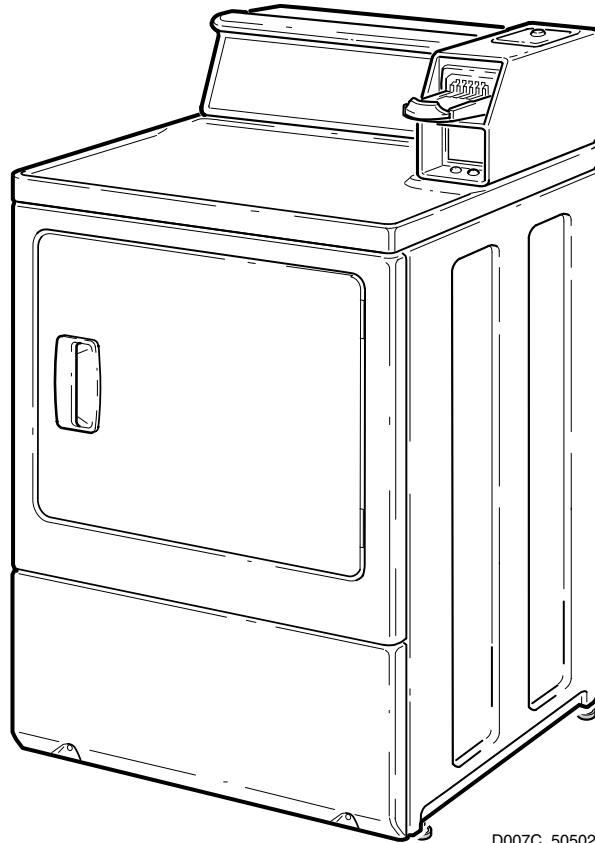


Dryers

Metered and Nonmetered

Refer to Page 3 for Model Numbers



D007C_505025

Table of Contents

Title	Page
Parts Ordering Information.....	2
Serial Plate Location	2
Model Identification	3
Timer - Nonmetered	4
Meter Case - Coin Slide Ready	6
Meter Case - Coin Drop	8
Timer Case - Card Reader Ready	10
Card Reader and Security Case	12
Two Switch Timer	14
Three Switch Timer	16
Control Panel, Control Hood and Controls	18
Control Panel, Control Hood and Electronic Control	20
Cabinet Top	22
Loading Door	24
Access Panel, Front Panel and Seal	26
Motor, Exhaust Fan and Belt	28
Front Bulkhead, Air Duct, Felt Seal and Cylinder	30
Rear Bulkhead, Felt Seal, Cylinder Roller and Terminal Block.....	32
Heater Duct and Element Assembly	34
Heater Duct Assembly	36
Gas Valve, Igniter and Gas Conversion Kits	38
Cabinet, Exhaust Duct and Base	40
Power Cord	42
Terminal Block and Terminals	44
Terminals	46
Motor Connection Block, Terminal Extractor Tools	48
Wire Harnesses and Wires	50
Burner Orifice Spuds.....	51
Parts Index.....	53

© Copyright 2014, Alliance Laundry Systems LLC

All rights reserved. No part of the contents of this book may be reproduced or transmitted in any form or by any means without the expressed written consent of the publisher.

Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

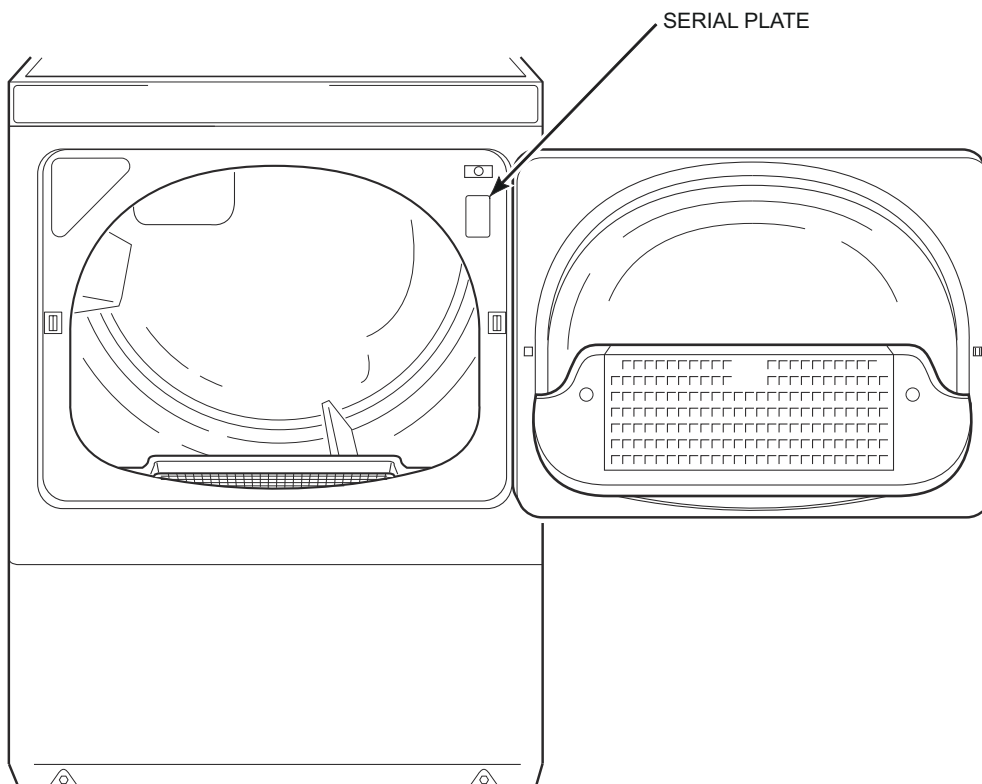
For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s) as shown.



D412P_505025

Model Identification

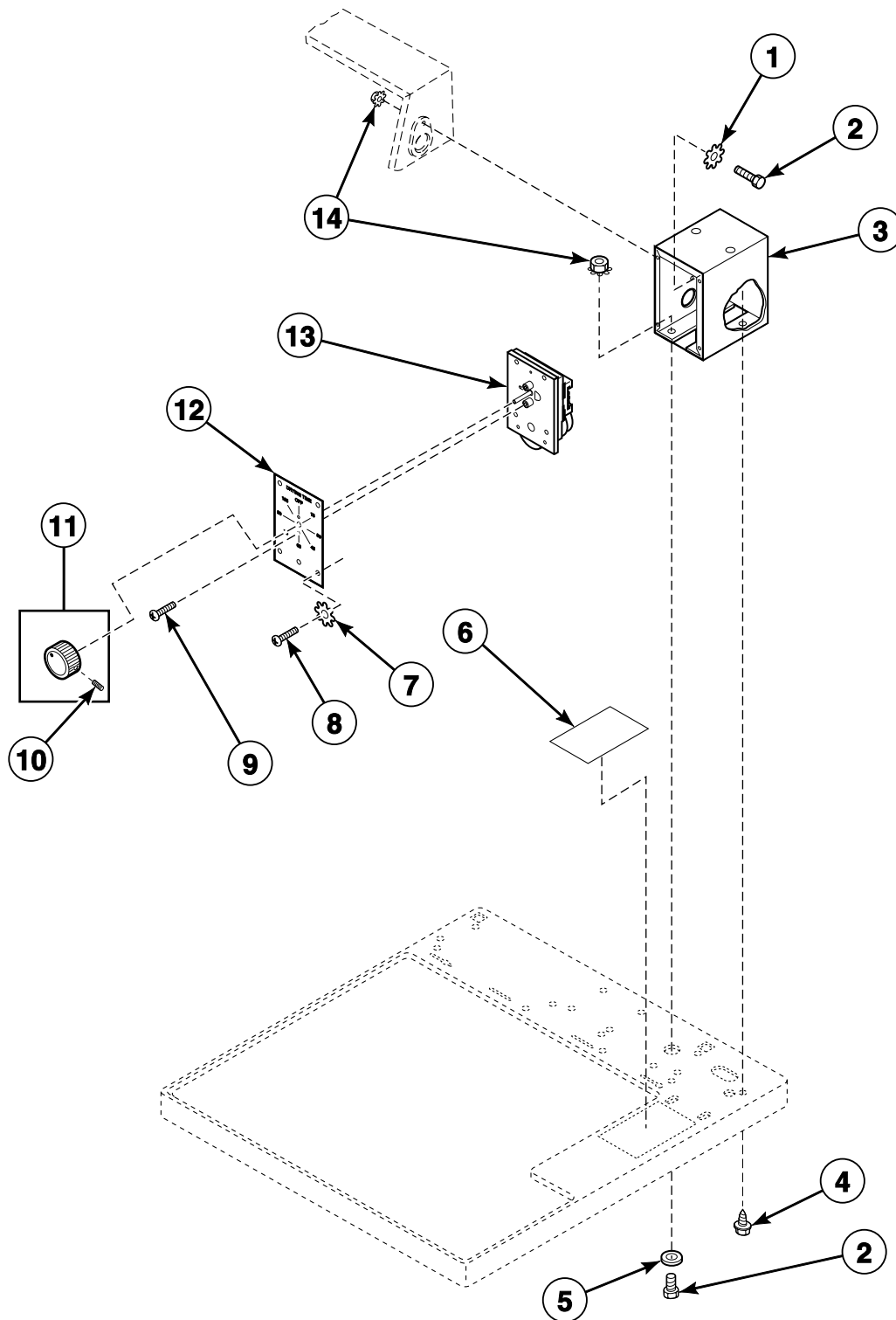
Information in this manual is applicable to these dryer models:

HDE007*A	SDE007*A	SDE407*D	SDE607*D	SDG409*D
HDE007*C	SDE007*A1500	SDE407*D1500	SDE607*D1500	SDG509*A
HDE107*A	SDE107*A	SDE507*A	SDE707*A	SDG609*A
HDE107*C	SDE107*A1500	SDE507*A1500	SDE707*A1500	SDG609*C
HDG009*A	SDE307*A	SDE607*A	SDG009*A	SDG609*D
HDG009*C	SDE307*A1500	SDE607*A1500	SDG109*A	SDG709*A
HDG109*A	SDE407*A	SDE607*C	SDG309*A	UDE007*A
HDG109*C	SDE407*A1500	SDE607*C1500	SDG409*A	UDG009*A

* Add Letter To Designate Color. L - Almond W - White

Timer - Nonmetered

Models HDE007*A, HDE007*C, HDG009*A, HDG009*C, SDE007*A, SDE007*A1500, SDG009*A, UDE007*A and UDG009*A



D124PZ3H_505025

Timer - Nonmetered

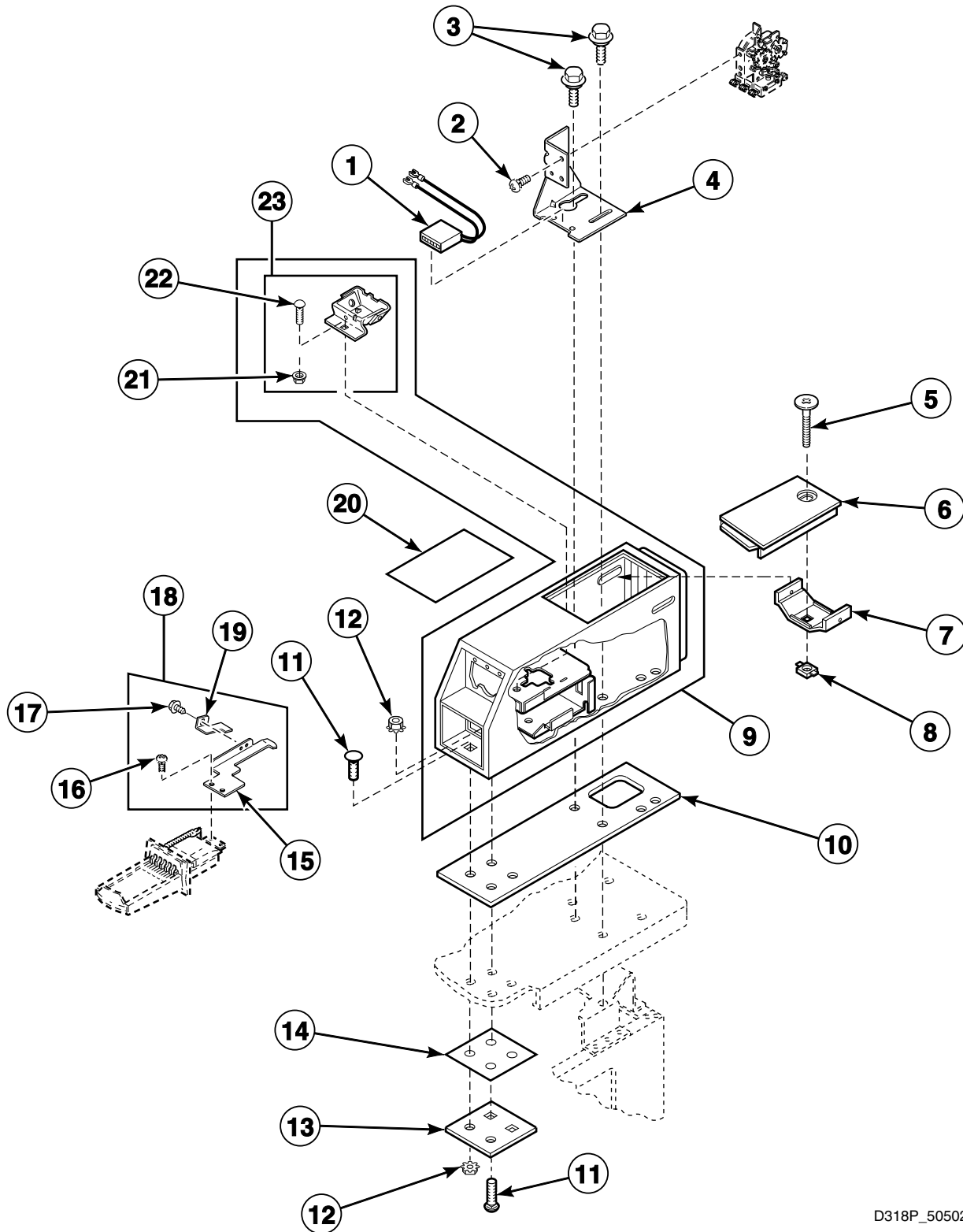
REF	PART NO.	DESCRIPTION	COMMENTS
1	02431	Washer	
2	02916	Screw	
3	37733W	Timer Case Assembly	
4	501086	Screw	
5	20279	Washer	
6	500490	Instruction Plate	
7	03815	Washer	
8	51778	Screw	
9	27328	Screw	
10	N/A	Screw	
11	54678	Timer Knob	Includes item 10
12	500921W	Timer Plate Assembly	White
	N/A	Timer Plate Assembly	Almond
13	510524P	Timer	120 Volt/60 Hertz
14	29786	Nut	

