

Commercial Automatic Washers

Refer to Page 3 for Model Numbers

Table of Contents

Title	Page
Parts Ordering Information.....	2
Nameplate Location	2
Model Identification	3
Control Panel, Control Hood and Controls.....	4
Kingston Timer, Case and Plate	6
Mallory Timer, Case and Plate.....	8
Kingston Timer, Meter Case and Service Door.....	10
Mallory Timer, Meter Case and Service Door	12
Cabinet Top and Loading Door	14
Switch and Bracket Assembly	16
Fill Hose, Mixing Valve Hose, Backflow Preventer and Mixing Valve Mounting Bracket.....	18
Mixing Valve Assembly	20
Motor, Mounting Bracket, Belts and Idler Assembly Through Serial No. F1094692	22
Motor, Mounting Bracket, Belts and Idler Assembly Starting Serial No. F1094693.....	24
Agitator and Post	26
Lint Filter, Washtub and Hub	28
Outer Tub, Cover and Pressure Hose	30
Bearing Housing, Brake, Pulley and Pivot Dome.....	32
Transmission Assembly and Balance Ring.....	34
Transmission Assembly	36
Pump Assembly, Bracket, Hoses and Siphon Break Kit.....	38
Pump Assembly	40
Front Panel, Cabinet and Base	42
Power Cord and Terminals	44
Special Tools	46
Parts Index.....	49

© Copyright 2011, Alliance Laundry Systems LLC

All rights reserved. No part of the contents of this book may be reproduced or transmitted in any form or by any means without the expressed written consent of the publisher.

Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

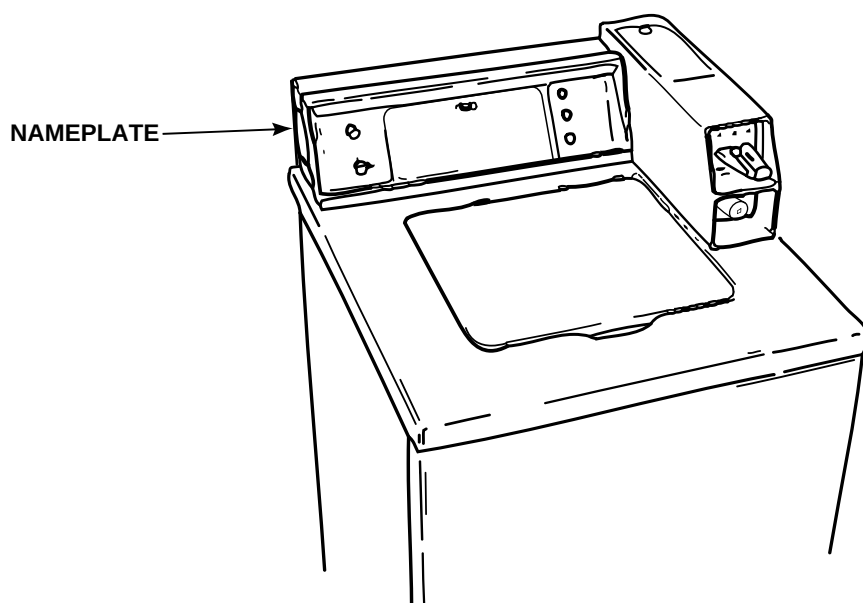
For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



TLW1574P_201751

Model Identification

Information in this manual is applicable to these washer models:

JA4721-1102

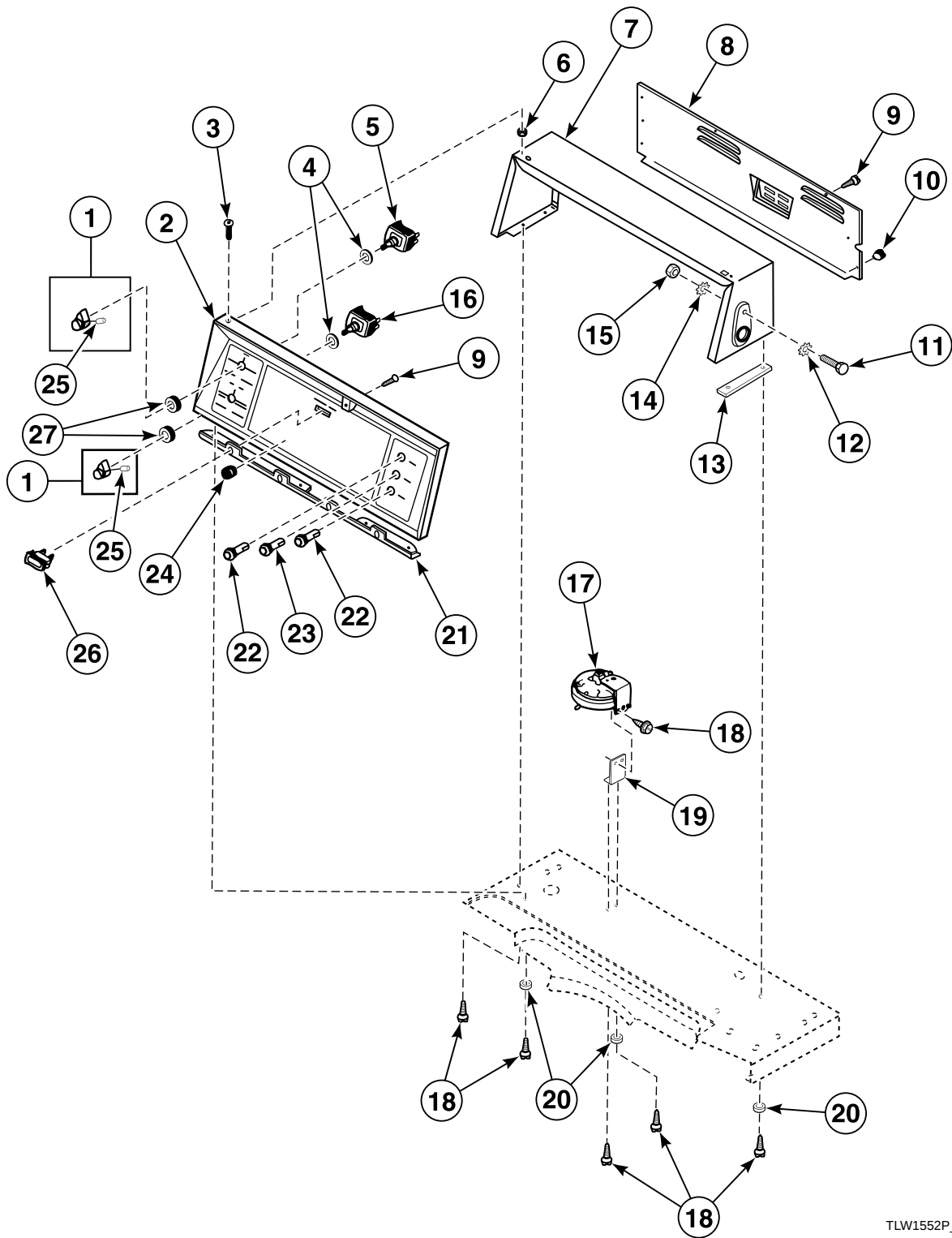
JA4951-3054

JA4951-3059

JA4980-1102

JA4981-1102

Control Panel, Control Hood and Controls



TLW1552P_201751

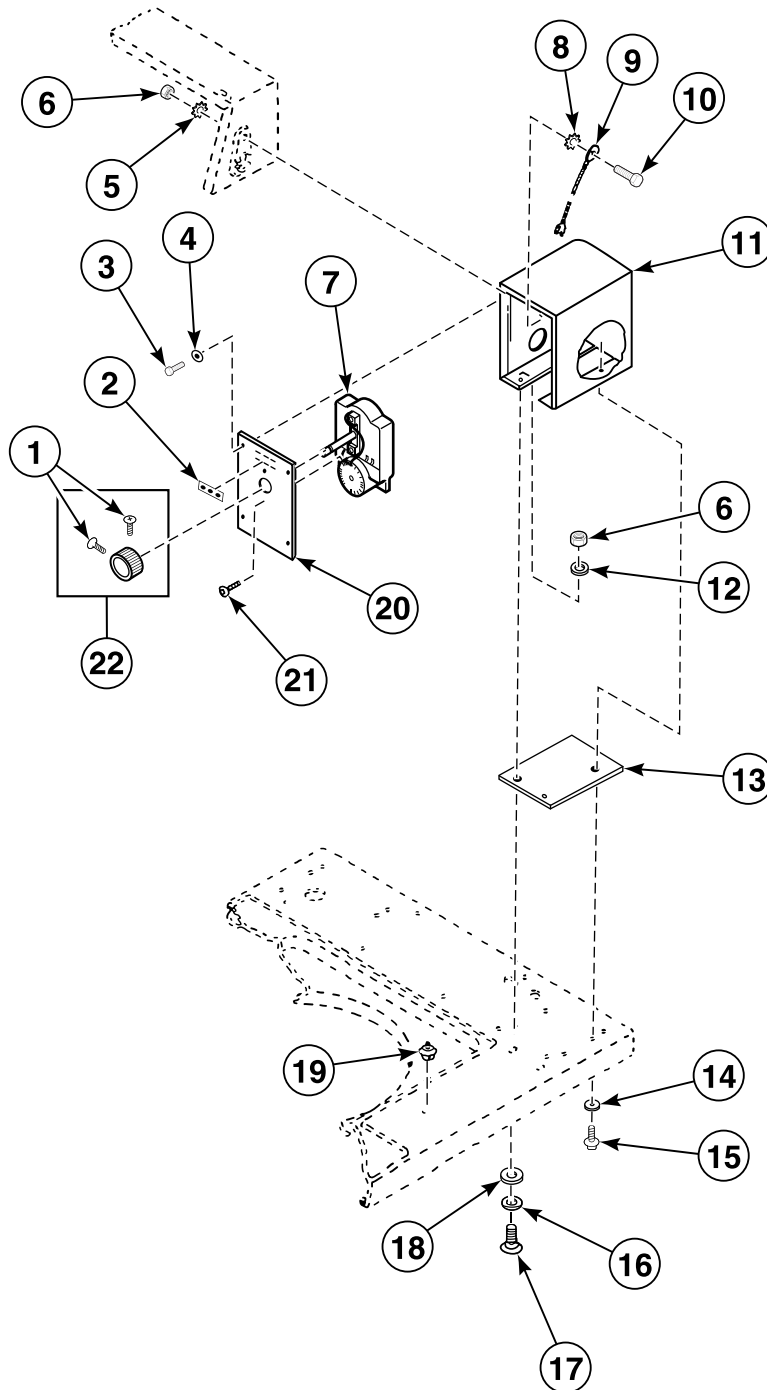
Control Panel, Control Hood and Controls

REF	PART NO.	DESCRIPTION	COMMENTS
1	39897	Switch Knob	
2	N/A	Control Panel	Order control panel from the source from whom the washer was purchased. Include the complete model and serial numbers with order.
3	52864	Screw	
4	91176	Washer	
5	27761	Switch	
6	24522	Nut	
7	N/A	Control Hood	
8	N/A	Hood Back Panel	
9	23222	Screw	
10	502535	Screw	
11	02916	Screw	
12	M400017	Washer	
13	N/A	Gasket	
14	02431	Washer	
15	20275	Nut	
16	27762	Switch	
17	28615P	Pressure Switch	
18	23962	Screw	
19	N/A	Pressure Switch Bracket	
20	N/A	Washer	
21	N/A	Control Mounting Angle	
22	N/A	Indicator Light	120 Volt
	39536	Lid Switch Indicator Light	230 Volt
23	25851	Indicator Light	120 Volt; Amber
	25848	Indicator Light	230 Volt; Amber
24	N/A	Bumper	
25	N/A	Screw	
26	N/A	Light	120 Volt; Unbalanced load
	N/A	Light	230 Volt; Unbalanced load
27	24205	Nut	

