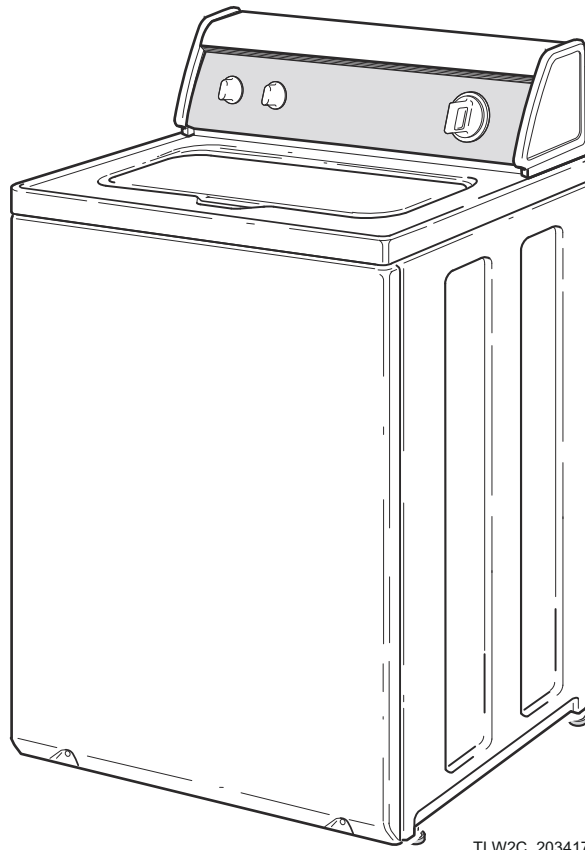


Home Topload Washers

Refer to Page 3 for Model Numbers



TLW2C_203417

Parts

Table of Contents

Title	Page
Parts Ordering Information.....	2
Serial Plate Location	2
Model Identification	3
Graphic Panel, Control Support Panel and Controls (Drawing 1 of 2)	4
Graphic Panel, Control Support Panel and Controls (Drawing 2 of 2)	6
Lid Switch Assembly	8
Top, Lid and Hood Back Panel	10
Fill Hose, Mixing Valve-to-Tub Cover Hose, Mixing Valve and Bracket.....	12
Motor, Mounting Bracket, Belt, Pump and Idler Assembly.....	14
Agitator, Fabric Softener Dispenser, Drive Bell, Hub and Lip Seal Kit and Washtub.....	16
Outer Tub, Cover, Bearing and Seal Housing, Pressure Hose and Counterweight.....	18
Outer Tub, Cover, Pressure Hose and Counterweight	20
Drain Hose and Siphon Break Kit	22
Weldment and Bearing Assembly, Brake and Pulley.....	24
Transmission Assembly	26
Front Panel, Base Assembly and Cabinet Kit.....	28
Mixing Valve and Motor Connection Blocks, Terminals and Extractor Tool.....	30
Lead-In Cord and Terminals	32
Terminals	34
Shipping Brace, Plug and Special Tools.....	36
Special Tools	38
Output Board, Wire Harnesses and Wires.....	40
Wire Harnesses and Wires	42
Parts Index.....	45

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

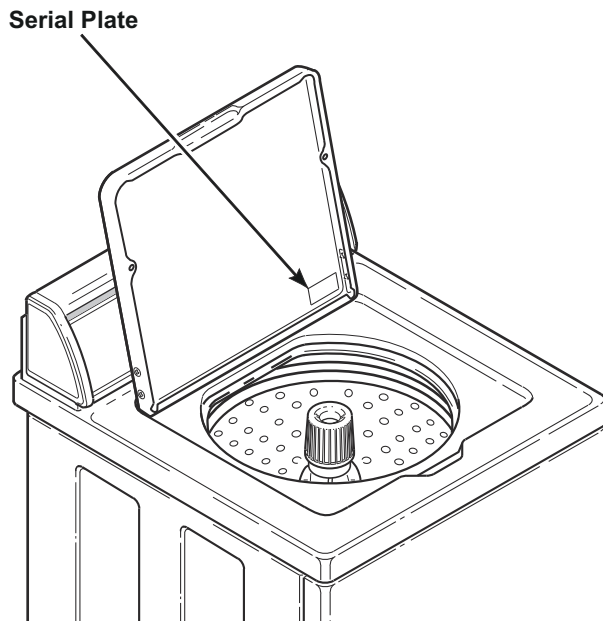
For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s) as shown.



W429S_203417

Model Identification

Information in this manual is applicable to these washer models:

AWN432SP113TW01
AWNE82SN303AW01
AWNE82SP113TW01
AWNE92SN303AW01
AWNE92SP113TW01

Model AWN432SP113TW01

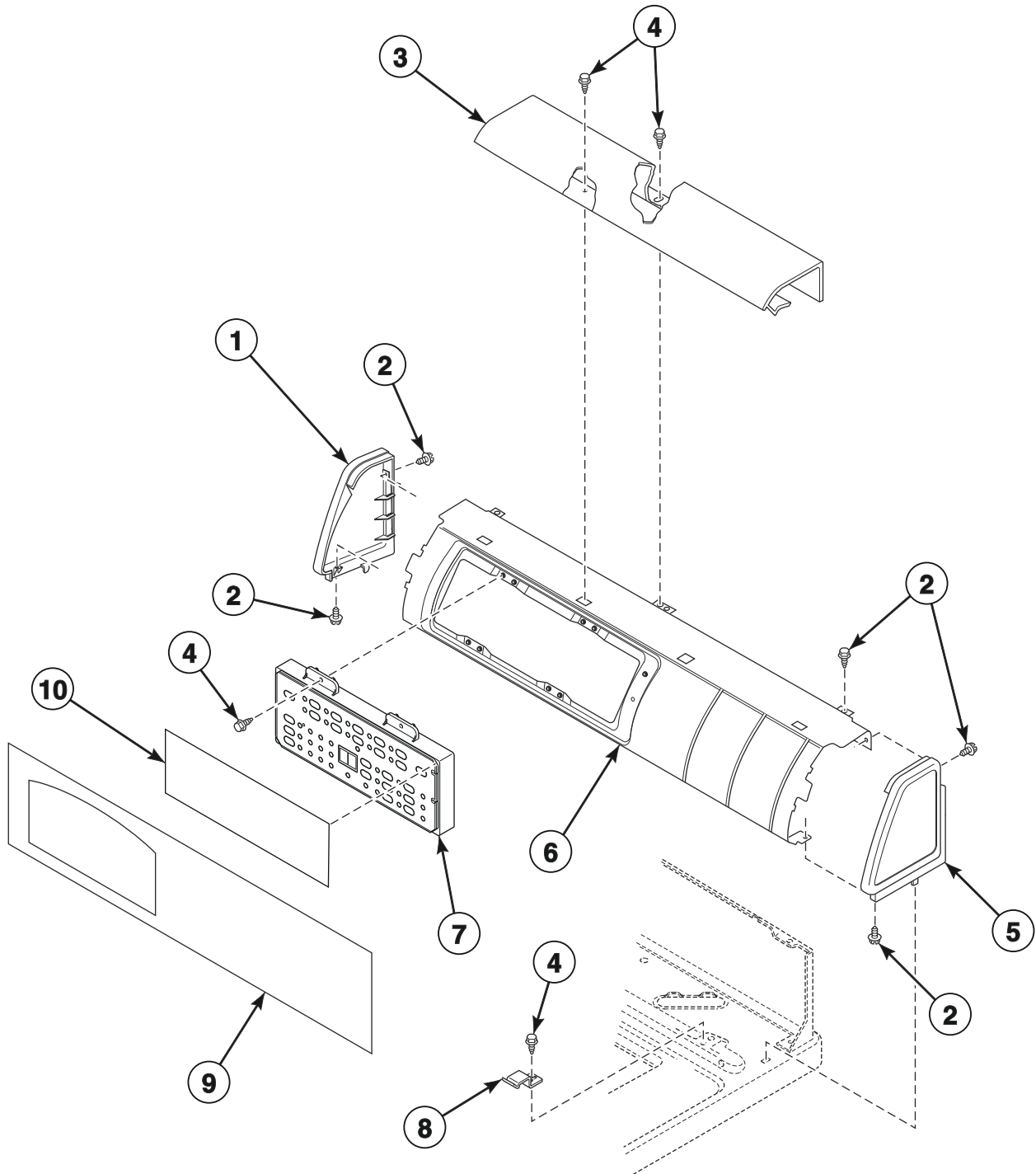
This exploded view diagram illustrates the assembly of a car stereo unit. The components are numbered 1 through 16, with arrows indicating their installation locations. The main stereo unit (10) is the central component. It features a faceplate (12) with a display screen (13) and various control buttons (14, 15, 16). The faceplate is secured by screws (11). The stereo unit is mounted into a dashboard using a bracket (9) and screws (4). A separate component (1) is shown being attached to the side of the unit with screws (2). Another component (5) is shown being attached to the top of the unit with a screw (4). A third component (6) is shown being attached to the bottom of the unit with a screw (4). A fourth component (7) is shown being attached to the rear of the unit with a screw (4). A fifth component (8) is shown being attached to the side of the unit with a screw (2). A sixth component (3) is shown being attached to the top of the unit with a screw (4). A seventh component (4) is shown being attached to the bottom of the unit with a screw (2). A eighth component (5) is shown being attached to the side of the unit with a screw (4). A ninth component (6) is shown being attached to the rear of the unit with a screw (4). A tenth component (7) is shown being attached to the side of the unit with a screw (2). A eleventh component (8) is shown being attached to the bottom of the unit with a screw (4). A twelfth component (9) is shown being attached to the top of the unit with a screw (4). A thirteenth component (10) is shown being attached to the side of the unit with a screw (2). A fourteenth component (11) is shown being attached to the rear of the unit with a screw (4). A fifteenth component (12) is shown being attached to the side of the unit with a screw (2). A sixteenth component (13) is shown being attached to the bottom of the unit with a screw (4).

203417

Graphic Panel, Control Support Panel and Controls (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	203035	Hood Timer Harness	
1	504009WP	End Panel	Left
2	501086	Screw	
3	39905W	Top Cover	
4	23962	Screw	
5	35115	Temperature Switch	3 position
6	202937	Pressure Switch	
7	202705P	Timer	
8	504008WP	End Panel	Right
9	35358	Hold-Down Clip	
10	38565	Control Support Panel	
11	00161	Grounding Clip	
12	203038W	Graphic Panel	
13	803116	Timer Skirt Assembly	
14	803118P	Timer Knob Assembly	
15	38424W	Rocker Switch	
16	803119P	Control Knob Assembly	