* Add Letter To Designate Color. L - Almond W - White

N/A = Part no longer available

Meter Case - Coin Slide Ready

Models HDE107*A, HDE107*C, HDG109*A, HDG109*C, SDE107*A, SDE107*A1500,
SDE307*A, SDE307*A1500, SDG109*A and SDG309*A



D318P_505025

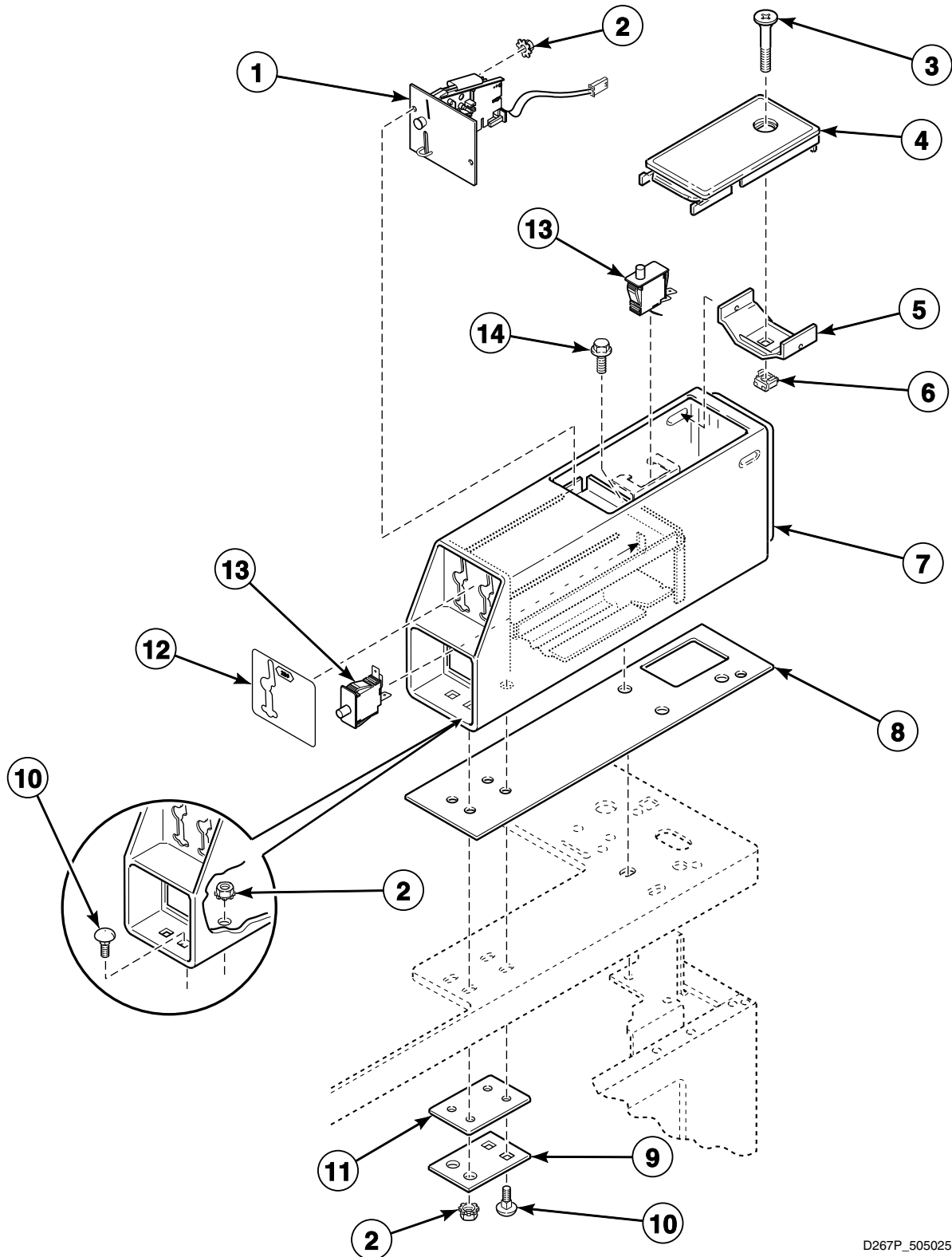
Meter Case - Coin Slide Ready

REF	PART NO.	DESCRIPTION	COMMENTS
1	62113P	Counter Kit	Models SDE307*A, SDE307*A1500 and SDG309*A
2	03203	Screw	
3	502431	Screw	
4	503315	Timer Bracket	
5	503673	Screw	
6	35798WP	Service Door Assembly	White
	35798LP	Service Door Assembly	Almond
7	30642	Meter Case Locking Bracket	
8	30647	Nut	
9	524P3W	Meter Case and Funnel Kit	White; Includes item 23
	524P3L	Meter Case and Funnel Kit	Almond; Includes item 23
10	26354	Meter Case Gasket	
11	02505	Bolt	
12	29786	Nut	
13	35525	Meter Case Lockdown Bracket	
14	35526	Meter Case Bracket Gasket	
15	503733	Coin Slide Extension	
16	511419	Screw	
17	501086	Screw	
18	553P3	Slide Extension Kit	Includes items 15-17 and 19
19	501796	Slide Extension Modifier	
20	500628	Instruction Label	
21	29796	Nut	
22	29651	Bolt	
23	523P3	Coin Funnel Kit	Includes items 21 and 22

* Add Letter To Designate Color. L - Almond W - White

Meter Case - Coin Drop

Models SDE407*A, SDE407*A1500, SDE407*D, SDE407*D1500, SDE507*A, SDE507*A1500, SDG409*A, SDG409*D and SDG509*A



D267P_505025

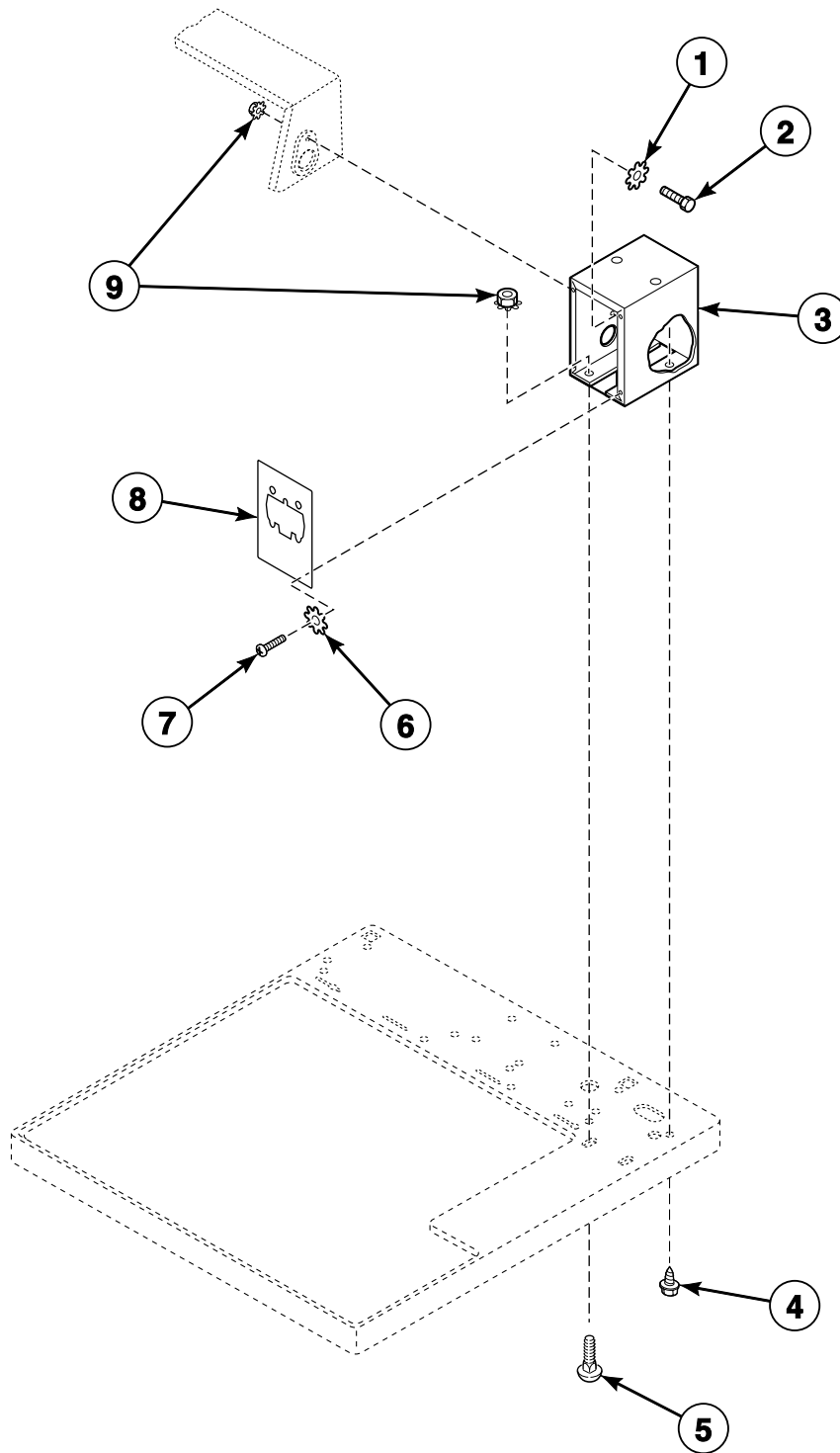
Meter Case - Coin Drop

REF	PART NO.	DESCRIPTION	COMMENTS
1	70441601P	Coin Drop	
2	29786	Nut	
3	503673	Screw	
4	35798WP	Service Door Assembly	White
	35798LP	Service Door Assembly	Almond
5	30642	Meter Case Locking Bracket	
6	30647	Nut	
7	38724W	Meter Case Assembly	White
	38724L	Meter Case Assembly	Almond
8	26354	Meter Case Gasket	
9	35525	Meter Case Lockdown Bracket	
10	02505	Bolt	
11	35526	Meter Case Bracket Gasket	
12	38717	Single Overlay	
13	512973	Switch	
14	502431	Screw	

* Add Letter To Designate Color. L - Almond W - White

Timer Case - Card Reader Ready

Models SDE607*A, SDE607*A1500, SDE607*C, SDE607*C1500, SDE607*D,
SDE607*D1500, SDG609*A, SDG609*C and SDG609*D



D348P_505025

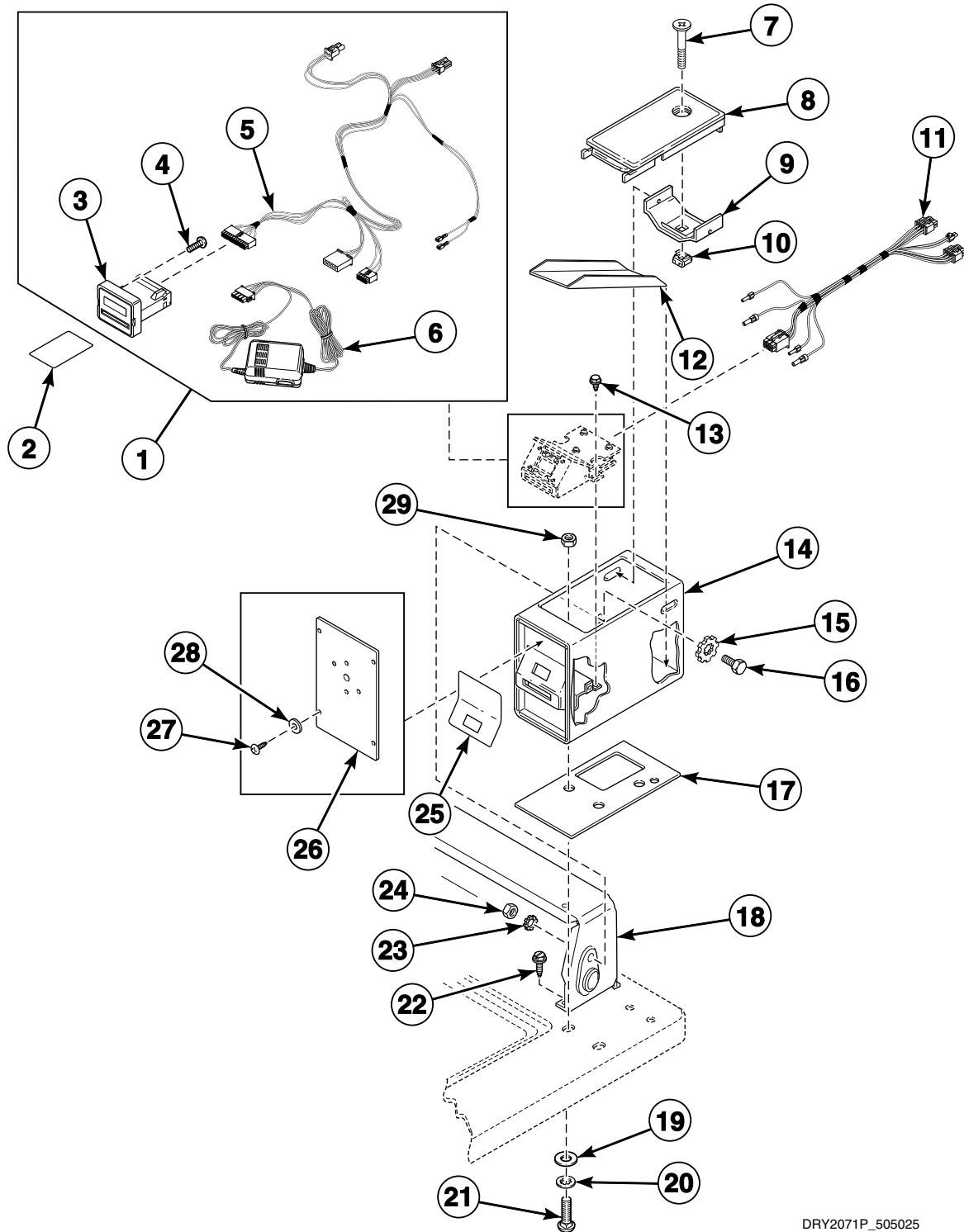
Timer Case - Card Reader Ready

REF	PART NO.	DESCRIPTION	COMMENTS
1	02431	Washer	
2	02916	Screw	
3	37733W	Timer Case Assembly	
4	501086	Screw	
5	02505	Bolt	
6	21734	Washer	
7	51778	Screw	
8	39481W	Timer Plate	White
	39481L	Timer Plate	Almond
9	29786	Nut	

* Add Letter To Designate Color. L - Almond W - White

Card Reader and Security Case

Models SDE707*A, SDE707*A1500 and SDG709*A



DRY2071P_505025

Card Reader and Security Case

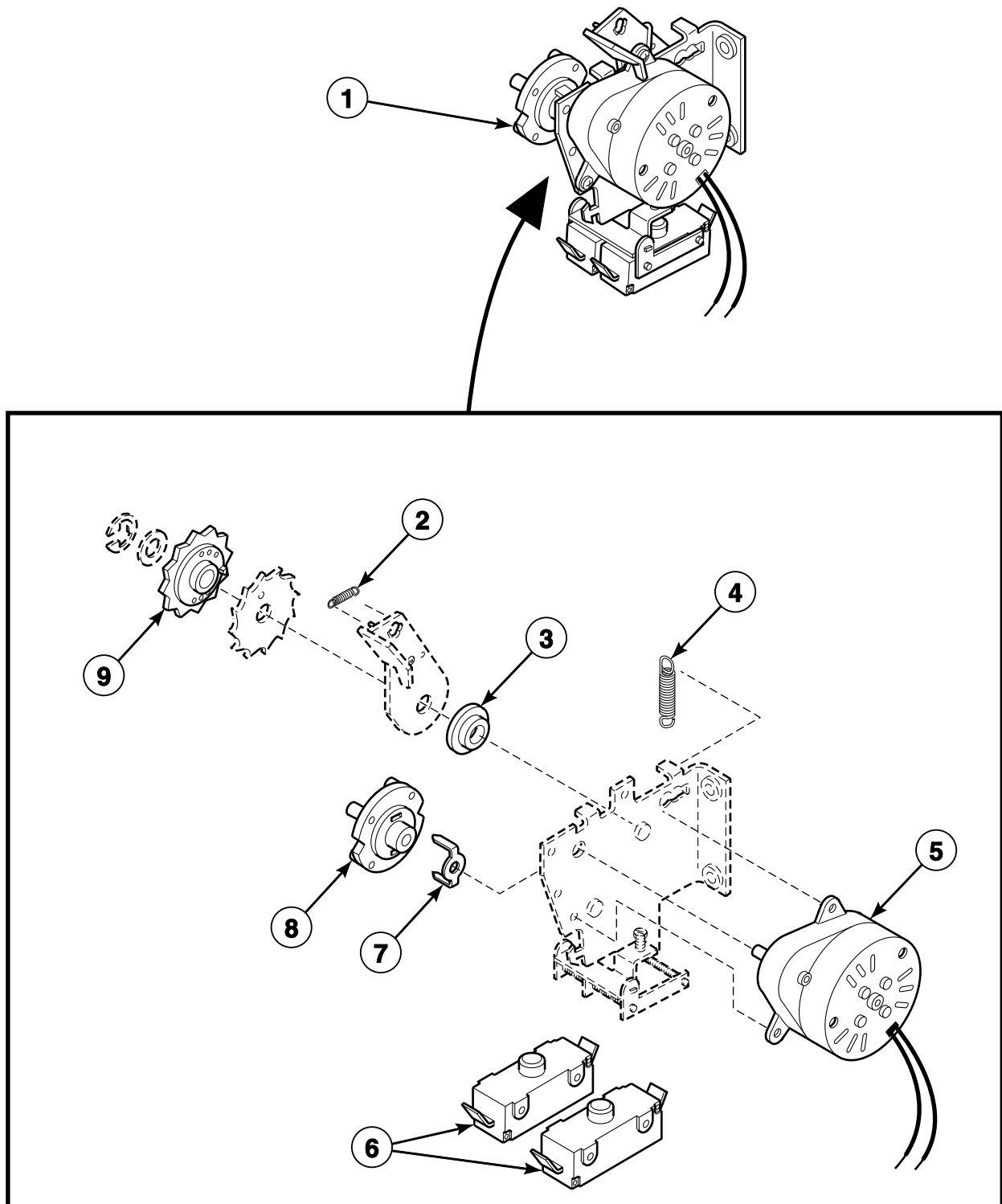
REF	PART NO.	DESCRIPTION	COMMENTS
1	874P3	Card Reader Kit	Includes items 3-6 and 15
2	512499P	Programming Card	
3	512473	Card Reader	
4	512504	Screw	
5	512501	Harness	
6	512496	Power Supply	
7	503673	Screw	
8	37733W	Timer Case Assembly	Use with item 1
	39874WP	Service Door Assembly	White; Use with 39685 Card Reader
	39874LP	Service Door Assembly	Almond; Use with 39685 Card Reader
9	30642	Meter Case Locking Bracket	
10	30647	Nut	
11	38191	Card Reader Wire Harness Assembly	
12	N/A	Shield	
13	503688	Screw	
14	38145L	Security Case Assembly	Almond
	N/A	Security Case Assembly	White
15	M400017	Washer	
16	02916	Screw	
17	N/A	Security Case Gasket	
18	502567W	Control Hood	White
	502567L	Control Hood	Almond
19	23225	Washer	Vinyl
20	30627	Washer	
21	02505	Bolt	
22	23962	Screw	
23	02431	Washer	
24	52566	Nut	
25	38192	Card Reader Instruction Overlay	
26	39481W	Timer Plate	Use with item 1
27	51778	Screw	Use with item 1
28	21734	Washer	Use with item 1
29	29786	Nut	