N/A = Part no longer available

Kingston Timer, Case and Plate

Model JA4721-1102



TLW1553P_201751

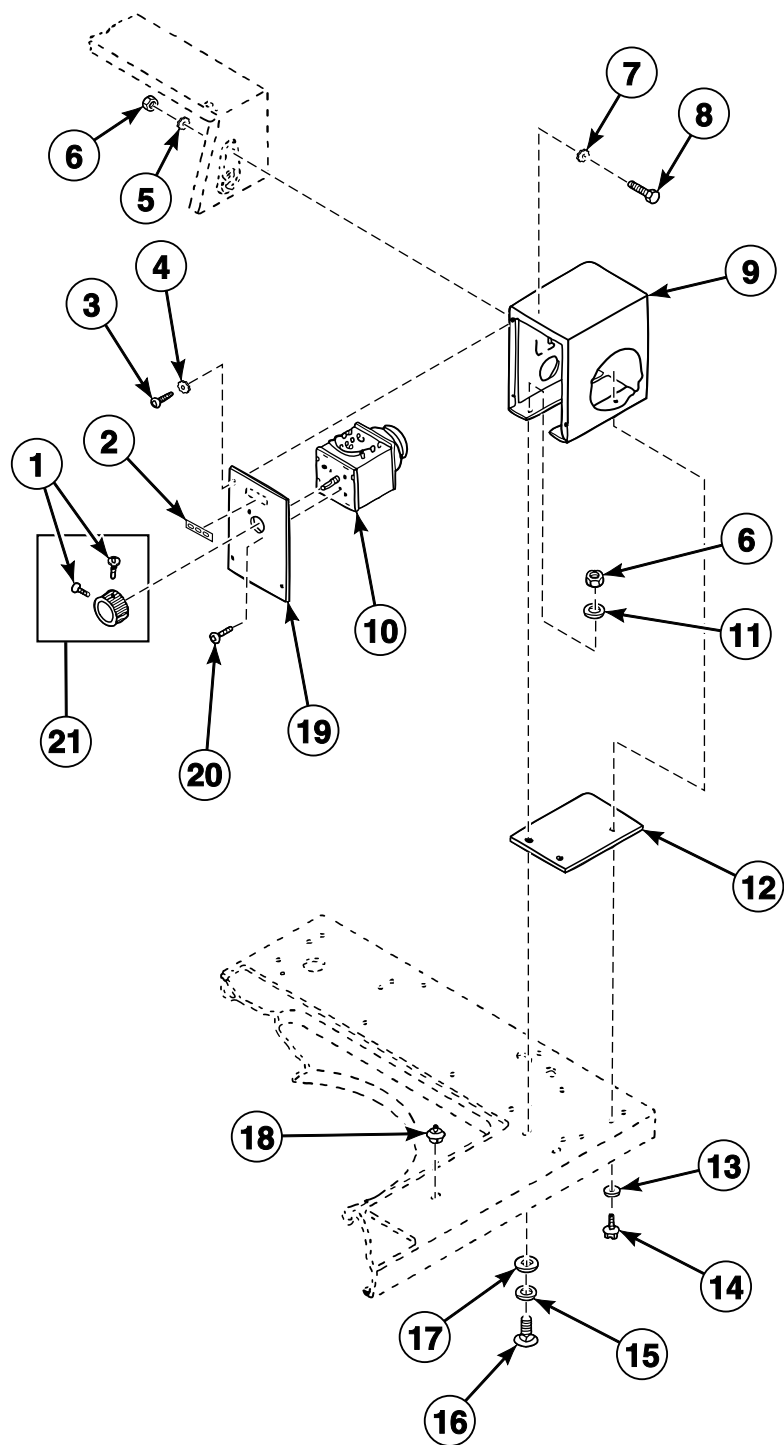
Kingston Timer, Case and Plate

REF	PART NO.	DESCRIPTION	COMMENTS
1	80399	Screw	
2	53738	Push-to-Start Sticker	
3	51778	Screw	
4	21734	Washer	
5	02431	Washer	
6	20275	Nut	
7	28716P	Timer	
8	M400017	Washer	
9	N/A	Ground Wire Assembly	Green
10	02916	Screw	
11	N/A	Timer Case	
12	21456	Washer	
13	37526	Security Case Gasket	
14	N/A	Washer	
15	23962	Screw	
16	35917	Washer	
17	02505	Bolt	
18	23225	Washer	
19	26351	Rivet	
20	31864W	Timer Plate	
21	27328	Screw	
22	26256	Timer Knob Assembly	

N/A = Part no longer available

Mallory Timer, Case and Plate

Model JA4721-1102



TLW1554P_201751

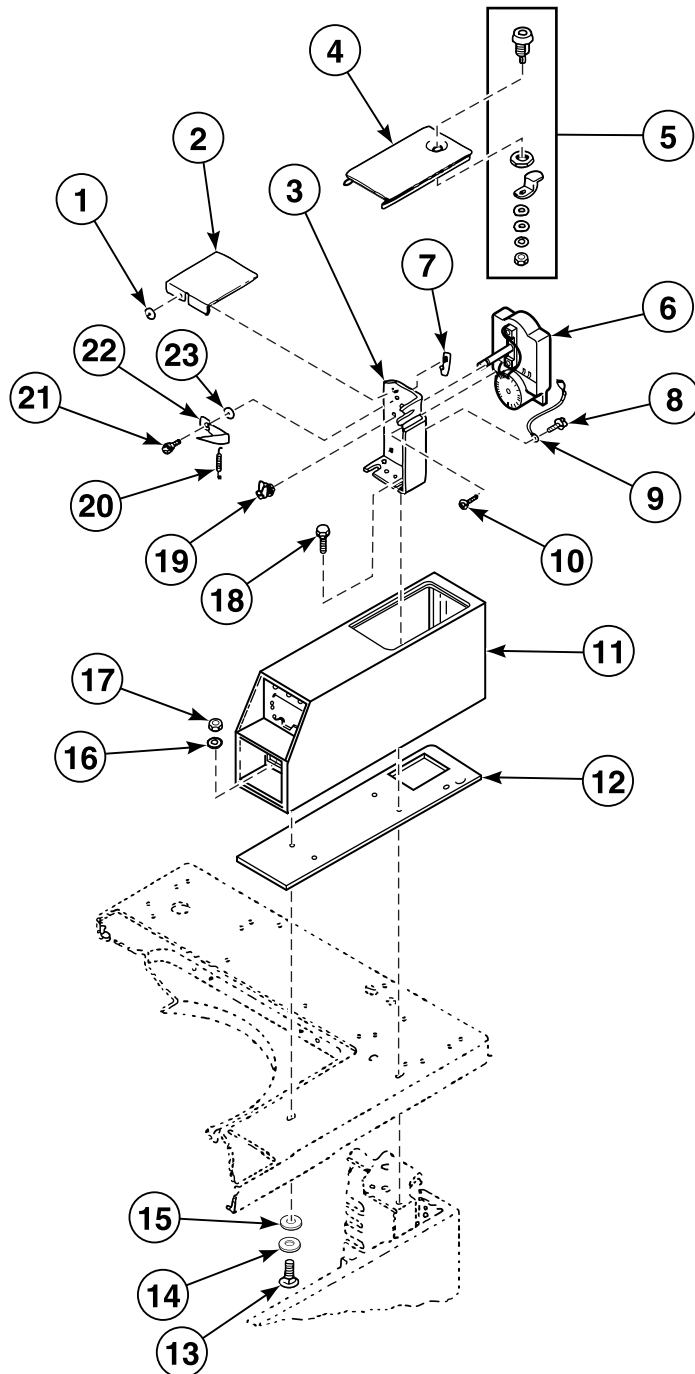
Mallory Timer, Case and Plate

REF	PART NO.	DESCRIPTION	COMMENTS
1	80399	Screw	
2	53738	Push-to-Start Sticker	
3	51778	Screw	
4	21734	Washer	
5	02431	Washer	
6	20275	Nut	
7	M400017	Washer	
8	02916	Screw	
9	N/A	Timer Case	
10	28716P	Timer	120 Volt/60 Hertz
11	21456	Washer	
12	37526	Security Case Gasket	
13	N/A	Washer	
14	23962	Screw	
15	35917	Washer	
16	02505	Bolt	
17	23225	Washer	
18	26351	Rivet	
19	N/A	Timer Plate	
20	21720	Screw	
21	26256	Timer Knob Assembly	

N/A = Part no longer available

Kingston Timer, Meter Case and Service Door

Models JA4951-3054, JA4951-3059, JA4980-1102 and JA4981-1102



TLW1555P_201751

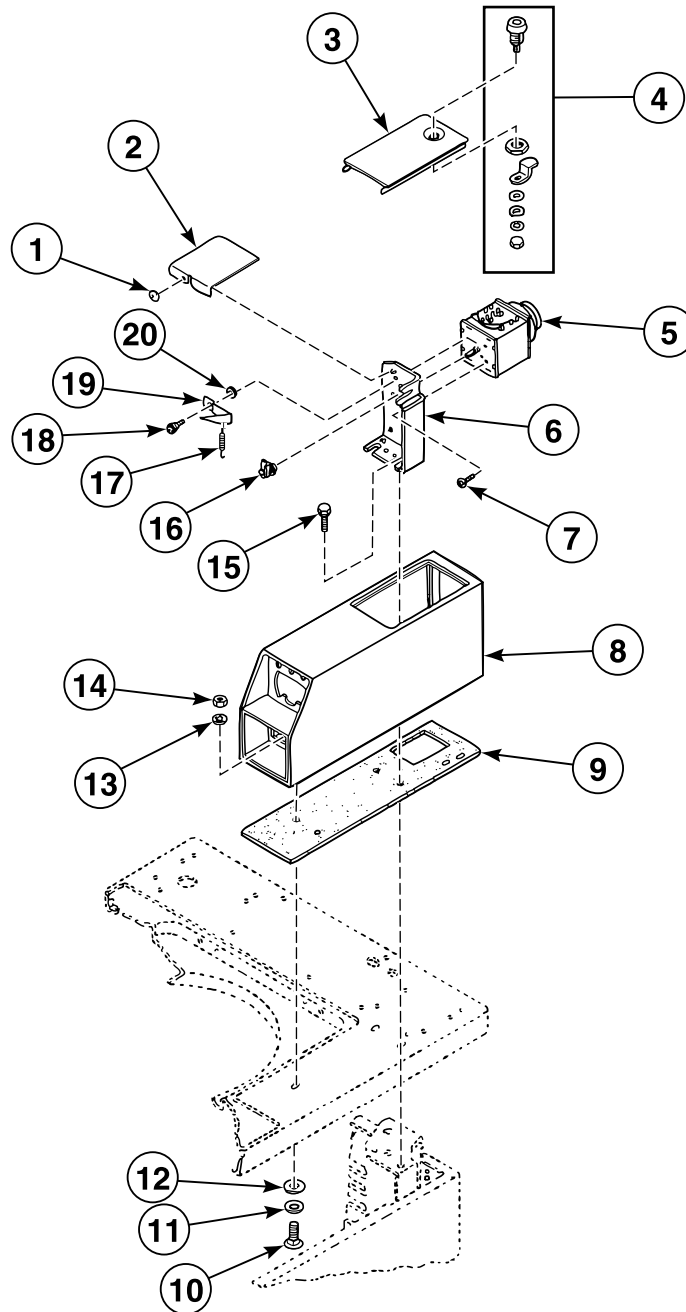
Kingston Timer, Meter Case and Service Door

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Nut	
2	N/A	Timer Shield	
3	N/A	Timer Bracket	
4	35798WP	Service Door Assembly	White
	35798LP	Service Door Assembly	Almond
5	27260P	Lock Kit	
6	27755	Timer	120 Volt/60 Hertz; Short cycle
	N/A	Timer	230 Volt/50 Hertz; Short cycle
	N/A	Timer	120 Volt/60 Hertz models through Serial No. 109Y2435; Long cycle
	N/A	Timer	120 Volt/60 Hertz models starting Serial No. 109Y2436; Long cycle
	N/A	Timer	230 Volt/50 Hertz; Long cycle
7	N/A	Nut	
8	52909	Screw	
9	N/A	Ground Wire Assembly	Green
10	27328	Screw	
11	524P3W	Meter Case and Funnel Kit	White
	524P3L	Meter Case and Funnel Kit	Almond
12	26354	Meter Case Gasket	
13	02505	Bolt	
14	35917	Washer	
15	23225	Washer	
16	21456	Washer	
17	20275	Nut	
18	36048	Screw	
19	21711	Clutch	
20	N/A	Spring	
21	N/A	Screw	
22	N/A	Locking Lever	
23	20492	Washer	

N/A = Part no longer available

Mallory Timer, Meter Case and Service Door

Models JA4951-3054, JA4951-3059, JA4980-1102 and JA4981-1102



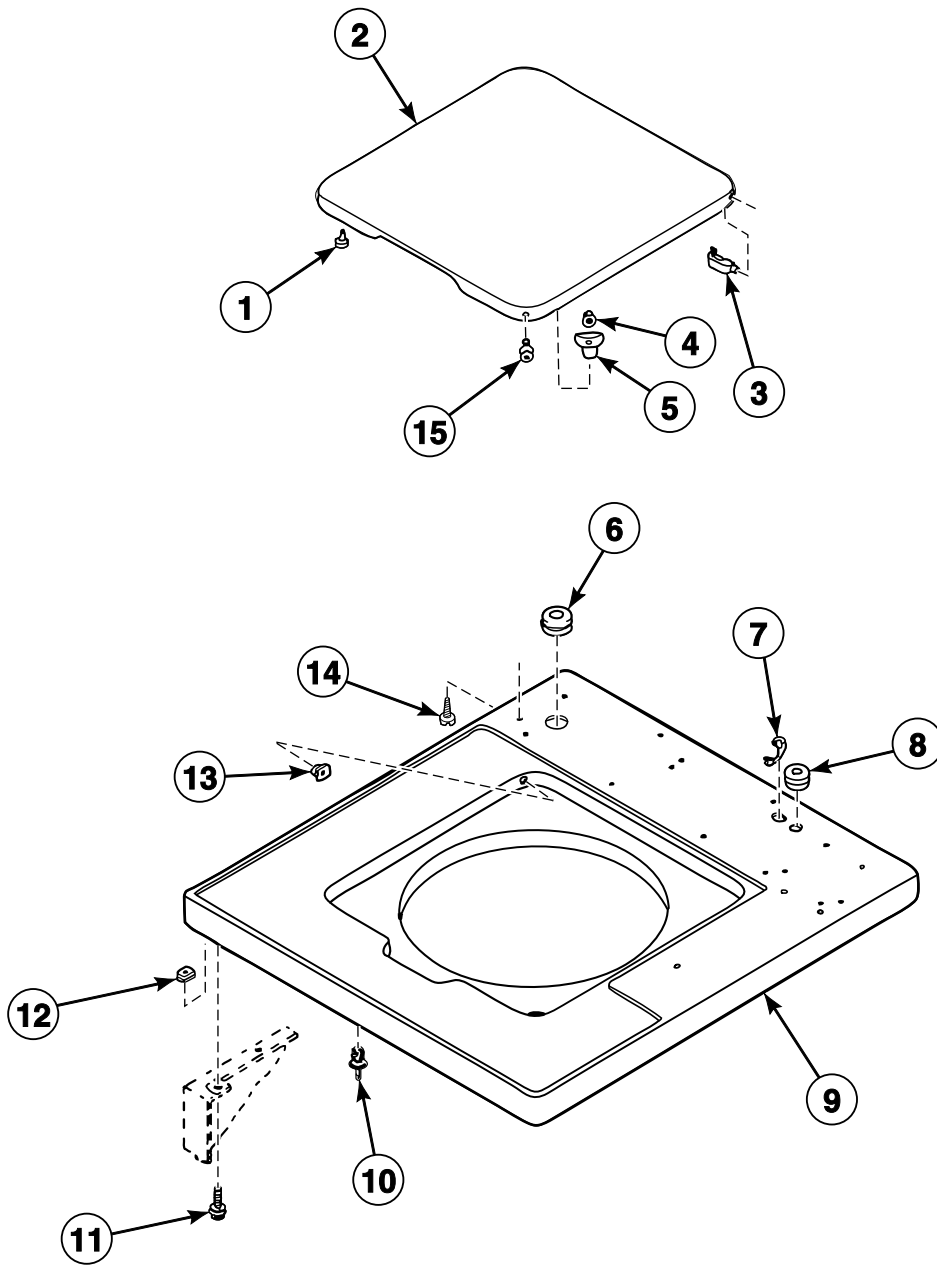
TLW1556P_201751

Mallory Timer, Meter Case and Service Door

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Nut	
2	N/A	Timer Shield	
3	35798WP	Service Door Assembly	White
	35798LP	Service Door Assembly	Almond
4	27260P	Lock Kit	
5	27755	Timer	120 Volt/60 Hertz; Short cycle
	N/A	Timer	230 Volt/50 Hertz; Short cycle
	N/A	Timer	120 Volt/60 Hertz; Long cycle
	N/A	Timer	230 Volt/50 Hertz; Long cycle
6	N/A	Timer Bracket	
7	21720	Screw	
8	524P3W	Meter Case and Funnel Kit	White
	524P3L	Meter Case and Funnel Kit	Almond
9	26354	Meter Case Gasket	
10	02505	Bolt	
11	35917	Washer	
12	23225	Washer	
13	02431	Washer	
14	20275	Nut	
15	36048	Screw	
16	21711	Clutch	
17	N/A	Spring	
18	N/A	Screw	
19	N/A	Locking Lever	
20	20492	Washer	