Models AWNE82SN303AW01, AWNE82SP113TW01, AWNE92SN303AW01 and AWNE92SP113TW01

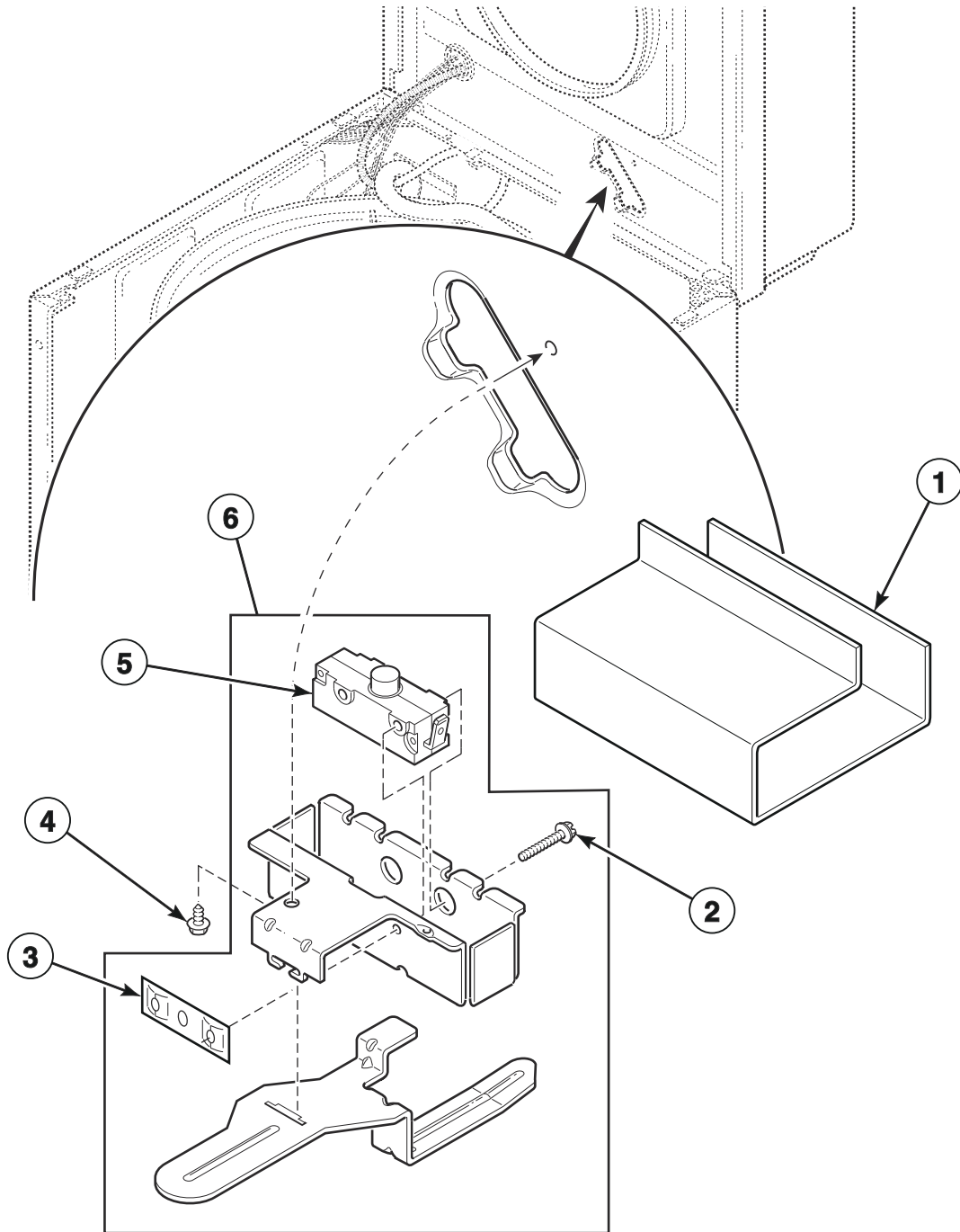


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Graphic Panel, Control Support Panel and Controls (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	203111P	EMI Filter Assembly	Models AWNE82SN303AW01 and AWNE92SN303AW01; Includes 29787 Nut, 80262 Grommet, 203068 Junction Box, 800258 Screw and 804864 Line Filter
1	504009WP	End Panel	Left
2	501086	Screw	
3	39905W	Top Cover	
4	23962	Screw	
5	504008WP	End Panel	Right
6	202942	Control Support Panel	
7	202704	Control Assembly	
8	35358	Hold-Down Clip	
9	202797	Graphic Panel	
10	202628	Overlay	Models AWNE92SN303AW01 and AWNE92SP113TW01
	202751	Control Overlay	Models AWNE82SN303AW01 and AWNE82SP113TW01

Lid Switch Assembly

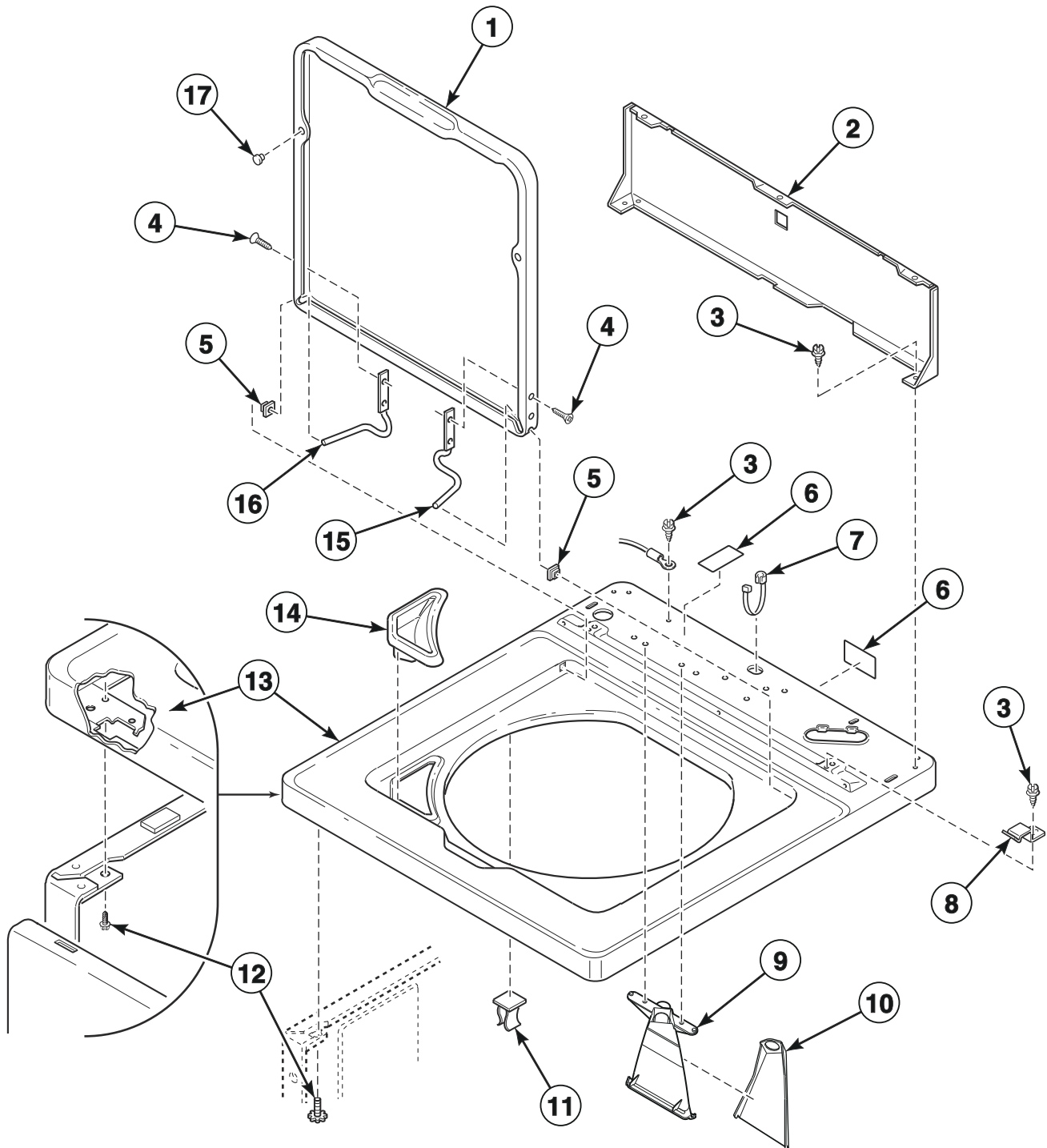


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Lid Switch Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	203136	Lid Switch Drip Shield	Models AWNE82SN303AW01 and AWNE92SN303AW01
2	M402574	Screw	
3	M400981	Nut	
4	23962	Screw	
5	33445	Switch	
6	37631	Lid Switch Assembly	

Top, Lid and Hood Back Panel

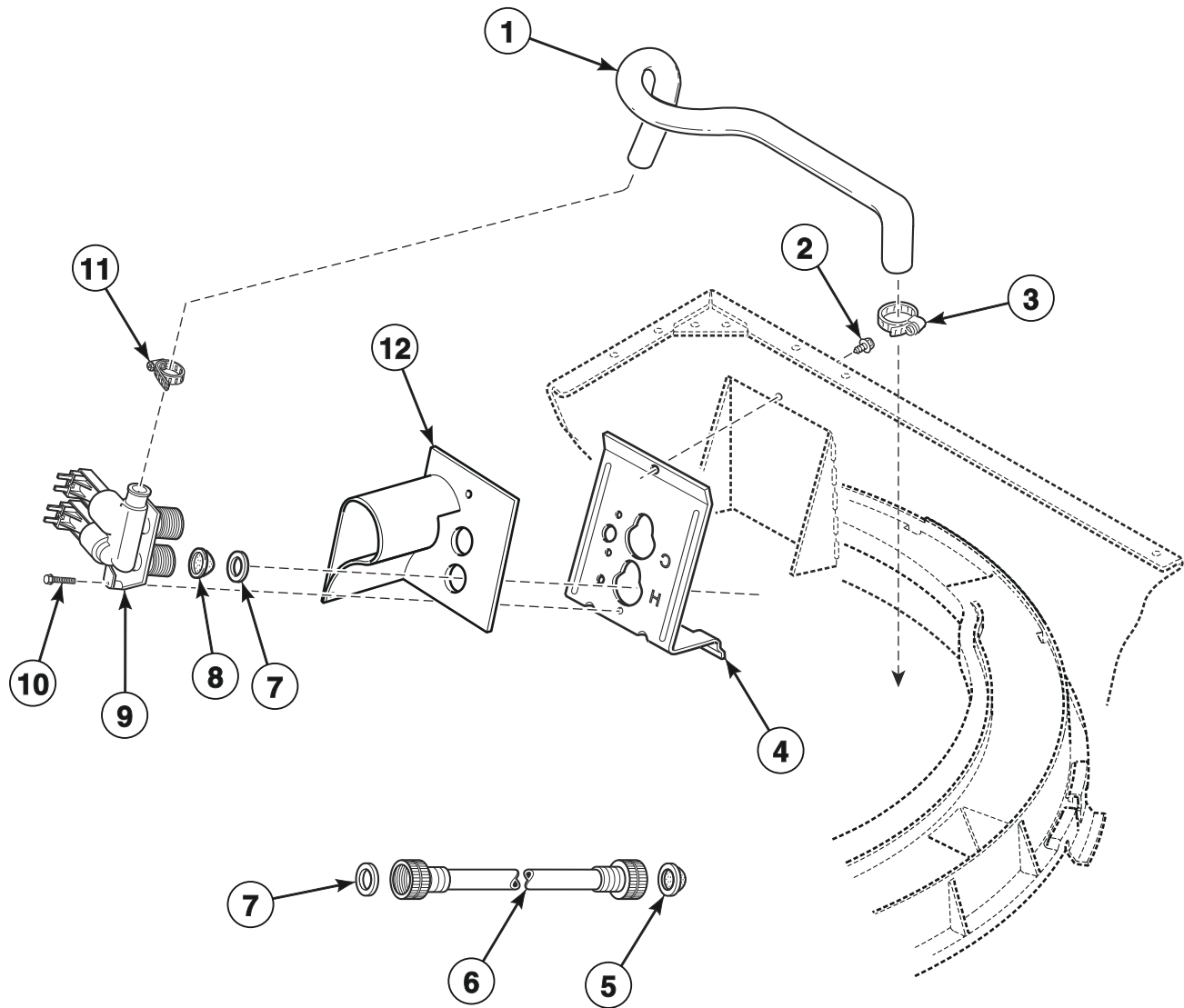


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Top, Lid and Hood Back Panel

REF	PART NO.	DESCRIPTION	COMMENTS
1	37395W	Lid	
	203045	Sticker	
2	203110	Hood Back Panel	Models AWNE82SN303AW01 and AWNE92SN303AW01
	202549	Hood Back Panel	All other models
3	23962	Screw	
4	34337	Screw	
5	33446	Bushing	
6	F821201	Warning Label	Models AWNE82SN303AW01 and AWNE92SN303AW01
	505281	Disconnect Power Warning Label	All other models
7	38384	Strain Relief	
8	35358	Hold-Down Clip	
9	202900	Inlet Deflector	
10	202894	Inlet Cover	
11	36519	Hinge Stop Clip	
12	33562	Screw	
13	37992WP	Top	
14	38382	Bleach Dispenser	
15	36437	Lid Hinge	Right
16	36513	Lid Hinge	Left
17	21685	Bumper	

