*A2802, HSE717*A2902, HSE717*C2802, HSE717*C2902, SSE117*A4350, SSE417*A4350, SSG119*A3058 and SSG419*A3058
	38384	Strain Relief	Models HSG119*A0902, HSG119*C0902, SSG119*A3000, SSG119*A5412 and SSG119*A5480
2	58992	Power Cord Assembly	Models HSG119*A0902, HSG119*C0902, HSG519*A0902, HSG519*C0902, HSG619*C0902, HSG719*A0902 and HSG719*C0902
	61605P	Lead-In Cord Kit	Models SSE117*A4350 and SSE417*A4350
	59308	Lead-In Cord	Models SSG119*A3000, SSG119*A5412 and SSG119*A5480
	N/A	Lead-In Cord	Models SSG119*A3058 and SSG419*A3058

* Add Letter To Designate Color. L - Almond W - White

N/A = Part no longer available

Wire Harnesses and Wires

PART NO.	DESCRIPTION	COMMENTS
510436P	Upper Wire Harness Assembly	Models HSE117*A2802, HSE117*A2902, HSE117*C2802 and HSE117*C2902
510440P	Wire Harness Assembly	Upper; Models HSE517*A2802, HSE517*A2902, HSE517*C2802, HSE517*C2902, HSE617*C2802, HSE617*C2902, HSE717*A2802, HSE717*A2902, HSE717*C2802 and HSE717*C2902
N/A	Upper Wire Harness Assembly	Models HSG119*A0902 and HSG119*C0902
510439	Upper Wire Harness Assembly	Models HSG519*A0902, HSG519*C0902, HSG619*C0902, HSG719*A0902 and HSG719*C0902
510412P	Wire Harness Assembly	Upper; Models SSE007*A3000, SSE117*A3000, SSE117*A4350 and SSE117*A5412
510408P	Upper Wire Harness Assembly	Models SSE417*A3000 and SSE417*A4350
510445P	Upper Harness Assembly	Models SSG119*A3000, SSG119*A5412 and SSG119*A5480
502609	Gas Valve Wire Harness Assembly	Models SSG119*A3058 and SSG419*A3058
N/A	Wire Harness Assembly	Model SSG419*A3000
510442	Wire Harness Assembly	Lower; Models HSE517*A2802, HSE517*A2902, HSE517*C2802, HSE517*C2902, HSE717*A2802, HSE717*A2902, HSE717*C2802 and HSE717*C2902
510410P	Wire Harness Assembly	Lower; Models HSE617*C2802, HSE617*C2902, SSE417*A3000 and SSE417*A4350
N/A	Lower Wire Harness Assembly	Models HSE117*A2802, HSE117*A2902, HSE117*C2802, HSE117*C2902, HSG119*A0902, HSG119*C0902, HSG519*A0902, HSG519*C0902, HSG619*C0902, HSG719*A0902, HSG719*C0902, SSG119*A3000, SSG119*A5412 and SSG119*A5480
510416P	Wire Harness Assembly	Lower; Model SSE007*A3000
510414P	Wire Harness Assembly	Lower; Models SSE117*A3000, SSE117*A4350 and SSE117*A5412
510647P	Harness Replacement Kit	Security cabinet; Connects upper unit to center section (1 per stacked unit); Models HSE117*A2802, HSE117*A2902, HSE117*C2802 and HSE117*C2902
501785	Security Cabinet Wire Harness Assembly	Connects upper unit to center section (1 per stacked unit); Models HSE517*A2802, HSE517*A2902, HSE517*C2802, HSE517*C2902, HSE617*C2802, HSE617*C2902, HSE717*A2802, HSE717*A2902, HSE717*C2802 and HSE717*C2902
510435	Lower Wire Harness Assembly	Security cabinet; Connects upper unit to center section (1 per stacked unit); Models HSG119*A0902 and HSG119*C0902
N/A	Security Cabinet Wire Harness Assembly	Connects upper unit to center section (1 per stacked unit); Models HSG519*A0902, HSG519*C0902, HSG619*C0902, HSG719*A0902 and HSG719*C0902
510654P	Security Cabinet Wire Harness Assembly	Connects upper unit to center section (1 per stacked unit); Model SSE007*A3000

* Add Letter To Designate Color. L - Almond W - White

N/A = Part no longer available

NOTE: Individual wires are not available separately. Order complete harness, or order wire by the foot. When applying terminals to wires, it is recommended that the terminals be soldered to the wires.

Wire Harnesses and Wires

PART NO.	DESCRIPTION	COMMENTS
510662P	Harness Replacement Kit	Security cabinet; Connects upper unit to center section (1 per stacked unit); Models SSE117*A3000, SSE117*A4350 and SSE117*A5412
501378P	Security Cabinet Harness Assembly	Connects upper unit to center section (1 per stacked unit); Models SSE417*A3000 and SSE417*A4350
510651P	Harness Replacement Kit	Security cabinet; Connects upper unit to center section (1 per stacked unit); Models SSG119*A3000, SSG119*A5412 and SSG119*A5480
N/A	Harness Replacement Kit	Security cabinet; Connects upper unit to center section (1 per stacked unit); Models SSG119*A3058 and SSG419*A3058
510534P	Harness Replacement Kit	Security cabinet; Connects timer to controls (2 per stacked unit); Models HSE117*A2802, HSE117*A2902, HSE117*C2802, HSE117*C2902, HSG119*A0902, HSG119*C0902, SSE117*A3000, SSE117*A4350, SSE117*A5412, SSG119*A3000, SSG119*A3058, SSG119*A5412 and SSG119*A5480
39955P	Meter Case Wire Harness Kit	Connects coin drop to controls (2 per stacked unit); Models HSE517*A2802, HSE517*A2902, HSE517*C2802, HSE517*C2902, HSG519*A0902, HSG519*C0902, SSE417*A3000, SSE417*A4350, SSG419*A3000 and SSG419*A3058
N/A	Wire Harness Assembly	Security cabinet; Connects coin drop to controls (2 per stacked unit); Models HSE617*C2802, HSE617*C2902 and HSG619*C0902
38191	Card Reader Wire Harness Assembly	Connects card reader to controls (2 per stacked unit); Models HSE717*A2802, HSE717*A2902, HSE717*C2802, HSE717*C2902, HSG719*A0902 and HSG719*C0902
45001	18 Gauge Wire	Black; Order wire by foot; Order terminals and connectors as required
45380	12 Gauge Wire	Orange; Order wire by foot; Order terminals and connectors as required

* Add Letter To Designate Color. L - Almond W - White

N/A = Part no longer available

NOTE: Individual wires are not available separately. Order complete harness, or order wire by the foot. When applying terminals to wires, it is recommended that the terminals be soldered to the wires.

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