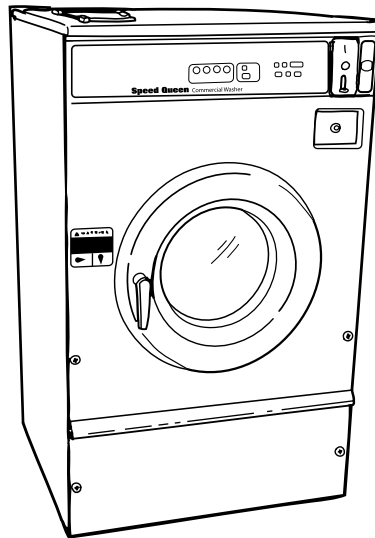


Washer-Extractor

Refer to Page 3 for Model Numbers



SPR3C_93505



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Part No. 93505R2
February 2012

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

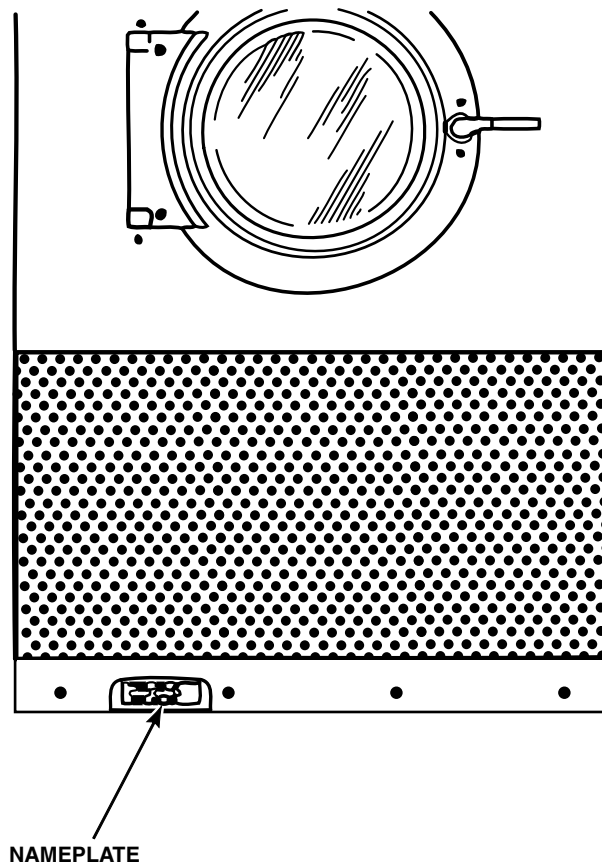
For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s).



SPR3P_93505

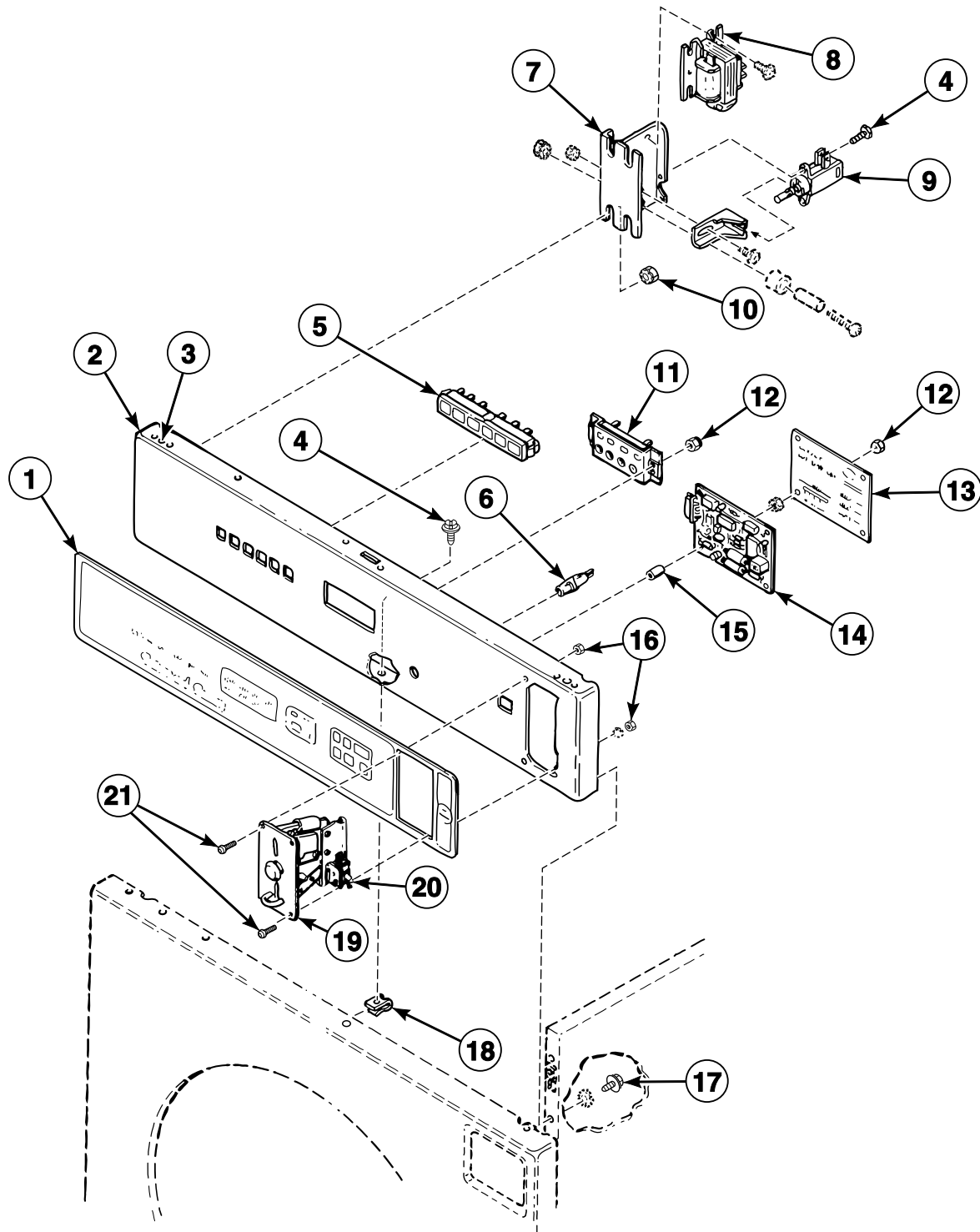
Model Identification

Information in this manual is applicable to these washer-extractor models:

EX325

EX440

Graphic Panels and Controls - Model EX325



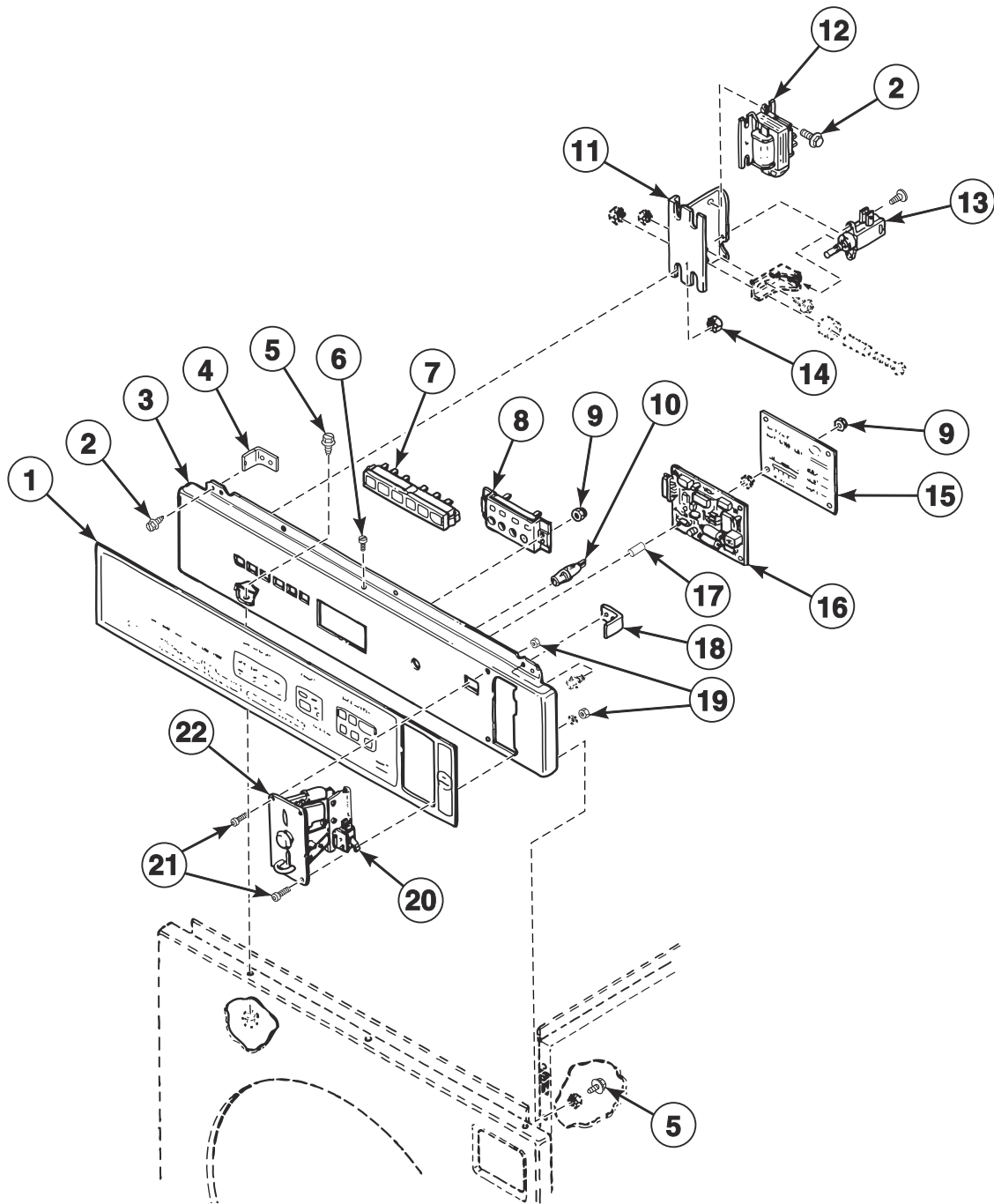
SPR101P_93505

Graphic Panels and Controls - Model EX325

REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	Push to Start Kit	
1	93266	Graphic Panel	
2	93147	Control Panel	
3	93143	Cabinet Top Catch	
4	93063	Screw	
5	93000	Cycle Indicator Light	
6	93001	Bleach Light	
7	93406	Solenoid Bracket	
8	93037P	Door Lock Solenoid	
9	93341	Thermoactuator	
10	70054	Nut	
11	93042	Cycle Switch	
12	N/A	Nut	
13	N/A	Circuit Board Shield	
14	93649	Coin Accumulator	
15	93325	Spacer	
16	93006	Nut	
17	N/A	Screw	
18	N/A	Nut	
19	93650P	Coin Acceptor	
20	93519P	Coin Switch Kit	
21	93043	Screw	
	93501	Torx Drive Tool	