Fill Hose, Mixing Valve-to-Tub Cover Hose, Mixing Valve and Bracket

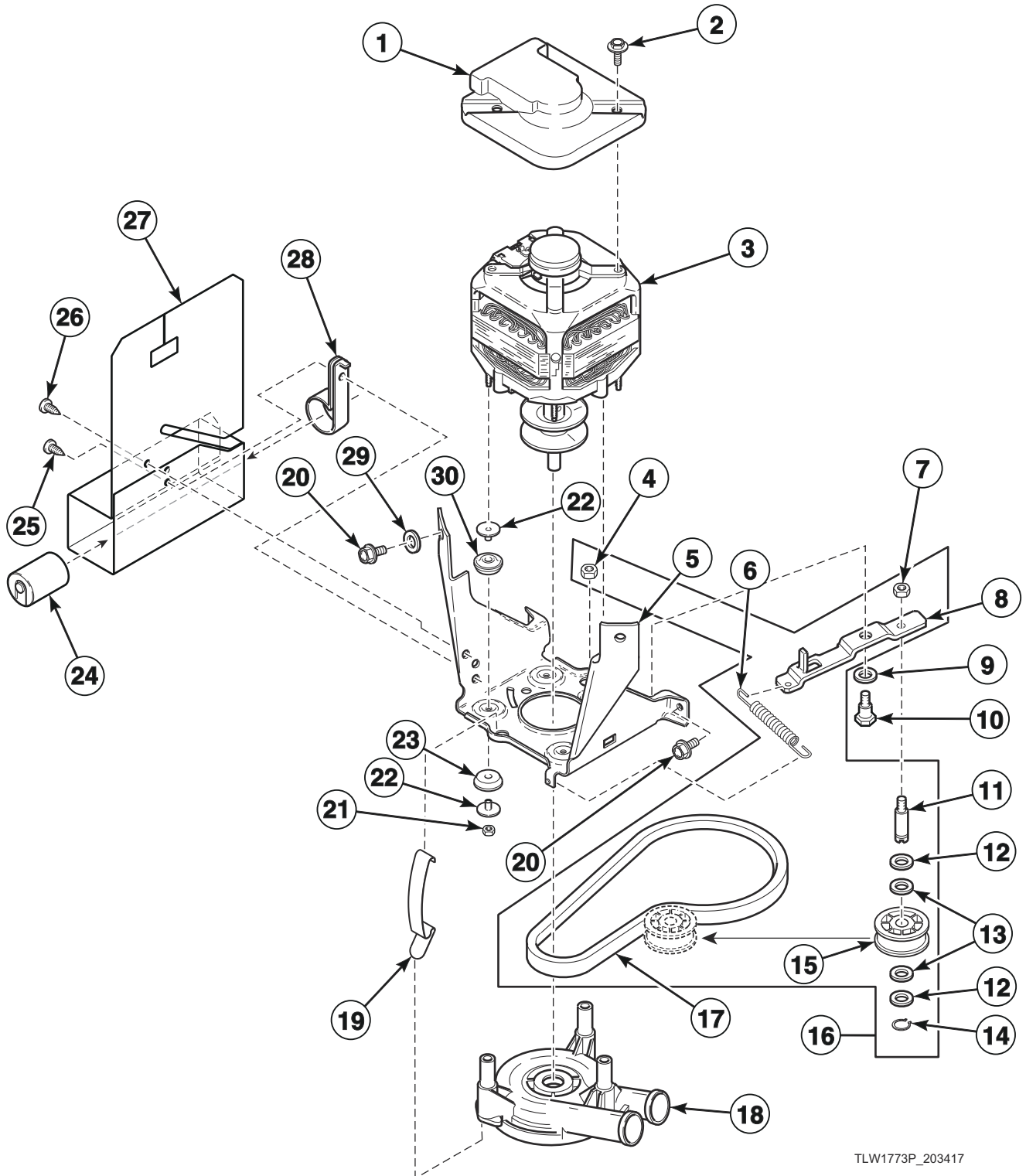


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Fill Hose, Mixing Valve-to-Tub Cover Hose, Mixing Valve and Bracket

REF	PART NO.	DESCRIPTION	COMMENTS
1	202884	Valve to Inlet Hose	
2	33562	Screw	
3	800803	Hose Clamp	
4	39407	Mixing Valve Mounting Bracket	
5	803615	Washer	Filter screen
	802254	Washer	Flow restrictor; Water pressure reducer; Available for water pressure up to but not exceeding 120 psi
6	20617	Fill Hose	8 feet; Optional
	20618	Fill Hose	10 feet; Optional
	202800	Fill Hose	Model AWNE82SN303AW01
	F200116	Water Hose	All other models
7	20290	Washer	
8	24122	Mixing Valve Screen	
9	202396	Mixing Valve	Models AWNE82SN303AW01 and AWNE92SN303AW01
	202395P	Mixing Valve	All other models
10	39397	Screw	
11	36801	Hose Clamp	
12	202899	Mixing Valve Shield	Models AWNE82SN303AW01 and AWNE92SN303AW01

Motor, Mounting Bracket, Belt, Pump and Idler Assembly

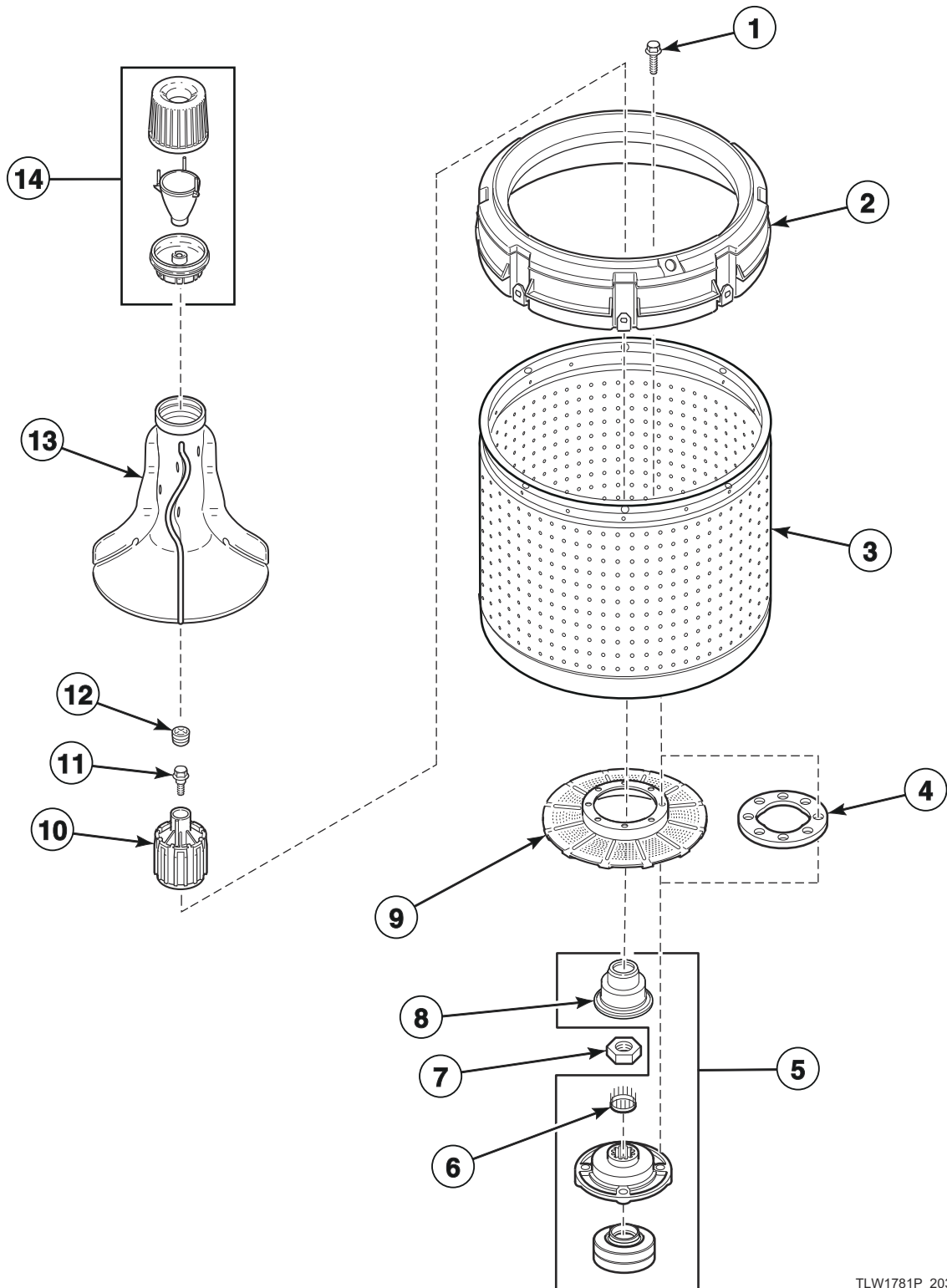


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Motor, Mounting Bracket, Belt, Pump and Idler Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	RB150003	Belt and Pump Kit	Includes items 17 and 18; Models AWN432SP113TW01, AWNE82SP113TW01 and AWNE92SP113TW01
	202378	Idler Lever Assembly	Models AWNE82SN303AW01 and AWNE92SN303AW01; Includes items 3, 5, 7, 11, 12, 14, 15 and 202333 Idler Bracket Tube
	210188	Idler Lever Assembly	Models AWN432SP113TW01, AWNE82SP113TW01 and AWNE92SP113TW01; Includes items 3, 5, 7, 11, 12, 14 and 15
1	34754	Motor Shield	
2	36639	Screw	
3	202544	Motor Assembly	2 speed; 240Volt/50 Hertz; Models AWN432SP113TW01, AWNE82SP113TW01 and AWNE92SP113TW01
	38034P	Motor Kit	All other models
4	52566	Nut	
5	200941	Motor Mount Bracket	
6	201189	Idler Lever Spring	Models AWNE82SN303AW01 and AWNE92SN303AW01
	202032	Idler Lever Spring	All other models
7	28803	Nut	
8	38011	Idler Lever	
9	81392	Washer	
10	27229	Screw	
11	210186	Idler Shaft	
12	504082	Washer	
13	52549	Washer	Nylatron
14	23748	Retaining Ring	
15	38225P	Idler Pulley	
16	959P3	Idler Lever Kit	Includes items 4, 7-15, 17 and 201189 Idler Lever Spring
17	200923	Agitate and Spin Belt	Models AWNE82SN303AW01 and AWNE92SN303AW01
	38174	Agitate and Spin Belt	All other models
18	39292	Pump	Models AWNE82SN303AW01 and AWNE92SN303AW01
	201566P	Pump	All other models
19	210202	Spring Clip	
20	35369	Screw	
21	35425	Nut	
22	38325	Isolator Post	
23	38396	Motor Mount	
24	203140	Capacitor	Models AWNE82SN303AW01 and AWNE92SN303AW01
	37377	Capacitor	All other models
25	31645	Screw	
26	52909	Screw	
27	203053	Motor Drip Shield	
28	37535	Capacitor Clamp	
29	37772	Washer	
30	38395	Motor Mount	

Agitator, Fabric Softener Dispenser, Drive Bell, Hub and Lip Seal Kit and Washtub