N/A = Part no longer available

Cabinet Top and Loading Door



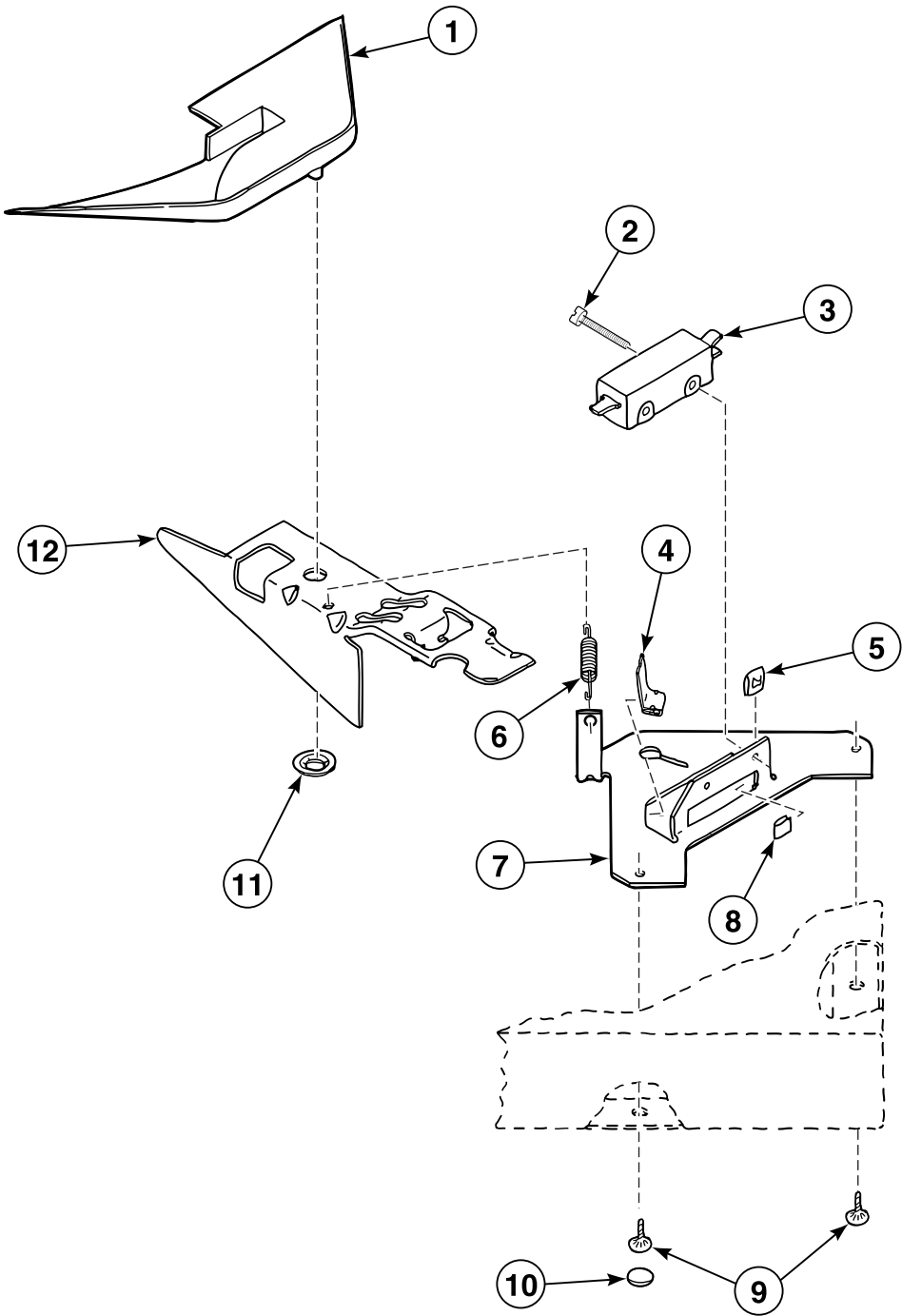
TLW1557P_201751

Cabinet Top and Loading Door

REF	PART NO.	DESCRIPTION	COMMENTS
1	21685	Bumper	
2	32457WP	Lid and Carton Assembly	White; Metered models
	32457LP	Lid and Carton Assembly	Almond; Metered models
	N/A	Loading Door	Nonmetered models
3	27626	Hinge	
4	21752	Nut	
5	27149	Lid Switch Catch	
6	N/A	Grommet	
7	38384	Strain Relief	
8	N/A	Grommet	
9	32785WP	Top Assembly	White
	32785LP	Top Assembly	Almond
10	56534	Support Barrel	Models starting Serial No. F1097943
11	23008	Screw	
12	36020	Nut	
13	27625	Bushing	
14	23962	Screw	
15	N/A	Screw and Washer Assembly	

N/A = Part no longer available

Switch and Bracket Assembly



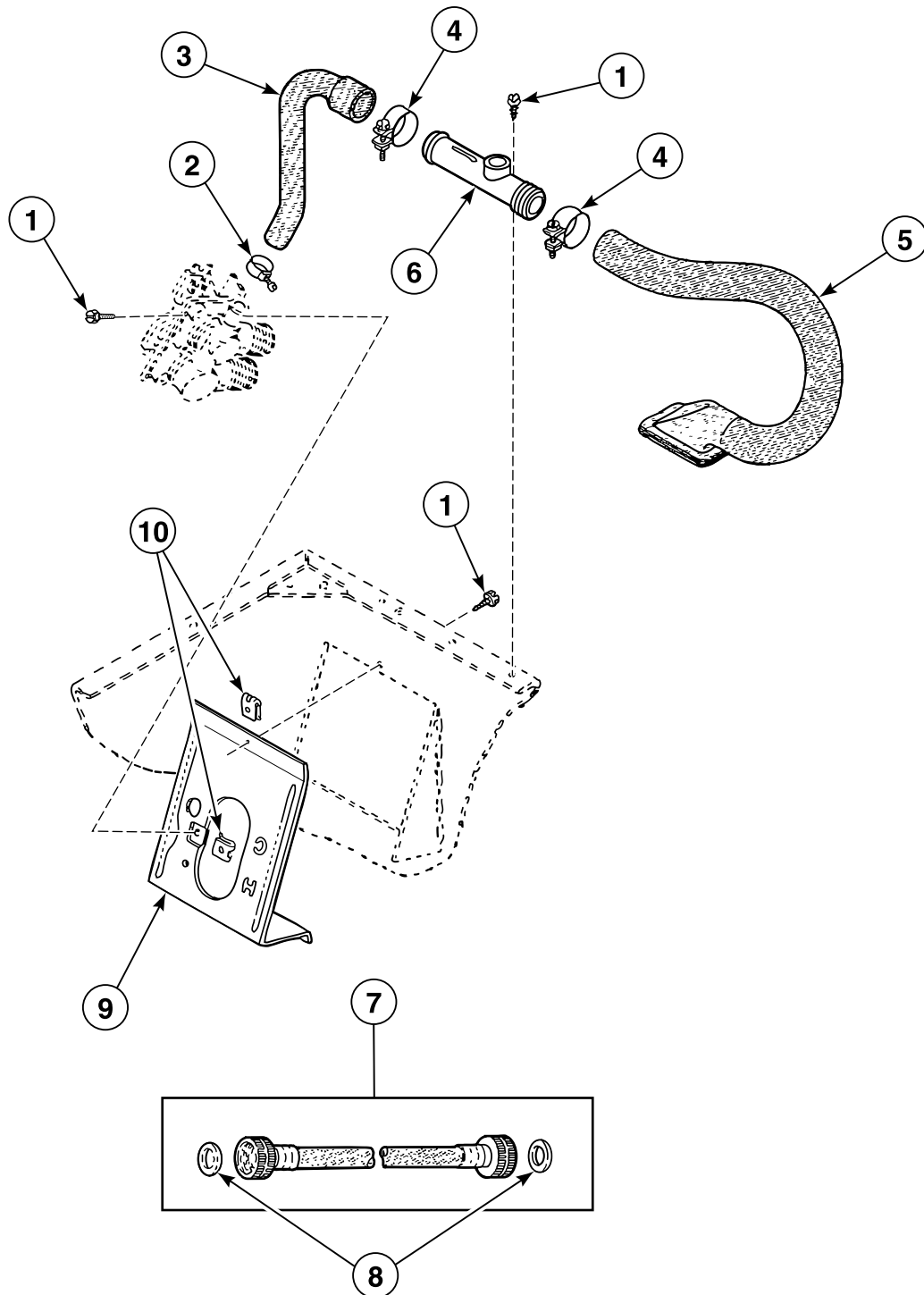
TLW1558P_201751

Switch and Bracket Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	29042	Lid Switch Shield	Models starting Serial No. F1094693
2	Q6516	Screw	
3	27612	Lid Switch	
4	N/A	U-Clip	
5	N/A	Nut	
6	N/A	Switch Lever Spring	
7	27250	Out-of-Balance Switch Bracket	
8	N/A	U-Clip	
9	28193	Screw	
10	N/A	Washer	
11	29043	Nut	
12	27602	Out-of-Balance Switch Lever	

N/A = Part no longer available

Fill Hose, Mixing Valve Hose, Backflow Preventer and Mixing Valve Mounting Bracket



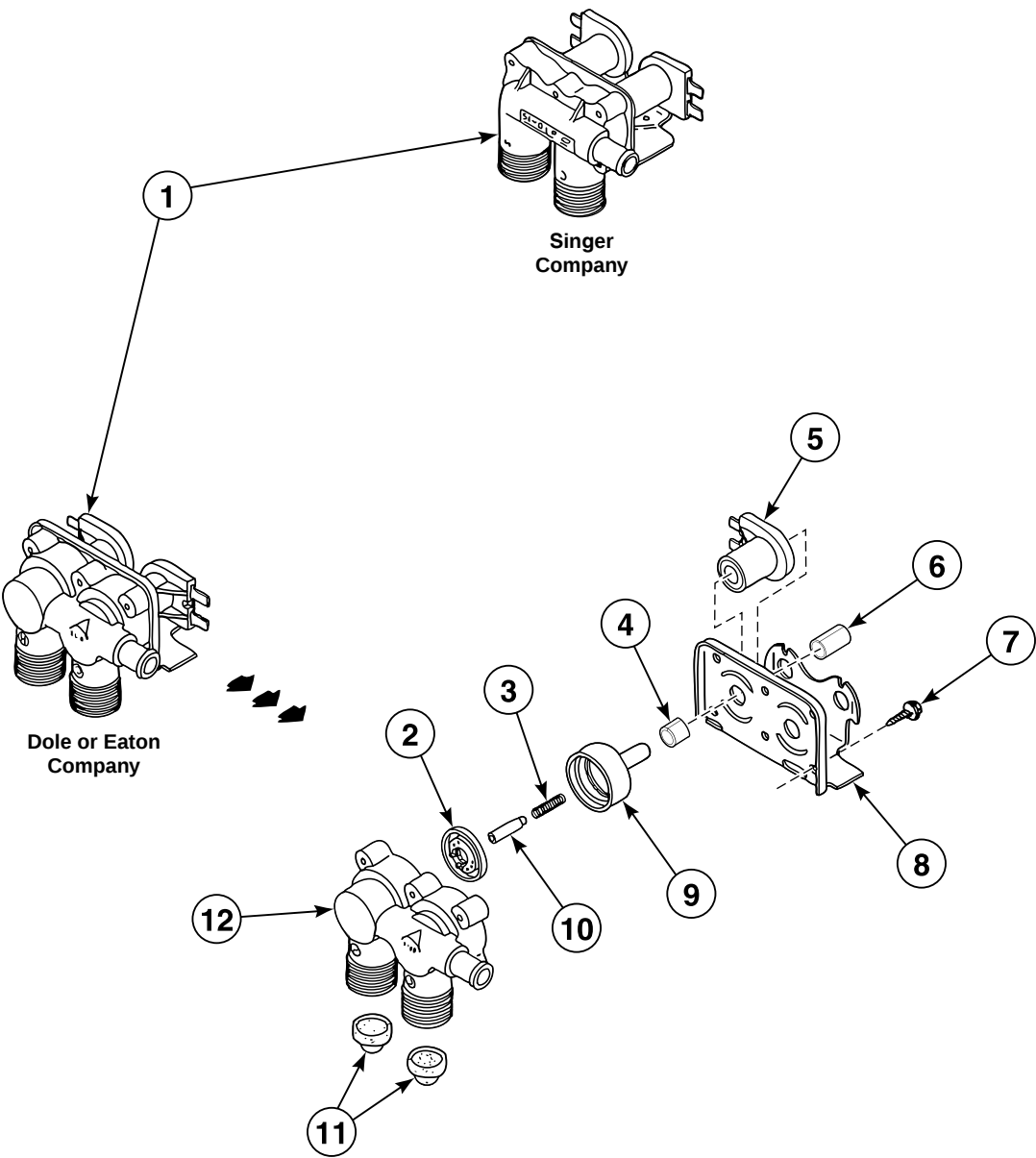
TLW1559P_201751

Fill Hose, Mixing Valve Hose, Backflow Preventer and Mixing Valve Mounting Bracket

