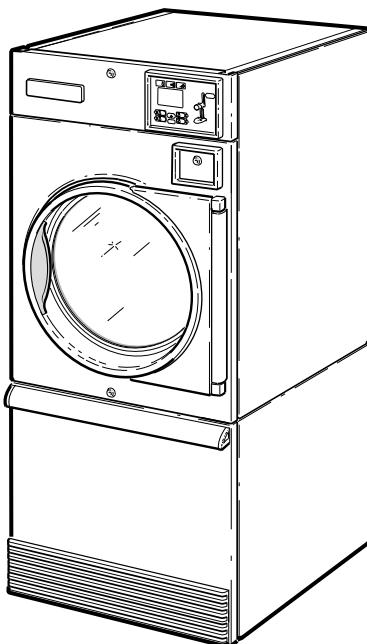


Drying Tumblers

55 Pound Capacity

Refer to Page 5 for Model Numbers



T478C_70407001

Table of Contents

Title	Page
Parts Ordering Information.....	3
Serial Plate Location	3
Model Identification	5
Product Overview - Heat Source and Voltage	6
Product Overview - Control Suffixes (Drawing 1 of 3).....	8
Product Overview - Control Suffixes (Drawing 2 of 3).....	10
Product Overview - Control Suffixes (Drawing 3 of 3).....	12
Dual Digital Timer Control Components.....	14
DX4 Control Components	16
DMP Control	18
OPL Microprocessor Controls	20
Coin Drop Components for MDC Models.....	22
BY and BZ Control Option for MDC Models	24
Coin Drops	26
Coin Drop Kits	28
Coin Drop Components for Electronic Control Models	30
Card Reader Components for Electronic Control Models.....	32
Coin Drop Components for Quantum Control	34
Card Reader Components for Quantum Control	36
Network Board for Quantum Control.....	38
Communication Board for Quantum Control	40
Coin Drop Components for Galaxy 600 Control	42
Card Reader Components for Galaxy 600 Control	44
UniLinc Control	46
LED OPL Control	48
Door Components	50
Hinge Components	52
Control Panels and False Fronts	54
Front Panel Assemblies	56
Cabinet Front Components	58
Emergency Stop Button for CE Models	60
Lower Cabinet Components	62
Cylinder Components	64
Cabinet Components	66
Fire Suppression System Components	68
Fire Suppression System Control Box	70
Drive Motor Components for Nonreversing Models	72
Drive Motor Components for Reversing Models	74
Blower Components.....	76
Moisture Sensing Components	78
Rotation Sensor	80

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Airflow Switch.....	82
Gas Burner Housing and Secondary Stove Limit	84
Gas Valve Assembly - Non-CE and Non-Australian Gas Models.....	86
Gas Valve and Piping - CE and Australian Gas Models	88
Electric Heater Components	90
Control Tray Harnesses for Gas Models.....	92
Control Tray for Non-CE and Non-Australian Gas Models	94
Control Tray Components for CE and Australian Gas Models (Drawing 1 of 2).....	96
Control Tray Components for CE and Australian Gas Models (Drawing 2 of 2).....	98
Control Tray Harnesses for Electric Models.....	100
Control Tray for Electric Models.....	102
Accessory Box Harnesses for Electric Models.....	104
Accessory Box for Non-CE Electric Models	106
Accessory Box for CE Electric Models.....	108
Parts Index	111

Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

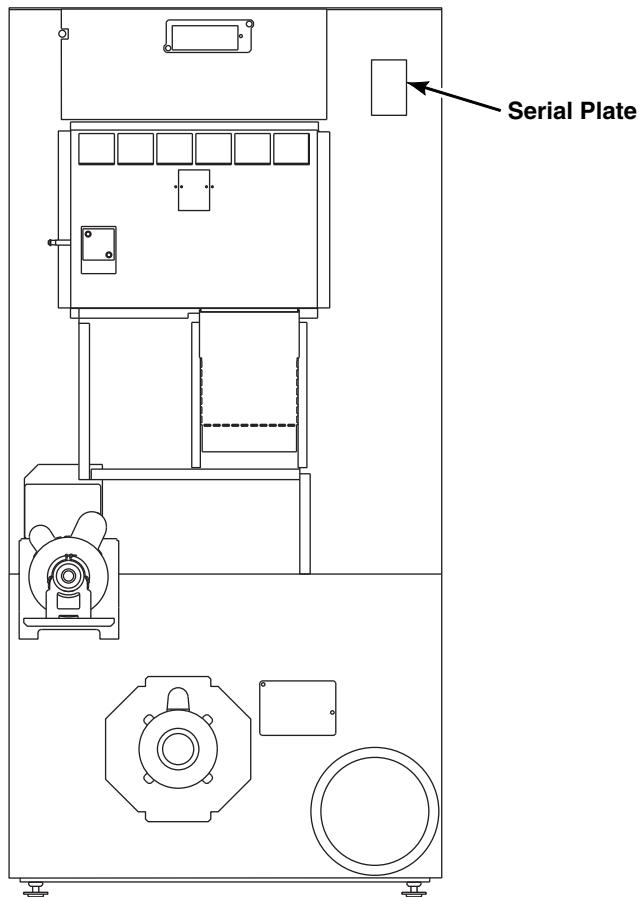
For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s) as shown.



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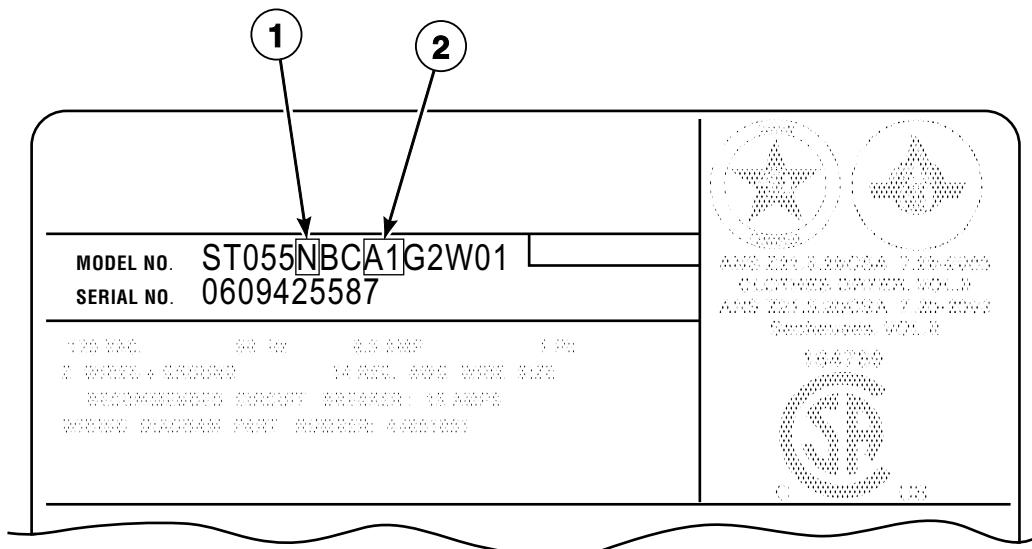
Notes

Model Identification

Information in this manual is applicable to these tumbler models:

CA055L	GA055L	KA055L	SA055L
CA055N	GA055N	KA055N	SA055N
CK055N	GK055N	KK055N	SK055N
CK055R	GT055E	KT055E	SK055R
CT055E	GT055L	KT055L	ST055D
CT055F	GT055N	KT055N	ST055E
CT055L	GU055E	KU055E	ST055F
CT055N	GU055L	KU055L	ST055L
CT055R	GU055N	KU055N	ST055N
CU055E	HA055L	LA055L	ST055R
CU055F	HA055N	LA055N	SU055E
CU055L	HK055N	LK055N	SU055F
CU055N	HK055R	LT055E	SU055L
CU055R	HT055D	LT055L	SU055N
DR55SE2-BT055E	HT055E	LT055N	SU055R
DR55SE2-BT055F	HT055F	LU055E	UA055L
DR55SE2-BU055E	HT055L	LU055L	UA055N
DR55SE2-BU055F	HT055N	LU055N	UK055N
DR55SG2-BA055L	HT055R	MT055E	UK055R
DR55SG2-BA055N	HU055E	MT055F	UT055E
DR55SG2-BK055N	HU055F	MT055L	UT055F
DR55SG2-BK055R	HU055L	MT055N	UT055L
DR55SG2-BT055L	HU055N	MT055R	UT055N
DR55SG2-BT055N	HU055R	PA055L	UT055R
DR55SG2-BT055R	IPD55E2	PA055N	UU055E
DR55SG2-BU055L	IPD55G2	PK055N	UU055F
DR55SG2-BU055N	IT055E	PT055E	UU055L
DR55SG2-BU055R	IT055F	PT055L	UU055N
	IT055L	PT055N	UU055R
	IT055N	PU055E	
	IT055R	PU055L	
		PU055N	

Product Overview - Heat Source and Voltage



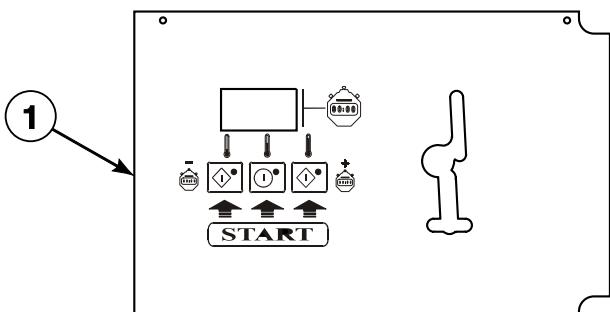
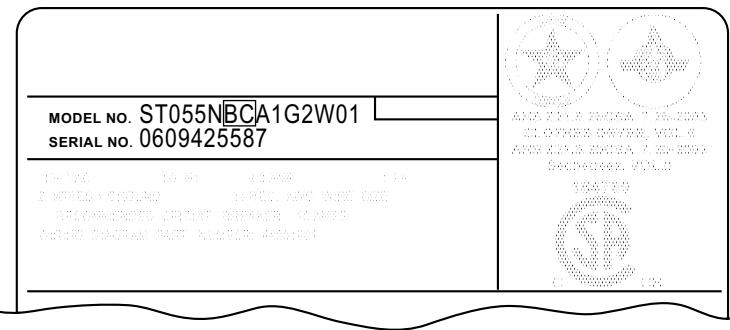
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Product Overview - Heat Source and Voltage

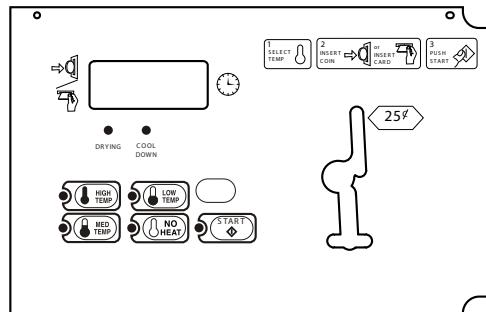
REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Heat Source	D: Liquid Petroleum Gas (L.P.) E: Electric F: Reduced Electric (Eco Line) L: Liquid Petroleum Gas (L.P.) N: Natural Gas (N.G.) R: Reduced Gas, Natural Gas (Eco Line)
2	-	Voltage	A1: 100, 200 Volt/50 Hertz/1 Phase A2: 100, 200-220 Volt/60Hertz/1 Phase B2: 120, 208-240 Volt/60 Hertz/1 Phase; For high Amp motors B3: 120, 208-240 Volt/60 Hertz/1 Phase; For low Amp motors F1: 200 Volt/50 Hertz/1 Phase F2: 200 Volt/60 Hertz/1 Phase F4: 200 Volt/50 Hertz/3 Phase F5: 200-208 Volt/60 Hertz/3 Phase F6: 200-208, 240 Volt/60 Hertz/3 Phase G1: 208 Volt/60 Hertz/1 Phase G2: 208-240 Volt/60 Hertz/1 Phase J1: 230 Volt/50 Hertz/1 Phase J2: 230-240 Volt/50 Hertz/1 Phase J4: 240 Volt/60 Hertz/1 Phase J5: 230 Volt/50 Hertz/3 Phase J6: 230-240 Volt/50 Hertz/3 Phase J8: 240 Volt/60 Hertz/3 Phase M1: 380 Volt/50 Hertz/3 Phase M2: 380, 400-415 Volt/50 Hertz/3 Phase M3: 380 Volt/60 Hertz/3 Phase N1: 400-415 Volt/50 Hertz/3 Phase P1: 440 Volt/60 Hertz/3 Phase Q1: 460-480 Volt/60 Hertz/3 Phase

Product Overview - Control Suffixes (Drawing 1 of 3)

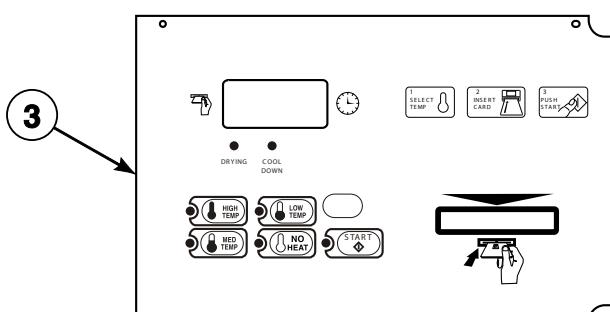
All Models Except M Models



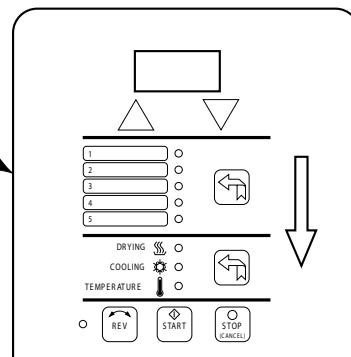
**3B, 3K, 3L, 3O, 3V, 3W, 3X and R3
Control Suffixes**



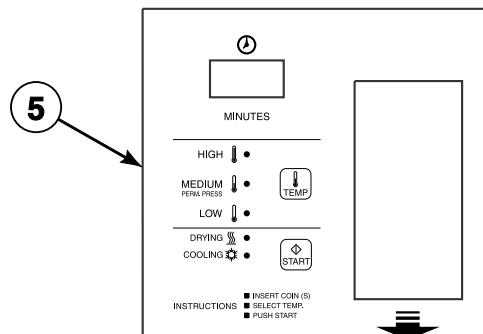
**BB, BC, BW and BX
Control Suffixes**



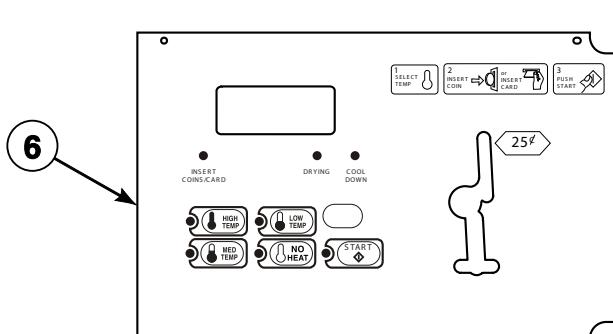
**BK, BL, BY and BZ
Control Suffixes**



**DO
Control Suffix**



**DV and DX
Control Suffixes**



**NC and NX
Control Suffixes**

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Product Overview - Control Suffixes (Drawing 1 of 3)

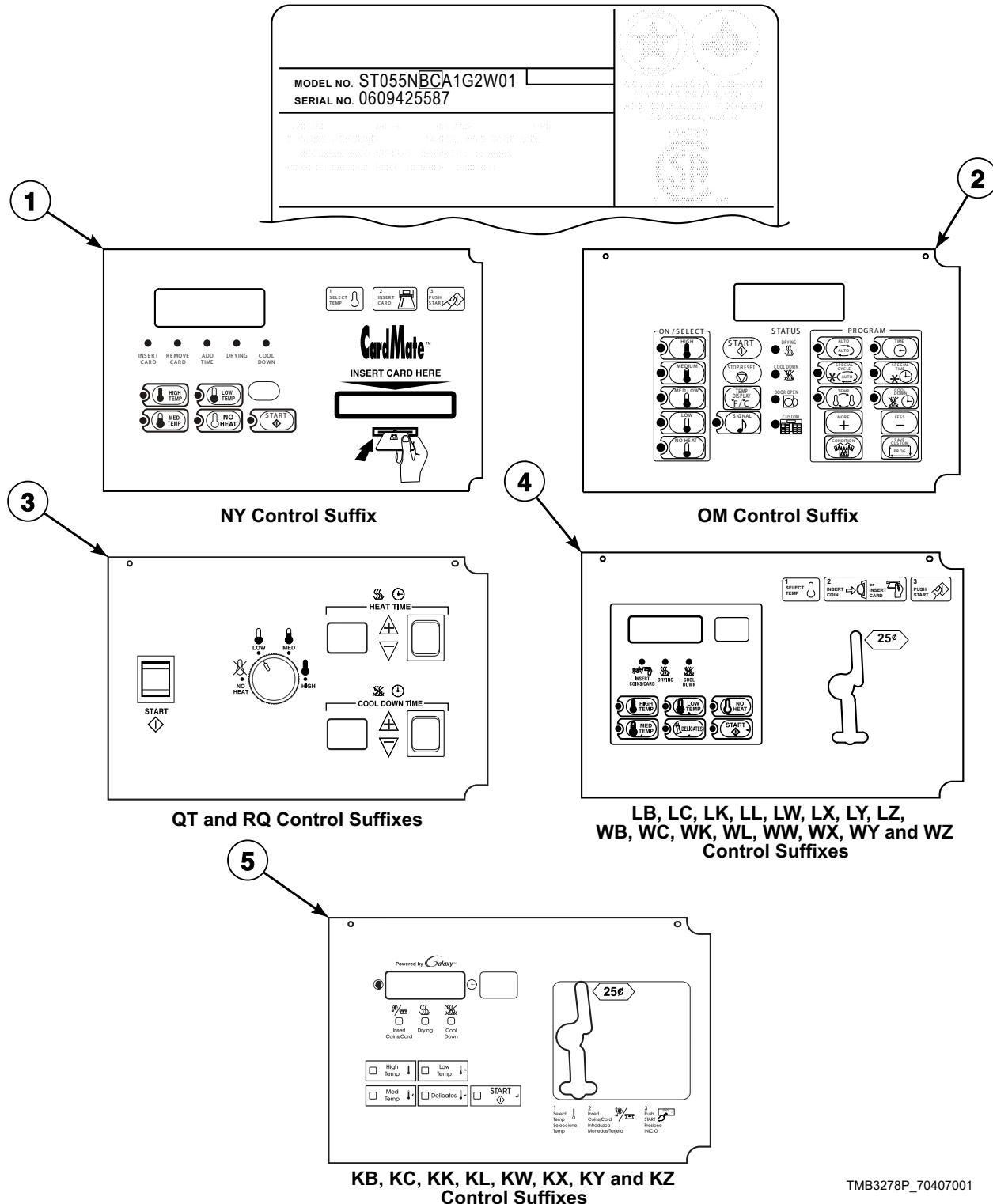
REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Control - Nonreversing	3L: DX4 prep for central pay 3O: DX4 OPL 3V: DX4 vended 3X: DX4 prep for coin
	-	Control - Reversing	3B: reversing DX4 vended 3K: reversing DX4 prep for central pay 3W: reversing DX4 prep for coin R3: reversing DX4 OPL
2	-	Control - Nonreversing	BC: basic electronic, coin BX: basic electronic, prep for coin
	-	Control - Reversing	BB: reversing basic electronic, coin BW: reversing basic electronic, prep for coin
3	-	Control - Nonreversing	BL: basic electronic, prep for central pay BY: basic electronic, prep for card
	-	Control - Reversing	BK: reversing basic electronic, prep for central pay BZ: reversing basic electronic, prep for card
4	-	Control - Nonreversing	DO: DMP OPL
5	-	Control - Nonreversing	DV: DMP vended DX: DMP prep for coin
6	-	Control - Nonreversing	NC: NetMaster coin NX: NetMaster, prep for coin

NOTE: Coin models have the following control suffixes: 3B, 3K, 3L, 3V, 3W, 3X, BB, BC, BK, BL, BW, BX, BZ, DV, DX, NC and NX

NOTE: OPL models have the following control suffixes: 3O, BY, DO and R3

Product Overview - Control Suffixes (Drawing 2 of 3)

All Models Except D and P Models



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Product Overview - Control Suffixes (Drawing 2 of 3)

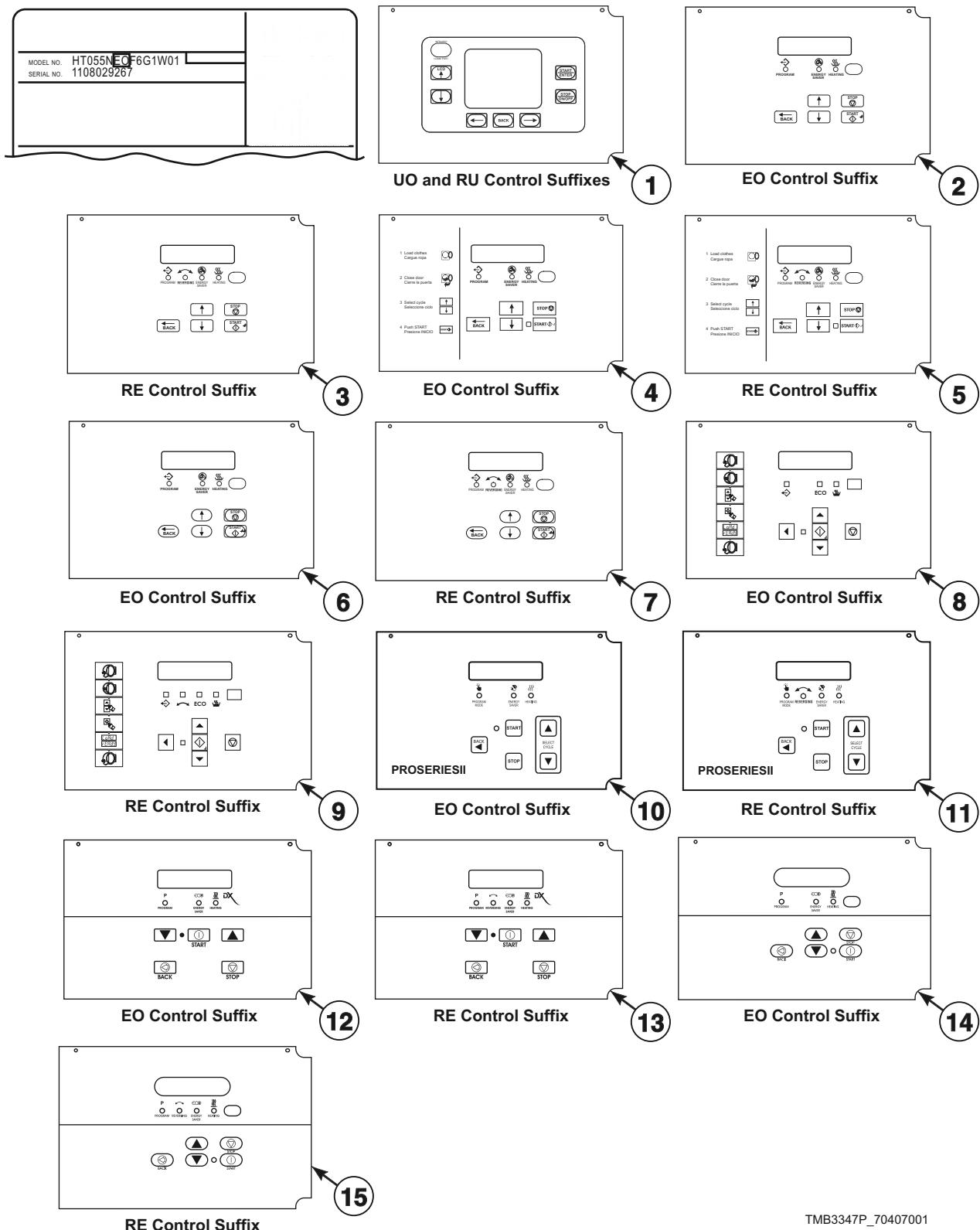
REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Control - Nonreversing	NY: NetMaster, prep for card
2	-	Control - Nonreversing	OM: OPL micro
3	-	Control - Nonreversing	QT: dual digital timer
	-	Control - Reversing	RQ: reversing dual digital timer
4	-	Control - Nonreversing	LC: network adaptable coin LL: network adaptable, prep for central pay LX: network adaptable, prep for coin LY: network adaptable, prep for card WC: network ready coin WL: network ready, prep for central pay WX: network ready, prep for coin WY: network ready, prep for card
	-	Control - Reversing	LB: reversing network adaptable coin LK: reversing network adaptable, prep for central pay LW: reversing network adaptable, prep for coin LZ: reversing network adaptable, prep for card WB: reversing network ready coin WK: reversing network ready, prep for central pay WW: reversing network ready, prep for coin WZ: reversing network ready, prep for card
5	-	Control - Nonreversing	KC: single coin KL: prep for central pay KX: prep for coin KY: prep for card
	-	Control - Reversing	KB: reversing single coin KK: reversing prep for central pay KW: reversing prep for coin KZ: reversing prep for card

NOTE: Coin models have the following control suffixes: KB, KC, KK, KL, KW, KX, KY, KZ, LB, LC, LK, LL, LW, LX, LY, LZ, WB, WC, WK, WL, WW, WX, WY and WZ

NOTE: OPL models have the following control suffixes: NY, OM, QT and RQ

Product Overview - Control Suffixes (Drawing 3 of 3)

All Models Except M Models



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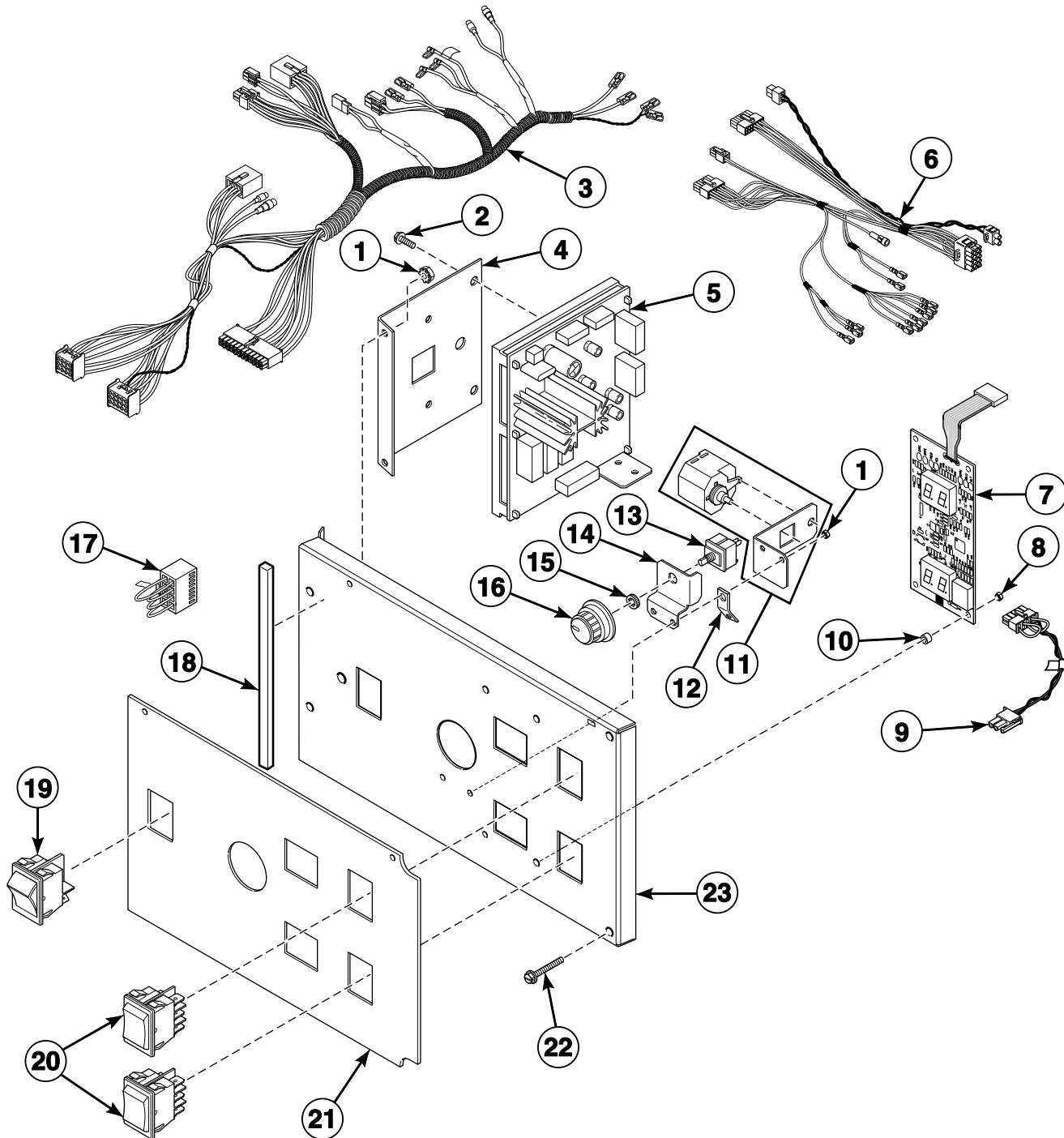
Product Overview - Control Suffixes (Drawing 3 of 3)

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Control - Nonreversing	U models; UO: UniLinc OPL
	-	Control - Reversing	U models; RU: reversing UniLinc OPL
2	-	Control - Nonreversing	S models; EO: LED OPL
3	-	Control - Reversing	S models; RE: reversing LED OPL
4	-	Control - Nonreversing	H models; EO: LED OPL
5	-	Control - Reversing	H models; RE: reversing LED OPL
6	-	Control - Nonreversing	U models; EO: LED OPL
7	-	Control - Reversing	U models; RE: reversing LED OPL
8	-	Control - Nonreversing	C, D and I models; EO: LED OPL
9	-	Control - Reversing	C, D and I models; RE: reversing LED OPL
10	-	Control - Nonreversing	G and K models; EO: LED OPL
11	-	Control - Reversing	G and K models; RE: reversing LED OPL
12	-	Control - Nonreversing	P models through 5/31/15; EO: LED OPL
13	-	Control - Reversing	P models through 5/31/15; RE: reversing LED OPL
14	-	Control - Nonreversing	L and P models starting 6/1/15; EO: LED OPL
15	-	Control - Reversing	L and P models starting 6/1/15; RE: reversing LED OPL

NOTE: OPL models have the following control suffixes: EO, RE, RU and UO

Dual Digital Timer Control Components

C, H, I, L, P, S and U Models
G and K Models Starting 1/16/12
Models with QT and RQ Control Suffixes



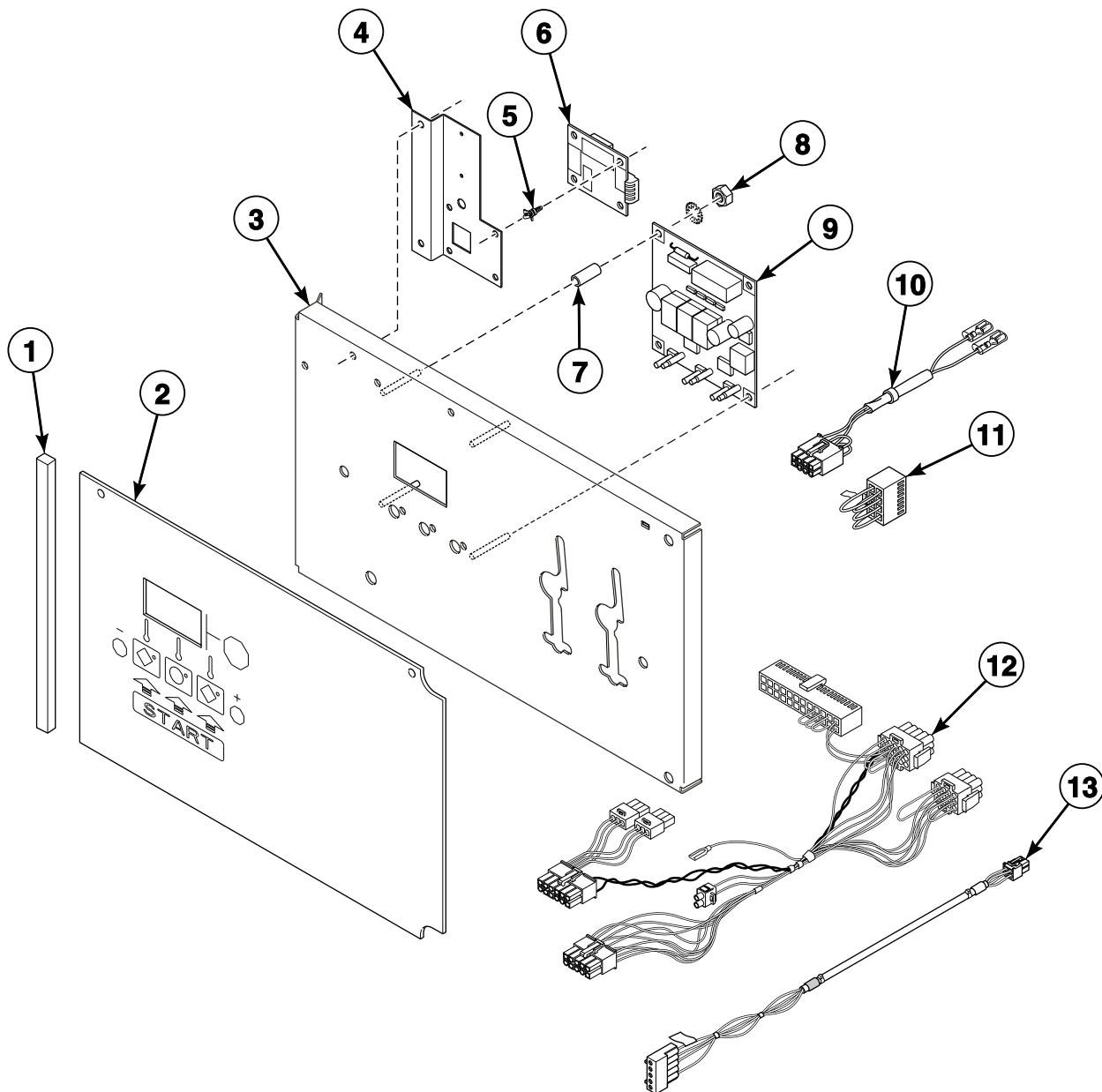
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Dual Digital Timer Control Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70370201P	Control Set	Includes items 1, 2, 4-8, 10, 12-16, 19, 20 and 23
1	70054	Nut	
2	501524	Screw	
3	70467801	Main Harness	Electric models need 55881 Harness Strap to hold harness out of the way of heater elements; Models through 7/31/11 and starting again 7/9/12
	70441301	Main Harness	Electric models need 55881 Harness Strap to hold harness out of the way of heater elements; Models starting 8/1/11 through 7/8/12
4	70357901	Control Chassis Mounting Bracket	
5	512202P	Control Assembly	C and I models through 7/14/14; All other models
	70503101P	Control Assembly	C and I models starting 7/15/14
6	70367001P	Control Panel Harness	
7	512218P	Display Assembly	
8	29787	Nut	
9	70324602	Jumper Calibration Wire	
10	56079	Panel Locator	
11	M4860P3	Buzzer Kit	Includes buzzer, bracket and harness
12	00177	Male Tab Terminal	
13	511711	Temperature Selector Switch	
14	70391701	Temperature Selector Switch Bracket	
15	24205	Nut	
16	44104601	Temperature Knob	
17	70364103	Bypass Harness	Non-CE models
18	70414101	Foam Gasket	
19	70455101	Rocker Switch	Start
20	70461301	Rocker Switch	
21	70362201	Overlay	G, K, L and S models; P models starting 1/15/15; C and I models through 7/14/14; U models through 8/17/14; Nonreversing
	70362202	Overlay	G, K, L and S models; P models starting 1/15/15; C and I models through 7/14/14; U models through 8/17/14; Reversing
	70504701	Overlay	C and I models starting 7/15/14; Nonreversing
	70504702	Overlay	C and I models starting 7/15/14; Reversing
	70494001	Overlay	U models; Models starting 8/18/14; Nonreversing
	70494002	Overlay	U models; Models starting 8/18/14; Reversing
	70362501	Overlay	H models; Nonreversing
	70362502	Overlay	H models; Reversing
	70362401	Overlay	P models through 1/15/15; Nonreversing
	70362402	Overlay	P models through 1/15/15; Reversing
22	70069901	Screw	
23	70360601	Control Plate Assembly	