N/A = Part no longer available

Graphic Panels and Controls - Model EX440



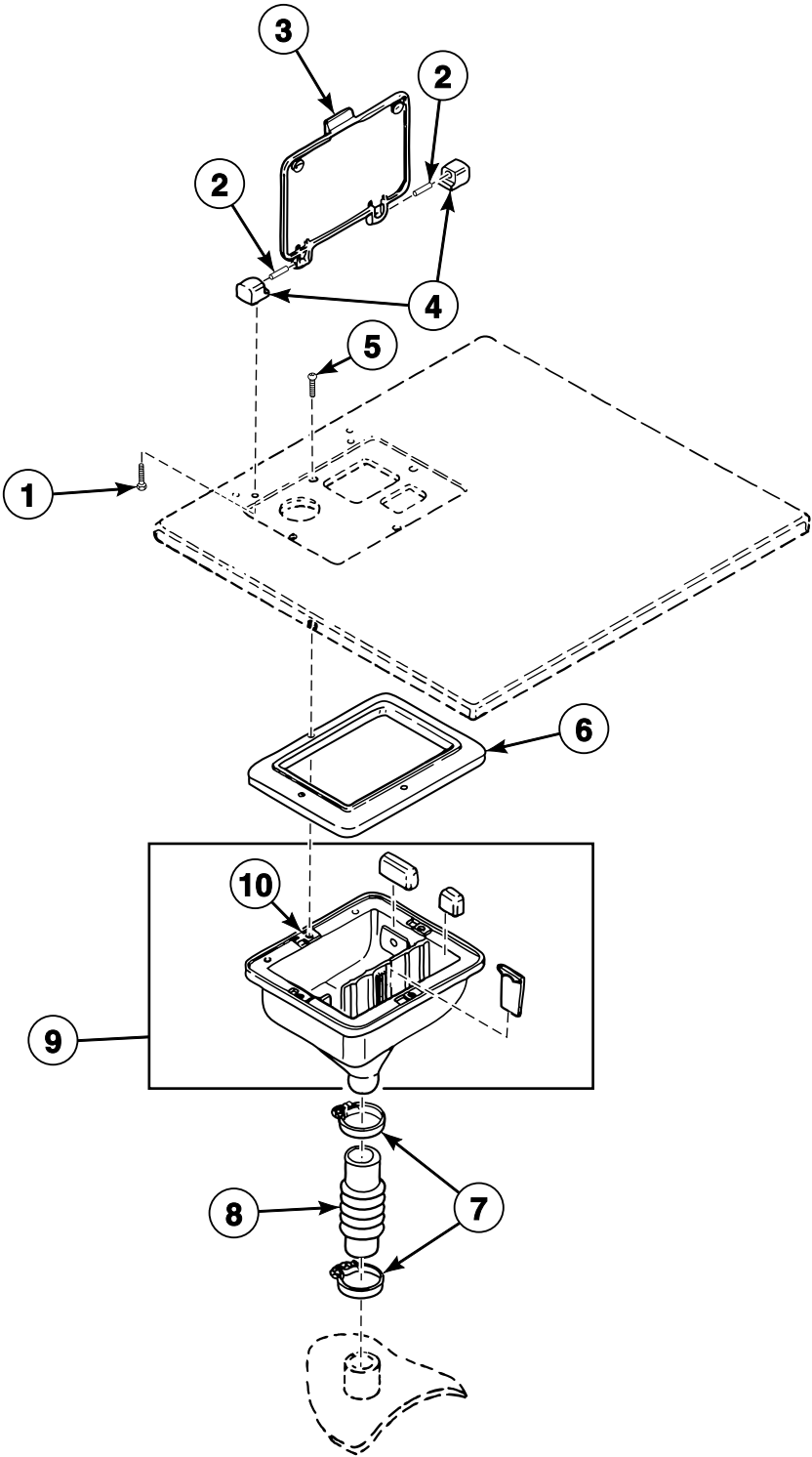
SPR102P_93505

Graphic Panels and Controls - Model EX440

REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	Push to Start Kit	
1	93267	Graphic Panel	
2	93063	Screw	
3	93399	Control Panel	
4	93290	Cabinet Top Catch	Left
5	N/A	Screw	
6	N/A	Screw	
7	93000	Cycle Indicator Light	
8	93042	Cycle Switch	
9	N/A	Nut	
10	93001	Bleach Light	
11	93406	Solenoid Bracket	
12	93037P	Door Lock Solenoid	
13	93341	Thermoactuator	
14	70054	Nut	
15	N/A	Circuit Board Shield	
16	93649	Coin Accumulator	
17	93325	Spacer	
18	93291	Cabinet Top Catch	Right
19	93006	Nut	
20	93519P	Coin Switch Kit	
21	93043	Screw	
	93501	Torx Drive Tool	
22	93650P	Coin Acceptor	

N/A = Part no longer available

Dispenser - Model EX325

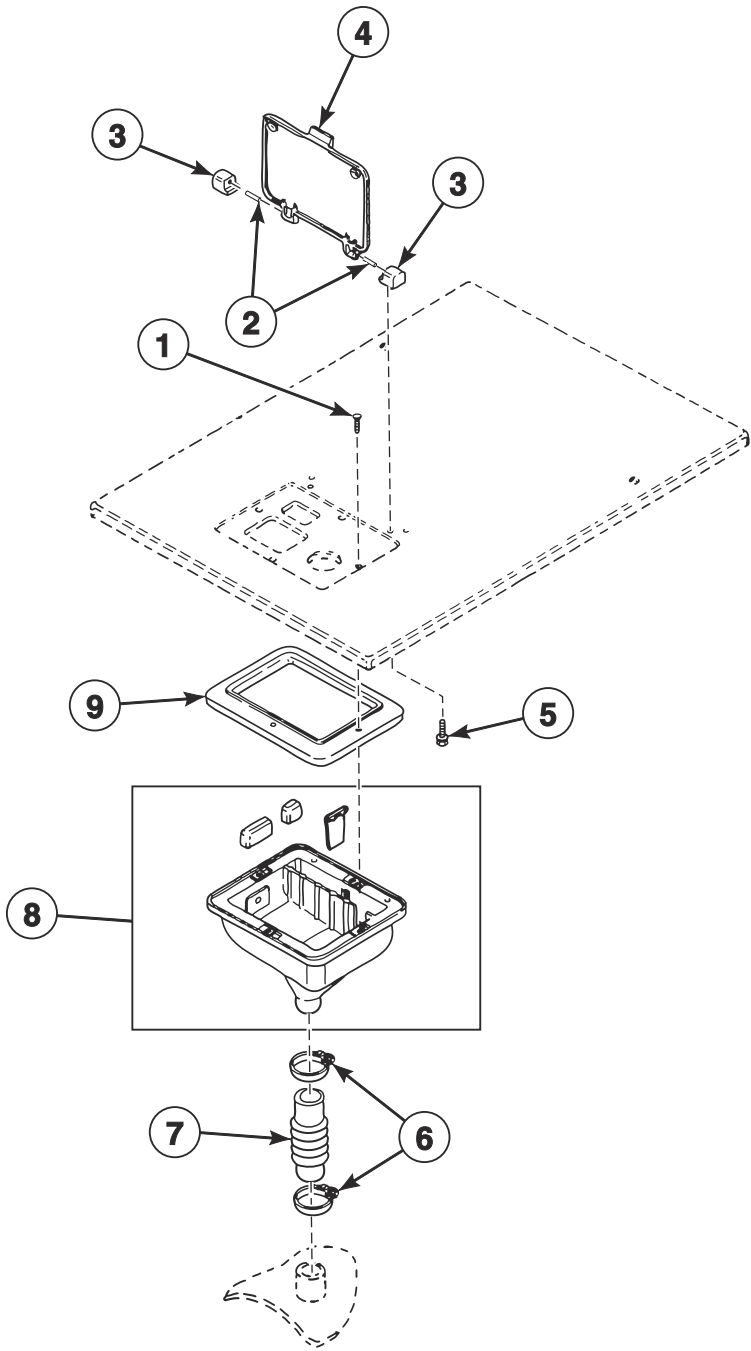


SPR103P_93505

Dispenser - Model EX325

REF	PART NO.	DESCRIPTION	COMMENTS
1	93067	Screw	
2	93066	Plain Pin	
3	93628	Soap Door	
4	93065	Soap Door Mounting Post	
5	93068	Screw	
6	93106	Gasket	
7	93108	Dispenser Hose Clamp	
8	93107	Dispenser to Tub Hose	
9	93105	Soap Dispenser Kit	
10	93262	Nut	

Dispenser - Model EX440

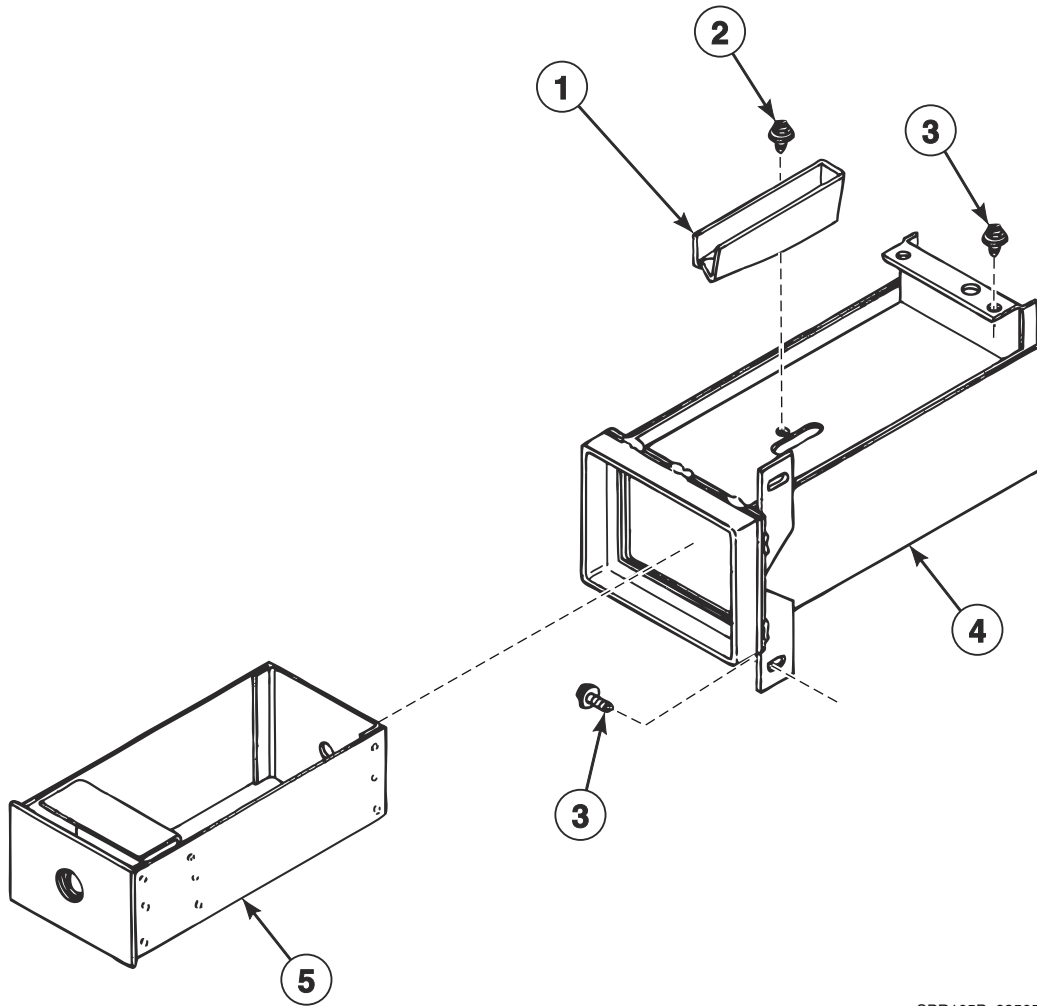


SPR104P_93505

Dispenser - Model EX440

REF	PART NO.	DESCRIPTION	COMMENTS
1	93068	Screw	
2	93066	Plain Pin	
3	93065	Soap Door Mounting Post	
4	93628	Soap Door	
5	93067	Screw	
6	93108	Dispenser Hose Clamp	
7	93107	Dispenser to Tub Hose	
8	93105	Soap Dispenser Kit	
9	93106	Gasket	