REF	PART NO.	DESCRIPTION	COMMENTS
1	23962	Screw	
2	36801	Hose Clamp	
3	27183	Mixing Valve Hose	
4	20211	Hose Clamp	
5	N/A	Hose	
6	34280	Backflow Preventer Assembly	
7	28330P	Fill Hose Kit	4 feet; Hose is equipped with 2 standard hose couplings
	38349P	Fill Hose Kit	5 feet; Hose is equipped with 1 standard and 1 metric hose coupling
8	20290	Washer	
9	39407	Mixing Valve Mounting Bracket	
10	N/A	Nut	

N/A = Part no longer available

Mixing Valve Assembly



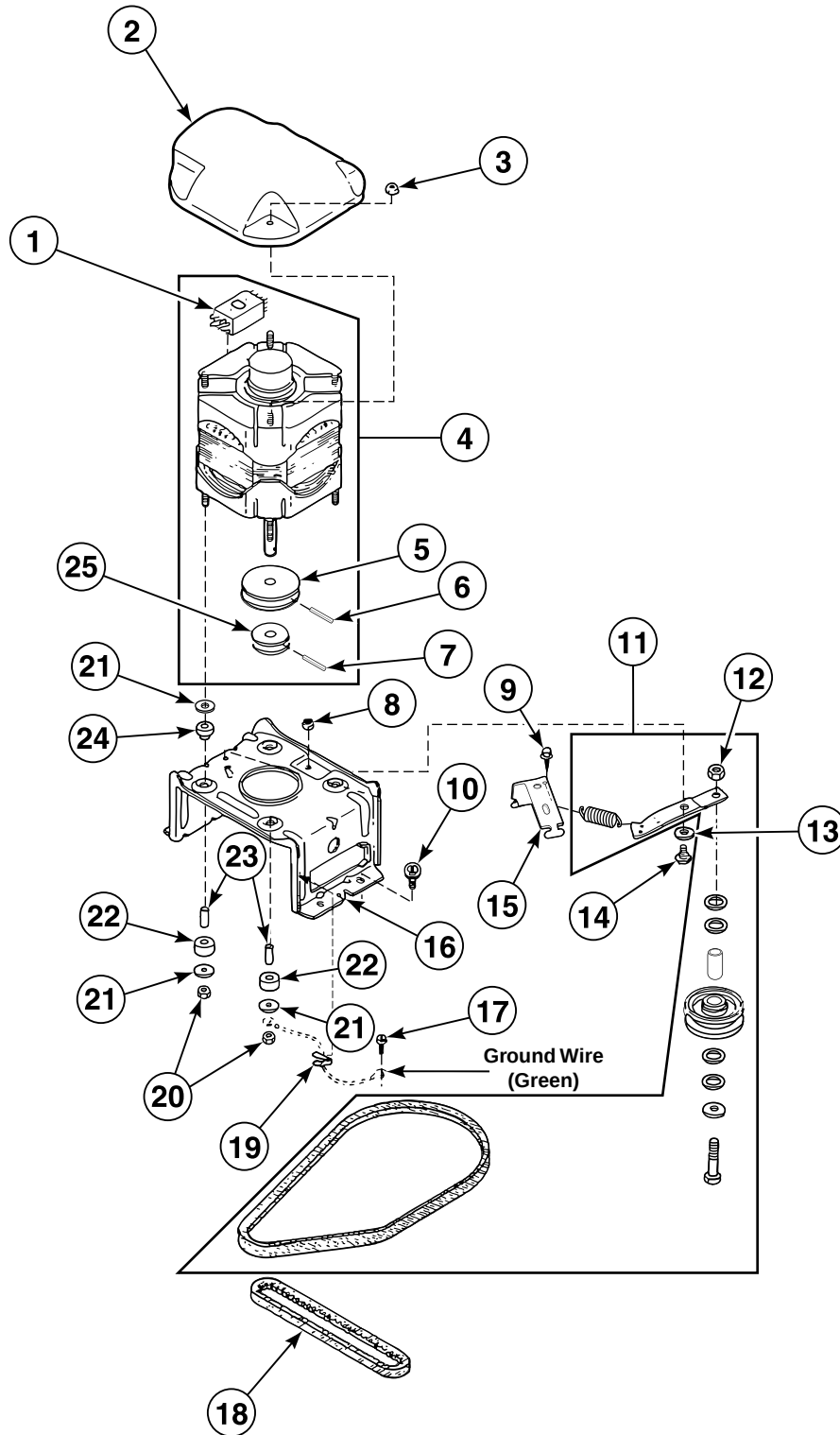
TLW1560P_201751

Mixing Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	33930P	Mixing Valve	120 Volt/60 Hertz
	35856P	Mixing Valve	230 Volt/50 Hertz
2	N/A	Diaphragm	
3	N/A	Spring	
4	N/A	Sleeve	Short
5	N/A	Solenoid	
6	N/A	Sleeve	Long
7	N/A	Screw	
8	N/A	Mounting Bracket	
9	N/A	Armature Guide	
10	N/A	Armature	
11	F270200	Strainer	
12	N/A	Valve Body	

N/A = Part no longer available

Motor, Mounting Bracket, Belts and Idler Assembly Through Serial No. F1094692



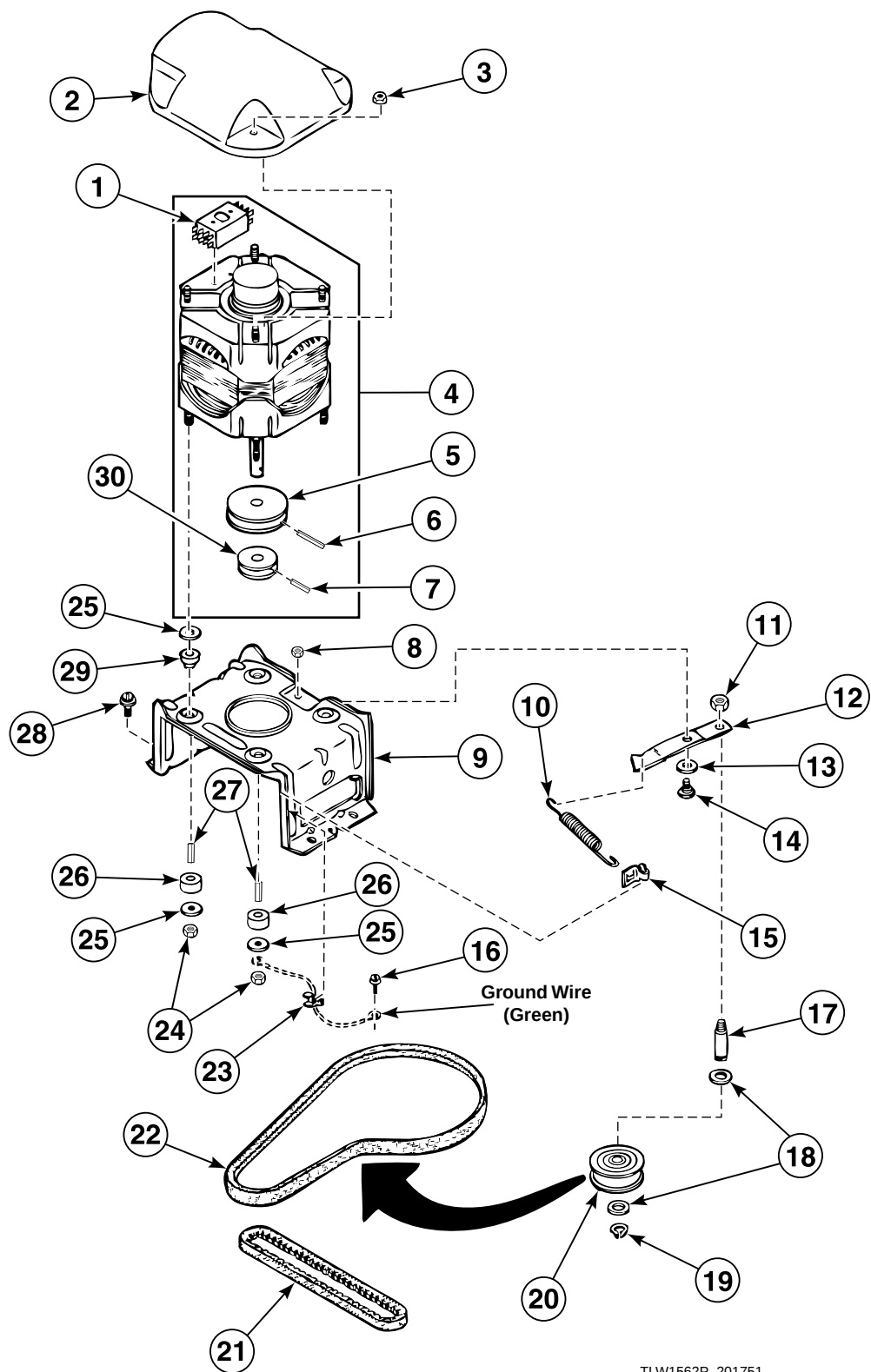
TLW1561P_201751

Motor, Mounting Bracket, Belts and Idler Assembly Through Serial No. F1094692

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Motor Switch	
2	27136	Motor Shield	
3	N/A	Nut	
4	27658P	Motor Kit	1 speed; 120 Volt/60 Hertz; 1 Phase
	27179P	Motor Kit	2 speed; 120 Volt/60 Hertz; 1 Phase
	30010P	Motor Kit	1 speed; 230 Volt/50 Hertz; 1 Phase
	N/A	Motor and Pulley Assembly	2 speed; 230 Volt/50 Hertz; 1 Phase
5	N/A	Drive Motor Pulley	
6	N/A	Roll Pin	
7	10416	Roll Pin	60 Hertz models
	28087	Roll Pin	50 Hertz models
8	52566	Nut	
9	503661	Screw	
10	N/A	Screw	
11	364P3	Idler Pulley Kit	60 Hertz models; Includes agitate and spin belt, idler lever, pulley, spring and clip
	374P3	Idler Pulley Kit	50 Hertz models; Includes agitate and spin belt, motor mount bracket, idler lever, pulley and spring
12	56156	Nut	
13	81392	Washer	
14	27229	Screw	
15	N/A	Spring Arm	
16	28791	Motor Mount Bracket	
17	52909	Screw	
18	27155	Pump Belt	60 Hertz models
	28043	Pump Belt	50 Hertz models
19	00161	Grounding Clip	
20	23604	Nut	
21	03888	Washer	
22	N/A	Rubber Motor Mount	Lower
23	N/A	Motor Spacer	
24	N/A	Rubber Motor Mount	Upper
25	27104	Motor Pulley	Pump; 60 Hertz models
	N/A	Pump Motor Pulley	50 Hertz models

N/A = Part no longer available

Motor, Mounting Bracket, Belts and Idler Assembly **Starting Serial No. F1094693**