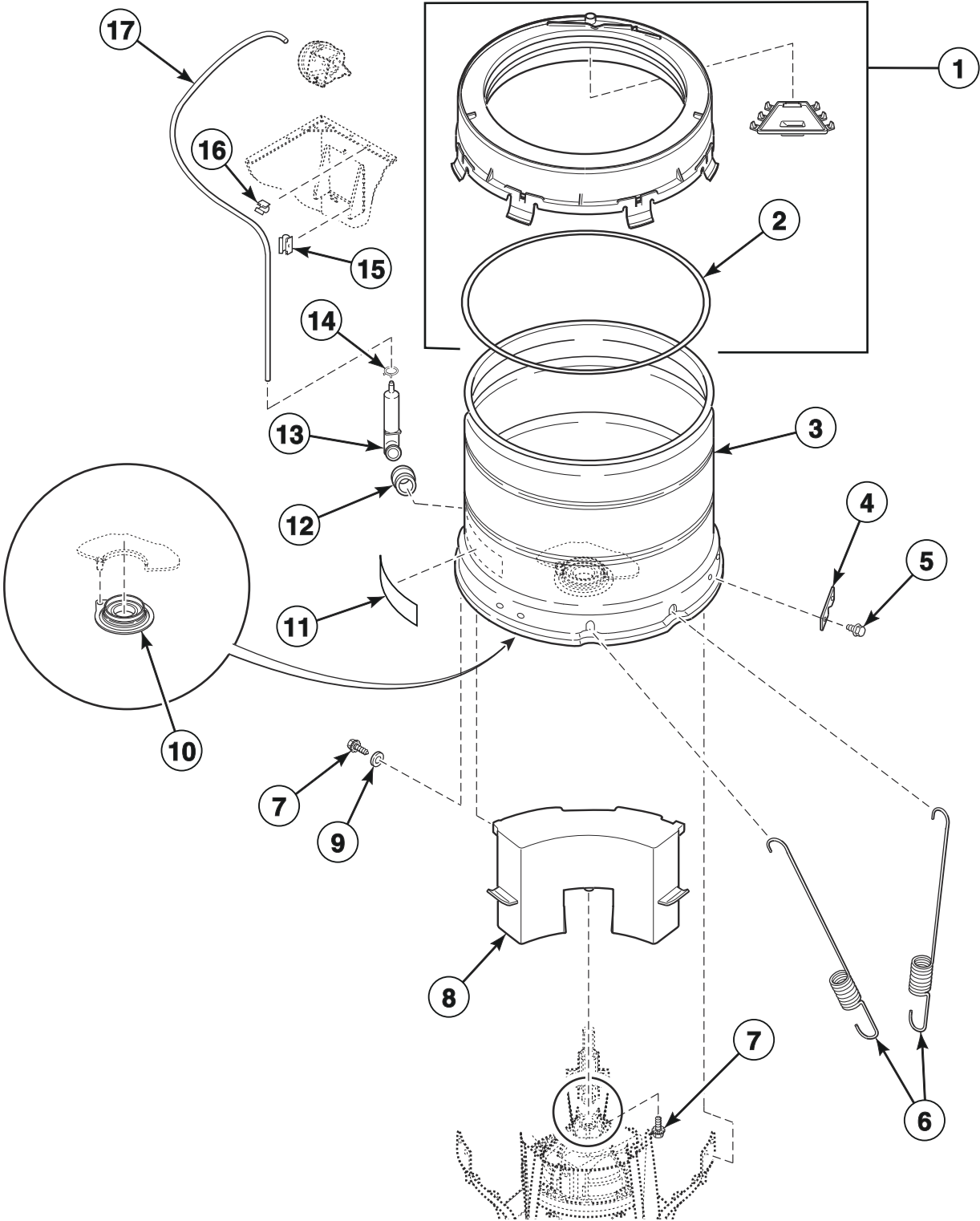
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Agitator, Fabric Softener Dispenser, Drive Bell, Hub and Lip Seal Kit and Washtub

REF	PART NO.	DESCRIPTION	COMMENTS
1	27202	Screw	
2	39837	Balance Ring Assembly	
3	719P3	Washtub Kit	Stainless steel
4	39122	Washtub Gasket	Model AWNE82SN303AW01
5	766P3A	Hub and Lip Seal Kit	DO NOT use any sealant other than 200996P Sealant; Includes item 9 and installation tool
	200996P	Sealant	Use with hub and lip seal kit
6	29728	Spline Insert	
7	29220	Nut	
8	36425	Bell and Transmission Tube Seal	
9	39371	Lint Filter	All models except AWNE82SN303AW01
10	39508P	Drive Bell and Seal Kit	Includes items 8, 11 and 12
11	39432	Screw	
12	36511	Bell Plug	
13	36507	Flex Vane Agitator	
14	36542	Fabric Softener Dispenser Assembly	

Outer Tub, Cover, Bearing and Seal Housing, Pressure Hose and Counterweight

Models AWN432SP113TW01, AWNE92SP113TW01 and AWNE82SP113TW01



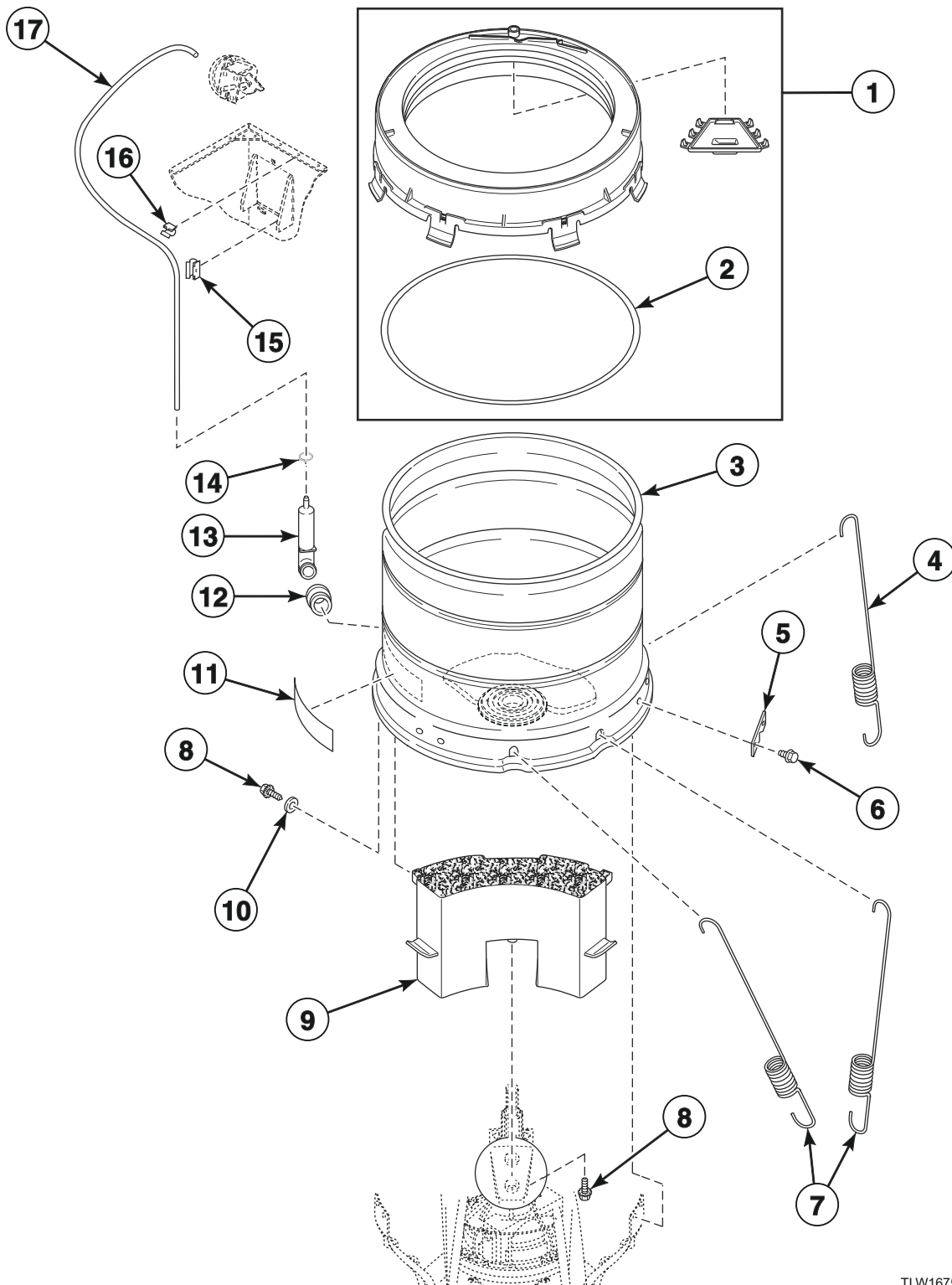
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Outer Tub, Cover, Bearing and Seal Housing, Pressure Hose and Counterweight

REF	PART NO.	DESCRIPTION	COMMENTS
1	202888	Tub Cover Assembly	Includes item 2
2	38359	Tub Cover Gasket	
3	200511P	Outer Tub Assembly	
4	27926	Leg Plate	
5	35369	Screw	
6	37575	Leg Spring	
7	39566	Screw	
8	38769	Counterweight Assembly	
9	39249	Washer	
10	766P3A	Hub and Lip Seal Kit	
	200996P	Sealant	Use with hub and lip seal kit
11	500049	Warning Label	
12	29175	Grommet	
13	30907	Pressure Bulb	
14	39282	Hose Clamp	
15	36985	Hose Clip	
16	21036	Cable Clip	
17	202700	Tubing	

Outer Tub, Cover, Pressure Hose and Counterweight

Models AWNE82SN303AW01 and AWNE92SN303AW01

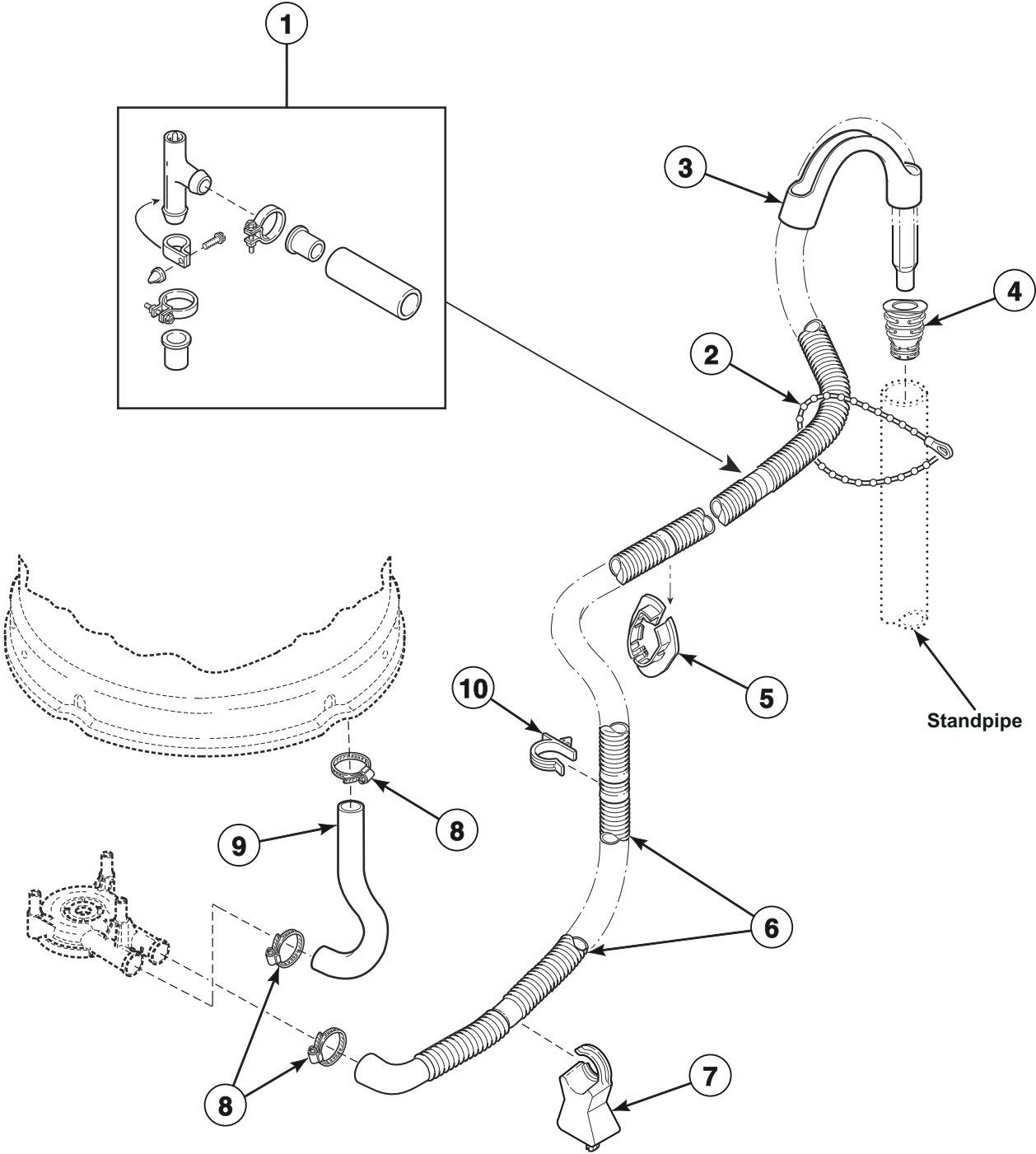


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Outer Tub, Cover, Pressure Hose and Counterweight