Coin Vault and Drawer



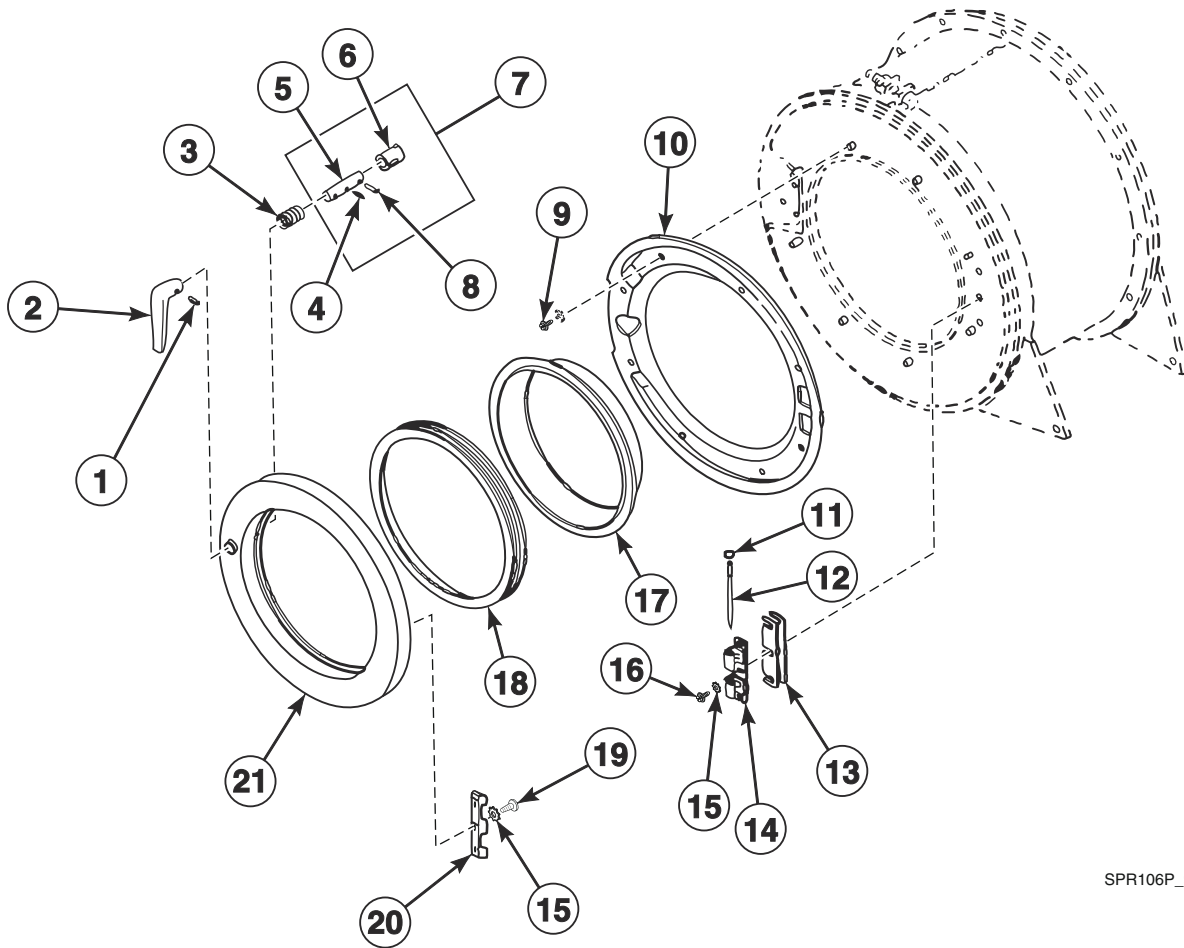
SPR105P_93505

Coin Vault and Drawer

REF	PART NO.	DESCRIPTION	COMMENTS
1	93238	Coin Chute	
2	93114	Screw	
3	N/A	Screw	
4	93394	Coin Vault	Model EX325
	93379	Coin Vault	Model EX440
5	N/A	Coin Drawer Assembly	

N/A = Part no longer available

Door



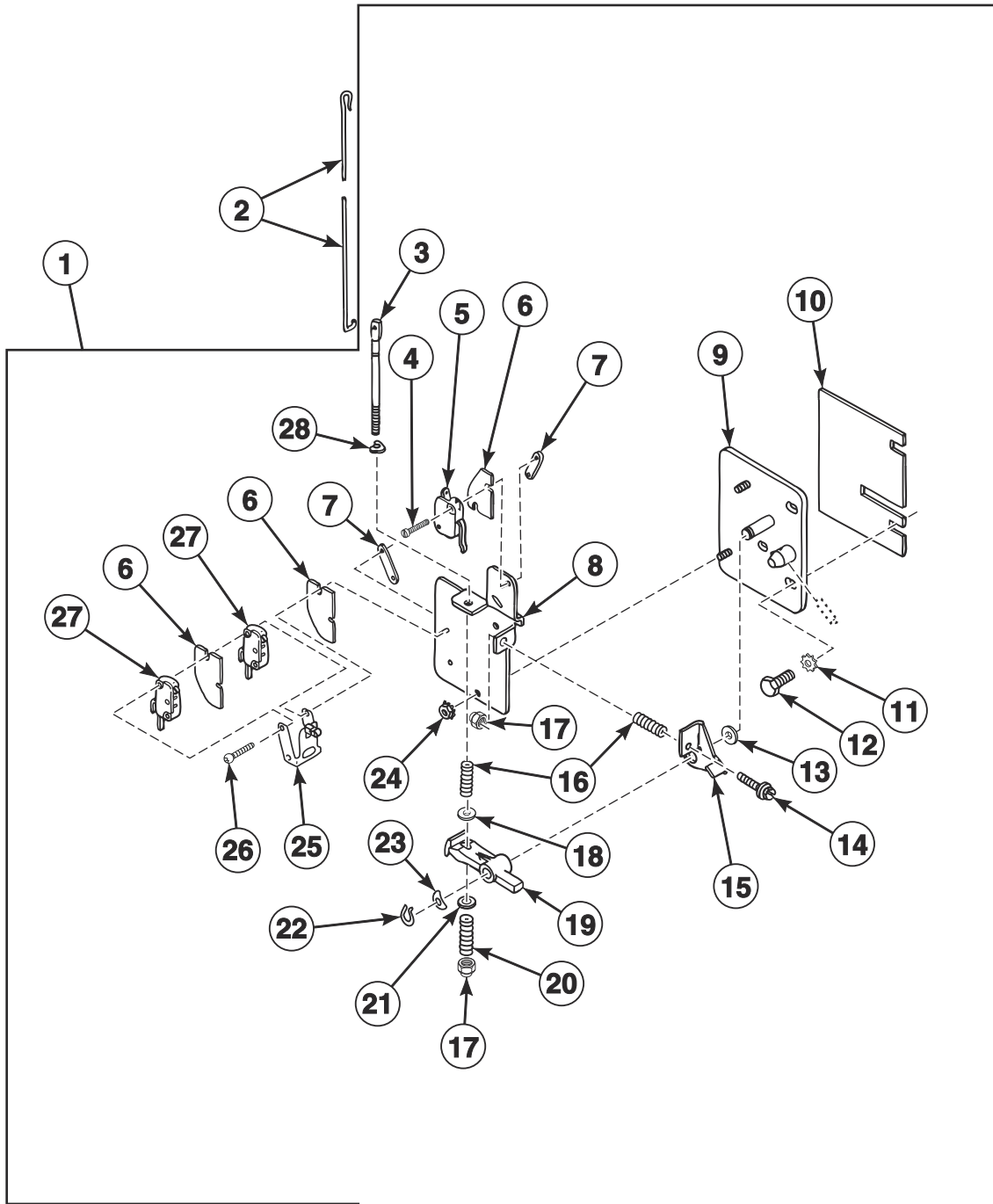
SPR106P_93505

Door

REF	PART NO.	DESCRIPTION	COMMENTS
	93405P	Loading Door Assembly	Includes items 1-21
1	93029	Door Handle Roll Pin	
2	93648	Loading Door Handle	
3	93679	Hinge Spring	
4	93027	Groove Pin	
5	93084	Door Lock Shaft	
6	93019	Door Locking Cam	
7	93053	Door Lock Shaft Assembly	
8	93028	Groove Pin	
9	93196	Screw	
10	N/A	Masking Ring	Model EX325
	93438	Masking Ring	Model EX440
11	93087	Retainer Ring	
12	93678	Hinge Pin	
13	93046	Door Hinge Thin Shim	
	93047	Door Hinge Thick Shim	
14	93680	Hinge	
15	N/A	Washer	
16	N/A	Screw	
17	93193P	Door Glass Kit	
18	93467	Gasket	
19	N/A	Screw	
20	93677	Hinge Clamp	
21	93191P	Loading Door Ring	Includes items 3, 12, 14 and 20