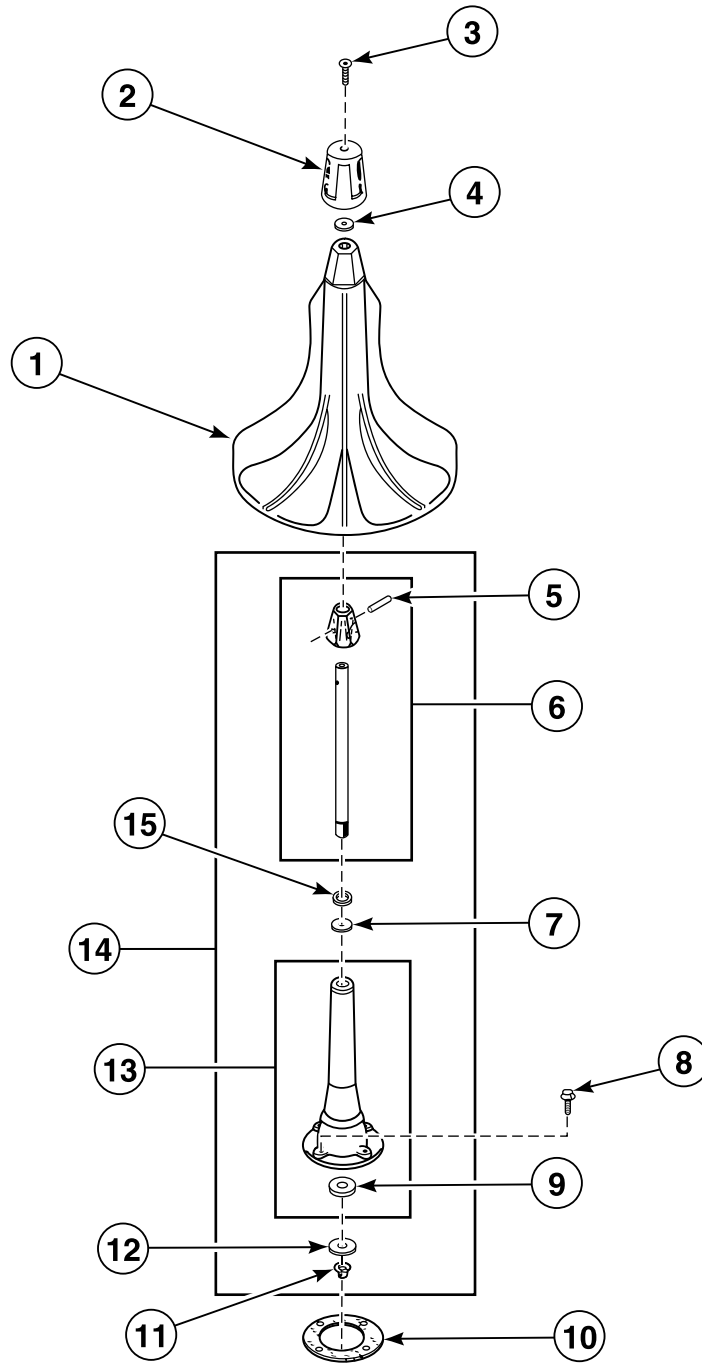
TLW1562P_201751

Motor, Mounting Bracket, Belts and Idler Assembly Starting Serial No. F1094693

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Motor Switch	
2	27136	Motor Shield	
3	N/A	Nut	
4	27658P	Motor Kit	1 speed; 120 Volt/60 Hertz; 1 Phase
	27179P	Motor Kit	2 speed; 120 Volt/60 Hertz; 1 Phase
	30010P	Motor Kit	1 speed; 230 Volt/50 Hertz; 1 Phase
	N/A	Motor	2 speed; 230 Volt/50 Hertz; 1 Phase
5	N/A	Motor Pulley	60 Hertz models
	N/A	Drive Motor Pulley	50 Hertz models
6	N/A	Roll Pin	
7	10416	Roll Pin	60 Hertz models
	28087	Roll Pin	50 Hertz models
8	52566	Nut	
9	28791	Motor Mount Bracket	
10	37366	Idler Spring	
11	28803	Nut	
12	31054	Idler Lever	
13	81392	Washer	
14	27229	Screw	
15	28849	Spring Clip	
16	52909	Screw	
17	28802P	Idler Shaft	
18	52549	Washer	
19	23748	Retaining Ring	
20	28800P	Idler Pulley	
21	27155	Pump Belt	60 Hertz models
	28043	Pump Belt	50 Hertz models
22	28808	Belt	Agitate and spin; 60 Hertz models
	33843	Belt	Agitate and spin; 50 Hertz models
23	00161	Grounding Clip	
24	23604	Nut	
25	03888	Washer	
26	N/A	Rubber Motor Mount	Lower
27	N/A	Motor Spacer	
28	N/A	Screw	
29	N/A	Rubber Motor Mount	Upper
30	27104	Motor Pulley	Pump; 60 Hertz models
	N/A	Pump Motor Pulley	50 Hertz models

N/A = Part no longer available

Agitator and Post



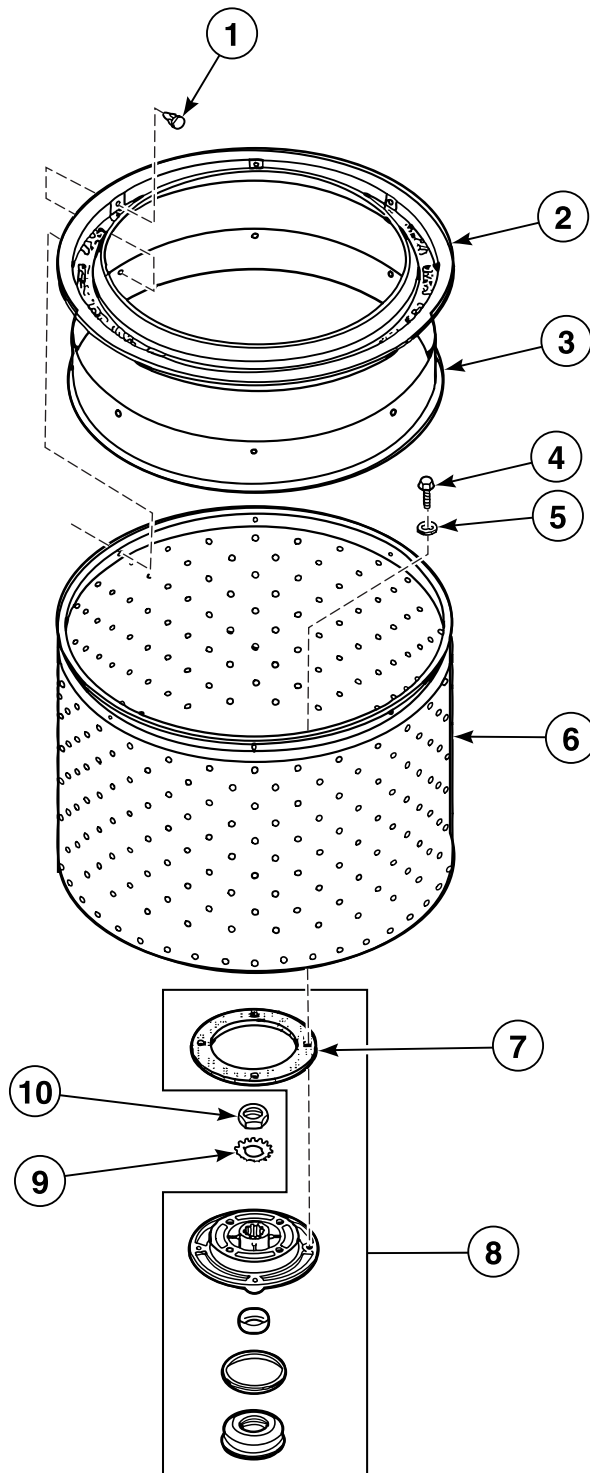
TLW1563P_201751

Agitator and Post

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Agitator Assembly	
2	N/A	Agitator Cap	
3	N/A	Screw	
4	27189	Washer	
5	N/A	Taper Pin	
6	28091	Agitator Shaft Assembly	
7	04704	Washer	Stainless steel
8	27202	Screw	
9	N/A	Washer	
10	27020	Gasket	Use with 27130 Agitator Post or 27131 Agitator Post Assembly
	37577P	Transmission Sealant	Use with 28933 Center Column Assembly or 28934 Center Column Assembly
11	27197	Retaining Ring	
12	N/A	Washer	
13	N/A	Center Column Assembly	
14	N/A	Center Column Assembly	
15	20057	Washer	

N/A = Part no longer available

Lint Filter, Washtub and Hub



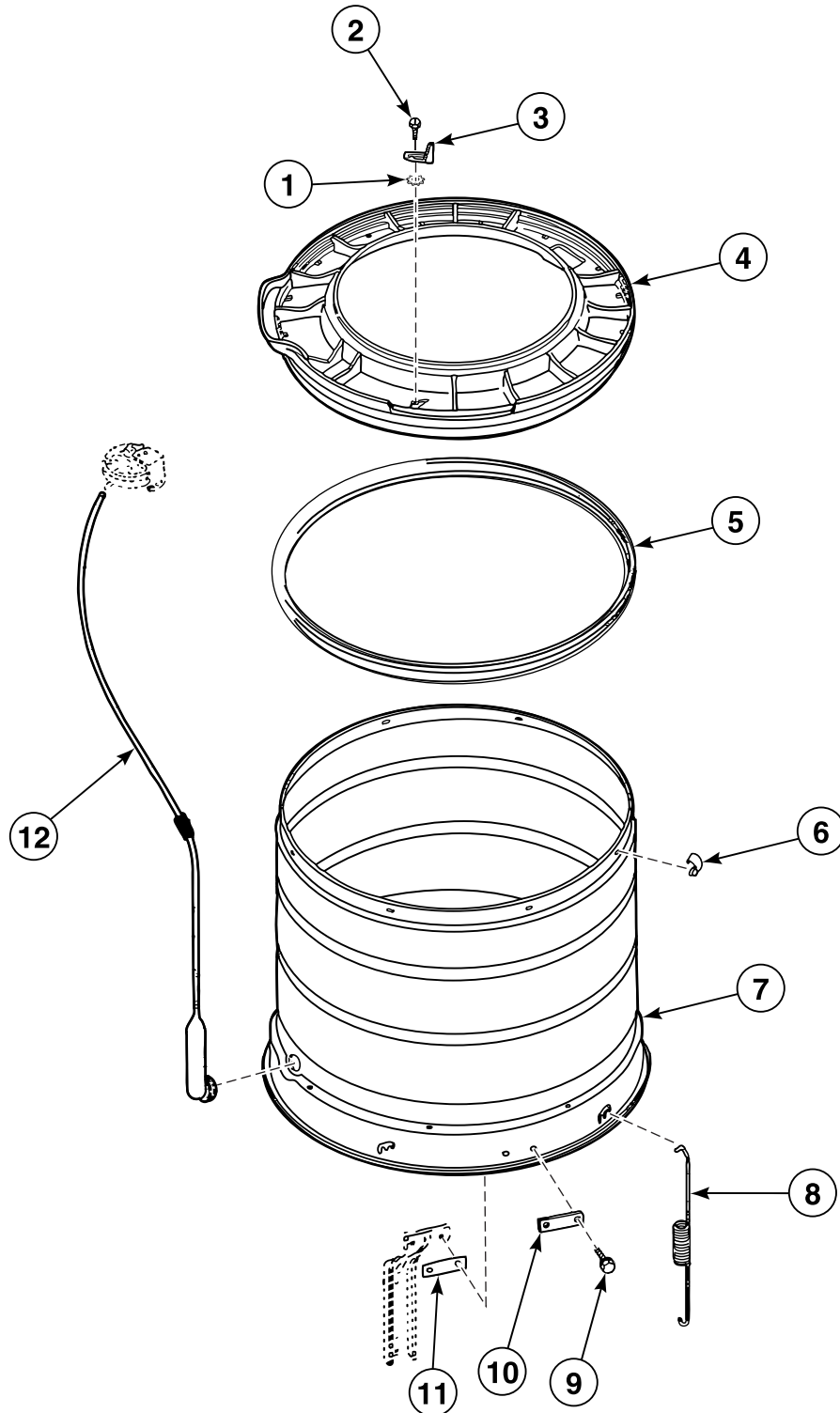
TLW1564P_201751

Lint Filter, Washtub and Hub

REF	PART NO.	DESCRIPTION	COMMENTS
1	29474	Lint Filter Fastener	
2	33521	Lint Filter	
3	N/A	Load Level Collar	Models starting Serial No. F1099507
4	27202	Screw	
5	28094	Washer	
6	39252P	Tub Assembly	Porcelain
	39387P	Tub Assembly	Stainless steel
7	39122	Washtub Gasket	
8	356P3	Seal Kit	Includes 27184 Gasket
9	N/A	Washer	
10	29220	Nut	

N/A = Part no longer available

Outer Tub, Cover and Pressure Hose



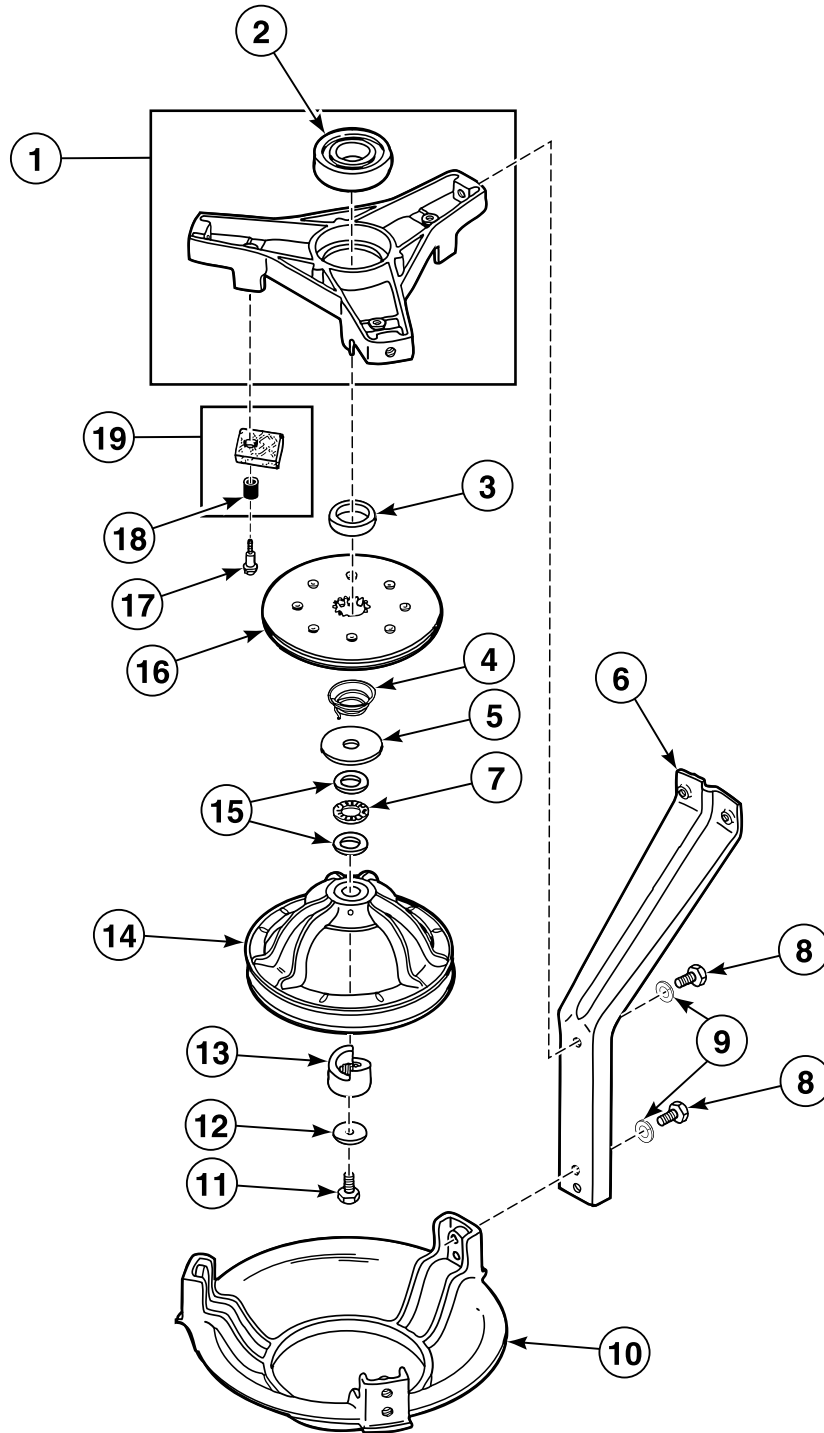
TLW1565P_201751

Outer Tub, Cover and Pressure Hose

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Washer	
2	503661	Screw	
3	N/A	Out-of-Balance Switch Trigger	
4	31153	Outer Tub Cover	
5	27184	Tub Cover Gasket	Included with 356P3 Hub and Seal Kit
6	27017	Spring Clip	
7	507P3	Outer Tub Kit	
8	27239	Leg Spring	
9	35369	Screw	
10	27926	Leg Plate	.063 inch thick
11	N/A	Leg Plate	.032 inch thick
12	30930P	Accumulator and Tubing Assembly	