REF	PART NO.	DESCRIPTION	COMMENTS
	39392	Tubing Assembly	Includes items 15 and 17
1	202888	Tub Cover Assembly	Includes item 2
2	38359	Tub Cover Gasket	
3	200511P	Outer Tub Assembly	
4	201521	Leg Spring	Use to replace two rear springs (closest to counterweight)
5	27926	Leg Plate	
6	35369	Screw	
7	37575	Leg Spring	
8	39566	Screw	
9	38769	Counterweight Assembly	
10	39249	Washer	
11	500049	Warning Label	
12	29175	Grommet	
13	30907	Pressure Bulb	
14	39282	Hose Clamp	
15	36985	Hose Clip	
16	21036	Cable Clip	
17	202700	Tubing	

Drain Hose and Siphon Break Kit

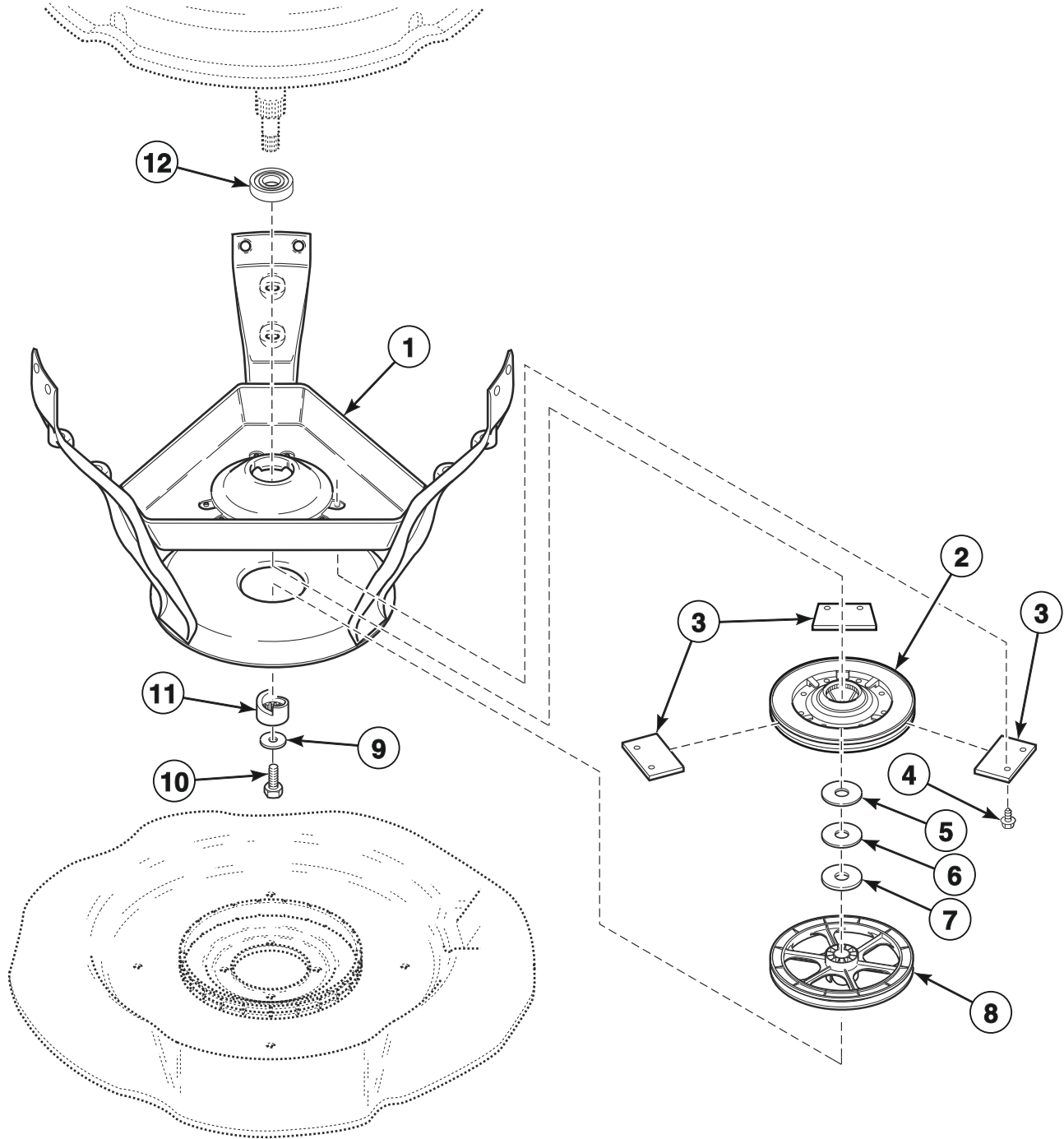


W329P_203417

Drain Hose and Siphon Break Kit

REF	PART NO.	DESCRIPTION	COMMENTS
1	562P3	Siphon Break Kit	Siphon break kit MUST be installed in drain hose if drain receptacle is lower than cabinet top of washer; Optional
2	33489	Standpipe Strap	
3	33615	Drain Hose Sleeve	
4	36878	Standpipe Adapter	All models except AWNE82SN303AW01 and AWNE92SN303AW01
5	32219	Strain Relief	
6	39864	Drain Hose	Models AWNE82SN303AW01 and AWNE92SN303AW01
	39893	Drain Hose	All other models
7	38732	Hose Stand	
8	F200204	Hose Clamp	
9	38759	Tub-to-Pump Hose	Models AWNE82SN303AW01 and AWNE92SN303AW01
	38351	Tub-to-Pump Hose	All other models
10	36014	Retainer Clip	

Weldment and Bearing Assembly, Brake and Pulley

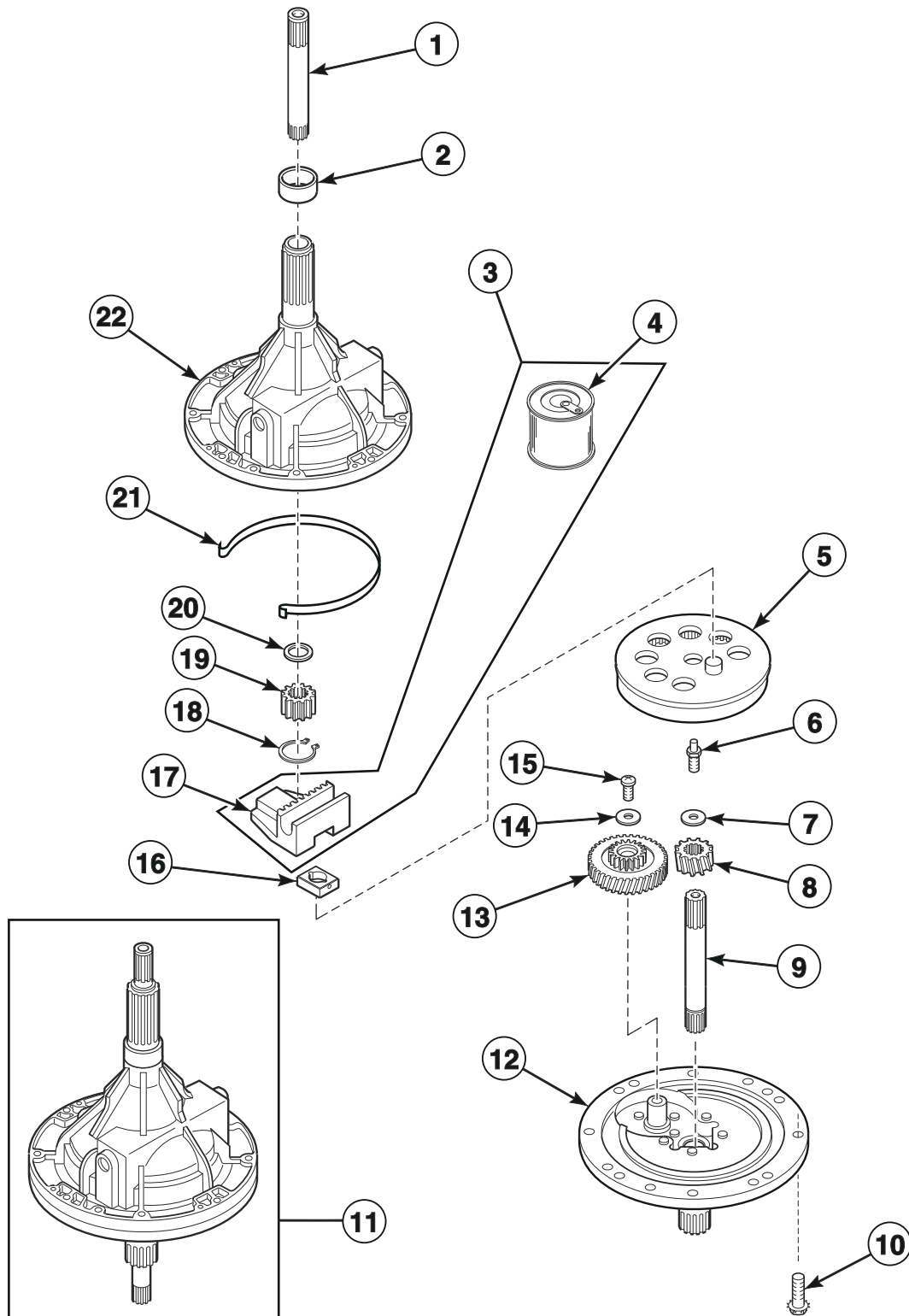


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Weldment and Bearing Assembly, Brake and Pulley

REF	PART NO.	DESCRIPTION	COMMENTS
1	39253	Weldment and Bearing Assembly	
2	38505P	Brake Kit	
3	735P3	Brake Pad Kit	Includes 3 pads
	26594P	Silicone Grease	Apply small amount to each new brake pad
4	39739	Screw	
5	35535	Washer	For machines experiencing squeaking during agitation
	26594P	Silicone Grease	Apply small amount to washer
6	35535	Washer	Thin
7	27015	Washer	Thick
8	202795	Pulley	
9	26509	Washer	
10	27220	Screw	
11	38008	Helix	
12	28944RP	Lower Bearing	