N/A = Part no longer available

Door Lock Assembly



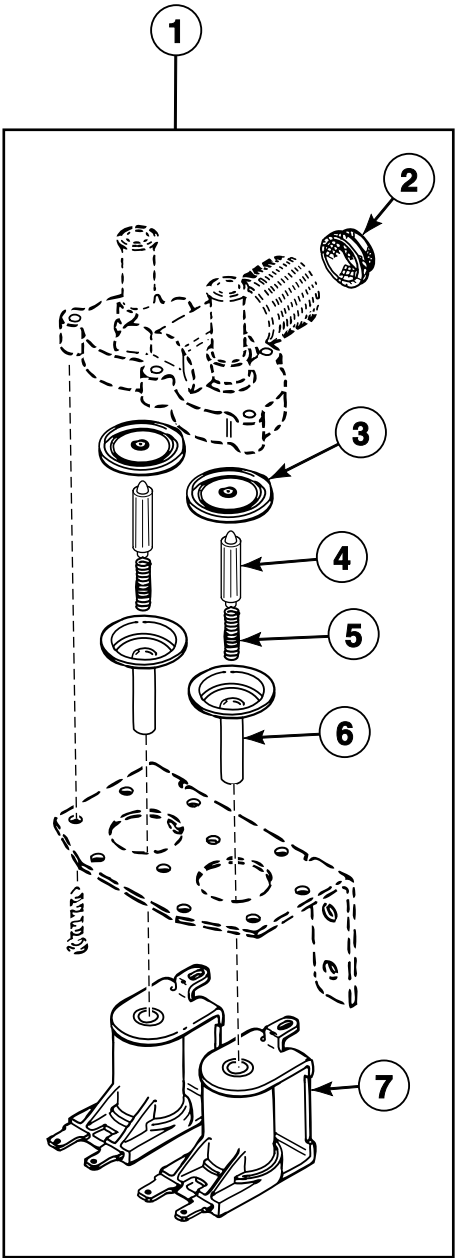
SPR107P_93505

Door Lock Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	93090P	Door Lock Assembly	Includes items 3-28
2	N/A	Door Lock Pull Rod	Model EX325
	93443	Door Lock Pull Rod	Model EX440
3	93275	Guide Pin	
4	N/A	Screw	
5	93039	Door Latch Sensing Switch	
6	93318	Door Switch Shield	
7	93096	Nut	
8	N/A	Switch Bracket	
9	93263	Door Lock Plate	
10	N/A	Door Lock Thick Shim	
	93369	Door Lock Thick Shim	
11	93098	Washer	
12	N/A	Screw	
13	93264	Washer	
14	93092	Screw	
15	93091	Switch Actuator	
16	93094	Return Spring	
17	N/A	Nut	
18	N/A	Washer	
19	93270	Locking Pawl	
20	93274	Actuating Spring	
21	93277	Washer	
22	N/A	Retaining Ring	
23	93271	Washer	
24	70054	Nut	
25	93278	Switch Actuator	
26	N/A	Screw	
27	93040	Door Lock Sensing Switch	
28	N/A	Retaining Ring	

N/A = Part no longer available

Water Inlet Valve

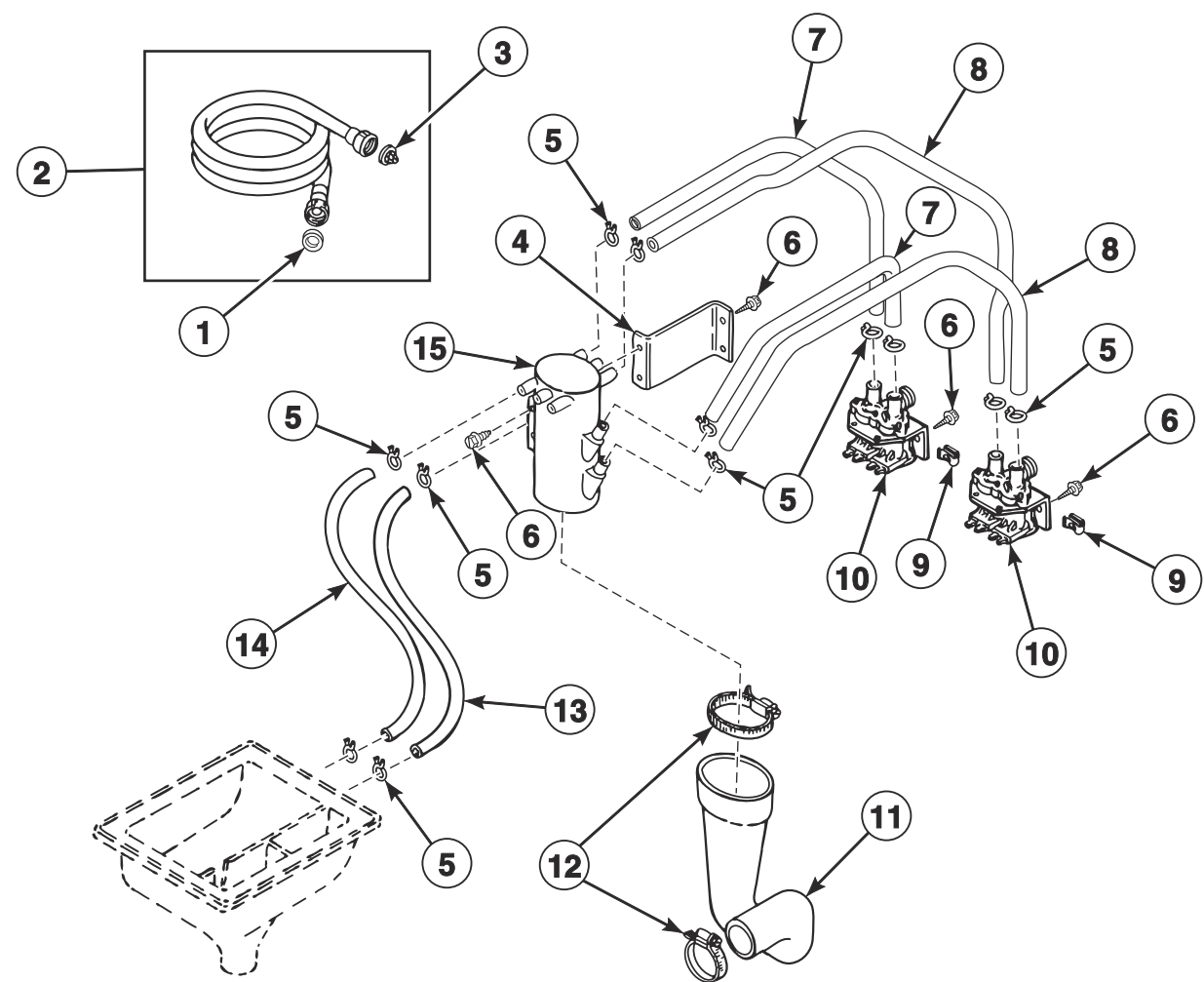


SPR108P_93505

Water Inlet Valve

REF	PART NO.	DESCRIPTION	COMMENTS
1	93026P	Water Inlet Valve	Includes items 2-7
2	93049	Inlet Valve Screen	
3	93020	Water Valve Diaphragm	
4	93100	Armature	
5	93101	Armature Spring	
6	93099	Armature Guide	
7	93018	Water Inlet Valve Coil	

Water Inlet Valves, Siphon Break and Hoses - Model EX325



SPR109P_93505

Water Inlet Valves, Siphon Break and Hoses - Model EX325

REF	PART NO.	DESCRIPTION	COMMENTS
1	20290	Washer	
2	F200116	Water Hose	
3	803615	Washer	
4	N/A	Siphon Break Bracket	
5	N/A	Hose Clamp	
6	N/A	Screw	
7	93109	Hose	
8	N/A	Hose	
9	N/A	Nut	
10	N/A	Water Inlet Valve	
11	93321	Siphon Break to Tub Hose	
12	N/A	Clamp	
13	93203	Siphon Break to Rinse Dispenser Hose	
14	93202	Siphon Break to Wash Dispenser Hose	
15	93102	Siphon Break	

N/A = Part no longer available

This diagram illustrates the assembly of a vehicle's rear suspension and steering components. The parts are numbered 1 through 17, indicating the sequence of assembly. Key components include:

- 1, 2, 3:** A coil spring and its associated hardware, shown in a separate inset.
- 4, 5, 6, 7, 8:** Various suspension arms and control arms.
- 9, 10, 11:** Steering knuckle and tie rod components.
- 12, 13, 14:** A flexible drive shaft or axle assembly.
- 15, 16, 17:** A rear differential or axle housing assembly.

Dashed lines indicate the assembly path and the relative positions of the components.

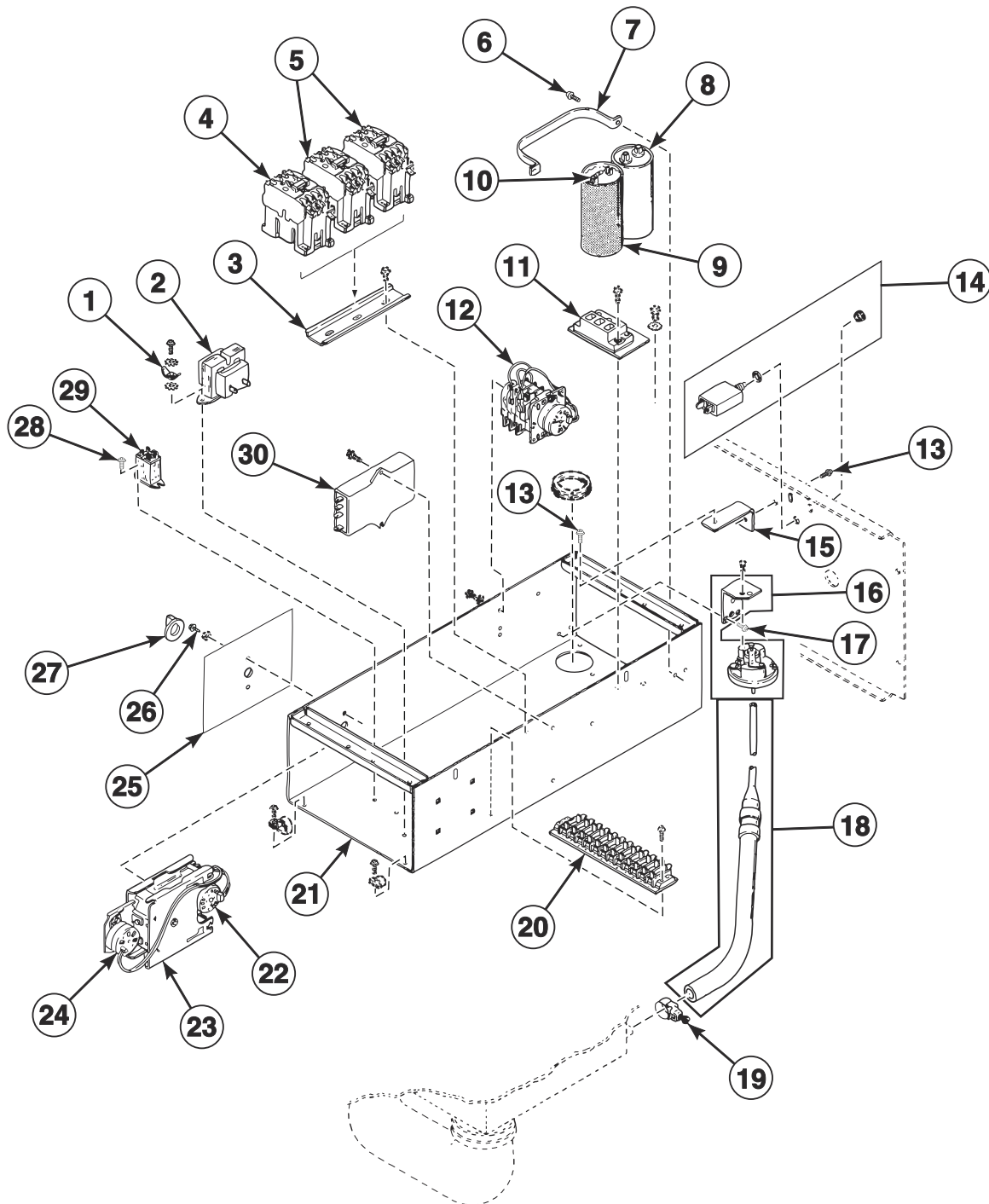
93505

Water Inlet Valves, Siphon Break and Hoses - Model EX440

REF	PART NO.	DESCRIPTION	COMMENTS
1	20290	Washer	
2	F200116	Water Hose	
3	803615	Washer	
4	N/A	Hose Clamp	
5	N/A	Siphon Break Bracket	
6	N/A	Screw	
7	93109	Hose	
8	N/A	Hose	
9	N/A	Nut	
10	93026P	Water Inlet Valve	
11	93373	Siphon Break to Tub Hose	
12	N/A	Clamp	
13	N/A	Clamp	
14	N/A	Clamp	
15	N/A	Hose	
16	93439	Hose	
17	93102	Siphon Break	