* Add Letter To Designate Color. L - Almond W - White

N/A = Part no longer available

Two Switch Timer

Models HDE107*A, HDE107*C, HDG109*A, HDG109*C, SDE107*A, SDE107*A1500 and SDG109*A



D308P_505025

Two Switch Timer

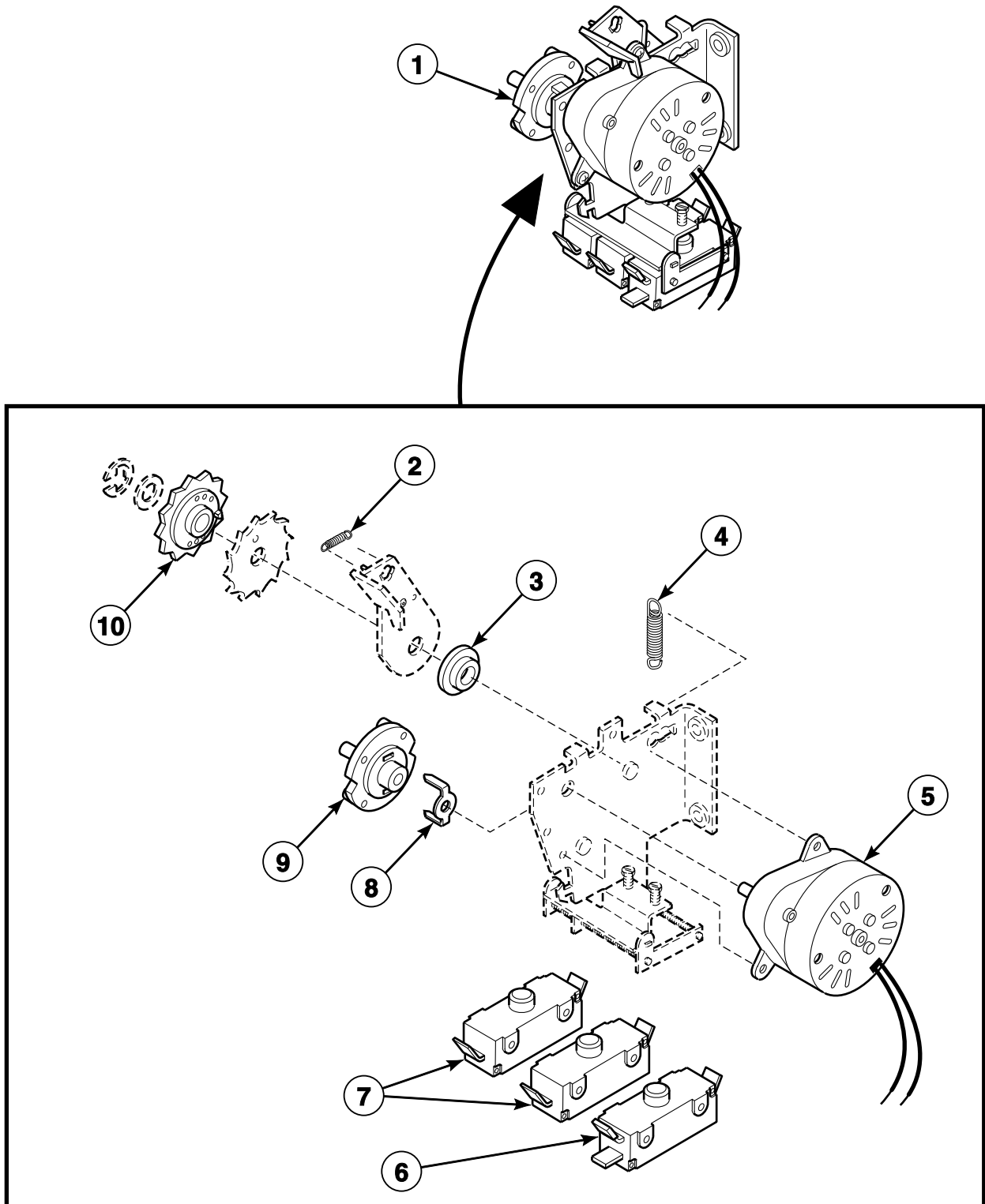
REF	PART NO.	DESCRIPTION	COMMENTS
1	501757P	Timer	120 Volt/60 Hertz; Includes items 2-9
2	N/A	Pawl Spring	
3	N/A	Nylon Bushing	
4	N/A	Index Spring	
5	512017P	Timer Motor	
6	N/A	Switch	
7	M400754	Coin Meter Drive	
8	53240	Timing Cam	60 minute; 3 pin
	53241	Timing Cam	45 minute; 4 pin
	53242	Timing Cam	30 minute; 6 pin
	53243	Timing Cam	20 minute; 9 pin
9	53239	Ratchet Wheel	

* Add Letter To Designate Color. L - Almond W - White

N/A = Part no longer available

Three Switch Timer

Models SDE307*A, SDE307*A1500 and SDG309*A



D309P_505025

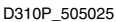
Three Switch Timer

REF	PART NO.	DESCRIPTION	COMMENTS
1	501756P	Timer	120 Volt/60 Hertz; Includes items 2-10
2	N/A	Pawl Spring	
3	N/A	Nylon Bushing	
4	N/A	Index Spring	
5	512017P	Timer Motor	
6	N/A	Snap Switch	
7	N/A	Switch	
8	M400754	Coin Meter Drive	
9	53240	Timing Cam	60 minute; 3 pin
	53241	Timing Cam	45 minute; 4 pin
	53242	Timing Cam	30 minute; 6 pin
	53243	Timing Cam	20 minute; 9 pin
10	53239	Ratchet Wheel	

* Add Letter To Designate Color. L - Almond W - White

N/A = Part no longer available

Models HDE007*A, HDE007*C, HDE107*A, HDE107*C, HDG009*A, HDG009*C, HDG109*A, HDG109*C, SDE007*A, SDE007*A1500, SDE107*A, SDE107*A1500, SDE307*A, SDE307*A1500, SDG009*A, SDG109*A, SDG309*A, UDE007*A and UDG009*A



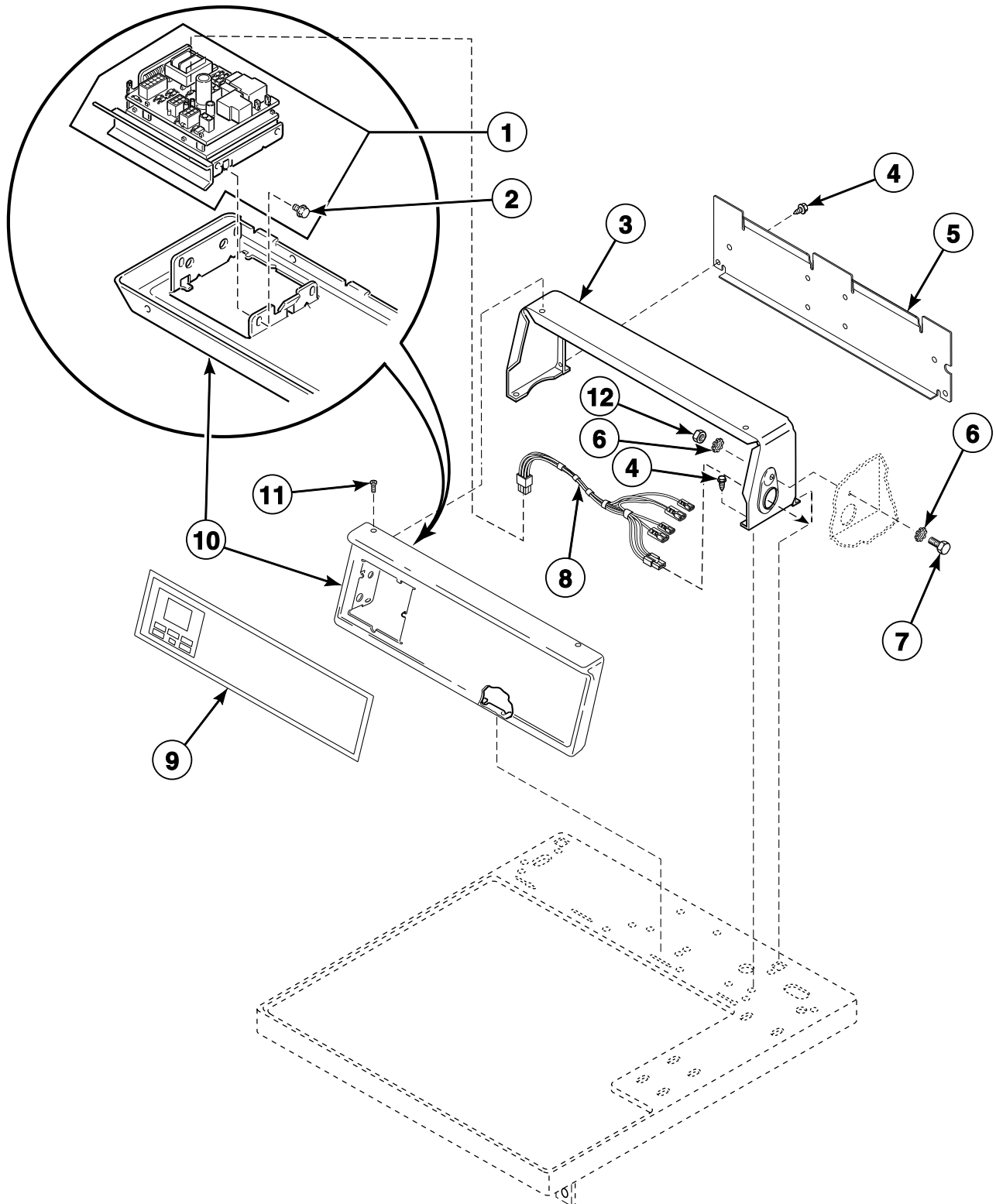
Control Panel, Control Hood and Controls

REF	PART NO.	DESCRIPTION	COMMENTS
	281P4	Torx Bit	Use with item 13
	24161	Bit Holder	Use with item 13
1	502567W	Control Hood	White
	502567L	Control Hood	Almond
2	501086	Screw	
3	505798	Hood Back Plate	
4	02431	Washer	
5	02916	Screw	
6	55882	Switch Assembly	Includes item 7
7	52947	Nut	
8	32464	Light	
9	511895	Graphic Overlay	Models SDE007*A, SDE007*A1500, SDE107*A, SDE107*A1500, SDE307*A, SDE307*A1500, SDG009*A, SDG109*A and SDG309*A
	511898	Graphic Overlay	Models UDE007*A and UDG009*A
	511900	Graphic Overlay	Models HDE007*A, HDE007*C, HDE107*A, HDE107*C, HDG009*A, HDG009*C, HDG109*A and HDG109*C
10	39897	Switch Knob	
11	24205	Nut	
12	501738W	Control Panel and Bracket Assembly	White
13	505295	Screw	
	35528	Screw	Optional for added security
14	91176	Washer	
15	61512	Fabric Selector Switch	
16	25820	Washer	

* Add Letter To Designate Color. L - Almond W - White

Control Panel, Control Hood and Electronic Control

Models SDE407*A, SDE407*A1500, SDE407*D, SDE407*D1500, SDE507*A, SDE507*A1500, SDE607*A, SDE607*A1500, SDE607*C, SDE607*C1500, SDE607*D, SDE607*D1500, SDE707*A, SDE707*A1500, SDG409*A, SDG409*D, SDG509*A, SDG609*A, SDG609*C, SDG609*D and SDG709*A