N/A = Part no longer available

Bearing Housing, Brake, Pulley and Pivot Dome



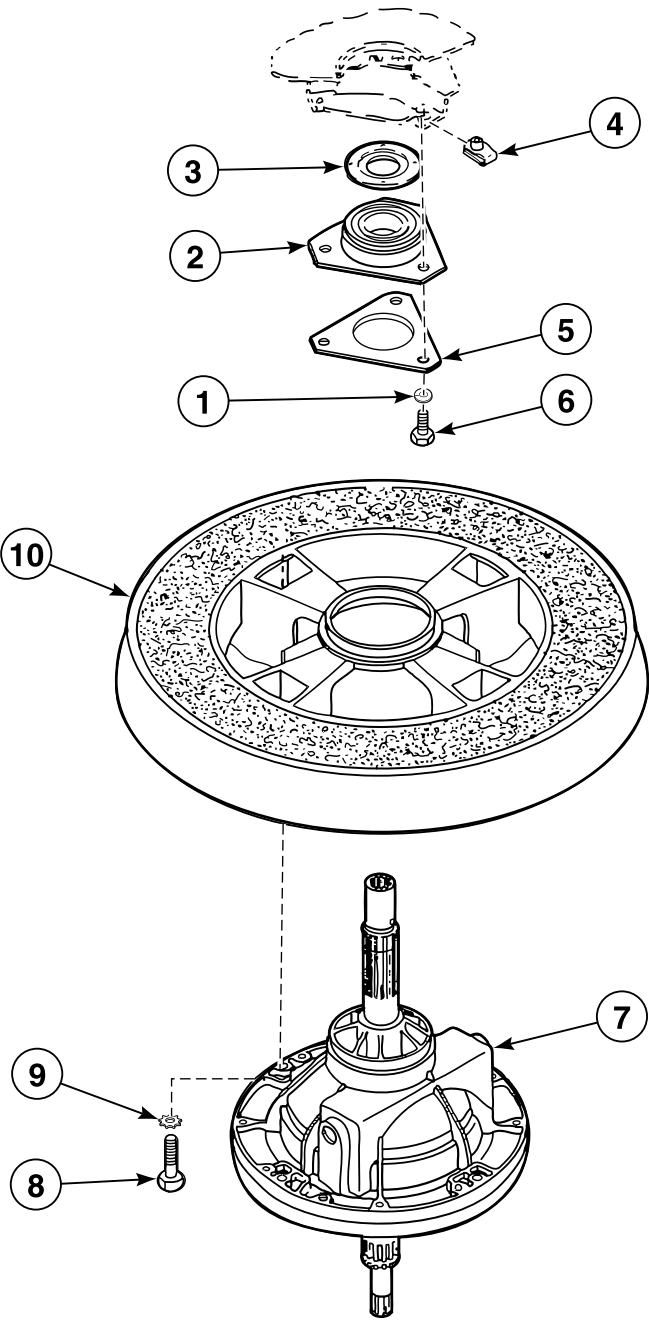
TLW1566P_201751

Bearing Housing, Brake, Pulley and Pivot Dome

REF	PART NO.	DESCRIPTION	COMMENTS
1	35746	Bearing Housing Assembly	Lower
2	28944RP	Upper or Lower Bearing	
3	27176	Spacer	
4	33435	Spring	
5	27015	Washer	
6	27090	Support Leg	
7	N/A	Needle Thrust Bearing	
8	N/A	Screw	
9	04366	Washer	
10	27124	Pivot Dome	
11	27220	Screw	
12	26509	Washer	
13	27018	Helix	
14	34232P	Pulley and Washers Kit	
15	N/A	Thrust Race	
16	38505P	Brake Kit	
17	26547	Screw	
18	29993	Anti-Rotation Sleeve	
19	548P3	Brake Pad Kit	Includes 3 pads and 3 sleeves

N/A = Part no longer available

Transmission Assembly and Balance Ring



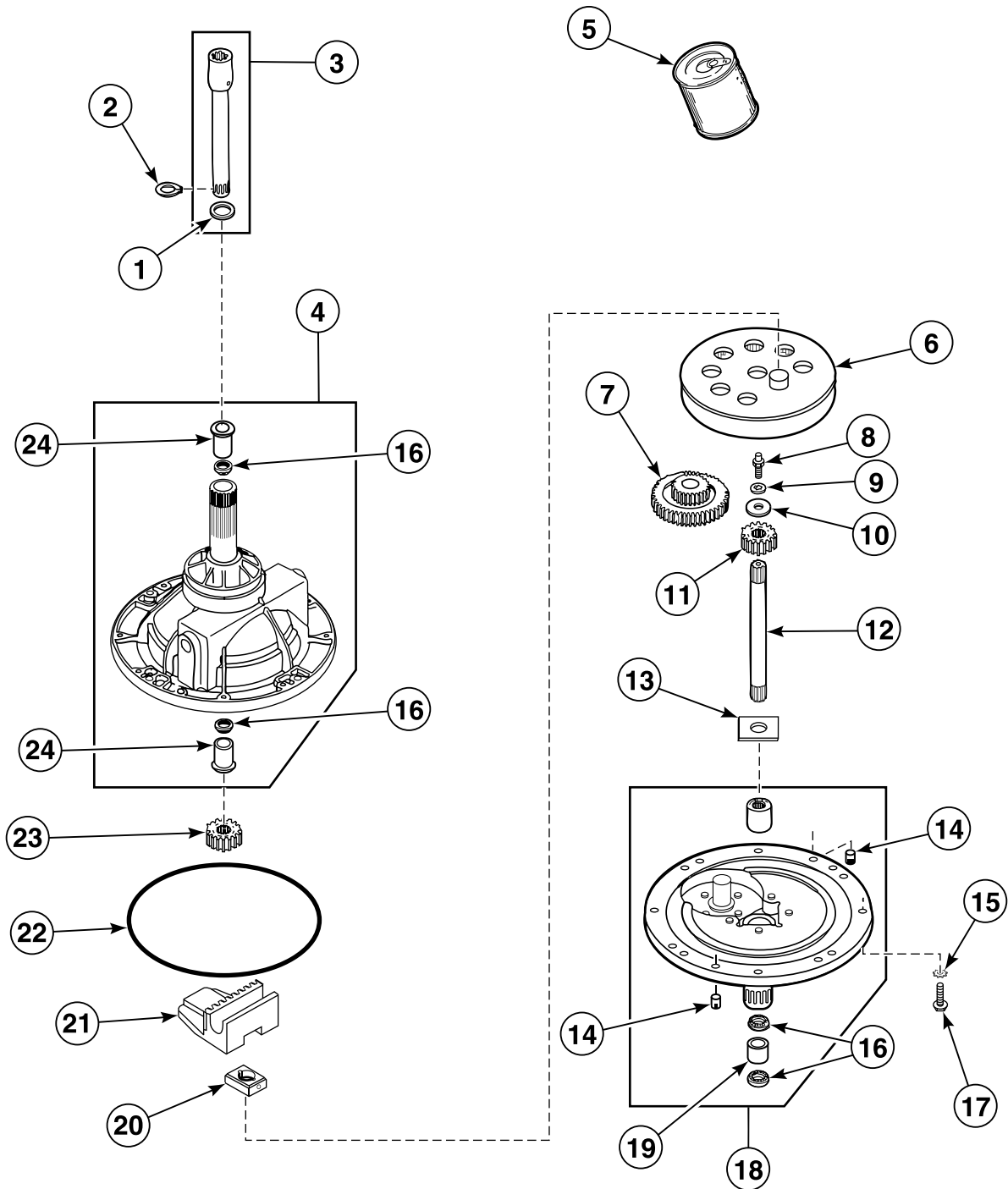
TLW1567P_201751

Transmission Assembly and Balance Ring

REF	PART NO.	DESCRIPTION	COMMENTS
1	02834	Washer	
2	27182	Bearing Housing Assembly	Upper
3	27187	Flinger	
4	27222	Nut	
5	N/A	Washer	
6	M400057	Screw	
7	30946P	Transmission Assembly	
8	N/A	Screw	
9	02431	Washer	
10	34731P	Balance Ring Assembly	

N/A = Part no longer available

Transmission Assembly



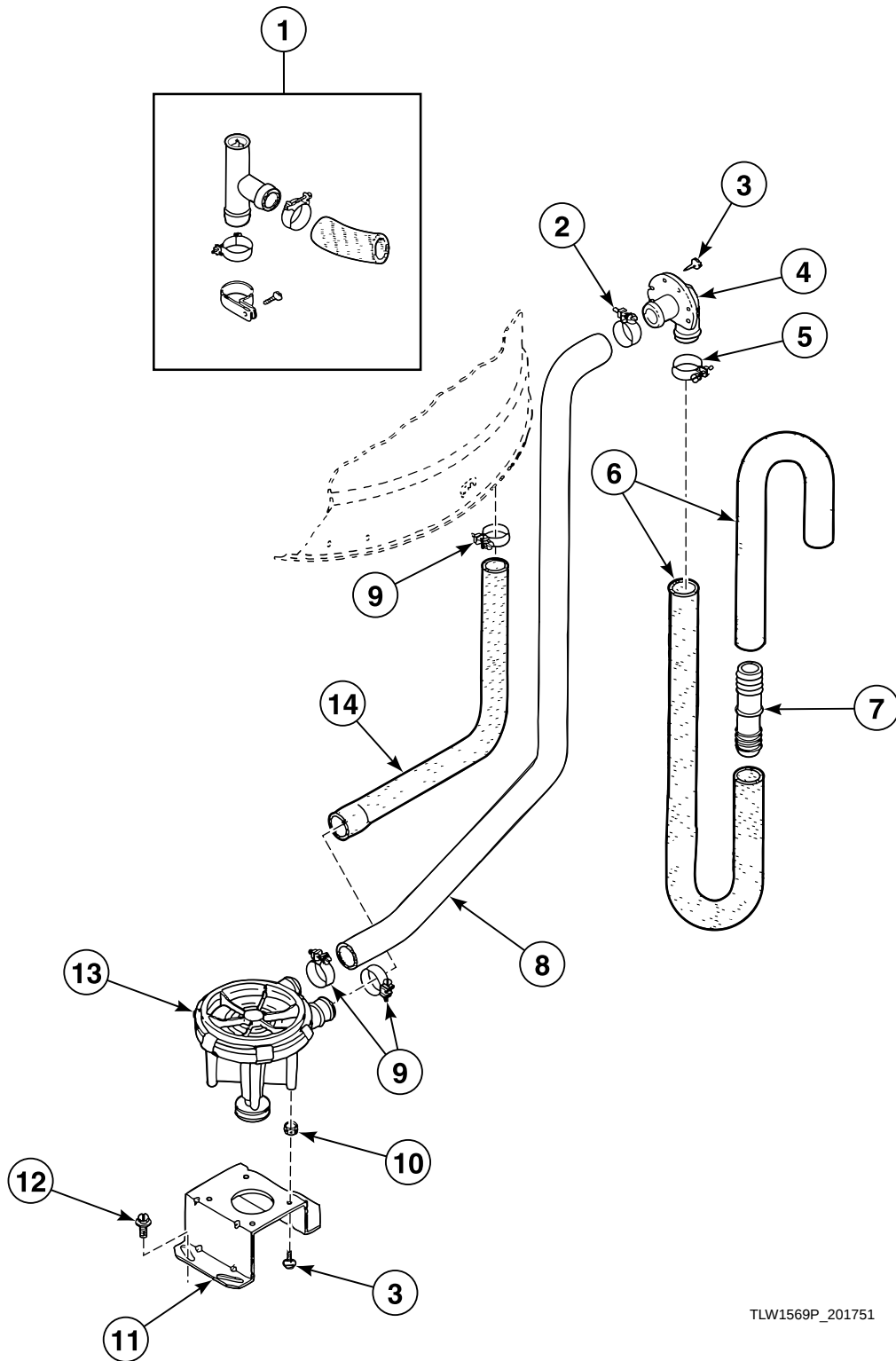
TLW1568P_201751

Transmission Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Washer	As required to obtain a minimum of .005 inch to a maximum of .015 inch clearance between coupling and flanged bearing
2	27197	Retaining Ring	
3	368P3	Coupling and Shaft Kit	
4	33223P	Transmission Case Assembly	
5	27243P	Transmission Oil	1 fill
6	26577	Gear and Stud Assembly	
7	N/A	Reduction Gear	
8	201773	Screw	
9	21456	Washer	
10	26509	Washer	
11	29156	Input Pinion	
12	27081P	Input Shaft	Input
13	N/A	Washer	
14	N/A	Dowel Pin	
15	02431	Washer	
16	28114	Seal	
17	20253	Screw	
18	38287P	Transmission Cover Assembly	
19	27022	Bearing	
20	26493	Slide	
21	201664	Rack	
22	N/A	Transmission Gasket	Use with 27191 Transmission Case Assembly
	37577P	Transmission Sealant	Use with 28435 Transmission Case Assembly
23	27003	Agitator Pinion	
24	36107P	Bearing	