DX4 Control Components

D and I Models with 3B, 3K, 3L, 3O, 3V, 3W, 3X and R3 Control Suffixes



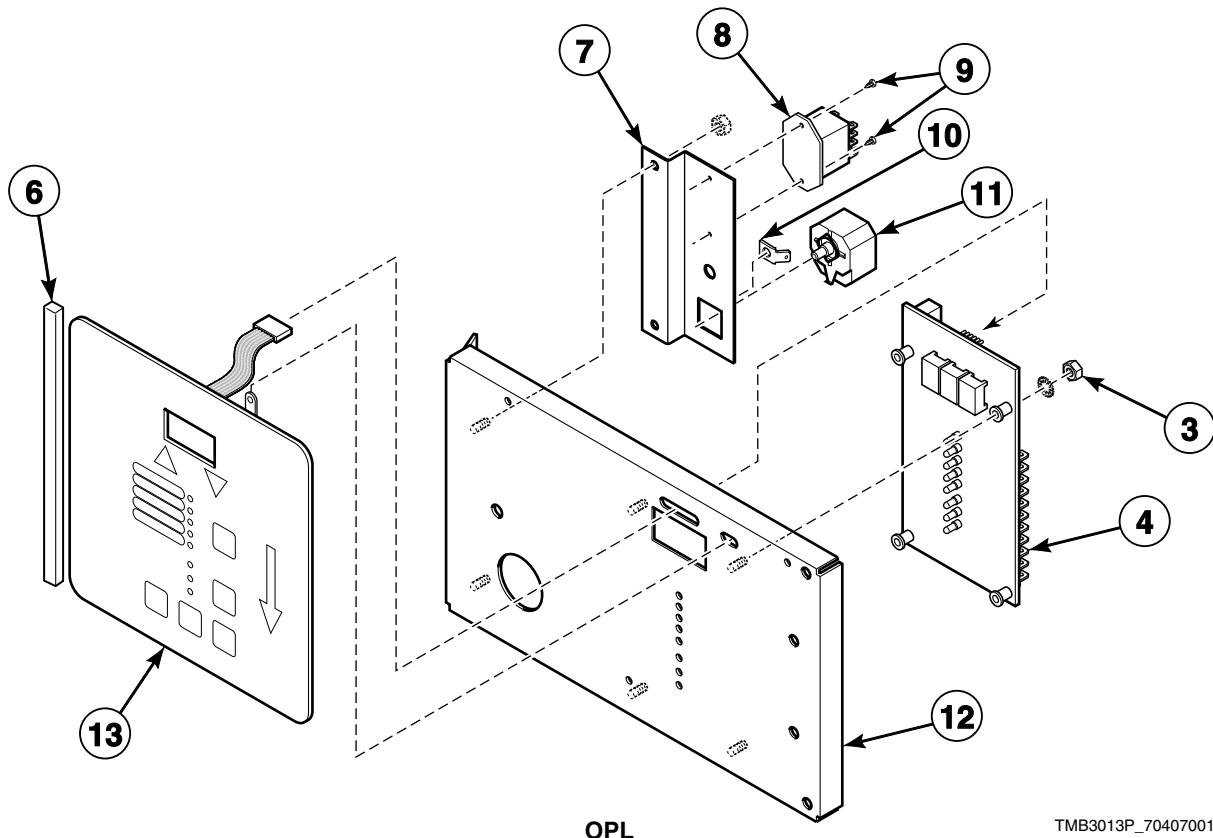
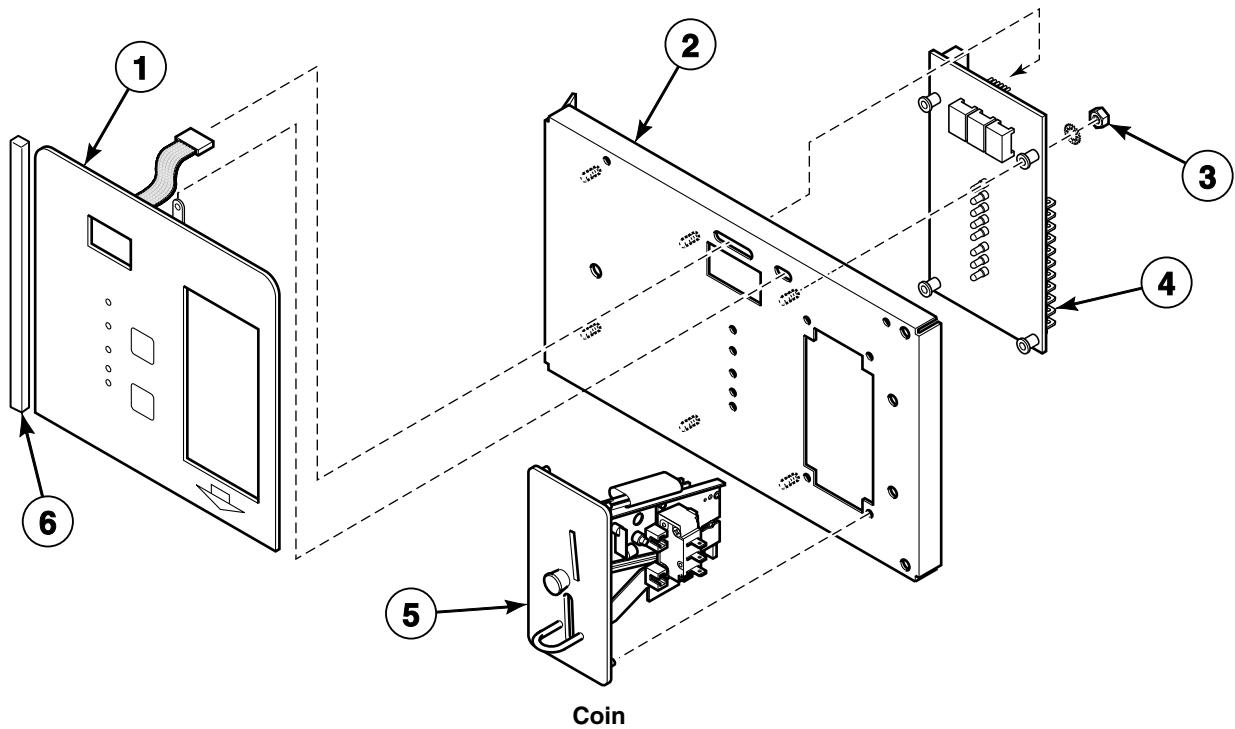
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DX4 Control Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70414101	Foam Gasket	
2	44050401	Graphic Overlay	OPL; Models through 7/31/11
	44240501	Graphic Overlay	OPL; Models starting 8/1/11
	44050501	Graphic Overlay	Coin; Single drop; Models through 7/31/11
	44239401	Graphic Overlay	Coin; Single drop; Models starting 8/1/11
	44050502	Graphic Overlay	Coin; Dual drop; Models through 7/31/11
	44239402	Graphic Overlay	Coin; Dual drop; Models starting 8/1/11
	44239403	Graphic Overlay	Prep for central pay
3	44050701P	Control Plate Kit	
4	44263501	Bracket	CE models; All other models with 3K and 3L control suffixes
5	211/00119/00	Standoff	4 required
6	209/00471/75	Central Pay Interface Control Assembly	3K and 3L control suffixes
7	44050601	Sleeve	4 required
8	29787	Nut	
9	70462301P	Control Assembly	3O control suffix
	70462302P	Control Assembly	R3 control suffix
	70462361P	Control Assembly	3V and 3X control suffixes
	70462362P	Control Assembly	3B and 3W control suffixes
	70462369	Control Assembly	3K and 3L control suffixes
10	70364104P	Coin Vault Switch Harness	3V and 3B control suffixes; Non-CE models
11	70364103	Bypass Harness	3O, 3W, 3X and R3 control suffixes; Non-CE models
12	70489901	Control Panel Harness	Australian and CE models
	70485301	Control Panel Harness	All other models
13	70491501	Central Pay Harness	3K and 3L control suffixes

DMP Control

C and I Models with DO, DV and DX Control Suffixes
Coin Models Through 4/1/10; OPL Models Through 7/31/11



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DMP Control

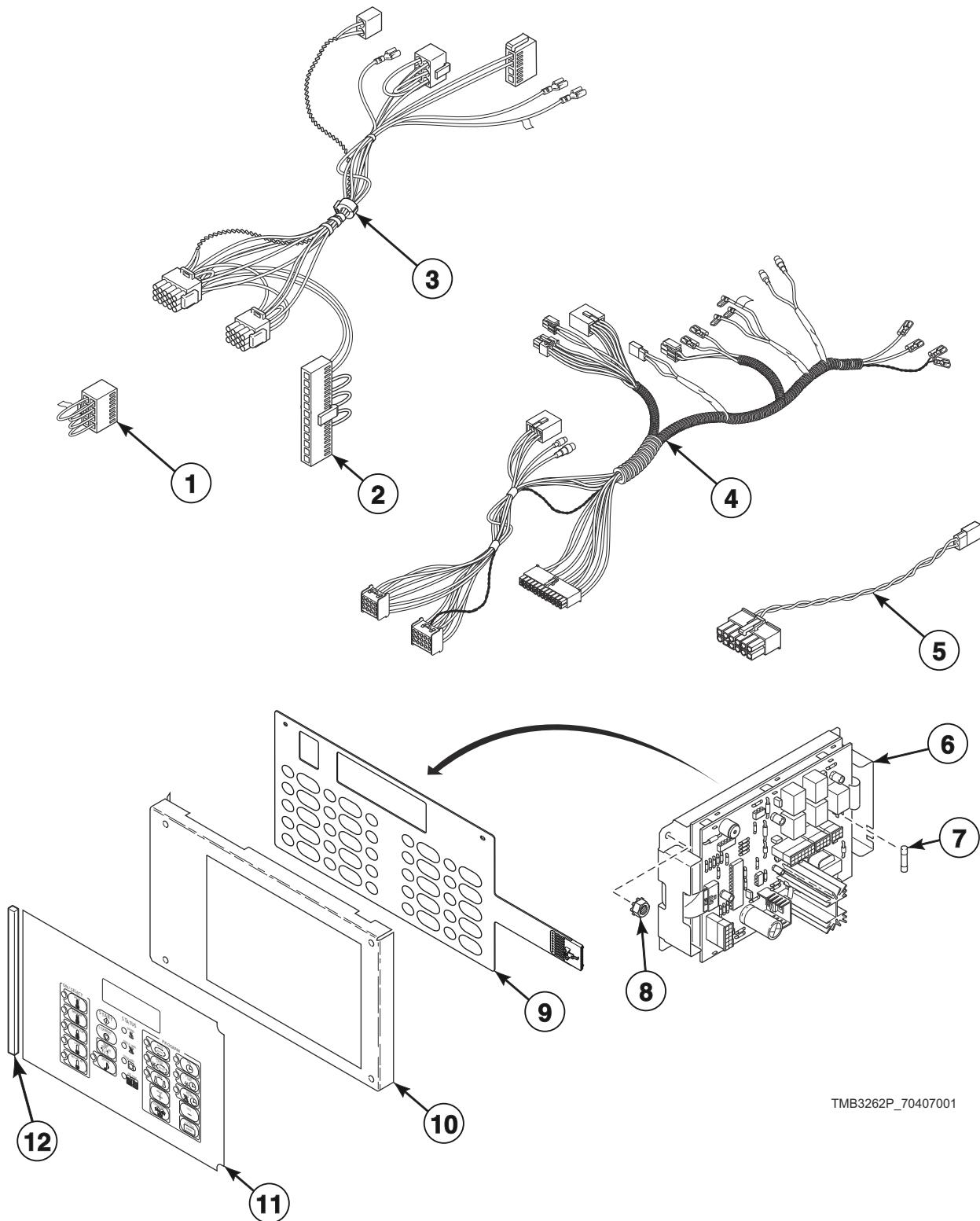
REF	PART NO.	DESCRIPTION	COMMENTS
1	44039402P	Membrane Switch	Coin; DV and DX control suffixes
2	44041001	Control Plate Assembly	Coin; Includes studs; DV and DX control suffixes
3	29787	Nut	
4	44037801P	Electronic Control	
5	44039701P	Coin Drop Assembly	United States; \$.25
	44039702	Coin Drop Assembly	Mexico; 2 peso
	44039703	Coin Drop Assembly	Token; .880
	44039704	Coin Drop Assembly	Japan; 100 yen
	44039705	Coin Drop Assembly	England; 20 pence
	44039706	Coin Drop Assembly	Token; .800
	44039707	Coin Drop Assembly	England; 50 pence
6	70414101	Foam Gasket	
7	44041701	Relay/Buzzer Bracket	
8	M412534	Relay	
9	M402797	Screw	
10	00177	Male Tab Terminal	
11	505447	Adjustable Buzzer	
12	44040901	Control Plate Assembly	OPL; Includes studs; DO control suffix
13	44037901P	Membrane Switch	OPL; DO control suffix

OPL Microprocessor Controls

H, S and U Models Through 7/31/11

G and K Models Through 1/1/12

Models with OM Control Suffix

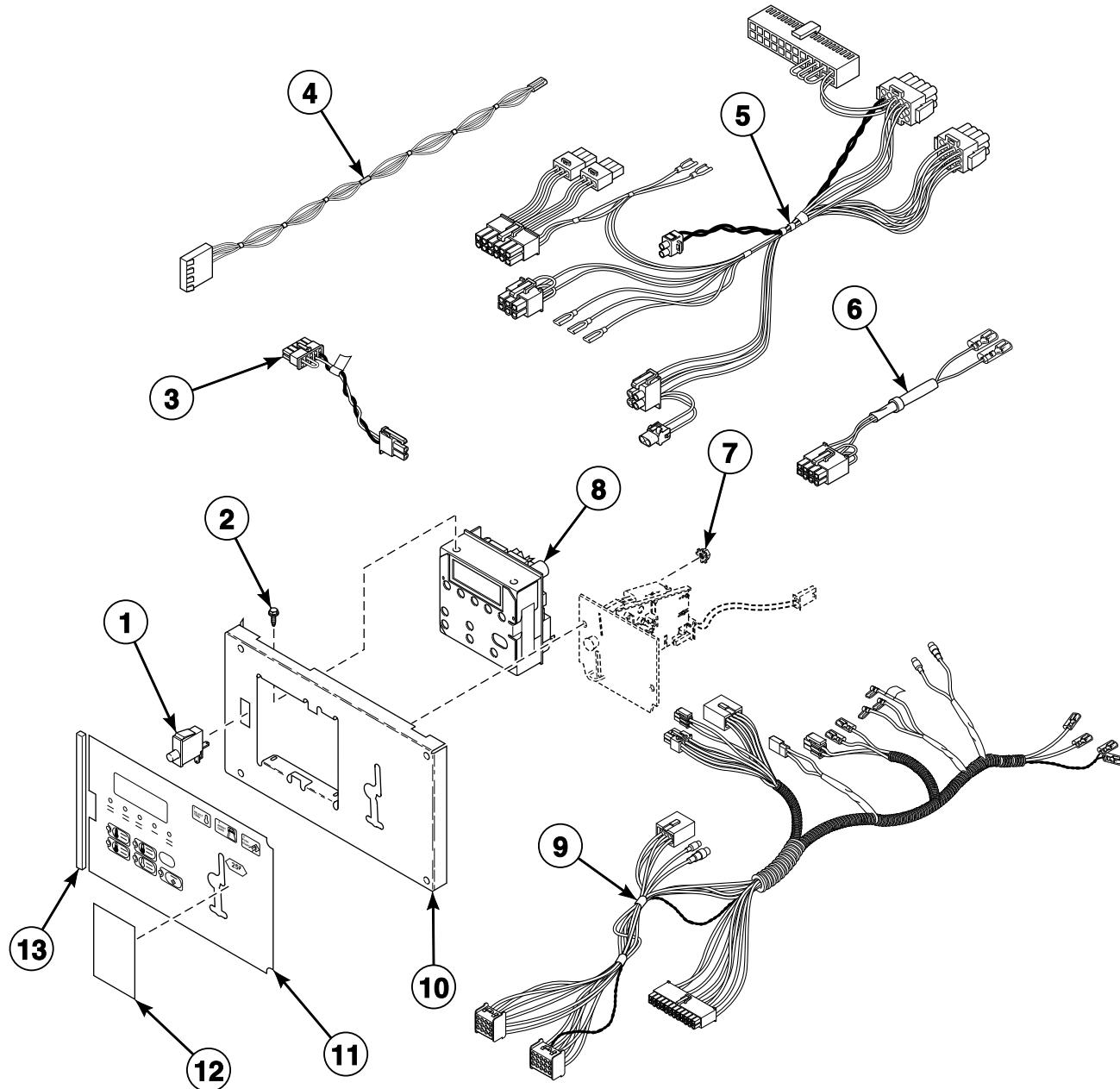


OPL Microprocessor Controls

REF	PART NO.	DESCRIPTION	COMMENTS
	M4689P3	Electronic OPL Control Kit	Dual secondary transformers (M414228 Transformer for 100-240 VAC and M414229 Transformer for 380-480 VAC) must be used with this kit; Does not include overlay or harness
	M4457P3	RC Filter Kit	Includes (2) F330217P RC Filter and instructions
1	70364103	Bypass Harness	Non-CE models
2	70335301P	Control Panel Harness	
3	M413930P	Ferrite Core Assembly	
4	70467801	Main Harness	Electric models need 55881 Harness Strap to hold harness out of the way of heater elements; Models through 7/31/11
	70441301	Main Harness	Electric models need 55881 Harness Strap to hold harness out of the way of heater elements; Models starting 8/1/11 through 1/1/12
5	70084301	Jumper Calibration Assembly	
6	70228401P	Control Kit	
7	70406501	Fuse	1.25 Amp
8	70054	Nut	
9	M414368P	Membrane Switch	
10	70175805	Control Plate Assembly	Includes studs
11	70115801	Overlay	S and U models; Icon and English
	70130401	Overlay	S and U models; Icon
	70128701	Overlay	H models; Icon and English
	70130601	Overlay	H models; Icon
	44130002	Overlay	G and K models
12	70414101	Foam Gasket	

Coin Drop Components for MDC Models

H, I, K, L, P and S Models with BB, BC, BK, BL, BW and BX Control Suffixes



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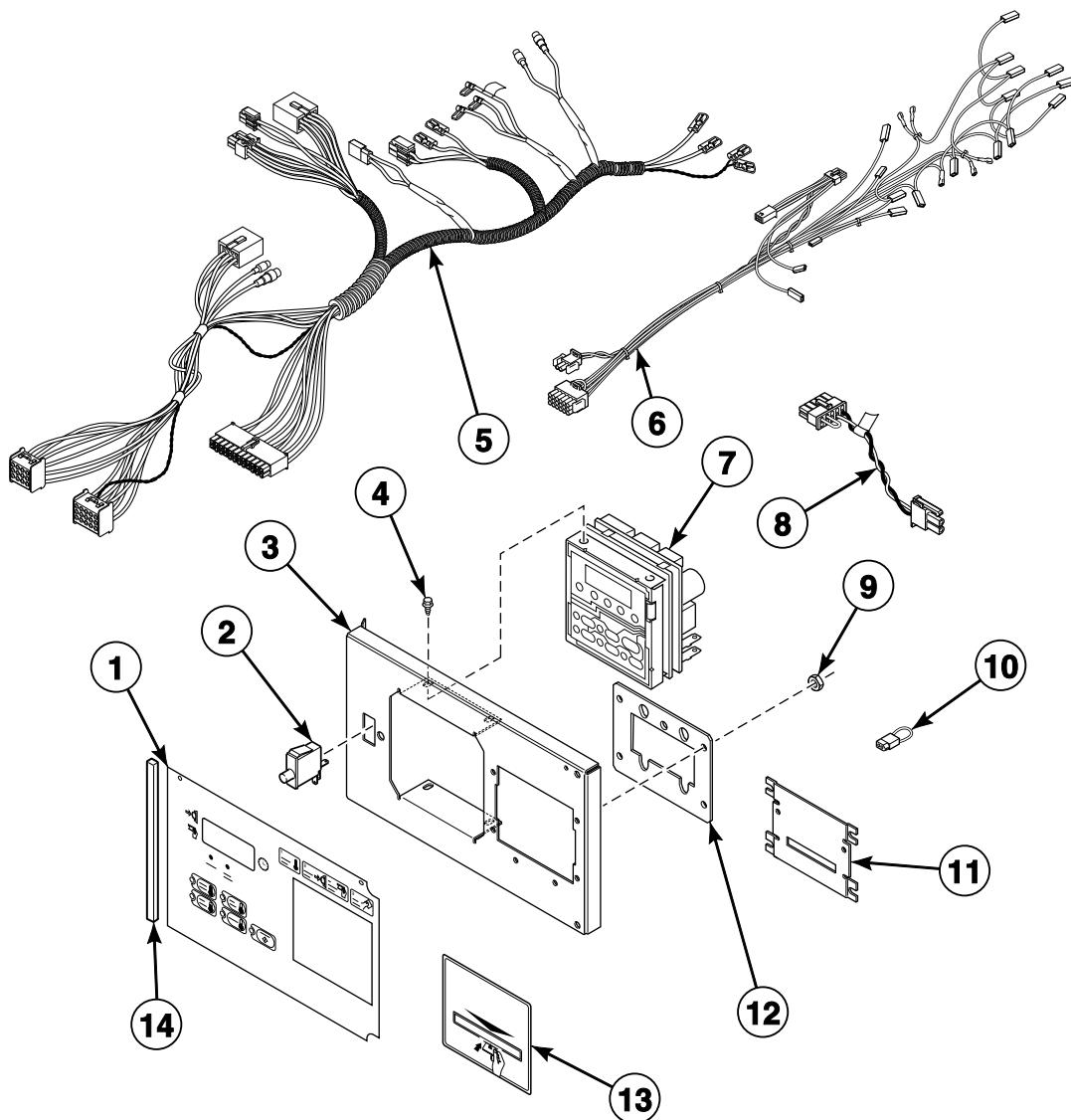
Coin Drop Components for MDC Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70413301	Pushbutton Switch	
2	501524	Screw	4 required for mounting control
3	70324602	Jumper Calibration Wire	
4	70484601	Central Pay Harness	BK and BL control suffixes
5	70368001P	Control Panel Harness	Control panel to main harness
6	70364104P	Coin Vault Switch Harness	Non-CE models
7	70054	Nut	3 required
8	514273	Control Assembly	I models; Models starting 7/15/14
	511867P	Control Assembly	I models through 7/14/14; All other models
	510036P	Membrane Switch	Order to replace touchpad for 511867P Control Assembly
9	70467801	Main Harness	Electric models need 55881 Harness Strap to hold harness out of the way of heater elements; Models through 7/31/11 and starting again 7/9/12
	70441301	Main Harness	Electric models need 55881 Harness Strap to hold harness out of the way of heater elements; Models starting 8/1/11 through 7/8/12
10	70175807	Control Plate Assembly	
11	70257701	Overlay	L and S models; BC, BK*, BL* and BX control suffixes; Text; Single drop
	70261001	Overlay	L and S models; BC, BK*, BL* and BX control suffixes; Icon; Single drop
	70257702	Overlay	L and S models; BC and BX control suffixes; Text; Dual drop
	70261002	Overlay	L and S models; BC and BX control suffixes; Icon; Dual drop
	70258001	Overlay	H models; BC, BK*, BL* and BX control suffixes; Text; Single drop
	70261201	Overlay	H models; BC, BK*, BL* and BX control suffixes; Icon; Single drop
	70258002	Overlay	H models; BC and BX control suffixes; Text; Dual drop
	70261202	Overlay	H models; BC and BX control suffixes; Icon; Dual drop
	70258101	Overlay	H models; BC, BK*, BL* and BX control suffixes; Text; Single drop
	70453001	Overlay	K models; Text; Single drop
	70453002	Overlay	K models; Text; Dual drop
	70491901	Overlay	I models; Models through 7/14/14; BC and BX control suffixes; Single drop
	70491902	Overlay	I models; Models through 7/14/14; BC and BX control suffixes; Dual drop
	70505201	Overlay	I models; Models starting 7/15/14; BC and BX control suffixes; Single drop
	70505202	Overlay	I models; Models starting 7/15/14; BC and BX control suffixes; Dual drop
	70508701	Overlay	P models
12	39564	Coin Drop Overlay	S models; BK* and BL* control suffixes; Cover
	70246301	Coin Cover Overlay	H, I, K and L models; BK* and BL* control suffixes; Cover
	70510501	Overlay	P models; Single drop
	70510601	Overlay	P models; Dual drop
	70510701	Overlay	P models; World drop
	70510801	Overlay	P models; BK* and BL* control suffixes
	70510901	Overlay	P models; Blank for central pay
13	70414101	Foam Gasket	

* NOTE: BK and BL control suffixes require an overlay and overlay cover specific to model.

BY and BZ Control Option for MDC Models

H, I, K, L, P and S Models



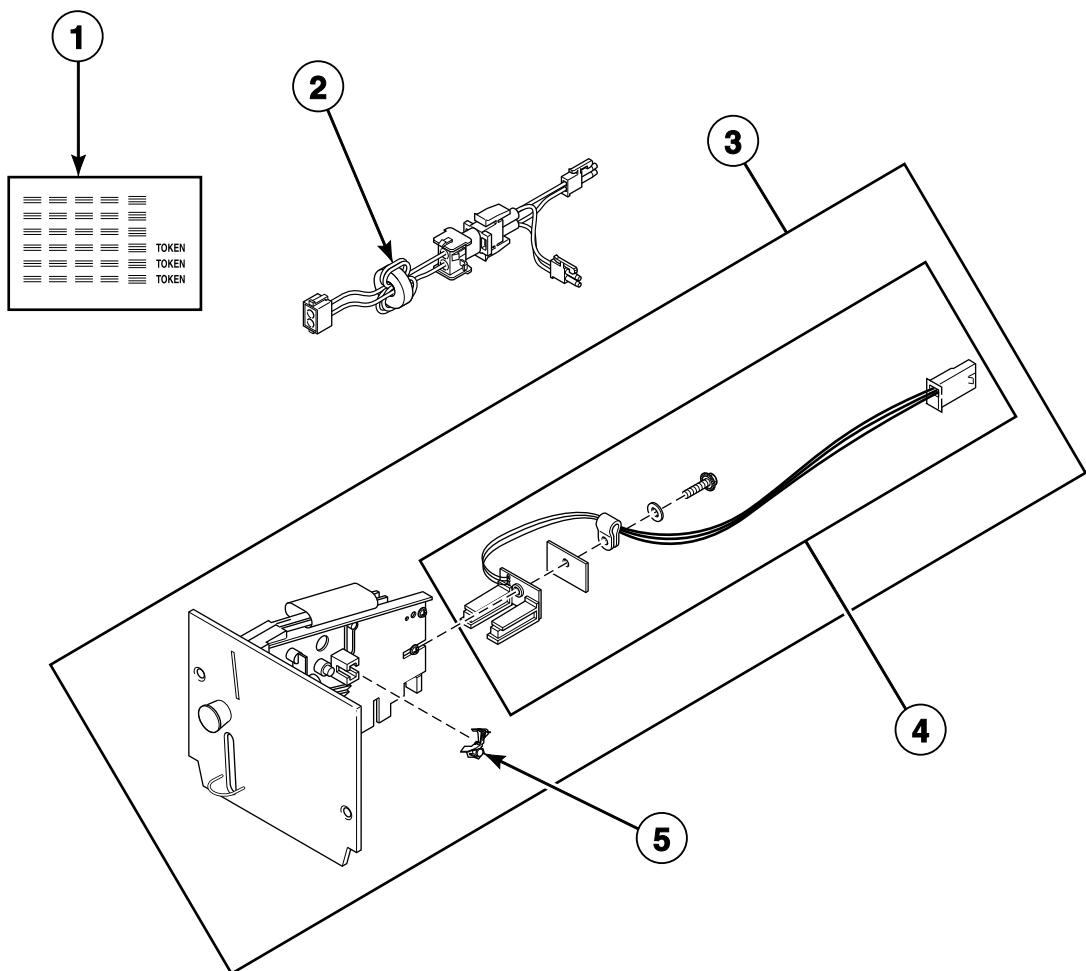
TMB3016P_70407001

BY and BZ Control Option for MDC Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70257703	Overlay	L and S models; Text or icon
	70258003	Overlay	H models; Text or icon
	70453101	Overlay	K models
	70491903	Overlay	I models; Models through 7/14/14
	70505203	Overlay	I models; Models starting 7/15/14
	70509701	Overlay	P models
2	70413301	Pushbutton Switch	
3	70348801	Control Plate Assembly	
4	501524	Screw	4 required
5	70467801	Main Harness	Electric models need 55881 Harness Strap to hold harness out of the way of heater elements; Models through 7/31/11 and starting again 7/9/12
	70441301	Main Harness	Electric models need 55881 Harness Strap to hold harness out of the way of heater elements; Models starting 8/1/11 through 7/8/12
6	70368001P	Control Panel Harness	
7	514273	Control Assembly	I models; Models starting 7/15/14
	511867P	Control Assembly	I models through 7/14/14; All other models
	510036P	Membrane Switch	Order to replace touchpad for 511867P Control Assembly
8	70324602	Jumper Calibration Wire	
9	70054	Nut	
10	70364103	Bypass Harness	Non-CE models
11	44089501	Slot Card Plate Assembly	Included in literature packet
12	70208801	Mounting Plate	
13	70334201	Card Reader Overlay	Black; Included in literature packet
	70334301	Card Reader Overlay	Gray; Included in literature packet
	70511001	Overlay	P models; With card slot
14	70414101	Foam Gasket	

Coin Drops

All Models Except U Models



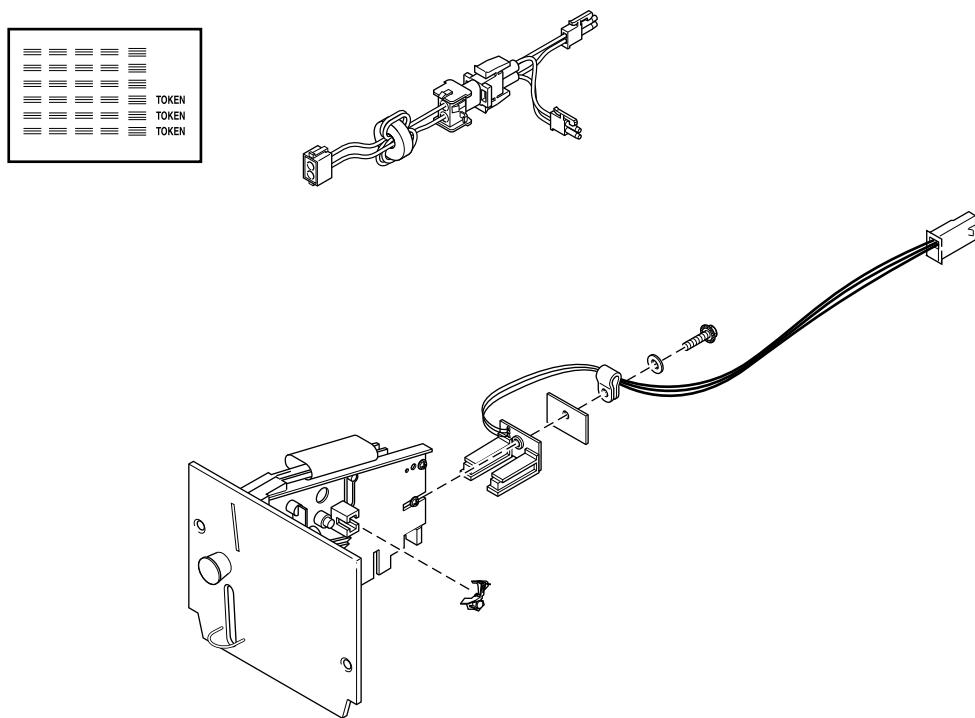
TMB2921P_70407001

Coin Drops

REF	PART NO.	DESCRIPTION	COMMENTS
1	38725	Coin Identification Paper	
2	44065801	Electronic Coin Drop Harness	Models through 4/14/09
3	70294103P	Electronic Coin Drop Assembly	United Kingdom (default) and Europe
	70294104	Electronic Coin Drop Assembly	Europe (default), Denmark and Norway
	70294105P	Electronic Coin Drop Assembly	Australia (default), New Zealand, Hong Kong, South Korea and Malaysia
	70294106	Electronic Coin Drop Assembly	Mexico (default), Ecuador and United States
	70294107	Electronic Coin Drop Assembly	Lithuania (default), Latvia and Europe
	70294111	Electronic Coin Drop Assembly	Euro; .10, .20, .50, 1.00 and 2.00
	70294116	Electronic Coin Drop Assembly	Malaysia (default) and China
	70294117	Electronic Coin Drop Assembly	Russia; 5.00 and 10.00
	70294119	Electronic Coin Drop Assembly	Thailand; 1, 5 and 10 Baht
	70294120	Electronic Coin Drop Assembly	Chile; Chilean peso
	70294121	Electronic Coin Drop Assembly	Singapore
	70441601P	Coin Drop	USA; \$.25
	70256402P	Coin Drop	USA; Dual; \$.25 and \$1.00
	70429001	Coin Drop	D models; USA
	38475	Coin Drop Assembly	Japan; 100 yen
	38519	Coin Drop Assembly	Japan; 100 and 500 yen
	38467	Coin Drop Assembly	Australia; .20 and 1.00
	70447301	Coin Drop Assembly	Australia; 1.00 and 2.00
	70482401	Coin Drop Assembly	New Zealand; 1.00 and 2.00
	210195	Coin Drop Assembly	Euro; .20 and 1.00
	210196	Coin Drop Assembly	Euro; .50 and 1.00
	38462P	Coin Drop Assembly	Token; STD-118-1; .880 diameter x .079 thick; Brass
	38463	Coin Drop Assembly	Token; STD-118-5; .990 diameter x .081 thick; Silver
	70471601	Coin Drop Assembly	Token; 7K
	38464P	Coin Drop Assembly	Canada; .25
	70441602	Coin Drop Assembly	Canada; .25 and 1.00
	38472	Coin Drop Assembly	England; 20 pence and 1 pound
	38521	Coin Drop Assembly	Korea; 100 and 500 won
	38963P	Coin Drop	Token STD-118-16 not available; Replacement for 38963P Coin Drop only
	39157	Coin Drop Assembly	Israel; Shekel
	CK077	Coin Drop Kit	Taiwan; 10 NT
4	200674P	Opto Coupler	
5	201595P	Wire Guard	

Coin Drop Kits

All Models Except U Models



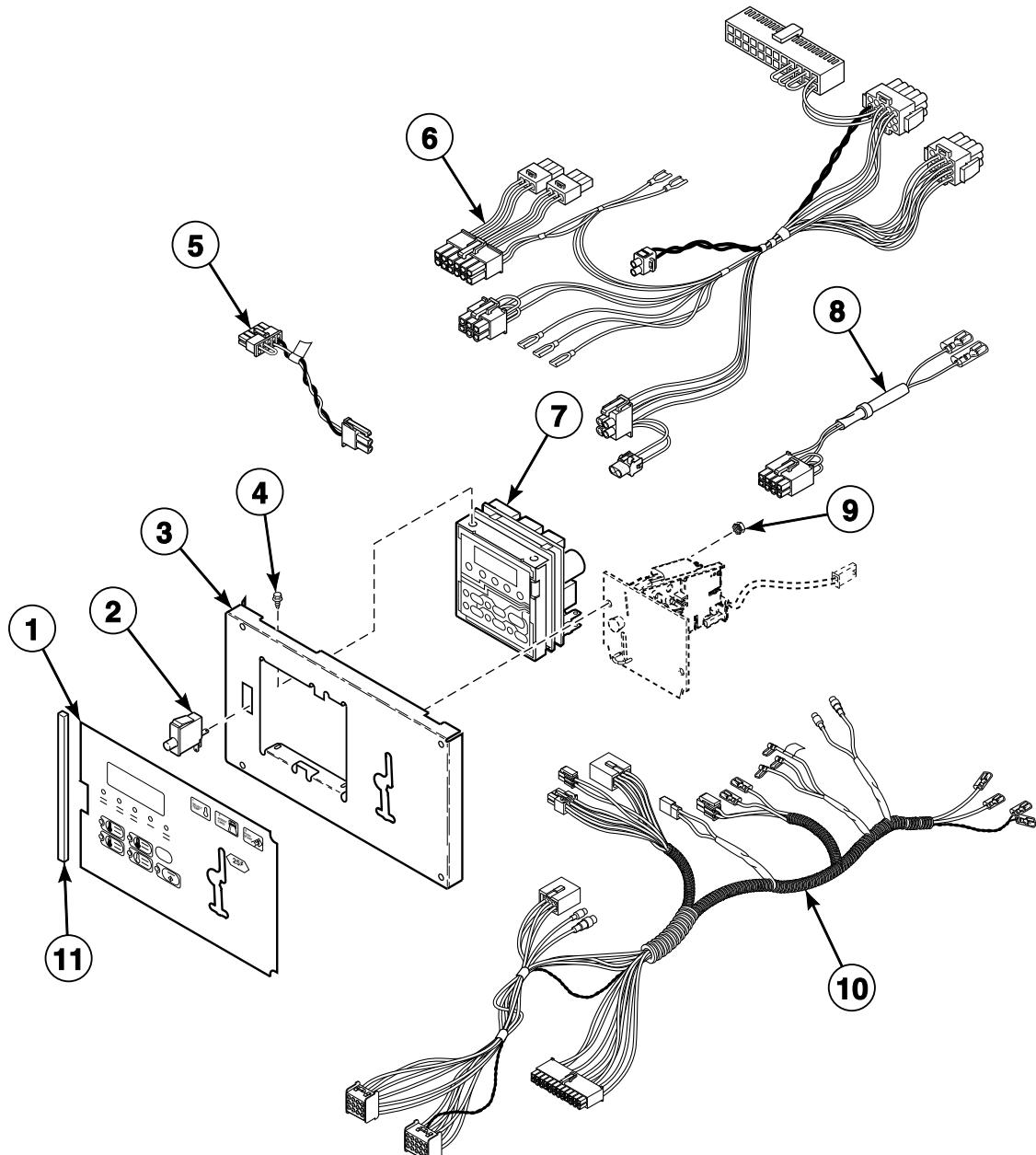
TMB2921PA_70407001

Coin Drop Kits

REF	PART NO.	DESCRIPTION	COMMENTS
CK115	Electronic Coin Drop Kit		USA and Canada
CK099	Electronic Coin Drop Kit		Australia (default), New Zealand, Hong Kong, South Korea and Malaysia
CK100	Electronic Coin Drop Kit		United Kingdom (default) and Europe
CK101	Electronic Coin Drop Kit		Europe (default), Denmark and Norway
CK103	Electronic Coin Drop Kit		Lithuania (default), Latvia and Europe
CK108	Electronic Coin Drop Kit		South Africa
CK109	Electronic Coin Drop Kit		Euro
CK113	Electronic Coin Drop Kit		Japan and Taiwan
CK116	Electronic Coin Drop Kit		Malaysia (default) and China
CK117	Electronic Coin Drop Kit		Russia
CK118	Electronic Coin Drop Kit		Philippine
CK119	Electronic Coin Drop Kit		Thailand
CK120	Electronic Coin Drop Kit		Chile
CK121	Electronic Coin Drop Kit		Singapore
CK122	Electronic Coin Drop Kit		New Zealand; 1.00 and 2.00