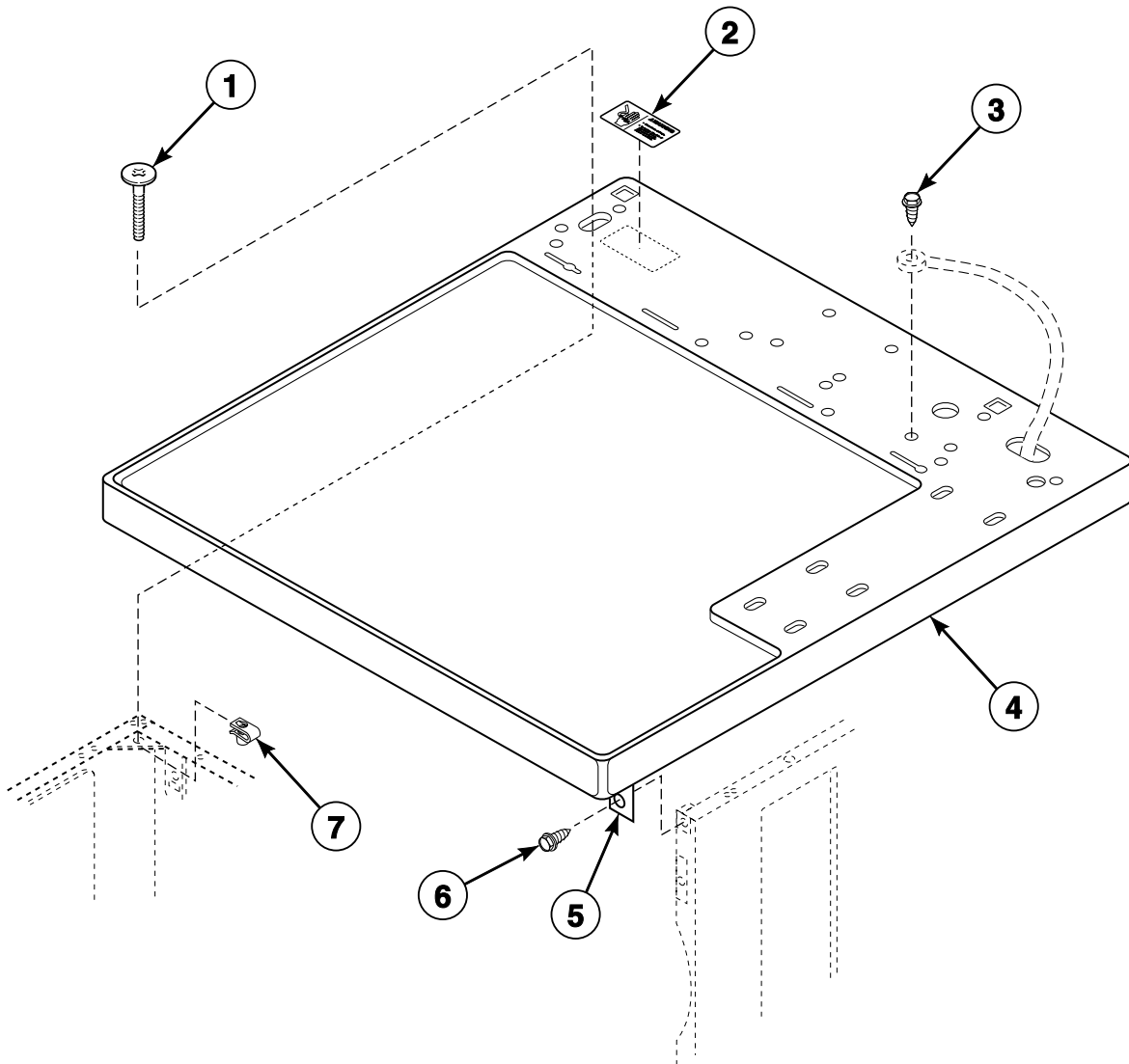
DRY1914P_505025

Control Panel, Control Hood and Electronic Control

REF	PART NO.	DESCRIPTION	COMMENTS
1	M414050P	Control Kit	Includes item 2
2	501524	Screw	
3	502567W	Control Hood	White
	502567L	Control Hood	Almond
4	501086	Screw	
5	505798	Hood Back Plate	
6	02431	Washer	
7	02916	Screw	
8	39955P	Meter Case Wire Harness Kit	Models SDE407*A, SDE407*A1500, SDE407*D, SDE407*D1500, SDE507*A, SDE507*A1500, SDG409*A, SDG409*D and SDG509*A
9	504113	Graphic Overlay	
10	501359W	Control Panel	White
11	500226	Screw	
12	52566	Nut	

* Add Letter To Designate Color. L - Almond W - White

Cabinet Top



D311P_505025

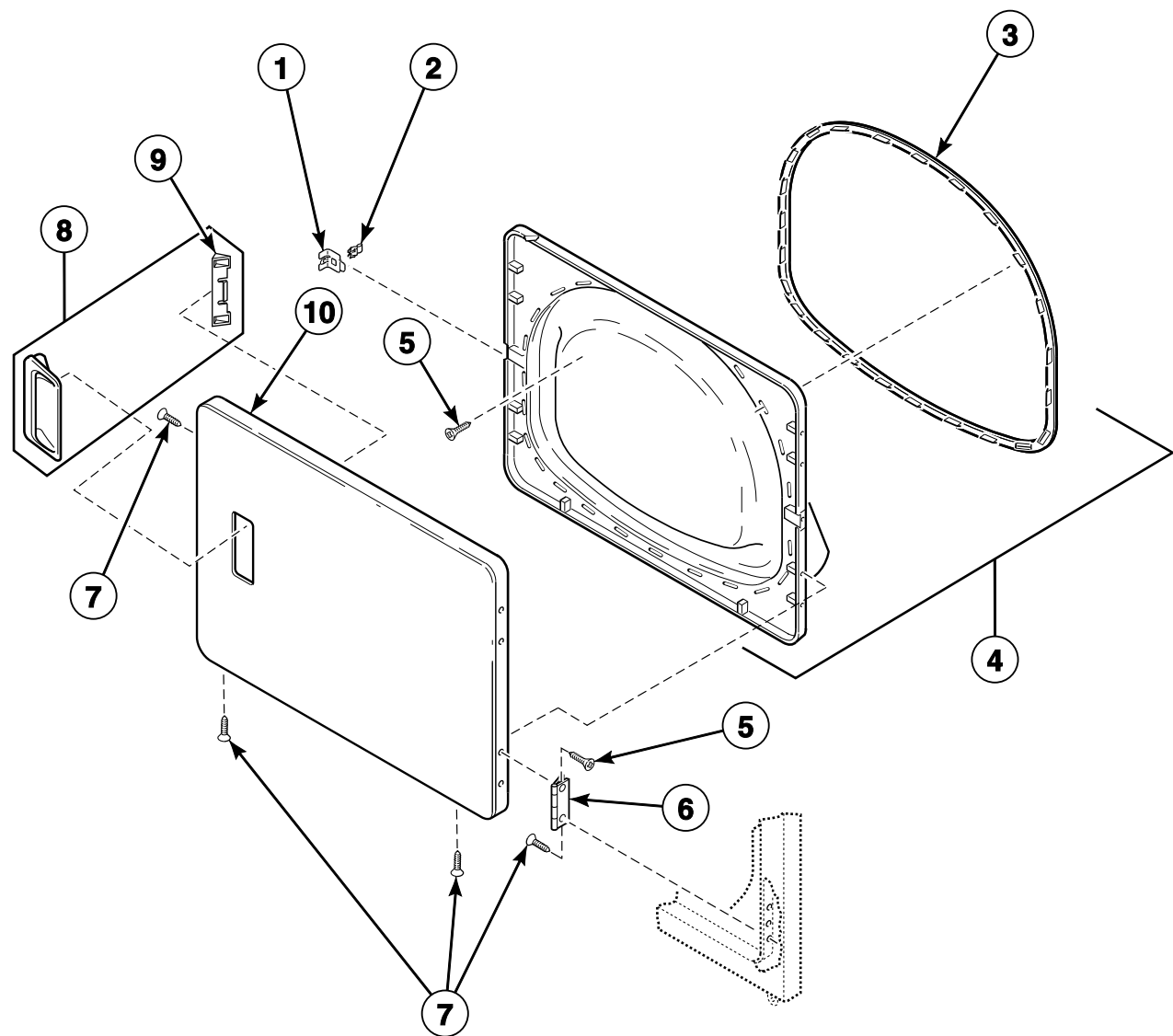
Cabinet Top

REF	PART NO.	DESCRIPTION	COMMENTS
1	503673	Screw	
2	N/A	Warning Label	
3	503688	Screw	
4	511527WP	Top Kit	White; Models HDE107*A, HDE107*C, HDG109*A, HDG109*C, SDE107*A, SDE107*A1500, SDE307*A, SDE307*A1500, SDE407*A, SDE407*A1500, SDE407*D, SDE407*D1500, SDE507*A, SDE507*A1500, SDE607*A, SDE607*A1500, SDE607*C, SDE607*C1500, SDE607*D, SDE607*D1500, SDE707*A, SDE707*A1500, SDG109*A, SDG309*A, SDG409*A, SDG409*D, SDG509*A, SDG609*A, SDG609*C, SDG609*D and SDG709*A
	511527LP	Top Kit	Almond; Models HDE107*A, HDE107*C, HDG109*A, HDG109*C, SDE107*A, SDE107*A1500, SDE307*A, SDE307*A1500, SDE407*A, SDE407*A1500, SDE407*D, SDE407*D1500, SDE507*A, SDE507*A1500, SDE607*A, SDE607*A1500, SDE607*C, SDE607*C1500, SDE607*D, SDE607*D1500, SDE707*A, SDE707*A1500, SDG109*A, SDG309*A, SDG409*A, SDG409*D, SDG509*A, SDG609*A, SDG609*C, SDG609*D and SDG709*A
	511528WP	Top Kit	White; Models HDE007*A, HDE007*C, HDG009*A, HDG009*C, SDE007*A, SDE007*A1500, SDG009*A, UDE007*A and UDG009*A
	511528LP	Top Kit	Almond; Models HDE007*A, HDE007*C, HDG009*A, HDG009*C, SDE007*A, SDE007*A1500, SDG009*A, UDE007*A and UDG009*A
5	510146	Bracket	
6	503661	Screw	
7	27222	Nut	Models HDE107*A, HDE107*C, HDG109*A, HDG109*C, SDE107*A, SDE107*A1500, SDE307*A, SDE307*A1500, SDE407*A, SDE407*A1500, SDE407*D, SDE407*D1500, SDE507*A, SDE507*A1500, SDE607*A, SDE607*A1500, SDE607*C, SDE607*C1500, SDE607*D, SDE607*D1500, SDE707*A, SDE707*A1500, SDG109*A, SDG309*A, SDG409*A, SDG409*D, SDG509*A, SDG609*A, SDG609*C, SDG609*D and SDG709*A

* Add Letter To Designate Color. L - Almond W - White

N/A = Part no longer available

Loading Door



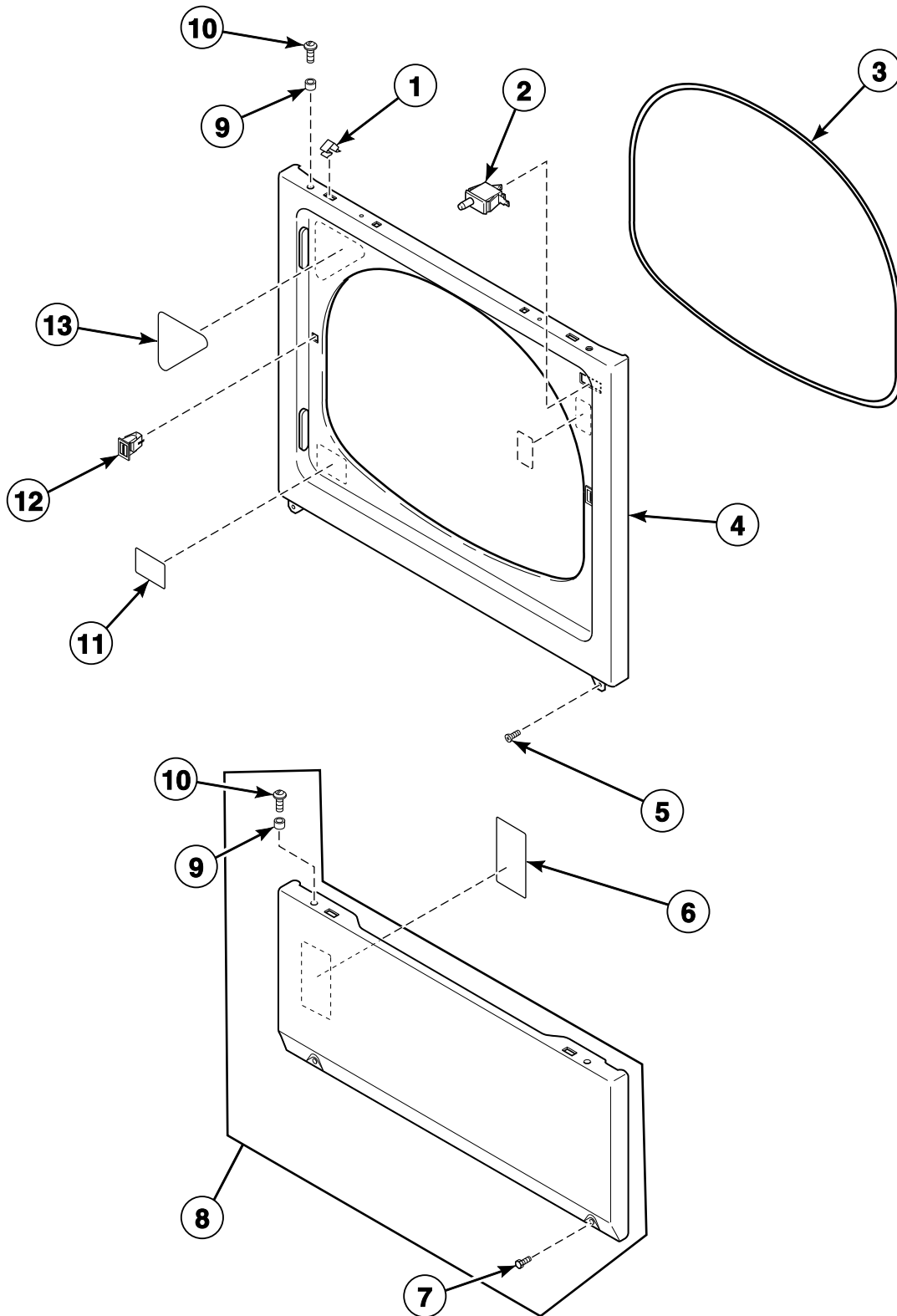
DRY1737P_505025

Loading Door

REF	PART NO.	DESCRIPTION	COMMENTS
1	510127	Door Strike Mount	
2	510181	Door Strike	
3	510147P	Liner Door Seal	
4	510163WP	Liner, Seal and Grill Assembly	Includes item 3
5	505295	Screw	
6	511036	Hinge	
7	500226	Screw	
8	510103*P	Door Pull and Wedge Kit	Includes item 9
9	510129	Door Handle Wedge	
10	510013WP	Dryer Door	White
	510013LP	Dryer Door	Almond

* Add Letter To Designate Color. L - Almond W - White

Access Panel, Front Panel and Seal



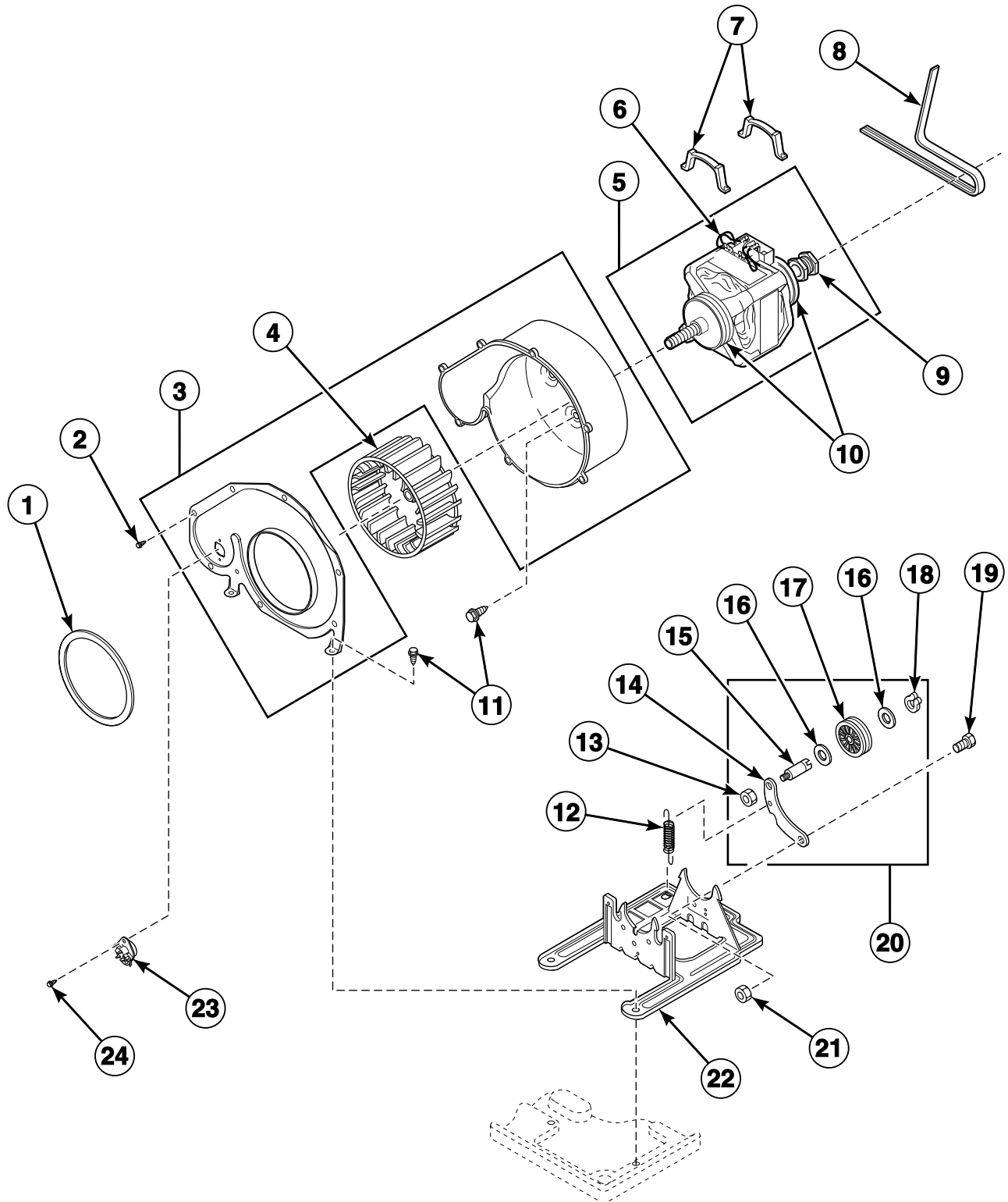
D313P_505025

Access Panel, Front Panel and Seal

REF	PART NO.	DESCRIPTION	COMMENTS
	282P4	Torx Bit	Use with item 7
	24161	Bit Holder	Use with item 7
1	28835	Speed Clip	
2	512973	Switch	
3	511056	Front Panel Seal	
4	510066WP	Front Panel	White
	510066LP	Front Panel	Almond
5	503661	Screw	
6	502791	Venting Instruction Label	Models HDG009*A, HDG009*C, HDG109*A, HDG109*C, SDG009*A, SDG109*A, SDG309*A, SDG409*A, SDG409*D, SDG509*A, SDG609*A, SDG609*C, SDG609*D, SDG709*A and UDG009*A
7	62853	Screw	Optional for added security
	503661	Screw	
8	514250WP	Access Panel Assembly	White
	510069LP	Access Panel	Almond
9	56079	Panel Locator	
10	39733	Screw	
11	502804	Clean Lint Label	
12	510177	Door Catch Assembly	
13	500281	Warning/Caution Label	