N/A = Part no longer available

Pump Assembly, Bracket, Hoses and Siphon Break Kit



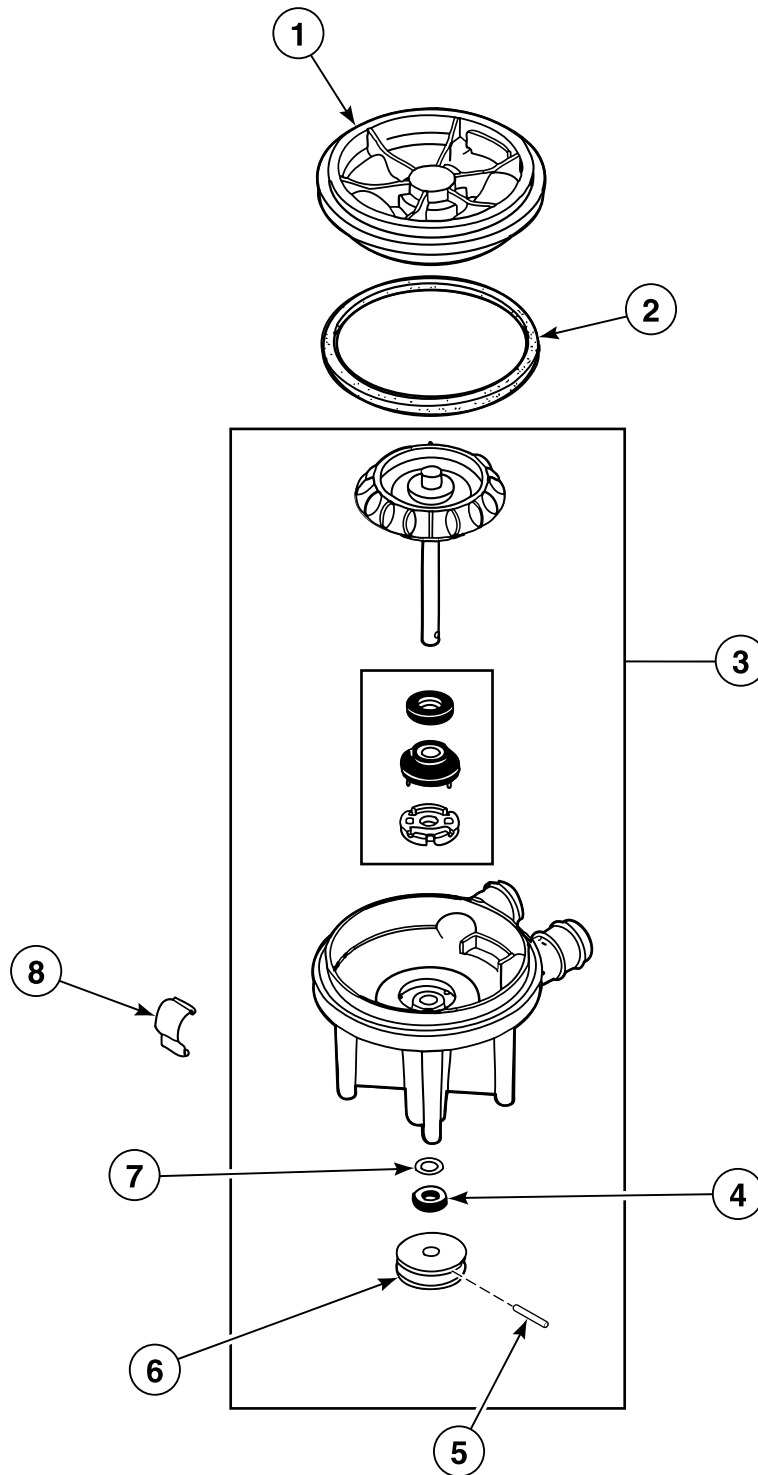
TLW1569P_201751

Pump Assembly, Bracket, Hoses and Siphon Break Kit

REF	PART NO.	DESCRIPTION	COMMENTS
1	562P3	Siphon Break Kit	Siphon break kit must be installed in drain hose if the drain facility is lower than the cabinet top
2	20391	Hose Clamp	
3	52909	Screw	
4	23553	Drain Hose Elbow	
5	20211	Hose Clamp	
6	28293	Drain Hose	
7	25863	Hose Coupler	If drain hose must be shortened, cut hose between molded end and molded elbow. Use on 25863 Hose Coupler to splice hose.
8	27161	Pump-to-Drain Elbow Hose	
9	20211	Hose Clamp	
10	N/A	On-Sert	
11	27105	Pump Mounting Bracket	
12	N/A	Screw	
13	31969	Pump Assembly	Includes item 10
14	27160	Drain Tub-to-Pump Hose	

N/A = Part no longer available

Pump Assembly



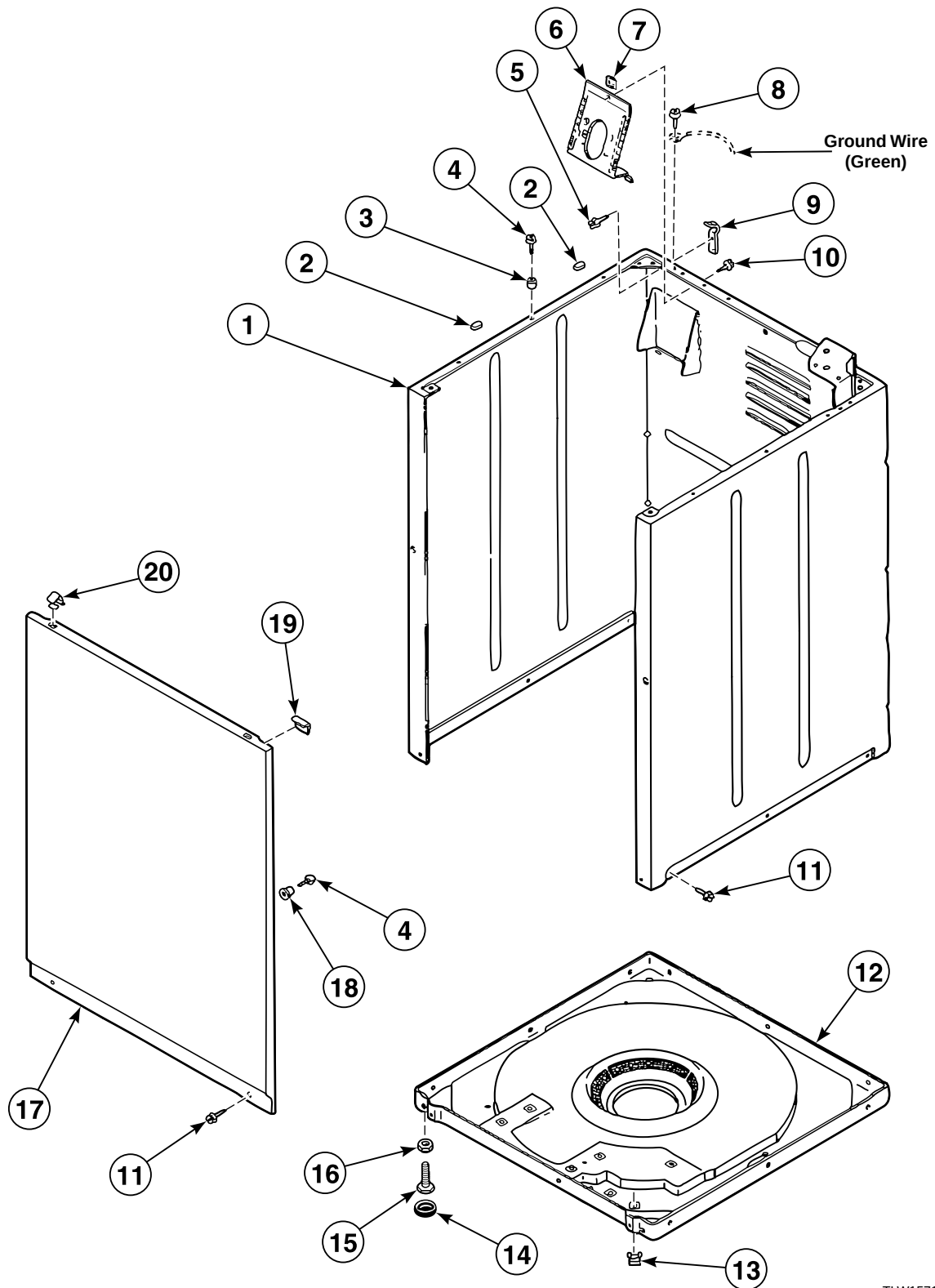
TLW1570P_201751

Pump Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Pressure Switch Bracket	
2	N/A	Gasket	
3	31969	Pump Assembly	
4	N/A	Rubber Spacer	
5	10416	Roll Pin	60 Hertz models
	28087	Roll Pin	50 Hertz models
6	N/A	Pump Pulley	
7	N/A	Washer	
8	N/A	Spring Clip	

N/A = Part no longer available

Front Panel, Cabinet and Base



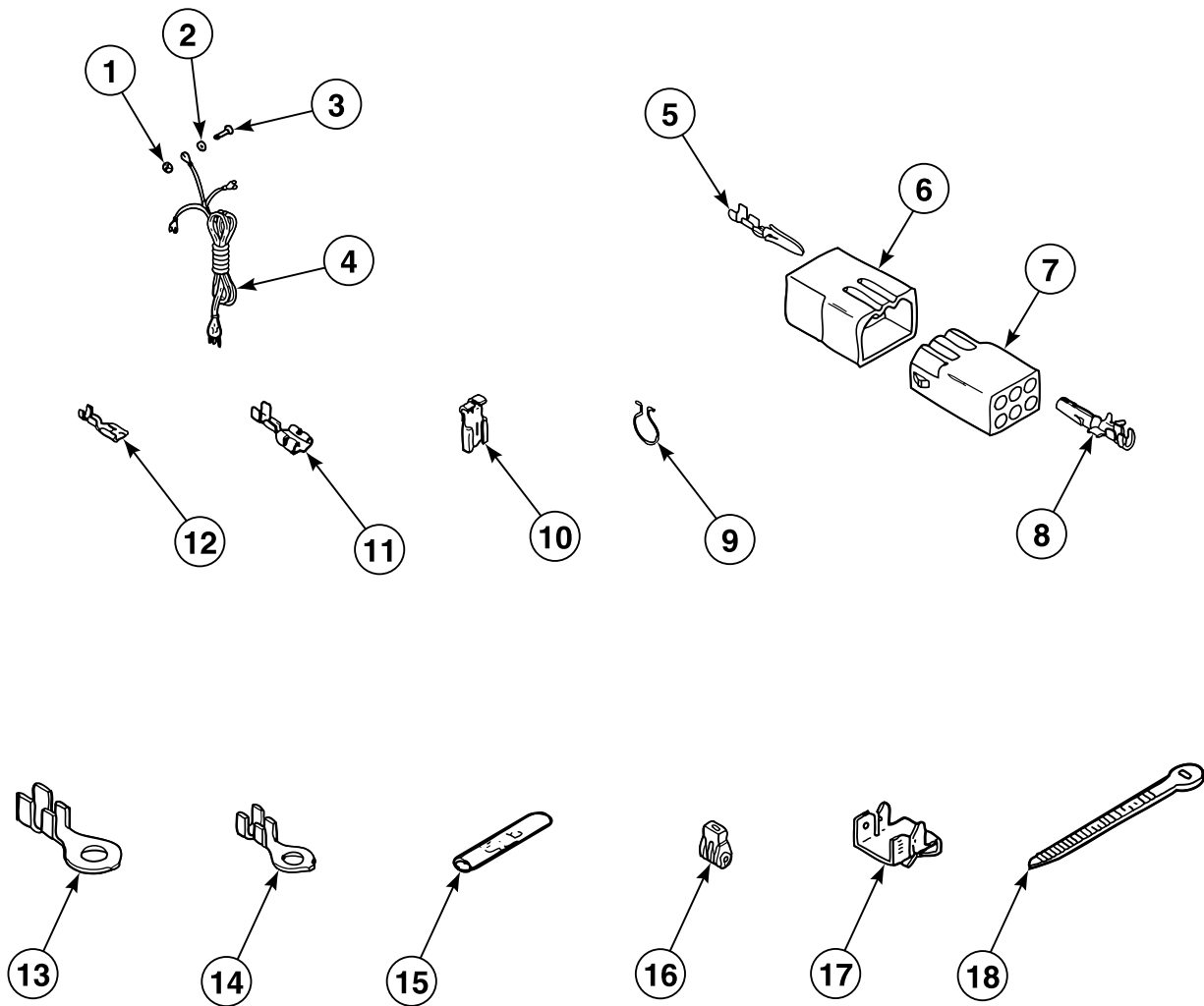
TLW1571P_201751

Front Panel, Cabinet and Base

REF	PART NO.	DESCRIPTION	COMMENTS
	26594P	Silicone Grease	Use for pads in base
1	38612WP	Service Cabinet Kit	White
	38612LP	Service Cabinet Kit	Almond
2	56128	Bumper Pad	
3	56079	Panel Locator	
4	39733	Screw	
5	51780	Screw	
6	39407	Mixing Valve Mounting Bracket	
7	N/A	Nut	
8	23222	Screw	
9	27103	Hold-Down Lug Hinge	
10	23962	Screw	
11	27196	Screw	
12	31653P	Base Assembly	
13	N/A	Nut	
14	21749	Rubber Foot	
15	34319	Leveling Leg	
16	21899	Nut	
17	32708WP	Front Panel	White
	32708LP	Front Panel	Almond
18	28102	Panel Locator	
19	N/A	Protector	
20	28835	Speed Clip	