Coin Drop Components for Electronic Control Models

K Models Through Serial No. 1101018349 with NC and NX Control Suffixes



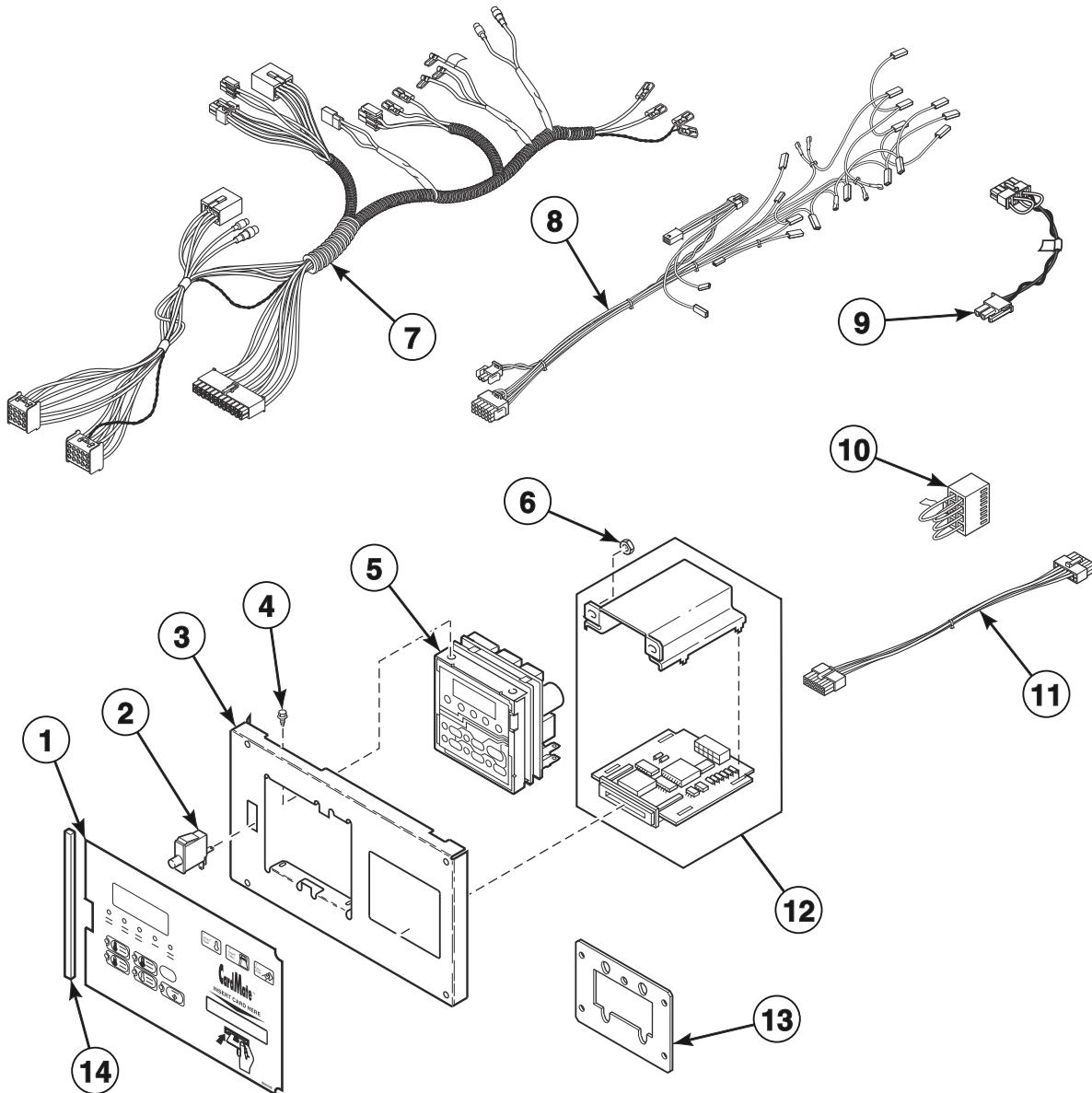
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Coin Drop Components for Electronic Control Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	44144301	Overlay	Single drop
	44144302	Overlay	Dual drop
2	70413301	Pushbutton Switch	
3	70419701	Control Plate Assembly	
4	501524	Screw	For mounting electronic control
5	70324602	Jumper Calibration Wire	
6	70368001P	Control Panel Harness	
7	505905P	Control Kit	
	510036P	Membrane Switch	Order to replace touchpad for 510034 Control Assembly in 505905P Control Kit
8	70364104P	Coin Vault Switch Harness	Non-CE models
9	70054	Nut	
10	70467801	Main Harness	Electric models need 55881 Harness Strap to hold harness out of the way of heater elements
11	70414101	Foam Gasket	

Card Reader Components for Electronic Control Models

K Models Through Serial No. 1101018349 with NY Control Suffix



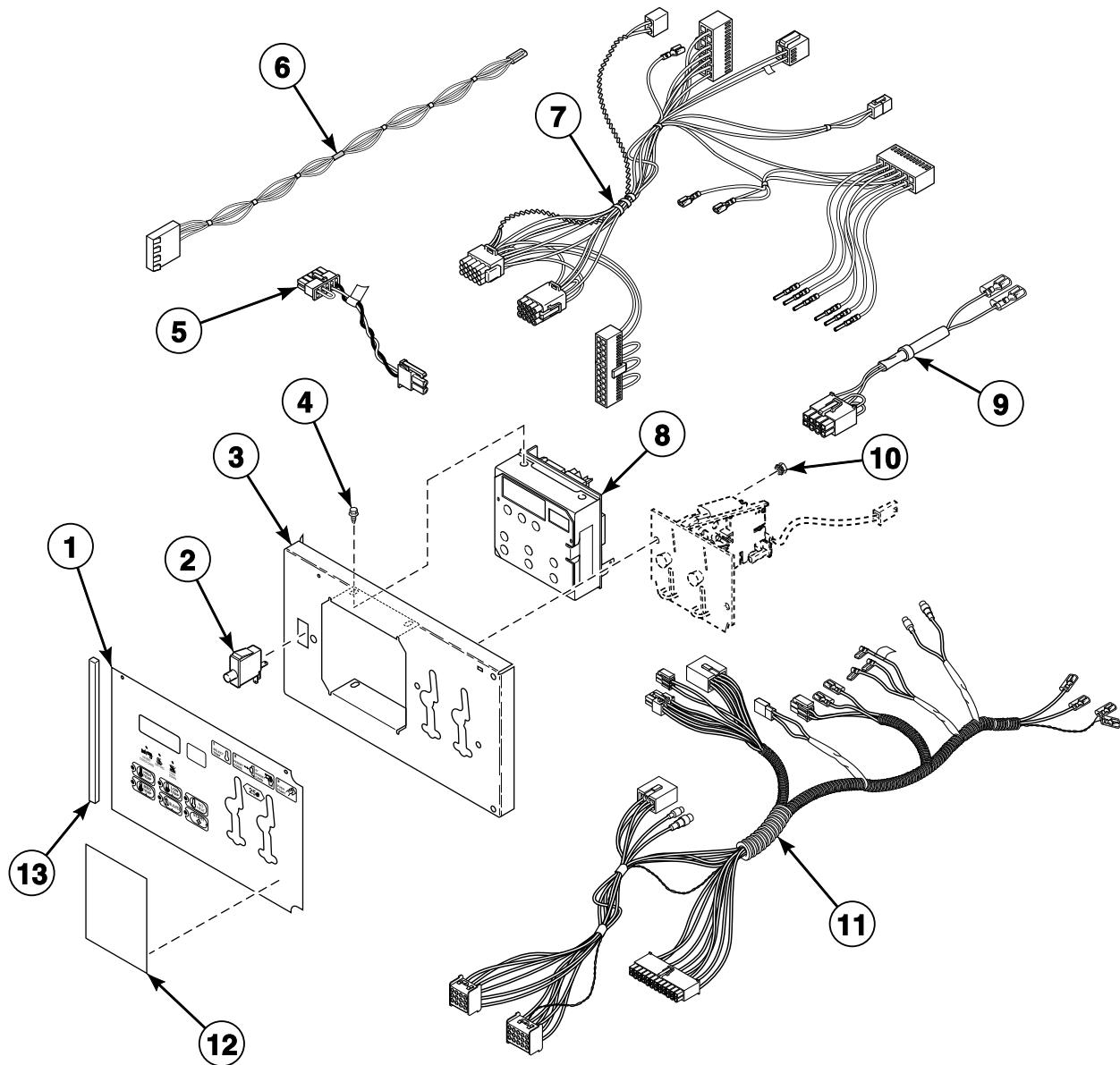
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Card Reader Components for Electronic Control Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	44149301	Overlay	
2	70413301	Pushbutton Switch	
3	70348801	Control Plate Assembly	Card ready models
4	501524	Screw	
5	505905P	Control Kit	
	510036P	Membrane Switch	Order to replace touchpad for 510034 Control Assembly in 505905P Control Kit
6	70054	Nut	
7	70467801	Main Harness	Electric models need 55881 Harness Strap to hold harness out of the way of heater elements
8	70368001P	Control Panel Harness	
9	70324602	Jumper Calibration Wire	
10	70364103	Bypass Harness	Non-CE models
11	70206601	Card Reader Network Harness Assembly	Card reader to network board
	70211801	Card Reader Harness Assembly	Card reader to control
12	510068P	Card Reader and Bracket Assembly	
13	70208801	Mounting Plate	Use with item 3
14	70414101	Foam Gasket	

Coin Drop Components for Quantum Control

M and S Models with LB, LC, LK, LL, LW, LX, WB, WC, WK, WL, WW and WX Control Suffixes



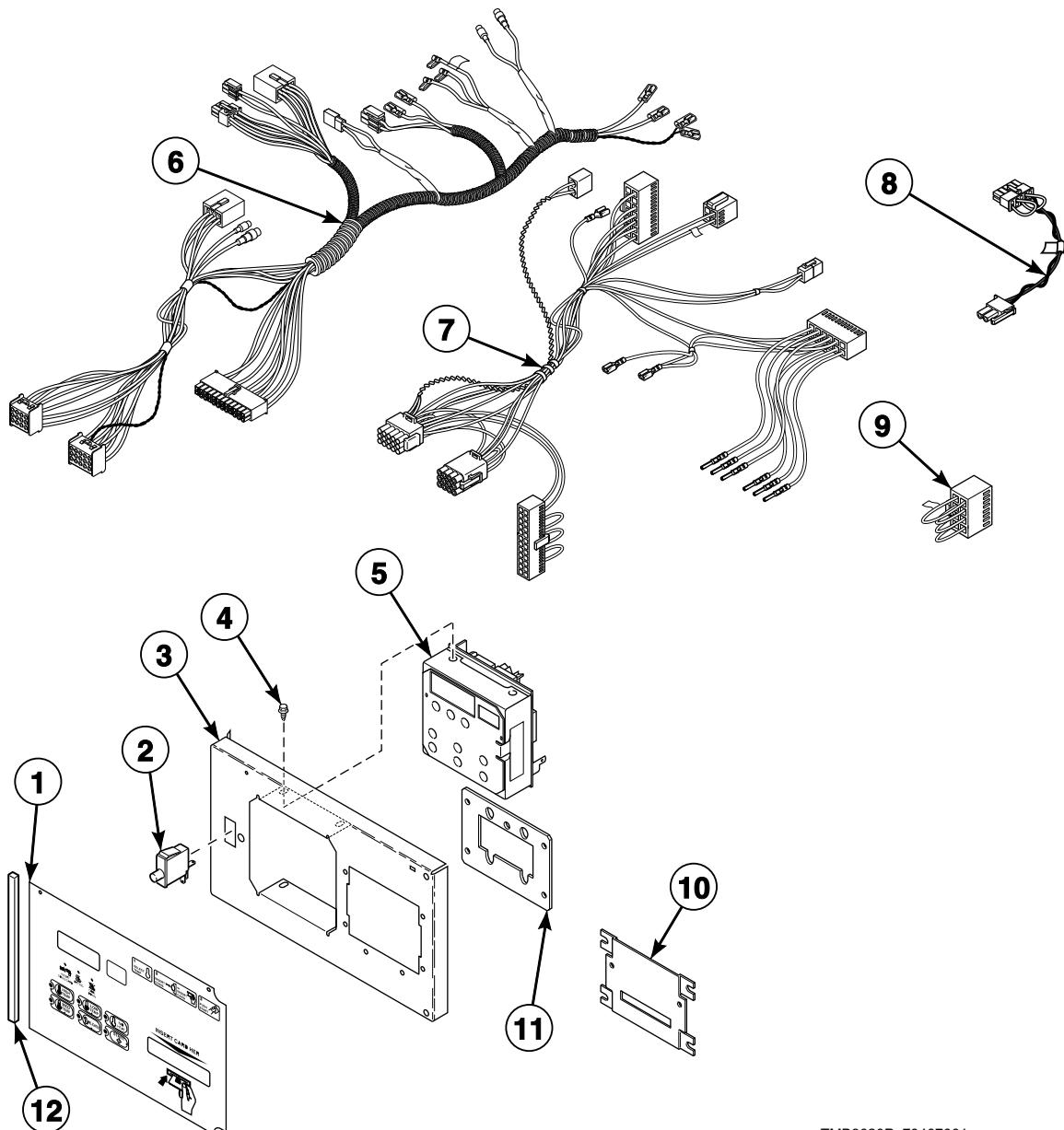
TMB3273P_70407001

Coin Drop Components for Quantum Control

REF	PART NO.	DESCRIPTION	COMMENTS
	NK206	Network Retrofit Kit	LC and LX control suffixes; Wired
	NK220	Network Controller Kit	LC and LX control suffixes; Wired
	NK301	Wireless Network Kit	LC and LX control suffixes; Wireless
	NK320	Ethernet Gateway Kit	LC and LX control suffixes; Wireless
	NK330	USB Gateway Kit	LC and LX control suffixes; Wireless
	203346	USB IR Interface Kit	
1	44194801	Control Overlay	Model ST055D
	70449501	Control Overlay	Model ST055D; M models
	70473301	Control Overlay	Model ST055D
	70410001	Control Overlay	Single drop; All models except M models and ST055D
	70410002	Control Overlay	Dual drop; All models except M models and ST055D
2	70413301	Pushbutton Switch	
3	70291001P	Control Plate Kit	
4	501524	Screw	For mounting item 8
5	70324602	Jumper Calibration Wire	
6	70484601	Central Pay Harness	LK, LL, WK and WL control suffixes
7	70410401P	Control Panel Harness	
8	70450501P	Control Assembly	Nonreversing
	70450503	Control Assembly	Reversing
9	70364104P	Coin Vault Switch Harness	Non-CE models
10	70054	Nut	
11	70467801	Main Harness	Electric models need 55881 Harness Strap to hold harness out of the way of heater elements; Models through 7/31/11 and starting again 7/9/12
	70441301	Main Harness	Electric models need 55881 Harness Strap to hold harness out of the way of heater elements; Models starting 8/1/11 through 7/8/12
12	39564	Coin Drop Overlay	LK, LL, WK and WL control suffixes; Cover
13	70414101	Foam Gasket	

Card Reader Components for Quantum Control

M and S Models with LY, LZ, WY and WZ Control Suffixes



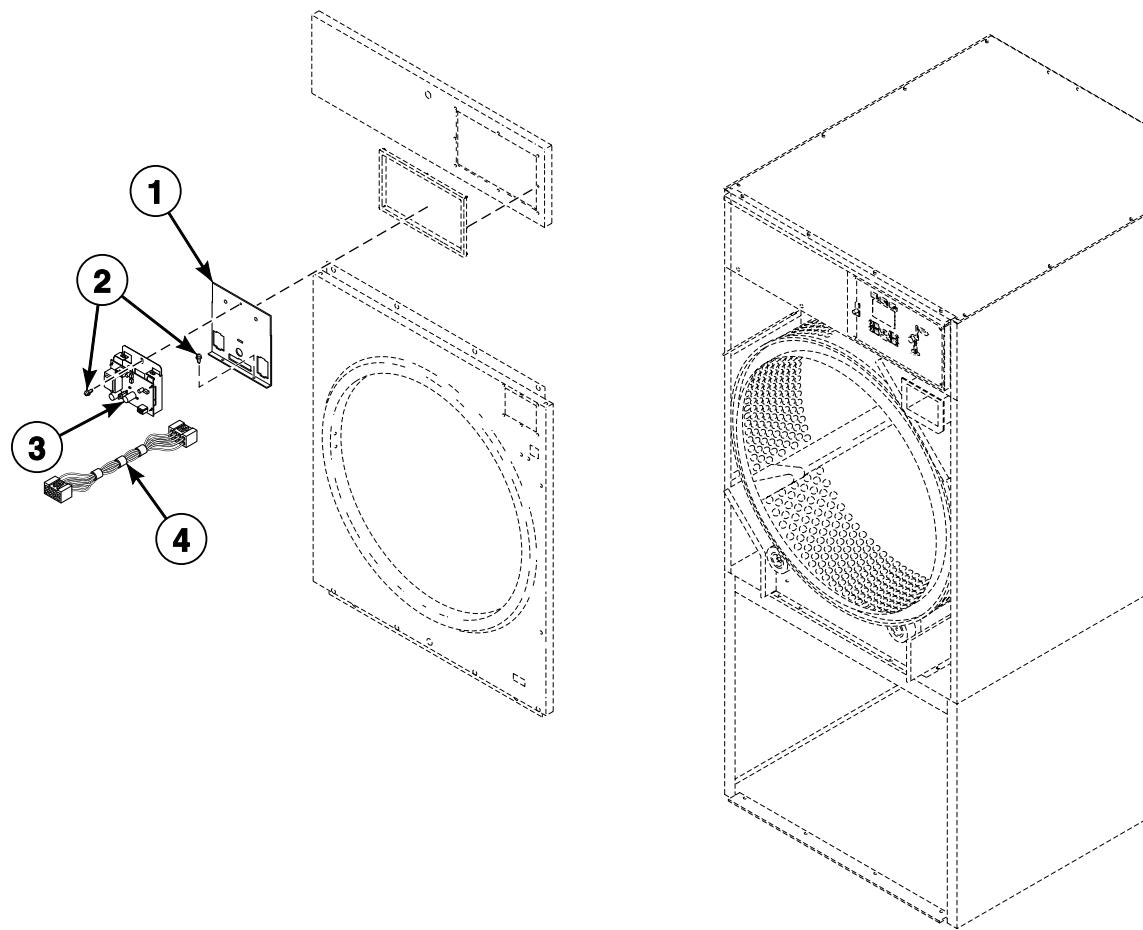
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Card Reader Components for Quantum Control

REF	PART NO.	DESCRIPTION	COMMENTS
	NK206	Network Retrofit Kit	LY control suffix; Wired
	NK220	Network Controller Kit	LY control suffix; Wired
	NK301	Wireless Network Kit	LY control suffix; Wireless
	NK320	Ethernet Gateway Kit	LY control suffix; Wireless
	NK330	USB Gateway Kit	LY control suffix; Wireless
	203346	USB IR Interface Kit	
1	70410003	Overlay	
2	70413301	Pushbutton Switch	
3	70348801	Control Plate Assembly	
4	501524	Screw	
5	70450501P	Control Assembly	Nonreversing
	70450503	Control Assembly	Reversing
6	70467801	Main Harness	Electric models need 55881 Harness Strap to hold harness out of the way of heater elements; Models through 7/31/11 and starting again 7/9/12
	70441301	Main Harness	Electric models need 55881 Harness Strap to hold harness out of the way of heater elements; Models starting 8/1/11 through 7/8/12
7	70410401P	Control Panel Harness	
8	70324602	Jumper Calibration Wire	
9	70364103	Bypass Harness	Non-CE models
10	44089501	Slot Card Plate Assembly	
11	70208801	Mounting Plate	
12	70414101	Foam Gasket	

Network Board for Quantum Control

M and S Models with WB, WC, WW, WX, WY and WZ Control Suffixes



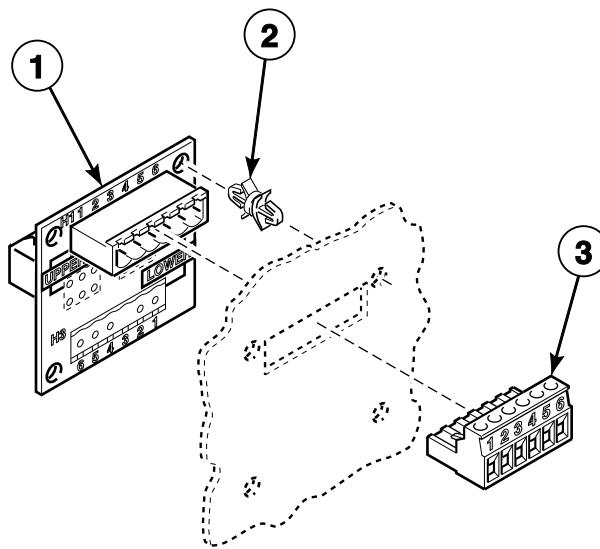
TMB2928P_70407001

Network Board for Quantum Control

REF	PART NO.	DESCRIPTION	COMMENTS
	800246	Communication Wire Harness Assembly	
1	70307002	Control Housing Cover	
2	430497	Screw	
3	201341	Network Board Assembly	
4	44088501P	Network Wire Harness Assembly	

Communication Board for Quantum Control

M and S Models with WB and WC Control Suffixes



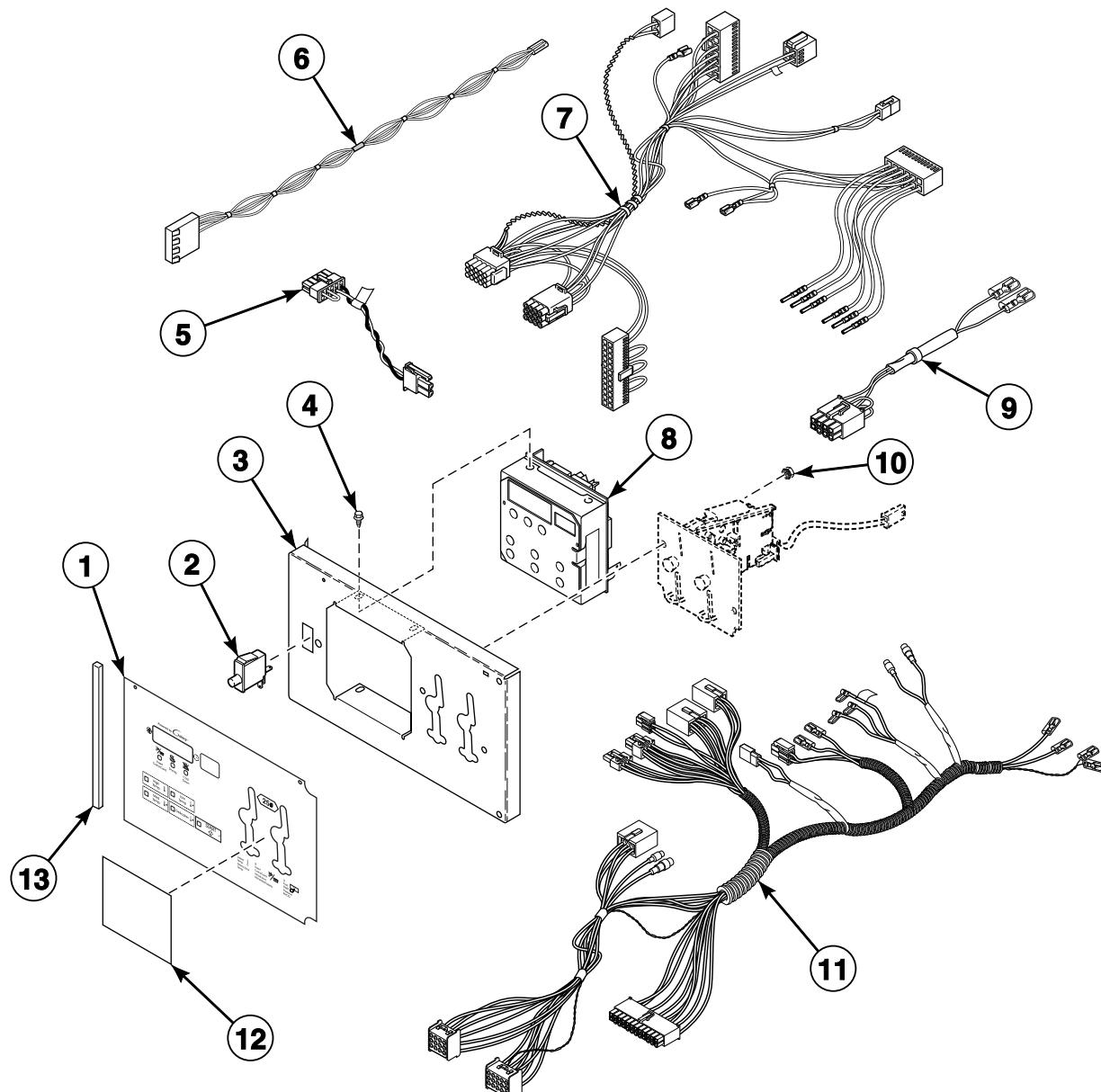
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Communication Board for Quantum Control

REF	PART NO.	DESCRIPTION	COMMENTS
1	210095P	Communication Board	
2	210098	PC Board Standoff	4 required
3	210099	Communication Connector	

Coin Drop Components for Galaxy 600 Control

H Models with KB, KC, KK, KL, KW and KX Control Suffixes



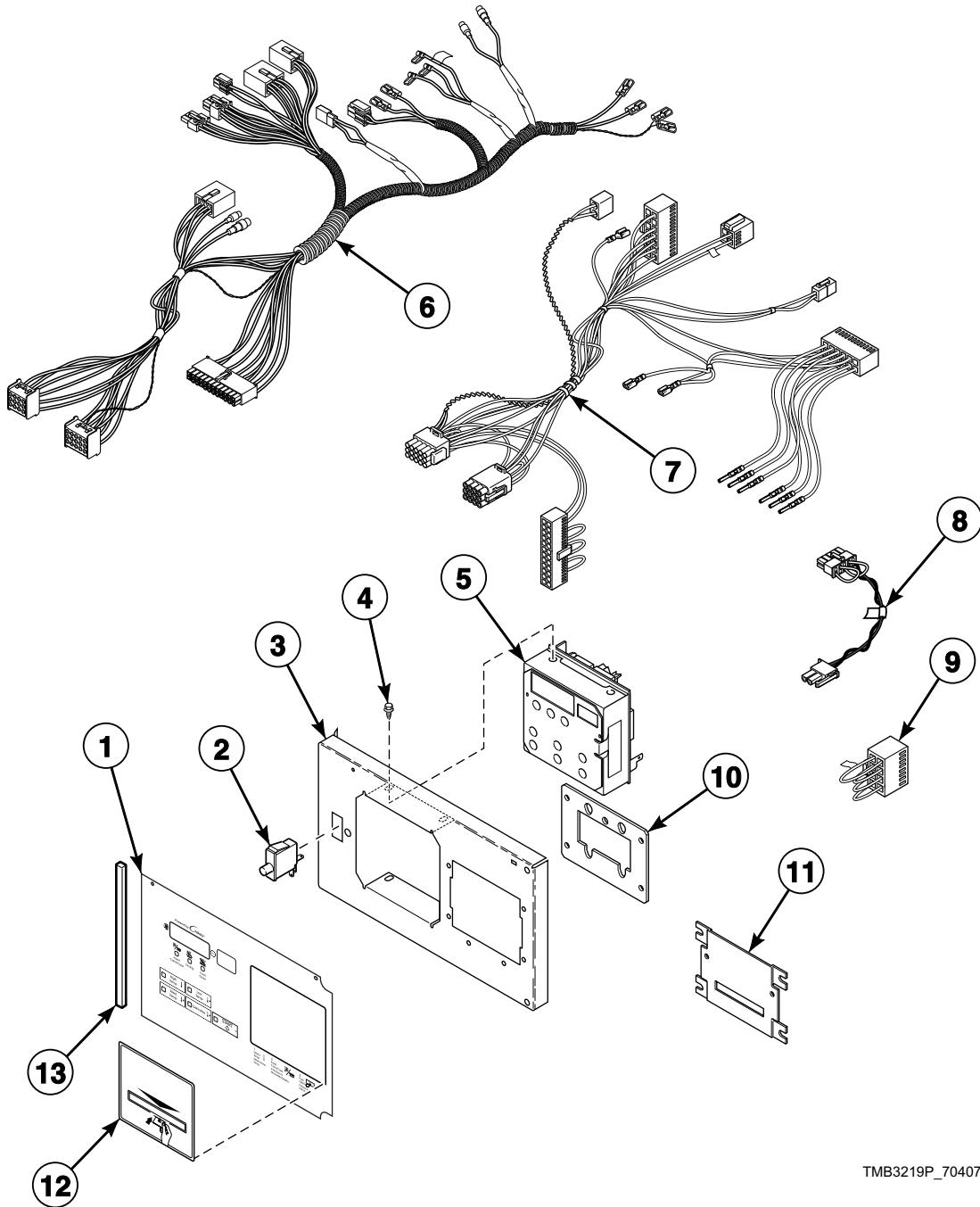
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Coin Drop Components for Galaxy 600 Control

REF	PART NO.	DESCRIPTION	COMMENTS
	203346	USB IR Interface Kit	
1	70473001	Control Overlay	Single drop; Gray
	70473002	Control Overlay	Dual drop; Gray
	70504501	Overlay	Single drop; Gray/green
	70504502	Overlay	Dual drop; Gray/green
	70504601	Overlay	Single drop; Green
	70504602	Overlay	Dual drop; Green
2	70413301	Pushbutton Switch	
3	70291001P	Control Plate Kit	
4	501524	Screw	For mounting item 8
5	70324602	Jumper Calibration Wire	
6	70484601	Central Pay Harness	KK and KL control suffixes
7	70410401P	Control Panel Harness	
8	70450502P	Control Assembly	Nonreversing
	70450504	Control Assembly	Reversing
9	70364104P	Coin Vault Switch Harness	Non-CE models
10	70054	Nut	
11	70467801	Main Harness	
12	70246301	Coin Cover Overlay	KK and KL control suffixes; Cover
13	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge

Card Reader Components for Galaxy 600 Control

H Models with KY and KZ Control Suffixes



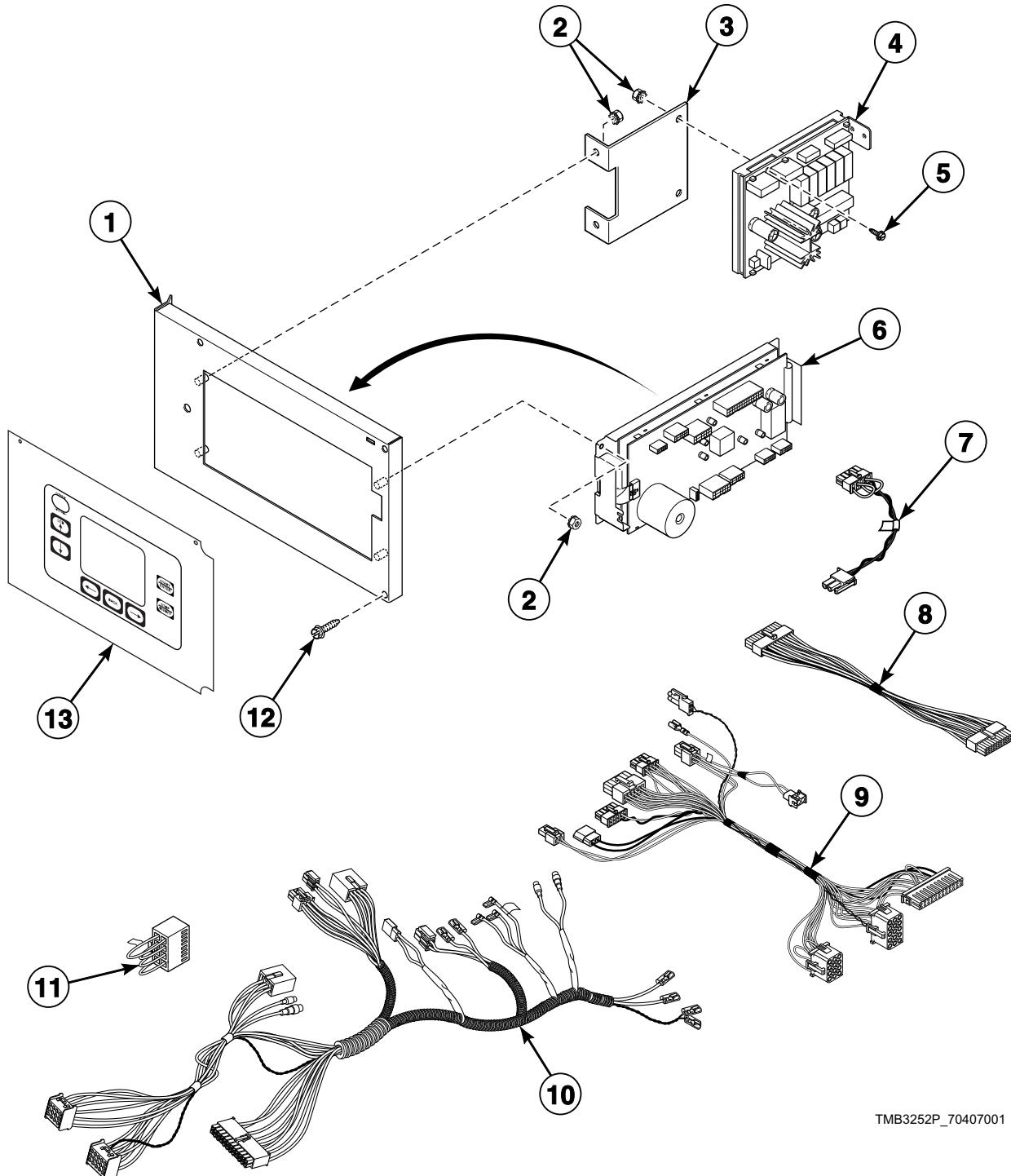
TMB3219P_70407001

Card Reader Components for Galaxy 600 Control

REF	PART NO.	DESCRIPTION	COMMENTS
	203346	USB IR Interface Kit	
1	70473003	Control Overlay	Gray
	70504503	Overlay	Gray/green
	70504603	Overlay	Green
2	70413301	Pushbutton Switch	
3	70336501	Control Plate Assembly	
4	501524	Screw	
5	70450502P	Control Assembly	Nonreversing
	70450504	Control Assembly	Reversing
6	70467801	Main Harness	
7	70410401P	Control Panel Harness	
8	70324602	Jumper Calibration Wire	
9	70364103	Bypass Harness	Non-CE models
10	70208801	Mounting Plate	
11	44089501	Slot Card Plate Assembly	
12	70334301	Card Reader Overlay	
13	70414101	Foam Gasket	6 inches required; Mounts to front of overlay, even with edge

UniLinc Control

U Models with RU and UO Control Suffixes



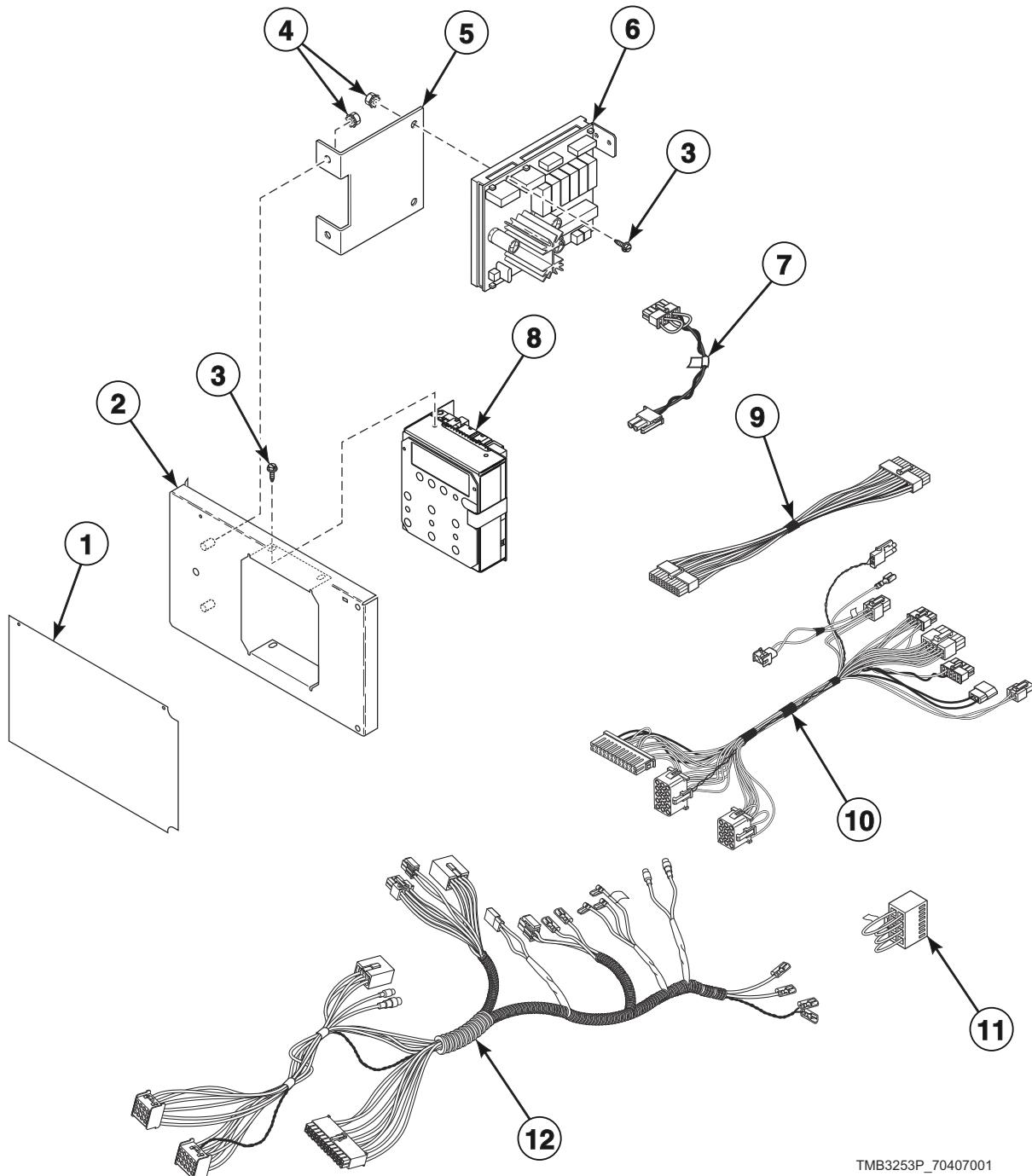
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UniLinc Control