Transmission Assembly

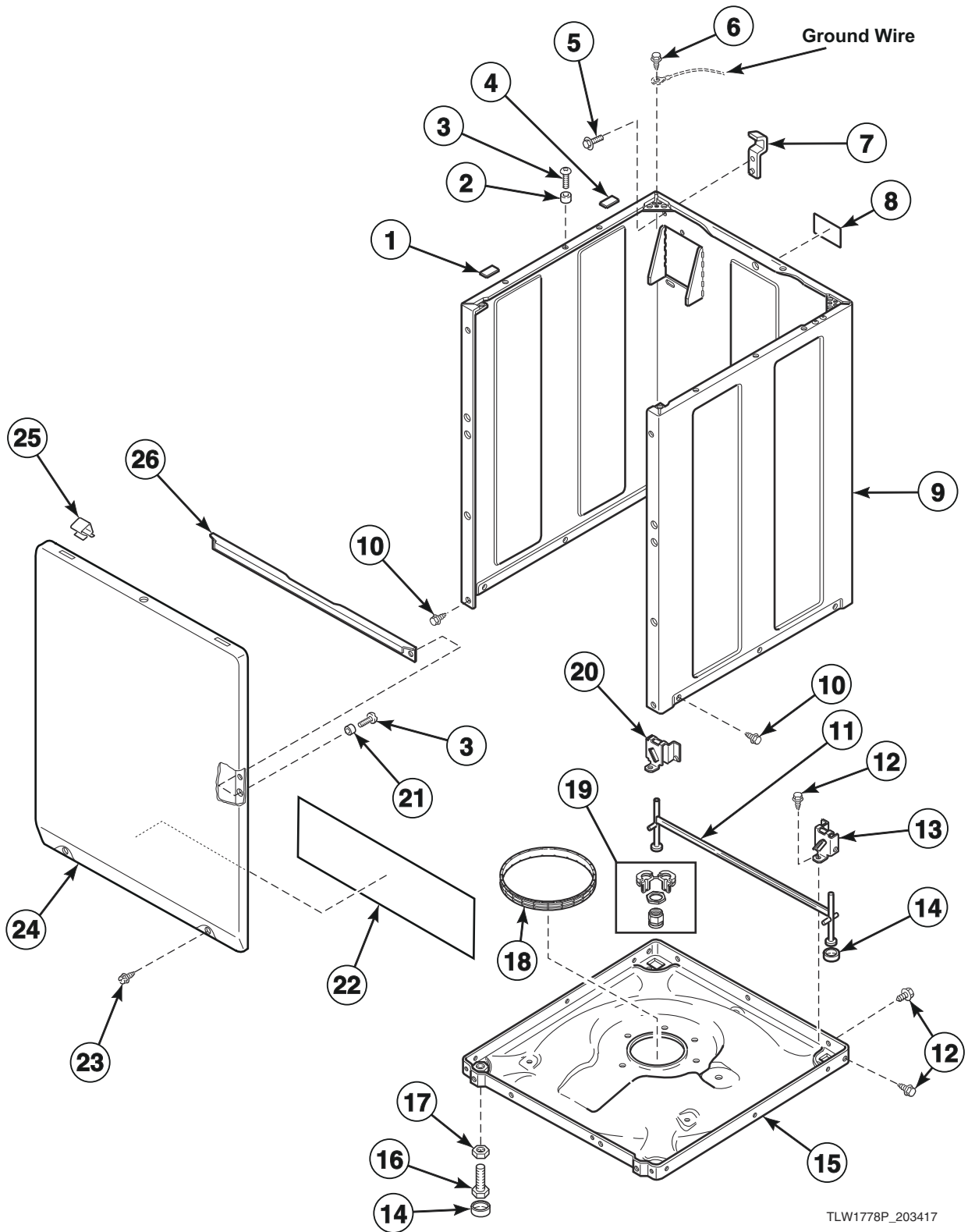


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Transmission Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	27604P	Anti-Seize Compound	Apply to smooth area of both the upper and lower transmission tube that will be contacting the upper and lower bearings and apply to spline area of upper and lower transmission tube that will be contacting the washtub
	37577P	Transmission Sealant	Use between transmission case and cover
1	36570P	Output Shaft	
2	201212	Hub Spacer	Included in 766P3A Hub and Lip Seal Kit
3	RB150004	Transmission Rebuild Kit	Includes items 4, 17 and 37577P Transmission Sealant
4	27243P	Transmission Oil	1 fill
5	26577	Gear and Stud Assembly	
6	201773	Screw	
7	26509	Washer	
8	37405	Drive Pinion	
9	38268P	Input Shaft	
10	32814	Screw	
11	38165P	Transmission Assembly	
12	37471	Transmission Cover Assembly	
13	37404P	Reduction Gear	
14	29260	Washer	
15	29273	Screw	
16	26493	Slide	
17	201664	Rack	
18	27197	Retaining Ring	
19	27003	Agitator Pinion	
20	35092	Washer	
21	38864	Gear Sleeve	
22	201180	Transmission Case Assembly	

Front Panel, Base Assembly and Cabinet Kit

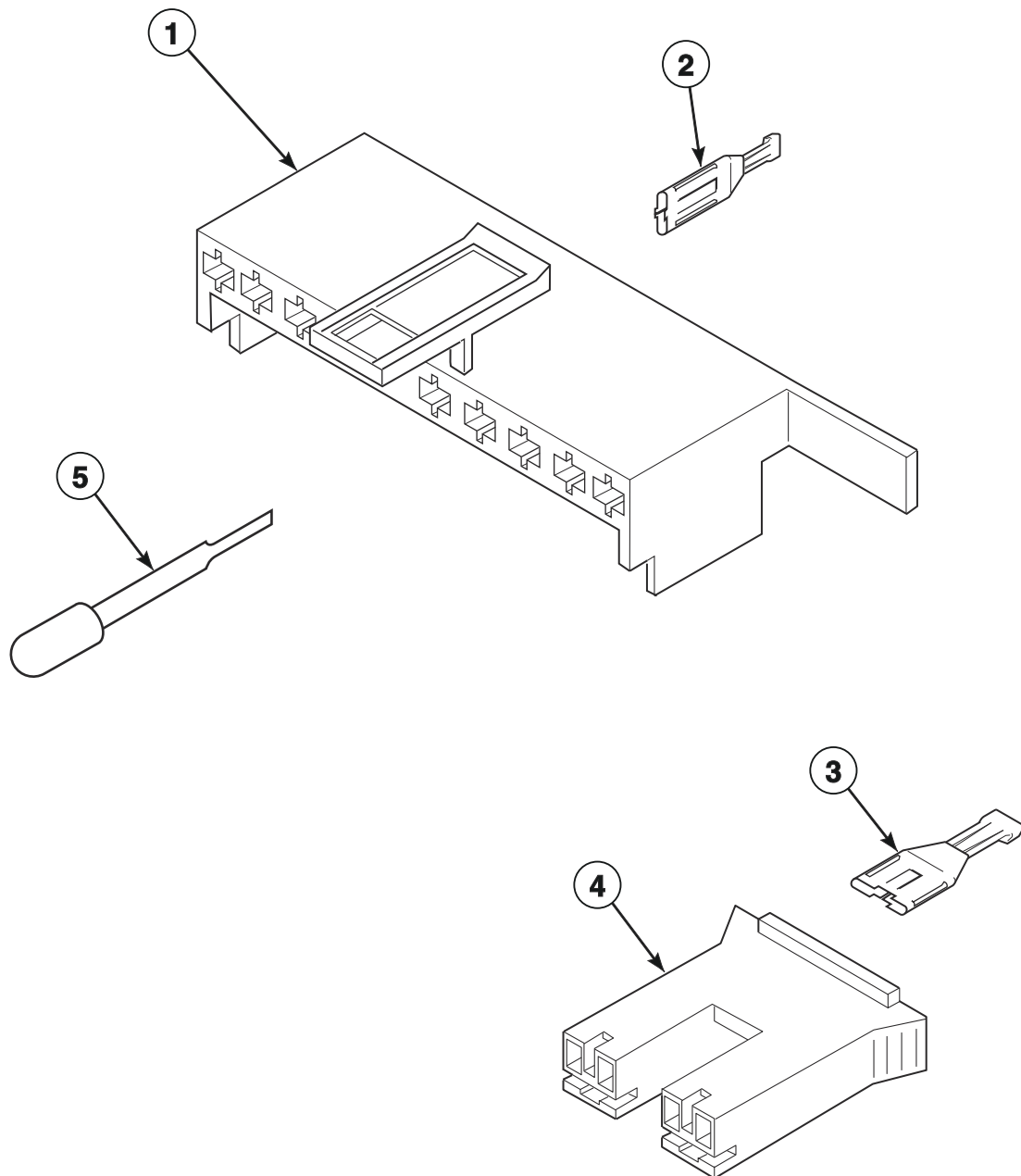


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Front Panel, Base Assembly and Cabinet Kit

REF	PART NO.	DESCRIPTION	COMMENTS
	122P4P	Porcelain Touch-Up Paint	
1	56128	Bumper Pad	
2	56079	Panel Locator	
3	39733	Screw	
4	36226	Bumper Pad	
5	51780	Screw	
6	501086	Screw	
7	27103	Hold-Down Lug Hinge	
8	803260	Warning Label	
9	38612WP	Service Cabinet Kit	
10	27196	Screw	
11	34443	Leg and Stabilizer Assembly	
12	35148	Screw	
13	36036	Bracket	Right
14	34318	Rubber Foot	
15	39788	Base Assembly	
16	34319	Leveling Leg	
17	21899	Nut	
18	37937	Friction Ring	
19	566P3	Adjustable Leg Extension Kit	
20	36037	Bracket	Left
21	28102	Panel Locator	
22	36204	Front Panel Pad	
23	38272	Screw	
24	38335WP	Front Panel	
25	35865	Hold-Down Clip	
26	35097	Front Panel Brace	

Mixing Valve and Motor Connection Blocks, Terminals and Extractor Tool

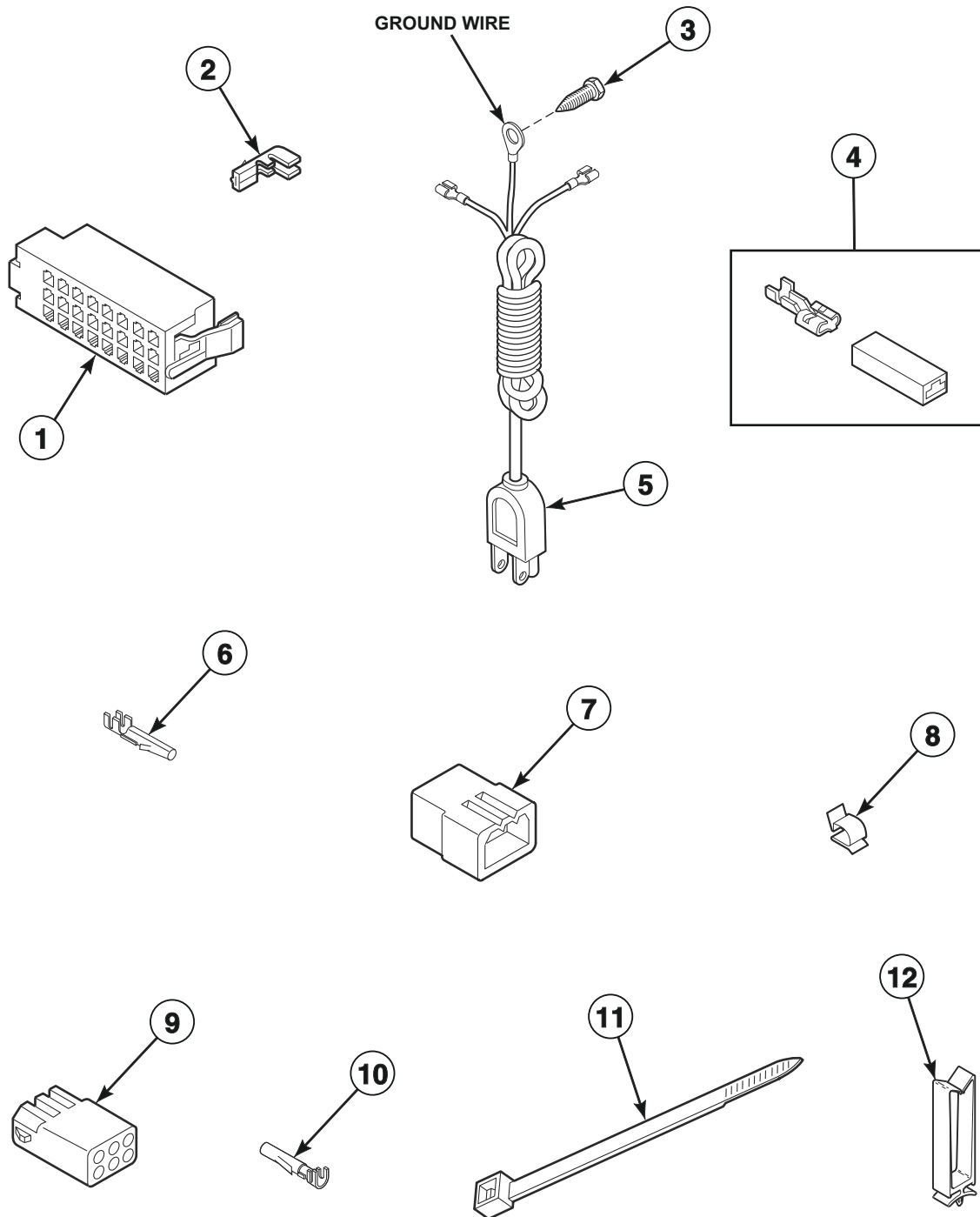


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Mixing Valve and Motor Connection Blocks, Terminals and Extractor Tool

REF	PART NO.	DESCRIPTION	COMMENTS
1	34677	10 Circuit Plug	Motor
2	00188	Female Terminal	For 1 or 2 wire application
3	00121	Female Spade Terminal	1/4 inch
4	34675	Mixing Valve Plug	Natural
	34676	Mixing Valve Plug	Red
5	283P4	Terminal Extractor Tool	