N/A = Part no longer available

Power Cord and Terminals

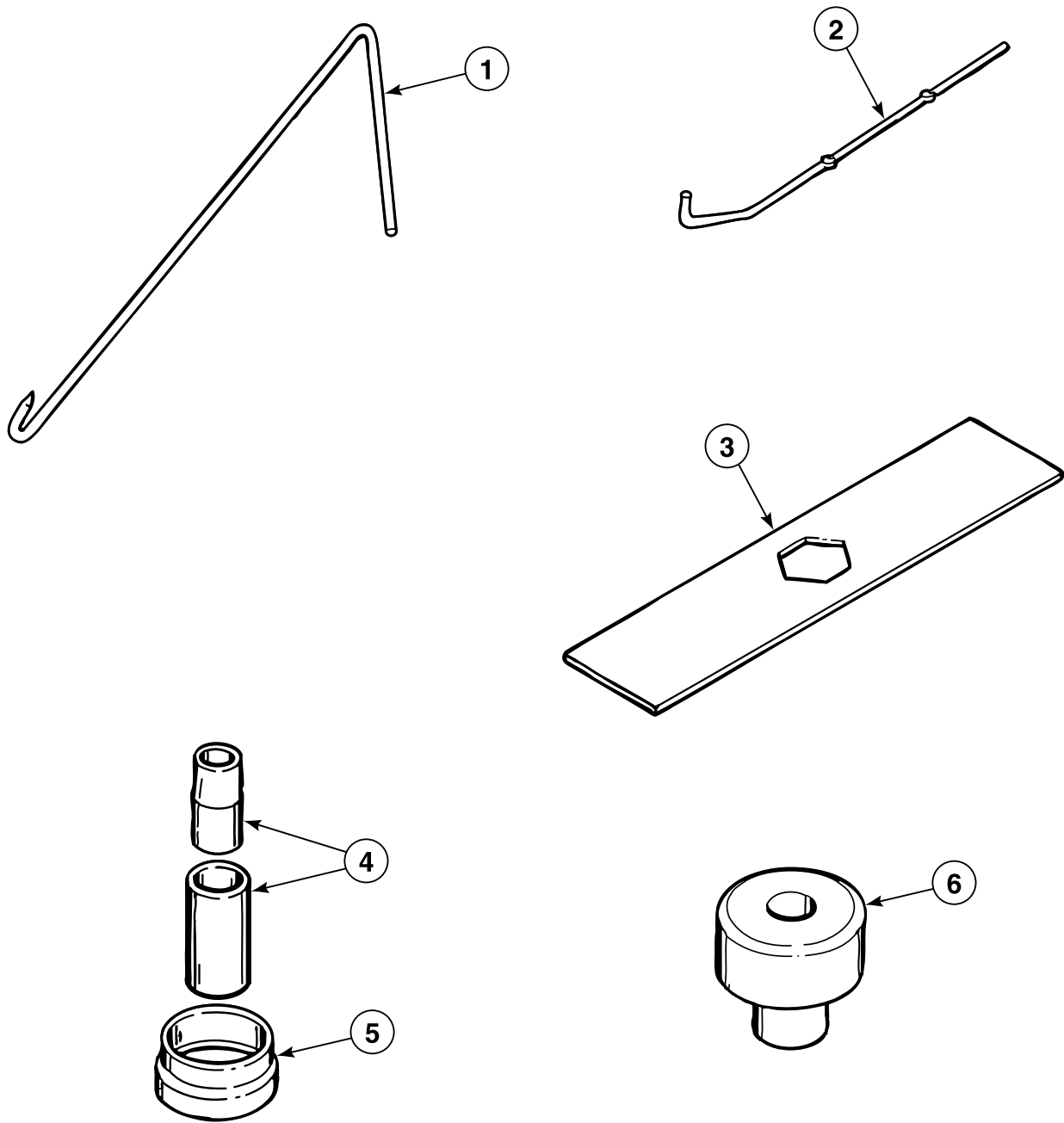


TLW1572P_201751

Power Cord and Terminals

REF	PART NO.	DESCRIPTION	COMMENTS
1	03673	Nut	
2	03815	Washer	
3	20267	Screw	
4	34458	Lead-in Cord	
5	00116	Male Pin Terminal	
6	26302	1 Circuit Plug	
	23041	6 Circuit Plug	
	23033	9 Circuit Plug	
7	26301	1 Circuit Receptacle	
	26708	6 Circuit Receptacle	
	26163	9 Circuit Receptacle	
8	00117	Female Pin Terminal	
9	51291	Wire Clip	
10	00120	Female Flag Terminal	
11	00119	Female Spade Terminal	Large spade
12	00112	Female Spade Terminal	Small spade
13	00113	Ring Terminal	1/4 inch ring
14	00110	Ring Terminal	Small shank
15	21091	Connector	
16	70210	Insulator	
17	00161	Grounding Clip	
18	55881	Harness Strap	

Special Tools



TLW1573P_201751

Special Tools

REF	PART NO.	DESCRIPTION	COMMENTS
	725P3	Tool Kit	Includes items 1 and 3, 293P4 Drive Bell Seal Tool, 273P4 Tub Cover Removal Tool, 254P4P Agitator Hook, 281P4 Torx Bit and 282P4 Torx Bit
1	321P4	Spring Hook Tool	Use for the removal of the five centering springs from the outer tub
2	N/A	Belt Adjustment Gauge	Use to obtain proper drive belt tension
3	306P4	Hex Wrench Tool	Use to remove hex nut from washtub hub
4	242P4	Spring Installer	Use to install brake spring
5	N/A	Seal Installer	Use to install 356P3 Seal Kit
6	N/A	Guide Spindle	Use to remove hub from transmission

N/A = Part no longer available

[illegible]

Parts Index

A

Accumulator and Tubing Assembly 30930P.....	31
Agitator Pinion 27003.....	37
Agitator Shaft Assembly 28091.....	27
Anti-Rotation Sleeve 29993.....	33

B

Backflow Preventer Assembly 34280.....	19
Balance Ring Assembly 34731P.....	35
Base Assembly 31653P.....	43
Bearing 27022.....	37
36107P.....	37
Bearing Housing Assembly 27182.....	35
35746.....	33
Belt 28808.....	25
33843.....	25
Bolt 02505.....	7, 9, 11, 13
Brake Kit 38505P.....	33
Brake Pad Kit 548P3.....	33
Bumper 21685.....	15
Bumper Pad 56128.....	43
Bushing 27625.....	15

C

Clutch 21711.....	11, 13
Connector 21091.....	45
Coupling and Shaft Kit 368P3.....	37

D

Drain Hose 28293.....	39
Drain Hose Elbow 23553.....	39

Drain Tub-to-Pump Hose 27160.....	39
--------------------------------------	----

F

Female Flag Terminal 00120.....	45
Female Pin Terminal 00117.....	45
Female Spade Terminal 00112.....	45
00119.....	45
Fill Hose Kit 28330P.....	19
38349P.....	19
Flinger 27187.....	35
Front Panel 32708LP.....	43
32708WP.....	43

G

Gasket 27020.....	27
Gear and Stud Assembly 26577.....	37
Grounding Clip 00161.....	23, 25, 45

H

Harness Strap 55881.....	45
Helix 27018.....	33
Hex Wrench Tool 306P4.....	47
Hinge 27626.....	15
Hold-Down Lug Hinge 27103.....	43
Hose Clamp 20211.....	19, 39
20391.....	39
36801.....	19
Hose Coupler 25863.....	39

I

Idler Lever 31054.....	25
Idler Pulley 28800P.....	25

N/A items do not appear in index.

Idler Pulley Kit	
364P3	23
374P3	23
Idler Shaft	
28802P	25
Idler Spring	
37366	25
Indicator Light	
25848	5
25851	5
Input Pinion	
29156	37
Input Shaft	
27081P	37
Insulator	
70210	45

L

Lead-in Cord	
34458	45
Leg Plate	
27926	31
Leg Spring	
27239	31
Leveling Leg	
34319	43
Lid and Carton Assembly	
32457LP	15
32457WP	15
Lid Switch	
27612	17
Lid Switch Catch	
27149	15
Lid Switch Indicator Light	
39536	5
Lid Switch Shield	
29042	17
Lint Filter	
33521	29
Lint Filter Fastener	
29474	29
Lock Kit	
27260P	11, 13

M

Male Pin Terminal	
00116	45
Meter Case and Funnel Kit	
524P3L	11, 13
524P3W	11, 13
Meter Case Gasket	
26354	11, 13
Mixing Valve	
33930P	21
35856P	21
Mixing Valve Hose	
27183	19
Mixing Valve Mounting Bracket	
39407	19, 43

Motor Kit	
27179P	23, 25
27658P	23, 25
30010P	23, 25
Motor Mount Bracket	
28791	23, 25
Motor Pulley	
27104	23, 25
Motor Shield	
27136	23, 25

N

Nut	
03673	45
20275	5, 7, 9, 11, 13
21752	15
21899	43
23604	23, 25
24205	5
24522	5
27222	35
28803	25
29043	17
29220	29
36020	15
52566	23, 25
56156	23

O

Outer Tub Cover	
31153	31
Outer Tub Kit	
507P3	31
Out-of-Balance Switch Bracket	
27250	17
Out-of-Balance Switch Lever	
27602	17

P

Panel Locator	
28102	43
56079	43
Pivot Dome	
27124	33
Plug, 1 Circuit	
26302	45
Plug, 6 Circuit	
23041	45
Plug, 9 Circuit	
23033	45
Pressure Switch	
28615P	5
Pulley and Washers Kit	
34232P	33
Pump Assembly	
31969	39, 41
Pump Belt	
27155	23, 25

N/A items do not appear in index.

28043	23, 25
Pump Mounting Bracket	
27105	39
Pump-to-Drain Elbow Hose	
27161	39
Push-to-Start Sticker	
53738	7, 9

R

Rack	
201664	37
Receptacle, 1 Circuit	
26301	45
Receptacle, 6 Circuit	
26708	45
Receptacle, 9 Circuit	
26163	45
Retaining Ring	
23748	25
27197	27, 37
Ring Terminal	
00110	45
00113	45
Rivet	
26351	7, 9
Roll Pin	
10416	23, 25, 41
28087	23, 25, 41
Rubber Foot	
21749	43

S

Screw	
M400057	35
Q6516	17
02916	5, 7, 9
201773	37
20253	37
20267	45
21720	9, 13
23008	15
23222	5, 43
23962	5, 7, 9, 15, 19, 43
26547	33
27196	43
27202	27, 29
27220	33
27229	23, 25
27328	7, 11
28193	17
35369	31
36048	11, 13
39733	43
502535	5
503661	23, 31
51778	7, 9
51780	43
52864	5
52909	11, 23, 25, 39
80399	7, 9

Seal	
28114	37
Seal Kit	
356P3	29
Security Case Gasket	
37526	7, 9
Service Cabinet Kit	
38612LP	43
38612WP	43
Service Door Assembly	
35798LP	11, 13
35798WP	11, 13
Silicone Grease	
26594P	43
Siphon Break Kit	
562P3	39
Slide	
26493	37
Spacer	
27176	33
Speed Clip	
28835	43
Spring	
33435	33
Spring Clip	
27017	31
28849	25
Spring Hook Tool	
321P4	47
Spring Installer	
242P4	47
Strain Relief	
38384	15
Strainer	
F270200	21
Support Barrel	
56534	15
Support Leg	
27090	33
Switch	
27761	5
27762	5
Switch Knob	
39897	5

T

Timer	
27755	11, 13
28716P	7, 9
Timer Knob Assembly	
26256	7, 9
Timer Plate	
31864W	7
Tool Kit	
725P3	47
Top Assembly	
32785LP	15
32785WP	15
Transmission Assembly	
30946P	35
Transmission Case Assembly	
33223P	37

N/A items do not appear in index.

Transmission Cover Assembly	
38287P	37
Transmission Oil	
27243P	37
Transmission Sealant	
37577P	27, 37
Tub Assembly	
39252P	29
39387P	29
Tub Cover Gasket	
27184	31

U

Upper or Lower Bearing	
28944RP	33

W

Washer	
M400017	5, 7, 9
02431	5, 7, 9, 13, 35, 37
02834	35
03815	45
03888	23, 25
04366	33
04704	27
20057	27
20290	19
20492	11, 13
21456	7, 9, 11, 37
21734	7, 9
23225	7, 9, 11, 13
26509	33, 37
27015	33
27189	27
28094	29
35917	7, 9, 11, 13
52549	25
81392	23, 25
91176	5
Washtub Gasket	
39122	29
Wire Clip	
51291	45