REF	PART NO.	DESCRIPTION	COMMENTS
	NK206	Network Retrofit Kit	Wired
	NK220	Network Controller Kit	Wired
	NK301	Wireless Network Kit	Wireless
	NK320	Ethernet Gateway Kit	Wireless
	NK330	USB Gateway Kit	Wireless
	203346	USB IR Interface Kit	
1	70475601	Control Plate Assembly	
2	70054	Nut	
3	70440601	Output Bracket	
4	70434101P	Control Assembly	
5	501524	Screw	
6	70454001P	Control Assembly	
7	70324602	Jumper Calibration Wire	
8	44186101	Output Harness	Use between item 4 and item 6
9	44240301	Control Panel Harness	Goes from item 6 to main harness
10	70441301	Main Harness	Models through 7/8/12
	70467801	Main Harness	Models starting 7/9/12
11	70364103	Bypass Harness	Non-CE models
12	70069901	Screw	
13	70432201	Overlay	Models through 8/17/14
	70499001	Overlay	Models starting 8/18/14

LED OPL Control

C, D, H, I, L, P, S and U Models
G and K Models Starting 1/16/12
Models with EO and RE Control Suffixes

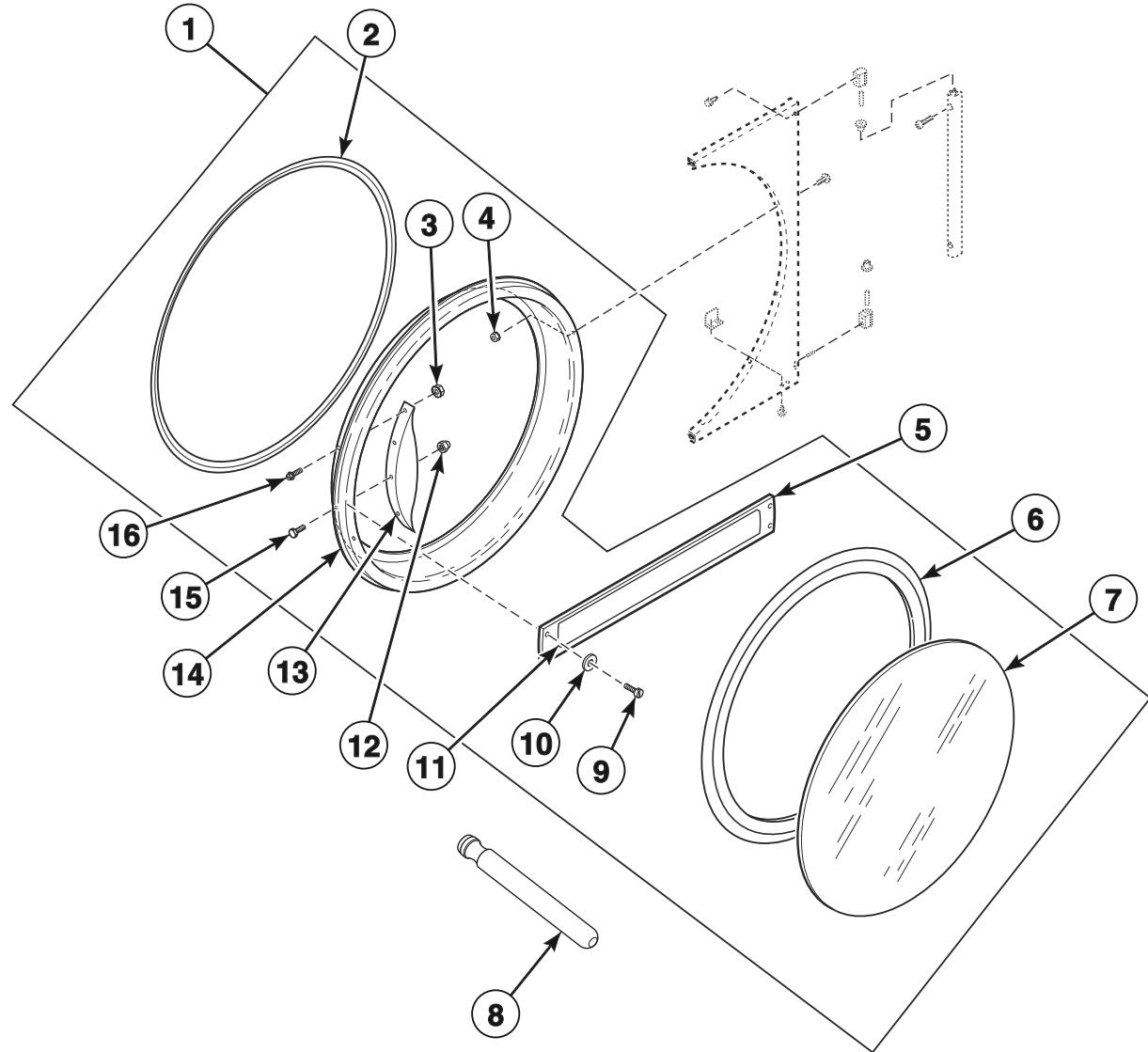


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LED OPL Control

REF	PART NO.	DESCRIPTION	COMMENTS
	203346	USB IR Interface Kit	
1	70445001	Overlay	S models; EO control suffix
	70445002	Overlay	S models; RE control suffix
	70445003	Overlay	H models; EO control suffix
	70445004	Overlay	H models; RE control suffix
	70462402	Overlay	C, D and I models; Models through 7/14/14; EO control suffix
	70462401	Overlay	C, D and I models; Models through 7/14/14; RE control suffix
	70504902	Overlay	C, D and I models; Models starting 7/15/14; EO control suffix
	70504901	Overlay	C, D and I models; Models starting 7/15/14; RE control suffix
	70462702	Overlay	U models; Models through 8/17/14; EO control suffix
	70462701	Overlay	U models; Models through 8/17/14; RE control suffix
	70493702	Overlay	U models; Models starting 8/18/14; EO control suffix
	70493701	Overlay	U models; Models starting 8/18/14; RE control suffix
	70462902	Overlay	G and K models; EO control suffix
	70462901	Overlay	G and K models; RE control suffix
	70508602	Overlay	P models through 5/31/15; L models starting 1/29/15 through 5/31/15; EO control suffix
	70508601	Overlay	P models through 5/31/15; L models starting 1/29/15 through 5/31/15; RE control suffix
	70526002	Overlay	L and P models starting 6/1/15; EO control suffix
	70526001	Overlay	L and P models starting 6/1/15; RE control suffix
2	70440901	Control Plate and Studs Assembly	
3	501524	Screw	
4	70054	Nut	
5	44223101	Output Bracket	
6	70434101P	Control Assembly	
7	70324602	Jumper Calibration Wire	
8	70454101P	Control Assembly	H, S and U models; L and P models starting 6/1/15
	70437102P	Control Assembly	C, D and I models; Models through 7/14/14
	70503702	Control Assembly	C, D and I models; Models starting 7/15/14
	70437104P	Control Assembly	G and K models
	70437103P	Control Assembly	P models through 5/31/15; L models starting 1/29/15 through 5/31/15
9	44186101	Output Harness	Use between item 6 and item 8
10	44240301	Control Panel Harness	Goes from item 8 to main harness
11	70364103	Bypass Harness	Non-CE models
12	70441301	Main Harness	Models through 7/8/12
	70467801	Main Harness	Models starting 7/9/12

Door Components

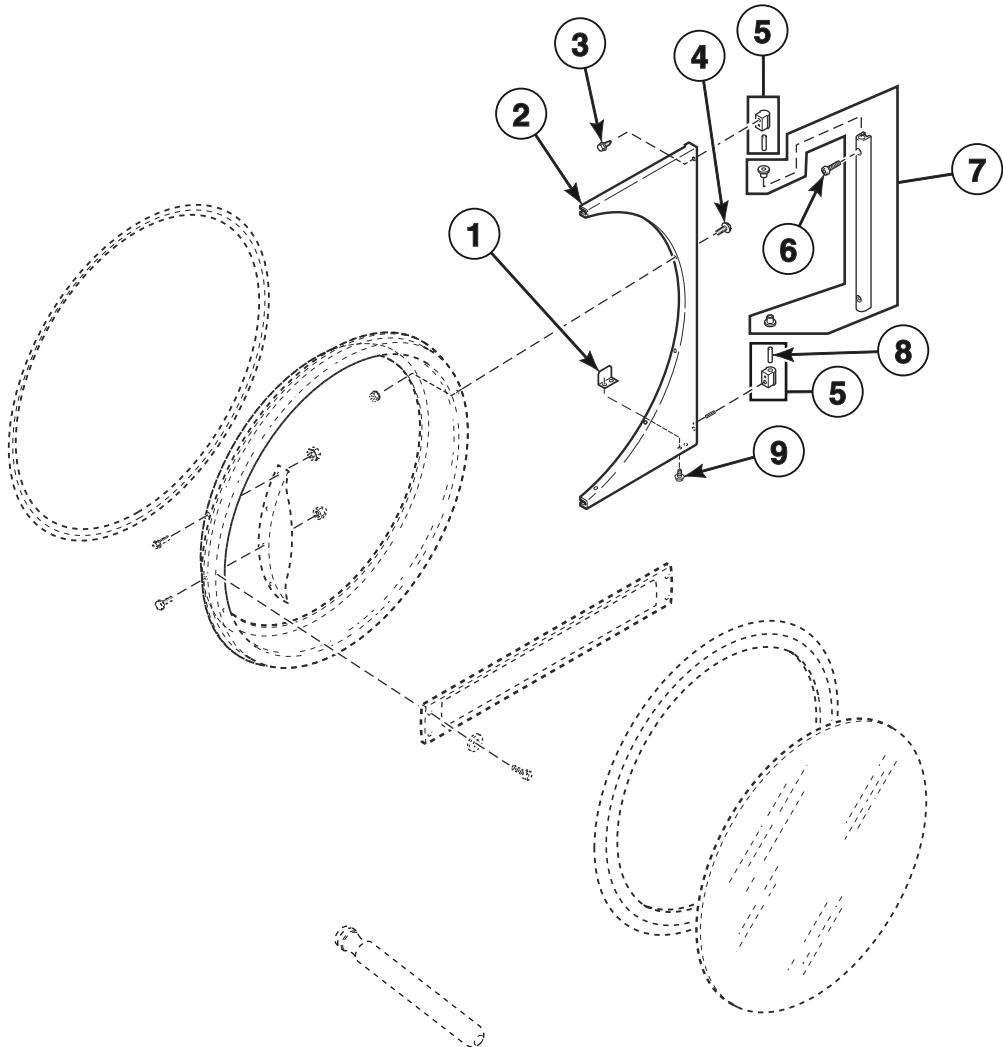


TMB3152P_70407001

Door Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70133501P	Replacement Door Handle Kit	H models
1	44028902P	Door Assembly	M, S and U models; Excludes hinge
	44058102P	Door Assembly	H models; Excludes hinge
	44058104	Door Assembly	H models; Chrome option; Excludes hinge
	44028905	Door Assembly	S models; Chrome option; Excludes hinge
	44266702	Door Assembly	U models; Chrome option; Excludes hinge
	44112101	Door Assembly	C and I models; Models through 7/31/11
	44028903	Door Assembly	C, D and I models; Models starting 8/1/11; Excludes hinge
	44292301LG	Door Assembly	L and P models
	70407401	Door Assembly	G and K models; Excludes hinge
2	44008201P	Door Ring Gasket	
3	44071201	Nut	H, M, S, and U models; 4 required
4	70054	Nut	
5	70399501B	Handle Bar	G and K models
6	70211902P	Door Seal Kit	Use Loctite 414 for seal
7	44008402P	Door Glass	H models
	44008401P	Door Glass	All other models
8	M4221P4	Door Glass Installation Tool	
9	70412601	Pop Rivet	G and K models; 4 required
10	70409301	Washer	G and K models
11	70414001	Label	G models; Coin
	44144401	Nameplate Overlay	K models; Coin
12	M414215	Nut	For door strike; Mounts between door strike screw and door handle
13	44007901	Door Handle	M and S models; C, D and I models starting 8/1/11; U models through 8/17/14
	44263801	Door Handle	U models; Models starting 8/18/14; Use 901620 Screw, 803871 Screw and 44088001 Nut to attach
	44057702	Door Handle	H models
14	44007702	Door Ring Assembly	H and S models; U models through 8/17/14
	44007705	Door Ring	U models; Models starting 8/18/14
	44283108	Door Ring Assembly	H and S models; Chrome option
	44283109	Door Ring Assembly	U models; Chrome option
	44112001	Door Ring and Handle Assembly	C and I models; Models through 7/31/11
	44007704B	Door Ring	C, D and I models; Models starting 8/1/11
	44007703B	Door Ring	G and K models
	44292201LG	Door Ring and Handle Assembly	L and P models
15	M400661	Screw	Use with door handle
16	44024201	Hole Plug	C, D and I models; 4 required
	61199	Screw	

Hinge Components



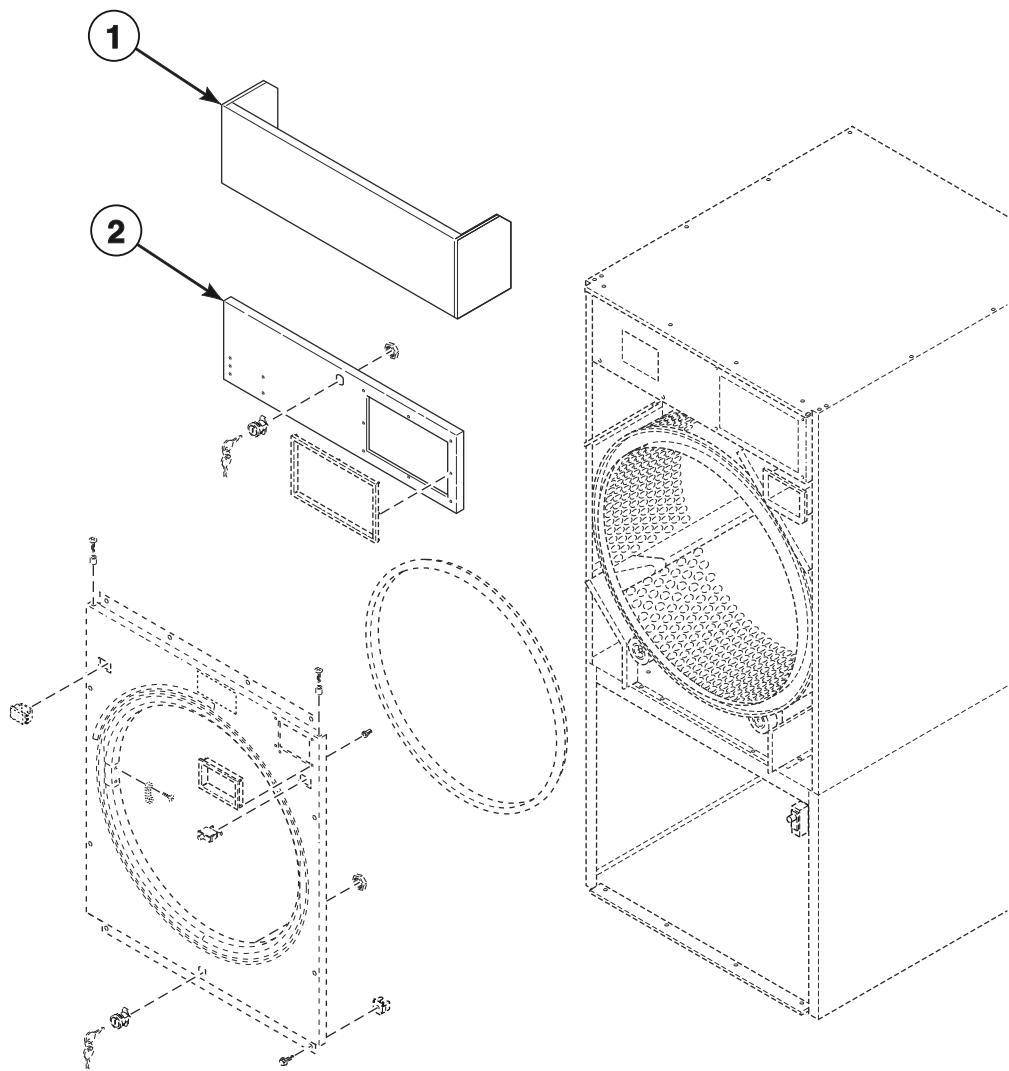
TMB3152PA_70407001

Hinge Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70215001P	Door Switch Actuator Kit	
2	44075205*	Door Hinge Assembly	H, M, S and U models; C models starting 8/1/11
	44075209LG	Door Hinge Assembly	Light gray; L, P and U models
	44075206	Door Hinge Assembly	C, H, L, M, P, S and U models through 3/31/15; I models through 7/31/11; Stainless steel
	44075212	Door Hinge Assembly	H, L, M, P, S and U models starting 4/1/15; Stainless steel
	44075209B	Door Hinge Assembly	G and K models; D and I models starting 8/1/11
3	70442101	Screw	
4	501524	Screw	
5	M4772P3	Cam and Hinge Kit	C, H, L, M, P, S and U models; I models through 7/31/11
	M4773P3	Cam and Hinge Kit	G and K models; D and I models starting 8/1/11
6	70033502	Screw	C, H, L, M, P, S and U models; I models through 7/31/11
	70407301	Screw	G and K models; D and I models starting 8/1/11
7	44035001	Door Hinge Lug Assembly	C, H, L, M, P, S and U models; I models through 7/31/11
	44035002	Door Hinge Lug Assembly	Black; G and K models; D and I models starting 8/1/11
8	70071401	Pin	
9	70058501	Pop Rivet	

* Add Letter To Designate Color. Q - Bisque W - White

Control Panels and False Fronts



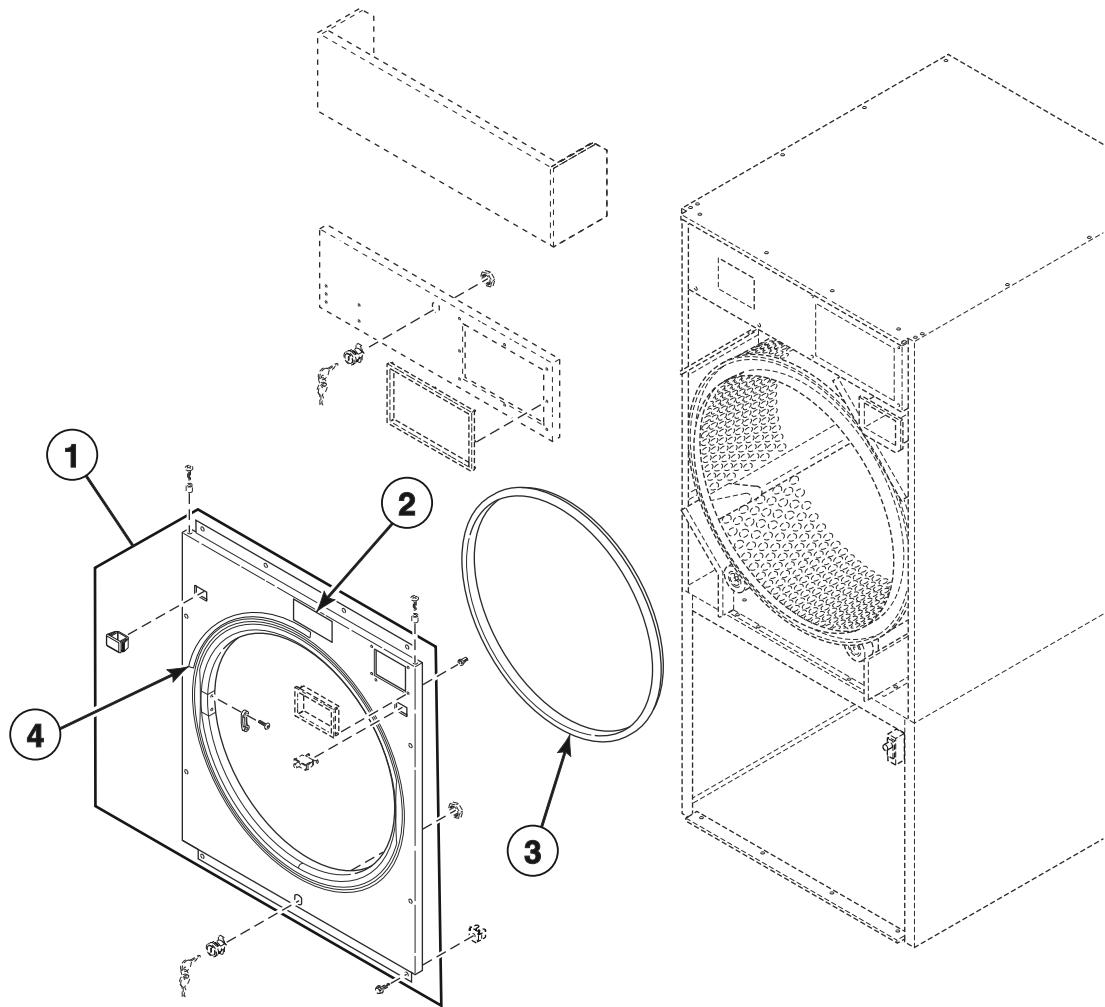
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Control Panels and False Fronts

REF	PART NO.	DESCRIPTION	COMMENTS
1	70405003DG	False Front	Dark gray; L and P models; 72 inches
	70405103DG	False Front	Dark gray; L and P models; 76 inches
	70405003B	False Front	D and I models; 72 inches
	70405103B	False Front	D and I models; 76 inches
	70405003LG	False Front	Light gray; U models; 72 inches
	70405103LG	False Front	Light gray; U models; 76 inches
	70405001*	False Front	C, G, H, K, M, S and U models; 72 inches
	70405101*	False Front	C, G, H, K, M, S and U models; 76 inches
	70405002	False Front	72 inches; Stainless steel; Models through 3/31/15
	70405004	False Front	72 inches; Stainless steel; Models starting 4/1/15
	70405102	False Front	76 inches; Stainless steel; Models through 3/31/15
	70405104	False Front	76 inches; Stainless steel; Models starting 4/1/15
2	70376001*	Control Panel	M and S models; U models through 8/17/14
	70376002	Control Panel	M and S models through 3/31/15; U models through 8/17/14; Stainless steel
	70376008	Control Panel	M and S models starting 4/1/15; Stainless steel
	70417109LG	Control Panel	Light gray; U models
	70417110	Control Panel	U models; Models starting 8/18/14 through 3/31/15; Stainless steel
	70417114	Control Panel	U models; Models starting 4/1/15; Stainless steel
	70417111*	Control Panel	U models; Models starting 8/18/14
	70376003*	Control Panel	H models
	70376004	Control Panel	H models through 3/31/15; Stainless steel
	70376009	Control Panel	H models starting 4/1/15; Stainless steel
	70417101*	Control Panel	C models; I models through 7/31/11; QT control suffix
	70417102	Control Panel	C models; I models through 7/31/11; QT and SD control suffixes; Stainless steel
	70417103*	Control Panel	C models; I models through 7/31/11; DO control suffix
	70417104	Control Panel	C models; I models through 7/31/11; DO, DV and DX control suffixes; Stainless steel
	70417107B	Control Panel	D and I models; Models starting 8/1/11 through 7/8/12
	70417108B	Control Panel	D and I models; Models starting 7/9/12
	70417105*	Control Panel	K models
	70417106	Control Panel	K models through 3/31/15; Stainless steel
	70417113	Control Panel	K models starting 4/1/15; Stainless steel
	70376007DG	Control Panel	Dark gray; L and P models

* Add Letter To Designate Color. Q - Bisque W - White

Front Panel Assemblies



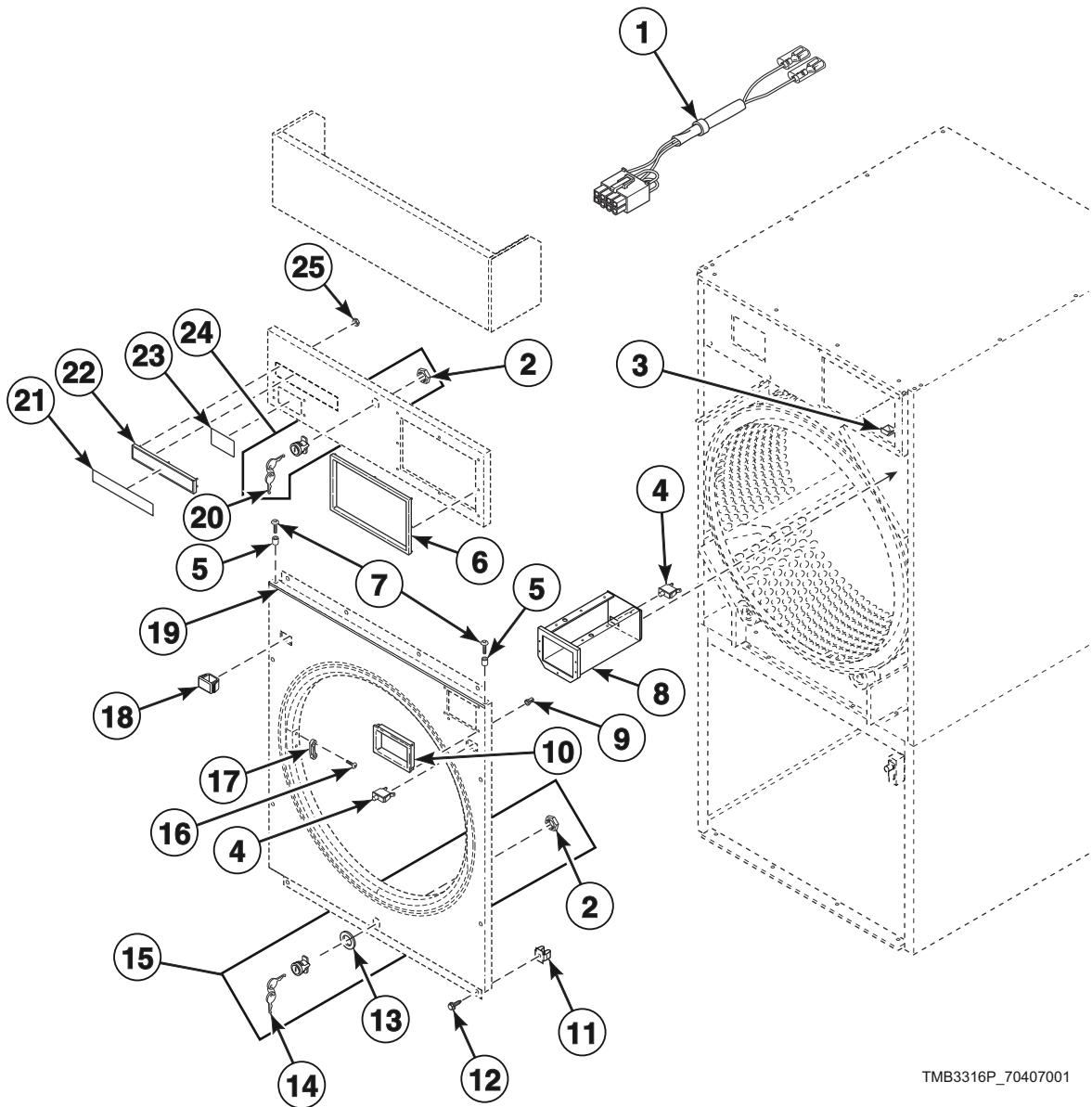
TMB3315PA_70407001

Front Panel Assemblies

REF	PART NO.	DESCRIPTION	COMMENTS
1	70413001*	Front Panel Assembly	H, K, M and S models; Coin
	70413002	Front Panel Assembly	H, K, M and S models through 3/31/15; Coin; Stainless steel
	70413007	Front Panel Assembly	H, K, M and S models starting 4/1/15; Coin; Stainless steel
	70413003*P	Front Panel Assembly	S models; Central pay
	70413004	Front Panel Assembly	S models through 3/31/15; Central pay; Stainless steel
	70413008	Front Panel Assembly	S models starting 4/1/15; Central pay; Stainless steel
	70377915B	Front Panel	Black; I models; Coin
	70377916B	Front Panel	Black; I models; Card
	70377915DG	Front Panel	Dark gray; L and P models; Coin
	70377916DG	Front Panel	Dark gray; L and P models; Card and central pay
	70521501DG	Front Panel	Dark gray; Non-CE L and P models; OPL
	70521701DG	Front Panel	Dark gray; CE L and P models; OPL
	70413005*	Front Panel Assembly	All models except L and P models; OPL
	70413006P	Front Panel Assembly	All models except L and P models through 3/31/15; OPL; Stainless steel
	70413009	Front Panel Assembly	All models except L and P models starting 4/1/15; OPL; Stainless steel
	70521601LG	Front Panel	Light gray; Non-CE U models; Models starting 8/18/14; OPL
	70521801LG	Front Panel	Light gray; CE U models; Models starting 8/18/14; OPL
2	44108201	Label	C, D, H, I, M, S and U models
	44128901	Fire Suppression System Label	G and K models
	44190901	Label	L and P models
3	70173402	Front Cylinder Seal	
4	M410892	Warning Label	

* Add Letter To Designate Color. Q - Bisque W - White

Cabinet Front Components

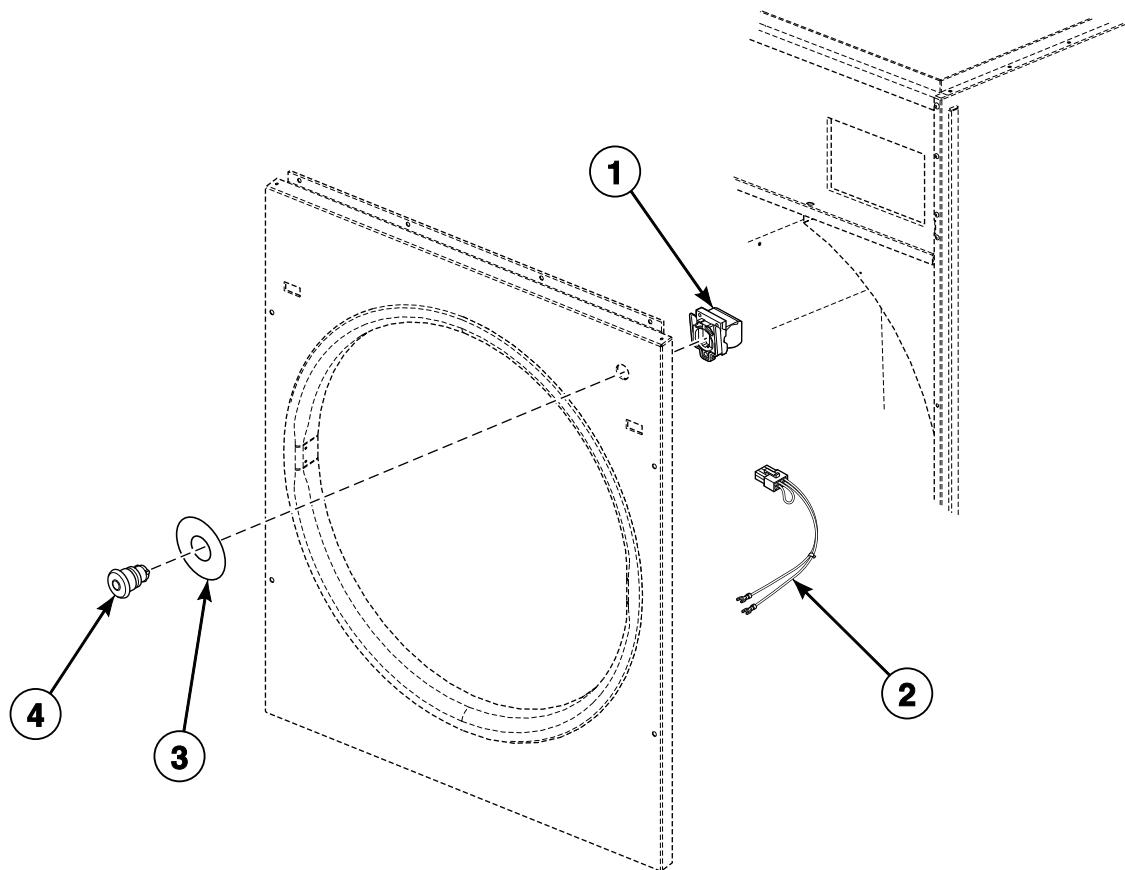


TMB3316P_70407001

Cabinet Front Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70364104P	Coin Vault Switch Harness	
2	44088801	Nut	
3	70296401	Coin Chute Assembly	
4	70413301	Pushbutton Switch	
5	56079	Panel Locator	9 required
6	44016401	Control Trim	K, M, P and S models; U models through 8/17/14; Black
	44016301	Control Trim	H models; Gray
7	39733	Screw	
8	70180101	Coin Vault Assembly	
	F160673	Coin Box	Optional equipment; Includes lock and key
9	M400972	Shadow Box Clip	
10	70117502	Coin Vault Trim	Black
	70117501	Coin Vault Trim	Gray
11	70030501	Expansion Clip	8 required
12	430497	Screw	
13	70342401	Lock Shim	
14	70155602	Key	RL002
15	44089302P	Lock, Key and Nut Kit	RL002
16	44166601	Pop Rivet	
17	M401223	Door Latch	
18	44057801W	Switch Hole Plug	White
	44057801Q	Switch Hole Plug	Bisque
	44057801B	Switch Hole Plug	Black
	44057801G	Switch Hole Plug	Gray; U models starting 8/18/14; P models starting 10/24/14; L models starting 1/28/15
19	70399406	Access Panel Trim	K models; OPL
	70399408	Access Panel Trim	K models; Coin
20	70155601	Key	RL001
21	70115601	Nameplate Overlay	S models
	70460801	Nameplate Overlay	U models; Models through 8/17/14
	F8443102	Nameplate	U models; Models starting 8/18/14
	44046801	Nameplate	D and I models; Models through 7/9/12
	B12389801	Nameplate	D and I models; Models starting 7/10/12
	44062901	Nameplate	C models
	70509601	Nameplate	P models
	70522001	Nameplate	L models
	44144401	Nameplate Overlay	K models; Coin
	44147101	Nameplate Overlay	K models; OPL
	70411401	Nameplate Overlay	G models; Coin
	70410201	Nameplate Overlay	G models; OPL
22	70117401	Nameplate Bezel	L, P and S models
23	44129907	Nameplate	C models
24	44089301P	Lock, Key and Nut Kit	RL001
25	M400977	Nut	P and S models 6 required; U models starting 8/18/14 5 required