* Add Letter To Designate Color. L - Almond W - White

Motor, Exhaust Fan and Belt



D320P_505025

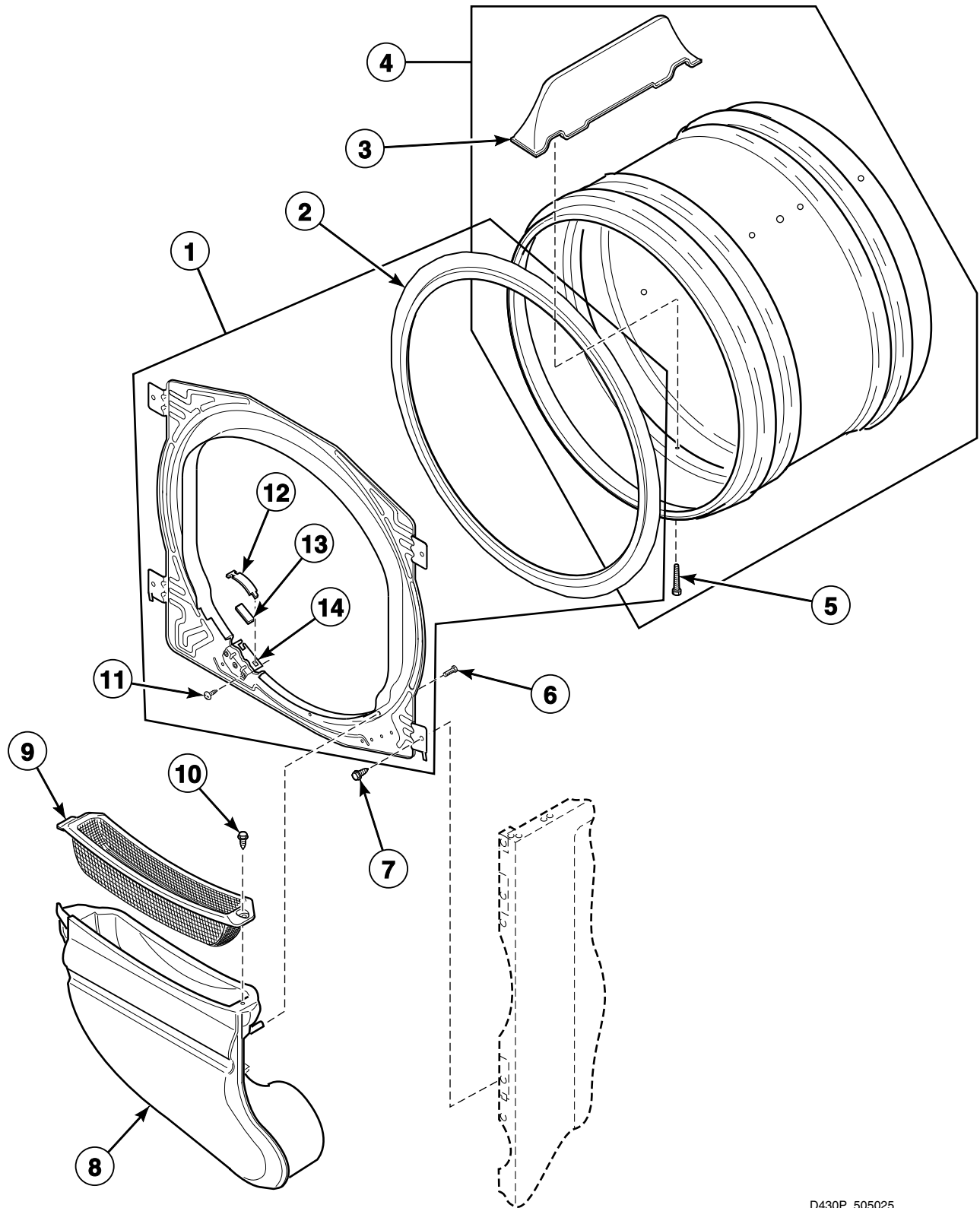
Motor, Exhaust Fan and Belt

REF	PART NO.	DESCRIPTION	COMMENTS
	510717P	Blower and Fan Kit	120 Volt/60 Hertz; Includes items 1-22
1	510238P	Blower Housing Seal	
2	31260	Screw	
3	511969WP	Blower Housing and Cover Kit	
4	510139P	Blower Fan Assembly	
5	511629P	Motor and Pulley Assembly	120 Volt/60 Hertz; Includes items 6, 9 and 10
6	N/A	Motor Switch Kit	
7	510180	Motor Mount Clamp	
8	511255P	Cylinder Belt	
9	500011	Motor Pulley	
10	590P3	Motor Hub Ring Kit	
11	503661	Screw	
12	510185	Idler Spring	
13	56156	Nut	
14	510133	Idler Lever	
15	56461P	Shaft	
16	52549	Washer	
17	510142P	Idler Wheel and Bearing Assembly	
18	23748	Retaining Ring	
19	500824	Screw	
20	510158	Idler Lever and Wheel Assembly	Includes items 13-18
21	52566	Nut	
22	510060	Motor Mount	
23	504515	Thermostat	Green; Models HDE007*A, HDE007*C, HDE107*A, HDE107*C, HDG009*A, HDG009*C, HDG109*A, HDG109*C, SDE007*A, SDE007*A1500, SDE107*A, SDE107*A1500, SDE307*A, SDE307*A1500, SDG009*A, SDG109*A, SDG309*A, UDE007*A and UDG009*A
	510523	Thermistor Assembly	Black; Models SDE407*A, SDE407*A1500, SDE407*D, SDE407*D1500, SDE507*A, SDE507*A1500, SDE607*A, SDE607*A1500, SDE607*C, SDE607*C1500, SDE607*D, SDE607*D1500, SDE707*A, SDE707*A1500, SDG409*A, SDG409*D, SDG509*A, SDG609*A, SDG609*C, SDG609*D and SDG709*A
24	502535	Screw	

* Add Letter To Designate Color. L - Almond W - White

N/A = Part no longer available

Front Bulkhead, Air Duct, Felt Seal and Cylinder

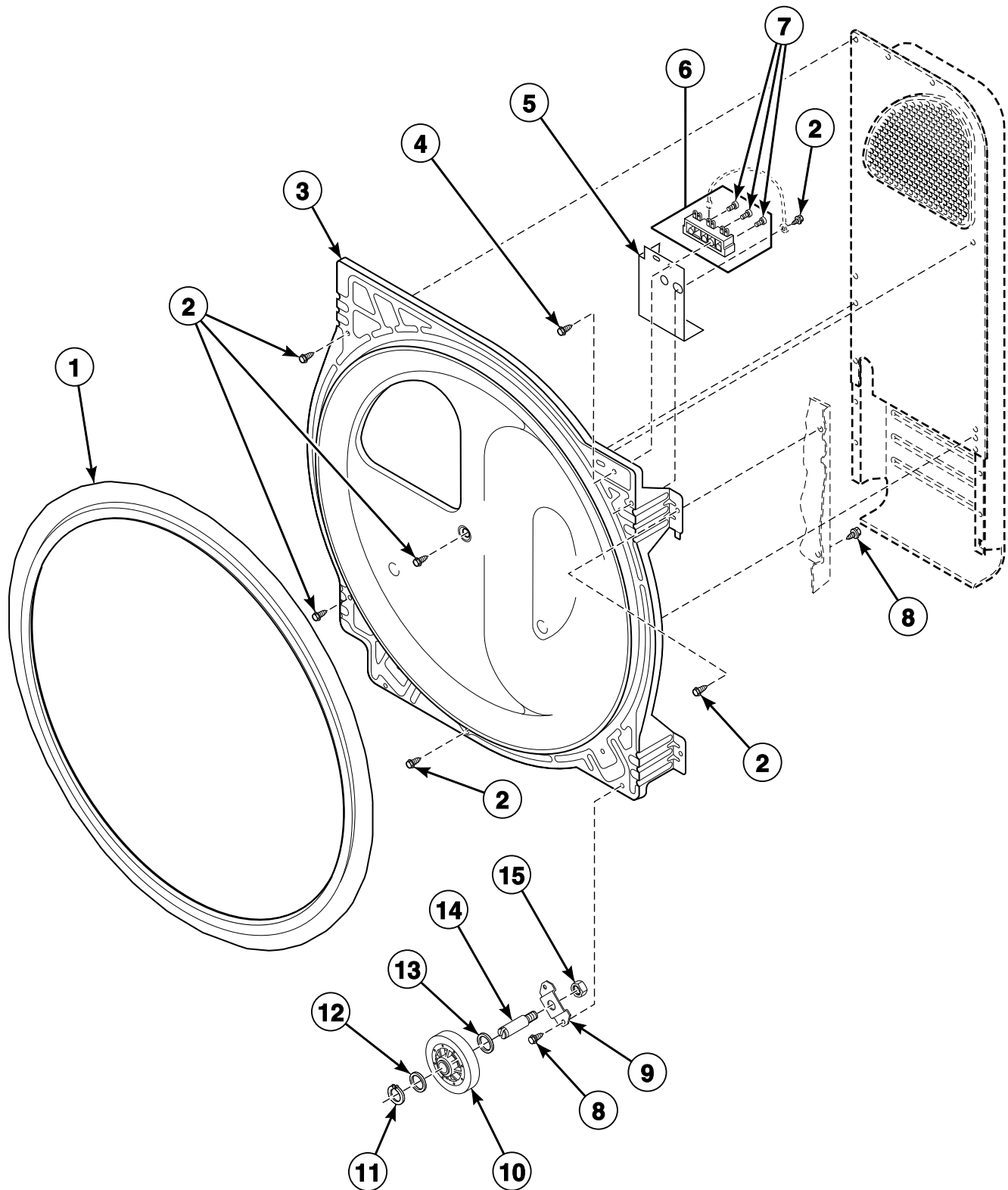


D430P_505025

Front Bulkhead, Air Duct, Felt Seal and Cylinder

REF	PART NO.	DESCRIPTION	COMMENTS
	511637P	Adhesive	For cylinder seal
1	510266P	Front Bulkhead Assembly	Includes items 2 and 11-14
2	510207P	Cylinder Seal Assembly	
3	503703P	Cylinder Baffle	
4	510265WP	Cylinder Assembly	Includes (3) of item 3 and (6) of item 5
5	62588	Screw	
6	500226	Screw	
7	503688	Screw	
8	510151	Air Duct Assembly	
9	503980W	Lint Filter	
10	501285	Screw	
11	505295	Screw	
12	510188	Cylinder Glide	
13	510189	Felt Pad	
14	510145	Cylinder Glide Bracket	

Rear Bulkhead, Felt Seal, Cylinder Roller and Terminal Block



D291P_505025

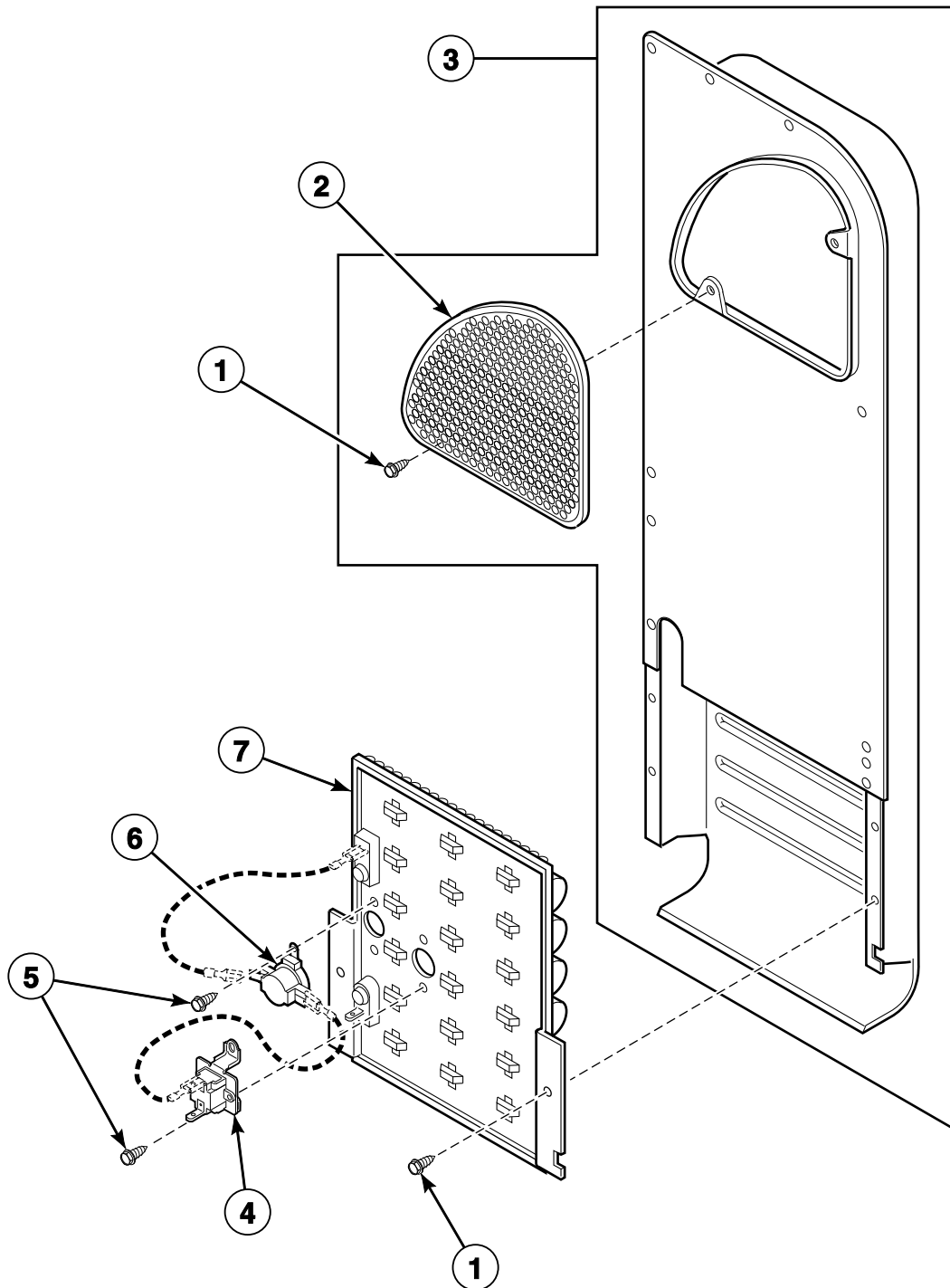
Rear Bulkhead, Felt Seal, Cylinder Roller and Terminal Block