N/A = Part no longer available

Capacitors, Timers, Relays and Pressure Switch - Model EX325



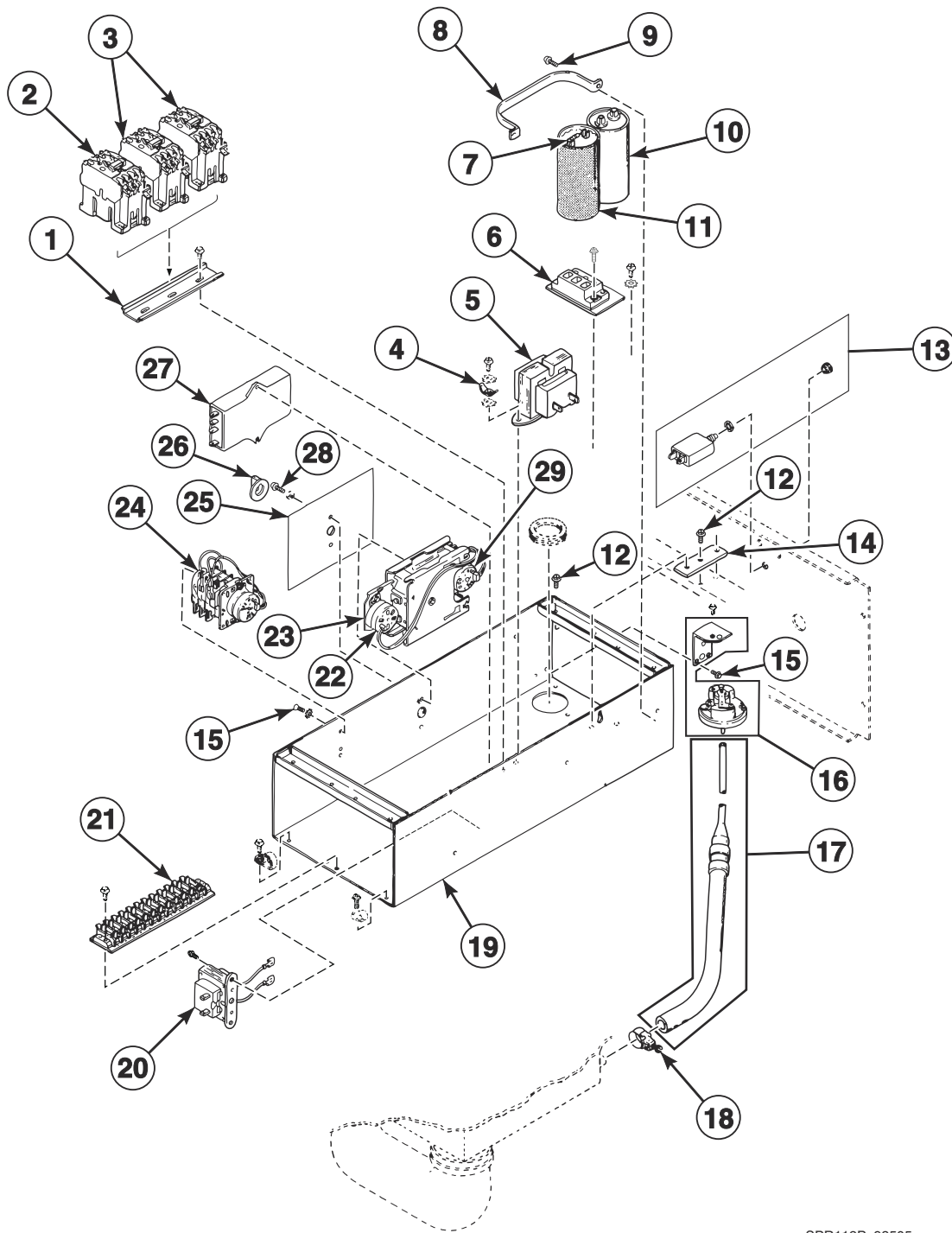
SPR111P_93505

Capacitors, Timers, Relays and Pressure Switch - Model EX325

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Ground Lug	
2	93010P	Transformer	
3	N/A	Relay Mounting Rail	
4	93631P	Spin Relay	1 Phase
	93217P	Spin Relay	3 Phase
5	93637P	Tumble Relay	
6	93114	Screw	
7	N/A	Capacitor Strap	
8	93378	Capacitor	
9	93377	Capacitor	
10	93031	Start Capacitor Resistor	
11	93224	Terminal Block	
12	93051P	Reversing Timer	
13	N/A	Screw	
14	93355P	Circuit Breaker	
15	N/A	Control Box Bracket	
16	93038	Pressure Switch	
17	93116	Screw	
18	93023	Pressure Switch Hose	
19	N/A	Pressure Hose Clamp	
20	N/A	Terminal Block	
21	93488	Control Trough	
22	93220	Main Drive Timer Motor	
23	93050P	Program Timer	
24	93529	Rapid Advance Timer Motor	
25	93222	Timer Dial	
26	93115	Screw	
27	93223	Timer Knob	
28	N/A	Screw	
29	93232	Prewash Relay	
30	93528P	Motor Start Switch Kit	

N/A = Part no longer available

Capacitors, Timers, Relays and Pressure Switch - Model EX440



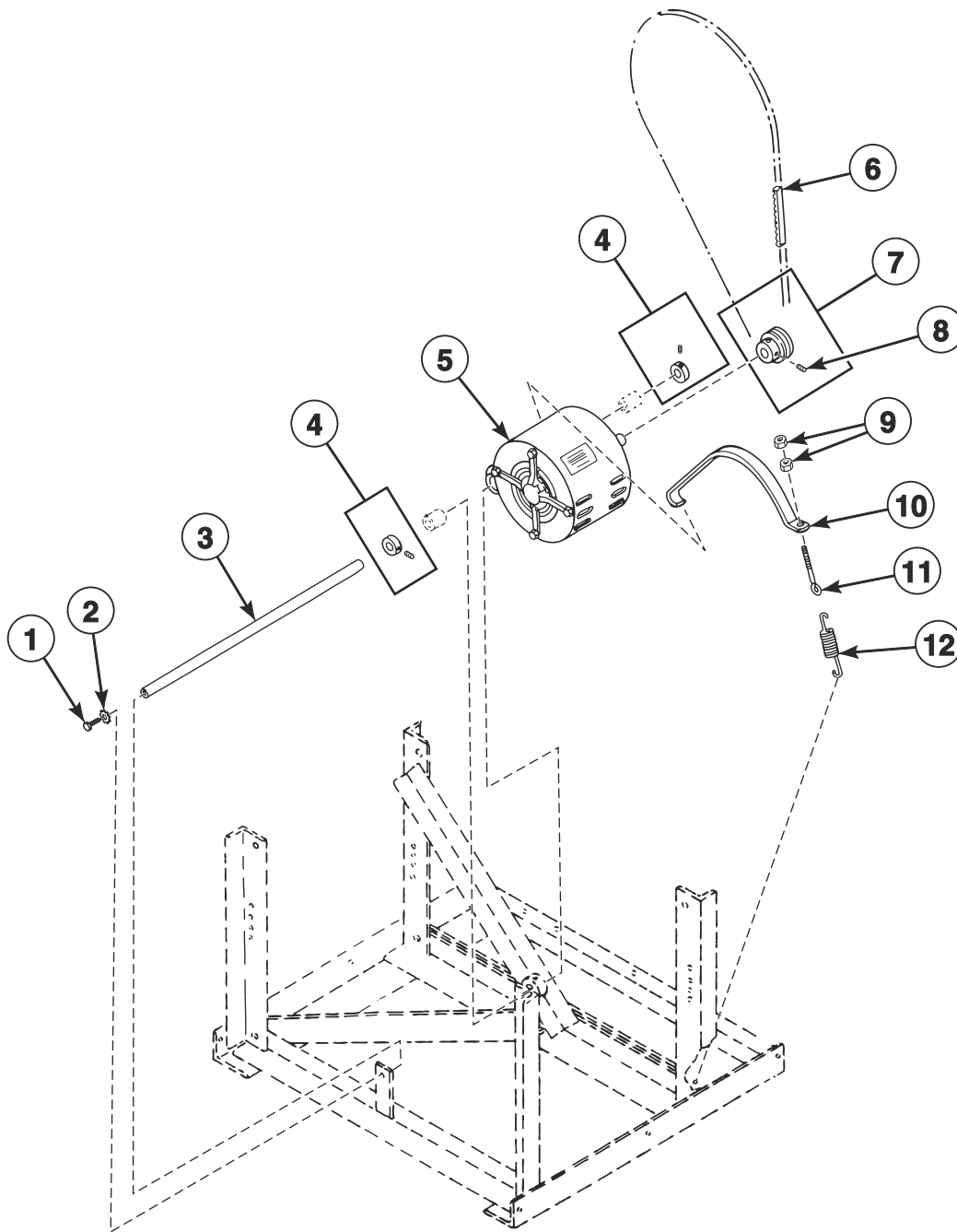
SPR112P_93505

Capacitors, Timers, Relays and Pressure Switch - Model EX440

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Relay Mounting Rail	
2	93631P	Spin Relay	1 Phase
	93217P	Spin Relay	3 Phase
3	93637P	Tumble Relay	
4	N/A	Ground Lug	
5	93010P	Transformer	
6	93224	Terminal Block	
7	93031	Start Capacitor Resistor	
8	N/A	Capacitor Mounting Strap	
9	93114	Screw	
10	93408	Capacitor	
11	93407P	Capacitor	
12	N/A	Screw	
13	93355P	Circuit Breaker	
14	N/A	Bracket	
15	93116	Screw	
16	93038	Pressure Switch	
17	93417	Pressure Switch Hose	
18	N/A	Pressure Hose Clamp	
19	93376	Control Tray	
20	93218P	Transformer	
21	N/A	Terminal Block	
22	93529	Rapid Advance Timer Motor	
23	93050P	Program Timer	
24	93051P	Reversing Timer	
25	93222	Timer Dial	
26	93223	Timer Knob	
27	93528P	Motor Start Switch Kit	
28	93115	Screw	
29	93220	Main Drive Timer Motor	