Emergency Stop Button for CE Models

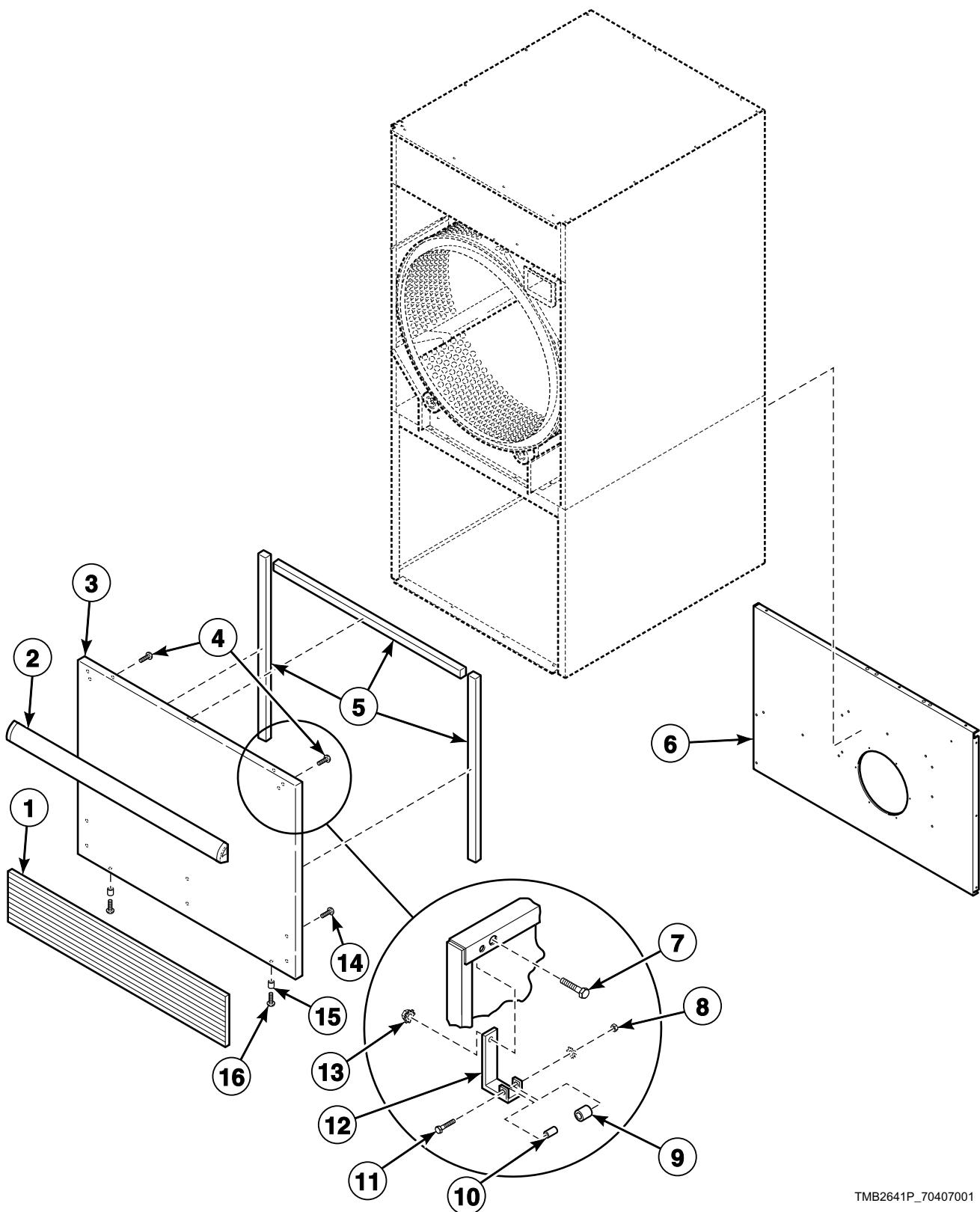


TMB2375P_70407001

Emergency Stop Button for CE Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	44018701	Contact Block	Includes base; Models through 9/30/07
	F200233401P	Contact Block Switch	Models starting 10/1/07 through 8/17/14; Includes mounting base
	F8069501	Contact Switch	Models starting 8/18/14
	F8538101	Contact Base	Models starting 8/18/14
2	70364105P	Emergency Stop Contact Harness	1 contact
	70364106P	Emergency Stop Harness	2 contacts
3	M412235	Emergency Stop Label	
4	44018801	Pushbutton	Models through 9/30/07
	F200233500	Emergency Stop Pushbutton	Models starting 10/1/07

Lower Cabinet Components



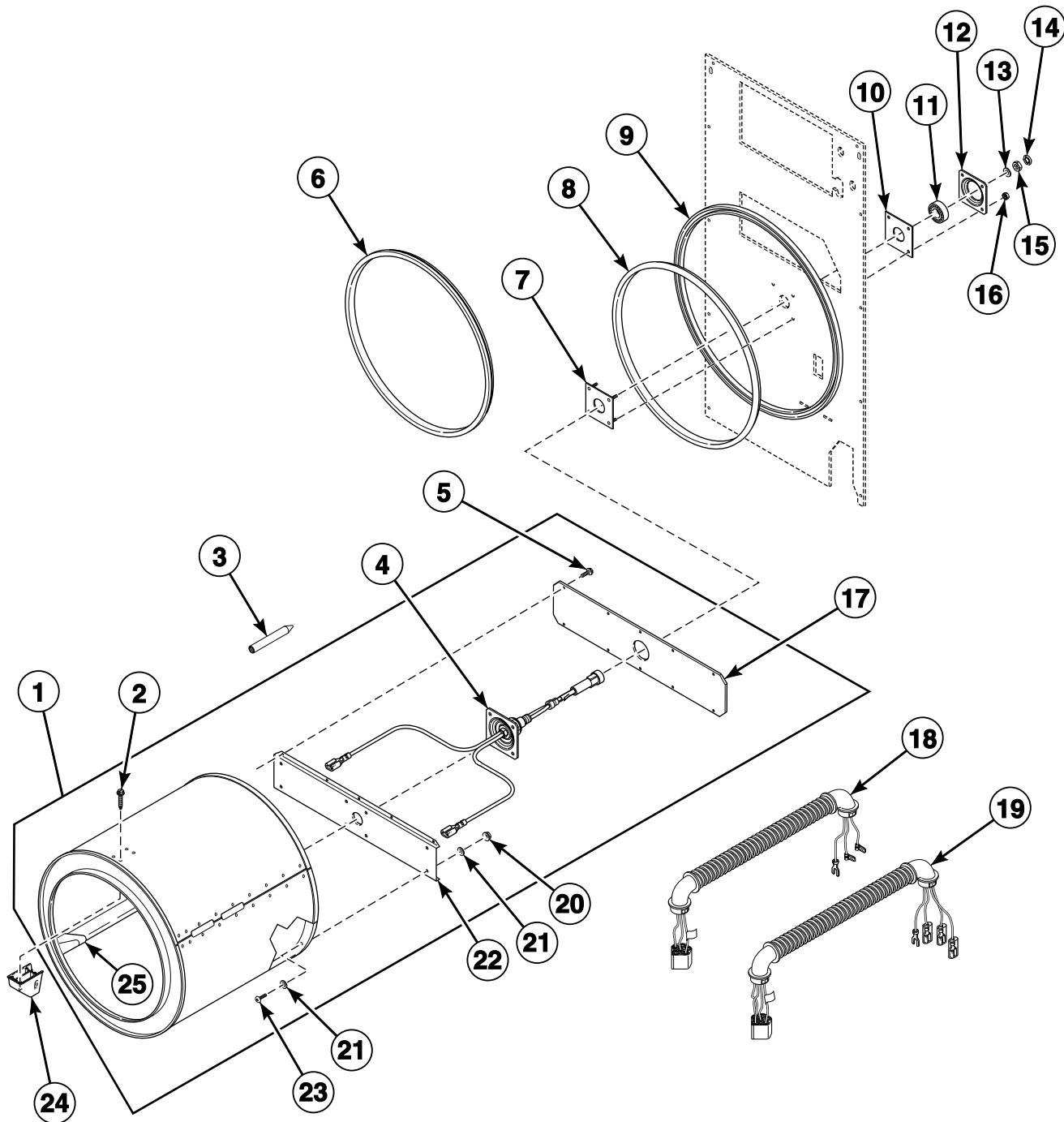
TMB2641P_70407001

Lower Cabinet Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70117614	Kickplate	H and U models; Dark gray
	70117613	Kickplate	All models except H models; Black
2	70154411	Handle and Caps Assembly	C, D, I, M, S and U models; Black
	70154412	Handle and Caps Assembly	H and U models; Dark gray
	70407206	Handle Bumper	G and K models
	70407209	Handle Bumper	L and P models
3	70375704DG	Lint Panel	Dark gray; L and P models; No kickplate
	70375705	Lint Panel	L and P models through 3/31/15; Stainless steel; No kickplate
	70375707	Lint Panel	L and P models starting 4/1/15; Stainless steel; No kickplate
	70375703LG	Lint Panel	Light gray; U models
	70375703B	Lint Panel	Black; I models
	70375701*	Lint Panel	All models except I, L and P models
	70375702	Lint Panel	All models except I, L and P models through 3/31/15; Stainless steel
	70375706	Lint Panel	All models except I, L and P models starting 4/1/15; Stainless steel
	430757	Screw	For attaching handle; 6 required
5	70289101P	Lint Panel Gasket	Sold per foot
6	70376601	Rear Lint Panel	
7	70132301	Screw	Attaching roller catch
8	23951	Nut	
9	70297601	Roller Catch Wheel	
10	70030201	Roller Catch Spacer	
11	70072801	Screw	
12	70030301	Roller Catch Arm	
13	51236	Nut	Attaching roller catch
14	70126401	Pop Rivet	For attaching kickplate; Dark gray; 6 required
	70126301	Pop Rivet	For attaching kickplate; Black; 6 required
15	56079	Panel Locator	
16	39733	Screw	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Cylinder Components

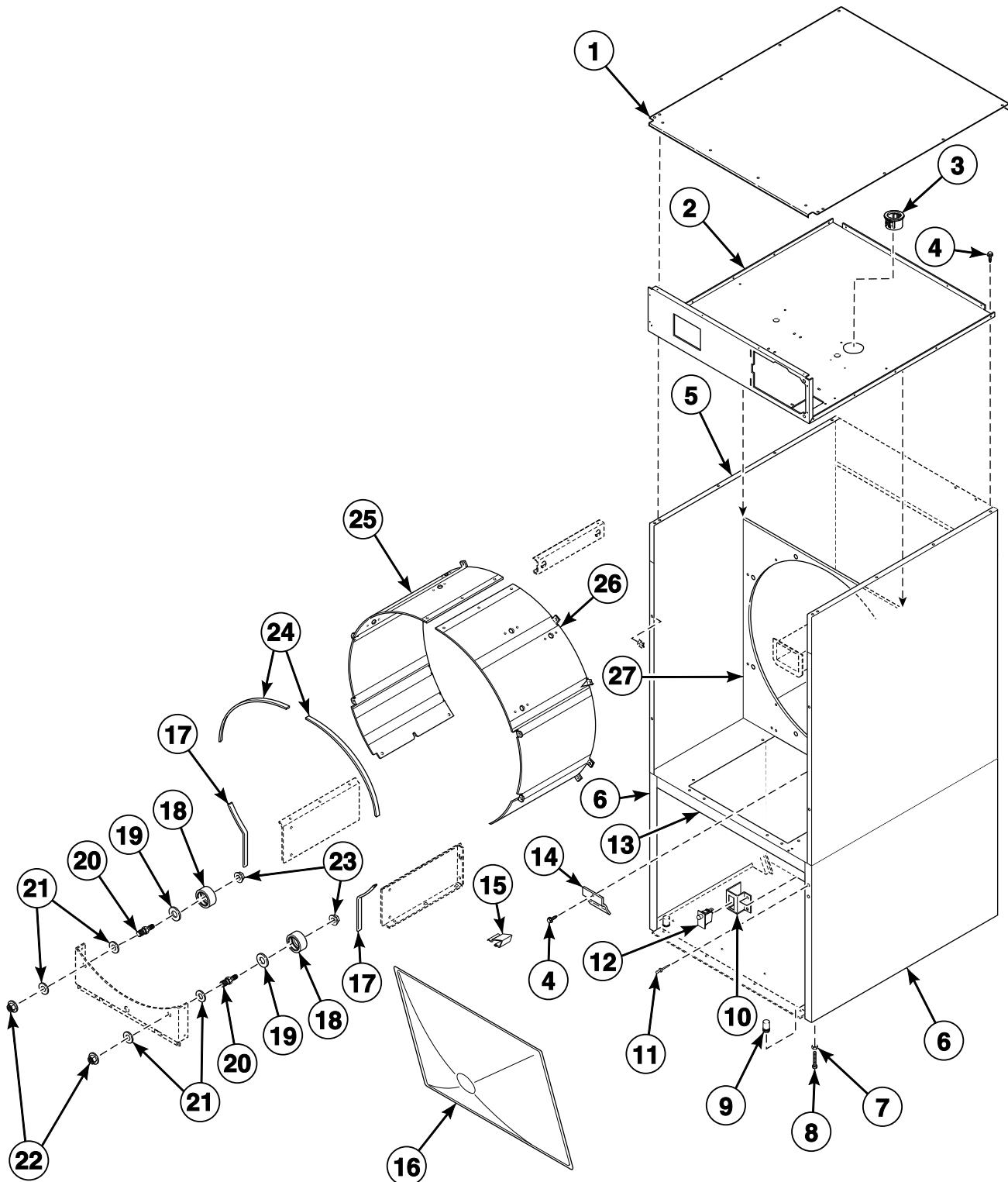


TMB3162P_70407001

Cylinder Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70343101P	Drywall Screw Magnet Kit	
1	70408803	Cylinder Assembly	G and K models; Non-moisture sensing
	70444103	Cylinder and Trunnion Assembly	G and K models; Moisture sensing
	70408801P	Cylinder Assembly	All other models; Galvanized; Non-moisture sensing
	70444101	Cylinder and Trunnion Assembly	All other models; Galvanized; Moisture sensing
	70408802P	Cylinder Assembly	All other models; Stainless steel; Non-moisture sensing
	70444102	Cylinder and Trunnion Assembly	All other models; Stainless steel; Moisture sensing
2	62588	Screw	16 required
3	263P4	Cylinder Guide Tool	
4	M4963P3	Trunnion and Seal Kit	Includes item 8; Also order 511637 Adhesive; Non-moisture sensing
	70454601	Trunnion and Wire Assembly	Moisture sensing; Includes 70244702 Trunnion Assembly
5	430497	Screw	10 required
6	70066005	Center Cylinder Seal	
7	430352	Cylinder Bearing Stud Plate Assembly	
8	70013704P	Rear Cylinder Seal	Use with 511637 Adhesive
9	70506403	Rear Cylinder Seal Support	
10	70355001	Rear Bearing Shim	
11	70448701	Support Bearing	
12	70013901	Rear Cylinder Bearing Housing	
13	M400991	Washer	
14	M400034	Nut	
15	M400022	Nut	
16	M412986	Nut	4 required
17	70305301	Rear Cylinder Channel Plate	
18	70401001	Cylinder Motor Harness Assembly	Models through 2/28/10; 1 Phase; 3 Phase electric models with 240 Volt and below
	70439701	Cylinder Motor Harness Assembly	Models starting 3/1/10; 1 Phase; 3 Phase electric models with 240 Volt and below
19	70401101	Cylinder Motor Harness Assembly	Models through 2/28/10; 3 Phase models except electric models with 240 Volt and below
	70440101	Cylinder Motor Harness Assembly	Models starting 3/1/10; 3 Phase models except electric models with 240 Volt and below
	70465801	Cylinder Motor Harness Assembly	Reversing models
20	44087201	Nut	8 required
21	70411301	Washer	8 required
22	70305201	Rear Cylinder Channel	Non-moisture sensing
	70305202	Rear Cylinder Channel	Moisture sensing
23	70391101	Screw	8 required
24	70070101	End Cap	Non-moisture sensing
	70070102	End Cap	Moisture sensing
25	70433004	Cylinder Rib Assembly	Moisture sensing

Cabinet Components



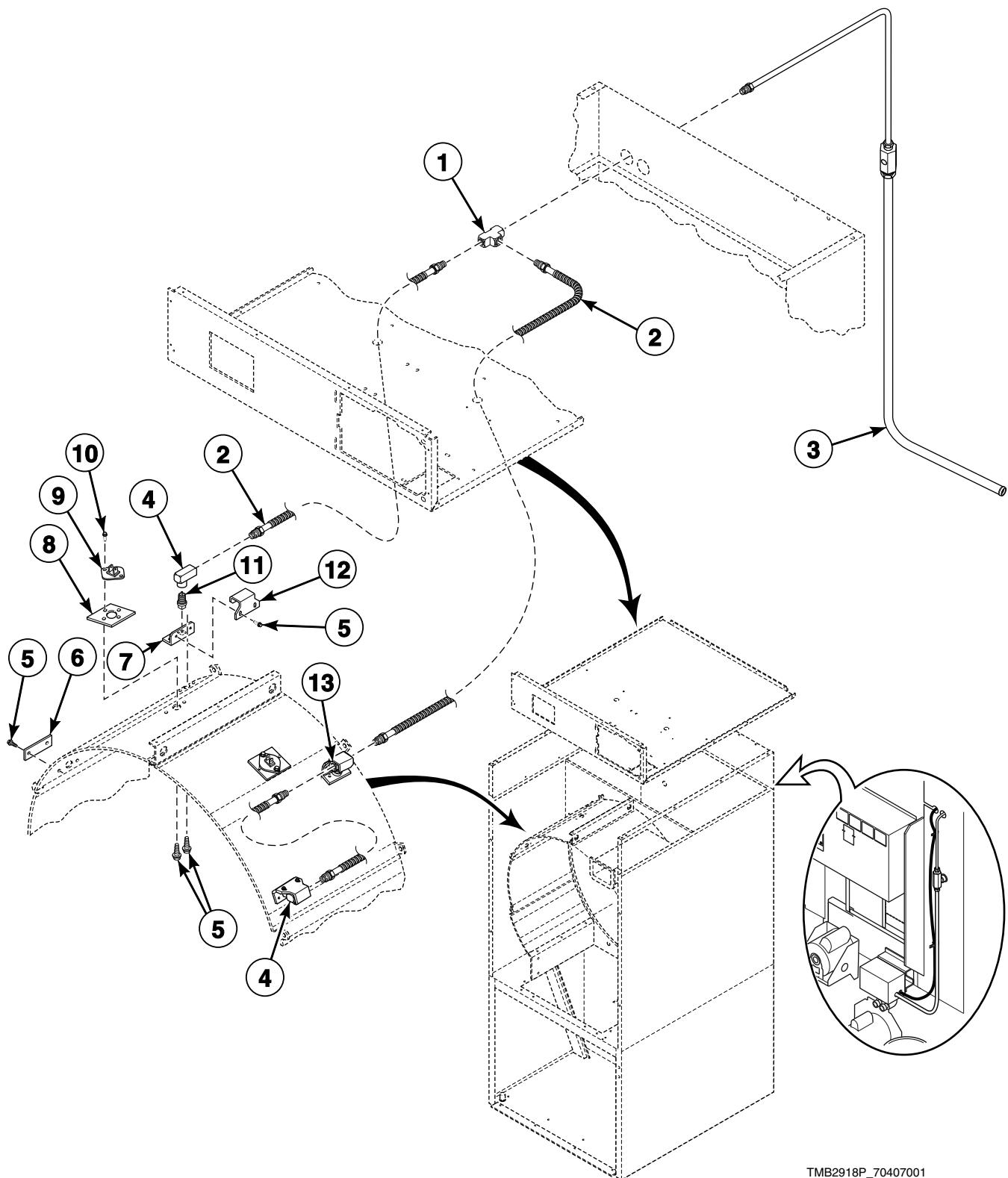
TMB3293P_70407001

Cabinet Components

REF	PART NO.	DESCRIPTION	COMMENTS
	M4379P4	Tumbler Dolly Kit	
	298P4P	Spray Paint	White
	297P4	Spray Paint	Almond
	286P4	Spray Paint	Blue
	122P4P	Porcelain Touch-Up Paint	White
	215P4P	Porcelain Touch-Up Paint	Almond
	370P4P	Porcelain Touch-Up Paint	Bisque
1	70375501	Top Panel	
2	70376901	Top Pan	
3	70346501	Bushing	
4	430497	Screw	
5	70378701DG	Side Panel	Dark gray; P models; Upper
	70378701LG	Side Panel	Light gray; U models; Upper
	70378701*P	Side Panel	All models except P models; Upper
6	70378801DG	Side Panel	Dark gray; P models; Lower
	70378801LG	Side Panel	Light gray; U models; Lower
	70378801*P	Side Panel	All models except P models; Lower
7	21899	Nut	
8	34319	Leveling Leg	
9	70063201	Hole Plug	
10	70277301	Lint Panel Switch Bracket	
11	70058501	Pop Rivet	16 required; Upper side panel
12	70413401	Switch Assembly	
13	70376701	Center Pan	
14	35358	Hold-Down Clip	
15	35865	Hold-Down Clip	2 required
16	44063601	Lint Screen	
17	70015711	Sheet Metal Edge Gasket	Lower
18	70298701P	Roller Bearing Assembly	
19	70443601	Roller Seal	Models starting 3/1/10
20	70249501	Roller Shaft	
21	70261401	Washer	
22	M404993	Nut	
23	430576	Nut	
24	70015712	Sheet Metal Edge Gasket	Upper
25	70427502	Cylinder Shroud	Left
26	70427501	Cylinder Shroud	Right
27	70376801	Center Partition	

* Add Letter To Designate Color. Q - Bisque W - White

Fire Suppression System Components

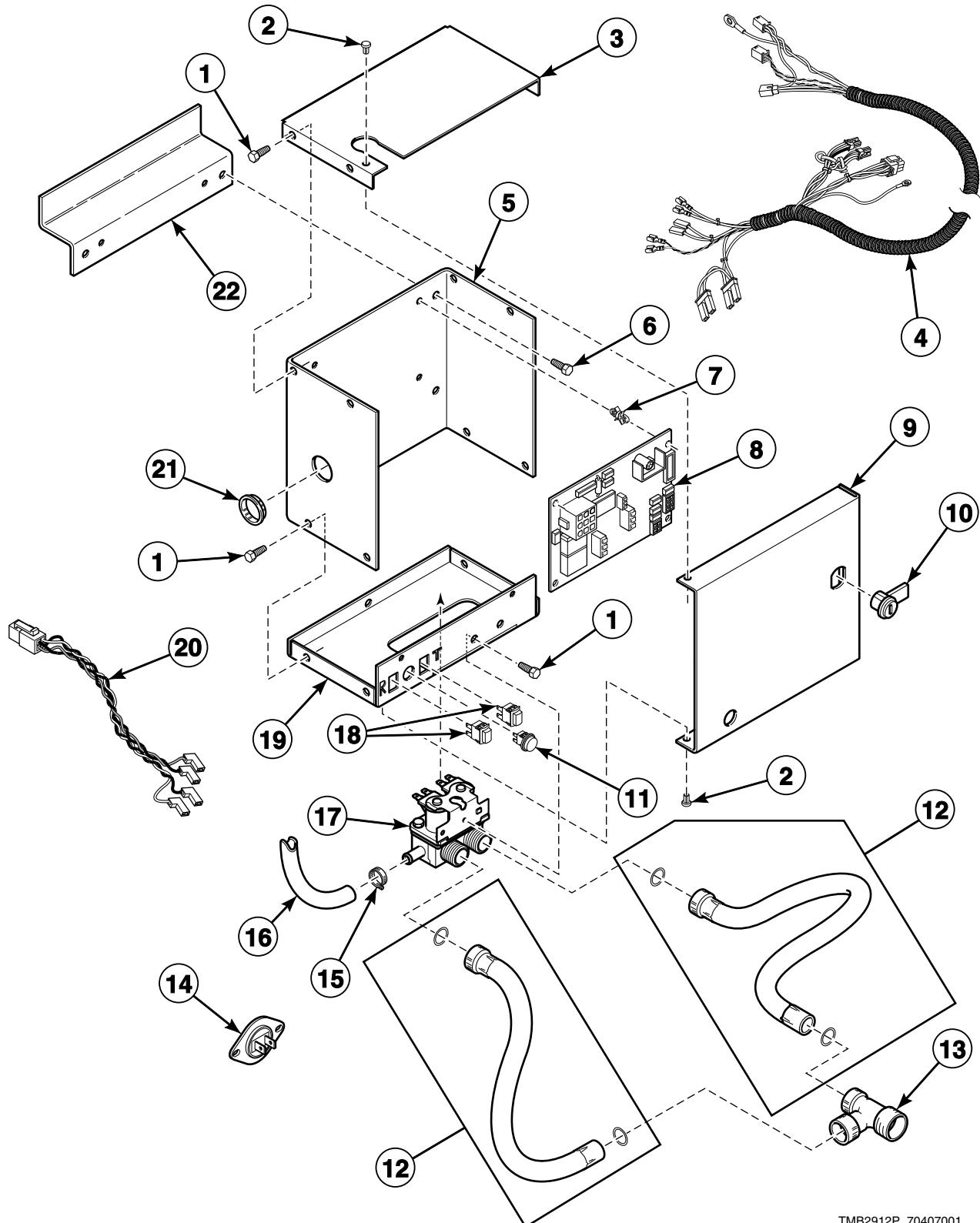


TMB2918P_70407001

Fire Suppression System Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70427901	Union Tee	2 required
2	70427701	Spray Nozzle Hose	3 required
3	70427601	Tube Assembly	
4	70428101	Elbow	2 required
5	430497	Screw	20 required
6	70429301	Nozzle Hole Cover	
7	70424201	Nozzle Bracket	3 required
8	70424401	Thermistor Plate	2 required
9	44064701	Thermistor	2 required
10	51780	Screw	4 required
11	70427801	Spray Nozzle	3 required
12	70428601	Nozzle Bracket	3 required
13	70428201	Tee	

Fire Suppression System Control Box

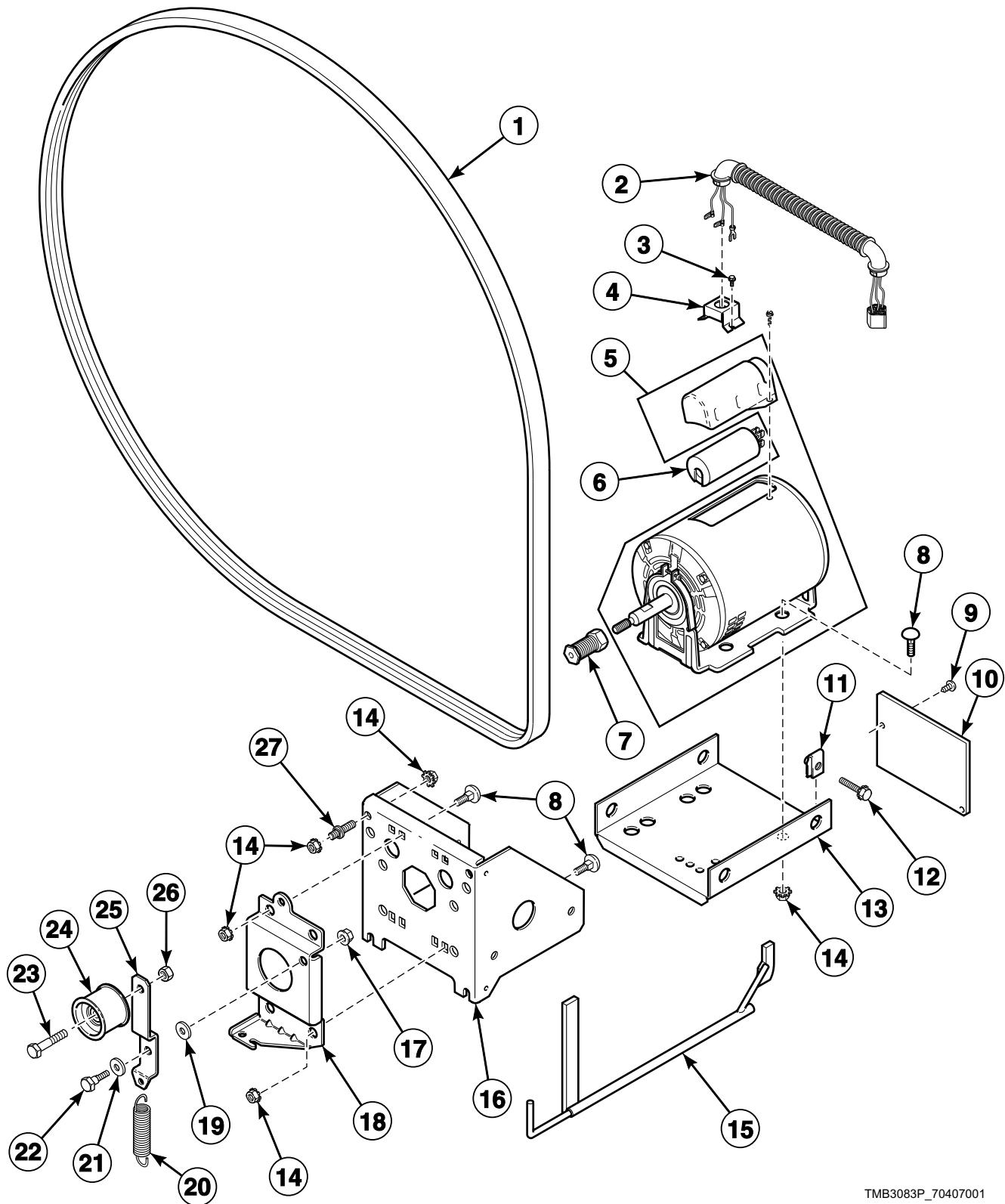


TMB2912P_70407001

Fire Suppression System Control Box

REF	PART NO.	DESCRIPTION	COMMENTS
1	430497	Screw	
2	M400713	Drive Rivet	
3	44065401	Control Box Top	
4	70426501P	Control Harness	
5	44065101	Control Box Housing	
6	51780	Screw	
7	501523	Circuit Board Support	4 required
8	44063801P	Control	
9	44065201	Control Box Cover	
10	44089301P	Lock, Key and Nut Kit	RL001 key code; Optional if same key is to be used for control lock
11	801432	Light	
12	F200116	Water Hose	2 required; Non-CE and non-Australian models
	38349P	Fill Hose Kit	CE and Australian models
13	44069101	Hose Fitting	Non-CE and non-Australian models
14	44064701	Thermistor	2 required
15	36801	Hose Clamp	
16	44073304	Hose	14 inches; Outlet hose
17	36958P	Mixing Valve	
18	801434W	Push-to-Start Switch	2 required
19	44065301	Control Box Base	
20	70426601P	Sensor Harness	
21	70178701	Snap Bushing	
22	44065901	Bracket	

Drive Motor Components for Nonreversing Models

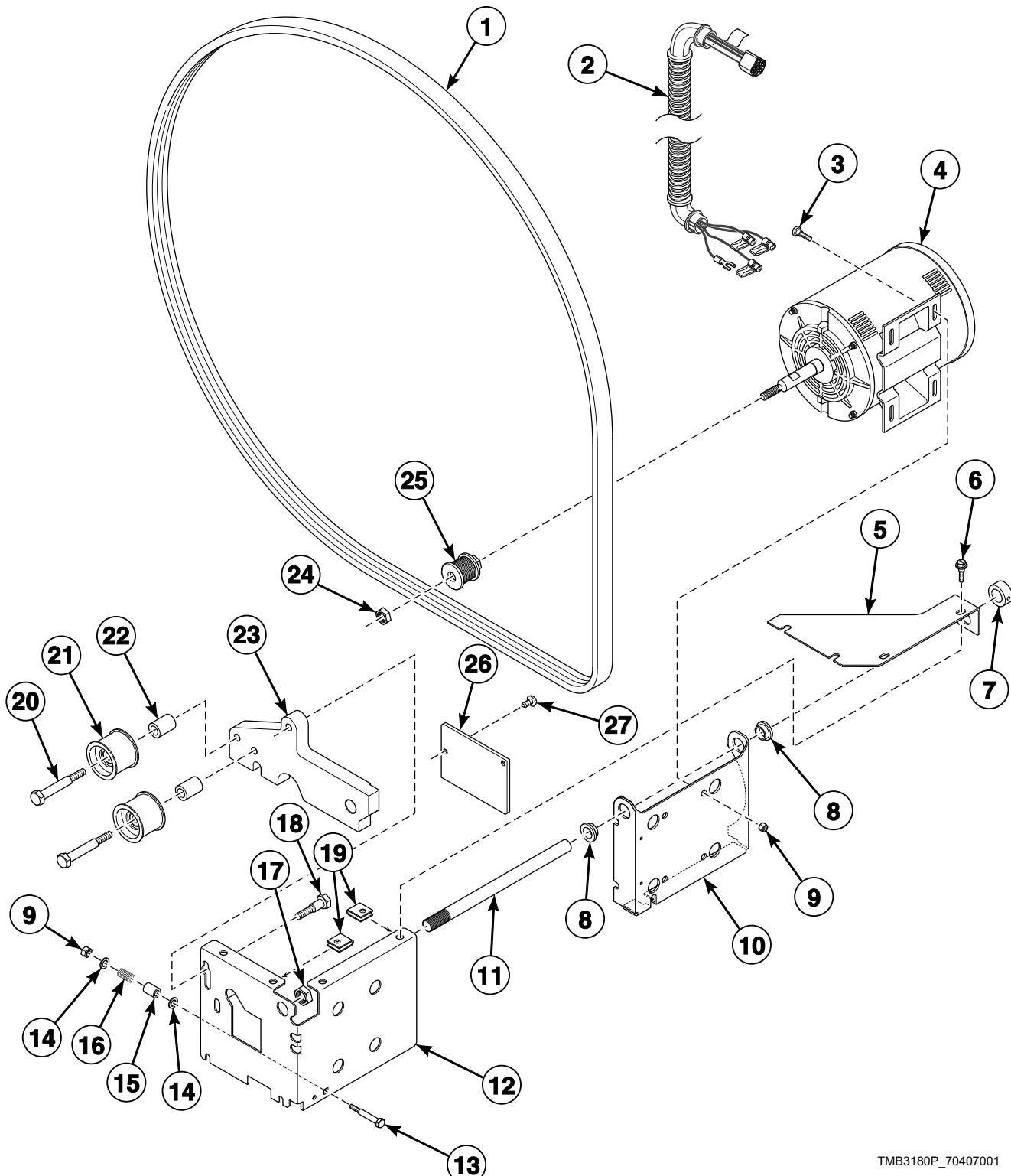


TMB3083P_70407001

Drive Motor Components for Nonreversing Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70276204P	Belt	115.75 inches
2	70401001	Cylinder Motor Harness Assembly	Models through 2/28/10; 1 Phase; 3 Phase electric with 240 Volt and below
	70401101	Cylinder Motor Harness Assembly	Models through 2/28/10; 3 Phase except electric with 240 Volt and below
	70439701	Cylinder Motor Harness Assembly	Models starting 3/1/10; 1 Phase; 3 Phase electric with 240 Volt and below
	70440101	Cylinder Motor Harness Assembly	Models starting 3/1/10; 3 Phase except electric with 240 Volt and below
3	23222	Screw	2 required
4	70321701	Motor Conduit Mounting Bracket	
5	70401501	Drive Motor	100 or 200 Volt/50 Hertz/1 Phase; No capacitor
	70392901P	Drive Motor	100 or 200-220, 120 or 208-240 Volt/60 Hertz/1 Phase; Electric; 208 or 240 Volt/60 Hertz/1 Phase, 200-208 or 240 Volt/60 Hertz/3 Phase
	70401601	Drive Motor	230 or 230-240 Volt/50 Hertz/1 Phase; No capacitor
	70401701	Drive Motor	380 Volt/50 Hertz/3 Phase; No capacitor
	70401801	Drive Motor	400-415 Volt/50 Hertz/3 Phase; No capacitor
	70298401P	Drive Motor	200-208 or 240 Volt/60 Hertz/3 Phase; No capacitor
6	70413101	Motor Capacitor	Start; For 70392901 Drive Motor on 20 Amp
	70413201	Motor Capacitor	Run; For 70392901 Drive Motor on 20 Amp
7	70284208	Motor Pulley	60 Hertz
	70284204	Motor Pulley	50 Hertz
8	70062401	Bolt	
9	430497	Screw	
10	70202501	Drive Access Cover	
11	27222	Nut	4 required
12	M412985	Screw	
13	70127301	Motor Mount Bracket	
14	M412986	Nut	
15	M4853P3	Belt Tension Tool Kit	
16	70261701	Motor Channel	
17	29796	Nut	
18	70443301	Idler Bracket	
19	70270301	Washer	
20	70045301	Drum Idler Spring	With silencer
21	70265901	Washer	
22	M400056	Screw	
23	430648	Screw	
24	70050401P	Idler Wheel Assembly	
25	70259901	Cylinder Idler Arm	
26	56156	Nut	
27	70334701	Double Ended Stud	