REF	PART NO.	DESCRIPTION	COMMENTS
	511637P	Adhesive	For cylinder seal
1	510207P	Cylinder Seal Assembly	
2	503661	Screw	
3	511082P	Rear Bulkhead Assembly	
4	501285	Screw	
5	510237	Terminal Block Shield	Models HDE007*A, HDE007*C, HDE107*A, HDE107*C, SDE007*A, SDE007*A1500, SDE107*A, SDE107*A1500, SDE307*A, SDE307*A1500, SDE407*A, SDE407*A1500, SDE407*D, SDE407*D1500, SDE507*A, SDE507*A1500, SDE607*A, SDE607*A1500, SDE607*C, SDE607*C1500, SDE607*D, SDE607*D1500, SDE707*A, SDE707*A1500 and UDE007*A
6	510190P	Terminal Block Assembly	Includes (3) of item 7; Models HDE007*A, HDE007*C, HDE107*A, HDE107*C, SDE007*A, SDE007*A1500, SDE107*A, SDE107*A1500, SDE307*A, SDE307*A1500, SDE407*A, SDE407*A1500, SDE407*D, SDE407*D1500, SDE507*A, SDE507*A1500, SDE607*A, SDE607*A1500, SDE607*C, SDE607*C1500, SDE607*D, SDE607*D1500, SDE707*A, SDE707*A1500 and UDE007*A
7	61199	Screw	
8	503688	Screw	
9	510100	Cylinder Roller Bracket	
10	510708P	Cylinder Roller	
11	23748	Retaining Ring	
12	52549	Washer	
13	504082	Washer	
14	56461P	Shaft	
15	56156	Nut	

* Add Letter To Designate Color. L - Almond W - White

Heater Duct and Element Assembly

Electric Models



D350P_505025

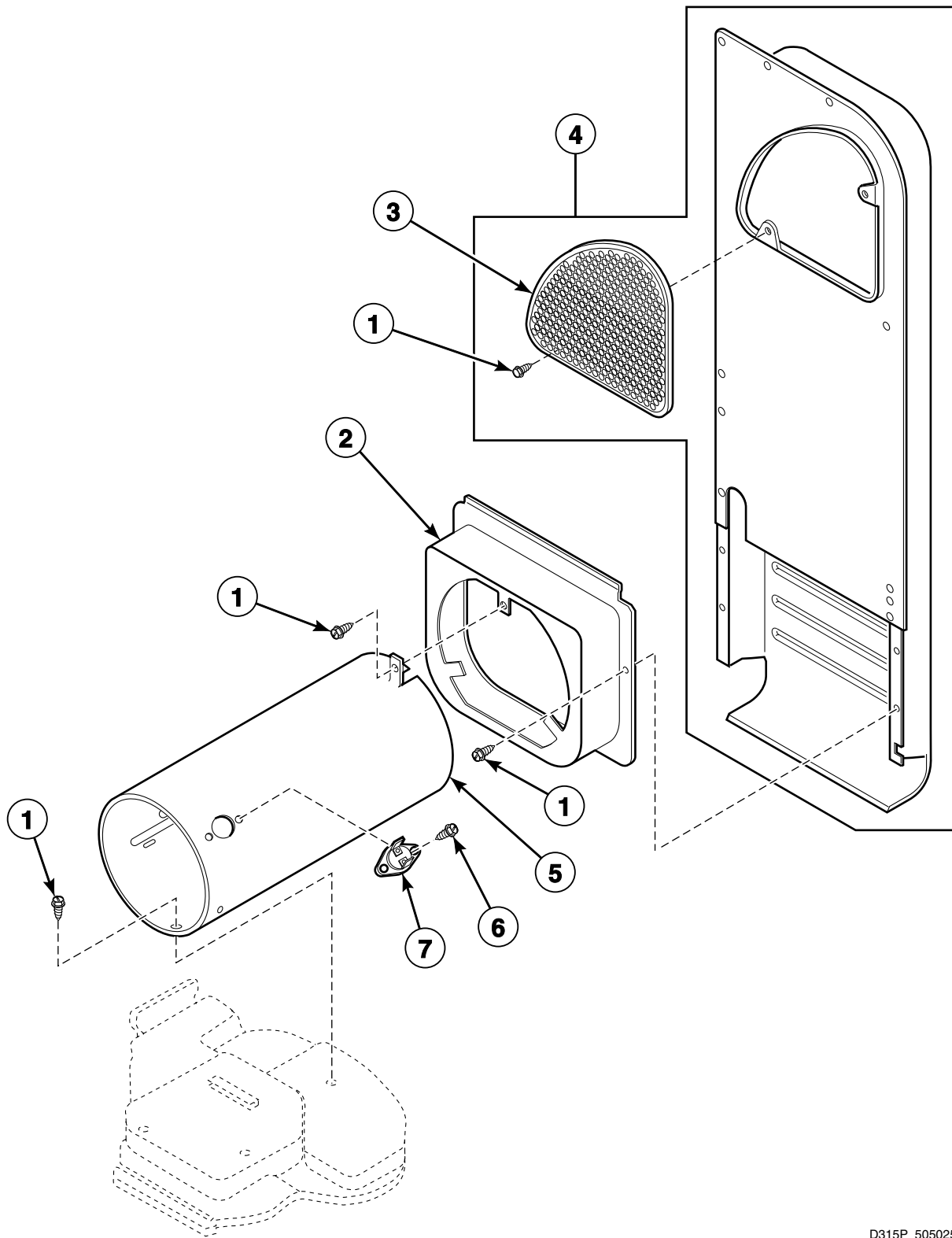
Heater Duct and Element Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	503688	Screw	
2	500820	Outlet Cover	
3	510025P	Heater Duct and Screw Assembly	Includes items 1 and 2
4	511412	Thermal Fuse Assembly	
5	23222	Screw	
6	510701	Limit Thermostat	
7	510329P	Heater Assembly	Orange; Models HDE007*A, HDE007*C, HDE107*A, HDE107*C, SDE007*A, SDE107*A, SDE307*A, SDE407*A, SDE407*D, SDE507*A, SDE607*A, SDE607*C, SDE607*D, SDE707*A and UDE007*A
	510325P	Heater	White; Models SDE007*A1500, SDE107*A1500, SDE307*A1500, SDE407*A1500, SDE407*D1500, SDE507*A1500, SDE607*A1500, SDE607*C1500, SDE607*D1500 and SDE707*A1500

* Add Letter To Designate Color. L - Almond W - White

Heater Duct Assembly

Gas Models



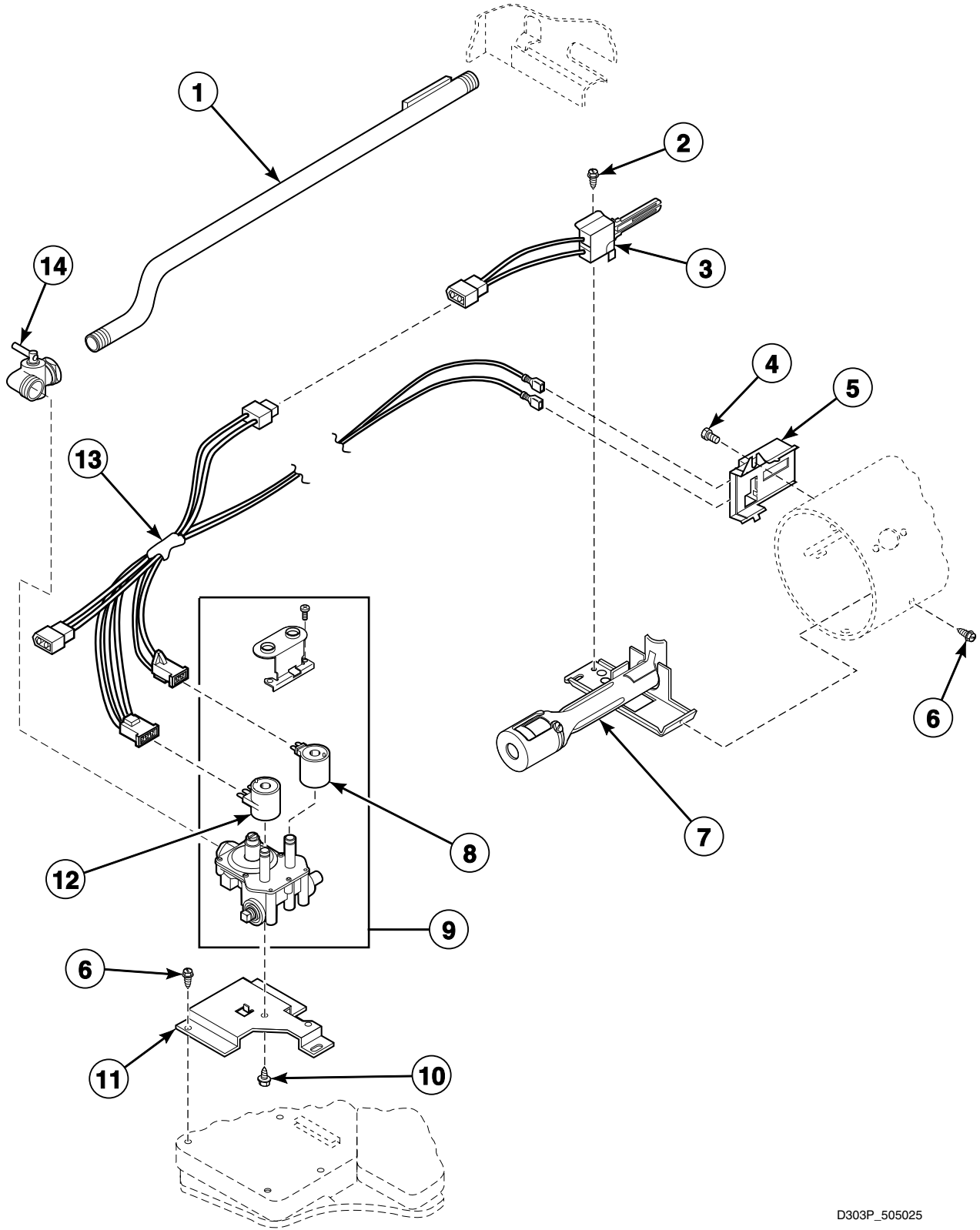
D315P_505025

Heater Duct Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	503688	Screw	
2	510101	Heat Duct Shroud	
3	500820	Outlet Cover	
4	510025P	Heater Duct and Screw Assembly	Includes items 1 and 3
5	510131	Combustion Duct	
6	51782	Screw	
7	510702	Limit Thermostat	Black; Auto reset

Gas Valve, Igniter and Gas Conversion Kits

Gas Models

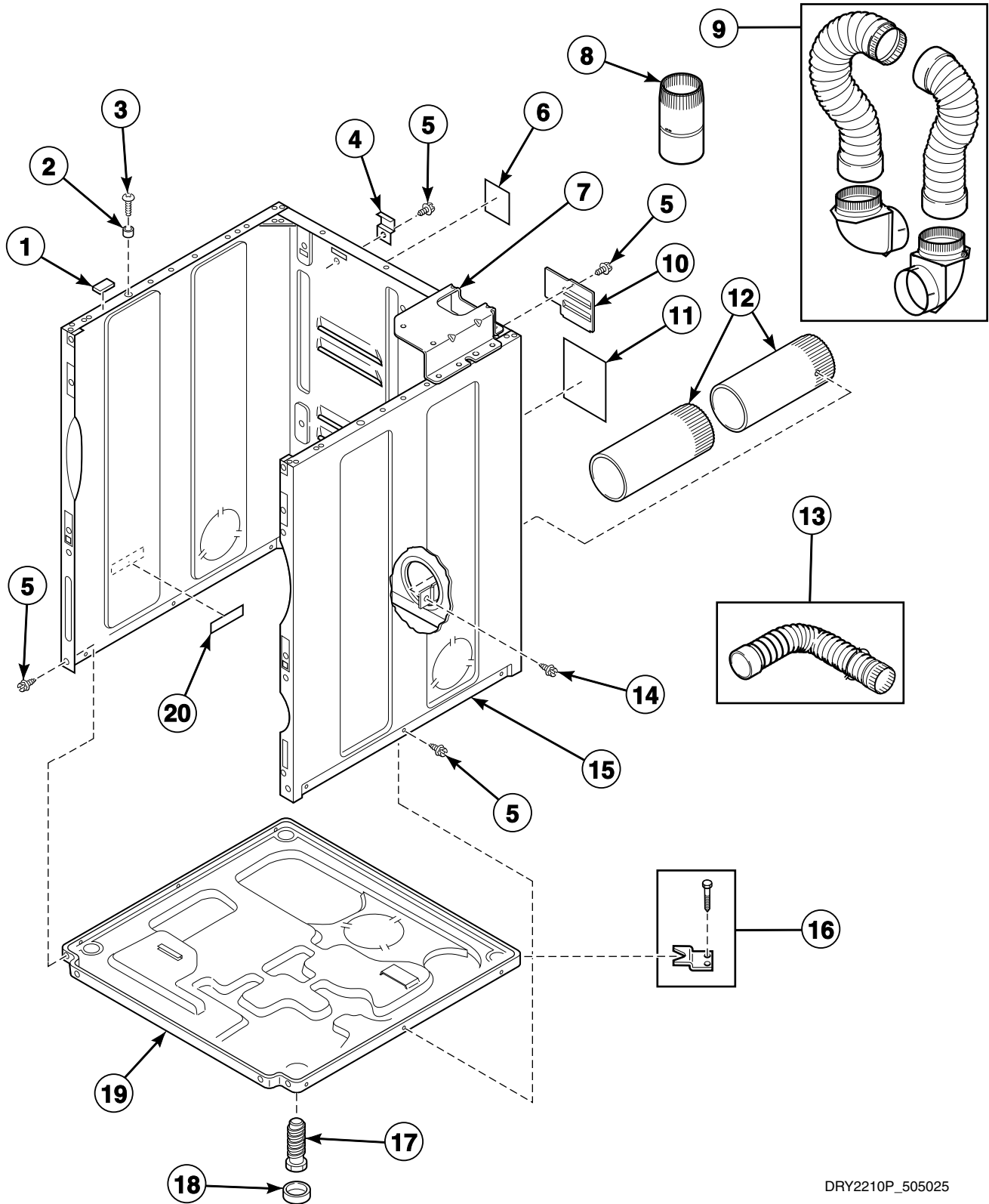


D303P_505025

Gas Valve, Igniter and Gas Conversion Kits

REF	PART NO.	DESCRIPTION	COMMENTS
	458P3	L.P. Conversion Kit	Used to convert dryers from Natural Gas (N.G.) or Mixed Gas to Liquid Petroleum Gas (L.P.)
	459P3	N.G. Conversion Kit	Used to convert dryers from L.P. to N.G. or Mixed Gas
1	510204	Lead-In Pipe Assembly	
2	51782	Screw	
3	510184P	Igniter and Bracket Assembly	
4	23222	Screw	
5	510213	Sensor	
6	503688	Screw	
7	510149P	Burner Assembly	
8	58804B	Secondary Coil	
9	60353P	Gas Valve Assembly	Includes items 8 and 12
10	56124	Screw	
11	510128	Gas Valve Mounting Bracket	
12	58804A	Booster and Holding Coil	
13	510530	Gas Valve Wire Harness Assembly	
14	510205	Elbow Shut-Off Valve	