N/A = Part no longer available

Drive Motor and Belt



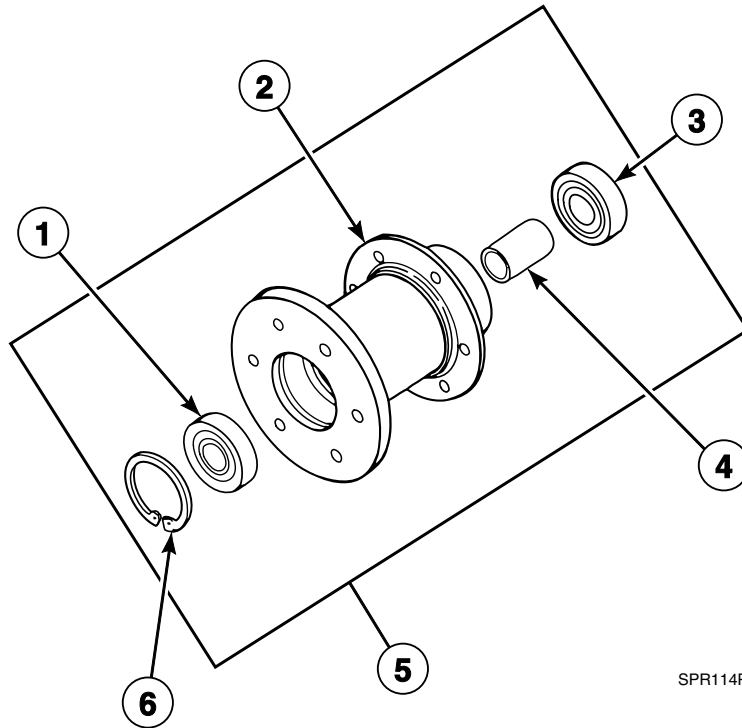
SPR113P_93505

Drive Motor and Belt

REF	PART NO.	DESCRIPTION	COMMENTS
1	93069	Screw	
2	93070	Washer	
3	93033	Motor Mount Rod	Model EX325
	N/A	Motor Mount Rod	Model EX440
4	N/A	Collar	
5	93645	Drive Motor	Model EX325; 1 Phase
	93400P	Drive Motor	Model EX440; 1 Phase
	93360	Drive Motor	3 Phase
6	93358	Drive Belt	
7	N/A	Motor Pulley	Model EX325
	N/A	Motor Pulley	Model EX440
8	93152	Screw	
9	93072	Nut	
10	N/A	Motor Tension Bracket	Model EX325
	93015	Motor Tension Bracket	Model EX440
11	93044	Bolt	
12	93035	Belt Tension Spring	

N/A = Part no longer available

Bearing Housing Assembly



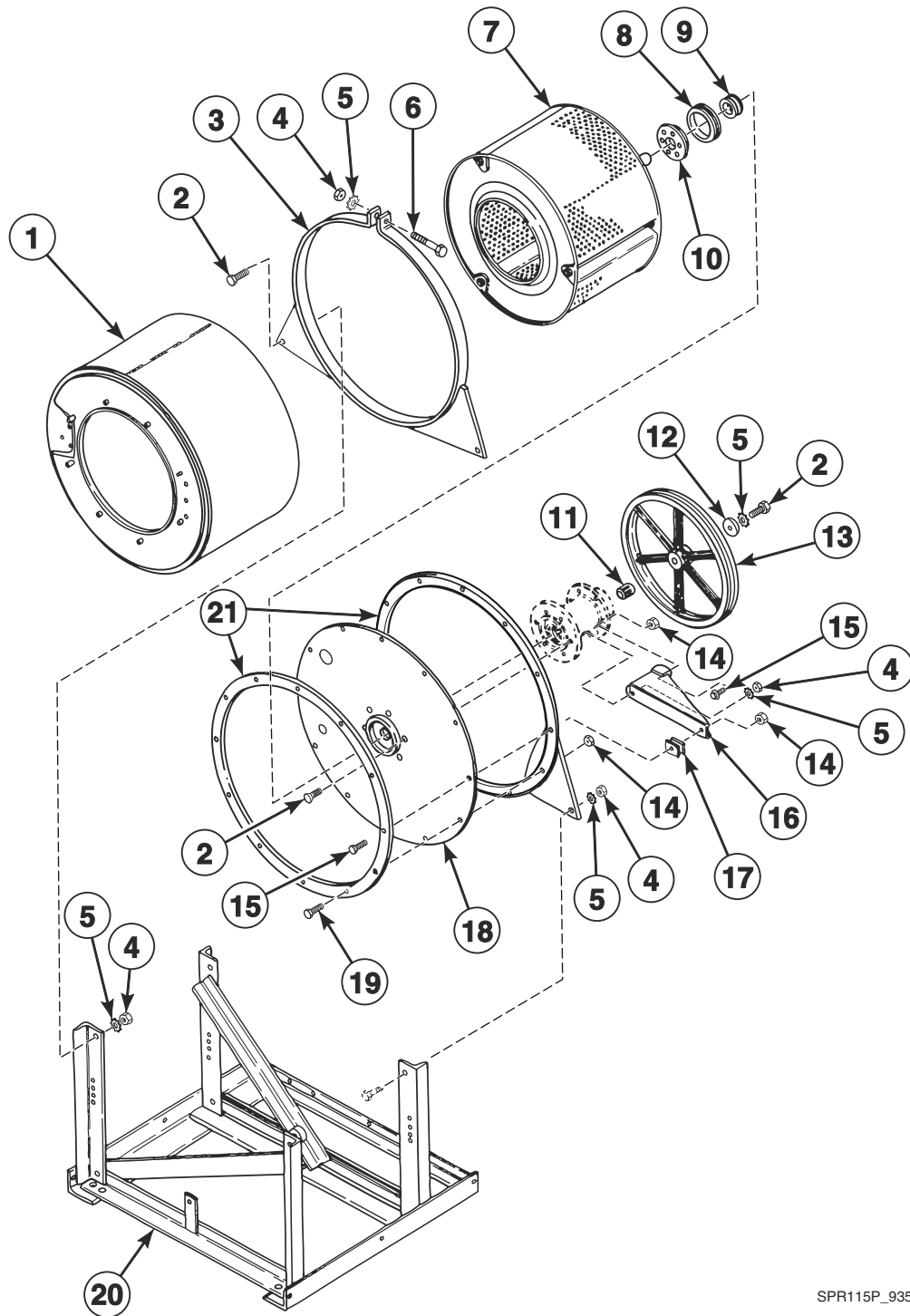
SPR114P_93505

Bearing Housing Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	93182	Front Bearing	Model EX325
	93430	Front Bearing	Model EX440
2	N/A	Bearing Housing	Model EX325
	93414	Bearing Housing	Model EX440
3	93016	Bearing	Model EX325; Rear
	93431	Rear Bearing	Model EX440
4	93183	Bearing Spacer	Model EX325
	93432	Bearing Spacer	Model EX440
5	93181	Bearing Housing Assembly	Model EX325
	93429	Bearing Housing Assembly	Model EX440
6	93184	Retainer Ring	Model EX325
	93433	Retainer Ring	Model EX440

N/A = Part no longer available

Outer Tub, Cylinder, Tub Back, Pulley and Frame Assembly - Model EX325



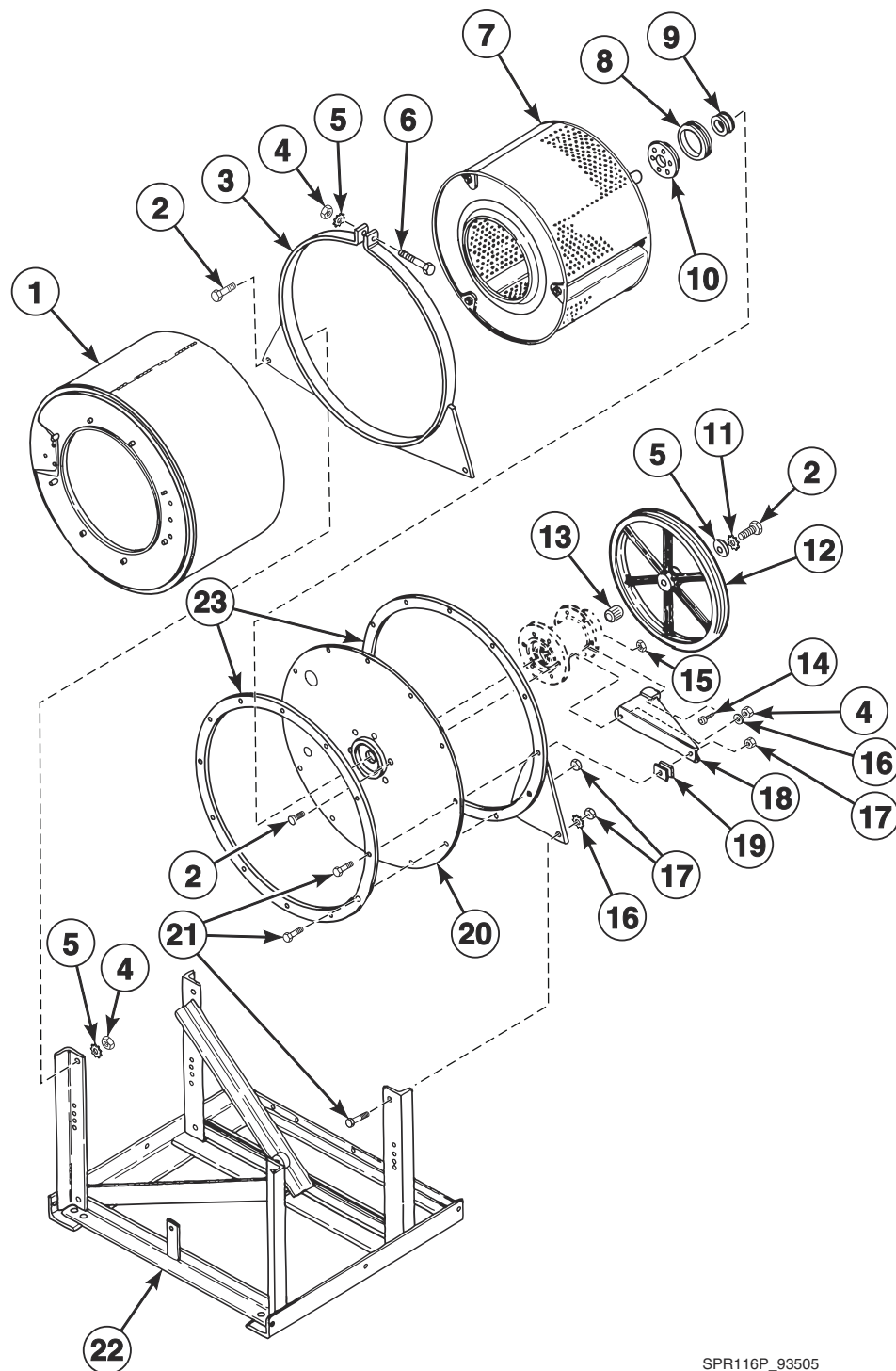
SPR115P_93505

Outer Tub, Cylinder, Tub Back, Pulley and Frame Assembly - Model EX325

REF	PART NO.	DESCRIPTION	COMMENTS
1	93172	Outer Tub	
2	93075	Screw	
3	93173	Tub Mounting Ring	
4	93081	Nut	
5	93076	Washer	
6	N/A	Bolt	
7	93180	Cylinder	
8	93188	Primary Seal	
9	93187	Seal	
10	93189	Seal Ring	
11	93190	Tolerance Ring	
12	N/A	Washer	
13	93158	Drive Pulley	
14	93079	Nut	
15	93078	Screw	
16	93157	Bearing Housing Support	
17	93077	Support Arm Shim	Thin
	93299	Support Arm Thick Shim	
18	N/A	Tub Back Assembly	
19	93169	Screw	
20	93171	Base and Frame Assembly	
21	93156	Tub Mounting Ring	