Drive Motor Components for Reversing Models

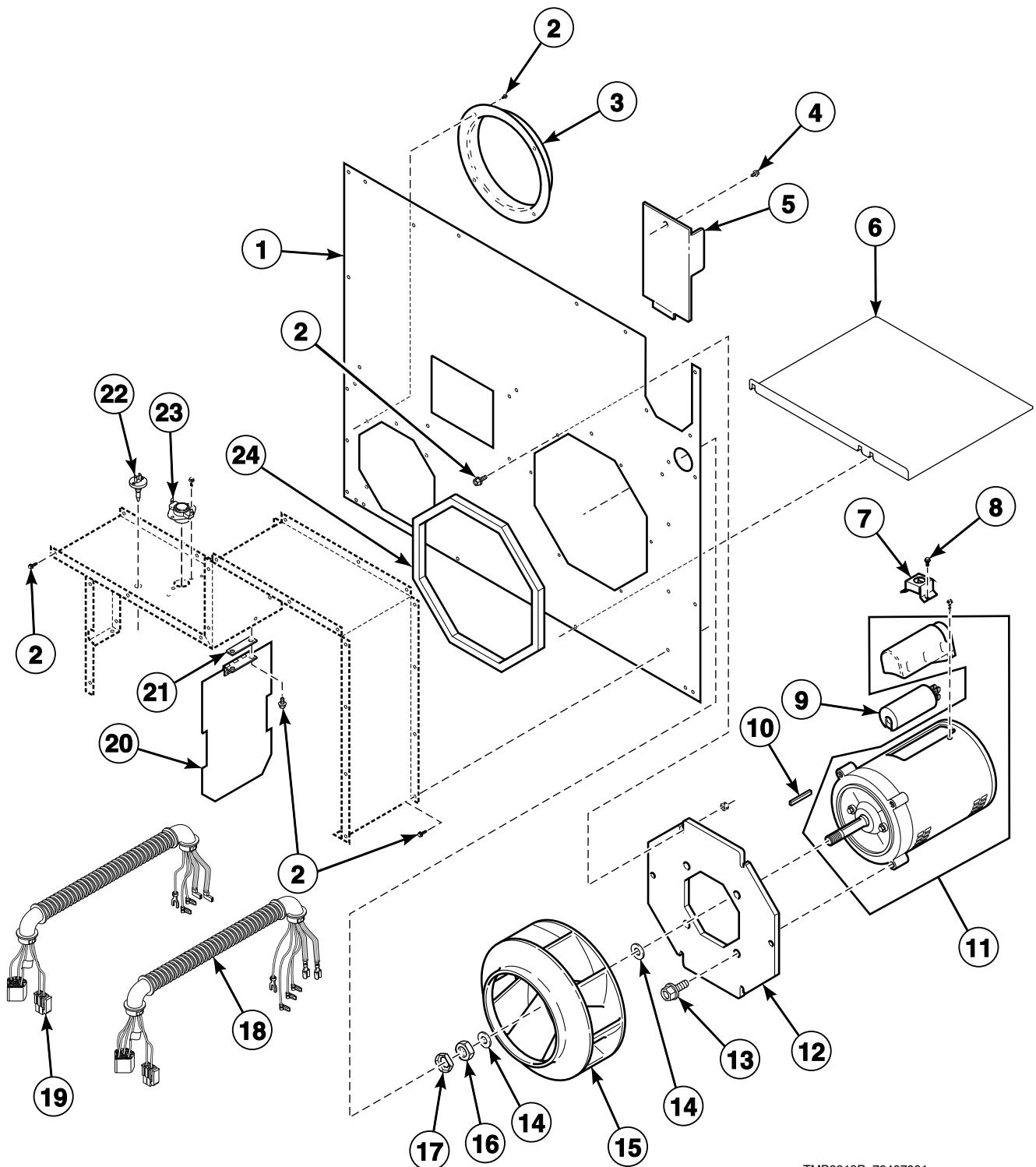


TMB3180P_70407001

Drive Motor Components for Reversing Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70276204P	Belt	
2	70465801	Cylinder Motor Harness Assembly	
3	70062401	Bolt	4 required
4	70459001P	Drive Motor	200-208 or 240 Volt/60 Hertz/3 Phase, 380 or 400-415 Volt/50 Hertz/3 Phase
5	70464201	Motor Plate Cover	2 required
6	M400057	Screw	8 required
7	70467001	Shaft Collar	
8	44239501	Bushing	2 required
9	M412986	Nut	
10	44261401	Drive Motor Plate	
11	70464401	Support Rod	
12	70464101	Motor Bracket	
13	70467501	Bolt	
14	M405535	Washer	2 required
15	70471701	Spacer	
16	70467601	Compression Spring	
17	F431025	Nut	
18	M400043	Screw	4 required
19	27222	Nut	4 required
20	F8368701	Screw	2 required
21	70050401P	Idler Wheel Assembly	2 required
22	70464601	Idler Spacer	2 required
23	70464501	Idler Holder	
24	70466601	Nut	
25	70457401	Motor Pulley	60 Hertz
26	70466001	Belt Access Cover	
27	430497	Screw	

Blower Components



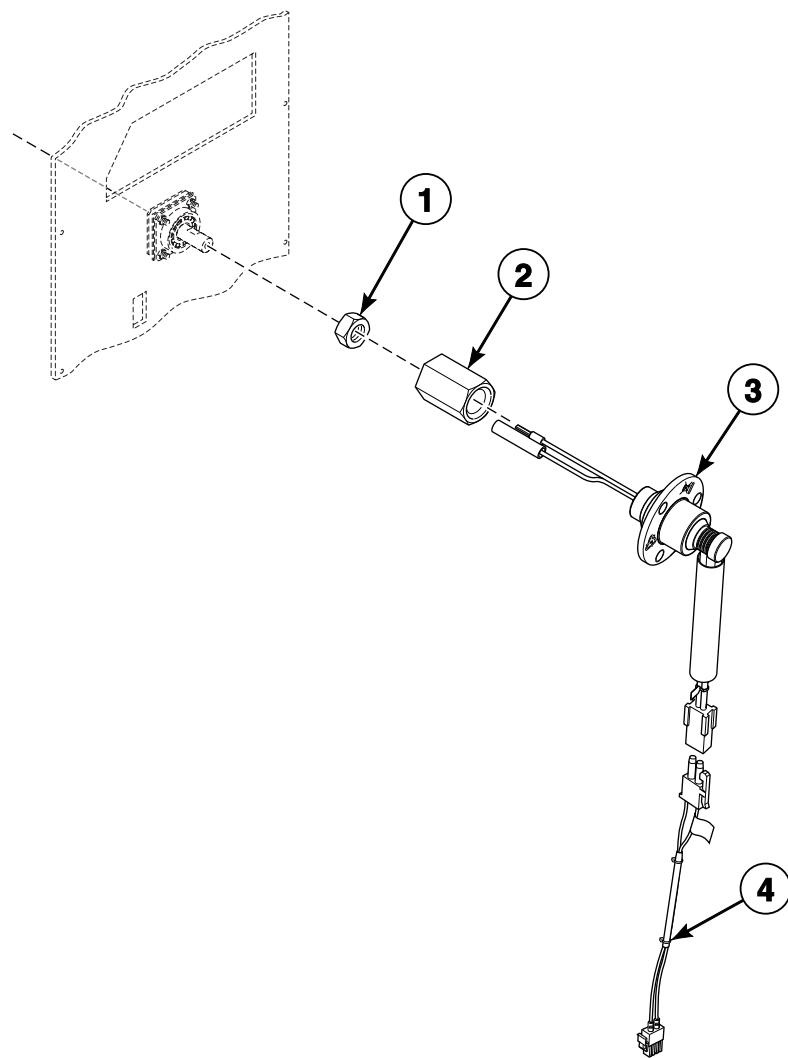
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Blower Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70377201	Lower Rear Panel	
2	430497	Screw	
3	70015601	Exhaust Thimble	8 inches
4	M411072	Screw	
5	70196301	Drive Access Cover	
6	70427001	Motor Drip Pan	
7	70321701	Motor Conduit Mounting Bracket	
8	23222	Screw	2 required
9	70413102	Motor Capacitor	Start; For 70297901P Blower Motor and 70401401 Blower Motor
	70413202	Motor Capacitor	Run; For 70297901P Blower Motor and 70401401 Blower Motor
10	70144101	Key	
11	70297901P	Blower Motor	100 or 200-220, 120 or 208-240 Volt/60 Hertz/1 Phase; Electric; 208 or 240 Volt/60 Hertz/1 Phase
	70401401	Blower Motor	100 or 200, 230, 230-240 Volt/50 Hertz/1 Phase
	70342601P	Blower Motor	200-208 or 240 Volt/60 Hertz/3 Phase, 380 or 400-415 Volt/50 Hertz/3 Phase
12	70380801	Blower Motor Mounting Plate	
13	70126101	Screw	
14	M400991	Washer	
15	70302201P	Blower Assembly	
16	M400022	Nut	
17	M400034	Nut	
18	70401301	Fan Motor Harness Assembly	Models through 2/28/10; 3 Phase except electric with 240 Volt and below
	70440201	Fan Motor Harness Assembly	Models starting 3/1/10; 3 Phase except electric with 240 Volt and below
19	70401201	Fan Motor Harness Assembly	Models through 2/28/10; 1 Phase; 3 Phase electric with 240 Volt and below
	70439801	Fan Motor Harness Assembly	Models starting 3/1/10; 1 Phase; 3 Phase electric with 240 Volt and below
20	70209501	Damper and Hinge Exhaust Assembly	
21	N/A	Damper Spacer	
22	M414704	Thermistor	
23	M411307	Limit Thermostat	
24	70392701P	Gasket	For blower housing opening

N/A = Part no longer available

Moisture Sensing Components

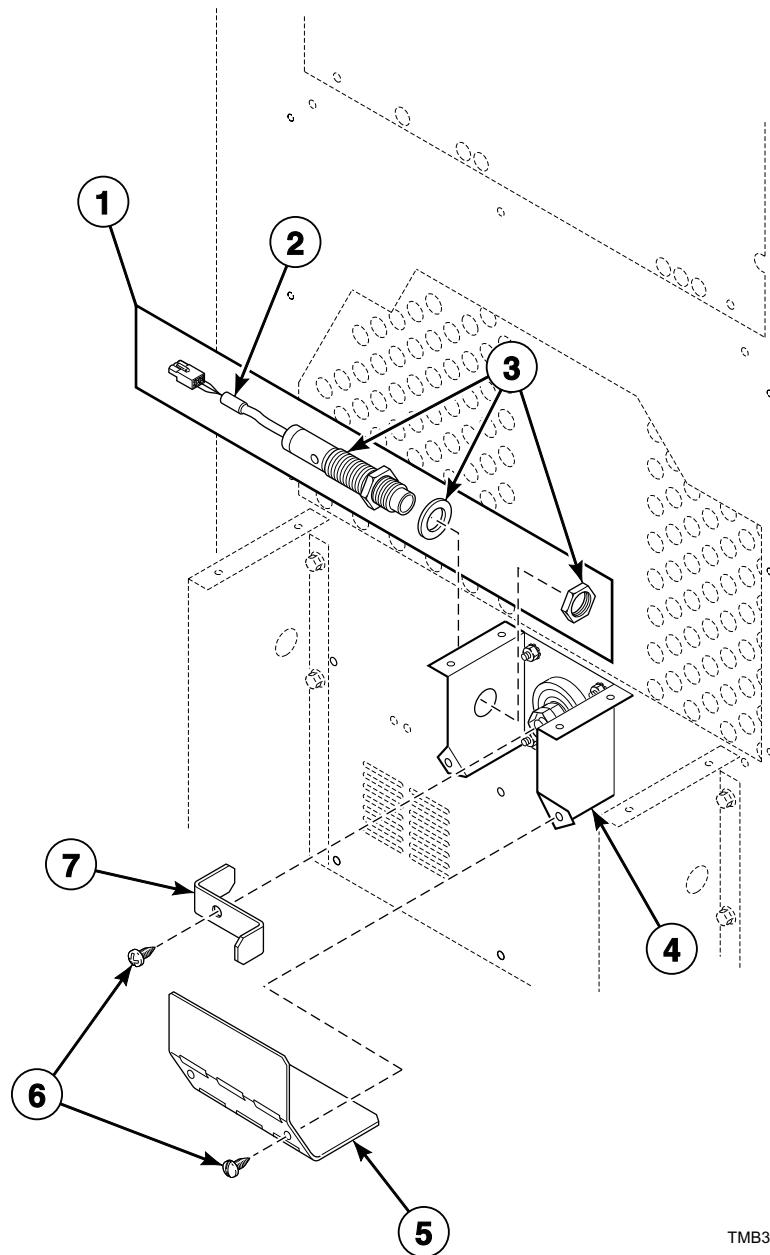


TMB3147P_70407001

Moisture Sensing Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70468901	Moisture Sensor Test Wires	Use to troubleshoot the moisture sensor circuit
1	M400035	Nut	
2	44224401	Slip Ring Holder	
3	44222701	Slip Ring Assembly	
4	70448901	Moisture Sensor Harness Assembly	

Rotation Sensor

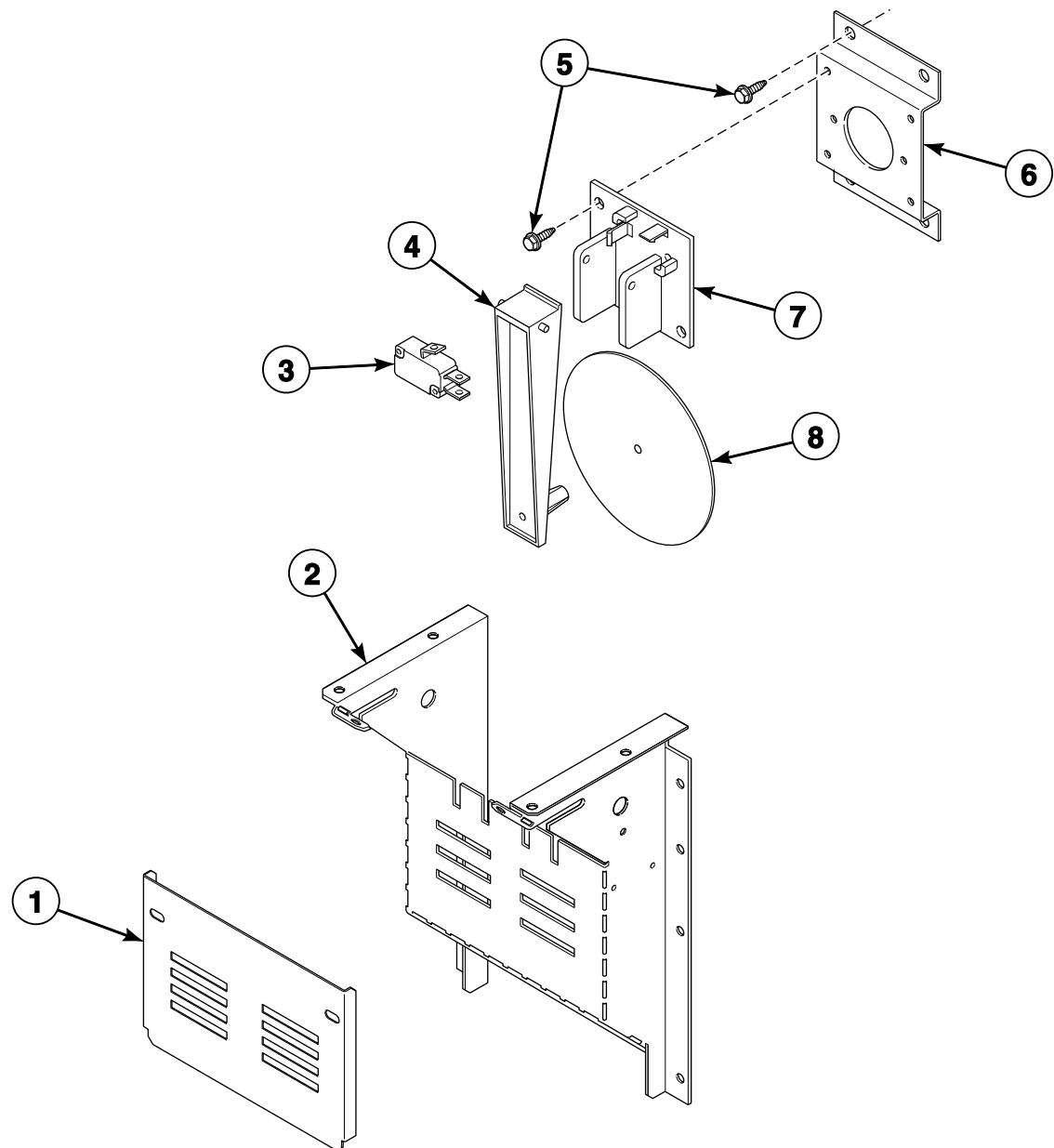


TMB3172P_70407001

Rotation Sensor

REF	PART NO.	DESCRIPTION	COMMENTS
1	7009P	Rotation Sensor Kit	Includes items 2, 3 and 7; 3B, 3K, 3L, 3O, 3V, 3W, 3X, DO, DV, DX and R3 control suffixes
2	70476101	Rotation Sensor Harness	3B, 3K, 3L, 3O, 3V, 3W, 3X, DO, DV, DX and R3 control suffixes
	F8066401	Rotation Sensor Harness	EO, RE, RU and UO control suffixes
3	F8066201	Rotation Sensor	
4	70021401	Bearing Housing Bracket	
5	44044301	Rotation Sensor Cover	
6	70153301	Screw	
7	44044401	Rotation Sensor Bracket	

Airflow Switch

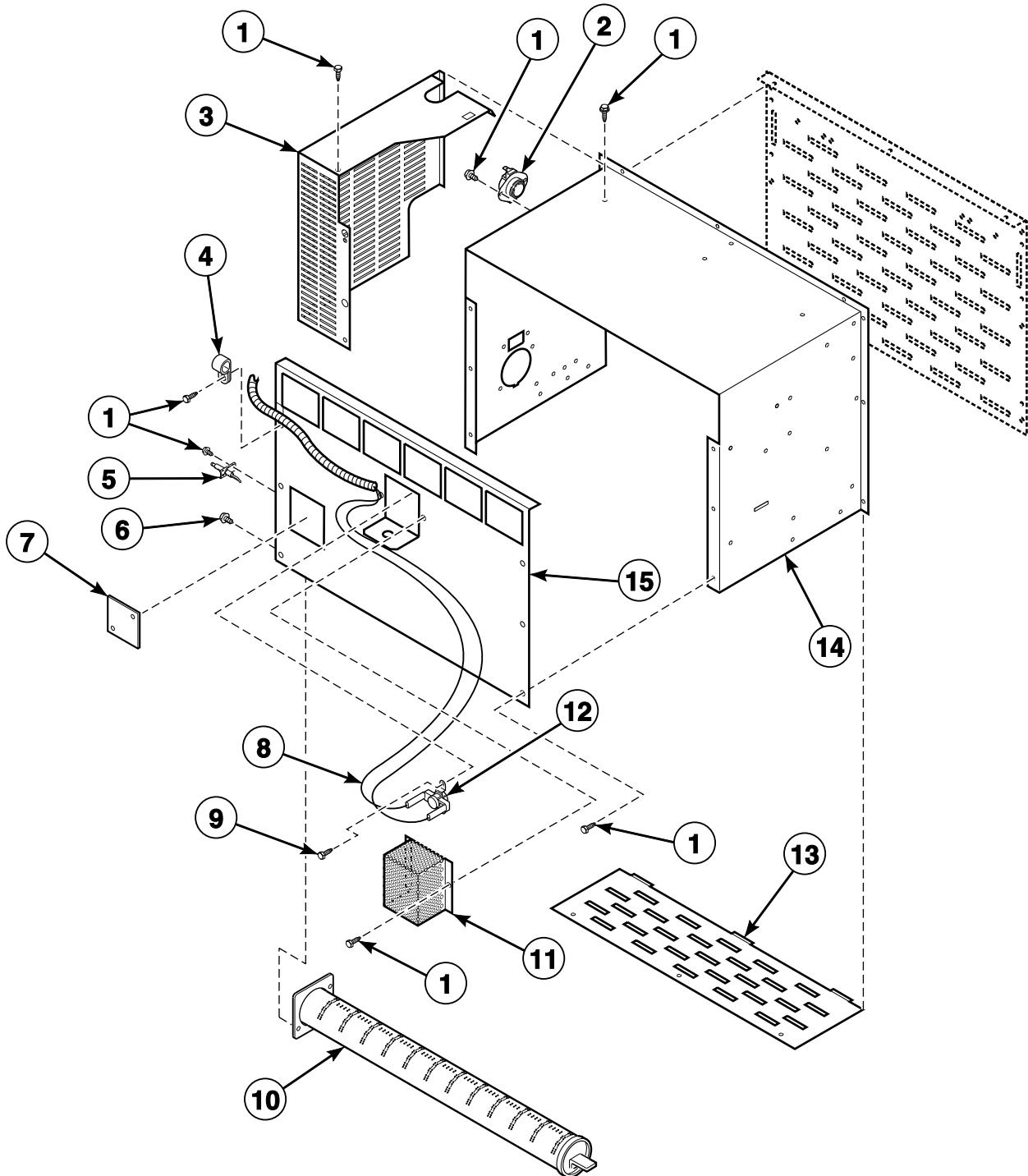


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Airflow Switch

REF	PART NO.	DESCRIPTION	COMMENTS
1	70356601	Airflow Switch Cover	Non-moisture sensing
	70465701	Airflow Switch Cover	Moisture sensing
2	70356101	Airflow Switch Wrapper	
3	70411901	Switch	
4	70319401	Airflow Switch Arm	
5	430497	Screw	
6	70356301	Switch Bracket	
7	70319601	Airflow Switch and Arm Bracket	
8	70319201	Airflow Switch Vane	

Gas Burner Housing and Secondary Stove Limit

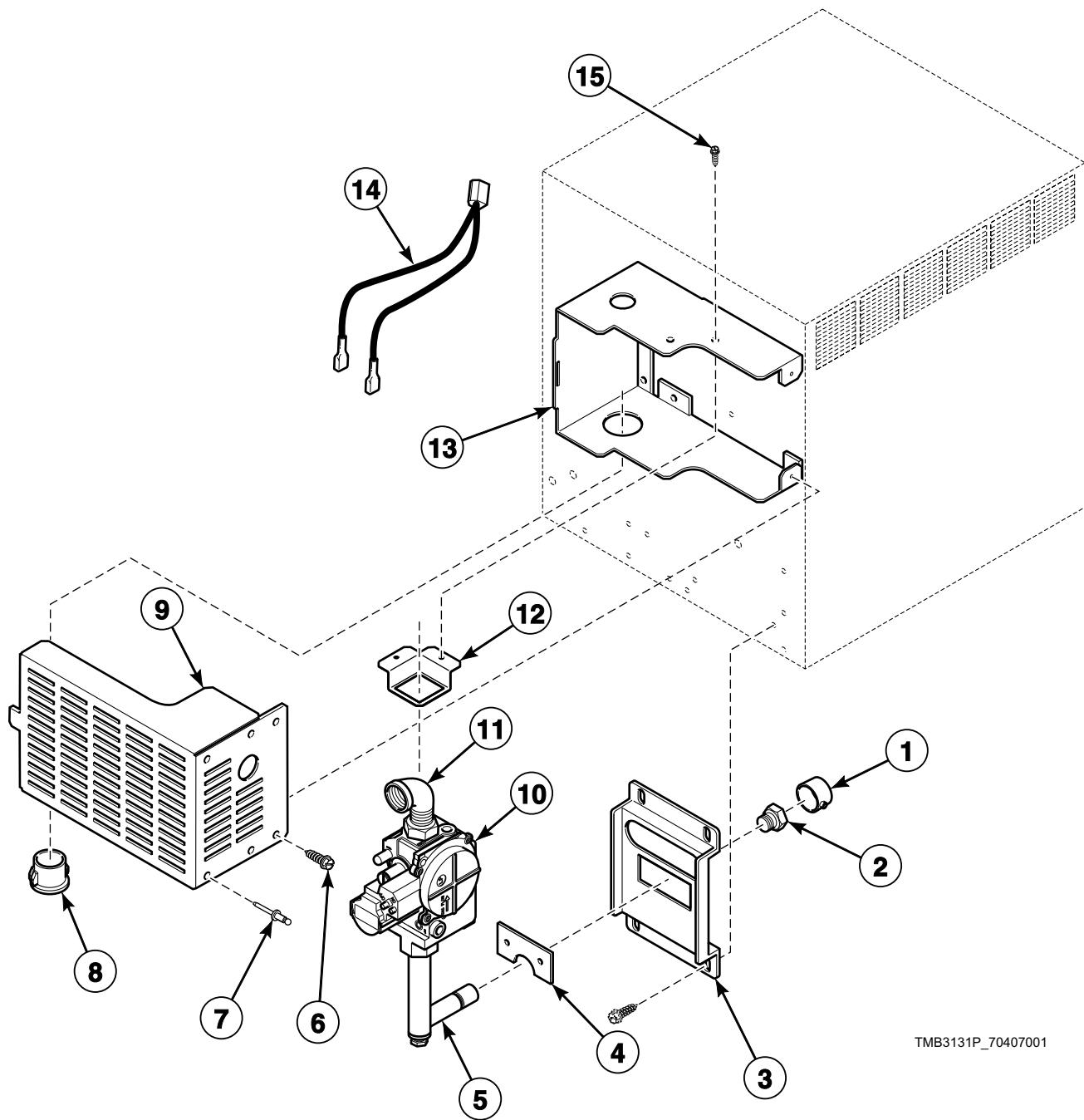


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Gas Burner Housing and Secondary Stove Limit

REF	PART NO.	DESCRIPTION	COMMENTS
1	430497	Screw	
2	70186301	Manual Reset Thermostat	Korean models
	M409219	Limit Thermostat	All other models
3	70282401	Rear Valve Cover	
4	70203701	Pipe Clip	
5	70032801P	Spark Electrode	Models through 9/16/12
	70466501P	Spark Electrode	Models starting 9/17/12
6	05161	Screw	
7	70159601	Igniter Cover	
8	70316501	Stove Limit Harness	
9	M405188	Screw	2 required
10	70396201P	Gas Burner	
11	M414477	Thermostat Cover	
12	70299001	Limit Thermostat	Secondary
13	70396701	Burner Grill	
14	70396301	Stove Top and Sides	
15	70396801	Stove Back	

Gas Valve Assembly - Non-CE and Non-Australian Gas Models

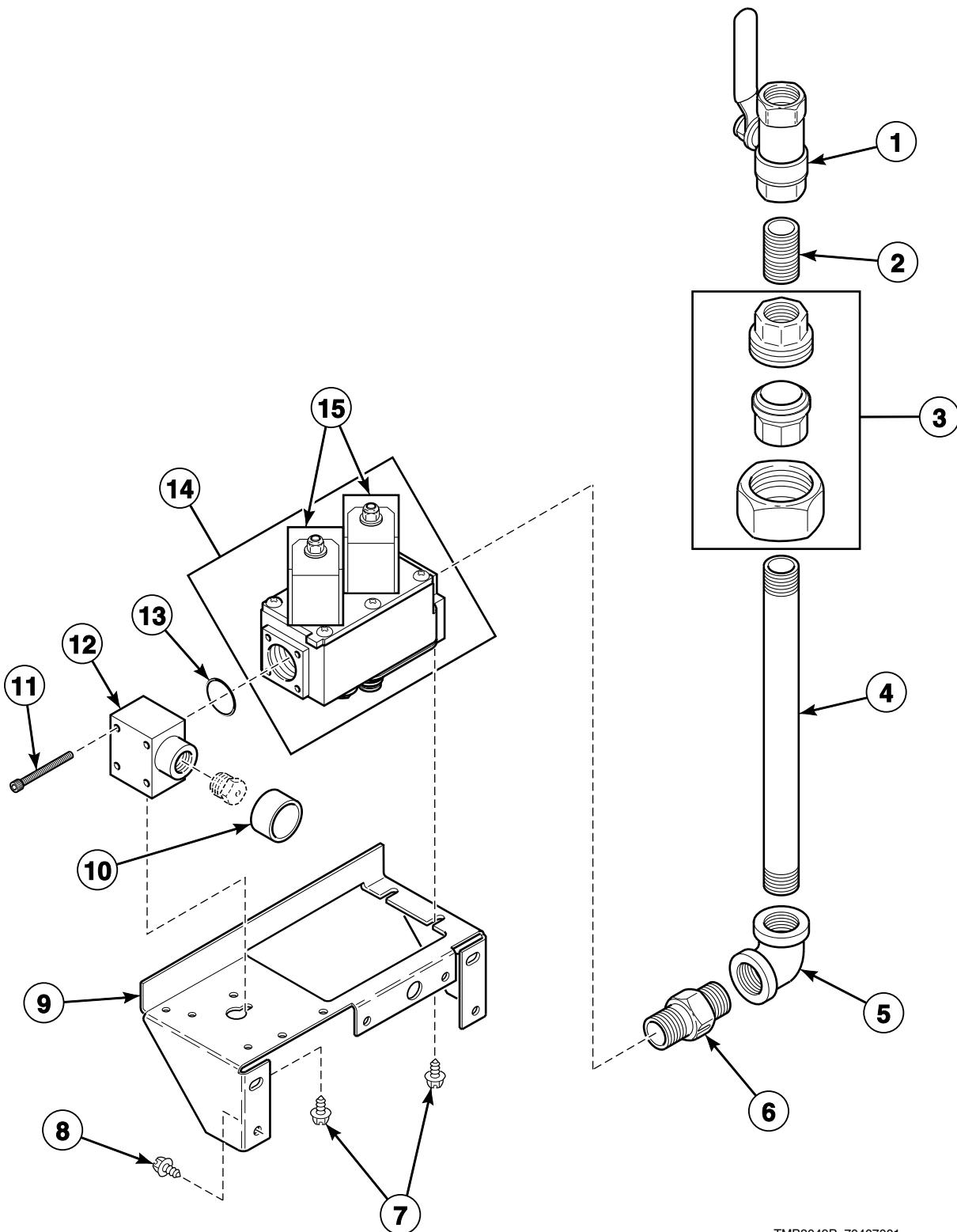


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Gas Valve Assembly - Non-CE and Non-Australian Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
	M4924P3	L.P. Conversion Kit	0-2,000 feet; 90,000 Btu input
1	70239801	Primary Air Adjustment Sleeve	
2	M401017	Burner Orifice	Classic Liquid Petroleum Gas (L.P.) models; Drill no. 31 (3.0 mm); 0-2,000 feet
	M402444	Burner Orifice	Classic L.P. models; Drill no. 32 (2.9 mm); 2,001-4,000 feet
	M401022	Burner Orifice	Classic L.P. models; 60 Hertz; Drill no. 33 (2.9 mm); 4,001-6,000 feet
	70070902	Burner Orifice	Models HT055D and ST055D; 50 Hertz; Drill no. 7/64 (2.8 mm); 4,001-6,000 feet
	M402487	Burner Orifice	Classic L.P. models; Drill no. 35 (2.8 mm); 6,001-8,000 feet
	M411375	Burner Orifice	Classic L.P. models; Drill no. 36 (2.7 mm); 8,001-10,000 feet
	M402982	Burner Orifice	Classic Natural Gas (N.G.) models; Drill no. 8 (5.1 mm); 0-2,000 feet
	M402994	Burner Orifice	Classic N.G. models; Drill no. 10 (4.9 mm); 2,001-4,000 feet
	M411372	Burner Orifice	Classic N.G. models; Drill no. 12 (4.8 mm); 4,001-6,000 feet
	M411371	Burner Orifice	Classic N.G. models; Drill no. 14 (4.6 mm); 6,001-8,000 feet
	M411373	Burner Orifice	Classic N.G. models; Drill no. 16 (4.5 mm); 8,001-10,000 feet
	M411373	Burner Orifice	Eco N.G. models; 50 Hertz; Drill no. 16 (4.5 mm); 0-2,000 feet
	M402988	Burner Orifice	Eco N.G. models; 50 Hertz; Drill no. 18 (4.3 mm); 2,001-4,000 feet
	M401002	Burner Orifice	Eco N.G. models; 50 Hertz; Drill no. 20 (4.1 mm); 4,001-6,000 feet
	M402996	Burner Orifice	Eco N.G. models; 50 Hertz; Drill no. 22 (4.0 mm); 6,001-8,000 feet
	M402997	Burner Orifice	Eco N.G. models; 50 Hertz; Drill no. 25 (3.8 mm); 8,001-10,000 feet
	M411509	Burner Orifice	Eco N.G. models; 60 Hertz; Drill no. 11 (4.9 mm); 0-2,000 feet
	M411371	Burner Orifice	Eco N.G. models; 60 Hertz; Drill no. 14 (4.6 mm); 2,001-4,000 feet
	M411373	Burner Orifice	Eco N.G. models; 60 Hertz; Drill no. 16 (4.5 mm); 4,001-6,000 feet
	M402988	Burner Orifice	Eco N.G. models; 60 Hertz; Drill no. 18 (4.3 mm); 6,001-8,000 feet
	M401002	Burner Orifice	Eco N.G. models; 60 Hertz; Drill no. 20 (4.1 mm); 8,001-10,000 feet
3	70248901	Orifice Holder Bracket	
4	70249001	Orifice Keeper Bracket	
5	70435901P	Orifice Adapter	
6	430497	Screw	10 required
7	70058501	Pop Rivet	
8	M400770	Snap Bushing	
9	70282401	Rear Valve Cover	
10	44154501P	Gas Valve	N.G.
	44154502P	Gas Valve	L.P.
11	H86070034	Street Elbow	
12	70502601	Valve Support Bracket	
13	70328201	Forward Valve Cover	
14	M412997	Harness Assembly	
15	430497	Screw	2 required

Gas Valve and Piping - CE and Australian Gas Models



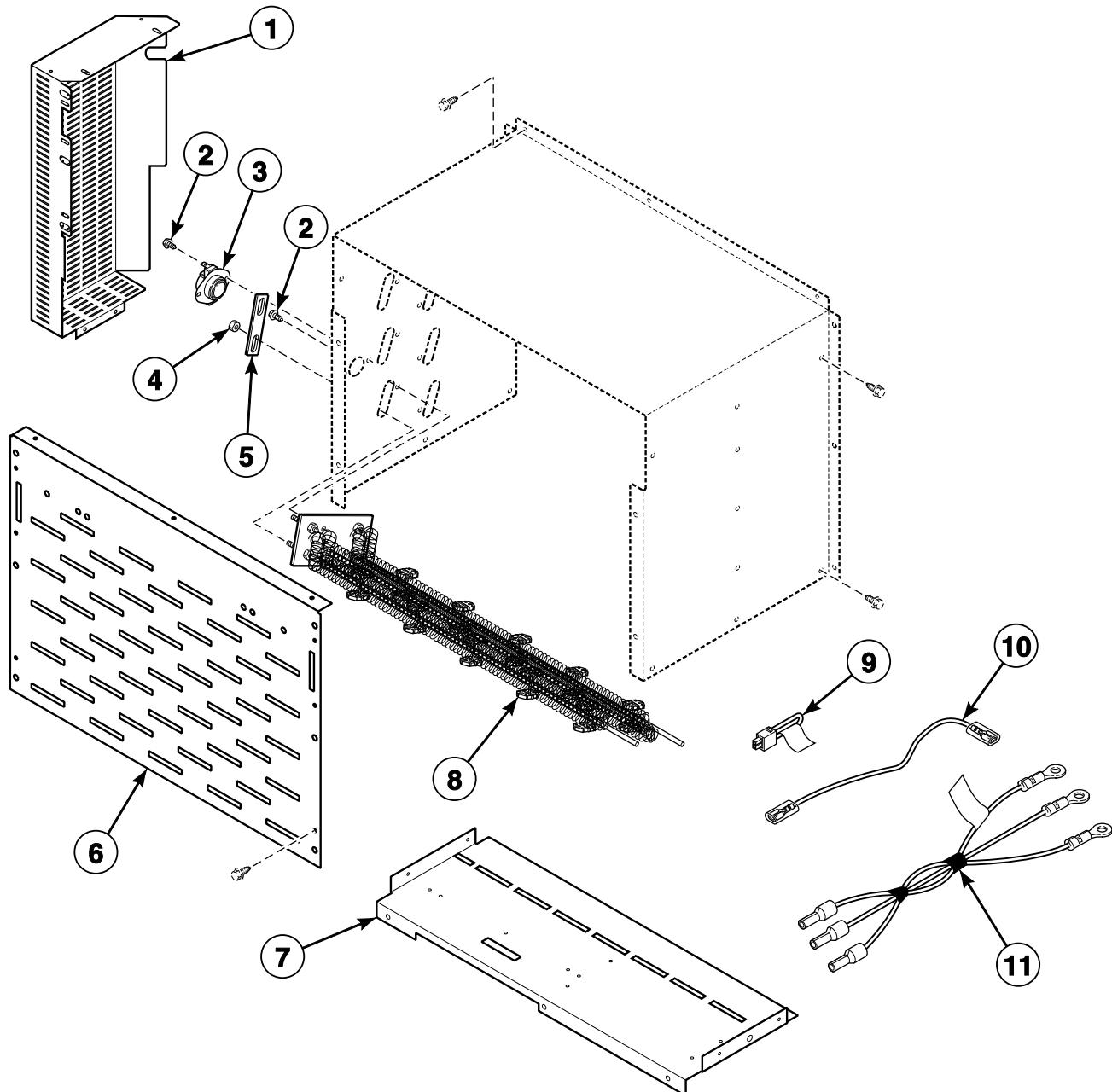
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Gas Valve and Piping - CE and Australian Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
	M405434P	L.P. Valve Conversion Kit	Must also order orifice, refer to Installation Manual
	70184001	Gas Valve Harness	CE models; Use with item 14
	M413650	Gas Valve Harness Assembly	Australian models; Use with item 14
1	M412562P	Gas Shut-Off Valve	Models through 1/31/10
2	901403	Pipe Nipple	1/2 NPT; Models through 1/31/10
3	H86000031	Union	Models through 1/31/10
4	70139601	Pipe Nipple	
5	70079601	Elbow	
6	70131901	Adapter	BPT/NPT
7	23222	Screw	
8	430497	Screw	
9	70233301	Gas Valve Bracket	
10	70239801	Primary Air Adjustment Sleeve	
11	431484	Screw	
12	70223501	Spud Adapter	
13	431482	O-Ring	
14	70457301P	N.G. Valve	Regulated; Models through 12/31/13
	44154503	N.G. Valve	Regulated; Models starting 1/1/14
	70457302P	L.P. Valve	Unregulated; Models through 12/31/13
	44154504	L.P. Valve	Unregulated; Models starting 1/1/14
15	70260101	Gas Valve Coil	24 Volt

NOTE: For CE gas and orifice information, refer to Installation Manual.