Cabinet, Exhaust Duct and Base



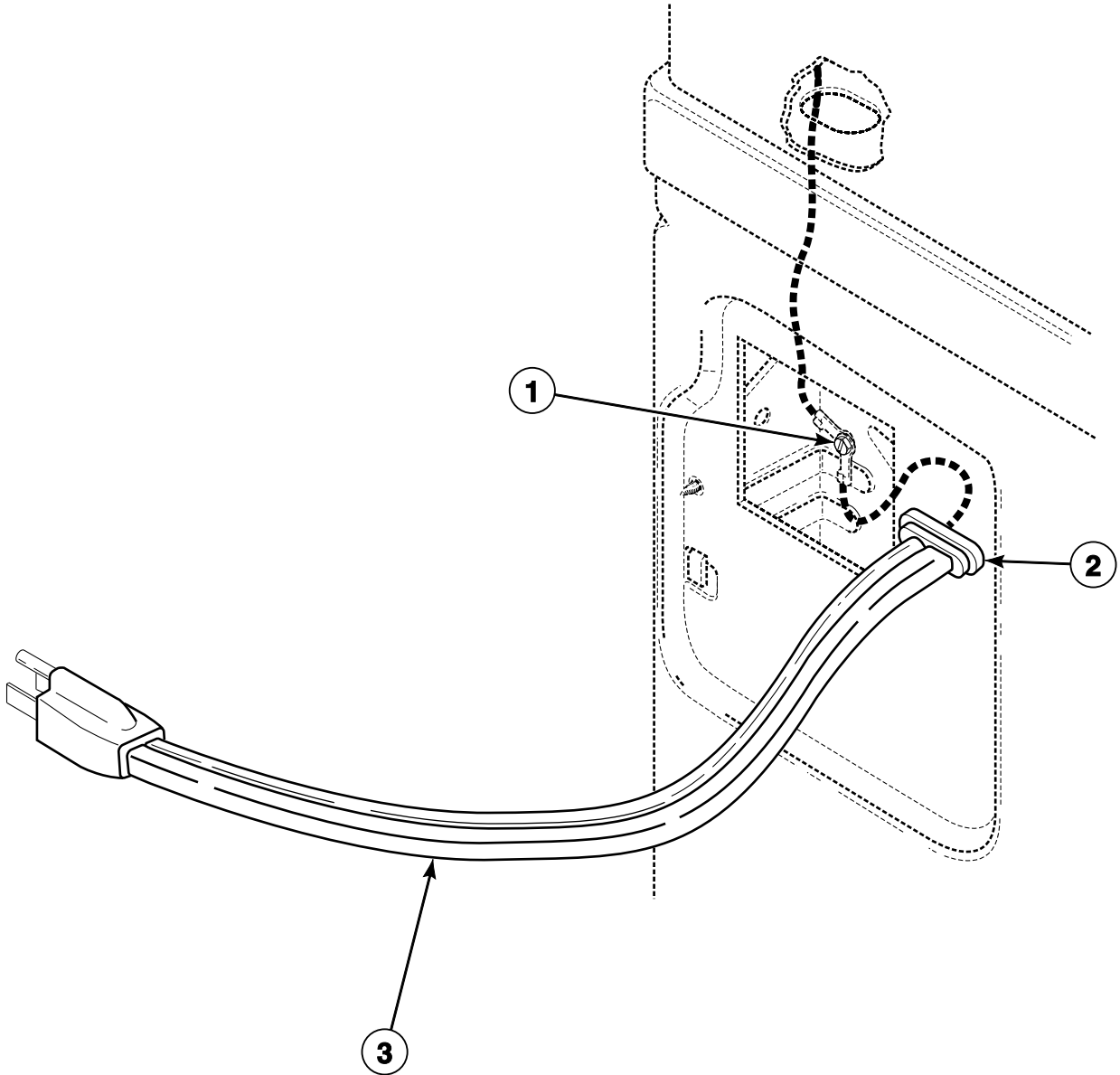
DRY2210P_505025

Cabinet, Exhaust Duct and Base

REF	PART NO.	DESCRIPTION	COMMENTS
1	56128	Bumper Pad	
2	56079	Panel Locator	
3	39733	Screw	
4	510136	Top Hinge	
5	503661	Screw	
6	511004	Gas Clearance Label	Gas models
7	547P3	Coin Cabinet Hardware Kit	
8	58786	Damper	Use when connecting to a manifold vent system
9	521P3	Flexible Venting Kit	
10	510903	Access Panel Plate	
11	511005	Electric Clearance Label	Electric models
12	510137	Exhaust Duct	2 required
13	528P3	Directional Exhaust Kit	Used to vent dryer out the sides or bottom
14	503688	Screw	
15	727P3W	Panel Kit	White
	727P3L	Panel Kit	Almond
16	526P3	Hold Down Kit	For mobile home installations
17	510135	Leveling Leg	
18	501855	Rubber Foot	
19	513901	Dryer Base	
20	61294	Fuse Notice Label	Electric models

Power Cord

Gas Models

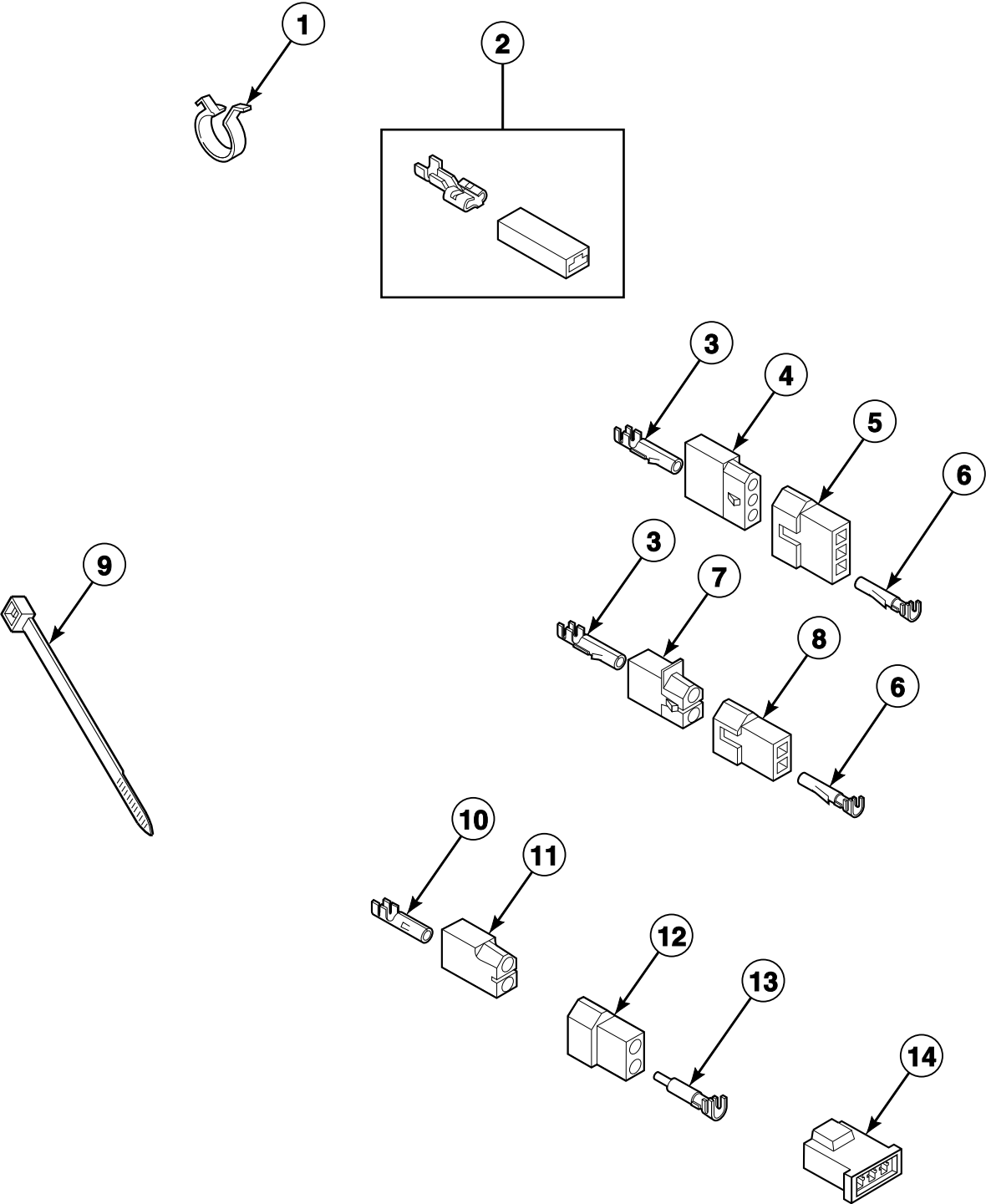


D298P_505025

Power Cord

REF	PART NO.	DESCRIPTION	COMMENTS
1	20530	Screw	
2	38384	Strain Relief	
3	59308	Lead-In Cord	

Terminal Block and Terminals

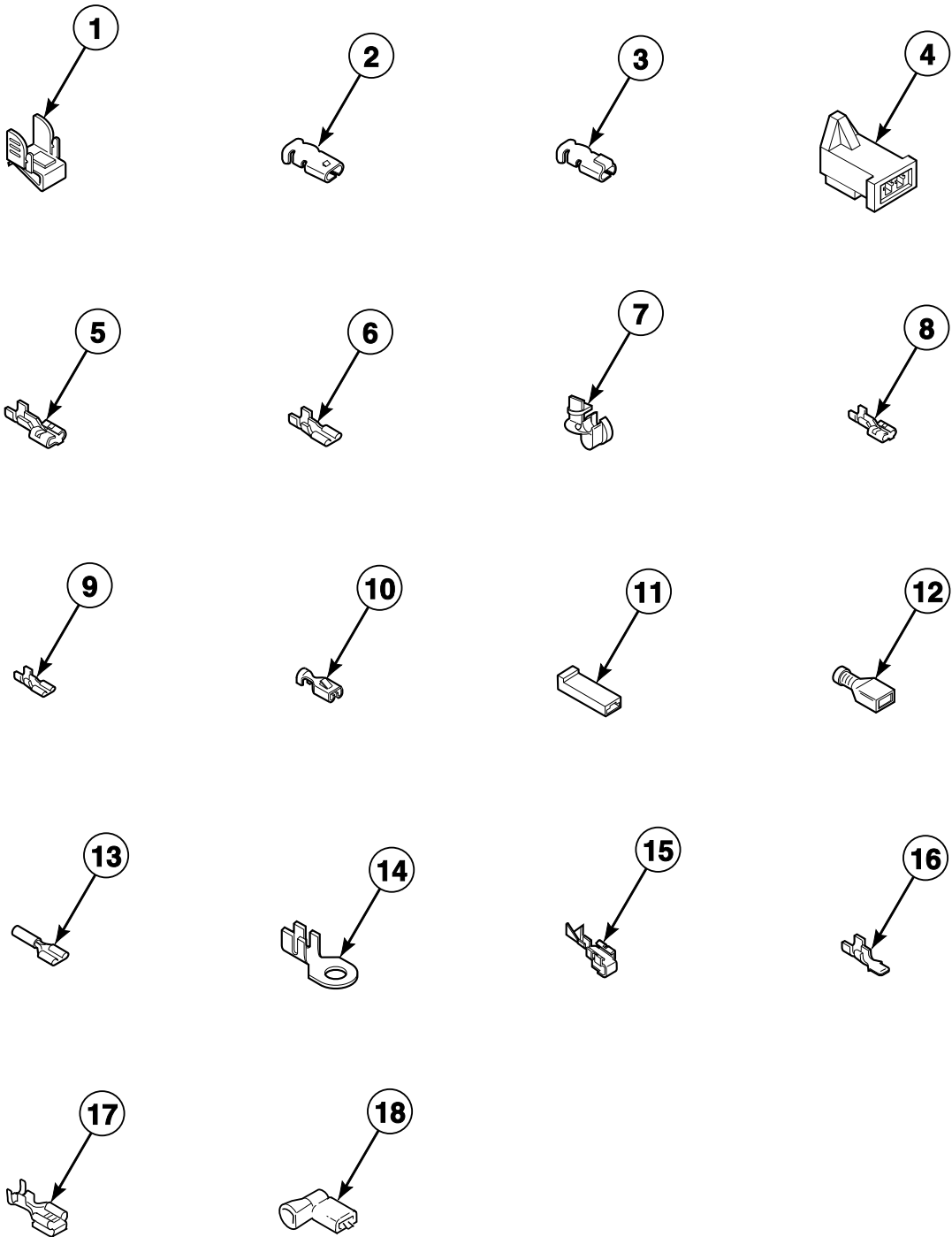


DRY1746P_505025

Terminal Block and Terminals

REF	PART NO.	DESCRIPTION	COMMENTS
1	504034	Wire Clip	
2	00360	Insulated Female Spade Terminal	(1) 12 gauge wire or (2) 18 gauge wires
3	00117	Female Pin Terminal	
4	23039	3 Circuit Receptacle	
5	23040	Plug	
6	00116	Male Pin Terminal	
7	56451	2 Circuit Receptacle	
8	56448	2 Circuit Plug	
9	55881	Harness Strap	
10	00130	Female Pin Terminal	
11	56265	2 Circuit Receptacle	
12	56266	2 Circuit Plug	
13	00127	Male Pin Terminal	
14	58800	3 Circuit Connector	