Lead-In Cord and Terminals

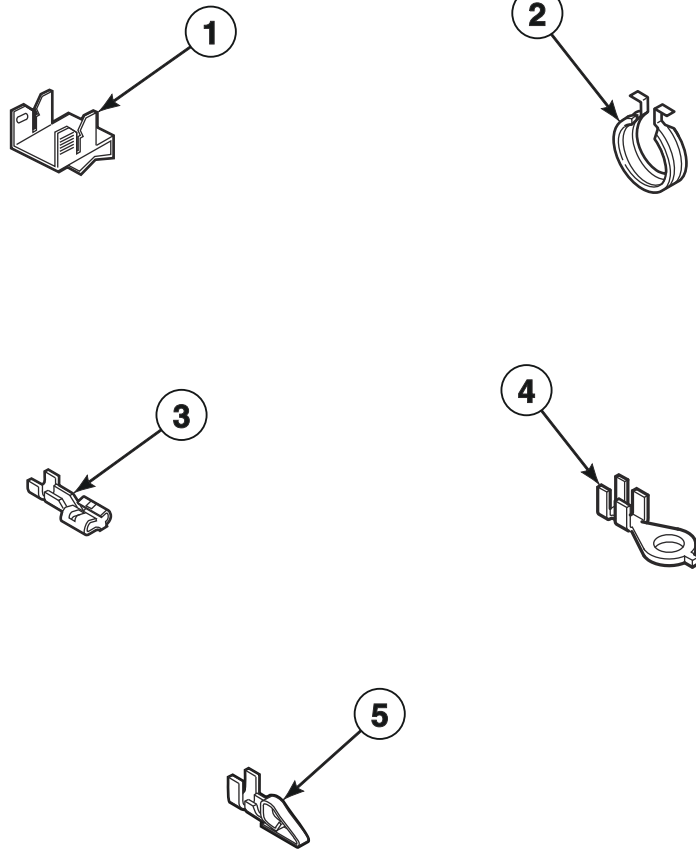


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Lead-In Cord and Terminals

REF	PART NO.	DESCRIPTION	COMMENTS
1	32746	24 Position Housing	Right; Black
	513933	7 Position Housing	
	513941	3 Circuit Plug	
2	00188	Female Terminal	For 1 or 2 wire application
	00568	Terminal	
3	503688	Screw	
4	00359	Insulated Female Spade Terminal	
	513938	2 Circuit Plug	
5	203120	Lead-In Cord	Models AWNE82SN303AW01 and AWNE92SN303AW01
	202777	Lead-In Cord	All other models
6	00116	Male Pin Terminal	
7	23033	9 Circuit Plug	
	513923	8 Circuit Plug	
	513927	8 Circuit Plug	
8	21036	Cable Clip	
9	26163	9 Circuit Receptacle	
	513932	4 Circuit Plug	
10	00574	Female Pin Terminal	
11	55881	Harness Strap	
12	7029679	Wire Clip	

Terminals

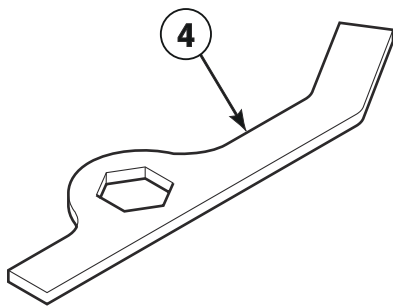
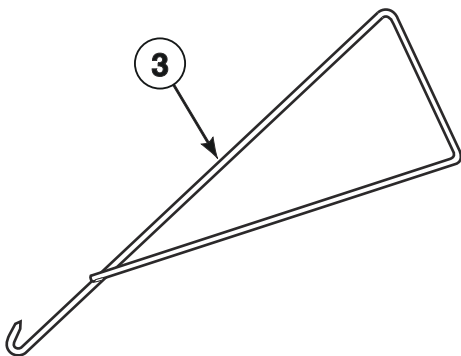
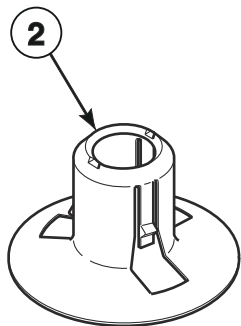
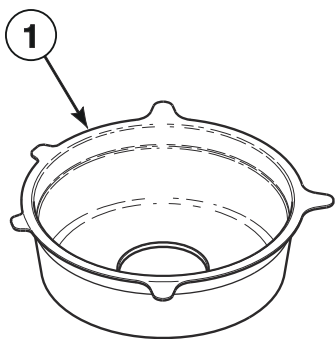


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Terminals

REF	PART NO.	DESCRIPTION	COMMENTS
1	00161	Grounding Clip	
	00569	Terminal Grounding Clip	
2	504034	Wire Clip	
3	00223	Female Spade Terminal	Large spade
	00577	Terminal Tab	
4	00319	Ring Terminal	Small shank
5	00257	Pressure Switch Terminal	

Shipping Brace, Plug and Special Tools

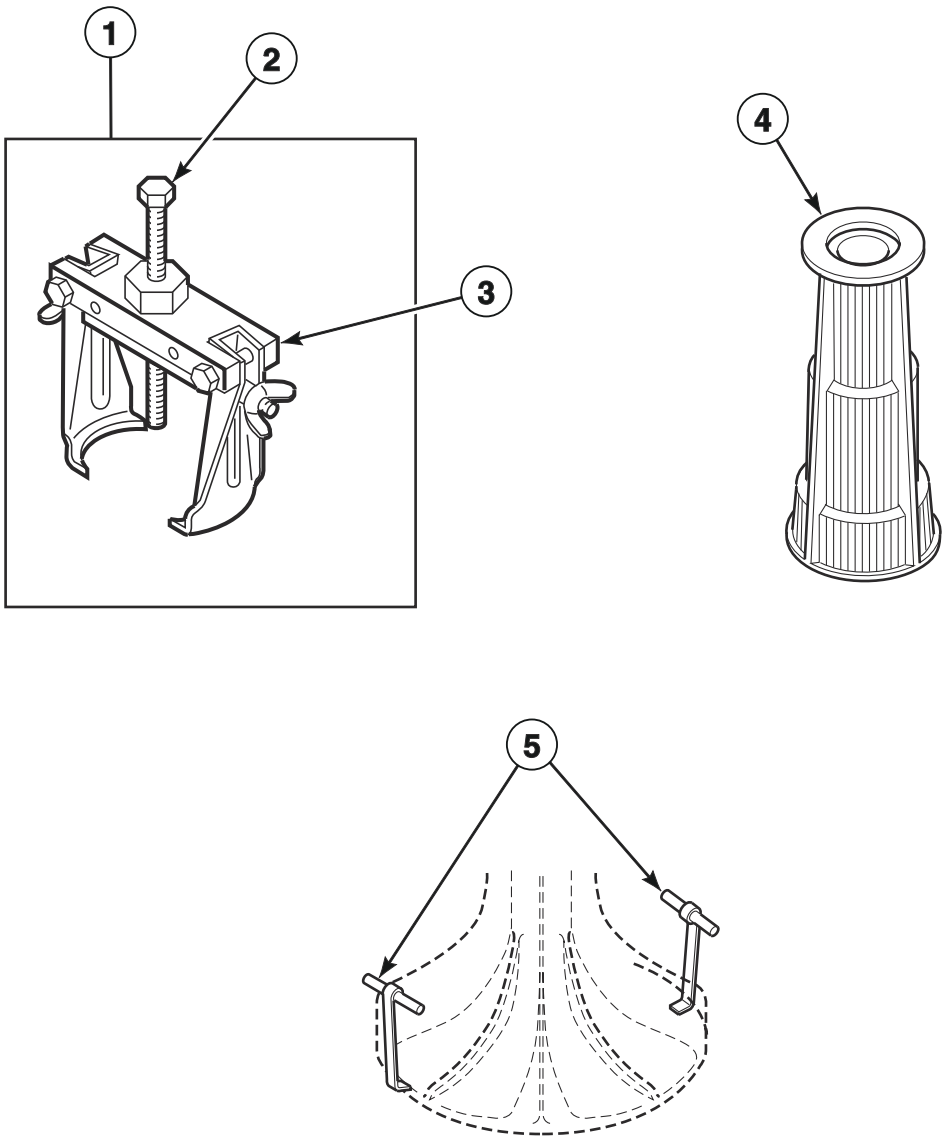


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Shipping Brace, Plug and Special Tools

REF	PART NO.	DESCRIPTION	COMMENTS
	725P3	Tool Kit	Includes items 3, 4, drive bell seal tool, tub cover removal tool, agitator hook and torx bit
	202890	Foam Shipping Brace	Install before moving washer
1	200553	Shipping Brace	Install whenever moving washer; Remove before use
2	38149	Shipping Plug	Install before moving washer to prevent tub from damaging cabinet
3	321P4	Spring Hook Tool	For removal of module springs from outer tub
4	306P4	Hex Wrench Tool	For removal of locknut from washtub hub

Special Tools



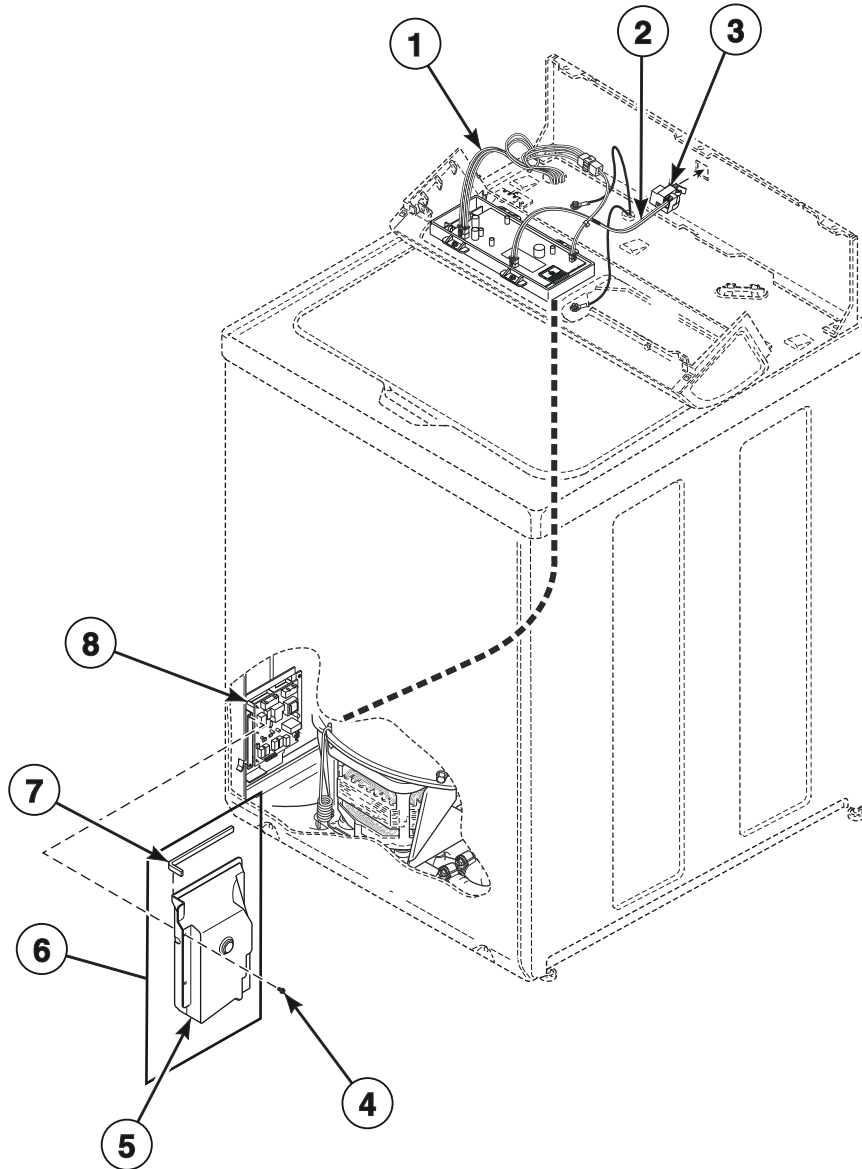
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Special Tools