Electric Heater Components

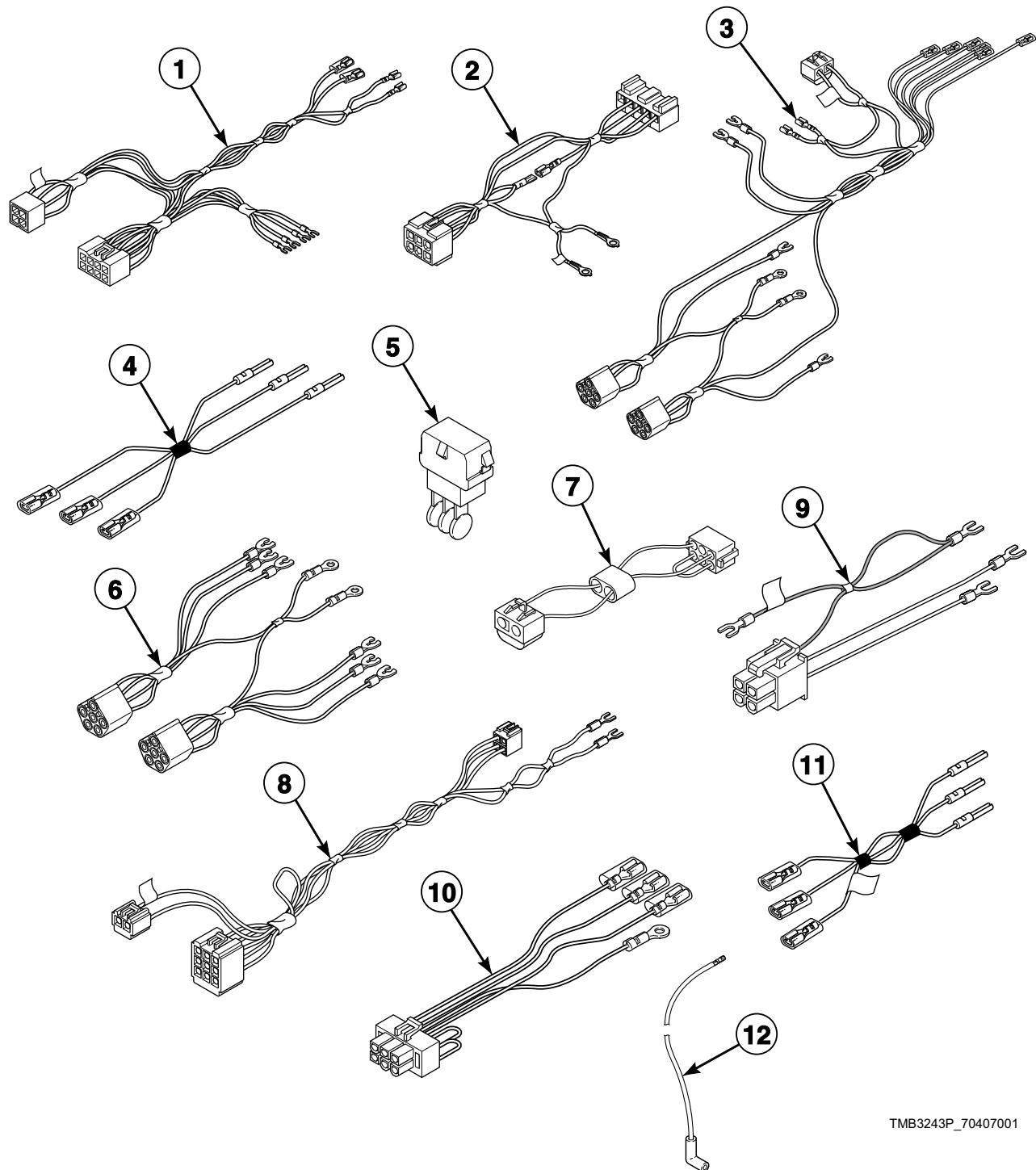


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Electric Heater Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70365201	Stove Connectors Cover	
2	430497	Screw	
3	M409443	Limit Thermostat	
4	70054	Nut	
5	70066501	Jumper Bar	2 required for 380, 400, 400-415 and 460-480 Volt
	M400869	Jumper Strip	3 required for 460-480 Volt; 6 required for all other voltages
6	70214901	Stove Grill	
7	70357201	Stove Partition	
8	70034407P	Heater Element	Non-CE Classic models; 3 required; 9 kW; 208 Volt heater element for 200-208 Volt/1 or 3 Phase
	70034408	Heater Element	Classic models; 3 required; 9 kW; 220 Volt heater element for 380 and 440 Volt/3 Phase
	70034409P	Heater Element	Classic models; 3 required; 9 kW; 240 Volt heater element for 230-240 Volt/1 or 3 Phase and 400-415 Volt/3 Phase
	70034410P	Heater Element	Eco models; 3 required; 6 kW; 208 Volt heater element for 200-208 Volt/1 or 3 Phase
	70034411	Heater Element	Eco models; 3 required; 6 kW; 220 Volt heater element for 380 and 440 Volt/3 Phase
	70034412P	Heater Element	Eco models; 3 required; 6 kW; 240 Volt heater element for 230-240 Volt/1 or 3 Phase and 400-415 Volt/3 Phase
9	70316601	Stove Limit Bypass Harness	
10	70066601	Jumper Wire	1 required for 460-480 Volt
11	70371301P	Cable Set Heater Assembly	H1-H3
	70371401P	Cable Set Heater Assembly	H4-H6; 240 Volt or less

Control Tray Harnesses for Gas Models

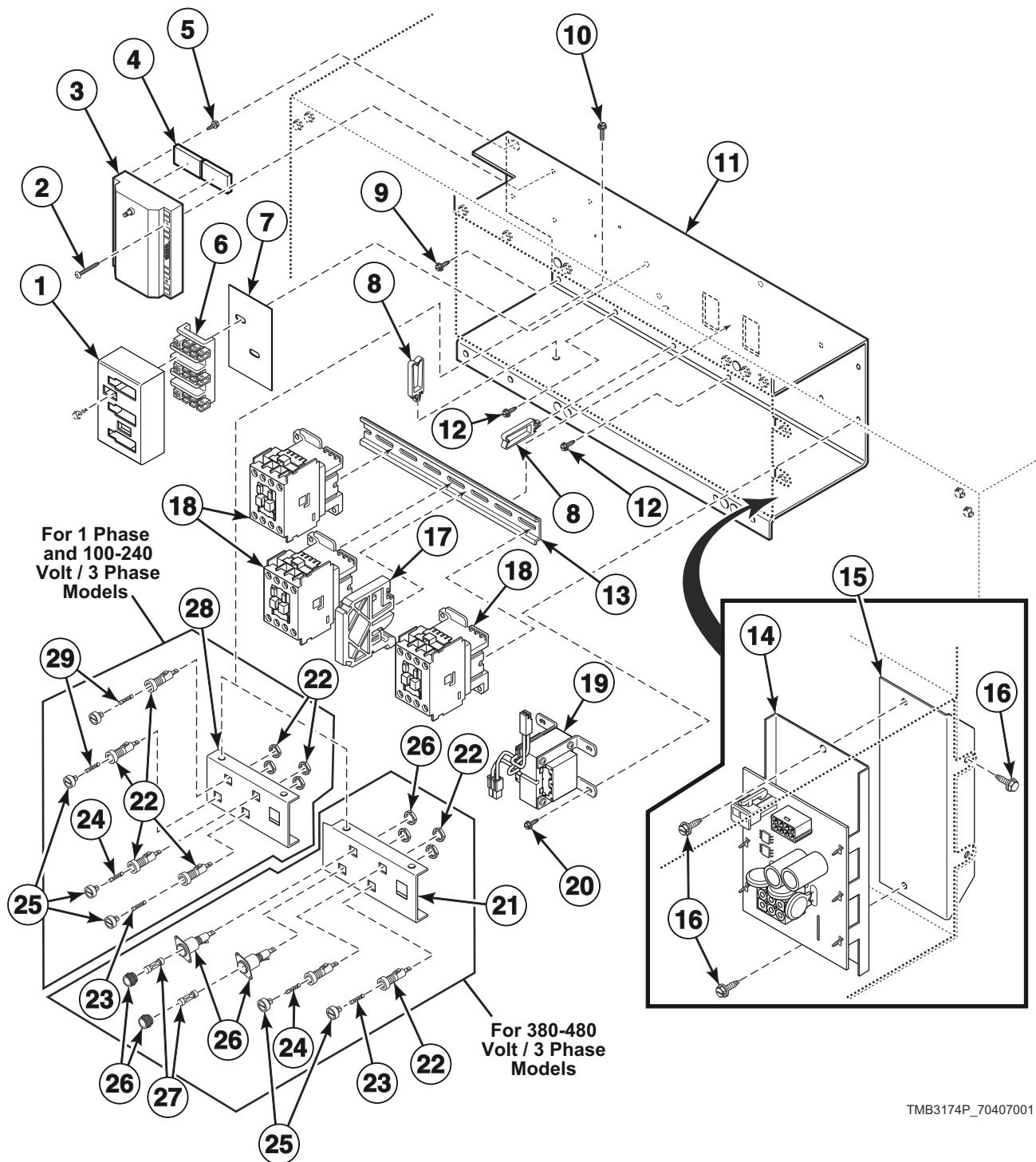


TMB3243P_70407001

Control Tray Harnesses for Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70315801	Junction Box Harness	Models through 7/8/12
	70464701	Control Tray Harness	Models starting 7/9/12
2	70316401	Ignition Control Harness	CE and Australian models
	70316301	Ignition Control Harness	All other models
3	70316101P	Power Harness	CE and Australian models; Models through 2/28/10; 3 Phase with less than 380 Volts
	70347701P	Power Harness	Models through 2/28/10; Contactor; 1 Phase
	70332201	Power Harness	Models through 2/28/10; 3 Phase with 380 Volts or higher
	70439001	Power Harness	CE and Australian models; Models starting 3/1/10 through 7/8/12; 3 Phase with less than 380 Volts
	70445501	Power Harness	Models starting 3/1/10 through 7/8/12; Contactor; 1 Phase
	70438901	Power Harness	Models starting 3/1/10 through 7/8/12; 3 Phase with 380 Volts or higher
	70438901	Power Harness	Models starting 3/1/10 through 7/8/12; 3 Phase with 380 Volts or higher
	70464901	Power Harness	CE and Australian models; Models starting 7/9/12; 3 Phase with less than 380 Volts
	70469701	Power Harness	Models starting 7/9/12; Contactor; 1 Phase
4	70120901	Jumper Disconnect Assembly	CE and Australian models
	M413863	Network Capacitor Assembly	3L, 3O, 3V, 3X, DO, DV, DX and OM control suffixes
6	70320201	Motor Contactor Harness	Models through 2/28/10; 3 Phase
	44142601P	Motor Contactor Harness	Models starting 3/1/10 through 7/8/12; 3 Phase
	70469301	Motor Contactor Harness	Models starting 7/9/12; 3 Phase
7	M413504	Jumper Harness Assembly	100 Volt
	M413505	Jumper Harness Assembly	120 Volt
	M413506	Jumper Harness Assembly	208 Volt
	M413507	Jumper Configuration Assembly	240 Volt
	M413508	Jumper Harness Assembly	380 Volt
	M413510	Jumper Configuration Assembly	480 Volt
8	70471901	Reversing Control Board Harness	3B, 3K, 3W, BB, BK, BW and BZ control suffixes
9	70465301	Reversing Contactor Harness	Reversing
10	M413878	Network Capacitor Harness Assembly	Models through 7/8/12; 3L, 3O, 3V, 3X, DO, DV, DX and OM control suffixes
	44143401P	Network Capacitor Harness Assembly	Models starting 7/9/12; Also order 00177 Male Tab Terminal; 3L, 3O, 3V, 3X, DO, DV, DX and OM control suffixes
11	70342101	Gas Disconnect Harness	CE and Australian models; Models through 2/28/10
	70440501	Gas Disconnect Harness	CE and Australian models; Models starting 3/1/10
12	70006201	High Voltage Lead	Models through 9/16/12; Use with 70367301P or 70367401P Ignition Control
	44239702	High Voltage Suppression Cable	Models starting 9/17/12; Use with 70458601, 70458701 or 70483201 Ignition Control

Control Tray for Non-CE and Non-Australian Gas Models



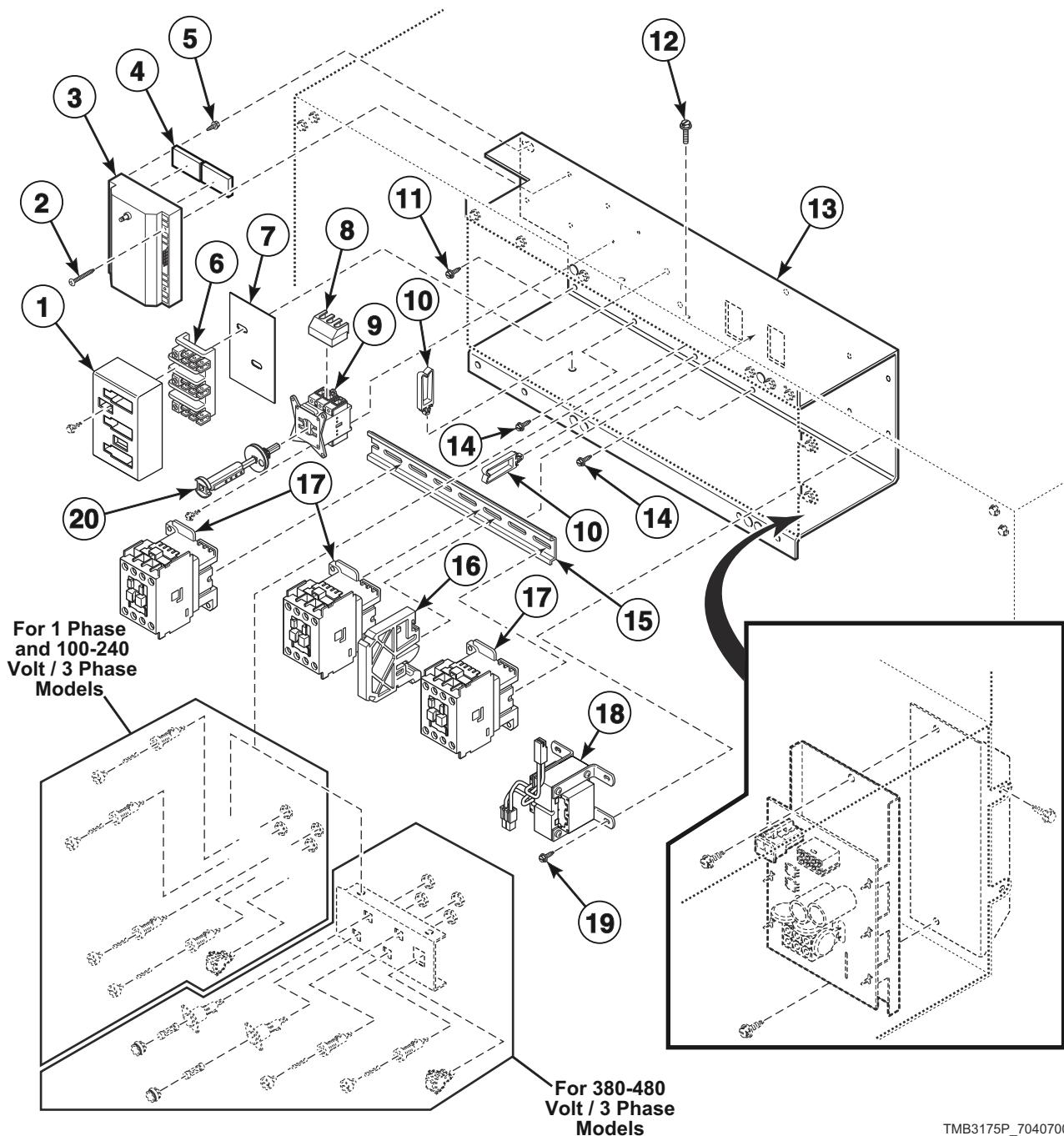
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Control Tray for Non-CE and Non-Australian Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
	70030501	Expansion Clip	4 required; Used on item 19
	M403047	Secure Ground Label	
1	70333001	Terminal Block Shield	
2	44083001	Screw	2 required; Models through 9/16/12
	51783	Screw	2 required; Models starting 9/17/12
3	70492701	Ignition Control Kit	Models through 9/16/12; Use with 44239702 High Voltage Suppression Cable
	70458601P	Ignition Control	Models starting 9/17/12; Use with 44239702 High Voltage Suppression Cable
4	56128	Bumper Pad	2 required
5	38272	Screw	
6	430642	Terminal Block	
7	M413862	Insulator	
8	70366201	Wire Clip	
9	430497	Screw	3 required
10	51780	Screw	2 required
11	70469201	Control Tray	
12	M402917	Screw	4 required
13	M412693	Din Rail	
14	70469901	Reversing Control Assembly	3B, 3K, 3W, BB, BW and BZ control suffixes
15	70472601	Bracket	3B, 3K, 3W, BB, BW and BZ control suffixes
16	F8206901	Screw	4 required
17	F330186P	Interlock Contactor	Reversing
18	70323701P	Contactor	1 required for nonreversing; 3 required for reversing
19	M414312P	Transformer	120 Volt; Dual secondary
	M414230P	Transformer	120 Volt; Primary/secondary
	M414228P	Transformer	100-240 Volt
	M414229P	Transformer	380-480 Volt
20	M411072	Screw	4 required
21	70313601	Fuse Bracket	380-480 Volt; Models through 2/28/10
	70313602	Fuse Bracket	380-480 Volt; Models starting 3/1/10
22	70329401P	Fuse Holder Body	Includes nuts; 3 required for 1 Phase; 4 required for 3 Phase
23	70406601	Fuse	3.5 Amp
24	70406501	Fuse	1.25 Amp
25	70329501	Fuse Holder Cap	3 required for 1 Phase and 380-480 Volt/3 Phase; 4 required for 100-240 Volt/3 Phase
26	M413544P	Fuse Holder	Includes nuts; 2 required for 380-480 Volt; Models through 2/28/10
	44155601P	Fuse Holder	2 required for 380-480 Volt; Models starting 3/1/10
27	M413621	Fuse	2 required for 380-480 Volt; 0.5 Amp
28	70306901	Fuse Bracket	100-240 Volt
29	70406701	Fuse	2 Amp; 100-240 Volt

Control Tray Components for CE and Australian Gas Models

(Drawing 1 of 2)

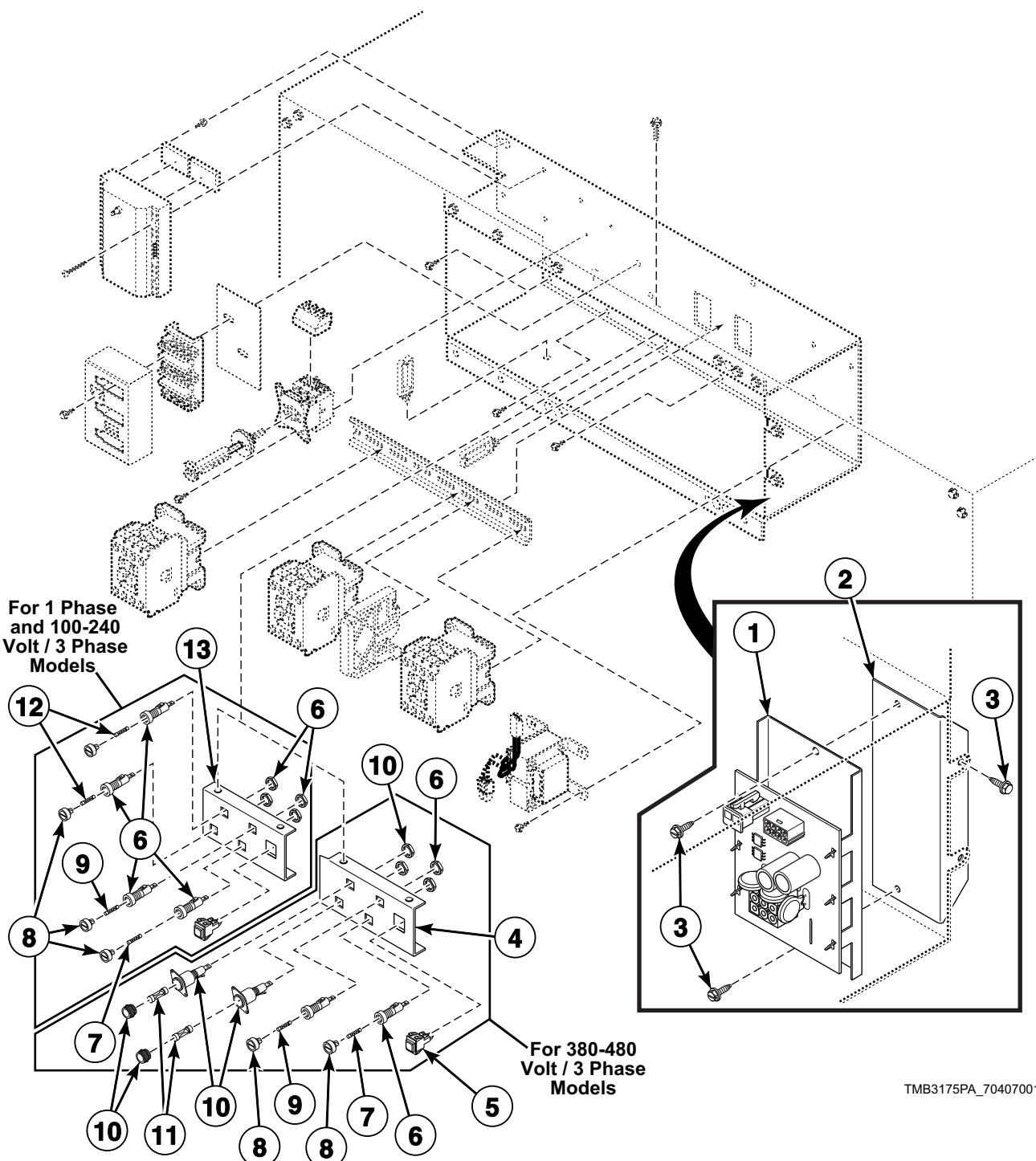


Control Tray Components for CE and Australian Gas Models

(Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	70030501	Expansion Clip	4 required
	M403047	Secure Ground Label	
	M412096	Earth Terminal Sticker	
	51782	Screw	2 required
	70411001	ICM Reset Label	
	44127701	Warning Label	Extended tumble; On control tray cover
1	70333001	Terminal Block Shield	
2	44083001	Screw	2 required; Models through 9/16/12
	51783	Screw	2 required; Models starting 9/17/12
3	70483201P	Ignition Control	24 Volt; Use with 44239702 High Voltage Suppression Cable
4	56128	Bumper Pad	2 required
5	38272	Screw	
6	430642	Terminal Block	
7	M413862	Insulator	
8	M412366	Finger Guard	Models through 7/31/11
9	M412187P	Mounting Switch Base	Models through 7/31/11
10	70366201	Wire Clip	
11	430497	Screw	
12	51780	Screw	2 required
13	70469201	Control Tray	
14	M402917	Screw	
15	M412693	Din Rail	
16	F330186P	Interlock Contactor	Reversing
17	70323701P	Contactor	1 required for nonreversing; 3 required for reversing
18	M414229P	Transformer	380-480 Volt
	M414228P	Transformer	100-240 Volt
19	M411072	Screw	4 required
20	70342501P	Extension Handle	Models through 7/31/11

Control Tray Components for CE and Australian Gas Models (Drawing 2 of 2)

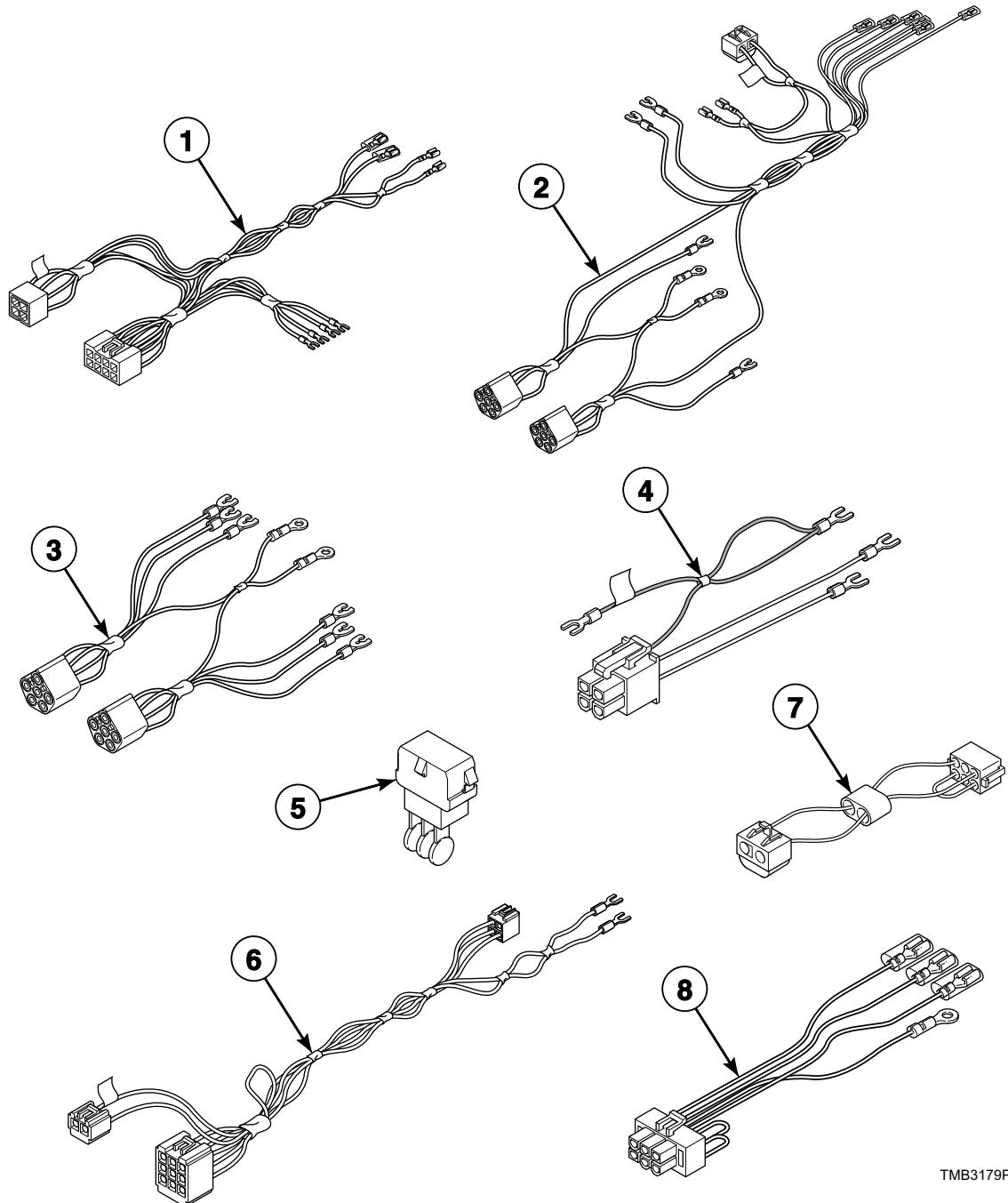


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Control Tray Components for CE and Australian Gas Models (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	70030501	Expansion Clip	4 required
	M403047	Secure Ground Label	
	M412096	Earth Terminal Sticker	
	51782	Screw	2 required
	501086	Screw	4 required for item 10
	70411001	ICM Reset Label	
	44127701	Warning Label	Extended tumble; On control tray cover
1	70469901	Reversing Control Assembly	3B, 3K, 3W, BB, BK, BW and BZ control suffixes
2	70472601	Bracket	3B, 3K, 3W, BB, BK, BW and BZ control suffixes
3	F8206901	Screw	4 required
4	70313601	Fuse Bracket	380-480 Volt; Models through 2/28/10
	70313602	Fuse Bracket	380-480 Volt; Models starting 3/1/10
5	M413431	Pushbutton Switch	
6	70329401P	Fuse Holder Body	Includes nuts; 3 required for 1 Phase; 4 required for 3 Phase with less than 380 Volts; 2 required for 3 Phase with 380 Volts or higher
7	70406601	Fuse	3.5 Amp
8	70329501	Fuse Holder Cap	3 required for 1 Phase; 4 required for 3 Phase with less than 380 Volts; 2 required for 3 Phase with 380 Volts or higher
9	70406501	Fuse	1.25 Amp
10	M413544P	Fuse Holder	Includes nuts; 2 required for 380-480 Volt; Models through 2/28/10
	44155601P	Fuse Holder	2 required for 380-480 Volt; Models starting 3/1/10
11	M413621	Fuse	2 required for 380-415 Volt; 0.5 Amp
12	70406701	Fuse	1 required for 1 Phase; 2 required for 3 Phase; 2 Amp
13	70306901	Fuse Bracket	100-240 Volt

Control Tray Harnesses for Electric Models

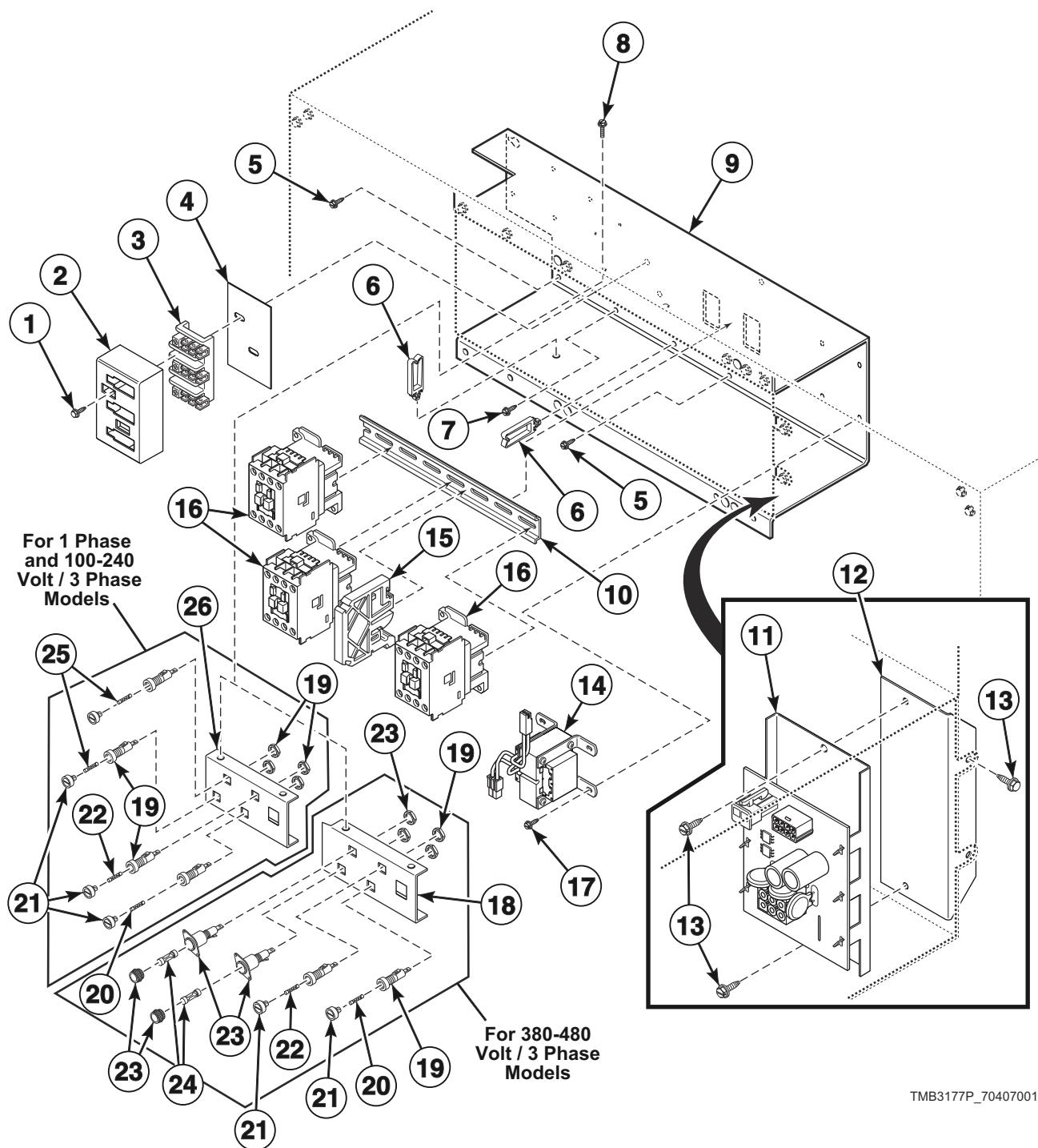


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Control Tray Harnesses for Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70315801	Junction Box Harness	Models through 7/8/12
	70464701	Control Tray Harness	Models starting 7/9/12
2	70347701P	Power Harness	Models through 2/28/10; 1 Phase; Contactor
	70316101P	Power Harness	Models through 2/28/10; 3 Phase with less than 380 Volts
	70332201	Power Harness	Models through 2/28/10; 3 Phase with 380 Volts or higher
	70445501	Power Harness	Models starting 3/1/10 through 7/8/12; 1 Phase; Contactor
	70439001	Power Harness	Models starting 3/1/10 through 7/8/12; 3 Phase with less than 380 Volts
	70438901	Power Harness	Models starting 3/1/10 through 7/8/12; 3 Phase with 380 Volts or higher
	70469701	Power Harness	Models starting 7/9/12; Contactor; 1 Phase
	70464901	Power Harness	Models starting 7/9/12; 3 Phase with less than 380 Volts
	70465001	Power Harness	Models starting 7/9/12; 3 Phase with 380 Volts or higher
3	70320201	Motor Contactor Harness	Models through 2/28/10; 3 Phase
	44142601P	Motor Contactor Harness	Models starting 3/1/10 through 7/8/12; 3 Phase
	70469301	Motor Contactor Harness	Models starting 7/9/12; 3 Phase
4	70465301	Reversing Contactor Harness	Reversing
5	M413863	Network Capacitor Assembly	3L, 3O, 3V, 3X, DO, DV, DX and OM control suffixes
6	70471901	Reversing Control Board Harness	3B, 3K, 3W, BB, BK, BW and BZ control suffixes
7	M413505	Jumper Harness Assembly	120 Volt
	M413506	Jumper Harness Assembly	208 Volt
	M413507	Jumper Configuration Assembly	240 Volt
	M413508	Jumper Harness Assembly	380 Volt
	M413509	Jumper Harness Assembly	415 Volt
	M413510	Jumper Configuration Assembly	480 Volt
8	M413878	Network Capacitor Harness Assembly	Models through 7/8/12; 3L, 3O, 3V, 3X, DO, DV, DX and OM control suffixes
	44143401P	Network Capacitor Harness Assembly	Models starting 7/9/12; Also order 00177 Male Tab Terminal; 3L, 3O, 3V, 3X, DO, DV, DX and OM control suffixes

Control Tray for Electric Models

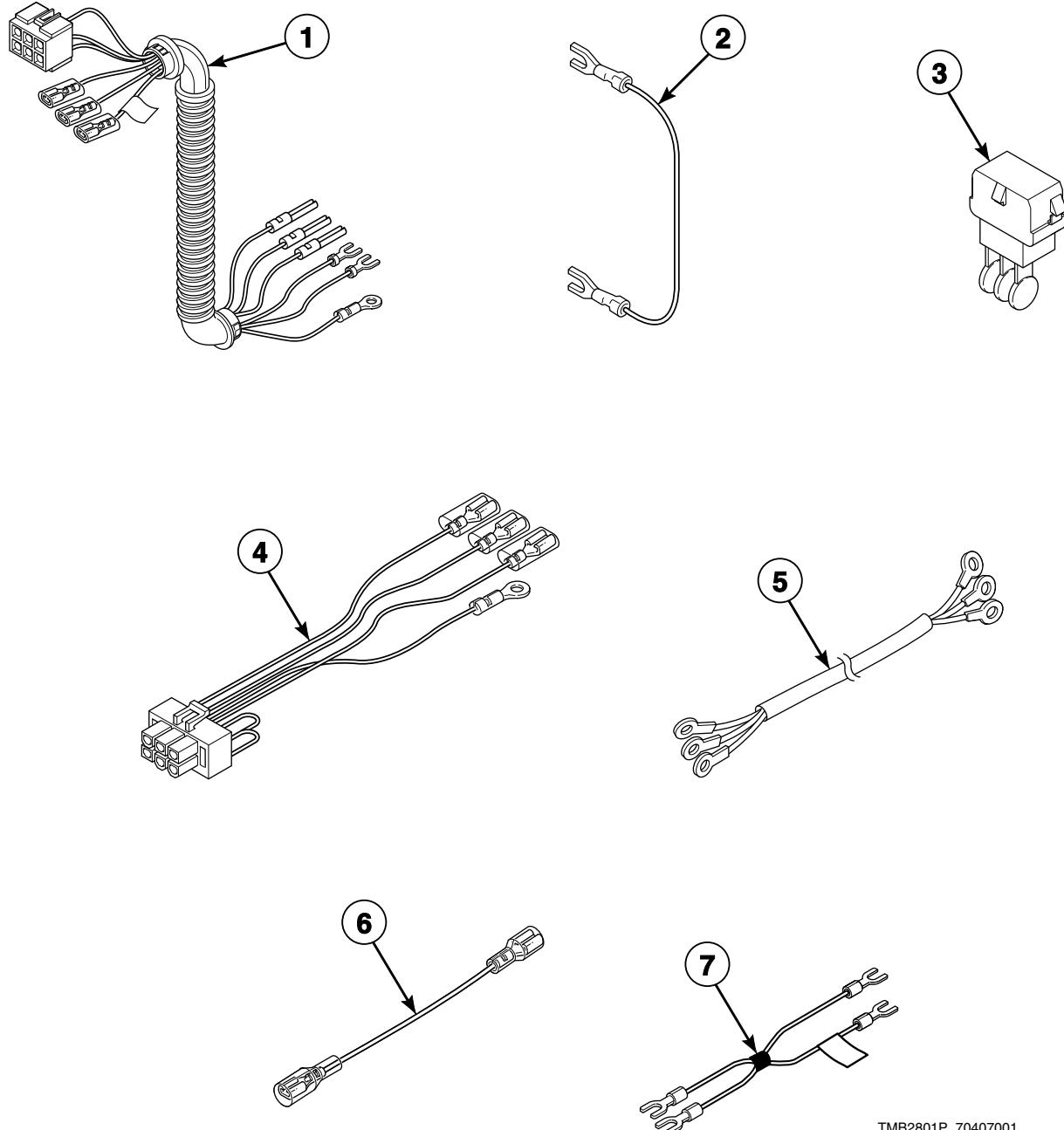


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Control Tray for Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
	70030501	Expansion Clip	4 required
	501086	Screw	4 required for item 23
	M412096	Earth Terminal Sticker	
	44127701	Warning Label	Extended tumble; On control tray cover
1	51783	Screw	2 required
2	70333001	Terminal Block Shield	
3	430642	Terminal Block	
4	M413862	Insulator	
5	430497	Screw	
6	70366201	Wire Clip	
7	M402917	Screw	
8	51780	Screw	2 required
9	70469201	Control Tray	
10	M412693	Din Rail	
11	70469901	Reversing Control Assembly	3B, 3K, 3W, BB, BK, BW and BZ control suffixes
12	70472601	Bracket	3B, 3K, 3W, BB, BK, BW and BZ control suffixes
13	F8206901	Screw	4 required
14	M414228P	Transformer	100-240 Volt
	M414229P	Transformer	380-480 Volt
	M414230P	Transformer	120 Volt; Primary/secondary
	M414312P	Transformer	120 Volt; Dual secondary
	44074401	Transformer	440 Volt; Dual secondary
15	F330186P	Interlock Contactor	Reversing
16	70323701P	Contactor	1 required for nonreversing; 3 required for reversing
17	M411072	Screw	4 required
18	70313601	Fuse Bracket	380-480 Volt; Models through 2/28/10
	70313602	Fuse Bracket	380-480 Volt; Models starting 3/1/10
19	70329401P	Fuse Holder Body	Includes nuts; 3 required for 1 Phase; 4 required for 3 Phase with less than 380 Volts; 2 required for 3 Phase with 380 Volts or higher
20	70406601	Fuse	3.5 Amp
21	70329501	Fuse Holder Cap	3 required for 1 Phase; 4 required for 3 Phase with less than 380 Volts; 2 required for 3 Phase with 380 Volts or higher
22	70406501	Fuse	1.25 Amp
23	M413544P	Fuse Holder	Includes nuts; 2 required for 380-480 Volt; Models through 2/28/10
	44155601P	Fuse Holder	2 required for 380-480 Volt; Models starting 3/1/10
24	M413621	Fuse	2 required for 380-480 Volt/3 Phase; 0.5 Amp
25	70406701	Fuse	1 required for 1 Phase; 2 required for 100-240 Volt/3 Phase; 2 Amp
26	70306901	Fuse Bracket	