N/A = Part no longer available

Outer Tub, Cylinder, Tub Back, Pulley and Frame Assembly - Model EX440



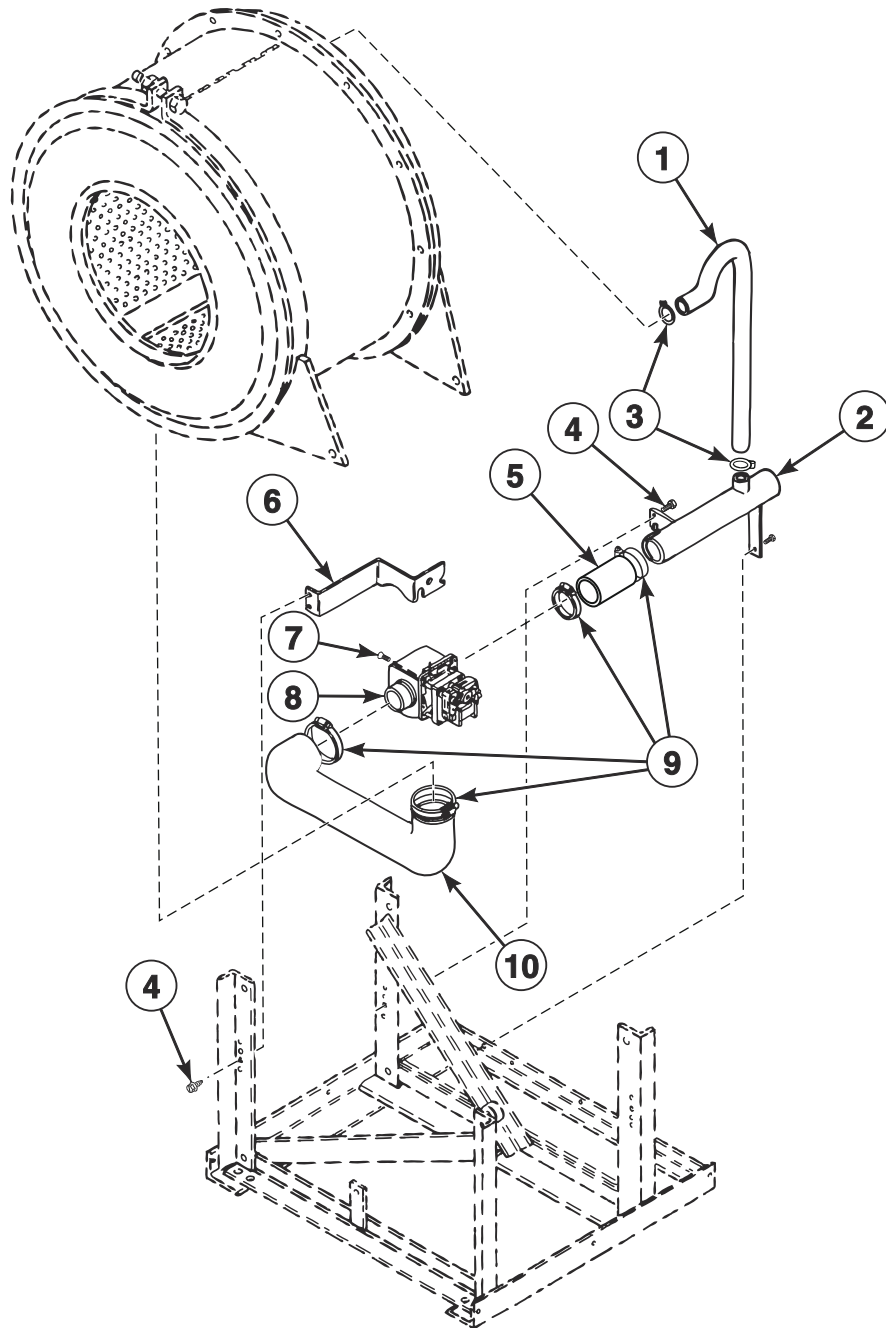
SPR116P_93505

Outer Tub, Cylinder, Tub Back, Pulley and Frame Assembly - Model EX440

REF	PART NO.	DESCRIPTION	COMMENTS
1	93364	Tub Assembly	
2	N/A	Bolt	
3	93422	Front Tub Mounting Ring	
4	N/A	Nut	
5	93425	Washer	
6	N/A	Bolt	
7	93428	Cylinder Assembly	
8	93188	Primary Seal	
9	93434	Seal	
10	93435	Seal Ring	
11	93437	Washer	
12	93402	Drive Pulley	
13	93436	Tolerance Ring	
14	93446	Screw	
15	93447	Nut	
16	93076	Washer	
17	93419	Nut	
18	N/A	Bearing Housing Support	
19	N/A	Shim	Thin
	N/A	Shim	Thick
20	93672	Tub Back Assembly	
21	N/A	Screw	
22	93420	Base Frame Assembly	
23	93412	Tub Mounting Ring	

N/A = Part no longer available

Drain Valve Assembly and Hoses



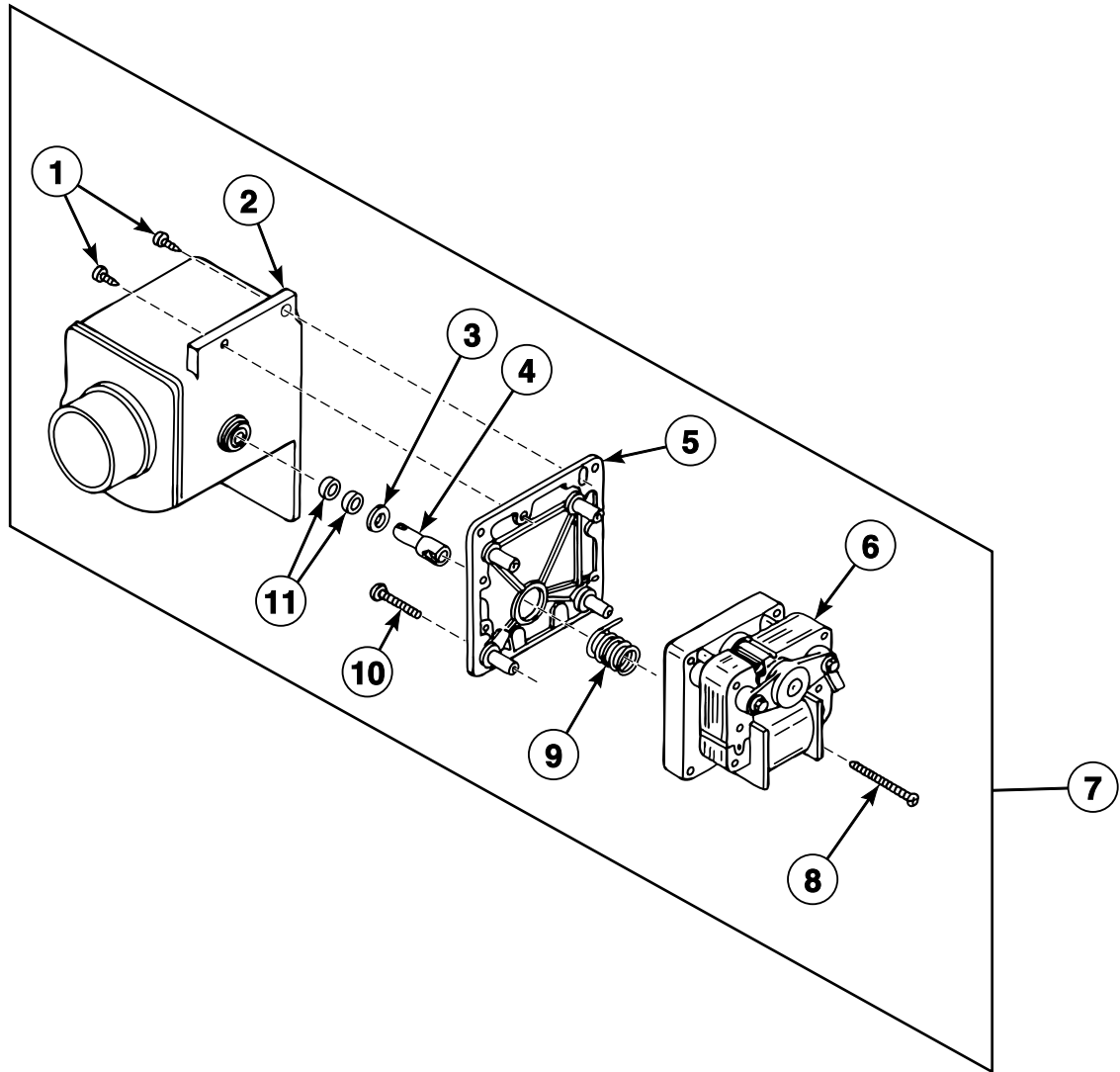
SPR117P_93505

Drain Valve Assembly and Hoses

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Overflow Hose	
2	N/A	Drain Tube Assembly	Model EX325
	N/A	Drain Tube Assembly	Model EX440
3	N/A	Hose Clamp	
4	93056	Screw	
5	93367	Valve to Drain Tube Hose	
6	N/A	Drain Valve Bracket	Model EX325
	N/A	Drain Valve Bracket	Model EX440
7	93067	Screw	Model EX325
	N/A	Screw	Model EX440
8	93365	Drain Valve	
9	N/A	Clamp	
10	93177	Tub to Valve Hose	

N/A = Part no longer available

Drain Valve Assembly



SPR118P_93505

Drain Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Screw	
2	93253	Drain Valve Body	
3	93339	Washer	
4	93259	Drive Pin	
5	G166553	Drain Valve Motor Plate	
6	85008AP	Drain Valve Motor	
7	93365	Drain Valve	Includes items 1-6 and 8-11
8	N/A	Screw	
9	G159749	Spring	
10	N/A	Screw	
11	93258	V-Ring Seal	

N/A = Part no longer available

This exploded view diagram illustrates the assembly of a washing machine. The components are numbered as follows:

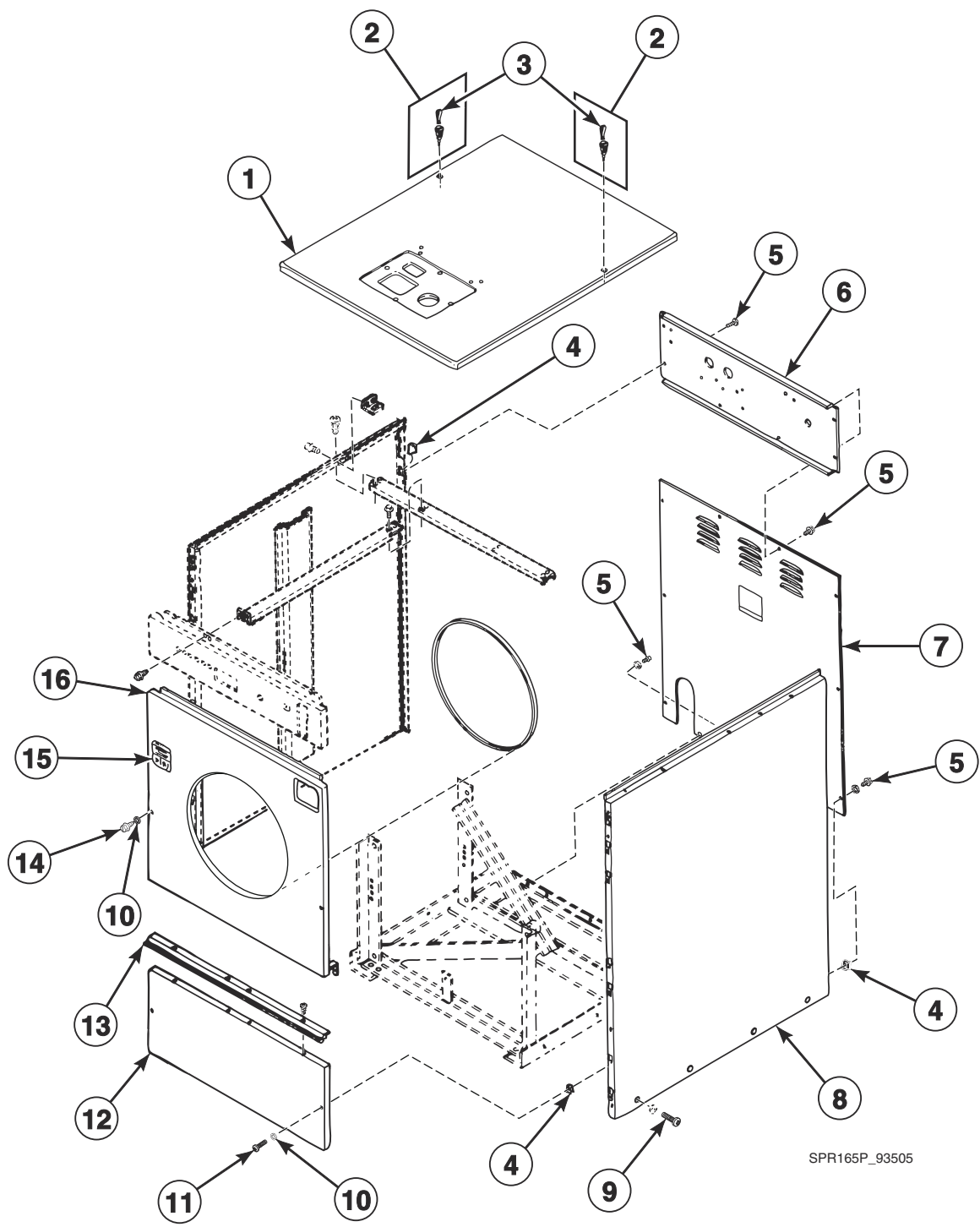
- 1**: Main front panel
- 2**: Control panel
- 3**: Control panel mounting bracket
- 4**: Control panel mounting screw
- 5**: Control panel mounting screw
- 6**: Control panel mounting screw
- 7**: Control panel mounting screw
- 8**: Control panel mounting screw
- 9**: Control panel mounting screw
- 10**: Control panel mounting screw
- 11**: Control panel mounting screw
- 12**: Control panel mounting screw
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- 23**: Control panel mounting screw
- 24**: Control panel mounting screw
- 25**: Control panel mounting screw
- 26**: Control panel mounting screw
- 27**: Control panel mounting screw
- 28**: Control panel mounting screw
- 29**: Control panel mounting screw

Panels - Model EX325

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Nut	
2	N/A	Cabinet Top Lock Cam	
3	93138	Key	
4	93137P	Lock and Key Assembly	
5	N/A	Cabinet Top Locator	
6	93146	Nut	
7	N/A	Cabinet Top Cable	
8	N/A	Screw	
9	N/A	Cable Collar	
10	N/A	Cabinet Top	
11	N/A	Nut	
12	N/A	Screw	
13	N/A	Top Hinge	Left
	93161	Top Hinge	Right
14	93098	Washer	
15	N/A	Screw	
16	93656	Nut	
17	93362	Rear Channel	
18	N/A	Screw	
19	93363	Rear Panel	
20	93128	Side Panel	Stainless steel
	93129	Side Panel	Gray
21	93056	Screw	
22	93024	Washer	
23	93130P	Nut and Screw Kit	
24	93061	Washer	
25	93060	Screw	
26	93133	Service Door	
27	N/A	Service Door Trim	
28	N/A	Door Warning Label	
29	N/A	Front Panel	

N/A = Part no longer available

Panels - Model EX440



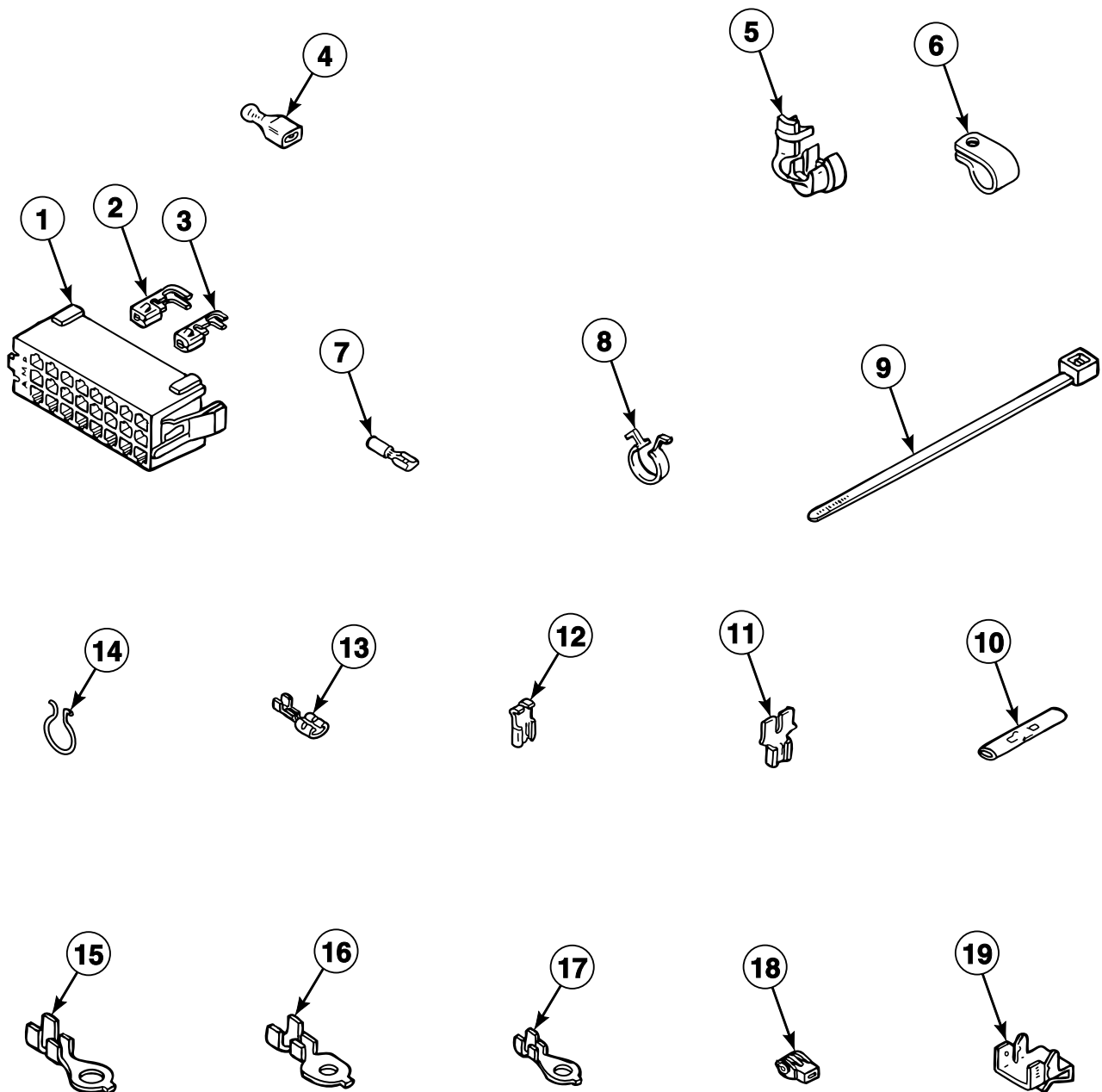
SPR165P_93505

Panels - Model EX440

REF	PART NO.	DESCRIPTION	COMMENTS
1	93410	Cabinet Top	
2	N/A	Cabinet Top Lock with Key	
3	93014	Top Lock Key	
4	93656	Nut	
5	N/A	Screw	
6	93415	Rear Channel	
7	93416	Back Panel	
8	93357	Side Panel	Stainless steel
	93129	Side Panel	Gray
9	93056	Screw	
10	93061	Washer	
11	93398	Screw	
12	93397	Lower Service Door	
13	N/A	Service Door Trim	
14	93060	Screw	
15	N/A	Door Warning Label	
16	N/A	Front Panel	
17	93132P	Edge Protector Band	

N/A = Part no longer available

Terminals, Wires and Wire Harnesses



SPR121P_93505

Terminals, Wires and Wire Harnesses

REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	Main Wire Harness	
	93382	Wire Harness	Central
	93383	Wire Harness	Accumulator
	93384	Wire Harness	Drain Valve
	45001	18 Gauge Wire	Black; Sold per foot
	45003	18 Gauge Wire	Brown; Sold per foot
	45006	18 Gauge Wire	Blue; Sold per foot
	45007	18 Gauge Wire	Gray; Sold per foot
	N/A	14 Gauge Wire	White; Sold per foot
	N/A	14 Gauge Wire	Yellow/Black; Sold per foot
	45380	12 Gauge Wire	Orange; Sold per foot
1	N/A	24 Position Housing	
2	00183	Female Terminal	
3	00180	Female Terminal	
4	00165	Insulated Female Terminal	1/16 inch
	N/A	Insulated Female Terminal	1/4 inch
5	38384	Strain Relief	
6	N/A	Cable Clamp	1/4 inch diameter
	N/A	Cable Clamp	7/16 inch diameter
	N/A	Cable Clamp	3/4 inch diameter
7	N/A	Pre-Insulated Spade Terminal	18 gauge
	00215	Pre-Insulated Spade Terminal	12 gauge
8	504034	Wire Clip	
9	55881	Harness Strap	
10	21091	Connector	
11	29673	Terminal Adapter	
12	N/A	Flag Terminal	
13	00119	Female Spade Terminal	(1) 18 gauge wire
	00121	Female Spade Terminal	(2) 18 gauge wires or (1) 12 gauge wire
14	51291	Wire Clip	
15	00113	Ring Terminal	
16	00111	Ring Terminal	(2) 18 gauge wires
17	00110	Ring Terminal	(1) 18 gauge wire
18	70210	Insulator	
19	00161	Grounding Clip	

N/A = Part no longer available

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