REF	PART NO.	DESCRIPTION	COMMENTS
	725P3	Tool Kit	Includes items 4, 5, spring hook, hex wrench, tub cover removal tool and Torx bit
1	294P4	Agitator Drive Bell Puller	For removal and installation of drive bell to transmission shaft
2	294P4B	Bolt	Use to update item 1
3	294P4A	Drive Bell Puller Arm	Use to update item 1
4	293P4	Drive Bell Seal Tool	For installation of 36425 Bell and Transmission Tube Seal
5	254P4P	Agitator Hook	Set of 2; Use to remove agitator from drive bell

Output Board, Wire Harnesses and Wires

Models AWNE82SN303AW01, AWNE82SP113TW01, AWNE92SN303AW01 and AWNE92SP113TW01



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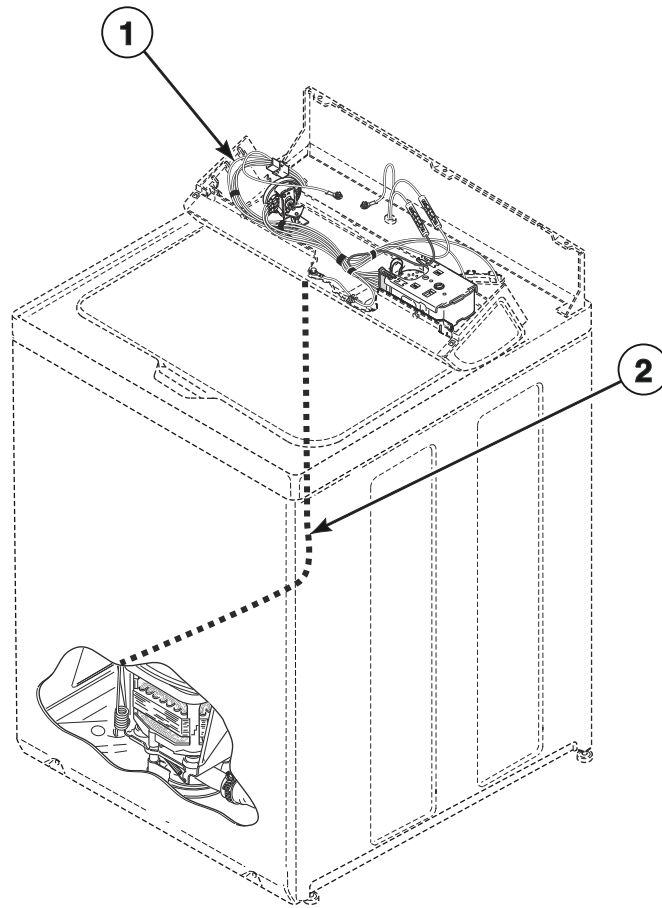
Output Board, Wire Harnesses and Wires

REF	PART NO.	DESCRIPTION	COMMENTS
	45001	18 Gauge Wire	Black; Order wire by foot and terminals as required
	45380	12 Gauge Wire	Orange; Order wire by foot and terminals as required
1	202685	Control Harness	Models AWNE82SN303AW01 and AWNE92SN303AW01
	202684	Control Harness	Models AWNE82SP113TW01 and AWNE92SP113TW01
2	202706	Pressure Sensor Harness	
3	202470	Pressure Sensor	
4	804667	Screw	
5	202939	Output Control Shield	
6	202965	Shield Assembly	Includes items 5 and 7
7	202964	Output Board Cover Gasket	
8	202508	Output Board Control Assembly	

NOTE: Individual wires are not available separately. Order complete wire harness, or order wire by the foot. When applying terminals to wires, it is recommended that the terminals be soldered to the wires.

Wire Harnesses and Wires

Model AWN432SP113TW01



TLW1777P_203417

Wire Harnesses and Wires

REF	PART NO.	DESCRIPTION	COMMENTS
	45001	18 Gauge Wire	Black; Order wire by foot and terminals as required
	45380	12 Gauge Wire	Orange; Order wire by foot and terminals as required
1	203035	Hood Timer Harness	
2	38661P	Wire Harness Assembly	

NOTE: Individual wires are not available separately. Order complete wire harness, or order wire by the foot. When applying terminals to wires, it is recommended that the terminals be soldered to the wires.

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Parts Index

A

Adjustable Leg Extension Kit	
566P3	29
Agitate and Spin Belt	
200923	15
38174	15
Agitator Drive Bell Puller	
294P4	39
Agitator Hook	
254P4P	39
Agitator Pinion	
27003	27
Anti-Seize Compound	
27604P	27

B

Balance Ring Assembly	
39837	17
Base Assembly	
39788	29
Bell and Transmission Tube Seal	
36425	17
Bell Plug	
36511	17
Belt and Pump Kit	
RB150003	15
Bleach Dispenser	
38382	11
Bolt	
294P4B	39
Bracket	
36036	29
36037	29
Brake Kit	
38505P	25
Brake Pad Kit	
735P3	25
Bumper	
21685	11
Bumper Pad	
36226	29
56128	29
Bushing	
33446	11

C

Cable Clip	
21036	19, 21, 33
Capacitor	
203140	15
37377	15
Capacitor Clamp	
37535	15

Control Assembly	
202704	7
Control Harness	
202684	41
202685	41
Control Knob Assembly	
803119P	5
Control Support Panel	
202942	7
38565	5
Counterweight Assembly	
38769	19, 21

D

Disconnect Power Warning Label	
505281	11
Drain Hose	
39864	23
39893	23
Drain Hose Sleeve	
33615	23
Drive Bell and Seal Kit	
39508P	17
Drive Bell Puller Arm	
294P4A	39
Drive Bell Seal Tool	
293P4	39
Drive Pinion	
37405	27

E

EMI Filter Assembly	
203111	7
End Panel	
504008WP	5, 7
504009WP	5, 7

F

Fabric Softener Dispenser Assembly	
36542	17
Female Pin Terminal	
00574	33
Female Spade Terminal	
00121	31
00223	35
Female Terminal	
00188	31, 33
Fill Hose	
202800	13
20617	13
20618	13
Flex Vane Agitator	
36507	17
Foam Shipping Brace	
202890	37

N/A items do not appear in index.

Friction Ring 37937	29
Front Panel 38335WP	29
Front Panel Brace 35097	29
Front Panel Pad 36204	29

G

Gear and Stud Assembly 26577	27
Gear Sleeve 38864	27
Graphic Panel 202797	7
203038W	5
Grommet 29175	19, 21
Grounding Clip 00161	5, 35

H

Harness Strap 55881	33
Helix 38008	25
Hex Wrench Tool 306P4	37
Hinge Stop Clip 36519	11
Hold-Down Clip 35358	5, 7, 11
35865	29
Hold-Down Lug Hinge 27103	29
Hood Back Panel 202549	11
203110	11
Hood Timer Harness 203035	5
Hood Wire Harness Assembly 203035	43
Hose Clamp F200204	23
36801	13
39282	19, 21
800803	13
Hose Clip 36985	19, 21
Hose Stand 38732	23
Housing, 24 Position 32746	33
Housing, 7 Position 513933	33
Hub and Lip Seal Kit 766P3A	17, 19
Hub Spacer 201212	27

N/A items do not appear in index.

I

Idler Lever 38011	15
Idler Lever Assembly 202378	15
210188	15
Idler Lever Kit 959P3	15
Idler Lever Spring 201189	15
202032	15
Idler Pulley 38225P	15
Idler Shaft 210186	15
Inlet Cover 202894	11
Inlet Deflector 202900	11
Input Shaft 38268P	27
Insulated Female Spade Terminal 00359	33
Isolator Post 38325	15

L

Lead-In Cord 202777	33
203120	33
Leg and Stabilizer Assembly 34443	29
Leg Plate 27926	19, 21
Leg Spring 201521	21
37575	19, 21
Leveling Leg 34319	29
Lid 37395W	11
Lid Hinge 36437	11
36513	11
Lid Switch Assembly 37631	9
Lid Switch Drip Shield 203136	9
Lint Filter 39371	17
Lower Bearing 28944RP	25

M

Male Pin Terminal 00116	33
----------------------------------	----

Mixing Valve	
202395P	13
202396	13
Mixing Valve Mounting Bracket	
39407	13
Mixing Valve Plug	
34675	31
34676	31
Mixing Valve Screen	
24122	13
Mixing Valve Shield	
202899	13
Motor Assembly	
202544	15
38034	15
Motor Drip Shield	
203053	15
Motor Mount	
38395	15
38396	15
Motor Mount Bracket	
200941	15
Motor Shield	
34754	15

N

Nut	
M400981	9
21899	29
28803	15
29220	17
35425	15
52566	15

O

Outer Tub Assembly	
200511P	19, 21
Output Board Control Assembly	
202508	41
Output Board Cover Gasket	
202964	41
Output Control Shield	
202939	41
Output Shaft	
36570P	27
Overlay	
202628	7
202751	7

P

Panel Locator	
28102	29
56079	29
Plug, 10 Circuit	
34677	31
Plug, 2 Circuit	
513938	33

Plug, 3 Circuit	
513941	33
Plug, 4 Circuit	
513932	33
Plug, 8 Circuit	
513923	33
513927	33
Plug, 9 Circuit	
23033	33
Porcelain Touch-Up Paint	
122P4P	29
Pressure Bulb	
30907	19, 21
Pressure Sensor	
202470	41
Pressure Sensor Harness	
202706	41
Pressure Switch	
202937	5
Pressure Switch Terminal	
00257	35
Pulley	
202795	25
Pump	
201566P	15
39292	15

R

Rack	
201664	27
Receptacle, 9 Circuit	
26163	33
Reduction Gear	
37404P	27
Retainer Clip	
36014	23
Retaining Ring	
23748	15
27197	27
Ring Terminal	
00319	35
Rocker Switch	
38424W	5
Rubber Foot	
34318	29

S

Screw	
M402574	9
201773	27
23962	5, 7, 9, 11
27196	29
27202	17
27220	25
27229	15
29273	27
31645	15
32814	27
33562	11, 13
34337	11

N/A items do not appear in index.

35148	29
35369	15, 19, 21
36639	15
38272	29
39397	13
39432	17
39566	19, 21
39733	29
39739	25
501086	5, 7, 29
503688	33
51780	29
52909	15
804667	41
Sealant	
200996P	17, 19
Service Cabinet Kit	
38612WP	29
Shield Assembly	
202965	41
Shipping Brace	
200553	37
Shipping Plug	
38149	37
Silicone Grease	
26594P	25
Siphon Break Kit	
562P3	23
Slide	
26493	27
Spline Insert	
29728	17
Spring Clip	
210202	15
Spring Hook Tool	
321P4	37
Standpipe Adapter	
36878	23
Standpipe Strap	
33489	23
Sticker	
203045	11
Strain Relief	
32219	23
38384	11
Switch	
33445	9

T

Temperature Switch	
35115	5
Terminal	
00568	33
Terminal Extractor Tool	
283P4	31
Terminal Grounding Clip	
00569	35
Terminal Tab	
00577	35
Timer	
202705P	5

Timer Knob Assembly	
803118P	5
Timer Skirt Assembly	
803116	5
Tool Kit	
725P3	37, 39
Top	
37992WP	11
Top Cover	
39905W	5, 7
Transmission Assembly	
38165P	27
Transmission Case Assembly	
201180	27
Transmission Cover Assembly	
37471	27
Transmission Oil	
27243P	27
Transmission Rebuild Kit	
RB150004	27
Transmission Sealant	
37577P	27
Tub Cover Assembly	
202888	19, 21
Tub Cover Gasket	
38359	19, 21
Tubing	
202700	19, 21
Tubing Assembly	
39392	21
Tub-to-Pump Hose	
38351	23
38759	23

V

Valve to Inlet Hose	
202884	13

W

Warning Label	
F821201	11
500049	19, 21
803260	29
Washer	
20290	13
26509	25, 27
27015	25
29260	27
35092	27
35535	25
37772	15
39249	19, 21
504082	15
52549	15
802254	13
803615	13
81392	15
Washtub Gasket	
39122	17

N/A items do not appear in index.

Washtub Kit	
719P3	17
Water Hose	
F200116	13
Weldment and Bearing Assembly	
39253	25
Wire Clip	
504034	35
7029679	33
Wire Harness Assembly	
38661	43
Wire, 12 Gauge	
45380	41, 43
Wire, 18 Gauge	
45001	41, 43

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