Accessory Box Harnesses for Electric Models

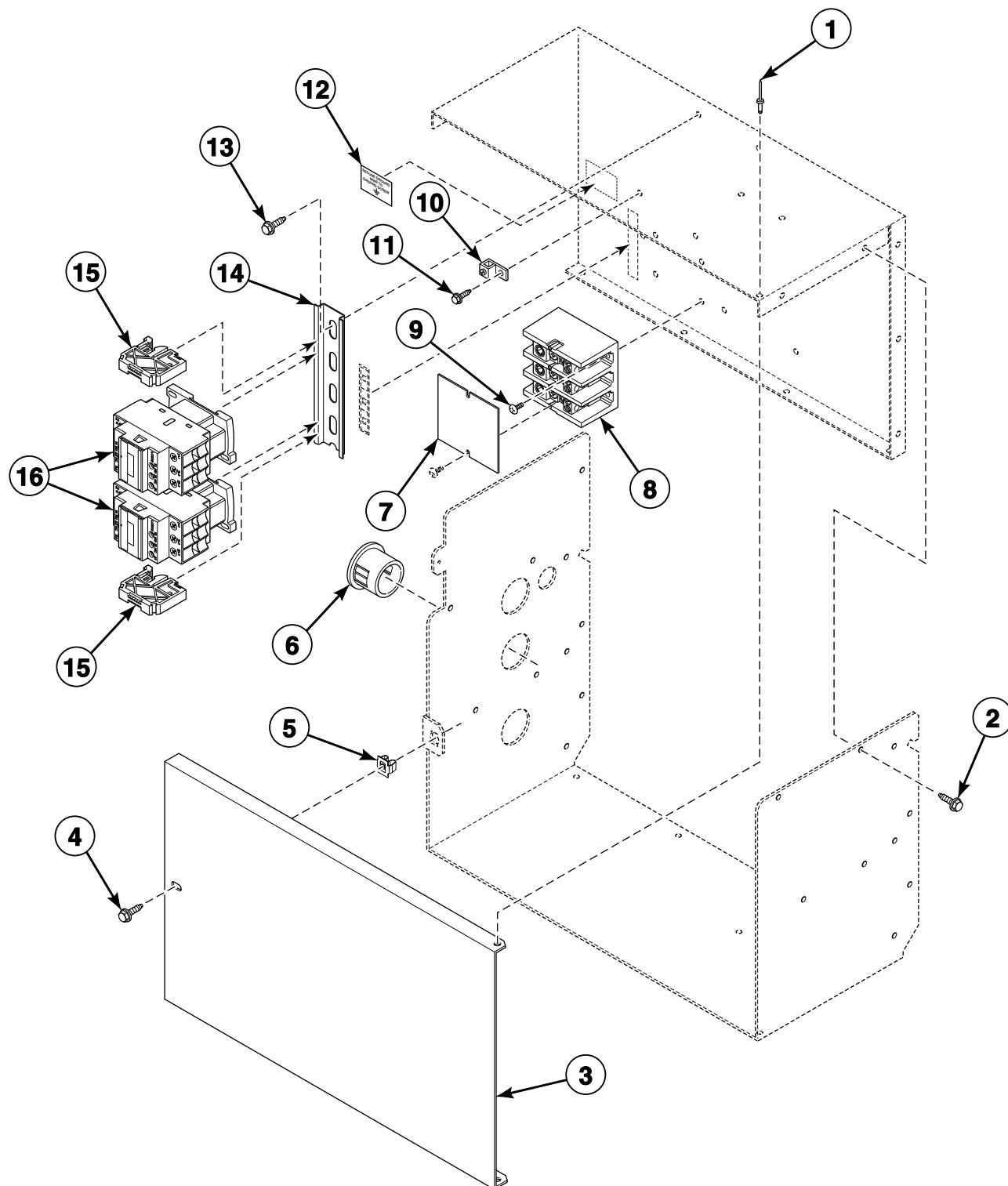


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Accessory Box Harnesses for Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70335501P	Electric Power Buss Harness	Models through 2/28/10
	70439601	Electric Power Buss Harness	Models starting 3/1/10
2	M413933	Jumper Cable Assembly	Non-CE models; 8 gauge; 7.5 inches; 2 required for 1 Phase; 3 required for 3 Phase
	M413934	Jumper Cable Assembly	8 gauge; 8 inches; 1 required for 1 Phase; 3 required for 3 Phase
	M414121	Jumper Cable Assembly	CE models; 8 gauge; 6.75 inches; 6 required for 3 Phase with less than 380 Volts
3	M413863	Network Capacitor Assembly	3L, 3O, 3V, 3X, DO, DV, DX and OM control suffixes
4	70286501	Network Capacitor Harness Assembly	Models through 7/8/12; 3L, 3O, 3V, 3X, DO, DV, DX and OM control suffixes
	44152001	Network Capacitor Harness Assembly	Models starting 7/9/12; 3L, 3O, 3V, 3X, DO, DV, DX and OM control suffixes
5	70371301P	Cable Set Heater Assembly	H1-H3
	70371401P	Cable Set Heater Assembly	H4-H6; Models with less than 380 Volts
6	70139001	Jumper Assembly	Non-CE models; 8 gauge; 10 inches; 2 required for 1 Phase; 3 required for 3 Phase with less than 380 Volts
	70139101	Jumper Assembly	Non-CE models; 8 gauge; 11 inches; 1 Phase
	70138801	Jumper Assembly	CE models; 6 gauge; 8 inches; 3 required for 3 Phase
	70138901	Jumper Assembly	CE models; 2 gauge; 7.5 inches; 2 required for 1 Phase
	44014601	Jumper Wire	CE models; 8 gauge; 6.25 inches; 3 required for 3 Phase with less than 380 Volts
	44014701	Jumper Wire	CE models; 8 gauge; 10.5 inches; 2 required for 1 Phase; 3 required for 3 Phase with less than 380 Volts
	44014801	Jumper Wire	CE models; 8 gauge; 13 inches; 3 required for 1 Phase and 3 Phase with 380 Volts or more
	7	70355801P	Electric Contactor Jumper Set Harness
			Models with less than 380 Volts

Accessory Box for Non-CE Electric Models

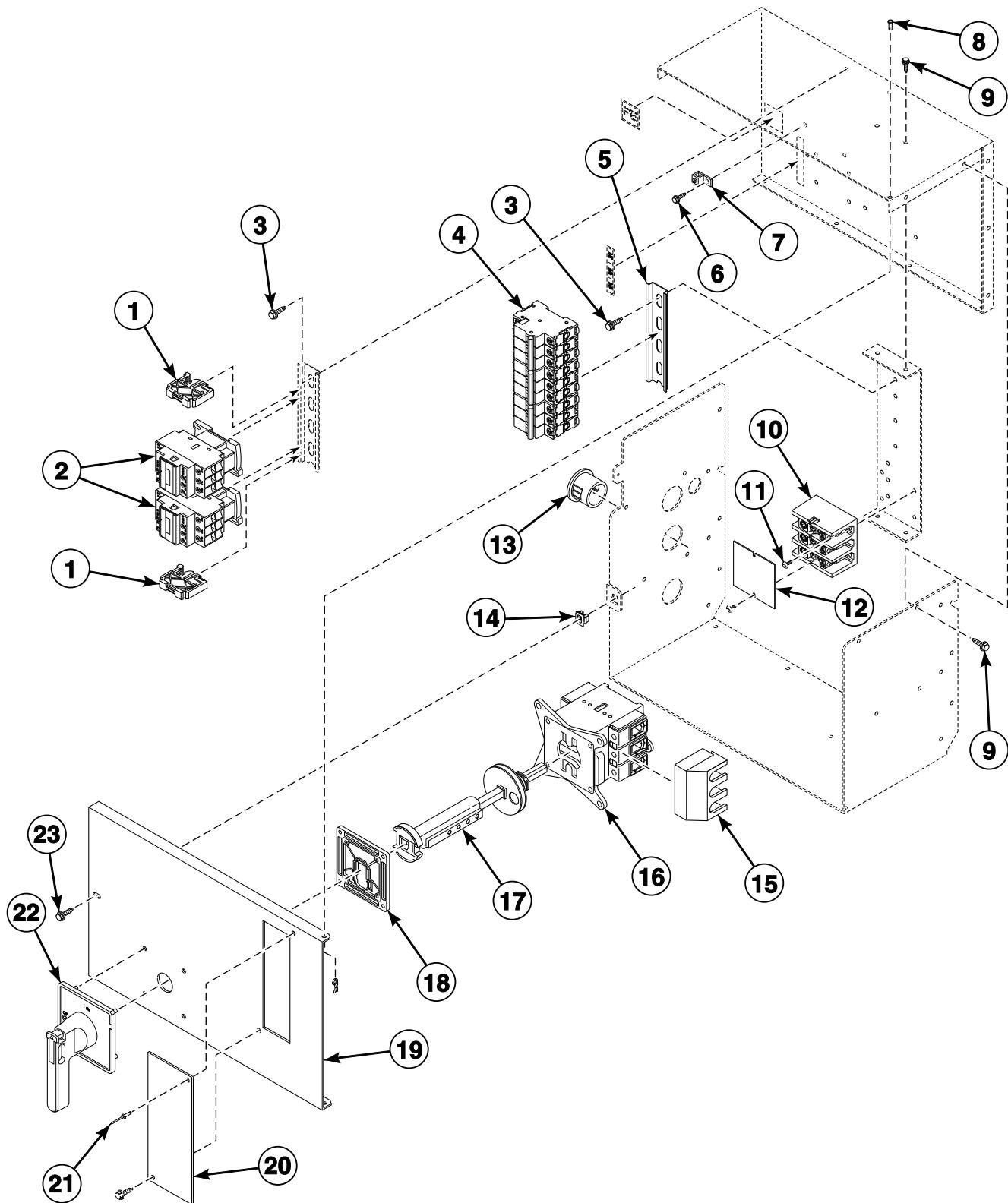


TMB2538P_70407001

Accessory Box for Non-CE Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
	M413930P	Ferrite Core Assembly	3V, 3X, DO, DV, DX and OM control suffixes
	44127701	Warning Label	Extended tumble; Use on item 3
1	70058502	Pop Rivet	2 required
2	430497	Screw	11 required
3	70358401	Accessory Box Cover	
4	33562	Screw	
5	70030501	Expansion Clip	
6	M402542	Snap Bushing	2 required
7	44014901P	Power Distribution Block Cover	
8	M413865	Terminal Block	3 pole
9	39733	Screw	6 required
10	M411283	Ground Lug Connector	
11	M402917	Screw	
12	M403047	Secure Ground Label	
13	51780	Screw	6 required
14	70366001	Din Rail	
15	M412615	End Stop	2 required
16	70343301P	Contactor	2 required for less than 380 Volts; 1 required for 380 Volts or more

Accessory Box for CE Electric Models



TMB2539P_70407001

Accessory Box for CE Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
	M413930P	Ferrite Core Assembly	3L, 3O, 3V, 3X, DO, DV, DX and OM control suffixes
	44127701	Warning Label	Extended tumble; Use on access cover
1	70121001	End Stop	2 required
2	70343301P	Contactor	2 required
3	51780	Screw	14 required
4	M412401	Circuit Breaker	1 Phase
	M412407P	Circuit Breaker	3 Phase
	M412408P	Circuit Breaker	1 required for 1 Phase; 2 required for 3 Phase
5	M412693	Din Rail	
6	M402917	Screw	
7	M411283	Ground Lug Connector	
8	70058502	Pop Rivet	2 required
9	430497	Screw	11 required
10	M413865	Terminal Block	3 pole
11	39733	Screw	4 required
12	44014901P	Power Distribution Block Cover	
13	M402542	Snap Bushing	2 required
14	70030501	Expansion Clip	
15	M412367	Finger Guard	Models through 7/31/11
16	M412186	Mounting Switch Base	Models through 7/31/11
17	M412371P	Extension Handle	Models through 7/31/11
18	M412369	Door Interlock	Models through 7/31/11
19	70358402	Accessory Box Cover	
20	70133901	Electrical Box Access Cover	
21	70058501	Pop Rivet	2 required
22	70268001	Handle	Models through 7/31/11
23	33562	Screw	3 required

Notes

Parts Index

A

Access Panel Trim	
70399406	59
70399408	59
Accessory Box Cover	
70358401	107
70358402	109
Adapter	
70131901	89
Adjustable Buzzer	
505447	19
Airflow Switch and Arm Bracket	
70319601	83
Airflow Switch Arm	
70319401	83
Airflow Switch Cover	
70356601	83
70465701	83
Airflow Switch Vane	
70319201	83
Airflow Switch Wrapper	
70356101	83

B

Bearing Housing Bracket	
70021401	81
Belt	
70276204P.....	73, 75
Belt Access Cover	
70466001	75
Belt Tension Tool Kit	
M4853P3.....	73
Blower Assembly	
70302201P.....	77
Blower Motor	
70297901P.....	77
70342601P.....	77
70401401	77
Blower Motor Mounting Plate	
70380801	77
Bolt	
70062401	73, 75
70467501	75
Bracket	
44065901	71
44263501	17
70472601	95, 99, 103
Bumper Pad	
56128	95, 97
Burner Grill	
70396701	85
Burner Orifice	
M401002	87
M401017	87
M401022	87
M402444	87
M402487	87

M402982	87
M402988	87
M402994	87
M402996	87
M402997	87
M411371	87
M411372	87
M411373	87
M411375	87
M411509	87
70070902	87

Bushing

44239501	75
70346501	67

Buzzer Kit

M4860P3	15
---------------	----

Bypass Harness

70364103	15, 17, 21, 25, 33, 37, 45, 47, 49
----------------	------------------------------------

C

Cable Set Heater Assembly

70371301P	91, 105
70371401P	91, 105

Cam and Hinge Kit

M4772P3	53
M4773P3	53

Card Reader and Bracket Assembly

510068P	33
---------------	----

Card Reader Harness Assembly

70211801	33
----------------	----

Card Reader Network Harness Assembly

70206601	33
----------------	----

Card Reader Overlay

70334201	25
70334301	25, 45

Center Cylinder Seal

70066005	65
----------------	----

Center Pan

70376701	67
----------------	----

Center Partition

70376801	67
----------------	----

Central Pay Harness

70484601	23, 35, 43
70491501	17

Central Pay Interface Control Assembly

209/00471/75	17
--------------------	----

Circuit Board Support

501523	71
--------------	----

Circuit Breaker

M412401	109
M412407P	109
M412408P	109

Coin Box

F160673	59
---------------	----

Coin Chute Assembly

70296401	59
----------------	----

Coin Cover Overlay

70246301	23, 43
----------------	--------

N/A items do not appear in index.

Coin Drop		47, 49
38963P	27	49
70256402P	27	49
70429001	27	49
70441601P	27	35, 37
Coin Drop Assembly		43, 45
210195	27	35, 37
210196	27	43, 45
38462P	27	47
38463	27	49
38464P	27	17
38467	27	17
38472	27	17
38475	27	17
38519	27	17
38521	27	15
39157	27	49
44039701P	19	71
44039702	19	71
44039703	19	71
44039704	19	71
44039705	19	71
44039706	19	71
44039707	19	71
70441602	27	71
70447301	27	71
70471601	27	15
70482401	27	21
Coin Drop Kit		71
CK077	27	71
Coin Drop Overlay		39, 35
39564	23, 35	39
Coin Identification Paper		39
38725	27	39
Coin Vault Assembly		33
70180101	59	33
Coin Vault Switch Harness		43, 59
70364104P	17, 23, 31, 35, 43, 59	43
Coin Vault Trim		43
70117501	59	43
70117502	59	43
Communication Board		41
210095P	41	41
Communication Connector		41
210099	41	41
Communication Wire Harness Assembly		39
800246	39	39
Compression Spring		41
70467601	75	41
Contact Base		55
F8538101	61	55
Contact Block		55
44018701	61	55
Contact Block Switch		55
F200233401P	61	55
Contact Switch		55
F8069501	61	55
Contactor		55
70323701P	95, 97, 103	55
70343301P	107, 109	55
Control		55
44063801P	71	55
Control Assembly		47, 49
511867P	23, 25	21
512202P	15	21
514273	23, 25	21
Control Panel Harness		47, 49
44240301	47, 49	47, 49
70335301P	21	21

N/A items do not appear in index.

70367001P.....	15
70368001P.....	25, 31, 33
70410401P.....	35, 37, 43, 45
70485301	17
70489901	17
Control Panel Harness Assembly	
70368001P.....	23
Control Plate and Studs Assembly	
70440901	49
Control Plate Assembly	
44040901	19
44041001	19
70175805	21
70175807	23
70336501	45
70348801	25, 33, 37
70360601	15
70419701	31
70475601	47
Control Plate Kit	
44050701P.....	17
70291001P.....	35, 43
Control Set	
70370201P.....	15
Control Tray	
70469201	95, 97, 103
Control Tray Harness	
70464701	93, 101
Control Trim	
44016301	59
44016401	59
Cylinder and Trunnion Assembly	
70444101	65
70444102	65
70444103	65
Cylinder Assembly	
70408801P.....	65
70408802P.....	65
70408803	65
Cylinder Bearing Stud Plate Assembly	
430352	65
Cylinder Guide Tool	
263P4.....	65
Cylinder Idler Arm	
70259901	73
Cylinder Motor Harness Assembly	
70401001	65, 73
70401101	65, 73
70439701	65, 73
70440101	65, 73
70465801	65, 75
Cylinder Rib Assembly	
70433004	65
Cylinder Shroud	
70427501	67
70427502	67
D	
Damper and Hinge Exhaust Assembly	
70209501	77
Din Rail	
M412693	95, 97, 103, 109
70366001	107
Display Assembly	
512218P	15
Door Assembly	
44028902P	51
44028903	51
44028905	51
44058102P	51
44058104	51
44112101	51
44266702	51
44292301LG.....	51
70407401	51
Door Glass	
44008401P	51
44008402P	51
Door Glass Installation Tool	
M4221P4	51
Door Handle	
44007901	51
44057702	51
44263801	51
Door Hinge Assembly	
44075205*	53
44075206	53
44075209B	53
44075209LG.....	53
44075212	53
Door Hinge Lug Assembly	
44035001	53
44035002	53
Door Interlock	
M412369	109
Door Latch	
M401223	59
Door Ring	
44007703B	51
44007704B	51
44007705	51
Door Ring and Handle Assembly	
44112001	51
44292201LG.....	51
Door Ring Assembly	
44007702	51
44283108	51
44283109	51
Door Ring Gasket	
44008201P	51
Door Seal Kit	
70211902P	51
Door Switch Actuator Kit	
70215001P	53
Double Ended Stud	
70334701	73
Drive Access Cover	
70196301	77
70202501	73
Drive Motor	
70298401P	73
70392901P	73
70401501	73
70401601	73
70401701	73
70401801	73
70459001P	75
Drive Motor Plate	
44261401	75

N/A items do not appear in index.

Drive Rivet	
M400713	71
Drum Idler Spring	
70045301	73
Drywall Screw Magnet Kit	
70343101P.....	65

E

Earth Terminal Sticker	
M412096	97, 99, 103
Elbow	
70079601	89
70428101	69
Electric Contactor Jumper Set Harness	
70355801P.....	105
Electric Power Buss Harness	
70335501P.....	105
70439601	105
Electrical Box Access Cover	
70133901	109
Electronic Coin Drop Assembly	
70294103P.....	27
70294104	27
70294105P.....	27
70294106	27
70294107	27
70294111.....	27
70294116	27
70294117	27
70294119	27
70294120	27
70294121	27
Electronic Coin Drop Harness	
44065801	27
Electronic Coin Drop Kit	
CK099	29
CK100	29
CK101	29
CK103	29
CK108	29
CK109	29
CK113	29
CK115	29
CK116	29
CK117	29
CK118	29
CK119	29
CK120	29
CK121	29
CK122	29
Electronic Control	
44037801P.....	19
Electronic OPL Control Kit	
M4689P3.....	21
Emergency Stop Contact Harness	
70364105P.....	61
Emergency Stop Harness	
70364106P.....	61
Emergency Stop Label	
M412235	61
Emergency Stop Pushbutton	
F200233500.....	61

End Cap	
70070101	65
70070102	65
End Stop	
M412615	107
70121001	109
Ethernet Gateway Kit	
NK320	35, 37, 47
Exhaust Thimble	
70015601	77
Expansion Clip	
70030501	59, 95, 97, 99, 103, 107, 109
Extension Handle	
M412371P.....	109
70342501P	97

F

False Front	
70405001*	55
70405002	55
70405003B	55
70405003DG	55
70405003LG.....	55
70405004	55
70405101*	55
70405102	55
70405103B	55
70405103DG	55
70405103LG.....	55
70405104	55
Fan Motor Harness Assembly	
70401201	77
70401301	77
70439801	77
70440201	77
Ferrite Core Assembly	
M413930P	21, 107, 109
Fill Hoses Kit	
38349P	71
Finger Guard	
M412366	97
M412367	109
Fire Suppression System Label	
44128901	57
Foam Gasket	
70414101	15, 17, 19, 21, 23, 25,31, 33, 35, 37, 43, 45
Forward Valve Cover	
70328201	87
Front Cylinder Seal	
70173402	57
Front Panel	
70377915B	57
70377915DG	57
70377916B	57
70377916DG	57
70521501DG	57
70521601LG.....	57
70521701DG	57
70521801LG.....	57
Front Panel Assembly	
70413001*	57
70413002	57
70413003*P	57

N/A items do not appear in index.

Fuse	70413004	57
	70413005*	57
	70413006P	57
	70413007	57
	70413008	57
	70413009	57
Fuse Bracket	M413621	95, 99, 103
	70406501	21, 95, 99, 103
	70406601	95, 99, 103
	70406701	95, 99, 103
Fuse Holder	70306901	95, 99, 103
	70313601	95, 99, 103
	70313602	95, 99, 103
Fuse Holder Body	M413544P	95, 99, 103
	44155601P	95, 99, 103
Fuse Holder Cap	70329401P	95, 99, 103
G	Gas Burner	
	70396201P	85
Gas Disconnect Harness	70342101	93
	70440501	93
Gas Shut-Off Valve	M412562P	89
Gas Valve	44154501P	87
	44154502P	87
Gas Valve Bracket	70233301	89
Gas Valve Coil	70260101	89
Gas Valve Harness	70184001	89
Gas Valve Harness Assembly	M413650	89
Gasket	70392701P	77
Graphic Overlay	44050401	17
	44050501	17
	44050502	17
	44239401	17
	44239402	17
	44239403	17
	44240501	17
Ground Lug Connector	M411283	107, 109
H	Handle	
	70268001	109
Handle and Caps Assembly	70154411	63
	70154412	63
Handle Bar	70399501B	51
Handle Bumper	70407206	63
	70407209	63
Harness Assembly	M412997	87
Heater Element	70034407P	91
	70034408	91
	70034409P	91
	70034410P	91
	70034411	91
	70034412P	91
High Voltage Lead	70006201	93
High Voltage Suppression Cable	44239702	93
Hold-Down Clip	35358	67
	35865	67
Hole Plug	44024201	51
	70063201	67
Hose	44073304	71
Hose Clamp	36801	71
Hose Fitting	44069101	71
I	ICM Reset Label	
	70411001	97, 99
Idler Bracket	70443301	73
Idler Holder	70464501	75
Idler Spacer	70464601	75
Idler Wheel Assembly	70050401P	73, 75
Igniter Cover	70159601	85
Ignition Control	70458601P	95
	70483201P	97
Ignition Control Harness	70316301	93
	70316401	93
Ignition Control Kit	70492701	95
Insulator	M413862	95, 97, 103
Interlock Contactor	F330186P	95, 97, 103
J	Jumper Assembly	
	70138801	105

N/A items do not appear in index.

70138901	105
70139001	105
70139101	105
Jumper Bar 70066501	91
Jumper Cable Assembly M413933	105
M413934	105
M414121	105
Jumper Calibration Assembly 70084301	21
Jumper Calibration Wire 70324602 ... 15, 23, 25, 31, 33, 35, 37, 43, 45, 47, 49	
Jumper Configuration Assembly M413507	93, 101
M413510	93, 101
Jumper Disconnect Assembly 70120901	93
Jumper Harness Assembly M413504	93
M413505	93, 101
M413506	93, 101
M413508	93, 101
M413509	101
Jumper Strip M400869	91
Jumper Wire 44014601	105
44014701	105
44014801	105
70066601	91
Junction Box Harness 70315801	93, 101

K

Key 70144101	77
70155601	59
70155602	59
Kickplate 70117613	63
70117614	63

L

Label 44108201	57
44190901	57
70414001	51
Leveling Leg 34319	67
Light 801432	71
Limit Thermostat M409219	85
M409443	91
M411307	77
70299001	85
Lint Panel 70375701*	63
70375702	63
70375703B	63

N/A items do not appear in index.

70375703LG	63
70375704DG	63
70375705	63
70375706	63
70375707	63
Lint Panel Gasket 70289101P	63
Lint Panel Switch Bracket 70277301	67
Lint Screen 44063601	67
Lock Shim 70342401	59
Lock, Key and Nut Kit 44089301P	59, 71
44089302P	59
Lower Rear Panel 70377201	77
L.P. Conversion Kit M4924P3	87
L.P. Valve 44154504	89
70457302P	89
L.P. Valve Conversion Kit M405434P	89

M

Main Harness 70441301	15, 21, 23, 25, 35, 37, 47, 49
70467801	15, 21, 23, 25, 31, 33,
... 35, 37, 43, 45, 47, 49	
Male Tab Terminal 00177	15, 19
Manual Reset Thermostat 70186301	85
Membrane Switch M414368P	21
44037901P	19
44039402P	19
510036P	23, 25, 31, 33
Mixing Valve 36958P	71
Moisture Sensor Harness Assembly 70448901	79
Moisture Sensor Test Wires 70468901	79
Motor Bracket 70464101	75
Motor Capacitor 70413101	73
70413102	77
70413201	73
70413202	77
Motor Channel 70261701	73
Motor Conduit Mounting Bracket 70321701	73, 77
Motor Contactor Harness 44142601P	93, 101
70320201	93, 101
70469301	93, 101

Motor Drip Pan	
70427001	77
Motor Mount Bracket	
70127301	73
Motor Plate Cover	
70464201	75
Motor Pulley	
70284204	73
70284208	73
70457401	75
Mounting Plate	
70208801	25, 33, 37, 45
Mounting Switch Base	
M412186	109
M412187P	97

N

Nameplate	
B12389801	59
F8443102	59
44046801	59
44062901	59
44129907	59
70509601	59
70522001	59
Nameplate Bezel	
70117401	59
Nameplate Overlay	
44144401	51, 59
44147101	59
70115601	59
70410201	59
70411401	59
70460801	59
Network Board Assembly	
201341	39
Network Capacitor Assembly	
M413863	93, 101, 105
Network Capacitor Harness Assembly	
M413878	93, 101
44143401P	93, 101
44152001	105
70286501	105
Network Controller Kit	
NK220	35, 37, 47
Network Retrofit Kit	
NK206	35, 37, 47
Network Wire Harness Assembly	
44088501P	39
Nozzle Bracket	
70424201	69
70428601	69
Nozzle Hole Cover	
70429301	69
Nut	
F431025	75
M400022	65, 77
M400034	65, 77
M400035	79
M400977	59
M404993	67
M412986	65, 73, 75
M414215	51

21899	67
23951	63
24205	15
27222	73, 75
29787	15, 17, 19
29796	73
430576	67
44071201	51
44087201	65
44088801	59
51236	63
56156	73
70054	15, 21, 23, 25, 31, 33, 35, 43, 47, 49, 51, 91
70466601	75
N.G. Valve	
44154503	89
70457301P	89

O

Opto Coupler	
200674P	27
Orifice Adapter	
70435901P	87
Orifice Holder Bracket	
70248901	87
Orifice Keeper Bracket	
70249001	87
O-Ring	
431482	89
Output Bracket	
44223101	49
70440601	47
Output Harness	
44186101	47, 49
Overlay	
44130002	21
44144301	31
44144302	31
44149301	33
70115801	21
70128701	21
70130401	21
70130601	21
70257701	23
70257702	23
70257703	25
70258001	23
70258002	23
70258003	25
70258101	23
70261001	23
70261002	23
70261201	23
70261202	23
70362201	15
70362202	15
70362401	15
70362402	15
70362501	15
70362502	15
70410003	37
70432201	47
70445001	49
70445002	49

N/A items do not appear in index.

70445003	49
70445004	49
70453001	23
70453002	23
70453101	25
70462401	49
70462402	49
70462701	49
70462702	49
70462901	49
70462902	49
70491901	23
70491902	23
70491903	25
70493702	49
70494001	15
70494002	15
70504501	43
70504502	43
70504503	45
70504601	43
70504602	43
70504603	45
70504701	15
70504702	15
70504901	49
70504902	49
70505201	23
70505202	23
70505203	25
70508601	49
70508602	49
70508701	23
70509701	25
70510501	23
70510601	23
70510701	23
70510801	23
70510901	23
70511001	25
70526001	49
70526002	49

P

Panel Locator 56079	15, 59, 63
PC Board Standoff 210098	41
Pin 70071401	53
Pipe Clip 70203701	85
Pipe Nipple 70139601	89
	901403
Pop Rivet 44166601	59
	70058501
	53, 67, 87, 109
70058502	107, 109
70126301	63
70126401	63
70412601	51
Porcelain Touch-Up Paint 122P4P	67
	215P4P
	67

N/A items do not appear in index.

370P4P	67
Power Distribution Block Cover 44014901P	107, 109
Power Harness 70316101P	93, 101
	70332201
	93, 101
70347701P	93, 101
70438901	93, 101
70439001	93, 101
70445501	93, 101
70464901	93, 101
70465001	93, 101
70469701	93, 101
Primary Air Adjustment Sleeve 70239801	87, 89
Pushbutton 44018801	61
Pushbutton Switch M413431	99
	70413301
	23, 25, 31, 33, 35, 37, 43, 45, 59
Push-to-Start Switch 801434W	71

R

RC Filter Kit M4457P3	21
Rear Bearing Shim 70355001	65
Rear Cylinder Bearing Housing 70013901	65
Rear Cylinder Channel 70305201	65
	70305202
Rear Cylinder Channel Plate 70305301	65
Rear Cylinder Seal 70013704P	65
Rear Cylinder Seal Support 70506403	65
Rear Lint Panel 70376601	63
Rear Valve Cover 70282401	85, 87
Relay M412534	19
Relay/Buzzer Bracket 44041701	19
Replacement Door Handle Kit 70133501P	51
Reversing Contactor Harness 70465301	93, 101
Reversing Control Assembly 70469901	95, 99, 103
Reversing Control Board Harness 70471901	93, 101
Rocker Switch 70455101	15
	70461301
	15
Roller Bearing Assembly 70298701P	67
Roller Catch Arm 70030301	63

Roller Catch Spacer	
70030201	63
Roller Catch Wheel	
70297601	63
Roller Seal	
70443601	67
Roller Shaft	
70249501	67
Rotation Sensor	
F8066201	81
Rotation Sensor Bracket	
44044401	81
Rotation Sensor Cover	
44044301	81
Rotation Sensor Harness	
F8066401	81
70476101	81
Rotation Sensor Kit	
7009P	81
<hr/>	
S	
Screw	
F8206901	95, 99, 103
F8368701	75
M400043	75
M400056	73
M400057	75
M400661	51
M402797	19
M402917	95, 97, 103, 107, 109
M405188	85
M411072	77, 95, 97, 103
M412985	73
05161	85
23222	73, 77, 89
33562	107, 109
38272	95, 97
39733	59, 63, 107, 109
430497	39, 59, 65, 67, 69, 71, 73, 75, 77, 83, 85, 87, 89, 91, 95, 97, 103, 107, 109
430648	73
430757	63
431484	89
44083001	95, 97
501086	99, 103
501524 ..	15, 23, 25, 31, 33, 35, 37, 43, 45, 47, 49, 53
51780	69, 71, 95, 97, 103, 107, 109
51782	97, 99
51783	95, 97, 103
61199	51
62588	65
70033502	53
70069901	15, 47
70072801	63
70126101	77
70132301	63
70153301	81
70391101	65
70407301	53
70442101	53
Secure Ground Label	
M403047	95, 97, 99, 107
Sensor Harness	
70426601P	71
Shadow Box Clip	
M400972	59
Shaft Collar	
70467001	75
Sheet Metal Edge Gasket	
70015711	67
70015712	67
Side Panel	
70378701DG	67
70378701LG	67
70378701*P	67
70378801DG	67
70378801LG	67
70378801*P	67
Sleeve	
44050601	17
Slip Ring Assembly	
44222701	79
Slip Ring Holder	
44224401	79
Slot Card Plate Assembly	
44089501	25, 37, 45
Snap Bushing	
M400770	87
M402542	107, 109
70178701	71
Spacer	
70471701	75
Spark Electrode	
70032801P	85
70466501P	85
Spray Nozzle	
70427801	69
Spray Nozzle Hose	
70427701	69
Spray Paint	
286P4	67
297P4	67
298P4P	67
Spud Adapter	
70223501	89
Standoff	
211/00119/00	17
Stove Back	
70396801	85
Stove Connectors Cover	
70365201	91
Stove Grill	
70214901	91
Stove Limit Bypass Harness	
70316601	91
Stove Limit Harness	
70316501	85
Stove Partition	
70357201	91
Stove Top and Sides	
70396301	85
Street Elbow	
H86070034	87
Support Bearing	
70448701	65
Support Rod	
70464401	75

N/A items do not appear in index.

Switch	
70411901	83
Switch Assembly	
70413401	67
Switch Bracket	
70356301	83
Switch Hole Plug	
44057801B.....	59
44057801G.....	59
44057801Q.....	59
44057801W.....	59

T

Tee	
70428201	69
Temperature Knob	
44104601	15
Temperature Selector Switch	
511711.....	15
Temperature Selector Switch Bracket	
70391701	15
Terminal Block	
M413865	107, 109
430642	95, 97, 103
Terminal Block Shield	
70333001	95, 97, 103
Thermistor	
M414704	77
44064701	69, 71
Thermistor Plate	
70424401	69
Thermostat Cover	
M414477	85
Top Pan	
70376901	67
Top Panel	
70375501	67
Transformer	
M414228P.....	95, 97, 103
M414229P.....	95, 97, 103
M414230P.....	95, 103
M414312P.....	95, 103
44074401	103
Trunnion and Seal Kit	
M4963P3.....	65
Trunnion and Wire Assembly	
70454601	65
Tube Assembly	
70427601	69
Tumbler Dolly Kit	
M4379P4.....	67

U

Union	
H86000031	89
Union Tee	
70427901	69
USB Gateway Kit	
NK330	35, 37, 47

N/A items do not appear in index.

USB IR Interface Kit	
203346	35, 37, 43, 45, 47, 49

V

Valve Support Bracket	
70502601	87

W

Warning Label	
M410892	57
44127701	97, 99, 103, 107, 109
Washer	
M400991	65, 77
M405535	75
70261401	67
70265901	73
70270301	73
70409301	51
70411301.....	65
Water Hose	
F200116.....	71
Wire Clip	
70366201	95, 97, 103
Wire Guard	
201595P	27
Wireless Network Kit	
NK301	35, 37, 47