Terminals



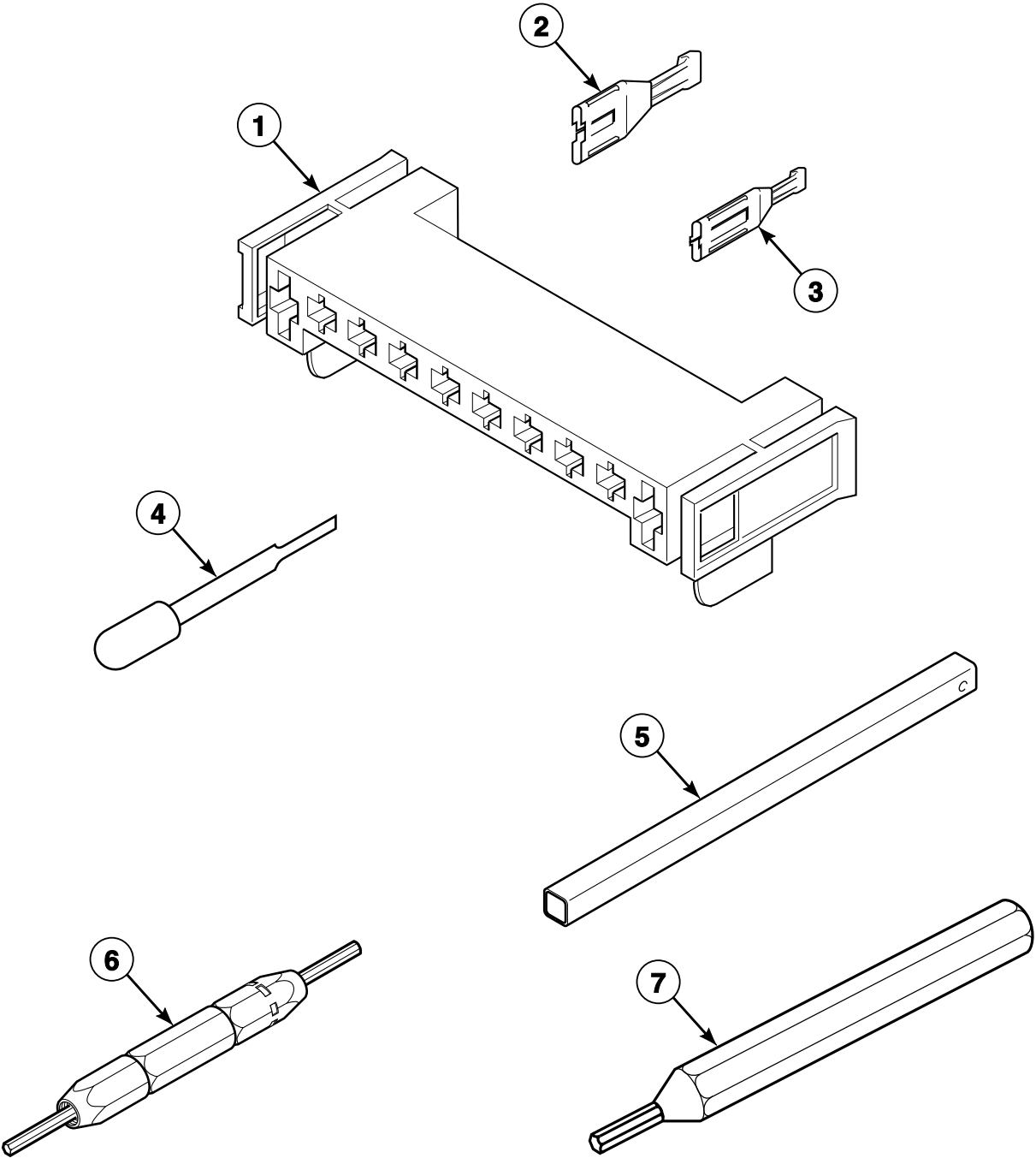
D322P_505025

Terminals

REF	PART NO.	DESCRIPTION	COMMENTS
1	00161	Grounding Clip	
2	00189	Female Spade Terminal	
3	00361	Female Piggyback Terminal	
4	58799	2 Circuit Connector	
5	00223	Female Spade Terminal	1/4 inch; (1) 18 gauge wire
	00121	Female Spade Terminal	1/4 inch; (2) 18 gauge wires or (1) 12 gauge wire
	00245	Spade Terminal	1/4 inch; (1) 22 gauge wire
6	00124	Female Spade Terminal	3/16 inch; (1) 18 gauge wire; .020 tab
	00156	Female Spade Terminal	3/16 inch
	N/A	Female Spade Terminal	3/16 inch; (2) 18 gauge wires; .020 tab
7	38384	Strain Relief	
8	N/A	Terminal	
9	00347	Terminal	
10	00115	Female Spade Terminal	1/4 inch; (1) 18 gauge wire
	N/A	Female Spade Terminal	1/4 inch; (2) 18 gauge wires or (1) 12 gauge wire
11	90789	Receptacle Housing	
12	00359	Insulated Female Spade Terminal	1/4 inch
	00165	Insulated Female Terminal	3/16 inch
13	N/A	Pre-Insulated Spade Terminal	1/4 inch; 18 gauge wire
	N/A	Pre-Insulated Spade Terminal	1/4 inch; 12 gauge wire
14	00110	Ring Terminal	No. 10; (1) 18 gauge wire
	00111	Ring Terminal	No. 10; (2) 18 gauge wires or (1) 12 gauge wire
15	00114	Female Spade Terminal	1/4 inch; Double connector
16	00139	Male Tab Terminal	1/4 inch; (2) 18 gauge wires or (1) 12 gauge wire
17	00344	Female Tab Terminal	
18	N/A	Flag Insulated Terminal	

N/A = Part no longer available

Motor Connection Block, Terminal Extractor Tools



D319P_505025

Motor Connection Block, Terminal Extractor Tools

REF	PART NO.	DESCRIPTION	COMMENTS
1	500338	10 Position Housing	
2	00255	Female Terminal	1/4 inch; For (1) 12 gauge wire
	00256	Female Terminal	1/4 inch; For (1) or (2) 18 gauge wires
3	00188	Female Terminal	For 1 or 2 wire application
4	283P4	Terminal Extractor Tool	For use on Molex connectors
5	310P4	Ratchet Extension Tool	1/4 inch; For coin drop installation
6	190P4	Extractor Tool	For use on electric dryer terminals
7	128P4	Extractor Tool	For use on gas dryer terminals

Wire Harnesses and Wires

PART NO.	DESCRIPTION	COMMENTS
510400P	Wire Harness Assembly	Models HDE107*A, HDE107*C, SDE107*A, SDE107*A1500, SDE307*A and SDE307*A1500
510401P	Wire Harness Assembly	Models HDG109*A, HDG109*C, SDG109*A and SDG309*A
510404P	Wire Harness Assembly	Models HDE007*A, HDE007*C, SDE007*A, SDE007*A1500 and UDE007*A
510405P	Wire Harness Assembly	Models HDG009*A, HDG009*C, SDG009*A and UDG009*A
510406P	Wire Harness Assembly	Models SDE407*A, SDE407*A1500, SDE407*D, SDE407*D1500, SDE507*A, SDE507*A1500, SDE607*A, SDE607*A1500, SDE607*C, SDE607*C1500, SDE607*D, SDE607*D1500, SDE707*A and SDE707*A1500
510407P	Wire Harness Assembly	Models SDG409*A, SDG409*D, SDG509*A, SDG609*A, SDG609*C, SDG609*D and SDG709*A
45001	18 Gauge Wire	Black; Order wire by foot; Order terminals and connectors as required.
45380	12 Gauge Wire	Orange; Order wire by foot; Order terminals and connectors as required.

* Add Letter To Designate Color. L - Almond W - White

NOTE: Individual wires are not available separately. Order complete wire harness, or order wire by the foot. When applying terminals to wires, it is recommended that the terminals be soldered to the wires.

Burner Orifice Spuds

PART NO.	DESCRIPTION	COMMENTS
N/A	L.P. Orifice	Liquid Petroleum Gas (L.P.); No. 56; 20,000 Btu rating, 4,500-9,499 feet; 22,500 Btu rating, 8,000 feet and higher; 25,000 Btu rating, 11,000 feet and higher
N/A	L.P. Orifice	L.P.; No. 57; 20,000 Btu rating, 9,500 feet and higher
58755	L.P. Orifice	L.P.; No. 55; 22,500 Btu rating, 3,000-7,999 feet; 25,000 Btu rating, 7,500 - 10,999 feet
N/A	L.P. Orifice	L.P.; No. 54; 25,000 Btu rating, 3,500-7,499 feet
N/A	N.G. Orifice	Natural Gas (N.G.); No. 45; 20,000 Btu rating, 2,500-4,499 feet; 22,500 Btu rating, 8,000-8,999 feet; 25,000 Btu rating, 9,000-10,499 feet
N/A	N.G. Orifice	N.G.; 20,000 Btu rating, 4,500-5,999 feet; 22,500 Btu rating, 9,000-9,999 feet; 25,000 Btu rating, 10,500 feet and higher
N/A	N.G. Orifice	N.G.; No. 47; 20,000 Btu rating, 6,000-7,499 feet; 22,500 Btu rating, 10,000 feet and higher
503782	N.G. Orifice	N.G.; No. 48; 20,000 Btu rating, 7,500-9,499 feet
N/A	N.G. Orifice	N.G.; No. 49; 20,000 Btu rating, 9,500-10,999 feet
N/A	N.G. Orifice	N.G.; No. 50; 20,000 Btu rating, 11,000 feet and higher
503778	N.G. Orifice	N.G.; No. 43; 22,500 Btu rating, 3,000-5,999 feet; 25,000 Btu rating, 5,500-6,999 feet
58719	Screw Orifice	N.G.; No. 44; 22,500 Btu rating, 6,000 - 7,999 feet; 25,000 Btu rating, 7,000-8,999 feet
503776	N.G. Orifice	N.G.; No. 41; 25,000 Btu rating, 2,000-2,999 feet
510517	N.G. Orifice	N.G.; No. 42; 25,000 Btu rating, 3,000-5,499 feet

N/A = Part no longer available

[illegible]

Parts Index

A

Access Panel	
510069LP	27
Access Panel Assembly	
514250WP	27
Access Panel Plate	
510903	41
Adhesive	
511637P	31, 33
Air Duct Assembly	
510151	31

B

Bit Holder	
24161	19, 27
Blower and Fan Kit	
510717P	29
Blower Fan Assembly	
510139P	29
Blower Housing and Cover Kit	
511969WP	29
Blower Housing Seal	
510238P	29
Bolt	
02505	7, 9, 11, 13
29651	7
Booster and Holding Coil	
58804A	39
Bracket	
510146	23
Bumper Pad	
56128	41
Burner Assembly	
510149P	39

C

Card Reader	
512473	13
Card Reader Instruction Overlay	
38192	13
Card Reader Kit	
874P3	13
Card Reader Wire Harness Assembly	
38191	13
Clean Lint Label	
502804	27
Coin Cabinet Hardware Kit	
547P3	41
Coin Drop	
70441601P	9
Coin Funnel Kit	
523P3	7
Coin Meter Drive	
M400754	15, 17

Coin Slide Extension	
503733	7
Combustion Duct	
510131	37
Connector, 2 Circuit	
58799	47
Connector, 3 Circuit	
58800	45
Control Hood	
502567L	13, 19, 21
502567W	13, 19, 21
Control Kit	
M414050P	21
Control Panel	
501359W	21
Control Panel and Bracket Assembly	
501738W	19
Counter Kit	
62113P	7
Cylinder Assembly	
510265WP	31
Cylinder Baffle	
503703P	31
Cylinder Belt	
511255P	29
Cylinder Glide	
510188	31
Cylinder Glide Bracket	
510145	31
Cylinder Roller	
510708P	33
Cylinder Roller Bracket	
510100	33
Cylinder Seal Assembly	
510207P	31, 33

D

Damper	
58786	41
Directional Exhaust Kit	
528P3	41
Door Catch Assembly	
510177	27
Door Handle Wedge	
510129	25
Door Pull and Wedge Kit	
510103*P	25
Door Strike	
510181	25
Door Strike Mount	
510127	25
Dryer Base	
513901	41
Dryer Door	
510013LP	25
510013WP	25

N/A items do not appear in index.

E

Elbow Shut-Off Valve	
510205	39
Electric Clearance Label	
511005	41
Exhaust Duct	
510137	41
Extractor Tool	
128P4	49
190P4	49

F

Fabric Selector Switch	
61512	19
Felt Pad	
510189	31
Female Piggyback Terminal	
00361	47
Female Pin Terminal	
00117	45
00130	45
Female Spade Terminal	
00114	47
00115	47
00121	47
00124	47
00156	47
00189	47
00223	47
Female Tab Terminal	
00344	47
Female Terminal	
00188	49
00255	49
00256	49
Flexible Venting Kit	
521P3	41
Front Bulkhead Assembly	
510266P	31
Front Panel	
510066LP	27
510066WP	27
Front Panel Seal	
511056	27
Fuse Notice Label	
61294	41

G

Gas Clearance Label	
511004	41
Gas Valve Assembly	
60353P	39
Gas Valve Mounting Bracket	
510128	39
Gas Valve Wire Harness Assembly	
510530	39
Graphic Overlay	
504113	21

N/A items do not appear in index.

511895	19
511898	19
511900	19
Grounding Clip	
00161	47

H

Harness	
512501	13
Harness Strap	
55881	45
Heat Duct Shroud	
510101	37
Heater	
510325P	35
Heater Assembly	
510329P	35
Heater Duct and Screw Assembly	
510025P	35, 37
Hinge	
511036	25
Hold Down Kit	
526P3	41
Hood Back Plate	
505798	19, 21
Housing, 10 Position	
500338	49

I

Idler Lever	
510133	29
Idler Lever and Wheel Assembly	
510158	29
Idler Spring	
510185	29
Idler Wheel and Bearing Assembly	
510142P	29
Igniter and Bracket Assembly	
510184P	39
Instruction Label	
500628	7
Instruction Plate	
500490	5
Insulated Female Spade Terminal	
00359	47
00360	45
Insulated Female Terminal	
00165	47

L

Lead-In Cord	
59308	43
Lead-In Pipe Assembly	
510204	39
Leveling Leg	
510135	41

Light	
32464	19
Limit Thermostat	
510701	35
510702	37
Liner Door Seal	
510147P	25
Liner, Seal and Grill Assembly	
510163WP	25
Lint Filter	
503980W	31
L.P. Conversion Kit	
458P3	39
L.P. Orifice	
58755	51

M

Male Pin Terminal	
00116	45
00127	45
Male Tab Terminal	
00139	47
Meter Case and Funnel Kit	
524P3L	7
524P3W	7
Meter Case Assembly	
38724L	9
38724W	9
Meter Case Bracket Gasket	
35526	7, 9
Meter Case Gasket	
26354	7, 9
Meter Case Lockdown Bracket	
35525	7, 9
Meter Case Locking Bracket	
30642	7, 9, 13
Meter Case Wire Harness Kit	
39955P	21
Motor and Pulley Assembly	
511629P	29
Motor Hub Ring Kit	
590P3	29
Motor Mount	
510060	29
Motor Mount Clamp	
510180	29
Motor Pulley	
500011	29

N

Nut	
24205	19
27222	23
29786	5, 7, 9, 11, 13
29796	7
30647	7, 9, 13
52566	13, 21, 29
52947	19
56156	29, 33

N.G. Conversion Kit	
459P3	39
N.G. Orifice	
503776	51
503778	51
503782	51
510517	51

O

Outlet Cover	
500820	35, 37

P

Panel Kit	
727P3L	41
727P3W	41
Panel Locator	
56079	27, 41
Plug	
23040	45
Plug, 2 Circuit	
56266	45
56448	45
Power Supply	
512496	13
Programming Card	
512499P	13

R

Ratchet Extension Tool	
310P4	49
Ratchet Wheel	
53239	15, 17
Rear Bulkhead Assembly	
511082P	33
Receptacle Housing	
90789	47
Receptacle, 2 Circuit	
56265	45
56451	45
Receptacle, 3 Circuit	
23039	45
Retaining Ring	
23748	29, 33
Ring Terminal	
00110	47
00111	47
Rubber Foot	
501855	41

S

Screw	
02916	5, 11, 13, 19, 21
03203	7
20530	43
23222	35, 39

N/A items do not appear in index.

23962	13
27328	5
31260	29
35528	19
39733	27, 41
500226	21, 25, 31
500824	29
501086	5, 7, 11, 19, 21
501285	31, 33
501524	21
502431	7, 9
502535	29
503661	23, 27, 29, 33, 41
503673	7, 9, 13, 23
503688	13, 23, 31, 33, 35, 37, 39, 41
505295	19, 25, 31
511419	7
512504	13
51778	5, 11, 13
51782	37, 39
56124	39
61199	33
62588	31
62853	27
Screw Orifice	
58719	51
Secondary Coil	
58804B	39
Security Case Assembly	
38145L	13
Sensor	
510213	39
Service Door Assembly	
35798LP	7, 9
35798WP	7, 9
39874LP	13
39874WP	13
Shaft	
56461P	29, 33
Single Overlay	
38717	9
Slide Extension Kit	
553P3	7
Slide Extension Modifier	
501796	7
Spade Terminal	
00245	47
Speed Clip	
28835	27
Strain Relief	
38384	43, 47
Switch	
512973	9, 27
Switch Assembly	
55882	19
Switch Knob	
39897	19

T

Terminal	
00347	47
Terminal Block Assembly	
510190P	33

Terminal Block Shield	
510237	33
Terminal Extractor Tool	
283P4	49
Thermal Fuse Assembly	
511412	35
Thermistor Assembly	
510523	29
Thermostat	
504515	29
Timer	
501756P	17
501757P	15
510524P	5
Timer Bracket	
503315	7
Timer Case Assembly	
37733W	5, 11, 13
Timer Knob	
54678	5
Timer Motor	
512017P	15, 17
Timer Plate	
39481L	11
39481W	11, 13
Timer Plate Assembly	
500921W	5
Timing Cam	
53240	15, 17
53241	15, 17
53242	15, 17
53243	15, 17
Top Hinge	
510136	41
Top Kit	
511527LP	23
511527WP	23
511528LP	23
511528WP	23
Torx Bit	
281P4	19
282P4	27

V

Venting Instruction Label	
502791	27

W

Warning/Caution Label	
500281	27
Washer	
M400017	13
02431	5, 11, 13, 19, 21
03815	5
20279	5
21734	11, 13
23225	13
25820	19
30627	13
504082	33
52549	29, 33

N/A items do not appear in index.

91176	19
Wire Clip	
504034	45
Wire Harness Assembly	
510400P	50
510401P	50
510404P	50
510405P	50
510406P	50
510407P	50
Wire, 12 Gauge	
45380	50
Wire, 18 Gauge	
45001	50

[illegible]